

CARB METHOD 421

INTRODUCTION

The Method 421 sampling train was used to extract gas phase Hydrochloric Acid emissions. The extract was analyzed for Chloride by ion chromatography and quantified by reference to external standards or other suitable analytical method.

SAMPLE PREPARATION

Nozzle, probe, filter holder, and impingers were rinsed with deionized water. 100ml of impinger solution (3mM Sodium Bicarbonate and 2.4mM Sodium Carbonate) was placed in the first and the second impinger, the third impinger was left empty, and the fourth impinger was filled with approximately 400 grams of Silica gel.

SAMPLING PROCEDURE

The apparatus consisted of a nozzle, quartz probe and heated filter holder followed by a series of impinger/absorbers connected in tandem and immersed in an ice bath. The absorption train was followed by a vacuum pump, dry gas meter, and a calibrated restriction orifice fitted with a manometer and a sample gas bladder.

The computer was used in selection of suitable sampling points and nozzle size. The apparatus was leak tested, the filter temperature brought to temperature, and the nozzle was positioned at the first sampling point. The pump was immediately started and adjusted to obtain the isokinetic sampling rate.

Duct conditions were monitored throughout the sampling period with a type "S" pitot tube and a type "K" thermocouple simultaneously positioned at each traverse point. Conditions at the sampling apparatus and metering device were constantly monitored and regularly recorded on the data sheet. Isokinetic sampling rate was calculated by a computer.

On completion of the sampling, the apparatus was removed from the stack, leak checked, and transported to the laboratory.

CARB METHOD 430

INTRODUCTION

The Method 430 sampling train was used to extract formaldehyde emissions. The extract was analyzed for formaldehyde by High Performance Liquid Chromatograph (HPLC).

SAMPLE PREPARATION

Probe and impingers were rinsed with 2,4 - dinitrophenyl-hydrazine (DNPH). 10ml of DNPH were placed in the first and the second impinger, the third impinger was left empty, and the fourth impinger was filled with approximately 25 grams of Silica gel.

SAMPLING PROCEDURE

The apparatus consisted of a quartz or stainless steel probe followed by a series of midget impinger/absorbers connected in tandem and immersed in an ice bath. The absorption train was followed by a vacuum pump, dry gas meter, and a calibrated restriction orifice fitted with a manometer and a sample gas bladder.

The amount of sample volume required for each run was determined by the following equation:

$$\text{Sample Volume} = A \times \frac{100}{B} \times \frac{100}{C} \times \frac{1}{D}$$

where: A = The analytical minimum detection limit (ng)
B = Percent (%) of the sample required per analytical run
C = Sample recovery (%)
D = Regulatory limit, or other target concentration,
(ng/dscm)

On completion of the sampling, the apparatus was removed from the stack, leak checked, and transported to the laboratory. Sampling rates will vary between 500-1000 ml/minute.

A blank train was prepared with DNPH solution and Ultra Pure N₂ gas was purged through the train at a rate and sampling duration equal to that of the test run.

SAMPLE ANALYSIS

All samples were sealed from contamination and forwarded to the appropriate analytical Laboratory for analysis.

NOMENCLATURE

SYMBOL IDENTIFICATION

An	=	Cross-sectional area of nozzle (ft ²)
Delta H	=	Average pressure differential across the orifice meter, (in H ₂ O)
%I	=	Isokinetic Rate
Mn	=	Total weight of pollutant collected, mg
Pbar	=	Barometric pressure at measurement site, (in Hg)
Pstd	=	Standard absolute pressure, 29.92 in Hg
Ps	=	Absolute stack gas pressure, (in Hg)
Tm	=	Absolute temperature at meter, (°R)
Tstd	=	Standard absolute temperature, (528°R)
Vlc	=	Volume of water condensed in impingers and silica gel, (ml)
Vm	=	Dry gas volume measured by dry gas meter, (dcf)
Vmstd	=	Dry gas volume measured by dry gas meter, corrected to standard conditions, (dscf)
Vs	=	Average stack gas velocity, (ft/sec)
Wd	=	Total quantity of formaldehyde-DNPH derivative in the sample, (ng)
Y	=	Dry gas meter calibration factor
Theta	=	Total sampling time (min)

EQUATIONS

Sample Gas Flow

$$Vmstd = VmY \frac{(Tstd)}{Tm} \frac{(\Delta H + 13.6)}{Pstd}$$

Pollutant Concentrations

$$\frac{ng}{dscm} = \frac{Wd}{Vm(std)} \times 1000 \times \frac{30}{210}$$

Where: 30 = Molecular weight of formaldehyde (g/gmole)
 210 = Molecular weight of DNPH/formaldehyde derivative (g/gmole)
 24.05 = RuT/P, L/g mole @ 293 degrees K and 1 atm

$$\frac{lb}{hr} = \frac{Ug}{Sample} * \frac{Sample}{DSCF} * \frac{DSCF}{Min} * \frac{1E-06g}{Ug} * \frac{1 lb}{453.6g} * \frac{60 min.}{hr} * \frac{30}{210}$$

ST34

CARB METHOD 16

INTRODUCTION

The Method 16 sampling apparatus was used to collect total reduced sulfur compounds (H_2S , Methyl Mercaptan, Dimethyl Sulfide, and Dimethyl Dissulfide) in ten liter Tedlar bags.

SAMPLING PROCEDURE

The apparatus consisted of a stainless steel probe connected by teflon line to a Tedlar sample bag contained in an air tight canister. Upon evacuation of the air in the canister, sample gas was drawn into the bag.

On completion of each run, the bag sample was sealed and immediately transported to the laboratory. Sample was then drawn through a septum and injected into the GC/Flame Photometric Detector.

CALCULATIONS

$$\frac{lb}{hr} = PPB \times 1.583 \text{ E-10} \times DSCFM \times M.W.$$

Where:

PPB = Parts per Billion (Volume)

1.583 E-10 = Conversion Factor

DSCFM = Dry Standard Cubic Feet Per Minute

M.W. = Molecular Weight of Specific Sulfur Compound (lb/lb-mole)

st52

CARB METHOD 422

INTRODUCTION

The Method 422 sampling apparatus was used to collect halogenated hydrocarbon compounds in ten liter Tedlar bags.

SAMPLING PROCEDURE

The apparatus consisted of a stainless steel probe connected by teflon line to a Tedlar sample bag contained in an air tight canister. Upon evacuation of the air in the canister, sample gas was drawn into the bag. The Tedlar bag was purged three times with sample gas, then filled to capacity.

On completion of each run, the bag sample was sealed and immediately transported to the laboratory. Sample was then drawn through a septum and injected into the GC with a suitable detector used for concentration determinations.

CALCULATIONS

$$\frac{\text{lb}}{\text{hr}} = \text{PPBv} * \text{DSCFM} * \text{M.W.} * 1.583 \text{ E-10}$$

Where: PPB = Parts Per Billion (Volume)
DSCFM = Dry Standard Cubic Feet of Exhaust
M.W. = Molecular Weight of Halogenated
Hydrocarbon (lb/lb mole)
1.583 E-10 = Conversion Factor

st53

LIST OF APPENDICES

APPENDIX A - FIELD DATA SHEETS

APPENDIX B - ANALYTICAL LABORATORY RESULTS

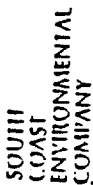
APPENDIX C - FUEL ANALYSIS AND USAGE

APPENDIX D - QUALITY ASSURANCE



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APPENDIX A
FIELD DATA SHEETS



FIELD TEST DATA SHEET

FORMAL DEMOS

Impinger Volumes/Weights				Gas Composition			
Contents	Final	Initial	Net	Time	CO ₂	O ₂	CO
15ml DNPH							
15ml DNPH							
Silica							
				Leak Rate	cfm		"Hg
				Initial	0.000		5
				Final	0.000		5
		Total					

Barometric Pressure 29.76

Static in. wg. 14.6

Probe Type/Length /' - ٥٤٢.

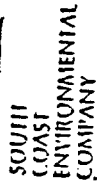
Pitot Coefficient N/A

Meter Box No. MuteK

Nozzle No./Size: N/A

[illegible]

[illegible]



PER - Day TEST TYPE CAPP # 436

FIELD TEST DATA SHEET

Train Black

4/3/91

147

er
hF

181

KBS

NA

2976

+4.6

55-1

0.84

Subject

W/A

$$d = 1045$$

Impinger Volumes/Weights				Gas Composition				
Contents	Final	Initial	Net	Time	CO ₂	O ₂	CO	
				Leak Rate		cfm	"H ₂	
				Initial		0.00	5	
				Final				
				Total				

[illegible]



$\Delta H = 2.5$
 $\Delta P = 0.01$

PLANT RE

TEST TYPE RRB 421-HCL FIELD TEST DATA SHEET

Moisture = 13.5%

Date 4/2/91

Test Location ICE#1

Run Number 1

Stack Diameter 18"

Operator Kes/KPL

Filter No. HCL Filter #1

Barometric Pressure 29.76

Static in. wg. +4.6

Probe Type/Length 3'-Quartz

Pitot Coefficient 0.84

Meter Box No. Noted

Nozzle No./Size 0.204

Start = 1230 End = 2400

Impinger Volumes/Weights				Gas Composition			
Contents	Final	Initial	Net	Time	CO ₂	O ₂	CO
1st Impinger	775.0	583.63	191.4		11.62	8.01	
2nd Impinger	585.7	528.21	17.5				
3rd Impinger	416.0	462.40	3.6				
4th Impinger	835.40	811.88	23.5	Leak Rate		cfm	"H ₂ O"
				Initial		0.00	25
				Final		0.016	11"
Total			236.0				

Sample Point	Time	ΔP in wg	ΔH in wg	Gas Meter Volume Ft ³	Temperature °F			Gas Meter In	Gas Meter Out	Pump Vacuum in. Hg	$\sqrt{\Delta P}$	Comments
					Stack	Probe	Oven	Imp.				
1	0000	4.0	3.01	362.380	710		127		96	97	11.0	$V_m = 77.77$
2	0075	3.7	2.65	370.12	765		148		94	96	10.5	$\Delta H = 2.47$
3	0150	3.8	2.78	376.13	739		152		94	96	11.5	$\Delta P = 3.38$
4	0225	3.3	2.39	382.37	747		136		94	94	10.0	$T_m = 96$
5	0300	3.2	2.31	388.94	753		160		93	94	9.8	$T_s = 744$
6	0375	3.2	2.34	395.68	750		175		98	100	9.8	$Time = 90 min$
1	0450	3.1	2.25	401.833	753		180		96	98	8.2	
2	0525	3.8	2.76	408.20	747		156		95	96	11.0	
3	0600	3.5	2.54	414.93	750		162		95	96	10.0	
4	0675	3.2	2.26	421.48	728		171		95	96	9.4	
5	0750	2.9	2.12	427.74	741		168		95	96	8.5	
6	0825	3.0	2.12	433.91	750		170		95	96	8.50	

090.0

440.150



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Date 4/5/91

Test Location ICE #1

Run Number #2

Stack Diameter 18"

Operator KES

Filter No. HCL #2

Barometric Pressure 29.61

Static in. wg. +4.6

Probe Type/Length 3'-5.5'

Pitot Coefficient 0.84

Meter Box No. Notek

Nozzle No./Size 0.195

Start = 810 End = 940

PLANT PE₂-Ofay TEST TYPE CARB 421-HCL FIELD TEST DATA SHEET

Yellow Bucket

Impinger Volumes/Weights					Gas Composition		
Contents	Final	Initial	Net	Time	CO ₂	O ₂	CO
Na ₂ HCO ₃	724.2	583.8	140.4		11.62	8.01	
Na ₂ HCO ₃	623.1	607.0	16.1				
K ₂ O	496.1	494.0	2.1				
Silica Gel	826.0	821.0	15.0	Leak Rate		cfm	"H ₂ O
				Initial		0.00	11
				Final		0.00	15
		Total	173.6				

Sample Point	Time	ΔP in wg	ΔH in wg	Gas Meter Volume Ft ³	Temperature °F				Pump Vacuum in. Hg	√ΔP	Comments
					Stack	Probe	Oven	Imp.			
1	0000	4.1	2.32	443.395	850		87		13.0		
2	007.5	4.1	2.34	449.71	847		87		15.0		V _m = 71.979
3	015.0	3.6	2.06	456.23	849		124		13.0		ΔP = 3.63
4	022.5	3.6	2.06	460.91	851		140		11.6		ΔH = 2.10
5	030.0	3.3	1.89	466.04	853		148		10.0		T _s = 849.2
6	037.5	3.2	1.85	473.00	850		160		10.5		T _m = 91.3
1	045.0	4.05	2.34	478.78	851		162		15.0		
2	052.5	4.05	2.36	485.38	846		179		15.0		
3	060.0	3.7	2.16	491.83	845		180		14.5		
4	067.5	3.8	2.21	497.41	848		180		15.0		
5	075.0	3.2	1.87	504.00	848		182		12.0		
6	082.5	3.0	1.75	510.01	852		185		11.0		

515.374

090.0

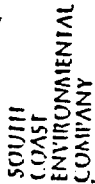
422

DATE 4/5/91 Barometric Pressure 29.61
 TEST LOCATION DC#1 Outer Static in. wg. +4.6
 RUN NUMBER #3 Probe Type/Length 3'-5.5.
 STACK DIAMETER 18" Pitot Coefficient 0.84
 OPERATOR RPL Meter Box No. NoteK
 FILTER NO. HKL #3 Nozzle No./Size 0.195
starts to 1020 End = 1200

Impinger Volumes/Weights				Gas Composition			
Contents	Final	Initial	Net	Time	CO ₂	O ₂	CO
100-1 (N ₂)	250.8	570.10	159.7		11.62	8.01	
"	587.0	563.0	24.0				
K.O.	192.4	495.7	7.0				
Slice Gel	952.6	834.5	18.1	Leak Rate	cfm	"llg	
				Initial		0.00	15
				Final		0.00	10
		Total	208.8				

Sample Point	Time	ΔP in wg	ΔH in wg	Gas Meter Volume Ft ³	Temperature °F						Pump Vacuum in. Hg	$\sqrt{\Delta P}$	Comments
					Stack	Probe	Oven	Imp.	Gas Meter				
									In	Out			
1	0000	4.0	2.36	576.017	851		98	.	103	105		7.0	$V_m = 74.123$
2	007.5	4.1	2.44	523.23	849		106		108	110		8.0	$\Delta H = 2.16$
3	015.0	3.5	2.02	529.05	850		118		104	105		7.0	$\Delta P = 3.64$
4	022.5	3.8	2.25	535.02	850		134		104	105		8.0	$T_m = 105$
5	030.0	3.9	2.01	541.83	848		148		104	106		6.0	$T_s = 851$
6	037.5	3.1	1.83	547.32	852		161		104	106		6.0	Time = 90 min
7	045.0	4.05	2.39	552.93	852		164		104	106		8.0	
8	052.0	4.0	2.26	559.58	852		171		104	104		8.0	
9	060.0	3.8	2.24	565.38	851		173		103	105		7.4	
10	067.5	3.8	2.24	572.00	851		177		104	104		7.4	
11	075.0	3.4	2.00	578.70	851		180		103	104		7.0	
12	082.5	2.9	1.71	585.16	850		183		103	104		5.5	

520.140



PLANT Yn-Otay TEST TYPE CHKB-425 (HCL) FIELD TEST DATA SHEET

Fuel Sample (Fuel Flow rate = 5885 cfm)

Impinger Volumes/Weights				Gas Composition			
Contents	Final	Initial	Net	Time	CO ₂	O ₂	CO
Na ₂ HCO ₃							
Na ₂ HCO ₃							
K ₂ O							
Silica Gel				Leak Rate	cfm		"H ₂
				Initial	0.00		9
				Final	0.00		4
Total							

Date 8/5/91
 Test Location ICF#1-Inst
 Run Number #1
 Stack Diameter N/A
 Operator KBJ/RPL
 Filter No. N/A
 Barometric Pressure 27.61
 Static in. wg. AAA
 Probe Type/Length Teflon
 Pitot Coefficient 0.97
 Meter Box No. _____
 Nozzle No./Size N/A
 Start = 1320 End = 1400

[illegible]

6600-7000

FILE REF: ST11

INTERNAL COMBUSTION ENGINE FIELD DATA AND EMISSION DATA FORM

FACILITY: Pacific Energy
DATE: 4-3-91
PROJECT I.D. #: T-1259

TEST NO. _____
BAROMETRIC PRESSURE: 29.76
AMBIENT TEMP: _____

UNIT	: <u>Pacific Energy</u>		
RATED HP	:		
RATED RPM	:		
SITE	:		
TIME	:		
ACTUAL BHP	:		
ACTUAL RPM	: <u>910</u>		
% LOAD GKW/NKW	: <u>1959 / 1680</u>		
FUEL TEMP	: <u>70°</u>		
FUEL PRES	:		
FUEL USAGE	: <u>588 scfm</u>		
Manifold vac pres	: <u>13.8</u>		
% CO2	: <u>11.62</u>	:	: <u>11.62</u>
% O2	: <u>8.12</u>	: <u>8.12</u>	: <u>8.12</u>
NOX, ppm	: <u>160</u>	: <u>160</u>	: <u>160</u>
NOX, 15%O2	:	:	:
NOX, LB/HR	:	:	:
CO, ppm	: <u>253</u>	: <u>252</u>	: <u>253</u>
CO, 15%O2	:	:	:
CO, LB/HR	:	:	:
BTU/cf	: <u>555</u>	:	:
NO2	: <u>40/css</u>	:	:

COMMENTS: Temperature Left 104°F Right 102°F 86°F Post

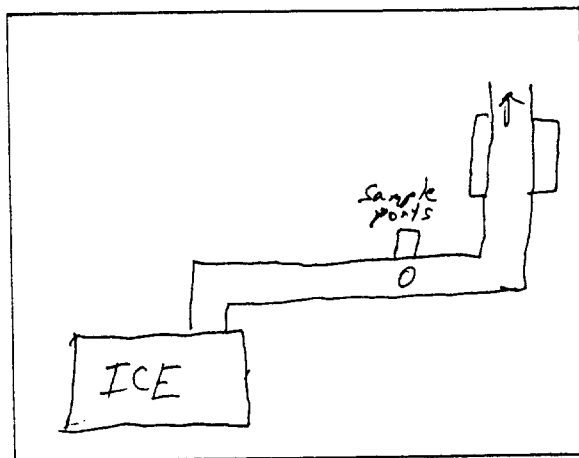


SOUTH COAST ENVIRONMENTAL COMPANY
1915 MCKINLEY AVENUE
SUITE E
LA VERNE, CA 91750
(714) 596-6540

FILE REF: ST12

SAMPLE POINT LOCATION DATA SHEET

FACILITY: PE_n
PROJECT #: T1265
DATE: 4/2/91
STACK DIMENSIONS: L= _____
W= 18"
H= _____
UPSTREAM DIST./
EQUIVALENT DIAMETERS 8
DOWNSTREAM DIST./
EQUIVALENT DIAMETERS 2
NO. OF SAMPLING POINTS _____
SAMPLING PORT DIMENSIONS:
DIA. = 3"
PROTRUSION DIST. = 8 1/2"



SAMPLE POINT	% OF STACK DIAMETER	DISTANCE FROM STACK WALL (IN.)	DISTANCE FROM SAMPLE PORT (IN.)
1	95.6	17.0	30.0
2	85.4	15.4	28.4
3	70.4	12.7	25.7
4	29.6	5.3	18.3
5	14.6	2.6	15.6
6	4.4	1.0	14.0



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APPENDIX B
ANALYTICAL LABORATORY RESULTS

16-Aug-91

Tubed to Bob

AIR TOXICS LTD.**Stationary Source Test Method - Formaldehyde**

(CARB Method 430)

High Pressure Liquid Chromatography

Calculated

to 1/2 only

Field Sample I.D.	Lab Sample I.D.	File Name	Sample Date	Analyzed For	Total Volume (mL)	Dilution Factor	MDL (uG)	Amount (uG)
RUN #1	910418-01A	4040927	4/2/91	Formaldehyde	45	21	21	700
RUN #2	910418-02A	4040926	4/3/91	Formaldehyde	38	21	21	480
RUN #3	910418-03A	4040924	4/3/91	Formaldehyde	39	21	21	590
RUN #3 DUPLICATE	910418-03B	4040922	4/3/91	Formaldehyde	39	21	21	550
BLANK TRAIN	910418-04A	4040920	4/3/91	Formaldehyde	32	1	1	2.4
Trip Blank	910418-05A	4040928	NA	Formaldehyde	15	1	1	Not Detected
Lab Blank	910418-07A	4040915	NA	Formaldehyde	15	1	1	Not Detected
Trip Spike	910418-06A	4040919	NA	Formaldehyde	15	1	1	71
Lab Spike	910418-08A	4040918	NA	Formaldehyde	15	1	1	93

% Recovery

Extraction Date: 4/8/91

Analysis Date: 4/9/91

COMMENTS:

NA=Not Applicable

Bob on Line 9892
9/16-638-9892

Enseco - CRL

7440 Lincoln Way • Garden Grove, CA 92641
(714) 898-6370 • (213) 598-0458 • (800) LAB-1-CRL
FAX: (714) 891-5917

May 2, 1991

SOUTH COAST ENVIRONMENTAL CO.
1915 MCKINLEY AVENUE, SUITE E
LA VERNE, CA 91750
ATTN: MR. KEITH SHANNON

Analysis No.: G-9109928-001/005
Date Sampled: 3-APR-1991
5-APR-1991
Date Sample Rec'd: 9-APR-1991
Project: T1265 PEn

Enclosed with this letter is the report on the chemical and physical analyses on the samples from ANALYSIS NO: G-9109928-001/005 shown above.

The samples were received by CRL in a chilled state, intact and with the chain-of-custody record attached.

Note that ND means not detected at the reporting limit expressed. The reporting limit is raised to reflect the dilution factor of the sample.

Preliminary data were provided on April 30, 1991 at 2:28 P.M.


Reviewed


Approved

The Report Cover Letter is an integral part of this report.

This report pertains only to the samples investigated and does not necessarily apply to other apparently identical or similar materials. This report is submitted for the exclusive use of the client to whom it is addressed. Any reproduction of this report or use of this Laboratory's name for advertising or publicity purposes without authorization is prohibited.

Laboratory Report

SOUTH COAST ENVIRONMENTAL CO.
1915 MCKINLEY AVENUE, SUITE E
LA VERNE, CA 91750
ATTN: MR. KEITH SHANNON

Analysis No.: G-9109928-001
Date Sampled: 3-APR-1991
Date Sample Rec'd: 9-APR-1991
Sample Type: LIQUID

Project: T1265 PEn
Sample ID: RUN 1 HCL-FILTER #1, FRONT HALF, BACK HALF

Parameter	Units	Sample Result	Sample RL	Blank Result	Blank RL	Date Prepared	Date Analyzed	By
Hydrochloric Acid, as Cl (CARB 421)	ug/sample	33800	1080	ND	25	04/29/91	04/29/91	RJ
Total Impinger Volume (ML)	ml	527	NA	NA	NA	04/26/91	04/26/91	SF