

**DESTRUCTION AND REMOVAL EFFICIENCY AND
COMPLIANCE EMISSIONS TESTING**

**BROWNING-FERRIS INDUSTRIES
Imperial Landfill
IT McGill PCS Vapor Flare
Imperial, Pennsylvania**

September 1992

EEI-20438

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REPORT CERTIFICATION

The sampling and analysis performed for this report were carried out under my direction and supervision, and I hereby certify that the test report is authentic and accurate.

Date 9/17/92 Signature John Maxwell
John Maxwell
CEM Division

I have reviewed the testing details and results in this report, and hereby certify that the test report is authentic and accurate to the best of my knowledge.

Date 9-17-92 Signature W. Kent Spears
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Group Manager
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1. INTRODUCTION

The CEM Division of Entropy Environmentalists, Inc. was contracted by Browning-Ferris Industries (BFI) to conduct compliance emissions testing and destruction and removal efficiency (DRE) determinations on an IT McGill PCS enclosed ground flare at the Imperial Landfill in Imperial, Pennsylvania. The tests conducted on September 2, 1992 were performed according to the procedures outlined in EPA Methods 1, 2, 2B, 3A, 6C, 7E, 10, 18, and 26 and Alternate Method 4.

This report presents the results of the testing conducted by an Entropy test team comprised of John Maxwell, Chris Williams, Rob Pierce, Jack Wood, Chris Winterrowd, and Craig Haden. Gregory W. Holesh, P.E. and Kevin Honohan of BFI and Manuel T. Rei, P.E. of Rei Environmental coordinated the test program. Edwin J. Taylor and Phil Lawrence of the Allegheny County Health Department, Bureau of Air Pollution Control observed the test.

Section 2 of this report presents a summary of the test data. Section 3 contains a description of the test equipment and sampling procedures used by Entropy. The appendices to this report contain the tabulation of results, computer-recorded test data, field data sheets, analytical results, meterbox calibrations, the calibration gas certificates of analysis, a copy of the permit, and copies of the test methods.

2. SUMMARY OF RESULTS

The results of the carbon monoxide (CO), sulfur dioxide (SO₂), nitrogen oxides (NO_x), chlorine (Cl₂), hydrochloric acid (HCl), and total gaseous non-methane hydrocarbons (TGNMHC) emissions testing performed on the enclosed vapor flare at the BFI Landfill in Imperial, Pennsylvania are presented in Table 1. Each measured parameter result met the requirements of the operating permit (see Appendix E). Table 1 also summarizes the overall unit reduction efficiency for TGNMHC as well as total hydrocarbons (THC). Figure 1 is a schematic of the vapor flare system and the inlet and outlet sampling locations. Figure 2 presents the inlet sampling location dimensions.

The temperature measurements taken at the stack during testing are also presented in Table 1. The difference between the two readings can be attributed to the fact that the process temperature was taken approximately one foot from the stack wall and the test thermocouple was in the centroid of the stack. The test location temperature readings were consistently higher than the process readings.

TABLE 1.

EMISSION TEST SUMMARY
BFI IMPERIAL LANDFILL
ENCLOSED VAPOR FLARE
IMPERIAL, PENNSYLVANIA
SEPTEMBER 2, 1992

Measured Parameter	Run 1	Run 2	Run 3	Average	Permit Limit (lb/hr)
SO ₂ ppm _{vd}	0	1.3	2.9	1.4	6.6
SO ₂ lbs/hr	0	0.16	0.34	0.17	
NO _x ppm _{vd}	13.3	11.5	10.8	11.9	9.6
NO _x lb/hr	1.06	1.01	0.91	0.99	
CO ppm _{vd}	1.2	1.9	0	1.0	36.0
CO lb/hr	0.06	0.10	0	0.05	
HCl ppm _{vd}	0.67	1.06	0.40	0.71	14.4
HCl lb/hr	0.042	0.074	0.264	0.048	
Cl ₂ ppm _{vd}	<0.23	<0.23	<0.23	<0.23	0.3
Cl ₂ lb/hr	<0.028	<0.032	<0.030	<0.030	
Stack Temperature (as measured by Entropy)	1731°F	1727°F	1712°F	1723°F	1600°F
Stack Temperature (as measured by process instrumentation)	1600°F	1600°F	1600°F	1600°F	
<u>Inlet</u>					
TGNMHC % _{vd}	0.145	0.150	0.140	0.145	
TGNMHC lb/hr	9.02	9.37	8.76	9.03	
Total Organics as C lb/hr	2,069	2,248	2,273	2,196.7	
<u>Outlet</u>					
TGNMHC ppm _{vd}	<6.50	<6.74	<6.70	<6.65	6.5
TGNMHC lb/hr	<0.135	<0.155	<0.147	<0.146	
TGNHMC Vapor Flare Destruction Efficiency	>98.5	>98.3	>98.3	>98.37	98%
THC Vapor Flare Destruction Efficiency	>99.99	>99.99	>99.99	>99.99	

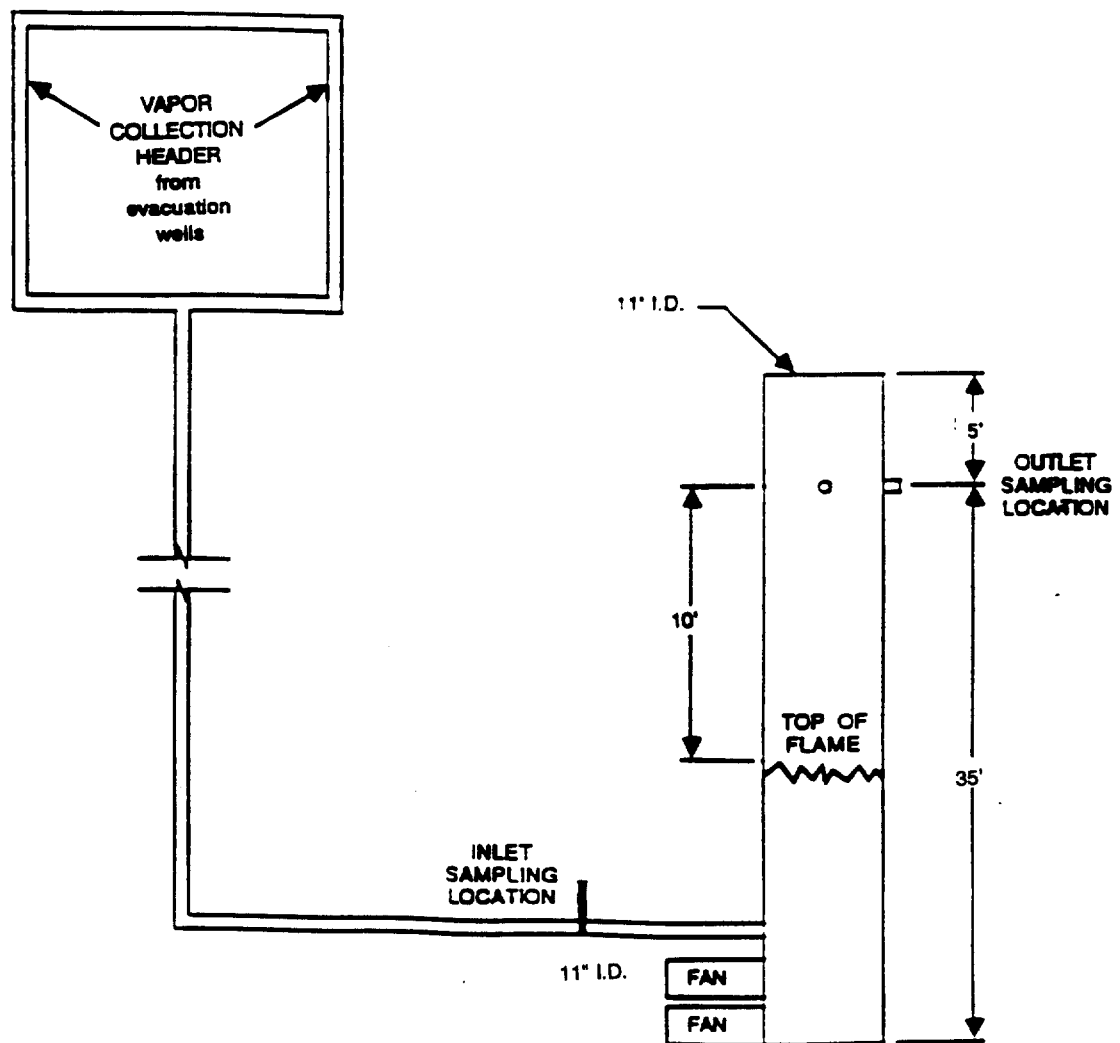


Figure 1. Inlet and outlet sampling locations, BFI.

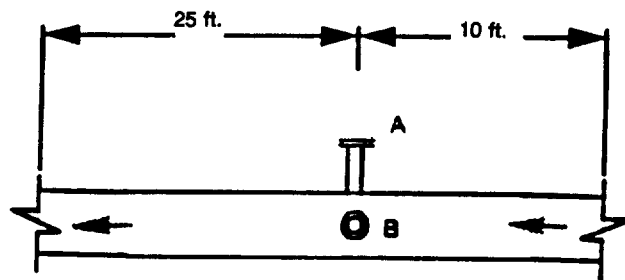
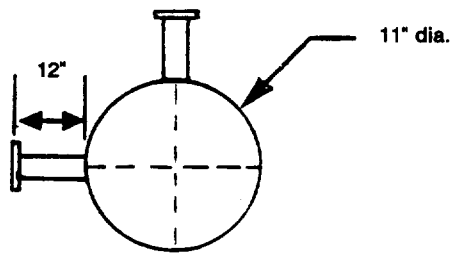


Figure 2. Inlet sampling location.

3. TEST EQUIPMENT AND SAMPLING PROCEDURES

The instrumentation and all sampling and analytical procedures utilized by Entropy for the test program conform with the requirements of EPA Methods 1, 2, 2B, 3A, 6C, 7E, 10, 18, and 26 (40 CFR 60, Appendix A) and Alternate Method 4.

3.1 INLET FLUE GAS VELOCITY AND VOLUMETRIC FLOW RATE - EPA METHODS 1 AND 2

Due to the large pipe diameter and high flow rate at the inlet location, the flue gas velocity and volumetric flow rate were determined according to the procedures outlined in EPA Methods 1 and 2. The number and location of the velocity traverse points were determined by Method 1 procedures. Velocity measurements were made using Type S pitot tubes conforming to the geometric specifications outlined in EPA Method 2. Accordingly, each has been assigned a coefficient of 0.84. Differential pressures were measured with Magnehelic gauges of appropriate range. Effluent gas temperatures were measured with a calibrated dial thermometer.

To determine an average molecular weight of the effluent gas stream at the inlet sampling location, an integrated sample was collected continuously during each one-hour test run into a Tedlar bag. The bag sample was analyzed for carbon dioxide (CO_2) and oxygen (O_2) concentrations with a Fuji 3300 nondispersive infrared (NDIR) CO_2 analyzer and a Teledyne 320A O_2 analyzer. The sample was then transferred to an evacuated tank and returned to the Entropy laboratory for methane content analysis.

3.2 OUTLET FLUE GAS VELOCITY AND VOLUMETRIC FLOW RATE - EPA METHOD 2B

EPA Method 2B was used to determine the exhaust gas volumetric flow rate. The method involves quantifying a carbon balance between the inlet and outlet

of the vapor flare. The organic carbon content (from the Method 18 total hydrocarbon and methane analysis) and the carbon dioxide content were measured and summed at the inlet sampling location. The organic carbon, carbon dioxide, and carbon monoxide content in the effluent at the outlet location were also measured and summed. The total carbon concentration ratio of the inlet to the outlet was then multiplied by the inlet volumetric flow rate determinations (from EPA Methods 1 and 2) to quantify the outlet volumetric flow rate.

3.3 FLUE GAS COMPOSITION AND MOLECULAR WEIGHT - EPA METHOD 3A

EPA Method 3A was used to determine the O_2 and CO_2 concentrations in the flue gas stream. Concentration measurements were made using instrumentation and test procedures that conform with the requirements of EPA Method 3A. An extractive sampling system provided a continuous, conditioned sample (i.e., free of water vapor and particulate matter) to the analyzers. Figure 3 is a diagram of the sampling system. The following analyzers were used for the measurements of O_2 and CO_2 .

A Teledyne Model 320A analyzer was used to determine the concentration of O_2 in the flue gas stream. This instrument utilizes Teledyne's patented micro-fuel cell, which consumes O_2 from the atmosphere surrounding the measuring probe. The consumption of O_2 generates a proportional electrical current. This current is then amplified and provides a signal output which corresponds to full scale measurement ranges of either 0-10% or 0-25% O_2 .

An ACS (Fuji) Model 3300 NDIR analyzer continuously monitored the CO_2 concentration in the flue gas stream. The theory of operation for this analyzer is based on the principle that CO_2 gas has a unique absorption line spectrum in the infrared region. The instrument consists of an infrared light

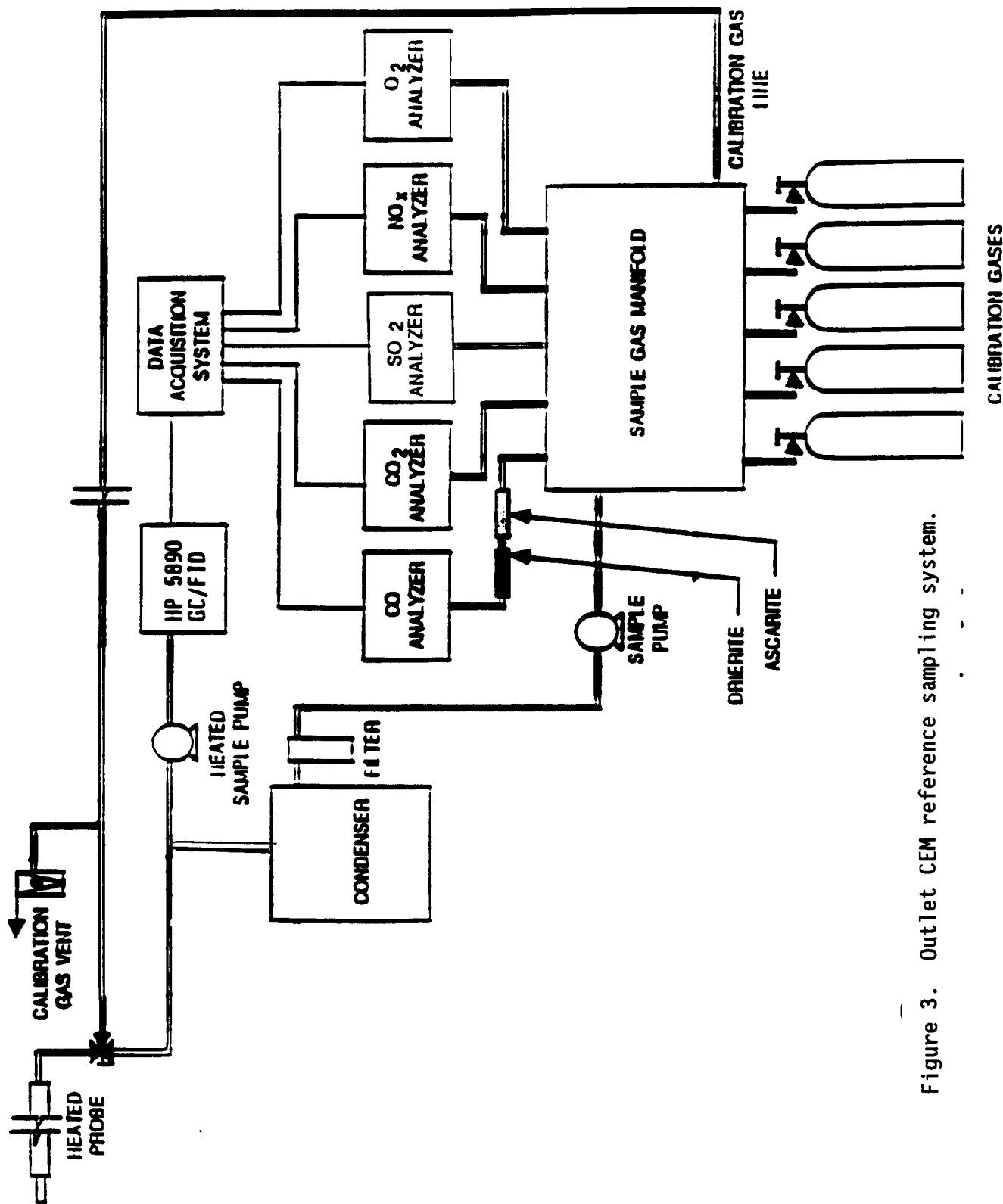


Figure 3. Outlet CEM reference sampling system.

source, a chopper, a measuring cell, and a detector. The infrared light beam emitted by the source passes through the measuring cell filled with a continuously flowing gas sample. The light beam is partially absorbed or attenuated by the gas species of interest in this cell before reaching the front chamber of the detector. Both the front and rear chambers of the sealed detector are filled with a reference gas. The difference in the amount of light absorbed between the front and rear chambers is dependent on the concentration of the gas species of interest within the sample measuring cell and creates a pressure differential between the two chambers. This pressure difference is then observed as gas flow by the micro-flow sensor located in a channel connecting the two chambers. The resulting AC signal from the micro-flow sensor is rectified, amplified, and linearized into a DC voltage signal for output. The analyzer full scale measurement is 0 to 50% for CO₂.

3.4 FLUE GAS MOISTURE CONTENT - ALTERNATE METHOD 4

The flue gas moisture content was determined in conjunction with the EPA Method 26 hydrochloric acid (HCl) test runs at the outlet sampling location. The moisture determinations were used to correct the TGMHC concentrations (measured simultaneously) to a dry-basis volume. The sampling and analytical procedures outlined in Alternate Method 4 were used for the moisture measurements. Alternate Method 4 employs the mini-impinger technique described in EPA Method 4 as the approximation method, with the exception of the addition of a silica gel trap in the last impinger. Figure 4 diagrams the Alternate Method 4/Method 26 combined sampling train.

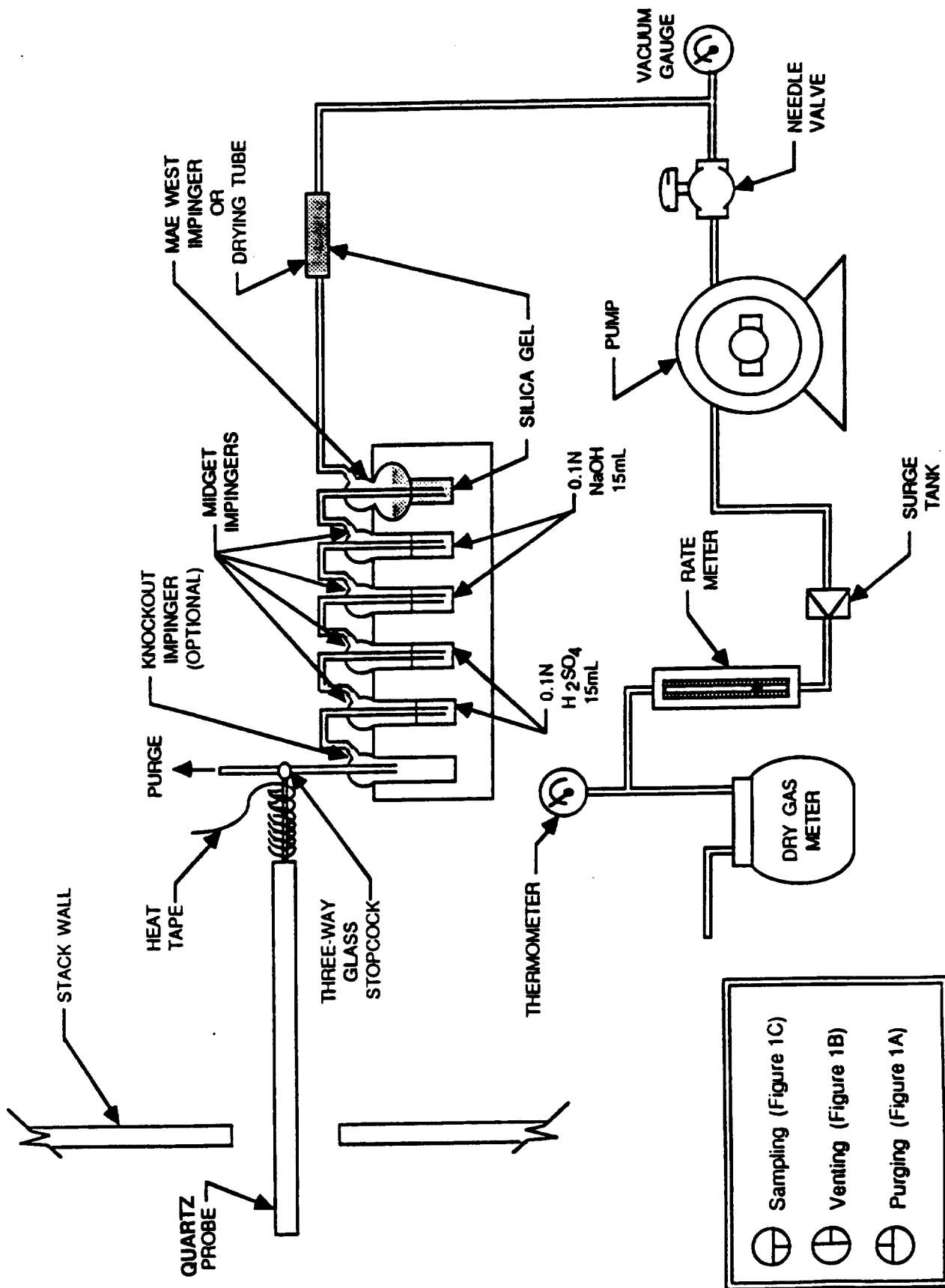


Figure 4. Alternate Method 4/EPA Method 26 sampling train.

3.5 SULFUR DIOXIDE (EPA METHOD 6C), NITROGEN OXIDES (EPA METHOD 7E), AND CARBON MONOXIDE (EPA METHOD 10) COMPLIANCE EMISSIONS TESTING

Concentration measurements of SO_2 , NO_x , and CO were made according to EPA Methods 6C, 7E, and 10, respectively. These methods require the tester to: (1) select appropriate apparatus meeting the applicable equipment specifications of the methods, (2) conduct an interference response test prior to the testing program, and (3) conduct various measurements during the testing program to demonstrate conformance with the measurement system performance specifications. All pre-test and field checks of the CEMS, as well as all measurements made throughout the test program, were conducted according to the procedures specified in the EPA methods.

Three one-hour compliance test runs were performed simultaneously at the inlet and outlet sampling locations of the vapor flare. The flue gas sample was extracted from the stack using single point probes placed in the centroid of each sample duct.

A three-point (i.e., zero, mid-, and high-range) analyzer calibration error check was conducted on each reference analyzer (four-point for the CO analyzer) before initiating the compliance testing. This check is conducted (after final calibration adjustments are made) by injecting the calibration gases directly into each gas analyzer and recording the responses.

Zero and upscale calibration checks are conducted both before and after each test run in order to quantify measurement system calibration drift and sampling system bias. Upscale is either the mid- or high-range gas, whichever most closely approximates the flue gas level. During these checks, the calibration gases are introduced into the sampling system at the probe outlet so that the calibration gases are analyzed in the same manner as the flue gas samples. Drift is defined as the difference between the pre- and post-test run

calibration check responses. Sampling system bias is the difference between the test run calibration check responses (system calibration) and the initial calibration error responses (direct analyzer calibration) to the zero and upscale calibration gases. If an acceptable post-test bias check result is obtained but the zero or upscale drift result exceeds the drift limit, the test run result is valid; however, the analyzer calibration error and bias check procedures must be repeated before conducting the next test run. A run is considered invalid and must be repeated if the post-test zero or upscale calibration check result exceeds the bias specification. The calibration error and bias checks must be repeated and acceptable results obtained before testing can resume.

Although not required by Method 10, the same calibration and data reduction procedures required by Methods 3A, 6C, and 7E were used for the Method 10 CO determinations to improve the quality of the reference data.

The reference analyzer measurements were recorded as 1-, 15-, and 60-minute averages on Entropy's DAS. All test run concentration results were determined from the average gas concentrations measured during the run and adjusted based on the zero and upscale sampling system bias check results (Equation 6C-1 presented in Method 6C, Section 8). The reference SO₂, NO_x, and CO emission rate values in units of lb/hr were computed from each test run average of SO₂, NO_x, and CO (each adjusted for zero and upscale sampling system bias) using the following formula:

$$E = (\text{ppm}_d)(Q_{\text{scfm}}) \left[\frac{10^{-6}}{\text{ppm}} \right] \left[\frac{60 \text{ min}}{\text{hr}} \right] \left[\frac{\text{lb-mole}}{385.3 \text{ ft}^3} \right] \left[\frac{\text{Mol. wt}}{\text{lb-mole}} \right]$$

where: E = Emissions in lb pollutant/hour

Q_{scfm} = Volumetric flow rate in dscf/min

Mol. wt. = Molecular weight = 64.06 lb SO₂/lb-mole for SO₂
46.00 lb NO₂/lb-mole for NO₂
28.00 lb CO/lb-mole for CO

The instrumental test method compliance sampling at the exhaust stack was conducted using the reference analyzers listed in Table 2. Figure 3 is a simplified schematic of the extractive measurement system used by Entropy.

The extractive monitors require that the effluent gas sample be conditioned to eliminate any possible interference (i.e., water vapor and particulate matter), before being transported and injected into each analyzer. All components of the sampling system that contact the gas sample are either stainless steel, glass, or Teflon. A heated sample probe with an in-stack borosilicate glass wool particulate filter, heated sample line, a secondary out-of-stack particulate filter, moisture removal traps, sample pumps, and a distribution manifold board were used to deliver representative samples of flue gas to the analyzers.

The sampling probe is constructed of Type 316 stainless steel and is heated electrically to maintain the sample temperature above the dew point. An 8-foot length of heated Teflon tubing connects the probe to an ice bath condenser.

The condenser consists of a 30-foot coil of Teflon tubing followed by two condensate traps, all immersed in an ice bath to remove any moisture from the sample. The condensate is continuously removed from both traps via a condensate discharge pump. The systems were designed to minimize contact between the sample and the condensate. The sample exiting each condenser passes through a heated Balston particulate filter and is then transported through unheated 3/8-inch O.D. Teflon tubing by way of a Teflon-lined sample pump to the flow distribution manifold board, where the flow to the analyzers is monitored and controlled.

TABLE 2.
ANALYZERS USED FOR EPA METHODS 3A, 6C, 7E, AND 10
COMPLIANCE EMISSIONS TESTING

Parameter	Analyzer	Analytical Technique	Measurement Range
SO ₂	Western Research Model 721AT2	UV Absorption	0-100 ppm
NO _x	Thermo Environmental Model 10AR	Chemiluminescence	0-100 ppm
CO	Thermo Environmental Model 48	Gas Filter Correlation	0-500 ppm
O ₂	Teledyne 320P-4	Fuel Cell	0-25%
CO ₂	Fuji 3300	NDIR	0-50%

The sample acquisition/sample conditioning system also includes two calibration gas injection ports: (1) immediately upstream of the analyzers for analyzer linearity checks, and (2) at the outlet of the probe for the sampling system bias and calibration drift checks. This arrangement provides both ease in checking the analyzer performance and a means of evaluating the entire monitoring system.

A Western Research Model 721AT2 SO₂ analyzer was used to provide a continuous analysis of SO₂ in the gas stream. The basic analytical principle involves quantitative measurement of the absorption of UV radiation by SO₂ molecules. The analyzer uses a single light source which emits an appropriate wavelength, illuminating the sample cell through which the sample is continuously passed. Narrow band optical filters are rotated through the beam, and the radiation passed is detected by a single photodetector. The signal pulses from the photodetector are separated by a demultiplexor into a measuring channel and a reference channel. A log ratio amplifier computes the logarithm

of the ratio of the input signals, producing a signal that is proportional to the concentration of SO_2 .

A Thermo Environmental Model 10AR NO/NO_x analyzer was used to automatically and continuously determine the nitrogen oxides (NO_x) concentration in the exhaust gas. The analytical technique is chemiluminescence. In the determination of NO , the sample is quantitatively converted to NO_2 by gas phase oxidation with molecular ozone produced within the analyzer. In this reaction, the NO_2 molecules are elevated to an electronically excited state, and then immediately reverted to a non-excited ground state. This reversion is accompanied by emission of photons, which impinge on a photomultiplier detector, and generate a low level DC current. The current is then amplified and used to drive a front panel meter and a data recorder.

For the determination of NO_x , the analyzer utilizes the same principle as it does for determination of NO , except that before the sample enters the reaction chamber, it is routed through a converter, where the NO_2 within the sample is dissociated to form NO . The NO_x concentration seen by the instrument includes the contributions of both the NO in the sample and the NO resulting from the dissociation of the NO_2 in the sample.

The Thermo Environmental Model 48 CO analyzer used in this test program employs gas filter correlation (GFC) to measure CO by infrared (IR) absorption. GFC employs a correlation wheel consisting of two hemispherical cells, one filled with CO and the other filled with nitrogen (N_2). Radiation from the IR source is chopped and passed through the correlation wheel, alternating between the CO cell and the N_2 cell. Passing an infrared beam through the CO gas cell in the correlation filter provides a reference signal that cannot be attenuated further by the CO in the gas sample. The N_2 cell is transparent to the IR

radiation and therefore produces a measurement beam which can be absorbed by CO in the sample cell. Radiation then passes through a narrow bandpass interference filter and enters a multiple optical pass sample cell, where absorption by the sample gas occurs. Other gases in the sample do not cause modulation of the detector signal, since they absorb the reference and measurement beams equally.

Infrared absorption is a non-linear measurement technique. To correct for this characteristic, instrument electronics convert the analyzer signal into a linear output. The exact calibration curve is stored in the instrument's microcomputer memory and is used to linearize the instrument output over all ranges. The microcomputer is also used to process signals from a pressure transducer and a temperature transducer to correct instrument output for changes in the temperature or pressure of the sample gas.

The CO concentration averages were corrected for the volume of CO₂ removed from the sample gas by an ascarite/drierite CO₂ trap. The CO₂ concentrations were determined from the Method 3A analysis.

Entropy's data acquisition system (DAS) uses an IBM-compatible computer with hard disk storage and an internal 12-bit analog-to-digital converter with a 16-channel multiplexer. In addition to providing an instantaneous display of analyzer responses, the DAS compiles the analyzer data collected once each second and averages them, calculates emission rates, and documents analyzer calibrations. The test data and calibrations are stored on hard disk and also printed.

3.6 TOTAL HYDROCARBONS/METHANE - EPA METHOD 18 DIRECT INTERFACE SAMPLING

Wet-basis concentrations of total hydrocarbons and methane were quantified at the inlet and outlet using EPA Method 18. The nonmethane hydrocarbon (NMHC)

concentration was calculated by subtracting the methane concentration (ppm_w) from the concentration of total hydrocarbons (ppm_w). The values were then used to calculate the lb/hr emission rate results and the destruction and removal efficiency (DRE) of the vapor flare using the following equation:

$$DRE = \frac{\text{inlet lb/hr} - \text{stack lb/hr}}{\text{inlet lb/hr}} \times 100$$

The hydrocarbon testing was performed by drawing a gas sample from the stack at a constant rate and pumping the sample to an on-site gas chromatograph (GC) for analysis. All transfer lines, connections, and pumps were heated to either 220°F or to stack temperature, whichever was cooler. This prevented condensation of the volatile organics or water in the sample line. Figure 5 diagrams the EPA Method 18 sampling system used at the inlet location. The Method 18 sampling system used at the outlet location is included in Figure 3. Direct interface sampling with GC analysis is a semi-continuous method and provided one reading for approximately every 15 minutes of sample time.

The gas chromatograph was calibrated before testing with an external standard gas. The calibration gas was introduced at the probe outlet under the same conditions as the sample to ensure the integrity of the sampling system. This procedure was performed before and after each run.

3.7 HYDROGEN CHLORIDE AND CHLORINE - EPA METHOD 26

EPA Method 26 was used to sample and analyze for hydrogen chloride and chlorine concentrations in the effluent. Samples were withdrawn from the source using an EPA Method 26 sampling train consisting of a quartz probe, a heated 3-way valve, chilled midget impingers, and a metering console. The first impinger

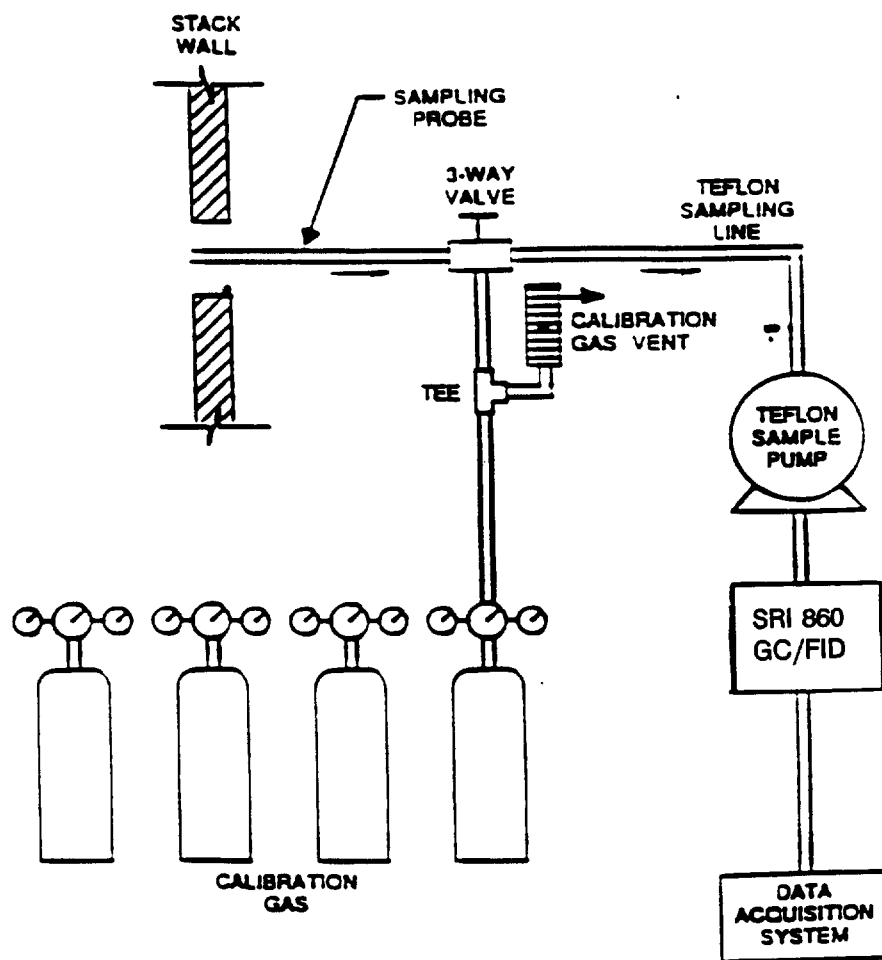


Figure 5. Inlet NMHC sampling system.

remained empty, the second two impingers each contained 15 mL of 0.1N sulfuric acid (H_2SO_4), the fourth and fifth impingers contained 15 mL of 0.1N sodium hydroxide (NaOH), and the sixth impinger contained preweighed silica gel. Teflon wool plugs were placed between the third and fourth impingers. The sampling probe was purged for five minutes prior to collecting each sample. A continuous sample was extracted at a rate of two liters per minute over the one- hour test period. Figure 4 illustrates the Method 26 HCl sampling train.

For sample recovery, the H_2SO_4 and NaOH reagents were returned to the original containers, weighed, the weights recorded on the labels, and the liquid levels marked. The volume of water vapor condensed in the impingers and the volume of water vapor collected in the silica gel were summed and entered into moisture content calculations following the Alternate Method 4 procedures.

The probe and the 3-way valve were rinsed with DI water into a Nalgene bottle. The first three impingers and the Teflon wool from between the third and fourth impingers were rinsed with DI water into the H_2SO_4 reagent jar. The fourth and fifth impingers were rinsed with DI water into the NaOH reagent jar.

For sample analysis, the H_2SO_4 reagent and DI water rinses from the first three impingers were analyzed in the Entropy laboratory for HCl and Cl_2 using ion chromatography. Duplicate analyses were performed on the samples and a reagent blank.

Appendix A. Test Results and Example Calculations

- **Emission Rate Calculations (lb/hr)**
- **Calculation of Average SO₂, NO_x, CO, O₂ and CO₂ Concentrations**
- **Outlet Flow Rate Calculations**
- **Example Calculations**

EXAMPLE CALCULATIONS FOR VAPOR FLARE DATA

M2B FLARE OUTLET VOLUMETRIC AIR FLOW RATE, DRY SCFM

$$Q_{sd-out} = \frac{Q_{sd-in} * [(\%CH_4d + \%NMOd)_{inlet} / 100 * 10^6]}{(\text{ppm}CH_4d + \text{ppm}NMOd)_{out} + (\%CO_2out/100*10^6) + \text{ppm}CO_{out} - 300}$$

$$Q_{sd-out} = \frac{3319 * [(33.2 + 0.145) / 100 * 10^6]}{(0 + 6.50) + (10.0 / 100 * 10^6) + 1.3 - 300}$$

$$Q_{sd-out} = 11095 \text{ SCFM, Dry}$$

NON-METHANE ORGANICS EMISSION RATE, LB/HR

$$\text{lb/hrNMO} = (Q_{sd-out} * 60) * [(\text{ppm}NMO)_{out} / 10^6] / 385.3 * Fwt$$

$$\text{lb/hrNMO} = 11095 * 60 * [(6.50 / 10^6) / 385.3 * 12.01]$$

$$\text{lb/hrNMO} = 0.135 \text{ NMO lb/hr}$$

EXAMPLE TEST CALCULATIONS

Vapor Flare Inlet

RUN NUMBER: Run 1

DRY MOLE FRACTION OF FLUE GAS

$$Mfd = 1 - (\%H_2O / 100)$$

$$Mfd = 1 - (1.47 / 100) = 0.985$$

DRY MOLECULAR WEIGHT OF FLUE GAS

$$Md = (\%CO_2 * 0.44) + (\%O_2 * 0.32) + (\%CO + \%N_2 * 0.28) + (\%CH_4 * .1604) + (\%NMO * .60)$$

$$Md = (31.3 * 0.44) + (3.4 * 0.32) + (32.0 * 0.28) + (33.2 * .1604) + (.145 * .60) = 29.22 \text{ lb/lb-mole}$$

WET MOLECULAR WEIGHT OF FLUE GAS

$$Ms = (Md * Mfd) + (0.18 * \%H_2O)$$

$$Ms = (29.22 * 0.985) + (0.18 * 1.47) = 29.06 \text{ lb/lb-mole}$$

ABSOLUTE FLUE GAS PRESSURE

$$Ps = Pbar + (Pg / 13.6)$$

$$Ps = 29.0 + (9.700 / 13.6) = 29.7 \text{ inches Hg}$$

AVERAGE FLUE GAS VELOCITY - Note: (Delta p) avg. is square of avg. sq root

$$vs = 85.49 * Cp * \sqrt{\frac{(\Delta p)_{avg} * (460 + ts)}{Ps * Ms}}$$

$$vs = 85.49 * 0.84 * \sqrt{\frac{(2.6000 * (460 + 130))}{29.71 * 29.05}} = 95.72 \text{ ft/sec}$$

DRY VOLUMETRIC FLUE GAS FLOW RATE AT STANDARD CONDITIONS

60	Tstd	Ps	
Qsd = --- * Mfd * vs * A * ---			
144	ts + 460	Pstd	
60	528	29.71	
Qsd = --- * 0.985 * 95.72 * 95 * ---			
144	130 + 460	29.92	= 3319 SCFM

NOTE

The example values shown in these calculations have been rounded for presentation purposes. Any hand calculations conducted using these example values may produce slightly different results than those presented.

CONSTANTS, DEFINITIONS, NOMENCLATURE, AND UNITS

460	0 degrees Fahrenheit in degrees Rankin. The sum of 460 and the standard temperature 60, 68, 77, etc. (°F) gives Tstd in deg. Rankin.
273	0 degrees Celcius in degrees Kelvin. The sum of 273 and the standard temperature 18, 20, 25, etc. (°C) gives Tstd in deg. Kelvin.
29.92	Standard absolute pressure (Pstd), inches of mercury. English unit.
760	Standard absolute pressure (Pstd), millimeters of mercury. Metric unit.
24.056*	Liters per gram-mole at standard conditions.
385.3*	Molar volume cubic feet/pound-mole at standard conditions.
0.04707*	Standard cubic feet per gram or mL of H ₂ O at standard conditions.
7000	Grains per pound.
453.592	Grams per pound.
0.02832	Cubic meters per cubic foot.
28.32	Liters per cubic foot.
0.03531	Cubic feet per liter.
35.31	Cubic feet per cubic meter.
1000	Conversion from milligrams to grams, milliliters to liters, and liters to cubic meters.
10 ⁶	Conversion factor for decimal fraction to parts per million.
144	Square inches per square foot.
60	Minutes per hour and seconds per minute.
13.6	Specific gravity of mercury (1 inch of mercury = 13.6 inches of H ₂ O).
20.9	Percent O ₂ by volume (dry basis) in ambient air.
85.49	Pitot tube constant (Kp)
	$\frac{\text{feet}}{\text{second}} \left[\frac{(\text{lb/lb-mole}) (\text{inches Mercury})}{(^{\circ}\text{Rankin}) (\text{inches H}_2\text{O})} \right]^{1/2}$

A Stack cross-sectional area, square inches.

* Where applicable, these constants must be corrected (if the standard temperature is not 68°F) by multiplying them by the ratio of the standard temperatures. For example to convert to 77° F: (460+77)/(460+68)

CALCULATION OF AVERAGE SO₂, NO_x AND CO EMISSIONS

COMPANY: BFI PITTSBURG Pa.

SOURCE: VAPOR FLARE

RUN: O-CEM-1(16:20-17:20)

DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.0 ppm SO ₂	0.2	0.0	0.1
50.5 ppm SO ₂	50.3	50.0	50.2
0.0 ppm NO _x	0.3	4.5	2.4
49.8 ppm NO _x	50.0	49.7	49.9
0.0 ppm CO	0.2	0.0	0.1
302.0 ppm CO	304.0	302.8	303.4
0.00 % Oxygen	0.06	0.07	0.07
12.03 % Oxygen	12.01	12.13	12.07
0.00 % CO ₂	0.40	0.50	0.45
10.90 % CO ₂	10.80	10.50	10.65

Uncorrected Data: -1.4 ppm SO₂ 9.66 % Oxygen
 15.1 ppm NO_x 9.80 % CO₂
 1.4 ppm CO 1.110E+04 DSCFM

CORRECTED RESULTS

-1.5 ppm SO₂ 9.99 % CO₂
 13.3 ppm NO_x 9.61 % Oxygen
 1.2 ppm CO -0.17 lb SO₂/hr
 1.06 lb NO_x/hr
 0.06 lb CO/hr

Corrected Conc. = $C_{ma}(\bar{C} - C_o)/(C_m - C_o)$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

NOTE: CO concentrations are corrected for the lost volume of CO₂ using a multiplication factor of $[1 - (\%CO_2/100)]$.

lb/hr = (ppm pollutant)(DSCFM flow)(Conv. Factor)(60)
 lb/MBtu = (ppm pollutant)(F-Factor)(Conv. Factor)(20.9/20.9-% O₂)

Where: SO₂ Conv. Factor = 1.660E-07 lb SO₂/DSCF - ppm SO₂
 NO_x Conv. Factor = 1.194E-07 lb NO₂/DSCF - ppm NO₂
 CO Conv. Factor = 7.263E-08 lb CO/DSCF - ppm CO

CALCULATION OF AVERAGE SO2, NOx AND CO EMISSIONS

COMPANY: BFI PITTSBURG Pa.

SOURCE: VAPOR FLARE

RUN: O-CEM-2(19:25-20:27)

DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.0 ppm SO2	0.4	0.5	0.5
50.5 ppm SO2	50.2	50.0	50.1
0.0 ppm NOx	0.3	0.5	0.4
49.8 ppm NOx	49.5	49.4	49.5
0.0 ppm CO	0.5	0.0	0.3
302.0 ppm CO	301.8	301.8	301.8
0.00 % Oxygen	0.13	0.08	0.11
12.03 % Oxygen	12.12	12.11	12.12
0.00 % CO2	0.40	0.50	0.45
10.90 % CO2	10.90	10.90	10.90

Uncorrected Data: 1.8 ppm SO2 9.30 % Oxygen
 11.7 ppm NOx 10.60 % CO2
 2.4 ppm CO 1.230E+04 DSCFM

=====

CORRECTED RESULTS

1.3 ppm SO2 10.59 % CO2
 11.5 ppm NOx 9.21 % Oxygen
 1.9 ppm CO 0.16 lb SO2/hr
 1.01 lb NOx/hr
 0.10 lb CO/hr

Corrected Conc. = $C_{ma}(\bar{C} - C_o)/(C_m - C_o)$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

NOTE: CO concentrations are corrected for the lost volume of CO2 using a multiplication factor of $[1 - (\%CO_2/100)]$.

lb/hr = (ppm pollutant)(DSCFM flow)(Conv. Factor)(60)
 lb/MBtu = (ppm pollutant)(F-Factor)(Conv. Factor)(20.9/20.9-% O2)

Where: SO2 Conv. Factor = 1.660E-07 lb SO2/DSCF - ppm SO2
 NOx Conv. Factor = 1.194E-07 lb NO2/DSCF - ppm NO2
 CO Conv. Factor = 7.263E-08 lb CO/DSCF - ppm CO

CALCULATION OF AVERAGE SO2, NOx AND CO EMISSIONS

COMPANY: BFI PITTSBURG Pa.

SOURCE: VAPOR FLARE

RUN: O-CEM-3(21:35-22:35)

DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.0 ppm SO2	0.5	0.1	0.3
50.5 ppm SO2	50.0	50.8	50.4
0.0 ppm NOx	0.5	-0.6	-0.1
49.8 ppm NOx	49.4	48.6	49.0
0.0 ppm CO	0.0	0.1	0.1
302.0 ppm CO	301.8	301.8	301.8
0.00 % Oxygen	0.08	0.10	0.09
12.03 % Oxygen	12.11	12.07	12.09
0.00 % CO2	0.50	0.50	0.50
10.90 % CO2	10.90	10.90	10.90

Uncorrected Data: 3.2 ppm SO2 9.68 % Oxygen
 10.5 ppm NOx 10.40 % CO2
 0.0 ppm CO 1.172E+04 DSCFM

CORRECTED RESULTS

2.9 ppm SO2	10.38 % CO2
10.8 ppm NOx	9.61 % Oxygen
-0.1 ppm CO	0.34 lb SO2/hr
	0.91 lb NOx/hr
	-0.01 lb CO/hr

$$\text{Corrected Conc.} = C_{ma}(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

NOTE: CO concentrations are corrected for the lost volume of CO2 using a multiplication factor of $[1 - (\%CO_2/100)]$.

lb/hr = (ppm pollutant)(DSCFM flow)(Conv. Factor)(60)
 lb/MBtu = (ppm pollutant)(F-Factor)(Conv. Factor)(20.9/20.9-% O2)

Where: SO2 Conv. Factor = 1.660E-07 lb SO2/DSCF - ppm SO2
 NOx Conv. Factor = 1.194E-07 lb NO2/DSCF - ppm NO2
 CO Conv. Factor = 7.263E-08 lb CO/DSCF - ppm CO

EXAMPLE TEST CALCULATIONS

RUN NUMBER: I-M3/18-1

= = = = = CONVERSIONS TO ABSOLUTE = = = = =

BAROMETRIC PRESSURE, MM HG

$$PbA_1 = Pbar(\text{field pretest}) * 25.401$$

$$PbA_1 = 29.0 * 25.401 = 737$$

$$PbA_2 = Pbar(\text{field post test}) * 25.401$$

$$PbA_2 = 29.0 * 25.401 = 737$$

$$PbA_3 = Pbar(\text{first pzatn}) * 25.401$$

$$PbA_3 = 29.7 * 25.401 = 755$$

$$PbA_L = Pbar(\text{Lab pzatn}) * 25.401$$

$$PbA_L = 29.7 * 25.401 = 755$$

TANK ABSOLUTE TEMPERATURE, DEGREES KELVIN

$$ttA_1 = \frac{tt(\text{field pretest}) - 32}{1.8} + 273$$

$$ttA_1 = \frac{82 - 32}{1.8} + 273 = 301 \text{ degrees K}$$

$$ttA_2 = \frac{tt(\text{field post test}) - 32}{1.8} + 273$$

$$ttA_2 = \frac{76 - 32}{1.8} + 273 = 297 \text{ degrees K}$$

$$ttA_3 = \frac{tt(\text{first pzatn}) - 32}{1.8} + 273$$

$$ttA_3 = \frac{70 - 32}{1.8} + 273 = 294 \text{ degrees K}$$

$$ttA_L = \frac{tt(\text{Lab pzatn}) - 32}{1.8} + 273$$

$$ttA_L = \frac{70 - 32}{1.8} + 273 = 294 \text{ degrees K}$$

TANK ABSOLUTE PRESSURE, MM HG

$$PtA_{Pre} = Pt(\text{field pretest}) + PbA_1$$

$$PtA_{Pre} = -688.00 + 737 = 49 \text{ mm Hg}$$

$$PtA_{Post} = Pt(\text{field post test}) + PbA_2$$

$$PtA_{Post} = 0 + 737 = 737 \text{ mm Hg}$$

$$PtA_{1AP} = Pt(\text{first pzatn}) + PbA_3$$

$$PtA_{1AP} = 806.0 + 755 = 1561 \text{ mm Hg}$$

P/T RATIO FACTOR

$$P/T \text{ Ratio} = \frac{PtA_2}{ttA_2} - \frac{PtA_1}{ttA_1}$$

$$P/T \text{ Ratio} = \frac{737}{297} - \frac{49}{301} = 2.3187$$

VOLUME OF GAS SAMPLED, DSL

$$Vmstd = Vmtk * 0.386 * P/T \text{ Ratio}$$

$$Vmstd = 4.300 * 0.386 * 2.3187 = 3.849 \text{ DSL}$$

ACTUAL CONCENTRATION, COMPOUND, PPMVD

$$\text{ppmvd} = \text{ppm as analyzed} * (PtA_3 / ttA_3 / P/T \text{ Ratio}) * \frac{(PtA_{2AP}) / (ttA_1)}{(PtA_{1AP}) / (ttA_1)}$$

$$\text{ppmvd} = 10527.00 * (1561/294/2.3187) * \frac{1559 / 294}{115 / 294} = 327003 \text{ ppmvd}$$

EXAMPLE TEST CALCULATIONS

VAPOR FLARE STACK

RUN NUMBER: O-M26-1

VOLUME OF DRY GAS SAMPLED AT STANDARD CONDITIONS

$$Vmstd = Y * Vm * \frac{(Pbar + \Delta H/13.6)}{(460 + tm)} * \frac{(460 + Tstd)}{29.92}$$

$$Vmstd = 0.9986 * 123.410 * \frac{(29.0 + 1.71/13.6)}{(460 + 83)} * \frac{(460 + 68)}{29.92} = 116.652 \text{ DSL}$$

VOLUME OF WATER VAPOR AT STANDARD CONDITIONS

$$Vwstd = 0.04707 * Vlc * ((460 + Tstd)/528)$$

$$Vwstd = 0.04707 * 9.0 * ((460 + 68)/528) = 0.424 \text{ SCF}$$

PERCENT MOISTURE, BY VOLUME, AS MEASURED IN FLUE GAS

$$\%H_2O = 100 * Vwstd / (Vwstd + (Vmstd * 1.00/28.32))$$

$$\%H_2O = 100 * 0.424 / (0.424 + (116.652 * 1.00/28.32)) = 9.3 \%$$

CONCENTRATION, CHLORINE, PPMVD

$$ppmvd = \frac{24.056 * ((460 + Tstd)/528) * \mu g/10^6}{Vmstd * 1.00 * fwt} * 10^6$$

$$ppmvd = \frac{24.056 * ((460 + 68)/528) * 79.1/10^6}{116.652 * 1.00 * 70.90} * 10^6 = 0.230 \text{ ppmvd}$$

EMISSION RATE, CHLORINE, LB/HR

$$lb/hr = \frac{60 * \mu g/10^6 * Qsd}{453.592 * (Vmstd * 1.00 * 0.03531)}$$

$$lb/hr = \frac{60 * 79.1/10^6 * 11095}{453.592 * (116.652 * 1.00 * 0.03531)} = 0.0282 \text{ lb/hr}$$

Appendix B. Computer-Recorded Test Data

- **Uncorrected Computer-Recorded SO₂, NO_x, CO, O₂, CO₂, THC and CH₄ Reference Measurements**
- **Calibration Summaries**
- **System Bias and Drift Calculations**

CALIBRATION SUMMARY

SOURCE: BFI PITTSBURG PA.

REASON: cal error check before run 1

DATE : 09-02-1992 TIME: 06:16 - 06:54

A/D CHAN	MONITOR DESCRIPTION	UNITS	GAS VALUE	MONITOR RESPONSE
			0.0	0.1
2	STACK	ppmCO	302.0	302.3
2	STACK	ppmCO	402.0	401.0
2	STACK	ppmCO		0.2
			0.0	50.3
	STACK	ppmSO2	50.5	88.0
3	STACK	ppmSO2	88.1	
3	STACK	ppmSO2		0.2
3	STACK	ppmSO2		49.9
			0.0	87.3
4	STACK	ppmNOX	49.8	
4	STACK	ppmNOX	86.4	
4	STACK	ppmNOX		0.03
			0.00	12.09
	STACK	%O2	12.03	20.55
1	STACK	%O2	20.50	
1	STACK	%O2		0.5
1	STACK	%O2		10.9
			0.0	17.4
	STACK	%CO2	10.9	
6	STACK	%CO2	17.5	
6	STACK	%CO2		
6	STACK	%CO2		

CALIBRATION SUMMARY

SOURCE: BFI PITTSBURG PA.

REASON: cal error check

DATE : 09-02-1992 TIME: 11:02 - 11:12

A/D CHAN	MONITOR DESCRIPTION	UNITS	GAS VALUE	MONITOR RESPONSE
2	STACK	ppmCO	0.0	0.2
2	STACK	ppmCO	302.0	302.3
3	STACK	ppmSO2	0.0	0.1
3	STACK	ppmSO2	50.5	50.5
4	STACK	ppmNOX	0.0	0.1
4	STACK	ppmNOX	49.8	50.0
1	STACK	%O2	0.00	0.06
1	STACK	%O2	12.03	12.05
6	STACK	%CO2	0.0	0.4
6	STACK	%CO2	10.9	10.8

CALIBRATION SUMMARY

SOURCE: BFI PITTSBURG PA.

REASON: system bias check

DATE : 09-02-1992 TIME: 11:12 - 11:35

A/D CHAN	MONITOR DESCRIPTION	UNITS	GAS VALUE	MONITOR RESPONSE
2	STACK	ppmCO	0.0	0.7
2	STACK	ppmCO	302.0	301.8
3	STACK	ppmSO2	0.0	0.4
3	STACK	ppmSO2	50.5	50.0
4	STACK	ppmNOX	0.0	0.2
4	STACK	ppmNOX	49.8	49.5
1	STACK	%O2	0.00	0.06
1	STACK	%O2	12.03	12.04
6	STACK	%CO2	0.0	0.5
6	STACK	%CO2	10.9	10.8

CALIBRATION SUMMARY

SOURCE: BFI PITTSBURG PA.

REASON: system bias check after power outage

DATE : 09-02-1992 TIME: 15:13 - 15:36

A/D CHAN	MONITOR DESCRIPTION	UNITS	GAS VALUE	MONITOR RESPONSE
2	STACK	ppmCO	0.0	0.2
2	STACK	ppmCO	302.0	304.0
3	STACK	ppmSO2	0.0	0.2
3	STACK	ppmSO2	50.5	50.3
4	STACK	ppmNOX	0.0	0.3
4	STACK	ppmNOX	49.8	50.0
1	STACK	%O2	0.00	0.06
1	STACK	%O2	12.03	12.01
6	STACK	%CO2	0.0	0.4
6	STACK	%CO2	10.9	10.8

BFI PITTSBURG PA.

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	CHAN 2	CHAN 3	CHAN 4	CHAN 1	CHAN 6
	STACK	STACK	STACK	STACK	STACK
TIME	ppmCO	ppmSO2	ppmNOX	%O2	%CO2
16:21	1.5	0.1	15.5	9.47	10.2
16:22	1.5	0.1	15.0	9.44	10.0
16:23	2.0	0.0	15.8	9.52	10.3
16:24	2.0	-0.1	15.6	9.22	10.1
16:25	1.1	-1.1	7.1	13.30	3.6
16:26	1.4	-0.8	15.2	16.55	10.1
16:27	2.2	-0.5	15.6	9.71	10.2
16:28	2.0	-0.6	15.8	9.34	10.2
16:29	2.1	-0.5	15.7	9.27	10.2
16:30	2.0	-0.5	15.7	9.30	10.2
16:31	2.0	-0.5	15.8	9.14	10.3
16:32	2.0	-0.6	15.6	9.24	10.2
16:33	2.0	-0.7	14.6	9.27	9.8
16:34	2.0	-0.7	14.7	9.78	9.9
16:35	1.9	-0.7	14.6	9.60	9.7

AVERAGE VALUES FOR THE LAST 15 MINUTES

16:35	1.8	-0.5	14.8	10.14	9.7
16:36	1.5	-0.7	14.6	9.75	9.8
16:37	1.5	-0.8	14.9	9.63	9.8
16:38	1.5	-0.9	15.0	9.59	9.9
16:39	1.5	-0.9	14.6	9.51	9.7
16:40	1.5	-0.9	14.9	9.68	9.9
16:41	1.5	-1.0	15.1	9.57	10.0
16:42	1.5	-1.0	15.2	9.44	9.9
16:43	1.5	-1.0	15.2	9.46	9.9
16:44	1.5	-0.9	15.5	9.38	10.0
16:45	1.5	-1.1	15.4	9.31	10.0
16:46	1.5	-1.2	15.4	9.35	10.0
16:47	1.5	-1.2	15.3	9.38	10.0
16:48	1.7	-1.4	15.4	9.41	10.0
16:49	2.0	-1.4	16.3	9.27	10.3
16:50	1.9	-1.5	15.6	9.03	10.1

AVERAGE VALUES FOR THE LAST 15 MINUTES

16:50	1.6	-1.1	15.2	9.45	10.0
16:51	2.0	-1.5	15.9	9.18	10.1
16:52	2.0	-1.5	15.1	9.25	9.9
16:53	1.8	-1.7	15.1	9.50	9.8
16:54	1.7	-1.7	15.0	9.57	9.9
16:55	1.5	-1.6	15.1	9.55	9.9
16:56	1.5	-1.5	15.0	9.46	9.8
16:57	1.4	-1.6	14.8	9.60	9.8
16:58	1.3	-1.7	15.1	9.62	9.9
16:59	1.4	-1.7	15.1	9.50	9.9
17:00	1.1	-1.7	15.1	9.49	9.9
17:01	1.1	-1.8	15.2	9.50	9.9
17:02	1.1	-1.8	15.0	9.47	9.8
17:03	1.1	-1.9	14.9	9.58	9.7
17:04	1.0	-1.9	14.9	9.65	9.7
17:05	0.9	-1.9	15.2	9.60	9.8

BFI PITTSBURG PA.

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	CHAN 2	CHAN 3	CHAN 4	CHAN 1	CHAN 6
	STACK	STACK	STACK	STACK	STACK
TIME	ppmCO	ppmSO2	ppmNOX	%O2	%CO2

AVERAGE VALUES FOR THE LAST 15 MINUTES

17:05	1.4	-1.7	15.1	9.50	9.9
17:06	1.0	-2.0	15.1	9.50	9.8
17:07	1.0	-2.1	15.1	9.49	9.8
17:08	0.9	-2.2	15.4	9.60	9.9
17:09	1.0	-2.1	15.4	9.42	9.9
17:10	0.7	-2.2	15.0	9.51	9.7
17:11	1.0	-2.3	15.3	9.61	9.8
17:12	1.0	-2.2	15.7	9.44	10.0
17:13	1.0	-2.2	15.5	9.36	9.9
17:14	0.9	-2.2	15.3	9.46	9.8
17:15	0.8	-2.3	15.2	9.55	9.8
17:16	0.7	-2.3	15.3	9.59	9.7
17:17	0.6	-2.3	15.2	9.63	9.7
17:18	0.5	-2.2	15.0	9.62	9.7
17:19	0.5	-2.3	15.0	9.69	9.7
17:20	0.5	-2.3	15.4	9.73	9.8

AVERAGE VALUES FOR THE LAST 15 MINUTES

17:20	0.8	-2.2	15.3	9.55	9.8
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AVERAGE VALUES FOR THE LAST HOUR: 60 MINUTES OF VALID DATA

17:20	1.4	-1.4	15.1	9.66	9.8
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COMMENTS: end run O-CEM-1

CALIBRATION SUMMARY

SOURCE: BFI PITTSBURG PA.

REASON: SYSTEM BIAS CHECK AFTER RUN O-CEM-1

DATE : 09-02-1992 TIME: 17:21 - 17:43

A/D CHAN	MONITOR DESCRIPTION	UNITS	GAS VALUE	MONITOR RESPONSE
2	STACK	ppmCO	0.0	0.0
2	STACK	ppmCO	302.0	302.8
3	STACK	ppmSO2	0.0	0.0
3	STACK	ppmSO2	50.5	50.0
4	STACK	ppmNOX	0.0	4.5
4	STACK	ppmNOX	49.8	49.7
1	STACK	%O2	0.00	0.07
1	STACK	%O2	12.03	12.13
6	STACK	%CO2	0.0	0.5
6	STACK	%CO2	10.9	10.5

CALIBRATION SUMMARY

SOURCE: BFI PITTSBURG PA.

REASON: cal error check after power outage

DATE : 09-02-1992 TIME: 14:59 - 15:13

A/D CHAN	MONITOR DESCRIPTION	UNITS	GAS VALUE	MONITOR RESPONSE
2	STACK	ppmCO	0.0	0.2
2	STACK	ppmCO	302.0	302.6
3	STACK	ppmSO2	0.0	0.4
3	STACK	ppmSO2	50.5	50.8
4	STACK	ppmNOX	0.0	0.0
4	STACK	ppmNOX	49.8	50.2
1	STACK	%O2	0.00	0.05
1	STACK	%O2	12.03	12.11
6	STACK	%CO2	0.0	0.4
6	STACK	%CO2	10.9	10.9

CALIBRATION SUMMARY

SOURCE: BFI PITTSBURG PA.

REASON: CAL ERROR CHECK AFTER O-CEM-1 AND BEFORE O-CEM-2

DATE : 09-02-1992 TIME: 17:47 - 17:58

A/D CHAN	MONITOR DESCRIPTION	UNITS	GAS VALUE	MONITOR RESPONSE
2	STACK	ppmCO	0.0	0.0
2	STACK	ppmCO	302.0	303.3
3	STACK	ppmSO2	0.0	0.0
3	STACK	ppmSO2	50.5	51.2
4	STACK	ppmNOX	0.0	0.2
4	STACK	ppmNOX	49.8	50.0
1	STACK	%O2	0.00	0.03
1	STACK	%O2	12.03	12.05
6	STACK	%CO2	0.0	0.3
6	STACK	%CO2	10.9	11.0

CALIBRATION SUMMARY

SOURCE: BFI PITTSBURG PA.

REASON: SYSTEM BIAS CHECK AFTER REDIRECT CAL AFTER O-CEM-1 PRE O-CEM-2

DATE : 09-02-1992 TIME: 18:00 - 18:28

A/D CHAN	MONITOR DESCRIPTION	UNITS	GAS VALUE	MONITOR RESPONSE
2	STACK	ppmCO	0.0	0.5
2	STACK	ppmCO	302.0	301.8
3	STACK	ppmSO2	0.0	0.4
3	STACK	ppmSO2	50.5	50.2
4	STACK	ppmNOX	0.0	0.3
4	STACK	ppmNOX	49.8	49.5
1	STACK	%O2	0.00	0.13
1	STACK	%O2	12.03	12.12
6	STACK	%CO2	0.0	0.4
6	STACK	%CO2	10.9	10.9

BFI PITTSBURG PA.

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	CHAN 2	CHAN 3	CHAN 4	CHAN 1	CHAN 6
	STACK	STACK	STACK	STACK	STACK
TIME	ppmCO	ppmSO2	ppmNOX	%O2	%CO2
19:26	33.1	1.6	11.7	8.53	10.4
19:27	5.6	1.7	11.9	10.04	10.6
19:28	5.3	1.7	11.9	9.48	10.6
19:29	4.9	1.7	11.8	9.23	10.5
19:30	4.1	1.7	11.9	9.21	10.6
19:31	3.6	1.8	11.6	9.24	10.4
19:32	3.2	2.0	11.7	9.40	10.5
COMMENTS:	Avg. 8.54	1.74	11.79	9.30	10.5

BFI PITTSBURG PA.

09-02-1992

	CHAN 2	CHAN 3	CHAN 4	CHAN 1	CHAN 6
	STACK	STACK	STACK	STACK	STACK
TIME	ppmCO	ppmSO2	ppmNOX	%O2	%CO2
19:34	2.4	1.7	11.9	9.31	10.6
19:35	2.4	1.6	12.0	9.29	10.7
19:36	2.0	1.7	11.9	9.28	10.6
19:37	2.0	1.7	11.7	9.29	10.5
19:38	1.6	1.7	11.7	9.33	10.6
19:39	1.5	1.7	11.9	9.32	10.6
19:40	1.5	1.7	11.9	9.35	10.7
19:41	1.5	1.7	11.8	9.31	10.7
19:42	1.5	1.7	11.7	9.28	10.5
19:43	1.3	1.7	11.9	9.36	10.7
19:44	1.1	1.6	11.8	9.25	10.6
19:45	1.1	1.7	12.0	9.32	10.8
19:46	1.0	1.6	11.7	9.19	10.6
19:47	1.0	1.6	11.8	9.35	10.6
19:48	1.0	1.6	11.7	9.31	10.6

AVERAGE VALUES FOR THE LAST 15 MINUTES

19:48	1.5	1.7	11.8	9.30	10.6
19:49	1.0	1.6	11.7	9.34	10.5
19:50	1.0	1.7	11.9	9.36	10.7
19:51	1.0	1.7	11.8	9.23	10.6
19:52	1.0	1.7	11.8	9.34	10.6
19:53	1.0	1.7	11.8	9.32	10.6
19:54	1.0	1.6	11.5	9.37	10.5
19:55	1.0	1.6	12.0	9.42	10.7
19:56	0.9	1.7	11.7	9.20	10.6
19:57	0.9	1.7	11.8	9.31	10.6
19:58	0.7	1.6	11.8	9.35	10.7
19:59	0.6	1.7	11.7	9.28	10.6
20:00	0.5	1.6	11.5	9.33	10.4
20:01	0.5	1.6	11.5	9.50	10.5
20:02	0.5	1.7	11.8	9.48	10.7
20:03	0.5	1.6	11.2	9.31	10.4

AVERAGE VALUES FOR THE LAST 15 MINUTES

20:03	0.8	1.6	11.7	9.34	10.6
20:04	0.5	1.7	11.8	9.61	10.8
20:05	0.5	1.7	11.6	9.25	10.6
20:06	0.5	1.7	11.9	9.35	10.8
20:07	0.5	1.7	11.8	9.18	10.7
20:08	0.5	1.7	12.0	9.25	10.7
20:09	0.5	1.8	11.4	9.26	10.5
20:10	0.6	1.8	11.7	9.46	10.7
20:11	0.6	1.8	11.7	9.34	10.6
20:12	0.6	1.7	11.6	9.35	10.6
20:13	0.5	1.8	11.9	9.40	10.7
20:14	0.5	1.8	11.4	9.22	10.5
20:15	0.5	1.9	11.8	9.46	10.8
20:16	0.5	1.9	11.5	9.26	10.5
20:17	0.5	1.8	11.3	9.39	10.4
20:18	0.5	1.8	11.5	9.50	10.7

BFI PITTSBURG PA.

09-02-1992

	CHAN 2	CHAN 3	CHAN 4	CHAN 1	CHAN 6
	STACK	STACK	STACK	STACK	STACK
TIME	ppmCO	ppmSO2	ppmNOX	%O2	%CO2

AVERAGE VALUES FOR THE LAST 15 MINUTES

20:18	0.5	1.8	11.7	9.35	10.6
20:19	0.5	1.8	11.2	9.31	10.4
20:20	0.5	1.8	11.9	9.57	10.8
20:21	0.5	1.9	11.6	9.19	10.7
20:22	0.5	1.9	11.3	9.25	10.5
20:23	0.5	1.8	11.6	9.47	10.7
20:24	0.5	1.9	11.6	9.33	10.8
20:25	0.5	2.0	11.6	9.27	10.7
20:26	0.5	2.0	11.5	9.23	10.6
20:27	0.5	2.0	11.5	9.31	10.7

AVG	0.5	1.9	11.53	9.33	10.60
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ONE HOUR AVG.

<u>CO</u>	<u>SO2</u>	<u>NOx</u>	<u>%O2</u>	<u>%CO2</u>
2.37	1.75	11.72	9.3	10.6

CALIBRATION SUMMARY

SOURCE: BFI PITTSBURG PA.

REASON: SYSTEM BIAS CHECK AFTER RUN O-CEM-2 BEFORE O-CEM-3

DATE : 09-02-1992 TIME: 20:27 - 20:38

A/D CHAN	MONITOR DESCRIPTION	UNITS	GAS VALUE	MONITOR RESPONSE
2	STACK	ppmCO	0.0	0.0
2	STACK	ppmCO	302.0	301.8
3	STACK	ppmSO2	0.0	0.5
3	STACK	ppmSO2	50.5	50.0
4	STACK	ppmNOX	0.0	0.5
4	STACK	ppmNOX	49.8	49.4
1	STACK	%O2	0.00	0.08
1	STACK	%O2	12.03	12.11
6	STACK	%CO2	0.0	0.5
6	STACK	%CO2	10.9	10.9

BFI PITTSBURG PA.

09-02-1992

	CHAN 2	CHAN 3	CHAN 4	CHAN 1	CHAN 6
	STACK	STACK	STACK	STACK	STACK
TIME	ppmCO	ppmSO2	ppmNOX	%O2	%CO2
21:36	0.2	2.5	10.6	10.03	10.1
21:37	-0.1	2.5	10.6	9.89	10.3
21:38	-0.1	2.6	11.2	9.74	10.6
21:39	-0.1	2.5	10.7	9.36	10.3
21:40	0.0	2.6	11.0	9.66	10.5
21:41	0.0	2.6	11.0	9.54	10.4
21:42	-0.1	2.7	11.2	9.54	10.5
21:43	0.0	2.7	10.9	9.55	10.4
21:44	0.0	2.8	10.9	9.61	10.4
21:45	0.0	2.7	10.9	9.56	10.3
21:46	-0.1	2.7	10.8	9.76	10.4
21:47	-0.1	2.8	11.0	9.58	10.5
21:48	0.0	2.7	10.7	9.52	10.4
21:49	0.0	2.8	10.7	9.62	10.4
21:50	0.0	2.8	10.4	9.62	10.3

AVERAGE VALUES FOR THE LAST 15 MINUTES

21:50	-0.0	2.7	10.8	9.64	10.4
21:51	0.0	2.9	10.5	9.77	10.3
21:52	0.0	2.9	10.6	9.71	10.4
21:53	0.0	2.9	10.8	9.66	10.5
21:54	0.0	3.0	10.6	9.54	10.5
21:55	-0.1	3.0	10.5	9.55	10.4
21:56	0.0	2.9	10.3	9.67	10.3
21:57	0.0	3.0	10.8	9.79	10.5
21:58	0.0	3.1	10.5	9.54	10.4
21:59	-0.2	3.1	10.6	9.70	10.4
22:00	0.0	3.1	10.5	9.59	10.4
22:01	0.0	3.2	10.4	9.72	10.4
22:02	0.0	3.2	10.6	9.69	10.5
22:03	0.0	3.3	10.5	9.56	10.4
22:04	0.0	3.3	10.3	9.71	10.3
22:05	0.0	3.3	10.3	9.70	10.5

AVERAGE VALUES FOR THE LAST 15 MINUTES

22:05	-0.0	3.1	10.5	9.66	10.4
22:06	0.0	3.3	10.6	9.63	10.5
22:07	0.0	3.4	10.6	9.63	10.5
22:08	0.0	3.4	10.1	9.69	10.4
22:09	0.0	3.4	10.2	9.74	10.4
22:10	0.0	3.1	10.5	9.73	10.5
22:11	0.0	3.2	10.5	9.57	10.5
22:12	-0.1	3.2	10.1	9.68	10.3
22:13	0.0	3.2	10.3	9.78	10.3
22:14	0.0	3.3	10.6	9.73	10.5
22:15	0.0	3.4	10.0	9.64	10.1
22:16	0.0	3.3	10.6	9.87	10.5
22:17	0.0	3.3	10.5	9.75	10.5
22:18	0.0	3.4	10.3	9.64	10.3
22:19	-0.1	3.5	10.4	9.69	10.5
22:20	0.0	3.5	10.4	9.66	10.5

BFI PITTSBURG PA.

09-02-1992

	CHAN 2	CHAN 3	CHAN 4	CHAN 1	CHAN 6
	STACK	STACK	STACK	STACK	STACK
TIME	ppmCO	ppmSO2	ppmNOX	%O2	%CO2

AVERAGE VALUES FOR THE LAST 15 MINUTES

22:20	-0.0	3.3	10.4	9.70	10.4
22:21	0.0	3.5	10.1	9.59	10.3
22:22	0.0	3.6	10.5	9.75	10.5
22:23	0.2	3.6	10.0	9.67	10.3
22:24	0.1	3.6	10.1	9.82	10.3
22:25	0.0	3.6	10.1	9.78	10.3
22:26	0.0	3.6	10.5	9.83	10.5
22:27	0.0	3.7	10.1	9.63	10.3
22:28	0.0	3.7	10.0	9.78	10.3
22:29	0.0	3.7	10.2	9.79	10.4
22:30	0.0	3.8	10.2	9.76	10.3
22:31	0.0	3.9	10.0	9.82	10.4
22:32	0.0	3.9	10.0	9.83	10.4
22:33	0.0	3.9	10.5	9.71	10.6
22:34	0.0	4.0	10.1	9.55	10.3
22:35	0.0	4.0	9.7	9.80	10.2

AVERAGE VALUES FOR THE LAST 15 MINUTES

22:35	0.0	3.7	10.1	9.74	10.4
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AVERAGE VALUES FOR THE LAST HOUR: 60 MINUTES OF VALID DATA

22:35	-0.0	3.2	10.5	9.68	10.4
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COMMENTS: END RUN O-CEM-3

CALIBRATION SUMMARY

SOURCE: BFI PITTSBURG PA.

REASON: SYSTEM BIAS CHECK AFTER RUN O-CEM-3

DATE : 09-02-1992 TIME: 22:35 - 22:51

A/D CHAN	MONITOR DESCRIPTION	UNITS	GAS VALUE	MONITOR RESPONSE
2	STACK	ppmCO	0.0	0.1
2	STACK	ppmCO	302.0	301.8
3	STACK	ppmSO2	0.0	0.1
3	STACK	ppmSO2	50.5	50.8
4	STACK	ppmNOX	0.0	-0.6
4	STACK	ppmNOX	49.8	48.6
1	STACK	%O2	0.00	0.10
1	STACK	%O2	12.03	12.07
6	STACK	%CO2	0.0	0.5
6	STACK	%CO2	10.9	10.9

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

COMPANY: BFI PITTSBURG Pa.
SOURCE: VAPOR FLARE

TEST DATE: 09-02-92

RUN NUMBER: 0-CRM-1(16:20-17:20)

SPAN VALUES: 100.0 ppm SO2
100.0 ppm NOx
500.0 ppm CO
25.00 % Oxygen
50.00 % CO2

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
SO2 ZERO GAS	0.4	0.2	-0.20	0.0	-0.40	-0.20
SO2 UP-SCALE	50.8	50.3	-0.50	50.0	-0.80	-0.30
NOx ZERO GAS	0.0	0.3	0.30	4.5	2.40	2.40
NOx UP-SCALE	50.2	50.0	-0.20	49.7	-0.50	-0.30
CO ZERO GAS	0.2	0.2	0.00	0.0	-0.04	-0.04
CO UP-SCALE	302.6	304.0	0.28	302.8	0.04	-0.24
O2 ZERO GAS	0.05	0.06	0.04	0.07	0.08	0.04
O2 UP-SCALE	12.11	12.01	-0.40	12.13	0.08	0.48
CO2 ZERO GAS	0.40	0.40	0.00	0.50	0.20	0.20
CO2 UP-SCALE	10.90	10.80	-0.20	10.50	-0.80	-0.60

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

COMPANY: BFI PITTSBURG Pa.
SOURCE: VAPOR FLARE

TEST DATE: 09-02-92

RUN NUMBER: 0-CRM-2(19:25-20:27)

SPAN VALUES: 100.0 ppm SO2
100.0 ppm NOx
500.0 ppm CO
25.00 % Oxygen
50.00 % CO2

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
SO2 ZERO GAS	0.0	0.4	0.40	0.5	0.50	0.10
SO2 UP-SCALE	51.2	50.2	-1.00	50.0	-1.20	-0.20
NOx ZERO GAS	0.2	0.3	0.10	0.5	0.30	0.20
NOx UP-SCALE	50.0	49.5	-0.50	49.4	-0.60	-0.10
CO ZERO GAS	0.0	0.5	0.10	0.0	0.00	-0.10
CO UP-SCALE	303.3	301.8	-0.30	301.8	-0.30	0.00
O2 ZERO GAS	0.03	0.13	0.40	0.08	0.20	-0.20
O2 UP-SCALE	12.05	12.12	0.28	12.11	0.24	-0.04
CO2 ZERO GAS	0.30	0.40	0.20	0.50	0.40	0.20
CO2 UP-SCALE	11.00	10.90	-0.20	10.90	-0.20	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

COMPANY: BFI PITTSBURG Pa.
SOURCE: VAPOR FLARE

TEST DATE: 09-02-92

RUN NUMBER: 0-CEN-3(21:35-22:35)

SPAN VALUES: 100.0 ppm SO2
100.0 ppm NOx
500.0 ppm CO
25.00 % Oxygen
50.00 % CO2

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
SO2 ZERO GAS	0.0	0.5	0.50	0.1	0.10	-0.40
SO2 UP-SCALE	51.2	50.0	-1.20	50.8	-0.40	0.80
NOx ZERO GAS	0.2	0.5	0.30	-0.6	-0.80	-1.10
NOx UP-SCALE	50.0	49.4	-0.60	48.6	-1.40	-0.80
CO ZERO GAS	0.0	0.0	0.00	0.1	0.02	0.02
CO UP-SCALE	303.3	301.8	-0.30	301.8	-0.30	0.00
O2 ZERO GAS	0.03	0.08	0.20	0.10	0.28	0.08
O2 UP-SCALE	12.05	12.11	0.24	12.07	0.08	-0.16
CO2 ZERO GAS	0.30	0.50	0.40	0.50	0.40	0.00
CO2 UP-SCALE	11.00	10.90	-0.20	10.90	-0.20	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

EEI Ref#: 11117
Non-Methane Organics Analysis: Vapor Flare Inlet

Date: September 2 1992

Standard Concentration PPM	Area Count 1	Dev From Mean %	Area Count 2	Dev From Mean %	Area Count Average	Predicted Concent PPM	Deviation From Tag (%)
0						-119	NA
3020	805	-1.71	832	1.59	819	2966	-1.79
6020	1659	0.24	1650	-0.30	1655	6115	1.57
10020	2708	1.01	2654	-1.01	2681	9979	-0.41

SAMPLE ID	INJECTION TIME	AREA COUNT	CONCENTRATION PPM
6020 ppm pretest syst cal	1543	1643	6070
6020 ppm pretest syst cal	1543	1593	5881
I-M18-1a	1619	533	1889
I-M18-1b	1628	406	1410
I-M18-1c	1638	343	1173
I-M18-1d	1653	351	1203
I-M18-1e	1656	367	1263
I-M18-1f	1707	432	1508
I-M18-1g	1721	451	1580
		Run Average	1432
6020 ppm posttest syst cal	1735	1710	6322
6020 ppm posttest syst cal	1735	1734	6412
I-M18-2a	1924	376	1297
I-M18-2b	1934	384	1327
I-M18-2c	1945	453	1587
I-M18-2d	1955	434	1516
I-M18-2e	2008	405	1406
I-M18-2f	2015	442	1546
I-M18-2g	2026	483	1700
		Run Average	1483
6020 ppm posttest syst cal	2040	1772	6555
6020 ppm posttest syst cal	2040	1710	6322
I-M18-3a	2136	497	1753
I-M18-3b	2144	400	1388
I-M18-3c	2154	425	1482
I-M18-3d	2206	403	1399
I-M18-3e	2215	412	1433
I-M18-3f	2225	293	985
I-M18-3g	2236	360	1237
		Run Average	1382
6020 ppm posttest syst cal	2246	1796	6646
6020 ppm posttest syst cal	2246	1739	6431

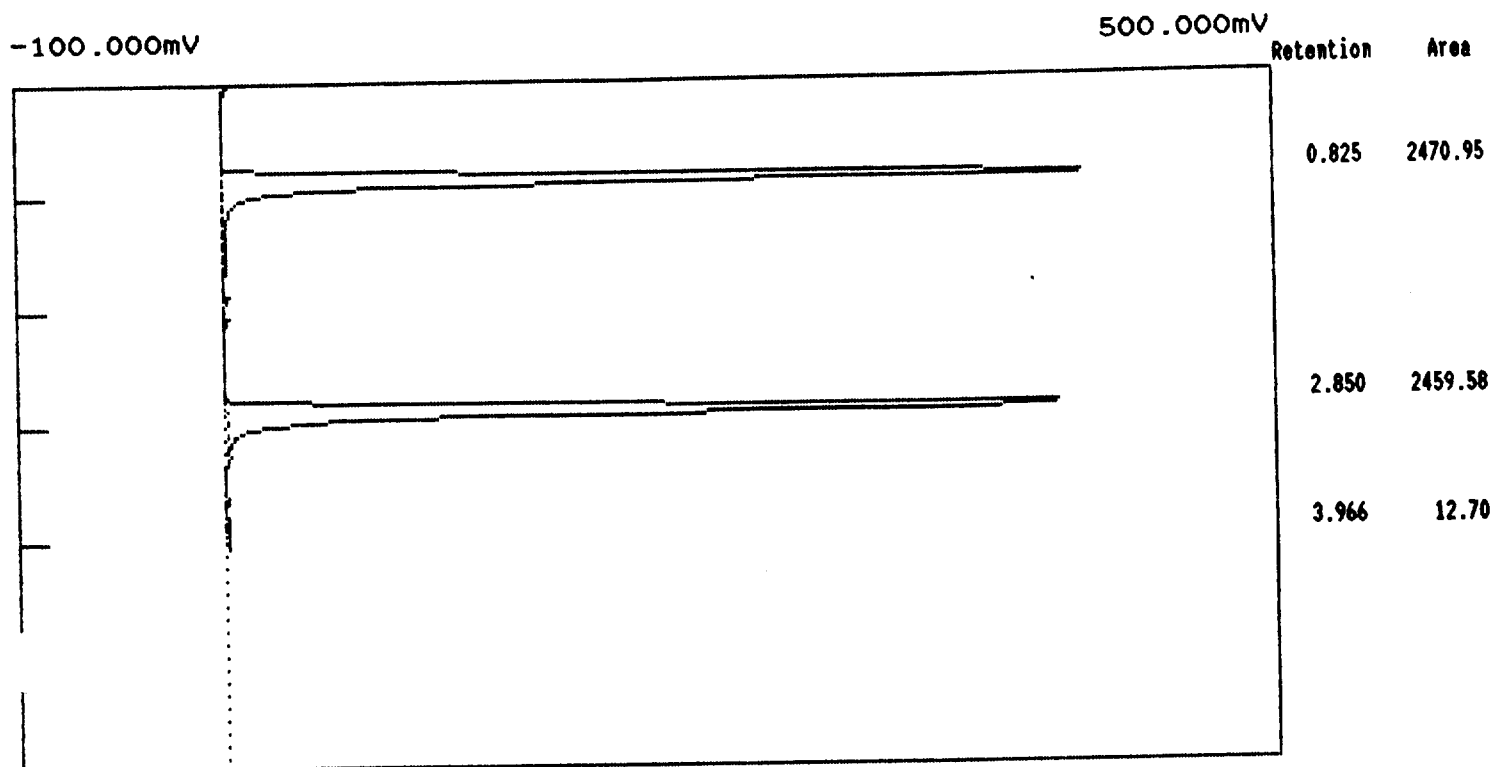
EEI Ref#: 11117
INLET METHANE ANALYSIS

Date: Sept 9 1992

Standard Concentration PPM	Area Count 1	Dev From Mean %	Area Count 2	Dev From Mean %	Area Count Average	Predicted Concent PPM	Deviation From Tag (%)
0						63	NA
3020	737	0.41	731	-0.41	734	3030	0.35
6020	1462	-0.48	1475	0.41	1469	6002	-0.3
10020	2470	0.20	2459	-0.24	2465	10028	0.08

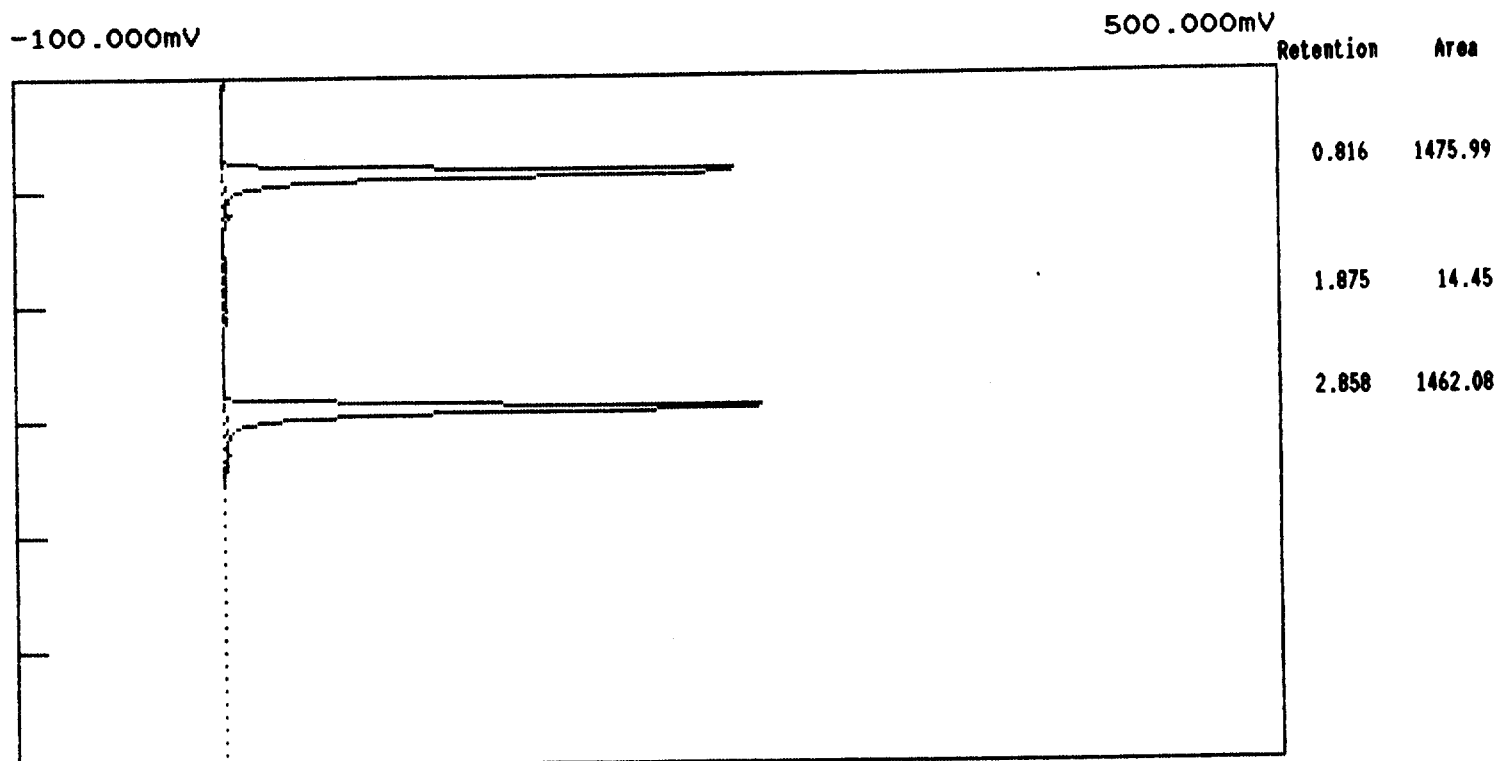
SAMPLE ID	AREA COUNT	CONCENTRATION PPM
I-M3-1	2579	10488.70
I-M3-1	2598	10565.50
	Average	10527.10
I-M3-2	2718	11050.59
I-M3-2	2738	11131.44
	Average	11091.01
I-M3-3	2773	11272.92
I-M3-3	2675	10876.77
	Average	11074.85

Operator : REP
 Description : BFI inlet
 Conditions : 10020 ppm CH4 standard for diluted inlet CH4
 : analysis of tank samples
 File : BFI-105.CHR
 Date : 09/09/1992
 Time : 09:31:17



Retention	Area
0.825	2470.95
2.850	2459.58
3.966	12.70
	4943.23

Operator : REP
 Description : BFI inlet
 Conditions : 6020 ppm CH4 standard for diluted inlet CH4
 : analysis of tank samples
 File : BFI-106.CHR
 Date : 09/09/1992
 Time : 09:36:10

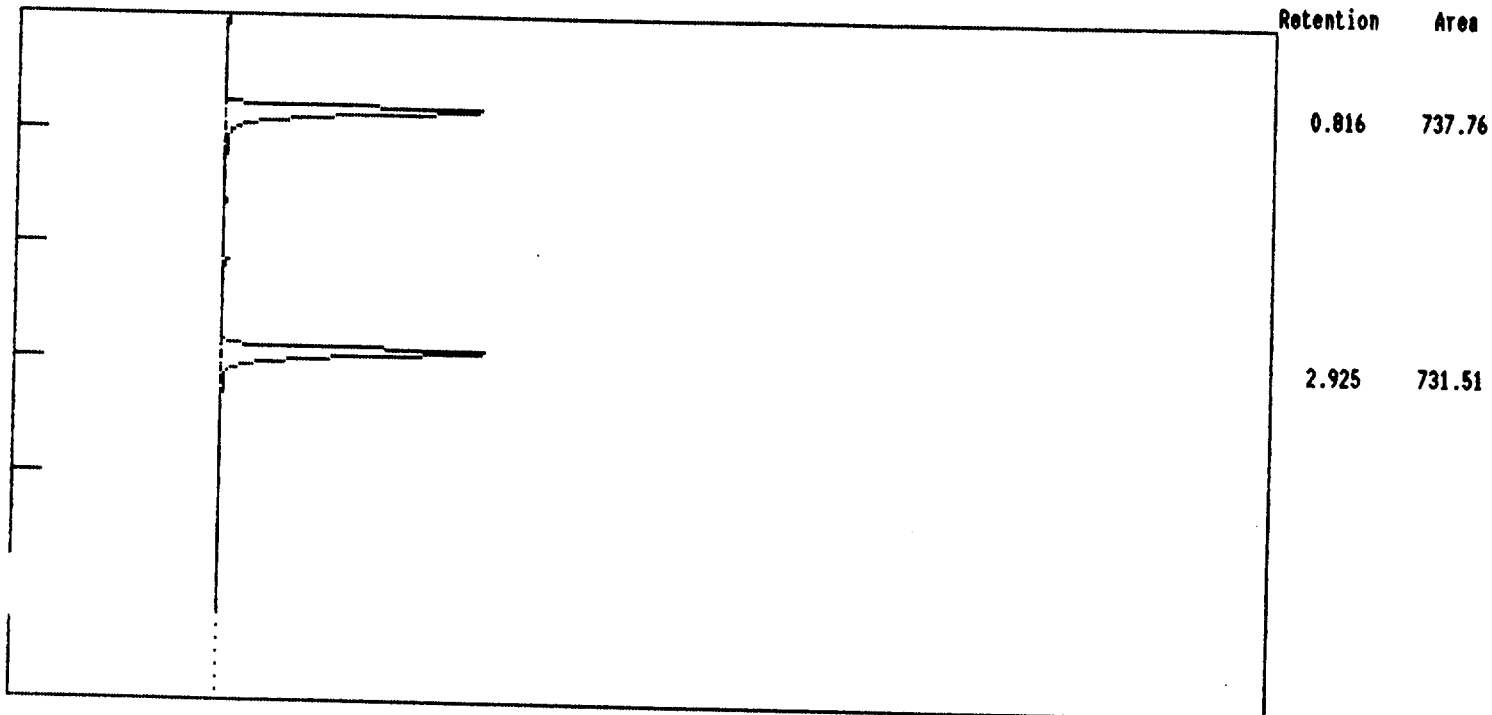


Retention	Area
0.816	1475.99
1.875	14.45
2.858	1462.08
	2952.52

Operator : REP
Description : BFI inlet
Conditions : 3020 ppm CH4 standard for diluted inlet CH4
 : analysis of tank samples
File : BFI-107.CHR
Date : 09/09/1992
Time : 09:42:55

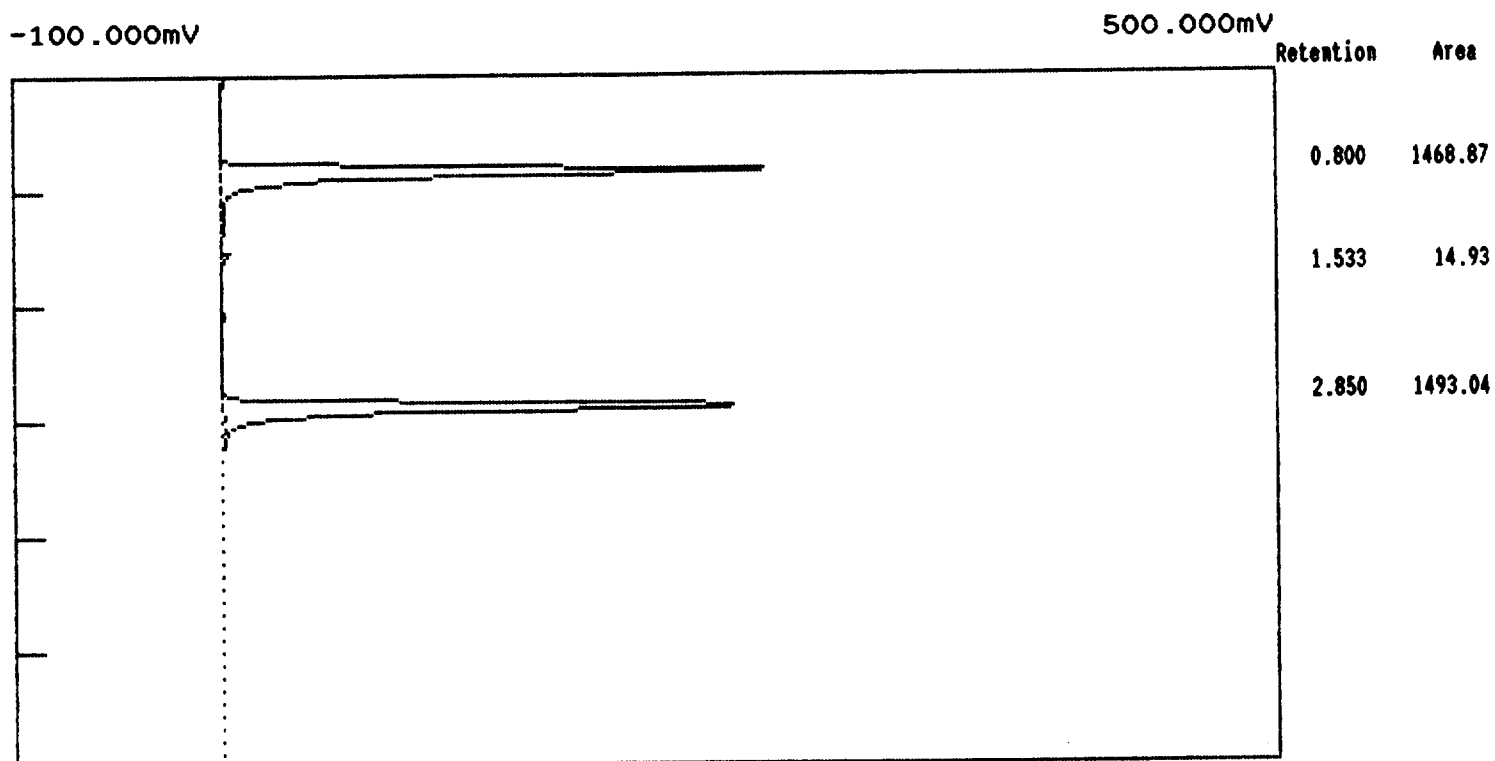
-100.000mV

500.000mV



Retention	Area
0.816	737.76
2.925	731.51
	1469.28

Operator : REP
 Description : BFI inlet
 Conditions : 6020 ppm CH4 standard, postanalysis.
 File : BFI-112.CHR
 Date : 09/09/1992
 Time : 13:42:32



Retention	Area
0.800	1468.87
1.533	14.93
2.850	1493.04
	2976.83

EKI Ref: 11117
Non-Methane Organics Analysis: Vapor Flare Inlet

Date: September 2 1992

Standard Concentration PPM	Area Count 1	Dev From Mean %	Area Count 2	Dev From Mean %	Area Count Average	Predicted Concent PPM	Deviation From Tag (%)
0						-119	NA
3020	805	-1.71	832	1.59	819	2966	-1.79
6020	1659	0.24	1650	-0.30	1655	6115	1.57
10020	2708	1.01	2654	-1.01	2681	9979	-0.41

SAMPLE ID	INJECTION TIME	AREA COUNT	CONCENTRATION PPM
6020 ppm pretest syst cal	1543	1643	6070
6020 ppm pretest syst cal	1543	1593	5881
I-M18-1a	1619	533	1889
I-M18-1b	1628	406	1410
I-M18-1c	1638	343	1173
I-M18-1d	1653	351	1203
I-M18-1e	1656	367	1263
I-M18-1f	1707	432	1508
I-M18-1g	1721	451	1580
		Run Average	1432
6020 ppm posttest syst cal	1735	1710	6322
6020 ppm posttest syst cal	1735	1734	6412
I-M18-2a	1924	376	1297
I-M18-2b	1934	384	1327
I-M18-2c	1945	453	1587
I-M18-2d	1955	434	1516
I-M18-2e	2008	405	1406
I-M18-2f	2015	442	1546
I-M18-2g	2026	483	1700
		Run Average	1483
6020 ppm posttest syst cal	2040	1772	6555
6020 ppm posttest syst cal	2040	1710	6322
I-M18-3a	2136	497	1753
I-M18-3b	2144	400	1388
I-M18-3c	2154	425	1482
I-M18-3d	2206	403	1399
I-M18-3e	2215	412	1433
I-M18-3f	2225	293	985
I-M18-3g	2236	360	1237
		Run Average	1382
6020 ppm posttest syst cal	2246	1796	6646
6020 ppm posttest syst cal	2246	1739	6431

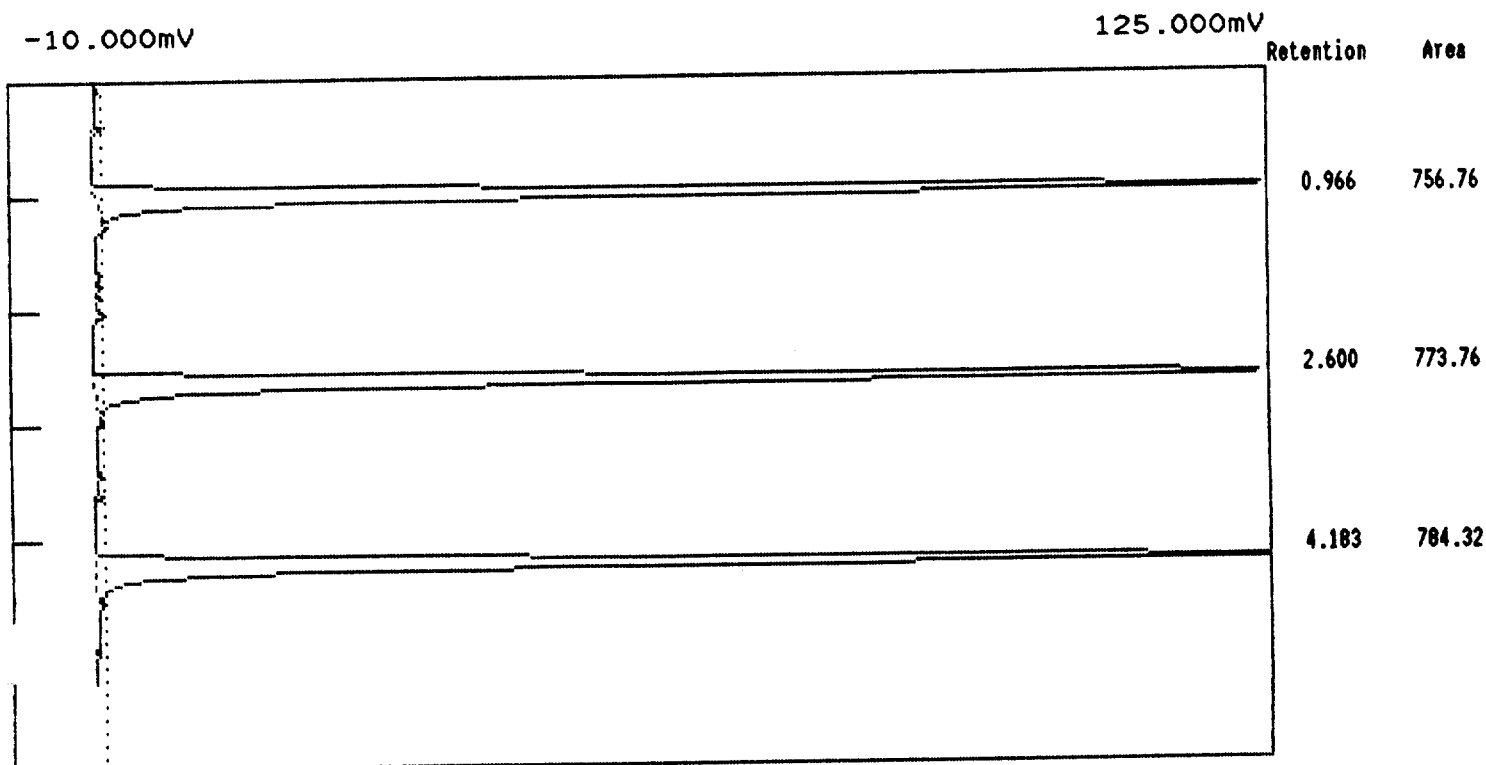
EEI Ref#: 11117
Non-Methane Organics Analysis: Vapor Flare Outlet

Date: September 2 1992

Standard Concentration PPM	Area Count 1	Dev From Mean %	Area Count 2	Dev From Mean %	Area Count Average	Predicted Concent PPM	Deviation From Tag (%)
0						2.0	NA
43.2	106	0.00	106	0.00	106	42.7	-1.16
80.1	205	0.00	205	0.00	205	80.7	0.73
301.0	774	-0.64	784	0.64	779	300.9	-0.03

SAMPLE ID	INJECTION TIME	AREA COUNT	CONCENTRATION PPM
80.1 ppm pretest syst cal	1555	199.0	78.4
80.1 ppm pretest syst cal	1555	200.0	78.8
O-M18-1a	1619	< 10.0	5.9
O-M18-1b	1628	< 10.0	5.9
O-M18-1c	1638	< 10.0	5.9
O-M18-1d	1653	< 10.0	5.9
O-M18-1e	1656	< 10.0	5.9
O-M18-1f	1707	24.0	11.2
O-M18-1g	1721	< 10.0	5.9
Run Average			<5.9
80.1 ppm posttest syst cal	1753	203.0	79.9
80.1 ppm posttest syst cal	1753	197.0	77.6
O-M18-2a	1619	< 10.0	5.9
O-M18-2b	1628	< 10.0	5.9
O-M18-2c	1638	< 10.0	5.9
O-M18-2d	1653	< 10.0	5.9
O-M18-2e	1656	< 10.0	5.9
O-M18-2f	1707	< 21.8	10.4
O-M18-2g	1721	< 48.5	20.6
Run Average			<5.9
80.1 ppm posttest syst cal	2047	201.0	79.1
80.1 ppm posttest syst cal	2047	199.0	78.4
O-M18-3a	2136	40.7	17.6
O-M18-3b	2144	< 10.0	5.9
O-M18-3c	2154	< 10.0	5.9
O-M18-3d	2206	< 10.0	5.9
O-M18-3e	2215	18.0	8.9
O-M18-3f	2225	< 10	5.9
O-M18-3g	2236	< 10	5.9
Run Average			<5.9
80.1 ppm posttest syst cal	2303	204.0	80.3
80.1 ppm posttest syst cal	2303	205.5	80.9

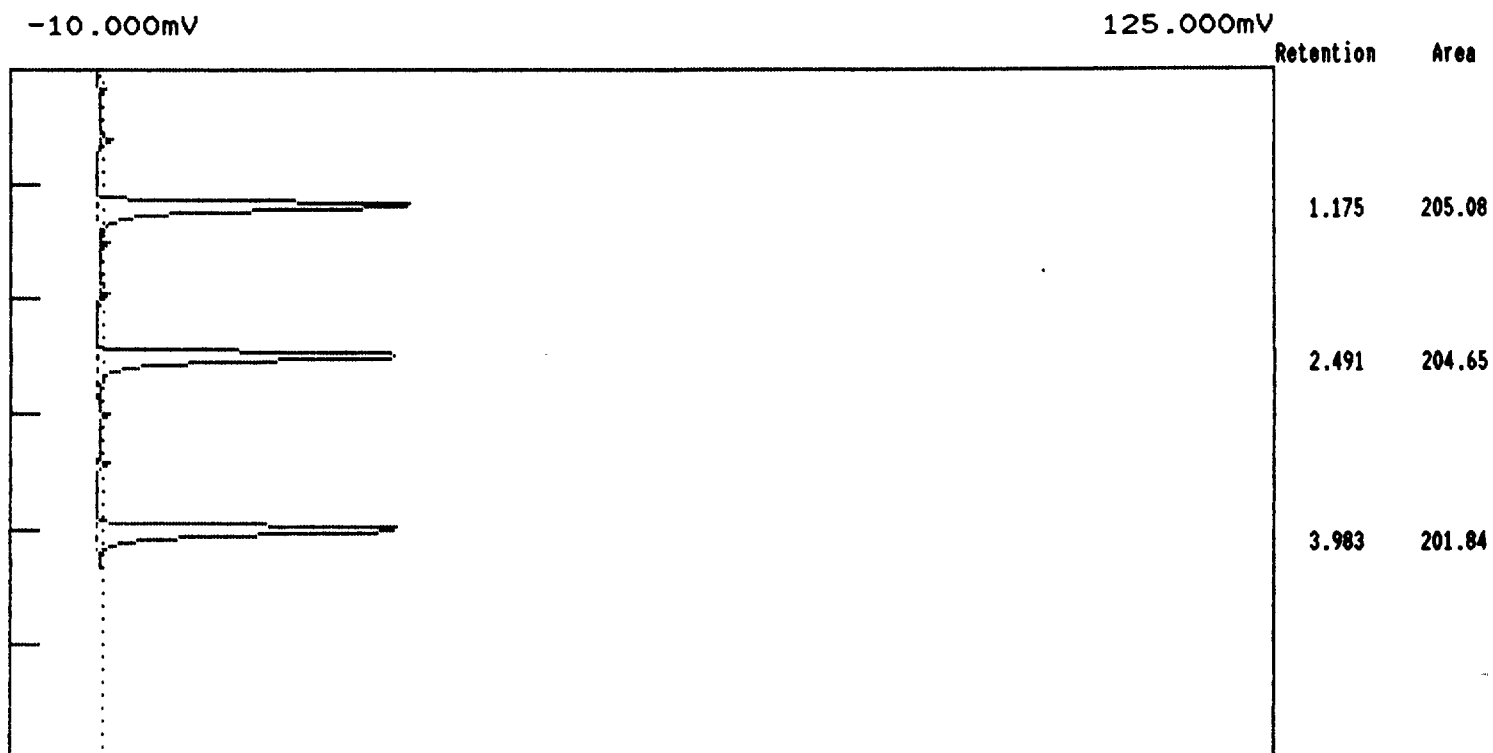
Operator : REP
 Description : BFI outlet
 Conditions : 301 ppm CH4 direct cal
 File : BF1o-13.CHR
 Date : 09/02/1992
 Time : 15:24:35



Retention	Area
0.966	756.76
2.600	773.76
4.183	784.32

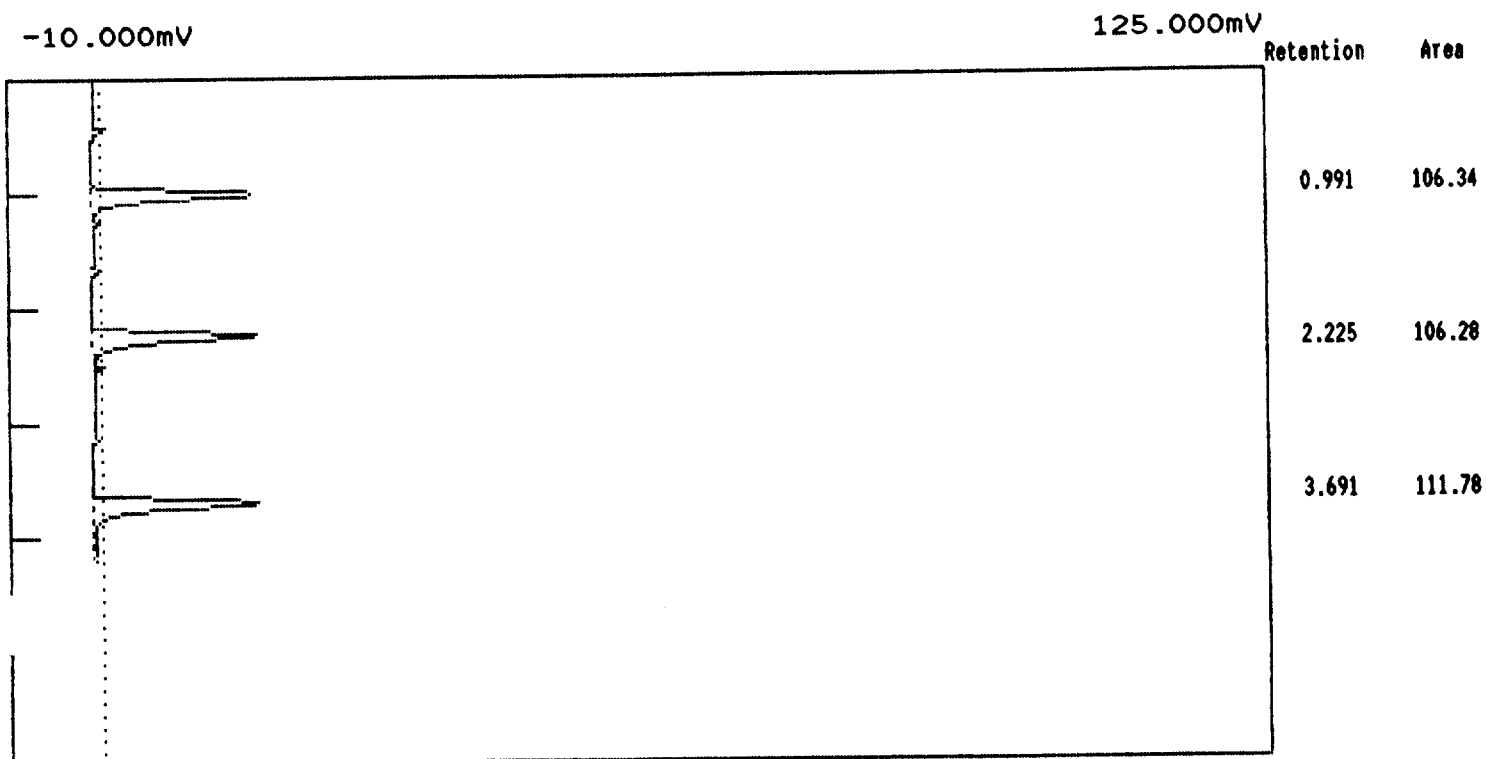
2314.85

Operator : REP
 Description : BFI outlet
 Conditions : 80.1 ppm CH4 direct cal
 File : BF1o-11.CHR
 Date : 09/02/1992
 Time : 15:03:51



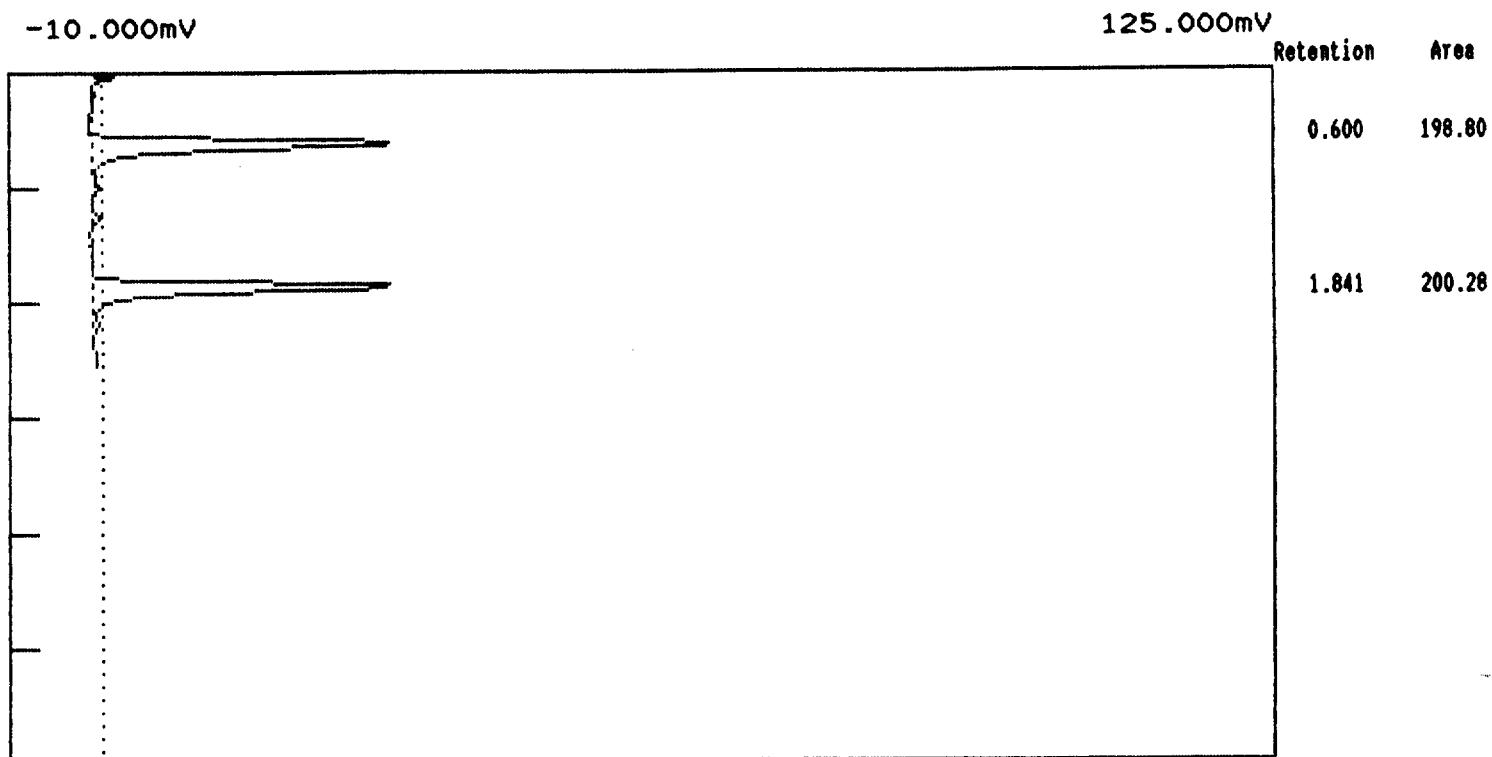
Retention	Area
1.175	205.08
2.491	204.65
3.983	201.84
	611.57

Operator : REP
 Description : BFI outlet
 Conditions : 43.2 ppm CH4 direct cal
 File : BF10-12.CHR
 Components :
 Date : 09/02/1992
 Time : 15:16:05



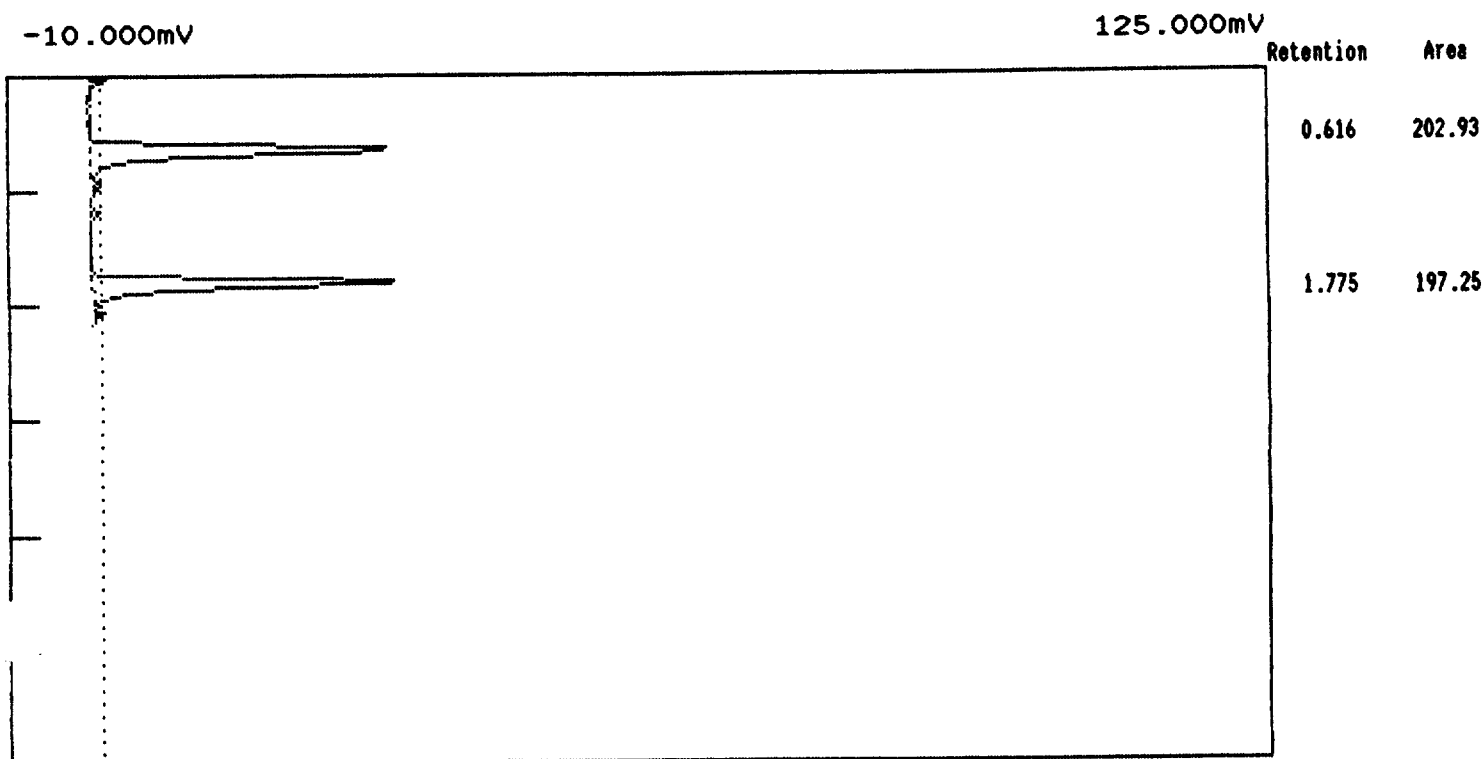
Retention	Area
0.991	106.34
2.225	106.28
3.691	111.78
	324.40

Operator : REP
 Description : BFI outlet
 Conditions : 80.1 ppm CH4 outlet system calibration
 Components :
 Date : 09/02/1992
 Time : 15:54:32



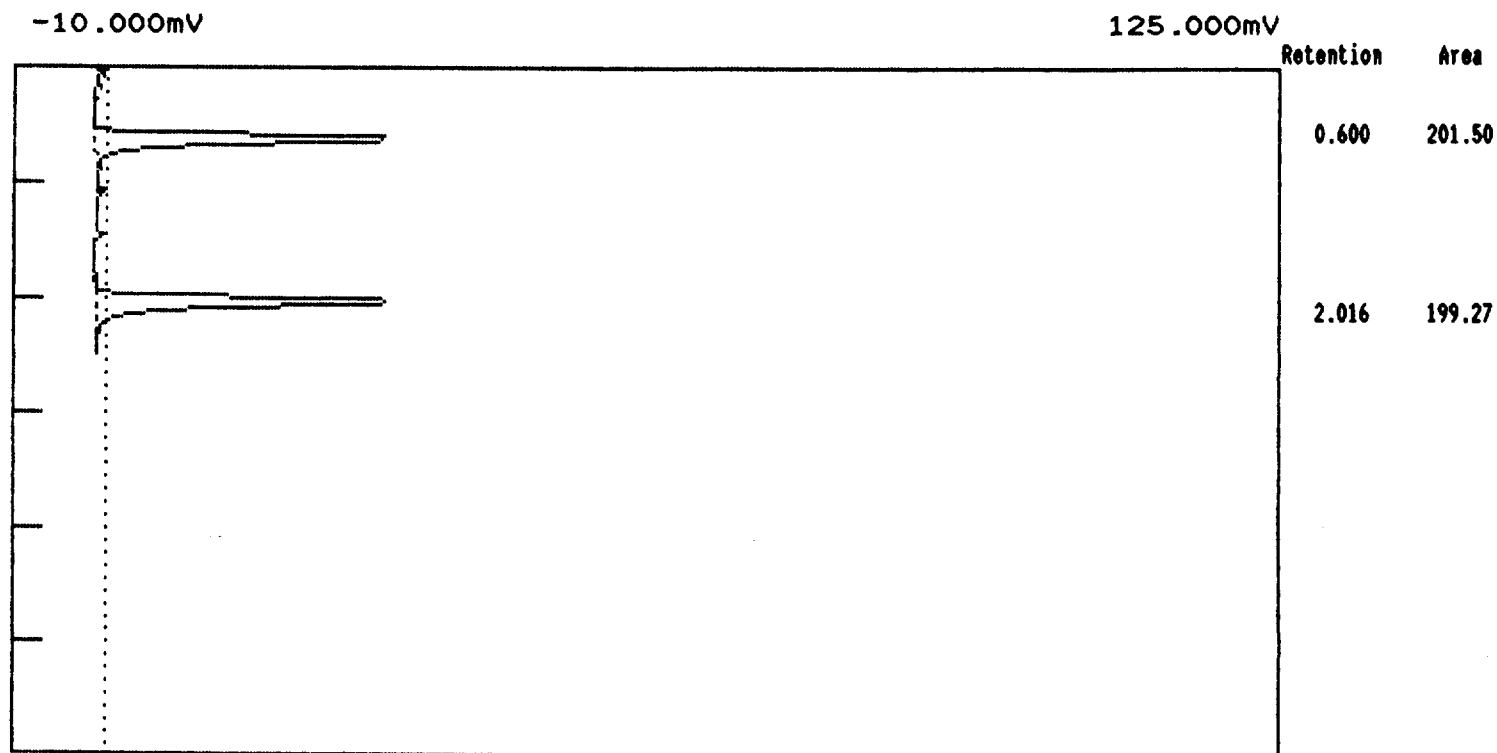
Retention	Area
0.600	198.80
1.841	200.28
	399.08

Operator : REP
 Description : BFI outlet
 Conditions : 80.1 ppm CH4 outlet posttest system calibration
 Components :
 Date : 09/02/1992
 Time : 17:53:04



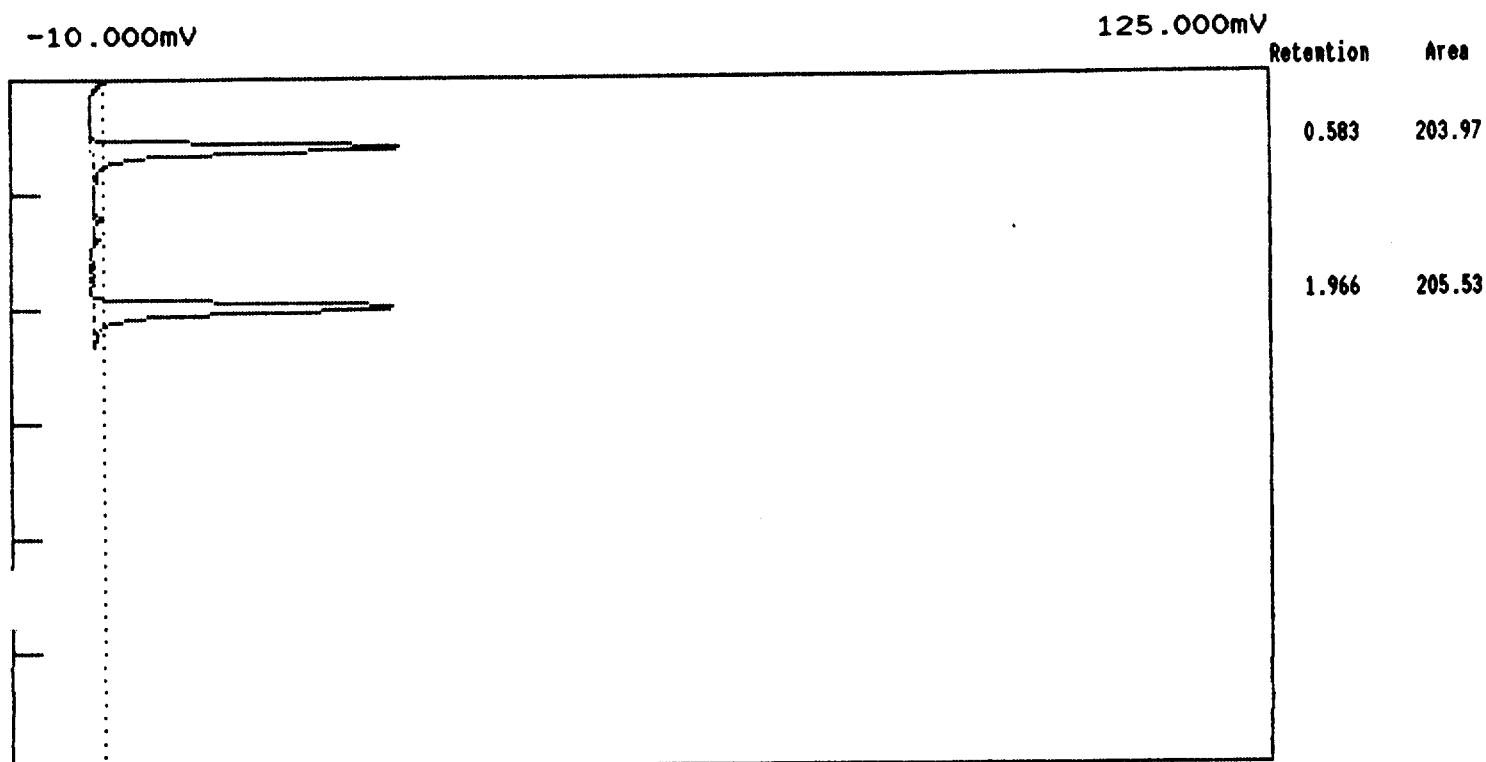
Retention	Area
0.616	202.93
1.775	197.25
	400.18

Operator : REP
 Description : BFI outlet
 Conditions : 80.1 ppm CH4 outlet system calibration
 File : BF1o-33.CHR
 Date : 09/02/1992
 Time : 20:47:16



Retention	Area
0.600	201.50
2.016	199.27
	400.76

Operator : REP
 Description : BFI outlet
 Conditions : 80.1 ppm CH4 posttest outlet system calibration
 File : BF1o-43.CHR
 Components :
 Date : 09/02/1992
 Time : 23:03:07



Retention	Area
0.583	203.97
1.966	205.53
	409.49

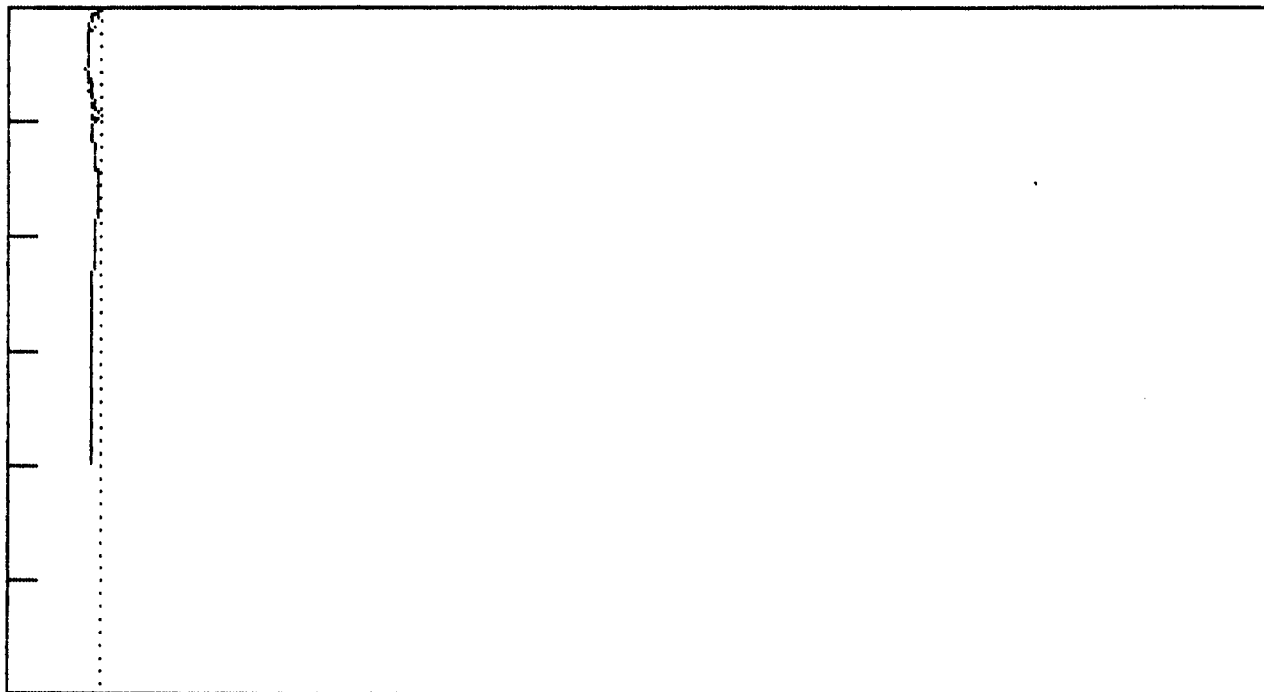
Operator : REP
Description : BFI outlet
Conditions : O-M18-1a
File : BF1o-16.CHR
Date : 09/02/1992
Time : 16:18:49

-10.000mV

125.000mV

Retention

Area

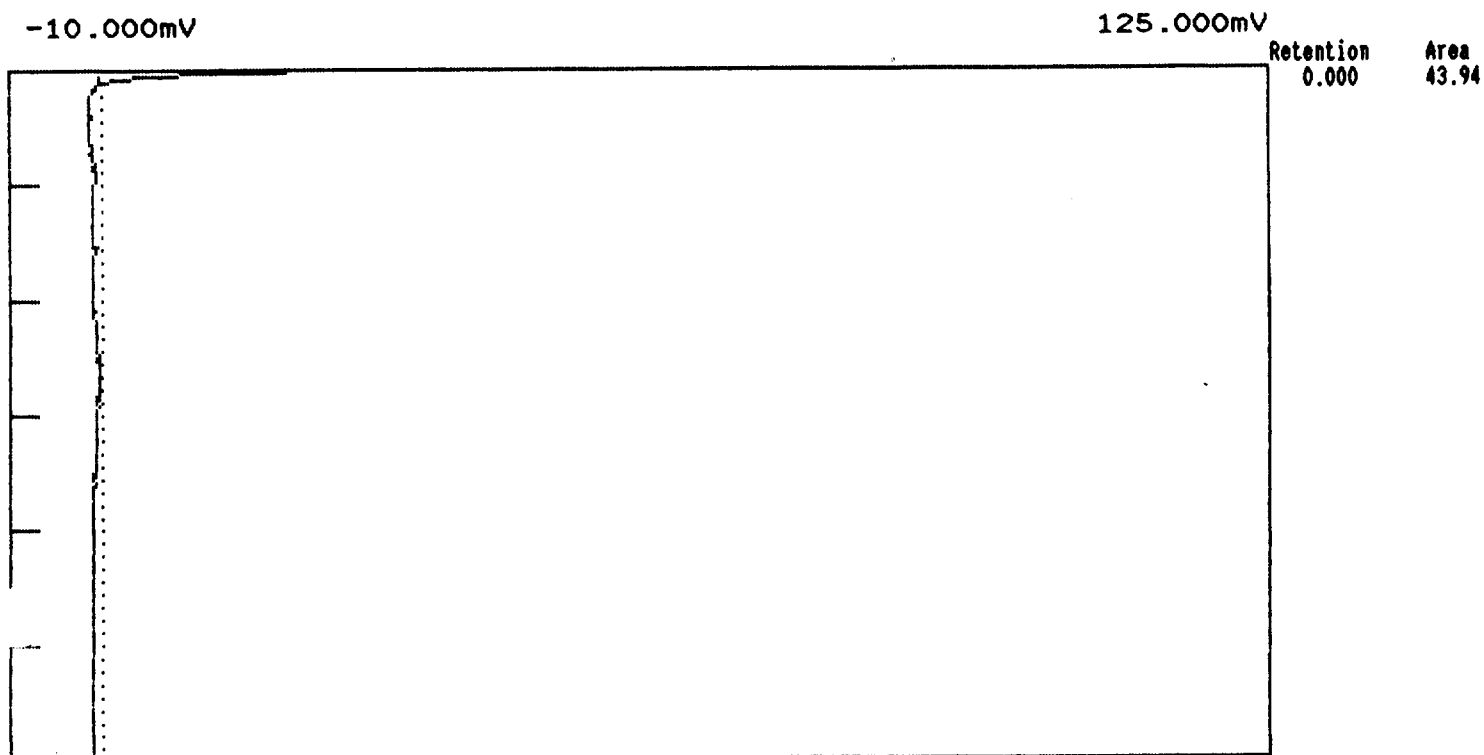


Retention

Area

0.00

Operator : REP
Description : BFI outlet
Conditions : 0-M18-1**4b**
File : BFIO-17.CHR
Date : 09/02/1992
Time : 16:27:38



Retention	Area
0.000	43.94
	43.94

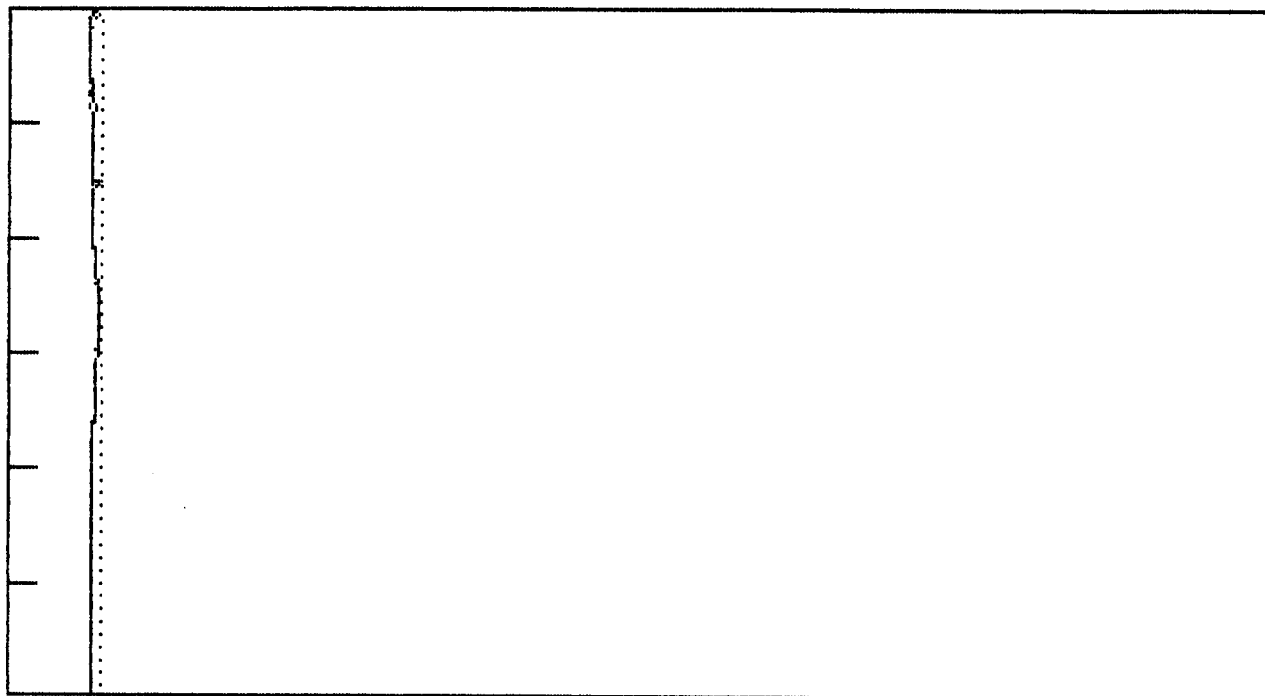
Operator : REP
Description : BFI outlet
Conditions : O-M18-14
File : BFIO-18.CHR
Date : 09/02/1992
Time : 16:37:54

-10.000mV

125.000mV

Retention

Area

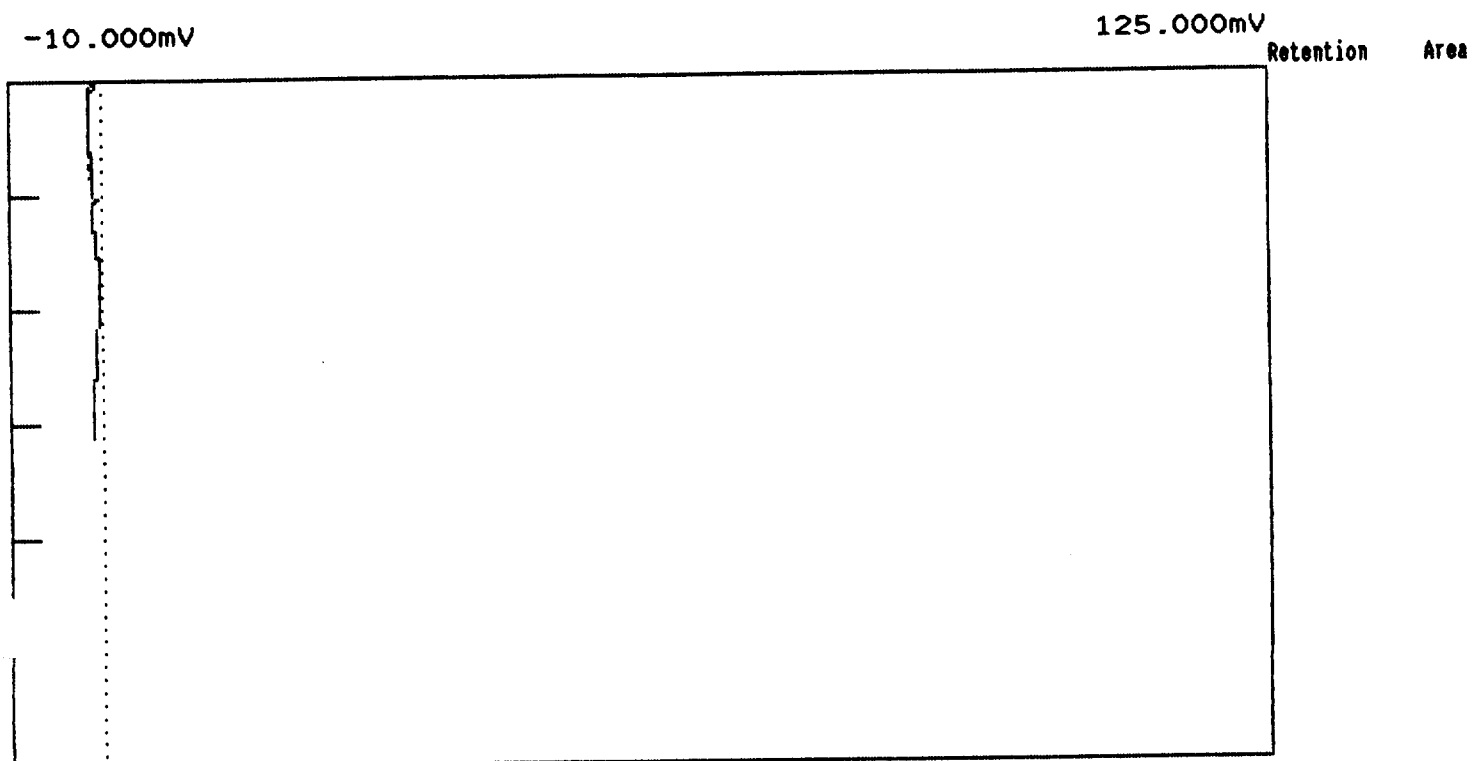


Retention

Area

0.00

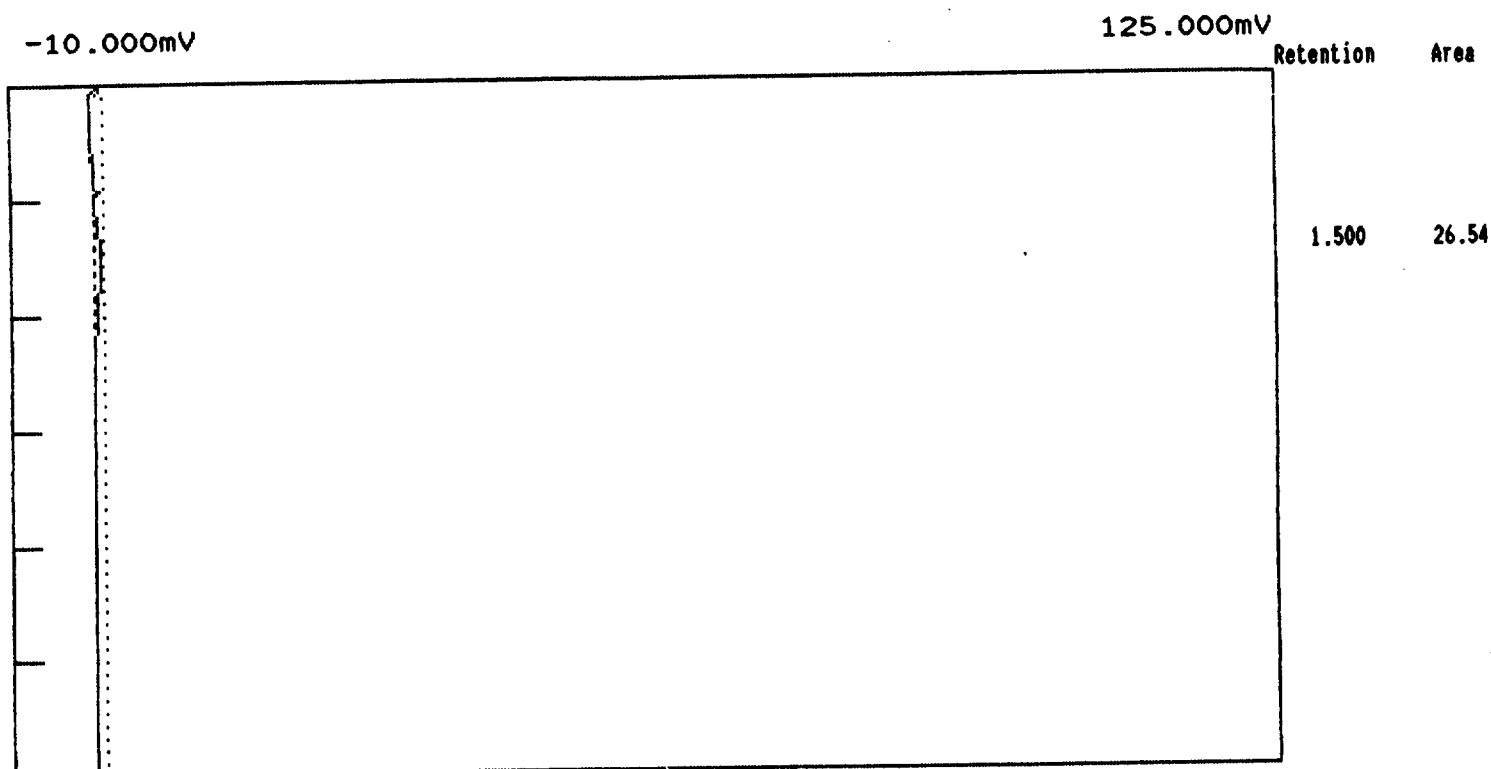
Operator : REP
Description : BFI outlet
Conditions : 0-M18-1 d
File : BF10-19.CHR
Date : 09/02/1992
Time : 16:53:48



Retention Area

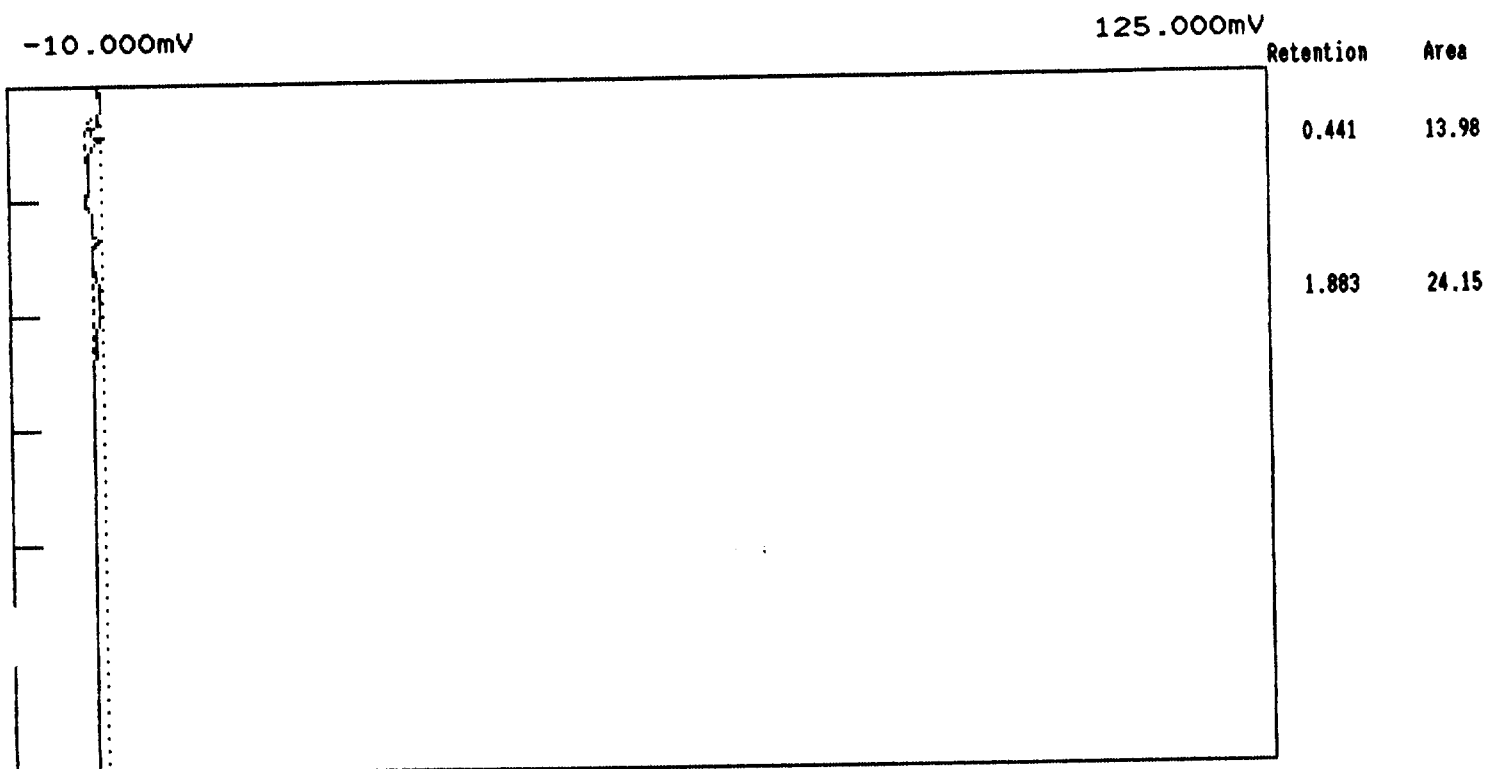
0.00

Operator : REP
 Description : BFI outlet
 Conditions : 0-M18-1
 File : BFIO-20.CHR
 Date : 09/02/1992
 Time : 16:58:33



Retention	Area
1.500	26.54
	26.54

Operator : REP
 Description : BFI outlet
 Conditions : 0-M18-1 4
 File : BFIO-21.CHR
 Date : 09/02/1992
 Time : 17:07:42



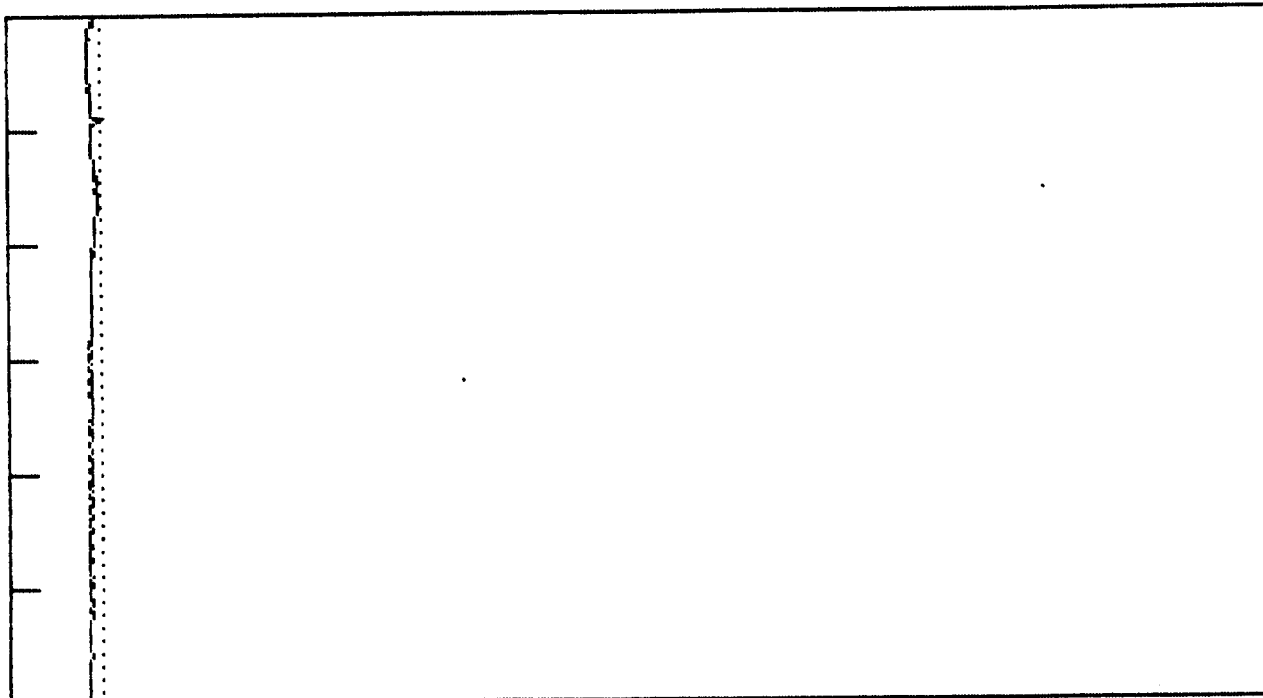
Retention	Area
0.441	13.98
1.883	24.15
	38.13

Operator : REP
Description : BFI outlet
Conditions : 0-M18-1g
File : BFIO-22.CHR
Date : 09/02/1992
Time : 17:21:33

-10.000mV

125.000mV

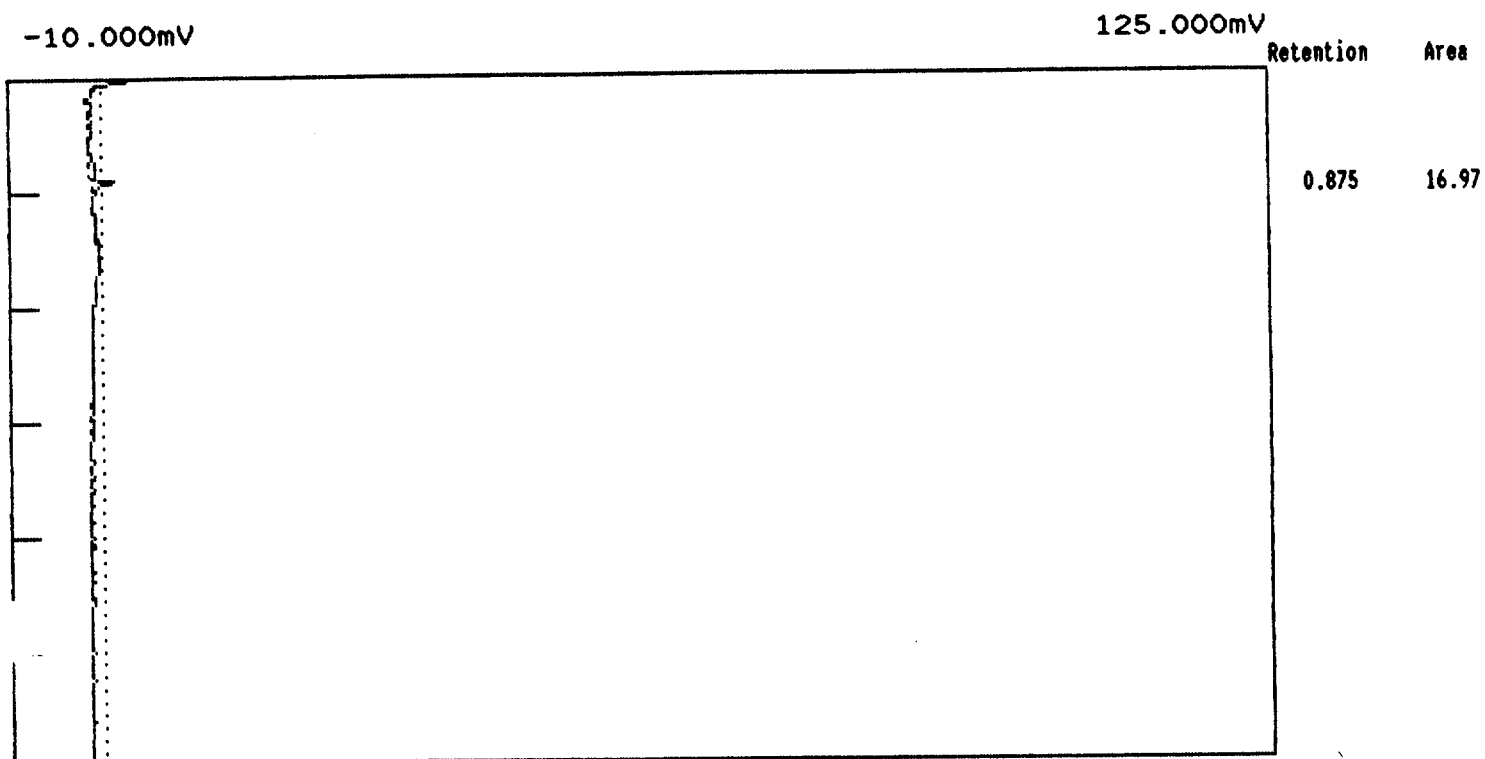
Retention Area



Retention Area

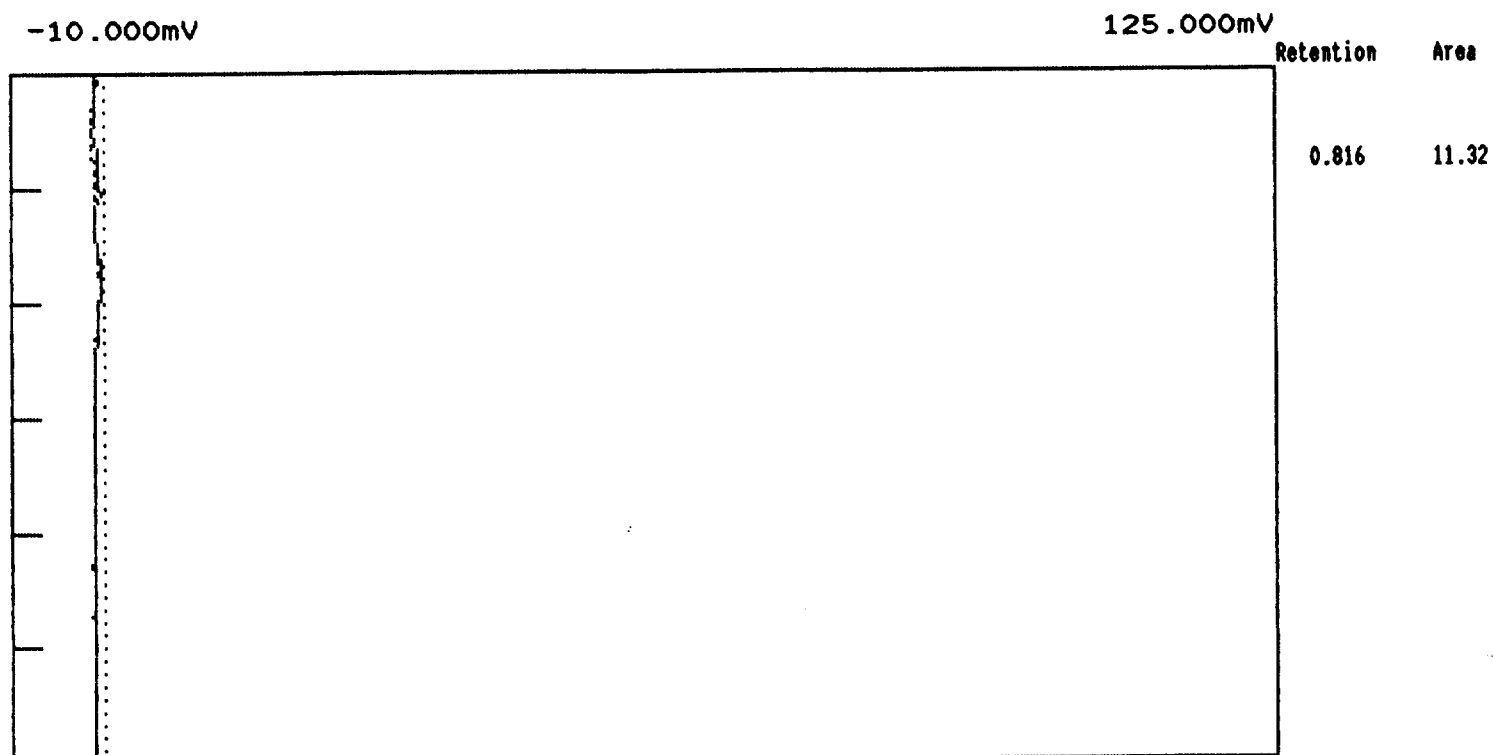
0.00

Operator : REP
 Description : BFI outlet
 Conditions : 0-M18-2a
 File : BF10-24.CHR
 Date : 09/02/1992
 Time : 19:24:11



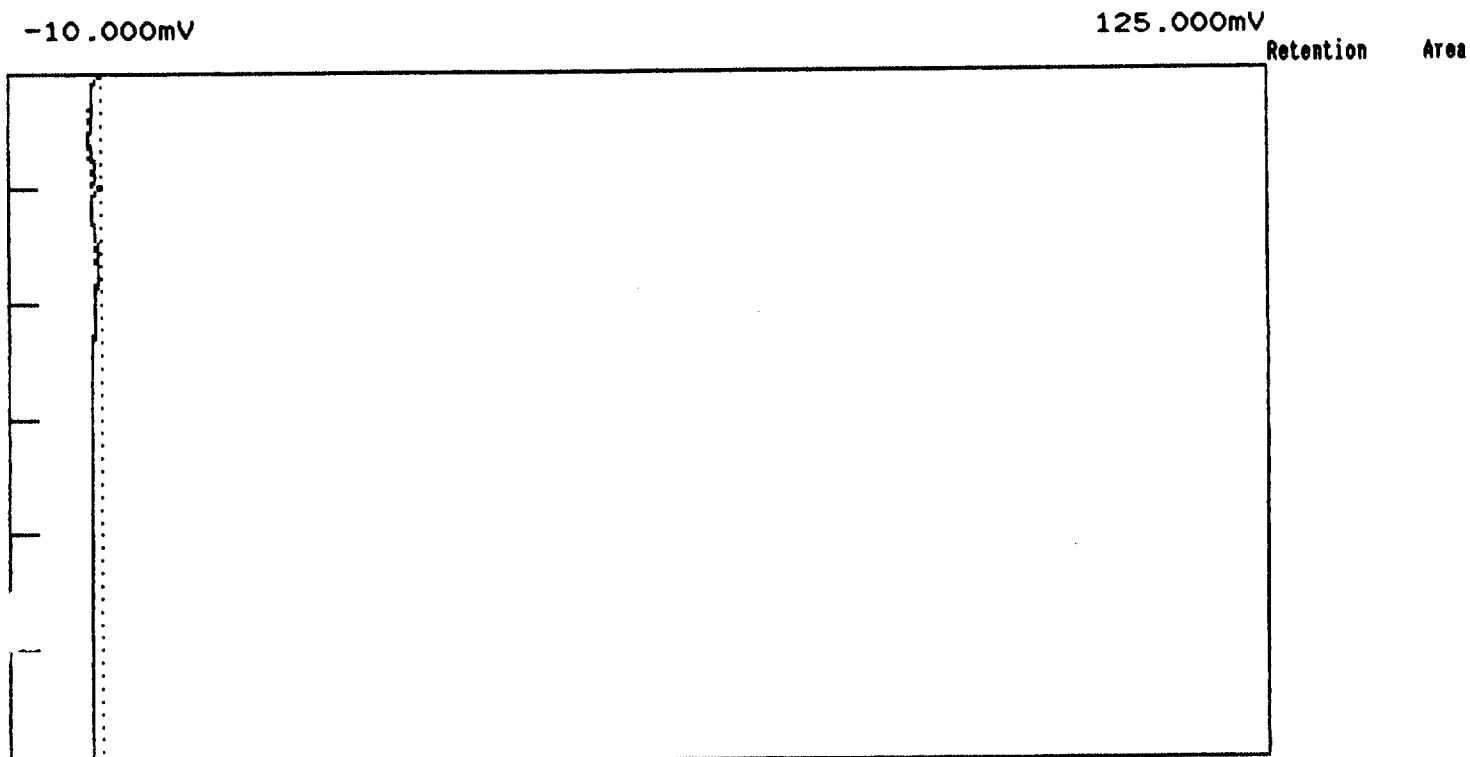
Retention	Area
0.875	16.97
	16.97

Operator : REP
 Description : BFI outlet
 Conditions : 0-M18-2b
 File : BFIO-25.CHR
 Date : 09/02/1992
 Time : 19:34:19



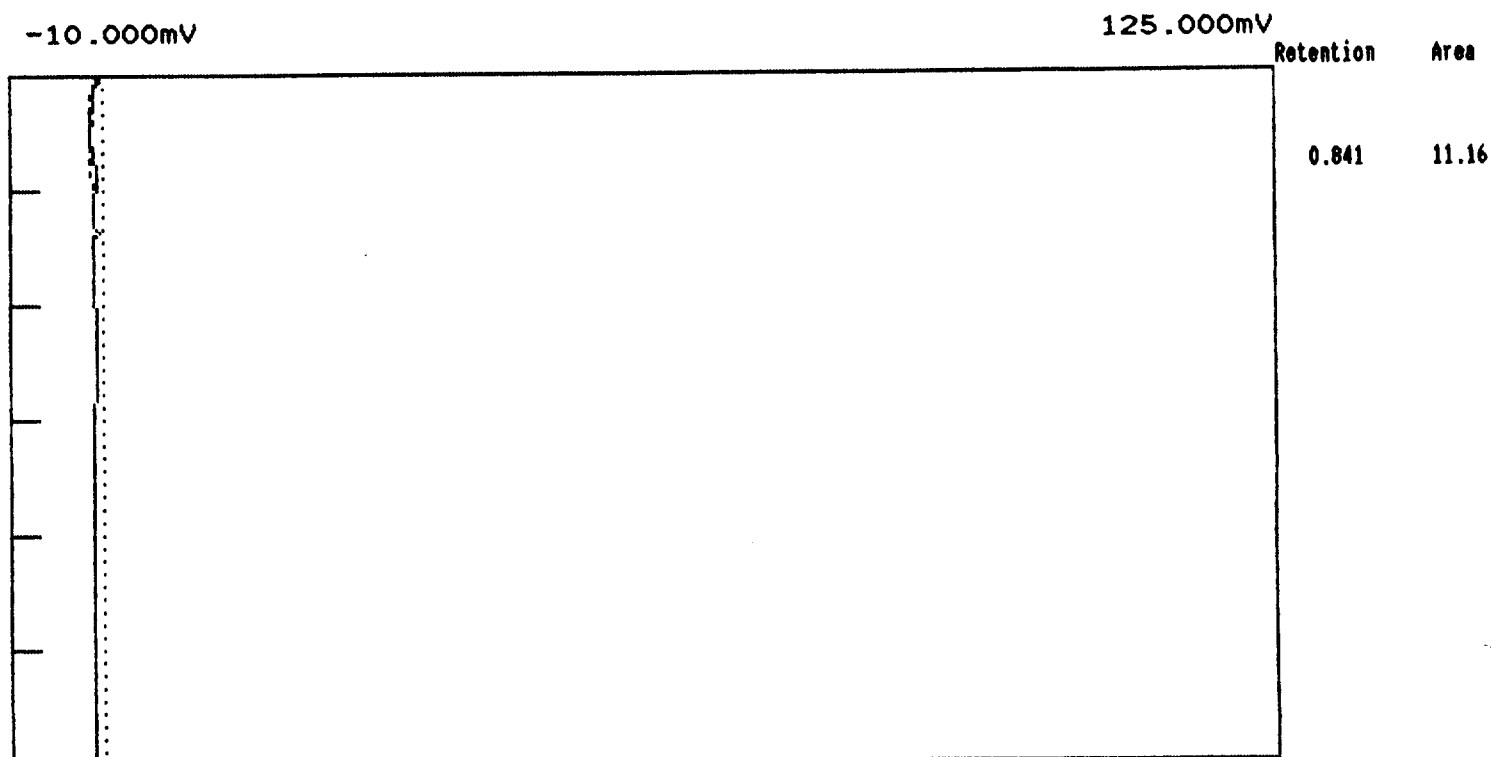
Retention	Area
0.816	11.32
	11.32

Operator : REP
Description : BFI outlet
Conditions : 0-M18-2c
File : BF10-26.CHR
Date : 09/02/1992
Time : 19:45:03



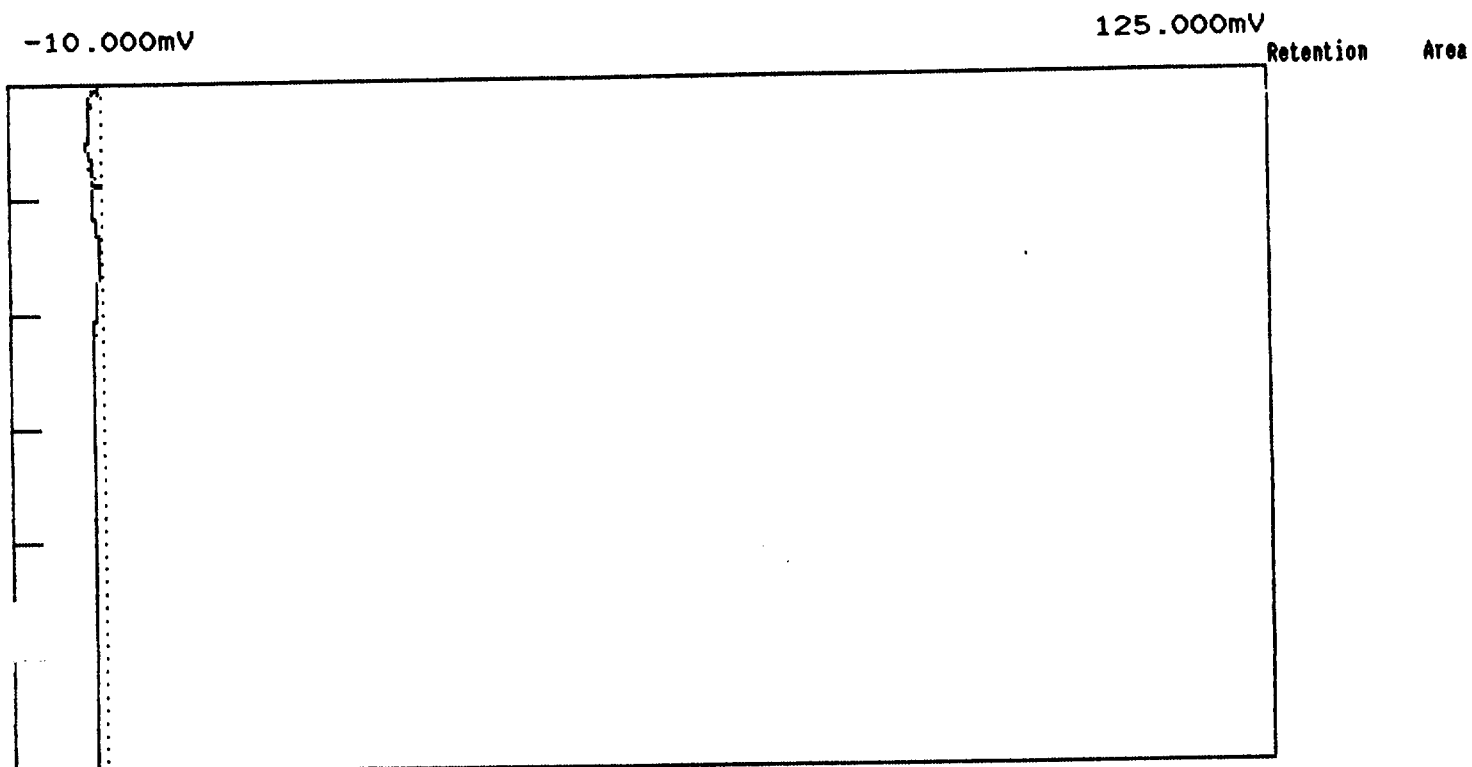
Retention	Area
0.00	

Operator : REP
 Description : BFI outlet
 Conditions : O-M18-2d
 File : BFIO-27.CHR
 Date : 09/02/1992
 Time : 19:55:11



Retention	Area
0.841	11.16
	11.16

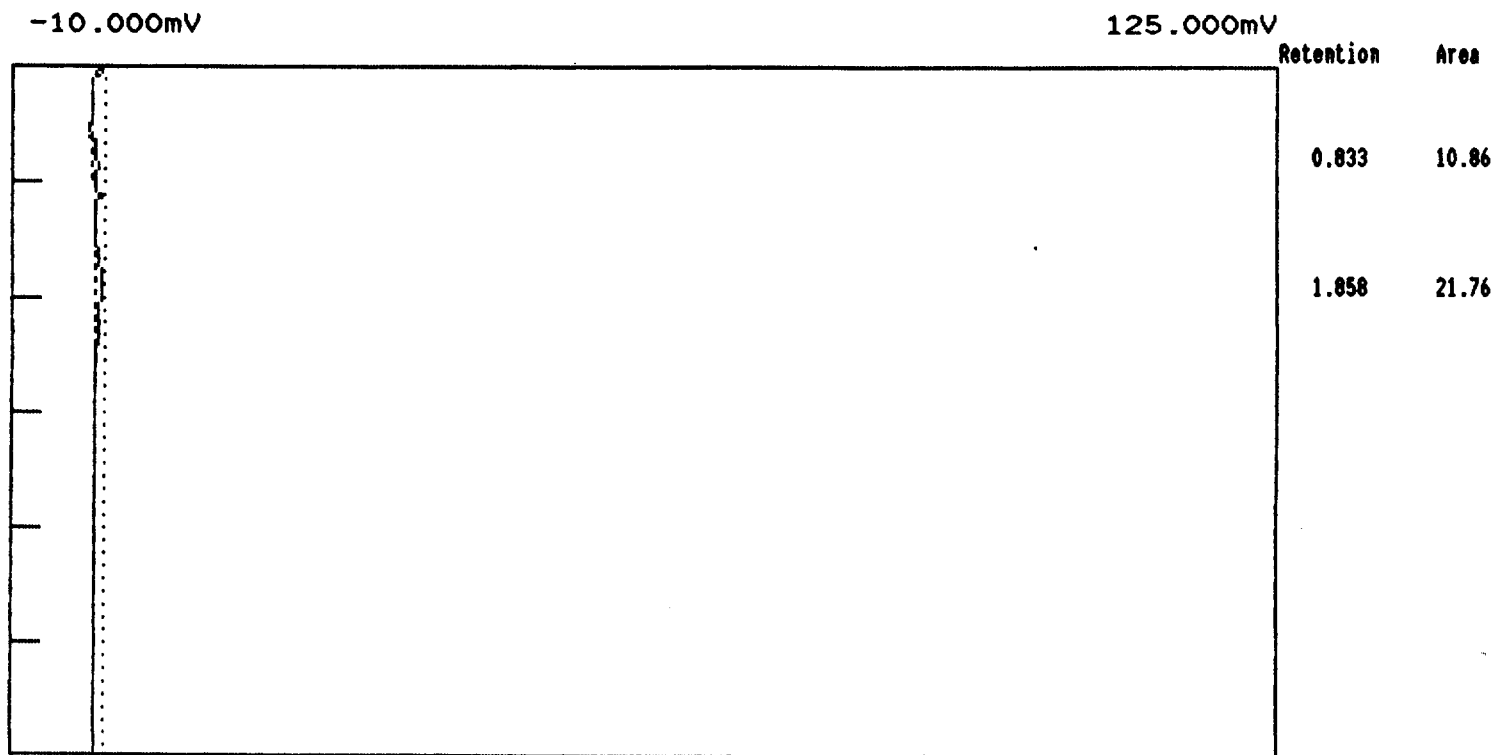
Operator : REP
Description : BFI outlet
Conditions : 0-M18-2 e
File : BF1o-29.CHR
Date : 09/02/1992
Time : 20:08:54



Retention	Area
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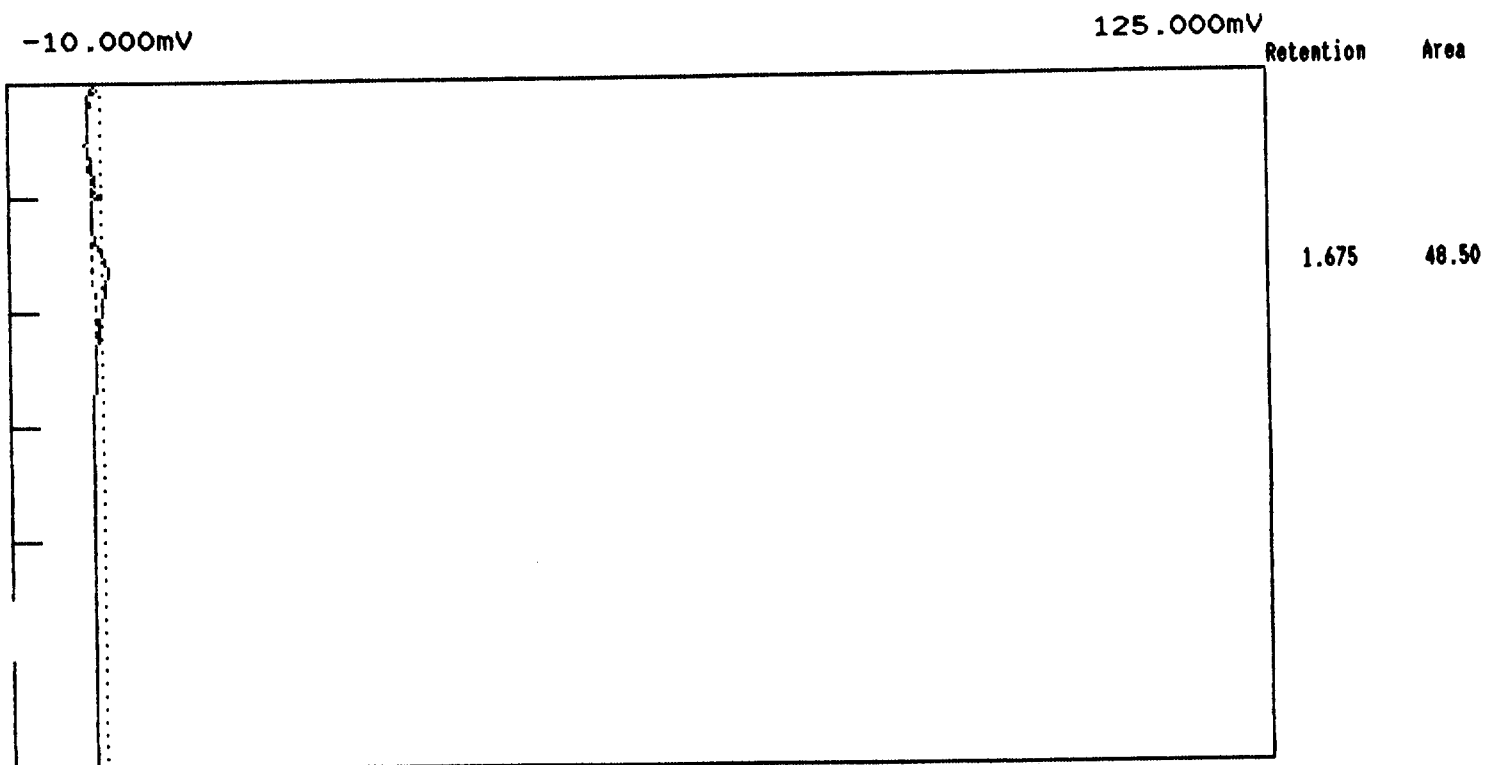
0.00	
------	--

Operator : REP
 Description : BFI outlet
 Conditions : 0-M18-2f
 File : BF10-30.CHR
 Date : 09/02/1992
 Time : 20:15:57



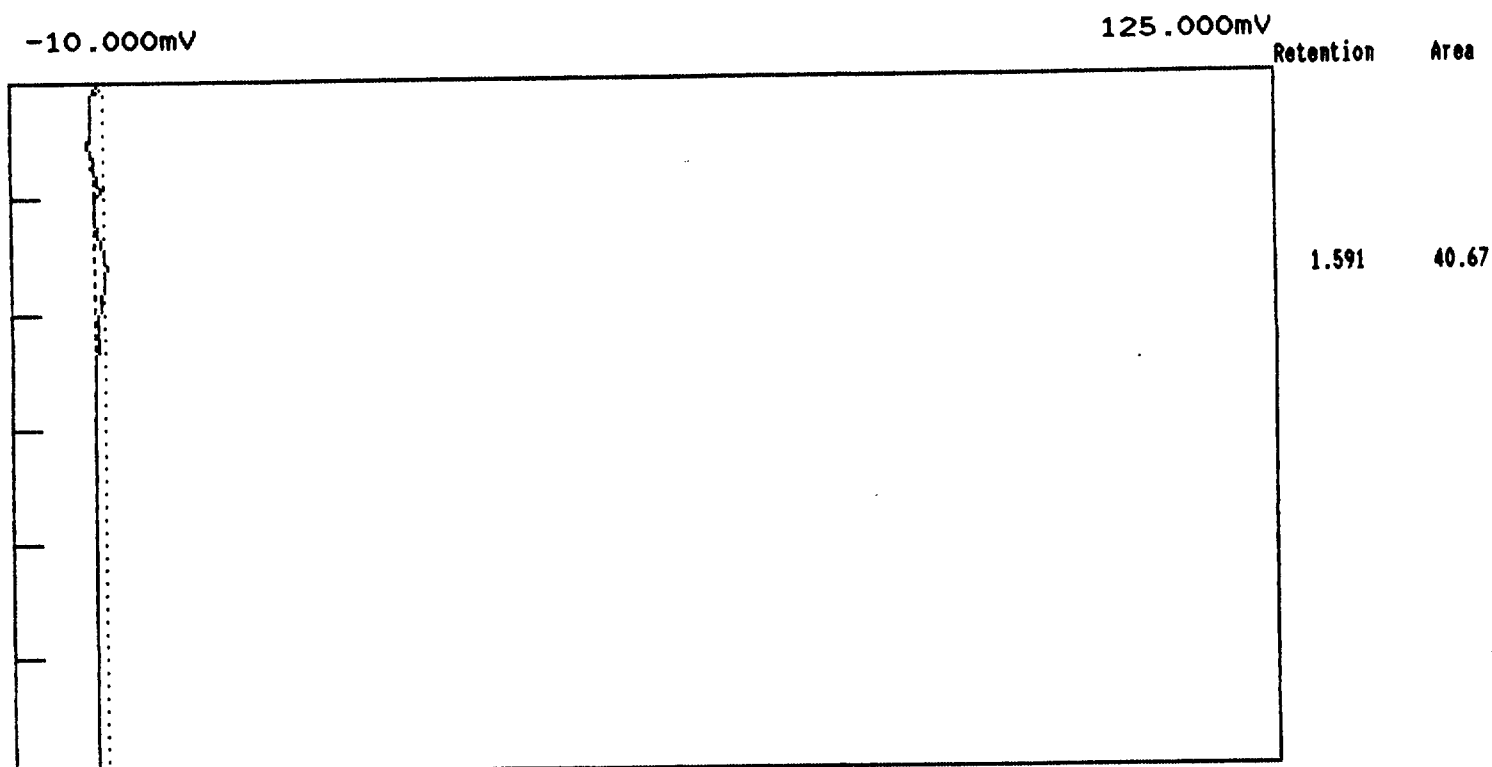
Retention	Area
0.833	10.86
1.858	21.76
	32.62

Operator : REP
 Description : BFI outlet
 Conditions : O-M18-2,
 File : BF1o-31.CHR
 Date : 09/02/1992
 Time : 20:26:37



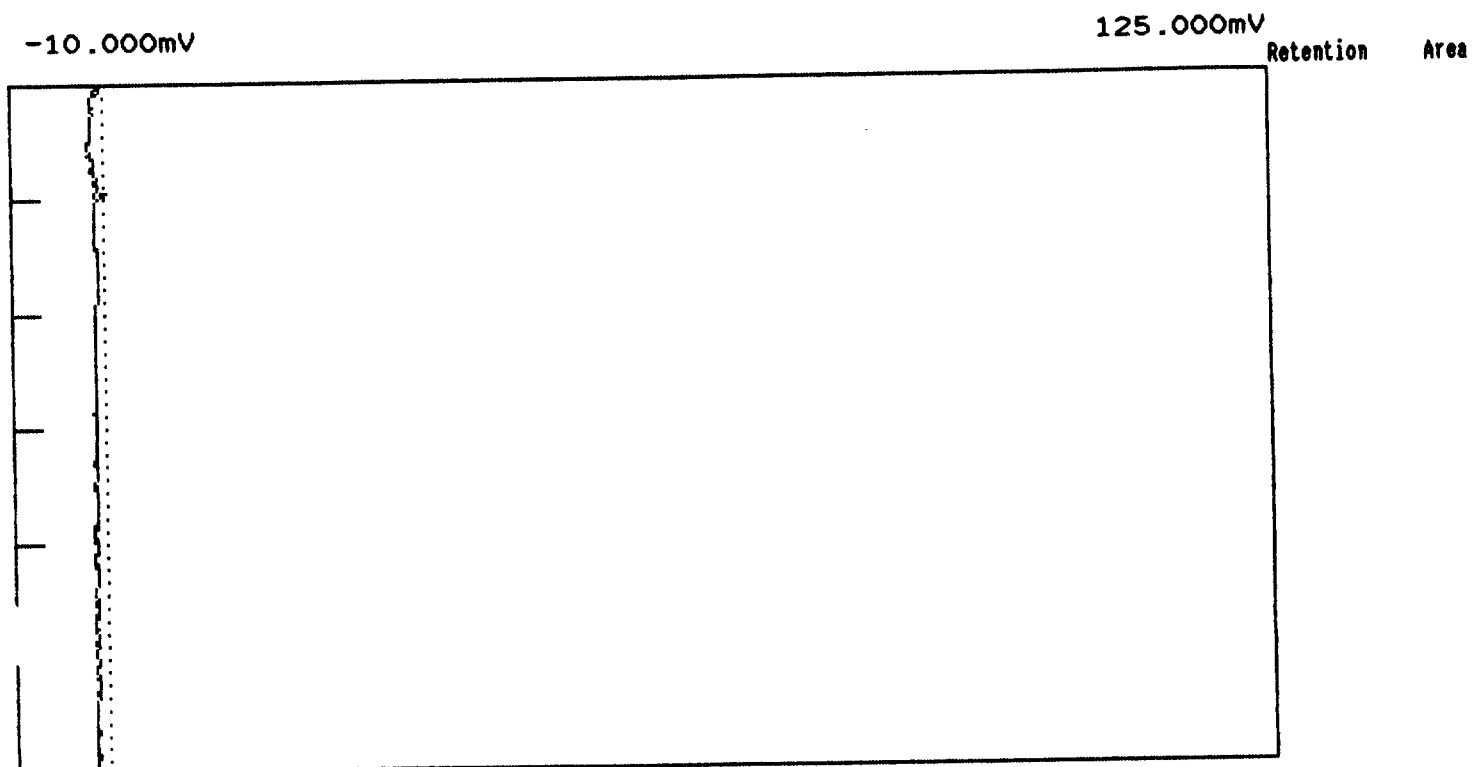
Retention	Area
1.675	48.50
	48.50

Operator : REP
 Description : BFI outlet
 Conditions : 0-M18-3a
 File : BF10-34.CHR
 Date : 09/02/1992
 Time : 21:36:25



Retention	Area
1.591	40.67
	40.67

Operator : REP
Description : BFI outlet
Conditions : 0-M18-3b
File : BF1o-35.CHR
Date : 09/02/1992
Time : 21:44:34

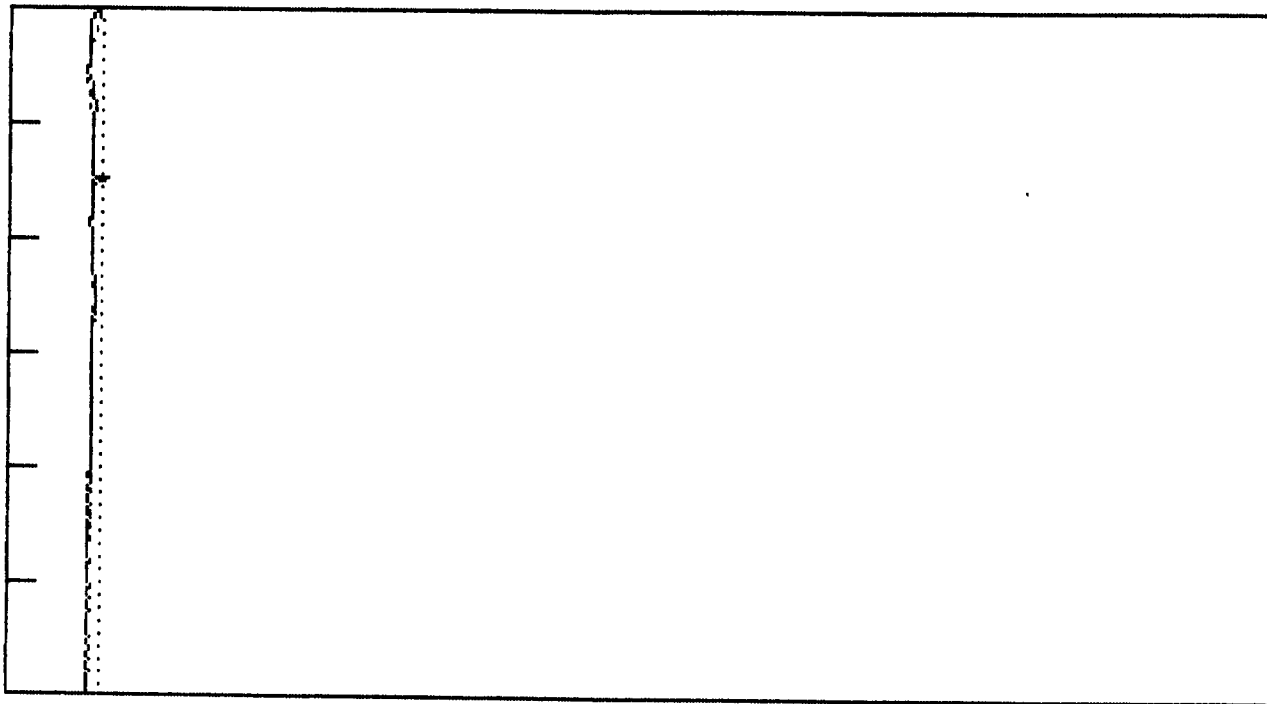


Retention	Area
	0.00

Operator : REP
Description : BFI outlet
Conditions : 0-M18-3c
File : BF10-36.CHR
Date : 09/02/1992
Time : 21:54:18

-10.000mV

125.000mV



Retention

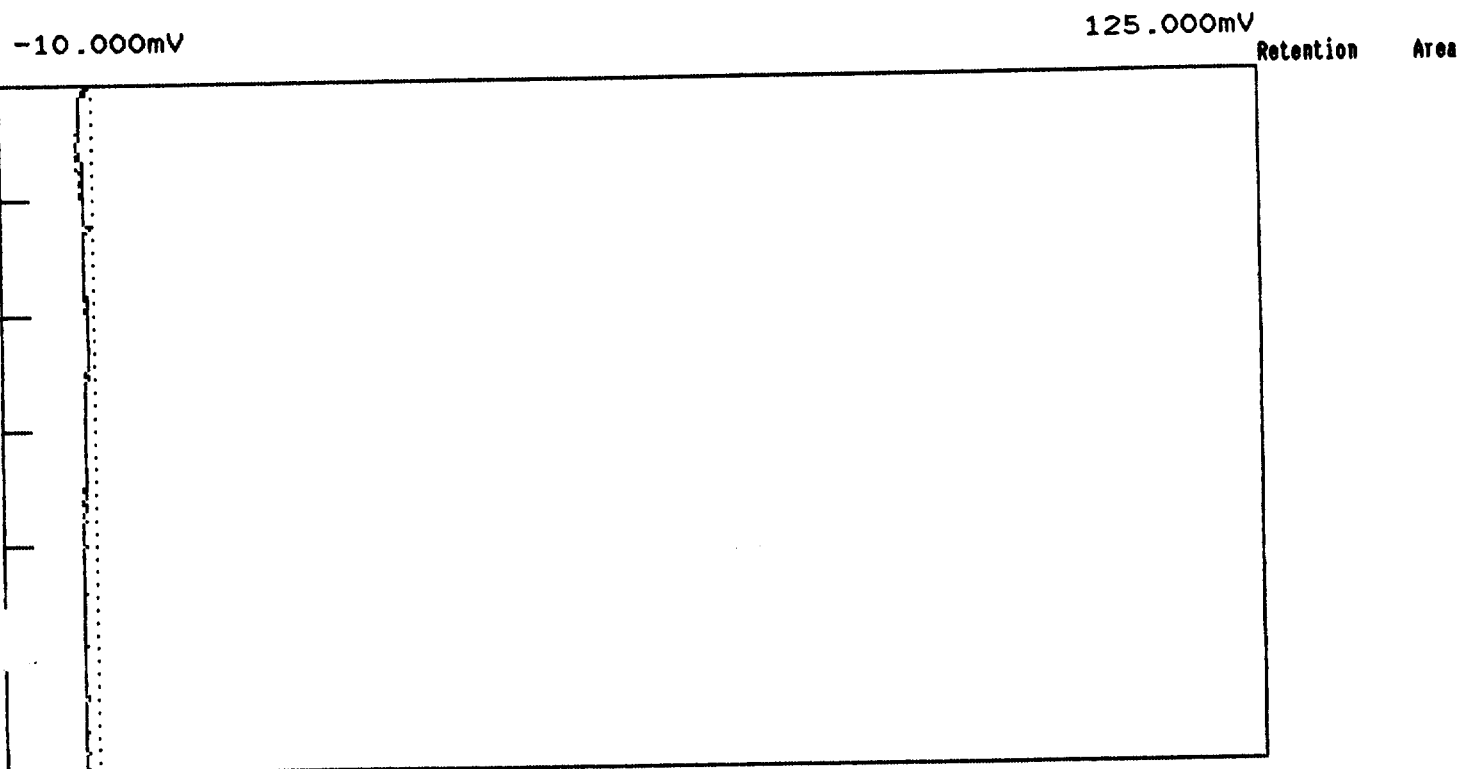
Area

Retention

Area

0.00

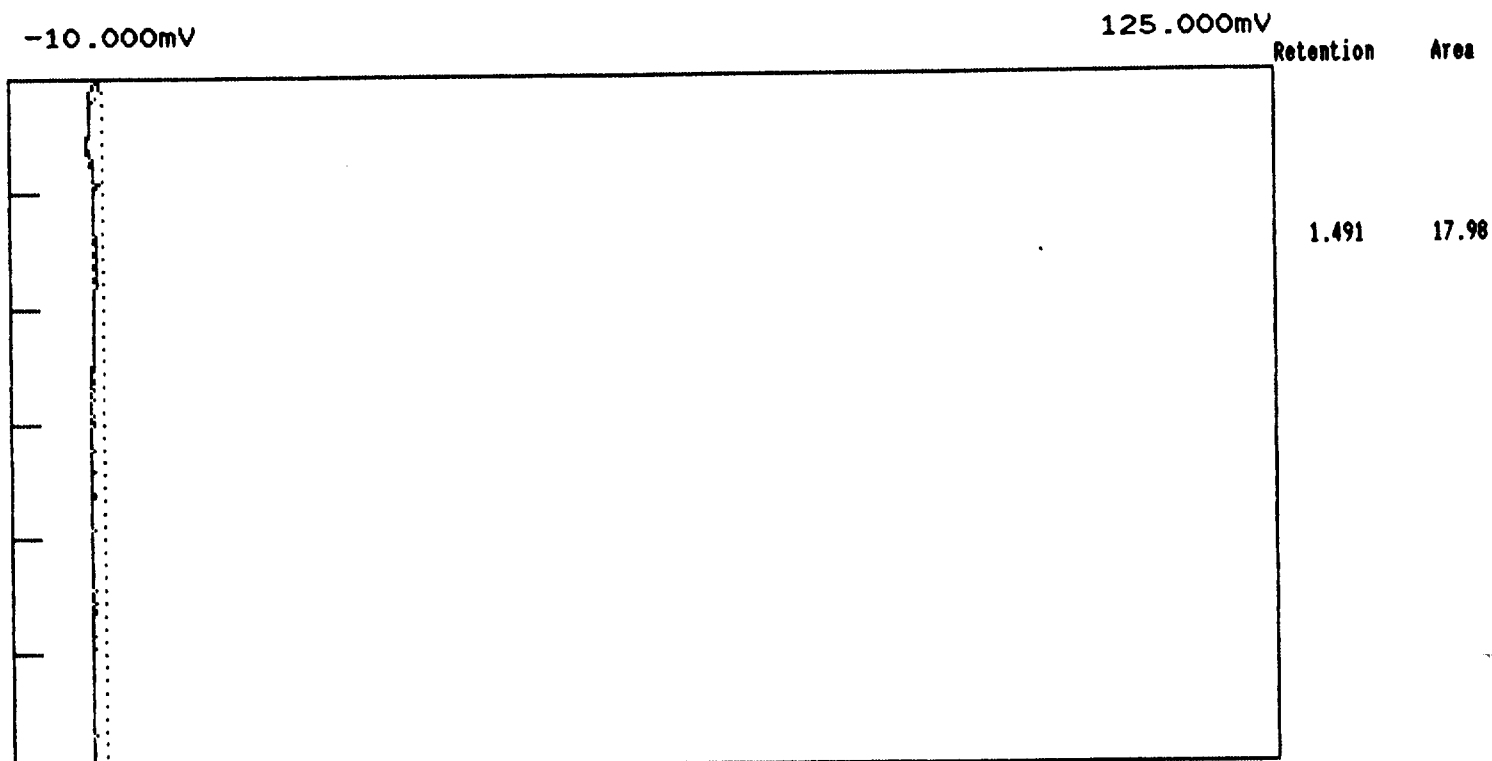
Operator : REP
Description : BFI outlet
Conditions : 0-M18-30
File : BF10-37.CHR
Date : 09/02/1992
Time : 22:06:12



Retention Area

0.00

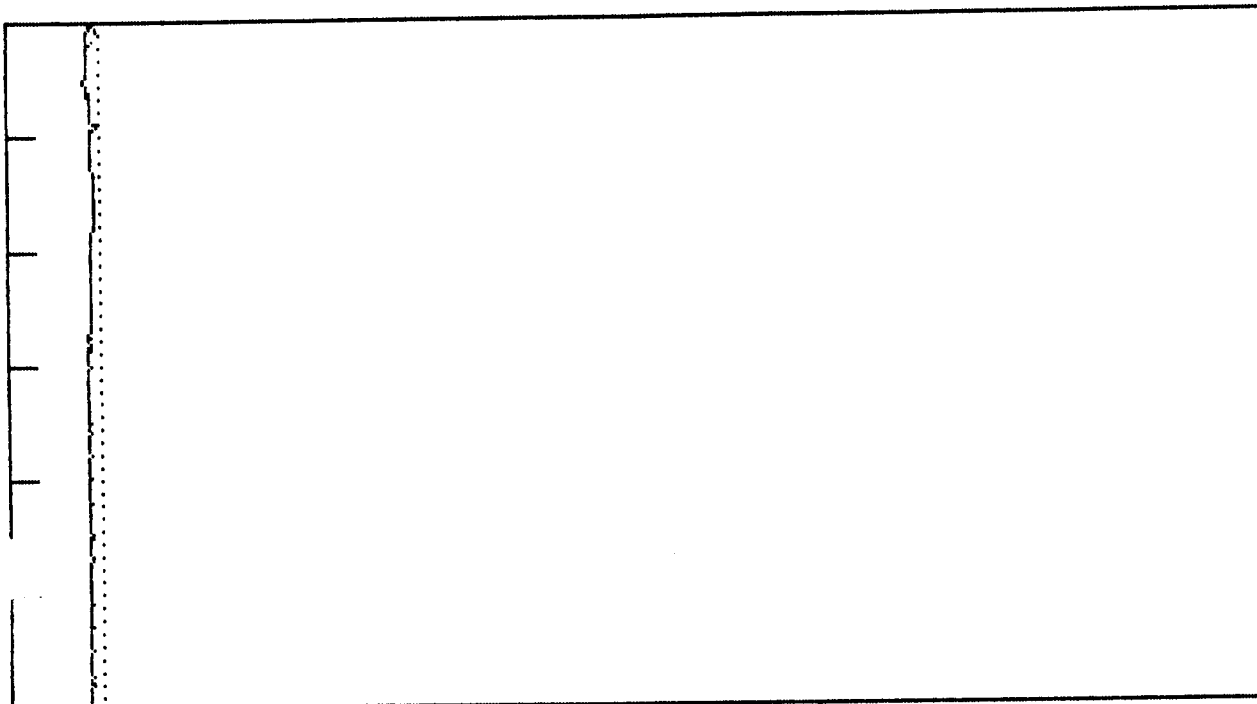
Operator : REP
 Description : BFI outlet
 Conditions : 0-M18-3 c
 File : BF10-38.CHR
 Date : 09/02/1992
 Time : 22:15:23



Retention	Area
1.491	17.98
	17.98

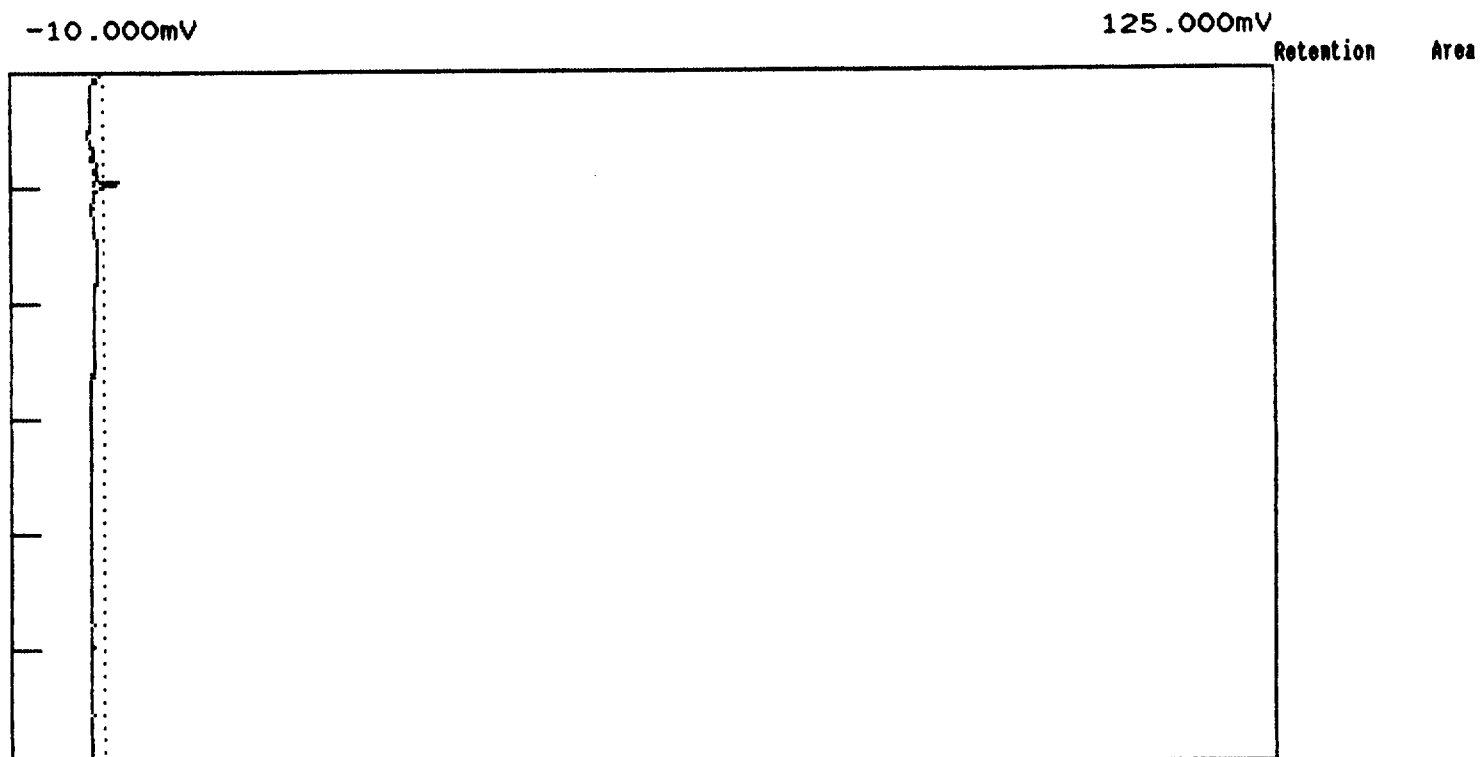
Operator : REP
Description : BFI outlet
Conditions : 0-M18-3¢
File : BF1o-39.CHR
Date : 09/02/1992
Time : 22:25:24

-10.000mV 125.000mV Retention Area



Retention Area
0.00

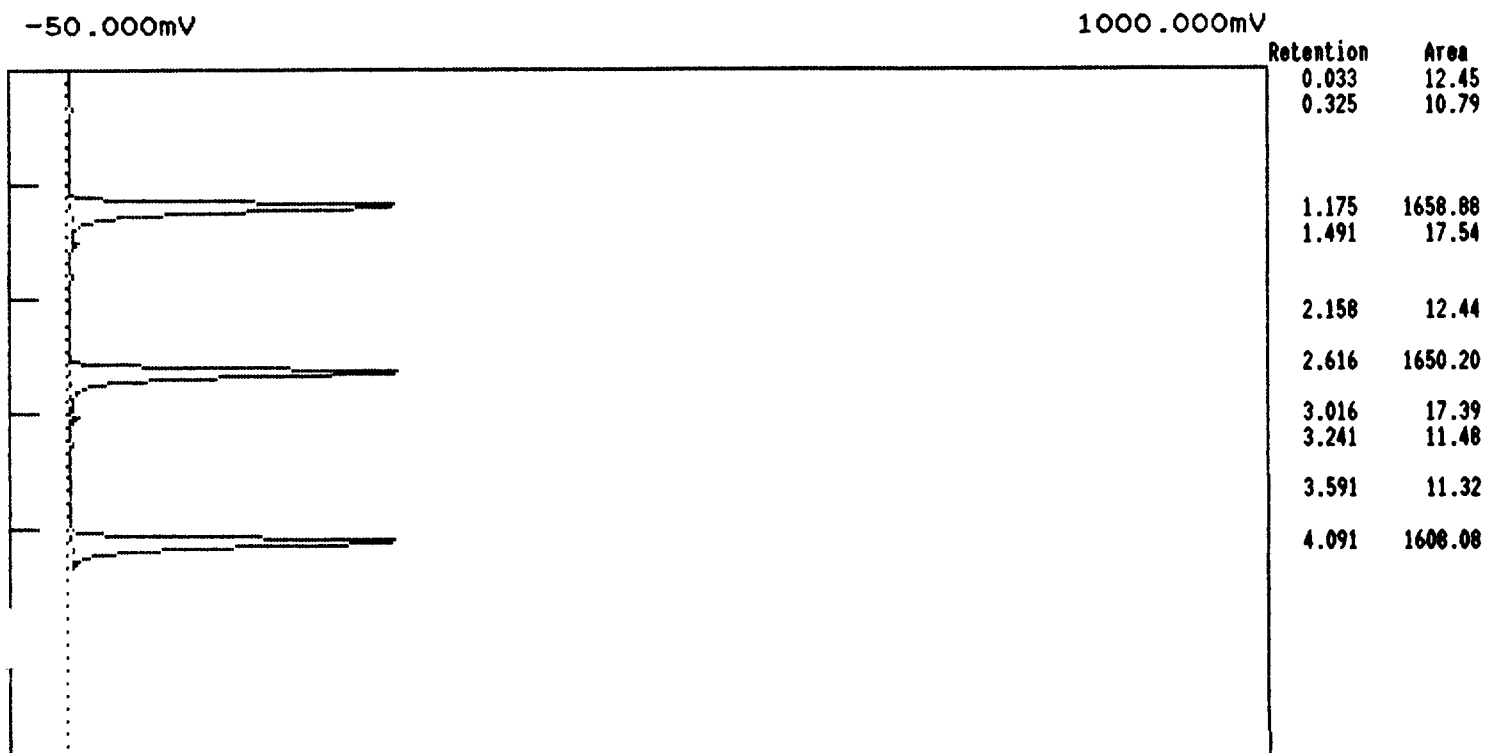
Operator : REP
Description : BFI outlet
Conditions : 0-M18-3 g
File : BF10-40.CHR
Date : 09/02/1992
Time : 22:36:16



Retention Area

0.00

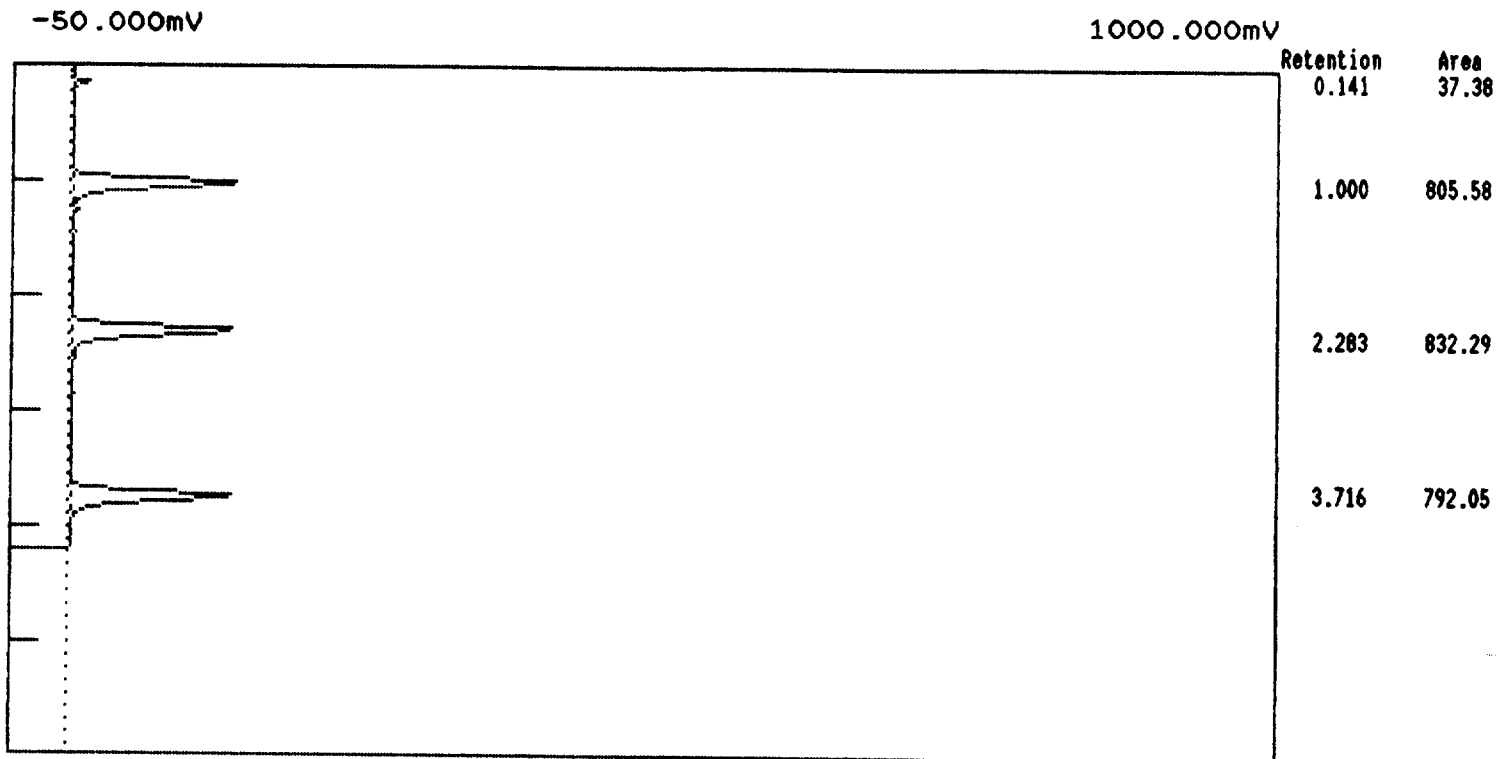
Operator :
 Description : BFI inlet
 Conditions : 6020 ppm CH4 direct cal
 File : BFIin-11.CHR
 Date : 09/02/1992
 Time : 15:03:51



Retention	Area
0.033	12.45
0.325	10.79
1.175	1658.88
1.491	17.54
2.158	12.44
2.616	1650.20
3.016	17.39
3.241	11.48
3.591	11.32
4.091	1608.08

5010.56

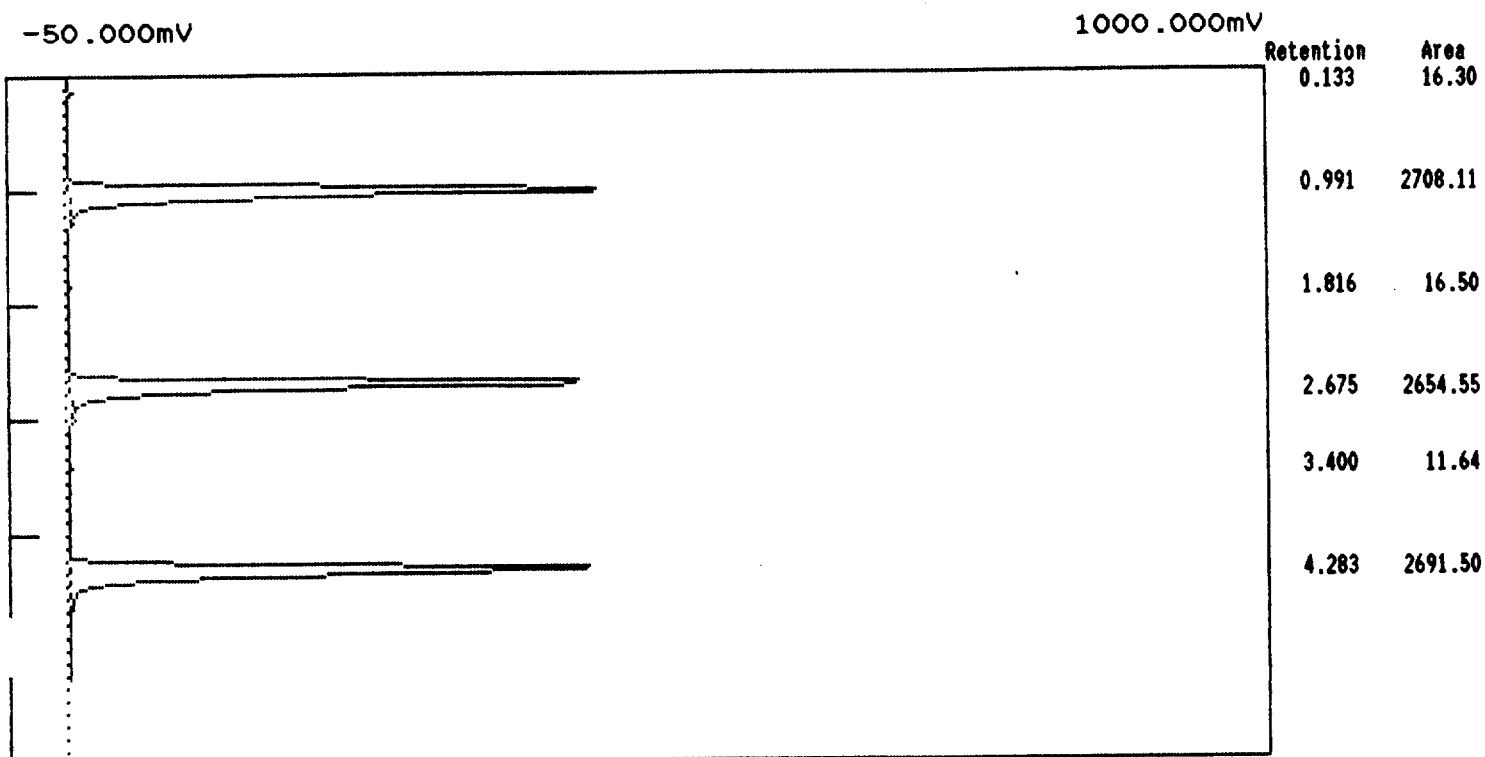
Operator : REP
 Description : BFI inlet
 Conditions : 3020 ppm CH4 direct cal
 File : BFIin-12.CHR
 Components :
 Date : 09/02/1992
 Time : 15:16:05



Retention	Area
0.141	37.38
1.000	805.58
2.283	832.29
3.716	792.05

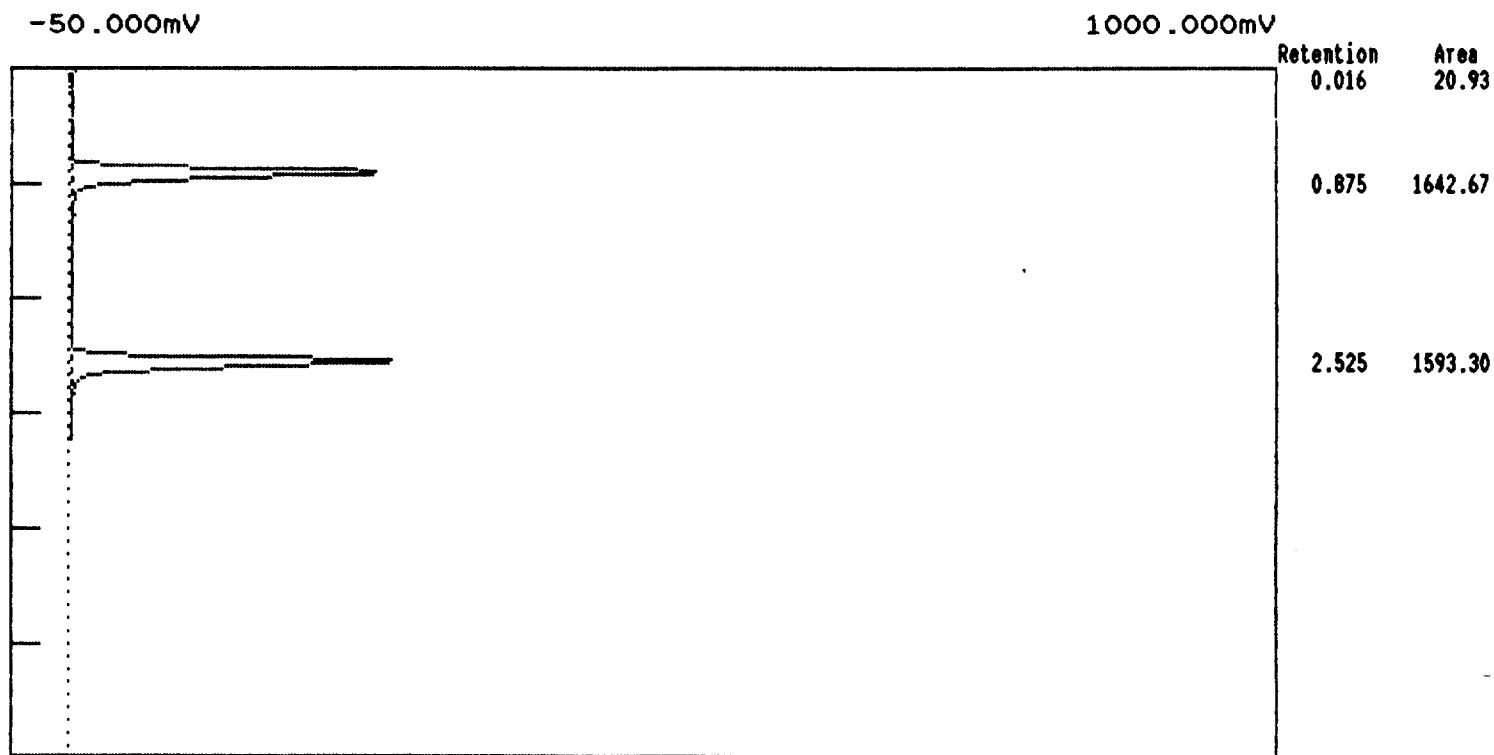
2467.31

Operator : REP
 Description : BFI inlet
 Conditions : 10020 ppm CH4 direct cal
 File : BFIin-13.CHR
 Date : 09/02/1992
 Time : 15:24:35



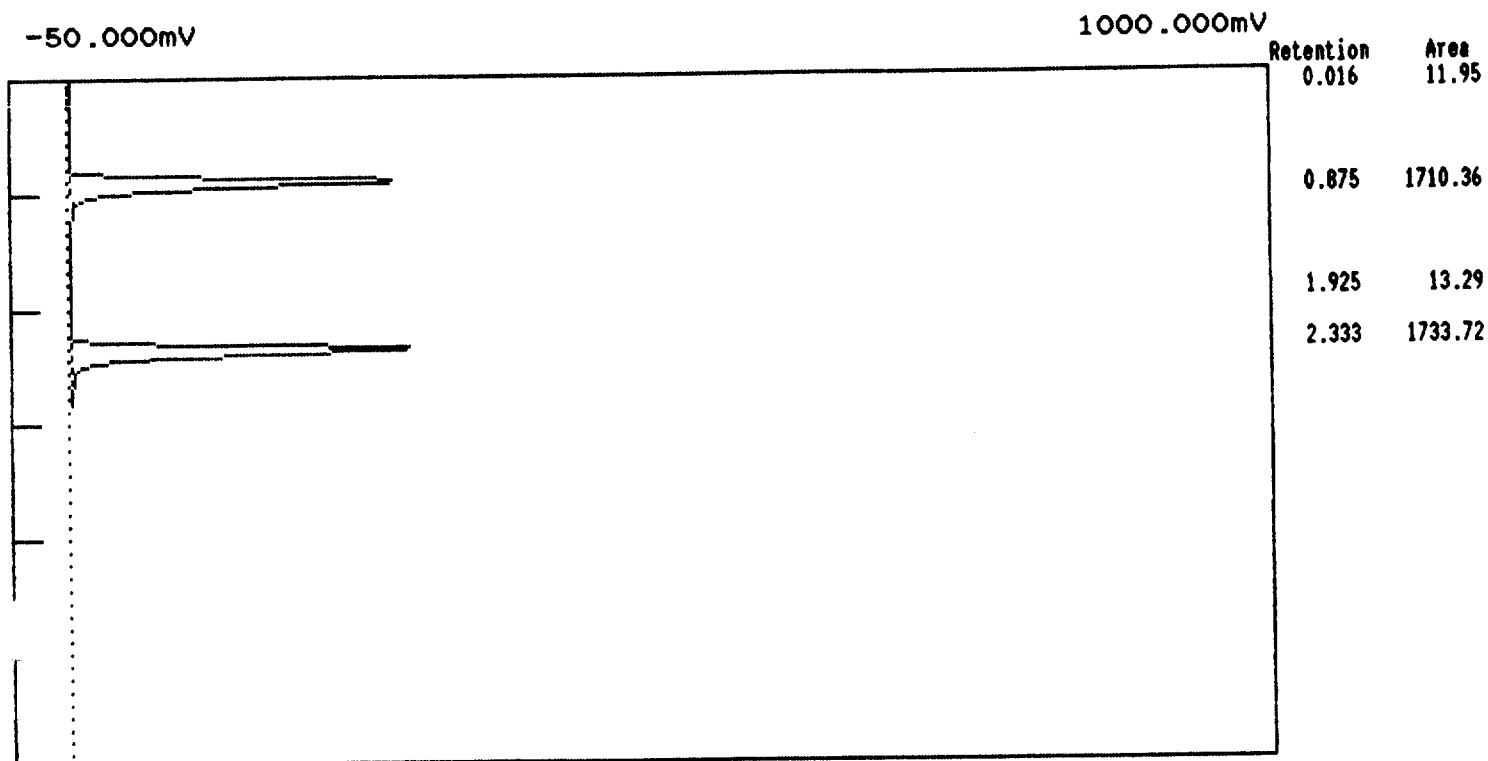
Retention	Area
0.133	16.30
0.991	2708.11
1.816	16.50
2.675	2654.55
3.400	11.64
4.283	2691.50
8098.61	

Operator : REP
 Description : BFI inlet
 Conditions : 3020 ppm CH4 inlet system calibration
 File : BFIin-14.CHR
 Date : 09/02/1992
 Time : 15:43:40



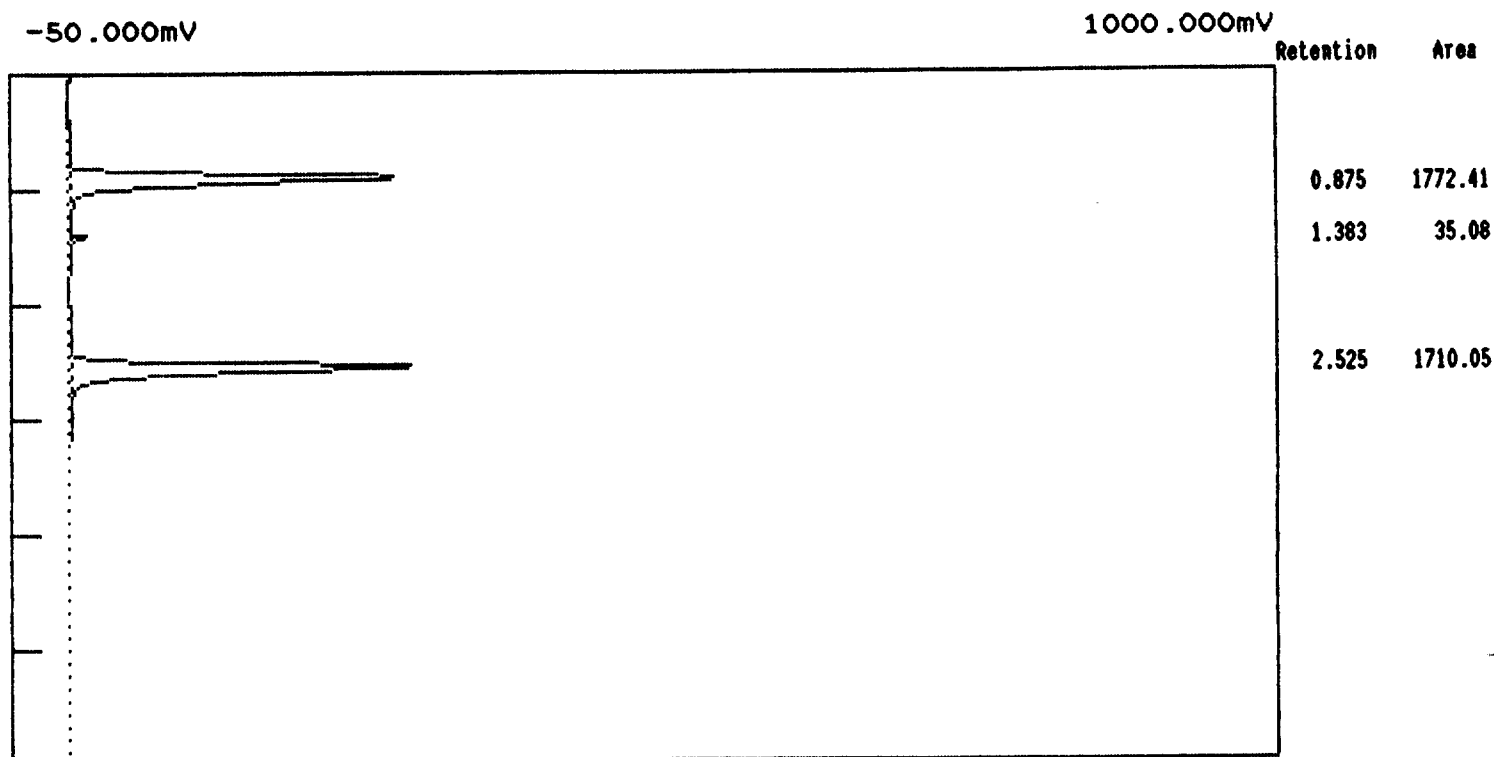
Retention	Area
0.016	20.93
0.875	1642.67
2.525	1593.30
	3256.90

Operator : REP
 Description : BFI inlet
 Conditions : 6020 ppm CH4 postrun 1 inlet system calibration
 File : BFIin-23.CHR
 Date : 09/02/1992
 Time : 17:35:16



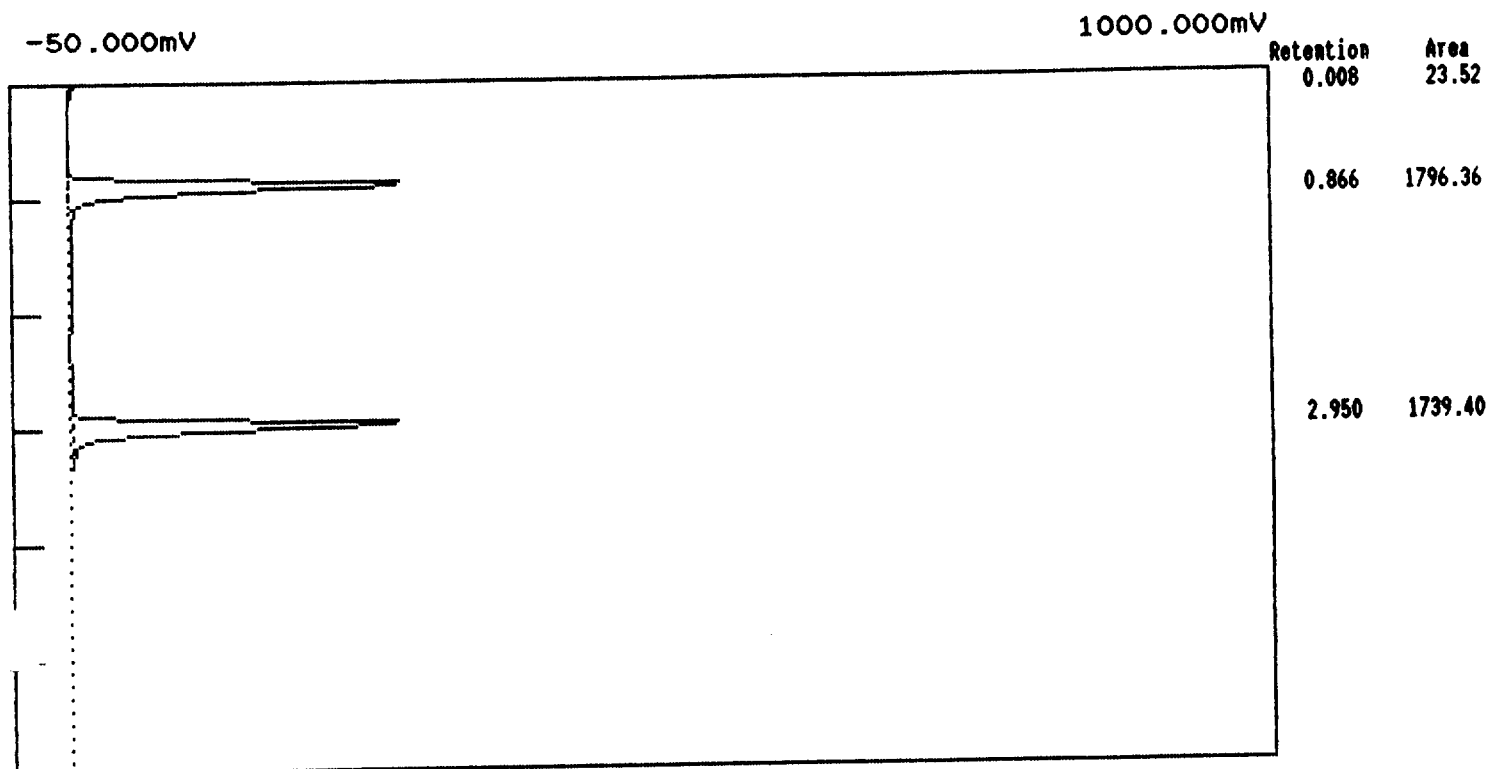
Retention	Area
0.016	11.95
0.875	1710.36
1.925	13.29
2.333	1733.72
	3469.32

Operator : REP
 Description : BFI inlet
 Conditions : 6020 ppm CH4 inlet posttest system calibration
 File : BFIin-32.CHR
 Date : 09/02/1992
 Time : 20:40:19



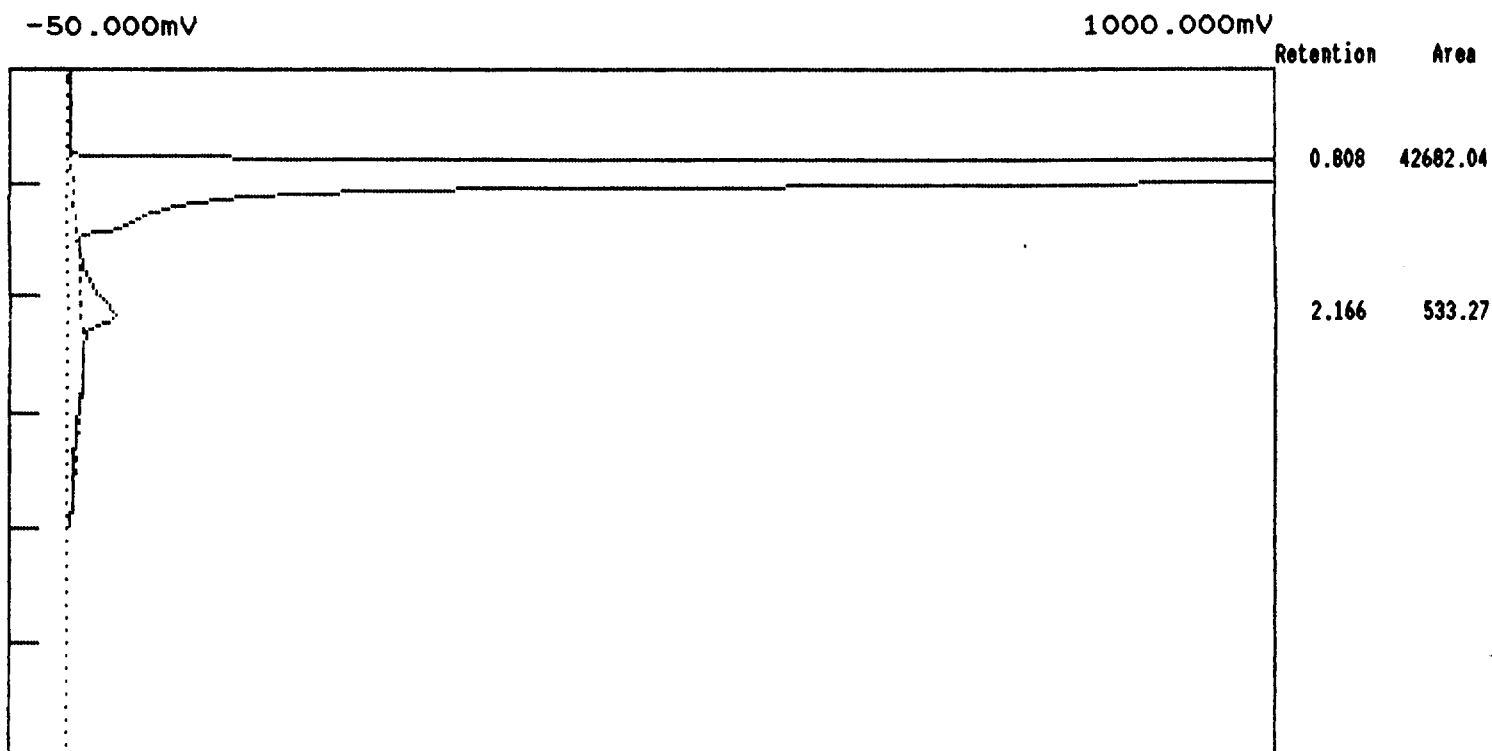
Retention	Area
0.875	1772.41
1.383	35.08
2.525	1710.05
	3517.53

Operator : REP
 Description : BFI inlet
 Conditions : 6020 ppm CH4 inlet posttest system calibration
 File : BFIin-41.CHR
 Date : 09/02/1992
 Time : 22:46:09



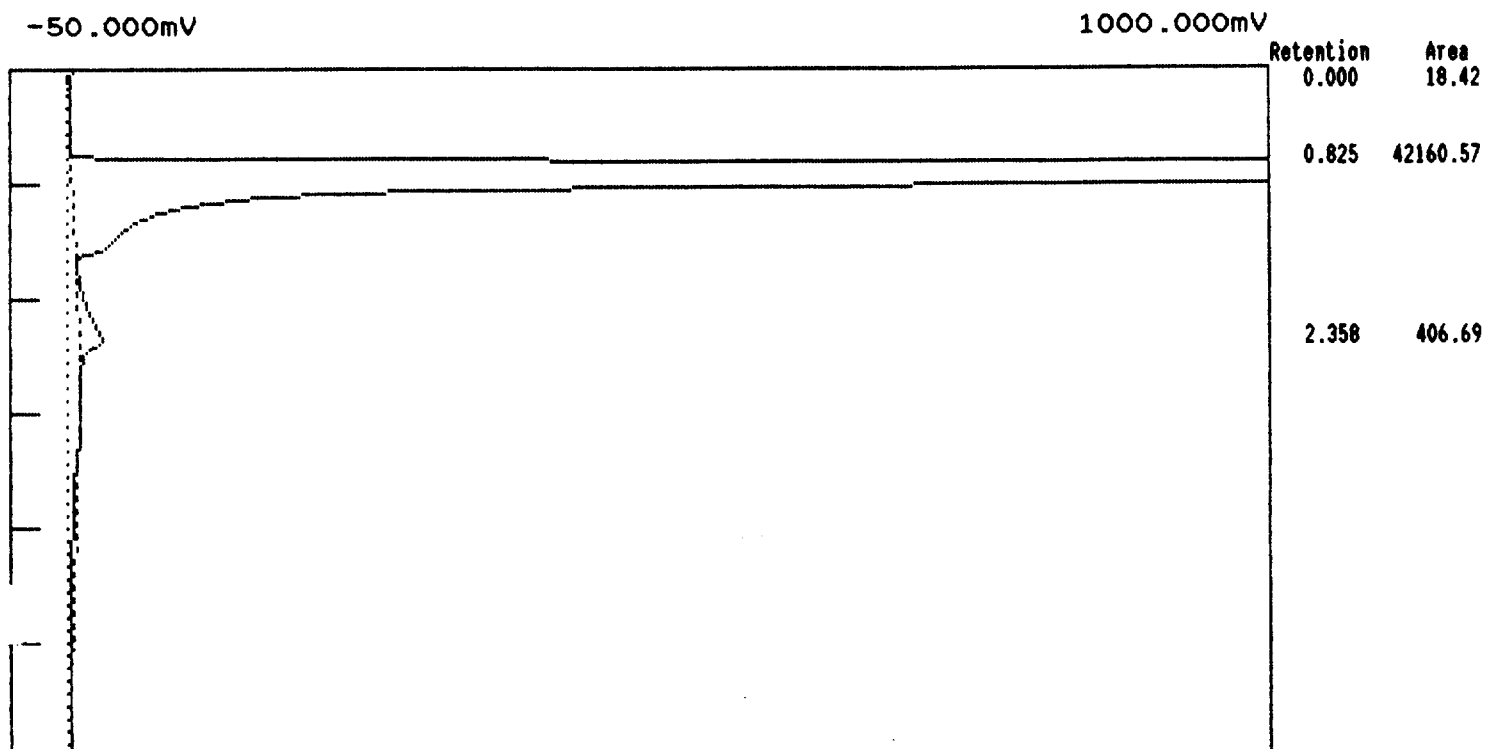
Retention	Area
0.008	23.52
0.866	1796.36
2.950	1739.40
	3559.28

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-1a
 File : BFIin-16.CHR
 Date : 09/02/1992
 Time : 16:18:49



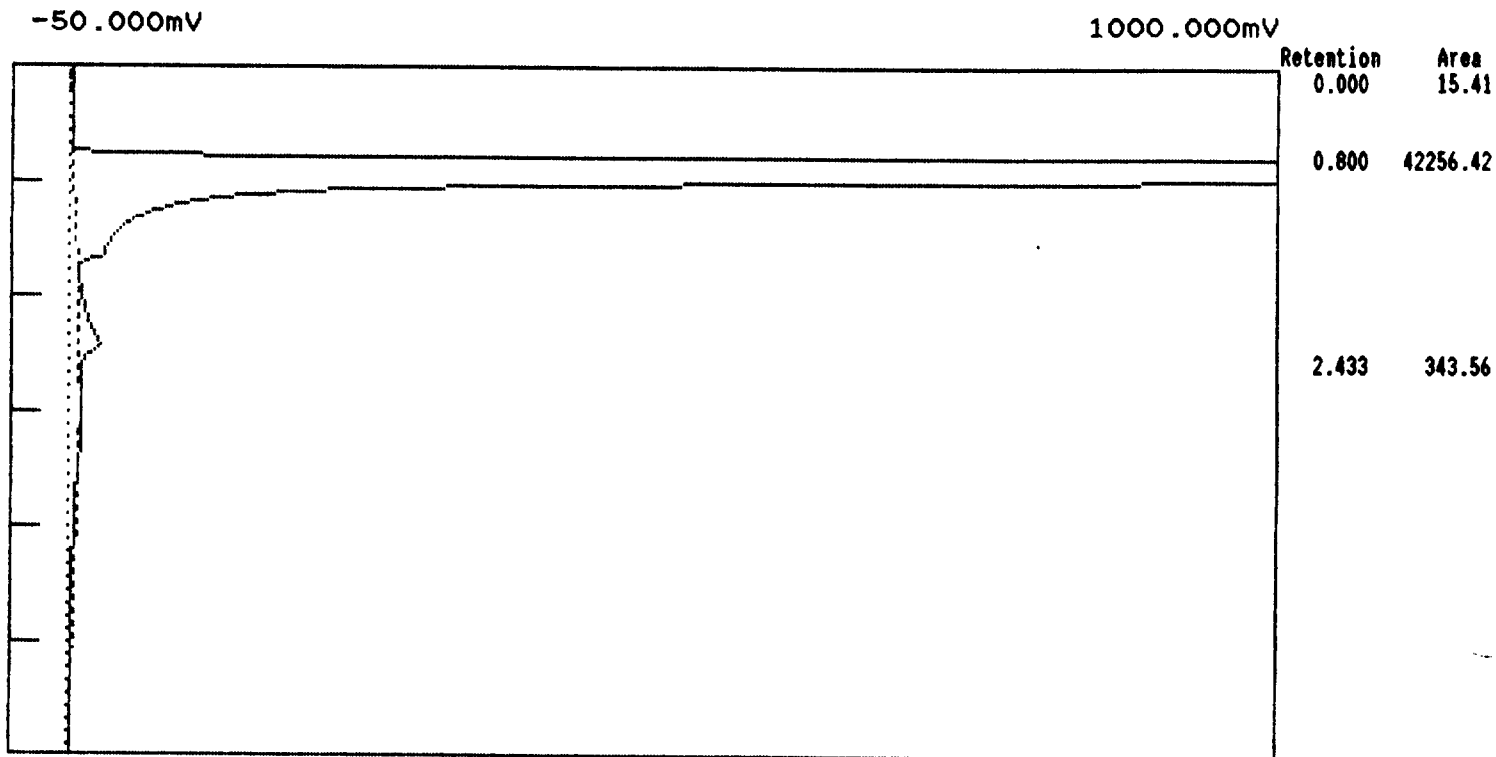
Retention	Area
0.808	42682.04
2.166	533.27
	43215.32

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-1**a**b
 File : BFIin-17.CHR
 Date : 09/02/1992
 Time : 16:27:38



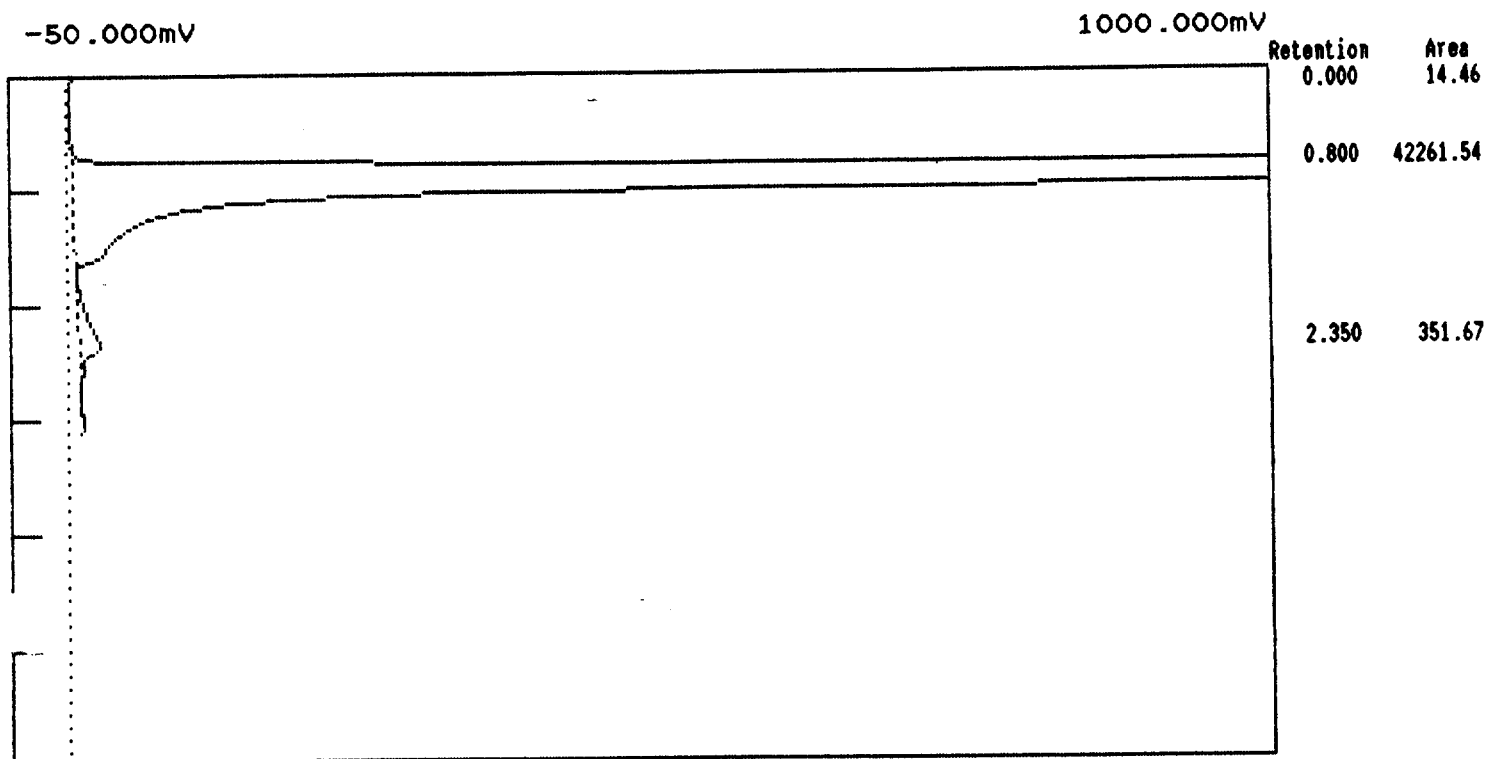
Retention	Area
0.000	18.42
0.825	42160.57
2.358	406.69
	42585.67

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-1C
 File : BFIin-18.CHR
 Date : 09/02/1992
 Time : 16:37:54



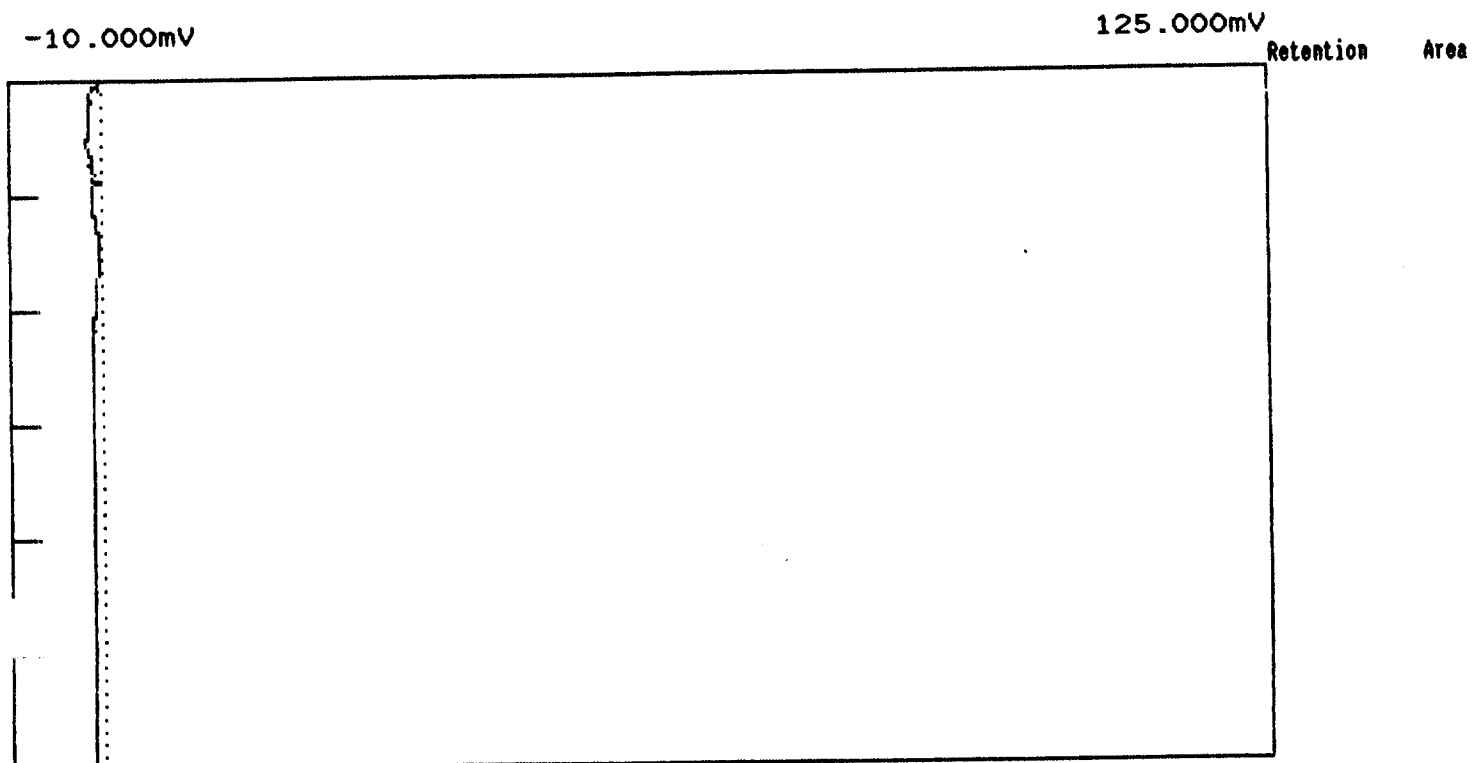
Retention	Area
0.000	15.41
0.800	42256.42
2.433	343.56
	42615.38

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-1d
 File : BFIin-19.CHR
 Date : 09/02/1992
 Time : 16:53:48



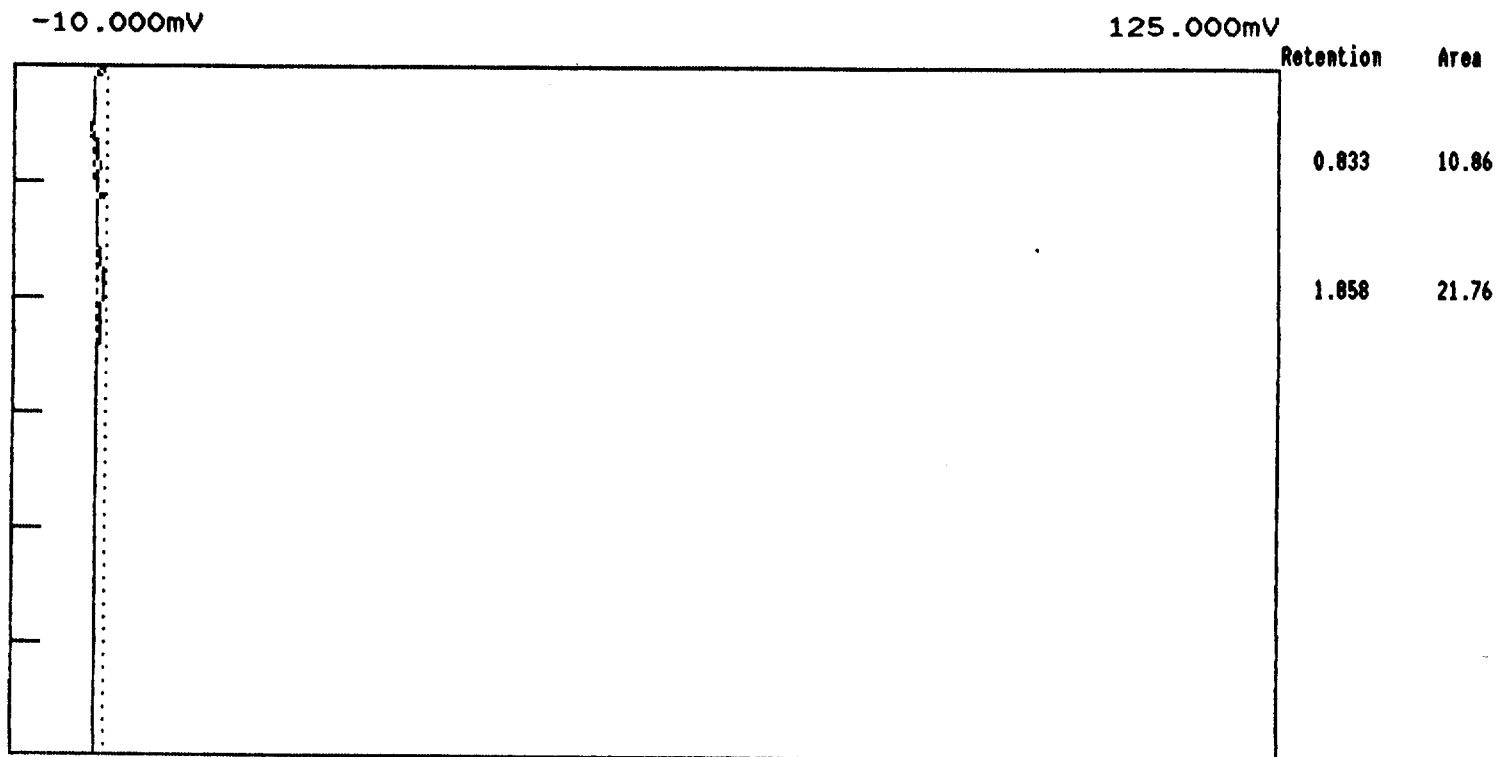
Retention	Area
0.000	14.46
0.800	42261.54
2.350	351.67
	42627.67

Operator : REP
Description : BFI outlet
Conditions : 0-M18-2e
File : BF10-29.CHR
Date : 09/02/1992
Time : 20:08:54



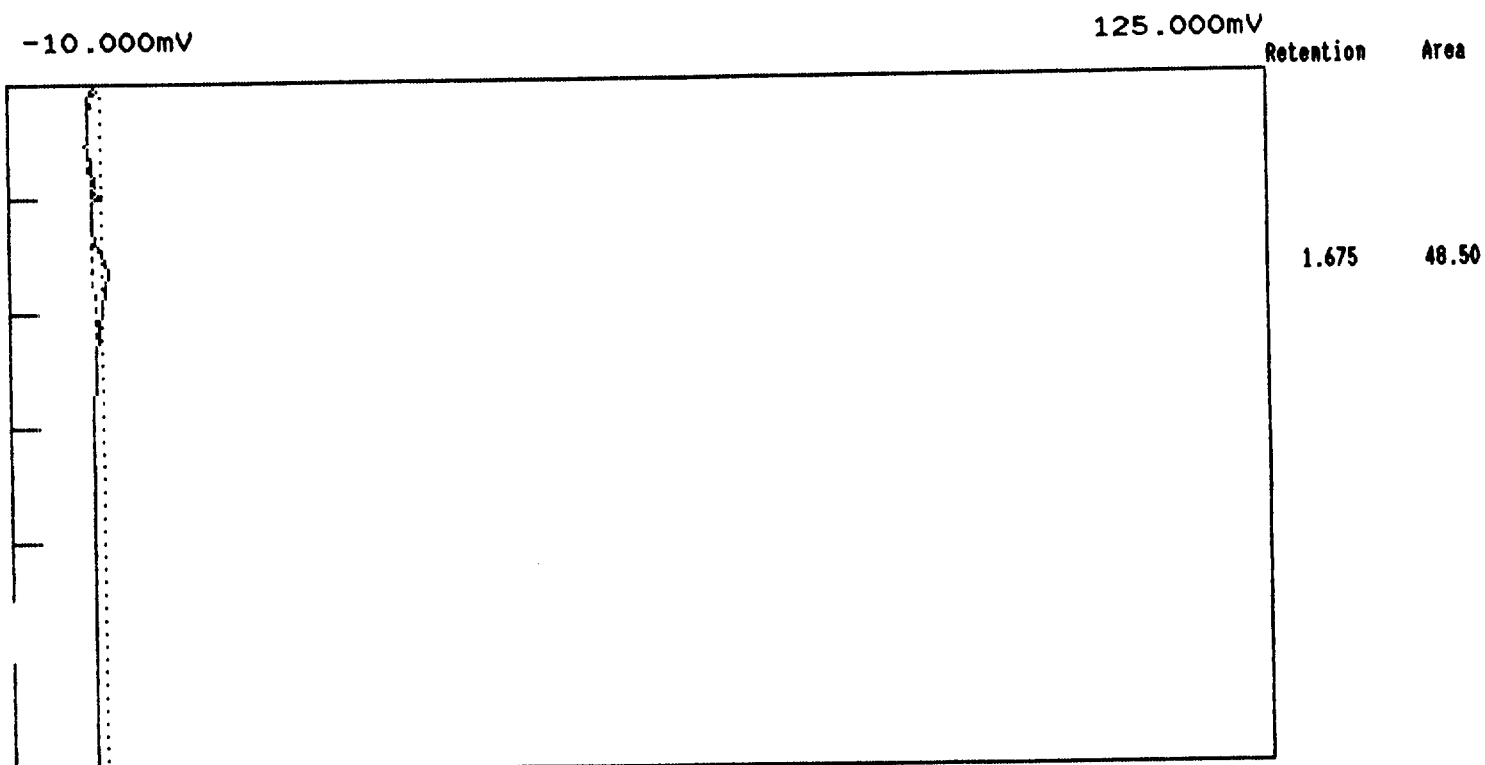
Retention	Area
	0.00

Operator : REP
 Description : BFI outlet
 Conditions : 0-M18-2f
 File : BF10-30.CHR
 Date : 09/02/1992
 Time : 20:15:57



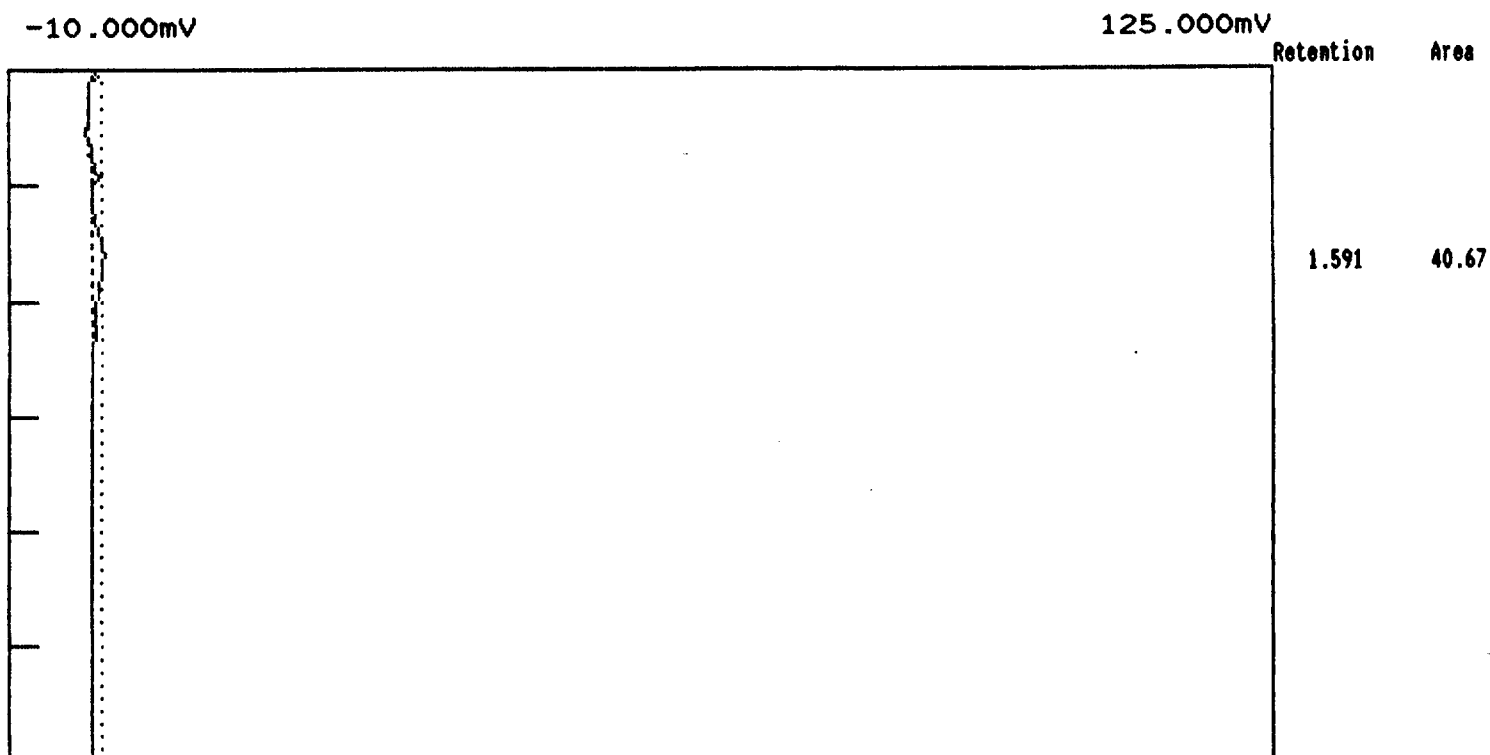
Retention	Area
0.833	10.86
1.858	21.76
	32.62

Operator : REP
 Description : BFI outlet
 Conditions : O-M18-2,
 File : BFIO-31.CHR
 Date : 09/02/1992
 Time : 20:26:37



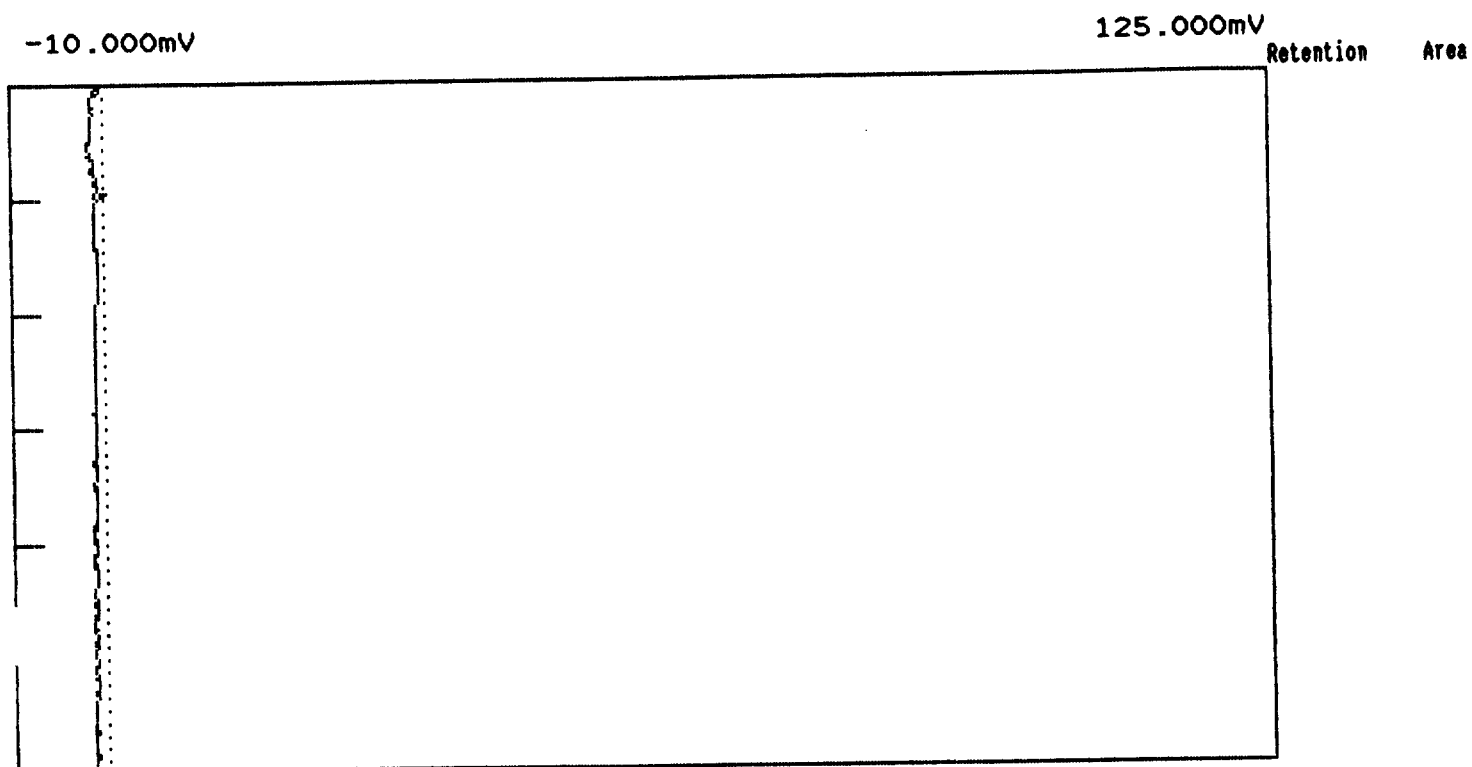
Retention	Area
1.675	48.50
	48.50

Operator : REP
 Description : BFI outlet
 Conditions : 0-M18-3a
 File : BF1o-34.CHR
 Date : 09/02/1992
 Time : 21:36:25



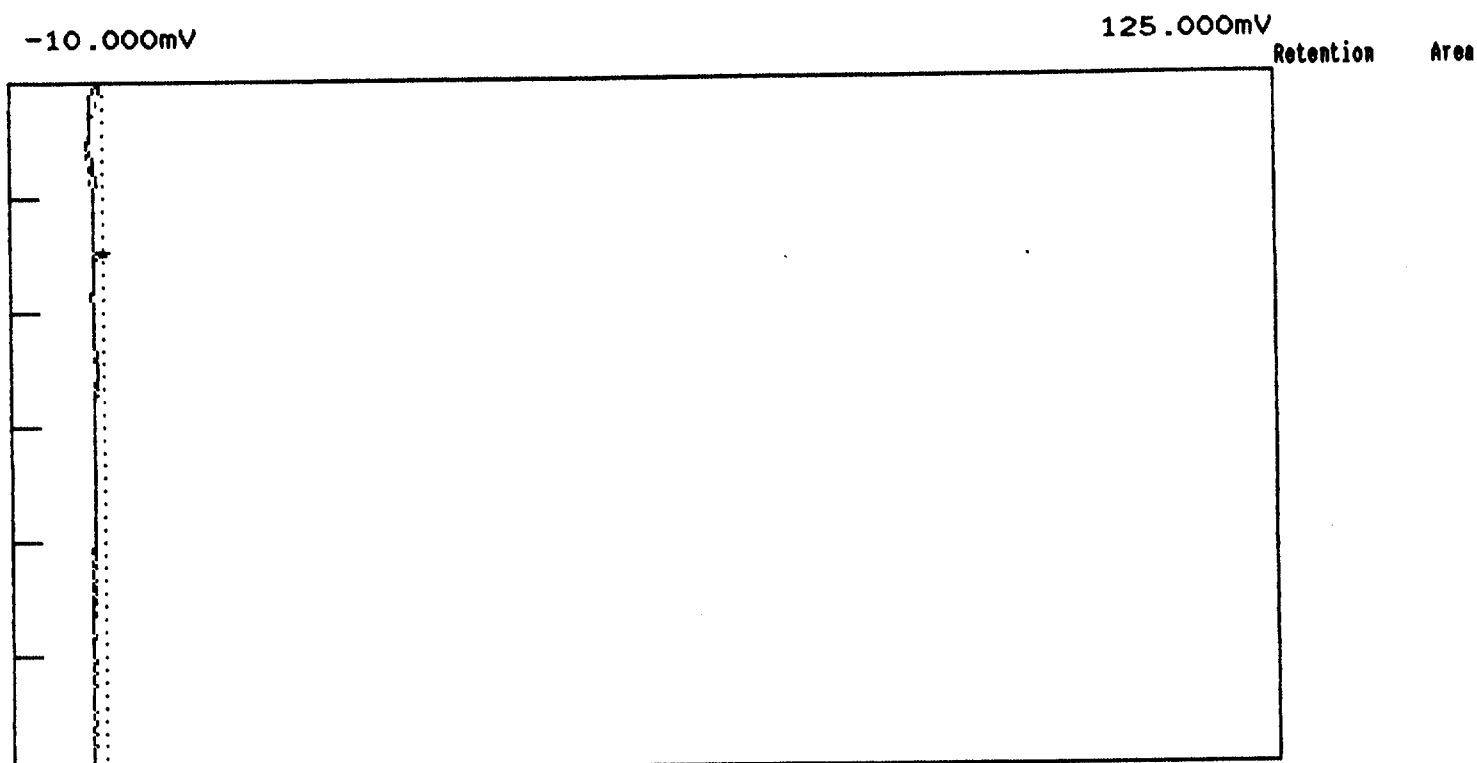
Retention	Area
1.591	40.67
	40.67

Operator : REP
Description : BFI outlet
Conditions : 0-M18-3b
File : BF10-35.CHR
Date : 09/02/1992
Time : 21:44:34



Retention	Area
	0.00

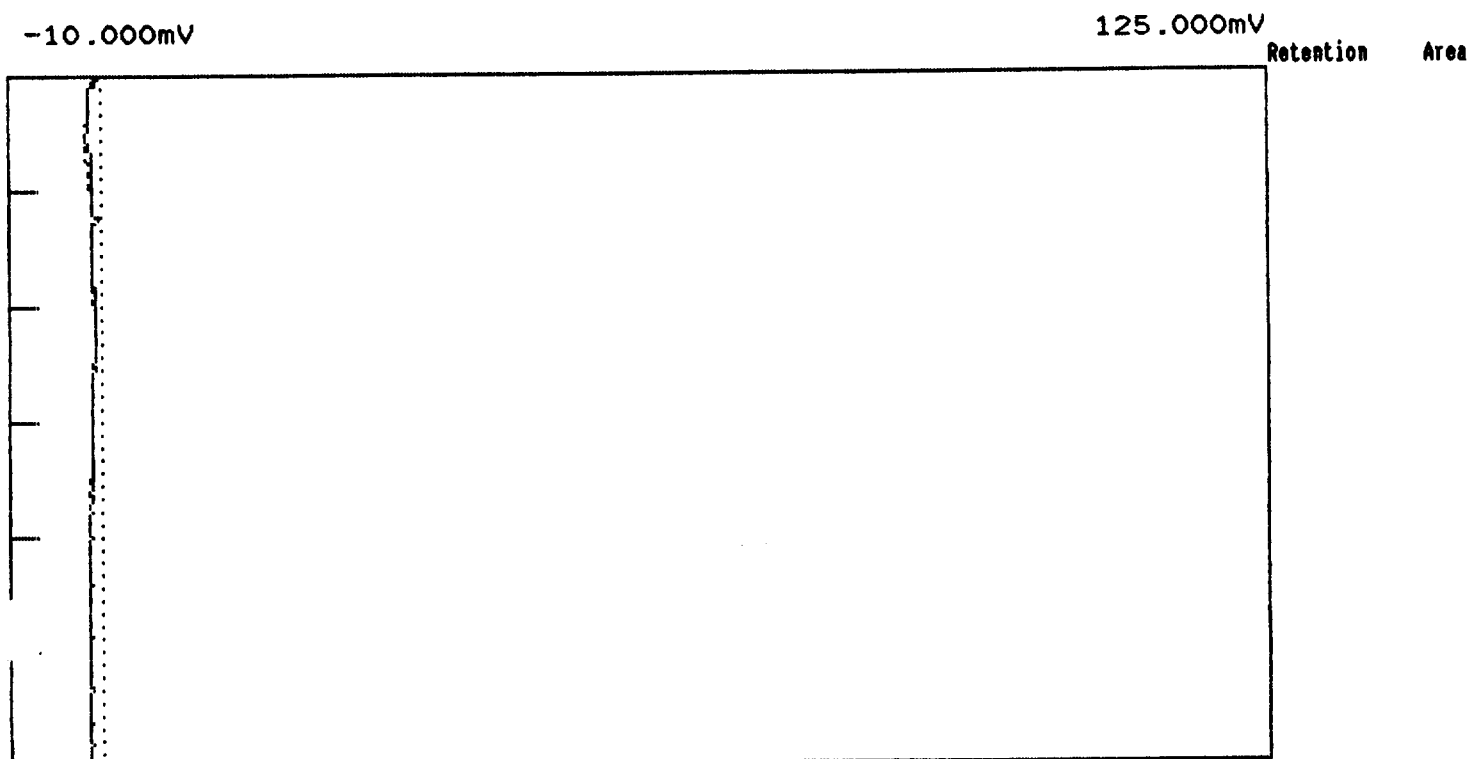
Operator : REP
Description : BFI outlet
Conditions : 0-M18-3c
File : BFIO-36.CHR
Date : 09/02/1992
Time : 21:54:18



Retention Area

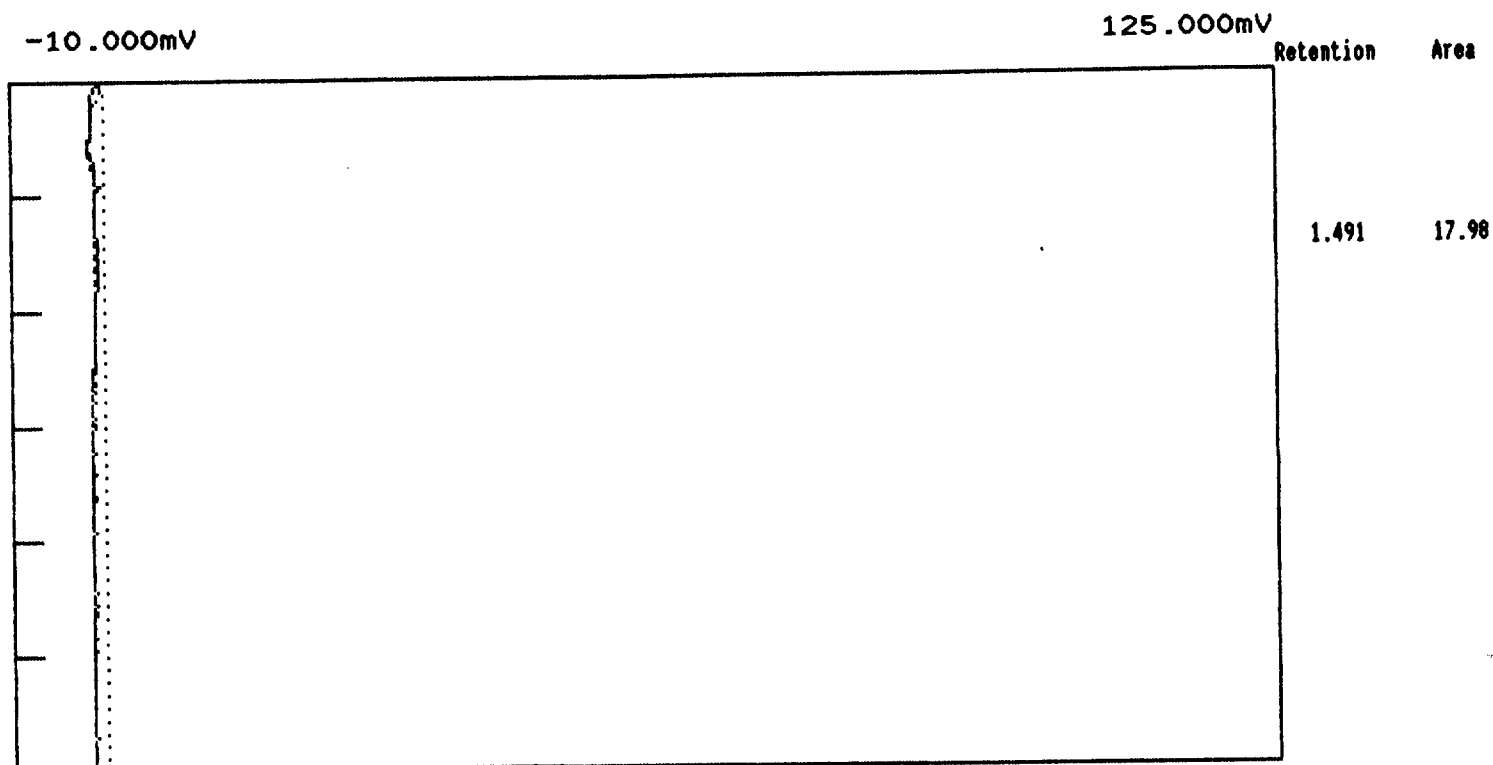
0.00

Operator : REP
Description : BFI outlet
Conditions : 0-M18-3d
File : BF1o-37.CHR
Date : 09/02/1992
Time : 22:06:12



Retention	Area
	0.00

Operator : REP
 Description : BFI outlet
 Conditions : O-M18-3 c
 File : BF1o-38.CHR
 Date : 09/02/1992
 Time : 22:15:23



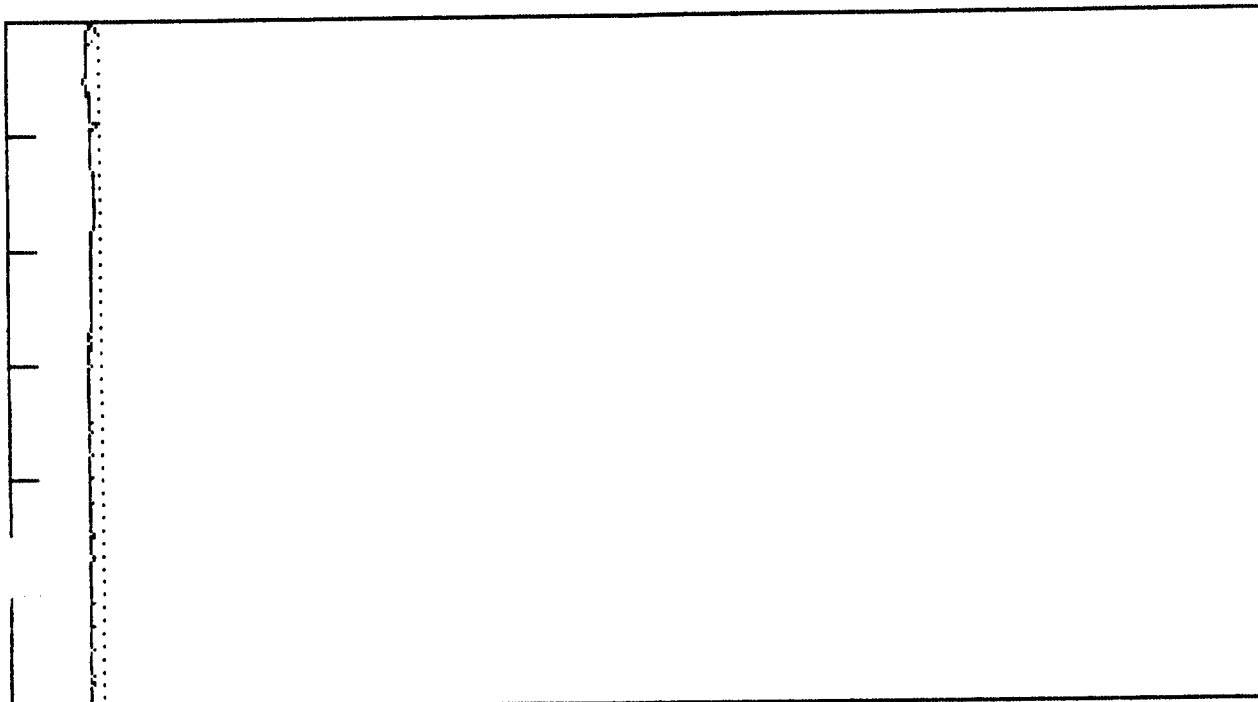
Retention	Area
1.491	17.98
	17.98

Operator : REP
Description : BFI outlet
Conditions : O-M18-34
File : BFIO-39.CHR
Date : 09/02/1992
Time : 22:25:24

-10.000mV

125.000mV

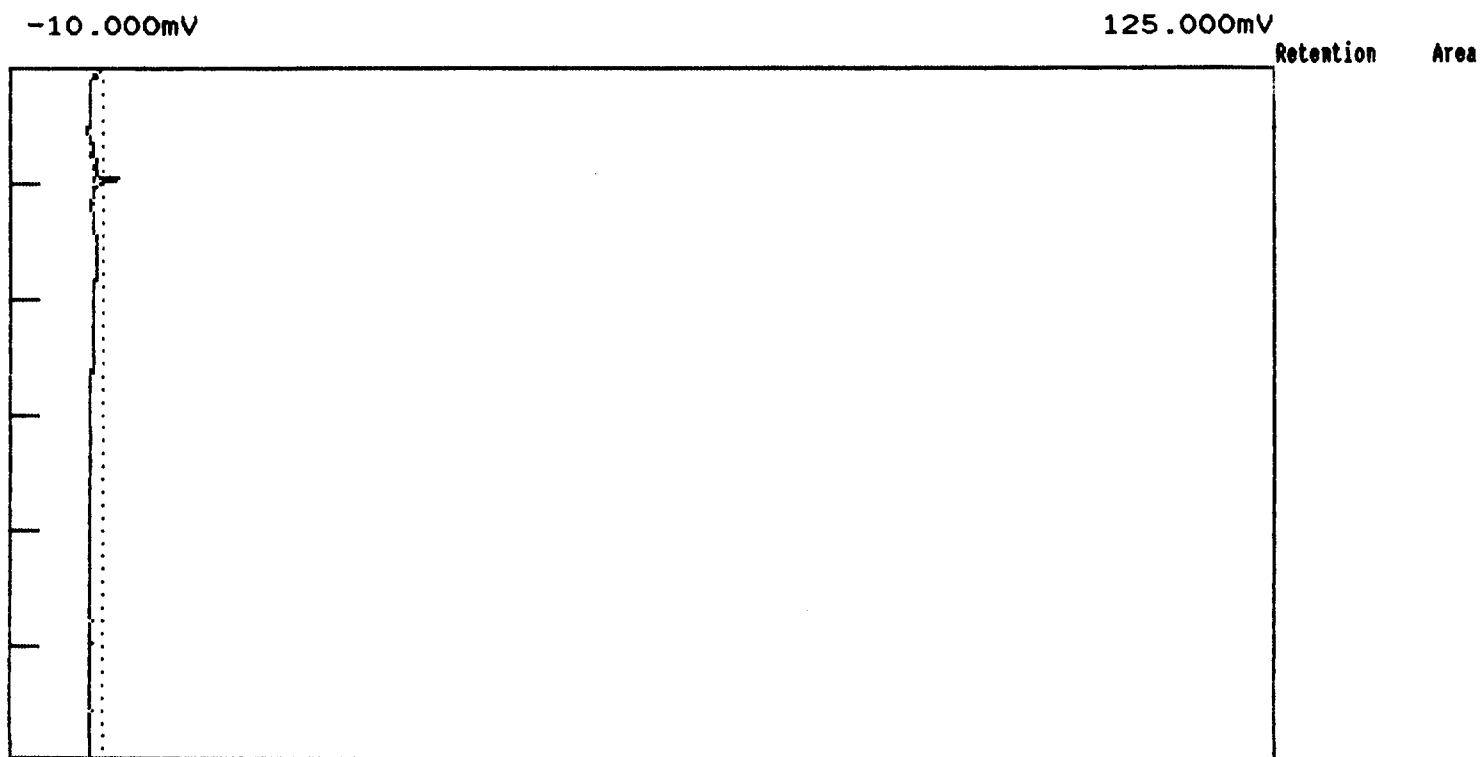
Retention Area



Retention Area

0.00

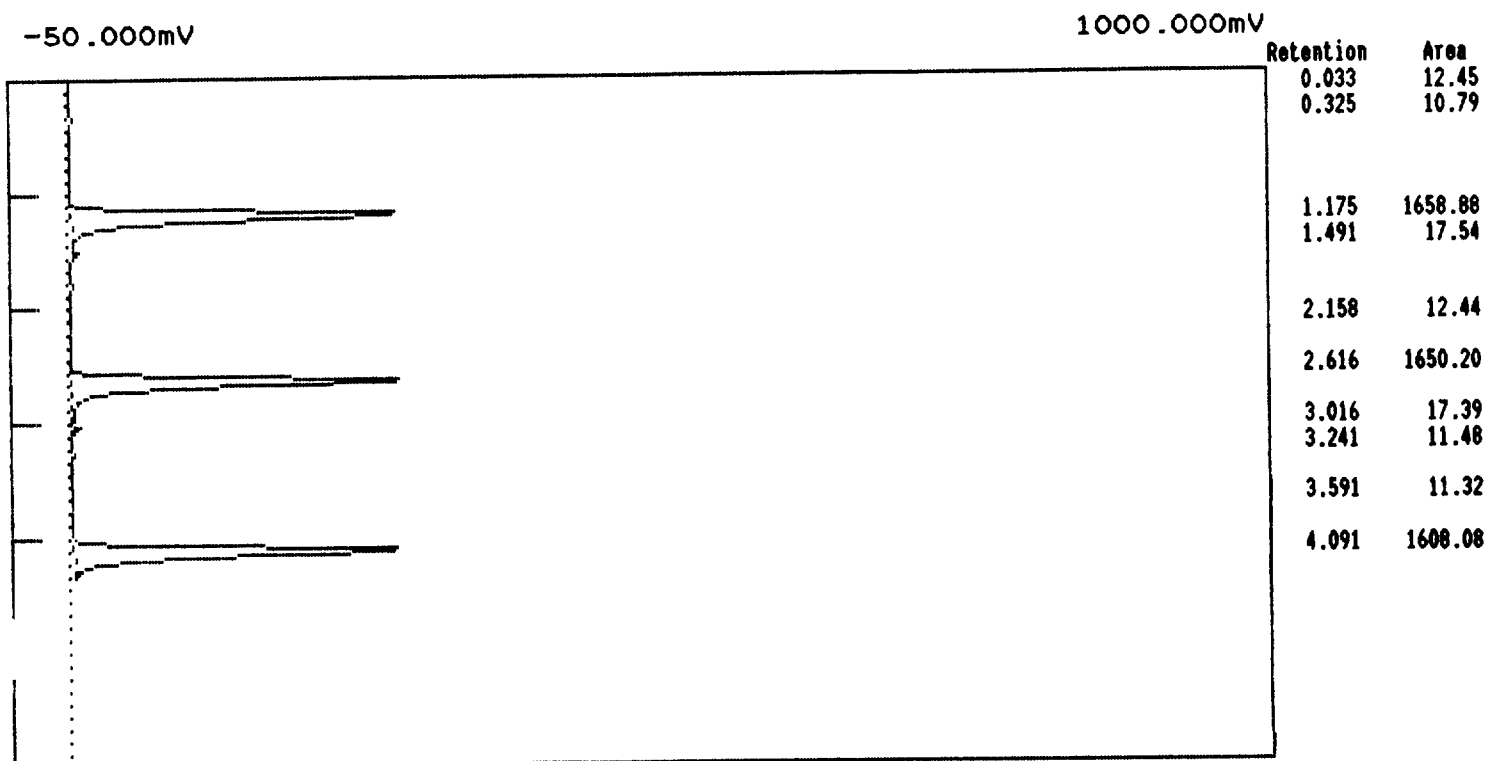
Operator : REP
Description : BFI outlet
Conditions : 0-M18-3 g
File : BFIO-40.CHR
Date : 09/02/1992
Time : 22:36:16



Retention Area

0.00

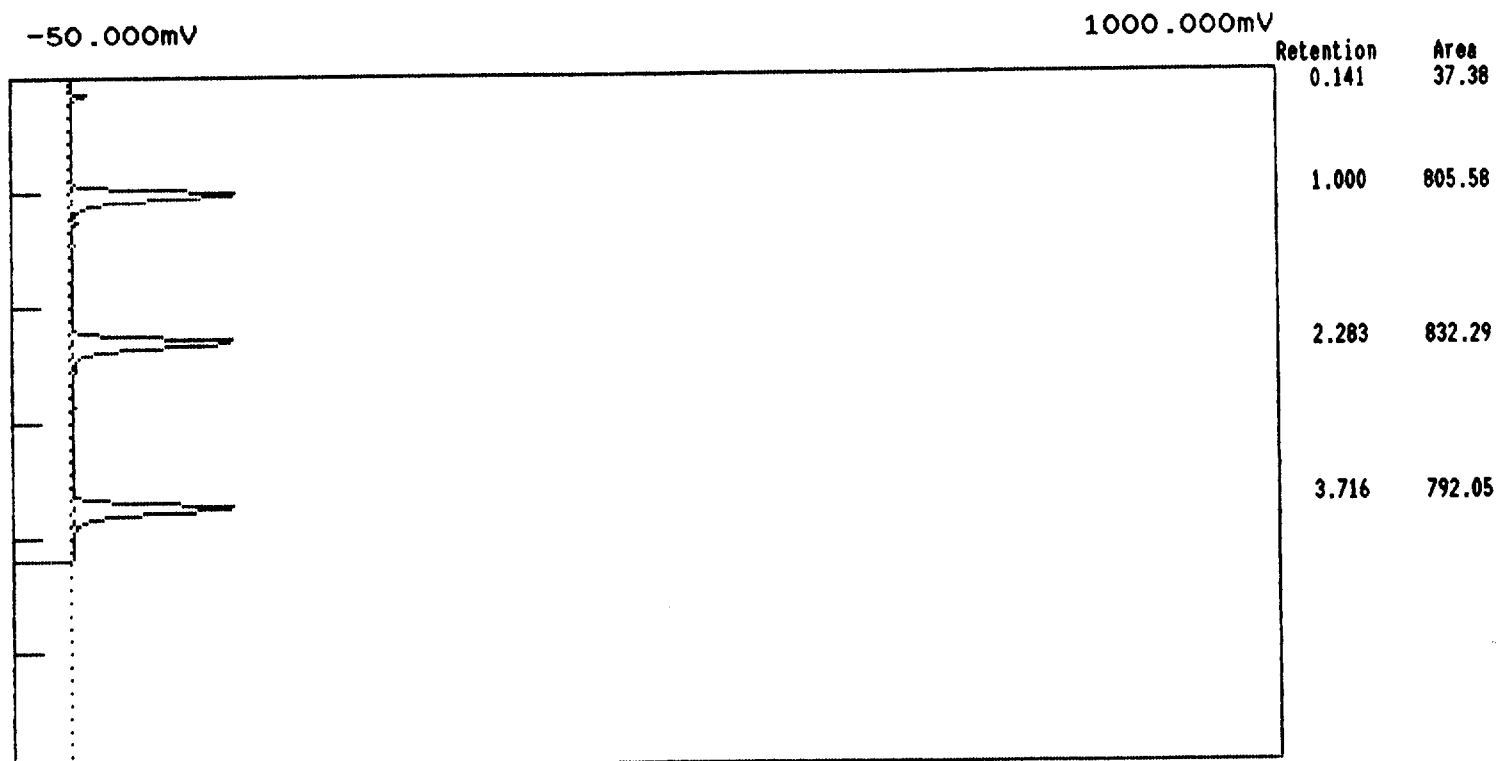
Operator :
 Description : BFI inlet
 Conditions : 6020 ppm CH4 direct cal
 File : BFIin-11.CHR
 Date : 09/02/1992
 Time : 15:03:51



Retention	Area
0.033	12.45
0.325	10.79
1.175	1658.88
1.491	17.54
2.158	12.44
2.616	1650.20
3.016	17.39
3.241	11.48
3.591	11.32
4.091	1608.08

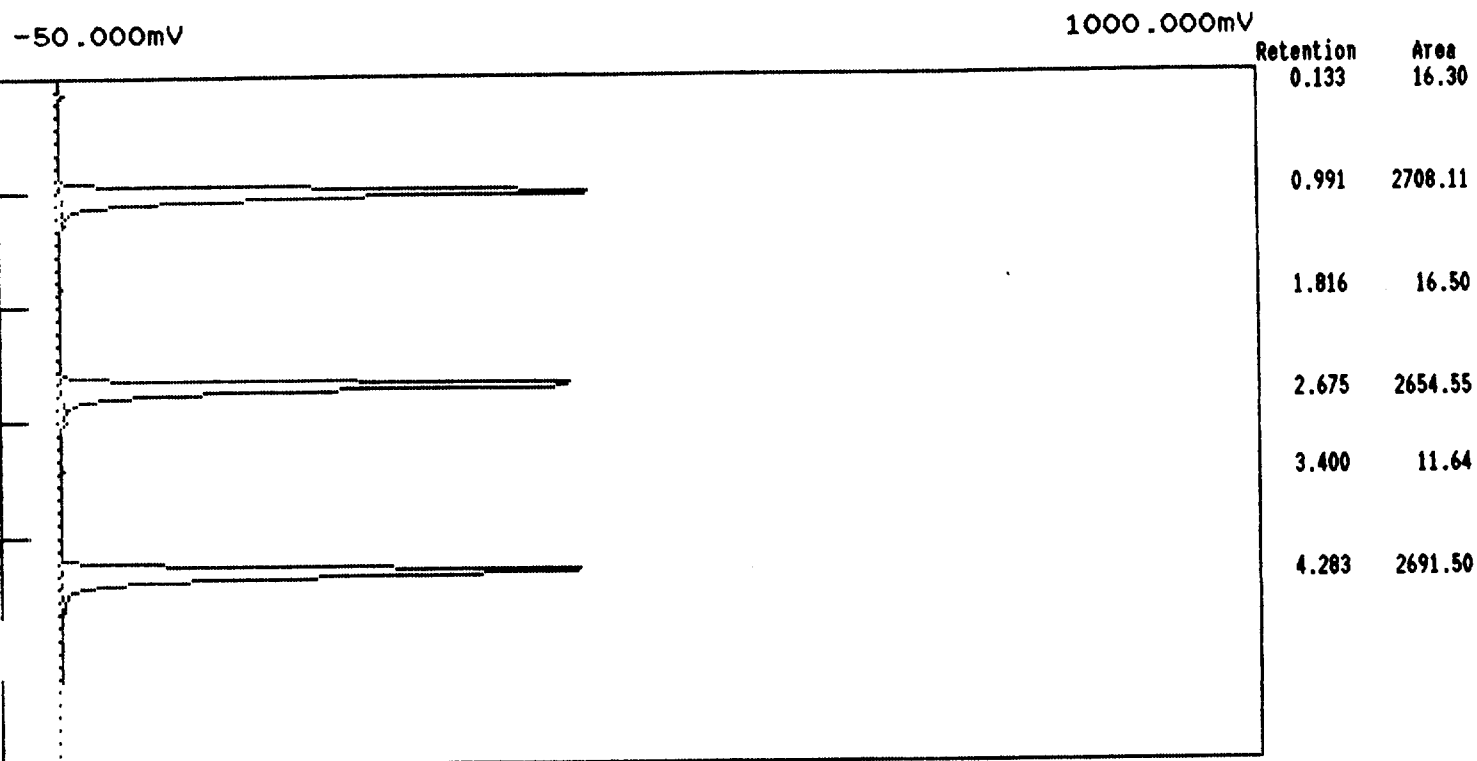
5010.56

Operator : REP
 Description : BFI inlet
 Conditions : 3020 ppm CH4 direct cal
 File : BFIin-12.CHR
 Components :
 Date : 09/02/1992
 Time : 15:16:05



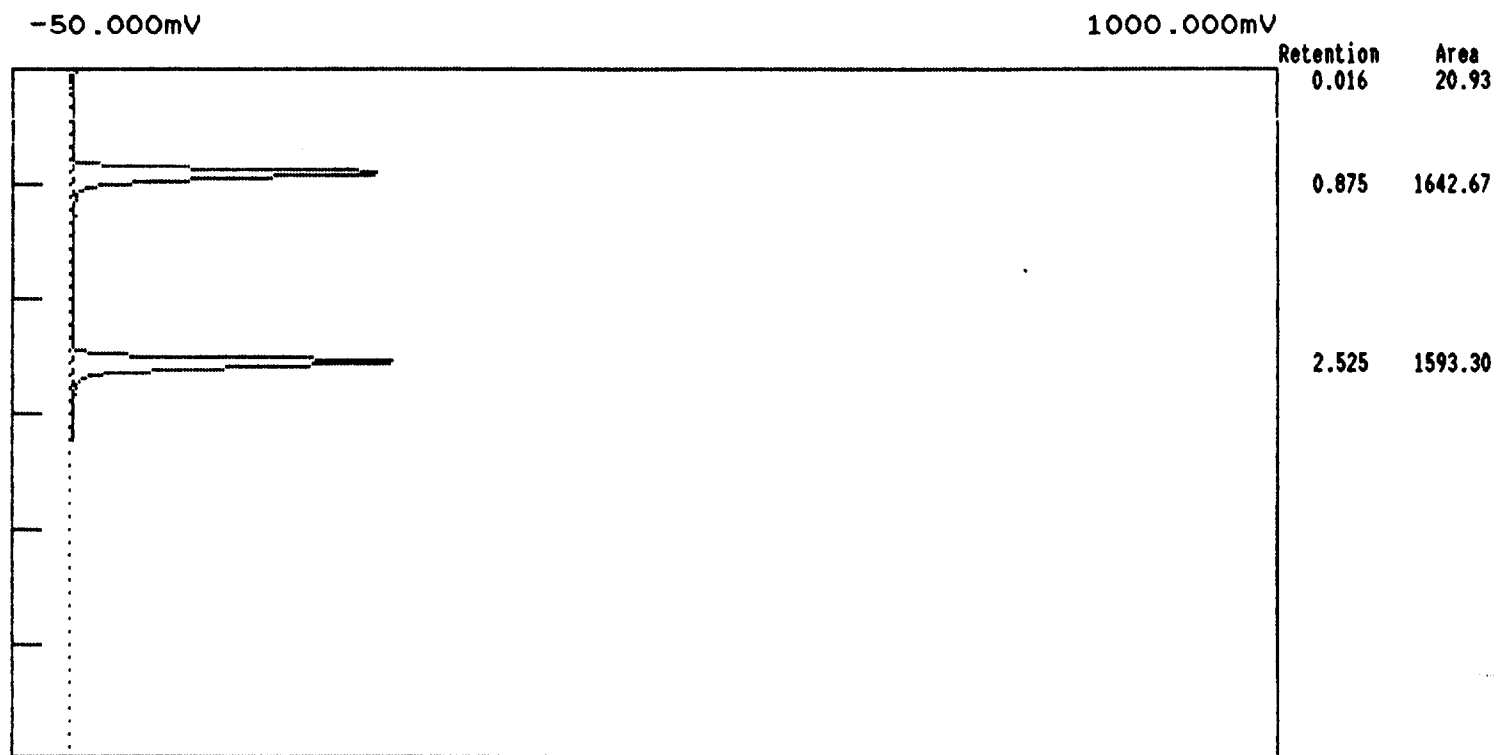
Retention	Area
0.141	37.38
1.000	805.58
2.283	832.29
3.716	792.05
	2467.31

Operator : REP
 Description : BFI inlet
 Conditions : 10020 ppm CH4 direct cal
 File : BFIin-13.CHR
 Date : 09/02/1992
 Time : 15:24:35



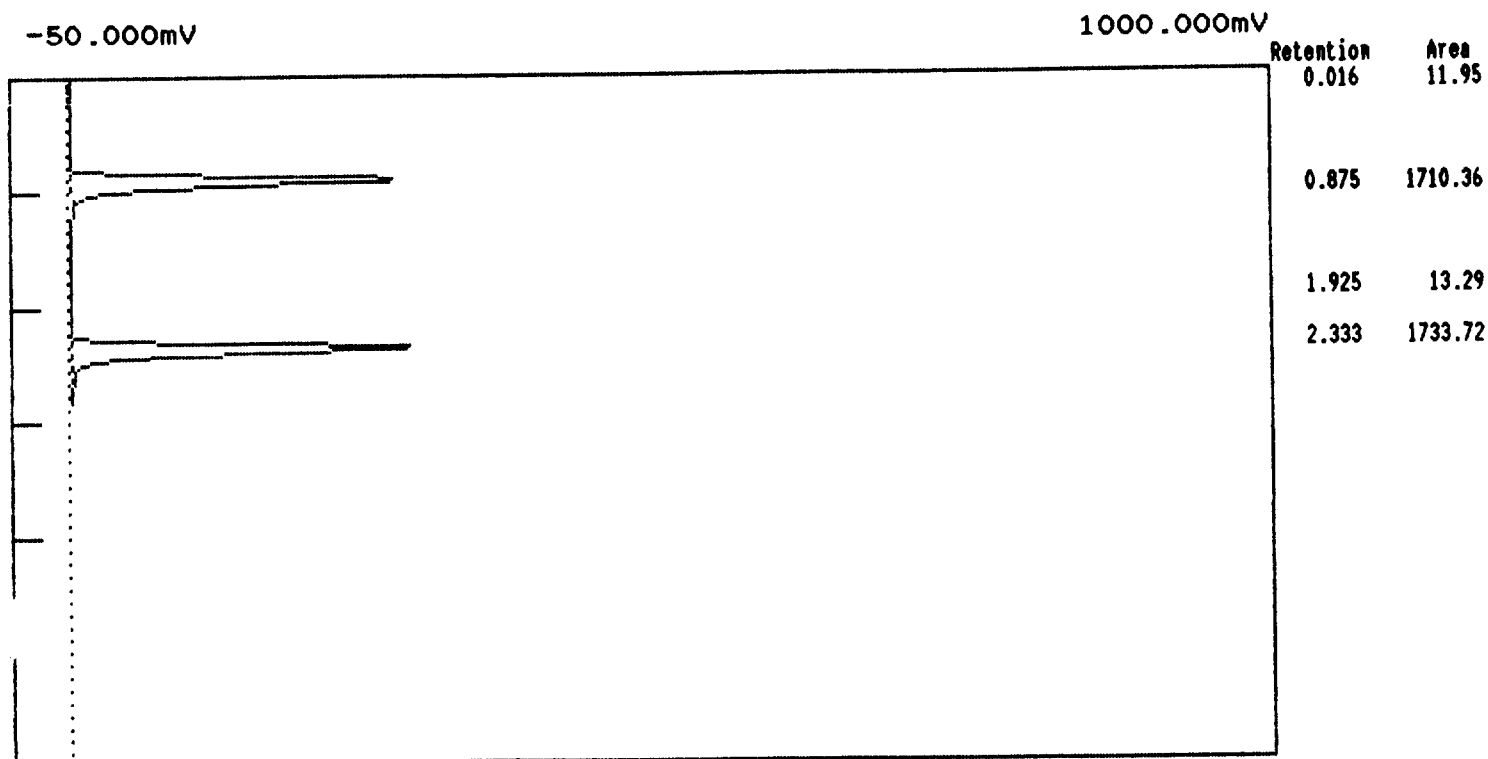
Retention	Area
0.133	16.30
0.991	2708.11
1.816	16.50
2.675	2654.55
3.400	11.64
4.283	2691.50
	8098.61

Operator : REP
 Description : BFI inlet
 Conditions : 3020 ppm CH4 inlet system calibration
 File : BFIin-14.CHR
 Date : 09/02/1992
 Time : 15:43:40



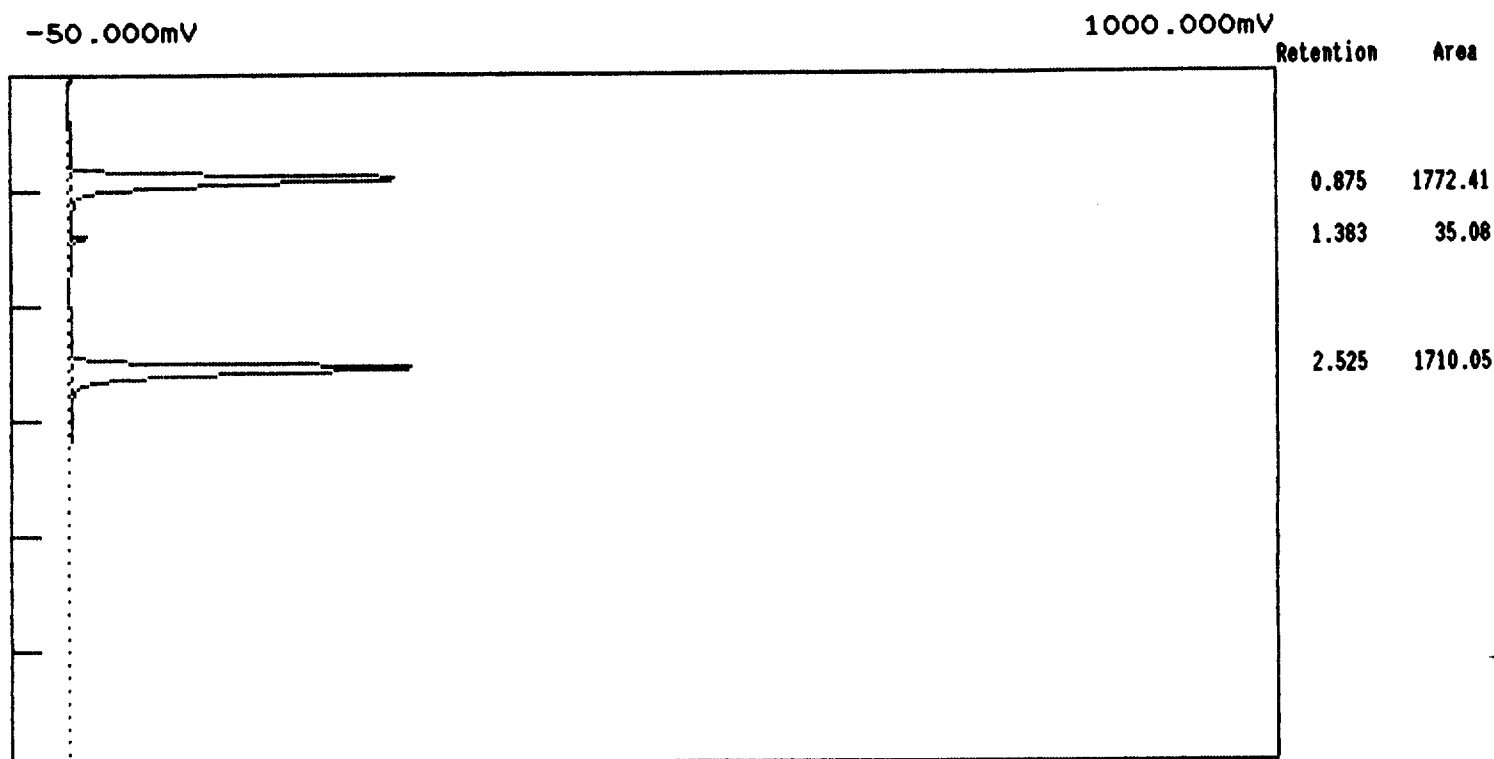
Retention	Area
0.016	20.93
0.875	1642.67
2.525	1593.30
	3256.90

Operator : REP
 Description : BFI inlet
 Conditions : 6020 ppm CH4 postrun 1 inlet system calibration
 File : BFIin-23.CHR
 Date : 09/02/1992
 Time : 17:35:16



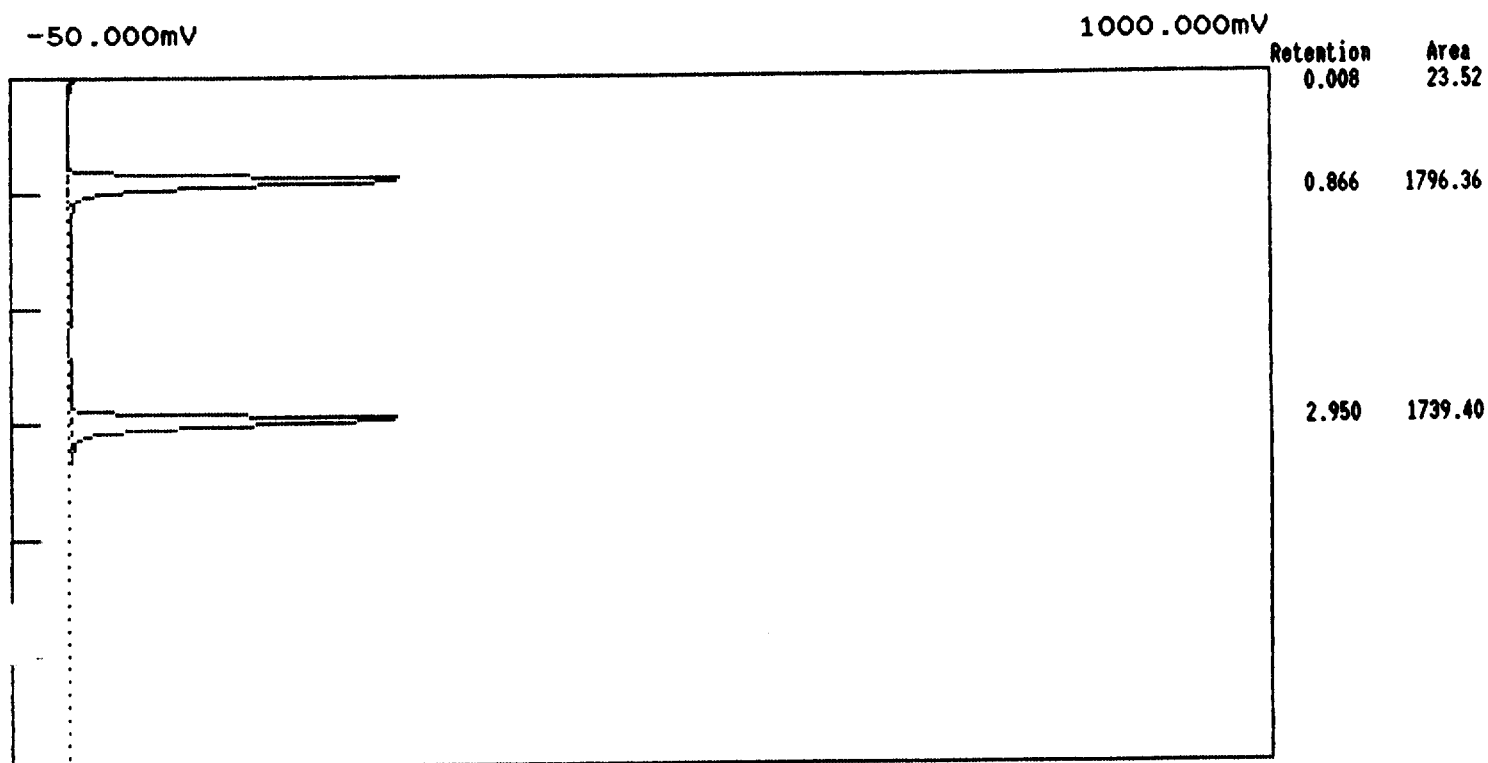
Retention	Area
0.016	11.95
0.875	1710.36
1.925	13.29
2.333	1733.72
	3469.32

Operator : REP
 Description : BFI inlet
 Conditions : 6020 ppm CH4 inlet posttest system calibration
 File : BFIin-32.CHR
 Date : 09/02/1992
 Time : 20:40:19



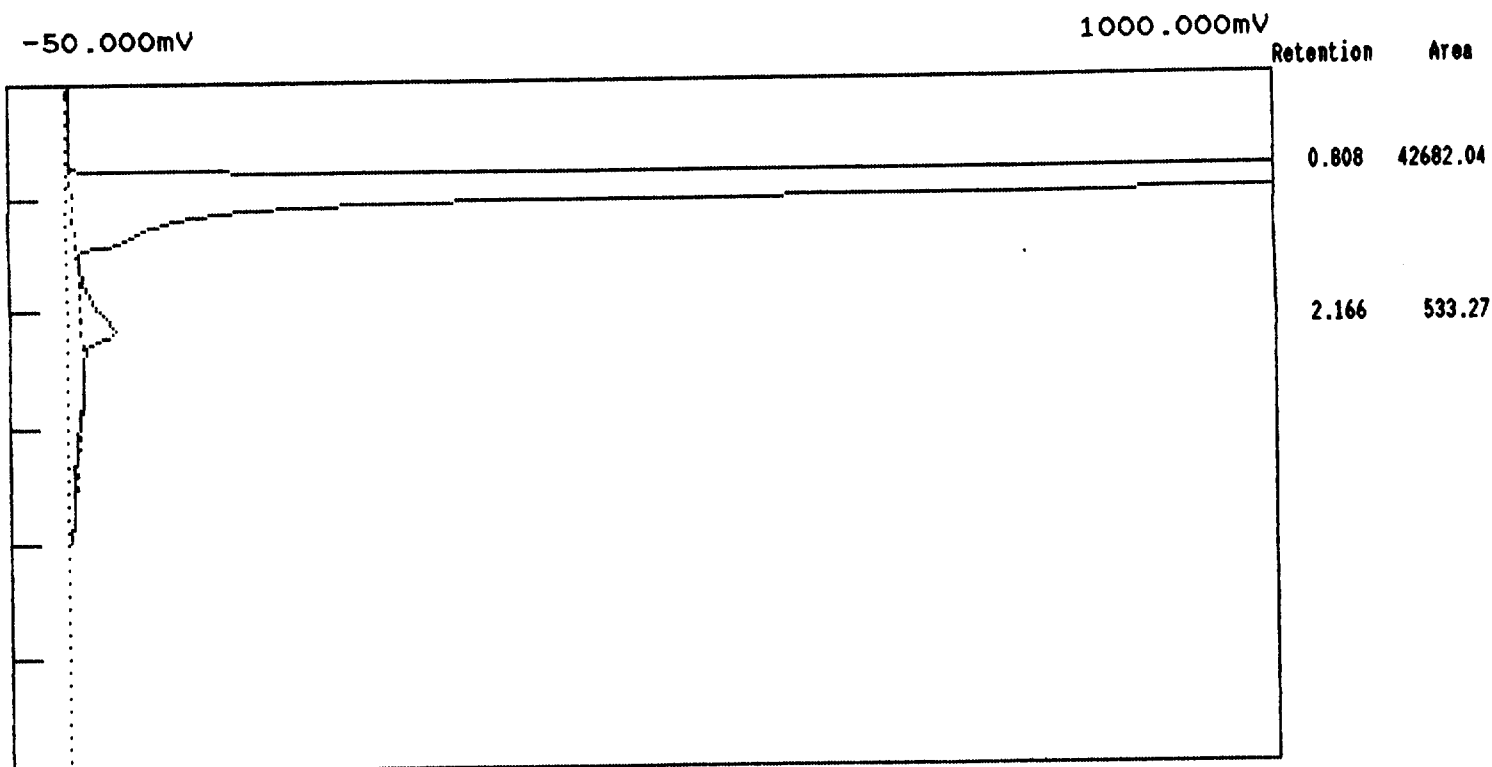
Retention	Area
0.875	1772.41
1.383	35.08
2.525	1710.05
	3517.53

Operator : REP
 Description : BFI inlet
 Conditions : 6020 ppm CH4 inlet posttest system calibration
 File : BFIin-41.CHR
 Date : 09/02/1992
 Time : 22:46:09



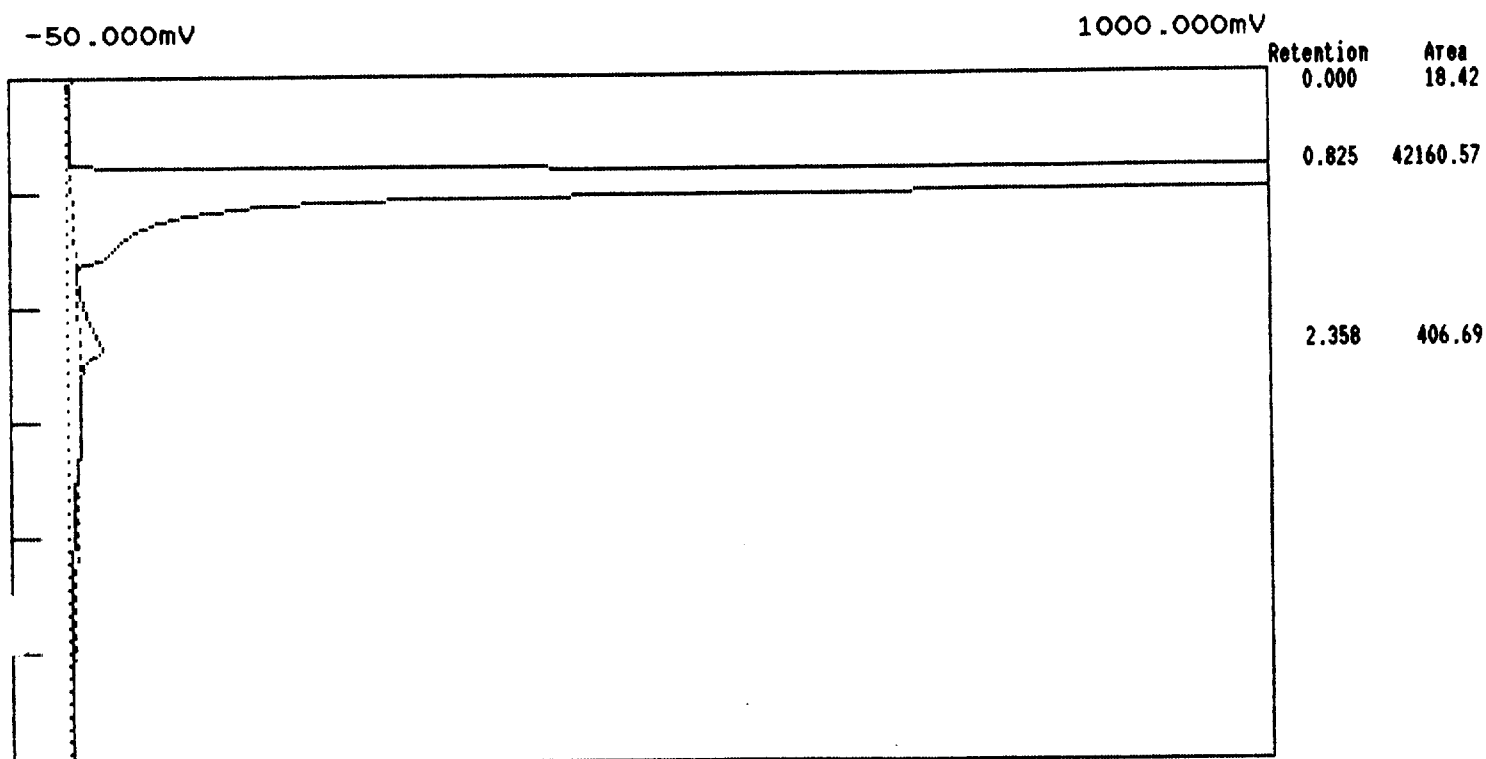
Retention	Area
0.008	23.52
0.866	1796.36
2.950	1739.40
	3559.28

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-1a
 File : BFIin-16.CHR
 Date : 09/02/1992
 Time : 16:18:49



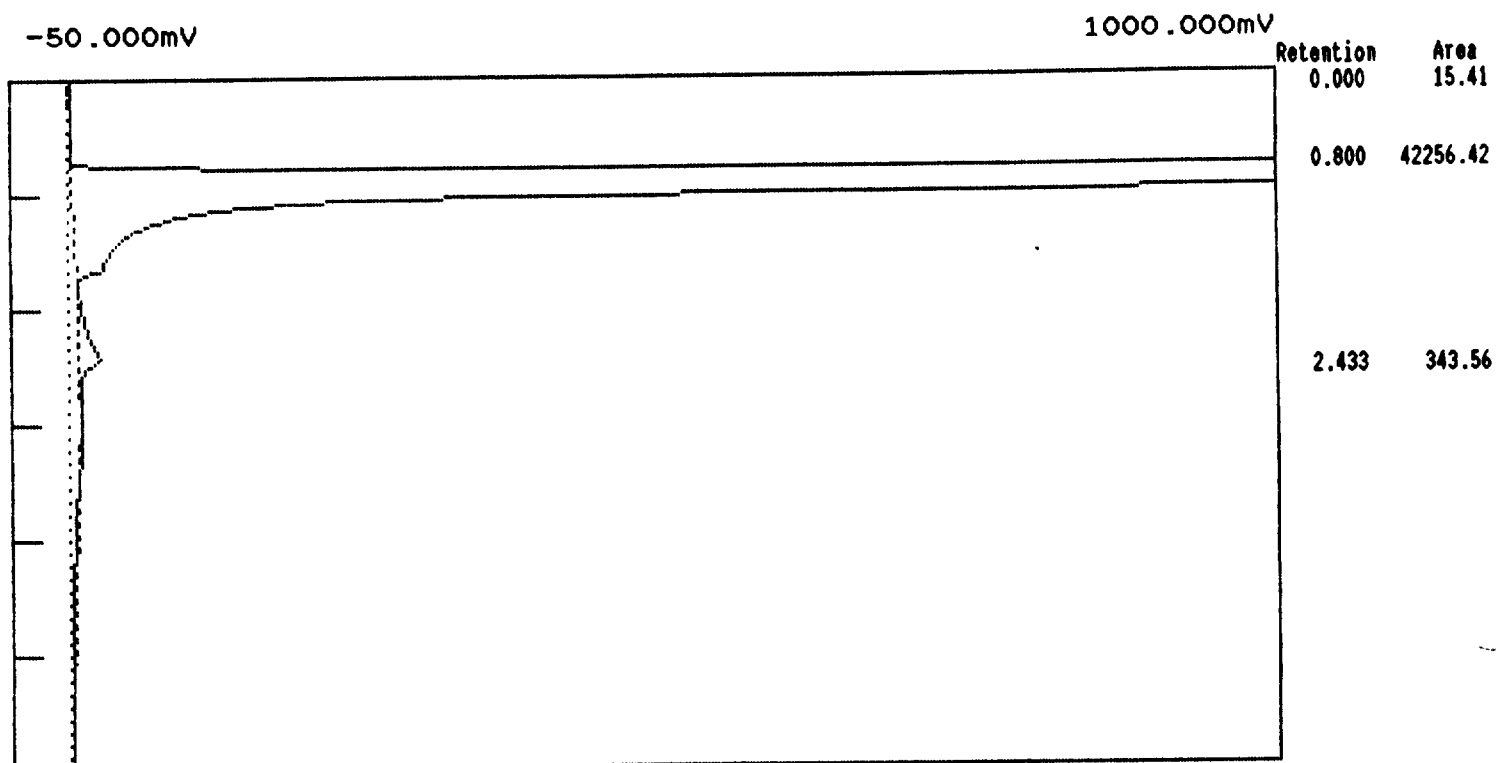
Retention	Area
0.808	42682.04
2.166	533.27
	43215.32

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-1a**b**
 File : BFIin-17.CHR
 Date : 09/02/1992
 Time : 16:27:38



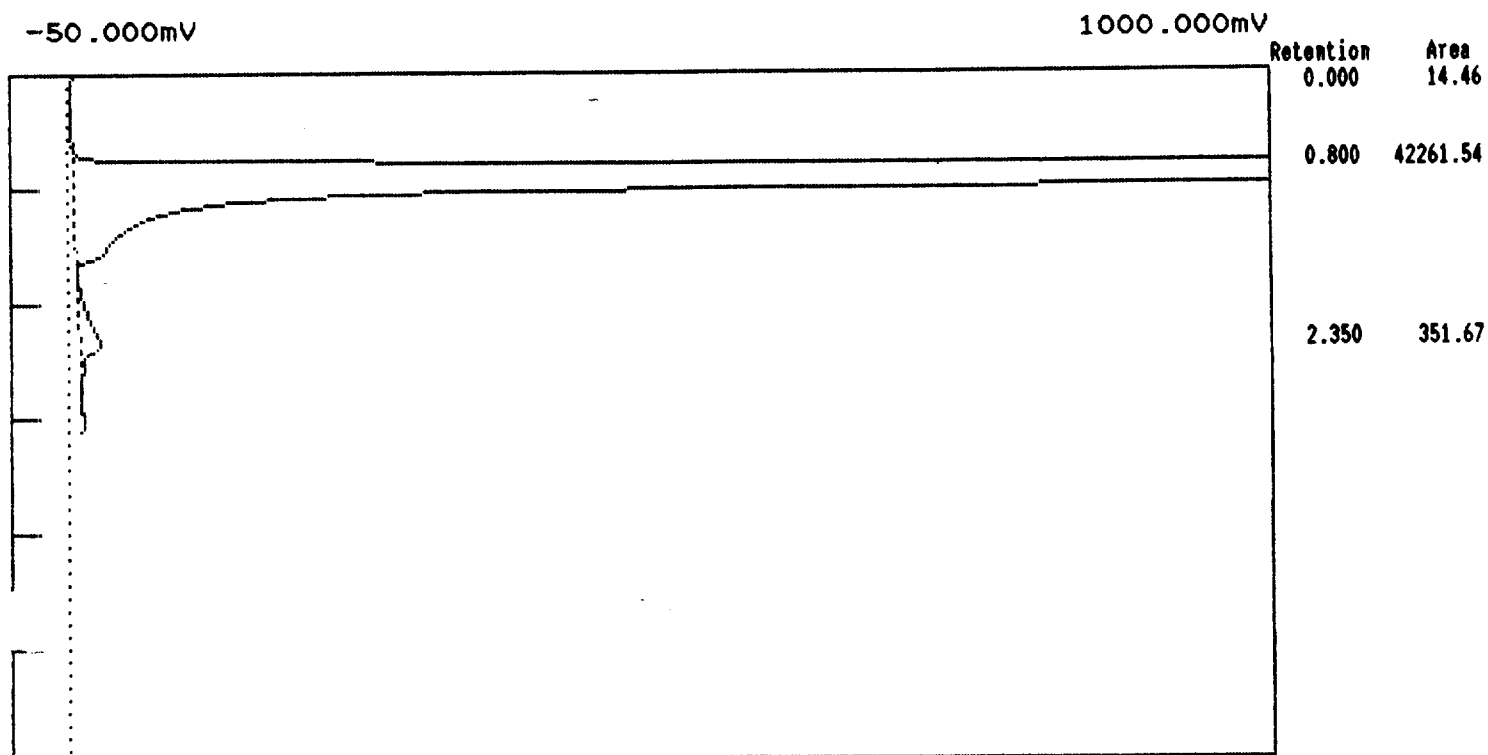
Retention	Area
0.000	18.42
0.825	42160.57
2.358	406.69
	42585.67

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-1C
 File : BFIin-18.CHR
 Date : 09/02/1992
 Time : 16:37:54



Retention	Area
0.000	15.41
0.800	42256.42
2.433	343.56
	42615.38

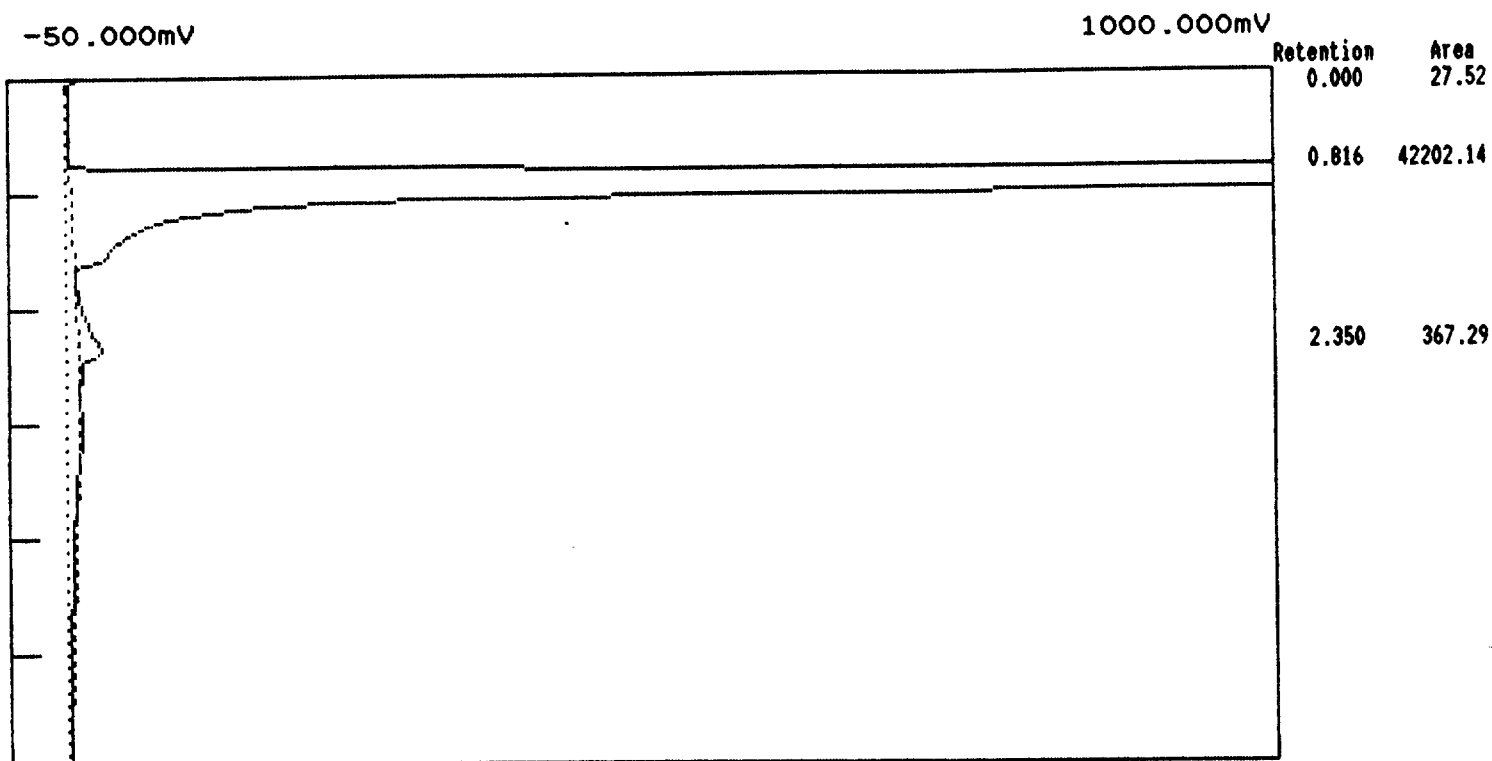
Operator : REP
 Description : BFI inlet
 Conditions : I-M18-1d
 File : BFIin-19.CHR
 Date : 09/02/1992
 Time : 16:53:48



Retention	Area
0.000	14.46
0.800	42261.54
2.350	351.67

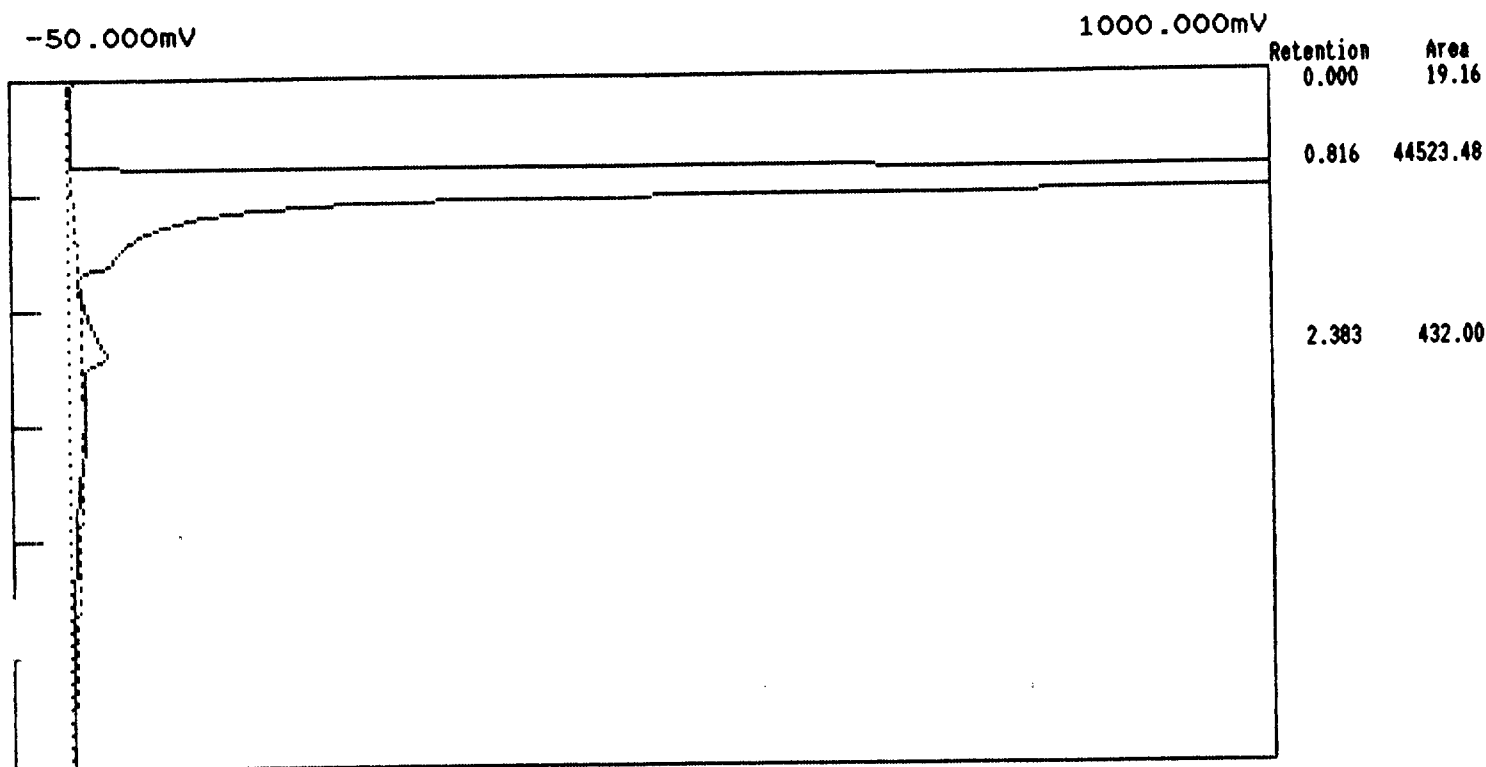
42627.67

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-1e
 File : BFIin-20.CHR
 Date : 09/02/1992
 Time : 16:58:33



Retention	Area
0.000	27.52
0.816	42202.14
2.350	367.29
	42596.95

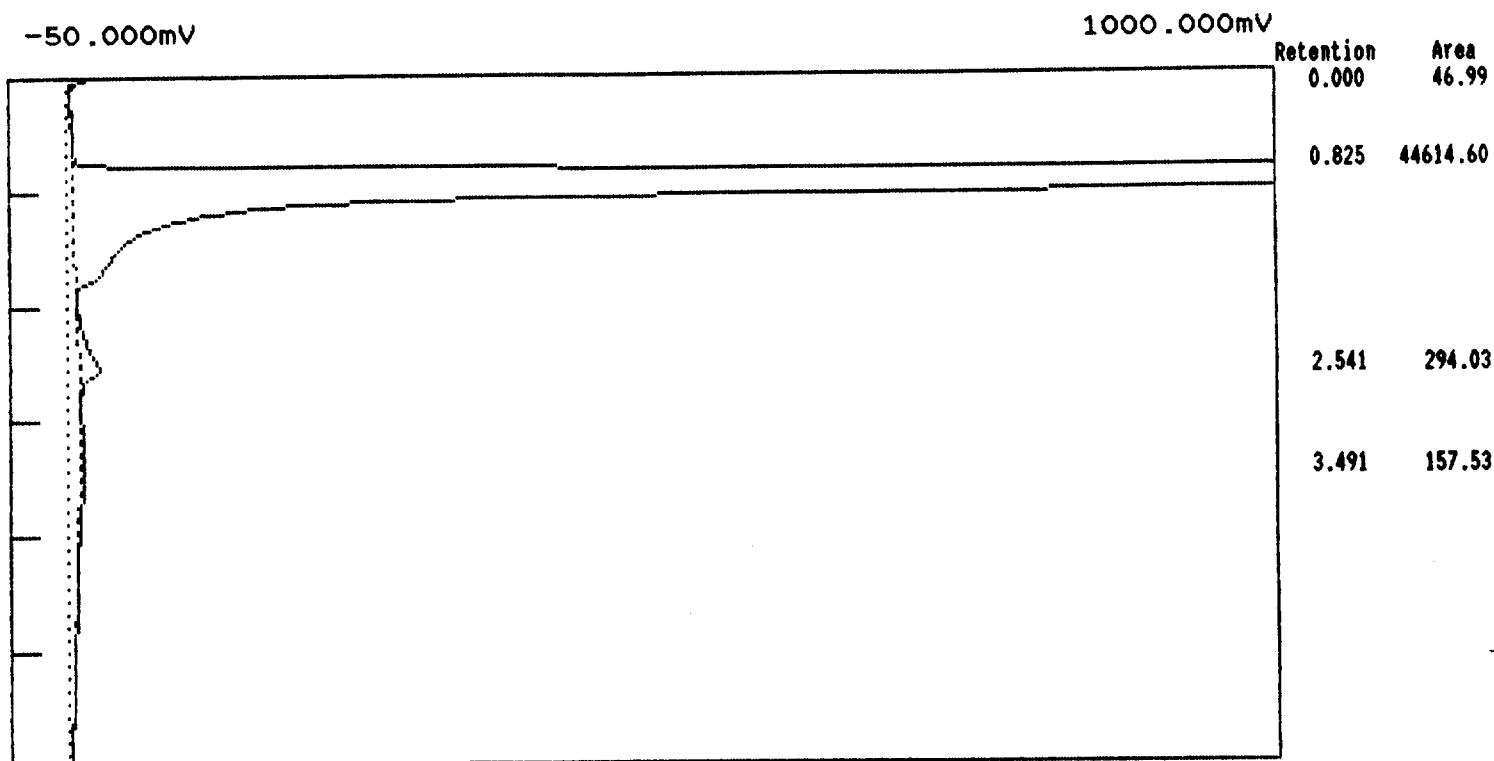
Operator : REP
 Description : BFI inlet
 Conditions : I-M18-1
 File : BFIin-21.CHR
 Date : 09/02/1992
 Time : 17:07:42



Retention	Area
0.000	19.16
0.816	44523.48
2.383	432.00

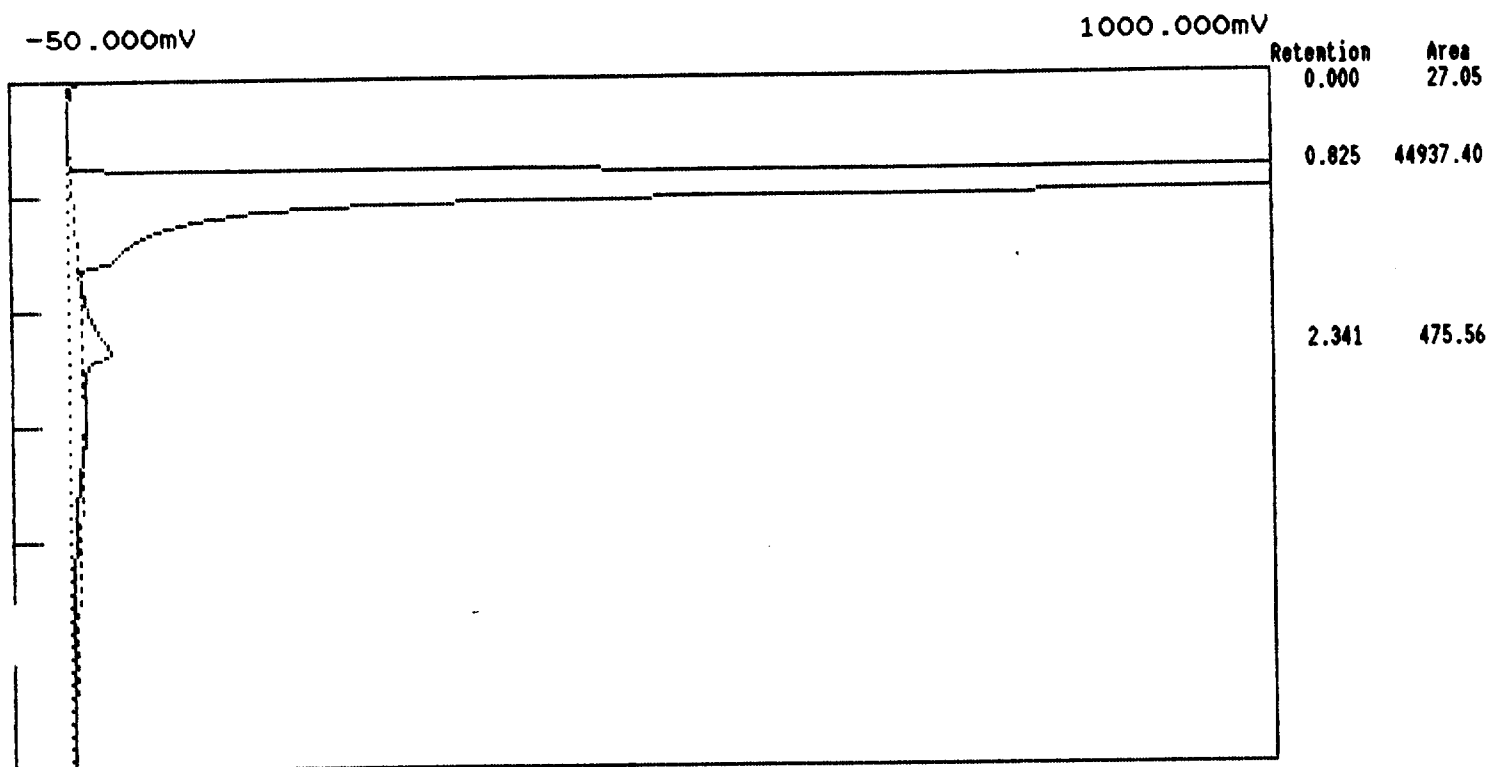
44974.64

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-19
 File : BFIin-22.CHR
 Date : 09/02/1992
 Time : 17:21:33



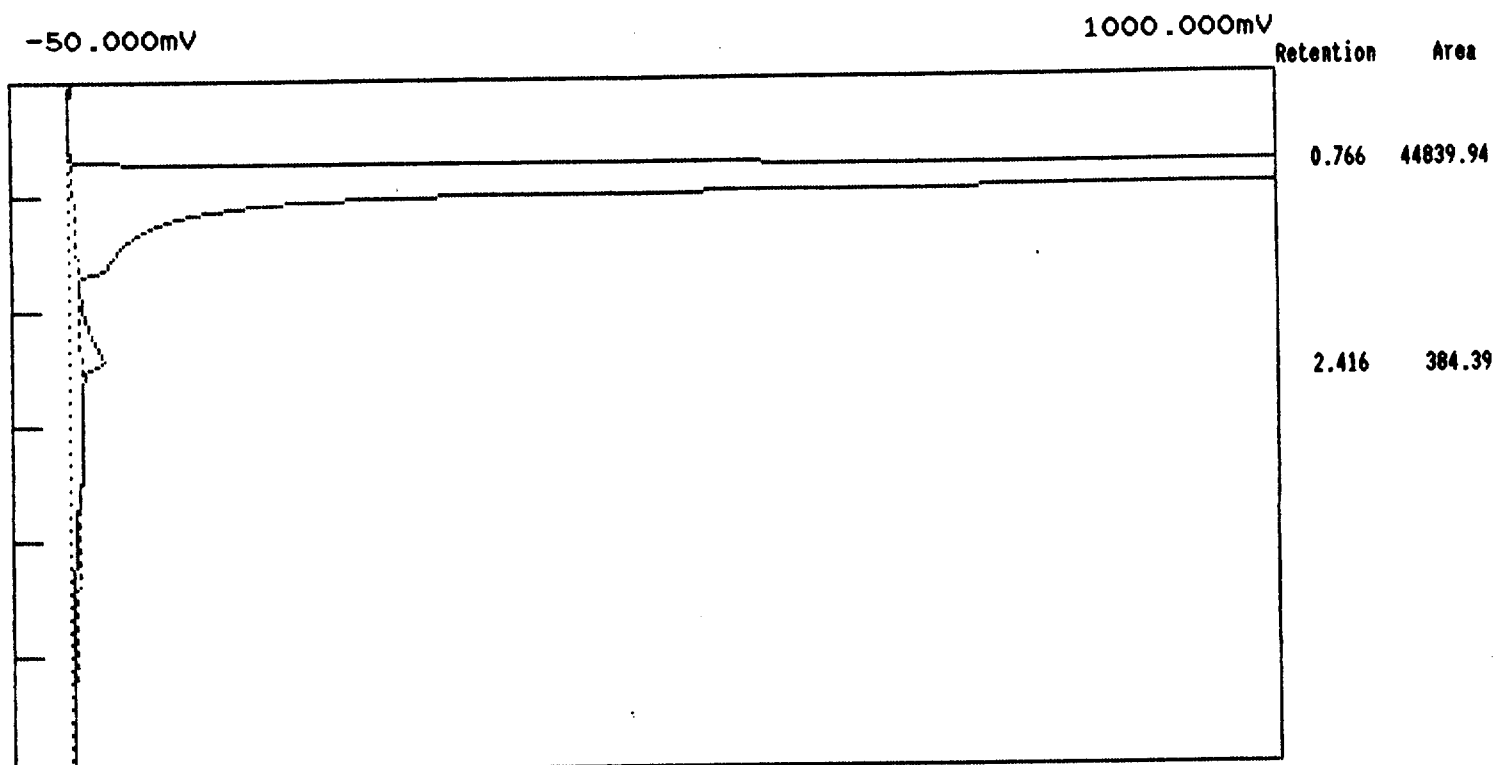
Retention	Area
0.000	46.99
0.825	44614.60
2.541	294.03
3.491	157.53
	45113.15

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-2 u
 File : BFIin-25.CHR
 Date : 09/02/1992
 Time : 19:24:11



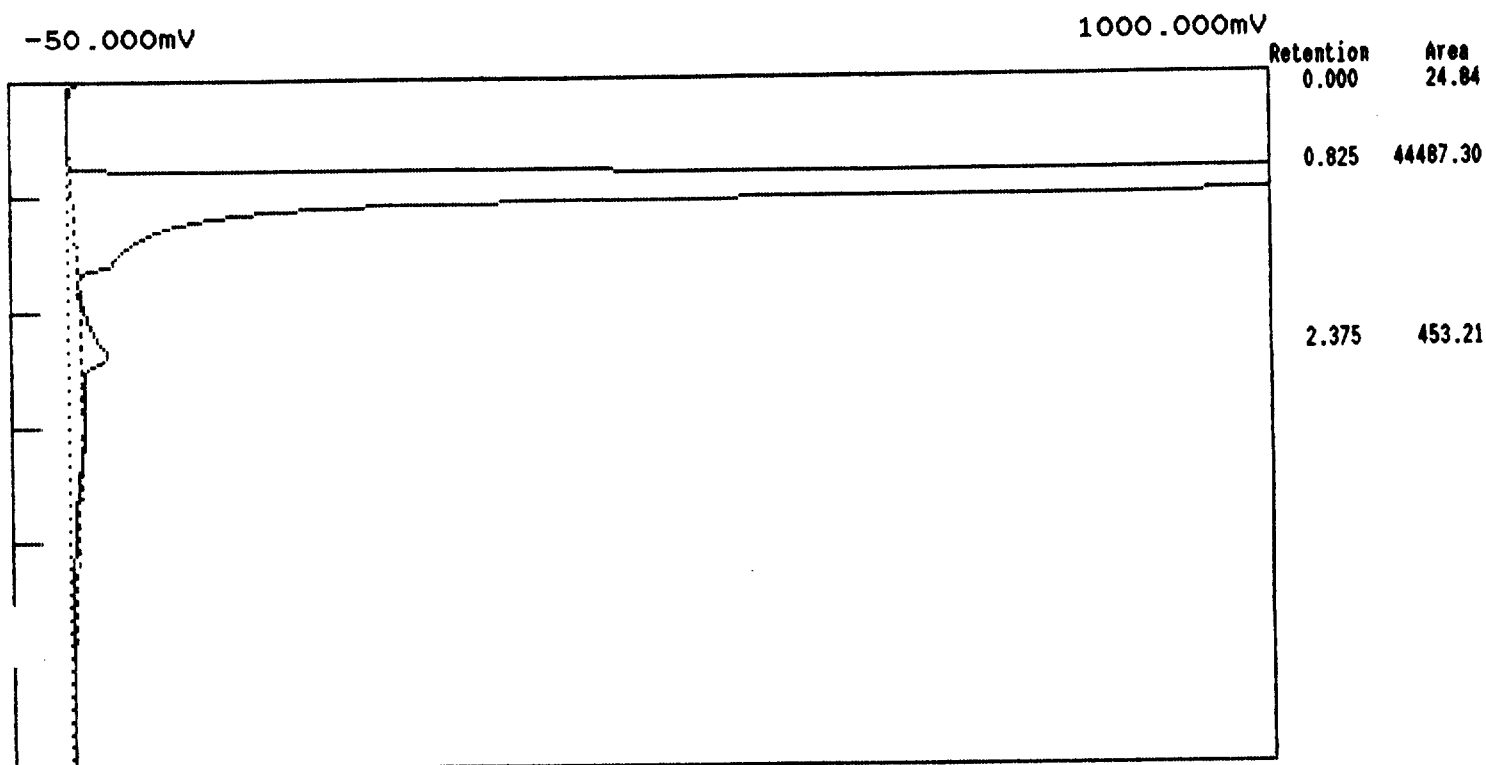
Retention	Area
0.000	27.05
0.825	44937.40
2.341	475.56
	45440.02

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-2 v
 File : BFIin-26.CHR
 Date : 09/02/1992
 Time : 19:34:19



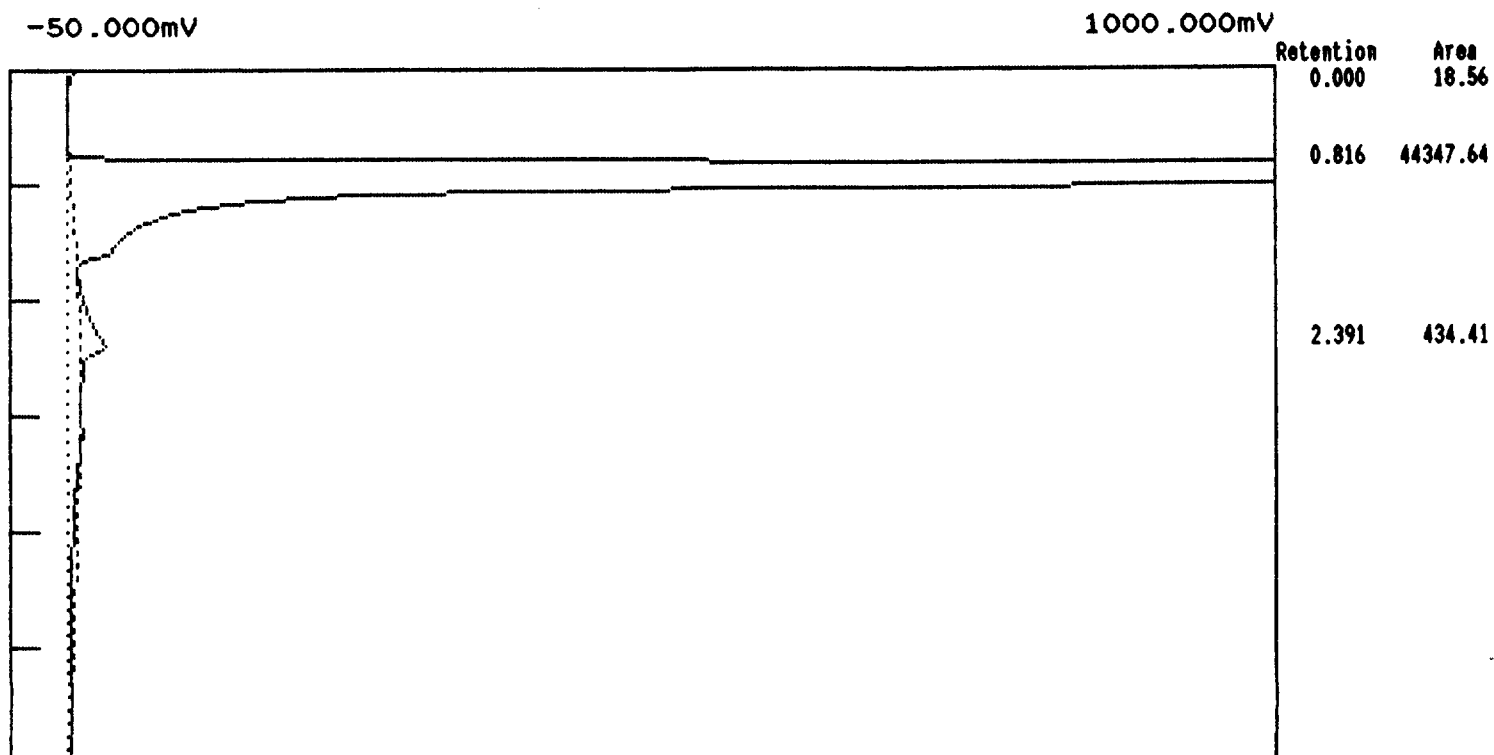
Retention	Area
0.766	44839.94
2.416	384.39
	45224.33

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-2c
 File : BFIin-27.CHR
 Date : 09/02/1992
 Time : 19:45:03



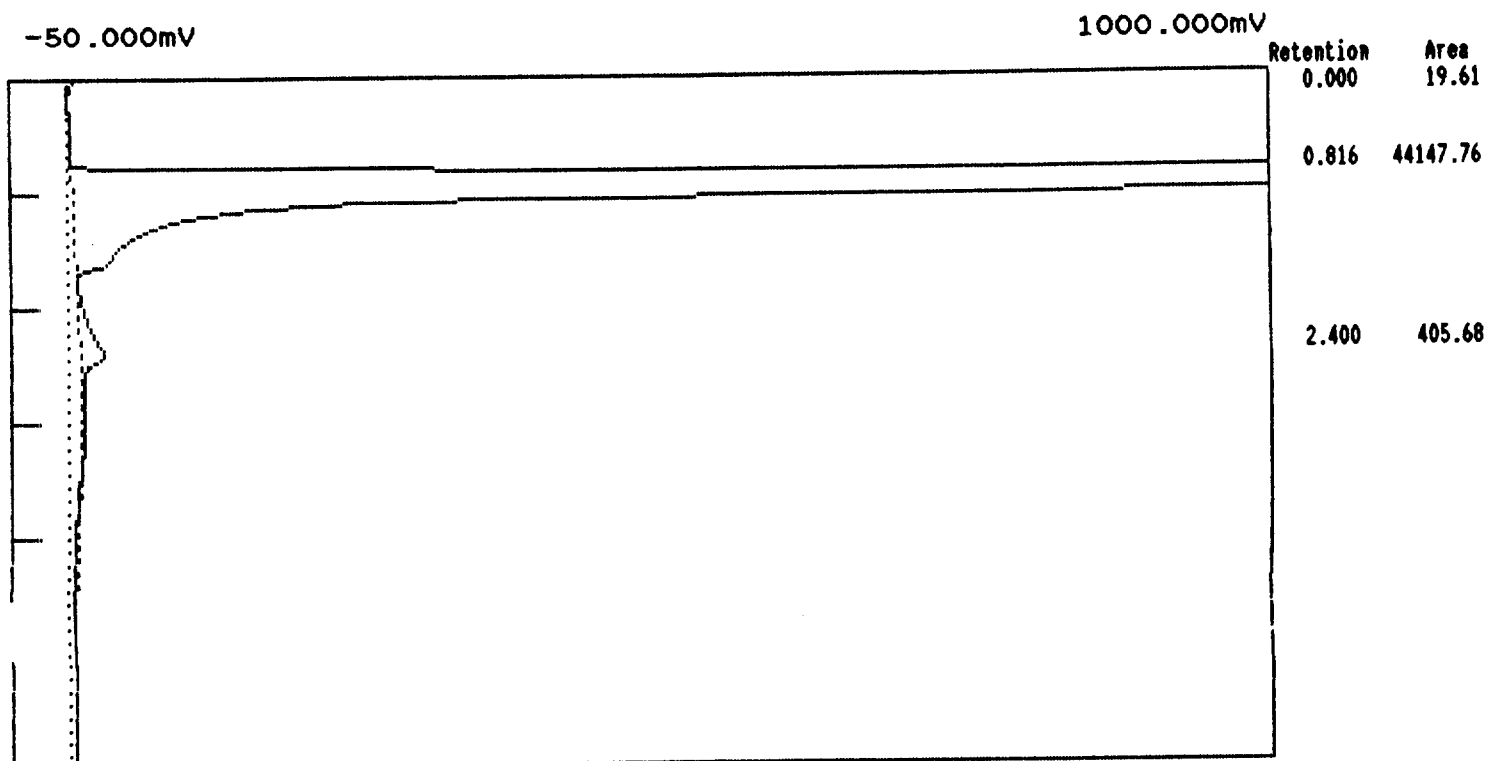
Retention	Area
0.000	24.84
0.825	44487.30
2.375	453.21
44965.36	

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-2d
 File : BFIin-28.CHR
 Date : 09/02/1992
 Time : 19:55:11



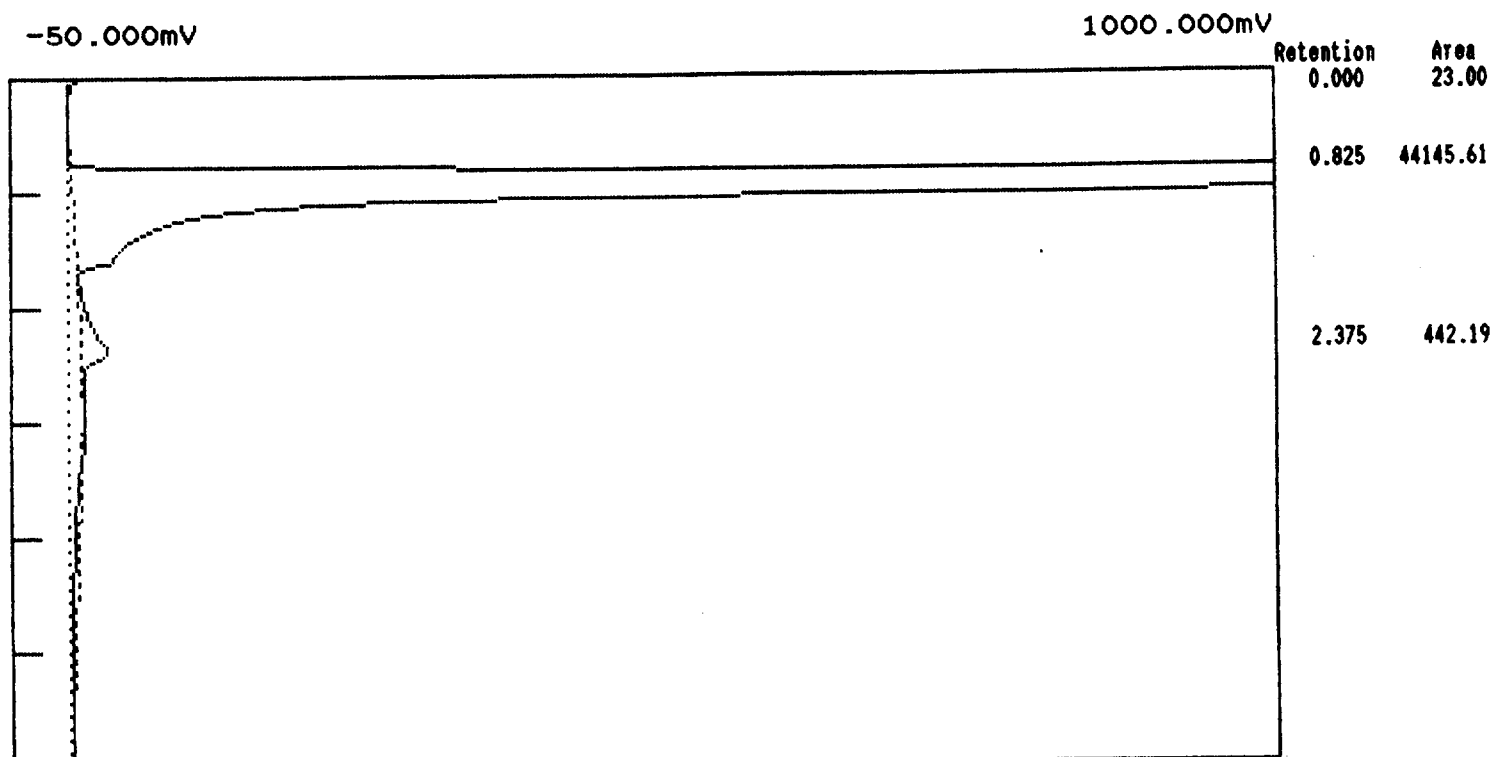
Retention	Area
0.000	18.56
0.816	44347.64
2.391	434.41
	44800.61

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-2 e
 File : BFIin-29.CHR
 Date : 09/02/1992
 Time : 20:08:54



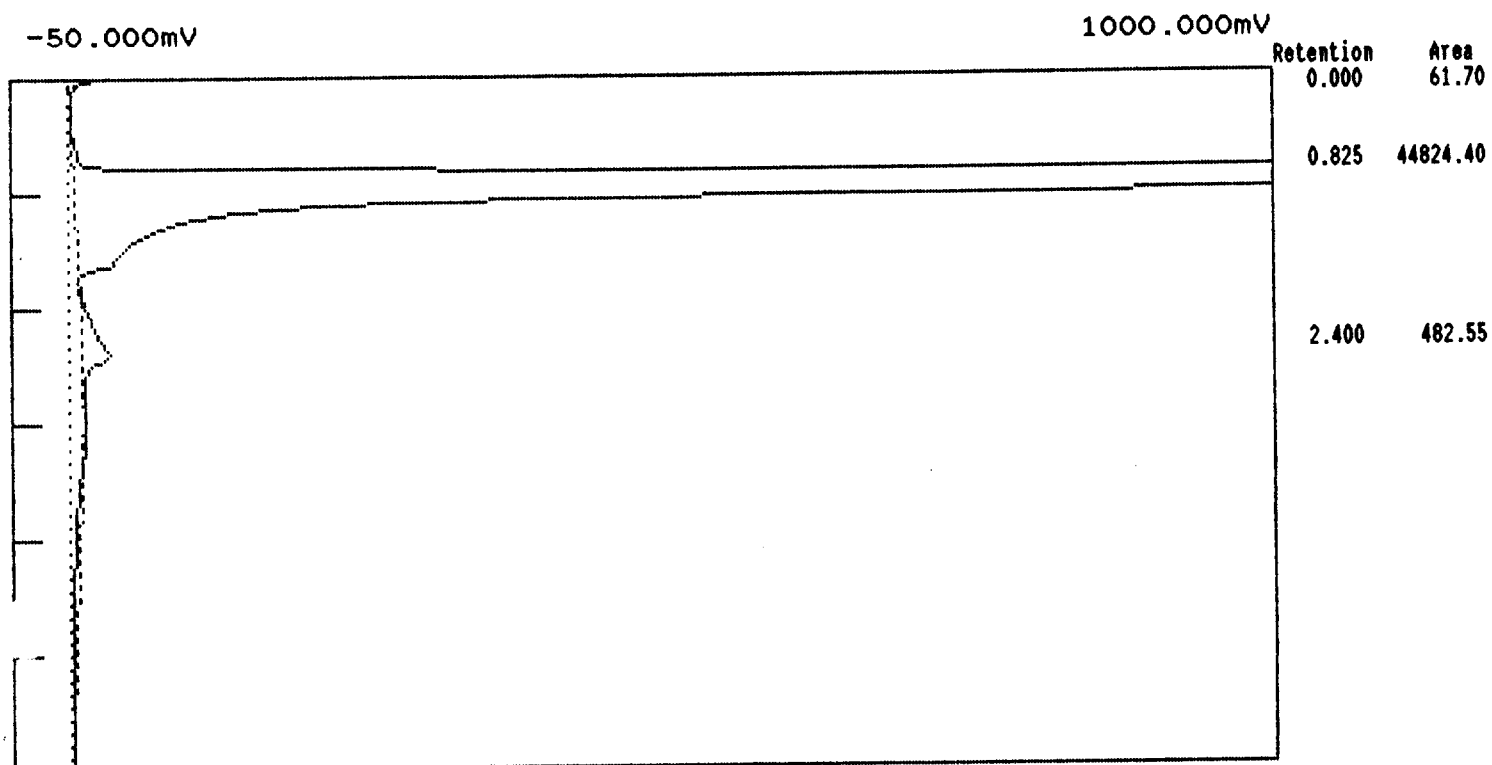
Retention	Area
0.000	19.61
0.816	44147.76
2.400	405.68
	44573.05

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-2f
 File : BFIin-30.CHR
 Date : 09/02/1992
 Time : 20:15:57



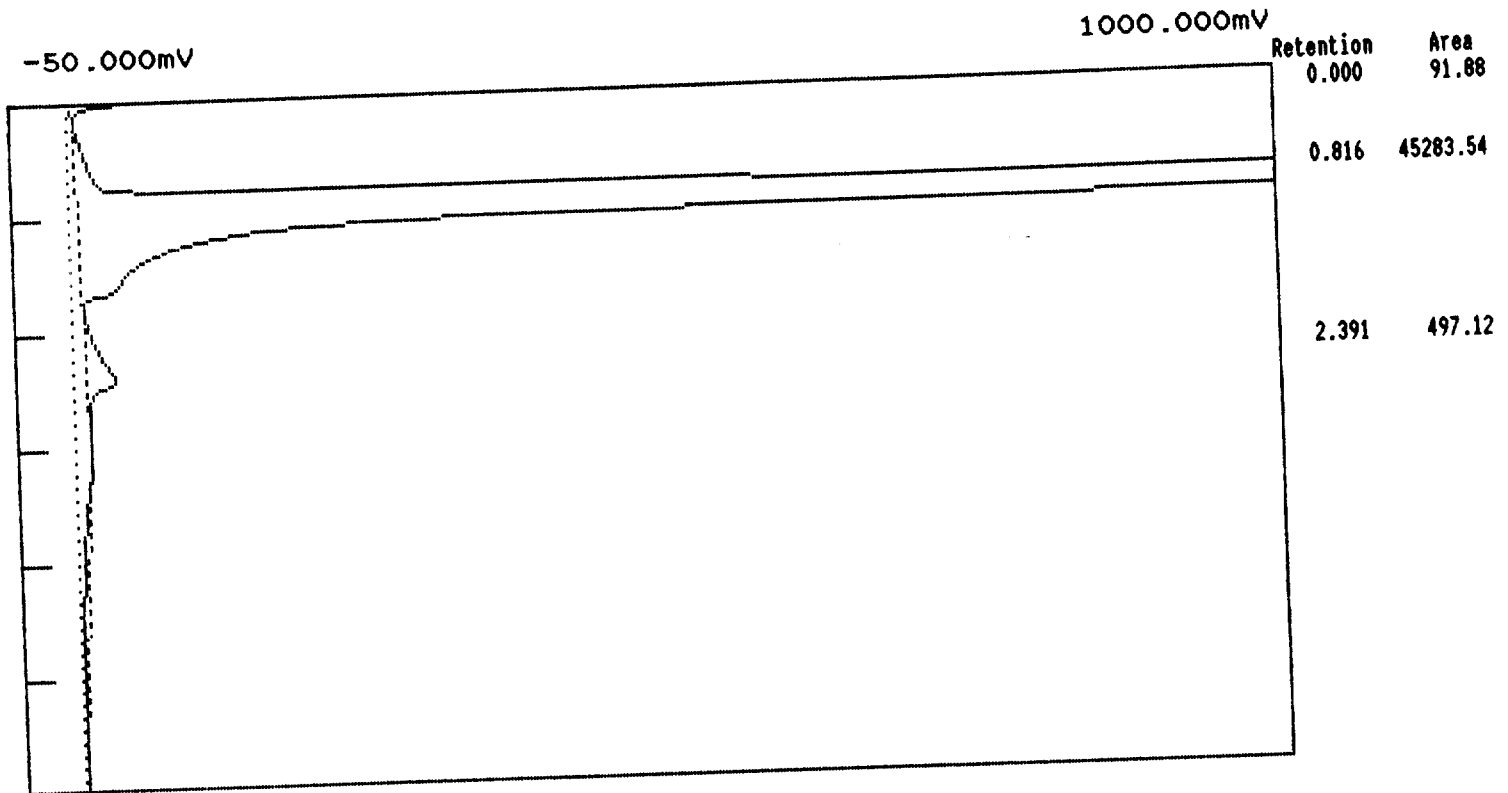
Retention	Area
0.000	23.00
0.825	44145.61
2.375	442.19
	44610.81

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-2g
 File : BFIin-31.CHR
 Date : 09/02/1992
 Time : 20:26:37



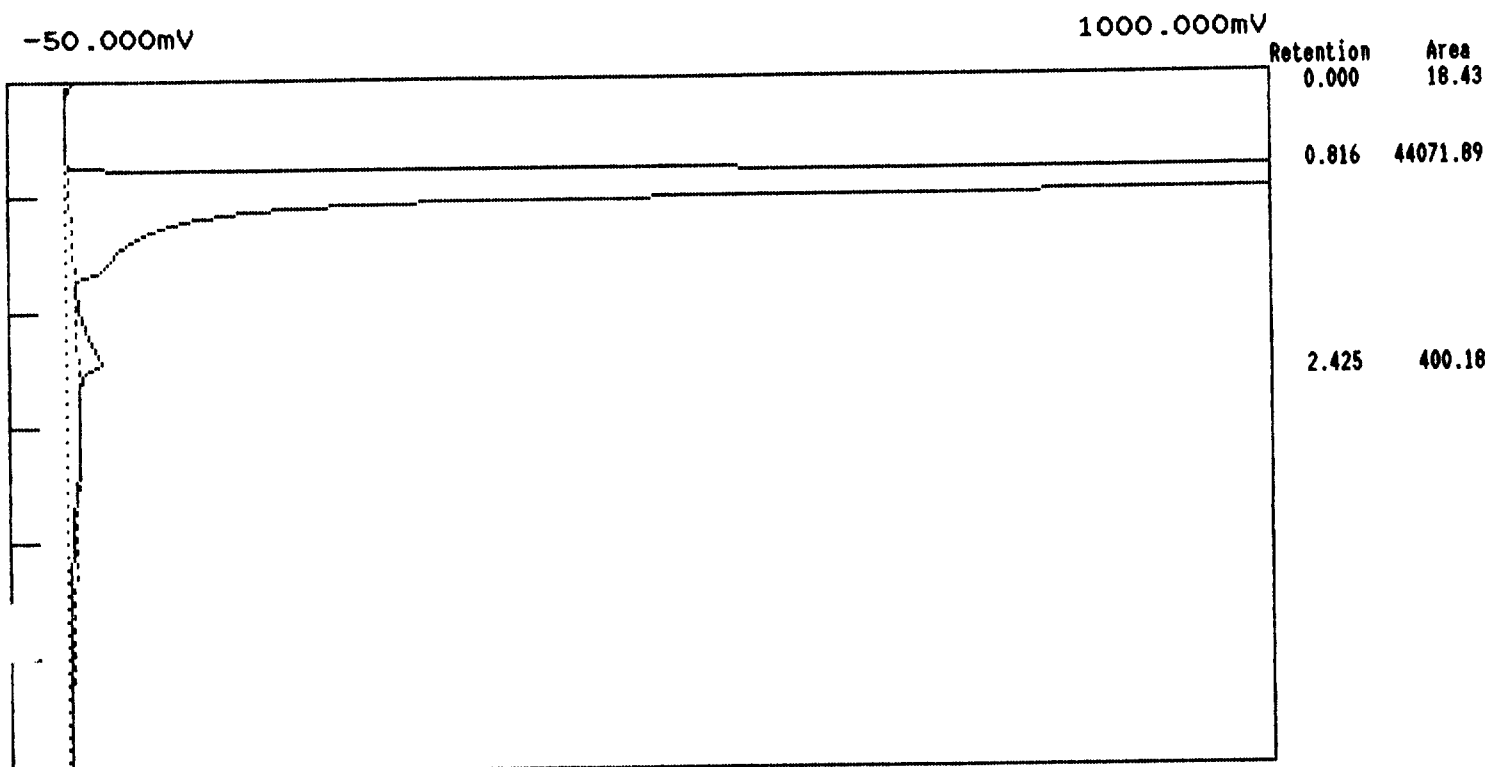
Retention	Area
0.000	61.70
0.825	44824.40
2.400	482.55
	45368.66

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-3a
 File : BFIin-34.CHR
 Date : 09/02/1992
 Time : 21:36:25



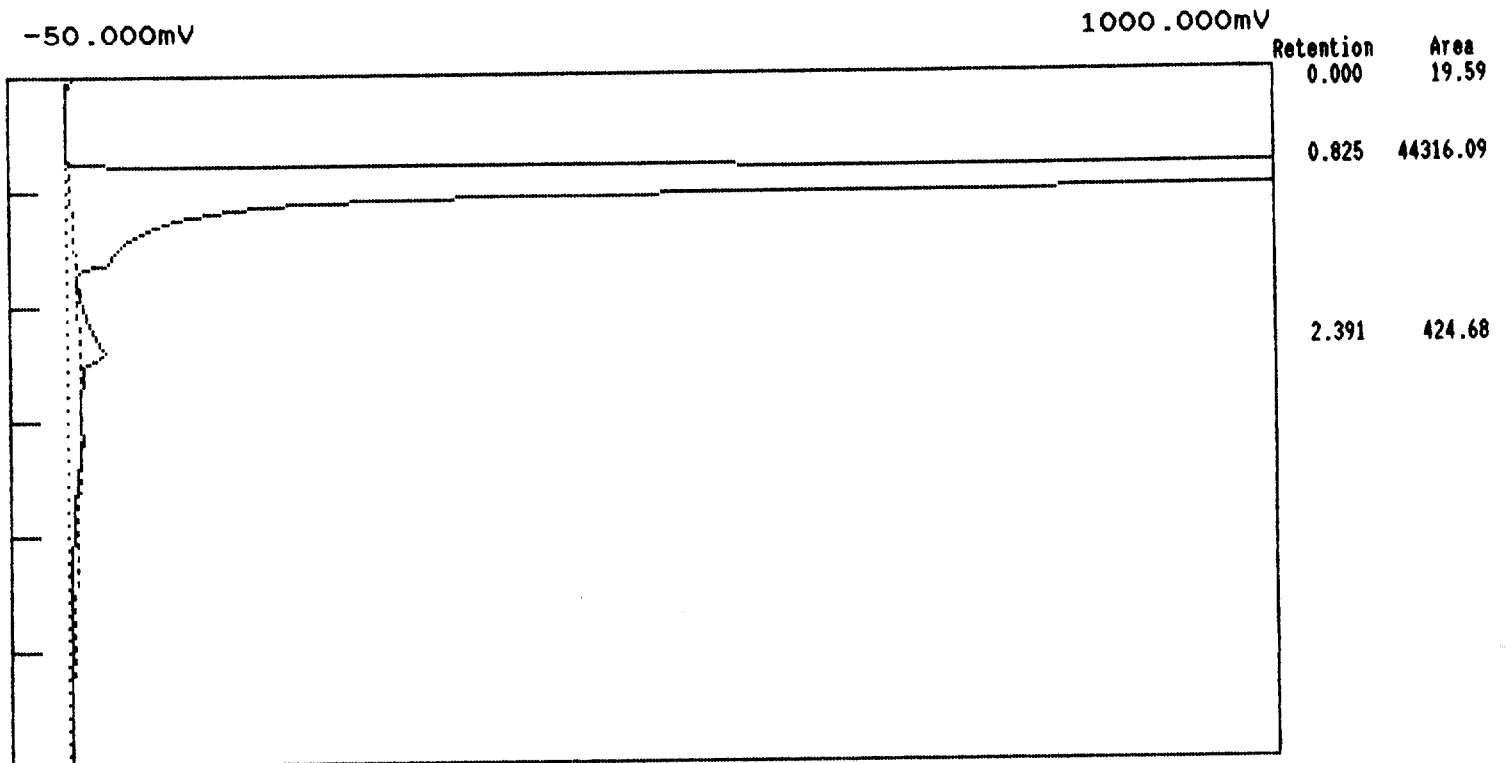
Retention	Area
0.000	91.88
0.816	45283.54
2.391	497.12
	45872.54

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-36
 File : BFIin-35.CHR
 Date : 09/02/1992
 Time : 21:44:34



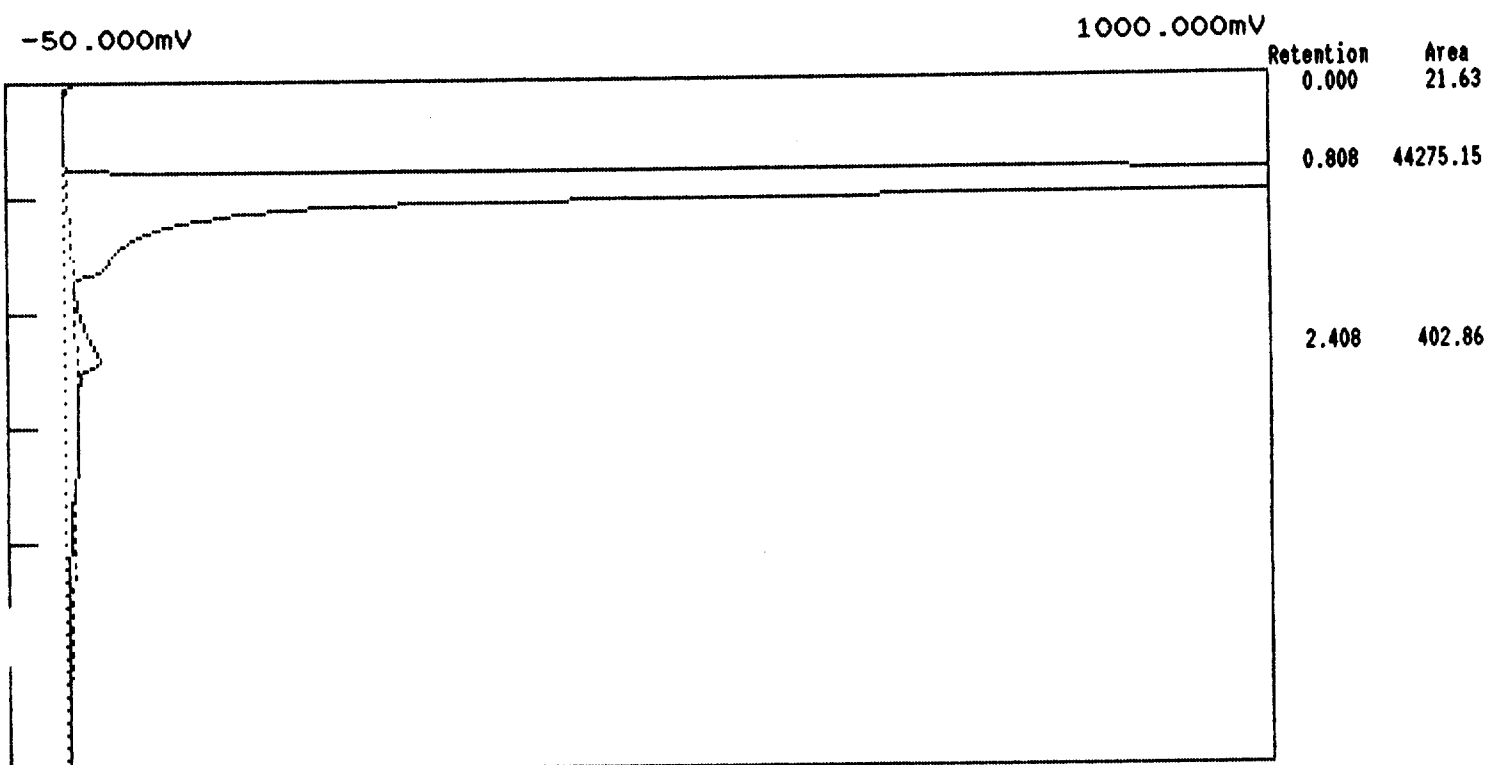
Retention	Area
0.000	18.43
0.816	44071.89
2.425	400.18
	44490.50

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-3C
 File : BFIin-36.CHR
 Date : 09/02/1992
 Time : 21:54:18



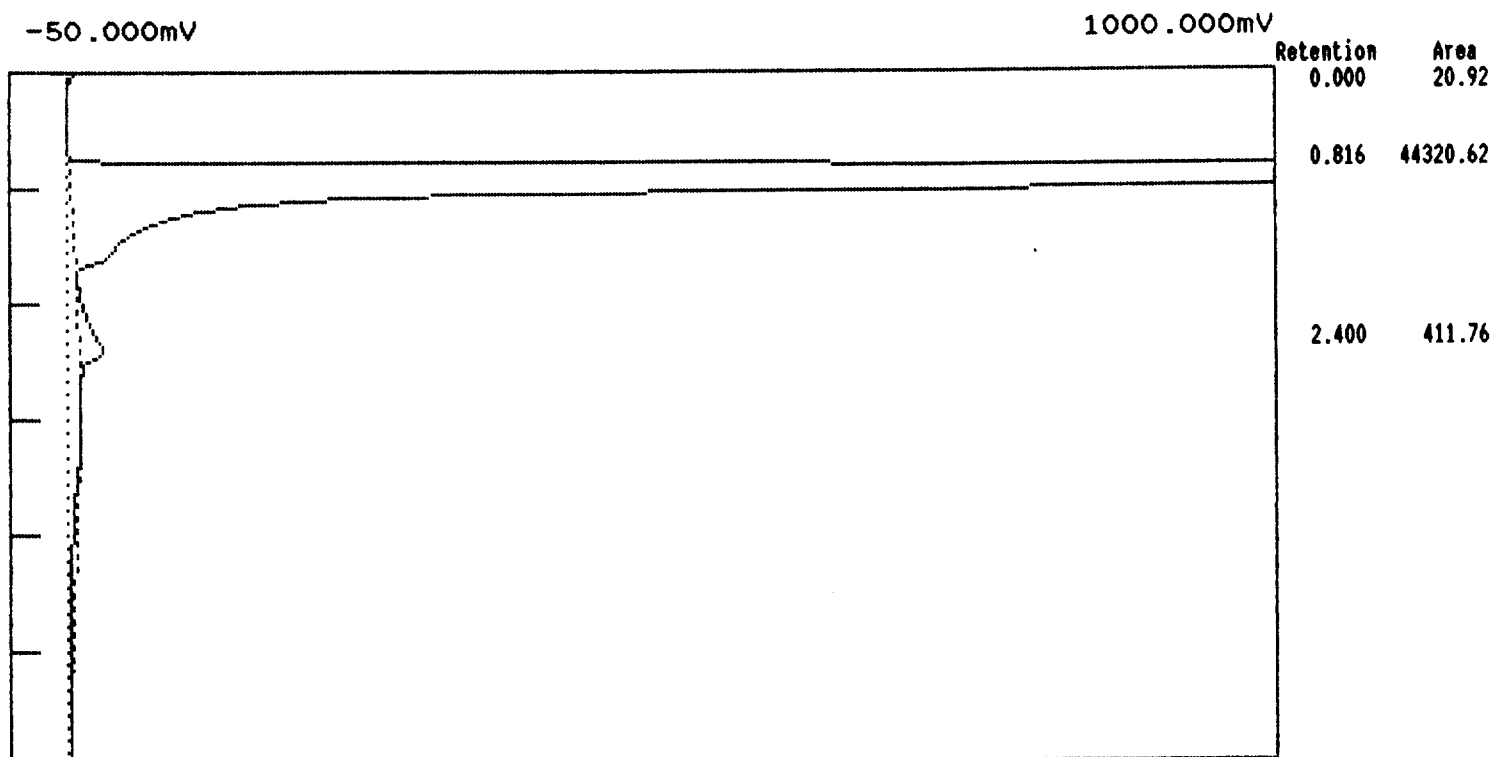
Retention	Area
0.000	19.59
0.825	44316.09
2.391	424.68
	44760.35

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-3d
 File : BFIin-37.CHR
 Date : 09/02/1992
 Time : 22:06:12



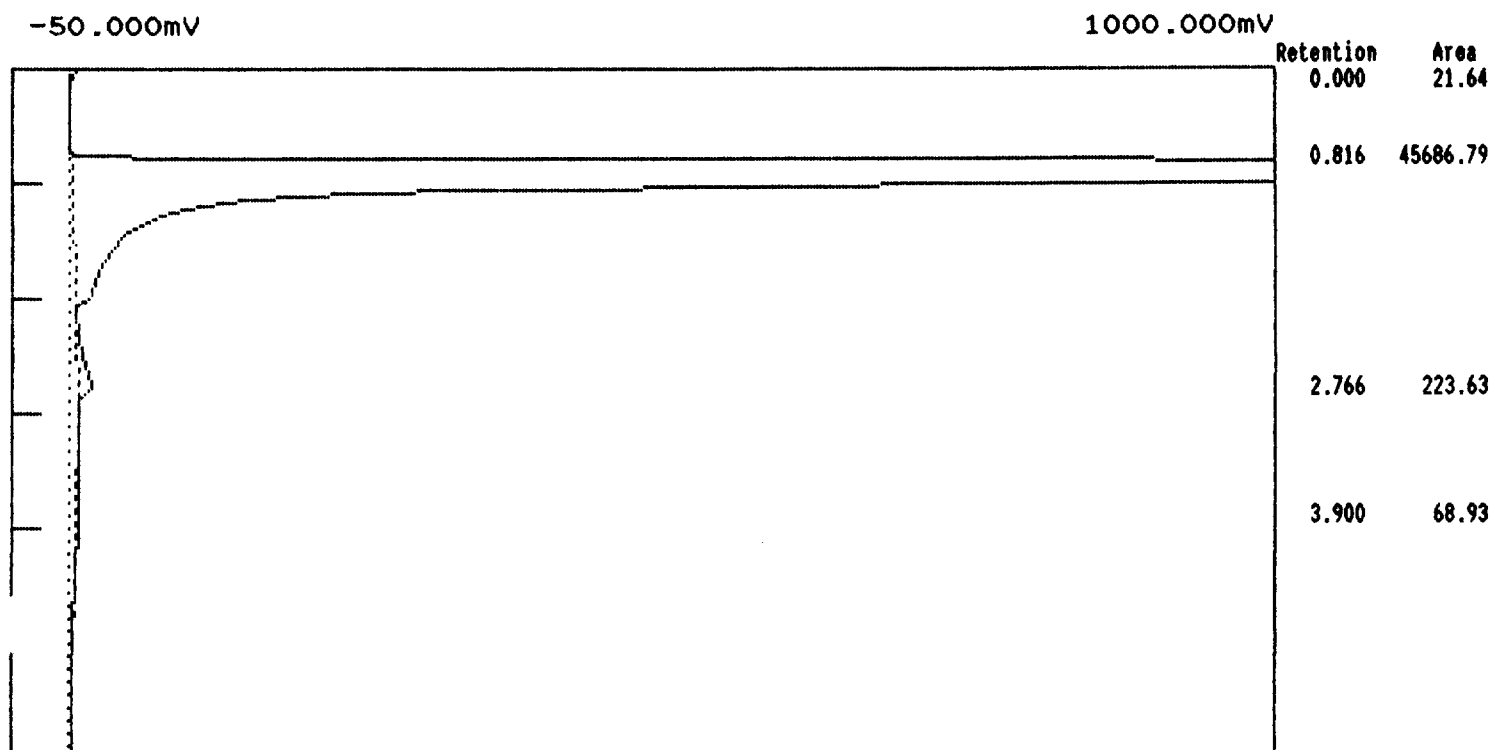
Retention	Area
0.000	21.63
0.808	44275.15
2.408	402.86
	44699.64

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-3 e
 File : BFIin-38.CHR
 Date : 09/02/1992
 Time : 22:15:23



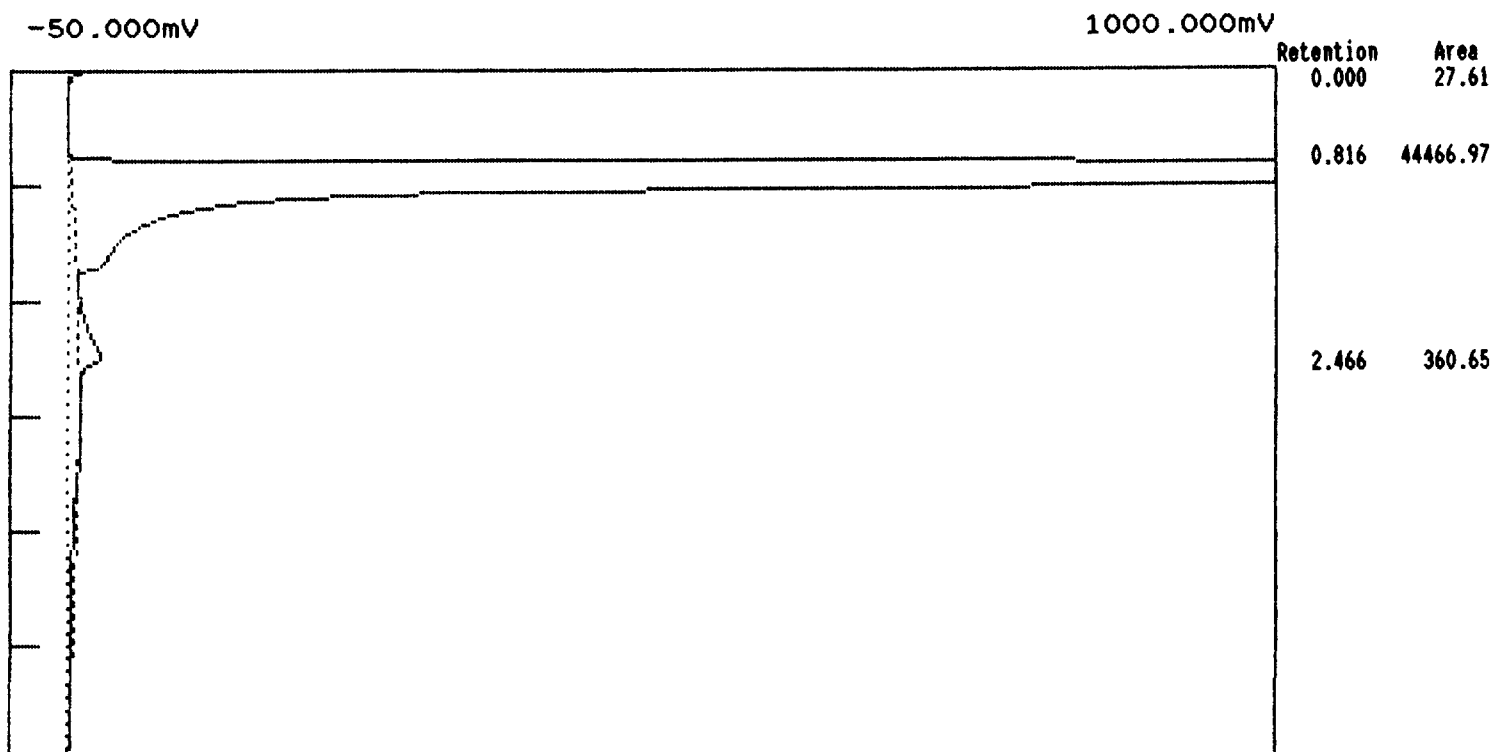
Retention	Area
0.000	20.92
0.816	44320.62
2.400	411.76
	44753.30

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-3 f
 File : BFIin-39.CHR
 Date : 09/02/1992
 Time : 22:25:24



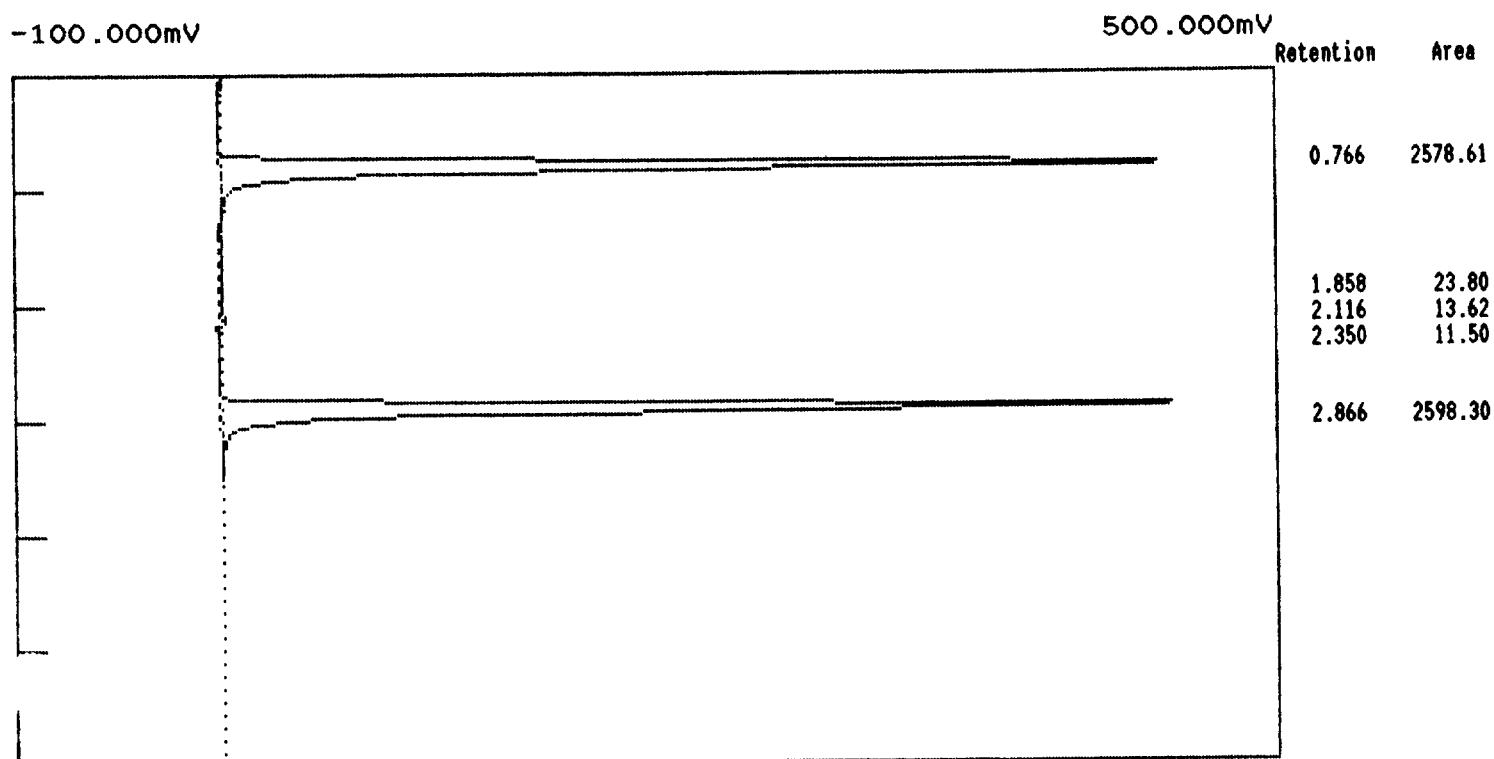
Retention	Area
0.000	21.64
0.816	45686.79
2.766	223.63
3.900	68.93
	46000.98

Operator : REP
 Description : BFI inlet
 Conditions : I-M18-3 g
 File : BFIin-40.CHR
 Date : 09/02/1992
 Time : 22:36:16



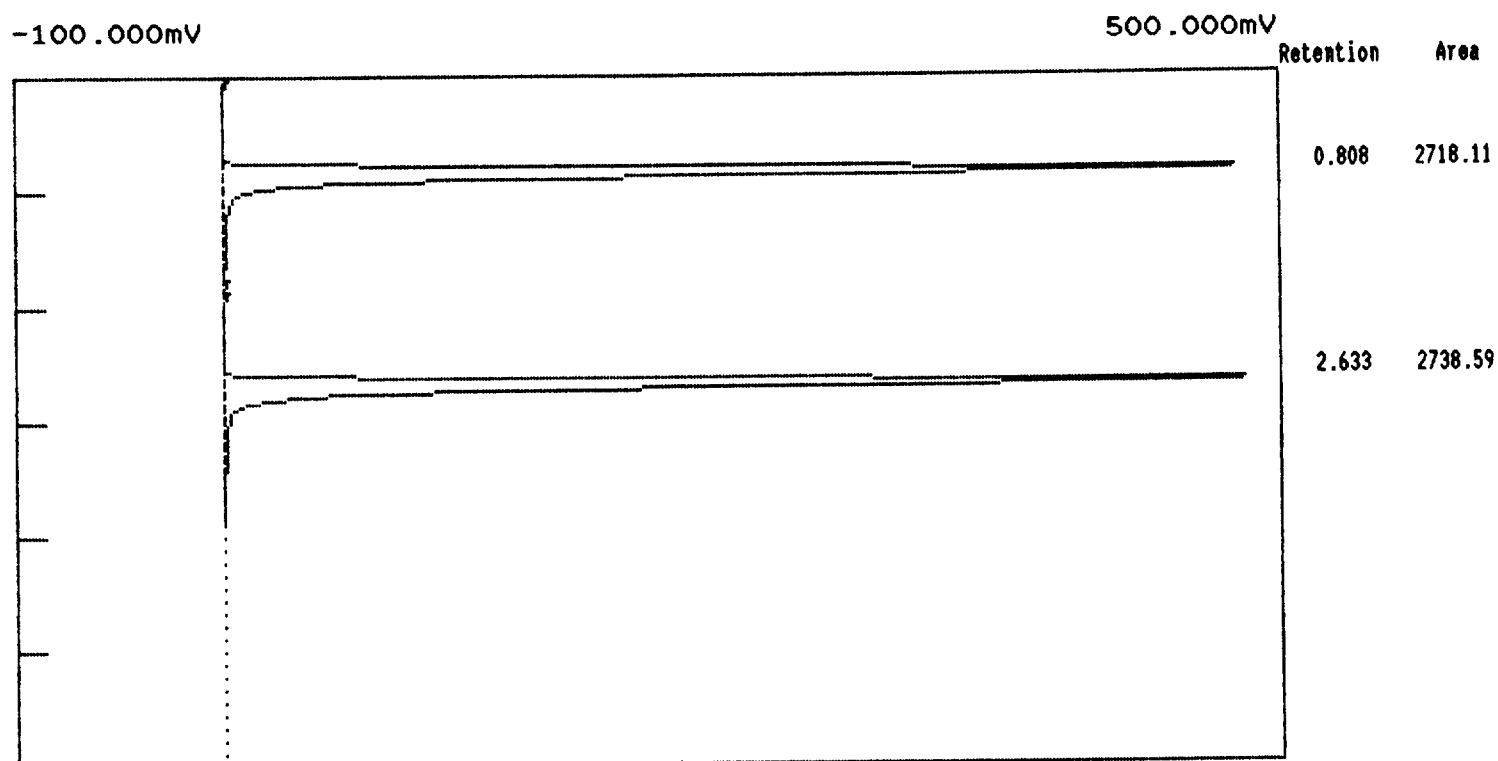
Retention	Area
0.000	27.61
0.816	44466.97
2.466	360.65
	44855.22

Operator : REP
 Description : BFI inlet
 Conditions : I-M3-1 CH4 inlet; see dilution sheet
 File : BFI-108.CHR
 Date : 09/09/1992
 Time : 13:12:45



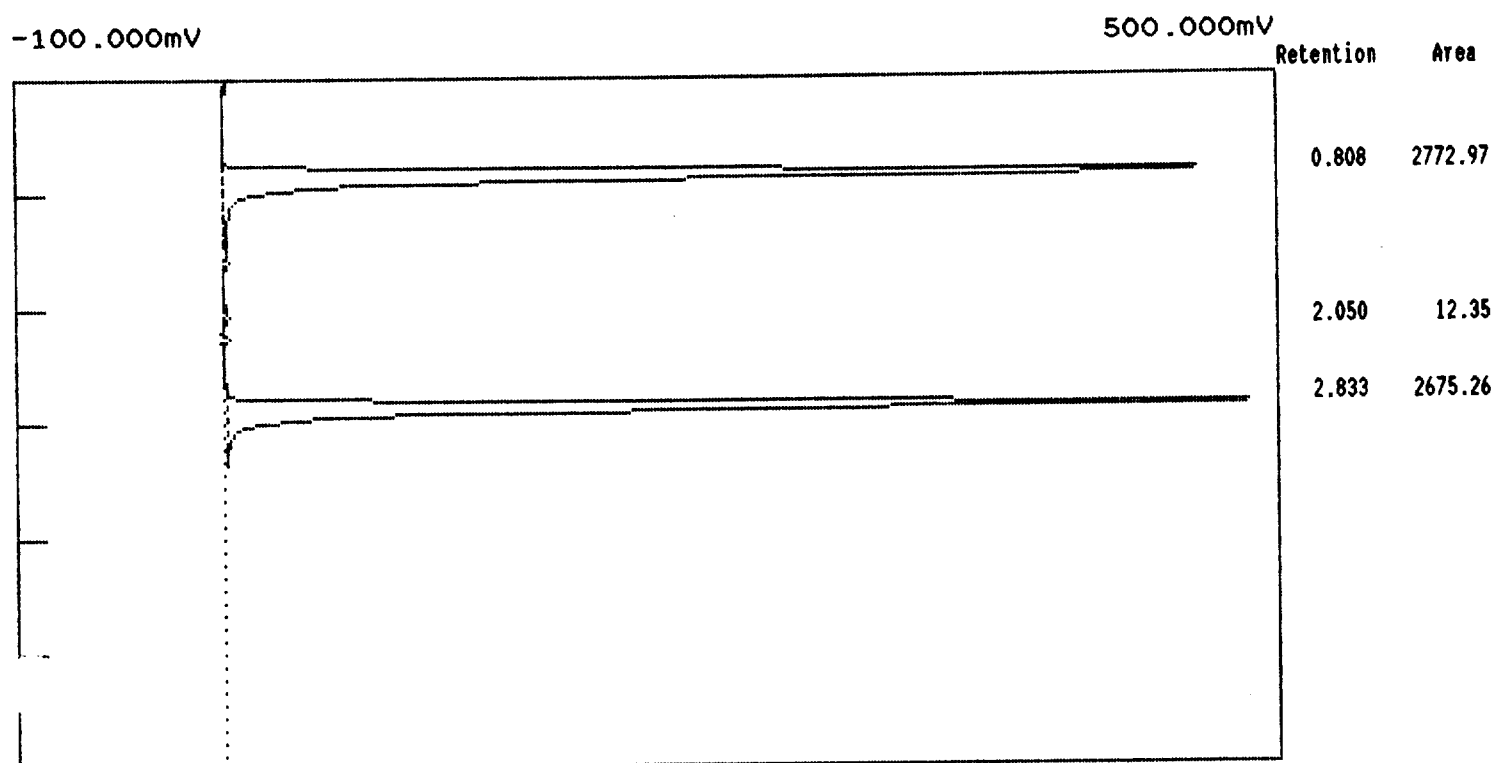
Retention	Area
0.766	2578.61
1.858	23.80
2.116	13.62
2.350	11.50
2.866	2598.30
	5225.84

Operator : REP
Description : BFI inlet
Conditions : I-M3-2 CH4 inlet; see dilution sheet
File : BFI-109.CHR
Date : 09/09/1992
Time : 13:20:34



Retention	Area
0.808	2718.11
2.633	2738.59
	5456.70

Operator : REP
 Description : BFI inlet
 Conditions : I-M3-3 CH4 inlet; see dilution sheet
 File : BFI-111.CHR
 Date : 09/09/1992
 Time : 13:37:58



Retention	Area
0.808	2772.97
2.050	12.35
2.833	2675.26
	5460.58

Appendix C. Field Data Sheets and Analytical Results

Plant: Browning Ferris Industries
Sampling Location: Vapor Flare

		1	2	3
	Test Date	09/02/92	09/02/92	09/02/92
	Run Start Time	1619	1925	2135
	Run Stop Time	1721	2025	2235
Theta	Net Run Time, Minutes	60	60	60
Pbar	Barometric Pressure, In. Hg	29	29	29
<u>Flare Inlet Parameters</u>				
Cp	Pitot Tube Coefficient	0.84	0.84	0.84
%H2O	Moisture Content, Percent by Volume	1.47	1.47	1.47
Mfd	Dry Mole Fraction	0.985	0.985	0.985
%CO2	Carbon Dioxide, Percent By Volume, Dry	31.3	31.4	31.3
%O2	Oxygen, Percent By Volume, Dry	3.4	3.3	3.3
%CO+N2	Est. CO + N2, Percent By Difference	32.0	29.3	29.1
Md	Gas Molecular Weight, lb/lb-Mole, Dry	29.22	28.91	28.86
Ms	Gas Molecular Weight, lb/lb-Mole, Wet	29.06	28.75	28.70
Pg	Flue Gas Static Pressure, In. H2O	9.7	9.6	9.5
Ps	Absolute Flue Gas Pressure, In. Hg	29.71	29.71	29.70
ts	Temperature, Degrees F	130	130	128
Delta-p	Average Velocity Head, Inches H2O	2.6	2.6	2.6
vs	Gas Velocity, Feet/Second	95.72	96.23	96.18
A	Stack/Duct Area, Square Inches	95.0	95.0	95.0
Qsd	Volumetric Air Flow Rate, Dry SCFM*	3,319	3,336	3,345
<u>Methane</u>				
%CH4w	Concentration, Percent By Vol., Wet	32.7	35.36	35.66
%CH4d	Concentration, Percent By Vol., Dry	33.2	35.9	36.2
<u>Non-Methane Organics as C</u>				
Fwt	Formula Weight, lb/lb-mole	12.01	12.01	12.01
%NMOw	Concentration, Percent By Vol., Wet	0.143	0.148	0.138
%NMOb	Concentration, Percent By Vol., Dry	0.145	0.150	0.140
lb/hrNMO	Emission Rate, lb/hr	9.02	9.37	8.76
lb/hrTOT	Total Organics as C Emissions, lb/hr	2,069	2,248	2,273
<u>Flare Outlet Parameters</u>				
%H2O	Moisture Content, Percent by Volume	9.3	12.4	12
Mfd	Dry Mole Fraction	0.907	0.876	0.880
%CO2	Carbon Dioxide, Percent By Vol., Dry	10	9.8	10.4
ppmCO	Carbon Monoxide, PPM By Volume, Dry	1.3	2.1	0
Qsd	Volumetric Air Flow Rate, Dry SCFM*	11,095	12,304	11,717
<u>Methane</u>				
ppmCH4w	Concentration, PPM By Vol., Wet	0	0	0
ppmCH4d	Concentration, PPM By Vol., Dry	0	0	0
<u>Non-Methane Organics as C</u>				
Fwt	Formula Weight, lb/lb-mole	12.01	12.01	12.01
ppmNMOw	Concentration, PPM By Vol., Wet	< 5.9	< 5.9	< 5.9
ppmNMOb	Concentration, PPM By Vol., Dry	< 6.50	< 6.74	< 6.70
lb/hrNMO	Emission Rate, lb/hr	< 0.135	< 0.155	< 0.147
lb/hrTOT	Total Organics as C Emissions, lb/hr	< 0.135	< 0.155	< 0.147
<u>Destruction Efficiency, Percent</u>				
%DRE-NM	Non-Methane Organics	> 98.5%	> 98.3%	> 98.3%
%DRE-Tot	Total Organics	> 99.99%	> 99.99%	> 99.99%

* 68 Degrees F (20 Degrees C) -- 29.92 Inches of Mercury (Hg)

FIELD DATA AND RESULTS TABULATION

PLANT: Browning Ferris Industries

SAMPLING LOCATION: Incinerator inlet

	I-M3/18-1	I-M3/18-2	I-M3/18-3
	-----	-----	-----
Test Date	9/2/92	9/2/92	9/2/92
Run Start Time	1620	1925	2135
Run Finish Time	1720	2025	2235
= = = = = Field Data = = = = =			
Vmtk Volume of Sample Tank, Liters	4.3	4.5	4.51
Vmstd Volume of Gas Sampled, DSL*	3.849	4.076	4.065
Pbar Barometric Pressures, Inches Hg			
Field Pretest	29.02	29.02	29.02
Field Post test	29.02	28.75	28.66
1st Pressurization-field or lab	29.72	29.72	29.72
tt Tank Temperatures, Deg F			
Field Pretest	82	82	82
Field Post test	76	70	68
1st Pressurization-field or lab	70	70	70
Pt Tank GAUGE Pressures, mm Hg			
Field Pretest	-688	-696	-692
Field Post test	0	0	0
1st Pressurization-field or lab	806	806	810
= = = = Lab Analysis Data = = = =			
Lab Temperature, Degrees F	70	70	70
Lab Barometric Pressure, Inches Hg	29.72	29.72	29.72
1st Pressurization Reading, mm Hg	NA	NA	NA
GAUGE After Analysis	-640	-644	-644
2nd Pressurization Readings, mm Hg			
GAUGE After Pressurization	804	808	812
GAUGE After Analysis	NA	NA	NA
<u>Methane</u>			
ppmvd Concentration, ppmvd			
As Analyzed (Diluted), ppm	10,527	11,091	11,074
Actual Sample, ppm	327,003	353,578	356,625

* 68 °F (20° C) -- 29.92 Inches of Mercury (Hg)

FIELD DATA AND RESULTS TABULATION

PLANT: Browning Ferris Industries, Pittsburgh, PA

SAMPLING LOCATION: Vapor Flare Stack

		O-M26-1	O-M26-2	O-M26-3
		09/02/92	09/02/92	09/02/92
	Test Date			
	Run Start Time	1620	1925	2135
	Run Finish Time	1720	2025	2235
	Net Sampling Points	1	1	1
Theta	Net Run Time, Minutes	60	60	60
Y	Dry Gas Meter Calibration Factor	0.9986	0.9986	0.9986
Pbar	Barometric Pressure, Inches Hg	29.0	29.0	29.0
Delta H	Avg. Pressure Differential of Meter, Inches H2O	1.71	1.68	1.70
Vm	Volume of Metered Gas Sample, Liters	123.410	121.650	122.810
tm	Dry Gas Meter Temperature, Degrees F	83	79	76
Vmstd	Volume of Metered Gas Sample, DSL*	116.652	115.833	117.598
Vlc	Total Volume of Liquid Collected in Impingers & Silica Gel, ml	9.0	12.3	12.0
Vwstd	Volume of Water Vapor, SCF*	0.424	0.579	0.565
%H2O	Moisture Content, Percent by Volume	9.3	12.4	12.0
Qsd	Volumetric Air Flow Rate, Dry SCFM*	11,095	12,304	11,717
<u>Chlorine</u>				
Fwt	Formula Weight, gm/gm-Mole	70.90	70.90	70.90
µg	Catch Weight, micrograms	< 79.1	< 79.1	< 79.1
ppmvd	Concentration, ppmvd	< 0.230	< 0.232	< 0.228
lb/hr	Emission Rate, lb/hr	< 0.0282	< 0.0315	< 0.0295
<u>Hydrogen Chloride</u>				
Fwt	Formula Weight, Lb/Lb-Mole	36.46	36.46	36.46
µg	Catch Weight, micrograms	118	186	70.8
ppmvd	Concentration, ppmvd	0.667	1.06	0.397
lb/hr	Emission Rate, lb/hr	0.0420	0.0740	0.0264

* 68 °F (20 °C) -- 29.92 Inches of Mercury (Hg)

TABLE 1
CHLORINE AND HYDROGEN CHLORIDE TESTS SUMMARY

Vapor Flare Stack				
	O-M26-1	O-M26-2	O-M26-3	Average
Test Date	09/02/92	09/02/92	09/02/92	
Run Start Time	1620	1925	2135	
Run Finish Time	1720	2025	2235	
Volume of Dry Gas Sample, DSL*	116.652	115.833	117.598	
<u>Flue Gas Parameters</u>				
Air Flow Rate, Dry SCFM*	11,095	12,304	11,717	11,705
<u>Chlorine</u>				
Concentration, ppmvd	< 0.230	< 0.232	0.228	< 0.230
Emission Rate, lb/hr	< 0.0282	< 0.0315	0.0295	< 0.0297
<u>Hydrogen Chloride</u>				
Concentration, ppmvd	0.667	1.06	0.397	0.708
Emission Rate, lb/hr	0.0420	0.0740	0.0264	0.0475

Cl2 Analytical Data Sheet (Version 05.06.92)

Job Name: BFI
File Pathway: H:\JOBS\11117\LAB\CL2'S.WQ1
Analyst: JB Nemet
Sampling Location: Vapor Flare Stack

Job Num. 11117
File: Cl2's
Date: 08-Sep-92

Chloride Standard Calibration Curve by Linear Regression

Cl- Conc. (ug/ml)	Standard Areas		Average Area	% Diff.	Calculated Std Conc. (ug/ml)	% Deviation from Actual
	Inj. 1	Inj. 2				
0.5	10180	10725	10453	2.61%	0.53	5.40%
1.0	20204	18346	19275	4.82%	0.98	-2.01%
1.5	28884	29006	28945	0.21%	1.48	-1.59%
2.5	50612	47828	49220	2.83%	2.52	0.68%
			27360			
Standard Curve			Slope	19482	Y-Int	186

Field Samples in: 0.1 N NaOH

Sample ID	Inj. 1 Area	Inj. 2 Area	Average Area	% Diff.	Dilution Factor	Sample Volume (ml)	Cl2 Catch (ugs)
Rgt Blank	<10453	<10453	<10453	0.00%	1	75	<79.1
O-M26-1	<10453	<10453	<10453	0.00%	1	75	<79.1
O-M26-2	<10453	<10453	<10453	0.00%	1	75	<79.1
O-M26-3	<10453	<10453	<10453	0.00%	1	75	<79.1

******* AUDIT REPORT *******

	Inj. 1 Area	Inj. 2 Area	Average Area	% Diff.	Expected mg/L Cl-	Calc. mg/L Cl-	% Deviation
IN-HOUSE	42519	39773	41146	3.34%	2.00	2.10	5.12%

******* SPIKE REPORT *******

Sample I.D.	Inj. 1 Area	Inj. 2 Area	Average Area	% Diff.	Expected mg/L Cl-	Calc. mg/L Cl-	% Recovery
O-M26-2	25810	26747	26279	1.78%	1.250	1.339	107.15%
Note:	8 mls of the above sample was spiked with 8 mls of a 2.5 mg/L chloride spike.						

Printing Date

08-Sep-92

Printing Time

09:42 AM

HCl Analytical Data Sheet (Version 2.11.92)

Job Name: BFI
File Pathway: H:\JOBS\11117\LAB\HCL'S.WQ1
Analyst: JB Nemet
Sampling Location: Vapor Flare Stack

Job Num. 11117
File: HCl's
Date: 08-Sep-92

Chloride Standard Calibration Curve by Linear Regression

Cl- Conc. (ug/ml)	Standard Areas		Average Area	% Diff.	Calculated Std Conc. (ug/ml)	% Deviation from Actual
	Inj. 1	Inj. 2				
0.5	25756	25445	25601	0.61%	0.51	1.31%
1.5	75406	75078	75242	0.22%	1.51	0.44%
2.5	123603	123403	123503	0.08%	2.48	-0.84%
5.0	248621	249457	249039	0.17%	5.01	0.16%
Standard Curve			Slope: 49638	Y-Int: 455		

Field Samples in: 0.1 N H2SO4

Sample ID	Inj. 1 Area	Inj. 2 Area	Average Area	% Diff.	Dilution Factor	Sample Volume (ml)	HCl Catch (ugs)
Rgt Blank	<10240	<10240	<10240	0.00%	1	75	<15.2
O-M26-1	76652	76614	76633	0.02%	1	75	118
O-M26-2	120429	120000	120215	0.18%	1	75	186
O-M26-3	45747	46336	46042	0.64%	1	75	70.8

***** AUDIT REPORT *****							
	Inj. 1	Inj. 2	Average Area	% Dev.	Expected mg/L Cl-	Calc. mg/L Cl-	Percent Diff.
IN-HOUSE	98444	99042	98743	0.30%	2.00	1.98	-1.00%

***** SPIKE REPORT *****							
Sample I.D.	Inj. 1	Inj. 2	Average Area	% Dev.	Expected mg/L Cl-	Calc. mg/L Cl-	% Recovery
O-M26-2	123518	123822	123670	0.12%	1.25	1.28	102.07%
Note:	0.8 mls of the above sample was spiked with						
	0.8 mls of a 2.5 mg/L chloride spike.						

Printing Date

08-Sep-92

Printing Time

12:53 PM

CALCULATION OF AVERAGE CARBON DIOXIDE CONCENTRATION

RUN: I-M3-1

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % CO2	0.50	0.50	0.50
10.90 % CO2	10.90	10.90	10.90

$$\bar{C} = 30.4 \% \text{ CO}_2$$

CORRECTED RESULTS

31.3 % Carbon Dioxide

$$\text{Corrected Conc.} = C_{ma}(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: TEST METHOD 3A CORRECTION

TEST DATE: 09-02-92

RUN NUMBER: I-M3-1

SPAN VALUE: 50 % Carbon Dioxide

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
CO2 ZERO GAS	0.50	0.50	0.00	0.50	0.00	0.00
CO2 UP-SCALE	10.90	10.90	0.00	10.90	0.00	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE CARBON DIOXIDE CONCENTRATION

RUN: I-M3-2

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % CO2	0.50	0.50	0.50
10.90 % CO2	10.90	10.90	10.90

$$\bar{C} = 30.5 \% \text{ CO}_2$$
[illegible]

$$\text{Corrected Conc.} = C_{ma}(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: TEST METHOD 3A CORRECTION

TEST DATE: 09-02-92

RUN NUMBER: I-M3-2

SPAN VALUE: 50 % Carbon Dioxide

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
CO2 ZERO GAS	0.50	0.50	0.00	0.50	0.00	0.00
CO2 UP-SCALE	10.90	10.90	0.00	10.90	0.00	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE CARBON DIOXIDE CONCENTRATION

RUN: I-M3-3

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % CO2	0.50	0.50	0.50
10.90 % CO2	10.90	10.90	10.90

$$\bar{C} = 30.4 \% \text{ CO}_2$$
[illegible]

$$\text{Corrected Conc.} = C_{ma}(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: TEST METHOD 3A CORRECTION

TEST DATE: 09-02-92

RUN NUMBER: I-M3-3

SPAN VALUE: 50 % Carbon Dioxide

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
CO2 ZERO GAS	0.50	0.50	0.00	0.50	0.00	0.00
CO2 UP-SCALE	10.90	10.90	0.00	10.90	0.00	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: I-M3-1

SPAN VALUE: 25 % Oxygen

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
O2 ZERO GAS	0.02	0.20	0.72	0.20	0.72	0.00
O2 UP-SCALE	12.03	12.07	0.16	12.07	0.16	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % Oxygen	0.10	0.10	0.10
12.03 % Oxygen	12.07	12.07	12.07

$$\bar{C} = 3.4$$
[illegible]
$$\text{Corrected Conc.} = C_m a(\bar{C} - C_o) / (C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: I-M3-2

SPAN VALUE: 25 % Oxygen

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
O2 ZERO GAS	0.02	0.20	0.72	0.20	0.72	0.00
O2 UP-SCALE	12.03	12.07	0.16	12.07	0.16	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE OXYGEN CONCENTRATION

RUN: I-M3-3

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % Oxygen	0.10	0.10	0.10
12.03 % Oxygen	12.07	12.07	12.07

$\bar{C} = 3.4$

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::
::      CORRECTED RESULTS      ::
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::      3.3 % Oxygen          ::
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Corrected Conc. = $C_{ma}(\bar{C} - C_o)/(C_m - C_o)$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: I-M3-3

SPAN VALUE: 25 % Oxygen

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
O2 ZERO GAS	0.02	0.20	0.72	0.20	0.72	0.00
O2 UP-SCALE	12.03	12.07	0.16	12.07	0.16	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE OXYGEN CONCENTRATION

RUN: 0-M3A-1

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-03-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % Oxygen	0.06	0.07	0.07
12.03 % Oxygen	12.01	12.13	12.07

$\bar{C} = 9.66$

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: : : : :
: : CORRECTED RESULT : :
: : : : :
: : 9.6 % Oxygen : :
: : : : :
: : : : :
: : : : :
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$$\text{Corrected Conc.} = [(C_{ma} - C_{oa}) / (C_m - C_o)](\bar{C} - C_m) + C_{ma}$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean low-level calibration response
 C_{oa} = actual low-level calibration gas concentration
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-03-92

RUN NUMBER: 0-M3A-1

SPAN VALUE: 25 % Oxygen

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
O2 LOW GAS	0.03	0.06	0.12	0.07	0.16	0.04
O2 UP-SCALE	12.09	12.01	-0.32	12.13	0.16	0.48

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE CARBON DIOXIDE CONCENTRATION

RUN #: 0-M3A-1.

SOURCE: BFI PITTSBURGH, Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % CO2	0.40	0.50	0.45
10.90 % CO2	10.80	10.50	10.65

$$\bar{C} = 9.8 \% CO_2$$
[illegible]

$$\text{Corrected Conc.} = C_m(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_0 = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M3A-1

SPAN VALUE: 20 % Carbon Dioxide

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
CO2 ZERO GAS	0.50	0.40	-0.50	0.50	0.00	0.50
CO2 UP-SCALE	10.90	10.80	-0.50	10.50	-2.00	-1.50

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE OXYGEN CONCENTRATION

RUN: O-M3A-2

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-03-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % Oxygen	0.30	0.08	0.19
12.03 % Oxygen	12.12	12.11	12.12

$\bar{C} = 9.30$

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*****
  ::
  ::      CORRECTED RESULT      ::
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  ::      9.2 % Oxygen          ::
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$$\text{Corrected Conc.} = [(C_{ma} - C_{oa}) / (C_m - C_o)](\bar{C} - C_m) + C_{ma}$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean low-level calibration response
 C_{oa} = actual low-level calibration gas concentration
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-03-92

RUN NUMBER: 0-M3A-2

SPAN VALUE: 25 % Oxygen

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
O2 LOW GAS	0.13	0.08	-0.20	0.07	-0.24	-0.04
O2 UP-SCALE	12.12	12.11	-0.04	12.13	0.04	0.08

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE CARBON DIOXIDE CONCENTRATION

RUN: 0-M3A-2

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % CO2	0.40	0.50	0.45
10.90 % CO2	10.90	10.90	10.90

C = 9.8 % CO2

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$$\text{Corrected Conc.} = C_m(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_0 = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M3A-1

SPAN VALUE: 20 % Carbon Dioxide

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
CO2 ZERO GAS	0.50	0.40	-0.50	0.50	0.00	0.50
CO2 UP-SCALE	10.90	10.90	0.00	10.90	0.00	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE CARBON DIOXIDE CONCENTRATION

RUN: 0-M3A-3

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % CO2	0.50	0.50	0.50
10.90 % CO2	10.90	10.90	10.90

$\bar{C}$ = 10.4 % CO2

```

*****
  ::
  ::      CORRECTED RESULTS      ::
  ::
  ::      10.4 % Carbon Dioxide  ::
  ::
  ::
  ::
*****

```

$$\text{Corrected Conc.} = C_m(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M3A-3

SPAN VALUE: 20 % Carbon Dioxide

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
CO2 ZERO GAS	0.50	0.50	0.00	0.50	0.00	0.00
CO2 UP-SCALE	10.90	10.90	0.00	10.90	0.00	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE OXYGEN CONCENTRATION

RUN: 0-M3A-3

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-03-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 % Oxygen	0.08	0.10	0.09
12.03 % Oxygen	12.11	12.07	12.09

$\bar{C} = 9.30$

```

: : : : :
: : CORRECTED RESULT : :
: : : : :
: : 9.2 % Oxygen : :
: : : : :
: : : : :
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$$\text{Corrected Conc.} = [(C_{ma} - C_{oa}) / (C_m - C_o)](\bar{C} - C_m) + C_{ma}$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean low-level calibration response
 C_{oa} = actual low-level calibration gas concentration
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG, Pa.

TEST DATE: 09-03-92

RUN NUMBER: 0-M3A-3

SPAN VALUE: 25 % Oxygen

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
O2 LOW GAS	0.08	0.10	0.08	0.07	-0.04	-0.12
O2 UP-SCALE	12.11	12.07	-0.16	12.13	0.08	0.24

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE SO2 CONCENTRATION

RUN: 0-M6C-2

SOURCE: BFI PITTABURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 ppmSO2	0.40	0.50	0.45
50.50 ppmSO2	50.20	50.00	50.10

$\bar{C} = 1.8 \text{ ppmSO}_2$

CORRECTED RESULTS

1.3 ppmSO2

$$\text{Corrected Conc.} = C_m a(\bar{C} - C_o) / (C_m - C_o)$$

Where:

- $\bar{C}$ = mean reference measurement
- C_o = mean zero calibration response
- C_m = mean mid or upscale calibration gas response
- C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M6C-2

SPAN VALUE: 100 ppmSO2

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
SO2 ZERO GAS	0.00	0.40	0.40	0.50	0.50	0.10
SO2 UP-SCALE	51.20	50.20	-1.00	50.00	-1.20	-0.20

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE SO2 CONCENTRATION

RUN: O-M6C-1

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 ppmSO2	0.20	0.00	0.10
50.50 ppmSO2	50.30	50.00	50.15

$$\bar{C} = -1.4 \text{ ppmSO}_2$$

```

.....
      :
      : CORRECTED RESULTS
      :
      :
      : -1.5 ppmSO2
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      : .....

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$$\text{Corrected Conc.} = C_{ma}(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M6C-1

SPAN VALUE: 100 ppmSO2

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
SO2 ZERO GAS	0.00	0.20	0.20	0.00	0.00	-0.20
SO2 UP-SCALE	50.50	50.30	-0.20	50.00	-0.50	-0.30

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE SO2 CONCENTRATION

RUN: O-M6C-3

SOURCE: BFI PITTABURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 ppmSO2	0.50	0.10	0.30
50.50 ppmSO2	50.00	50.80	50.40

$\bar{C}$ = 3.2 ppmSO2

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::
::      CORRECTED RESULTS      ::
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::      2.9 ppmSO2             ::
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$$\text{Corrected Conc.} = C_{ma}(\bar{C} - Co)/(C_m - Co)$$

Where: $\bar{C}$ = mean reference measurement
 Co = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M6C-3

SPAN VALUE: 100 ppmSO2

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
SO2 ZERO GAS	0.00	0.50	0.50	0.10	0.10	-0.40
SO2 UP-SCALE	51.20	50.00	-1.20	50.80	-0.40	0.80

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE NOx CONCENTRATION

RUN: O-M7E-1

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 ppmNOx	0.30	4.50	2.40
49.80 ppmNOx	50.00	49.70	49.85

$\bar{C} = 15.1 \text{ ppmNO}_x$

CORRECTED RESULTS

13.3 ppmNOx

$$\text{Corrected Conc.} = C_{ma}(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M7E-1

SPAN VALUE: 1000 ppmNOx

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
NOx ZERO GAS	0.00	0.30	0.03	4.50	0.45	0.42
NOx UP-SCALE	50.20	50.00	-0.02	49.70	-0.05	-0.03

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE NO_x CONCENTRATION

RUN: 0-M7E-2

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 ppmNOx	0.30	0.50	0.40
49.80 ppmNOx	49.50	49.40	49.45

$\bar{C} = 11.7 \text{ ppmNO}_x$

CORRECTED RESULTS

11.5 ppmNOx

$$\text{Corrected Conc.} = C_m a(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M7E-2

SPAN VALUE: 100 ppmNOx

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
NOx ZERO GAS	0.20	0.30	0.10	0.50	0.30	0.20
NOx UP-SCALE	50.00	49.50	-0.50	49.40	-0.60	-0.10

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE NO_x CONCENTRATION

RUN: O-M7E-3

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 ppmNOx	0.50	-0.60	-0.05
49.80 ppmNOx	49.40	48.60	49.00

$\bar{C} = 10.5 \text{ ppmNOx}$

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.: CORRECTED RESULTS                      .:
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.:                                     .:
.: 10.7 ppmNOx                           .:
.:                                     .:
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.:                                     .:
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$$\text{Corrected Conc.} = C_m a(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M7E-3

SPAN VALUE: 100 ppmNOx

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
NOx ZERO GAS	0.20	0.50	0.30	-0.60	-0.80	-1.10
NOx UP-SCALE	50.00	49.40	-0.60	48.60	-1.40	-0.80

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

RUN: 0-M10-1
SOURCE: BFI PITTSBURG Pa.
TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 ppm CO	0.20	0.00	0.10
302.00 ppm CO	304.00	302.80	303.40

$\bar{C} = 1.4 \text{ ppm CO}$

CORRECTED RESULTS

1.3 ppm CO

$$\text{Corrected Conc.} = C_m a (\bar{C} - C_o) / (C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M10-1

SPAN VALUE: 500 ppm CO

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
CO ZERO GAS	0.20	0.20	0.00	0.00	-0.04	-0.04
CO UP-SCALE	302.60	304.00	0.28	302.80	0.04	-0.24

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE CARBON MONOXIDE CONCENTRATION

RUN: O-M10-2

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 ppm CO	0.50	0.00	0.25
302.00 ppm CO	301.80	301.80	301.80

$\bar{C}$ = 2.4 ppm CO

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.....
::
::      CORRECTED RESULTS      ::
::
::      2.1 ppm CO              ::
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```

$$\text{Corrected Conc.} = C_{ma}(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M10-2

SPAN VALUE: 500 ppm CO

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
CO ZERO GAS	0.00	0.50	0.10	0.00	0.00	-0.10
CO UP-SCALE	303.30	301.80	-0.30	301.80	-0.30	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

CALCULATION OF AVERAGE CARBON MONOXIDE CONCENTRATION

RUN: O-M10-3

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

GAS VALUE	INITIAL CAL	FINAL CAL	MEAN CAL
0.00 ppm CO	0.00	0.10	0.05
302.00 ppm CO	301.80	301.80	301.80

$\bar{C}$ = 0.0 ppm CO

```

.....
::
::      CORRECTED RESULTS      ::
::
::      -0.1 ppm CO           ::
::
::.....

```

$$\text{Corrected Conc.} = C_{ma}(\bar{C} - C_o)/(C_m - C_o)$$

Where: $\bar{C}$ = mean reference measurement
 C_o = mean zero calibration response
 C_m = mean mid or upscale calibration gas response
 C_{ma} = actual mid or upscale calibration gas concentration

SYSTEM CALIBRATION BIAS AND DRIFT CALCULATIONS

SOURCE: BFI PITTSBURG Pa.

TEST DATE: 09-02-92

RUN NUMBER: 0-M10-3

SPAN VALUE: 500 ppm CO

	-----INITIAL VALUES-----			-----FINAL VALUES-----		
	ANALYZER CAL. RESPONSE	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	SYSTEM CAL. RESPONSE	SYSTEM CAL. BIAS (% OF SPAN)	DRIFT (% OF SPAN)
CO ZERO GAS	0.00	0.00	0.00	0.10	0.02	0.02
CO UP-SCALE	303.30	301.80	-0.30	301.80	-0.30	0.00

$$\text{SYSTEM CAL. BIAS} = \frac{\text{SYSTEM CAL. RESPONSE} - \text{ANALYZER CAL. RESPONSE}}{\text{SPAN}} \times 100$$

$$\text{DRIFT} = \frac{\text{FINAL SYSTEM CAL. RESPONSE} - \text{INITIAL CAL. RESPONSE}}{\text{SPAN}} \times 100$$

GASEOUS POLLUTANT FIELD DATA, METHOD m26

Plant Name BFI Run No. 0-m26-1
 City/State Pittsburgh, Pa. Job No. 1117 Date 9/2/92
 Sampling Loc. Flare Outlet Time Start 1620
 Barometric Press. 29.0 In. Hg Ambient Temp. 83 °F Time Finish 1720
 Sample Box No. HB-9 Operator DN Assistant(s) CEH
 Meterbox I.D. 1-13 Gamma 0.9986 DGM Used (v) Singer Rockwell ✓
 Leak Check OK? (v) Pretest ✓ Posttest ✓ Purge Duration 5 Min.
 Leak Check Readings B B B B
 (where applicable) E E E E
 Vacuum, In. Mercury 15 = 0.00 11 = 0.00

EPA METHOD 6 CRITERIA: SAMPLING TRAIN LEAK RATE MUST BE ≤ 2.0% OF AVERAGE SAMPLING RATE.

EPA METHOD 26 CRITERIA: LEAK CHECK VACUUM MUST REMAIN STABLE FOR 30 SECONDS.

FOR PUMP LEAK CHECK, VACUUM MUST REMAIN STABLE FOR 30 SECONDS.

* LITERS FOR SINGER DRY GAS METER; CUBIC FEET FOR ROCKWELL DRY GAS METER.

Time Clock	Net	DGM Reading* (1)(cf)	Rotameter Reading	DGM Pressure In. H ₂ O	Train Vacuum In. Hg	Temperature °F		Stack Temp
						DGM	Imp Exit	
1620	0	108.67	2.0	1.70	3	82	59	1,750.00
1625	5	118.25	2.0	1.60	3	82	58	1,749.00
1630	10	127.90	2.0	1.65	3	82	55	1,738.00
1635	15	137.75	2.0	1.70	3	82	53	1,727.00
1640	20	148.10	2.25	1.70	3	83	51	1,730.00
1645	25	158.70	2.25	1.65	3	83	50	1,752.00
1650	30	169.40	2.25	1.75	3	83	49	1,728.00
1655	35	179.70	2.25	1.80	3	83	48	1,722.00
1700	40	190.00	2.25	1.80	9	83	48	1,726.00
1705	45	200.30	2.25	1.70	10	83	48	1,728.00
1710	50	210.60	2.25	1.80	11	83	47	1,722.00
1715	55	222.00	2.0	1.70	5	83	48	1,707.00
1720 End Test	60/0	232.08						

123.41
Vol. Metered
(1)(cf)*

C-49

1.71
Average
DGM WC

83.
Average
DGM °F

GASEOUS POLLUTANT FIELD DATA, METHOD 1321

Plant Name BFI Run No. 0-1326-2
 City/State Pittsburgh, Pa. Job No. 1117 Date 9/2/92
 Sampling Loc. Flare outlet Time Start 1925
 Barometric Press. 29.0 In. Hg Ambient Temp. 76 °F Time Finish 2025
 Sample Box No. 14B-9 Operator PJW Assistant(s) CEH
 Meterbox I.D. V-13 Gamma 0.9986 DGM Used (v) Singer Rockwell ✓
 Leak Check OK? (v) Pretest ✓ Posttest ✓ Purge Duration 5 Min.
 Leak Check Readings B B B B
 (where applicable) E E E E
 Vacuum, In. Mercury ^{pre.} 11 = 0.004 ^{post} 10 = 0.012

EPA METHOD 6 CRITERIA: SAMPLING TRAIN LEAK RATE MUST BE $\leq 2.0\%$ OF AVERAGE SAMPLING RATE.

EPA METHOD 26 CRITERIA: LEAK CHECK VACUUM MUST REMAIN STABLE FOR 30 SECONDS.

FOR PUMP LEAK CHECK, VACUUM MUST REMAIN STABLE FOR 30 SECONDS.

* LITERS FOR SINGER DRY GAS METER; CUBIC FEET FOR ROCKWELL DRY GAS METER.

Time Clock	Net	DGM Reading* (l)(cf)	Rotameter Reading	DGM Pressure In. H ₂ O	Train Vacuum In. Hg	Temperature °F		Start Temp
						DGM	Imp Exit	
1925	0	238.65	2.20	1.60	3	78	58	1,714.00
1930	5	248.90	2.10	1.70	3	78	57	1,730.00
1935	10	259.0	2.10	1.75	3	78	55	1,711.00
1940	15	268.80	2.10	1.70	3	79	53	1,732.00
1945	20	278.70	2.15	1.70	3	80	52	1,725.00
1950	25	289.00	2.15	1.70	3	80	50	1,732.00
1955	30	299.30	2.15	1.60	3	80	50	1,722.00
2000	35	309.40	2.15	1.65	3	80	49	1,724.00
2005	40	319.70	2.15	1.80	3	80	49	1,715.00
2010	45	329.98	2.15	1.65	3	79	48	1,745.00
2015	50	340.21	2.15	1.60	3	79	48	1,726.00
2020	55	350.39	2.15	1.70	3	79	48	1,738.00
End Test 2025	60	360.30						

121.65
Vol. Metered
(l)(cf)*

C-50

1.68
Average
DGM WC

79
Average
DGM °F

GASEOUS POLLUTANT FIELD DATA, METHOD m26

Plant Name BFI Run No. 0126-3
 City/State Pittsburgh, Pa. Job No. 1117 Date 7/2/92
 Sampling Loc. Flare Outlet Time Start 2135
 Barometric Press. 29.0 In. Hg Ambient Temp. 74 °F Time Finish 2235
 Sample Box No. MB-9 Operator PTW Assistant(s) LEH
 Meterbox I.D. V-13 Gamma 0.9986 DGM Used (v) Singer Rockwell ☒
 Leak Check OK? (v) Pretest ☒ Posttest ☒ Purge Duration 5 Min.
 Leak Check Readings B B B B
 (where applicable) E E E E
 Vacuum, In. Mercury Pre: 12 = 0.004 Post: 10 = 0.002

EPA METHOD 6 CRITERIA: SAMPLING TRAIN LEAK RATE MUST BE $\leq 2.0\%$ OF AVERAGE SAMPLING RATE.

EPA METHOD 26 CRITERIA: LEAK CHECK VACUUM MUST REMAIN STABLE FOR 30 SECONDS.

FOR PUMP LEAK CHECK, VACUUM MUST REMAIN STABLE FOR 30 SECONDS.

* LITERS FOR SINGER DRY GAS METER; CUBIC FEET FOR ROCKWELL DRY GAS METER.

Time Clock	Net	DGM Reading* (l)(cf)	Rotameter Reading	DGM Pressure In. H ₂ O	Train Vacuum In. Hg	Temperature °F		Stack Temp
						DGM	Imp Exit	
2135	0	374.51	2.15	1.60	3	77	58	1,716.00
2140	5	384.40	2.15	1.80	3	78	56	1,743.00
2145	10	394.80	2.15	1.80	3	76	55	1,720.00
2150	15	405.10	2.15	1.70	3	77	54	1,714.00
2155	20	415.40	2.15	1.75	3	76	51	1,723.00
2200	25	425.70	2.15	1.75	3	76	50	1,706.00
2205	30	435.80	2.15	1.65	3	75	49	1,711.00
2210	35	446.20	2.15	1.65	3	76	49	1,727.00
2215	40	456.30	2.15	1.60	3	74	48	1,719.00
2220	45	466.50	2.15	1.65	3	76	48	1,708.00
2225	50	476.68	2.15	1.70	3	74	49	1,702.00
2230	55	486.90	2.15	1.70	3	75	49	1,720.00
2235 End Test	60.6	497.32						

122.81
Vol. Metered
(l)(cf)*

1.70
Average
DGM WC

76
Average
DGM °F

MOISTURE ANALYTICAL RESULTS

Plant Name BFI

Job No. 11117

City/State Pittsburgh PA

Sampling Loc. VAPOR FLARE OUTLET

Run Number	0-m26-1	0-m26-2	0-m26-3
Sampling Date	<u>9-2-92</u>	<u>9-2-92</u>	<u>9-2-92</u>
Analysis Date	<u>9-2-92</u>	<u>9-2-92</u>	<u>9-2-92</u>
Analyst	<u>CEH</u>	<u>CEH</u>	<u>CEH</u>

Reagent 1 ^{30ml 0.1N H₂SO₄} ()			
Final Weight, g	<u>63.1</u>	<u>64.7</u>	<u>68.0</u>
Tared Weight, g	<u>54.9</u>	<u>54.5</u>	<u>57.0</u>
Water Catch, g	<u>8.2</u> ✓	<u>10.2</u> ✓	<u>11.0 11.0</u> ✓
Reagent 2 ^{30ml 0.1N NaOH} ()			
Final Weight, g	<u>52.5</u>	<u>54.2</u>	<u>54.4</u>
Tared Weight, g	<u>53.2</u>	<u>53.9</u>	<u>54.4</u>
Water Catch, g	<u>-0.7</u> ✓	<u>0.3</u> ✓	<u>0</u>
Reagent 3 ()			
Final Weight, g			
Tared Weight, g			
Water Catch, g			
CONDENSED WATER, g			
Silica Gel			
Final Weight, g	<u>73.5</u>	<u>79.0</u>	<u>72.1</u>
Tared Weight, g	<u>72.0</u>	<u>77.2</u>	<u>71.1</u>
ADSORBED WATER, g	<u>1.5</u> ✓	<u>1.8</u> ✓	<u>1.0</u> ✓
TOTAL WATER COLLECTED, g	<u>9</u> ✓	<u>12.3</u> ✓	<u>12.0</u> ✓

Balance No. 11 Type (✓) Triple Beam ☒ Electronic ☐ Reagent Box No. 108

Balance located in stable, draft-free area (✓)? Yes ☒ No ☐ (If "No", explain below.)

Comments _____

EVACUATED TANK PARAMETERS

Plant Name BFI Job No. 11117
 City/State Imperial PA Sampling Loc. Vapor Flare Inlet

Tank No. 176 Tank Volume, liters 4.30 Sampling Time Start 1620
 From Sampling Run No. I-M3-1 Sampling Time Finish 1720
 Sample Transfer Run No. I-M18-1 Sample Transfer Date & Time 9/2/92 1745

Parameter	Barometric Pressure *		Tank Temp. *		Tank Pressure Gauge *		Leak Check cm Hg change	
	In. Hg	mm Hg	°F	°C	In. Hg	mm Hg	Tank	System
Pretest		737	82		-	-688		
Posttest		737	76		-	0		
1st (Field) Pressurization					+			

Operator _____

Tank No. 221 Tank Volume, liters 4.50 Sampling Time Start 1925
 From Sampling Run No. I-M3-2 Sampling Time Finish 2025
 Sample Transfer Run No. I-M18-2 Sample Transfer Date & Time 9/2/92 2045

Parameter	Barometric Pressure *		Tank Temp. *		Tank Pressure Gauge *		Leak Check cm Hg change	
	In. Hg	mm Hg	°F	°C	In. Hg	mm Hg	Tank	System
Pretest		737	82		-	-696		
Posttest		730	70		-	0		
1st (Field) Pressurization					+			

Operator _____

Tank No. 242 Tank Volume, liters 4.51 Sampling Time Start 2135
 From Sampling Run No. I-M3-3 Sampling Time Finish 2235
 Sample Transfer Run No. I-M18-3 Sample Transfer Date & Time 9/2/92 2249

Parameter	Barometric Pressure *		Tank Temp. *		Tank Pressure Gauge *		Leak Check cm Hg change	
	In. Hg	mm Hg	°F	°C	In. Hg	mm Hg	Tank	System
Pretest		737	82		-	-692		
Posttest		728	68		-	0		
1st (Field) Pressurization					+			

Operator _____

* As applicable, use In. Hg or mm Hg, and °F or °C.

Note: mm Hg = In. Hg * 25.401

EVACUATED TANK PRESSURATION

ANALYSIS FOR C₄H₁₀

Plant Name BFI P.O. No. NA
 City/State Imperial PA Date _____ Job No. 20438
 Sampling Loc. Vapor Flame Inlet Analyst REP
 Instrument Type GC/FID Instrument I.D. SRT 8610

Run Number	<u>I-M18-1</u>	<u>I-M18-2</u>	<u>I-M18-3</u>
Temperature, °F	<u>70°F</u>	<u>70°F</u>	<u>70°F</u>
<u>Barometric Pressure</u>			
In. Hg	_____	_____	_____
mm Hg	<u>755</u>	<u>755</u>	<u>755</u>
Tank Identification	<u>171</u>	<u>271</u>	<u>242</u>
<u>Tank Gauge Pressures, mm Hg</u>			
First Pressurization			
After Pressurization	<u>+806 mm Hg</u>	<u>+806 mm Hg</u>	<u>+810 mm Hg</u>
After Analysis	<u>-640</u>	<u>-644</u>	<u>-644</u>
Second Pressurization			
After Pressurization	<u>+804</u>	<u>808</u>	<u>812</u>
After Analysis	_____	_____	_____
Third Pressurization			
After Pressurization	_____	_____	_____
After Analysis	_____	_____	_____

Remarks _____

Sampling and Velocity Traverse Point Determination EPA Method 1A

PLANT NAME BFI
 CITY, STATE Imperial PA
 SAMPLING LOCATION Vapor Fume Inlet

NO. OF PORTS AVAILABLE 2
 NO. OF PORTS USED 2
 PORT INSIDE DIAMETER 11"

DISTANCE FROM FAR WALL TO OUTSIDE OF PORT 23"
 NIPPLE LENGTH AND/OR WALL THICKNESS 12"
 DEPTH OF STACK OR DUCT _____
 STACK OR DUCT WIDTH (IF RECTANGULAR) _____

EQUIVALENT DIAMETER:
 $D_E = \frac{2 \times \text{DEPTH} \times \text{WIDTH}}{\text{DEPTH} + \text{WIDTH}} = \frac{2 () ()}{() + ()} =$

DISTANCE TO FLOW DISTURBANCES*
 PITOT TIP PLANE SAMPLING PORT
 UPSTREAM DOWN UPSTREAM DOWN
 DISTANCE _____ DISTANCE _____
 DIAMETERS _____ DIAMETERS _____

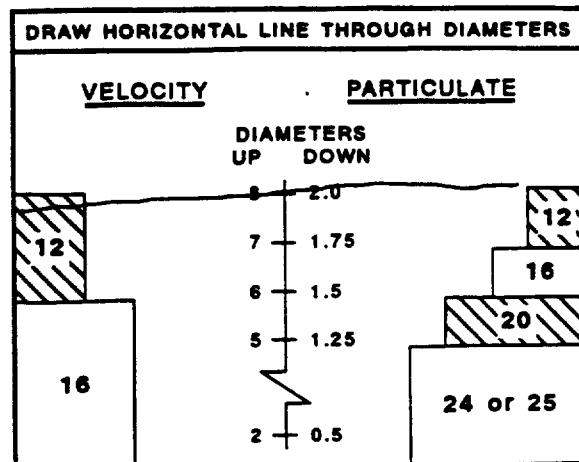
STACK/DUCT AREA = $\pi R^2 = 95.03 \text{ IN}^2$

LOCATION OF POINTS IN CIRCULAR STACKS OR DUCTS

	4	6	8	10	12	14	16	18	20	22	24
1	6.7	4.4	3.2	2.6	2.1	1.8	1.6	1.4	1.3	1.1	1.1
2	25.0	14.6	10.5	8.2	6.7	5.7	4.9	4.4	3.9	3.5	3.2
3	75.0	29.6	19.4	14.6	11.8	9.9	8.5	7.5	6.7	6.0	5.5
4	93.3	70.4	32.3	22.6	17.7	14.6	12.5	10.9	9.7	8.7	7.9
5		85.4	67.7	34.2	25.0	20.1	16.9	14.6	12.9	11.6	10.5
6		95.6	80.6	65.8	35.6	26.9	22.0	18.6	16.5	14.6	13.2
7			89.5	77.4	64.4	36.6	28.3	23.6	20.4	18.0	16.1
8			96.8	85.4	75.0	63.4	37.5	29.6	25.0	21.8	19.4
9				91.6	82.3	73.1	62.5	38.2	30.6	26.2	23.0
10					97.4	88.2	79.9	71.7	61.8	38.8	31.5
11						93.3	85.4	78.0	70.4	61.2	39.3
12							97.9	90.1	83.1	76.4	69.4
13								94.3	87.5	81.2	75.0
14									98.2	91.5	85.4
15										95.1	89.1
16											98.4
17											
18											
19											
20											
21											
22											
23											
24											

LOCATION OF POINTS IN RECTANGULAR STACKS OR DUCTS

	2	3	4	5	6	7	8	9	10	11	12
1	25.0	16.7	12.5	10.0	8.3	7.1	6.3	5.6	5.0	4.5	4.2
2	75.0	50.0	37.5	30.0	25.0	21.4	18.8	16.7	15.0	13.6	12.5
3		83.3	62.5	50.0	41.7	35.7	31.3	27.8	25.0	22.7	20.8
4			87.5	70.0	58.3	50.0	43.8	38.9	35.0	31.8	29.2
5				90.0	75.0	64.3	56.3	50.0	45.0	40.9	37.5
6					91.7	78.6	68.8	61.1	55.0	50.0	45.8
7						92.9	81.3	72.2	65.0	59.1	54.2
8							93.8	83.3	75.0	68.2	62.5
9								94.4	85.0	77.3	70.8
10									95.0	86.4	79.2
11										95.6	87.5
12											95.8



PITOT USED ☒ TYPE 'S' ☐ STANDARD

USE UPSTREAM/DOWNSTREAM DIAMETERS THAT GIVE GREATEST NO. OF POINTS

POINT	% OF DUCT DEPTH	DISTANCE FROM INSIDE WALL	DISTANCE FROM OUTSIDE OF PORT
1	4.4	.495	12.495
2	14.6	1.6425	13.643
3	29.6	3.33	15.33
4	70.4	7.92	19.92
5	85.4	9.608	21.608
6	95.6	10.755	22.755
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			

AIR FLOW RATE DETERMINATIONS

Plant Name BF1 Run No. I-M2-1
City/State PITTSBURGH/PA Date 9/2/92
Test Location INLET Personnel CKW
Barometric Pres. (Pbar) 29 In. Hg Static Pres. (Pg) SEE BELOW In. H₂O
Pitot/Orifice ID XP-60-2 Pitot Coef. (Cp) .84 Pres. Gauge Set ID MS-8
Thermocouple ID WB-23 Duct Length/Diameter 11" O.D. Width N/A
--Specify inches (") or feet (')--

[illegible]

ORSAT DATA					
Sampling Time	Analysis Time	CO ₂ (A) Reading	O ₂ (B) Reading	%O ₂ (B-A)	%CO+N ₂ (100-B)
16:20-17:20					
Average					
Bag No. 83		Pump			

FYRITE DATA, % CO ₂				
--------------------------------	--	--	--	--

MOISTURE DATA (WET BULB/DRY BULB)					
Port	Time	Dry Bulb °F	Wet Bulb °F	Diff.	% H ₂ O

MOISTURE DATA (STOICHIOMETRIC)		
Free Water in Fuel, %		
Water from Fuel Combustion, %		
Ambient Water, %		
Relative Humidity, %		
Ambient Temperature, °F		
Total %		

VOLUMETRIC AIR FLOW RATES	
Dry at Standard Conditions, Q _{sd} =	SCFM
Wet at Stack Conditions, Q _{aw} =	ACFM

ADDITIONAL DATA

* ΔP average is square of average square root. See page 2 for field flow rate calculations.

AIR FLOW RATE DETERMINATIONS

Plant Name BFI Run No. L-MZ-2
City/State PITTSBURGH / PA Date 9/2/92
Test Location INLET Personnel CKW
Barometric Pres. (Pbar) 29 In. Hg Static Pres. (Pg) SEE BELOW In. H₂O
Pitot/Orifice ID XP-60-2 Pitot Coef. (Cp) .84 Pres. Gauge Set ID MS-8
WET BULB/DRY BULB ID WB-23 Duct Length/Diameter 11" DIA. Width N/A
--Specify inches (") or feet (')--

VELOCITY TRAVERSES			
Start-Finish Times:			
<u>19:25 - 20:25</u>			
Point No.	ΔP in H_2O	STATIC PRESS. in H_2O	Temp. °F
19:25 / 0	2.8	9.6	130
19:30 / 5	2.7	9.6	130
19:35 / 10	2.6	9.4	130
19:40 / 15	2.6	9.4	130
19:45 / 20	2.7	9.6	130
19:50 / 25	2.6	9.4	130
19:55 / 30	2.6	9.6	130
20:00 / 35	2.6	9.6	130
20:05 / 40	2.6	9.6	130
20:10 / 45	2.6	9.4	130
20:15 / 50	2.6	9.6	130
20:20 / 55	2.5	9.6	129
20:25 / 60	2.6	9.8	129
Avg. *	2.6	9.6	130

ORSAT DATA					
Sampling Time	Analysis Time	CO ₂ (A) Reading	O ₂ (B) Reading	%O ₂ (B-A)	%CO+N ₂ (100-B)
19:25 - 20:25					
Average					
Bag No. <u>3</u>		Pump _____			

FYRITE DATA, % CO ₂				
--------------------------------	--	--	--	--

MOISTURE DATA (WET BULB/DRY BULB)					
Port	Time	Dry Bulb °F	Wet Bulb °F	Diff.	% H ₂ O

MOISTURE DATA (STOICHIOMETRIC)		
Free Water in Fuel, %		
Water from Fuel Combustion, %		
Ambient Water, %		
Relative Humidity, %		
Ambient Temperature, °F		
Total %		

VOLUMETRIC AIR FLOW RATES	
Dry at Standard Conditions, Q _{sd} =	SCFM
Wet at Stack Conditions, Q _{aw} =	ACFM

ADDITIONAL DATA

* ΔP average is square of average square root. See page 2 for field flow rate calculations.

AIR FLOW RATE DETERMINATIONS

Plant Name BFI Run No. 1-112-3
City/State PITTSBURGH / PA Date 9/2/92
Test Location INLET Personnel CEW
Barometric Pres. (Pbar) 29 In. Hg Static Pres. (Pg) SEE BELOW In. H₂O
Pitot/Orifice ID XP-10-2 Pitot Coef. (Cp) 0.84 Pres. Gauge Set ID MS-8
WET BULB / DRY BULB WOB 23 Duct Length/Diameter 11" Ø DIA. Width N/A
--Specify inches (") or feet (')--

VELOCITY TRAVERSES			
Start-Finish Times: <u>2:35</u> - <u>22:35</u>			
Point No.	AP in H₂O	SIGNAL PRESS in H₂O	Temp. °F
21 35	2.6	9.6	128
5	2.6	9.6	128
10	2.6	9.4	128
15	2.6	9.6	128
20	2.6	9.4	128
25	2.6	9.6	128
30	2.6	9.4	128
35	2.6	9.4	128
40	2.6	9.6	128
45	2.6	9.4	128
50	2.6	9.6	128
55	2.6	9.4	128
60	2.6	9.6	128
Avg. *	3.6	9.5	128

ORSAT DATA					
Sampling Time	Analysis Time	CO ₂ (A) Reading	O ₂ (B) Reading	%O ₂ (B-A)	%CO+N ₂ (100-B)
21:35					
22:35					
Average					
Bag No. 9		Pump			

FYRITE DATA, % CO ₂				
--------------------------------	--	--	--	--

MOISTURE DATA (WET BULB/DRY BULB)					
Port	Time	Dry Bulb °F	Wet Bulb °F	Diff.	% H ₂ O

MOISTURE DATA (STOICHIOMETRIC)		
Free Water in Fuel, %		
Water from Fuel Combustion, %		
Ambient Water, %		
Relative Humidity, %		
Ambient Temperature, °F		
Total %		

VOLUMETRIC AIR FLOW RATES	
Dry at Standard Conditions, Q _{sd} =	SCFM
Wet at Stack Conditions, Q _{aw} =	ACFM

ADDITIONAL DATA

* ΔP average is square of average square root. See page 2 for field flow rate calculations.

Appendix D. Calibration Data

- Pre- and Post-test Meterbox Calibrations
- Calibration Gas Certificates of Analysis



Scott Specialty Gases

a division of
Scott Environmental Technology, Inc.

PLUMSTEADVILLE, PA 18949 PHONE: (215) 766-8861 TWX: 510-665-9344

ENTROPY ENVIRONMENTALISTS

ATTN: KENT SPEARS

8724 GLENWOOD AVE.

RALEIGH, NC 27612

Date Shipped: 8-15-91

Our Project No.: 30033

Your P.O. No.: KS VERBAL

Page 2 of 2

RECERTIFICATION ANALYSIS - EPA PROTOCOL GASES*

(Concentrations are in mole % or ppm)

Cylinder Number AAL-5917 Certified Accuracy ± 1 % NBS Traceable Analysis Dates: Last 10-13-89 New 8-14-91

COMPONENTS	CERTIFIED CONC	EXPIRATION DATE	ANALYTICAL PRINCIPLE	PRIMARY STANDARD NBS/SRM's	REPLICATE CONCENTRATIONS	
					LAST	NEW
CARBON MONOXIDE	402 ppm	2-14-93	NDIR	1680/1681	403.5 ppm	401.8 ppm
					403.0 ppm	400.8 ppm
					403.0 ppm	401.8 ppm
NITROGEN	BALANCE					

COMPONENTS	CERTIFIED CONC	EXPIRATION DATE	ANALYTICAL PRINCIPLE	PRIMARY STANDARD NBS/SRM's	REPLICATE CONCENTRATIONS	
					LAST	NEW

*We hereby certify the cylinder gas has been analyzed according to EPA Protocol No.: 1 Procedure G1

Analyst Olivero Rojas Approved By Ed Lerner for M-S

The only liability of this Company for gas which falls to comply with this analysis shall be replacement thereof by the Company without extra cost.

CERTIFIED REFERENCE MATERIALS ■ EPA PROTOCOL GASES ■ ACUBLEND® ■ CALIBRATION & SPECIALTY GAS MIXTURES
PURE GASES ■ ACCESSORY PRODUCTS ■ CUSTOM ANALYTICAL SERVICES

TROY, MICHIGAN / SAN BERNARDINO, CALIFORNIA / HOUSTON, TEXAS

CYLINDER NUMBER AAL-5917

PROJECT NO. 30033

STANDARD

TYPE (SRM,CRM,GMIS) GMIS

CYLINDER NUMBER ALM-011067

CONCENTRATION 500ppm CARBON MONOXIDE/NITROGEN

ANALYZER

MAKE HORIBA CO

MODEL CFA-310A

SERIAL NO. 474091

DATE OF
CALIBRATION 6-13-91

RAW DATA (FOR CONCENTRATION LISTED UNDER "REPLICATE ANALYSIS" ON THE OTHER SIDE)

Z=ZERO GAS

COMPONENT CARBON MONOXIDE

FIRST ANALYSIS 10-13-89 UNITS _____

Z _____ R _____ T _____

R _____ Z _____ T _____

Z _____ T _____ R _____

SECOND ANALYSIS 8-14-91 UNITS mV

Z 0 R 512.3 T 414.1

R 512.4 Z 0 T 413.3

Z 0 T 413.7 R 512.9

THIS CYLINDER WAS BLENDED, ANALYZED AND SHIPPED FROM SCOTT SPECIALTY GASES
ROUTE 611
PLUMSTEADVILLE PA 18949



Cott Specialty Gases

PLUMSTEADVILLE, PA. 18949 PHONE: 215-766-8861 TWX: 510-665-9344

ENTROPY ENVIROMENTALISTS

Date Shipped 11-2-89
Our Project No: 14746
Your P.O. No: 1568-89-KS
Page 2 of 2

CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES*

(Concentrations are in mole % or ppm)

Cylinder Number AAL 13499 Certified Accuracy ±1 % NBS Traceable
cp=2000psig

Analysis Dates: First 10-16-89 Last 10-31-89

COMPONENTS	CERTIFIED CONC	EXPIRATION DATE	ANALYTICAL PRINCIPLE	PRIMARY STANDARD NBS/SRM's	REPLICATE CONCENTRATIONS FIRST SECOND
CARBON MONOXIDE	404ppm	5-1-91	NDIR	1681	403.0ppm 404.0ppm
					403.0ppm 403.0ppm
					403.0ppm 404.0ppm
NITROGEN	BAL				

D 1 3

Cylinder Number AAL 5917 Certified Accuracy ±1 % NBS Traceable
cp=2000psig

Analysis Dates: First 10-16-89 Last 10-31-89

COMPONENTS	CERTIFIED CONC	EXPIRATION DATE	ANALYTICAL PRINCIPLE	PRIMARY STANDARD NBS/SRM's	REPLICATE CONCENTRATIONS FIRST SECOND
CARBON MONOXIDE	403ppm	5-1-91	NDIR	1681	403.0ppm 404.0ppm
					403.0ppm 403.0ppm
					403.0ppm 403.0ppm
NITROGEN	BAL				

*We hereby certify the cylinder gas has been analyzed according to EPA Protocol No: 1 PROCEDURE G1
Analyst Thomas C. Ludwig, Jr. for TEs Approved By Mark S. Sirinides
MARK S. SIRINIDES

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra cost.

CERTIFIED REFERENCE MATERIALS ■ EPA PROTOCOL GASES ■ ACUBLEND® ■ CALIBRATION & SPECIALTY GAS MIXTURES
PURE GASES ■ ACCESSORY PRODUCTS ■ CUSTOM ANALYTICAL SERVICES

TROY, MICHIGAN / SAN BERNARDINO, CALIFORNIA / HOUSTON, TEXAS / WHEELING, ILLINOIS
SOUTH PLAINFIELD, NEW JERSEY / FREMONT, CALIFORNIA / WAKEFIELD, MASSACHUSETTS / LONGMONT, COLORADO

CYLINDER NUMBER AAL 5917

PROJECT NO. 14746

STANDARD

TYPE (SRM,CRM,GMIS) GMIS

CYLINDER NUMBER AL 9562

CONCENTRATION 499.4ppm CO/N2

2nd CRM
AAL 9143
970 ppm CO/N2

ANALYZER

MAKE HORIBA

MODEL CFA310a

SERIAL NO. 474091

DATE OF
CALIBRATION 9-18-89

RAW DATA (FOR CONCENTRATION LISTED UNDER "REPLICATE ANALYSIS" ON THE OTHER SIDE)

Z=ZERO GAS

COMPONENT CO

FIRST ANALYSIS 10-16-89 UNITS mv

Z 0 R 505 T 409

R 505 Z 0 T 409

Z 0 T 409 R 505

SECOND ANALYSIS 10-31-89 UNITS mv

Z 0 R 960 T 410

R 960 Z 0 T 409

Z 0 T 409 R 960

THIS CYLINDER WAS BLENDED, ANALYZED AND SHIPPED FROM SCOTT SPECIALTY GASES
ROUTE 611
PLUMSTEADVILLE PA 18949



Scott Specialty Gases, Inc.

CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES ACCORDING TO SECTION 3.0.4 Certified per traceability Protocol 1 Procedure G1

ENTROPY ENVIRONMENTALISTS
KENT SPEARS
8724 GLENWOOD AVENUE
RALEIGH, NC 27612

CYLINDER NO. ALM-006819
CYLINDER PRESSURE 2000 PSIG
CERTIFIED ACCURACY +/- 1 % NIST TRACEABLE
SHIPPED FROM DURHAM
DATE SHIPPED 8-13-92 PROJECT 1202426
YOUR ORDER 3135-92-KS EXP. 2-13-94

CERTIFIED CONCENTRATION
BALANCE GAS

OXYGEN
20.5 %
NITROGEN

REFERENCE STANDARD
CYLINDER NO
CONCENTRATION

GMIS
K-014757
24.1 %

GAS ANALYZER

HORIBA
MODEL # MPA21A
S/N 8506581304

LAST CALIBRATION DATE: 8-7-92
ANALYTICAL PRINCIPLES: PARAMAGNETIC

ANALYZER READINGS: Z=ZERO GAS T=TEST GAS R=REFERENCE GAS

FIRST ANALYSIS DATE 8-12-92 UNITS %

Z -0.002	R 24.130	Z -0.006
R 24.139	Z -0.005	T 20.545
T 20.557	T 20.569	R 24.129
MEAN TEST ASSAY		20.530 %

SECOND ANALYSIS DATE UNITS

Z	R	Z
R	Z	T
T	T	R
MEAN TEST ASSAY		

ANALYST

J. ERNST

APPROVED

D. MARTIN

Scott Specialty Gases, Inc. 1750 E. Club Blvd Durham, NC 27706



Scott Specialty Gases, Inc.

CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES ACCORDING TO SECTION 3.0.4 Certified per traceability Protocol 1 Procedure G1

ENTROPY ENVIRONMENTALISTS
KENT SPEARS
8724 GLENWOOD AVENUE
RALEIGH, NC 27612

CYLINDER NO. AAL-19224
CYLINDER PRESSURE 1950 PSIG
CERTIFIED ACCURACY +/- 1 % NIST TRACEABLE
SHIPPED FROM DURHAM
DATE SHIPPED 8-17-92 PROJECT 1202505
YOUR ORDER 3151-92-KS EXP. 2-17-94

CERTIFIED CONCENTRATION	CARBON DIOXIDE
BALANCE GAS	17.51 %
REFERENCE STANDARD	NITROGEN
CYLINDER NO	GMIS
CONCENTRATION	K-014634
	18.01 %

GAS ANALYZER	HORIBA
	MODEL # AIA23
	S/N 565607123

LAST CALIBRATION DATE: 6-23-92
ANALYTICAL PRINCIPLES: NDIR

ANALYZER READINGS: Z=ZERO GAS T=TEST GAS R=REFERENCE GAS

FIRST ANALYSIS DATE 8-13-92		UNITS %
Z 0.002	R 18.037	Z 0.003
R 18.015	Z 0.005	T 17.531
T 17.527	T 17.535	R 18.027
MEAN TEST ASSAY		17.508 %

SECOND ANALYSIS DATE		UNITS
Z	R	Z
R	Z	T
T	T	R
MEAN TEST ASSAY		

ANALYST

J. ERNST

APPROVED

D. MARTIN

Scott Specialty Gases, Inc. 1750 E. Club Blvd Durham, NC 27706



Scott Specialty Gases, Inc.

CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES ACCORDING TO SECTION 3.0.4
Certified per traceability Protocol 1 Procedure G1

ENTROPY ENVIRONMENTALISTS
ATTN: KENT SPEARS
9724 GLENWOOD AVENUE
RALEIGH, NC 27612

CYLINDER NO. ALM-017454
CYLINDER PRESSURE 2000 PSIG
CERTIFIED ACCURACY +/- 1 % NIST TRACEABLE
SHIPPED FROM DURHAM
DATE SHIPPED 7-21-92 PROJECT 1202426
YOUR ORDER 3135-92-KS EXP. 1-21-94

CERTIFIED CONCENTRATION CARBON DIOXIDE
10.85%
BALANCE GAS NITROGEN

REFERENCE STANDARD GMIS
CYLINDER NO K-014634
CONCENTRATION 17.97%

GAS ANALYZER HORIBA
MODEL # A1A23
S/N 565607123
LAST CALIBRATION DATE 5/8/92
ANALYTICAL PRINCIPLES NDIR

ANALYZER READINGS: Z=ZERO GAS T=TEST GAS R=REFERENCE GAS

FIRST ANALYSIS DATE 7-20-92		UNITS %	2ND ANALYSIS DATE		UNITS
Z -0.004	R 17.977	Z -0.006	Z	R	Z
R 17.965	Z -0.004	T 10.852	R	Z	T
T 10.847	T 10.841	R 17.967	T	T	R
MEAN TEST ASSAY 10.845%			MEAN TEST ASSAY		

FIRST ANALYSIS DATE		UNITS PPM	2ND ANALYSIS DATE		UNITS
Z	R	Z	Z	R	Z
R	Z	T	R	Z	T
T	T	R	T	T	R
MEAN TEST ASSAY			MEAN TEST ASSAY		

FIRST ANALYSIS DATE		UNITS PPM	2ND ANALYSIS DATE		UNITS PPM
Z	R	Z	Z	R	Z
R	Z	T	R	Z	T
T	T	R	T	T	R
MEAN TEST ASSAY			MEAN TEST ASSAY		

ANALYST

J. ERNST

APPROVED

D. MARTIN

Scott Specialty Gases, Inc. 1750 E. Club Blvd Durham, NC 27706



Scott Specialty Gases, Inc.

CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES ACCORDING TO SECTION 3.0.4 Certified per traceability Protocol 1 Procedure G1

ENTROPY ENVIRONMENTALISTS
8724 GLENWOOD AVENUE
RALEIGH, NC 27612

CYLINDER NO. ALM-028786

CYLINDER PRESSURE 1975 PSIG

CERTIFIED ACCURACY +/- 1 % NIST TRACEABLE

SHIPPED FROM DURHAM

DATE SHIPPED 8-26-92 PROJECT 1202505

YOUR ORDER 3151-92-KS

EXP. 2-24-94

CERTIFIED CONCENTRATION CARBON MONOXIDE
BALANCE GAS 302 PPM
NITROGEN

REFERENCE STANDARD GMIS
CYLINDER NO ALM-000266
CONCENTRATION 478 PPM

GAS ANALYZER HORIBA
MODEL # AIA23AS
S/N 850658012

LAST CALIBRATION DATE: 06-11-92
ANALYTICAL PRINCIPLES: NDIR

ANALYZER READINGS: Z=ZERO GAS T=TEST GAS R=REFERENCE GAS

FIRST ANALYSIS DATE 8-17-92 UNITS PPM
Z 0.4 R 479.1 Z 0.3
R 478.6 Z 0.2 T 301.3
T 301.6 T 301.9 R 479.1
MEAN TEST ASSAY 300.9 PPM

SECOND ANALYSIS DATE 08-25-92 UNITS
Z 0.5 R 474.3 Z 0.4
R 474.4 Z 0.3 T 302.0
T 302.0 T 302.0 R 475.2
MEAN TEST ASSAY 302.1 PPM

ANALYST

J. Ernst
J. ERNST

APPROVED

D. Martin
D. MARTIN

Scott Specialty Gases, Inc. 1750 E. Club Blvd Durham, NC 27706



Scott Specialty Gases, Inc.

E. P. A. PROTOCOL CERTIFICATE OF ANALYSIS

Shipped from:
Scott Specialty Gases
Route 611
Plumsteadville, PA 18949
Purchase order :
6591-92-KS

Shipped to:
ENTROPY ENVIRON.
ATTN: KENT SPEARS
PO BOX 12291
RESEARCH TRIANGLE PK
RALEIGH NC 27612
Project No 0135005

Certified per E.P.A. Protocol # 1 Procedure #G1 Section # 3.0.4
Certified accuracy +/- 1 % NIST Traceable

Cylinder number	ALM020313	Cylinder pressure	Date of assay:	2/12/92
		2000 psig.		
Component		Certified concentration	Expiration date:	8/12/93
NITRIC OXIDE		49.7 ppm		
OXIDES OF NITROGEN		49.8		
NITROGEN		Balance		

Standard		Analyzer	
Type	GMIS	Make	: TECO
Concentration	75.5 ppm	Model	: 10
Cylinder #	AAL7351	Serial number	: 9741-111-S
		Analytical principle	: Chemiluminescence
		Date of calibration	: 1/9/92

Raw data units:	VOLTS	:	:	Concentration	:
		:	:	of Customer	:
		:	:	Cylinder	:
First analysis	2/5/92	:	:		:
		:	:		:
Z1=0.00	R1=6.94	T1=4.59	:	49.9 ppm	:
R2=6.95	Z2=0.00	T2=4.61	:	50.1 ppm	:
Z3=0.00	T3=4.61	R3=6.94	:	50.1 ppm	:
			:		:
			:		:
Second analysis:	2/12/92	:	:		:
		:	:		:
Z1=0.00	R1=6.90	T1=4.51	:	49.4 ppm	:
R2=6.90	Z2=0.00	T2=4.52	:	49.5 ppm	:
Z3=0.00	T3=4.53	R3=6.90	:	49.5 ppm	:

Analyst

[Signature]

Approved by

[Signature]
Mark S. Sirinides/Ted Heeme



Scott Specialty Gases, Inc.

CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES ACCORDING TO SECTION 3.0.4
Certified per traceability Protocol 1 Procedure G1

ENTROPY ENVIRONMENTALISTS
ATTN: KENT SPEARS
8724 GLENWOOD AVENUE
RALEIGH, NC 27612

CYLINDER NO. ALM-028324
CYLINDER PRESSURE 2000 PSIG
CERTIFIED ACCURACY+/- 1 % NIST TRACEABLE
SHIPPED FROM DURHAM
DATE SHIPPED 7-21-92 PROJECT 1202426
YOUR ORDER 3135-92-KS EXP. 1-21-94

CERTIFIED CONCENTRATION OXYGEN 12.03%
BALANCE GAS NITROGEN

REFERENCE STANDARD GMIS
CYLINDER NO K-014757
CONCENTRATION 24.1%

GAS ANALYZER HORIBA
MODEL # MPA21A
S/N 8506581304
LAST CALIBRATION DATE 5/8/92
ANALYTICAL PRINCIPLES PARAMAGNETIC

ANALYZER READINGS: Z=ZERO GAS T=TEST GAS R=REFERENCE GAS

FIRST ANALYSIS DATE 7-20-92			UNITS %	2ND ANALYSIS DATE			UNITS
Z -0.082	R 24.106	Z -0.073		Z	R	Z	
R 24.087	Z -0.077	T 11.982		R	Z	T	
T 11.999	T 11.995	R 24.114		T	T	R	
MEAN TEST ASSAY 12.030%				MEAN TEST ASSAY			
FIRST ANALYSIS DATE			UNITS PPM	2ND ANALYSIS DATE			UNITS PPM
Z	R	Z		Z	R	Z	
R	Z	T		R	Z	T	
T	T	R		T	T	R	
MEAN TEST ASSAY				MEAN TEST ASSAY			
FIRST ANALYSIS DATE			UNITS PPM	2ND ANALYSIS DATE			UNITS PPM
Z	R	Z		Z	R	Z	
R	Z	T		R	Z	T	
T	T	R		T	T	R	
MEAN TEST ASSAY				MEAN TEST ASSAY			

ANALYST

J. ERNST

APPROVED

D. MARTIN

Scott Specialty Gases, Inc. 1750 E. Club Blvd Durham, NC 27706



Scott Specialty Gases, Inc.

CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES ACCORDING TO SECTION 3.0.4
Certified per traceability Protocol 1 Procedure G1

ENTROPY ENVIRONMENTALISTS
8724 GLENWOOD AVENUE
RALEIGH, NC 27612

CYLINDER NO. ALM-000915

CYLINDER PRESSURE 1900 PSIG

CERTIFIED ACCURACY+/- 1 % NIST TRACEABLE

SHIPPED FROM DURHAM

DATE SHIPPED 6-22-92 PROJECT 1202137

YOUR ORDER 3059-92-KS EXPIRES 11-20-93

SULFUR DIOXIDE

CERTIFIED CONCENTRATION
BALANCE GAS

88.1 PPM
NITROGEN

REFERENCE STANDARD
CYLINDER NO
CONCENTRATION

GMIS
AAL-14418
94.2 PPM

GAS ANALYZER

HORIBA
MODEL # AIA-23AS
S/N 850658161

LAST CALIBRATION DATE 3-26-92
ANALYTICAL PRINCIPLES NDIR

ANALYZER READINGS: Z=ZERO GAS T=TEST GAS R=REFERENCE GAS

FIRST ANALYSIS DATE	5-20-92	UNITS	PPM	UNITS
Z	0.0	R	94.4	Z
R	94.5	Z	0.0	T
T	88.3	T	88.1	R
MEAN TEST ASSAY		87.98 PPM		MEAN TEST ASSAY

SECOND ANALYSIS DATE	6-22-92	UNITS	PPM	UNITS
Z	0.0	R	94.2	Z
R	94.1	Z	0.0	T
T	88.1	T	88.2	R
MEAN TEST ASSAY		88.20 PPM		MEAN TEST ASSAY

ANALYST

J. ERNST

APPROVED

D. MARTIN

Scott Specialty Gases, Inc. 1750 E. Club Blvd Durham, NC 27708



Scott Specialty Gases, Inc.

E.P.A. PROTOCOL CERTIFICATE OF ANALYSIS

Shipped from:
Scott Specialty Gases
Route 611
Plumsteadville, PA 18949
Purchase order 660292ks

Shipped to:
Entropy
8724 Glenwood Avenue
Raleigh, NC 27612-9055
Project number 35520

Certified per E.P.A. Protocol #1 Procedure #G1 Section number 3.0.4
Certified accuracy +/- 2% NIST traceable

Cylinder number
ALM028362

Cylinder pressure
1950 p.s.i.g.

Date of assay
02-28-1992

Component
Sulfur dioxide
Nitrogen

Certified concentration
50.5 P.P.M.
Balance gas

Expiration date
8-28-1993

Standard Analyzer
Type : GMIS Make : HORIBA SO2
Concentration : 59.5 P.P.M. Model : CFA-321A
Cylinder number : AAL15976 Serial number : 56437102
Analytical principle : NDIR
Date of calibration : 02-07-1992

Raw data units VOLT | Drift | Concentration | Calibration curve equations
| Compensation | of customer |
| | cylinder | $X = T/10^{\circ} \text{XFACTOR}$
| | | $Y = E^{\circ}X^4 + D^{\circ}X^3 + C^{\circ}X^2 + B^{\circ}X$

First analysis 02-21-1992 | | | Conc = $(Y^{\circ}K + A)^{\circ}10^{\circ}Y\text{FACTOR}$

Z=-.00001	R=1.18410	T=1.00041	K=	1.001	50.3 P.P.M.	A= -.06558629
R=1.18487	Z=0.00064	T=0.99882	K=	1.001	50.1 P.P.M.	B= 50.24388
Z=0.00080	T=0.99838	R=1.18131	K=	1.004	50.3 P.P.M.	C= 0

Second Analysis 02-28-1992 | | | D= 0

Z=0.00461	R=1.17289	T=1.00418	K=	1.011	50.9 P.P.M.	E= 0
R=1.17156	Z=0.00490	T=0.99905	K=	1.012	50.7 P.P.M.	X FACTOR = 0
Z=0.00462	T=0.99674	R=1.17020	K=	1.013	50.7 P.P.M.	Y FACTOR = 0

Analyst

Approved by

Jay Warren

02-28-1992

Mark S. Sirinides / Ted Neeme

NONISOKINETIC METERBOX CALIBRATION

PRETEST ☒

POSTTEST ☐

Meterbox No. V13

Calibrated By P. Judd

Date 8-29-92

EPA Method 6 Type DGM		ΔP_M^* ($" \text{H}_2\text{O}$)	VOST Type DGM		
MR_I (cf)	MR_F (cf)		MR_I (l)	MR_F (l)	DGM (In. WC)
		.7	37.72	54.58	.5
		1.4	54.63	71.44	.9
		3.0	71.66	88.34	1.5

* ΔP_M must be $\leq 2.0" \text{H}_2\text{O}$ for Method 6 Type DGM and $\leq 3.0"$ for VOST Type DGM.

Flow Rate (lpm)**	Pbar (In. Hg)	t_{SPR} ($^{\circ}\text{F}$)	$P_{\text{H}_2\text{O}}$ (In. Hg)	t_M ($^{\circ}\text{F}$)	V_{SPR} (cf)	γ
.5	29.60	73	.82	73	.61	.9951
1.0	29.60	73	.82	73	.61	.9971
2.0	29.60	73	.82	73	.61	1.0035
Average γ						.9986

** Spirometer

Prior Test γ Date % Dev. Allowed Dev.: $\pm 5\%$

MR_I = Initial Dry Gas Meter Reading
 MR_F = Final Dry Gas Meter Reading
 t_{SPR} = Temperature of Gas in Spirometer
 $P_{\text{H}_2\text{O}}$ = Vapor Pressure of H_2O at t_{SPR}
 t_M = Dry Gas Meter Temperature

DGM_{WC} = Dry Gas Meter Pressure, In. WC
 ΔP_M = Reading from Manometer at DGM Inlet
 V_{SPR} = Volume Displaced Within Spirometer
 P_{bar} = Barometric Pressure
 γ = Dry Gas Meter Coefficient (Gamma)

For Dry Gas Meter Reading in Cubic Feet per Hour (cfh;
Method 6 Type) (i.e., $DGM_{WC} = 0$):

$$\gamma = \left[\frac{V_{SPR}}{MR_F - MR_I} \right] \left[1 - \frac{P_{\text{H}_2\text{O}}}{P_{bar} + \frac{\Delta P_M}{13.6}} \right] \left[\frac{T_M + 460}{T_{SPR} + 460} \right]$$

For Dry Gas Meter Reading in Liters per Minute (lpm; VOST Type):

$$\gamma = \left[\frac{V_{SPR} / 0.03531}{MR_F - MR_I} \right] \left[1 - \frac{P_{\text{H}_2\text{O}}}{P_{bar} + \frac{\Delta P_M}{13.6}} \right] \left[\frac{T_M + 460}{T_{SPR} + 460} \right] \left[\frac{P_{bar}}{P_{bar} + \frac{DGM_{WC}}{13.6}} \right]$$

NONISOKINETIC METERBOX CALIBRATION

PRETEST _____

 POSTTEST ☒

 Meterbox No. V13

 Calibrated By P. Judd

 Date 9-4-92

EPA Method 6 Type DGM		ΔP_M^* ($^{\circ}$ H ₂ O)	VOST Type DGM		
MR _I (cf)	MR _F (cf)		MR _I (l)	MR _F (l)	DGM (In. WC)
		.7	522.47	539.25	.5
		1.2	539.77	556.74	.9
		2.2	557.27	574.33	1.6

* ΔP_M must be $\leq 2.0^{\circ}$ H₂O for Method 6 Type DGM and $\leq 3.0^{\circ}$ for VOST Type DGM.

Flow Rate (lpm)**	Pbar (In. Hg)	t _{SPR} ($^{\circ}$ F)	P _{H2O} (In. Hg)	t _M ($^{\circ}$ F)	V _{SPR} (cf)	Y
.5	29.74	75	.88	75	.61	.9981
1.0	↓	↓	↓	↓	.61	.9859
2.0	↓	↓	↓	↓	.61	.9791
Average Y						.9877

** Spirometer

 Prior Test Y .9986 Date 8-29-92 % Dev. 1.1 Allowed Dev.: $\pm 5\%$

MR_I = Initial Dry Gas Meter Reading
 MR_F = Final Dry Gas Meter Reading
 t_{SPR} = Temperature of Gas in Spirometer
 P_{H2O} = Vapor Pressure of H₂O at t_{SPR}
 t_M = Dry Gas Meter Temperature

DGM_{WC} = Dry Gas Meter Pressure, In. WC
 ΔP_M = Reading from Manometer at DGM Inlet
 V_{SPR} = Volume Displaced Within Spirometer
 Pbar = Barometric Pressure
 Y = Dry Gas Meter Coefficient (Gamma)

For Dry Gas Meter Reading in Cubic Feet per Hour (cfh;
Method 6 Type) (i.e., DGM_{WC} = 0):

$$Y = \left[\frac{V_{SPR}}{MR_F - MR_I} \right] \left[1 - \frac{P_{H2O}}{Pbar + \frac{\Delta P_M}{13.6}} \right] \left[\frac{T_M + 460}{T_{SPR} + 460} \right]$$

For Dry Gas Meter Reading in Liters per Minute (lpm; VOST Type):

$$Y = \left[\frac{V_{SPR} / 0.03531}{MR_F - MR_I} \right] \left[1 - \frac{P_{H2O}}{Pbar + \frac{\Delta P_M}{13.6}} \right] \left[\frac{T_M + 460}{T_{SPR} + 460} \right] \left[\frac{Pbar}{Pbar + \frac{DGM_{WC}}{13.6}} \right]$$

Appendix E. Reference Measurement System Performance Test Data

- Interference Checks
- NO₂-to-NO Converter Efficiency Test

NO₂-NO CONVERTER EFFICIENCY

Analyzer Type TECO Model 10 EEI #1 Span 1000 ppm
Serial Number 10AR-5481-74 Date of Test 8-14-90

PEAK RESPONSE RECORDED DURING CONVERTER EFFICIENCY TEST:

742.4 ppm

RESPONSE RECORDED AT THE END OF THE 30-MINUTE TEST:

736.1 ppm

PERCENT DECREASE FROM PEAK RESPONSE:

.0847% (99.15%)

SPECIFICATIONS (EPA METHOD 20): RESPONSE AT 30 MINUTES MUST NOT DECREASE BY MORE THAN 2%
OF THE PEAK RESPONSE VALUE.

NO₂-NO CONVERTER EFFICIENCY TEST PROCEDURES

ENTROPY followed the manufacturer's recommended set-up procedures contained in the analyzer manual. After the initial set-up procedures were completed, the electronics of the monitor were adjusted according to the manufacturer's guidelines. The monitor was then calibrated by flowing NO calibration gases into the instrument. A calibration gas was then diluted (1:1) with purified compressed air using an AIRCO Model #5-22-2 gas blender. The gas mixture was routed through a manifold into a Tedlar bag, which was previously leak tested and evacuated. This arrangement afforded sufficient volume to allow the sampling system to operate for the required 30 minutes. Immediately after the bag was filled, the manifold was connected to the sampling system. The system was turned on and the analyzer response was recorded on a strip chart. The strip chart was analyzed for the peak response and the response at the end of the 30 minute sampling period.

DO 10 EEI #1 CONVERTER EFFICIENCY TEST

08-14-1990

CHAN 6

TECO10

(1000 ppm span)

TIME ppmNOX

08:47 739.6

08:48 742.2

08:49 741.7

START TEST

08:50 742.1

08:51 741.7

08:52 741.8

08:53 742.3

PEAK RESPONSE

08:54 742.4

08:55 742.2

08:56 741.8

08:57 742.0

08:58 741.9

08:59 741.3

09:00 741.1

09:01 740.3

09:02 739.3

09:03 738.8

09:04 738.0

09:05 737.3

09:06 737.4

09:07 737.9

09:08 737.8

09:09 736.9

09:10 736.8

09:11 736.4

09:12 735.7

09:13 735.4

09:14 735.3

09:15 735.3

09:16 735.7

09:17 735.3

09:18 735.1

09:19 735.9

END TEST

09:20 736.1

09:21 735.5

09:22 734.9

09:23 734.8

09:24 734.6

09:25 734.2

09:26 734.0

09:27 733.3

09:28 733.2

09:29 733.0

09:30 732.7

INTERFERENCE RESPONSE

Analyzer Type CO EEI# 5 Span 100
 Serial Number 48-32500-242 Date of Test 8-6-91

GAS TYPE	CONCENTRATION	ANALYZER RESPONSE PPM CO	% OF SPAN ¹
NO/N ₂	240 ppm	-0.8	-0.8
SO ₂ /N ₂	49.5 ppm	-0.6	-0.6
CO ₂ /N ₂	11%	-0.2	-0.2
O ₂ /N ₂	12.66%	1.0	1.0
TOTALS			-0.6 ²

¹ % SPAN = $\frac{\text{ANALYZER RESPONSE}}{\text{INSTRUMENT SPAN}} \times 100$

² SPECIFICATION (EPA METHOD 20): SUM OF INTERFERENCE RESPONSES MUST NOT EXCEED 2% OF SPAN.

INTERFERENCE TEST PROCEDURES

ENTROPY followed the manufacturer's recommended set-up procedures contained in the analyzer manual. After the initial set-up procedures were completed, the electronics of the monitor were adjusted according to the manufacturer's guidelines. The monitor was calibrated by flowing CO calibration gases into the instrument. The SO₂, NO, CO₂, and O₂ calibration gases listed above were injected into the monitor and the responses were recorded on a strip chart, which was analyzed to determine if the gases caused interference (ie, deviations from a zero reading) in the CO monitor.

08-06-1991

CHAN 2

TIME	ppmCO
------	-------

14:10	-0.2
-------	------

14:11	-0.2
-------	------

14:12	-0.2
-------	------

14:13	-0.2
-------	------

14:14	-0.2
-------	------

14:15	-0.6
-------	------

14:16	-0.8
-------	------

14:17	-0.8
-------	------

14:18	-0.1
-------	------

14:19	0.9
-------	-----

CO₂ 11%

NO_x 240 ppm

AVERAGE VALUES FOR THE LAST 10 MINUTES

14:19	-0.2
-------	------

14:20	1.0
-------	-----

14:21	1.0
-------	-----

14:22	0.6
-------	-----

14:23	-0.3
-------	------

14:24	-0.6
-------	------

14:25	-0.6
-------	------

O₂ 12.66 %

SO₂ 49.5

INTERFERENCE RESPONSE

Analyzer Type Teledyne 320P-4 O₂ Span 0-25%.
 Serial Number 59718 Date of Test 1/13/87

GAS TYPE	CONCENTRATION	ANALYZER RESPONSE % O ₂	% OF SPAN ¹
CO/N ₂	454 ppm	0.025	0.1
NO/N ₂	228 ppm	0.035	0.14
SO ₂ /N ₂	203 ppm	0.0375	0.15
CO ₂ /N ₂	11%	0.015	0.06
TOTALS			²

¹ % SPAN = $\frac{\text{ANALYZER RESPONSE}}{\text{INSTRUMENT SPAN}} \times 100$

² SPECIFICATION (EPA METHOD 20): SUM OF INTERFERENCE RESPONSES MUST NOT EXCEED 2% OF SPAN.

INTERFERENCE TEST PROCEDURES

ENTROPY followed the manufacturer's recommended set-up procedures contained in the analyzer manual. After the initial set-up procedures were completed, the electronics of the monitor were adjusted according to the manufacturer's guidelines. The monitor was calibrated by flowing O₂ calibration gases into the instrument. The NO, CO, CO₂, and SO₂ calibration gases listed above were injected into the monitor and the responses were recorded on a strip chart, which was analyzed to determine if the gases caused interference (ie, deviations from a zero reading) in the O₂ monitor.

INTERFERENCE RESPONSE

Analyzer Type Weston Research EET #2 Span 0 - 100 ppm ; 3000 ppm
 Serial Number 90-721-AT2-7673 Date of Test 9-12-90

GAS TYPE	CONCENTRATION	ANALYZER RESPONSE PPM SO ₂		% OF SPAN ¹
CO/N ₂	246 ppm	0 ppm	.06 ppm	.07% .017%
NO/N ₂	243 ppm	.07 ppm	.7 ppm	.07% .027%
CO ₂ /N ₂	17.5%	.01 ppm	1 ppm	.01% .037%
O ₂ /N ₂	3.0%	.05 ppm	.9 ppm	.05% .037%
		.13 ppm	2.66 ppm	TOTALS .13% .097% ²

¹ % SPAN = $\frac{\text{ANALYZER RESPONSE}}{\text{INSTRUMENT SPAN}} \times 100$

² SPECIFICATION (EPA METHOD 20): SUM OF INTERFERENCE RESPONSES MUST NOT EXCEED 2% OF SPAN.

INTERFERENCE TEST PROCEDURES

ENTROPY followed the manufacturer's recommended set-up procedures contained in the analyzer manual. After the initial set-up procedures were completed, the electronics of the monitor were adjusted according to the manufacturer's guidelines. The monitor was calibrated by flowing SO₂ calibration gases into the instrument. The NO, CO, CO₂, and O₂ calibration gases listed above were injected into the monitor and the responses were recorded on a strip chart, which was analyzed to determine if the gases caused interference (ie, deviations from a zero reading) in the SO₂ monitor.

INTERFERENCE RESPONSE

Analyzer Type ACS FUSE 0-20/50% CO₂ Span 0-20%
 Serial Number 6 Date of Test 01-16-91

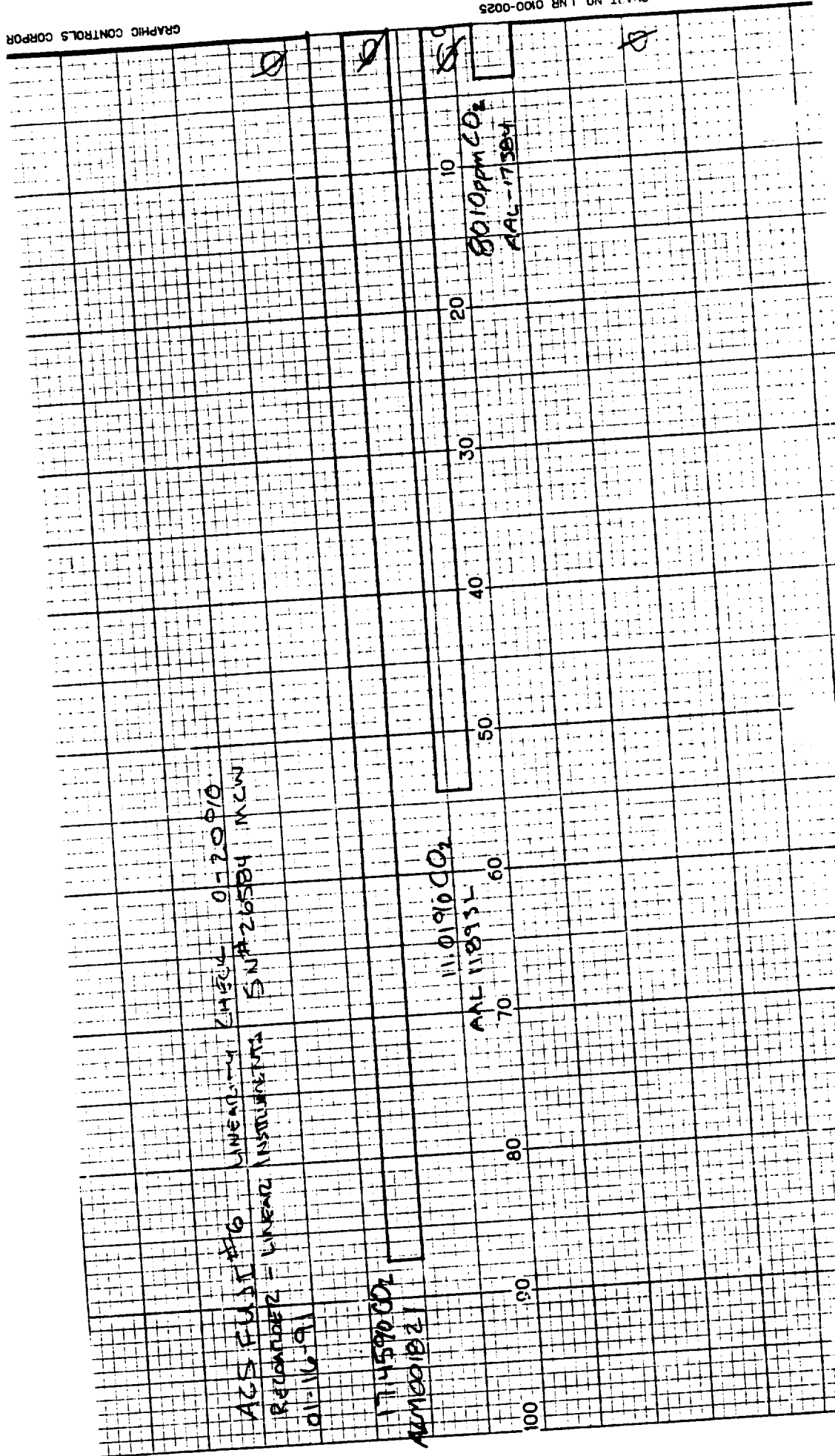
GAS TYPE ✕	CONCENTRATION	ANALYZER RESPONSE % CO ₂	% OF SPAN ¹
CO/N ₂	457.5	0.0	0.0
NO/N ₂	450.0	0.0	0.0
SO ₂ /N ₂	255.9	0.0	0.0
O ₂ /N ₂	20.6	0.0	0.0
✕ CYL list on back of sheet.			TOTALS 2

$$^1 \% \text{ SPAN} = \frac{\text{ANALYZER RESPONSE}}{\text{INSTRUMENT SPAN}} \times 100$$

² SPECIFICATION (EPA METHOD 20): SUM OF INTERFERENCE RESPONSES MUST NOT EXCEED 2% OF SPAN.

INTERFERENCE TEST PROCEDURES

ENTROPY followed the manufacturer's recommended set-up procedures contained in the analyzer manual. After the initial set-up procedures were completed, the electronics of the monitor were adjusted according to the manufacturer's guidelines. The monitor was calibrated by flowing CO₂ calibration gases into the instrument. The NO, CO, SO₂, and O₂ calibration gases listed above were injected into the monitor and the responses were recorded on a strip chart, which was analyzed to determine if the gases caused interference (ie, deviations from a zero reading) in the CO₂ monitor.



Appendix F. Permit Limits

Allegheny County Health Department

COUNTY COMMISSION

TOM FOERSTER
chairman

PETE FLAHERTY

LAWRENCE W. DUNN

BRUCE W. DIXON, M.D.
director

Post-It™ brand fax transmittal memo 7671		# of pages •
To: Grey Holesh	From: E. Taylor	
Co: BFI Industries	Co: BAPC	
Dept: Landfill Haysent	Phone: 578-8138	
Fax: 695-2143	Fax: 578-8053	

BOARD OF HEALTH

ROY L. TITCHWORTH, M.D.
chairman

MARTIN KRAUSS, O.D.
vice chairman

ROBERT ENGEL, ESQ.

AZIZI POWELL

Megr. CHARLES OWEN RICE

FREDERICK RUBEN, M.D.

ANTHONY D. STAONO, SR.

KATHERINE L. WISNER, M.D., M.S.

301 39th Street
Pittsburgh, Pennsylvania 15201

June 3, 1992

Mr. George J. Paturalski
District Manager
Browning-Ferris Industries
of PA Inc.
P.O. Box 47
Imperial, PA 15126

PERMIT NO.: 92-I-0009-I
EQUIPMENT : Enclosed Ground Flare
LOCATION : Findlay Township
FIRST OPERATING PERMIT FEE:\$1050

NOTICE OF INSTALLATION PERMIT APPROVAL

The subject installation has been conditionally approved for construction. The installation shall be made in conformity with the plans and specifications which are a part of your application. The installation must be inspected and approved by the Bureau before it is placed into operation.

This installation shall be subject to the following additional conditions:

1. Emissions from the subject equipment shall not exceed, at any time, the following limits:

<u>Pollutant</u>	<u>Pounds/Hr</u>	<u>Tons/Yr</u>
Total particulates	4.0	17
Sulfur dioxide	6.6	29
Nitrogen oxides	9.6	42
Carbon monoxide	36.0	157
Volatile organic compounds	6.5	28
Hydrochloric acid	14.4	63
Chlorine	0.3	1.3

2. The landfill gas collection system and the Enclosed Ground Flare shall be designed and operated in accordance with the following criteria:

- a. Negative pressure shall be maintained at all times at the landfill gas collection wells. Each gas collection well shall be equipped with a throttling valve to enable adjustment of the gas collection rate;

- b. There shall be no landfill gas leaks which result in concentrations of 500 ppmv or more, measured as propane (or 1375 ppmv or more, measured as methane), at a distance of 0.5 inches from any of the landfill gas collection wells and any piping, or any other connections or fittings, along the landfill gas transfer paths of the landfill gas collection system;
- c. The flare shall be designed to achieve and maintain a destruction/removal efficiency (DRE) of at least 98% (by weight) for nonmethane organic compounds;
- d. The flare shall be an enclosed ground type which is shrouded, with no visible flame emitting from the flare;
- of $\geq 1600^{\circ}\text{F}$
CO emission*
e. The flare shall operate at a minimum temperature of 1600°F , and shall have a residence time of at least 0.5 seconds;
- major 1 - High
gas flares*
f. The flare shall be equipped with a continuous pilot ignition source, using only propane or natural gas as the auxiliary fuel;
- g. The flare shall operate with a flame present at all times. The flare shall be equipped with an automatic shut-off mechanism designed to immediately stop the flow of gases when a flame-out occurs. During restart or start-up, there shall be sufficient flow of auxiliary fuel to the burners such that unburnt landfill gases are not emitted to the atmosphere;
- flame out*
h. The flare shall be designed for and operated with no visible emissions, except for periods not to exceed a total of 5 minutes during any two consecutive hours;
- i. The flare fluegas temperature shall be continuously measured and recorded; and,
- j. Flare fluegas temperature records shall be retained at the facility for at least two years and made available upon request to the Bureau for inspection and copying.

Mr. George J. Paturalski
Browning-Ferris Industries
#92-I-0009-I

Page 3.

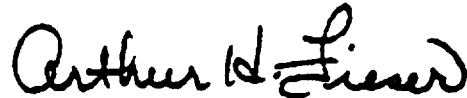
3. Prior to issuance of an Operating Permit, the installation shall require stack emission testing by BFI for particulate matter, SO₂, NO_x, CO, VOC, HCL and CL₂, and visible emission testing. Also, the fluegas exit temperature shall be measured to confirm the accuracy of the flare's temperature recording device, and the installation shall be tested for destruction/removal efficiency of total nonmethane organic compounds. All such testing shall be conducted in accordance with a Bureau-approved protocol. Such testing protocol shall be submitted by BFI in writing to the Bureau at least forty-five (45) days prior to the tests. The Bureau must be notified in writing at least ten (10) days prior to the date of any tests. A complete report of the results of all tests shall be submitted to the Bureau within sixty (60) days after completion of the tests.

A complete operating permit application must be submitted within sixty (60) days of achieving full production or one hundred twenty (120) days of start-up, whichever is earlier. The operating permit application must be accompanied by the fee listed above. When it is determined by the Bureau that the installation complies with all regulations, limitations, and approved permit conditions, an operating permit will be issued.

This Installation Permit shall be kept at the site during the construction period, and be made available for review by Bureau personnel upon request.

Permit Issued by:

BUREAU OF AIR POLLUTION CONTROL



Arthur H. Fieser, Ph.D., P.E.
Chief - Engineering Section

EJT/ecr
Enclosure

cc: Bernie Turlinski (EPA)
Manny Miller (PADER-BWM)
John Schombert (ACHD-EH)

ALLEGHENY COUNTY HEALTH DEPARTMENT AIR POLLUTION CONTROL

PERMIT - INCINERATOR

COMPLETION DATE

DATE INSTALLED

INSTALLATION ☒

OPERATING ☐

APC USE ONLY

Permit 92-I-0009-I
Check No. 224-001052
Receipt No. 2-18-92
Issued 6-3-92
Expires 8/45-00
Fee Basis

NAME BFI of Pennsylvania, Inc.		ADDRESS P.O. Box 47 Imperial, PA 15126		BUSINESS Municipal Landfill	
EQUIPMENT OWNER Same		ADDRESS		PHONE 695-0900	
INSTALLER OR CONTRACTOR OWT Construction Company		ADDRESS 7550 Lucerne Drive, Middleburg Heights, OH 44130		PHONE (216) 891-0300	
AUTHORIZED REPRESENTATIVE George J. Paturalski District Manager		TITLE		PHONE 695-0900	
NAME OF INCINERATOR IT McGill PCS		MODEL Enclosed Flare N/A		CLASS N/A	
TYPE WASTE Landfill gas		BTU/LB AS FIRED (std) 909.1 BTU/cu. ft. CH ₄ N/A		ESTIMATED ACTUAL	
PRIMARY COMBUSTION CHAMBER N/A		LENGTH FT. IN.		WIDTH FT. IN.	
GRATE AREA SQ. FT.		HEARTH AREA SQ. FT.		BURNER CAPACITY BTU/HR	
SECONDARY COMBUSTION CHAMBER N/A		LENGTH FT. IN.		WIDTH FT. IN.	
FLUE GAS FLOW ACFM		EXCESS AIR %		BURNER CAPACITY BTU/HR	
OPERATING SCHEDULE 24 HOURS/DAY 7 DAYS/WK. 52 WEEKS/YR		FUEL Propane 4 lbs/hr (start-up only) Neg.		AMOUNT/HR % SULFUR	
GAS CLEANER N/A		GAS FLOW SCFM		INLET TEMP. °F	
STACK HEIGHT 40 ft		STACK AREA 88.66 SQ. FT.		EXHAUST FLOW 1600°F 1 acfm	
EMISSION ANALYSIS PARTICULATE		SO ₂		CO	
POTENTIAL Negligible		6.57 lbs/hr		48 lbs/hr	
FINAL "		"		"	
EMISSION BASIS MFG. DATA ☒		EMISSION FACTORS ☒		STACK TEST ☒	
NEAREST BUILDING 30.0 FT		DISTANCE 200 FT		COST OF EQUIPMENT \$ see att. vendor guide	
DRAWING NO'S. AND TITLES: see attached gas extraction and enclosed flare description		COST OF GAS CLEANING SYSTEM \$ N/A		SUBMIT SUPPORTING DATA FOR METHOD USED see attached	
REMARKS Please see attached					
REVIEWED BY J. J. Zyla TITLE APC 5/27/92					
REVIEWED BY Mark L. Schaefer A.P. Engineer 5/27/92					
PERMIT APPROVED BY W. J. Freser, Chief Engr 6-3-92					
See attached letter dated 6-3-92 for limitations & conditions of approval					

**Appendix G. EPA Methods 1, 2, 2B, 3A, 6C, 7E, 10, 18, and 26
and Alternate Method 4**

AN ALTERNATIVE METHOD FOR STACK GAS MOISTURE DETERMINATION

Jon Stanley and Peter R. Westlin*

Introduction

Reference Method 4 "Determination of Moisture Content in Stack Gases" in Appendix A of Title 40 CFR Part 60, Standards of Performance for New Stationary Sources describes two sampling methods -a reference method and an approximation method. The reference method employs Smith-Greenburg impingers whereas the approximation method uses midget impingers. A study was conducted to determine if the approximation method sampling train and procedure could be modified and be used as an alternative method. In addition, a similar study was conducted with the Reference Method 6 train to determine if the procedure could be modified to simultaneously measure moisture content and SO₂ concentration.

Test results showed that the midget impinger sampling train can be used for accurate moisture determination. This paper describes the two alternative moisture measurement methods and presents a summary and analysis of results of the field tests with the methods.

Test Method

1. Apparatus. The sampling equipment is the same as specified for the moisture approximation method in Reference Method 4 and in Reference Method 6, except for the addition of a silica gel trap. (See Figures 1 and 2). The silica gel trap is a midget bubbler with a straight tube.

2. Reagents

a. For the modified approximation Method 4, add 10 ml of water to each of the first two impingers and approximately 15 g of silica gel in the bubbler.

* Emission Measurement Branch, Emission Standards and Engineering Division, Office of Air Quality Planning and Standards, Environmental Protection Agency, Research Triangle Park, North Carolina 27711, August, 1978.

b. For the modified Reference Method 6 train, add 15 ml of 80 percent isopropanol to the first impinger, 15 ml of 3 percent hydrogen peroxide in the next two impingers, and approximately 15 g of silica gel in the final bubbler.

3. Procedure

a. Apply silicone grease as necessary to the ground glass fittings of the impinger halves. Wipe any extra grease from the ball joint fittings and the outside of the impingers and weigh all the impingers at one time to the nearest hundredth gram. Record the weight.

b. Assemble the train as shown in Figure 1 or Figure 2.

c. Perform a leak check by disconnecting the first impinger from the probe and, while blocking the impinger inlet, activating the pump and opening the needle valve. An acceptable leak check is achieved when the rotameter indicates no flow, the dry gas meter is stationary for one minute, and bubbling in the impingers is limited to less than one bubble per second. Release the impinger inlet plug slowly, turn off the pump, and reconnect the probe.

d. Read and record the dry gas meter volume. Ice down the impingers and heat the probe as necessary. Read and record the barometric pressure.

e. Start the sample pump and adjust the sample flow. Maintain the flow for the modified approximation Method 4 between 1 and 4 lpm and the flow for Reference Method 6 at 1 lpm.