

Commonwealth of Pennsylvania
Environmental Resources
April 7, 1992

Subject: Source Test Review

To: Data File
Valley Landfill
Penn Township, Westmoreland County

From: Richard St. Louis, Chief
Source Testing Unit
Division of Technical Services and Monitoring
Bureau of Air Quality Control

Through: Chief, Source Testing and Monitoring Section

The Valley Landfill operates an enclosed McGill flare system at its Irwin, Westmoreland County facility. International Technology Corporation conducted efficiency testing for non-methane volatile organic compounds (NMVOC) and for the specific organic compounds specified in Condition No. 1A of Plan Approval 85-322-001A on November 20, 1991. In addition, outlet NO_x samples were also extracted. The NMVOC samples were extracted using a modified Method 35C while Method 7A was used to collect the NO_x samples. The tests were conducted in accordance with a preapproved test protocol and with the modifications to utilize Method 2B for determining the outlet flow rate by carbon balance. The test results are acceptable to the Department.

The test report indicate NMC removal efficiencies of 98.4, 98.3 and 98.7% versus an allowable of 98.0%. Outlet NO_x emission results were all less than 1.3 lb/hr. Summaries of the specific organic compound emissions detected are listed below:

Pollutant	Sampling Location	Run No. 1		Run No. 2		Run No. 3		Average	
		Conc. ppb	Rate lb/hr	Conc. ppb	Rate lb/hr	Conc. ppb	Rate lb/hr	Conc. ppb	Rate lb/hr
Benzene	Inlet	650	0.017	650	0.017	630	0.016	640	0.016
	Outlet	<7.8	<0.002	<6.0	<0.001	<15	<0.003	<9.6	<0.002
Methylene Chloride	Inlet	3200	0.089	3200	0.090	3200	0.088	3200	0.089
	Outlet	97	0.020	50	0.009	64	0.012	70	0.013
Perchloroethylene	Inlet	4500	0.24	4500	0.25	4300	0.23	4400	0.24
	Outlet	<7.8	<0.004	<6.0	<0.002	<15	<0.006	<9.6	<0.004
Trichloroethylene	Inlet	1300	0.056	1300	0.056	1200	0.051	1300	0.054
	Outlet	<7.8	<0.003	<6.0	<0.002	<15	<0.005	<9.6	<0.003
Vinyl Chloride	Inlet	3500	0.071	3500	0.072	3600	0.072	3500	0.072
	Outlet	<7.8	<0.002	<6.0	<0.0008	<15	<0.003	<9.6	<0.002

Data File

Valley Landfill

Penn Township, Westmoreland County

- 3 -

April 7, 1992

cc: Joseph Pezze - Southwest Regional Office
65-822-001A
EPA/RSL
A&C
Reading File - Source Testing

RSLabam

Valley Landfill

R.D. #2 - Box 282A
Pleasant Valley Road
Irvine, Pennsylvania 15642
(412) 744-7446
FAX (412) 744-4234

Rec

January 30, 1992

Mr. Richard St. Louis
Chief, Source Testing Unit
Division of Technical Services and Monitoring
Commonwealth of Pennsylvania
Department of Environmental Resources
P. O. Box 2357
Harrisburg, PA 17105-2357

RE: Emissions Test Report
Valley Landfill
Penn Township, Westmoreland County, Pennsylvania

Dear Mr. St. Louis:

Transmitted herein is a copy of the emissions test report entitled "Emission Test Report - Performance Evaluation - Enclosed Landfill Gas Flare," dated November, 1991, as prepared by International Technology Corporation.

The report indicates that the required testing criteria has been met and the destructive efficiency of 98% (by weight) has been achieved, with an average of 98.6%.

Please be advised that three copies of the report has also been forwarded to Mr. Joseph Pezze.

Should there be any questions or need of clarification on the information presented in the report, please feel free to contact this office.

Respectfully submitted,

Gregory J. Grudovich
Gregory J. Grudovich
Regional Environmental Director

GJG/dms
Enclosure
cc: Patricia Campolongo
Joseph Fasulo
Denny Marchetti
Jay Roberts

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EMISSION TEST REPORT
PERFORMANCE EVALUATION
ENCLOSED LANDFILL GAS FLARE
VALLEY LANDFILL
MFWIN, PENNSYLVANIA

November 1991

Prepared by: David H. Osterhout

JTN: 332133

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SECTION 1

INTRODUCTION

On November 28, 1991, IT Air Quality Services (ITAQS) personnel conducted an atmospheric emission test program on the McGill enclosed flare system at Valley Landfill in Irwin, Pennsylvania. The purpose of the test program was to satisfy the requirements of the Commonwealth of Pennsylvania. Samples were collected simultaneously at the inlet and outlet of the flare and analyzed for nonmethane volatile organic compounds (NMVOC) and specific organic compounds (benzene, chloroform, 1,2-dichloroethane, methyl chloride, methylene chloride, perchloroethylene, trichloroethylene, carbon tetrachloride, vinylidene chloride, and vinyl chloride). Inlet samples were also analyzed for methane (CH_4), nitrogen (N_2), carbon dioxide (CO_2), carbon monoxide (CO), and oxygen (O_2). Testing was also conducted to determine the presence of nitrogen oxide (NO_x) at the flare outlet.

Mr. Bill Meyer of Waste Energy Technology and Mr. John Pastelock of Valley Landfill coordinated on-site activities. Mr. Keith Gratzmiller of the Commonwealth of Pennsylvania observed the test program.

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SECTION 2

SUMMARY OF RESULTS

Table 2-1 summarizes the inlet and outlet gas conditions observed during the test program. U.S. Environmental Protection Agency (EPA) Method 2C* was used to collect flow rate data at the inlet; EPA Method 2* was used at the outlet. The velocity at the outlet stack, however, was very low. The pressure drop measured across the S-type pitot tube was near the level of detection on a 0- to 0.25-in. manometer, thereby increasing potential error in the methodology. Appropriate data were obtained during the sampling program to allow the use of an alternative method for low-flow determination. In addition to U.S. EPA Method 2 procedures, procedures similar to those described in Method 2B* were used to determine the flare stack flow rate. Method 2B uses a carbon balance method to calculate the flow rate downstream of a combustion source. Appendix A presents the calculations for this determination.

Flare inlet flow rates averaged 2090 dry standard cubic feet per minute (dscfm) [2250 actual cubic feet per minute (acfm)]. Temperatures averaged 91 °F; moisture content averaged 2.9 percent; and CO₂, O₂, and CH₄ contents averaged 26.3, 6.1, and 21.2 percent, respectively.

Flare outlet flow rates measured by Method 2 averaged 5380 dscfm (23,200 acfm) compared with 14,000 dscfm determined by carbon balance. Temperatures averaged 1634 °F, moisture content averaged 6.3 percent, and CO₂ and O₂ contents averaged 7.2 and 10.2 percent, respectively. The outlet stack emission rates were calculated on the basis of the carbon balance flow-rate value.

* 40 CFR 60, Appendix A.

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TABLE 2-1. SUMMARY OF GAS CONDITIONS

Run no.	Gas flow rate		Temp., °F	Mois- ture, %	Composition, % by volume, dry basis				
	scfm	deg/hr			CO ₂	O ₂	CH ₄	H ₂	CO
31	2,200	2,100	159	2.9	27.9	6.3	21.5	45.5	0.002
32	2,400	2,100	161	7.3	6.7	15.5	22.5	55.7	0.002
33	2,400	(15,300) ^a							
34	2,200	2,100	161	2.3	29.0	6.9	20.9	45.9	0.001
35	2,400	2,100	160	2.3	7.4	9.4	22.5	52.2	0.001
36	2,400	(15,300) ^a							
37	2,400	2,100	161	2.3	27.2	6.9	22.9	46.9	0.001
38	2,400	2,100	160	2.3	7.4	10.4	22.5	52.9	0.001
39	2,400	(15,300) ^a							
40	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
41	2,400	2,100	161	6.9	7.2	15.2		52.5	
42	2,400	(15,300) ^a							
43	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
44	2,400	2,100	161	6.9	7.2	15.2		52.5	
45	2,400	(15,300) ^a							
46	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
47	2,400	2,100	161	6.9	7.2	15.2		52.5	
48	2,400	(15,300) ^a							
49	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
50	2,400	2,100	161	6.9	7.2	15.2		52.5	
51	2,400	(15,300) ^a							
52	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
53	2,400	2,100	161	6.9	7.2	15.2		52.5	
54	2,400	(15,300) ^a							
55	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
56	2,400	2,100	161	6.9	7.2	15.2		52.5	
57	2,400	(15,300) ^a							
58	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
59	2,400	2,100	161	6.9	7.2	15.2		52.5	
60	2,400	(15,300) ^a							
61	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
62	2,400	2,100	161	6.9	7.2	15.2		52.5	
63	2,400	(15,300) ^a							
64	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
65	2,400	2,100	161	6.9	7.2	15.2		52.5	
66	2,400	(15,300) ^a							
67	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
68	2,400	2,100	161	6.9	7.2	15.2		52.5	
69	2,400	(15,300) ^a							
70	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
71	2,400	2,100	161	6.9	7.2	15.2		52.5	
72	2,400	(15,300) ^a							
73	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
74	2,400	2,100	161	6.9	7.2	15.2		52.5	
75	2,400	(15,300) ^a							
76	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
77	2,400	2,100	161	6.9	7.2	15.2		52.5	
78	2,400	(15,300) ^a							
79	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
80	2,400	2,100	161	6.9	7.2	15.2		52.5	
81	2,400	(15,300) ^a							
82	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
83	2,400	2,100	161	6.9	7.2	15.2		52.5	
84	2,400	(15,300) ^a							
85	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
86	2,400	2,100	161	6.9	7.2	15.2		52.5	
87	2,400	(15,300) ^a							
88	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
89	2,400	2,100	161	6.9	7.2	15.2		52.5	
90	2,400	(15,300) ^a							
91	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
92	2,400	2,100	161	6.9	7.2	15.2		52.5	
93	2,400	(15,300) ^a							
94	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
95	2,400	2,100	161	6.9	7.2	15.2		52.5	
96	2,400	(15,300) ^a							
97	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
98	2,400	2,100	161	6.9	7.2	15.2		52.5	
99	2,400	(15,300) ^a							
100	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
101	2,400	2,100	161	6.9	7.2	15.2		52.5	
102	2,400	(15,300) ^a							
103	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
104	2,400	2,100	161	6.9	7.2	15.2		52.5	
105	2,400	(15,300) ^a							
106	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
107	2,400	2,100	161	6.9	7.2	15.2		52.5	
108	2,400	(15,300) ^a							
109	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
110	2,400	2,100	161	6.9	7.2	15.2		52.5	
111	2,400	(15,300) ^a							
112	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
113	2,400	2,100	161	6.9	7.2	15.2		52.5	
114	2,400	(15,300) ^a							
115	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
116	2,400	2,100	161	6.9	7.2	15.2		52.5	
117	2,400	(15,300) ^a							
118	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
119	2,400	2,100	161	6.9	7.2	15.2		52.5	
120	2,400	(15,300) ^a							
121	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
122	2,400	2,100	161	6.9	7.2	15.2		52.5	
123	2,400	(15,300) ^a							
124	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
125	2,400	2,100	161	6.9	7.2	15.2		52.5	
126	2,400	(15,300) ^a							
127	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
128	2,400	2,100	161	6.9	7.2	15.2		52.5	
129	2,400	(15,300) ^a							
130	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
131	2,400	2,100	161	6.9	7.2	15.2		52.5	
132	2,400	(15,300) ^a							
133	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
134	2,400	2,100	161	6.9	7.2	15.2		52.5	
135	2,400	(15,300) ^a							
136	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
137	2,400	2,100	161	6.9	7.2	15.2		52.5	
138	2,400	(15,300) ^a							
139	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
140	2,400	2,100	161	6.9	7.2	15.2		52.5	
141	2,400	(15,300) ^a							
142	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
143	2,400	2,100	161	6.9	7.2	15.2		52.5	
144	2,400	(15,300) ^a							
145	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
146	2,400	2,100	161	6.9	7.2	15.2		52.5	
147	2,400	(15,300) ^a							
148	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
149	2,400	2,100	161	6.9	7.2	15.2		52.5	
150	2,400	(15,300) ^a							
151	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
152	2,400	2,100	161	6.9	7.2	15.2		52.5	
153	2,400	(15,300) ^a							
154	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
155	2,400	2,100	161	6.9	7.2	15.2		52.5	
156	2,400	(15,300) ^a							
157	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
158	2,400	2,100	161	6.9	7.2	15.2		52.5	
159	2,400	(15,300) ^a							
160	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
161	2,400	2,100	161	6.9	7.2	15.2		52.5	
162	2,400	(15,300) ^a							
163	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
164	2,400	2,100	161	6.9	7.2	15.2		52.5	
165	2,400	(15,300) ^a							
166	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
167	2,400	2,100	161	6.9	7.2	15.2		52.5	
168	2,400	(15,300) ^a							
169	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
170	2,400	2,100	161	6.9	7.2	15.2		52.5	
171	2,400	(15,300) ^a							
172	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
173	2,400	2,100	161	6.9	7.2	15.2		52.5	
174	2,400	(15,300) ^a							
175	2,400	2,100	161	6.9	29.3	5.1	21.2	46.5	0.001
176	2,400	2,100	161	6.9	7.2	15.2		52.5	
177	2,400	(15,300) ^a							

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Nonmethane organics (NMO) emissions and removal efficiencies are summarized in Table 2-2. Concentrations are presented in parts per million (ppm) by volume and milligrams per dry normal cubic meter (mg/dNm³) as carbon, and emission rates are presented in pounds per hour (lb/h). Inlet concentrations averaged 430 ppm, which corresponds to an emission rate of 1.69 lb/h. Outlet concentrations averaged 0.94 ppm, with a corresponding average emission rate of 0.024 lb/h based on the flow rates calculated from the carbon balance. NMO removal efficiencies averaged 99.6 percent. The target efficiency was 95 percent.

TABLE 2-2. SUMMARY OF NMO EMISSIONS AND REMOVAL EFFICIENCY
(November 26, 1991)

Run No.	Location	Time (24-h)	Concentration		Emission rate, lb/h ^c	Removal efficiency, % ^d
			ppm ^a	mg/dNm ^{3b}		
1	Inlet	1159-1259	420	210	1.65	98.7
	Outlet		0.77	0.38	0.022	
2	Inlet	1408-1508	430	215	1.70	98.3
	Outlet		1.2	0.60	0.029	
3	Inlet	1533-1633	450	225	1.74	98.7
	Outlet		0.86	0.43	0.022	
Average	Inlet		430	216	1.69	99.6
	Outlet		0.94	0.47	0.024	

^a ppm = Parts per million by volume as carbon.

^b mg/dNm³ = Milligrams per dry normal cubic meter.

^c lb/h = Pounds per hour.

^d Efficiency = $\frac{\text{lb/h}_{\text{in}} - \text{lb/h}_{\text{out}}}{\text{lb/h}_{\text{in}}}$

Table 2-3 summarizes the emission data for the specific volatile organic compounds (VOC) that were detected in the samples. At the inlet, benzene, methylene chloride, perchloroethylene, trichloroethylene, and vinyl chloride were found. At the outlet, only methylene chloride was detected. Methylene chloride is a common laboratory solvent and methylene chloride contamination is not unusual. Although methylene chloride was not detected in the blank, it is possible that the sample values are biased high.

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TABLE 2-3. SUMMARY OF VOC EMISSIONS

Pollutant	Sampling location	Run No. 1				Run No. 2				Run No. 3				Average			
		Concentration		Emission rate, lb/h	Concentration		Emission rate, lb/h	Concentration		Emission rate, lb/h	Concentration		Emission rate, lb/h	Concentration		Emission rate, lb/h	
		ppb	pg/dm ³		ppb	pg/dm ³		ppb	pg/dm ³		ppb	pg/dm ³		ppb	pg/dm ³		ppb
Benzene	Inlet	850	2,100	0.017	0.017	600	2,100	0.017	0.017	600	2,100	0.016	0.016	640	2,100	0.016	0.016
	Outlet	<7.5	<26	<0.002	<0.002	<5.0	<26	<0.001	<0.001	<15	<26	<0.003	<0.003	<0.5	<26	<0.002	<0.002
Methylene chloride	Inlet	3200	11,000	0.009	0.009	3200	11,000	0.009	0.009	3200	11,000	0.009	0.009	3200	11,000	0.009	0.009
	Outlet	97	340	0.020	0.020	50	180	0.009	0.009	24	250	0.012	0.012	70	250	0.013	0.013
Perchloroethylene	Inlet	4500	31,000	0.24	0.004	4500	31,000	0.25	0.002	4300	30,000	0.23	0.006	4400	31,000	0.24	0.004
	Outlet	<7.5	<26	<0.004	<0.004	<5.0	<26	<0.002	<0.002	<15	<26	<0.003	<0.003	<0.5	<26	<0.002	<0.002
Trichloroethylene	Inlet	1300	7,100	0.056	0.003	1300	7,100	0.056	0.003	1200	6,500	0.051	0.003	1300	6,500	0.054	0.003
	Outlet	<7.5	<26	<0.003	<0.003	<5.0	<26	<0.002	<0.002	<15	<26	<0.003	<0.003	<0.5	<26	<0.003	<0.003
Vinyl chloride	Inlet	3500	9,100	0.071	0.002	3500	9,100	0.072	0.002	3000	8,400	0.072	0.003	3000	8,200	0.072	0.002
	Outlet	<7.5	<21	<0.002	<0.002	<5.0	<18	<0.002	<0.002	<15	<26	<0.003	<0.003	<0.5	<26	<0.002	<0.002

^a ppb = Parts per billion by volume.

^b pg/dm³ = Micrograms per dry normal cubic meter.

^c lb/h = Pounds per hour.

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Table 2-4 presents NO_x emission data. NO_x levels were below the detection limit for all samples.

TABLE 2-4. SUMMARY OF NO_x EMISSIONS DATA
(November 26, 1991)

Run No.	Time (24-h)	Concentration, ppm	Emission rate, lb/h
VN-1	1750	<13	<1.3
VN-2	1805	<13	<1.3
VN-3	1820	<14	<1.4
VN-4	1835	<14	<1.4
Average		<13	<1.3
VN-5	1850	<13	<1.3
VN-6	1905	<13	<1.3
VN-7	1920	<13	<1.3
VN-8	1935	<13	<1.3
Average		<13	<1.3
VN-9	1950	<13	<1.3
VN-10	2005	<14	<1.4
VN-11	2020	<13	<1.3
VN-12	2035	<14	<1.4
Average		<13	<1.3
Overall average		<13	<1.3

Calculations can be found in Appendix A, field data are in Appendix B, and laboratory data are in Appendix C.

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SECTION 3

QUALITY ASSURANCE

This section outlines the steps ITACOS takes to ensure that quality data are obtained from our testing procedures.

Routine standard reference method quality control (QC) procedures were followed throughout this test series. These included, but were not limited to, the following:

- Calibration of field sampling equipment. Sampling equipment was calibrated in accordance with the procedures of the "Quality Assurance Handbook for Air Pollution Measurement Systems, Volume III," EPA 600/4-72-027B, August 1977. The calibration data are summarized in Table 3-1. Calibration guidelines are described in more detail in Appendix E.
- Onsite dry gas meter and thermocouple digital indicator calibration checks (see Appendix E).
- Train configuration and calculation checks.
- Onsite quality assurance (QA) checks such as sampling train and pitot tube leak checks.
- Use of designated analytical equipment and sampling reagents.
- Laboratory analytical procedure QA checks.

Sampling equipment, reagents, and analytical procedures for this test series followed and met all necessary guidelines set forth for accurate test results. All sampling equipment was calibrated within the limits described in U.S. EPA Method 5.^a

^a 40 CFR 60, Appendix A, July 1991.

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TABLE 3-1. FIELD EQUIPMENT CALIBRATION

Equipment	Id. No.	Calibrated against	Allowable error	Actual error	Comments
Water box	PT-2	Net test meter	± 0.02 ± 0.15 (± 0.05 γ posttest)	0.004 0.07 0.005	Pretest (maximum deviation) Pretest (maximum deviation) Pre- versus posttest
Pilot tube	7002	Critical orifice	± 0.02 ± 0.15	0.002 0.11	Checked on site prior to testing Checked on site prior to testing
Digital indicator	PT-2	Geometric specifications Millivolt signals	± 0.02	$\pm$	Visually inspected on site
Stack thermometer	101 103	Astec-25	1.0%	0.32 0.42	Pretest (maximum deviation) Checked on site prior to testing
Oreot analyzer	102	Calibration gas	± 0.02 , by volume	0.02 0.03	Pretest (maximum deviation) Pretest (maximum deviation)
Infrared thermometer	100	Astec-25	± 0.1	1.7	Pretest (maximum deviation)
Balance	401	Type-S weights	± 0.5 g	0.1 g	Pretest (maximum deviation)
Barometer	412	MS-Traceable barometer	± 0.15 in. Hg (± 0.20 in. Hg, maximum)	0.00 in. Hg 0.00 in. Hg	Pretest Posttest
Dry gas thermometer	PT-4	Astec-25	± 0.1	0.7 0.6	Initial (pretest, maximum deviation) Outlet (pretest, maximum deviation)

^a See Appendix E.

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28000

30000

32000

34000

36000

38000

40000

42000

44000

The GC procedures followed in the sample analyses in this test program included, but were not limited to, the following:

- Use of designated analytical equipment and experienced laboratory personnel.
- Internal and external audits to ensure accuracy in sampling and analysis.
- Reagent and field blanks to determine blank levels.

Nonmethane Organics

The NMOC method spike recovery was 104 percent. NMOCs were not detected in the field or laboratory blanks.

Specific VOCs

Tables 3-2 and 3-3 present surrogate and method spike recovery data for the VOC analyses.

Permanent Gases

All CH_4 , CO_2 , CO , N_2 , and O_2 analyses were performed in duplicate. The field and laboratory blanks were 100 percent N_2 . Table 3-4 summarizes the method spike recoveries for the permanent gas analyses.

Nitrogen Oxides

A standard reference solution was analyzed for NO_x . A recovery of 111 percent was achieved. NO_x was not detected in the reagent blank.

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TABLE 3-2. CANISTER SAMPLE SURROGATE RECOVERY^a
(percent)

Run No.	Compound		
	Octafluoro- toluene	4-Bromofluoro- benzene	1,2-Dichloro- benzene- <i>cd</i> 4
VI-1	101	111	105
VI-2	101	111	105
VI-3	100	111	100
VO-1	103	96	104
VO-2	104	95	96
VO-3	104	98	106
Field blank	105	98	96
Laboratory blank	105	100	99
Method spike	109	95	108

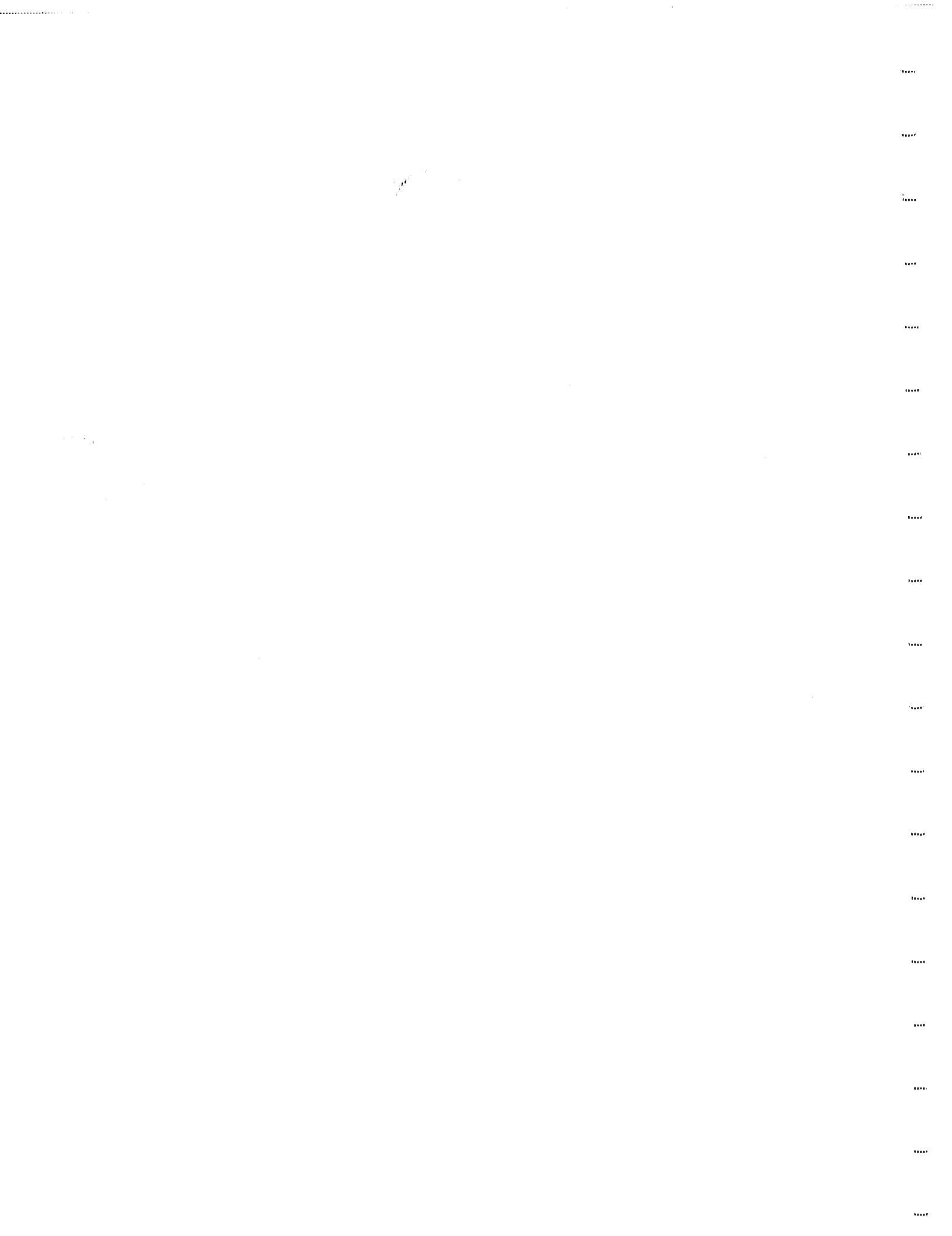
^a Allowable limit is 70 to 130 percent.

TABLE 3-3. VOC SPIKE RECOVERIES

Compound	Recovery, percent
Benzene	111
Chloroform	118
1,2-Dichloroethane	112
Methyl chloride	107
Methylene chloride	98
Perchloroethylene	124
Trichloroethylene	126
Carbon tetrachloride	122
Vinylidene chloride	106
Vinyl chloride	109

TABLE 3-4. PERMANENT GAS SPIKE
RECOVERIES

Compound	Recovery, percent
Oxygen	100
Nitrogen	100
Carbon monoxide	101
Methane	102
Carbon dioxide	101



SECTION 4

PROCESS DESCRIPTION

Valley Landfill operates an enclosed ground flare to control emissions of CH₄ and NMHC contained in the landfill gas collected at their disposal site in Irwin, Pennsylvania. Landfill gas is combusted through a burner system equipped with a flame arrester to prevent flashback in the event the gas flow is lost. Combustion air is controlled by two sets of clampers located near the bottom of the flare assembly. One set is manually controlled; the other set is automatically adjusted based on flare temperature.

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SECTION 5

SAMPLING LOCATIONS AND TEST METHODS

Sampling Locations

Sampling was conducted at the flare inlet and outlet as shown in Figure 5-1. At the inlet, two sampling ports were located approximately 7.1 duct diameters downstream and 2.8 duct diameters upstream from the nearest flow disturbances in the 1196-in. inside-diameter (i.d.) duct. Twelve points were used to traverse the duct for velocity measurements. At the outlet, two sampling ports were located approximately 3.1 stack diameters downstream and 0.5 stack diameter upstream from the nearest flow disturbances in the 9-ft 6 3/4-in.-i.d. stack. Because one of the ports could not be opened, velocity traverses were made with eight points in one port.

Test Methods

Canister Samples

Canister samples were collected simultaneously at the inlet and outlet. Each sample was collected in a passivated canister in accordance with procedures described in Draft U.S. EPA Method 25C.^a These samples were analyzed for specific VOCs^{***} by modified procedures of U.S. EPA Method TO-14. The modification is the replacement of the cryogenic trap with a sorbent media trap to prevent freeze-out of CO₂ in the trap, which would raise the detection limits. The samples were

^a Benzene, chloroform, 1,2-dichloroethane, methyl chloride, methylene chloride, perchloroethylene, trichloroethylene, carbon tetrachloride, vinylidene chloride, vinyl chloride.

^{***} 40 CFR 60, Appendix A.

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DRAWING NO.	AS
DATE	4/27/20
DESIGNED BY	AS
CHECKED BY	AS
APPROVED BY	AS

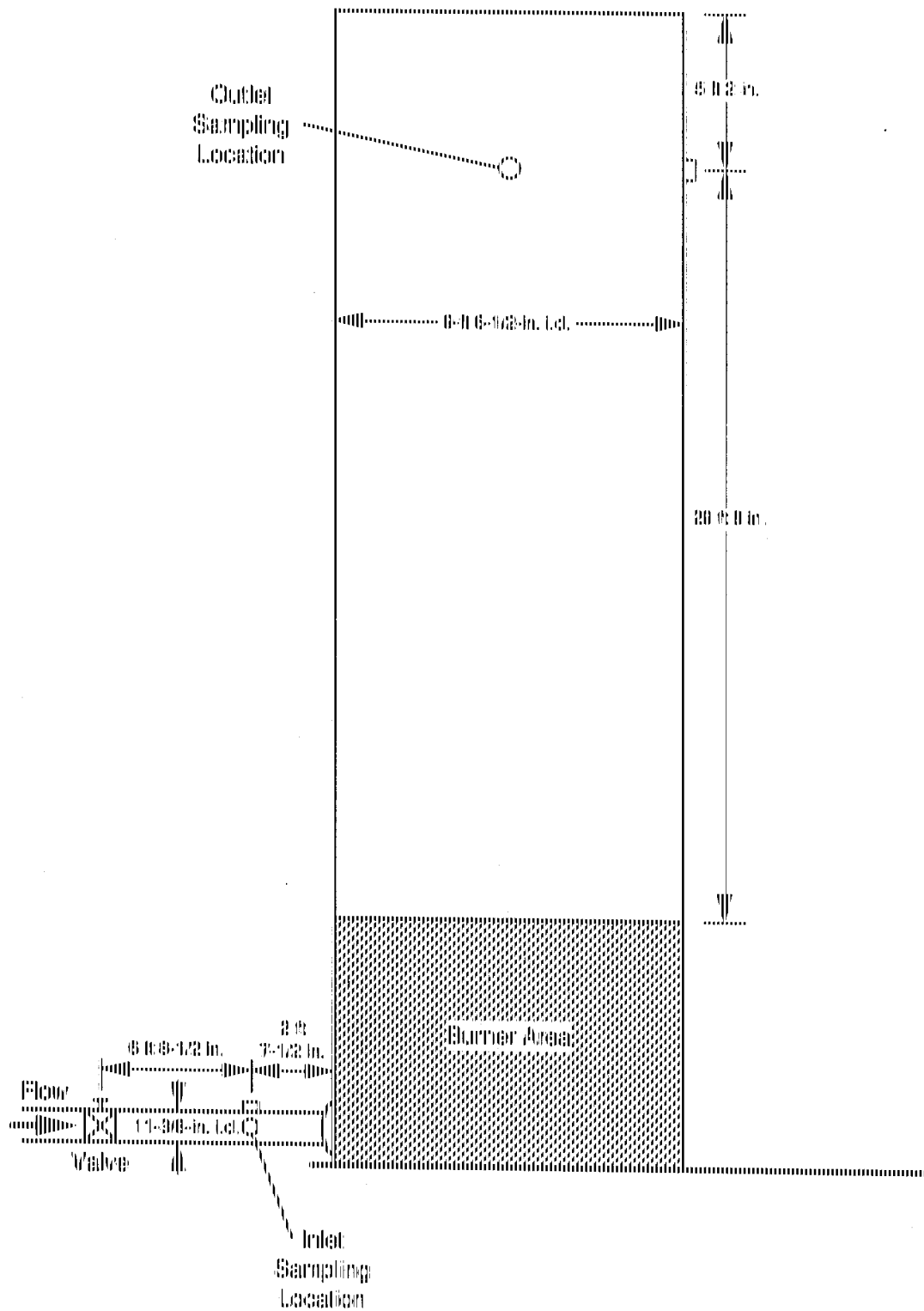


Figure 5-1.
Sampling locations.

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then analyzed for total NMVOC in accordance with procedures described in U.S. EPA Method 25C. The samples were also analyzed for CH_4 , N_2 , O_2 , CO_2 , and CO by gas chromatograph with a thermal conductivity detector (GC/TCD).

Nitrogen Dioxide

NO_x sampling was conducted at the outlet in accordance with U.S. EPA Method 7A.^{*} Three tests were conducted, each consisting of four grab samples. The samples were collected in evacuated flasks containing a dilute sulfuric acid-hydrogen peroxide absorbing solution. The NO_x was measured by ion chromatography.

Velocity, Gas Temperature, Molecular Weight, and Moisture

At the inlet, flow rate and temperature measurements were obtained in accordance with U.S. EPA Method 2C^{**} by use of a standard pitot tube, an inclined manometer, and a thermocouple and digital readout. Gas composition and molecular weight were determined by ASTM Method D1945.^{***} The canister sample analyses described earlier (CH_4 , N_2 , O_2 , CO_2 , and CO by GC/TCD) were used to calculate molecular weight. Moisture determinations were made by use of a wet bulb/dry bulb thermometer and psychrometric chart.

At the outlet, velocity and temperature measurements were obtained in accordance with U.S. EPA Method 2^{*} (except that only one sampling port was used) by use of a Type-S pitot tube, an inclined manometer, and a thermocouple and digital readout. During the sampling program, pressure drops across the pitot tube were extremely low (<0.01 in. H_2O). Such low pressure drops greatly decreased the accuracy of the method. Therefore, an alternative method was used to represent the flow data

^{*} 40 CFR 60, Appendix A.

^{**} Benzene, chloroform, 1,2-dichloroethane, methyl chloride, methylene chloride, perchloroethylene, trichloroethylene, carbon tetrachloride, vinylidene chloride, vinyl chloride.

^{***} Annual Book of ASTM Standards, Section 5, Volume 05.06.

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in addition to the data collected by Method 2 procedures. The outlet flow rate was determined by carbon balance in accordance with U.S. EPA Method 2B.^a

CO₂ and O₂ were measured in accordance with U.S. EPA Method 3,^a and stack gas moisture was measured in accordance with U.S. EPA Method 4.^a

Appendix D contains more detailed descriptions of the sampling and analytical procedures used during stack gas testing.

^a 40 CFR 60, Appendix A.

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APPENDIX A
CALCULATIONS

VOOH

Plant: Valley Landfill

VF-1 VF-2 VF-3

Source Location: Flare Inlet

Volume Flow Rate, scfm: 2006 2113 2006

DATE: 11/26/91

Emission Rate, lb/h ft

Concentration, $\mu\text{g}/\text{m}^3$ f

Concentration, ppb

COMPOUND	MW	Concentration, ppb			Concentration, $\mu\text{g}/\text{m}^3$ f			Emission Rate, lb/h ft		
		VF-1	VF-2	VF-3	VF-1	VF-2	VF-3	VF-1	VF-2	VF-3
NAFAC	12.00	420000	430000	450000	20750.50	21462.26	224625.62	1.65E+00	1.70E+00	1.74E+00
Benzene	78.11	650	650	650	2111.96	2111.96	2045.98	1.85E+02	1.87E+02	1.84E+02
Chloroform	119.38	<27	<23	<26	<134.09	<114.23	<139.06	<1.05E+03	<9.04E+04	<1.08E+03
1,2 - Dichloroethane	98.97	<27	<23	<26	<111.16	<94.80	<115.27	<8.73E+04	<7.50E+04	<8.92E+04
Methyl Chloride	50.49	<27	<23	<26	<56.71	<49.31	<58.81	<4.45E+04	<3.92E+04	<4.55E+04
Methylene Chloride	84.94	9200	9200	9200	11339.49	11339.49	11339.49	8.88E+02	8.95E+02	8.75E+02
Perchloroethylene	186.85	4500	4500	4500	31045.19	31045.18	28885.35	2.44E+01	2.46E+01	2.30E+01
Trichloroethylene	131.40	1000	1000	1200	7105.36	7105.66	8559.57	5.58E+02	5.62E+02	5.03E+02
Carbon Tetrachloride	153.84	<27	<23	<26	<172.79	<147.18	<179.18	<1.35E+03	<1.17E+03	<1.35E+03
Vinylidene Chloride	96.85	<27	<23	<26	<108.59	<92.76	<112.92	<8.55E+04	<7.94E+04	<8.74E+04
Vinyl Chloride	62.50	9500	9500	9500	9599.42	9599.42	9599.49	7.14E+02	7.20E+02	7.20E+02

f: Concentration, $\mu\text{g}/\text{m}^3$ = ppb * molecular weight / 24.04
 ft: Emission Rate, lb/h = $\mu\text{g}/\text{m}^3$ / 1000 * scfm * 60 / 0.05531 / 1000000 / 453.6

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Abstract

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Compound	Concentration, ppb				Average	Concentration, ppms				Average	Emission Rate, lbm/yr				Average
	RUNS					RUNS					RUNS				
	VO-1	VO-2	VO-3			VO-1	VO-2	VO-3			VO-1	VO-2	VO-3		
NAHCO ₃	12.00	1200	880		940	984.00	999.00	428.28		470.86	2.20E-02	2.30E-02	2.21E-02		2.44E-02
Benzene	78.11	<15	<15		<0.6	<65.94	<19.80	<48.74		<31.19	<1.40E-03	<9.40E-04	<2.61E-03		<1.63E-03
Chloroform	119.09	<15	<15		<0.6	<86.74	<28.80	<74.48		<47.69	<2.91E-03	<1.44E-03	<3.84E-03		<2.80E-03
1,2-Dichloroethane	96.97	<15	<15		<0.6	<82.11	<24.75	<61.75		<39.52	<1.69E-03	<1.19E-03	<3.18E-03		<2.07E-03
Methyl Chloride	50.49	<15	<15		<0.6	<19.99	<12.80	<31.50		<20.16	<9.90E-04	<6.10E-04	<1.62E-03		<1.06E-03
Methylene Chloride	64.94	50	64		70	942.75	178.88	226.13		249.51	1.90E-02	8.55E-03	1.18E-02		1.33E-02
Pentachloroethane	165.65	<15	<15		<0.6	<50.91	<11.39	<103.48		<64.20	<3.07E-03	<2.00E-03	<5.30E-03		<3.47E-03
Trichloroethylene	191.40	<15	<15		<0.6	<42.69	<32.80	<61.99		<52.47	<2.44E-03	<1.59E-03	<4.22E-03		<2.76E-03
Carbon Tetrachloride	150.84	<15	<15		<0.6	<49.91	<38.40	<65.99		<61.43	<2.85E-03	<1.89E-03	<4.94E-03		<3.23E-03
Vinyl Chloride	96.95	<15	<15		<0.6	<61.49	<34.20	<60.48		<39.72	<1.90E-03	<1.17E-03	<3.12E-03		<2.03E-03
Waxy Chloride	62.50	<15	<15		<0.6	<20.28	<16.80	<38.88		<24.86	<1.16E-03	<7.55E-04	<2.01E-03		<1.11E-03

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By DD Date 1/6/82 Subject Molecular Weight-Toler Sheet No. 1 of 1
Chkd. By _____ Date _____ Proj. No. 312133

Molecular Weight, lb/lb-mole

$$M_d = \left(\%CH_4 \times \frac{MW_{CH_4}}{100} \right) + \left(\%N_2 \times \frac{MW_{N_2}}{100} \right) + \left(\%O_2 \times \frac{MW_{O_2}}{100} \right) + \left(\%CO_2 \times \frac{MW_{CO_2}}{100} \right)$$

where:

M_d = Dry molecular weight of flue gas, lb/lb-mole

MW_{CH_4} = Average molecular weight of methane, 16 lb/lb-mole*

MW_{N_2} = Average molecular weight of nitrogen, 28 lb/lb-mole*

MW_{O_2} = Average molecular weight of oxygen, 32 lb/lb-mole*

MW_{CO_2} = Average molecular weight of carbon dioxide, 44 lb/lb-mole*

*results from flue gas analysis of inlet landfill gas by ASTM Method D 1945.

RESULTS:

$$Run No. VI-1 $M_d = \left(21.5 \times \frac{16}{100} \right) + \left(45.3 \times \frac{28}{100} \right) + \left(6.3 \times \frac{32}{100} \right) + \left(27.0 \times \frac{44}{100} \right) = 30.08 \text{ lb/lb-mole}$$$

$$Run No. VI-2 $M_d = \left(20.0 \times \frac{16}{100} \right) + \left(43.2 \times \frac{28}{100} \right) + \left(6.2 \times \frac{32}{100} \right) + \left(25.0 \times \frac{44}{100} \right) = 29.36 \text{ lb/lb-mole}$$$

$$Run No. VI-3 $M_d = \left(22.0 \times \frac{16}{100} \right) + \left(46.0 \times \frac{28}{100} \right) + \left(6.0 \times \frac{32}{100} \right) + \left(27.0 \times \frac{44}{100} \right) = 30.22 \text{ lb/lb-mole}$$$

Average = 29.95 lb/lb-mole

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By Geo Date 11/6/82 Subject Overlet Flow Rate by Sheet No. 1 of 1
 Chkd. By Carroll Balch Date 11/6/82 Proj. No. 332/33

Flow Flow Rate by Carbag Balance

$$Q_{std, out} = Q_{std, in} \frac{CH_{4, in} + CO_{2, in} + CO_{in}}{CH_{4, out} + CO_{2, out} + CO_{out} - 300}$$

where: $Q_{std, out}$ = volumetric flow rate of stack gas, acsf/hr

$Q_{std, in}$ = volumetric flow rate of inlet gas measured by EPA Method 2C, acsf/hr

$CH_{4, in}$ = concentration of methane in inlet gas, ppm (CH₄ + NMVOC)

$CO_{2, in}$ = concentration of carbon dioxide in inlet gas, ppm

CO_{in} = concentration of carbon monoxide in inlet gas, ppm

$CH_{4, out}$ = concentration of methane in stack gas, ppm

$CO_{2, out}$ = concentration of carbon dioxide in stack gas, ppm

CO_{out} = concentration of carbon monoxide in stack gas, ppm

300 = estimated concentration of carbon dioxide in ambient air, ppm

Run No. VI-1

$$Q_{std, out} = (2096) \frac{215,420 + 270,000 + 0}{0 + 67,000 + 0 - 300} = 15,254 \text{ acsf/hr}$$

Run No. VI-2

$$Q_{std, out} = (2113) \frac{200,430 + 250,000 + 0}{0 + 74,000 + 0 - 300} = 12,914 \text{ acsf/hr} \quad A_{eq} = 13,972 \text{ acsf/hr}$$

Run No. VI-3

$$Q_{std, out} = (2066) \frac{220,430 + 270,000 + 0}{0 + 74,000 + 0 - 300} = 13,749 \text{ acsf/hr}$$

Example Calculations for Gas Release Rates

1. Dry molecular weight of stack gas, lb/lb-mole.

$$M_d = 0.44(\%CO_2) + 0.32(\%O_2) + 0.28(\%N_2 + \%CO)$$

2. Molecular weight of stack gas, lb/lb-mole.

$$M_s = M_d(1 - Bws) + 18Bws$$

3. Stack velocity at stack conditions, ft/s.

$$V_s = (85.49)(C_p)(\text{avg}\sqrt{\Delta P})\sqrt{\frac{T_s}{(P_s)(M_s)}}$$

4. Stack gas volumetric flow rate at stack conditions, cfm.

$$Q_s = 60 \times V_s \times A_s$$

5. Dry stack gas volumetric flow rate at standard conditions, cfm.

$$Q_{sstd} = (17.647)(Q_s)\left(\frac{P_s}{P_s}\right)(1 - Bws)$$

Nomenclature and Dimensions

- A_g = Cross-sectional area of stack, ft²
- B_{wg} = Proportion by volume of water vapor in the gas stream, dimensionless
- C_p = Pitot tube coefficient, dimensionless
- %CO = Percent of carbon monoxide by volume, dry basis
- %CO₂ = Percent of carbon dioxide by volume, dry basis
- M_d = Molecular weight of stack gas (dry basis), lb/lb-mole
- M_g = Molecular weight of stack gas (wet basis), lb/lb-mole
- %N₂ = Percent of nitrogen by volume, dry basis
- %O₂ = Percent of oxygen by volume, dry basis
- ΔP = Velocity pressure head of stack gas, in.H₂O
- P_{bar} = Barometric pressure, in.Hg
- P_g = Absolute stack gas pressure, in.Hg
- Q_g = Volumetric flow rate - wet basis at stack conditions - actual cubic feet per minute, acfm
- Q_{std} = Volumetric flow rate - dry basis at standard conditions - dry standard cubic feet per minute, dscfm
- T_g = Average temperature of stack gas, °R
- V_g = Average stack gas velocity at stack conditions - feet per second, ft/s

PIPE AND QUALITY SERVICES VELOCITY DETERMINATION

subroad 10390

PLANT : Valley Landfill
SAMPLE LOCATION : Flare Inlet
RUN NUMBER : VI-1

DATE : 11/26/91
TIME(24-HR) : 1345
OPERATOR(S) : E.C. PF
PERCENT MOISTURE : 2.0
STAKE AREA, SQ. IN. : 101.62
NO. OF TRAVERSE PTS. : 12

BAROMETRIC PRESS., in. Hg : 29.36
STATIC PRESS., in. Hg : 7.6
PISTON TUBE, C/P : 1

TRAVERSE PT. NO.	VELOCITY HEAD, in. H ₂ O	STATIC TEMP., deg. F
1	0.63	88
2	0.63	88
3	0.73	91
4	0.71	93
5	0.64	94
6	0.64	95
7	0.60	91
8	0.67	89
9	0.76	92
10	0.63	94
11	0.64	95
12	0.42	96
	0.63	90

ETHER QUALITY SPECIFICATIONS VELOCITY DETERMINATION

collected 11/10/66

PLANT : Valley Landing
SAMPLE LOCATION : Flare hole
BURN NUMBER : VT-2

DATE : 11/26/61
TEMPERATURE : 1520
OPERATOR : DC, PF
PERCENT MOISTURE : 3.9
STACK AREA, SQ. IN. : 101.62
NO. OF TRAVERSE PTS. : 12

BAROMETRIC PRESS., in. Hg : 29.36
STACK PRESS., in. Hg : 7.7
EFFECT WIND, C/P : 1

TRAVERSE PNT. NO.	VELOCITY HEAD, in. H ₂ O	STACK TEMP., deg. F
1	0.63	91
2	0.69	90
3	0.73	93
4	0.70	94
5	0.61	96
6	0.50	96
7	0.66	92
8	0.72	90
9	0.76	92
10	0.64	94
11	0.51	95
12	0.42	95
	0.63	91

12/26/61
12/27/61

TOP AIR QUALITY SERVICES VELOCITY DETERMINATION

collected 11/10/01

PLANT : Valley Landfill
SAMPLE LOCATION : Elmer Road
RUN NUMBER : VI-3

DATE : 11/06/01
TIME (GMT) : 1730
CORRELATION : CO, PP
PERCENT DEWETTER : 2.9
STACK AREA, sq. ft. : 101.62
NO. OF TELEVERSE PTS. : 12

BAROMETRIC PRESS., in. Hg : 29.42
STATIC PRESS., in. Hg : 1.7
PISTON TYPE, C/P : 1

TELEVERSE PTC. NO.	VELOCITY HEAD, in. Hg	STACK TEMP., deg. F
1	0.49	86
2	0.67	81
3	0.73	83
4	0.70	84
5	0.60	84
6	0.44	84
7	0.64	83
8	0.70	88
9	0.77	92
10	0.62	92
11	0.59	94
12	0.41	94
	0.61	87

8/1/02
12/12/01

IP AND QUALITY SERVICES VELOCITY DETERMINATION

addend 11290

PLANT :	Valley Landfill			
SAMPLE LOCATION :	Flare Islet			
	Room No:	VE-1	VE-3	VE-3
STACK PRESSURE, in. Hg :		29.91	29.93	29.96
STACK TEMP., deg. F :		90	91	91
MOLECULAR WEIGHT, lbm/lb :		33.62	33.57	33.60
MOLECULAR WEIGHT, lbm/lb :		33.73	33.72	33.75
AVG. EGRET. VELOCITY, ft/min :		0.79	0.79	0.79
VELOCITY, ft/min :		53.12	53.61	53.34
ACTUAL CUBIC FEET/MINUTE :		2277	2270	2275
NET STANDARD CUBIC FEET/MINUTE :		2076	2103	2066

11/15/92

11/15/92

11/15/92

addendum 3/13/00

Molalture and Wmsted Calculations

Plants Valley Landfill - Flare Outlet

Dates 11/26/91

Run No.	Wm cmH ₂ O	W	Pbar in. H ₂ O	AEI in. H ₂ O	Tem ° F	Wls mol	Wmsted mol	Molalture %
MO-1	21.906	0.972	29.40	2.01	47	37.8	21.906	7.54
MO-2	22.268	0.972	29.40	2.01	46	38.9	22.268	5.74
MO-3	22.454	0.972	29.35	2.01	46	37.9	22.454	6.65
							22.161	6.98

12/11/91

PIPE AND QUALITY SERVICES VELOCITY DETERMINATION

revised 11/1/00

PLANT : Valley Landfill
SAMPLE LOCATION : Outlet
RUN NUMBER : VO-1

DATE :	11/26/01	BAROMETRIC PRESS., in. Hg :	29.37
TIME (M-HEB) :	1320	STATIC PRESS., in. Hg :	-0.001
OPERATOR(S) :	EDC/PF		
PERCENT RECOVERY :	7.6	PETCO TUBE, Cp :	0.84
STACK AREA, sq. ft. :	10296.77	PERCENT CO2 :	0.7
NO. OF TRAVERSE PTS. :	8	PERCENT O2 :	10.6

TRAVERSE PNT. NO.	VELOCITY HEAD, in. H2O	STACK TEMP., deg. F
1	0.0015	1638
2	0.003	1650
3	0.002	1743
4	0.0035	1690
5	0.007	1482
6	0.015	1595
7	0.003	1739
8	0.002	1619
	0.003	TOTAL

(S)

PT ATEL QUALITY SERVICES VELOCITY DETERMINATION

added 11/2009

PLANT : Valley Landfill
SAMPLE LOCATION : Outlet
RUN NUMBER : VC-2

DATE :	11/26/91	BAROMETRIC PRESS., in. Hg :	29.96
TIME (24-HR) :	1510	STATIC PRESS., in. Hg :	-0.001
OPERATOR :	DOCP		
PERCENT MOISTURE :	5.7	PIPING TIME, Cp :	0.84
STACK AREA, sq. in. :	10896.77	PERCENT CO2 :	7.4
NO. OF TELEVERSE PTS. :	8	PERCENT CR :	9.4

TELEVERSE PT. NO.	VELOCITY HEAD, in. H2O	STACK TRUMP., deg. F
1	0.000	1639
2	0.001	1715
3	0.002	1619
4	0.003	1606
5	0.006	1631
6	0.006	1722
7	0.004	1681
8	0.002	1609
	0.003	1640

(57.6)

25th Nov 1991

REF AND QUALITY SERVICES VELOCITY DETERMINATION

Revised 10/00

PLANT : Valley Landing
SAMPLE LOCATION : Outlot
RECT# NUMBER : VO-9

DATE :	11/26/91	BAROMETRIC PRESS., In. Hg :	29.42
TIME(24-HR) :	1710	STATIC PRESS., In. Hg :	30.001
OPERATOR(S) :	DO/PF		
PERCENT MOISTURE :	5.6	WINDY WIND, Cph :	0.84
STAKE AREA, SQ. IN. :	10296.77	PERCENT COB :	7.4
NO. OF TRAVERSE PTS. :	8	PERCENT CR :	10.6

TRAVERSE PT. NO.	VELOCITY READ, In. Hg	STAKE TEMP., deg. F
1	0.002	1738
2	0.002	1612
3	0.002	1616
4	0.004	1631
5	0.007	1730
6	0.006	1672
7	0.001	1696
8	0.001	1620
	0.003	1640

1620

12/1/91

REFUEL QUALITY SERVICES VELOCITY DETERMINATION

method 11099

PLANT: SAMPLE LOCATION:	Valley Landfill Condot			
	Run Nos	VC-1	VC-2	VC-3
STACK PRESSURE, In Hg :		29.37	29.36	29.42
STACK TEMP., deg. F :		1621	1640	1640
MOLECULAR WEIGHT, DEW :		29.50	29.56	29.61
MOLECULAR WEIGHT, STACK :		29.63	29.90	29.96
AVG. SQRT. VELOCITY HEAD :		0.05	0.05	0.05
VELOCITY, fpm :		5.22	5.79	5.19
ACTUAL CUBIC FEET/MINUTE :		22375	24839	22283
DEW STANDARD CUBIC FEET/MINUTE :		5152	5776	5204

12/12/91

NO_x CALCULATIONS

$$\text{Equation 1: } V_0 = 17.847 \times (V_f - 25) \times \left[\left(\frac{P_b - P}{T + 460} \right)_f - \left(\frac{P_b - P}{T + 460} \right)_i \right]$$

Where:

V_s = Sample volume, ml

V_f = Flask volume, ml

P_b = Barometric pressure, in.Hg

P = Flask pressure, in.Hg

T = Flask temperature, °F

Note: Subscripts f and i indicate final and initial, respectively.

$$\text{Equation 2: } C_{NO_x} = \frac{522.5 \times P_{NO_x}}{V_0}$$

Where:

C_{NO_x} = NO_x concentration, ppm

P_{NO_x} = micrograms NO_x, µg

$$\text{Equation 3: } C_{\text{NO}_x} = \frac{6.243 \times 10^{-5} \times P_{\text{NO}_x}}{V_0}$$

Where:

C_{NO_x} = NO_x concentration, lb/cscf

$$\text{Equation 4: } E_{\text{NO}_x} = C_{\text{NO}_x} \times Q_{\text{std}} \times 60$$

Where:

E_{NO_x} = NO_x emission rate, lb/h

Q_{std} = Volumetric flow rate, cscfm

NOx Emissions Calculations

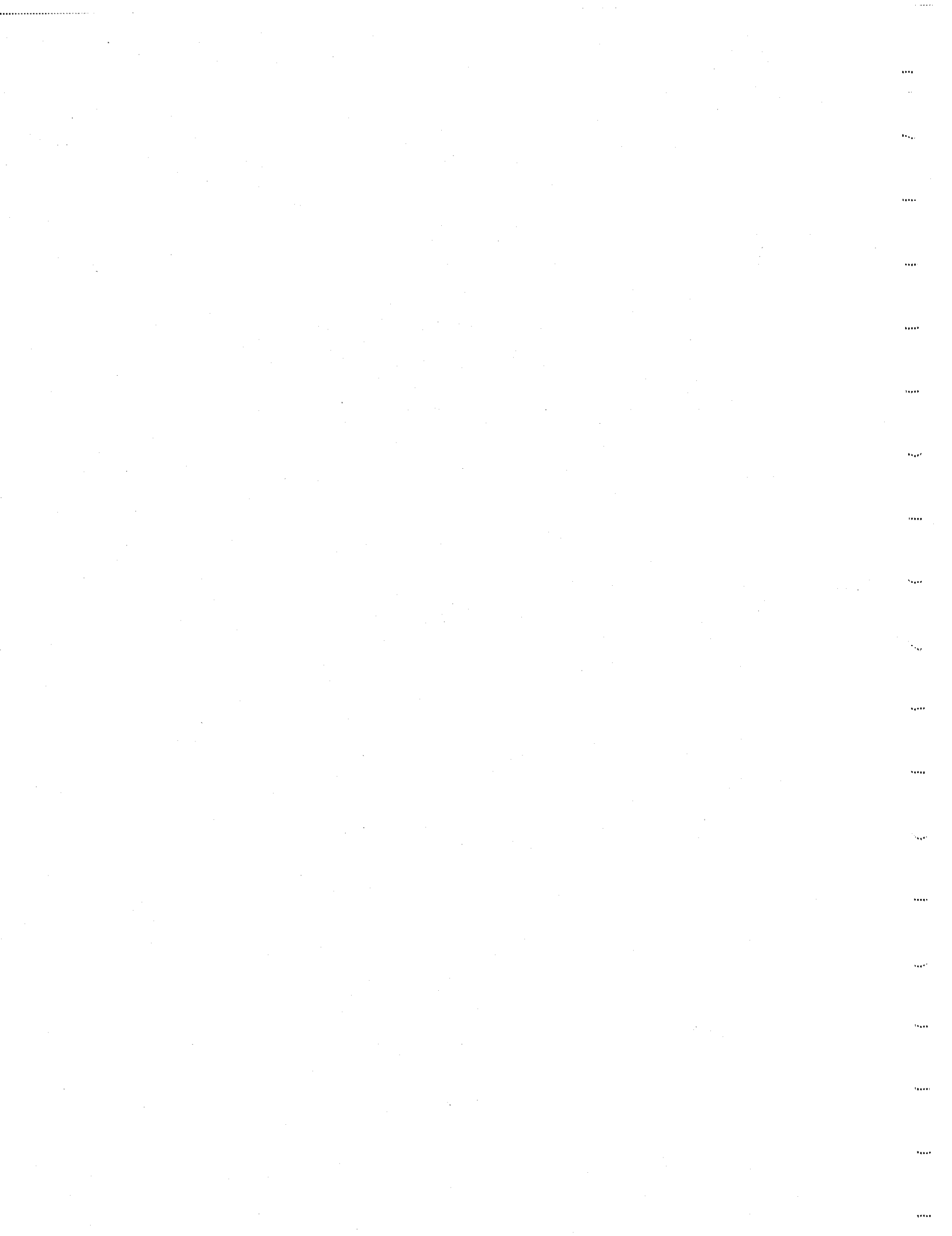
PLANT : Valley Levee
 LOCATION : Farm Outlet
 DATE : 1/22/91

Final: Initial
 20.00 20.40

Run No.	Test Time (24 hr)	Peak Volume (mi)	Pressure (in. Hg)	Temp. (°F)	Pressure (in. Hg)	Temp. (°F)	Sample Volume (mi)	NOx (ppm)	NOx (ppm)	NOx Emissions (lb)
VR1	1750	2022.0	4.5	54	27.00	92	1800.0	212/127	1972	2122.00
VR2	1805	1884.4	3.3	55	26.50	92	1877.0	212/127	1972	2122.00
VR3	1850	2027.4	3.6	55	26.50	92	1942.7	212/127	1972	2122.00
VR4	1855	2000.0	4.0	55	26.50	92	1855.3	212/127	1972	2122.00
Average								212/127		2122.00
VR5	1850	2032.0	3.5	55	26.40	91	1888.8	212/127	1972	2122.00
VR6	1855	2012.8	3.8	55	26.50	92	1850.2	212/127	1972	2122.00
VR7	1850	2047.0	3.7	55	26.50	91	1901.4	212/127	1972	2122.00
VR8	1855	2010.6	3.4	55	26.40	91	1878.0	212/127	1972	2122.00
Average								212/127		2122.00
VR9	1850	2070.0	3.9	55	26.50	91	1897.2	212/127	1972	2122.00
VR10	2005	2040.1	4.1	55	26.40	91	1880.3	212/127	1972	2122.00
VR11	2005	2025.8	3.7	55	26.50	91	1810.6	212/127	1972	2122.00
VR12	2005	1879.3	4.0	55	26.50	91	1820.0	212/127	1972	2122.00
Average								212/127		2122.00
Overall Average								212/127		2122.00

044
 1/14-92





APPENDIX B
FIELD DATA

FIELD AUDIT REPORT: DRY GAS METER BY CRITICAL ORIFICE

DATE: 11-28-91 CLIENT: DET - Detroit Department of Public Works
 BAROMETRIC PRESSURE (P_{bar}): 29.20 in. Hg METER BOX NO.: PT-4
 ORIFICE NO.: 7 PRETEST Y: 972 $\Delta H\theta$ 2.61 in. H₂O
 ORIFICE K FACTOR: 9.886 x 10⁻⁴ AUDITOR: DF

Orifice manometer reading ΔH , in. H ₂ O	Dry gas meter reading V_i/V_f , ft ³	Temperatures					Duration of run θ min.
		Ambient		Dry gas meter			
		T_{ai}/T_{af} , °F	Average T_a , °F	Inlet T_{ii}/T_{if} , °F	Outlet T_{oi}/T_{of} , °F	Average T_m , °F	
2.15	900.4 912.0	52 54	53	40 44	40 43	41.5	14.91

Dry gas meter V_{pr} , ft ³	V_{mstd} , ft ³	V_{mact} , ft ³	Audit, Y	Y devia- tion, %	Audit $\Delta H\theta$, in. H ₂ O	$\Delta H\theta$ Devia- tion, in. H ₂ O
<u>106</u>	<u>11.9</u>	<u>11.3</u>	<u>950</u>	<u>-2.3%</u>	<u>2.12</u>	<u>+ .11</u>

$$V_{mstd} = \frac{17.547(V_m)(P_{bar} + \Delta H/13.6)}{(T_m + 460)} = 11.9 \text{ ft}^3$$

$$V_{mact} = \frac{1203(\theta)(K)(P_{bar})}{(T_a + 460)} = 11.3 \text{ ft}^3$$

$$\text{Audit Y} = \frac{V_{mact}}{V_{mstd}} = 950 \quad Y \text{ deviation} = \frac{\text{Audit Y} - \text{Pretest Y}}{\text{Pretest Y}} \times 100 = -2.3$$

$$\text{Audit } \Delta H\theta = (0.0317)(\Delta H)(P_{bar})(T_m + 460) \left[\frac{\theta}{Y(V_m)(P_{bar} + \Delta H/13.6)} \right]^2 = 2.12 \text{ in. H}_2\text{O}$$

Audit Y must be in the range, pretest Y ± 0.05 Y.
 Audit $\Delta H\theta$ must be in the range pretest $\Delta H\theta \pm 0.15$ inches H₂O.

THERMOCOUPLE DIGITAL INDICATOR
AUDIT DATA SHEET

Date 11-25-91 Indicator No. FT-4 Operator PJL

Test Point No.	Millivolt signal*	Equivalent temperature, °F	Digital indicator temperature reading, °F	Difference, %
1		0	-2	.43
2		600	597	.3
3		1200	1193	.42
4		1800	1792	.4

Percent difference must be less than or equal to 0.5%.

Percent difference:

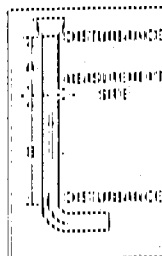
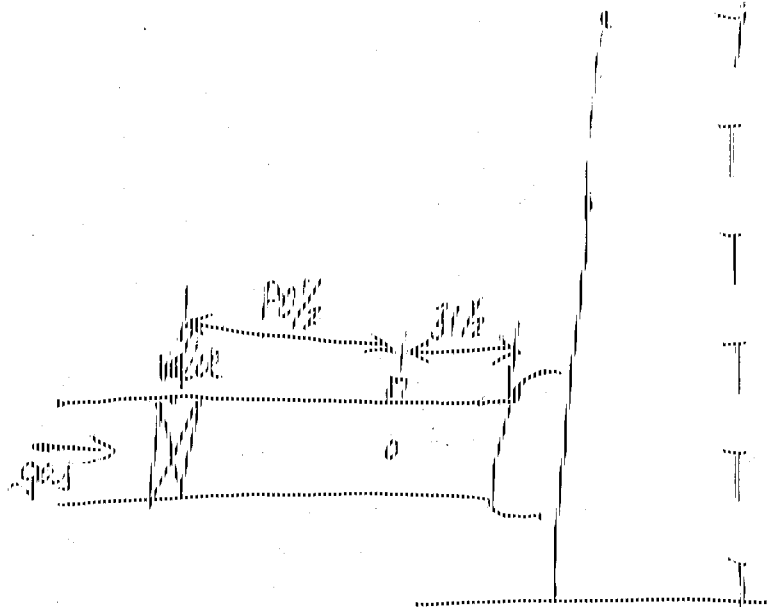
$$\frac{(\text{Equivalent temperature } ^\circ\text{R} - \text{Digital indicator temperature reading } ^\circ\text{R})(100\%)}{(\text{Equivalent temperature } ^\circ\text{R})}$$

Where $^\circ\text{R} = ^\circ\text{F} + 460^\circ\text{F}$

* These values are to be obtained from the calibration data sheet for the calibration device.

TRAVERSE POINT LOCATION FOR CIRCULAR DUCTS

Plant Valley Landfill
 Date 1/2/79
 Sampling location Flare Stack
 Inside of far wall to outside of nipple 14 3/4"
 Inside of near wall to outside of nipple (nipple length):
3"
 Stack inside diameter, inches 11 3/4"
 Distance downstream from flow disturbance (Distance B):
 inches / diameter = 2.1 dd
 Distance upstream from flow disturbance (Distance A):
 inches / diameter = 2.3 dd
 Calculated by OTB



SCHEMATIC OF SAMPLING LOCATION

TRAVERSE POINT NUMBER	FRACTION OF STACK I.D.	STACK I.D.	PRODUCT OF COLUMNS 2 AND 3 (TO NEAREST 1/4 INCH)	NIPPLE LENGTH	TRAVERSE POINT LOCATION FROM OUTSIDE OF NIPPLE (SUM OF COLUMNS 4 & 5)
1	0.44	11 3/4"		3"	3 3/4"
2	1/4				3 3/4"
3	2/4				3 3/4"
4	3/4				3 3/4"
5	1.00				3 3/4"
6	1.11				3 3/4"
7	1.22				3 3/4"
8					
9					
10					
11					
12					
13					
14					
15					
16					
17					
18					
19					
20					

Method 25 Field Data

Plant ACT - Electric Services City Chicago, IL Date 11-26-91
 Run No. 157-1 Sample Location area east
 Operator JP Tank Volume, liters 4
 Tank No. 07425 Global Data No. 11
 Trap No. _____
 Sampling Rate 200 cc/min. Filter Type _____ in stack
 _____ out of stack

Sample Train Data

	Barometric Pressure, mm Hg	Ambient Temperature, °F °C	Sample Tank Gauge Vacuum, mm Hg
Pre-Test	<u>29.37</u>	<u>21. °</u>	<u>709</u>
Post-Test	<u>29.34</u>	<u>21. °</u>	<u>27</u>

Front-Half - Leak Check Data

Time	Initial Vacuum, mm Hg	Time	Final Vacuum, mm Hg	ΔP, mm Hg	Leak Rate,* cc/min
_____	_____	_____	_____	_____	_____

Sampling Data

Clock	Time Sampling, min	Gauge Vacuum, mm Hg	Temperatures, °F	
			Probe	Filter Box
<u>11:57</u>	<u>000</u>	<u>709</u>		
<u>12:05</u>	<u>100</u>	<u>525</u>		
<u>12:15</u>	<u>200</u>	<u>361</u>	<u>114</u>	
<u>12:24</u>	<u>300</u>	<u>237</u>		
<u>12:34</u>	<u>400</u>	<u>134</u>		
<u>12:44</u>	<u>500</u>	<u>75</u>		
<u>12:54</u>	<u>600</u>	<u>27</u>		

$$* \text{ Leak Rate, cc/min} = \frac{\Delta P, \text{ mm} \times \text{Volume, cm}^3}{P_b, \text{ mm} \times \text{Time, min}}$$

Leak rate must be <0.01 x sampling rate
 (0.8 cc/min leak rate at sampling rate of 80 cc/min)
 (volume = 100 cm³ for less than 4 ft probe)

WB - 20 °F
 DB - 25 °F

B-5

Method 25 Field Data

Plant LA T - 65000 59-0000 City El Paso, TX Date 7-26-91
 Run No. 125-2 Sample Location Range 1000
 Operator JD Tank _____
 Tank No. 09924 Volume, Liters 60
 Trap No. _____ Detach. No. 91
 Sampling Rate 50 cc/min. Filter Type _____ in stack _____
 out of stack ☒

Sample Train Data

	Barometric Pressure, mm Hg	Ambient Temperature, °F °C	Sample Tank Gauge Vacuum, mm Hg
Pre-Test	<u>29.35</u>	<u>32</u> °	<u>782, 682</u>
Post-Test	<u>29.35</u>	<u>31</u> °	<u>32</u>

Front-Half - Leak Check Data

Time	Initial Vacuum, mm Hg	Time	Final Vacuum, mm Hg	ΔP, mm Hg	Leak Rate,* cc/min
_____	_____	_____	_____	_____	_____

Sampling Data

Clock	Time Sampling, min	Gauge Vacuum, mm Hg	Temperatures, °F	
			Probe	Filter Box
<u>1503</u>	<u>0</u>	<u>782, 682</u>	_____	_____
	<u>10</u>	<u>498</u>	<u>60</u>	<u>60</u>
	<u>20</u>	<u>358</u>	_____	_____
	<u>30</u>	<u>207</u>	_____	_____
	<u>40</u>	<u>124</u>	_____	_____
	<u>50</u>	<u>60</u>	_____	_____
<u>1508</u>	<u>60</u>	<u>32</u>	_____	_____

* Leak Rate, cc/min = $\frac{\Delta P, \text{ mm Hg} \times \text{Volume, cm}^3}{P_b, \text{ mm Hg} \times \text{Time, min}}$

Leak rate must be <0.01 x sampling rate
 (0.8 cc/min leak rate at sampling rate of 80 cc/min)
 (volume = 100 cm³ for less than 4 ft probe)

Method 25 Field Data

Plant Valley Landfill City Phoenix, AZ Date 11-26-97
 Run No. 001-3 Sample Location zone 1
 Operator DD Tank _____
 Tank No. 04369 Volume, Liters 6
 Trap No. 00 Rotameter No. 97
 Sampling Rate 90 cc/min. Filter Type _____ in stack _____
 out of stack ☒

Sample Train Data

	Barometric Pressure, mm Hg	Ambient Temperature, °F °C	Sample Tank Gauge Vacuum, mm Hg
Pre-Test	<u>29.40</u>	<u>35. °</u>	<u>706</u>
Post-Test	<u>29.40</u>	<u>35. °</u>	<u>60</u>

Front-Half - Leak Check Data

Time	Initial Vacuum, mm Hg	Time	Final Vacuum, mm Hg	ΔP , mm Hg	Leak Rate,* cc/min

Sampling Data

Clock	Time Sampling, min	Gauge Vacuum, mm Hg	Temperatures, °F	
			Probe	Filter Box
<u>1533</u>	<u>0</u>	<u>706</u>		
	<u>10</u>	<u>59</u>		
	<u>20</u>	<u>48</u>		
	<u>30</u>	<u>284</u>	<u>NA</u>	
	<u>40</u>	<u>143</u>		
<u>1633</u>	<u>50</u>	<u>106</u>		
	<u>60</u>	<u>60</u>		

* Leak Rate, cc/min = $\frac{\Delta P, \text{ mm} \times \text{Volume, cm}^3}{Pb, \text{ mm} \times \text{Time, min}}$

Leak rate must be <0.01 x sampling rate
 (0.9 cc/min leak rate at sampling rate of 90 cc/min)
 (volume = 100 cm³ for less than 4 ft probe)

GAS VELOCITY AND VOLUMETRIC FLOW RATE

Plant and City Valley Leek Rd Date 11/28/91
 Sampling Location Stack Clock Time 13:45
 Run No. VI-1 Operator DRS/PPF
 Barometric Pressure, in. Hg 29.35 Static Pressure, in. H₂O -2.1
 Moisture, % 2.9 Molecular wt., Dry 28.9 Pitot Tube, Cp 1.00
 Stack Dimension, in. Diameter or Side 1 11.75 Side 2

FIELD DATA

CALCULATIONS

TRAVERSE POINT NUMBER	VELOCITY HEAD (in. H ₂ O)	STACK TEMP., °F
1	0.8	100
2	0.8	100
3	0.8	100
4	0.8	100
5	0.8	100
6	0.8	100
7	0.8	100
8	0.8	100
9	0.8	100
10	0.8	100
11	0.8	100
12	0.8	100
13	0.8	100
14	0.8	100
15	0.8	100
16	0.8	100
17	0.8	100
18	0.8	100
19	0.8	100
20	0.8	100
21	0.8	100
22	0.8	100
23	0.8	100
24	0.8	100
25	0.8	100
26	0.8	100
27	0.8	100
28	0.8	100
29	0.8	100
30	0.8	100
31	0.8	100
32	0.8	100
33	0.8	100
34	0.8	100
35	0.8	100
36	0.8	100
37	0.8	100
38	0.8	100
39	0.8	100
40	0.8	100
41	0.8	100
42	0.8	100
43	0.8	100
44	0.8	100
45	0.8	100
46	0.8	100
47	0.8	100
48	0.8	100
49	0.8	100
50	0.8	100
51	0.8	100
52	0.8	100
53	0.8	100
54	0.8	100
55	0.8	100
56	0.8	100
57	0.8	100
58	0.8	100
59	0.8	100
60	0.8	100
61	0.8	100
62	0.8	100
63	0.8	100
64	0.8	100
65	0.8	100
66	0.8	100
67	0.8	100
68	0.8	100
69	0.8	100
70	0.8	100
71	0.8	100
72	0.8	100
73	0.8	100
74	0.8	100
75	0.8	100
76	0.8	100
77	0.8	100
78	0.8	100
79	0.8	100
80	0.8	100
81	0.8	100
82	0.8	100
83	0.8	100
84	0.8	100
85	0.8	100
86	0.8	100
87	0.8	100
88	0.8	100
89	0.8	100
90	0.8	100
91	0.8	100
92	0.8	100
93	0.8	100
94	0.8	100
95	0.8	100
96	0.8	100
97	0.8	100
98	0.8	100
99	0.8	100
100	0.8	100

$$\begin{aligned}
 P_2 &= P_1 + (1 - \frac{H_2O}{100}) + 14.7 \left(\frac{H_2O}{100} \right) \\
 P_2 &= (1 - \frac{2.9}{100}) + 14.7 \left(\frac{2.9}{100} \right) + 14.7 \\
 P_2 &= 14.7 \\
 T_2 &= T_1 + (T_2 - T_1) \left(\frac{P_2}{P_1} \right)^{0.715} \\
 T_2 &= 100 + (100 - 100) \left(\frac{14.7}{14.7} \right)^{0.715} \\
 T_2 &= 100 \\
 P_1 &= P_2 - \frac{14.7}{14.7} \times (1 - \frac{H_2O}{100}) \\
 P_1 &= 14.7 - \frac{14.7}{14.7} \times (1 - \frac{2.9}{100}) \\
 P_1 &= 14.7 \\
 \sqrt{C_p} &= \sqrt{1.00} \\
 V_1 &= 0.0519 \times (1 - \frac{H_2O}{100}) \times \sqrt{\frac{P_1}{P_2} \times \frac{T_2}{T_1}} \\
 V_1 &= 0.0519 \times (1 - \frac{2.9}{100}) \times \sqrt{\frac{14.7}{14.7} \times \frac{100}{100}} \\
 V_1 &= 0.0519 \\
 Q_1 &= V_1 \times A_1 \times \frac{60}{1} \\
 Q_1 &= 0.0519 \times \frac{\pi \times 11.75^2}{4} \times 60 \\
 Q_1 &= 1.17 \\
 Q_{std} &= Q_1 \times 17.64 \times \frac{P_1}{P_2} \times (1 - \frac{H_2O}{100}) \\
 Q_{std} &= 1.17 \times 17.64 \times \frac{14.7}{14.7} \times (1 - \frac{2.9}{100}) \\
 Q_{std} &= 1.17 \\
 Q_{std} &= 1.17
 \end{aligned}$$

GAS VELOCITY AND VOLUMETRIC FLOW RATE

Plant and City Valley Landfill Date 11/26/91
 Sampling Location Stack Clock Time 15:20
 Run No. VT-2 Operator J. J. [unclear]
 Barometric Pressure, in. Hg 29.36 Static Pressure, in. H₂O +3.7
 Moisture, % 2.9 Molecular wt., Dry _____ Pitot Tube, Cp _____
 Stack Dimension, in. Diameter or Side 1 11.75 Side 2 _____

FIELD DATA

TRAVERSE POINT NUMBER	VELOCITY HEAD (in. H ₂ O)	STACK TEMP., °F
1	0.15	125
2	0.15	125
3	0.15	125
4	0.15	125
5	0.15	125
6	0.15	125
7	0.15	125
8	0.15	125
9	0.15	125
10	0.15	125
11	0.15	125
12	0.15	125
13	0.15	125
14	0.15	125
15	0.15	125
16	0.15	125
17	0.15	125
18	0.15	125
19	0.15	125
20	0.15	125
21	0.15	125
22	0.15	125
23	0.15	125
24	0.15	125
25	0.15	125
26	0.15	125
27	0.15	125
28	0.15	125
29	0.15	125
30	0.15	125
31	0.15	125
32	0.15	125
33	0.15	125
34	0.15	125
35	0.15	125
36	0.15	125
37	0.15	125
38	0.15	125
39	0.15	125
40	0.15	125
41	0.15	125
42	0.15	125
43	0.15	125
44	0.15	125
45	0.15	125
46	0.15	125
47	0.15	125
48	0.15	125
49	0.15	125
50	0.15	125
51	0.15	125
52	0.15	125
53	0.15	125
54	0.15	125
55	0.15	125
56	0.15	125
57	0.15	125
58	0.15	125
59	0.15	125
60	0.15	125

CALCULATIONS

$$\begin{aligned}
 Q_1 &= Q_2 \times \left(1 - \frac{H_2O}{100}\right) \times 14.7 \left(\frac{P_1}{P_2}\right)^{0.72} \\
 Q_1 &= () \times \left(1 - \frac{H_2O}{100}\right) \times 14.7 \left(\frac{P_1}{P_2}\right)^{0.72} \\
 Q_1 &= \\
 V_1 &= \text{ft}^3/\text{min} \quad T = (T + 460) \\
 P_1 &= P_2 \times \frac{S.P.}{14.7} \times \left(1 - \frac{H_2O}{100}\right) \\
 P_1 &= \text{in. Hg} \\
 V_{std} &= 85.43 \times C_p \times \sqrt{\frac{P_1}{P_2}} \times \sqrt{\frac{T_1}{T_2} \times \frac{P_2}{P_1}} \\
 V_{std} &= 85.43 \times () \times \sqrt{ } \times \sqrt{ } \\
 V_{std} &= \text{ft}^3/\text{min} \\
 Q_1 &= V_{std} \times 60 \\
 Q_1 &= \text{acfm} \\
 Q_{std} &= Q_1 \times 17.647 \times \frac{P_1}{P_2} \times \left(1 - \frac{H_2O}{100}\right) \\
 Q_{std} &= \times 17.647 \times \times (1 -) \\
 Q_{std} &= \text{dscfm}
 \end{aligned}$$

GAS VELOCITY AND VOLUMETRIC FLOW RATE

Plant and City Valley Forge Date 11/16/91
 Sampling Location NE Stack Time 1725
 Run No. VI-3 Operator CS
 Barometric Pressure, in. Hg 29.42 Static Pressure, in. H₂O -1.2
 Moisture, % 2.9 Molecular wt., Dry 28.9 Pitot Tube, Cp 1.00
 Stack Dimension, in. Diameter or Side 1 11.75 Side 2

FIELD DATA

TRANSVERSE POINT NUMBER	VELOCITY MEASUREMENT (ft./min. or in. H ₂ O)	STACK TEMP., °F
1	1100	450
2	1100	450
3	1100	450
4	1100	450
5	1100	450
6	1100	450
7	1100	450
8	1100	450
9	1100	450
10	1100	450
11	1100	450
12	1100	450
13	1100	450
14	1100	450
15	1100	450
16	1100	450
17	1100	450
18	1100	450
19	1100	450
20	1100	450
21	1100	450
22	1100	450
23	1100	450
24	1100	450
25	1100	450
26	1100	450
27	1100	450
28	1100	450
29	1100	450
30	1100	450
31	1100	450
32	1100	450
33	1100	450
34	1100	450
35	1100	450
36	1100	450
37	1100	450
38	1100	450
39	1100	450
40	1100	450
41	1100	450
42	1100	450
43	1100	450
44	1100	450
45	1100	450
46	1100	450
47	1100	450
48	1100	450
49	1100	450
50	1100	450

CALCULATIONS

$$\begin{aligned}
 V_1 &= V_s \left(1 + \frac{H_2O}{100} \right) + 15 \left(\frac{H_2O}{100} \right) \\
 V_1 &= (\quad) \left(1 + \frac{100}{100} \right) + 15 \left(\frac{100}{100} \right) \\
 V_1 &= \quad \\
 V_s &= \quad \text{ft./min.} \quad R = (T - 460) \\
 P_s &= P_b + \frac{H_2O}{13.6} + (\quad) \left(\frac{1}{13.6} \right) \\
 P_s &= \quad \text{in. Hg} \\
 \sqrt{V_s} &= \quad \\
 V_1 &= 85.49 \times (\quad) \times \sqrt{\frac{P_s}{P_b}} \times \sqrt{\frac{1}{P_s}} \\
 V_1 &= 85.49 \times (\quad) \times (\quad) \times \sqrt{\frac{1}{1}} \\
 V_1 &= \quad \text{ft./min.} \\
 C_s &= \quad \text{ft}^2 \\
 C_s &= V_1 \times L_1 \times \frac{32.2}{60} \\
 L_1 &= \quad \text{ft} \\
 Q_1 &= \quad \text{ft}^3/\text{min} \\
 Q_{std} &= C_s \times 12.667 \times \frac{P}{P_s} \times \left(\frac{460}{T} + \frac{H_2O}{100} \right) \\
 Q_{std} &= \quad \times 12.667 \times \frac{1}{1} \times \left(1 + \frac{100}{100} \right) \\
 Q_{std} &= \quad \text{ft}^3/\text{min}
 \end{aligned}$$



DRY MOLECULAR WEIGHT DETERMINATION

COMMENTS: #142
 PLANT Valley Landfill
 DATE 11/26/99 VS-1
 SAMPLING TIME (24-hr clock) 11:39-12:39
 SAMPLING LOCATION Phase 1A
 SAMPLE TYPE (BAG, INTEGRATED, CONTINUOUS) Ad bag
 ANALYTICAL METHOD Orsat
 AMBIENT TEMPERATURE 70
 OPERATOR (Signature)
 ORSAT LEAK CHECKED /

GAS	1		2		3		AVERAGE NET VOLUME	MULTIPLIER	MOLECULAR WEIGHT OF STACK GAS (DRY BASIS) M _g is lb-mole
	ACTUAL READING	NET	ACTUAL READING	NET	ACTUAL READING	NET			
CO ₂	26.4	26.4	26.4	26.4	#	26.4	4/100		
O ₂ (NET IS ACTUAL O ₂ READING MINUS ACTUAL CO ₂ READING)	31.6	5.2	31.2	4.9		5.0	32/100		
CO (NET IS ACTUAL CO READING MINUS ACTUAL O ₂ READING)							28/100		
N ₂ (NET IS 100 MINUS ACTUAL CO READING)						69.6	28/100		
TOTAL									

DRY MOLECULAR WEIGHT DETERMINATION

PLANT Valley Landfill
 DATE 11/26/93
 SAMPLING TIME (24 hr clock) 1700-1800
 SAMPLING LOCATION Soil
 SAMPLE TYPE (BAG, INTEGRATOR, CONTINUOUS) Int
 ANALYTICAL METHOD ORSA
 AMBIENT TEMPERATURE 50
 OPERATOR [Signature]
 ORSAT LEAK CHECKED ✓

COMMENTS

GAS	1		2		3		AVERAGE NET VOLUME	MULTIPLIER	MOLECULAR WEIGHT OF STACK GAS (DRY BASIS) M_p lb/lb mole
	ACTUAL READING	NET	ACTUAL READING	NET	ACTUAL READING	NET			
CO ₂	15.4	15.4	25.3	25.3	15.4	15.4	4/100		
O ₂ (NET IS ACTUAL O ₂ READING MINUS ACTUAL CO ₂ READING)	20.9	5.4	20.5	5.2	5.3	5.3	32/100		
CO (NET IS ACTUAL CO READING MINUS ACTUAL O ₂ READING)							28/100		
N ₂ (NET IS 100 MINUS ACTUAL CO READING)					69.3	69.3	28/100		
TOTAL									



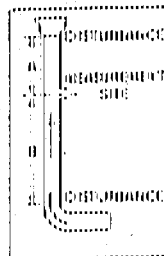
DRY MOLECULAR WEIGHT DETERMINATION

PLANT Valley Landfill
 DATE 11/16/88 COMMENTS
 SAMPLING TIME (24 hr clock) 1533-1633
 SAMPLING LOCATION 5104
 SAMPLE TYPE (SAG, INTEGRATED, CONTINUOUS) Int. Ag.
 ANALYTICAL METHOD GC
 AMBIENT TEMPERATURE 20
 OPERATOR [Signature]
 ORSAT LEAK CHECKED /

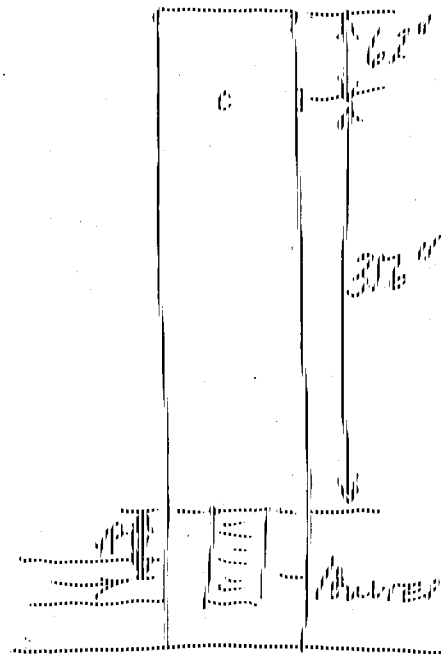
RUN GAS	1		2		3		AVERAGE NET VOLUME	MULTIPLIER	MOLECULAR WEIGHT OF STACK GAS (DRY BASIS) M _g lb/lb mole
	ACTUAL READING	NET	ACTUAL READING	NET	ACTUAL READING	NET			
CO ₂	24.7	24.7	24.7	24.7			24.7	44/100	
O ₂ (NET IS ACTUAL O ₂ READING MINUS ACTUAL CO ₂ READING)	30.2	5.5	30.2	5.5			5.5	32/100	
CO (NET IS ACTUAL CO READING MINUS ACTUAL O ₂ READING)								28/100	
N ₂ (NET IS 100 MINUS ACTUAL CO READING)							69.8	28/100	
TOTAL									

TRAVERSE POINT LOCATION FOR CIRCULAR DUCTS

Plant Valley Landfill
 Date 11/25/79
 Sampling location Flare Gas Stack
 Inside of far wall to outside of nipple 12 1/2"
 Inside of near wall to outside of nipple (nipple length):
7"
 Stack inside diameter, inches 11 1/2"
 Distance downstream from flow disturbance (Distance B):
 inches / diameter = 3.1 dcl
 Distance upstream from flow disturbance (Distance A):
 inches / diameter = 6.5 dcl
 Calculated by ASD



90°



SCHEMATIC OF SAMPLING LOCATION

TRAVERSE POINT NUMBER	FRACTION OF STACK I.D.	STACK I.D.	PRODUCT OF COLUMNS 2 AND 3 (TO OBTAIN 1/4 I.D. I.D.C.)	NEPPLE LENGTH	TRAVERSE POINT LOCATION FROM OUTSIDE OF NEPPLE (SUM OF COLUMNS 4 & 5)
1	0.32	11 1/2"		7"	10 1/2"
2	1.05				12 1/2"
3	1.90				23 1/2"
4	3.23				35 1/2"
5	6.27				47 1/2"
6	10.67				59 1/2"
7	16.67				71 1/2"
8	25.00				83 1/2"
9	36.36				95 1/2"
10	50.00				107 1/2"
11	65.45				119 1/2"
12	83.33				131 1/2"
13	104.55				143 1/2"
14	129.09				155 1/2"
15	156.82				167 1/2"
16	187.27				179 1/2"
17	220.45				191 1/2"
18	256.36				203 1/2"
19	295.45				215 1/2"
20	337.73				227 1/2"
21	383.18				239 1/2"
22	431.82				251 1/2"
23	483.64				263 1/2"
24	538.64				275 1/2"
25	596.82				287 1/2"
26	658.18				299 1/2"
27	722.73				311 1/2"
28	790.45				323 1/2"
29	861.36				335 1/2"
30	935.45				347 1/2"
31	1012.73				359 1/2"
32	1093.18				371 1/2"
33	1176.82				383 1/2"
34	1263.64				395 1/2"
35	1353.64				407 1/2"
36	1446.82				419 1/2"
37	1543.18				431 1/2"
38	1642.73				443 1/2"
39	1745.45				455 1/2"
40	1851.36				467 1/2"
41	1960.45				479 1/2"
42	2072.73				491 1/2"
43	2188.18				503 1/2"
44	2306.82				515 1/2"
45	2428.64				527 1/2"
46	2553.64				539 1/2"
47	2681.82				551 1/2"
48	2813.18				563 1/2"
49	2947.73				575 1/2"
50	3085.45				587 1/2"
51	3226.36				599 1/2"
52	3370.45				611 1/2"
53	3517.73				623 1/2"
54	3668.18				635 1/2"
55	3821.82				647 1/2"
56	3978.64				659 1/2"
57	4138.64				671 1/2"
58	4301.82				683 1/2"
59	4468.18				695 1/2"
60	4637.73				707 1/2"
61	4810.45				719 1/2"
62	4986.36				731 1/2"
63	5165.45				743 1/2"
64	5347.73				755 1/2"
65	5533.18				767 1/2"
66	5721.82				779 1/2"
67	5913.64				791 1/2"
68	6108.64				803 1/2"
69	6306.82				815 1/2"
70	6508.18				827 1/2"
71	6712.73				839 1/2"
72	6920.45				851 1/2"
73	7131.36				863 1/2"
74	7345.45				875 1/2"
75	7562.73				887 1/2"
76	7783.18				899 1/2"
77	8006.82				911 1/2"
78	8233.64				923 1/2"
79	8463.64				935 1/2"
80	8696.82				947 1/2"
81	8933.18				959 1/2"
82	9172.73				971 1/2"
83	9415.45				983 1/2"
84	9661.36				995 1/2"
85	9910.45				1007 1/2"
86	10162.73				1019 1/2"
87	10418.18				1031 1/2"
88	10676.82				1043 1/2"
89	10938.64				1055 1/2"
90	11203.64				1067 1/2"
91	11471.82				1079 1/2"
92	11743.18				1091 1/2"
93	12017.73				1103 1/2"
94	12295.45				1115 1/2"
95	12576.36				1127 1/2"
96	12860.45				1139 1/2"
97	13147.73				1151 1/2"
98	13438.18				1163 1/2"
99	13731.82				1175 1/2"
100	14028.64				1187 1/2"

Method 25 Field Data

Plant <u>Volvo Leach</u>	City <u>Spring, PA</u>	Date <u>11/26/91</u>
Run No. <u>1034</u>	Sample Location <u>Flare Catcher</u>	
Operator <u>SLB</u>	Tank	
Tank No. <u>02137</u>	Volume, liters <u>6</u>	
Trap No. _____	Gasometer No. <u>36</u>	
Sampling Rate <u>90</u> cc/min.	Filter Type <u>Submerged</u>	in stack _____ out of stack _____

Sample Train Data

	Barometric Pressure, mm Hg	Ambient Temperature, °F °C	Sample Tank Gauge Vacuum, mm Hg
Pre-Test	<u>29.40</u>	<u>45</u> °	<u>72.2</u>
Post-Test	<u>29.40</u>	<u>43</u> °	<u>71</u>

Front-Half - Leak Check Data

Time	Initial Vacuum, mm Hg	Time	Final Vacuum, mm Hg	ΔP, mm Hg	Leak Rate,* cc/min
_____	_____	_____	_____	_____	_____

Sampling Data

Time		Gauge Vacuum, mm Hg	Temperatures, °F	
Clock	Sampling, min		Probe	Filter Box
<u>11:59</u>	<u>0</u>	<u>72.2</u>		
	<u>10</u>	<u>59.3</u>		
	<u>20</u>	<u>46.9</u>	<u>NA</u>	
	<u>30</u>	<u>35.5</u>		
	<u>40</u>	<u>23.9</u>		
	<u>50</u>	<u>15.2</u>		
<u>12:59</u>	<u>60</u>	<u>8.1</u>		

* Leak Rate, cc/min = $\frac{\Delta P, \text{ mm} \times \text{Volume, cm}^3}{P_b, \text{ mm} \times \text{Time, min}}$

Leak rate must be <0.01 x sampling rate
(0.0 cc/min leak rate at sampling rate of 90 cc/min)
(volume = 100 cm³ for less than 4 ft probe)

Method 25 Field Data

Plant Valley Landfill City Spring, PA Date 11/26/91
 Run No. 10-2 Sample Location 12-10-1
 Operator DB Tank 6
 Tank No. 0441P Volume, liters 6
 Trap No. 3 Filter No. 3
 Sampling Rate 90 cc/min. Filter Type 5.0 micron in stack
 out of stack

Sample Train Data

	Barometric Pressure, mm Hg	Ambient Temperature, °F °C	Sample Tank Gauge Vacuum, mm Hg
Pre-Test	<u>29.35</u>	<u>53</u> °	<u>6.02</u>
Post-Test	<u>29.35</u>	<u>50</u> °	<u>5.1</u>

Front-Half - Leak Check Data

Time	Initial Vacuum, mm Hg	Time	Final Vacuum, mm Hg	ΔP, mm Hg	Leak Rate,* cc/min

Sampling Data

Clock	Time Sampling, min	Gauge Vacuum, mm Hg	Temperatures, °F	
			Probe	Filter Box
<u>1408</u>	<u>0</u>	<u>6.02</u>		
	<u>10</u>	<u>5.99</u>		
	<u>20</u>	<u>5.99</u>		
	<u>30</u>	<u>5.99</u>		
	<u>40</u>	<u>5.99</u>		
	<u>50</u>	<u>5.99</u>		
<u>1508</u>	<u>40</u>	<u>9.8</u>		

* Leak Rate, cc/min = $\frac{\Delta P, \text{ mm} \times \text{Volume, cm}^3}{Pb, \text{ mm} \times \text{Time, min}}$

Leak rate must be <0.01 x sampling rate
 (0.9 cc/min leak rate at sampling rate of 90 cc/min)
 (volume = 100 cm³ for less than 4 ft probe)

Method 25 Field Data

Plant WELLS FARGO City ELGIN, IL Date 11-28-97
 Run No. 10-23 Sample Location COLLECT
 Operator MC/JP Tank 6
 Tank No. 04424 Volume, Liters 6
 Trap No. 36 Meter No. 36
 Sampling Rate 80 cc/min. Filter Type Front-Load in stack out of stack

Sample Train Data

	Barometric Pressure, mm Hg	Ambient Temperature, °F °C	Sample Tank Gauge Vacuum, mm Hg
Pre-Test	<u>29.35</u>	<u>47</u> °F	<u>712</u>
Post-Test	<u>29.35</u>	<u>43</u> °F	<u>87</u>

Front-Load - Leak Check Data

Time	Initial Vacuum, mm Hg	Time	Final Vacuum, mm Hg	ΔP, mm Hg	Leak Rate,* cc/min

Sampling Data

Clock	Time Sampling, min	Gauge Vacuum, mm Hg	Temperatures, °F	
			Probe	Filter Box
<u>1511</u>	<u>00</u>	<u>712</u>		
	<u>10</u>	<u>583</u>		
	<u>20</u>	<u>444</u>		
	<u>30</u>	<u>344</u>		
	<u>40</u>	<u>233</u>		
<u>1633</u>	<u>50</u>	<u>141</u>		
	<u>60</u>	<u>87</u>		

* Leak Rate, cc/min = $\frac{\Delta P, \text{ mm} \times \text{Volume, cm}^3}{Pb, \text{ mm} \times \text{Time, min}}$

Leak rate must be <0.01 x sampling rate
 (0.8 cc/min leak rate at sampling rate of 80 cc/min)
 (volume = 100 cm³ for less than 4 ft probe)

GAS VELOCITY AND VOLUMETRIC FLOW RATE

Plant and City Volley La. 444 Date 11/26/81
 Sampling Location 9302 Clock Time 1320
 Run No. VO-1 Operator DO/PF
 Barometric Pressure, in. Hg 29.37 Static Pressure, in. H₂O -5.00
 Moisture, % _____ Molecular wt., Dry _____ Pitot Tube, Cp 1.4
 Stack Dimension, in. Diameter or Side 1 11.974 Side 2 _____

FIELD DATA

TRANSVERSE POINT NUMBER	VELOCITY FEET (AP, 1, in. H ₂ O)	STACK TEMP., °F
1	1000	1000
2	1000	1000
3	1000	1000
4	1000	1000
5	1000	1000
6	1000	1000
7	1000	1000
8	1000	1000
9	1000	1000
10	1000	1000
11	1000	1000
12	1000	1000
13	1000	1000
14	1000	1000
15	1000	1000
16	1000	1000
17	1000	1000
18	1000	1000
19	1000	1000
20	1000	1000
21	1000	1000
22	1000	1000
23	1000	1000
24	1000	1000
25	1000	1000
26	1000	1000
27	1000	1000
28	1000	1000
29	1000	1000
30	1000	1000
31	1000	1000
32	1000	1000
33	1000	1000
34	1000	1000
35	1000	1000
36	1000	1000
37	1000	1000
38	1000	1000
39	1000	1000
40	1000	1000
41	1000	1000
42	1000	1000
43	1000	1000
44	1000	1000
45	1000	1000
46	1000	1000
47	1000	1000
48	1000	1000
49	1000	1000
50	1000	1000

CALCULATIONS

$$\begin{aligned}
 Q_s &= 0.04 \times (1 - \frac{H_2O}{100}) \times 10 \left(\frac{P_1}{P_2} \right)^{1/2} \\
 Q_s &= (\quad) \times (\quad) \times (\quad) \times 10 \left(\frac{P_1}{P_2} \right)^{1/2} \\
 Q_s &= \quad \\
 T_1 &= \quad \quad \quad T_2 = (T_1 + 460) \\
 P_1 &= P_2 + \frac{H_2O}{100} \times (\quad) \times (\quad) \\
 P_1 &= \quad \quad \quad P_2 = 29.37 \\
 \sqrt{\frac{P_1}{P_2}} &= \quad \\
 Q_s &= 0.04 \times (\quad) \times (\quad) \times \sqrt{\frac{P_1}{P_2}} \times \left(\frac{P_1}{P_2} \right)^{1/2} \\
 Q_s &= 0.04 \times (\quad) \times (\quad) \times (\quad) \times \sqrt{\frac{P_1}{P_2}} \\
 Q_s &= \quad \quad \quad (\quad) \\
 Q_s &= \quad \quad \quad (\quad) \\
 Q_s &= V_s \times A_s \times \frac{60}{11.974} \\
 Q_s &= \quad \quad \quad \times 60 \\
 Q_s &= \quad \quad \quad 11.974 \\
 Q_{std} &= Q_s \times 17.64 \times \frac{P_1}{P_2} \times (1 + \frac{H_2O}{100}) \\
 Q_{std} &= \quad \quad \quad \times 17.64 \times (1 + \frac{H_2O}{100}) \\
 Q_{std} &= \quad \quad \quad 4960
 \end{aligned}$$

GAS VELOCITY AND VOLUMETRIC FLOW RATE

Plant and City Valley Co. ARW Date 11/26/61
 Sampling Location Outlet Clock Time 1370
 Run No. 00-2 Operator DK/PF
 Barometric Pressure, in. Hg 29.36 Static Pressure, in. H₂O -0.01
 Moisture, % _____ Molecular wt., Dry _____ Pitot Tube, Cp 1.4
 Stack Dimension, in. Diameter or Side 1 11.75 Side 2 _____

FIELD DATA

TRANSVERSE POINT NUMBER	VELOCITY (ft./min.)	STACK TEMPERATURE
1	1000	1100
2	1000	1100
3	1000	1100
4	1000	1100
5	1000	1100
6	1000	1100
7	1000	1100
8	1000	1100
9	1000	1100
10	1000	1100
11	1000	1100
12	1000	1100
13	1000	1100
14	1000	1100
15	1000	1100
16	1000	1100
17	1000	1100
18	1000	1100
19	1000	1100
20	1000	1100
21	1000	1100
22	1000	1100
23	1000	1100
24	1000	1100
25	1000	1100
26	1000	1100
27	1000	1100
28	1000	1100
29	1000	1100
30	1000	1100
31	1000	1100
32	1000	1100
33	1000	1100
34	1000	1100
35	1000	1100
36	1000	1100
37	1000	1100
38	1000	1100
39	1000	1100
40	1000	1100
41	1000	1100
42	1000	1100
43	1000	1100
44	1000	1100
45	1000	1100
46	1000	1100
47	1000	1100
48	1000	1100
49	1000	1100
50	1000	1100

CALCULATIONS

$$\begin{aligned}
 V_s &= V_o \left(1 - \frac{P_s}{P_o} \right) \left(\frac{P_o}{P_s} \right)^{0.7} \\
 V_s &= 1000 \left(1 - \frac{-0.01}{29.36} \right) \left(\frac{29.36}{29.35} \right)^{0.7} \\
 V_s &= 1000 \\
 T_s &= T_o \left(\frac{P_o}{P_s} \right)^{0.2857} \\
 T_s &= 520 \left(\frac{29.36}{29.35} \right)^{0.2857} \\
 P_s &= P_o \left(\frac{T_s}{T_o} \right)^{1.4} \\
 P_s &= 29.36 \left(\frac{520}{520} \right)^{1.4} \\
 V_{sp} &= \frac{V_s}{A_s} \\
 V_s &= 85.43 \times C_p \times \sqrt{\frac{P_s}{\rho_s}} \times \sqrt{\frac{1}{1 - \frac{P_s}{P_o}}} \\
 V_s &= 85.43 \times 1.4 \times \sqrt{\frac{29.36}{0.075}} \times \sqrt{\frac{1}{1 - \frac{-0.01}{29.36}}} \\
 V_s &= 1000 \\
 A_s &= \frac{Q_s}{V_s} \\
 Q_s &= V_s \times A_s \times \frac{60}{2.315} \\
 Q_s &= 1000 \times 11.75 \times \frac{60}{2.315} \\
 Q_{std} &= Q_s \times 17.697 \times \frac{P_s}{P_o} \left(\frac{T_o}{T_s} \right)^{1.4} \\
 Q_{std} &= 1000 \times 17.697 \times \frac{29.36}{29.35} \left(\frac{520}{520} \right)^{1.4} \\
 Q_{std} &= 17697 \\
 Q_{std} &= 17697 \text{ acfm}
 \end{aligned}$$

GAS VELOCITY AND VOLUMETRIC FLOW RATE

Plant and City Valley La. OR Date 11/26/91
 Sampling Location Off Clock Time 12:10
 Run No. VO-3 Operator Dorff
 Barometric Pressure, in. Hg 29.92 Static Pressure, in. H₂O -0.01
 Moisture, % _____ Molecular wt., Dry _____ Pitot Tube, Cp 1.0
 Stack Dimension, in. Diameter or Side 1 11 1/2 Side 2 _____

FIELD DATA

CALCULATIONS

TRANSVERSE POINT (NUMBER)	VELOCITY FEET PER SECOND	STACK TEMPERATURE
1	10.0	173
2	10.0	173
3	10.0	173
4	10.0	173
5	10.0	173
6	10.0	173
7	10.0	173
8	10.0	173
9	10.0	173
10	10.0	173
11	10.0	173
12	10.0	173
13	10.0	173
14	10.0	173
15	10.0	173
16	10.0	173
17	10.0	173
18	10.0	173
19	10.0	173
20	10.0	173
21	10.0	173
22	10.0	173
23	10.0	173
24	10.0	173
25	10.0	173
26	10.0	173
27	10.0	173
28	10.0	173
29	10.0	173
30	10.0	173

$$\begin{aligned}
 &P_1 = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_1 = 14.69 \text{ in. Hg} \\
 &P_2 = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_2 = 14.69 \text{ in. Hg} \\
 &P_3 = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_3 = 14.69 \text{ in. Hg} \\
 &P_4 = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_4 = 14.69 \text{ in. Hg} \\
 &P_5 = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_5 = 14.69 \text{ in. Hg} \\
 &P_6 = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_6 = 14.69 \text{ in. Hg} \\
 &P_7 = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_7 = 14.69 \text{ in. Hg} \\
 &P_8 = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_8 = 14.69 \text{ in. Hg} \\
 &P_9 = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_9 = 14.69 \text{ in. Hg} \\
 &P_{10} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{10} = 14.69 \text{ in. Hg} \\
 &P_{11} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{11} = 14.69 \text{ in. Hg} \\
 &P_{12} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{12} = 14.69 \text{ in. Hg} \\
 &P_{13} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{13} = 14.69 \text{ in. Hg} \\
 &P_{14} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{14} = 14.69 \text{ in. Hg} \\
 &P_{15} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{15} = 14.69 \text{ in. Hg} \\
 &P_{16} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{16} = 14.69 \text{ in. Hg} \\
 &P_{17} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{17} = 14.69 \text{ in. Hg} \\
 &P_{18} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{18} = 14.69 \text{ in. Hg} \\
 &P_{19} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{19} = 14.69 \text{ in. Hg} \\
 &P_{20} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{20} = 14.69 \text{ in. Hg} \\
 &P_{21} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{21} = 14.69 \text{ in. Hg} \\
 &P_{22} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{22} = 14.69 \text{ in. Hg} \\
 &P_{23} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{23} = 14.69 \text{ in. Hg} \\
 &P_{24} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{24} = 14.69 \text{ in. Hg} \\
 &P_{25} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{25} = 14.69 \text{ in. Hg} \\
 &P_{26} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{26} = 14.69 \text{ in. Hg} \\
 &P_{27} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{27} = 14.69 \text{ in. Hg} \\
 &P_{28} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{28} = 14.69 \text{ in. Hg} \\
 &P_{29} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{29} = 14.69 \text{ in. Hg} \\
 &P_{30} = P_b \left(1 - \frac{R \cdot T}{P_b}\right) = 14.7 \left(1 - \frac{0.001 \cdot 600}{14.7}\right) \\
 &P_{30} = 14.69 \text{ in. Hg}
 \end{aligned}$$

PLANT AND CITY	DATE	SAMPLING LOCATION	SAMPLE TYPE	ANALYST
WATERLOO, ONT.	MAY 1961	THE CREEK	WATER	MO-1

OPERATIONS	BAR. PRESS. (PSI)	STATIC PRESS. (PSI)	AMB. TEMP. (°F)	FLYER NUMBER(S)	STACK HEIGHT DIA. (IN.)	PROT. TUBE	SPRINKLER LEVER	NOZZLE
						Ø	ASST TYPE	ID. NUMBER
002	24.40		24			14	4 1/2 x 1/2	04

[illegible][illegible]

MOISTURE
SAMPLE RECOVERY AND INTEGRITY SHEET

Plant Valley Landfill Sample date 11/26/99
 Sample location 2000 Recovery date 11/26/99
 Run number 100-1 Recovered by DB

MOISTURE

	1st, 2nd, and 3rd	4th silica gel
Impingers		
Final volume	<u>229</u> ml	Final weight <u>242.6</u> g
Initial volume	<u>200</u> ml	Initial weight <u>202.8</u> g
Net Gain	<u>29</u> ml	Net gain <u>39.8</u> g
Total moisture		<u>37.8</u> g

MOISTURE
SAMPLE RECOVERY AND INTEGRITY SHEET

Plant Valley Head Rd Sample date 11/16/91
 Sample location dry bed Recovery date 11/16/91
 Run number 100-2 Recovered by (signature)

MOISTURE

	1st, 2nd, and 3rd	4th silica gel
Impingers		
Final volume	<u>2.19</u> ml	Final weight <u>69.52</u> g
Initial volume	<u>2.00</u> ml	Initial weight <u>68.53</u> g
Net Gain	<u>.19</u> ml	Net gain <u>.99</u> g
Total moisture		<u>2.19</u> g

MOISTURE
SAMPLE RECOVERY AND INTEGRITY SHEET

Plant Valley View Mill Sample date 4/16/91
 Sample location Gravel Recovery date 4/16/91
 Run number 170-3 Recovered by CM

MOISTURE

	1st, 2nd, and 3rd	4th silica gel
Impingers		
Final volume	<u>220</u> ml	Final weight <u>216.6</u> g
Initial volume	<u>200</u> ml	Initial weight <u>202.1</u> g
Net Gain	<u>20</u> ml	Net gain <u>7.9</u> g

Total moisture 27.9 g

DRY MOLECULAR WEIGHT DETERMINATION

PLANT Valley Landfill
 DATE 11/26/88 UNIT NO VO-1
 SAMPLING TIME (24H CLOCK) 18:15:39
 SAMPLING LOCATION Phase 6A/6B
 SAMPLE TYPE (BAG, INTEGRATED, CONTINUOUS) NT bag
 ANALYTICAL METHOD CO2
 AMBIENT TEMPERATURE 70
 OPERATOR [Signature]
 ORSAT LEAK CHECKED [Signature]

COMMENTS:

RUN GAS	1		2		3		AVERAGE NET VOLUME	MULTIPLIER	MOLECULAR WEIGHT OF STACK GAS (DRY BASIS) M _g is made
	ACTUAL READING	NET	ACTUAL READING	NET	ACTUAL READING	NET			
CO ₂	6.7	6.7	6.7	6.7	6.7	6.7	44/100		
O ₂ (NET IS ACTUAL O ₂ READING MINUS ACTUAL CO ₂ READING)	17.4	10.7	17.2	10.5	10.6	10.6	32/100		
CO (NET IS ACTUAL CO READING MINUS ACTUAL O ₂ READING)							28/100		
N ₂ (NET IS 100 MINUS ACTUAL CO READING)					67.6	67.6	28/100		
TOTAL									



DRY MOLECULAR WEIGHT DETERMINATION

COMMENTS:

PLANT Valleyhead Mill
 DATE 11/26/91
 SAMPLING TIME (24 H CLOCK) 1400-1500
 SAMPLING LOCATION Stack
 SAMPLE TYPE (GAS, LIQUID, SOLID, COMBUSTION AT. WGT.) GAS
 ANALYTICAL METHOD GC
 AMBIENT TEMPERATURE 70
 OPERATOR (Signature)
 ORSAT LEAK CHECKED /

GAS	1		2		3		AVERAGE NET VOLUME	MULTIPLIER	MOLECULAR WEIGHT OF STACK GAS (DRY BASIS) H ₂ , B. B. mole
	ACTUAL READING	NET	ACTUAL READING	NET	ACTUAL READING	NET			
CO ₂	7.3	7.3	7.5	7.5			7.4	44/100	
O ₂ (NET IS ACTUAL O ₂ READING MINUS ACTUAL CO ₂ READING)	16.8	9.5	16.9	9.4			9.4	32/100	
CO (NET IS ACTUAL CO READING MINUS ACTUAL O ₂ READING)								28/100	
N ₂ (NET IS 100 MINUS ACTUAL CO READING)							93.2	28/100	
TOTAL									

DRY MOLECULAR WEIGHT DETERMINATION

PLANT Valley Landfill COMMENTS: _____

DATE 11/14/81

SAMPLING TIME (24h clock) 1838-1839

SAMPLING LOCATION 800 ft

SAMPLE TYPE (BAG, INTEGRATED CONTINUOUS) MT bag

ANALYTICAL METHOD ORSA

AMBIENT TEMPERATURE 70

OPERATOR (Signature)

ORSAT LEAK CHECKED /

GAS	1		2		AVERAGE NET VOLUME	MULTIPLIER	MOLECULAR WEIGHT OF STACK GAS (DRY BASIS) M_g is 16 mole
	ACTUAL READING	NET	ACTUAL READING	NET			
CO ₂	7.4	7.4	7.3	7.3	7.4	44/100	
O ₂ (NET IS ACTUAL O ₂ READING MINUS ACTUAL CO ₂ READING)	19.0	10.6	18.0	10.7	10.6	32/100	
CO (NET IS ACTUAL CO READING MINUS ACTUAL O ₂ READING)						28/100	
N ₂ (NET IS 100 MINUS ACTUAL CO READING)					92.0	28/100	
TOTAL							

THE OXLEY REPORT

PLANT: Valley Landfill CITY: Eden, PA
 SAMPLE LOCATION: Stack 201C DATE: 11-24-91
 OPERATOR: JD INITIAL BAROMETRIC PRESSURE: 29.93 IN. HG
 REAGENT VOLUME: 25 ml FINAL BAROMETRIC PRESSURE: 29.68 IN. HG

RUN NO.	SAMPLE TIME (24 hr)	FLASK AND VALVE NO's	VOLUME OF FLASK AND VALVE, ml	FLASK TEMP.		INITIAL FLASK PRESSURE		FINAL FLASK PRESSURE	
				(INITIAL), °F	(FINAL), °F	LEG 1 in. Hg	LEG 2 in. Hg	LEG 1 in. Hg	LEG 2 in. Hg
V 10-1	1750	LL	2002.0	32	54	13.5	13.8	1.70	2.55
V 10-2	1805	SHD	1990.4	32	53	13.3	13.2	1.75	2.05
V 10-3	1820	SD	2030.4	32	52	12.9	12.9	1.35	2.20
V 10-4	1835	KP	2009.5	32	51	13.3	13.4	1.65	2.50
V 10-5	1850	WW	2033.0	31	56	13.2	13.2	1.30	2.45
V 10-6	1905	9F	2012.8	32	52	13.4	13.4	1.90	2.20
V 10-7	1920	RK	2007.0	31	53	13.3	13.3	1.45	2.25
V 10-8	1935	LD	2018.5	31	56	13.2	13.2	1.25	2.40
V 10-9	1950	FL	2075.3	31	55	13.3	13.2	1.50	2.35
V 10-10	2005	WR	2040.05	31	55	13.2	13.2	1.60	2.45
V 10-11	2020	EE	2095.9	31	55	13.2	13.2	1.45	2.75
V 10-12	2035	WR	1979.3	31	55	13.3	13.3	1.60	2.90

APPENDIX C
LABORATORY DATA

9/11/2025-T

AIR TOXICS LTD.

Modified US EPA Method 25C

(NMVOC)

Cryofocused GC/FID

Field	Lab	File	Sample	Analyzed	Dilution	MDL	Amount
Sample ID	Sample ID	Name	Date	For	Factor	(ppmv)	(ppmv)
XI-11-149-01A	9112025-01A	6122005	11/26/91	NMVOC	100	1.5	400
XI-11-149-02A	9112025-02A	6122006	11/26/91	NMVOC	67	0.57	400
XI-11-149-03A	9112025-03A	6122005	11/26/91	NMVOC	70	0.70	400
XI-11-149-04A	9112025-04A	6122009	11/26/91	NMVOC	78	0.578	0.77
XI-11-149-05A	9112025-05A	6122007	11/26/91	NMVOC	74	0.574	1.2
XI-11-149-06A	9112025-06A	6122012	11/26/91	NMVOC	74	0.574	0.86
XI-11-149-07A	9112025-07A	6122011	11/26/91	NMVOC	60	0.050	Not Detected
Lab Blank	9112025-08A	6122002	NA	NMVOC	10	0.010	Not Detected

% Recovery

Method Spike	912025-09B	6122001	1/1/02	NMVOC	10	0.010	104
--------------	------------	---------	--------	-------	----	-------	-----

Analysis Date: 12/20/91

NA-Not Applicable

Response factor referenced to heptane (RAW = 100)

COMMENTS:

9112025 IT

AIER TOXICS LTD.

SAMPLE NAME: KI-11-149-01A

VOL - 1

ID#: 9112025-01A

Summa CANISTER EPA METHOD TO-14 GC/MS Full Scan

Compound	Class	Unit of Measure
Conc	Conc	Conc

Compound	MDL (ppbv)	Amount (ppbv)
Benzene	27	650
Chloroform	27	Not Detected
1,2-Dichloroethane	27	Not Detected
Methyl Chloride	27	Not Detected
Methylene Chloride	27	3200
Perchloroethylene	27	4500
Trichloroethylene	27	1300
Carbon Tetrachloride	27	Not Detected
Vinylidene Chloride	27	Not Detected
Vinyl Chloride	27	3500

Container Type: 6 Liter SUMMA Canister

Compound	MDL (ppbv)	Amount (ppbv)
1,1,1-Trichloroethane	100	1000
1,1,2-Trichloroethane	100	1000
1,2-Dichloroethane	100	1000

• • • • •

...

VT-2

1000

10

$$- \frac{1}{2} \frac{d^2}{dt^2} \left(\frac{1}{\rho} \right)$$

AIR TOXICS LTD.

SAMPLE NAME: XL-11-149-03A VL-3

ID#: 9112025-03A

SUMMA CANISTER EPA METHOD TO-14 GC/MS Full Scan

Compound	Method	Unit of Measurement
Compound	Unit	Unit of Measurement

Compound	MCL (ppbv)	Amount (ppbv)
Benzene	28	630
Chloroform	28	Not Detected
1,2-Dichloroethane	28	Not Detected
Methyl Chloride	28	Not Detected
Methylene Chloride	28	3200
Perchloroethylene	28	4300
Trichloroethylene	28	1200
Carbon Tetrachloride	28	Not Detected
Vinylidene Chloride	28	Not Detected
Vinyl Chloride	28	3600

Container Type: 6 Liter SUMMA Canister

Compound	Method	Unit of Measurement
1,2-Dichloroethane	900	100-900
1,1,2,2-Tetrachloroethane	900	100-900
1,1,1,2-Tetrachloroethane	900	100-900

9112025 IT

AMER TOXICS LTD.

SAMPLE NAME: 3C-11-149-04A

V0-1

ID#: 9112025-04A

Sampled CANISTER EPA METHOD TO-14 GC/MS Full Scan

File Name:	9112025	File of Calibration:	9112025
File Path:	ED	File of Sample:	9112025

Compound	MDL (ppbv)	Amount (ppbv)
Benzene	7.8	Not Detected
Chloroform	7.8	Not Detected
1,2-Dichloroethane	7.8	Not Detected
Methyl Chloride	7.8	Not Detected
Methylene Chloride	7.8	BT
Perchloroethylene	7.8	Not Detected
Trichloroethylene	7.8	Not Detected
Carbon Tetrachloride	7.8	Not Detected
Vinylidene Chloride	7.8	Not Detected
Vinyl Chloride	7.8	Not Detected

Container Type: 6 Liter 30 MMVA Canister

Compound	MDL (ppbv)	Amount (ppbv)
Chloroform	7.8	Not Detected
1,2-Dichloroethane	7.8	Not Detected
1,1,2,2-Tetrachloroethane	7.8	Not Detected

9112025 17

ALER TOXICS LTD.

SAMPLE NAME: RI-11-149-05A W0-2

ID#: 9112025-05A

Barcode CANISTER EPA METHOD: TO-14 GC/MS Full Scan

Lab Name	ALERT	Date of Calibration	12/20/01
Lab Number	12	Date of Analytical Calibration	

Compound	MDL (ppbv)	Amount (ppbv)
Benzene	6.0	Not Detected
Chloroform	6.0	Not Detected
1,2-Dichloroethane	6.0	Not Detected
Methyl Chloride	6.0	Not Detected
Methylene Chloride	6.0	60
Perchloroethylene	6.0	Not Detected
Trichloroethylene	6.0	Not Detected
Carbon Tetrachloride	6.0	Not Detected
Vinylidene Chloride	6.0	Not Detected
Vinyl Chloride	6.0	Not Detected

Container Type: 6 Liter BUBBLE Canister

Dimethylsilane	MDL	MDL
Chloroform	6.0	6.0
1,2-Dichloroethane	6.0	6.0
1,2-Dichlorobenzene	6.0	6.0

AIR TOXICS LTD.

SAMPLE NAME: XI-11-149-06A

V0-3

ID#: 9112025-06A

Branched CANISTER EPA METHOD 821-1.4 GC/MS Full Scan

Peak Name	00000000	Peak at 0.000000 (0.000000)
Peak Name	00	Peak at 0.000000 (0.000000)

Compound	MDL (ppbv)	Amount (ppbv)
Benzene	15	Not Detected
Chloroform	15	Not Detected
1,2-Dichloroethane	15	Not Detected
Methyl Chloride	15	Not Detected
Methylene Chloride	15	64
Perchloroethylene	15	Not Detected
Trichloroethylene	15	Not Detected
Carbon Tetrachloride	15	Not Detected
Vinylidene Chloride	15	Not Detected
Vinyl Chloride	15	Not Detected

Container Type: 6 Liter SUMMA Canister

00000000	00000000	00000000
000000000000	000	000000
00000000000000	00	000000
0000000000000000	000	000000

9112025 IT

AIER TOXICS LTD.

SAMPLE NAME: XI-11-149-07A

V- F3

ID# 9112025-07A

Standard CANTESTER EPA METHOD TO-14 GC/MS Full Scan

Unit Name	Method	Unit Name
Unit Name	Method	Unit Name

Compound	MDL (ppbv)	Amount (ppbv)
Benzene	0.5	Not Detected
Chloroform	0.5	Not Detected
1,2-Dichloroethane	0.5	Not Detected
Methyl Chloride	0.5	Not Detected
Methylene Chloride	0.5	Not Detected
Perchloroethylene	0.5	Not Detected
Trichloroethylene	0.5	Not Detected
Carbon Tetrachloride	0.5	Not Detected
Vinylidene Chloride	0.5	Not Detected
Vinyl Chloride	0.5	Not Detected

Container Type: 6 Liter SUMMA Canister

Compound	MDL (ppbv)	Amount (ppbv)
1,1,1-Trichloroethane	0.5	Not Detected
1,1,2-Trichloroethane	0.5	Not Detected
1,2-Dichlorobenzene	0.5	Not Detected

9112025 IT

AIER TOXICS LTD.

SAMPLE NAME: Lab Blank

ID#: 9112025-08A

Summa CANISTER EPA METHOD TO-14 GC/MS Full Scan

Method	Method	Method
Method	Method	Method

Compound	MDL (ppbv)	Amount (ppbv)
Benzene	0.5	Not Detected
Chloroform	0.5	Not Detected
1,2-Dichloroethane	0.5	Not Detected
Methyl Chloride	0.5	Not Detected
Methylene Chloride	0.5	Not Detected
Perchloroethylene	0.5	Not Detected
Trichloroethylene	0.5	Not Detected
Carbon Tetrachloride	0.5	Not Detected
Vinylidene Chloride	0.5	Not Detected
Vinyl Chloride	0.5	Not Detected

Container Type: 6 Liter SUMMA Canister

Method	Method	Method
Method	Method	Method
Method	Method	Method
Method	Method	Method

9112025 IT

AMER TOXICS LTD.

SAMPLE NAME: Method Splice

ID#: 9112025-08H

Standard: CANISTER EPA METHOD TC-1.4 GC/MS Full Scan

File Name:	0122025	Client Location:	ND
Lab Number:	1	Chem. Laboratory:	022025

Compound	MDL (ppbv)	% Recovery
Benzene	0.5	111
Chloroform	0.5	116
1,2-Dichloroethane	0.5	112
Methyl Chloride	0.5	107
Methylene Chloride	0.5	88
Perchloroethylene	0.5	124
Trichloroethylene	0.5	126
Carbon Tetrachloride	0.5	122
Vinylidene Chloride	0.5	108
Vinyl Chloride	0.5	108

Container Type: 6 Liter SUMMA Canister

Compound	% Recovery	Method: 8160-8
1,2-Dichloroethane	950	700-100
1,1,1-Trichloroethane	88	700-100
1,2-Dichloroethane-mo-ds	108	700-100

9112027 IT

AMER. TOXICS LTD.

SAMPLE NAME: KI-11-149-01A V3-1

ID#: 9112027-01A

Atmospheric Gases by Modified ASTM D-3418

GC/TCD/PID

File Name:	9112027	File of Compounds: 9112027
File Prefix:	13	File of Standards: 9112027

Compound	MCL (%)	Amount (%)
Oxygen	0.001	6.3
Nitrogen	0.001	45
Carbon Monoxide	0.001	Not Detected
Methane	0.001	22
Carbon Dioxide	0.001	27

Comments:

9112027 IT

AMEL TOXICS LTD.

SAMPLE NAME: XI-11-149-01A.DUP VT-1

ID#: 9112027-01B

Atmospheric Gases by Modified ASTM D-3416
GC/MSD/FID

Method:	Standard	Method Code:	12027
File Name:	01	File Code:	12027

Compound	MSL (%)	Amount (%)
Oxygen	0.003	6.3
Nitrogen	0.003	46
Carbon Monoxide	0.003	Not Detected
Methane	0.003	21
Carbon Dioxide	0.003	27

Comments:

9112027 IT

AMER TOXICS LTD.

SAMPLE NAME: XI-11-149-02A VT-2

ID#: 9112027-02A

Atmospheric Gases by Modified ASTM D-3418

GC/TCID/FID

File Name:	9112027	Method Calibration: Passed
File Path:	13	Date of Sample: 10/20/00

Compound	MDL (%)	Amount (%)
Oxygen	0.001	6.0
Nitrogen	0.001	4.8
Carbon Monoxide	0.001	Not Detected
Methane	0.001	20
Carbon Dioxide	0.001	25

Comments:

9112027 IT

AIR TOXICS LTD.

SAMPLE NAME: M-11-149-02A DUP VS-2

ID# 9112027-02B

Atmospheric Gases by Modified ASTM D-3418
GC/PCD/FID

File Name:	010003	Initial Calibration:	010000
File Name:	1.0	Initial Calibration:	010000

Compound	MDL (%)	Standard (%)
Oxygen	0.001	6.0
Nitrogen	0.001	48
Carbon Monoxide	0.001	Not Detected
Methane	0.001	20
Carbon Dioxide	0.001	25

Comments:

9112027 FT

AMER TOXICS LTD.

SAMPLE NAME: 31-11-149-03A VS-3

ID# 9112027-03A

Atmospheric Gases by Modified ASTM D-3418

GC/PCD/FTD

Lab Name:	AMER TOXICS LTD.	Lab. #:	31-11-149-03A
Lab. Address:	100	Lab. #:	31-11-149-03A

Compound	MDL (%)	Amount (%)
Oxygen	0.001	6.0
Nitrogen	0.001	36.46
Carbon Monoxide	0.001	Not Detected
Methane	0.001	22
Carbon Dioxide	0.001	27

Comments:

9112027 IT

AIR TOXICS LTD.

SAMPLE NAME: XL-11-149-03A DUP

V3-3

ID# 9112027-03B

Atmospheric Gases by Modified ASTM D-3416
GC/PCD/PCD

GC/PCD/PCD	GC/PCD/PCD	GC/PCD/PCD
GC/PCD/PCD	GC/PCD/PCD	GC/PCD/PCD

Compound	MCL (%)	Amount (%)
Oxygen	0.001	0.0
Nitrogen	0.001	46
Carbon Monoxide	0.001	Not Detected
Methane	0.001	22
Carbon Dioxide	0.001	27

Comments:

9112027 IT

AMER TOXICS LTD.

SAMPLE NAME: XI-11-149-07A

ID#: 9112027-07A

V- F B

Atmospheric Gases by Modified ASTM D-3416

GC/TCD/FID

Peak Name	Amount	Peak at Calibration (ppm)
CO ₂ Propane	1	Peak at Analyte (ppm)

Compound	MDL (%)	Amount (%)
Oxygen	0.001	Not Detected
Nitrogen	0.001	100
Carbon Monoxide	0.001	Not Detected
Methane	0.001	Not Detected
Carbon Dioxide	0.001	Not Detected

Comments:

9112027 IT

ALFA TONICS LTD.

SAMPLE NAME: XI-11-149-07A DWP V- FB

ID#: 9112027-07B

Atmospheric Gases by Modified ASTM D-3613
GC/PCD/FID

Run Name:	9112027	Run at Calibration:	9102009
Run Factor:	1	Run at Calibration:	1.00000

Compound	MDL (%)	Amount (%)
Oxygen	0.001	Not Detected
Nitrogen	0.001	100
Carbon Monoxide	0.001	Not Detected
Methane	0.001	Not Detected
Carbon Dioxide	0.001	Not Detected

Comments:

9112027 IT

AIR TOXICS LTD.

SAMPLE NAME: Lab Blank

ID#: 9112027-06A

Atmospheric Gases by Modified ASTM D-3613

GC/PCD/FID

Blank Name:	SPR500	Blank of Calibration Gas
Blank Number:	1	Blank of Sample Gas

Compound	MCL (%)	Amount (%)
Oxygen	0.001	Not Detected
Nitrogen	0.001	100
Carbon Monoxide	0.001	Not Detected
Methane	0.001	Not Detected
Carbon Dioxide	0.001	Not Detected

Comments:

9112027 IT

AIR TOXICS LTD.

SAMPLE NAME: Lab Blank

ID#: 9112027-08B

Atmospheric Gases by Modified ASTM D-3616

GC/TCD/FID

File Name:	9112027	Date of Collection:	01/01/00
File Number:	1	Date of Analysis:	01/01/00

Compound	MDL (%)	Amount (%)
Oxygen	0.001	Not Detected
Nitrogen	0.001	100
Carbon Monoxide	0.001	Not Detected
Methane	0.001	Not Detected
Carbon Dioxide	0.001	Not Detected

Comments:

AER TOXICS LTD.

SAMPLE NAME: Method Spike

ID#: 9112027-08C

Atmospheric Gases by Modified ASTM D-3416

GC/TCD/FID

Site Name:	0123003	Date of Collection: 9/1
Lab. Name:	1	Date of Sample: 02/00/01

Compound	MDL (%)	% Recovery
Oxygen	0.001	100
Nitrogen	0.001	100
Carbon Monoxide	0.001	101
Methane	0.001	102
Carbon Dioxide	0.001	101

Comments:



ANALYTICAL SERVICES

CERTIFICATE OF ANALYSIS

ITT Corporation

Date: December 18, 1991

Attn: Dave Oetzel

Project Number 21594

This is the Certificate of Analysis for the following samples:

Client Project E&S	Valley Landfill
Date Received	November 27, 1991
Work Orders	HL-11-150
Number of Samples	13
Sample Type	Air

I. Introduction

Thirteen air samples arrived at ITAS Cincinnati on November 27, 1991. The samples were collected on November 26, 1991 and were labeled as follows:

Plank # VN-1	Plank # VN-7	Elipsoid # NCM Reagent Blank
Plank # VN-2	Plank # VN-8	
Plank # VN-3	Plank # VN-9	
Plank # VN-4	Plank # VN-10	
Plank # VN-5	Plank # VN-11	
Plank # VN-6	Plank # VN-12	

II. Analytical Results/Methodology

The analytical results for this report are presented by analytical test. The data will include sample identification information, the analytical results, and the appropriate detection limits.

The analysis requested was NCM by EPA Method 7A.

Reviewed and Approved by:

Laurel Tomason
Project Manager
111150

American Council of Independent Laboratories
International Association of Environmental Testing Laboratories
American Association for Laboratory Accreditation

9112027 IT

AMER TOXICS LTD.

SAMPLE NAME: Method Spike

ID#: 9112027-08C

Atmospheric Gases by Modified ASTM D-3618

GC/PCD/FID

Lab Name:	9112027	Lab of Collection:
Lab Address:	1	Lab of Analysis: 02/05/01

Compound	MDL (%)	% Recovery
Oxygen	0.001	100
Nitrogen	0.001	100
Carbon Monoxide	0.001	101
Methane	0.001	102
Carbon Dioxide	0.001	101

Comments:

Client: Valley Landfill
 Work Order: 31-11-150
 11115002

TP ANALYTICAL SERVICES
 CINCINNATI, OH

Analytical Results, Total ug

Client Sample ID	Lab No.	NCM
Blank # VM-1	01	ND
Blank # VM-2	02	ND
Blank # VM-3	03	ND
Blank # VM-4	04	ND
Blank # VM-5	05	ND
Blank # VM-6	06	ND
Blank # VM-7	07	ND
Blank # VM-8	08	ND
Blank # VM-9	09	ND
Blank # VM-10	10	ND
Blank # VM-11	11	ND
Blank # VM-12	12	ND
Mixed # NCM Reagent Blank	13	ND

Detection Limit 39

Quality Assurance Data

Quality Control
 Standard Reference Solution

Analyte	Theoretical Value	Percent Recovery
NCM	390	111

Client: Valley Landfill
Work Order: XL-11-150
111115001

IT ANALYTICAL SERVICES
CINCINNATI, OH

III. Quality Control

Immediately following the analytical data for the sample can be found the QA/QC information that pertains to these samples. The purpose of this information is to demonstrate that the data analyzed is scientifically valid and defensible. This QA/QC data is used to assess the laboratory's performance during the analysis of the sample it accompanies. All quantifications were performed within the calibrated range of the analytical instrument.

IV. Comments

Due to interferences present in the matrix, adequate resolution of the BOC was difficult to obtain. Because of this problem, the detection limits were raised.

APPENDIX D

SAMPLING AND ANALYTICAL PROCEDURES

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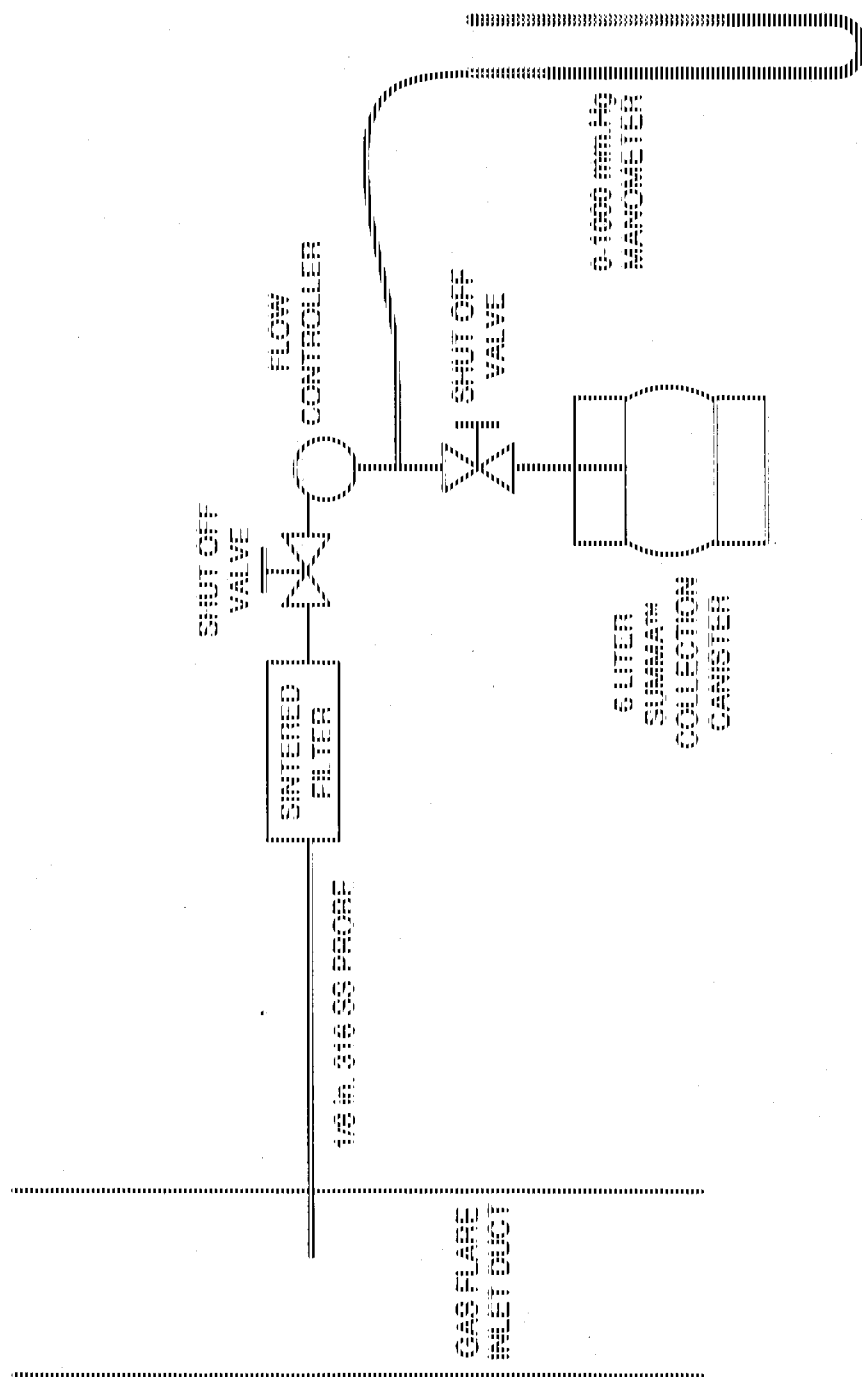


Figure D-1. VOC/APO sampling train - base line

DETERMINATION OF SELECTED VOLATILE ORGANIC COMPOUNDS AND TOTAL GASEOUS NONMETHANE ORGANIC EMISSIONS

Sampling and analysis for selected volatile organic compounds (VOC) and total gaseous nonmethane organic compounds (NMOC) are conducted in accordance with sampling procedures described in U.S. Environmental Protection Agency (EPA) Method TO14^a and proposed U.S. EPA Method 25C.^{aa} Since both methodologies required evacuated canisters as the collection media, one sample is obtained and analyzed by the respective procedures of each method for the required pollutants.

Sampling Apparatus

A schematic of the sampling apparatus used at the landfill gas flare inlet is shown in Figure D-1. Figure D-2 depicts the sampling apparatus used at the landfill gas flare outlet. The outlet sampling train differs from the inlet by the addition of a moisture knock-out jar, which is used to remove possible condensation produced by cooling the exhaust gases from the exit of the landfill gas flare. The sampling trains used in these tests meet design specifications established by the U.S. EPA. Assembled by IT personnel, the train consists of the following:

Gas Collection Tank: - 316 stainless steel tank with premeasured volume of approximately 6.0 liters. Tank is fitted with a valve and the interior surfaces are SUMMATM passivated.

Sampling Regulator System: - A mercury manometer to monitor changes in tank pressure during sampling, stainless steel flow shutoff valve to start and stop sample flow, 2- μ m sintered stainless steel in-line filter, and calibrated preset stainless steel flow meter to maintain constant flow rate.

^a Compendium of Methods for the Determination of Toxic Organic Compounds in Ambient Air. EPA-600/4-84-041. April 1984.

^{aa} 56 FR 24468, May 30, 1991.

Pressure Gauge - U-tube mercury manometer with a range of 0 to 1000 millimeters of mercury (mmHg) to measure tank pressure to the nearest 1 mmHg.

Manifold Pump - Single-stage vacuum pump to evacuate sample tanks to an absolute pressure of 10 mmHg.

Sampling Procedures

Prior to sampling, the collection tank is evacuated to 10 mmHg absolute pressure and the sampling train is allowed to sit for a predetermined period of time. An acceptable leak check is considered to be no change in pressure during this period. This procedure is conducted in the laboratory before transport to the sampling site. At the sampling site (prior to sampling) the internal pressure is checked and recorded to verify no leakage occurs during transport. Sampling proceeds if the tank pressure is within 10 mmHg of absolute pressure. If the canister fails this check, it is either discarded or reevacuated and observed to determine the movement within a predetermined period time. If at this time no change is observed, the canister is considered acceptable for use. The sampling trains are assembled as shown in Figures D-1 and D-2. The outlet sampling train is leak-checked from the probe inlet to the shutoff valve on the collection tank. This is conducted following procedures described in U.S. EPA Method 25.^a The ambient temperature and barometric pressure are recorded.

After the leak check, the probe is inserted into the gas stream, the valve connected to the collection tank is closed, and the sampling train is purged with sample gas using the vacuum pump. At least two sample probe volumes are evacuated from the system at a flow rate similar to that of sampling. Once the purge is complete, sampling is begun by closing the vacuum pump valve and opening the collection tank valve. The flow is maintained at a constant rate by the preset flow controller. Manometer readings are recorded at 10-minute intervals throughout the sampling period.

After completion of the test, the collection tank pressure and temperature are measured and the train is disassembled and transported to the laboratory for the appropriate analyses.

^a 40 CFR 60, Appendix A, July 1991.

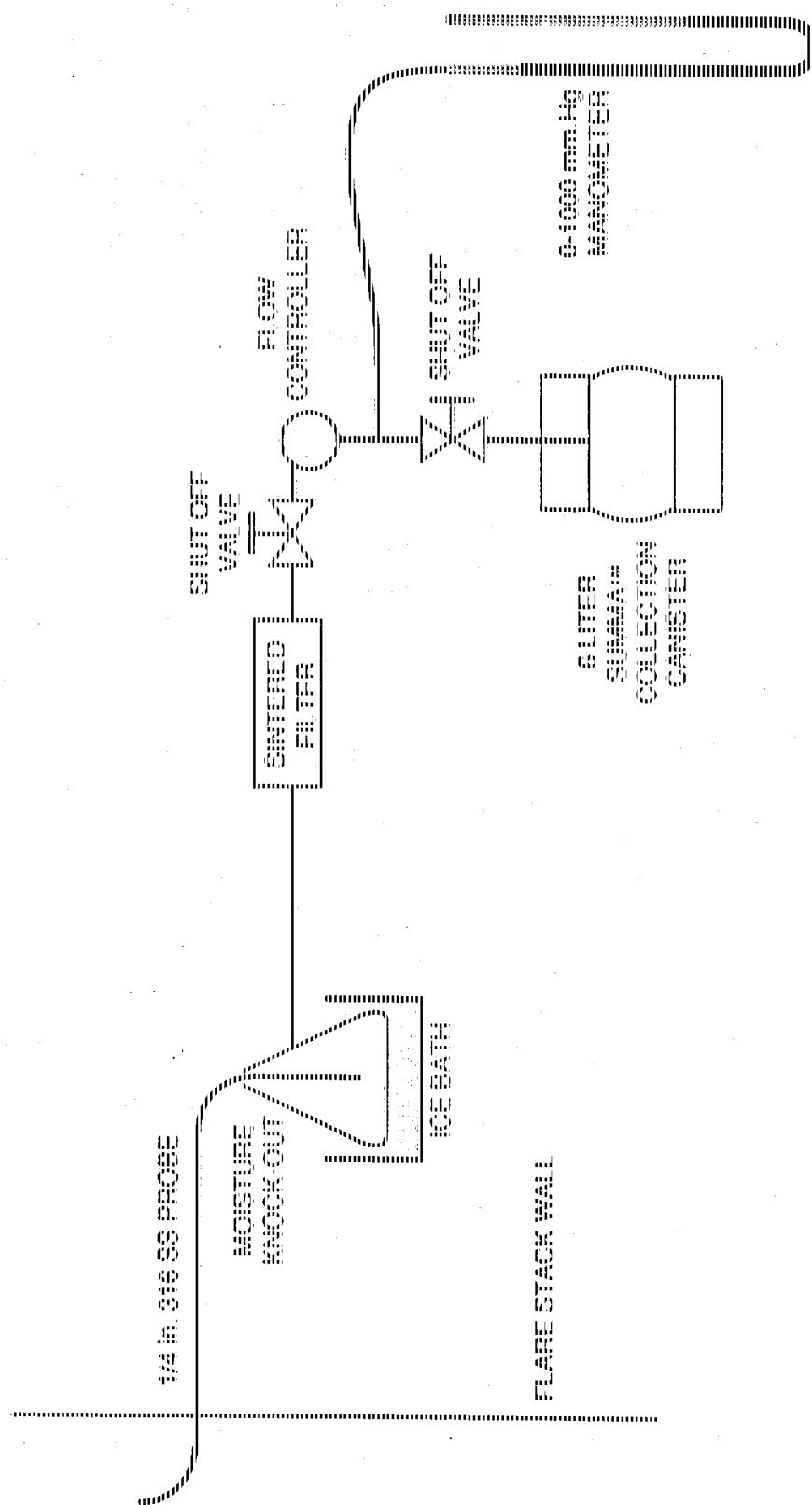


Figure D-2. VOC/MNO sampling train - flare outlet.

Sample identities are confirmed by Triple Plot mass spectra, which simultaneously display the enhanced target compound spectra, the unenhanced target compound spectra, and the library spectra of the target compound.

Analytical Procedures for PermaPure Gases

Prior to analysis, the gas chromatograph/thermal conductivity detector (GC/TCD) is calibrated with at least three concentrations in the expected range of each compound of interest and the linearity of the detector is verified. An aliquot of the sample is extracted from the canister and injected into the GC. Each sample is analyzed in duplicate.

Analytical Procedures for NMDCs (Inlet)

The following subsections describe the calibration criteria and quality assurance procedures specified for the method.

Flame Ionization Detector (FID) Calibration and Linearity Check

Prior to analysis of each set of samples, the linearity of the NMC analyzer FID is checked by calibration with gas standards of propane in air, at concentrations ranging from 10 to 3000 ppm. The FID linearity is considered acceptable if the response for each propane standard is within ± 5 percent of the mean response from all four standards.

Oxidation and Reduction Catalyst Efficiency Check

The performance of the oxidation and reduction catalysts is checked prior to the analysis of each set of samples. Before the catalyst checks are performed, triplicate injections of 10,000 ppm methane are made with both the oxidizer and methanizer bypassed to establish a baseline methane response. For a check of the oxidizer performance, triplicate injections of 10,000 ppm methane are made with the carrier gas passing through the oxidizer and bypassing the methanizer. Complete conversion of the methane or carbon dioxide is confirmed by the fact that no methane response is obtained at the FID. Once the oxidizer is operating at near 100 percent efficiency (no FID response), the reduction catalyst is checked. Triplicate injections of 10,000 ppm

Analytical Procedure for Selected VOCs

Because the collection tanks are sampled down to near ambient pressures, the tanks are pressurized with humidified helium in the laboratory to facilitate sample travel from the canister as a result of positive pressure release. A dilution factor is calculated for each canister and is reported on the analytical data sheets presented in Appendix B. Analyses are performed for the pollutants listed in Table D-1 by extracting an aliquot from the collection tank and injecting it onto a Tenax sorbent tube. The Tenax sorbent tube is subsequently thermally desorbed onto a sorbent trap and then routed to the detector. Sample components are separated by gas chromatography (GC) utilizing fused silica capillary columns. Mass analysis is performed on each peak and ion counts are recorded for quantitation by gas chromatography/mass spectroscopy (GC/MS) full scan.

TABLE D-1. VOC COMPOUNDS

Benzene	Perchloroethylene
Chloroform	Trichloroethylene
1,2-Dichloroethane	Carbon tetrachloride
Methyl chloride	Vinylidene chloride
Methylene chloride	Vinyl chloride

Each SUMMATM polished collection is cleaned and batch blank-checked before sampling. The cleaning cycle consists of placing the tanks on a manifold system within a 150°C heated oven, then evacuating and pressurizing the tanks. The evacuation/pressurization cycles are conducted 25 times and then the canisters are removed under vacuum. One tank from each batch is blank-checked and the batch is considered clean if all target compounds are less than 0.2 ppb and there are no unknown peaks not already present in the direct analysis of the ultrapure air.

The analytical system is tuned daily with 4-bromobromobenzene to meet the key ion and ion abundance criteria of TC-14.

An initial minimum three-point calibration is conducted; check standards are run every 12 hours.

DETERMINATION OF NITROGEN OXIDE EMISSIONS

This test program follows the sampling procedures described in EPA Method 7A.*

Sampling Apparatus

The nitrogen oxide (NO_x) sampling train used in these tests meets design specifications established by the Federal EPA. Assembled by TEACIS personnel, it consists of the following:

Probe - Borosilicate glass tubing with a heating system capable of maintaining a gas temperature of approximately 250°F at the exit end to prevent water condensation. A glass-wool plug is placed in the end of the probe to remove particulate matter, as shown in Figure 7A-1.

Collection Flask - Two-liter borosilicate, round-bottom flask, with short neck and 24/40 standard taper opening, protected against implosion or breakage.

Flask Valve - Two-way stopcock connected to a 24/10 standard taper joint.

Manifold - Two- and three-way Teflon stopcock and connected 24/10 standard taper joints.

Temperature Gauge - Dial-type thermometer capable of measuring 2°F intervals from 25° to 125°F.

Vacuum Line - Tubing capable of withstanding a vacuum of 3 in.Hg absolute pressure, with "T" connection and T-bore stopcock.

Vacuum Gauge - U-tube manometer, 36 in.Hg with 0.1-in. divisions.

Pump - Capable of evacuating the collection flask to a pressure equal to or less than 3 in.Hg absolute.

Barometer - Aneroid type to measure atmospheric pressures to ± 0.1 in.Hg.

* 40 CFR 60, Appendix A, July 1990.

are made with both the oxidizer and methanizer in line. The reduction catalyst performance is acceptable if the response for methane is within ± 5 percent of what it was with the oxidizer and methanizer bypassed.

System Operation Check and Daily Response Factors

Prior to and at the conclusion of daily sample analysis, FID response factors are determined and the system operation is checked by making triplicate injections of four component gas mixtures through both the oxidation and reduction catalysts. The four component mixtures consist of 50 ppm carbon monoxide, 2 percent carbon dioxide, 500 ppm methane, and propane. The propane concentrations of these standards are about 20, 100, or 1000 ppm.

NMC Analyzer Blank

The blank value for the NMC analyzer is checked between each analysis of calibration gas or sample tanks by purging the sample loop with dry, clean nitrogen and injecting the nitrogen as a sample. An acceptable blank level is less than 10 ppm carbon.

Sampling Procedure

Following the selection of the sampling site and minimum number of traverse points, the stack pressure, temperature, moisture, and range of velocity head are measured according to procedures described in EPA Methods 1 through 4.*

One sampling point, representing the average flow rate, is chosen. The sampling flask is charged with 25 mL of absorbing solution (made by adding 1 liter of distilled water, 2.8 mL of concentrated H_2SO_4 , and 6 mL of 3 percent H_2CO_3). A portion of the reagent is retained for use in preparing the calibration standards.

With the sample valve closed, the flask valve open, and the pump/manometer valve open to pump, the flask is evacuated to less than 3 in.Hg absolute pressure. Flask vacuum is determined by moving the pump/manometer valve to manometer. Leakage is checked by observing the manometer for pressure fluctuation. Any variation greater than 0.4 in.Hg over a 1-minute period is corrected before sampling.

With the flask closed, the sample valve open, and the pump/manometer valve turned to pump, the sampling apparatus is purged for 5 minutes. The probe heater setting is adjusted to prevent any visible condensation. With the sample valve closed and the pump/manometer valve open to manometer, an initial flask vacuum is determined by opening the flask valve. The sample valve is then slowly opened, allowing stack gas to enter the flask. The vacuum is allowed to drop to 3 in.Hg (approximately 15 seconds), and then the sample flask valves are closed. The flask is shaken for 5 minutes to ensure contact between the sample and absorbing solution.

Sample Recovery Procedure

The collection flasks are transported to the laboratory for sample recovery. The flasks are set aside for a minimum of 16 hours. At the end of the period, the flasks are shaken for 2 minutes and the final flask pressure and temperatures are measured. All pertinent data are recorded on the recovery data sheets.

* 40 CFR 60, Appendix A, July 1990.

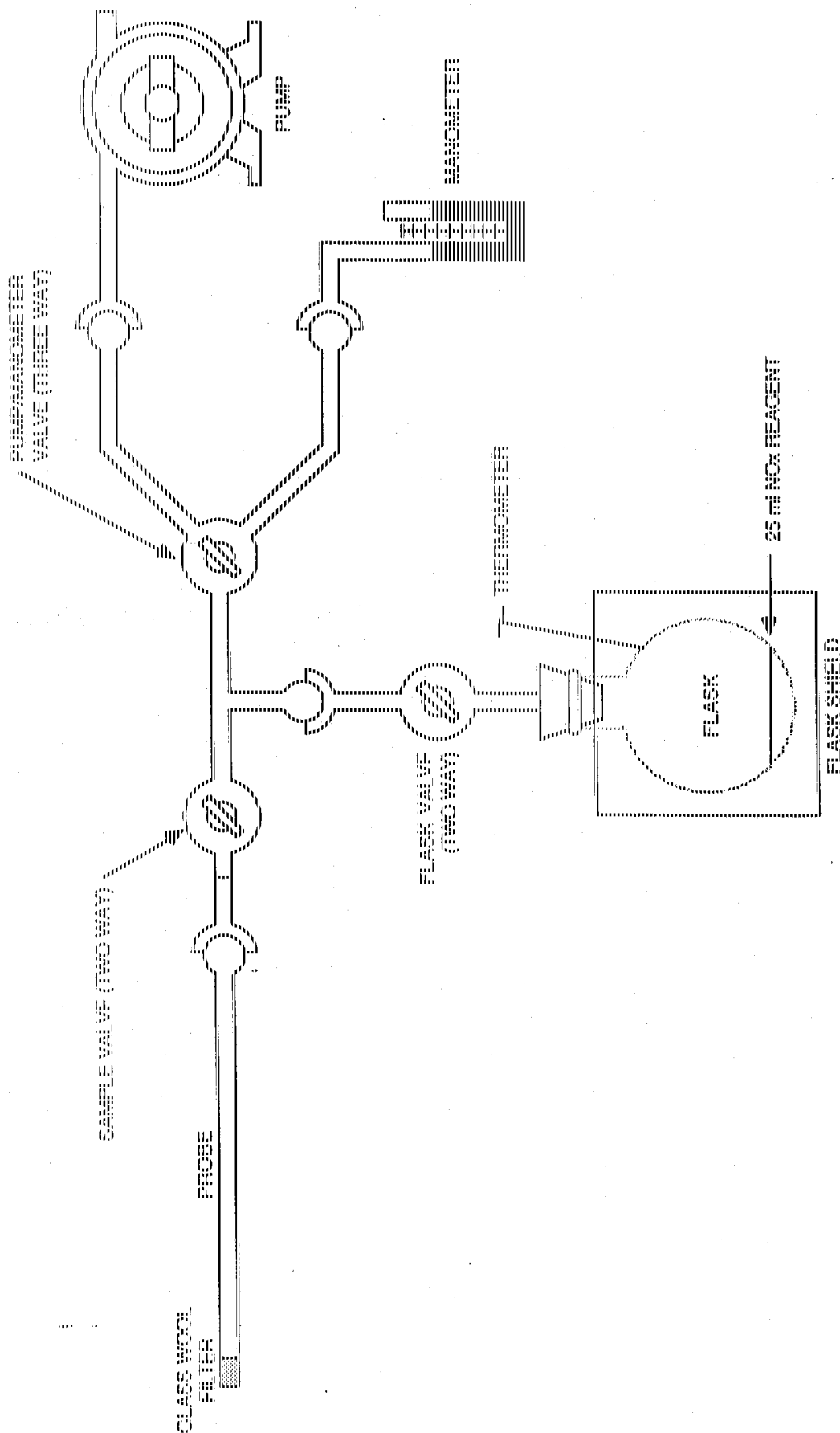


Figure 7A-1. NO₂ sampling train.

Title: E-2
Date: 10/15/91

APPENDIX E

CALIBRATION PROCEDURES AND RESULTS

The contents of the flask are measured volumetrically and transferred to a polyethylene container. The flask is then rinsed with two separate 5-ml portions of deionized, distilled water, and the solution is added to the same container.

Analytical Procedure

The volume of absorbing solution is recorded and diluted to 50 mL with deionized, distilled water. A 5-ml aliquot of this solution is pipetted to a volumetric flask and diluted to 50 mL with deionized water. The samples from the second dilution are analyzed by ion chromatography. A calibration curve of $\mu\text{g NO}_3^-$ versus peak area response is prepared using standards of known concentration.

Pitot Tube Calibration

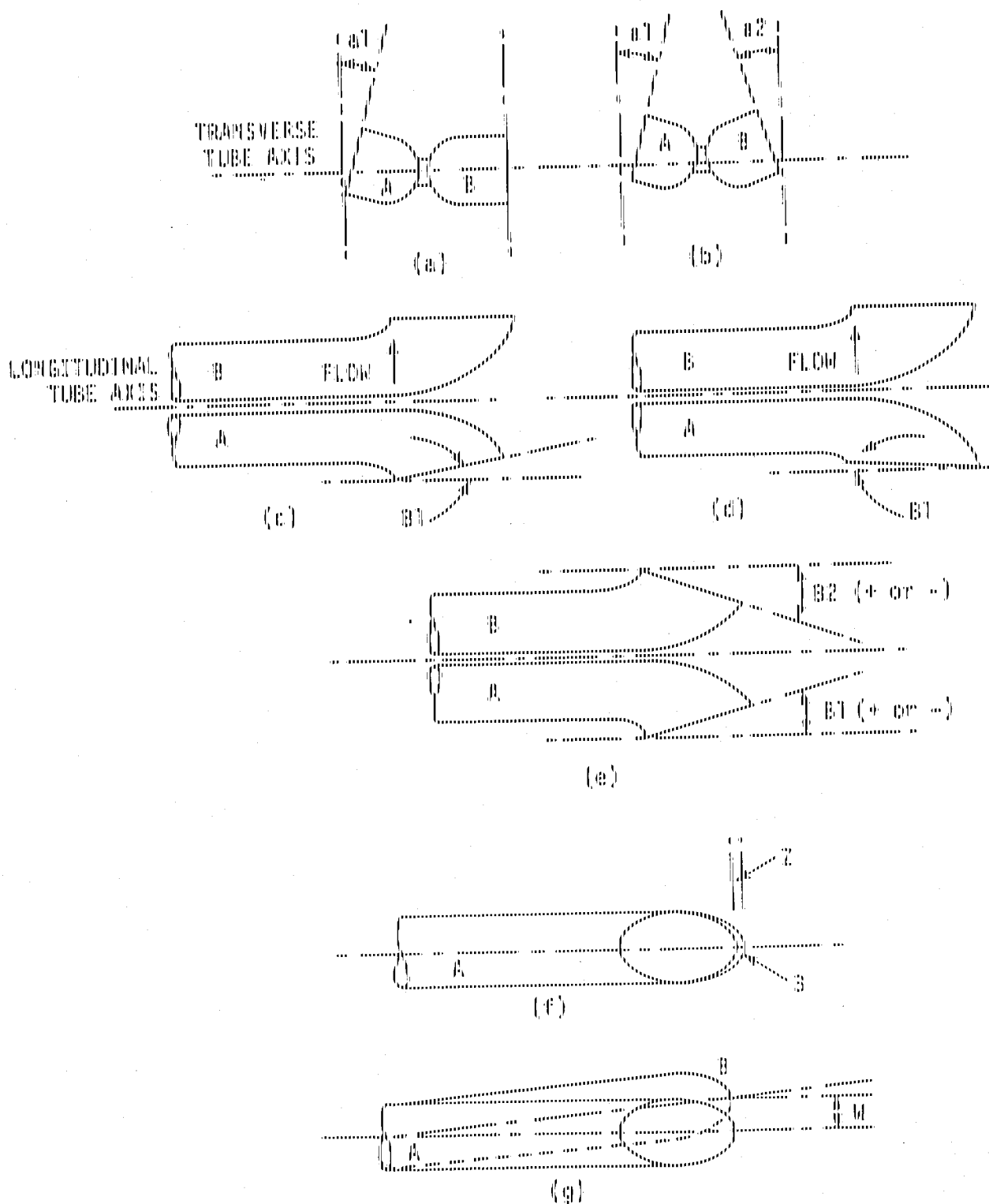
Each pitot tube used in sampling is constructed by ITACS and meets all requirements of EPA Method 2, Section 4.1.¹ Therefore, a baseline coefficient of 0.84 is assigned to each pitot tube. The following pages show the alignment requirements of Method 2 and the Pitot Tube Inspection Data Sheet(s) for each pitot tube used during the test program.

¹40 CFR 60, Appendix A, July 1989.

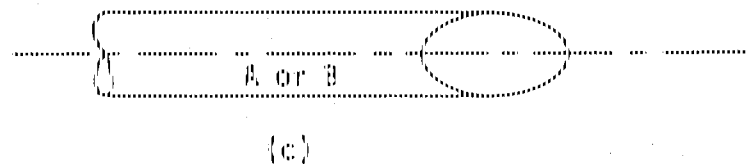
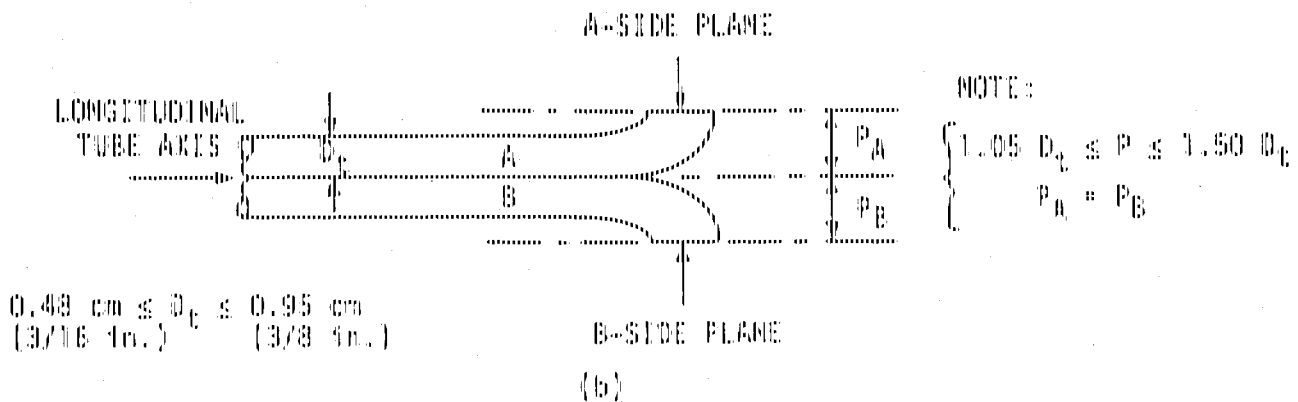
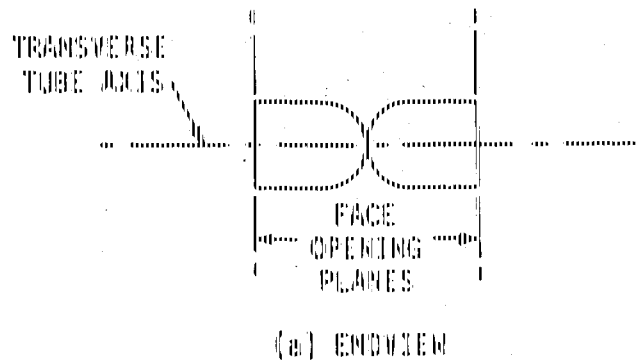
CALIBRATION PROCEDURES AND RESULTS

All of the equipment used is calibrated in accordance with the procedures outlined in the Quality Assurance Handbook for Air Pollution Measurement Systems, Volume III.¹ The following pages describe these procedures and include the data sheets.

¹EPA 600/4-77-027b.



Types of face-opening misalignment that can result from field use or improper construction of Type S pitot tubes. These will not affect C_p as long as a_1 and a_2 are $<10^\circ$, B_1 and B_2 are $<5^\circ$, z is <0.32 (1/8 in.), and w is <0.08 cm (1/32 in.).



Properly constructed Type S pitot tubes shown in: (a) end view, face opening planes perpendicular to transverse axis; (b) top view, face opening planes parallel to longitudinal axis; (c) side view, both legs of equal length and centerlines coincident when viewed from both sides. Baseline coefficient values of 0.64 may be assigned to pitot tubes constructed this way.

Dry Gas Meter and Orifice Meter

The following page shows the Calibration Setup used for the initial and post-test calibration. A wet-test meter with a 2-cubic-feet-per-minute capacity and ± 1 percent accuracy is used. The pump is run for approximately 15 minutes at an orifice manometer setting of 0.5 in. H₂O to heat up the pump and wet the interior surface of the wet-test meter. The information in the following example Calibration Data Sheet is gathered for the initial calibration; the ratio of accuracy of the wet-test meter to the dry-test meter and the ΔH_Q are then calculated.

Post-Test Meter Calibration Check

A post-test meter calibration check is made on each meter box used during the test to check its accuracy against the last calibration check. This post-test calibration must be within ± 5 percent of the initial calibration. The initial calibration is performed as described in APTD-0576. The post-test calibration is performed by the same method. Three calibration runs are made by using the average orifice setting obtained during each test run and setting the vacuum at the maximum value obtained during each test run. The post-test calibration check indicated that all three runs for each meter box were within the ± 5 percent range allowed by EPA Method 5.¹

The Particulate Sampling Meter Box Initial Calibration and Post-Test Calibration data sheets are included in the following pages.

¹ 40 CFR 60, Appendix A, July 1990.



PITOT TUBE INSPECTION DATA SHEET

Pitot Tube No. 1202-111 Date 12/12/92 Inspector K. L. L. L. L.

α_1 degrees	α_2 degrees	β_1 degrees	β_2 degrees
0	2	2	1
$<10^\circ$	$<10^\circ$	$<5^\circ$	$<5^\circ$

D_t inches	P inches	$1.05 D_t$ inches	$1.50 D_t$ inches
3.75	1.0570	3.956	5.625
$0.165 \leq P_t \leq 0.380$	.	.	.

γ degrees	ϕ degrees	$P_{sin(\gamma)}$ inches	$P_{sin(\phi)}$ inches
2	1	1.0573	1.012
.	.	<0.125	<0.03125

P_1 inches	P_2 inches	$ P_1 - P_2 $ inches	Meet specifications
3.75	3.76	0.01	✓
$1.05 D_t \leq P_1 \leq 1.50 D_t$	$1.05 D_t \leq P_2 \leq 1.50 D_t$	≤ 0.010	

Lower line in each table is limits for meeting specifications.

Checked by Qm Date 12/19/92



METER BOX INITIAL CALIBRATION

Date: 11/10/91 Motor Box No.: FT-4 Calibration: Graves

Run No.	Barometric Pressure (Pbar)	Wet test meter		Dry gas meter		Temperatures		Vacuum setting* in. Hg	Duration of run, @ min. 300
		volume Vw	Wt	volume Vd	Dry gas meter	Inlet Td	Average Td		
1	0.50	5.000	71	523.094	76	77	76.5	10	13
2	1.00	10.000	71	523.256	77	78	77.5	10	18
3	1.50	10.000	71	523.452	78	79	78.5	10	15
4	2.00	11.000	71	523.554	80	81	80.0	10	14
5	3.00	10.000	71	523.376	81	82	81.0	10	11
6	4.00	10.000	71	523.552	83	85	81.5	10	9

$$Y = \frac{(V_d)(P_{bar} + 47.36)(T_w + 460)}{(V_w)(P_{bar} + 460)}$$

$$Avg = \frac{(0.971784) \times (174.460) \times (6)}{(5.000) \times (6)}$$

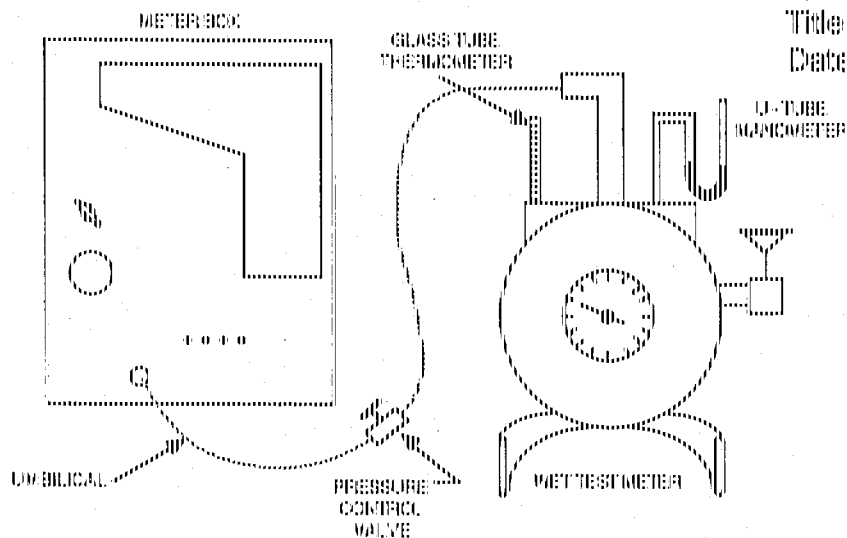
Run No.	Y	Avg
1	0.976	1.34
2	0.974	1.50
3	0.972	2.03
4	0.972	1.55
5	0.970	2.07
6	0.969	2.05

Pretest average 0.972 2.01

Difference = 0.004 0.07

* Y must not deviate by more than 10.02%
Avg must not deviate by more than 10.15 AH average

Date checked by: M
Date: 11/11/91



Title: E-2
Date: 10/15/91

Calibration setup.

DATE _____		METER BOX NO. _____	
BAROMETRIC PRESSURE $P_b =$ _____ in. Hg.		DRY GAS METER NO. _____	

OFFICE MANOMETER SETTING Δh in. H ₂ O	GAS VOLUME WET TEST METER V_w ft. ³	GAS VOLUME DRY GAS METER V_d ft. ³	WET TEST METER T_w °F	DRY GAS METER			TIME (t_d) min.	Y	$\Delta h @$
				INLET t_{di} °F	OUTLET t_{do} °F	AVERAGE t_{da} °F			
0.5	5								
1.0	5								
1.5	10								
2.0	10								
3.0	10								
4.0	10								
AVERAGE _____									

Δh	Y ft. ³ 13.6	$\Delta h @$	
		$\frac{V_w P_b (P_d + 460)}{V_d (P_b + 13.6) (T_w + 460)}$	$\frac{0.0017 \Delta h}{P_b (P_d + 460)} \left(\frac{P_w + 460}{V_w} \right)^2$
0.5	0.0368		
1.0	0.0737		
1.5	0.110		
2.0	0.147		
3.0	0.221		
4.0	0.294		

Y = Ratio of accuracy of wet test meter to dry test meter. Tolerance = ± 0.01
 $\Delta h @$ = Office of pressure differential that gives 0.75 cm of air at 70° F and 29.92 inches of mercury, in Hg. Tolerance = ± 0.015 .

Calibration data sheet.

Stack Thermocouples

Each thermocouple is calibrated by comparing it with an ASTM-3F thermometer at approximately 32 °F, ambient temperature, 100 °F, and 500 °F. The thermocouple read within 1.5 percent of the reference thermometer throughout the entire range when expressed in degrees Rankine. If the stack gas is saturated with moisture, the thermocouple is calibrated at 10 ° intervals between 70 ° and 180 °F using a water bath. The thermocouple agreed within ± 2 °F of the reference thermometer over the entire range. The thermocouples may be checked at ambient temperature at the test site to verify the calibration. Calibration data are included in the following Thermocouple Calibration Data Sheet(s).

THERMOCOUPLE CALIBRATION DATA SHEET

Date: 12/26/90 Thermocouple No: 128

Calibrator: R.S. Reference: 19472-31F

Range: 5"

Reference point no.	Source [*]	Reference thermometer temperature °F	Thermocouple temperature °F	Difference % ^{**}
1	2	68	67	.19
2	1	34	34	0
3	3	210	213	.95
4	4	950	953	.33

* Source: 1) Ice bath
2) Ambient
3) Water bath
4) Oil bath

** Percent difference.

$$\frac{\text{Reference temp. } ^\circ\text{F} - \text{thermocouple temp. } ^\circ\text{F}}{(\text{Reference temp. } ^\circ\text{F})} \times 100\%$$

where °R = °F + 460

Each percent difference must be less than or equal to 1.5%.

Checked by JM Date 12/26/90

THERMOCOUPLE CALIBRATION DATA SHEET

Date: 12/6/90 Thermocouple No: 121

Calibrator: B. S. Reference: 4.5771-3F

Flange: 121

Reference point no.	Source [*]	Reference thermometer temperature °F	Thermocouple temperature °F	Difference % ^{**}
1	2	68	67	.15
2	1	34	35	.30
3	3	212	212	.30
4	4	436	437	.30

* Source: 1) Ice bath
2) Ambient
3) Water bath
4) Oil bath

** Percent difference.

$$\frac{\text{Reference temp. } ^\circ\text{F} - \text{thermocouple temp. } ^\circ\text{F}}{(\text{Reference temp. } ^\circ\text{F})} \times 100\%$$

where °F = °F + 460

Each percent difference must be less than or equal to 1.5%.

Checked by JM Date 12/6/90

DIGITAL INDICATOR CALIBRATION DATA SHEET

DATE: 11/19/91 INDICATOR: ET-4

OPERATOR: B. J. Greaves

Test Point Number	Equivalent Temperature, °F T_e	Digital Indicator Temperature, °F T_{di}	Difference, % %
1	0	0	0
2	100	100	0
3	200	201	.15%
4	300	299	.13%
5	400	398	.23%
6	500	498	.21%
7	1000	997	.21%
8	1300	1294	.34%
9	1600	1593	.34%
10	1900	1889	.47%

*PERCENT DIFFERENCE MUST BE LESS THAN OR EQUAL TO 0.5%

$$\% \text{ DIFFERENCE} = \frac{(T_e \text{ °R} - T_{di} \text{ °R})(100)}{T_e \text{ °R}}$$

Where, °R = °F + 460

Checked By [Signature] Date 11-19-91

Digital Indicators for Thermocouple Readout

A digital indicator is calibrated by feeding a series of millivolt signals to the input and comparing the indicator reading with the reading the signal should have generated. Error did not exceed 0.5 percent when the temperatures were expressed in degrees Rankine. Calibration data are included in the following Thermocouple Digital Indicator Calibration Data Sheet(s).

DRY GAS THERMOCOUPLE CALIBRATION DATA SHEET

Date: 11-18-91 Thermocouple No: FT-4
 Calibrator: B. Groves Reference: ASTM-3F

Inlet

Reference point no.	Source*	Reference thermometer temperature °F	Thermocouple temperature °F	Difference °F**
1	1	73	74	1
2	2	38	41	3
3	3	147	146	1

Outlet

Reference point no.	Source*	Reference thermometer temperature °F	Thermocouple temperature °F	Difference °F**
1	1	73	74	1
2	2	38	42	4
3	3	147	146	1

* Source: 1) Ambient
 2) Ice bath
 3) Water bath

** Difference must be less than 5°F at both points.

Checked by E-47 gm Date 11/23/91

Dry Gas Thermocouples and Impinger Thermocouples

The dry gas thermocouples are calibrated by comparing them with an ASTM-3F thermometer at approximately 32°F, ambient temperature, and a higher temperature between approximately 100° and 200°F. The thermocouples agreed within 5°F of the reference thermometer. The impinger thermocouples are checked in a similar manner at approximately 32°F and ambient temperature, and they agreed within 2°F. The thermocouples may be checked at ambient temperature prior to the test series to verify calibration. Calibration data are included in the following Dry Gas Thermometer and Impinger Thermocouple Calibration Data Sheet(s).

Title: E-2
Date: 10/15/91

Trip Balance

The trip balance is calibrated by comparing it with Class-S standard weights, and it agreed within 0.5 g. Calibration data are shown in the following Trip Balance Calibration Data Sheet(s).

IMPINGER THERMOCOUPLE CALIBRATION DATA SHEET

Date: 12-14-90 Thermocouple No: T-32
 Calibrator: T. H. K. K. K. Reference: 4574-3F

Reference point no.	Source [*]	Reference thermometer temperature °F	Thermocouple temperature °F	Difference °F ^{**}
1	1	77	77	1
2	2	34	34	0

* Source: 1) Ambient
 2) Ice bath

** Difference must be less than 2°F at both points.

Checked by Q/A Date 12/14/90

Title: E-2
Date: 10/15/91

Barometer

The field barometer is calibrated to within 0.1 in.Hg of an NBS-traceable mercury-in-glass barometer before the test series. It is checked against the reference barometer after each test series to determine if it reads within 0.2 in.Hg. The barometer read within the allowable limits each time. Calibration data are included in the following Barometer Calibration Log(s).

TRIP BALANCE CALIBRATION DATA SHEET

Balance No.	Date	Calibrator	Mass determined for					
			5 g	Error	50 g	Error	100 g	Error
419	12/14/90	BJ Graves	5.3	0.3	50.3	0.3	100.2	0.2
420	12/14/90	BJ Graves	5.0	0.0	50.0	0.0	100.1	0.1
421	12/14/90	BJ Graves	5.1	0.1	50.1	0.1	100.1	0.1
422	12/14/90	BJ Graves	5.1	0.1	50.1	0.1	100.1	0.1
418	12/14/90	BJ Graves	5.0	0.0	50.1	0.1	100.0	0.0
199	12/14/90	BJ Graves	5.0	0.0	50.0	0.0	100.0	0.0
Mettler	12/14/90	BJ Graves	5.0	0.0	50.0	0.0	100.0	0.0

Error must not exceed 0.5 grams at each point.

Checked by Jan Date 12/14/90

Orsat Analyzer

The Orsat analyzer is calibrated before the test series by determining the percentages of carbon dioxide and oxygen in a calibration gas containing known percentages of each. The analyzer read within 0.5 percent of the known values. Calibration data are shown in the following Orsat Calibration Data Sheets.

BAROMETER CALIBRATION LOG

PRETEST

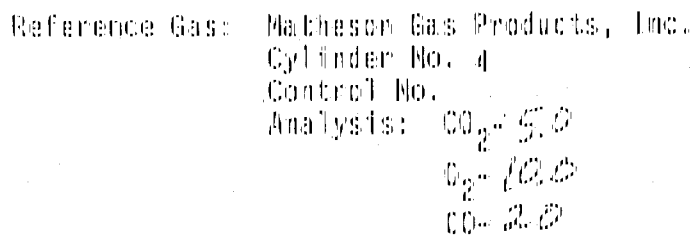
BAROMETER NO.	470	460	408	412	411	412	420
Client	2466 Business	Kenneth	WET	FORO	DePort	DePort	DePort
Project No.	332123		332133	332144			332154
BAROMETER READING	29.77	29.64	29.45	29.56	29.45	29.60	29.57
REFERENCE BAROMETER READING	29.77	29.63	29.45	29.56	29.46	29.63	29.57
DIFFERENCE*	.00	0.01	.00	.00	.01	0.03	0.00
DATE	12/1/91	12/1/91	12/1/91	12/1/91	12/1/91	12/1/91	12/1/91
CALIBRATOR	W. J.	O. J.	W. J.	M. J.	O. J.	W. J.	O. J.

POST-TEST

BAROMETER READING	29.34			29.60			
REFERENCE BAROMETER READING	29.26			29.63			
DIFFERENCE**	0.08			0.03			
DATE	12/1/91			12/1/91			
CALIBRATOR	W. J.			W. J.			

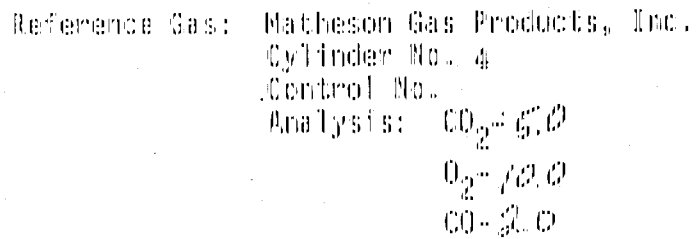
*Barometer is adjusted so that difference does not exceed 0.05 in. Hg.

**Barometer is not adjusted. If difference exceed 0.10 in. Hg, inform project manager immediately.



Orsat No.: 142 Gas: O₂
9.5 10.0 10.5

E-25



Orsat No.: 142 Gas: CO₂
4.5 5.0 5.5



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WT-2

1000

10

$$- \frac{1}{2} \frac{d^2}{dt^2} \left(\frac{1}{\rho} \right)$$

NO. COLLECTION FLASK CALIBRATION

Date	Calibrator	Water temp, °F	Flask tare weight	1st vol, ml*	2nd vol, ml*	3rd** vol, ml*	Volume dev, ml***	Flask number	Mean vol ml
12/1/89	CAHILL	71	1049.7	2095.3	2094.2		1.1	70	2094.8
11/1/89	CAHILL	70	632.2	2018.0	2038.0		0.0	WW	2038.0
11/1/89	CAHILL	70	928.0	1961.2	1961.1		0.1	AZ	1961.2
11/1/89		70	718.6	2050.9	2051.1		0.2	MN	2051.0
11/1/89		71	824.7	2016.2	2016.4		0.2	KB	2016.3
11/1/89		71	698.2	2031.5	2031.7		0.2	HS	2031.1
11/1/89		71	991.2	1991.6	1992.0		0.4	12K	1991.8
11/1/89		71	696.2	2073.0	2073.6		0.6	FO	2073.3
11/1/89		71	569.9	2049.9	2049.8		0.1	XX	2049.9
11/1/89	CAHILL	71	648.3	2050.9	2047.5		3.4	HH	2049.2
11/1/89		71	602.7	2046.9	2047.0		0.1	XX	2047.0
11/1/89		71	801.8	2037.0	2037.1		0.1	13J	2037.1
11/1/89		71	718.2	2031.1	2031.1		0.0	PP	2031.1
11/1/89		71	603.8	BRCKEN				MM	
11/1/89		71	909.3	1946.1	1946.3		0.2	SWB	1946.2
11/1/89		71	950.3	2019.3	2019.5		0.2	3HD	2019.4
11/1/89		71	715.7	2016.3	2016.4		0.1	6C	2016.9
11/1/89		71	917.4	1967.8	1967.9		0.1	TT	1967.9
11/1/89		71	1062.8	2071.2	2071.6		0.0	XC	2071.6
11/1/89		71	617.2	2064.4	2064.7		0.3	UU	2064.6

*Determined by (gross-tare)/p where p is density of water at given temperature.

**Third determination is performed if first two do not agree within 10 ml.

***Must not exceed 10 ml.

NO. COLLECTION FLASK CALIBRATION

Date	Calibrator	Water temp, °F	Flask tare weight	1st vol, ml*	2nd vol, ml*	3rd** vol, ml*	Volume dev, ml***	Flask number	Mean vol ml
11/18/89	O CANNUL	71	620.9	2059.7	2059.3		0.4	EV	2059.5
11/18/89	O CANNUL	71	898.1	2029.2	2029.5		0.3	2HD	2029.4
11/18/89	O CANNUL	71	746.2	2058.4	2054.3		4.1	4/M	2056.4
11/18/89	O CANNUL	71	1011.4	2058.2	2055.2		0.0	2A	2056.2
11/18/89	O CANNUL	71	815.1	2045.6	2046.1		0.5	EE	2045.9
11/18/89	O CANNUL	71	995.3	2078.2	2078.7		0.5	TG	2078.5
11/18/89	O CANNUL	71	665.7	2039.8	2039.3		0.5	5J	2039.6
11/18/89	O CANNUL	71	917.2	2017.4	2018.5		0.1	1HD	2018.5
11/18/89	O CANNUL	71	708.9	2038.7	2038.1		0.6	DD	2038.4
11/18/89	O CANNUL	71	676.0	2020.4	2020.5		0.1	8E	2020.5
11/18/89	O CANNUL	71	689.9	2070.1	2069.5		0.6	YY	2069.8
11/18/89	O CANNUL	71	846.3	1988.8	1984.3		0.5	3A	1984.1
11/18/89	O CANNUL	71	1019.1	1910.2	1930.6		0.4	9KB	1930.4
11/18/89	O CANNUL	71	822.4	1975.4	1975.6		0.2	4KB	1975.5
11/18/89	O CANNUL	71	637.3	2026.6	2027.4		0.8	3C	2027.4
11/18/89	O CANNUL	71	612.9	2053.1	2052.9		0.2	IR	2053.0
11/18/89	O CANNUL	71	650.3	2064.8	2064.3		0.5	DD	2064.6
11/18/89	O CANNUL	71	1002.0	1933.3	1933.7		0.4	2KB	1933.5
11/18/89	O CANNUL	71	972.0	1990.3	1990.5		0.2	5HD	1990.4
11/18/89	O CANNUL	71	1013.7	2085.6	2086.0		0.4	WD	2085.8

*Determined by (gross-tare)/p where p is density of water at given temperature.

**Third determination is performed if first two do not agree within 10 ml.

***Must not exceed 10 ml.

1999

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