

BFI, Richmond

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THREE WAYS

REPORT FOR
TESTING OF
OPERATORS

Browning-Ferris Gas Services, Inc.
Richmond, VA

February 1994

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SECTION 1

INTRODUCTION

1.1 OVERVIEW

TRC Environmental Corporation, under contract to Browning-Ferris Gas Services, Inc., (BFGSI) conducted on February 15 - 16, 1994, an emissions compliance test program on three Waukesha engine generators. These engine generators are located at BFGSI's Richmond, Virginia facility. This compliance test program determined the gaseous pollutant and visible emission rates from each engine generator. This compliance test program also determined the total accumulated time that visible emissions, as smoke, were present during a two hour test period from the landfill flare. All compliance testing was conducted in accordance with 40 CFR 60 Appendix A reference methods.

1.2 REPORT SUMMARY

This report presents the results of the test program completed at BFGSI's Richmond facility. Included in the following pages are descriptions of the sampling location, sampling and analytical procedures, and TRC's QA procedures which ensure the integrity of the reported data. A summary of all test results is presented in Section 2. Additionally, appendices are included which contain all relevant field sampling data sheets, continuous emissions monitoring data sheets, visible emission observation data and certification sheet, facility process data, and calibration sheets.

SECTION 2

SUMMARY OF RESULTS

This section presents a summary of the emission testing results on the three Waukesha engine generators at BFGSI's Richmond, VA facility. The field sampling data sheets are located in Appendix A. Continuous emissions monitoring data can be found in Appendix B. The engine visible observation data and certification sheet can be found in Appendix C. The flare visible observation data can be found in Appendix D. The facility process data can be found in Appendix E. Calibration data sheets can be found in Appendix F.

2.1 WAUKESHA ENGINE EMISSIONS RESULTS

Three 60-minute test runs were conducted at the outlet stacks of three Waukesha engine generators resulting in a total of nine test runs. Each engine is designed to produce 1025 Kilowatts per hour (KW/hr). The emission results for NO_x for each series of three test runs are presented in terms of parts per million (ppm), pounds per hour (lbs/hr), grams per horse power hour (gm/HP-hr) and tons per year (tons/yr). The results for Engine #1 (Serial Number C-11033/2) are presented in Table 2-1. The results for Engine #2 (Serial Number C-10812/3) are presented in Table 2-2 and the results for Engine #3 (Serial Number C-10622/7) are presented in Table 2-3. Sampling parameters and flow rates obtained during each test run are presented in Tables 2-4 through 2-6. The field data sheets can be found in Appendix A and the continuous emissions monitoring data can be found in Appendix B.

2.2 VISIBLE EMISSIONS RESULTS

One 60-minute V.E. test run was conducted February 15, 1994 on the three engine generators. Readings were obtained from the flue gas exiting each stack. The overall percent opacity for each engine was 0. Tables 2-7 through 2-9 presents the average opacity recorded during each observation test run. The visible emissions data summary for each run can be found in Appendix C as well as the field data recordings and certification sheet.

TABLE 2-1. BFI RICHMOND ENGINE #1 EMISSIONS AVERAGES
(Engine Serial Number C-11033/2)

TEST RUN	DATE	STACK FLOW RATE (dscfm)	HORSE POWER	NO _x (ppm)	EMISSION		
					NO _x		
					(lbs/hr)	(gm/HP-hr)	(tons/yr)*
Run 1	02/15/94	3,554	2,775	71.8	1.83	0.30	8.01
Run 2	02/15/94	3,460	2,781	63.2	1.57	0.26	6.86
Run 3	02/15/94	3,551	2,777	62.3	1.58	0.26	6.94
AVERAGE		3,522	2,778	65.8	1.66	0.27	7.27

NOTE: Horsepower In Calculation

((Fuel Flow Final (CFM) - Fuel Flow Initial (CFM)) / Process Run Time (min)) * 60 min/hr * BTU SATD
2545.1 BTU/HP

* Tons/year based on 365 days/year, 24 hours/day

See next page for details on calcs.

Fuel ER = 638 ft³/min ; 566 BTU/ft³

$$\frac{638 \times 566 \times 60}{106} = 21.667$$

$$NO_x EF = 1.66 / 21.667 = 7.66 \times 10^{-2} \text{ lb/MMBTU}$$

Overall avg (pg 5) = 8.97×10^{-2} lb/MMBTU

normalize to 3% O₂

avg O₂ = 9.57

avg NO_x conc = 70.0 ppm

$$70 \text{ ppm} \times \left[\frac{20.9 - 3}{20.9 - 9.57} \right] = 110.6 \text{ ppm}$$

$$\frac{C_1}{C_2} = \frac{ER_1}{ER_2} \quad ER_2 = \frac{ER_1 C_2}{C_1} = 3 \frac{(8.97 \times 10^{-2}) 110.6}{70.0} = 0.142 \text{ lb/MMBTU}$$

TABLE 2-2. BFI RICHMOND ENGINE #2 EMISSIONS AVERAGES
(Engine Serial Number C-10812/3)

TEST RUN	DATE	STACK FLOW RATE (dscfm)	HORSE POWER	NOx (ppm)
Run 4	02/16/94	3,510	2,770	107.1
Run 5	02/16/94	3,474	2,659	73.1
Run 6	02/16/94	3,551	2,659	76.7
AVERAGE		3,512	2,696	85.6

EMISSION NOx		
(lbs/hr)	(gm/HP.hr)	(tons/yr)*
2.69	0.44	11.79
1.82	0.31	7.97
1.95	0.33	8.55
2.15	0.36	9.44

BFI/2048L/201

NOTE: Horsepower In Calculation

$$\frac{((\text{Fuel Flow Final (CFM)} - \text{Fuel Flow Initial (CFM)}) / \text{Process Run Time (min)}) \times 60 \text{ min/hr} \times \text{BTU SATD}}{2545.1 \text{ BTU/HP}}$$

* Tons/year based on 365 days/year, 24 hours/day

avg. Fuel FR = 636 ft^3/min ; 559 BTU/ ft^3

$$\frac{636 \text{ ft}^3/\text{min}}{\text{min}} \times \frac{559 \text{ BTU}}{\text{ft}^3/\text{min}} \times \frac{60 \text{ min}}{\text{hr}} \times \frac{\text{MMBTU}}{10^6 \text{ BTU}} = 21.331 \text{ MMBTU/hr.}$$

$$\text{NO}_x \text{ EF} = \frac{2.15 \text{ lbs/hr}}{21.331 \text{ MMBTU/hr}} = 1.01 \times 10^{-1} \text{ lb/MMBTU.}$$

Avg. Fuel rate = 220 CFM
(pg. 15) (pg. 15)

CH₄ rate = (220)(0.56) = 123.2 scfm
(23.2)(909)(60)(10⁻⁶) = 6.79 MMBTU/hr
↑ CH₄ heating value (pg. 15)

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637
635
638

TABLE 2-3. BFI RICHMOND ENGINE #3 EMISSIONS AVERAGES
(Engine Serial Number C-10622/7)

TEST RUN	DATE	STACK FLOW RATE (dscfm)	HORSE POWER	NO _x (ppm)
Run 7	02/16/94	3,527	2,543	57.5
Run 8	02/16/94	3,537	2,691	62.2
Run 9	02/16/94	3,487	2,664	55.9
AVERAGE		3,517	2,633	58.5

EMISSION NO _x		
(lbs/hr)	(gm/HP-hr)	(tons/yr)*
1.45	0.26	6.36
1.58	0.27	6.90
1.40	0.24	6.12
1.47	0.25	6.46

NOTE: Horsepower In Calculation

$((\text{Fuel Flow Final (CFM)} - \text{Fuel Flow Initial (CFM)}) / \text{Process Run Time (min)}) * 60 \text{ min/hr} * \text{BTU SATD}$
2545.1 BTU/HP

* Tons/year based on 365 days/year, 24 hours/day

$$\begin{array}{r} \text{Fuel FR} = 198.5 \\ 619.5 \\ 618.0 \\ \hline 479. \end{array}$$

$$559 \text{ BTU/ft}^3$$

$$\frac{479 \times 559 \times 60}{10^6} = 16.066 \text{ MMBTU/HR.}$$

$$\text{NO}_x \text{ EF} = \frac{1.47}{16.066} = 9.15 \times 10^{-2} \text{ lb/MMBTU}$$

$$\text{Overall avg. NO}_x \text{ EF} = \frac{0.0766 + 0.101 + 0.0915}{3} = 8.97 \times 10^{-2} \text{ lb/MMBTU.}$$

TABLE 2.4.
METHOD 4/CEM SAMPLING PARAMETERS - ENGINE #1

	Engine No. 1	Engine No. 1	Engine No. 1	
Run No.	1	2	3	
Date	15-Feb-94	15-Feb-94	15-Feb-94	
Start Time	09:30	12:35	14:05	
Stop Time	10:30	13:05	14:35	AVERAGES
Barometric Pressure, in. Hg	30.06	30.06	30.06	30.06
Net Sampling Time, minutes	30.0	30.0	30.0	30.0
Volume Metered, cf	21.697	22.105	22.113	21.972
Avg. DGM Temp, F	71	79	86	78
AVG Delta H, in of H2O	2.00	1.98	2.00	1.99
AVG Delta H, in of Hg	0.1471	0.1458	0.1471	0.1467
DGM Calibration Factor	1.022	1.022	1.022	1.022
Volume of Gas Collected, dscf	22.268	22.338	22.084	22.230
Total Water Collected, mL	37.3	63.7	53.2	51.4
Volume of Water Vapor, scf	1.759	3.003	2.508	2.424
Moisture, %	7.3	11.9	10.2	9.8
Dry Mole Fraction, 100-%M	0.9268	0.8815	0.8980	0.9021
CO2 at Stack, % dry	10.78	10.70	10.63	10.70
O2 at Stack, % dry	9.39	9.21	9.20	9.27
CO + N2, % dry	79.83	80.09	80.17	80.03
Dry Molecular Weight, lb/lb mole	30.10	30.08	30.07	30.08
Wet Molecular Weight, lb/lb mole	29.21	28.65	28.84	28.90
Excess Air at Stack, %	80.4	77.2	76.9	78.1
Stack Area, sq. in. (14-in ID)	153.9	153.9	153.9	153.9
Static Pressure, in. of H2O	1.60	1.60	1.60	1.60
Stack Pressure, in. of Hg	30.18	30.18	30.18	30.18
Avg. Stack Temp., F	658	650	647	652
Avg. Sqroot of Delta P	1.5522	1.5671	1.5821	1.5671
SDE Average	51.910	52.207	52.633	52.250
Pitot Coefficient	0.84	0.84	0.84	0.84
Stack Gas Velocity, afpm	7,534	7,651	7,688	7,624
Stack Flowrate, wet acfm	8,054	8,179	8,219	8,151
Stack Flowrate, dry scfm	3,554	3,460	3,551	3,522

TABLE 2-5.
METHOD 4/CEM SAMPLING PARAMETERS - ENGINE #2

	Engine No. 2	Engine No. 2	Engine No. 2	
Run No.	4	5	6	
Date	16-Feb-94	16-Feb-94	16-Feb-94	
Start Time	09:05	11:00	14:20	
Stop Time	09:35	11:30	14:50	AVERAGES
Barometric Pressure, in. Hg	30.24	30.24	30.24	30.24
Net Sampling Time, minutes	30.0	30.0	30.0	30.0
Volume Metered, cf	21.661	21.740	22.207	21.869
Avg. DGM Temp, F	80	85	87	84
AVG Delta H, in of H2O	2.00	2.00	2.00	2.00
AVG Delta H, in of Hg	0.1471	0.1471	0.1471	0.1471
DGM Calibration Factor	1.022	1.022	1.022	1.022
Volume of Gas Collected, dscf	22.004	21.871	22.263	22.046
Total Water Collected, mL	46.9	55.1	53.2	51.7
Volume of Water Vapor, scf	2.211	2.598	2.508	2.439
Moisture, %	9.1	10.6	10.1	10.0
Dry Mole Fraction, 100-%M	0.9087	0.8938	0.8987	0.9004
CO2 at Stack, % dry	10.83	10.53	10.52	10.63
O2 at Stack, % dry	8.98	9.39	9.39	9.25
CO + N2, % dry	80.19	80.08	80.09	80.12
Dry Molecular Weight, lb/lb mole	30.09	30.06	30.06	30.07
Wet Molecular Weight, lb/lb mole	28.99	28.78	28.84	28.87
Excess Air at Stack, %	73.7	79.9	79.9	77.8
Stack Area, sq. in. (14-in ID)	153.9	153.9	153.9	153.9
Static Pressure, in. of H2O	1.80	1.80	1.80	1.80
Stack Pressure, in. of Hg	30.37	30.37	30.37	30.37
Avg. Stack Temp., F	660	653	651	654
Avg. Sqroot of Delta P	1.5534	1.5526	1.5787	1.5615
SDE Average	51.980	51.789	52.617	52.129
Pitot Coefficient	0.84	0.84	0.84	0.84
Stack Gas Velocity, afpm	7,549	7,548	7,661	7,586
Stack Flowrate, wet acfm	8,070	8,069	8,190	8,110
Stack Flowrate, dry scfm	3,510	3,474	3,551	3,512

**FINAL REPORT FOR EMISSIONS COMPLIANCE
TESTING OF THREE WAUKESHA ENGINE GENERATORS**

Prepared for

Browning-Ferris Gas Services, Inc. ✓
Richmond, VA

(TRC Ref. 15549-0010-00000)

February 1994

TRC ENVIRONMENTAL CORPORATION

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SECTION 1

INTRODUCTION

1.1 OVERVIEW

TRC Environmental Corporation, under contract to Browning-Ferris Gas Services, Inc., (BFGSI) conducted on February 15 - 16, 1994, an emissions compliance test program on three Waukesha engine generators. These engine generators are located at BFGSI's Richmond, Virginia facility. This compliance test program determined the gaseous pollutant and visible emission rates from each engine generator. This compliance test program also determined the total accumulated time that visible emissions, as smoke, were present during a two hour test period from the landfill flare. All compliance testing was conducted in accordance with 40 CFR 60 Appendix A reference methods.

1.2 REPORT SUMMARY

This report presents the results of the test program completed at BFGSI's Richmond facility. Included in the following pages are descriptions of the sampling location, sampling and analytical procedures, and TRC's QA procedures which ensure the integrity of the reported data. A summary of all test results is presented in Section 2. Additionally, appendices are included which contain all relevant field sampling data sheets, continuous emissions monitoring data sheets, visible emission observation data and certification sheet, facility process data, and calibration sheets.

SECTION 2

SUMMARY OF RESULTS

This section presents a summary of the emission testing results on the three Waukesha engine generators at BFGSI's Richmond, VA facility. The field sampling data sheets are located in Appendix A. Continuous emissions monitoring data can be found in Appendix B. The engine visible observation data and certification sheet can be found in Appendix C. The flare visible observation data can be found in Appendix D. The facility process data can be found in Appendix E. Calibration data sheets can be found in Appendix F.

2.1 WAUKESHA ENGINE EMISSIONS RESULTS

Three 60-minute test runs were conducted at the outlet stacks of three Waukesha engine generators resulting in a total of nine test runs. Each engine is designed to produce 1025 Kilowatts per hour (KW/hr). The emission results for NO_x for each series of three test runs are presented in terms of parts per million (ppm), pounds per hour (lbs/hr), grams per horse power hour (gm/HP-hr) and tons per year (tons/yr). The results for Engine #1 (Serial Number C-11033/2) are presented in Table 2-1. The results for Engine #2 (Serial Number C-10812/3) are presented in Table 2-2 and the results for Engine #3 (Serial Number C-10622/7) are presented in Table 2-3. Sampling parameters and flow rates obtained during each test run are presented in Tables 2-4 through 2-6. The field data sheets can be found in Appendix A and the continuous emissions monitoring data can be found in Appendix B.

2.2 VISIBLE EMISSIONS RESULTS

One 60-minute V.E. test run was conducted February 15, 1994 on the three engine generators. Readings were obtained from the flue gas exiting each stack. The overall percent opacity for each engine was 0. Tables 2-7 through 2-9 presents the average opacity recorded during each observation test run. The visible emissions data summary for each run can be found in Appendix C as well as the field data recordings and certification sheet.

TABLE 2-1. BFI RICHMOND ENGINE #1 EMISSIONS AVERAGES

(Engine Serial Number C-11033/2)

TEST RUN	DATE	STACK FLOW RATE (dscfm)	HORSE POWER	NO _x (ppm)	EMISSION		
					NO _x		
					(lbs/hr)	(gm/HP.hr)	(tons/yr)*
Run 1	02/15/94	3,554	2,775	71.8	1.83	0.30	8.01
Run 2	02/15/94	3,460	2,781	63.2	1.57	0.26	6.86
Run 3	02/15/94	3,551	2,777	62.3	1.58	0.26	6.94
AVERAGE		3,522	2,778	65.8	1.66	0.27	7.27

NOTE: Horsepower In Calculation $\frac{((\text{Fuel Flow Final (CFM)} - \text{Fuel Flow Initial (CFM)}) / \text{Process Run Time (min)}) * 60 \text{ min/hr} * \text{BTU SATD}}{2545.1 \text{ BTU/HP}}$

* Tons/year based on 365 days/year, 24 hours/day

See next page for details on Calc.

$$\text{Fuel FR} = 638 \text{ ft}^3/\text{min}; 566 \text{ BTU/ft}^3$$

$$\frac{638 \times 566 \times 60}{106} = 21.667$$

$$\text{NO}_x \text{ EF} = 1.66 / 21.667 = 7.66 \times 10^{-2} \text{ lb/MMBTU}$$

$$\text{Overall avg (pg 5)} = 8.97 \times 10^{-2} \text{ lb/MMBTU}$$

normalize to 3% O₂

$$\text{Avg O}_2 = 9.57$$

$$\text{avg NO}_x \text{ conc} = 70.0 \text{ ppm}$$

$$70 \text{ ppm} \times \left[\frac{20.9 - 3}{20.9 - 9.57} \right] = 110.6 \text{ ppm}$$

$$\frac{C_1}{C_2} = \frac{\text{ER}_1}{\text{ER}_2} \quad \text{ER}_2 = \frac{\text{ER}_1 C_2}{C_1} = 3 \frac{(8.97 \times 10^{-2}) 110.6}{70.0} = 0.442 \text{ lb/MMBTU}$$

TABLE 2-2. BFI RICHMOND ENGINE #2 EMISSIONS AVERAGES
(Engine Serial Number C-10812/3)

TEST RUN	DATE	STACK FLOW RATE (dscfm)	HORSE POWER	NOx (ppm)
Run 4	02/16/94	3,510	2,770	107.1
Run 5	02/16/94	3,474	2,659	73.1
Run 6	02/16/94	3,551	2,659	76.7
AVERAGE		3,512	2,696	85.6

EMISSION NOx		
(lbs/hr)	(gm/HP.hr)	(tons/yr)*
2.69	0.44	11.79
1.82	0.31	7.97
1.95	0.33	8.55
2.15	0.36	9.44

NOTE: Horsepower In Calculation

((Fuel Flow Final (CFM) - Fuel Flow Initial (CFM)) / Process Run Time (min)) * 60 min/hr * BTU SATD
2545.1 BTU/HP

* Tons/year based on 365 days/year, 24 hours/day

avg. Fuel FR = 636 ft^3/min ; 559 BTU/ ft^3

$$\frac{636 \text{ ft}^3/\text{min}}{\text{min}} \times \frac{559 \text{ BTU}}{\text{ft}^3/\text{min}} \times \frac{60 \text{ min}}{\text{hr}} \times \frac{\text{MMBTU}}{10^6 \text{ BTU}} = 21.331 \text{ MMBTU/hr.}$$

$$\text{NO}_x \text{ EF} = \frac{2.15 \text{ lbs/hr}}{21.331 \text{ MMBTU/hr}} = 1.01 \times 10^{-1} \text{ lb/MMBTU.}$$

Avg. Fuel rate = 220 CFM
(pg. 15)

CH₄ rate = (220)(.56) = 123.2 scfm
(123.2)(909)(60)(10⁻⁶) = 6.719 MMBTU/hr
↑ CH₄ heating value (pg. 15)

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637
635.5
~638

TABLE 2-3. BFI RICHMOND ENGINE #3 EMISSIONS AVERAGES
(Engine Serial Number C-10622/7)

TEST RUN	DATE	STACK FLOW RATE (dscfm)	HORSE POWER	NO _x (ppm)
Run 7	02/16/94	3,527	2,543	57.5
Run 8	02/16/94	3,537	2,691	62.2
Run 9	02/16/94	3,487	2,664	55.9
AVERAGE		3,517	2,633	58.5

EMISSION NO _x		
(lbs/hr)	(gm/HP-hr)	(tons/yr)*
1.45	0.26	6.36
1.58	0.27	6.90
1.40	0.24	6.12
1.47	0.25	6.46

APR 1994, WKL

NOTE: Horsepower In Calculation $\frac{((\text{Fuel Flow Final (CFM)} - \text{Fuel Flow Initial (CFM)}) / \text{Process Run Time (min)}) \times 60 \text{ min/hr} \times \text{BTU SATD}}{2545.1 \text{ BTU/HP}}$

* Tons/year based on 365 days/year, 24 hours/day

$$\begin{array}{r} \text{Fuel FR} = 198.5 \\ 619.5 \\ 618.0 \\ \hline 479 \end{array}$$

$$559 \text{ BTU/ft}^3$$

$$\frac{479 \times 559 \times 60}{10^6} = 16.066 \text{ MMBTU/HR.}$$

$$\text{NO}_x \text{ EF} = \frac{1.47}{16.066} = 9.15 \times 10^{-2} \text{ lb/MMBTU}$$

$$\text{Overall avg. NO}_x \text{ EF} = \frac{0.0766 + 0.101 + 0.0915}{3} = 8.97 \times 10^{-2} \text{ lb/MMBTU.}$$

TABLE 2.4.
METHOD 4/CEM SAMPLING PARAMETERS - ENGINE #1

	Engine No. 1	Engine No. 1	Engine No. 1	
Run No.	1	2	3	
Date	15-Feb-94	15-Feb-94	15-Feb-94	
Start Time	09:30	12:35	14:05	
Stop Time	10:30	13:05	14:35	AVERAGES
Barometric Pressure, in. Hg	30.06	30.06	30.06	30.06
Net Sampling Time, minutes	30.0	30.0	30.0	30.0
Volume Metered, cf	21.697	22.105	22.113	21.972
Avg. DGM Temp, F	71	79	86	78
AVG Delta H, in of H2O	2.00	1.98	2.00	1.99
AVG Delta H, in of Hg	0.1471	0.1458	0.1471	0.1467
DGM Calibration Factor	1.022	1.022	1.022	1.022
Volume of Gas Collected, dscf	22.268	22.338	22.084	22.230
Total Water Collected, mL	37.3	63.7	53.2	51.4
Volume of Water Vapor, scf	1.759	3.003	2.508	2.424
Moisture, %	7.3	11.9	10.2	9.8
Dry Mole Fraction, 100-%M	0.9268	0.8815	0.8980	0.9021
CO2 at Stack, % dry	10.78	10.70	10.63	10.70
O2 at Stack, % dry	9.39	9.21	9.20	9.27
CO + N2, % dry	79.83	80.09	80.17	80.03
Dry Molecular Weight, lb/lb mole	30.10	30.08	30.07	30.08
Wet Molecular Weight, lb/lb mole	29.21	28.65	28.84	28.90
Excess Air at Stack, %	80.4	77.2	76.9	78.1
Stack Area, sq. in. (14-in ID)	153.9	153.9	153.9	153.9
Static Pressure, in. of H2O	1.60	1.60	1.60	1.60
Stack Pressure, in. of Hg	30.18	30.18	30.18	30.18
Avg. Stack Temp., F	658	650	647	652
Avg. Sqroot of Delta P	1.5522	1.5671	1.5821	1.5671
SDE Average	51.910	52.207	52.633	52.250
Pitot Coefficient	0.84	0.84	0.84	0.84
Stack Gas Velocity, afpm	7,534	7,651	7,688	7,624
Stack Flowrate, wet acfm	8,054	8,179	8,219	8,151
Stack Flowrate, dry scfm	3,554	3,460	3,551	3,522

TABLE 2-5.
METHOD 4/CEM SAMPLING PARAMETERS - ENGINE #2

	Engine No. 2	Engine No. 2	Engine No. 2	
Run No.	4	5	6	
Date	16-Feb-94	16-Feb-94	16-Feb-94	
Start Time	09:05	11:00	14:20	
Stop Time	09:35	11:30	14:50	AVERAGES
Barometric Pressure, in. Hg	30.24	30.24	30.24	30.24
Net Sampling Time, minutes	30.0	30.0	30.0	30.0
Volume Metered, cf	21.661	21.740	22.207	21.869
Avg. DGM Temp, F	80	85	87	84
AVG Delta H, in of H2O	2.00	2.00	2.00	2.00
AVG Delta H, in of Hg	0.1471	0.1471	0.1471	0.1471
DGM Calibration Factor	1.022	1.022	1.022	1.022
Volume of Gas Collected, dscf	22.004	21.871	22.263	22.046
Total Water Collected, mL	46.9	55.1	53.2	51.7
Volume of Water Vapor, scf	2.211	2.598	2.508	2.439
Moisture, %	9.1	10.6	10.1	10.0
Dry Mole Fraction, 100-%M	0.9087	0.8938	0.8987	0.9004
CO2 at Stack, % dry	10.83	10.53	10.52	10.63
O2 at Stack, % dry	8.98	9.39	9.39	9.25
CO + N2, % dry	80.19	80.08	80.09	80.12
Dry Molecular Weight, lb/lb mole	30.09	30.06	30.06	30.07
Wet Molecular Weight, lb/lb mole	28.99	28.78	28.84	28.87
Excess Air at Stack, %	73.7	79.9	79.9	77.8
Stack Area, sq. in. (14-in ID)	153.9	153.9	153.9	153.9
Static Pressure, in. of H2O	1.80	1.80	1.80	1.80
Stack Pressure, in. of Hg	30.37	30.37	30.37	30.37
Avg. Stack Temp., F	660	653	651	654
Avg. Sqroot of Delta P	1.5534	1.5526	1.5787	1.5615
SDE Average	51.980	51.789	52.617	52.129
Pitot Coefficient	0.84	0.84	0.84	0.84
Stack Gas Velocity, afpm	7,549	7,548	7,661	7,586
Stack Flowrate, wet acfm	8,070	8,069	8,190	8,110
Stack Flowrate, dry scfm	3,510	3,474	3,551	3,512

TABLE 2-6.
METHOD 4/CEM SAMPLING PARAMETERS - ENGINE #3

	Engine No. 3	Engine No. 3	Engine No. 3	
Run No.	7	8	9	
Date	16-Feb-94	16-Feb-94	16-Feb-94	
Start Time	18:20	20:00	21:25	
Stop Time	18:50	20:30	21:55	AVERAGES
Barometric Pressure, in. Hg	30.27	30.27	30.27	30.27
Net Sampling Time, minutes	30.0	30.0	30.0	30.0
Volume Metered, cf	21.810	21.837	21.576	21.741
Avg. DGM Temp, F	82	84	85	84
AVG Delta H, in of H2O	2.00	2.00	2.00	2.00
AVG Delta H, in of Hg	0.1471	0.1471	0.1471	0.1471
DGM Calibration Factor	1.022	1.022	1.022	1.022
Volume of Gas Collected, dscf	22.058	22.038	21.704	21.933
Total Water Collected, mL	47.5	55.5	56.0	53.0
Volume of Water Vapor, scf	2.240	2.617	2.640	2.499
Moisture, %	9.2	10.6	10.8	10.2
Dry Mole Fraction, 100-%M	0.9078	0.8939	0.8915	0.8977
CO2 at Stack, % dry	10.44	10.48	10.41	10.44
O2 at Stack, % dry	9.59	9.50	9.58	9.56
CO + N2, % dry	79.97	80.02	80.01	80.00
Dry Molecular Weight, lb/lb mole	30.05	30.06	30.05	30.05
Wet Molecular Weight, lb/lb mole	28.94	28.78	28.74	28.82
Excess Air at Stack, %	83.2	81.7	83.0	82.6
Stack Area, sq. in. (14-in ID)	153.9	153.9	153.9	153.9
Static Pressure, in. of H2O	1.50	1.50	1.50	1.50
Stack Pressure, in. of Hg	30.38	30.38	30.38	30.38
Avg. Stack Temp., F	670	664	663	666
Avg. Sqroot of Delta P	1.5684	1.5885	1.5681	1.5750
SDE Average	52.729	53.260	52.551	52.847
Pitot Coefficient	0.84	0.84	0.84	0.84
Stack Gas Velocity, afpm	7,663	7,762	7,663	7,696
Stack Flowrate, wet acfm	8,192	8,298	8,192	8,227
Stack Flowrate, dry scfm	3,527	3,537	3,487	3,517

TABLE 2-7.
VISIBLE EMISSION TEST RESULTS - ENGINE #1

Date	Run No.	Time Period	Process	% Opacity Run Averages
2/15/93	1	11:25 to 12:25	Engine Generator	0

Overall % Opacity: 0

BFRVERE.WK1

TABLE 2-8.
VISIBLE EMISSION TEST RESULTS - ENGINE #2

Date	Run No.	Time Period	Process	% Opacity Run Averages
2/15/93	1	11:25 to 12:25	Engine Generator	0

Overall % Opacity: 0

BPRVERE.WK1

TABLE 2-9.
VISIBLE EMISSION TEST RESULTS - ENGINE #3

Date	Run No.	Time Period	Process	% Opacity Run Averages
2/15/93	1	11:25 to 12:25	Engine Generator	0

Overall % Opacity: 0

BARVERE.WK1

2.3 VISIBLE EMISSIONS EVALUATION TEST - FLARE

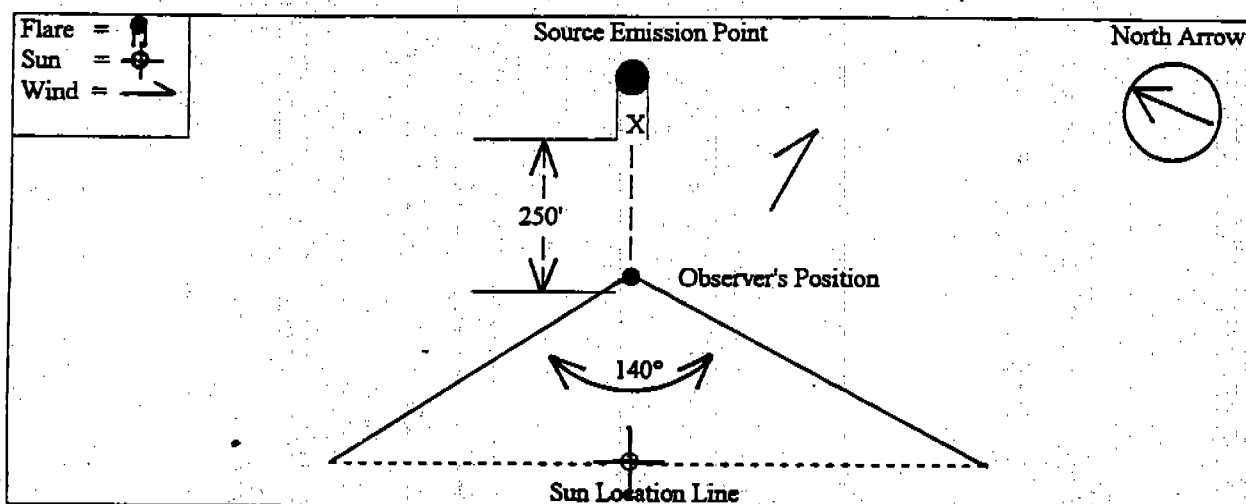
A visible emissions evaluation test was conducted February 17, 1994 on the landfill flare. Readings were obtained from the flue gas exiting the flare. The total accumulated time that visible emissions, as smoke, were present during this two hour period was 47.35 seconds. Table 2-10 presents the visible emissions evaluation for the two-hour test period. The field data recordings and certification sheet can be found in Appendix D.

TABLE 2-10. VISIBLE EMISSIONS EVALUATION TEST - FLARE

Page 1 of 2

FUGITIVE OR SMOKE EMISSION INSPECTION OUTDOOR LOCATION			
Company	Browning-Ferris Gas Services, Inc.	Observer	Timothy J. Senger
Location	Richmond, Virginia	Affiliation	TRC Environmental Corporation
Company representative	Jamie Terzulli	Date	17 February 1994
Sky Conditions	Mostly Sunny	Wind direction	From the west towards the east
Precipitation	None	Wind speed	5 mph
Industry	Landfill Gas	Process unit	Landfill Flare

Sketch process unit; indicate observer position relative to source and sun; indicate potential emission points and/or actual emission points.



OBSERVATIONS

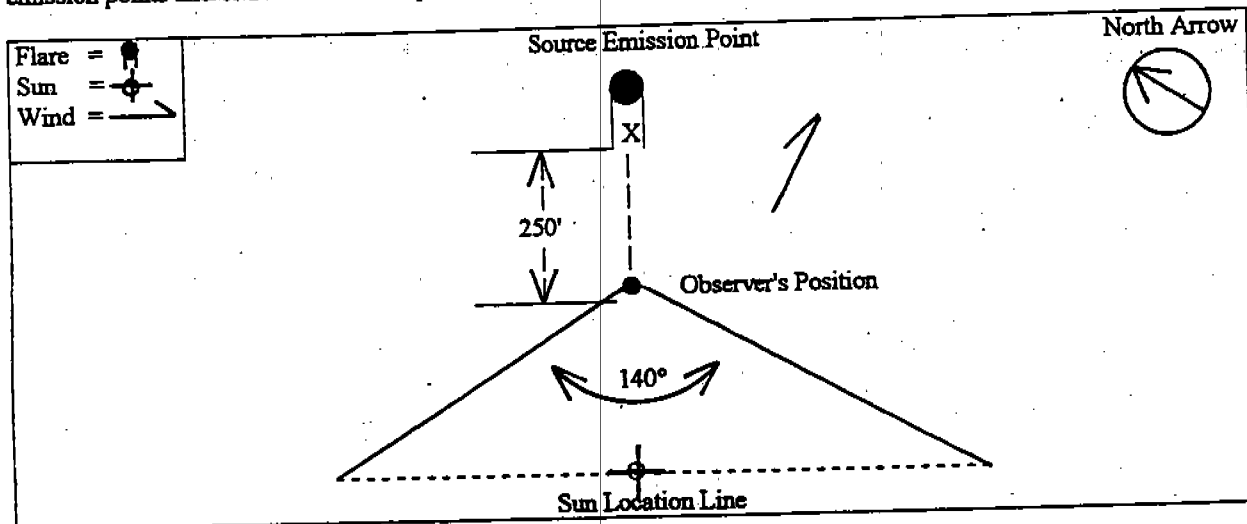
	Clock Time	Observation period duration min:sec	Accumulated emission time min:sec
Begin Observation	1500		
	1520	20:00	0:12.72
5 minute break	—		
	1525		
	1545	20:00	0:05.50
5 minute break	—		
	1550		
	1610	20:00	0:06.49
5 minute break	—		
SUB TOTAL		60:00	0:24.71

TABLE 2-10. VISIBLE EMISSIONS EVALUATION TEST - FLARE

Page 2 of 2

FUGITIVE OR SMOKE EMISSION INSPECTION			
OUTDOOR LOCATION			
Company	Browning-Ferris Gas Services, Inc.	Observer	Timothy J. Senger
Location	Richmond, Virginia	Affiliation	TRC Environmental Corporation
Company representative	Jamie Terzulli	Date	17 February 1994
Sky Conditions	Mostly Sunny	Wind direction	From the west
Precipitation	None	Wind speed	5 mph
Industry	Landfill Gas	Process unit	Landfill Flare

Sketch process unit; indicate observer position relative to source and sun; indicate potential emission points and/or actual emission points.



OBSERVATIONS

	Clock Time	Observation period duration min:sec	Accumulated emission time min:sec
Begin Observation	1615		
	1635	20:00	0:04.30
5 minute break	----		
	1640		
	1700	20:00	0:04.56
5 minute break	---		
	1705		
	1725	20:00	0:13.78
5 minute break	----		
SUB TOTAL		60:00	0:22.64
TOTAL		120:00	0:47.35

SECTION 3

PROCESS DESCRIPTION

The Waukesha engine generators located at BFGSI's Richmond facility are industrial engine generators. Each are fitted with a Woodward hydraulic governor and utilize fuel at a rate of 7,350 BTU/hp-hr. Each engine will fire 220 scfm of landfill gas with an average methane content of approximately 56 percent. Each engine is rated to produce 985 KW/hr. The gross heating value of methane gas is 909 Btu per cubic foot which will provide for an input rating of 10.8 million Btu per hour. For this test program, each engine generator was at the highest possible load producing 1021.5 KW/hr. Facility process data can be found in Appendix E.

$$\frac{10.8 \text{ mmBTU/hr}}{X} = \frac{985 \text{ KW/hr}}{1021.5 \text{ KW/hr}}$$
$$X = 11.20 \text{ mmBTU/hr}$$

SECTION 4

SAMPLING LOCATIONS

Sampling of the flue gas emissions were conducted from two 90° sample ports located on the outlet stacks of each engine generator. Each of the three test runs were 60 minutes in length consisting of a velocity profile before and after each. Percent moisture was determined for each sample run.

Figure 4-1 presents a schematic diagram of the sampling locations of each outlet stack. Each outlet stack was 14-inches in diameter which corresponds to an internal stack area of 153.9 in². The matrix of the 8 velocity sampling points within the 14-inch stack were defined by Method 1. Percent moisture was determined from a single point of average velocity within the flue gas. Flue gas emissions for NO_x, O₂ and CO₂ were determined from a single point of average velocity.

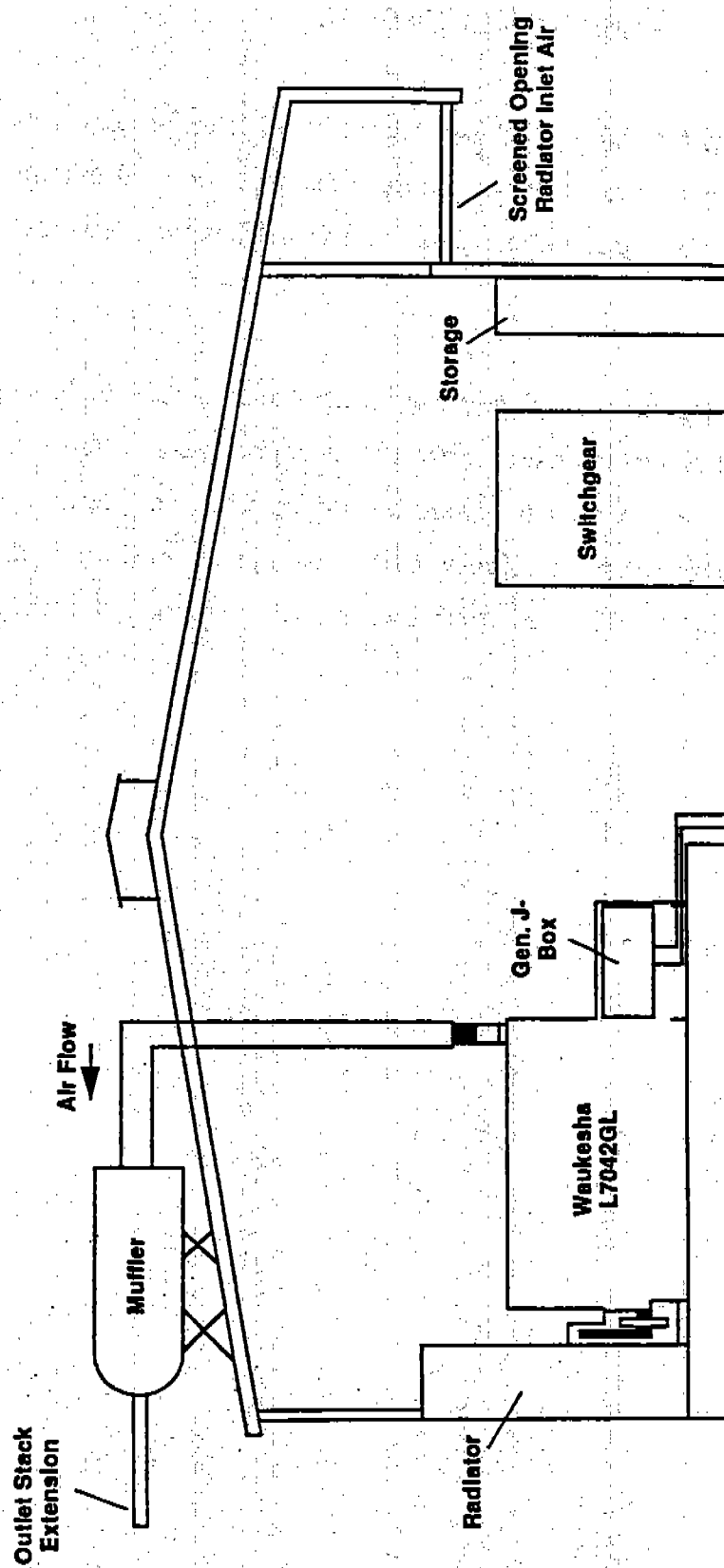


Figure 4-1. Stack Sampling Location.

SECTION 5

SAMPLING AND ANALYTICAL PROCEDURES

5.1 OVERVIEW

The compliance test program consisted of three test runs at the outlet locations of three engine generators resulting in a total of nine test runs. Each test run was 60 minutes in length with a 30 minute moisture train per run. The test methods utilized, in accordance to 40 CFR Part 60 Appendix A, were as follows:

- Methods 1 and 2 Velocity Profile
- Method 3A O₂ and CO₂ Determination
- Method 4 Percent Moisture
- Method 7E NO_x Determination
- Method 9 Visible Emissions
- Method 22 Visible Emissions Evaluation of Flares

5.2 PRESAMPLING ACTIVITIES

Presampling activities included: Equipment calibration; cleaning of the sample train glassware; and setup of the continuous emissions monitoring system for NO_x, O₂, and, CO₂. The setup of the TCEMS and subsystems are described in detail in the following subsection.

5.2.1 Continuous Emission Monitoring

TRC followed procedures outlined in the EPA publication 340/1-83-016 regarding setup and operation of its transportable continuous emissions monitoring systems (TCEMS). The TCEMS consists of three subsystems: sample acquisition/conditioning, sample analysis, and a data acquisition system (see Figure 5-1). The sample acquisition/conditioning unit is designed to deliver a representative sample of the stack gas stream to the sample analysis subsystem. Since

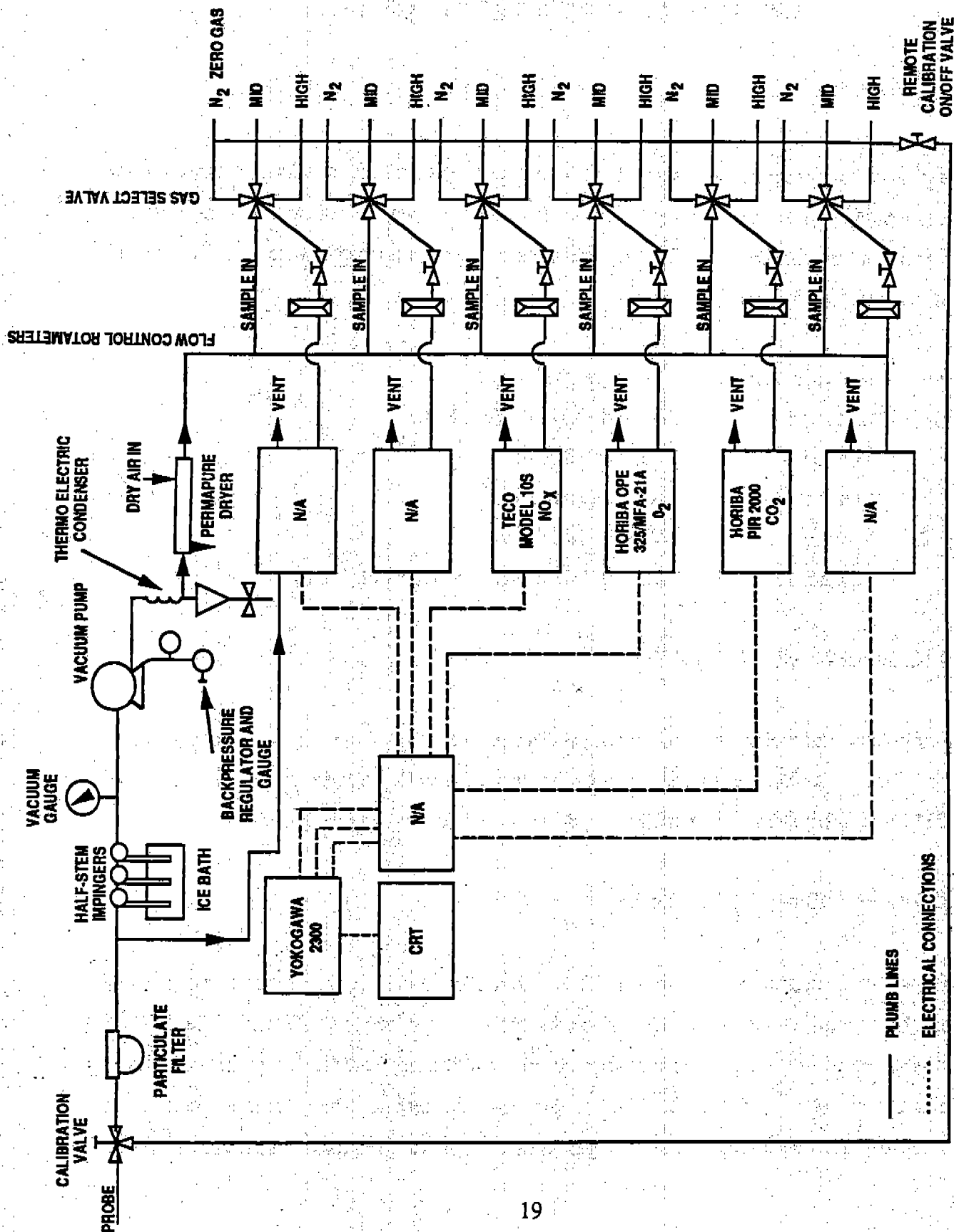


Figure 5-1. TCEM System Schematic.

the stream must be clean and dry for proper analyzer operation, a spun glass fiber filter, non-contact glass impinger train condenser, and a Permapure dryer were used for particulate and moisture removal. The sample line was heat traced to ensure that the flue gas maintained its vapor state as it was drawn to the monitors.

Sample analyses were conducted using the following analyzers:

- a Horiba MFA 311A oxygen analyzer;
- a Thermo Electron Model 10S oxide of nitrogen analyzer;
- a Horiba PIR2000 carbon dioxide analyzer;

In each case, accurate interpretation of analyzer response requires the systematic calibration of the instrument against gases of known concentrations. A calibration equation is determined from a linear regression of known gas concentrations versus instrument response. The equation used to convert instrument signal to concentration units follows:

$$\text{Concentration} = m \times (\text{response}) + b$$

where:

m = slope of calibration curve

response = instrument signal (volts)

b = y - intercept of calibration curve

The data acquisition subsystem consists of a Yokogawa data acquisition monitor which is designed to receive and log instrument signals (raw voltages) at user defined intervals. In addition, the Yokogawa was programmed to perform the previously mentioned concentration calculation.

Once the system was set up, the TCEMS was connected to a power source and brought on-line. Prior to sampling, the sample acquisition/conditioning system was leak checked by the following

procedure:

- a. plug the system calibration line;
- b. observe that the flow of the rotameter's reaches zero Lpm;
- c. observe vacuum; and
- d. confirm that sample vacuum during sampling does not exceed vacuum attained during leak check.

The initial phase of instrumental analysis methods required calibration of all involved monitors. At the beginning of the day, direct instrument calibrations for zero and at minimum two upscale gases were performed prior to initiation of testing. Following the direct calibrations, system calibrations were performed both prior to and following each run using zero and one upscale gas concentration. These procedures allow for the determination of initial and final system bias, as well as system drift.

The calibration gas values and instrument range settings are listed below:

Gas	Calibration Gas Value	Instrument Range
NO _x	0, 278, 505, 886.7 ppm	0 - 1000 ppm
CO ₂	0, 6.04, 11.9, 20.0 %	0 - 25 %
O ₂	0, 4.98, 9.99, 19.9 %	0 - 25 %

Calibration gases used are traceable to National Bureau of Standards Reference Materials. The measurement system performance specifications in 40 CFR 60 Appendix A Method 6C are listed below and were the performance criteria for this program.

Procedure

Zero Calibration Error

Performance Criteria (M6C)

< ± 2% of the range

Calibration Error	< $\pm 2\%$ of the range
Zero Drift	< $\pm 3\%$ of the range
Calibration Drift	< $\pm 3\%$ of the range
Zero Bias	< $\pm 5\%$ of the range
Calibration Bias	< $\pm 5\%$ of the range
Response Time	≤ 30 seconds
NO ₂ to NO Converter	> 90% conversion efficiency

Corrections to the measurement system or analyzer were made if the performance specifications were not met.

5.3 ONSITE SAMPLING ACTIVITIES

Onsite sampling activities included the determination of the response time of the CEM system, emission testing of the engine generator, visible emissions of the engine generator and flare, and the collection of operational data.

5.3.1 Determination of the CEM System Response Time

After the CEM system was set up, response time was determined. Zero gas was introduced at the CEM system calibration gas valve assembly until a stable zero response was achieved. Once achieved, calibration gas was sent through the system with time allowed for a stable response. This procedure was conducted three times. A downscale response time was also conducted three times starting at a high span calibration value and switching to zero calibration gas. Time was allowed for a stable response.

5.3.2 Emission Testing for NO_x, O₂, and CO₂

EPA Reference Methods 3A and 7E of 40 CFR 60 Appendix A were adhered to quantify emissions of O₂, CO₂, and NO_x respectively. Emissions results are reported as ppm, lbs/hr,

gm/HP-hr, and tons/yr.

Prior to the testing of the engine, each analyzer was calibrated directly and through the system. Direct calibrations involved challenging the TCEMS with EPA Protocol 1 gas and setting the analyzers with zero and one upscale gas. The analyzer was then challenged with a second upscale gas. System calibration consisted of challenging the sampling system with zero gas and only one upscale gas. System calibration was conducted before and after each run with the final calibration becoming the initial calibration for the proceeding test run.

5.3.3 Engine Visible Emissions Observation

Method 9 of Appendix A Section 60 of the Federal Register and Section 3.12 of Volume III of the Quality Assurance Handbook were the basis of the visual observation procedures. Method 9 involves the determination of plume opacity by an EPA certified observer. Visible emissions observations were recorded on standard EPA-approved data forms following the procedures given in EPA Method 9. Readings were recorded every 15 seconds, in groups of four, for the duration of three 1-hour test runs. The field data sheets and the EPA certified observer's certificate can be found in Appendix C.

5.3.4 Flare Visible Emissions Observation

Method 22 of Appendix A Section 60 of the Federal Register and Section 3.12 of Volume III of the Quality Assurance Handbook were the basis of the visual observation procedures. Method 22 involves the determination of the total accumulated time that visible emissions, as smoke, are present during any consecutive two hour period. This observation was conducted by an EPA certified Method 9 observer. Visible emissions observations were recorded on standard EPA-approved data forms following the procedures given in EPA Method 22. The field data sheets and the EPA certified observer's certificate can be found in Appendix D.

5.3.5 Velocity Measurements

Velocity measurements at the sampling location were made following EPA Reference Methods 1 and 2. A Type-S pitot tube with an attached inclined manometer was used to measure the exhaust velocities at the sampling location. An attached Type-K thermocouple with remote digital display was used to determine the flue gas temperature. During the test program, velocity measurements were made before and after each test. The required number of velocity measurements points for the sampling location was determined following EPA Method 1 for a nonparticulate gas stream.

5.3.6 Moisture Determination

Moisture was determined for each test run according to EPA Reference Method 4. The moisture train was sampled from a single point positioned at the point of average velocity within the flue gas stream. A schematic diagram of the Method 4 train is given in Figure 5-2. Sample gas was drawn through a stainless steel probe into a series of four impingers designed for collection of moisture. The impinger system was as follows: 1st and 2nd - 100 ml deionized water; 3rd - empty; 4th - 200 g silica gel (for drying the gas stream and for moisture determination). Following the impinger system, the gas was drawn through a dry gas meter, a calibrated orifice and a leak-free oil fiber vane pump.

Leak checks on the train were performed before and after each sampling run. All leak checks and leakage rates were documented on the relevant field test data sheet. The acceptance criteria for the train is a maximum leakage rate of ≤ 0.02 cfm at the highest vacuum obtained during the run (post-test). The leak checks for every train passed this criteria.

Recovery procedures for the sampling train were:

1. Removed the sampling train to the recovery site.
2. Noted the condition of the train (i.e., impinger condition, silica gel color, etc.).

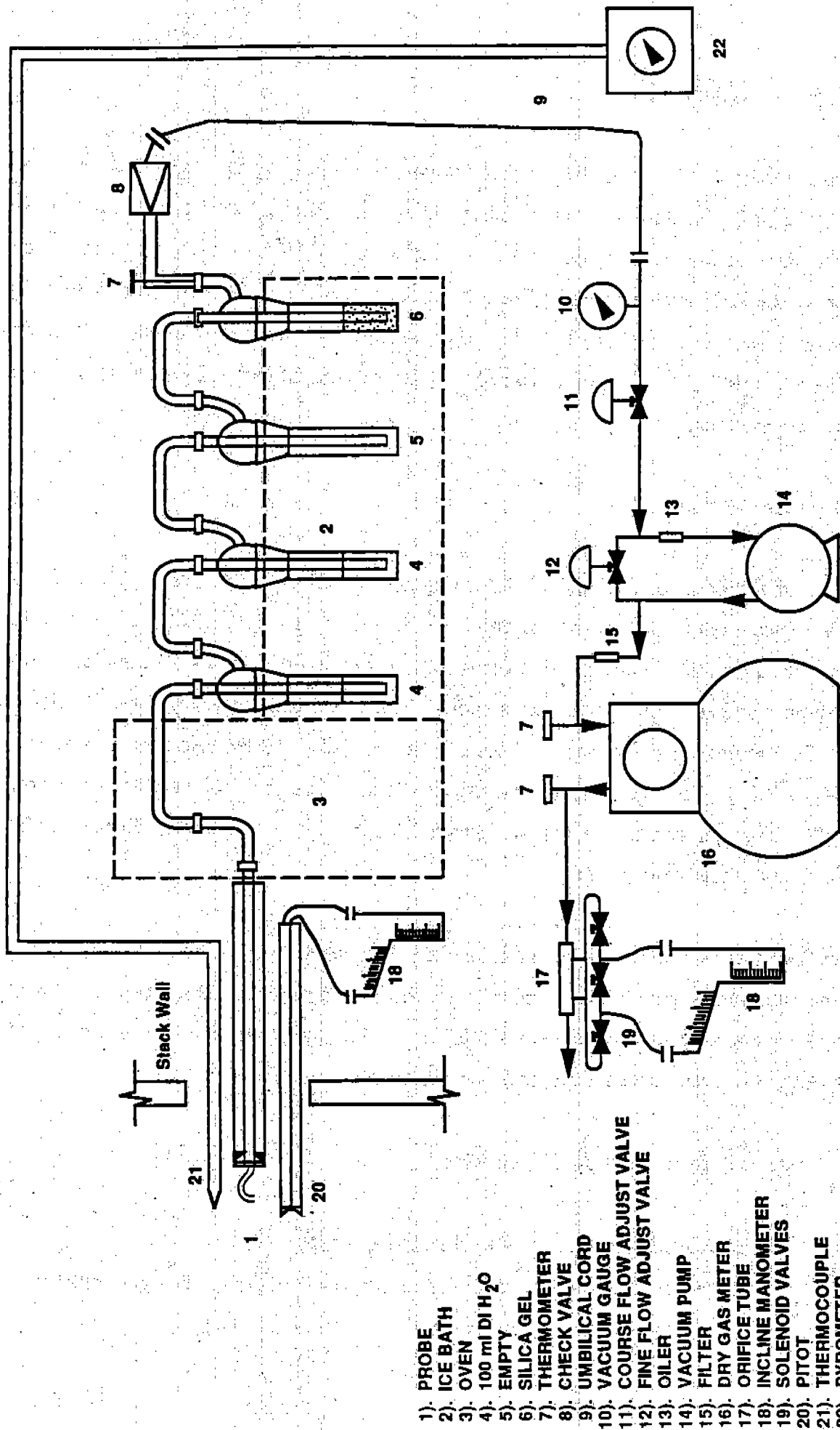


Figure 5-2. Method 4 Sampling Train Schematic.

TRC

3. The contents of the first, second, and third impingers were measured in a precleaned graduated cylinder for moisture gain. Measurements were noted and the contents were discarded.
4. The silica gel was returned to its original container and weighed to obtain a final weight.

SECTION 6

QUALITY ASSURANCE

6.1 OVERVIEW

TRC Environmental Corporation management is fully committed to an effective Quality Assurance/Quality Control Program whose objective is the delivery of a quality product. For much of TRC's work, that product is data resulting from field measurements, sampling, and analysis activities, engineering assessments, and the analysis of gathered data for planning purposes. The quality assurance program works to provide complete, precise, accurate, representative data in a timely manner for each project, considering both the project's needs and budget constraints. The company QA Director coordinates and directs the overall quality program with strong management support.

TRC's QA program conforms with EPA and NIOSH recommendations and is directed by the Company QA Director, a full-time professional who reports directly to the Company President. This give the QA Director the necessary authority and independence to find and correct any existing quality problems. A QA Scientist reports to the QA Director and assists in implementing the Company QA Program. Division QC Coordinators are responsible for the QC Program within each technical division; they report both to their Division Manager and the Company QA Director.

This section highlights the specific QA/QC procedures followed on this test program. The responsible QA Officer for this program is the Company QA Scientist. He reviewed and approved the Protocol for this program and attended project review meetings to ensure that appropriate QA/QC procedures were being followed.

6.1.1 Calibration Procedures

Calibration of the field sampling equipment was performed prior to the field sampling effort.

Copies of the calibration sheets were submitted to the field team leader to take onsite and for the project file. Calibrations were performed as described in the EPA publication "Quality Assurance Handbook for Air Pollution Measurement Systems, Volume III, Stationary Source Specific Methods, EPA-600/4-77-027B". Equipment calibrated includes the sample metering system and pitot tubes. Calibration data sheets can be found in Appendix F.

6.1.2 Equipment Leak Checks

Prior to sampling, each sampling train was leak checked according to the procedures outlined in the applicable EPA Reference Method. Final leak checks were performed to ensure that no leaks developed in the train during the course of the test runs. Results of all leak checks performed can be found on the field data sheets presented in Appendix A.

6.1.3 Cyclonic Flow Check

The presence of cyclonic flow within the outlet stack was checked prior to the first run on each engine. Cyclonic flow was not present in the outlet stacks.

6.1.4 Calibration Gases

All calibration gases used to conduct instrument calibrations were prepared according to EPA Protocol 1, traceable to National Bureau of Standards Reference Materials.

6.1.5 Method 4 Sample Train

Prior to and at the conclusion of each run, the moisture train was leak checked to ensure that a representative moisture sample was obtained. All leak checks were completed successfully. Moisture gain was measured gravimetrically from the impingers and silica gel using an OHAUS triple beam balance accurate to 0.1 gram.

6.2 DATA REDUCTION AND VALIDATION

Extensive QC measures were used to ensure the generation of reliable data from sampling and analysis activities. Proper collection and organization of accurate information followed by clear and concise reporting of the data was a primary goal in this project.

6.2.1 Data Reduction

Data reduction performed in the field was limited to the following:

- EPA Method 4 Testing -- Check runs for sample volume, moisture, and associated parameters. These values were hand calculated on standardized forms (Appendix A) with an HP-11C Programmable Calculator and were also checked on a spreadsheet file with a portable computer.

Final data reduction included rechecking field calculations and logging all data into a calculating spreadsheet file via an AST PC.

6.2.2 Data Validation

The following criteria were used to evaluate data:

- use of approved test procedures;
- steady-state operation of the process being tested;
- use of properly operating and calibrated equipment;
- collection of the proper sample volumes as per the applicable methods.

APPENDIX A

FIELD SAMPLING DATA SHEETS

Field Moisture Determination

Client: BFI Richmond

Project No.: _____

Location: Engine #1

Date: 15th Feb 94

Run No.: 1

Operator: B. Kissel

Data

Min	Clock Time	Gas Meter C.F. VM	TM In	TM Out	PM	
					Orifice In. H ₂ O (+)	Vac. Gage In. Hg (-)
0	0930	665.218	71	68	2.0	9.0
5		668.800	72	70	2.0	10.0
10		672.400	70	70	2.0	10.0
15		676.000	69	73	2.0	10.0
20		679.600	70	72	2.0	10.0
25		683.200	70	75	2.0	10.0
30	1000	686.915				
Total/Avg						

Impingers

Final mL 129 100 1
 Initial mL 100 100 0
 Net mL 29 0 1
 Total moisture (Net mL + Net gm) = _____

Silica Gel

Container No. _____
 Final gm 334.0
 Initial gm 326.7
 Net gm 7.3

Calculations

- (1) PB = 30.06 Meterbox No. 80737
 (2) VM Net = _____ Y = DGM Calibration Factor = 1.022
 (3) TM Avg = _____ TM + 460 _____
 (4) PM Avg = + _____ Orifice In. H₂O x 13.6 = + _____ orifice In. Hg.
 = _____ Vacuum gage In. Hg (when meter is before pump)
 (5) VMSTD = $\frac{528 \times \text{VM} (\text{PB} + \text{PM}) (Y)}{29.92 \times (\text{TM} + 460)}$ = _____
 (6) VW = mL H₂O + gm Silica gel = _____
 (7) VW Gas = VW x 0.04715 = _____
 (8) %M = $\frac{100 \times \text{VW Gas}}{\text{VMSTD} + \text{VW Gas}}$ = $\frac{100 \times (\quad)}{(\quad) + (\quad)}$ = $\frac{(\quad)}{(\quad)}$ = $\frac{(\quad)}{(\quad)}$

Look Check

Initial 0.000 to 60 sec @ 15" Hg
 Final 0.001 for 60 sec @ 15" Hg

Field Moisture Determination

Client: BFI Richmond

Project No.: 05549-0010-06003

Location: Engine #1

Date: 15 Feb 94

Run No.: 2

Operator: B. Kisse

Data

PM

Min	Clock Time	Gas Meter C.F. VM	TM In	TM Out	Orifice In. H ₂ O (+)	Vac. Gage In. Hg (-)
0	1235	687.251	77	77	2.0	12
5		690.95	77	77	2.0	13
10		695.000	77	80	2.0	13
15		700.00	77	82	2.0 1.9	13
20		702.300	78	84	2.0	13.5
25		705.700	78	85	2.0	13.5
30	1305	709.356				
Total/Avg						

Impingers

	1	2	3
Final mL	145	106	4
Initial mL	100	100	0
Net mL	45	6	4
Total moisture (Net mL + Net gm) =			

Silica Gel

Container No. _____
 Final gm 351.5
 Initial gm 342.8
 Net gm 8.7

Calculations

- (1) PB = _____ Meterbox No. _____
 (2) VM Net = _____ Y = DGM Calibration Factor = _____
 (3) TM Avg = _____ TM + 460 _____
 (4) PM Avg = + _____ Orifice In. H₂O x $\frac{1}{13.5}$ = + _____ orifice In. Hg.
 = - _____ Vacuum gage In. Hg (when meter is before pump)

(5) VMSTD = $\frac{528 \times \text{VM (PB + PM) (Y)}}{29.92 \times (\text{TM} + 460)}$ = _____

(6) VW = mL H₂O + gm Silica gel = _____

(7) VW Gas = VW x 0.04715 = _____

(8) %M = $\frac{100 \times \text{VW Gas}}{\text{VMSTD} + \text{VW Gas}}$ = $\frac{100 \times (\quad)}{(\quad) + (\quad)}$ = $\frac{(\quad)}{(\quad)}$ = _____

Check, Check
 Initial 0.000 for 1st sec @ 1/4
 Final 0.000 for 6 sec @ 1/4

Field Moisture Determination

Client: BFI Richmond

Project No.: _____

Location: Engine #1

Date: 15th Feb 94

Run No.: 3

Operator: B. Kisse

Data

Min	Clock Time	Gas Meter C.F. VM	TM In	TM Out	PM	
					Orifice In. H ₂ O (+)	Vac. Gage In. Hg (-)
0	1405	710.727	83	83	2.0	12.0
5		714.600	81	85	2.0	13.0
10		718.200	82	88	2.0	13.0
15		711.800	82	90	2.0	13.0
20		725.600	83	92	2.0	13.0
25		707.200	83	94	2.0	13.0
30	1435	732.840				
Total/Avg						

Impingers

	1	2	3
Final mL	<u>144</u>	<u>102</u>	<u>0</u>
Initial mL	<u>100</u>	<u>100</u>	<u>0</u>
Net mL	<u>44</u>	<u>2</u>	<u>0</u>
Total moisture (Net mL + Net gm) = _____			

Silica Gel

Container No. _____

Final gm 341.2

Initial gm 334.0

Net gm 7.2

Calculations

- (1) PB = _____ Meterbox No. _____
- (2) VM Net = _____ Y = DGM Calibration Factor = _____
- (3) TM Avg = _____ TM + 460 _____
- (4) PM Avg = + _____ Orifice In. H₂O x 13.6 = + _____ orifice In. Hg.
= - _____ Vacuum gage In. Hg (when meter is before pump)

(5) VMSTD = $\frac{528 \times \text{VM (PB + PM) (Y)}}{29.92 \times (\text{TM} + 460)}$ = _____

(6) VW = mL H₂O + gm Silica gel = _____

(7) VW Gas = VW x 0.04715 = _____

(8) %M = $\frac{100 \times \text{VW Gas}}{\text{VMSTD} + \text{VW Gas}}$ = $\frac{100 \times (\quad)}{(\quad) + (\quad)}$ = $\frac{(\quad)}{(\quad)}$ = _____

Leak check
Initial: 0.000 for 60 sec
@ 15" Hg
Final: 0.001 for 60 sec

Project No.

Source Engine #1

Client BFI

Sample Location Engine #1 Outlet

Plant Richmond 2/15/94

Run No. 1 Initial

Operator B. Kissel

Static, In. H₂O (A) 1.70 / 1.50 (B)

Meter Box No. 80737

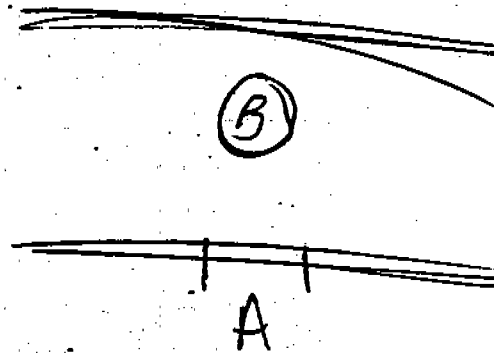
Sketch of Sampling Location

Time (24 hr. Clock)	Sample Point	Stack Temp. °F or °C	Manom. Reading In. H ₂ O	Cyclonic Flow Null Angle
0900	1A	650	1.60	5°
	2A	655	1.80	5°
	3A	660	2.35	0°
	4A	665	2.50	5°
	5A	672	2.70	2°
	6A	671	2.80	0°
	7A	671	3.00	0°
0910	8A	668	2.90	0°
0915	1B	650	1.50	0°
	2B	655	1.80	0°
	3B	660	2.30	0°
	4B	667	2.60	0°
	5B	665	2.60	0°
	6B	666	2.90	0°
	7B	663	2.60	2°
0925	8B	662	2.00	5°

Stack Diameter

Diameters Upstream

Diameters Downstream



Wet Bulb

Dry Bulb

%H

Pilot tube Installed
Leak Check ✓

SOURCE Engine #1

Sample Location Engine #1 Outlet

Run No. Final 12 Initial

Stat!c, Inc. H₂O _____

Sketch of Sampling Location

Stack Diameter _____
 Diameters Upstream _____
 Diameters Downstream _____

Wet Bulb _____
Dry Bulb _____
%M _____

Project No.
 Client BFI
 Plant Richmond
 Operator B. Kisse 2/27/94
15
 Meter Box No. 80737

Source Engine #1
 Sample Location Engine #1 Outlet
 Run No. 2 Final / 3 Initial
 Static, In. H₂O

Time (24 hr. Clock)	Sample Point	Stack Temp. °F or C°	Manom. Reading In. H ₂ O	Cyclonic Flow Null Angle
1340	1A	640	2.40	
	2A	645	2.50	
	3A	648	2.90	
	4A	649	2.70	
	5A	642	2.80	
	6A	645	2.80	
	7A	645	2.20	
1345	8A	640	2.10	
1350	1B	635	1.90	
	2B	640	2.00	
	3B	647	2.40	
	4B	653	2.40	
	5B	654	2.40	
	6B	651	2.60	
	7B	648	2.60	
1355	8B	641	2.90 2.50	

Sketch of Sampling Location

Stack Diameter
 Diameters Upstream
 Diameters Downstream

Wet Bulb
 Dry Bulb
 %M

Project No.
 Client BFI
 Plant Richmond
 Operator B. Kiste 2/15/94
 Meter Box No. 80737

Source Engine #1
 Sample Location Engine #1 Outlet
 Run No. 3 Final
 Static, In. H₂O

Sketch of Sampling Location

Stack Diameter
 Diameters Upstream
 Diameters Downstream

Time (24 hr. Clock)	Sample Point	Stack Temp. (°F or °C)	Manom. Reading In. H ₂ O	Cyclonic Flow Null Angle
1510	1A	640	2.50	
	2A	645	2.60	
	3A	647	2.60	
	4A	649	2.70	
	5A	650	2.70	
	6A	649	2.80	
	7A	646	2.50	
1515	8A	647	2.70	
1520	1B	640	2.20	
	2B	645	2.20	
	3B	649	2.40	
	4B	653	2.40	
	5B	654	2.50	
	6B	654	2.60	
	7B	653	2.80	
1525	8B	653	2.90	

Wet Bulb
 Dry Bulb
 %M

Field Moisture Determination

Client: BFI Richmond

Project No.: _____

Location: Engine #2

Date: 16 Feb 94

Run No.: 264

Operator: R. Kessel

Data

Min	Clock Time	Gas Meter C.F. VM	TM In	TM Out	PM	
					Orifice In. H ₂ O (+)	Vac. Gage In. Hg (-)
0	0905	772.682	77	77	2.0	13.0
5		776.400	78	77	2.0	13.0
10		780.100	78	79	2.0	13.0
15		783.800	78	81	2.0	13.0
20		787.600	79	85	2.0	13.0
25		791.000	79	86	2.0	13.0
30	0935	794.343				
Total/Avg						

Impingers

	¹	²	³
Final mL	<u>138</u>	<u>100</u>	<u>0</u>
Initial mL	<u>100</u>	<u>100</u>	<u>0</u>
Net mL	<u>38</u>	<u>0</u>	<u>0</u>
Total moisture (Net mL + Net gm) =	_____		

Silica Gel

Container No. _____

Final gm 334.5

Initial gm 325.6

Net gm 8.9

Calculations

- (1) PB = 30.24 Meterbox No. 80737
- (2) VM Net = _____ Y = DGM Calibration Factor = 1.022
- (3) TM Avg = _____ TM + 460 _____
- (4) PM Avg = + _____ Orifice In. H₂O x $\frac{1}{13.6}$ = + _____ orifice In. Hg.
= _____ Vacuum gage In. Hg (when meter is before pump)
- (5) VMSTD = $\frac{528 \times VM (PB + PM) (Y)}{29.92 \times (TM + 460)}$ = _____
- (6) VW = mL H₂O + gm Silica gel = _____
- (7) VW Gas = VW x 0.04715 = _____
- (8) %M = $\frac{100 \times VW Gas}{VMSTD + VW Gas}$ = $\frac{100 \times (\quad)}{(\quad) + (\quad)}$ = $\frac{(\quad)}{(\quad)}$ = _____

Leak 0

Initial: 0.001 for 60 sec @ 18"

Final: 0.000 for 60 sec @ 18"

Field Moisture Determination

Client: BFI Richmond
 Location: Engine # 2
 Run No.: Run #7 #5

Project No.: _____
 Date: 16 Feb 94
 Operator: B. Kite

Data

Min	Clock Time	Gas Meter C.F. VM	TM In	TM Out	PM	
					Orifice In. H ₂ O (+)	Vac. Gage In. Hg (-)
0	1100	794.595	83	83	2.0	14.0
5		798.000	83	84	2.0	15.0
10		801.800	83	86	2.0	16.0
15		805.400	83	87	2.0	17.0
20		809.000	84	88	2.0	17.0
25		812.600	84	89	2.0	17.0
30	1130	816.335				
Total/Avg						

Impingers

	1	2	3
Final mL	<u>145</u>	<u>100</u>	<u>0</u>
Initial mL	<u>100</u>	<u>100</u>	<u>0</u>
Net mL	<u>45</u>	<u>0</u>	<u>0</u>
Total moisture (Net mL + Net gm) =	_____		

Silica Gel

Container No. _____
 Final gm 331.6
 Initial gm 321.5
 Net gm 10.1

Calculations

- (1) PB = _____ Meterbox No. _____
 (2) VM Net = _____ Y = DGM Calibration Factor = _____
 (3) TM Avg = _____ TM + 460 _____
 (4) PM Avg = + _____ Orifice In. H₂O x $\frac{1}{13.5}$ = + _____ orifice In. Hg.
 = - _____ Vacuum gage In. Hg (when meter is before pump)

(5) VMSTD = $\frac{528 \times \text{VM (PB + PM) (Y)}}{29.92 \times (\text{TM} + 460)}$ = _____

(6) VW = mL H₂O + gm Silica gel = _____

(7) VW Gas = VW x 0.04715 = _____

(8) %M = $\frac{100 \times \text{VW Gas}}{\text{VMSTD} + \text{VW Gas}}$ = $\frac{100 \times (\quad)}{(\quad) + (\quad)}$ = $\frac{(\quad)}{(\quad)}$ = _____

Leak 
 Initial: 0.000 for 60sec @ 18" Hg
 Final: 0.009 for 60sec @ 20" Hg

Field Moisture Determination

Client: BFI Richmond

Project No.: _____

Location: Engine #2

Date: 16 Feb 94

Run No.: #8 #6

Operator: B. Kiser

Data

Min	Clock Time	Gas Meter C.F. VM	TM In	TM Out	PM	
					Orifice In. H ₂ O (+)	Vac. Gage In. Hg (-)
0	1420	816.615	86	86	2.0	14.0
5		820.400	85	85	2.0	14.0
10		824.000	85	87	2.0	14.0
15		827.800	85	88	2.0	14.0
20		831.600	85	90	2.0	14.0
25		835.400	86	92	2.0	14.0
30	1450	838.822				
Total/Avg						

Impingers

	1	2	3
Final mL	<u>142</u>	<u>103</u>	<u>1</u>
Initial mL	<u>100</u>	<u>100</u>	<u>0</u>
Net mL	<u>42</u>	<u>3</u>	<u>1</u>
Total moisture (Net mL + Net gm) =	_____		

Silica Gel

Container No. _____

Final gm 341.7

Initial gm 334.5

Net gm 7.2

Calculations

- (1) PB = _____ Meterbox No. _____
- (2) VM Net = _____ Y = DGM Calibration Factor = _____
- (3) TM Avg = _____ TM + 460 _____
- (4) PM Avg = + _____ Orifice In. H₂O x $\frac{1}{13.6}$ = + _____ orifice In. Hg.
= - _____ Vacuum gage In. Hg (when meter is before pump)
- (5) VMSTD = $\frac{528 \times VM (PB + PM) (Y)}{29.92 \times (TM + 460)}$ = _____
- (6) VW = mL H₂O + gm Silica gel = _____
- (7) VW Gas = VW x 0.04715 = _____
- (8) %M = $\frac{100 \times VW Gas}{VMSTD + VW Gas}$ = $\frac{100 \times (\quad)}{(\quad) + (\quad)}$ = $\frac{(\quad)}{(\quad)}$ = _____

Leak (✓)

Initial: 0.000 for Calsec @ 18" Hg

Final: 1.000 for Calsec @ 17" Hg

Project No. Source Engine #2Client BFISample Location Engine #2 InletPlant RichmondRun No. #5 Inlet / #6 Inlet / #4 InletOperator B. Kiser 11/25/94Static, In. H₂O 1.80Meter Box No. 80737

Sketch of Sampling Location

Time (24 hr. Clock)	Sample Point	Stack Temp. °F or °C	Manom. Reading In. H ₂ O	Cyclonic Flow Null Angle
0850	1A	650	2.40	0°
	2A	665	2.50	0°
	3A	670	2.40	0°
	4A	672	2.50	0°
	5A	673	2.60	0°
	6A	673	2.50	2°
	7A	671	2.20	0°
0855	8A	660	2.10	0°
0900	1B	670	2.20	0°
	2B	660	2.50	0°
	3B	670	2.50	0°
	4B	674	2.50	0°
	5B	673	2.70	0°
	6B	672	2.70	2°
	7B	669	2.60	0°
0905	8B	666	2.30	0°

Stack Diameter Diameters Upstream Diameters Downstream Wet Bulb Dry Bulb %RH

Page of

Source Engine #2

Sample Location: Engine #2 Outlet

Sample Location: Engine # 2 Outlet
 #1 #12
 Run No: Find 177-7-7

Run No: ~~#10149~~ / ~~#7~~ ^{last}
#5

Static, In. H₂O _____

Sketch of Sampling Location

Stack Diameter _____

Diameters Upstream _____

Diameters Downstream _____

Wet Bulk _____

Dry Bulb _____

%M _____

Project No.

Source Engine #2

Client BFI

Sample Location Engine #2 Outlet

Plant Richmond 116

Run No. #5 = #7 Final ~~#8 Int~~

Operator B. Kisse 2/5 Feb 1994

Static, In. H₂O #6 =

Meter Box No. 80737

Sketch of Sampling Location

Stack Diameter

Diameters Upstream

Diameters Downstream

Time (24 hr. Clock)	Sample Point	Stack Temp. °F or °C	Manom. Reading In. H ₂ O	Cyclonic Flow Null Angle
1205	1A	640	2.30	
	2A	645	2.40	
	3A	650	2.30	
	4A	655	2.40	
	5A	656	2.50	
	6A	655	2.50	
	7A	652	2.40	
1210	8A	650	2.50	
1215	1B	640	2.30	
	2B	650	2.40	
	3B	655	2.50	
	4B	658	2.50	
	5B	662	2.60	
	6B	661	2.70	
	7B	660	2.60	
1220	8B	658	2.20	

Wet Bulb

Dry Bulb

%M

Project No.
Client BFI
Plant Sheridan
Operator B. Kisse 16 Feb 94
Meter Box No. 80737

Source Engine #2
Sample Location Engine #2 Outlet
Run No. 6 Initial
Static, In. H₂O

Time (24 hr. Clock)	Sample Point	Stack Temp. °F or °C	Manom. Reading In. H ₂ O	Cyclonic Flow Null Angle
1350	1A	640	2.20	
	2A	645	2.20	
	3A	650	2.40	
	4A	650	2.90	
	5A	651	2.70	
	6A	655	2.60	
	7A	655	2.40	
1355	8A	650	2.20	
1400	1B	640	2.20	
	2B	645	2.50	
	3B	650	2.60	
	4B	655	2.60	
	5B	658	2.70	
	6B	657	2.70	
	7B	656	2.60	
1405	8B	655	2.40	

Sketch of Sampling Location

Stack Diameter
Diameters Upstream
Diameters Downstream

Wet Bulb
Dry Bulb
%M

Stack Geometry & Gas Velocity Data

Page of

Project No.

Client BFI

Plant Richmond

Operator B. Kiser 16 Feb 94

Meter Box No. 80737

Source Engine #2

Sample Location Engine #2 Outlet

Run No. #6 Final

Static, In. H₂O

Sketch of Sampling Location

Stack Diameter

Diameters Upstream

Diameters Downstream

Time (24 hr. Clock)	Sample Point	Stack Temp. °F or °C	Manom. Reading In. H ₂ O	Cyclonic Flow Null Angle
1525	1A	640	2.10	
	2A	645	2.20	
	3A	650	2.30	
	4A	652	2.90	
	5A	654	2.80	
	6A	657	2.70	
	7A	657	2.30	
1530	8A	650	2.60	
1535	1B	640	2.30	
	2B	645	2.40	
	3B	650	2.50	
	4B	655	2.60	
	5B	658	2.60	
	6B	656	2.70	
	7B	654	2.60	
1540	8B	653	2.40	

Wet Bulb

Dry Bulb

%M

TRC

Field Moisture Determination

Client: BFI Richmond

Project No.: _____

Location: Engine #3

Date: 10 Feb 94

Run No.: 8

Operator: B. Kisse

Data

Min	Clock Time	Gas Meter C.F. VM	TM In	TM Out	PM	
					Orifice In. H ₂ O (+)	Vac. Gage In. Hg (-)
0	2000	861.188	82	82	2.0	15.0
5		865.000	82	82	2.0	15.0
10		868.700	82	84	2.0	15.0
15		872.400	82	86	2.0	15.0
20		876.000	82	88	2.0	15.0
25		879.600	82	89	2.0	15.0
30	2030	883.025			2.2	
Total/Avg						

Impingers

	1	2	3
Final mL	<u>146</u>	<u>101</u>	<u>1</u>
Initial mL	<u>100</u>	<u>100</u>	<u>0</u>
Net mL	<u>46</u>	<u>1</u>	<u>1</u>
Total moisture (Net mL + Net gm) = _____			

Silica Gel

Container No. _____
 Final gm 349.2
 Initial gm 341.7
 Net gm 7.5

Calculations

- (1) PB = _____ Meterbox No. _____
 (2) VM Net = _____ Y = DGM Calibration Factor = _____
 (3) TM Avg = _____ TM + 460 _____
 (4) PM Avg = + _____ Orifice In. H₂O x $\frac{1}{13.6}$ = + _____ orifice In. Hg.
 = _____ Vacuum gage In. Hg (when meter is before pump)
 (5) VMSTD = $\frac{528 \times VM (PB + PM) (Y)}{29.92 \times (TM + 460)}$ = _____
 (6) VW = mL H₂O + gm Silica gel = _____
 (7) VW Gas = VW x 0.04715 = _____
 (8) %M = $\frac{100 \times VW Gas}{VMSTD + VW Gas}$ = $\frac{100 \times (\quad)}{(\quad) + (\quad)}$ = $(\quad)$ = Leak 0

Initial: 0.000 for 60 sec @ 20"
 Final: 0.000 for 60 sec @ 18" Hg

Field Moisture Determination

Client: BFI Richmond

Project No.: _____

Location: Engine #3

Date: 16 Feb 94

Run No.: 9

Operator: B. Kiesel

Data

PM

Min	Clock Time	Gas Meter C.F. VM	TM In	TM Out	Orifice In. H ₂ O (+)	Vac. Gage In. Hg (-)
0	<u>2125</u>	<u>883.441</u>	<u>83</u>	<u>84</u>	<u>2.0</u>	<u>15.0</u>
5		<u>887.000</u>	<u>83</u>	<u>86</u>	<u>2.0</u>	<u>15.0</u>
10		<u>890.600</u>	<u>83</u>	<u>88</u>	<u>2.0</u>	<u>17.0</u>
15		<u>894.000</u>	<u>83</u>	<u>89</u>	<u>2.0</u>	<u>17.0</u>
20		<u>897.400</u>	<u>83</u>	<u>90</u>	<u>2.0</u>	<u>17.0</u>
25		<u>901.000</u>	<u>84</u>	<u>88</u>	<u>2.0</u>	<u>17.0</u>
30	<u>2155</u>	<u>905.017</u>				
Total/Avg						

Impingers

	<u>1</u>	<u>2</u>	<u>3</u>
Final mL	<u>148</u>	<u>101</u>	<u>1</u>
Initial mL	<u>100</u>	<u>100</u>	<u>0</u>
Net mL	<u>48</u>	<u>1</u>	<u>1</u>
Total moisture (Net mL + Net gm) = _____			

Silica Gel

Container No. _____

Final gm 345.7

Initial gm 339.7

Net gm 6.0

Calculations

- (1) PB = _____ Meterbox No. _____
- (2) VM Net = _____ Y = DGM Calibration Factor = _____
- (3) TM Avg = _____ TM + 460 _____
- (4) PM Avg = + _____ Orifice In. H₂O x $\frac{1}{13.6}$ = + _____ orifice In. Hg.
= - _____ Vacuum gage In. Hg (when meter is before pump)
- (5) VMSTD = $\frac{528 \times VM (PB + PM) (Y)}{29.92 \times (TM + 460)}$ = _____
- (6) VW = mL H₂O + gm Silica gel = _____
- (7) VW Gas = VW x 0.04715 = _____
- (8) %M = $\frac{100 \times VW Gas}{VMSTD + VW Gas}$ = $\frac{100 \times (\quad)}{(\quad) + (\quad)}$ = $(\quad)$ = Leak ①

Initial: 0.000 for 60sec @ 20" Hg
Final: 0.001 for 60sec @ 20" Hg

Field Moisture Determination

Client: BFI Richmond

Project No.: _____

Location: Engine #3

Date: 16 Feb 94

Run No.: 7

Operator: B. Kissel

Data

Min	Clock Time	Gas Meter C.F. VM	TM In	TM Out	PM	
					Orifice In. H ₂ O (+)	Vac. Gage In. Hg (-)
0	1801715	839.100	81	81	2.0	14.0
5		842.800	82	81	2.0	15.0
10		846.500	82	82	2.0	16.0
15		850.100	82	83	2.0	16.0
20		854.000	83	84	2.0	16.0
25		857.600	83	85	2.0	16.0
30	1850745	860.910				
Total/Avg						

Impingers

	1	2	3
Final mL	<u>137</u>	<u>101</u>	<u>1</u>
Initial mL	<u>100</u>	<u>100</u>	<u>0</u>
Net mL	<u>37</u>	<u>1</u>	<u>1</u>
Total moisture (Net mL + Net gm) = _____			

Silica Gel

Container No. _____

Final gm 339.7

Initial gm 331.2

Net gm 8.5

Calculations

(1) PB = 30.27 Meterbox No. 80737

(2) VM Net = _____ Y = DGM Calibration Factor = 1.022

(3) TM Avg = _____ TM + 460 _____

(4) PM Avg = + _____ Orifice In. H₂O x $\frac{1}{13.6}$ = + _____ orifice In. Hg.
= - _____ Vacuum gage In. Hg (when meter is before pump)

(5) VMSTD = $\frac{528 \times \text{VM (PB + PM) (Y)}}{29.92 \times (\text{TM} + 460)}$ = _____

(6) VW = mL H₂O + gm Silica gel = _____

(7) VW Gas = VW x 0.04715 = _____

(8) %M = $\frac{100 \times \text{VW Gas}}{\text{VMSTD} + \text{VW Gas}}$ = $\frac{100 \times (\quad)}{(\quad) + (\quad)}$ = $(\quad)$ = _____

Look ①
Initial: 0.000 for 60 sec @ 20
Final: 0.001 for 60 sec @ 20

Project No.

Client BFI

Plant Richmond

Operator B. Kisse 16 Feb 94

Meter Box No. 80737

Source Engine #3

Sample Location Engine #3 Outlet

Run No. Final / 8 Test

Static, In. H₂O

Time (24 hr. Clock)	Sample Point	Stack Temp. (°F or °C)	Manom. Reading In. H ₂ O	Cyclonic Flow Null Angle
1920	1A	650	2.50	
	2A	660	2.70	
	3A	665	2.70	
	4A	670	2.70	
	5A	673	2.80	
	6A	672	2.60	
	7A	668	2.20	
1925	8A	659	1.90	
1930	1B	660	2.30	
	2B	660	2.40	
	3B	665	2.60	
	4B	668	2.70	
	5B	671	2.90	
	6B	670	2.90	
	7B	667	2.80	
1935	8B	658	2.80	

Sketch of Sampling Location

Stack Diameter

Diameters Upstream

Diameters Downstream

Wet Bulb

Dry Bulb

%M

Project No.
 Client BFI
 Plant Richmond
 Operator B. Kiesel
 Meter Box No. 80737

Source Engine #3
 Sample Location Engine #3 Outlet
 Run No. 8 final / 19 Int
 Static, In. H₂O

Time (24 hr. Clock)	Sample Point	Stack Temp. °F or °C	Manom. Reading In. H ₂ O	Cyclonic Flow Null Angle
2100	1A	650	2.40	
	2A	665	2.50	
	3A	675	2.80	
	4A	675	2.80	
	5A	675	2.70	
	6A	674	2.10	
	7A	670	2.20	
2105	8A	657	2.20	
2110	1B	645	2.00	
	2B	650	2.30	
	3B	655	2.50	
	4B	665	2.50	
	5B	671	2.70	
	6B	670	2.80	
	7B	669	2.70	
2115	8B	660	2.50	

Sketch of Sampling Location

Stack Diameter
 Diameters Upstream
 Diameters Downstream

Wet Bulb
 Dry Bulb
 %M

Project No.

Source Engine #3

Client BFI

Sample Location Engine #3 Outlet

Plant Richmond

Run No. 7 Trif

Operator B. Kishel 10 Feb 94

Static, In. H₂O @ 1.30 / 1.70 @

Meter Box No. 2-80373 80737

Sketch of Sampling Location

Stack Diameter

Diameters Upstream

Diameters Downstream

Time (24 hr. Clock)	Sample Point	Stack Temp. (°F or °C)	Manom. Reading In. H ₂ O	Cyclonic Flow Null Angle
1700	1A	660	2.1.85	0°
	2A	670	2.10	0°
	3A	675	2.30	1°
	4A	677	3.00	0°
	5A	684	2.70	0°
	6A	683	2.30	0°
	7A	679	1.90	0°
1705	8A	675	1.60	0°
1710	1B 9A	660	1.85	0°
	2B 10A	670	2.00	0°
	3B	675	2.50	2°
	4B	683	2.40	0°
	5B	687	2.70	2°
	6B	685	2.80	2°
	7B	682	2.80	1°
1715	8B	678	2.60	1°

Wet Bulb

Dry Bulb

%M

Page ___ of ___

Project No. _____

Client ATI

Plant Richmond

Operator D. K. S. / 110 Feb 94

Meter Box No. 80757

Source Engine #3

Sample Location Engine #3 Outlet

Run No. 7 final

Static, In. H₂O _____

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Sketch of Sampling Location

Stack Diameter

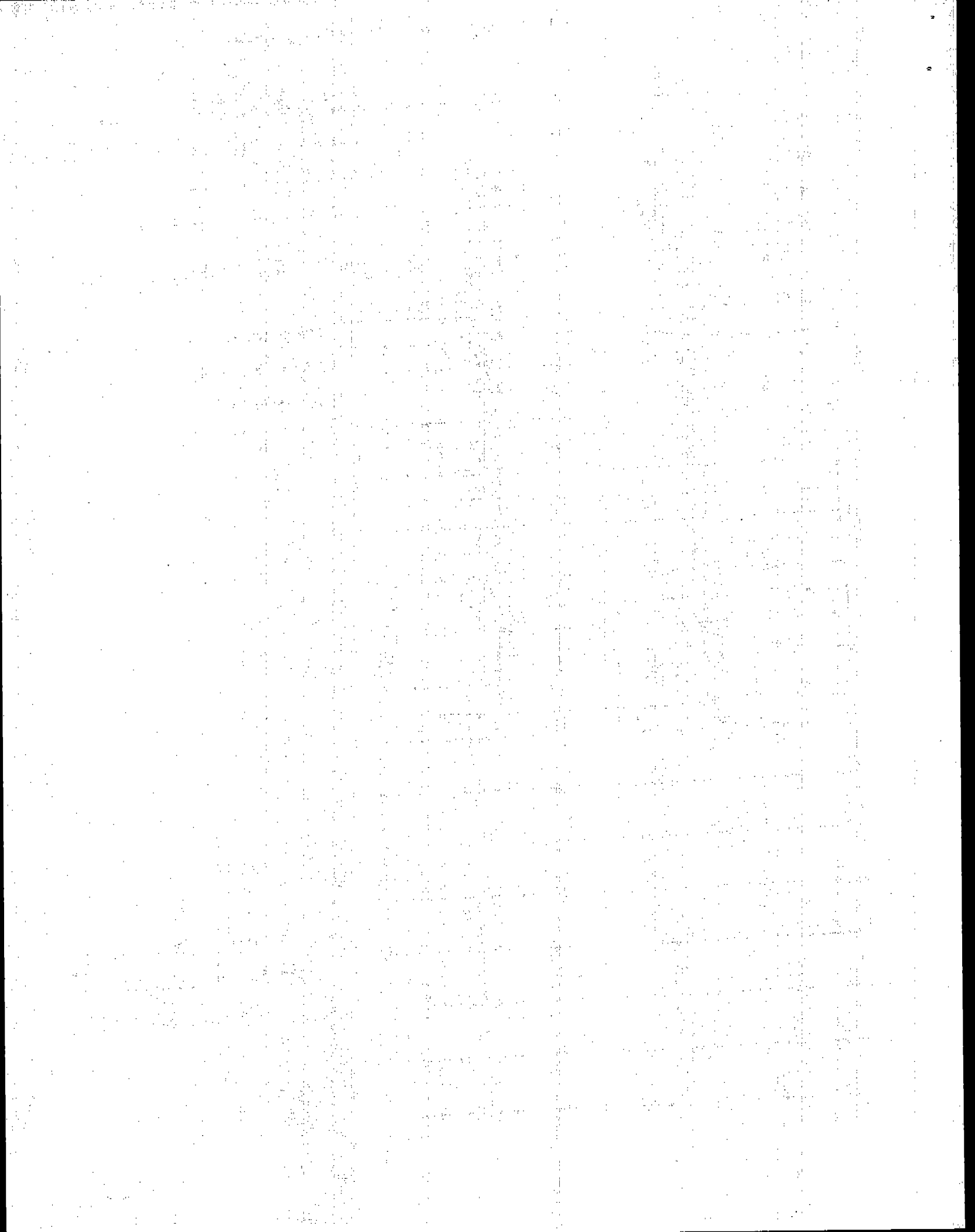
Diameters Upstream _____

Diameters Downstream _____

Wet Bulb

Dry Bulb _____

%M _____



APPENDIX B

CEM DATA AND CALIBRATION SHEETS

FACILITY:
SOURCE:
MONTH/YR:

BFI RICHMOND LANDFILL
LANDFILL GAS ENGINE GENERATOR
DECEMBER 15 - 16, 1993

CEM DATA CORRECTION PROGRAM
INSTRUMENTAL REFERENCE METHODS
3A & 7E

		O2 %		CO2 %		NOx, ppm	
RUN 1 12/15/93 ENG.#1 S.N.# C-11033/2	SLOPE/Y-INT	25	0	25	0	1000	0
	SYS CAL VALUES ZERO/SPAN	0	9.99	0	11.9	0	506.5
	DIR CAL ZERO VDC/CONC		-0.01		0.00		-0.4
	DIR CAL SPAN VDC/CONC		10.00		12.15		506.6
	INT SYS ZERO VDC/CONC		0.10		-0.01		0.0
	FIN SYS ZERO VDC/CONC		-0.02		-0.01		-0.6
	INT SYS SPAN VDC/CONC		10.05		12.05		508.8
	FIN SYS SPAN VDC/CONC		10.41		10.82		513.1
	INT/FIN SYS BIAS ZERO %	0.44	-0.04	-0.04	-0.04	0.04	-0.02
	INT/FIN SYS BIAS SPAN %	0.20	1.64	-0.40	-5.32	0.22	0.65
	ZERO/SPAN SYS DRIFT %	-0.48	1.44	0.00	-4.92	-0.06	0.43
	ANALYZER SCALE(SPAN)	25		25		1000	
	RUN AVG	9.62		10.36		72.2	
	CORR. AVG	9.39		10.78		71.8	

		O2 %		CO2 %		NOx, ppm	
RUN 2 12/15/93 ENG.#1 S.N.# C-11033/2	SLOPE/Y-INT	25	0	25	0	1000	0
	SYS CAL VALUES ZERO/SPAN	0	9.99	0	11.9	0	506.5
	DIR CAL ZERO VDC/CONC		-0.02		0.00		-0.6
	DIR CAL SPAN VDC/CONC		10.00		12.05		511.1
	INT SYS ZERO VDC/CONC		0.00		0.00		0.4
	FIN SYS ZERO VDC/CONC		0.00		0.04		2.3
	INT SYS SPAN VDC/CONC		9.98		11.98		504.0
	FIN SYS SPAN VDC/CONC		9.93		11.98		514.2
	INT/FIN SYS BIAS ZERO %	0.08	0.08	0.00	0.16	0.10	0.29
	INT/FIN SYS BIAS SPAN %	-0.08	-0.28	-0.28	-0.28	-0.71	0.31
	ZERO/SPAN SYS DRIFT %	0.00	-0.20	0.16	0.00	0.19	1.02
	ANALYZER SCALE(SPAN)	25		25		1000	
	RUN AVG	9.18		10.77		64.7	
	CORR. AVG	9.21		10.70		63.2	

		O2 %		CO2 %		NOx, ppm	
RUN 3 12/15/93 ENG.#1 S.N.# C-11033/2	SLOPE/Y-INT	25	0	25	0	1000	0
	SYS CAL VALUES ZERO/SPAN	0	9.99	0	11.9	0	506.5
	DIR CAL ZERO VDC/CONC		-0.02		0.00		-0.6
	DIR CAL SPAN VDC/CONC		10.00		12.05		511.1
	INT SYS ZERO VDC/CONC		0.00		0.04		2.3
	FIN SYS ZERO VDC/CONC		0.04		0.03		1.7
	INT SYS SPAN VDC/CONC		9.93		11.98		514.2
	FIN SYS SPAN VDC/CONC		9.97		11.94		528.0
	INT/FIN SYS BIAS ZERO %	0.08	0.24	0.16	0.12	0.29	0.23
	INT/FIN SYS BIAS SPAN %	-0.28	-0.12	-0.28	-0.44	0.31	1.69
	ZERO/SPAN SYS DRIFT %	0.16	0.16	-0.04	-0.16	-0.06	1.38
	ANALYZER SCALE(SPAN)	25		25		1000	
	RUN AVG	9.16		10.69		65.9	
	CORR. AVG	9.20		10.63		62.3	

BFI NOXCOR VMT

FACILITY:
SOURCE:
MONTH/YR:

BFI RICHMOND LANDFILL
LANDFILL GAS ENGINE GENERATOR
DECEMBER 15 - 16, 1993

CEM DATA CORRECTION PROGRAM
INSTRUMENTAL REFERENCE METHODS
3A & 7E

		O2 %		CO2 %		NOx, ppm	
RUN 4 12/16/93 ENG.#2 S.N.# C-10812/3	SLOPE/Y-INT	25	0	25	0	1000	0
	SYS CAL VALUES ZERO/SPAN	0	9.99	0	11.9	0	506.5
	DIR CAL ZERO VDC/CONC		-0.05		-0.01		0.0
	DIR CAL SPAN VDC/CONC		9.99		12.06		508.6
	INT SYS ZERO VDC/CONC		0.05		0.01		-0.2
	FIN SYS ZERO VDC/CONC		-0.02		0.00		2.2
	INT SYS SPAN VDC/CONC		10.05		11.99		512.5
	FIN SYS SPAN VDC/CONC		9.95		11.95		516.8
	INT/FIN SYS BIAS ZERO %	0.40	0.12	0.08	0.04	-0.02	0.22
	INT/FIN SYS BIAS SPAN %	0.24	-0.16	-0.28	-0.44	0.39	0.82
	ZERO/SPAN SYS DRIFT %	-0.28	-0.40	-0.04	-0.16	0.24	0.43
	ANALYZER SCALE(SPAN)	25		25		1000	
	RUN AVG	8.99		10.89		109.6	
	CORR. AVG	8.98		10.83		107.1	

		O2 %		CO2 %		NOx, ppm	
RUN 5 12/15/93 ENG.#2 S.N.# C-10812/3	SLOPE/Y-INT	25	0	25	0	1000	0
	SYS CAL VALUES ZERO/SPAN	0	9.99	0	11.9	0	506.5
	DIR CAL ZERO VDC/CONC		-0.05		-0.01		0.2
	DIR CAL SPAN VDC/CONC		9.99		12.06		509.7
	INT SYS ZERO VDC/CONC		-0.02		0.00		0.4
	FIN SYS ZERO VDC/CONC		-0.01		0.02		1.1
	INT SYS SPAN VDC/CONC		9.95		11.95		508.5
	FIN SYS SPAN VDC/CONC		9.95		12.00		519.1
	INT/FIN SYS BIAS ZERO %	0.12	0.16	0.04	0.12	0.02	0.09
	INT/FIN SYS BIAS SPAN %	-0.16	-0.16	-0.44	-0.24	-0.12	0.94
	ZERO/SPAN SYS DRIFT %	0.04	0.00	0.08	0.20	0.07	1.06
	ANALYZER SCALE(SPAN)	25		25		1000	
	RUN AVG	9.35		10.62		74.8	
	CORR. AVG	9.39		10.55		73.1	

		O2 %		CO2 %		NOx, ppm	
RUN 6 12/15/93 ENG.#2 S.N.# C-10812/3	SLOPE/Y-INT	25	0	25	0	1000	0
	SYS CAL VALUES ZERO/SPAN	0	9.99	0	11.9	0	506.5
	DIR CAL ZERO VDC/CONC		-0.05		-0.01		0.3
	DIR CAL SPAN VDC/CONC		9.99		12.06		510.8
	INT SYS ZERO VDC/CONC		-0.01		0.02		0.0
	FIN SYS ZERO VDC/CONC		-0.01		0.02		2.5
	INT SYS SPAN VDC/CONC		9.95		12.00		506.8
	FIN SYS SPAN VDC/CONC		9.97		12.01		519.6
	INT/FIN SYS BIAS ZERO %	0.16	0.16	0.12	0.12	-0.03	0.22
	INT/FIN SYS BIAS SPAN %	-0.16	-0.08	-0.24	-0.20	-0.40	0.88
	ZERO/SPAN SYS DRIFT %	0.00	0.08	0.00	0.04	0.25	1.28
	ANALYZER SCALE(SPAN)	25		25		1000	
	RUN AVG	9.36		10.62		78.8	
	CORR. AVG	9.39		10.52		76.7	

FACILITY:
SOURCE:
MONTH/YR:

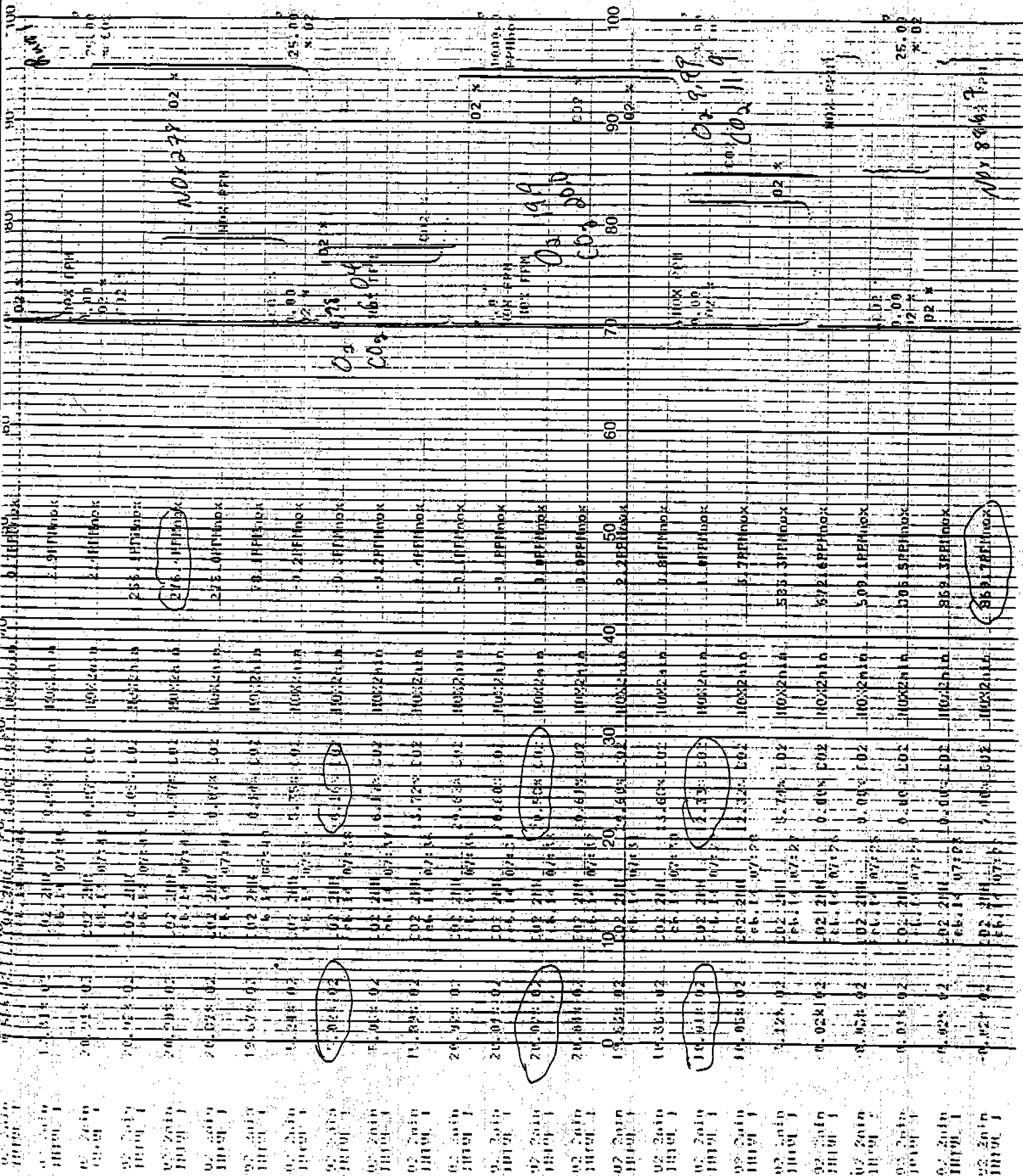
BFI RICHMOND LANDFILL
LANDFILL GAS ENGINE GENERATOR
DECEMBER 15 - 16, 1993

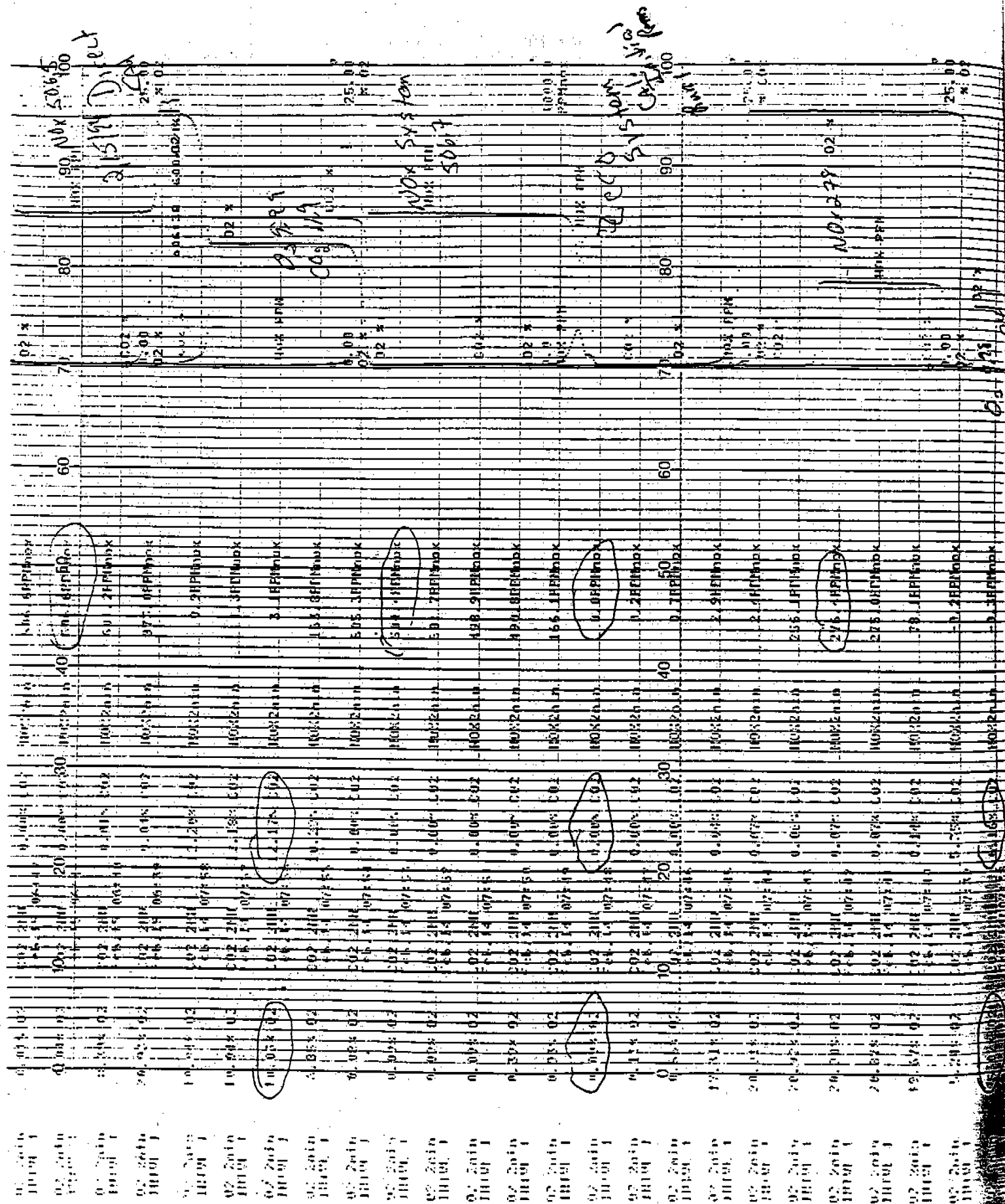
CEM DATA CORRECTION PROGRAM
INSTRUMENTAL REFERENCE METHODS
3A & 7E

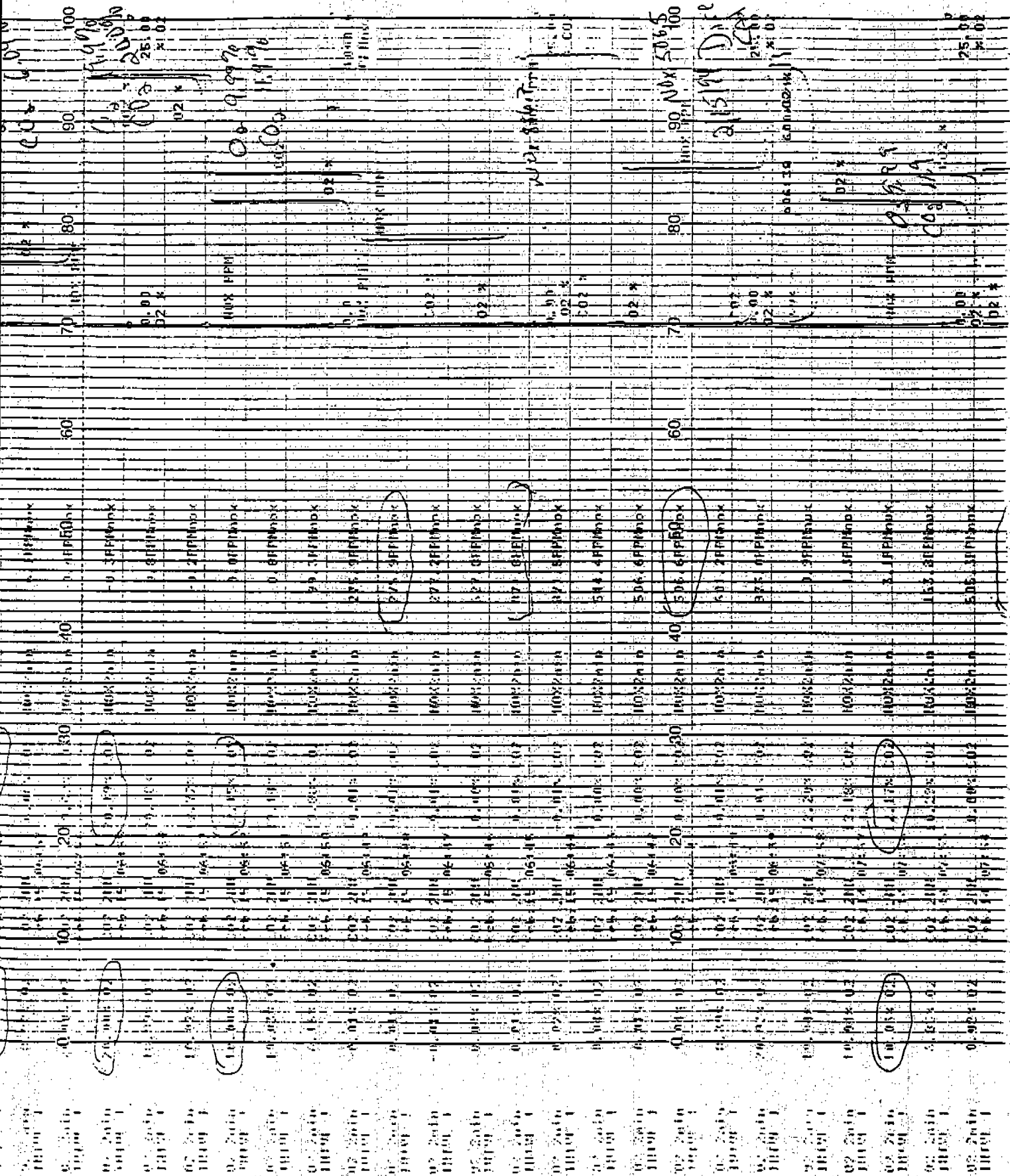
		O2 %		CO2 %		NOx, ppm	
RUN 7 12/16/93 ENG.#3 S.N.# C-10622/7	SLOPE/Y-INT	25	0	25	0	1000	0
	SYS CAL VALUES ZERO/SPAN	0	9.99	0	11.9	0	506.5
	DIR CAL ZERO VDC/CONC		-0.05		-0.01		0.3
	DIR CAL SPAN VDC/CONC		9.99		12.06		510.8
	INT SYS ZERO VDC/CONC		-0.01		0.02		2.5
	FIN SYS ZERO VDC/CONC		-0.02		0.00		1.4
	INT SYS SPAN VDC/CONC		9.97		12.01		519.6
	FIN SYS SPAN VDC/CONC		9.99		11.89		517.1
	INT/FIN SYS BIAS ZERO %	0.16	0.12	0.12	0.04	0.22	0.11
	INT/FIN SYS BIAS SPAN %	-0.08	0.00	-0.20	-0.68	0.88	0.63
	ZERO/SPAN SYS DRIFT %	-0.04	0.08	-0.08	-0.48	-0.11	-0.25
	ANALYZER SCALE(SPAN)	25		25		1000	
	RUN AVG	9.58		10.49		60.6	
	CORR. AVG	9.59		10.44		57.5	

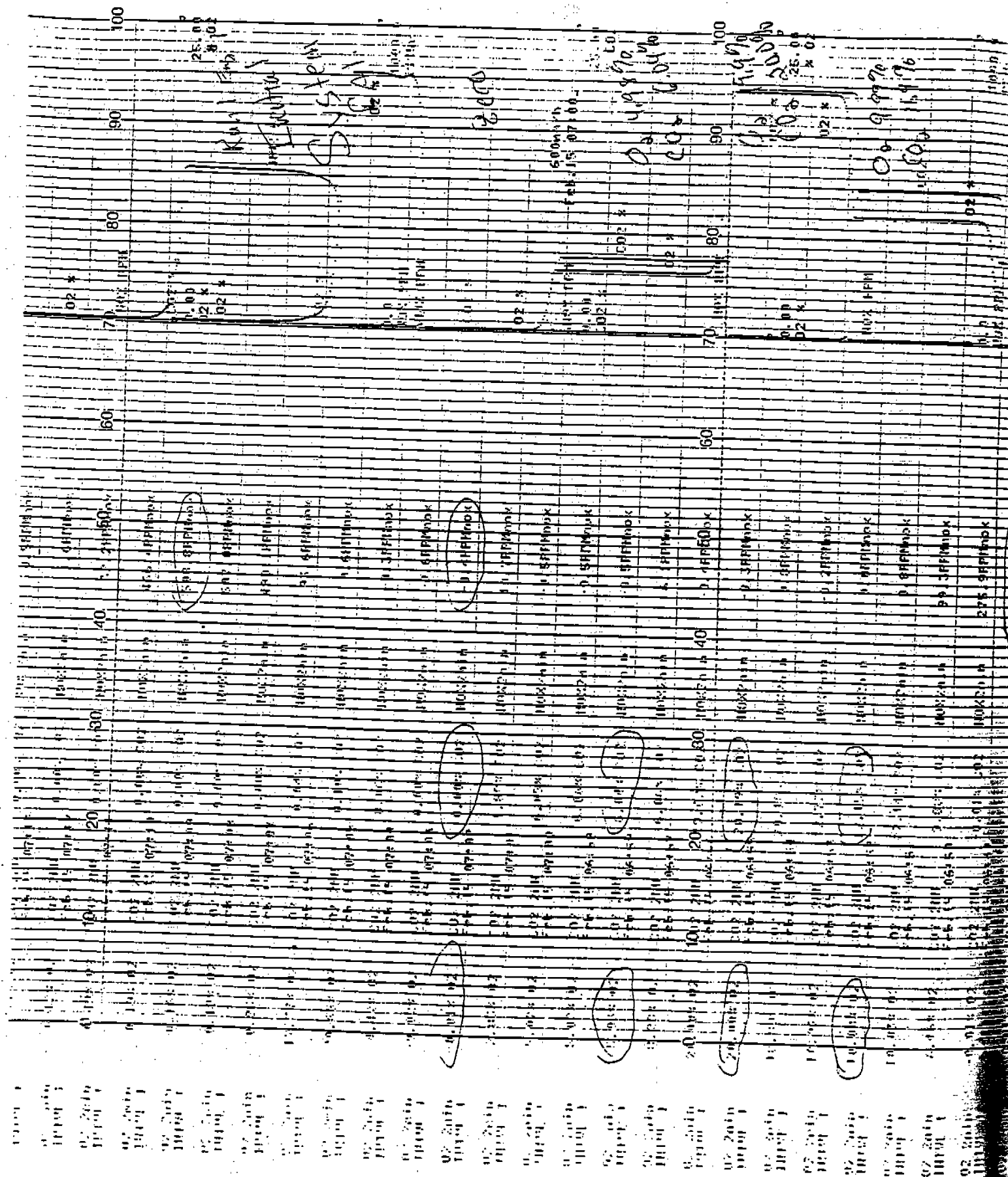
		O2 %		CO2 %		NOx, ppm	
RUN 8 12/16/93 ENG.#3 S.N.# C-10622/7	SLOPE/Y-INT	25	0	25	0	1000	0
	SYS CAL VALUES ZERO/SPAN	0	9.99	0	11.9	0	506.5
	DIR CAL ZERO VDC/CONC		-0.05		-0.01		0.3
	DIR CAL SPAN VDC/CONC		9.99		12.06		510.8
	INT SYS ZERO VDC/CONC		-0.02		0.00		1.4
	FIN SYS ZERO VDC/CONC		-0.01		0.01		1.8
	INT SYS SPAN VDC/CONC		9.99		11.89		517.1
	FIN SYS SPAN VDC/CONC		10.02		11.83		508.0
	INT/FIN SYS BIAS ZERO %	0.12	0.16	0.04	0.08	0.11	0.15
	INT/FIN SYS BIAS SPAN %	0.00	0.12	-0.68	-0.92	0.63	-0.28
	ZERO/SPAN SYS DRIFT %	0.04	0.12	-0.04	-0.24	0.04	-0.91
	ANALYZER SCALE(SPAN)	25		25		1000	
	RUN AVG	9.51		10.45		64.3	
	CORR. AVG	9.50		10.48		62.2	

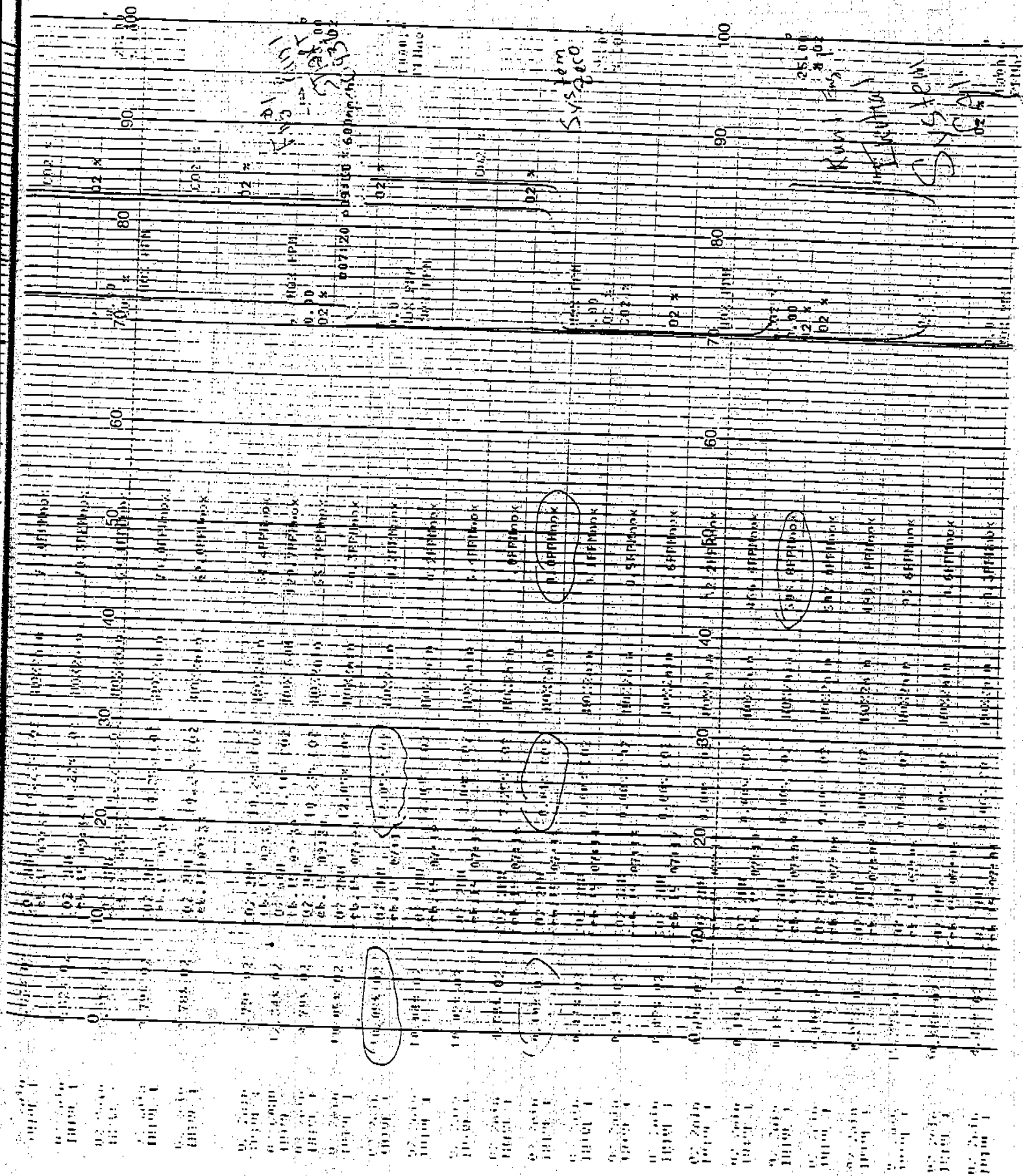
		O2 %		CO2 %		NOx, ppm	
RUN 9 12/16/93 ENG.#3 S.N.# C-10622/7	SLOPE/Y-INT	25	0	25	0	1000	0
	SYS CAL VALUES ZERO/SPAN	0	9.99	0	11.9	0	506.5
	DIR CAL ZERO VDC/CONC		-0.05		-0.01		0.3
	DIR CAL SPAN VDC/CONC		9.99		12.06		510.8
	INT SYS ZERO VDC/CONC		-0.01		0.01		1.8
	FIN SYS ZERO VDC/CONC		-0.01		0.00		2.0
	INT SYS SPAN VDC/CONC		10.02		11.83		508.0
	FIN SYS SPAN VDC/CONC		10.05		11.78		515.2
	INT/FIN SYS BIAS ZERO %	0.16	0.16	0.08	0.04	0.15	0.17
	INT/FIN SYS BIAS SPAN %	0.12	0.24	-0.92	-1.12	-0.28	0.44
	ZERO/SPAN SYS DRIFT %	0.00	0.12	-0.04	-0.20	0.02	0.72
	ANALYZER SCALE(SPAN)	25		25		1000	
	RUN AVG	9.62		10.33		58.2	
	CORR. AVG	9.58		10.41		55.9	



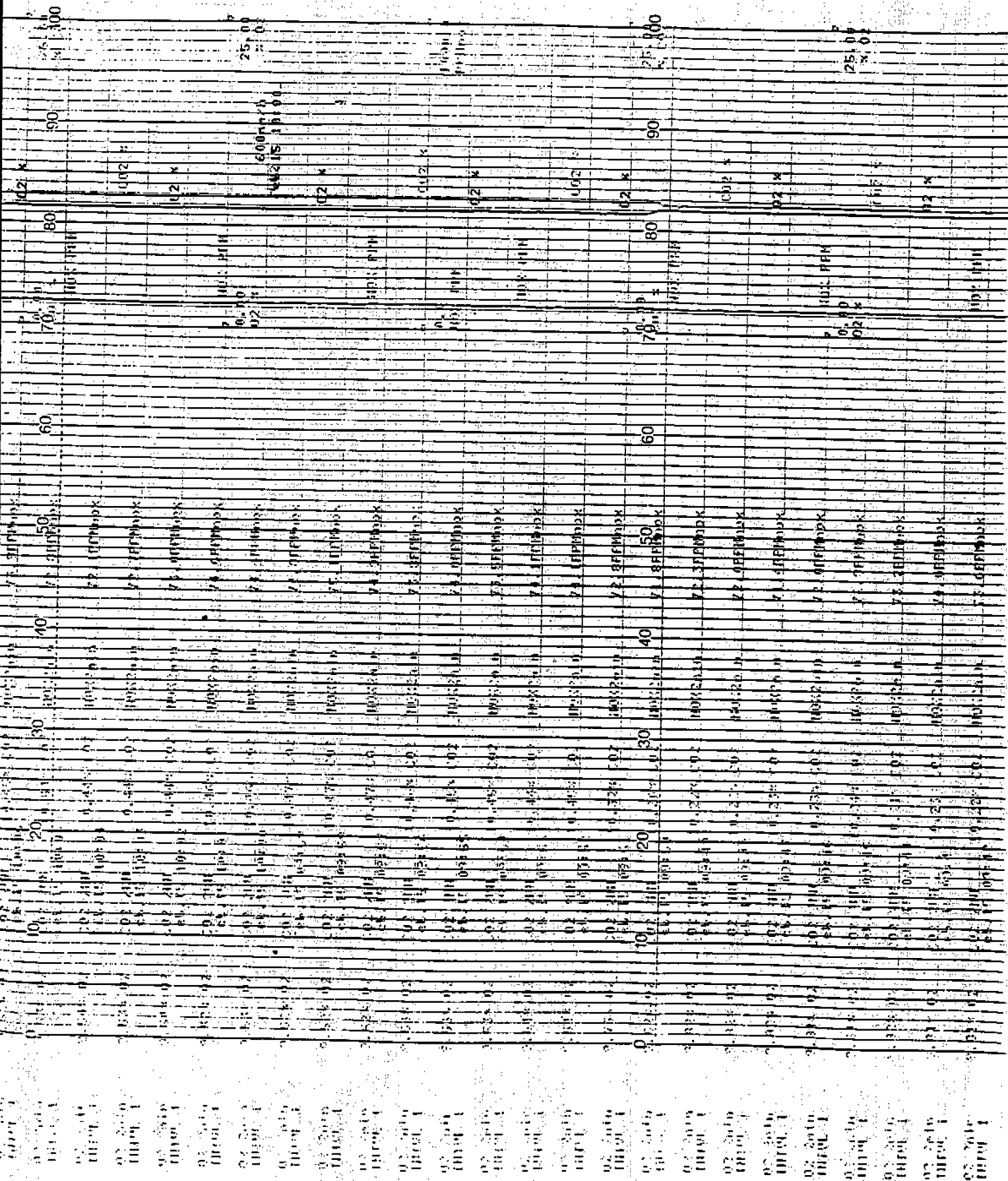




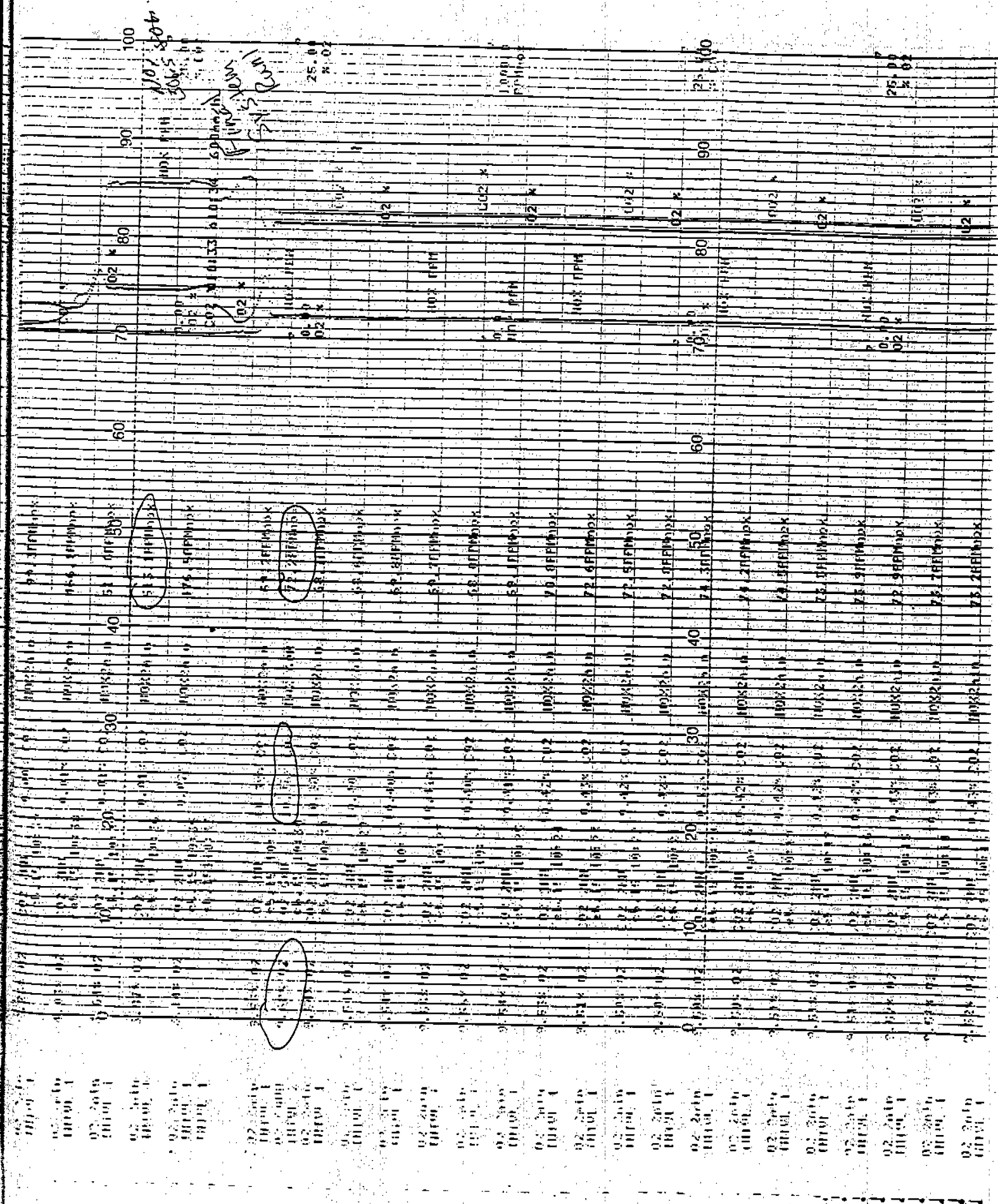


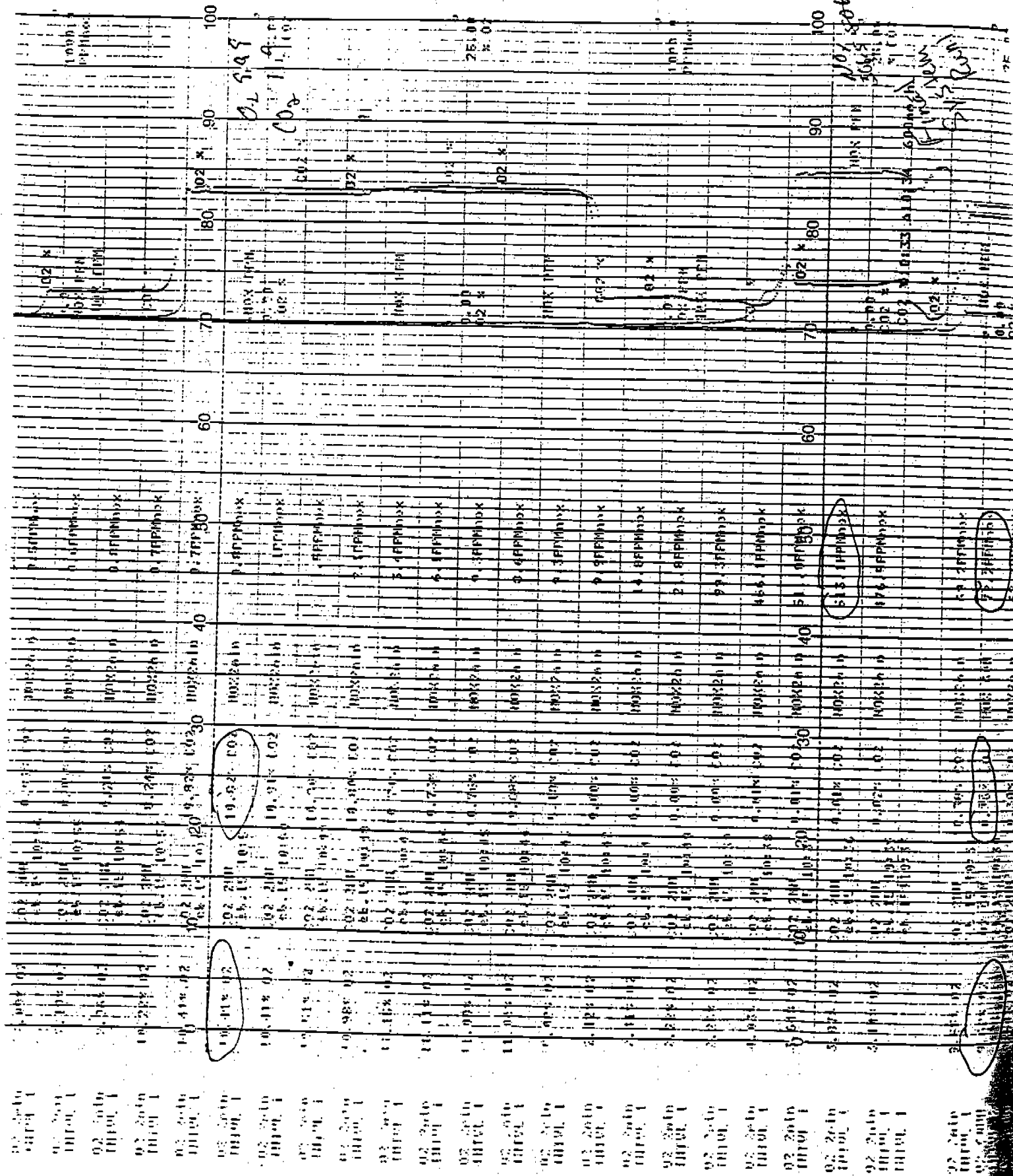


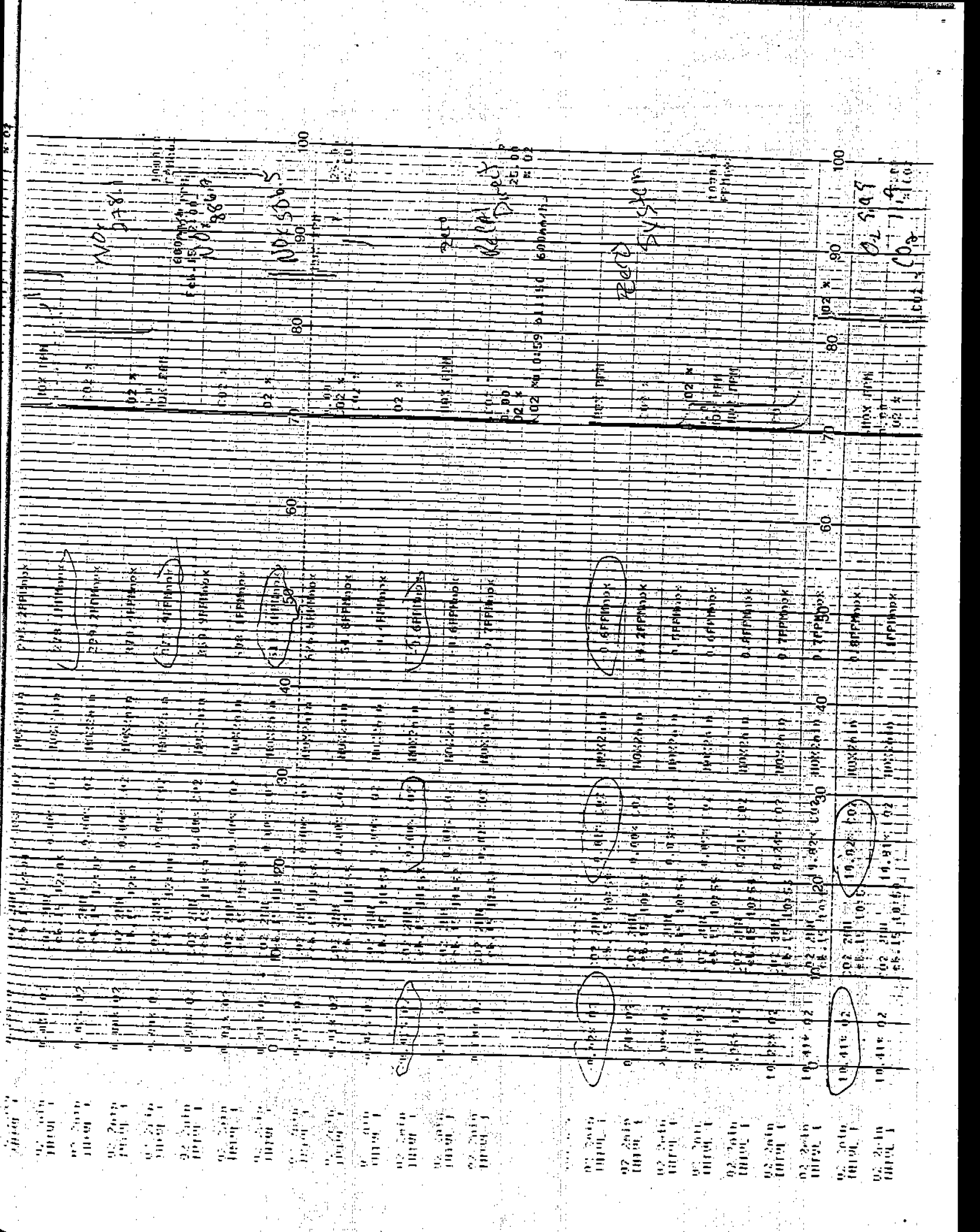
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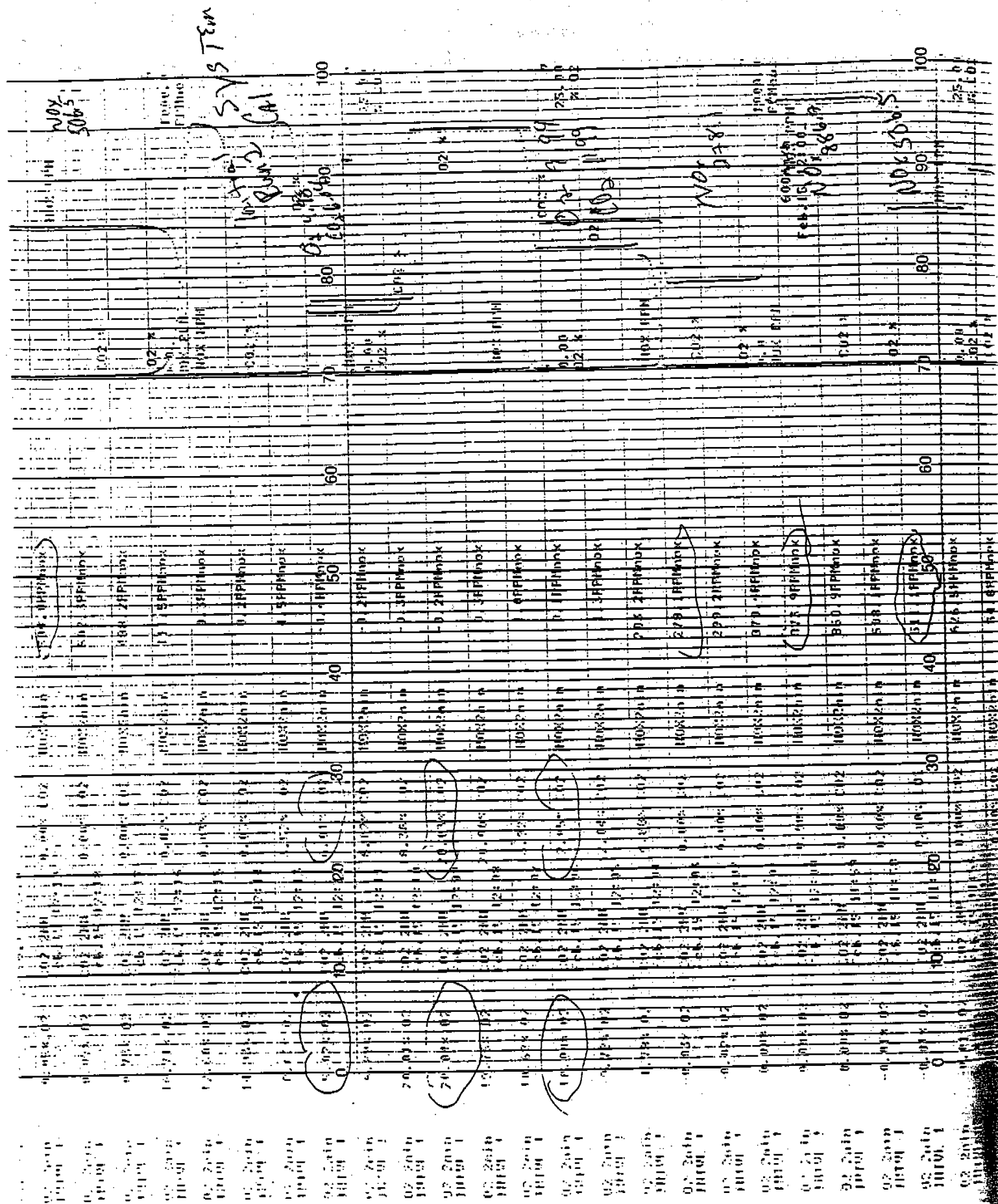


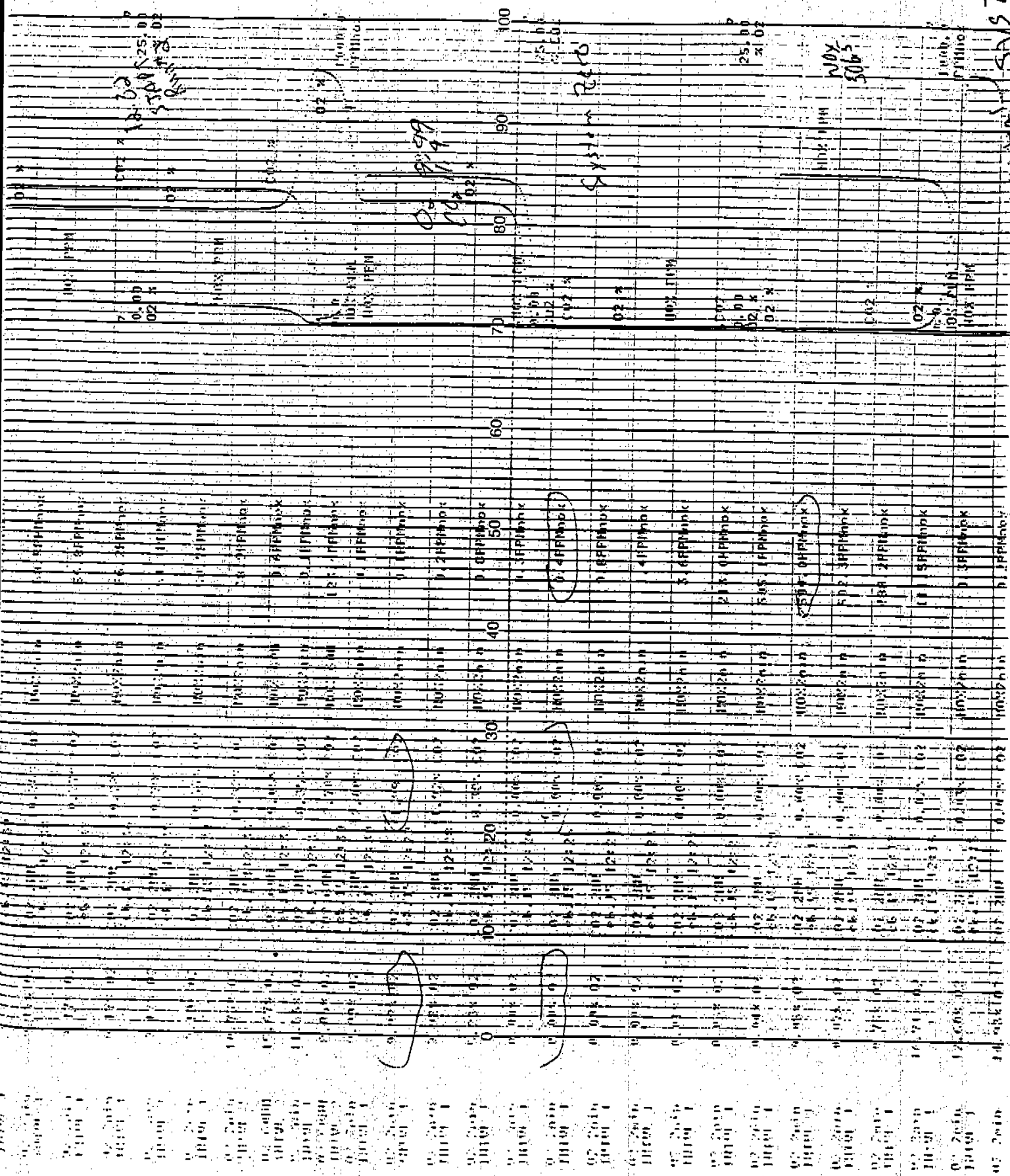
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01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
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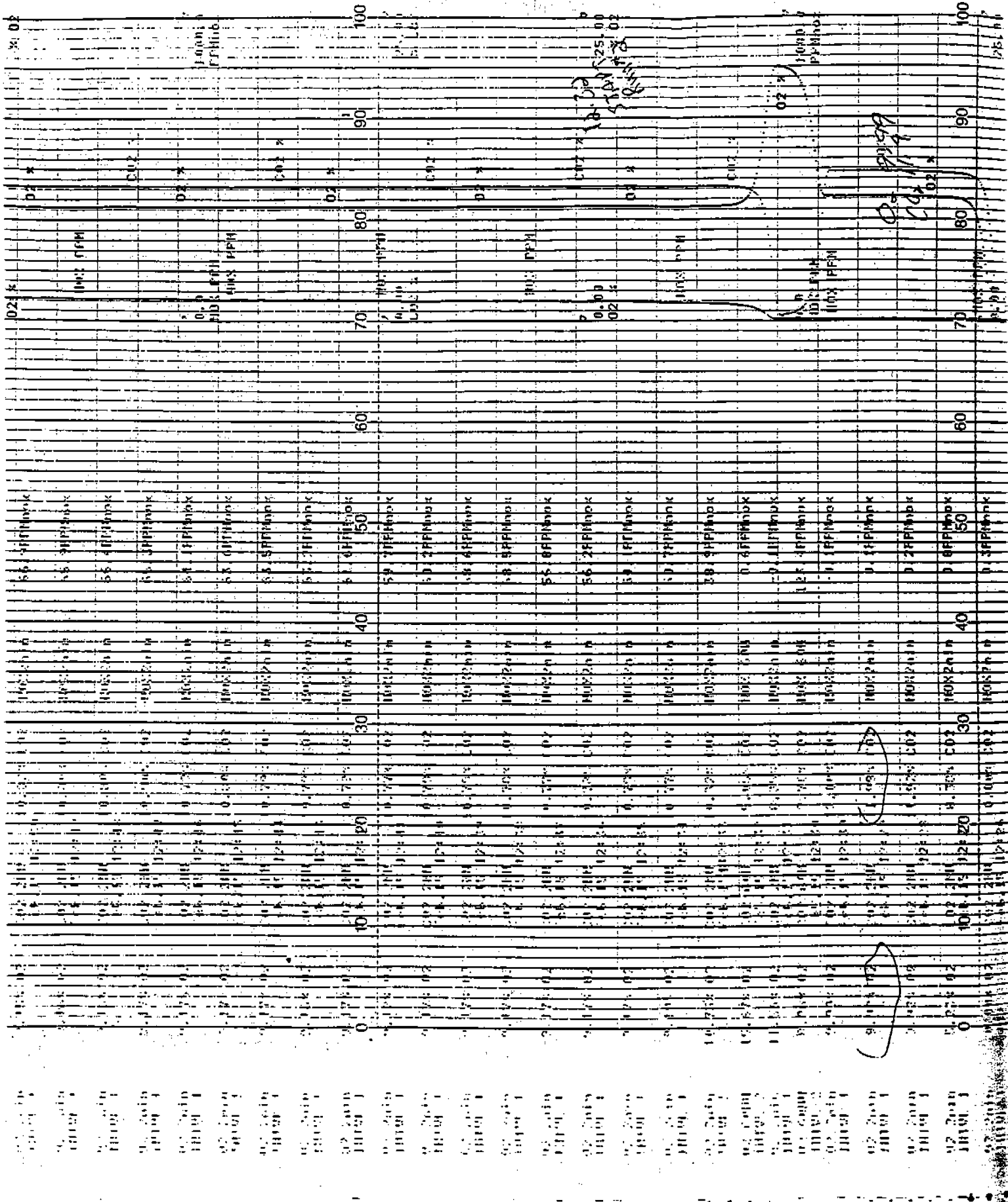
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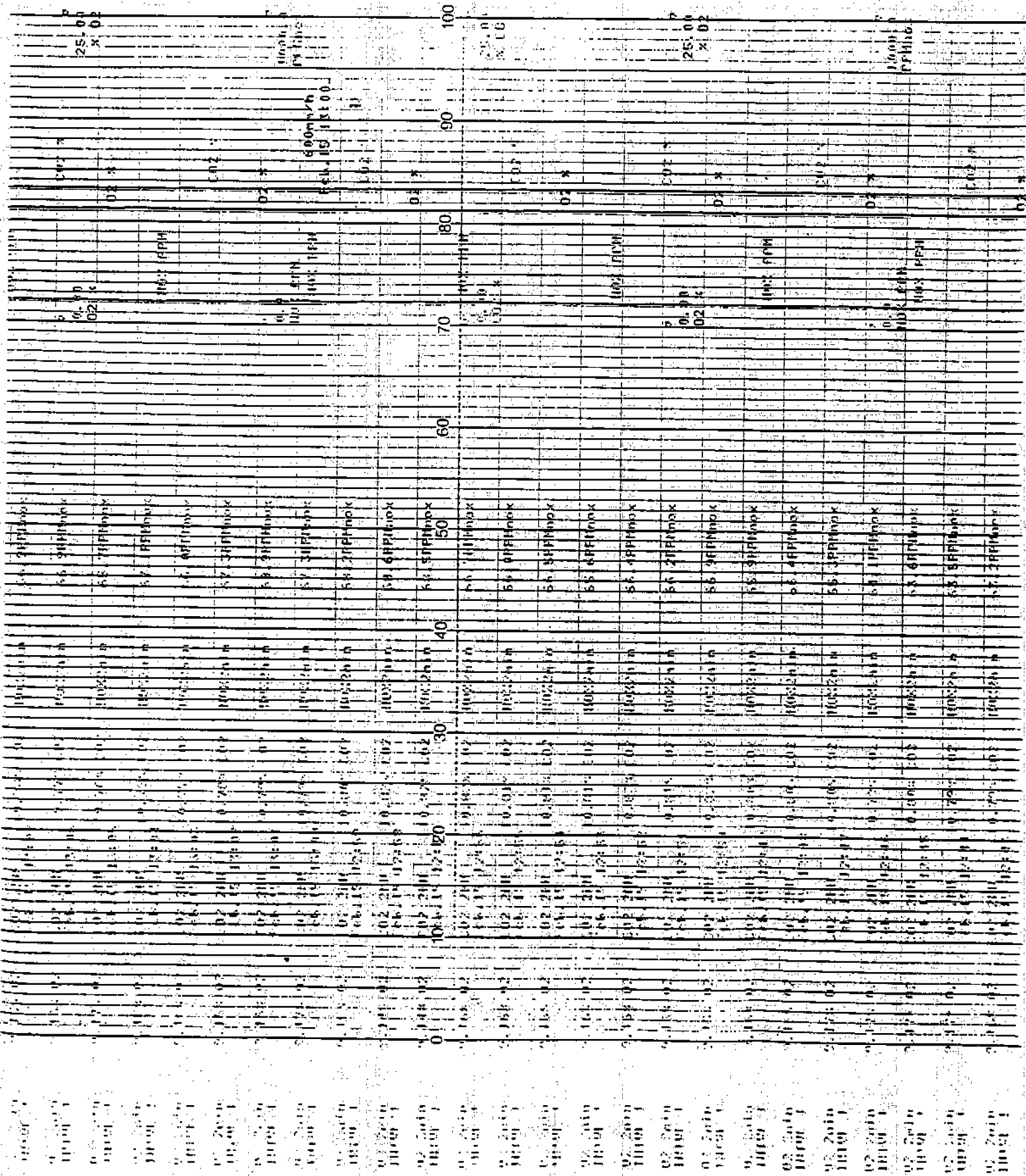
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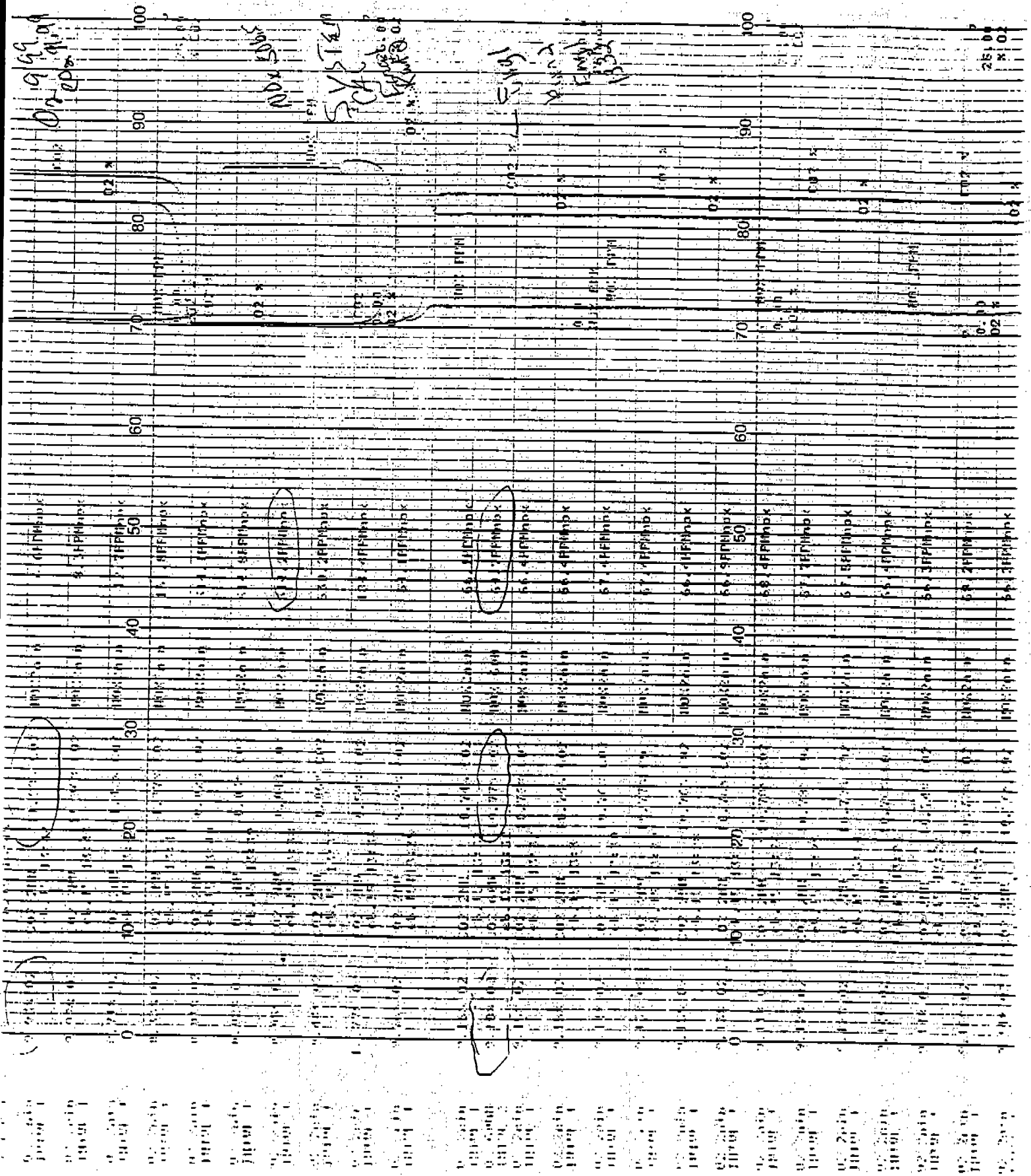
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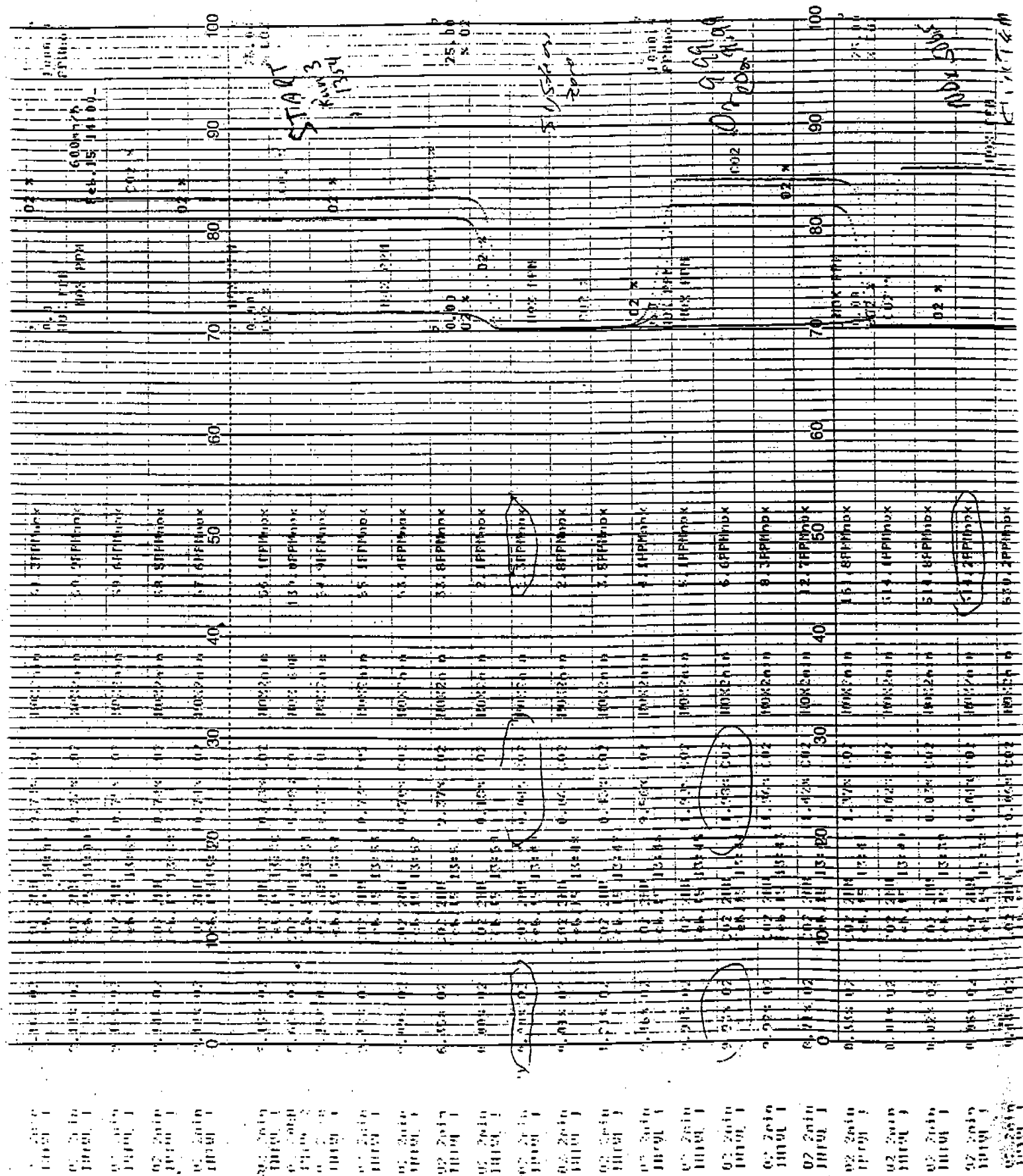
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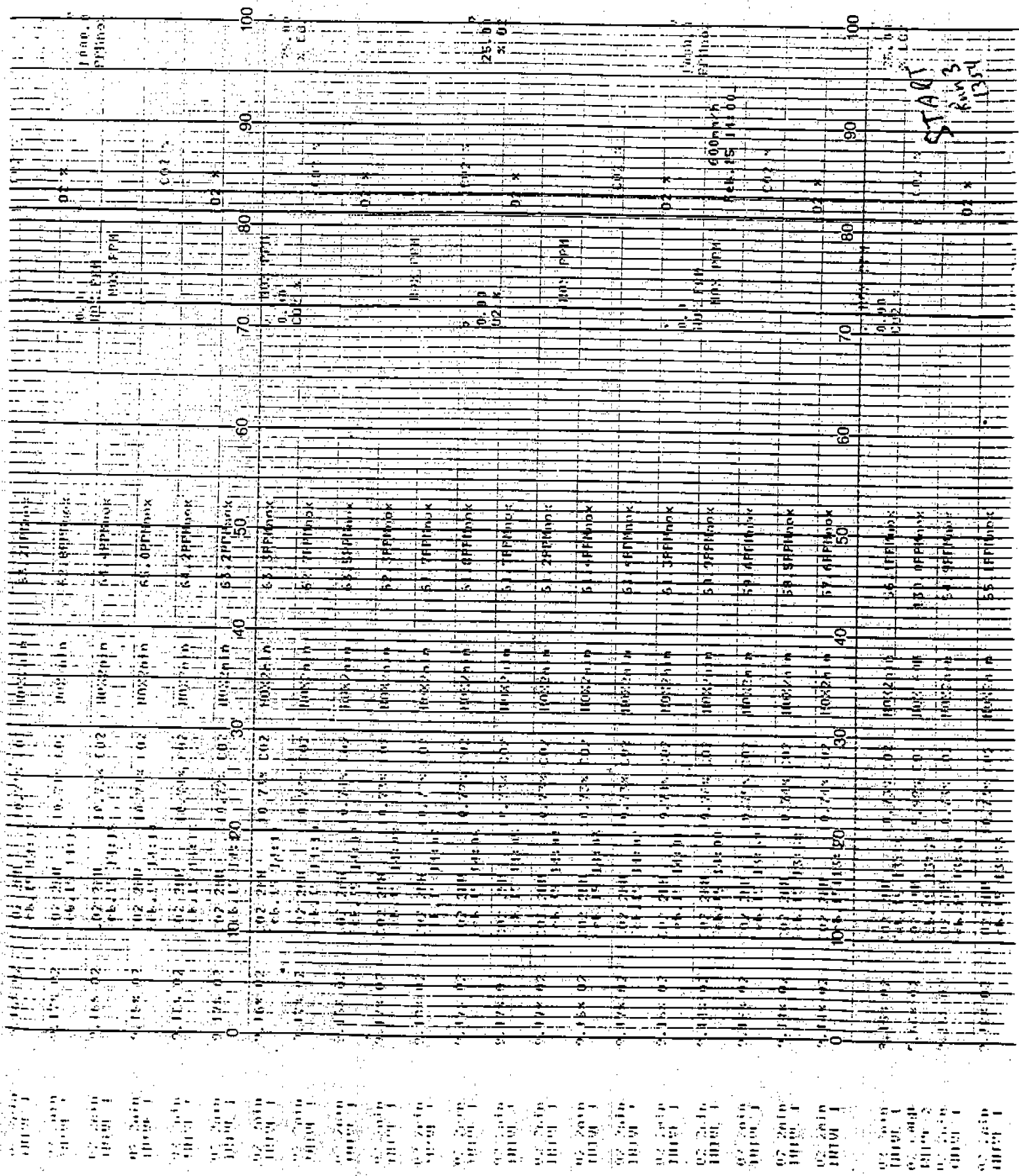
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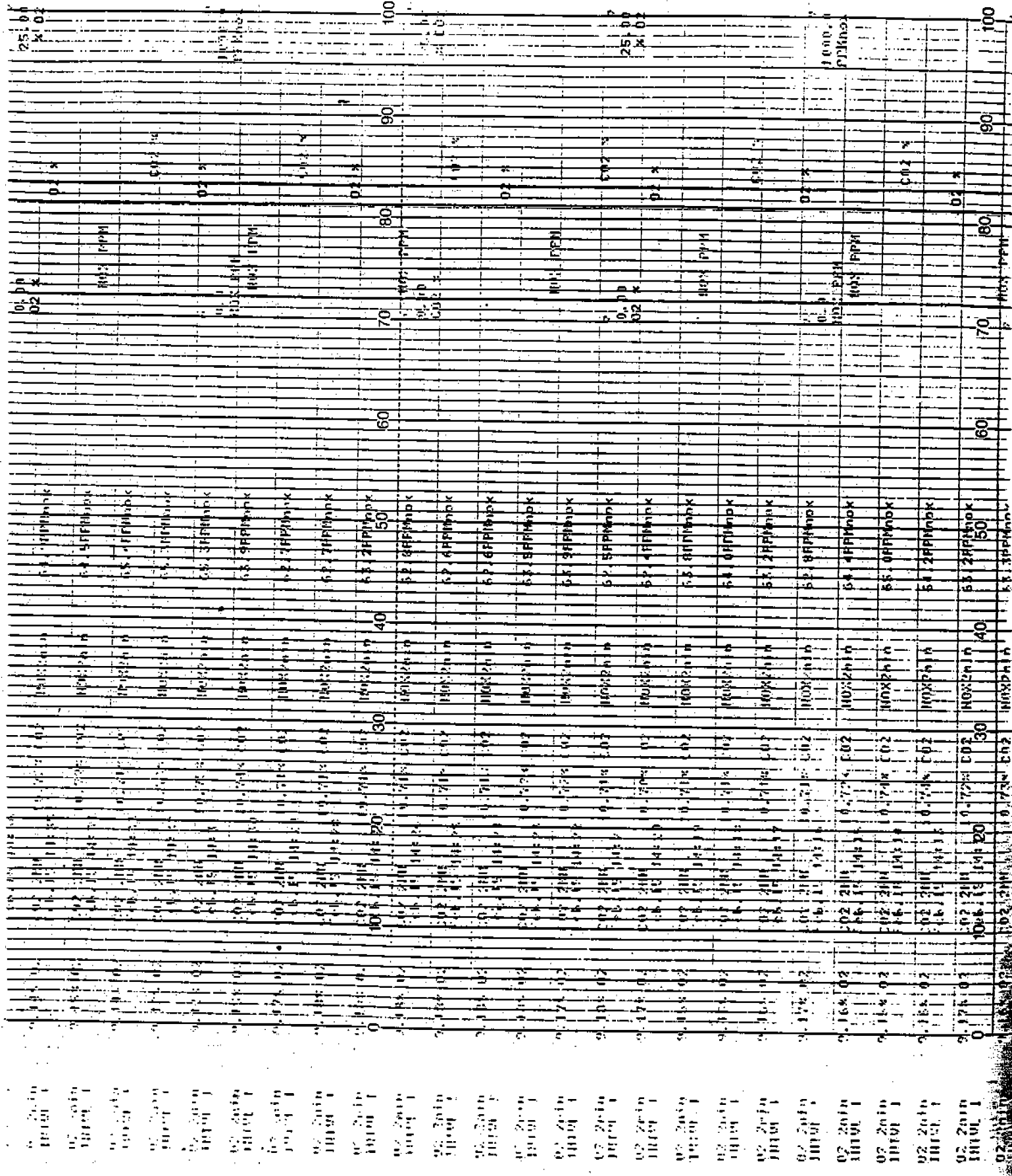


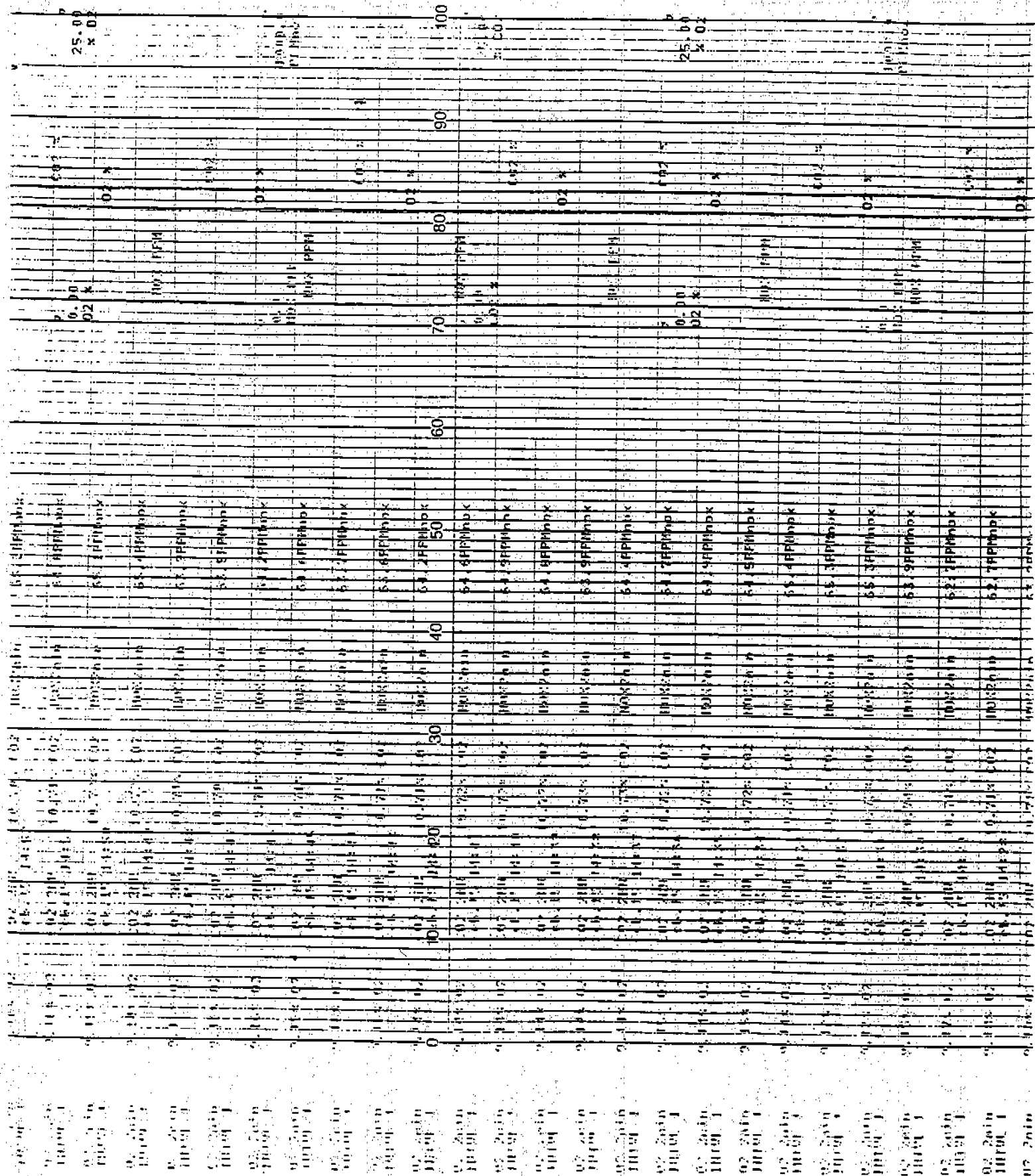


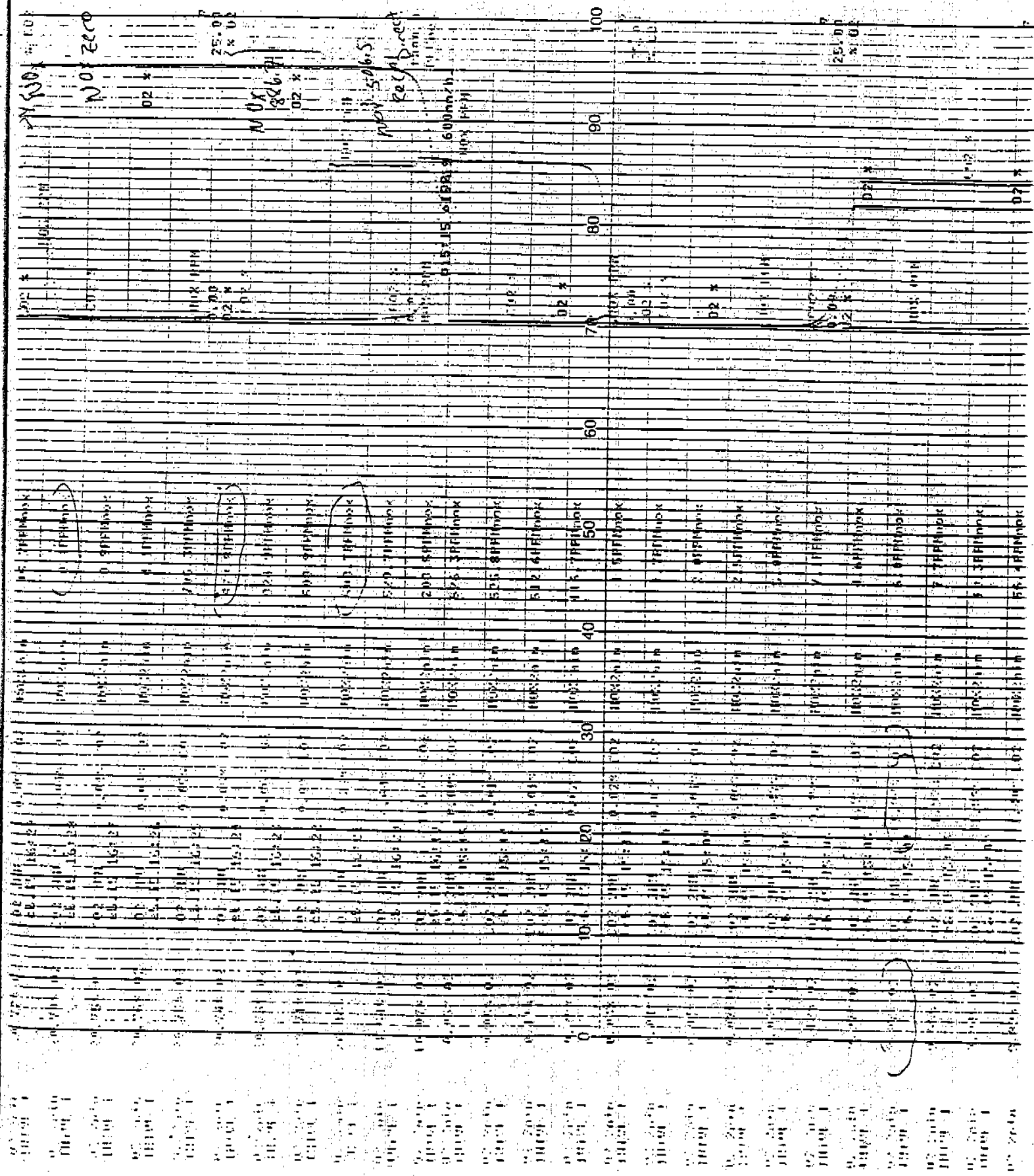


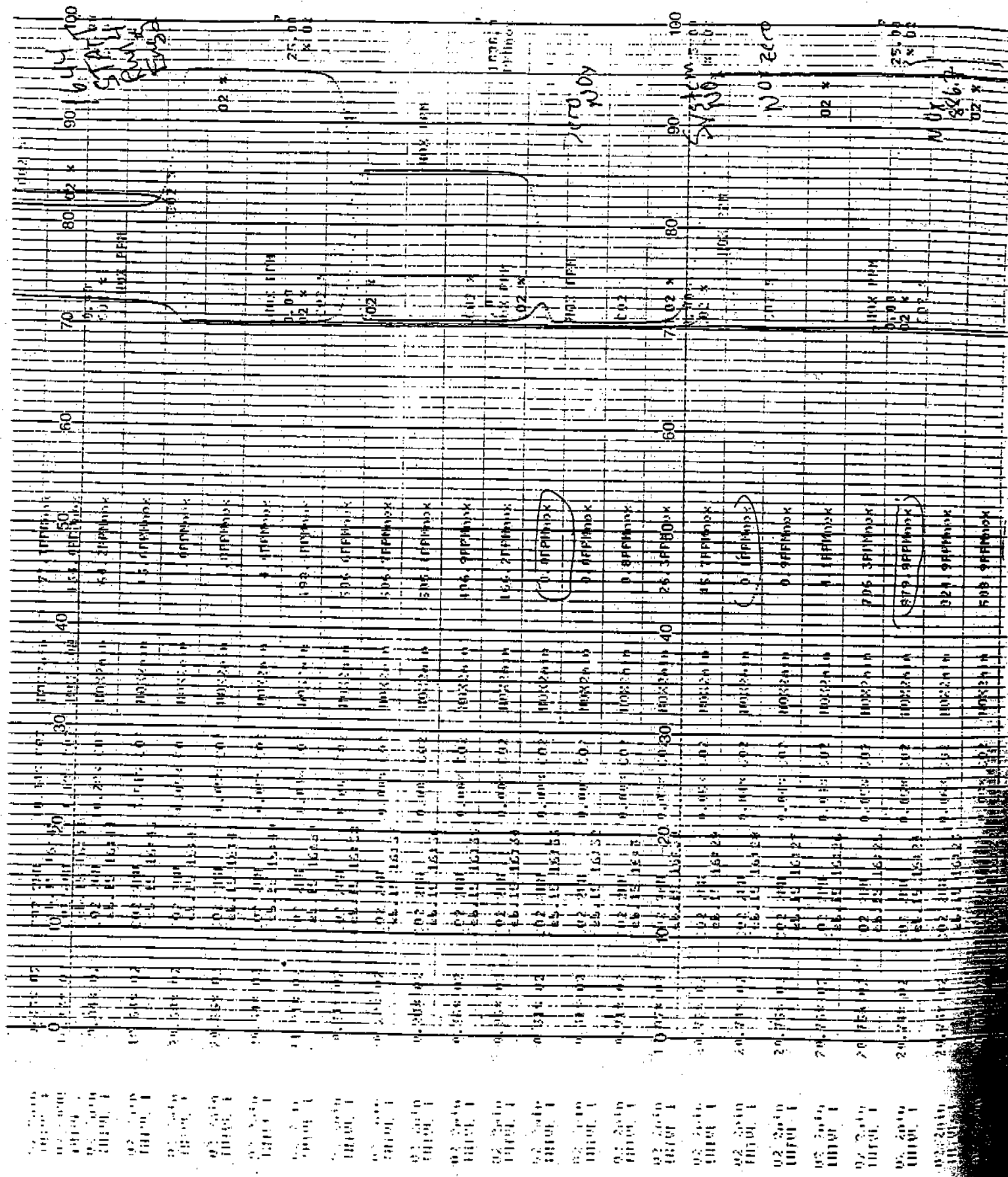


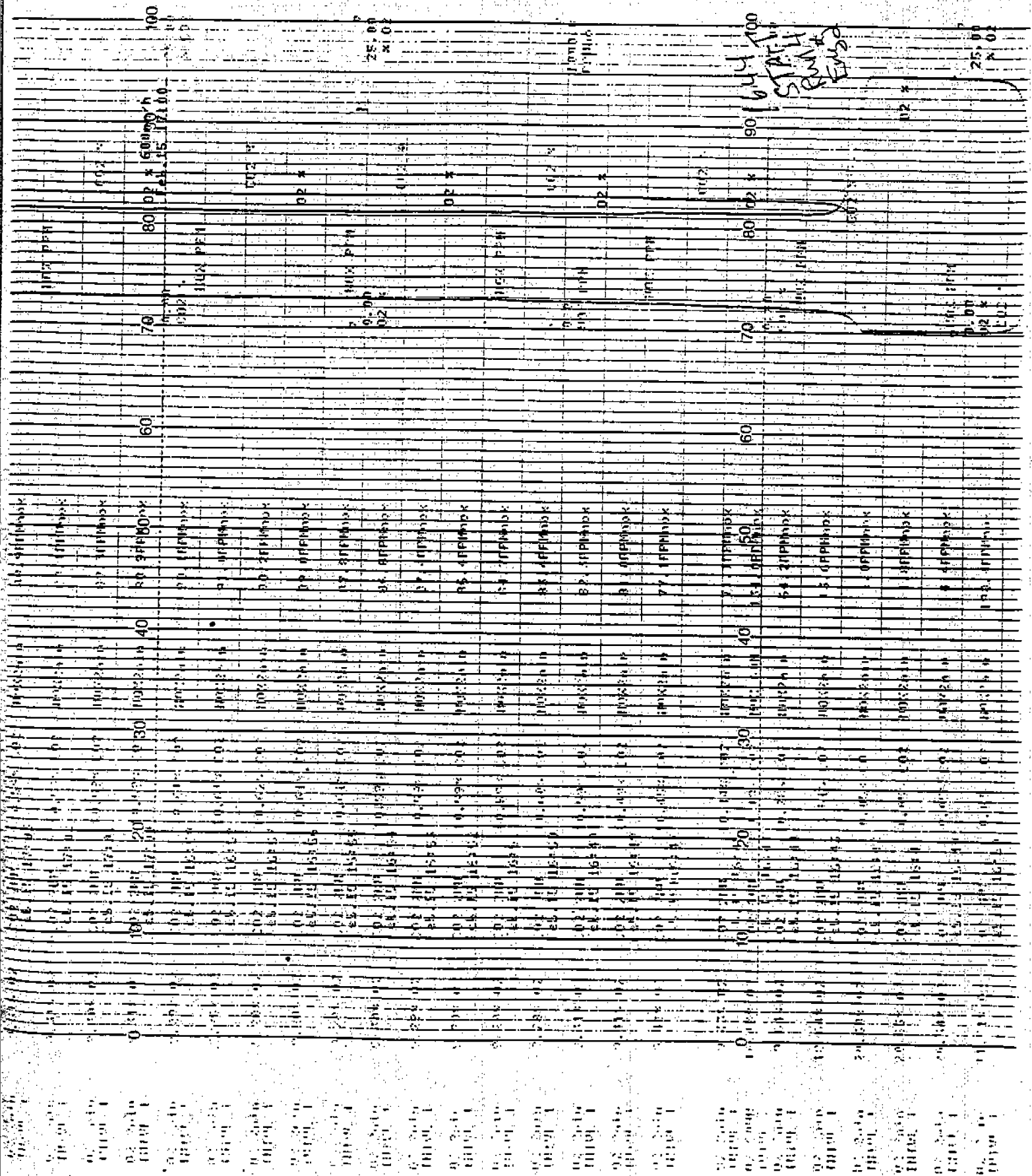
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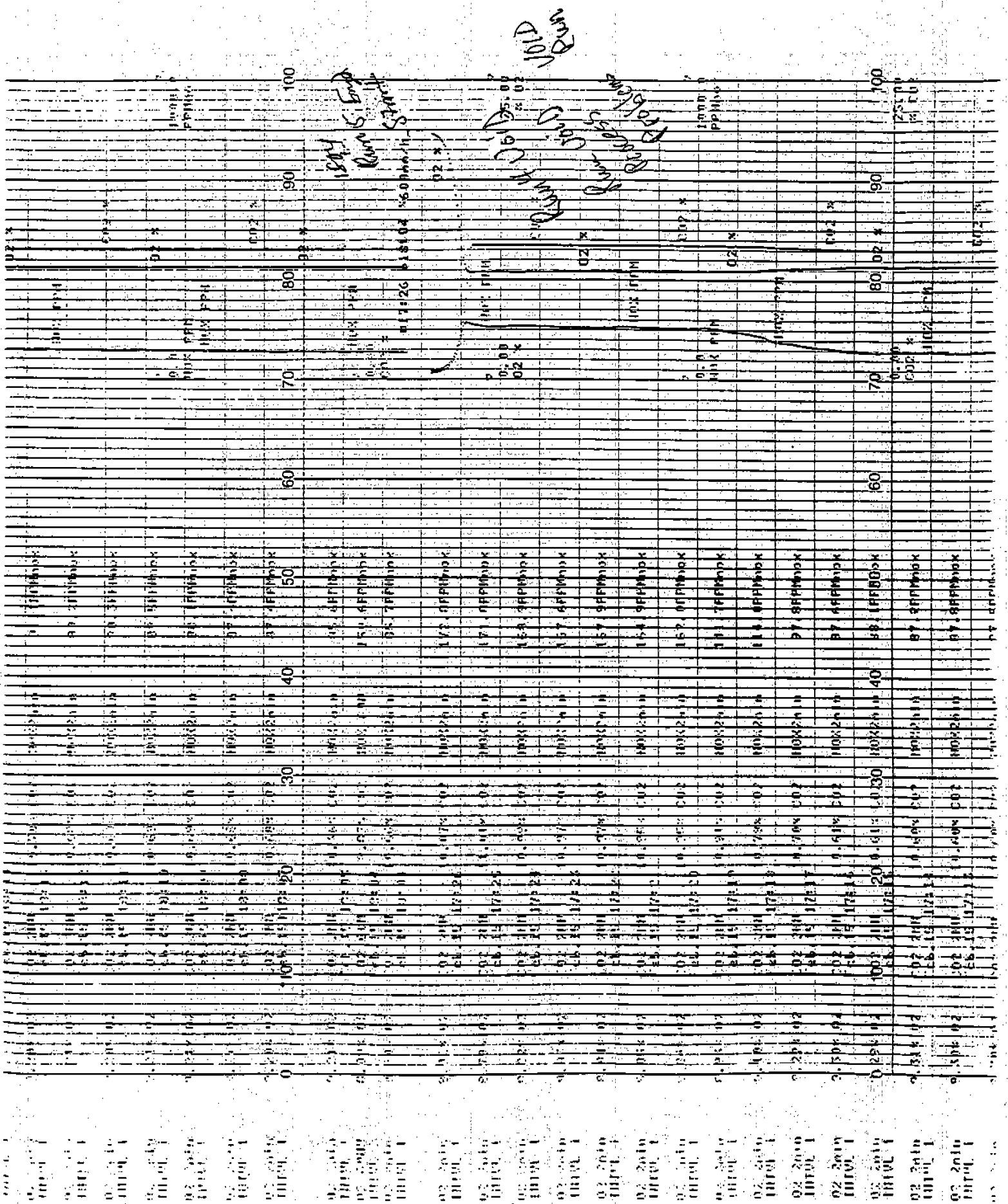


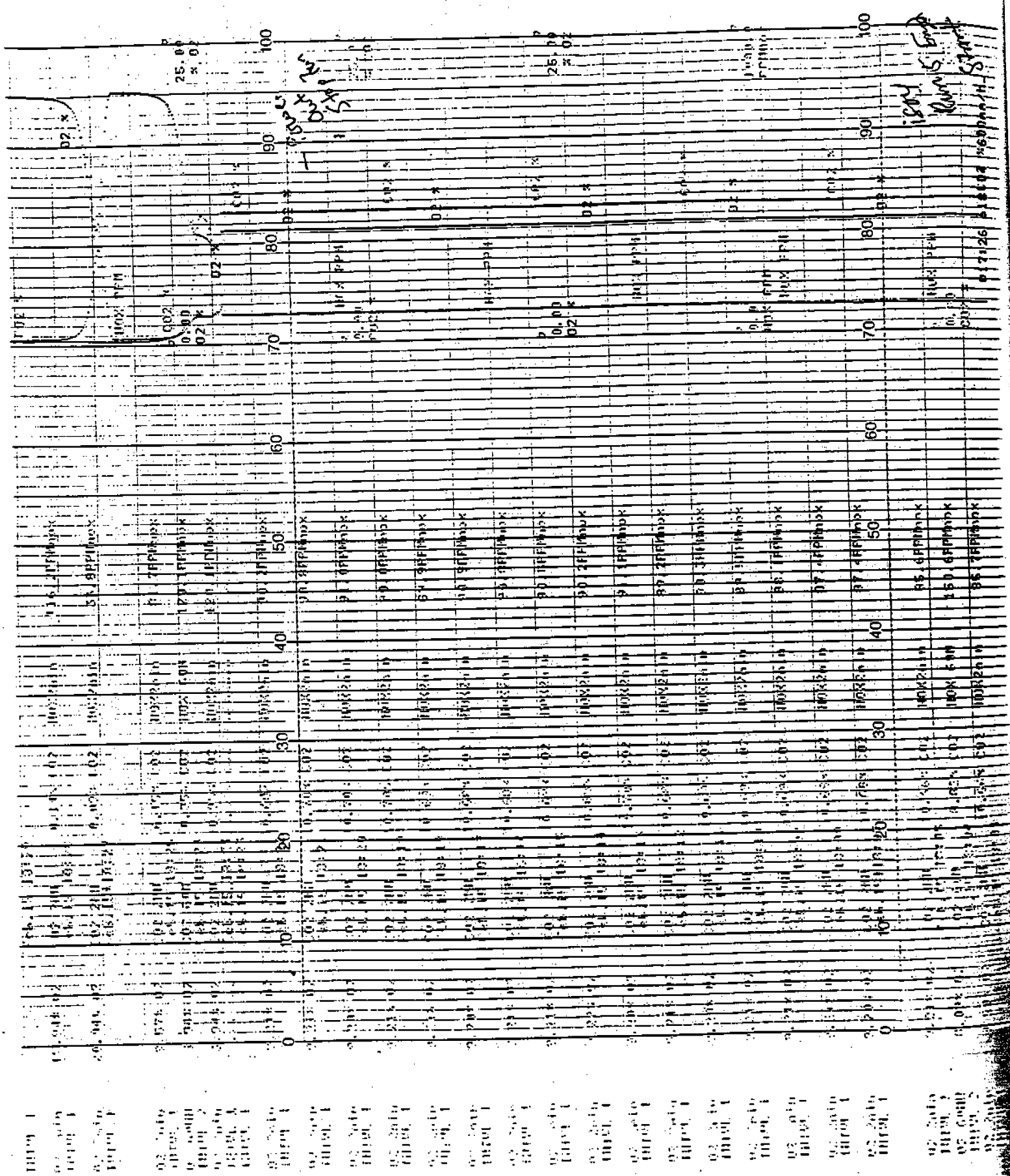






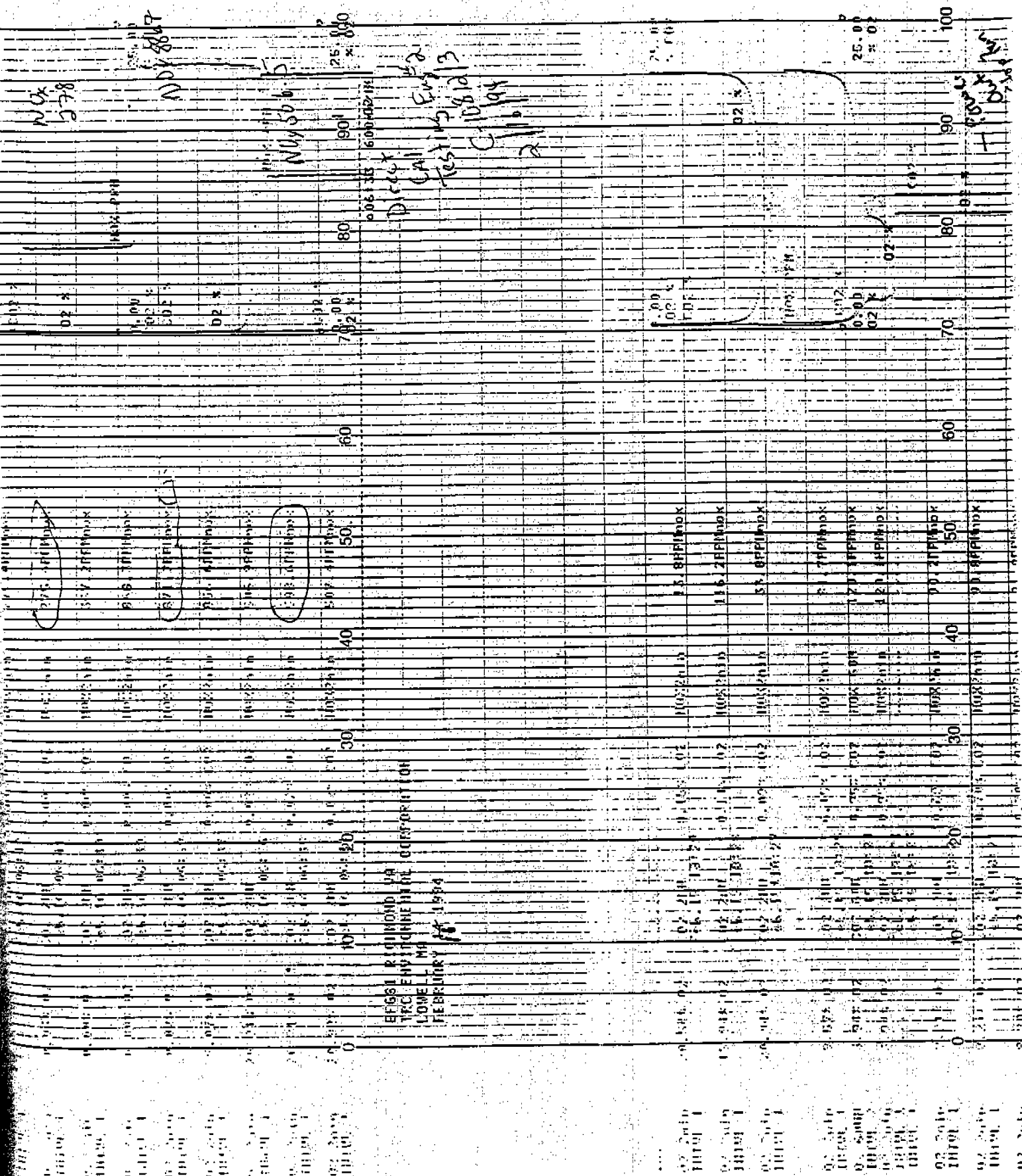


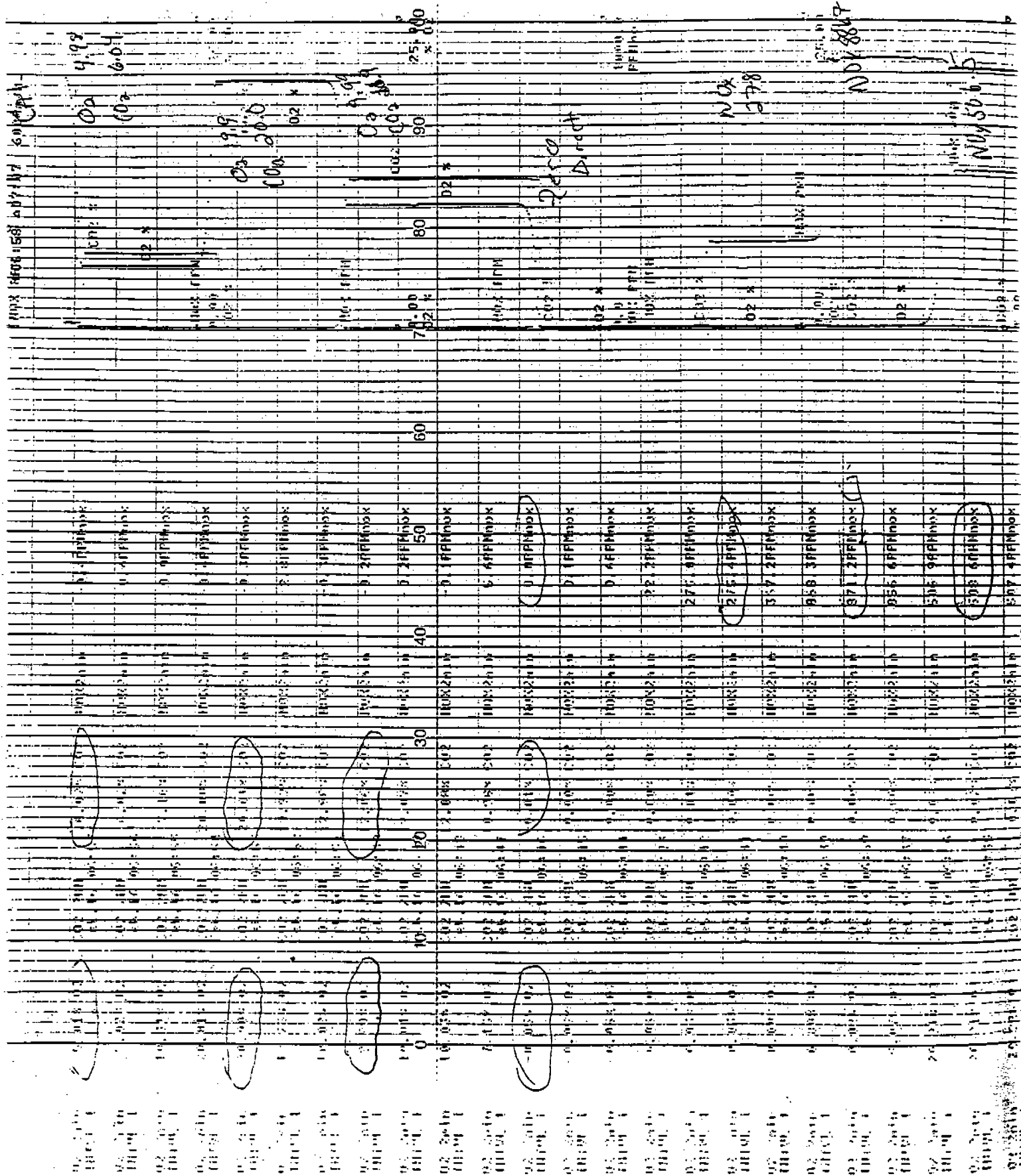


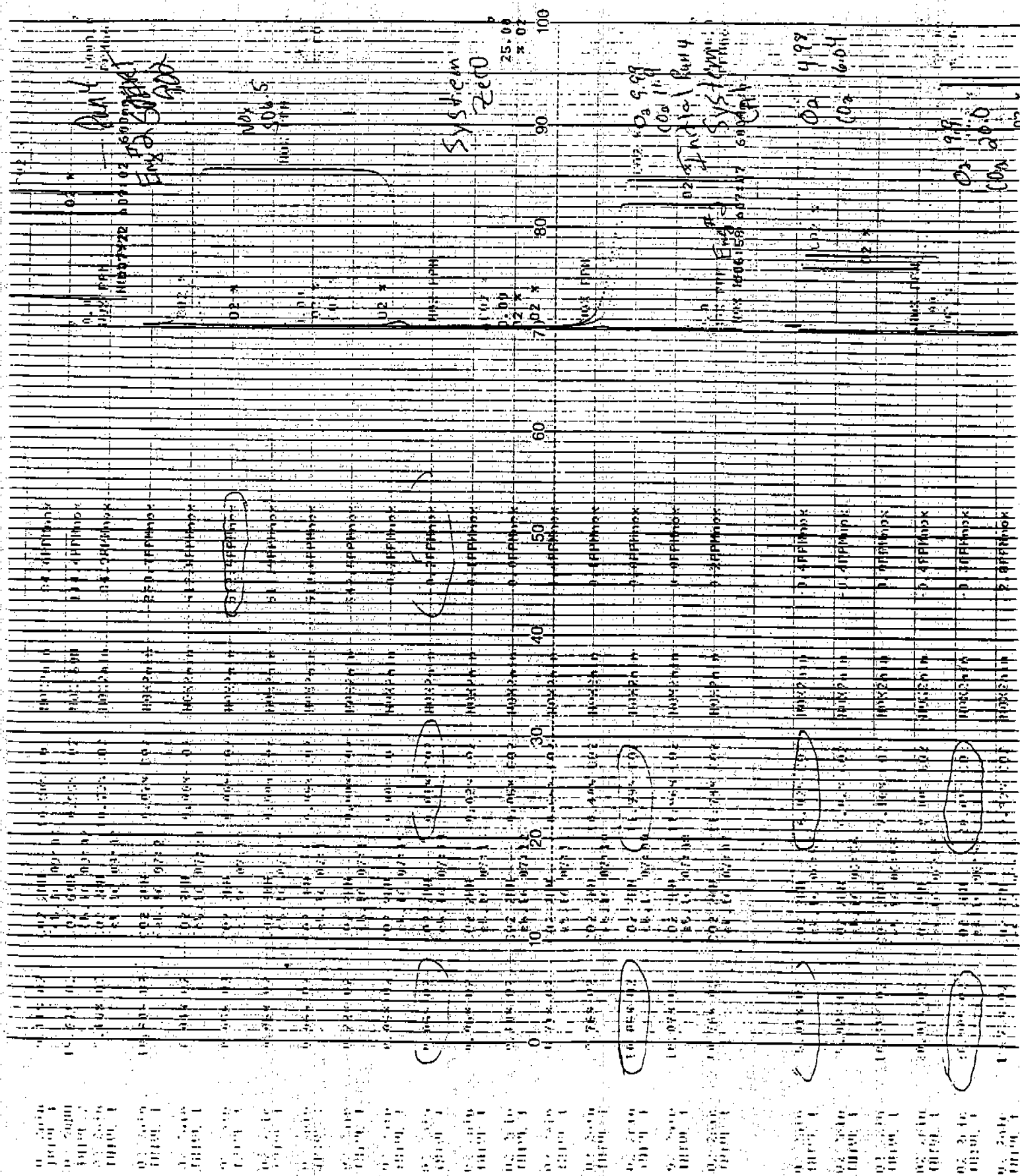


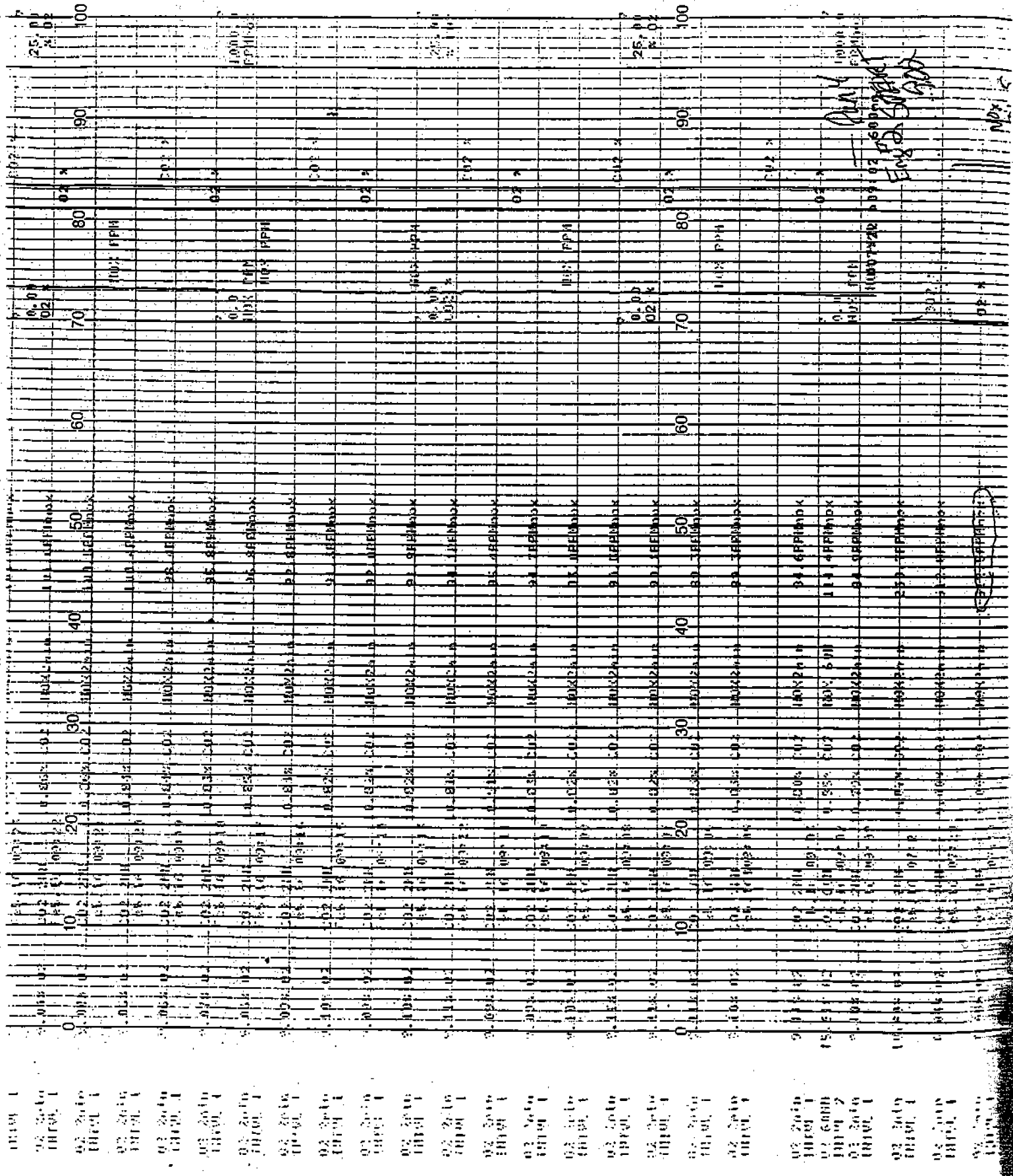
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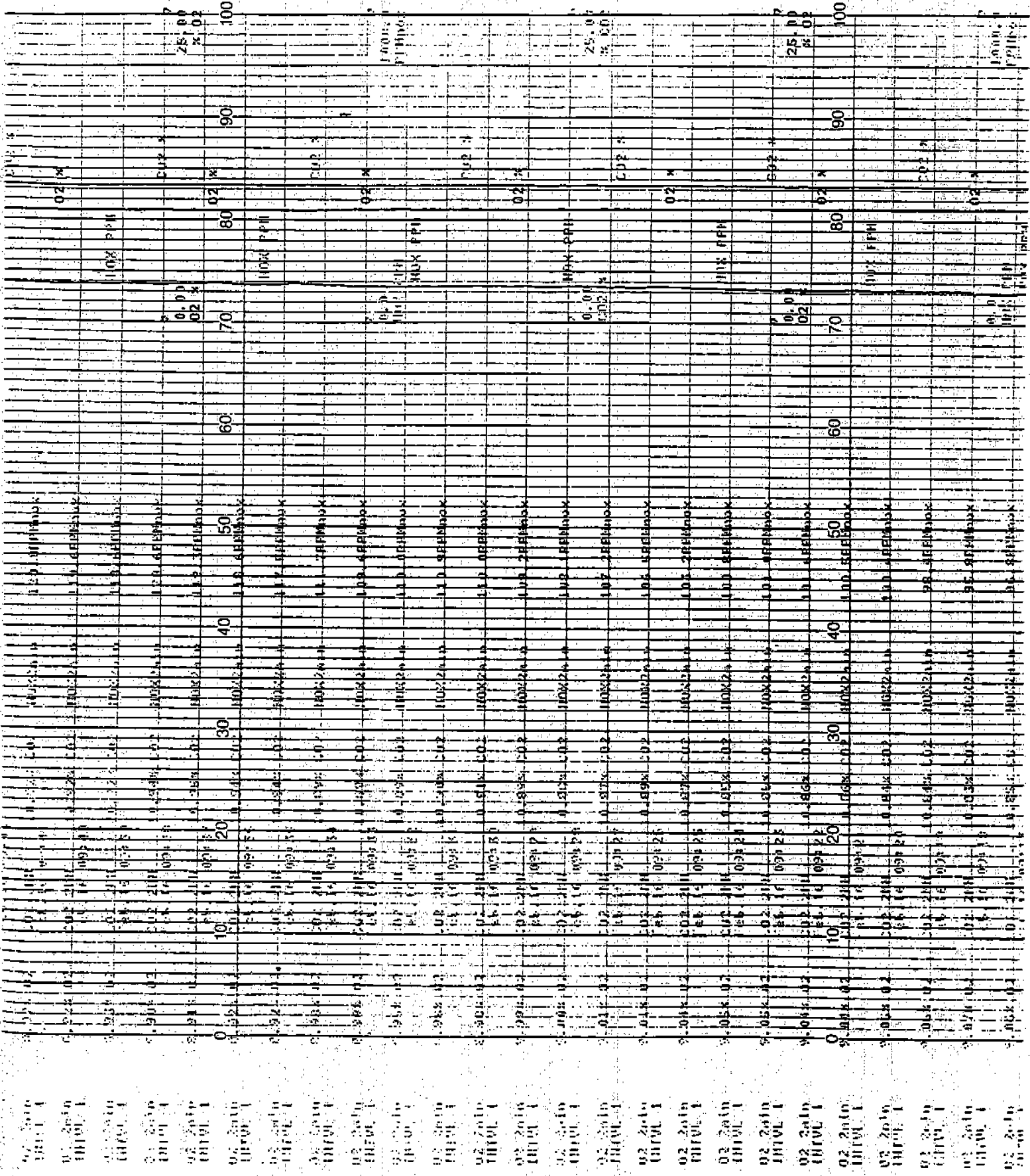




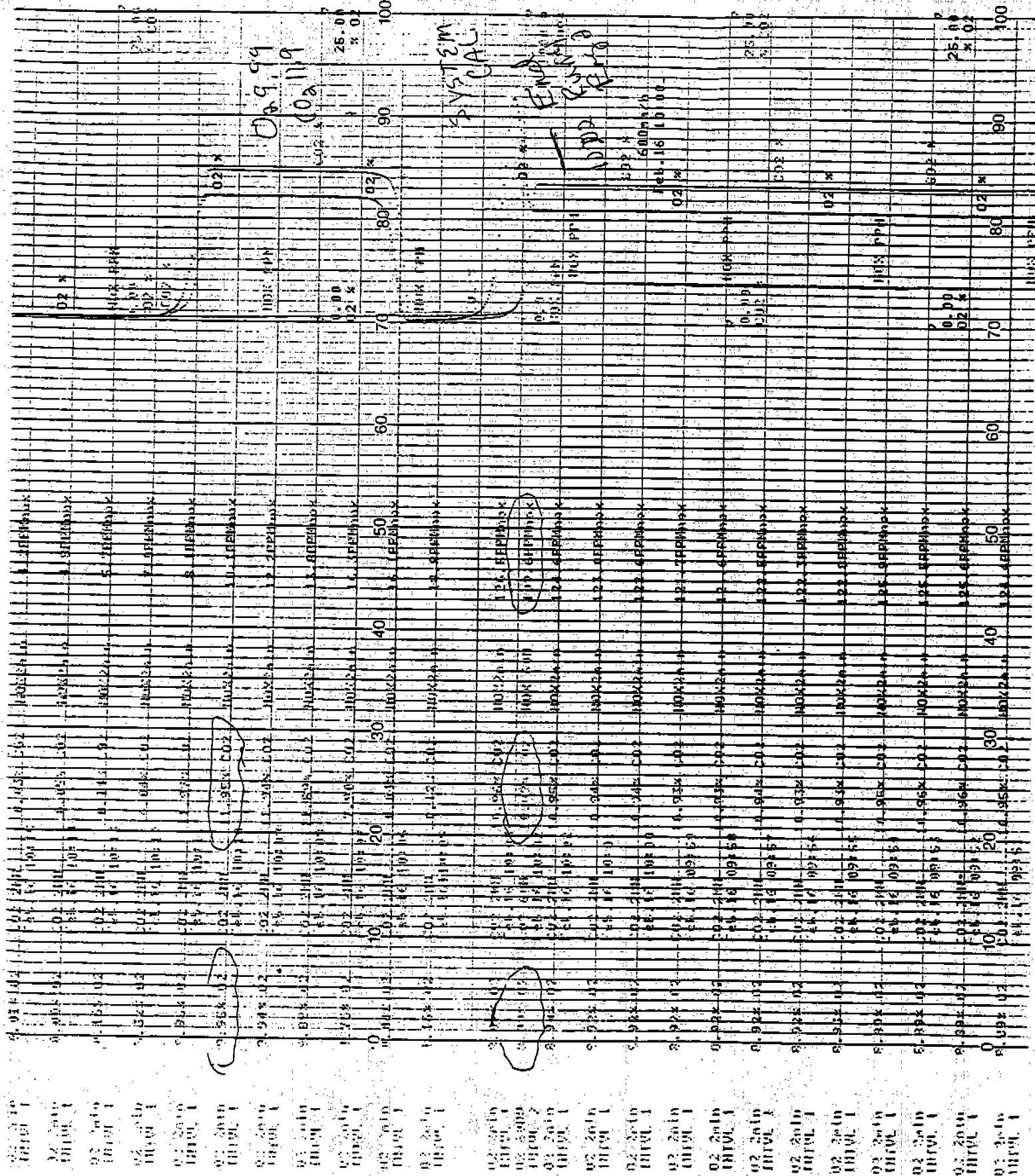


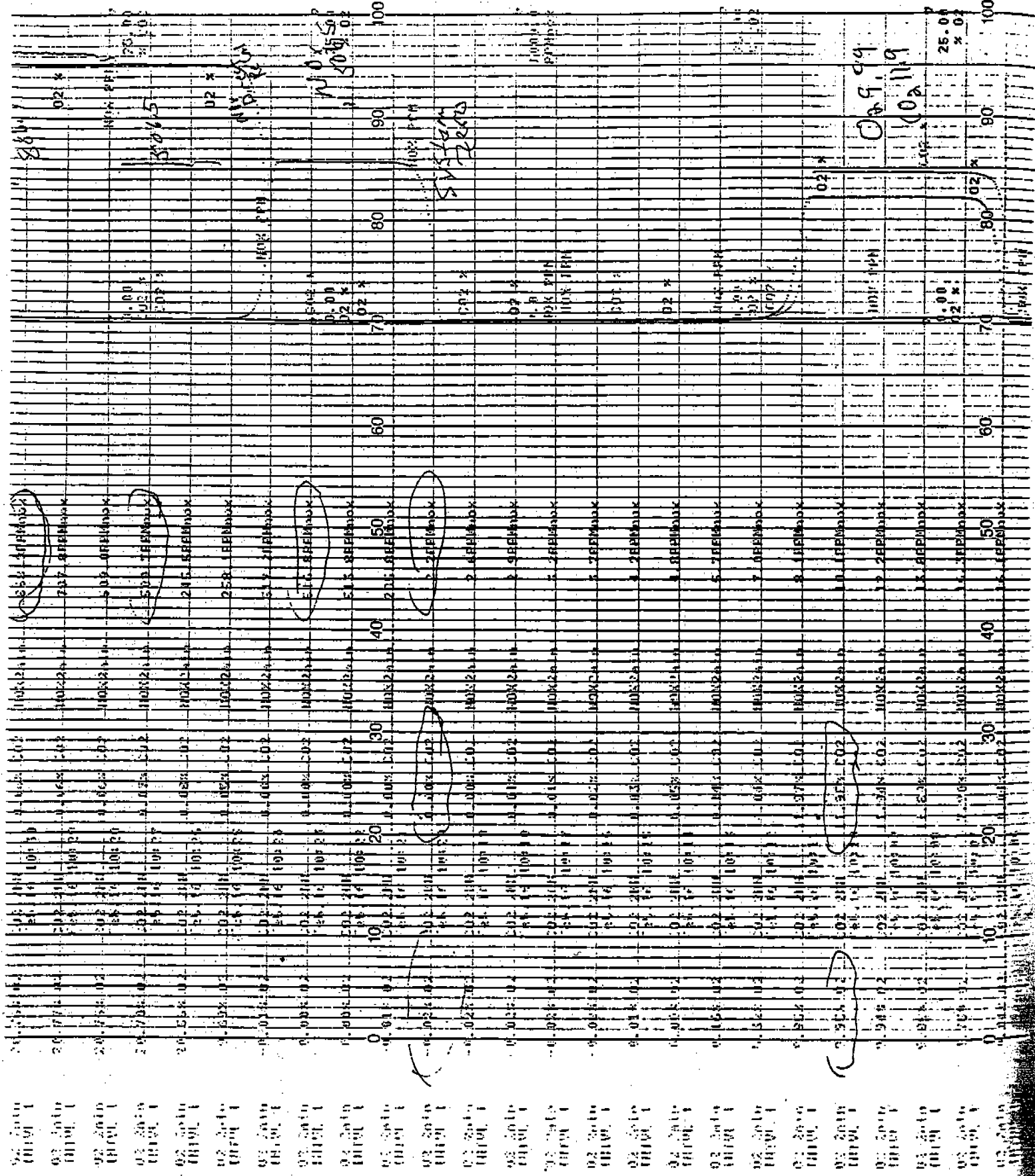
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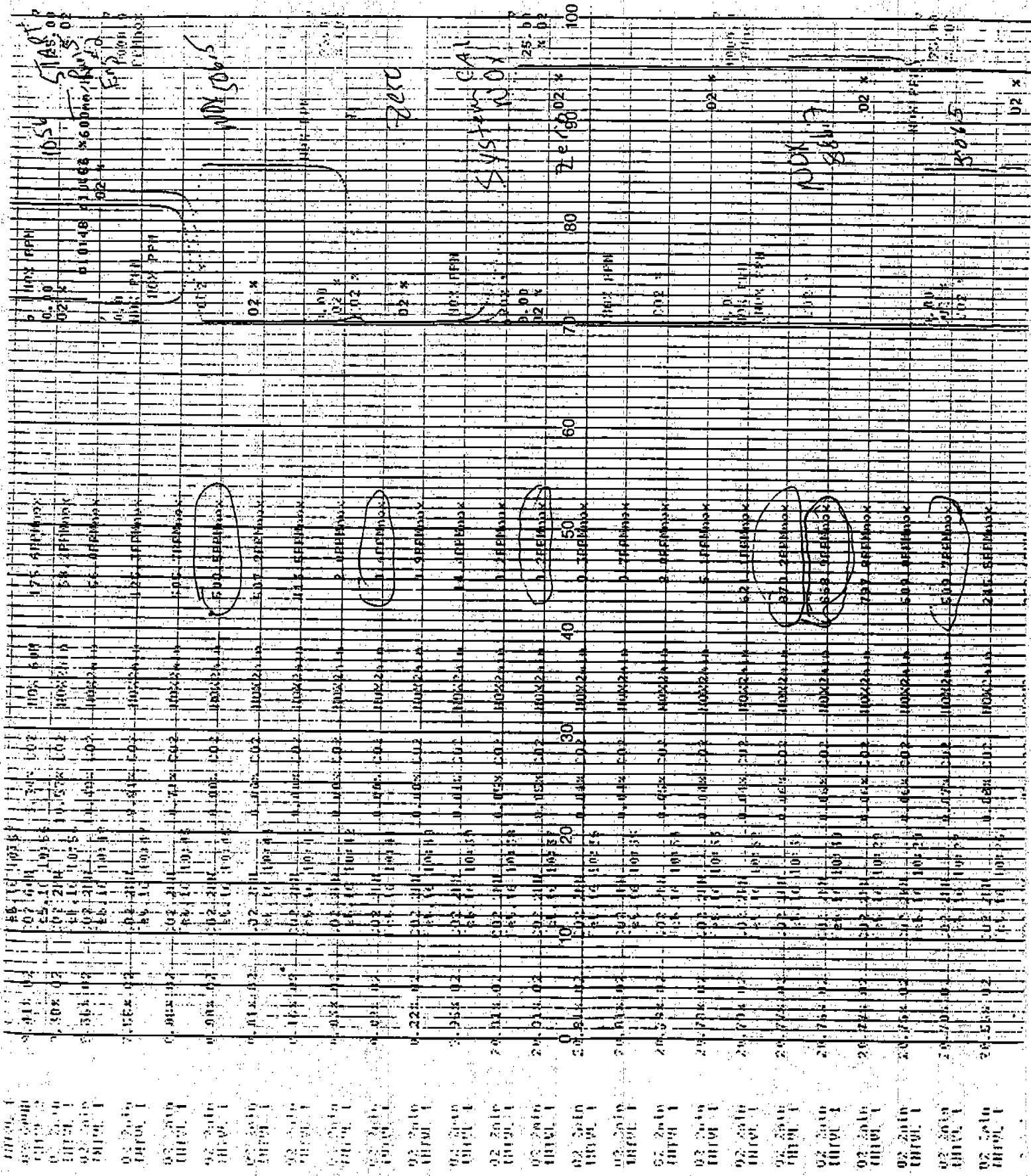
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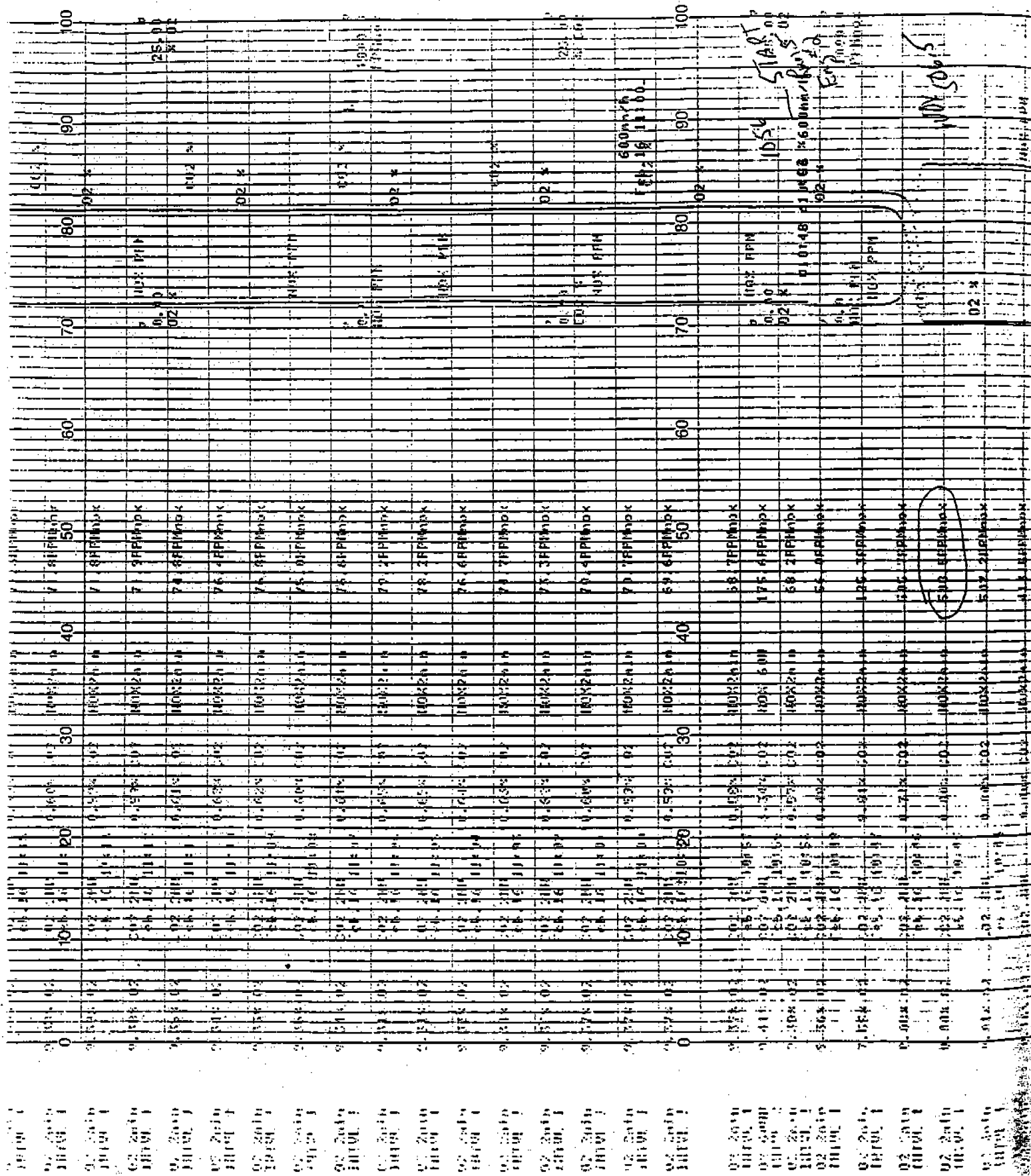


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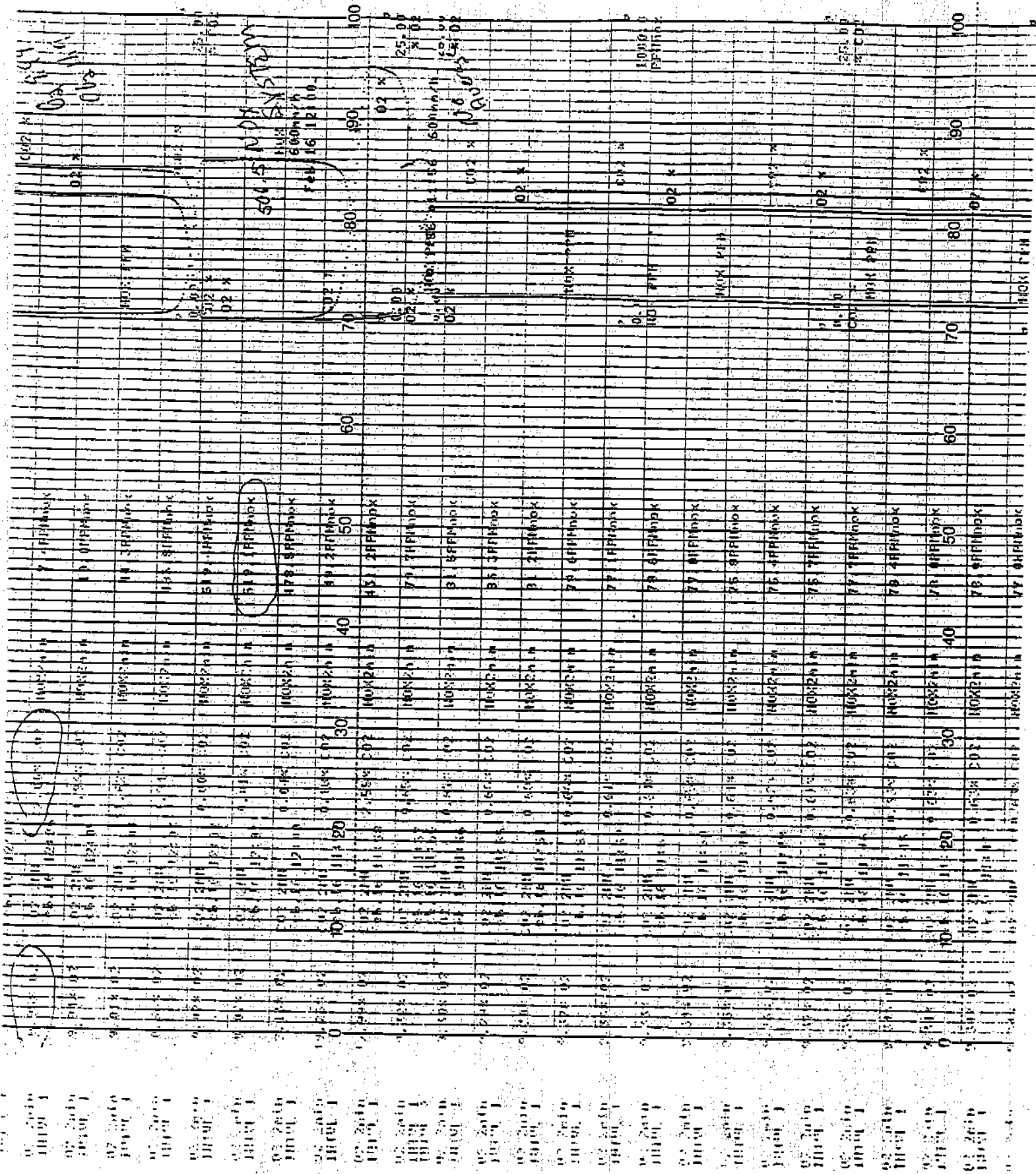


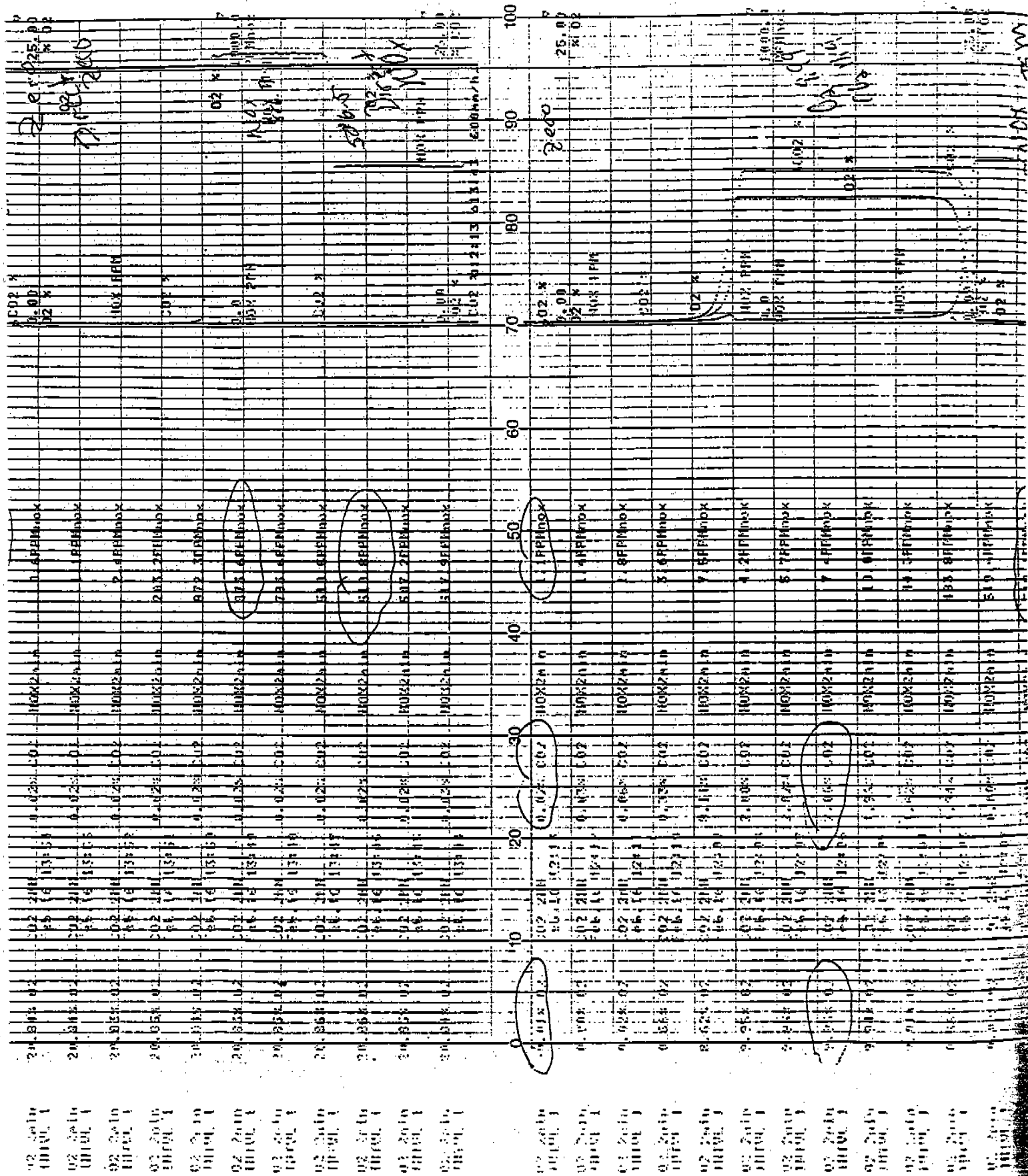


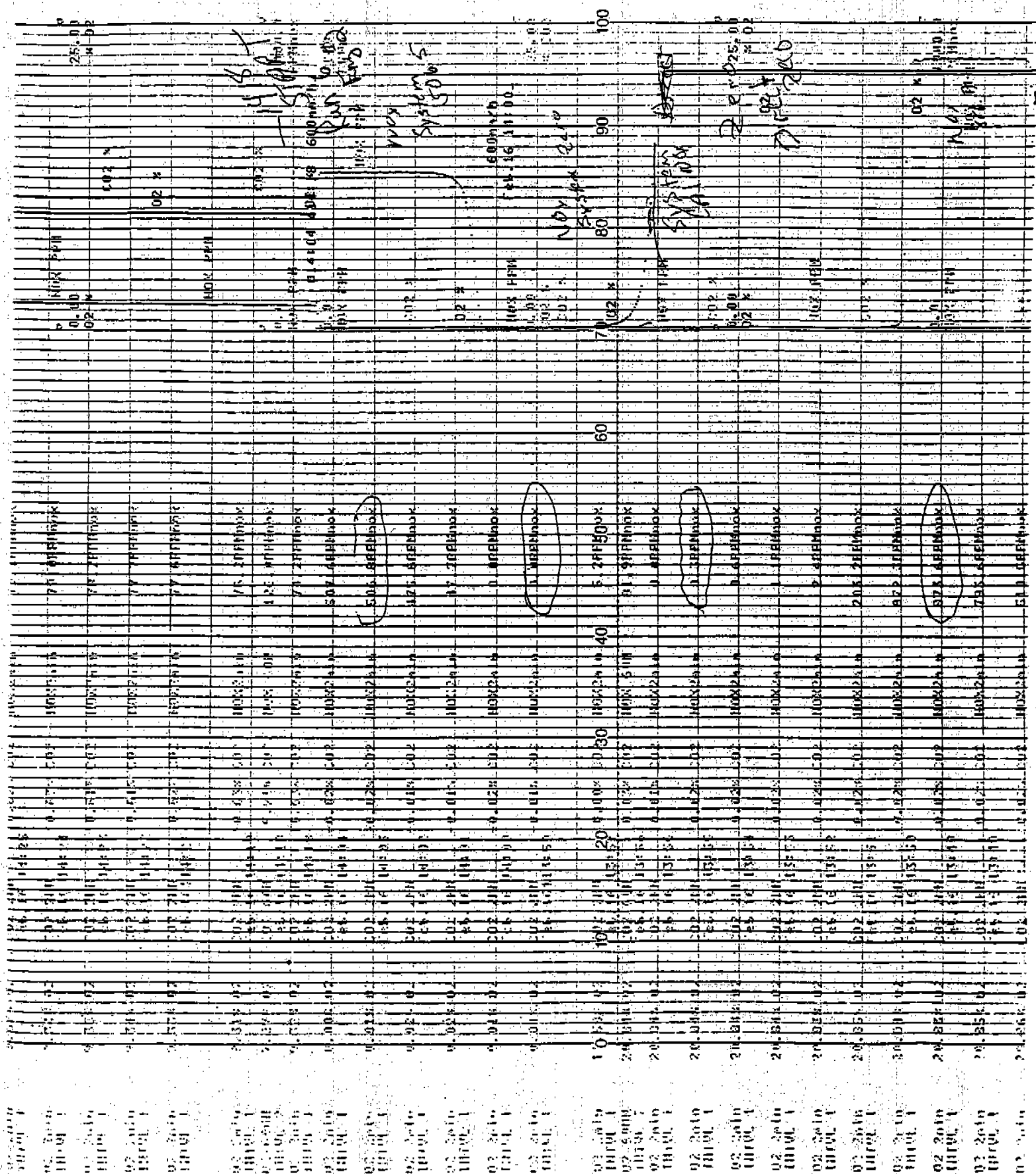


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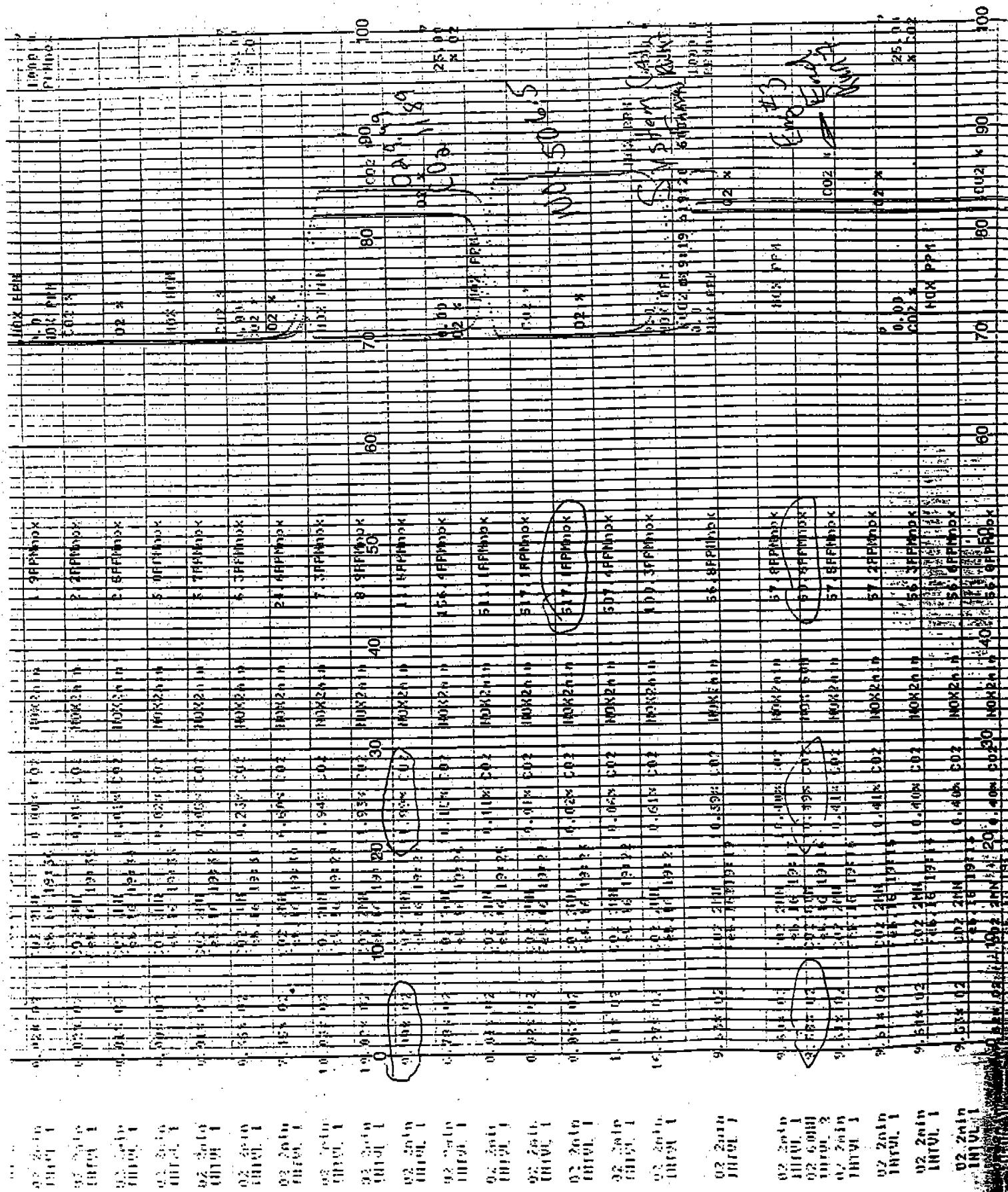
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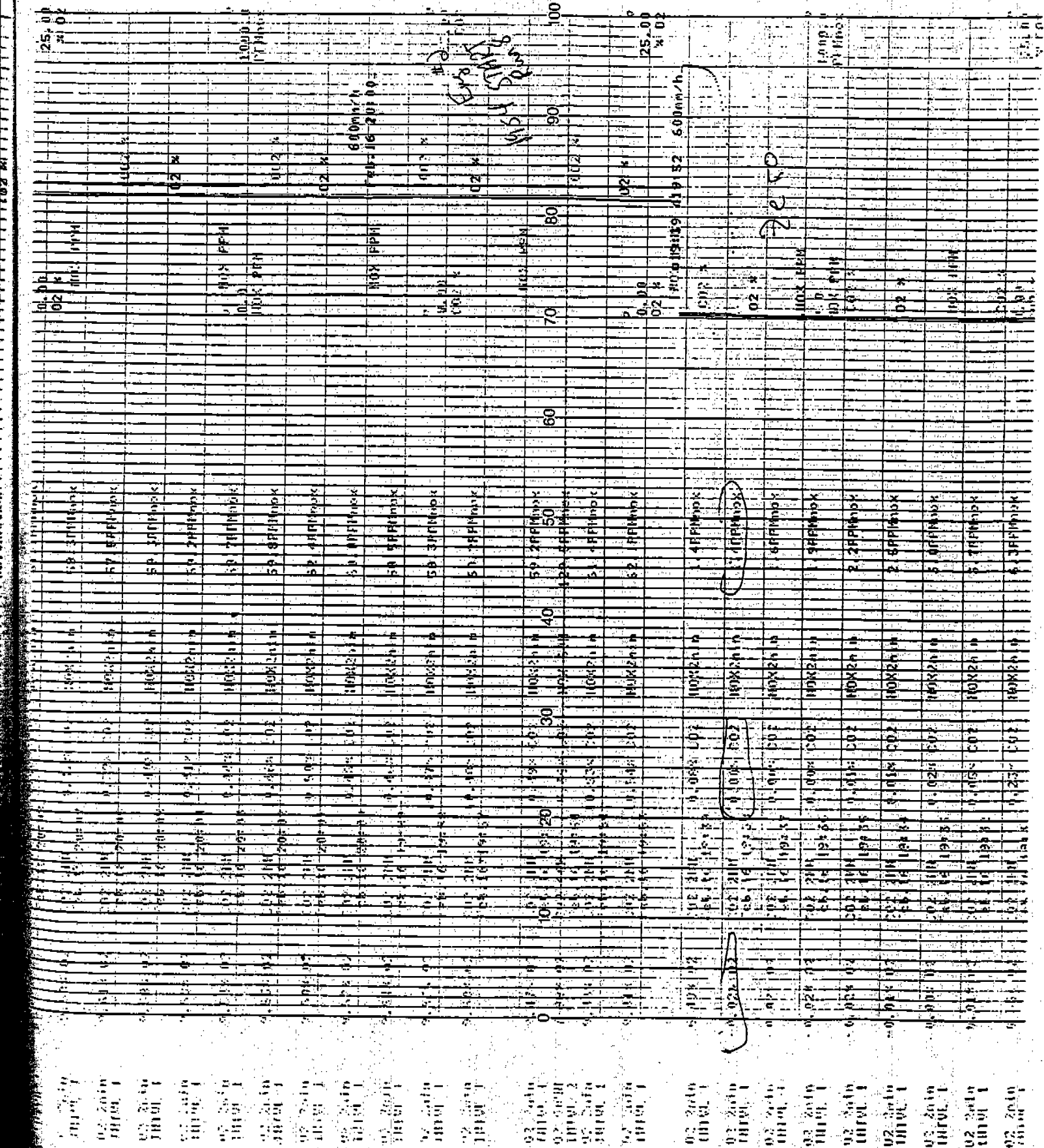
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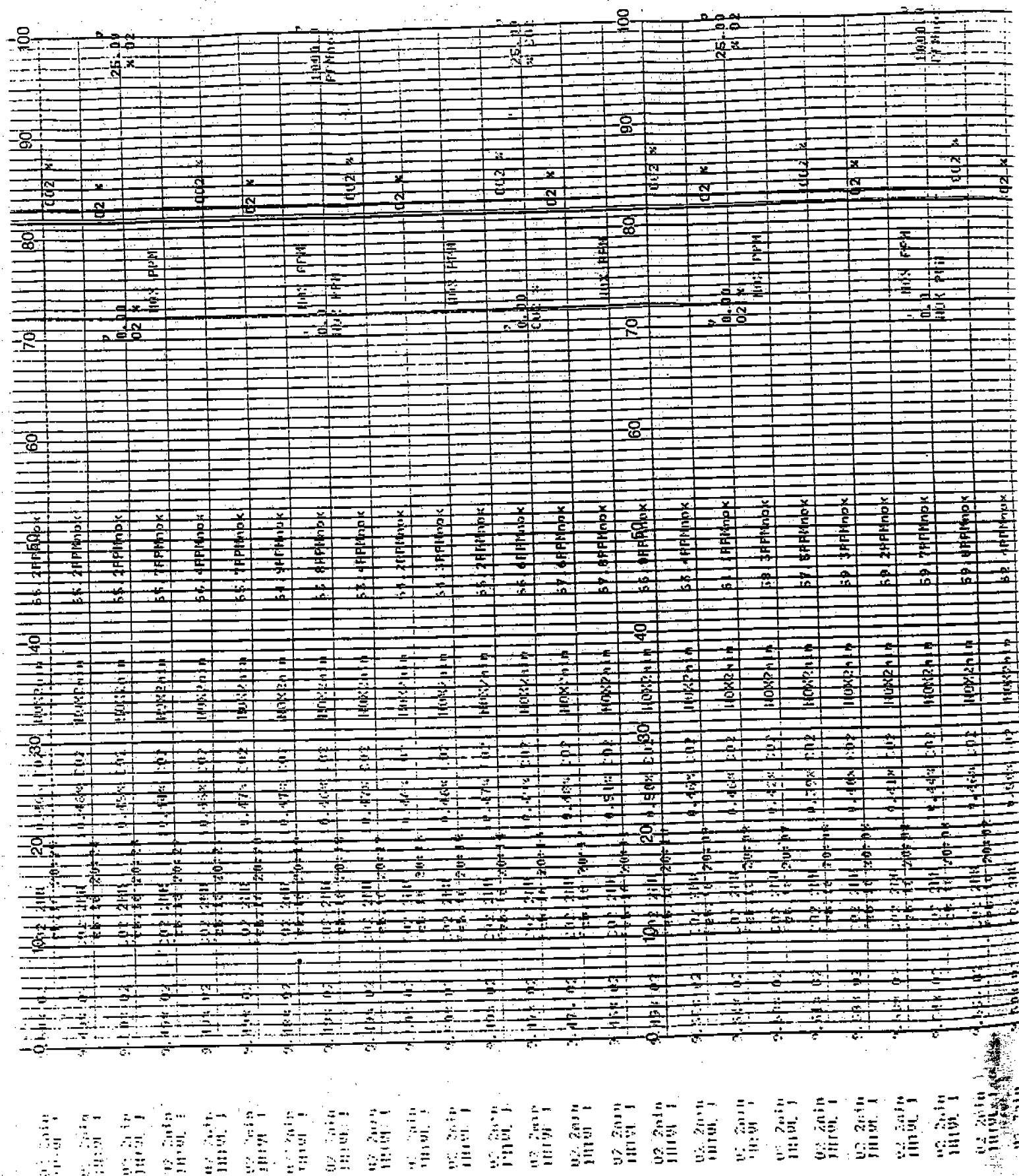
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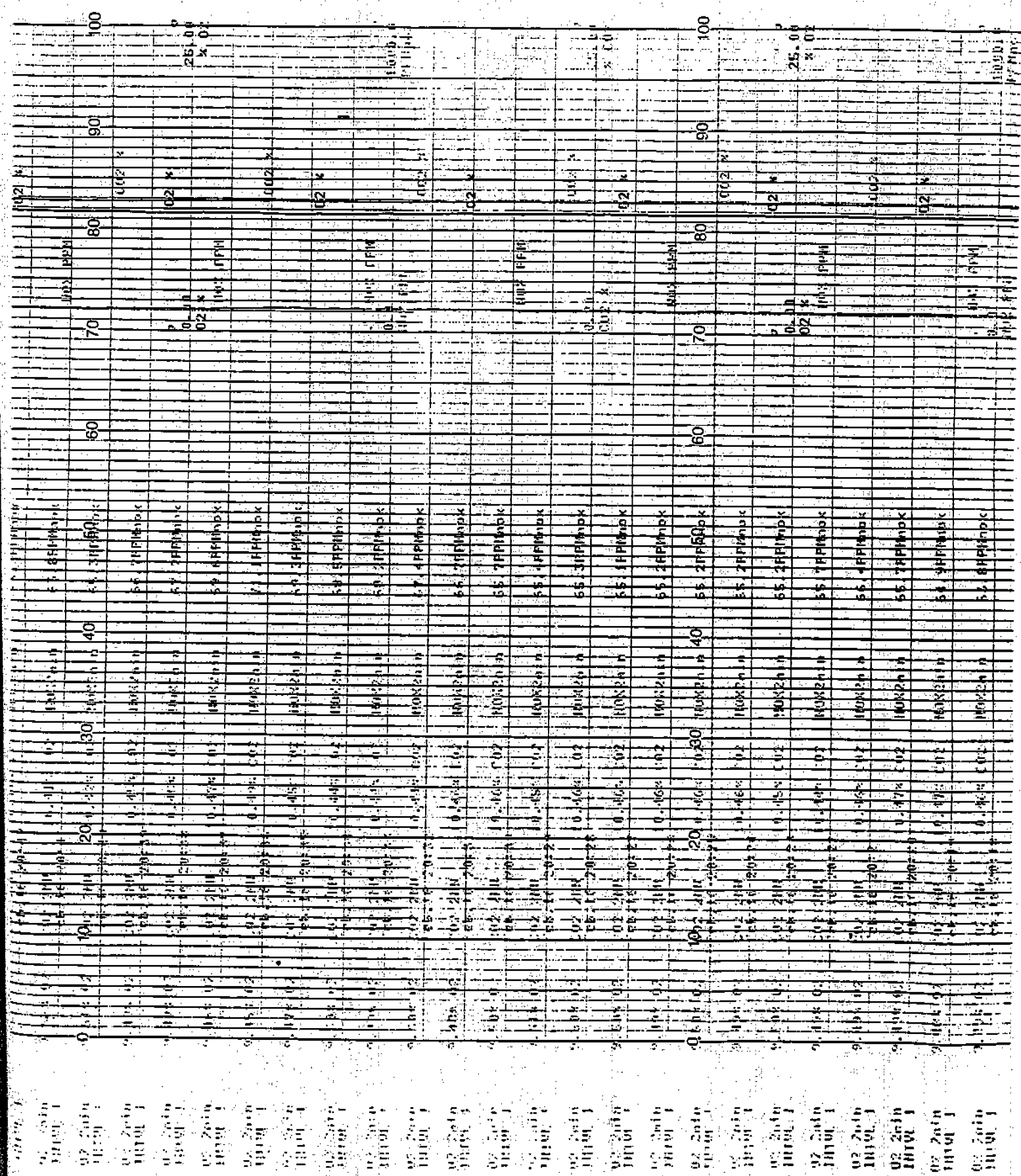
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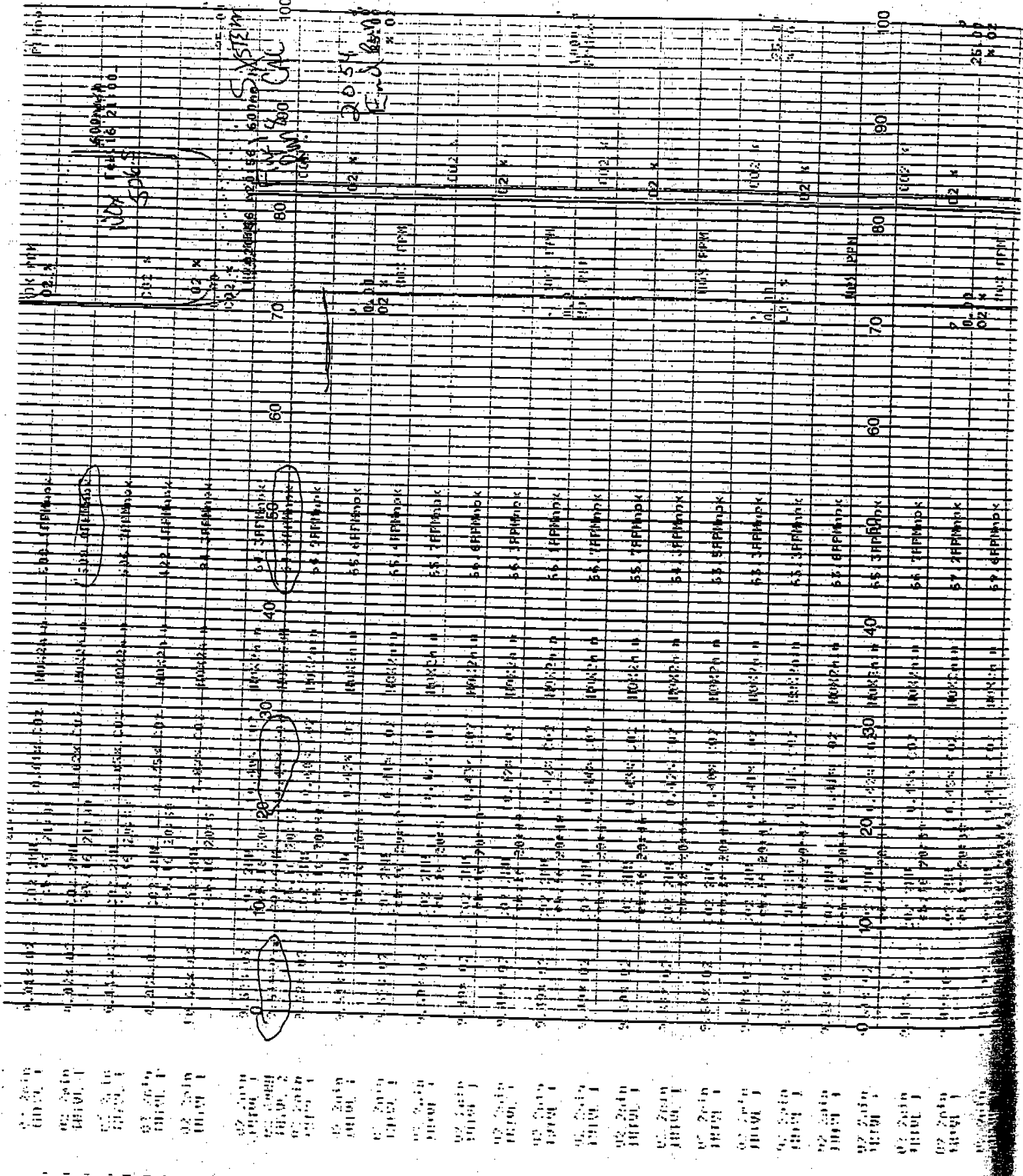
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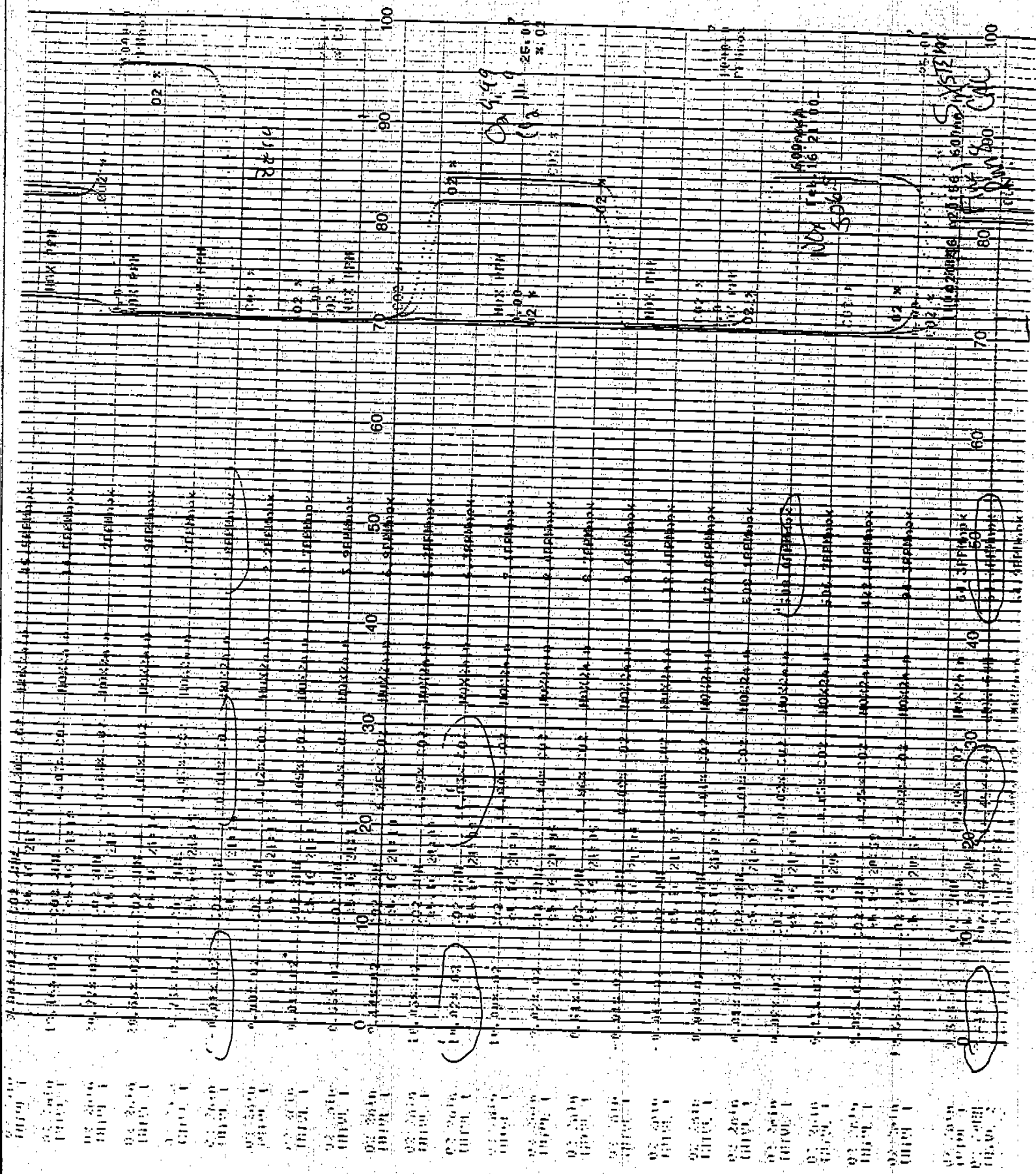




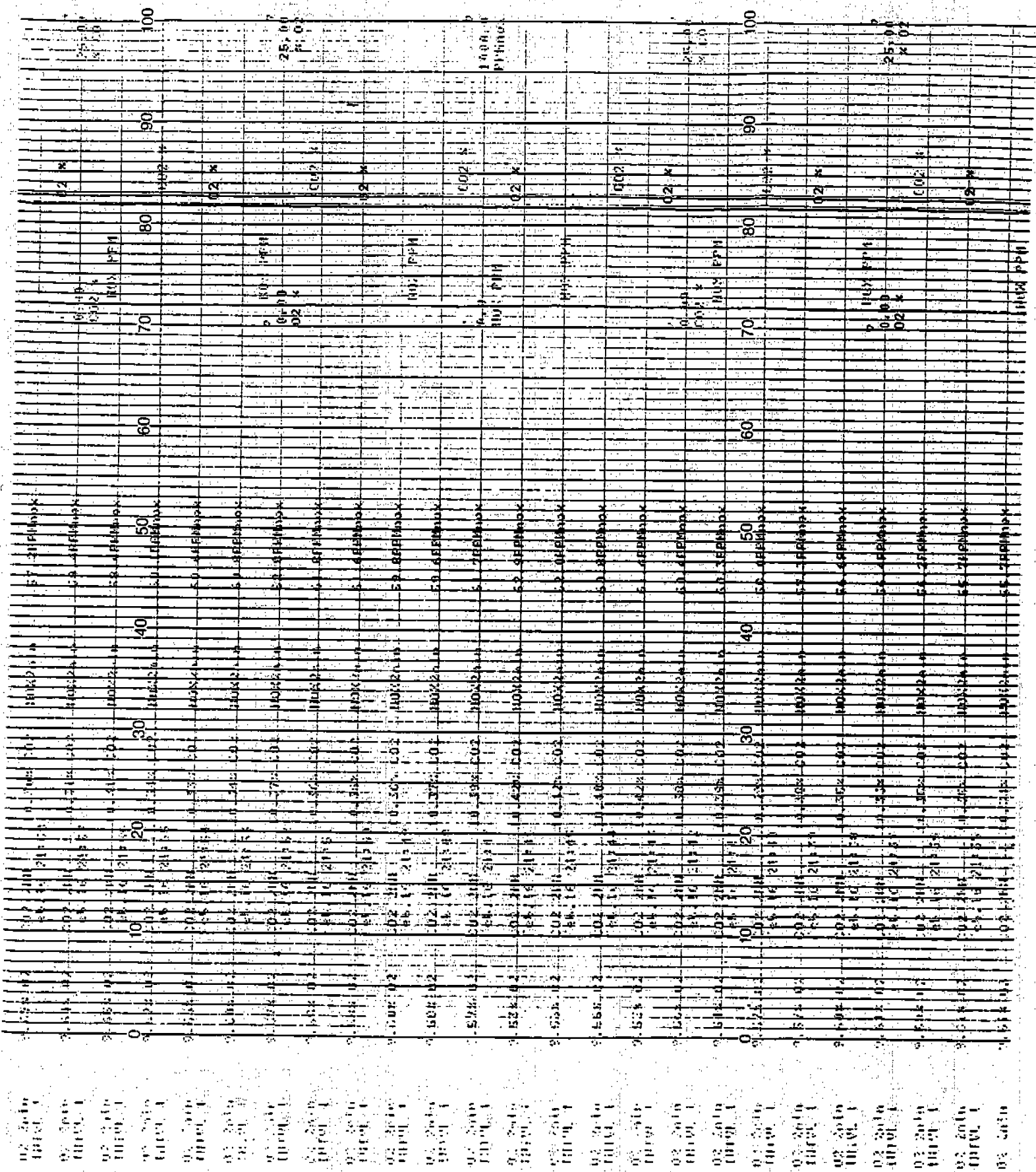


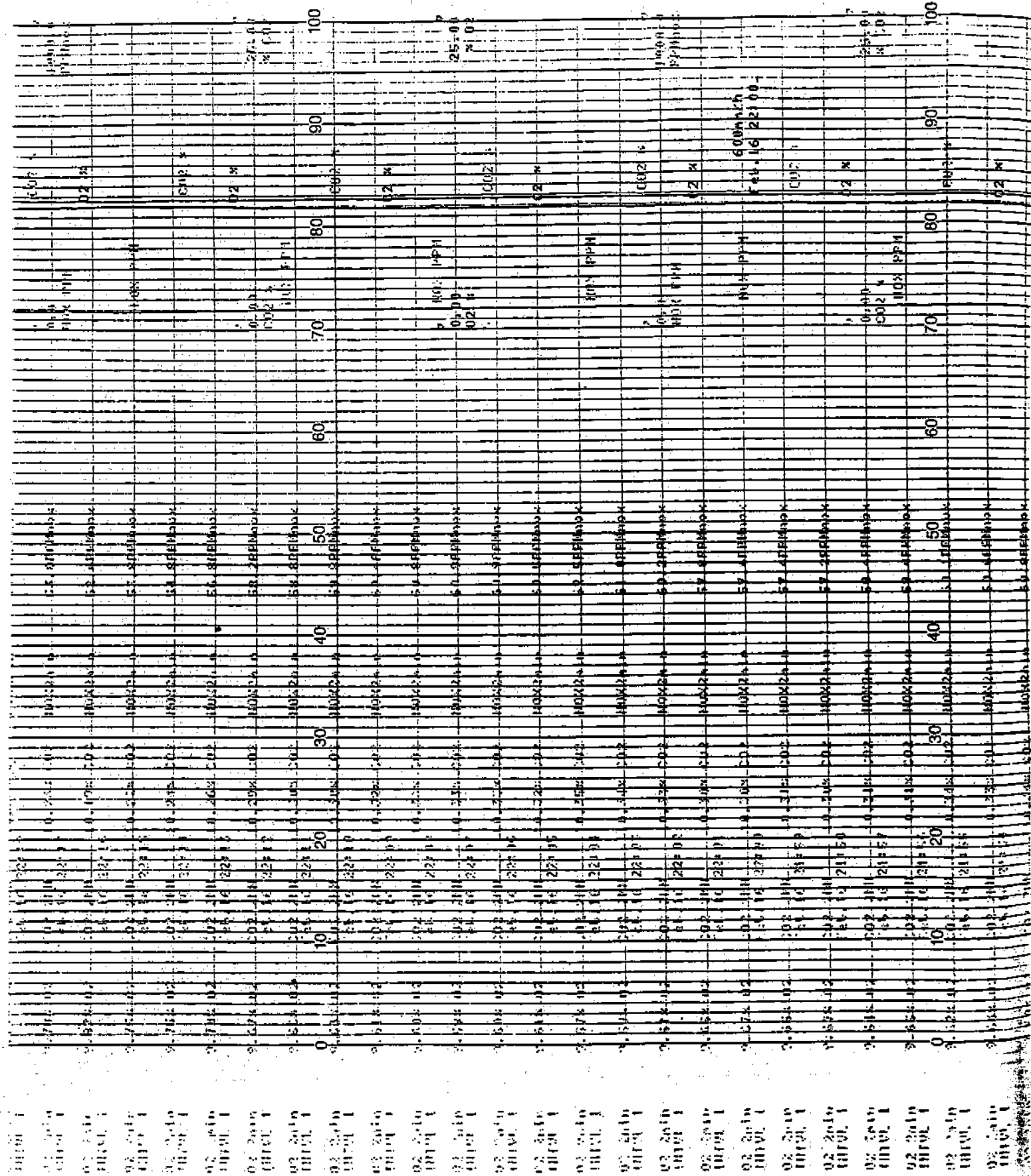


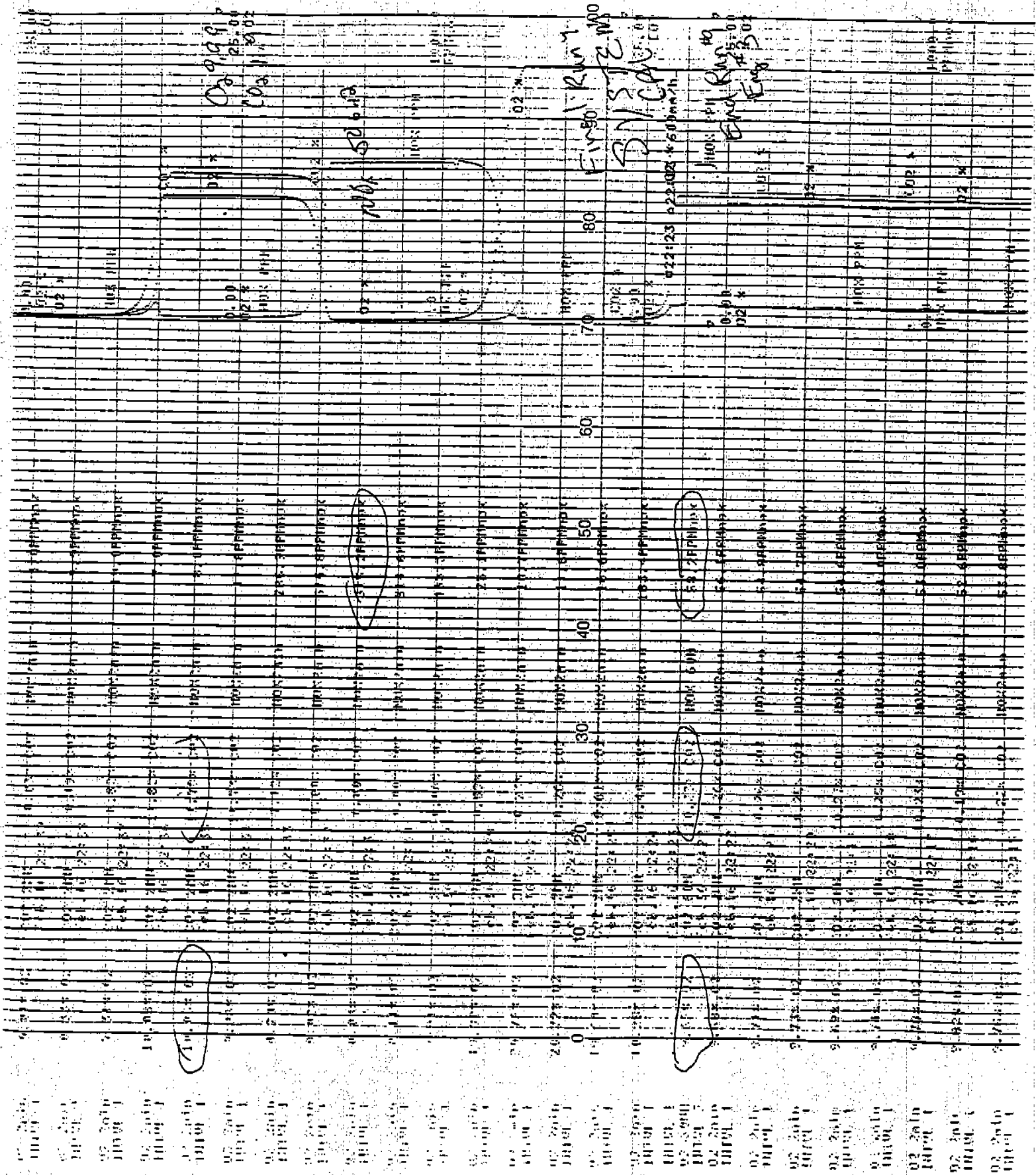




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01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	57	58	59	60	61	62	63	64	65	66	67	68	69	70	71	72	73	74	75	76	77	78	79	80	81	82	83	84	85	86	87	88	89	90	91	92	93	94	95	96	97	98	99	100
01	02	03	04	05	06	07	08	09	10	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37	38	39	40	41	42	43	44	45	46	47	48	49	50	51	52	53	54	55	56	5																																											







CN	HD	EXP	LEFT	RIGHT	INITIAL	NO	PARTIAL
31	02 2Mh	TL05, RVE (01)	0.00	25.00	K05=	0000	
32	02 2Mh	TL06, RVE (03)	0.00	25.00	K06=	0000	
33	02 2Mh	TL06, RVE (03)	0.00	25.00	K07=	0000	
41	02 60Mh	TL05, RVE (01)	0.00	25.00	K08=	0000	
42	02 60Mh	TL06, RVE (03)	0.00	25.00	K09=	0000	
43	02 60Mh	TL06, RVE (03)	0.00	25.00	K10=	0000	
K01	0000	K02=	0000	K03=	0000		
K02	0000	K04=	0000	K05=	0000		
K03	0000	K06=	0000	K07=	0000		
K04	0000	K08=	0000	K09=	0000		
K05	0000	K10=	0000	K11=	0000		
K06	0000	K12=	0000	K13=	0000		
K07	0000	K14=	0000	K15=	0000		
K08	0000	K16=	0000	K17=	0000		
K09	0000	K18=	0000	K19=	0000		
K10	0000	K20=	0000	K21=	0000		
K11	0000	K22=	0000	K23=	0000		
K12	0000	K24=	0000	K25=	0000		
K13	0000	K26=	0000	K27=	0000		
K14	0000	K28=	0000	K29=	0000		
K15	0000	K30=	0000	K31=	0000		
K16	0000	K32=	0000	K33=	0000		
K17	0000	K34=	0000	K35=	0000		
K18	0000	K36=	0000	K37=	0000		
K19	0000	K38=	0000	K39=	0000		
K20	0000	K40=	0000	K41=	0000		
K21	0000	K42=	0000	K43=	0000		
K22	0000	K44=	0000	K45=	0000		
K23	0000	K46=	0000	K47=	0000		
K24	0000	K48=	0000	K49=	0000		
K25	0000	K50=	0000	K51=	0000		
K26	0000	K52=	0000	K53=	0000		
K27	0000	K54=	0000	K55=	0000		
K28	0000	K56=	0000	K57=	0000		
K29	0000	K58=	0000	K59=	0000		
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K35	0000	K70=	0000	K71=	0000		
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K41	0000	K82=	0000	K83=	0000		
K42	0000	K84=	0000	K85=	0000		
K43	0000	K86=	0000	K87=	0000		
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K47	0000	K94=	0000	K95=	0000		
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K52	0000	K104=	0000	K105=	0000		
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K91	0000	K182=	0000	K183=	0000		
K92	0000	K184=	0000	K185=	0000		
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K155	0000	K310=	0000	K311=	0000		
K156	0000	K312=	0000	K313=	0000		
K157	0000	K314=	0000	K315=	0000		
K158	0000	K316=	0000	K317=	0000		
K159	0000	K318=	0000	K319=	0000		
K160	0000	K320=	0000	K321=	0000		
K161	0000	K322=	0000	K323=	0000		
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K163	0000	K326=	0000	K327=	0000		
K164	0000	K328=	0000	K329=	0000		
K165	0000	K330=	0000	K331=	0000		
K166	0000	K332=	0000	K333=	0000		
K167	0000	K334=	0000	K335=	0000		
K168	0000	K336=	0000	K337=	0000		
K169	0000	K338=	0000	K339=	0000		
K170	0000	K340=	0000	K341=	0000		
K171	0000	K342=	0000	K343=	0000		
K172	0000	K344=	0000	K345=	0000		
K173	0000	K346=	0000	K347=	0000		
K174	0000	K348=	0000	K349=	0000		
K175	0000	K350=	0000	K351=	0000		
K176	0000	K352=	0000	K353=	0000		
K177	0000	K354=	0000	K355=	0000		
K178	0000	K356=	0000	K357=	0000		
K179	0000	K358=	0000	K359=	0000		
K180	0000	K360=	0				

On 8.77
CO. 11.9
CO. 2.10

11.9
DEC 3
200

25.00
x 02

SFGSI RICHMOND VA
TEC ENVIRONNEMENTAL COOPERATION
LOWELL MA
FEBRUARY 17 1964

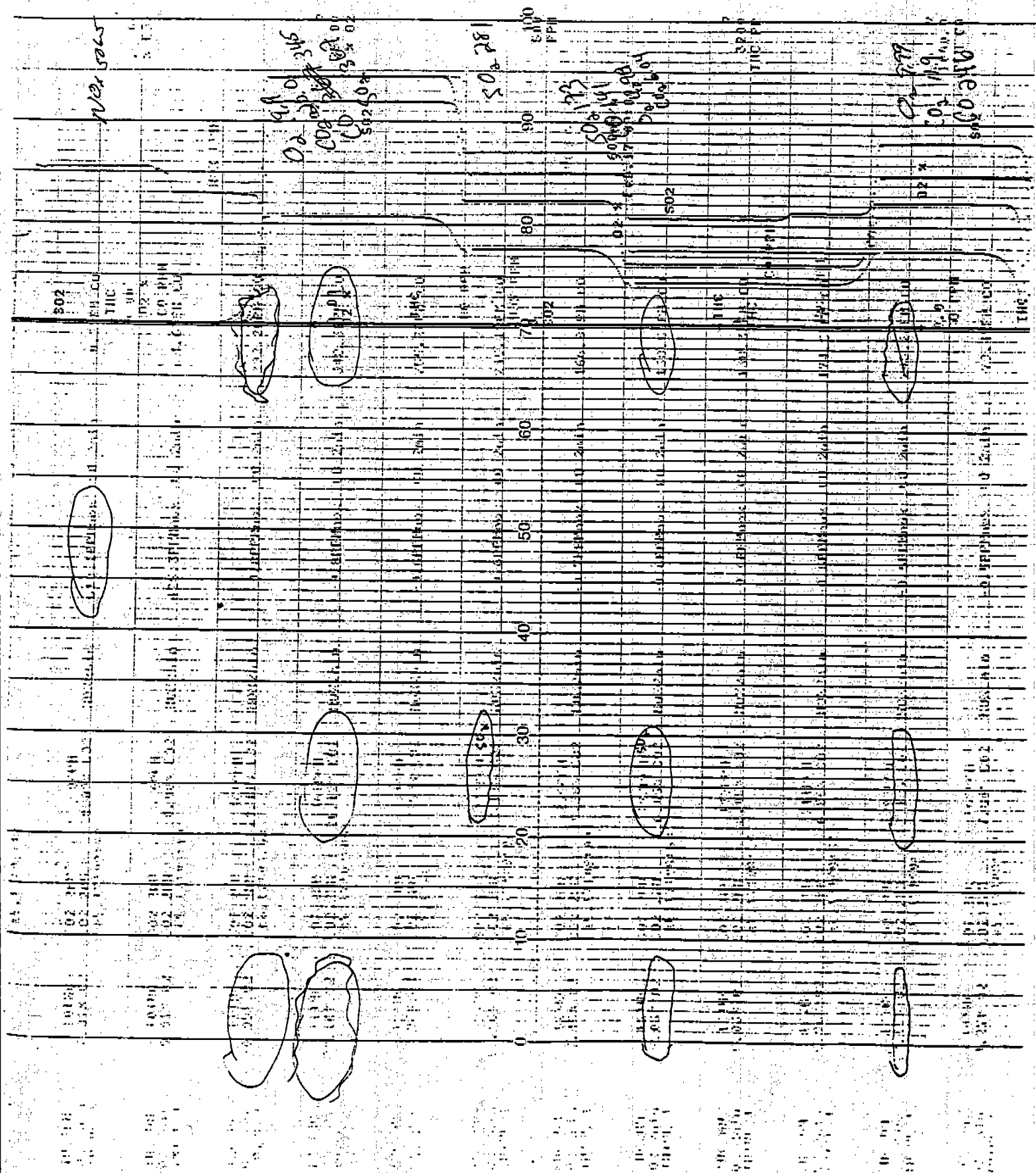
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DEC 3
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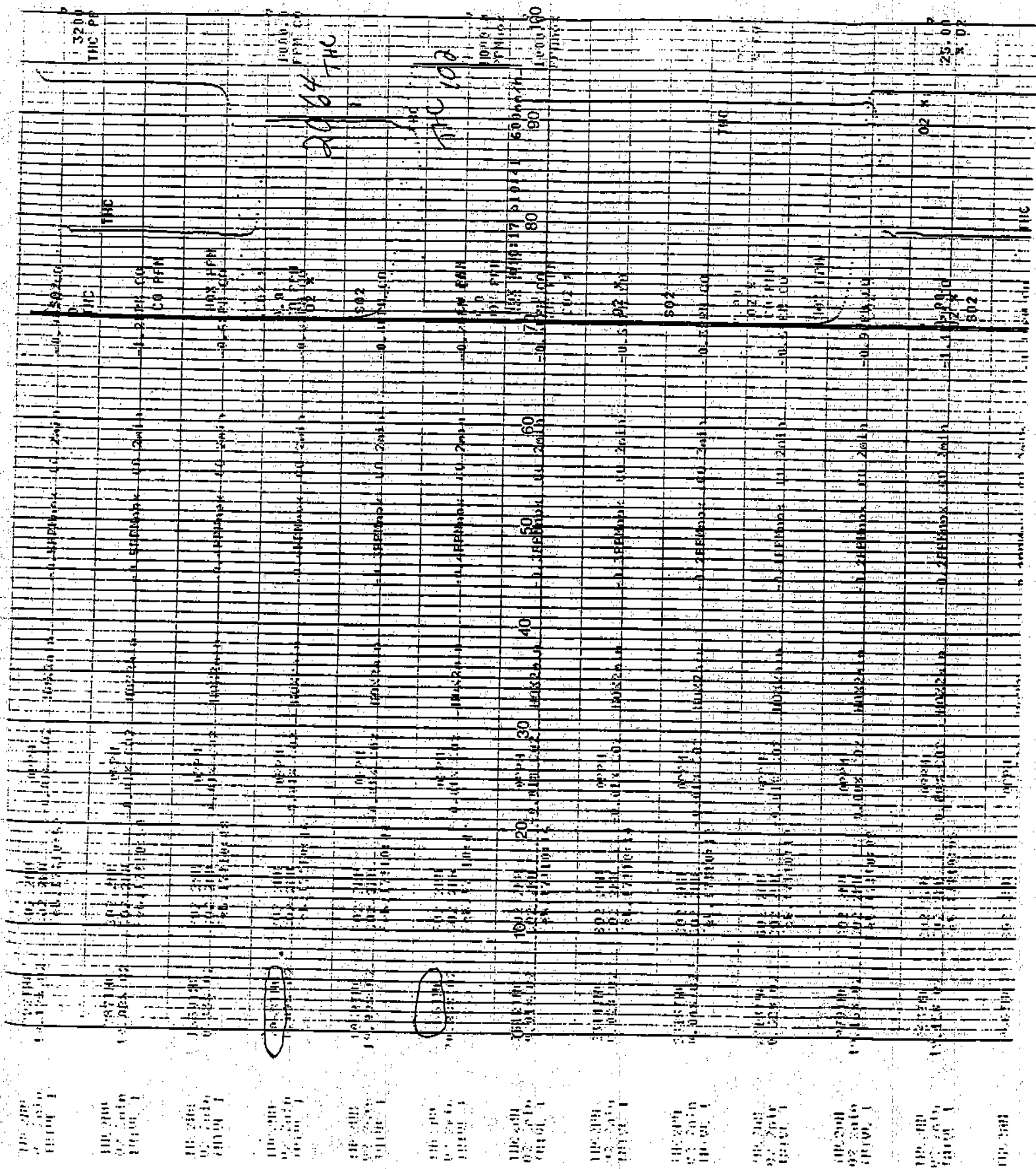
11.9
DEC 3
200

11.9
DEC 3
200

11.9
DEC 3
200

11.9
DEC 3
200





ANALYZER DAILY CALIBRATION CHECK

Location BFGSI Richmond

Date 2/15/94

Day _____

TIME START/STOP _____

PERFORMED BY MD'Brien

Contract _____

INSTRUMENT RESPONSE Direct Cal

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂	0	-0.01	4.78	5.03	9.87	10.00	19.9	20.00		
CO ₂	0	0.00	6.04	6.04	11.9	12.15	20.0	20.19		
CO										
SO ₂										
NH ₃	0	-0.4	278	275.9	506.5	506.6	586.7	571.8		
THC										
THC										

CALIBRATION EQUATION

$$y = mx + b$$

O₂

CO₂

CO

SO₂

NO_x

HCl

m = _____

b = _____

corr. ²

coeff r = _____

ANALYZER DAILY CALIBRATION CHECK

Location AF651 Richmond VA

Date 2/13/94

Day _____

TIME START/STOP _____

PERFORMED BY _____

Contract _____

Instrument Response System Final Run (Intermed Run 2)

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂	0	0.10	9.99	10.05			0	-0.02	9.99	10.01
CO ₂	0	-0.01	11.9	12.05			0	-0.01	11.99	12.02
CO										
SO ₂										
NO _x	0	0.0	506.5	508.8			0	-0.6	506.5	513.1
THC										
THC										

CALIBRATION EQUATION

$$y = mx + b$$

	O ₂	CO ₂	CO	SO ₂	NO _x	HCl
m	_____	_____	_____	_____	_____	_____
b	_____	_____	_____	_____	_____	_____
corr. coeff	_____	_____	_____	_____	_____	_____
r ²	_____	_____	_____	_____	_____	_____

ANALYZER DAILY CALIBRATION CHECK

Location BFE51 Richard Co Contract _____
 Date 2/15/94 TIME START/STOP _____
 Day _____ PERFORMED BY W.D. Kern

INSTRUMENT RESPONSE Direct Cal

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂	0	-0.02	4.98	5.02	9.99	10.00	19.9	20.04		
CO ₂	0	0.00	6.04	6.01	11.9	12.05	20.0	20.03		
CO										
SO ₂										
H ₂ X	0	-0.6	278	278.1	506.5	511.1	886.7	873.9		
THC										
THC										

CALIBRATION EQUATION

$$y = mx + b$$

O₂ _____ SO₂ _____ NO_x _____ HCl _____
 CO₂ _____
 m _____
 b _____
 corr. r² _____
 coeff r² _____

ANALYZER DAILY CALIBRATION CHECK

Location 448 BRES. Richmond

Date 2/15/94

TIME START/STOP _____

Contract 0323-0010-00003

PERFORMED BY MO'Brien

Day _____

System _____

Run 2 Initial

INSTRUMENT RESPONSE Initial Cal

First Run 2 Initial 3

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂	0	0.00	49.59	9.98			0	0.00	9.9	9.93
CO ₂	0	0.00	11.9	11.98			0	0.04	11.9	11.98
CO										
SO ₂										
NO _x	0	0.4	506.5	504.0			0	2.3	506.5	514.2
THC										
THC										

CALIBRATION EQUATION

$$y = mx + b$$

O₂

CO₂

CO

SO₂

NO_x

HCl

m

b

corr. r²

coeff r²

ANALYZER DAILY CALIBRATION CHECK

Location BF651 Richmond Contract _____
 Date 8/15 TIME START/STOP _____
 Day _____ PERFORMED BY Watson

Run 1 Re 3 Initial Run 4 INSTRUMENT RESPONSE Final Run 3 System Cal

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂	0	0.04	96.99	9.87						
CO ₂	0	0.03	11.9	11.94						
CO										
SO ₂										
NO _x	0	1.7	506.5	535.0						
HC	0	6.0	506.5	506.7						
THC										
TIC										

NOT
LOCAL
SYSTEM
CHECK
Results on
next page

CALIBRATION EQUATION

$$y = mx + b$$

O₂ _____ CO₂ _____ SO₂ _____ NO_x _____ HCl _____
 m _____
 b _____
 corr. r² _____
 coeff r² _____

ANALYZER DAILY CALIBRATION CHECK

Location BF6SI Richmond

Date 2/15/94

Day _____

TIME START/STOP _____

Contract _____

PERFORMED BY MDP/Bren

Dir _____

INSTRUMENT RESPONSE Recal 100%

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂										
CO ₂										
CO										
SO ₂										
Direct	0	0.1	506.5	506.7	866.7	879.8				
System	0	0.0	506.5	506.7						
THC										

CALIBRATION EQUATION

$$y = mx + b$$

O₂ _____ CO₂ _____ NO_x _____ HCl _____

m _____

b _____

corr. r² _____

coeff r² _____

616-900

TRC

ANALYZER DAILY CALIBRATION CHECK

Location BETH Richmond VA

TIME START/STOP _____

Contract _____

Date 2/16/94

PERFORMED BY M. Brown

Day _____

INSTRUMENT RESPONSE Direct Cal

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂	0	50.05	4.98	5.01	9.99	9.99	19.9	20.00		
CO ₂	0	6.01	6.04	6.03		12.06	20.0	20.01		
CO										
SO ₂										
NO _x	0	0.0	278	275.4	506.5	508.6	886.7	871.2		
THC										
THC										

CALIBRATION EQUATION

$$y = mx + b$$

O₂

CO₂

CO

SO₂

NO_x

HCl

m

b

corr. r²

coeff r²

ANALYZER DAILY CALIBRATION CHECK

Location BF651 Richmond

Date 8/16/94

Day _____

TIME START/STOP _____

PERFORMED BY MO'Brien

Contract _____

Initial Run 4

INSTRUMENT RESPONSE SYSTEM CAL

Final Run 4 Initial 15

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂	0	0.05	9.99	10.05			0	-0.02	9.99	9.95
CO ₂	0	0.01	11.9	11.99			0	0.00	11.9	11.95
CO										
SO ₂										
NO _x	0	-0.2	506.5	512.5			0	2.2	506.5	516.8
REC'D THE NO _x INTO RUNS							0	0.4	506.5	508.5
AFTER SYSTEM RUNS										

CALIBRATION EQUATION

$$y = mx + b$$

O₂

CO₂

CO

SO₂

NO_x

HCL

m

b

corr. coeff r²

616-900

TRC

ANALYZER DAILY CALIBRATION CHECK

Location REFSI

Date 2/15/94

Day _____

TIME START/STOP 1025/

PERFORMED BY MOBrien

Contract 15549-0810 20003

INSTRUMENT RESPONSE Real/NOx

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂										
CO ₂										
CO										
SO ₂										
Direct NO _x	0	0.2	506.5	509.7	816.7	870.2				
System TIC	0	0.4	506.5	508.5						
TIC										

CALIBRATION EQUATION

$$y = mx + b$$

O₂ _____ CO _____ SO₂ _____ NO_x _____ HCl _____

m _____

b _____

corr. ² _____

coeff r _____

ANALYZER DAILY CALIBRATION CHECK

Location BFB51 Richmond

Date 2/16/94

Day _____

TIME START/STOP _____

PERFORMED BY MO'Brien

Contract _____

Final Pass Initial 6 INSTRUMENT RESPONSE

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂	0	-0.01	9.99	9.95			0	-0.04	9.99	9.97
CO ₂	0	0.02	11.9	12.00			0	0.02	11.9	12.01
CO										
SO ₂										
NO _x	0	1.1	506.5	519.1						
THE NO _x	0	0.0	506.5	506.8			0	2.5	506.5	519.6
THE										

Final Pass Initial Run 7

400 Recal
NOx 1
Initial only
Run 6 only

CALIBRATION EQUATION

$$y = mx + b$$

O₂

CO₂

CO

SO₂

NO_x

HCl

m

b

corr.
coeff r²

616-90a

TRC

ANALYZER DAILY CALIBRATION CHECK

Location BE/SL Contract 15349-0010-2003
 Date 2/16/94 TIME START/STOP 1400
 Day _____ PERFORMED BY M. O'Brien

INSTRUMENT RESPONSE Recalibration

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂										
CO ₂										
CO										
SO ₂										
Direct NO _x	0	0.3	506.5	510.8	886.7	873.6				
Systematic NO _x	0	0.0	506.5	516.8						
THC										

Initial
Run 1
Engine
System
Cal

CALIBRATION EQUATION

$$y = mx + b$$

	O ₂	CO ₂	CO	SO ₂	NO _x	HCl
m	_____	_____	_____	_____	_____	_____
b	_____	_____	_____	_____	_____	_____
corr. r ²	_____	_____	_____	_____	_____	_____
coeff r ²	_____	_____	_____	_____	_____	_____

ANALYZER DAILY CALIBRATION CHECK

Location BEESI Richmond VA

Date 2/16/94

Day _____

TIME START/STOP _____

PERFORMED BY MO'Brien

Contract _____

Final Run 7 Initial Run 8

INSTRUMENT RESPONSE System Cal

Final Run 8 Initial Run 9

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂	0	-0.02	9.99	9.99			0	0.01	9.99	10.02
CO ₂	0	0.00	11.9	11.89			0	6.61	11.9	11.83
CO										
SO ₂										
H ₂	0	1.4	506.5	517.1			0	1.8	506.5	508.0
TIC										
TIC										

CALIBRATION EQUATION

$$y = mx + b$$

O₂

CO₂

CO

SO₂

NO_x

HCl

m

b

corr. r²

coeff r²

ANALYZER DAILY CALIBRATION CHECK

Location BFSI Richmond VA Contract 15849-0010 00003

Date 2/18/94 TIME START/STOP _____
 Day _____ PERFORMED BY MA'Brien

Final Run 9 INSTRUMENT RESPONSE System

Instrument	Zero		1		2		3		4	
	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response	Conc.	Response
O ₂	0	-0.01	9.99	10.05						
CO ₂	0	0.00	11.9	11.78						
CO										
SO ₂										
NO _x	0	210	5065	575.2						
THC										
THC										

CALIBRATION EQUATION

$$y = mx + b$$

O₂ _____
 CO₂ _____
 SO₂ _____
 NO_x _____
 HCL _____
 m _____
 b _____
 corr. _____
 coeff r² _____

2330 HAMILTON BLVD South Plainfield NJ
PHONE 908-764-7700 FAX 908-764-7303

CERTIFICATION OF ANALYSIS-EPA PROTOCOL

Date Shipped 12-07-1992
certified per Protocol 11 procedure 3.0.4-Q1
cylinder # ALMO008187
MINOR
comp. CERT.
Nitric Oxide
270ppm +/-1%

Our Project 0718209
REFERENCE STD
CRM/CRM
num 10080
CYL. num 0114578

RTD : MAKE/
conc. model
244.4 ppm - TEST-100-20404 225-11/15/92-Chromlum Inessence
GAS ANALYZER
LAST cal.
ANAL prin.

Your P.O. #9560
Top Pressure 2000psi

BALANCE Nitrogen O2 free
EXPIRES 6-07-1994

ANALYZER READINGS

Component

First Analysis

Second Analysis

Nitric Oxide

all values as ppm

Date 11-30-1992 Clean test agency 270
Zero 0 Ref. = 244.4 Test = 270
Ref. = 244.4 Zero = 0 Test = 270
Zero 0 Test = 270 Ref. = 244.4

Date 12-07-1992 Clean test agency 277
Zero 0 Ref. = 244.4 Test = 270
Ref. = 244.4 Zero = 0 Test = 270
Zero 0 Test = 270 Ref. = 244.4

ANALYST Adela Sy

APPROVED BY John O'Shea



Scott Specialty Gases

North American Weather Consultants

CERTIFICATE OF ANALYSIS

PON 1470

EPA PROTOCOL GAS

EPA Protocol #1 Procedure #G1, Section Number 3.0.4

Nitric Oxide 502.5 ppm
Nitrogen Oxides 508.5 ppm
Nitrogen Balance

+1% NIST Directly Traceable
Reference Value Only

Cylinder No. ALM-023328

QC Batch: 24129311

Reorder / Service Contact (303) 442-4700 LONG IT CO 80501

CGA 660

2000 psig

Projec. 0811754

Cylinder No. ALM-023388

Assay Laboratory

Scott Specialty Gases, Inc.

500 Weaver Park Road

Longmont, CO 80501

REFERENCE STANDARD

Type

Expiration Date

Cylinder Number

Concentration

NTRM 1687

07/23/95

ALM-022418

951.0ppm NO / N2

Certification Date 10/ 93

Expiration Date 10/12/95

Analyst: David Chan



Scott Specialty Gases

CERTIFICATE OF ANALYSIS

North American Weather Consultants

PO No. 1471

EPA PROTOCOL GAS

EPA Protocol #1 Procedure #G1, Section Number 9.0.4

Nitric Oxide	878.7 ppm	+1% NIST Directly Traceable
Nitrogen Oxides	888.7 ppm	Reference Value Only
Nitrogen	Balance	

Cylinder No. AAL-17222

QC Batch: 23229308

Recorder / Service Contact (303) 442-4700 LONGMONT CO 80501

CGA 660

2000 psig

Project: J. 0311580

Cylinder No. AAL-17222

Assay Laboratory

Scott Specialty Gases, Inc.
500 Weaver Park Road
Longmont, CO 80501

REFERENCE STANDARD

Type

Expiration Date

Cylinder Number

Concentration

NTRM 1687

07/30/93

ALM-016020

965.5ppm NO / N2

Certification Date 09/21/93

Expiration Date 09/21/95

Analyst: David C. man



Scott Specialty Gases, Inc.

2330 HAMILTON BOULEVARD SOUTH PLAINFIELD NJ 07080 (908)754-7700 FAX:(908)754-7303

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
TRC ENVIRONMENTAL
Boott Mills South
Foot of John Street
Lowell MA 01852
Attn.: CAREN O'BRIEN

Assay Laboratory
Scott Specialty Gases
2330 Hamilton Blvd
South Plainfield NJ 07080

Purchase order T-01888
Scott Project #0724584

ANALYTICAL INFORMATION

Certified to exceed the minimum specifications of EPA Protocol 1 Procedure #G1 Section Number 3.0.4

Cylinder Number ALM034560
Cylinder Pressure 2000psig

Certification Date 12-21-1993
Previous Certification Dates

Expiration Date 12-21-1995

ANALYZED CYLINDER

Components:
CARBON DIOXIDE
CARBON MONOXIDE
OXYGEN
Nitrogen

Certified Concentration
6.04%
141ppm
4.98%
Balance

Analytical Uncertainty*
+/-1%NIST Directly Traceable
+/-1%NIST Directly Traceable
+/-1%NIST Directly Traceable

*Analytical uncertainty is inclusive of usual known error sources which at least includes reference standard error & precision of the measurement process

REFERENCE STANDARD

Type Expiration Date
CRM674 09/28/95
CRM2636 01/24/94
CRM2658 05/14/94

Cylinder Number
ALM032690
ALM024968
ALM017572

Concentration
6.98 %CO₂ in N₂
243 ppmCO in N₂
9.56 %O₂ in N₂

INSTRUMENTATION

Instrument/Model/Serial#
CO₂ Varian 3700-31608928
CO Electrolyzer 2000-1709
O₂ Varian 3700-31608928

Date Last Calibrated
11/27/1993
12/09/1993
11/23/1993

Analytical Principle
GC TCD
Electrochemical
GC TCD

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

First Triad Analysis

Second Triad Analysis

Calibration Curve

CARBON DIOXIDE

Date: 12-21-1993 Response units: %
Z1=0 R1= 6.98 T1=6.05
R2= 6.98 Z2=0 T2=6.02
Z3=0 T3=6.04 R3= 6.98
Ave. Conc. of Cust. Cyl. = 6.04

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 0.9999919$
Constants: A = -3.7268E-02
B = 5.7325E-05 C =
D = E =

CARBON MONOXIDE

Date: 12-14-1993 Response units: ppm
Z1=0 R1= 243 T1=141
R2= 243 Z2=0 T2=141
Z3=0 T3=141 R3= 243
Ave. Conc. of Cust. Cyl. = 141

Date: 12-21-1993 Response units: ppm
Z1=0 R1= 243 T1=141
R2= 243 Z2=0 T2=141
Z3=0 T3=141 R3= 243
Ave. Conc. of Cust. Cyl. = 141

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 0.9999999$
Constants: A = -7.8316E-03
B = 1.0783E-04 C =
D = E =

OXYGEN

Date: 12-21-1993 Response units: %
Z1=0 R1= 9.56 T1=5.00
R2= 9.56 Z2=0 T2=4.96
Z3=0 T3=4.98 R3= 9.56
Ave. Conc. of Cust. Cyl. = 4.98

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 0.9999926$
Constants: A = 1.5815E-01
B = 4.7835E-05 C =
D = E =

Special Notes



Scott Specialty Gases, Inc.

2330 HAMILTON BOULEVARD SOUTH PLAINFIELD NJ 07080 (908)754-7700 FAX:(908)754-7303

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
TRC ENVIRONMENTAL
Boott Mills South
Foot of John Street
Lowell MA 01852
Attn.: CAREN O'BRIEN

Assay Laboratory
Scott Specialty Gases
2330 Hamilton Blvd
South Plainfield NJ 07080

Purchase order T-01888
Scott Project #0724584

ANALYTICAL INFORMATION

Certified to exceed the minimum specifications of EPA Protocol 1 Procedure #G1 Section Number 3.0.4

Cylinder Number ALM034564
Cylinder Pressure 2000psig

Certification Date 12-21-1993
Previous Certification Dates

Expiration Date 12-21-1995

ANALYZED CYLINDER

Components
CARBON DIOXIDE
CARBON MONOXIDE
OXYGEN
Nitrogen

Certified Concentration
11.9%
246ppm
9.99%
Balance

Analytical Uncertainty*
+/-1%NIST Directly Traceable
+/-1%NIST Directly Traceable
+/-1%NIST Directly Traceable

*Analytical uncertainty is inclusive of usual known error sources which at least includes reference standard error & precision of the measurement processes

REFERENCE STANDARD

Type **Expiration Date**
CRM1675 03/20/94
CRM2636 01/24/94
CRM2658 05/14/94

Cylinder Number
ALM001140
ALM024968
ALM017572

Concentration
14.02 %CO₂ in N₂
243 ppmCO in N₂
9.56 %O₂ in N₂

INSTRUMENTATION

Instrument/Model/Serial#
CO₂: Varian 3700-31608928
CO: Ecolyzer 2000-1709
O₂: Varian 3700-31608928

Date Last Calibrated
11/27/1993
12/09/1993
11/23/1993

Analytical Principle
GC TCD
Electrochemical
GC TCD

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

First Triad Analysis

Second Triad Analysis

Calibration Curve

CARBON DIOXIDE

Date: 12-21-1993 Response units: %
Z1=0 R1= 14.02 T1=11.9
R2= 14.02 Z2=0 T2=11.9
Z3=0 T3=11.9 R3= 14.02
Ave. Conc. of Cust. Cyl. = 11.9

Date: 12-21-1993 Response units: ppm
Z1=0 R1= 243 T1=245
R2= 243 Z2=0 T2=244
Z3=0 T3=245 R3= 243
Ave. Conc. of Cust. Cyl. = 245

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 0.9999919$
Constants: A = -3.7264E-02
B = 5.7325E-05 C =
D = E =

CARBON MONOXIDE

Date: 12-13-1993 Response units: ppm
Z1=0 R1= 243 T1=246
R2= 243 Z2=0 T2=246
Z3=0 T3=246 R3= 243
Ave. Conc. of Cust. Cyl. = 246

Date: 12-21-1993 Response units: ppm
Z1=0 R1= 243 T1=245
R2= 243 Z2=0 T2=244
Z3=0 T3=245 R3= 243
Ave. Conc. of Cust. Cyl. = 245

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 0.9999999$
Constants: A = -7.816E-03
B = 1.0783E-04 C =
D = E =

OXYGEN

Date: 12-21-1993 Response units: %
Z1=0 R1= 9.56 T1=9.99
R2= 9.56 Z2=0 T2=10.0
Z3=0 T3=9.98 R3= 9.56
Ave. Conc. of Cust. Cyl. = 9.99

Date: 12-21-1993 Response units: %
Z1=0 R1= 9.56 T1=9.99
R2= 9.56 Z2=0 T2=10.0
Z3=0 T3=9.98 R3= 9.56
Ave. Conc. of Cust. Cyl. = 9.99

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 0.9999926$
Constants: A = 1.5815E-01
B = 4.7835E-05 C =
D = E =

Special Notes

PAGE 1 of 2

Analyst Adela Sy



Scott Specialty Gases, Inc.

2330 HAMILTON BOULEVARD SOUTH PLAINFIELD NJ 07080 (908)754-7700 FAX: (908)754-7303

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
TRC ENVIRONMENTAL
Boott Mills South
Foot of John Street
Lowell MA 01852
Attn: CAREN O'BRIEN

Assay Laboratory
Scott Specialty Gases
2330 Hamilton Blvd
South Plainfield NJ 07080

Purchase order T-01888
Scott Project #0724584

ANALYTICAL INFORMATION

Certified to exceed the minimum specifications of EPA Protocol 1 Procedure #G1 Section Number 3.0.4

Cylinder Number ALM034555
Cylinder Pressure 2000psig

Certification Date 12-21-1993
Previous Certification Dates

Expiration Date 12-21-1995

ANALYZED CYLINDER

Components
CARBON DIOXIDE
CARBON MONOXIDE
OXYGEN
Nitrogen

Certified Concentration
20.0%
345ppm
19.9%
Balance

Analytical Uncertainty*
+/-1% NIST Directly Traceable
+/-1% NIST Directly Traceable
+/-1% NIST Directly Traceable

Analytical uncertainty is inclusive of usual known error sources which at least includes reference standard error & precision of the measurement process

REFERENCE STANDARD

Type Expiration Date
SRM2745 10/30/97
CRM1680 12/23/94
CRM2659 05/14/94

Cylinder Number
SX20316
ALM024734
ALM017576

Concentration
15.75 % CO₂ in N₂
474 ppm CO in N₂
20.63 % O₂ in N₂

INSTRUMENTATION

Instrument/Model/Serial#
CO₂ Varian 3700-31608928
CO Analyzer 200-1709
O₂ Varian 3700-31608928

Date Last Calibrated
11/27/1993
12/09/1993
11/23/1993

Analytical Principle
GC TCD
Electrochemical
GC TCD

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

First Triad Analysis

Second Triad Analysis

Calibration Curve

CARBON DIOXIDE

Date: 12-21-1993 Response units: %
Z1=0 R1= 15.75 T1=20.0
R2= 15.75 Z2=0 T2=20.1
Z3=0 T3=20.0 R3= 15.75
Ave. Conc. of Cust. Cyl. = 20

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 0.9999919$
Constants: A = -3.7268E-02
B = 5.7325E-05 C =
D = E =

CARBON MONOXIDE

Date: 12-14-1993 Response units: ppm
Z1=0 R1= 474 T1=344
R2= 474 Z2=0 T2=344
Z3=0 T3=344 R3= 474
Ave. Conc. of Cust. Cyl. = 344

Date: 12-21-1993 Response units: ppm
Z1=0 R1= 474 T1=344
R2= 474 Z2=0 T2=347
Z3=0 T3=344 R3= 474
Ave. Conc. of Cust. Cyl. = 345

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 0.9999999$
Constants: A = -7.8316E-03
B = 1.0783E-04 C =
D = E =

OXYGEN

Date: 12-21-1993 Response units: %
Z1=0 R1= 20.63 T1=19.8
R2= 20.63 Z2=0 T2=20.0
Z3=0 T3=19.8 R3= 20.63
Ave. Conc. of Cust. Cyl. = 19.9

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 0.9999926$
Constants: A = 1.5815E-01
B = 4.7835E-05 C =
D = E =

Special Notes

14:57:00	0.2328	232.8
14:58:00	0.2327	232.7
14:59:00	0.2324	232.4
15:00:00	0.2324	232.4
15:01:00	0.2325	232.5

Thermo Environmental
NO-NO₂-NO_x Analyzer
Model 105

SN 105-35196-249

Tag # L00327

converter Test

1/28/94

Scott T. H. H.

2	TRC ENVIRONMENTAL CORPORATION				CONTINUOUS EMISSION MONITORING SYSTEM						
0051	01	02	03	04	05	06	07	08	09	10	11
100	TRC ENVIRONMENTAL CORPORATION										
200	LOWELL MA										
300	NOX CONVERTOR TEST										
400											
500											
600											

NOX

15:02:00	0.2324	232.4
15:03:00	0.2324	232.4
15:04:00	0.2324	232.4
15:05:00	0.2323	232.3
15:06:00	0.2324	232.4
15:07:00	0.2325	232.5
15:08:00	0.2324	232.4
15:09:00	0.2325	232.5
15:10:00	0.2323	232.3
15:11:00	0.2325	232.5
15:12:00	0.2324	232.4
15:13:00	0.2324	232.4
15:14:00	0.2324	232.4
15:15:00	0.2322	232.2
15:16:00	0.2321	232.1
15:17:00	0.2321	232.1
15:18:00	0.2319	231.9
15:19:00	0.2314	231.4
15:20:00	0.2237	223.7

Bag Empty

APPENDIX C

VISIBLE EMISSIONS OBSERVATION DATA AND CERTIFICATION SHEET

VISIBLE EMISSION DATA SUMMARY - ENGINE #1 - RUN 1

Company: **Browning-Ferris Gas Services, Inc.**
 Facility: **Richmond, VA**

Date: **2/15/94**

Run: **1**

Process: **Landfill Gas Engine Generator**

Observer: **Timothy J. Senger**

Start Time: **11:25**

Stop Time: **11:55**

Set No.	Reading Interval				1-min avgs.	6-min avgs.	Rolling 6-min avgs.	Comments
	0 sec.	15 sec.	30 sec.	45 sec.				
1	0	0	0	0	0			
2	0	0	0	0	0			
3	0	0	0	0	0			
4	0	0	0	0	0			
5	0	0	0	0	0			
6	0	0	0	0	0	0	0	
7	0	0	0	0	0		0	
8	0	0	0	0	0		0	
9	0	0	0	0	0		0	
10	0	0	0	0	0		0	
11	0	0	0	0	0		0	
12	0	0	0	0	0	0	0	
13	0	0	0	0	0		0	
14	0	0	0	0	0		0	
15	0	0	0	0	0		0	
16	0	0	0	0	0		0	
17	0	0	0	0	0		0	
18	0	0	0	0	0	0	0	
19	0	0	0	0	0		0	
20	0	0	0	0	0		0	
21	0	0	0	0	0		0	
22	0	0	0	0	0		0	
23	0	0	0	0	0		0	
24	0	0	0	0	0	0	0	
25	0	0	0	0	0		0	
26	0	0	0	0	0		0	
27	0	0	0	0	0		0	
28	0	0	0	0	0		0	
29	0	0	0	0	0		0	
30	0	0	0	0	0	0	0	

30 Minute Average:

0 % Opacity

APR-VET.WK1

VISIBLE EMISSION DATA SUMMARY - ENGINE #1 - RUN 1 (continued)

Company: Browning-Ferris Gas Services, Inc.
Facility: Richmond, VA

Date: 2/15/94

Run: 1

Process: Landfill Gas Engine Generator

Observer: Timothy J. Senger

Start Time: 11:55
Stop Time: 12:25

Set No.	Reading Interval				1-min avgs.	6-min avgs.	Rolling 6-min avgs.	Comments
	0 sec.	15 sec.	30 sec.	45 sec.				
1	0	0	0	0	0			
2	0	0	0	0	0			
3	0	0	0	0	0			
4	0	0	0	0	0			
5	0	0	0	0	0			
6	0	0	0	0	0	0	0	
7	0	0	0	0	0		0	
8	0	0	0	0	0		0	
9	0	0	0	0	0		0	
10	0	0	0	0	0		0	
11	0	0	0	0	0		0	
12	0	0	0	0	0	0	0	
13	0	0	0	0	0		0	
14	0	0	0	0	0		0	
15	0	0	0	0	0		0	
16	0	0	0	0	0		0	
17	0	0	0	0	0		0	
18	0	0	0	0	0	0	0	
19	0	0	0	0	0		0	
20	0	0	0	0	0		0	
21	0	0	0	0	0		0	
22	0	0	0	0	0		0	
23	0	0	0	0	0		0	
24	0	0	0	0	0	0	0	
25	0	0	0	0	0		0	
26	0	0	0	0	0		0	
27	0	0	0	0	0		0	
28	0	0	0	0	0		0	
29	0	0	0	0	0		0	
30	0	0	0	0	0	0	0	

30 Minute Average:

0 % Opacity

Run Average:

0 % Opacity

VISIBLE EMISSION DATA SUMMARY - ENGINE #2 - RUN 1

Company: Browning-Ferris Gas Services, Inc.
Facility: Richmond, VA

Date: 2/15/94

Run: 1

Process: Landfill Gas Engine
Generator

Observer: Timothy J. Senger

Start Time: 11:25

Stop Time: 11:55

Set No.	Reading Interval				1-min avgs.	6-min avgs.	Rolling 6-min avgs.	Comments
	0 sec.	15 sec.	30 sec.	45 sec.				
1	0	0	0	0	0			
2	0	0	0	0	0			
3	0	0	0	0	0			
4	0	0	0	0	0			
5	0	0	0	0	0			
6	0	0	0	0	0	0	0	
7	0	0	0	0	0		0	
8	0	0	0	0	0		0	
9	0	0	0	0	0		0	
10	0	0	0	0	0		0	
11	0	0	0	0	0		0	
12	0	0	0	0	0	0	0	
13	0	0	0	0	0		0	
14	0	0	0	0	0		0	
15	0	0	0	0	0		0	
16	0	0	0	0	0		0	
17	0	0	0	0	0		0	
18	0	0	0	0	0	0	0	
19	0	0	0	0	0		0	
20	0	0	0	0	0		0	
21	0	0	0	0	0		0	
22	0	0	0	0	0		0	
23	0	0	0	0	0		0	
24	0	0	0	0	0	0	0	
25	0	0	0	0	0		0	
26	0	0	0	0	0		0	
27	0	0	0	0	0		0	
28	0	0	0	0	0		0	
29	0	0	0	0	0		0	
30	0	0	0	0	0	0	0	

30 Minute Average:

0 % Opacity

BFR-V2 WK1

VISIBLE EMISSION DATA SUMMARY - ENGINE #2 - RUN 1 (continued)

Company: Browning-Ferris Gas Services, Inc.
Facility: Richmond, VA

Date: 2/15/94

Run: 1

Process: Landfill Gas Engine Generator

Observer: Timothy J. Senger

Start Time: 11:55

Stop Time: 12:25

Set No.	Reading Interval				1-min avgs.	6-min avgs.	Rolling 6-min avgs.	Comments
	0 sec.	15 sec.	30 sec.	45 sec.				
1	0	0	0	0	0			
2	0	0	0	0	0			
3	0	0	0	0	0			
4	0	0	0	0	0			
5	0	0	0	0	0			
6	0	0	0	0	0	0	0	
7	0	0	0	0	0		0	
8	0	0	0	0	0		0	
9	0	0	0	0	0		0	
10	0	0	0	0	0		0	
11	0	0	0	0	0		0	
12	0	0	0	0	0	0	0	
13	0	0	0	0	0		0	
14	0	0	0	0	0		0	
15	0	0	0	0	0		0	
16	0	0	0	0	0		0	
17	0	0	0	0	0		0	
18	0	0	0	0	0	0	0	
19	0	0	0	0	0		0	
20	0	0	0	0	0		0	
21	0	0	0	0	0		0	
22	0	0	0	0	0		0	
23	0	0	0	0	0		0	
24	0	0	0	0	0	0	0	
25	0	0	0	0	0		0	
26	0	0	0	0	0		0	
27	0	0	0	0	0		0	
28	0	0	0	0	0		0	
29	0	0	0	0	0		0	
30	0	0	0	0	0	0	0	

30 Minute Average:

0 % Opacity

Run Average:

0 % Opacity

VISIBLE EMISSION DATA SUMMARY - ENGINE #3 - RUN 1

Company: Browning-Ferris Gas Services, Inc.
Facility: Richmond, VA

Date: 2/15/94

Run: 1

Process: Landfill Gas Engine Generator

Observer: Timothy J. Senger

Start Time: 11:25

Stop Time: 11:55

Set No.	Reading Interval				1-min avgs.	6-min avgs.	Rolling 6-min avgs.	Comments
	0 sec.	15 sec.	30 sec.	45 sec.				
1	0	0	0	0	0			
2	0	0	0	0	0			
3	0	0	0	0	0			
4	0	0	0	0	0			
5	0	0	0	0	0			
6	0	0	0	0	0	0	0	
7	0	0	0	0	0		0	
8	0	0	0	0	0		0	
9	0	0	0	0	0		0	
10	0	0	0	0	0		0	
11	0	0	0	0	0		0	
12	0	0	0	0	0	0	0	
13	0	0	0	0	0		0	
14	0	0	0	0	0		0	
15	0	0	0	0	0		0	
16	0	0	0	0	0		0	
17	0	0	0	0	0		0	
18	0	0	0	0	0	0	0	
19	0	0	0	0	0		0	
20	0	0	0	0	0		0	
21	0	0	0	0	0		0	
22	0	0	0	0	0		0	
23	0	0	0	0	0		0	
24	0	0	0	0	0	0	0	
25	0	0	0	0	0		0	
26	0	0	0	0	0		0	
27	0	0	0	0	0		0	
28	0	0	0	0	0		0	
29	0	0	0	0	0		0	
30	0	0	0	0	0	0	0	

30 Minute Average:

0 % Opacity

BPR-VES.MK1

VISIBLE EMISSION DATA SUMMARY - ENGINE #3 - RUN 1 (continued)

Company: Browning-Ferris Gas Services, Inc.
Facility: Richmond, VA

Date: 2/15/94

Run: 1

Process: Landfill Gas Engine
Generator

Observer: Timothy J. Senger

Start Time: 11:55

Stop Time: 12:25

Set No.	Reading Interval				1-min avgs.	6-min avgs.	Rolling 6-min avgs.	Comments
	0 sec.	15 sec.	30 sec.	45 sec.				
1	0	0	0	0	0			
2	0	0	0	0	0			
3	0	0	0	0	0			
4	0	0	0	0	0			
5	0	0	0	0	0			
6	0	0	0	0	0	0	0	
7	0	0	0	0	0		0	
8	0	0	0	0	0		0	
9	0	0	0	0	0		0	
10	0	0	0	0	0		0	
11	0	0	0	0	0		0	
12	0	0	0	0	0	0	0	
13	0	0	0	0	0		0	
14	0	0	0	0	0		0	
15	0	0	0	0	0		0	
16	0	0	0	0	0		0	
17	0	0	0	0	0		0	
18	0	0	0	0	0	0	0	
19	0	0	0	0	0		0	
20	0	0	0	0	0		0	
21	0	0	0	0	0		0	
22	0	0	0	0	0		0	
23	0	0	0	0	0		0	
24	0	0	0	0	0	0	0	
25	0	0	0	0	0		0	
26	0	0	0	0	0		0	
27	0	0	0	0	0		0	
28	0	0	0	0	0		0	
29	0	0	0	0	0		0	
30	0	0	0	0	0	0	0	

30 Minute Average:

0 % Opacity

Run Average:

0 % Opacity

Visible Emission Observation Form

Company Name BFI
 Street Address 2325 Charles City Road
 P.O. Box 50128
 City Richmond State VA Zip 23250
 Phone (key contact) (804) 236-1463 Source ID Number Engine #1

Process Equipment Landfill Gas Generator Operating Mode Peak Load
 Control Equipment Exhaust Muffler Operating Mode Peak Load

Describe Emission Point
Horizontal Exhaust Duct (Cylinder)

Height Above Ground Level 40' Height Relative to Observer
 Start 30' End 30'
 Distance from Observer
 Start 100' End 100' Direction from Observer
 Start NE End NE

Describe Emissions
 Start Heat Plume End Heat Plume
 Emission Color None If Water Droplet Plume
 Start None End None Attached ☐ Detached ☐
 Point in the Plume at which Opacity was Determined
 Start End of Stack End End of Stack

Describe Plume Background
 Start Clear blue sky End Clear blue sky
 Background Color Blue Sky Conditions
 Start Clear End Clear
 Wind Speed 5 mph Wind Direction
 Start 5 mph End 5 mph Start N-NE End N-NE
 Ambient Temp 55°F Wet Bulb Temp 78°F RH Percent 70
 Start 55°F End 56°F

Stack with Plume ☐
 Sun ☐
 Wind ☐

Source Layout Sketch

Observer's Position

Sun Location Line

Observation date <u>13 Feb 94</u>					Start Time <u>1125</u>	End Time <u>1155</u>
MIN	SEC	0	15	30	45	Comments
1	0	0	0	0	0	
2	0	0	0	0	0	
3	0	0	0	0	0	
4	0	0	0	0	0	
5	0	0	0	0	0	
6	0	0	0	0	0	
7	0	0	0	0	0	
8	0	0	0	0	0	
9	0	0	0	0	0	
10	0	0	0	0	0	
11	0	0	0	0	0	
12	0	0	0	0	0	
13	0	0	0	0	0	
14	0	0	0	0	0	
15	0	0	0	0	0	
16	0	0	0	0	0	
17	0	0	0	0	0	
18	0	0	0	0	0	
19	0	0	0	0	0	
20	0	0	0	0	0	
21	0	0	0	0	0	
22	0	0	0	0	0	
23	0	0	0	0	0	
24	0	0	0	0	0	
25	0	0	0	0	0	
26	0	0	0	0	0	
27	0	0	0	0	0	
28	0	0	0	0	0	
29	0	0	0	0	0	
30	0	0	0	0	0	

Observer's Name (print) Timothy J. Senger
 Observer's Signature Timothy J. Senger
 Organization TRC
 Certified By EPA Region 1
 Date 5 Oct 93
 Continued on VEO Form Number 500493

TRC

Visible Emission Observation Form

Company Name BFI		
Street Address 2325 Charles City Road		
P.O. Box 50128		
City Richmond	State VA	Zip 23250
Phone (key contact) (804) 236-1463	Source ID Number Engine #1	

Process Equipment Landfill Gas Generator	Operating Mode Peak Load
Control Equipment Exhaust Muffler	Operating Mode Peak Load

Describe Emission Point Horizontal Exhaust Duct (Cylinder)	
Height Above Ground Level 410'	Height Relative to Observer Start 36' End 36'
Distance from Observer Start 100' End 100'	Direction from Observer Start NE End NE

Describe Emissions	
Start Heat Plume	End Heat Plume
Emission Color None	If Water Droplet Plume ☐
Start None End None	Attached ☐ Detached ☐
Point in the Plume at which Opacity was Determined	
Start End of Stack	End End of Stack

Describe Plume Background	
Start Clear Blue Sky	End Clear Blue Sky
Background Color Blue	Sky Conditions Clear
Start Blue End Blue	Start Clear End Clear
Wind Speed 5 mph	Wind Direction N-NE
Start 5 mph End 5 mph	Start N-NE End N-NE
Ambient Temp 56°F	Wet Bulb Temp 72°F
Start 56°F End 57°F	Start 72°F End 72°F

Stack with Plume	Source Layout Sketch	Draw North Arrow
Sun	Emission Point	
Wind	Observer's Position	
Sun Location Line		

Additional Information

Observation Date 15 Feb 94		Start Time 1155		End Time 1225		
MIN	SEC	0	15	30	45	Comments
1		0	0	0	0	
2		0	0	0	0	
3		0	0	0	0	
4		0	0	0	0	
5		0	0	0	0	
6		0	0	0	0	
7		0	0	0	0	
8		0	0	0	0	
9		0	0	0	0	
10		0	0	0	0	
11		0	0	0	0	
12		0	0	0	0	
13		0	0	0	0	
14		0	0	0	0	
15		0	0	0	0	
16		0	0	0	0	
17		0	0	0	0	
18		0	0	0	0	
19		0	0	0	0	
20		0	0	0	0	
21		0	0	0	0	
22		0	0	0	0	
23		0	0	0	0	
24		0	0	0	0	
25		0	0	0	0	
26		0	0	0	0	
27		0	0	0	0	
28		0	0	0	0	
29		0	0	0	0	
30		0	0	0	0	

Observer's Name (print) Timothy A. Seeger
Observer's Signature Timothy A. Seeger
Organization TRC
Certified By EDH Region 1
Continued on VEO Form Number 50 Oct 93

TRC

Visible Emission Observation Form

Company Name BFI
 Street Address 2325 Charles City Road
P.O. Box 50128
 City Richmond State VA Zip 23250
 Phone (key contact) (804) 236-1463 Source ID Number Engine #2

Process Equipment Landfill Gas Generator Operating Mode Peak Load
 Control Equipment Exhaust Muffler Operating Mode Peak Load

Describe Emission Point
Horizontal Exhaust Duct (Cylinder)

Height Above Ground Level 40' Height Relative to Observer
 Start 36' End 36'
 Distance from Observer
 Start 100' End 100' Direction from Observer
 Start NE End NE

Describe Emissions
 Start Heat Plume End Heat Plume
 Emission Color None If Water Droplet Plume
 Start None End None Attached ☐ Detached ☐
 Point in the Plume at which Opacity was Determined
 Start End of Stack End End of Stack

Describe Plume Background
 Start Clear Blue Sky End Clear Blue Sky
 Background Color Blue Sky Conditions Clear
 Start Blue End Blue Start Clear End Clear
 Wind Speed 5 mph Wind Direction N-NE
 Start 5 mph End 5 mph Start N-NE End N-NE
 Ambient Temp 55°F Wet Bulb Temp 78°F RH Percent 72%
 Start 55°F End 56°F Start 78°F End 78°F

Stack with Plume ☐ Sun ☒ Wind ☒
 Source Layout Sketch
 Draw North Arrow
 Emission Point
 Observer's Position
 Sun Location Line

Additional Information

Observation date <u>15 Feb 94</u>		Start Time <u>1125</u>		End Time <u>1155</u>	
sec	0	15	30	45	Comments
MIN					
1	0	0	0	0	
2	0	0	0	0	
3	0	0	0	0	
4	0	0	0	0	
5	0	0	0	0	
6	0	0	0	0	
7	0	0	0	0	
8	0	0	0	0	
9	0	0	0	0	
10	0	0	0	0	
11	0	0	0	0	
12	0	0	0	0	
13	0	0	0	0	
14	0	0	0	0	
15	0	0	0	0	
16	0	0	0	0	
17	0	0	0	0	
18	0	0	0	0	
19	0	0	0	0	
20	0	0	0	0	
21	0	0	0	0	
22	0	0	0	0	
23	0	0	0	0	
24	0	0	0	0	
25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	0	0	
29	0	0	0	0	
30	0	0	0	0	

Observer's Name (print) Timothy J. Senger
 Observer's Signature Timothy J. Senger 15 Feb 94
 Organization TRC
 Certified By EPA Region 1 5 Oct 93
 Continued on VEO Form Number 5000

TRC

Visible Emission Observation Form

Company Name <u>BFI</u>		
Street Address <u>2325 Charles City Road</u>		
P.O. Box <u>50128</u>		
City <u>Richmond</u>	State <u>VA</u>	Zip <u>23250</u>
Phone (key contact) <u>(804) 236-1463</u>	Source ID Number <u>Engine #2</u>	

Process Equipment <u>Landfill Gas Generator</u>	Operating Mode <u>Peak Load</u>
Control Equipment <u>Exhaust Muffler</u>	Operating Mode <u>Peak Load</u>

Describe Emission Point <u>Horizontal Exhaust Duct (Cylinder)</u>	
Height Above Ground Level <u>40'</u>	Height Relative to Observer Start <u>36'</u> End <u>36'</u>
Distance from Observer Start <u>100'</u> End <u>100'</u>	Direction from Observer Start <u>NE</u> End <u>NE</u>

Describe Emissions	
Start <u>Heat Plume</u>	End <u>Heat Plume</u>
Emission Color Start <u>None</u> End <u>None</u>	If Water Droplet Plume Attached ☐ Detached ☐
Point in the Plume at which Opacity was Determined Start <u>End of Stack</u> End <u>End of Stack</u>	

Describe Plume Background	
Start <u>Clear Blue Sky</u>	End <u>Clear Blue Sky</u>
Background Color Start <u>Blue</u> End <u>Blue</u>	Sky Conditions Start <u>Clear</u> End <u>Clear</u>
Wind Speed Start <u>5mph</u> End <u>5mph</u>	Wind Direction Start <u>N-NE</u> End <u>N-NE</u>
Ambient Temp. Start <u>51°F</u> End <u>57°F</u>	Wet Bulb Temp Start <u>78°F</u> End <u>72°F</u>

Stack with Plume	Source Layout Sketch	Draw North Arrow
Sun	Emission Point	
Wind	Observer's Position	
Sun Location Line		

Additional Information

Observation date <u>15 Feb 94</u>		Start Time <u>1155</u>	End Time <u>1225</u>		
SEC MIN	0	15	30	45	Comments
1	0	0	0	0	
2	0	0	0	0	
3	0	0	0	0	
4	0	0	0	0	
5	0	0	0	0	
6	0	0	0	0	
7	0	0	0	0	
8	0	0	0	0	
9	0	0	0	0	
10	0	0	0	0	
11	0	0	0	0	
12	0	0	0	0	
13	0	0	0	0	
14	0	0	0	0	
15	0	0	0	0	
16	0	0	0	0	
17	0	0	0	0	
18	0	0	0	0	
19	0	0	0	0	
20	0	0	0	0	
21	0	0	0	0	
22	0	0	0	0	
23	0	0	0	0	
24	0	0	0	0	
25	0	0	0	0	
26	0	0	0	0	
27	0	0	0	0	
28	0	0	0	0	
29	0	0	0	0	
30	0	0	0	0	

Observer's Name (print) <u>Timothy J. Senger</u>
Observer's Signature <u>Timothy J. Senger</u>
Organization <u>TRC</u>
Certified By <u>EPA Region 1</u>
Continued on VEO Form Number <u>508 93</u>

TRC

Visible Emission Observation Form

Company Name BFI
 Street Address 2325 Charles City Road
P.O. Box 50128
 City Richmond State VA Zip 23250
 Phone (key contact) (804) 236-1463 Source ID Number Engine #3

Process Equipment Landfill Gas Generator Operating Mode Peak Load
 Control Equipment Exhaust Muffler Operating Mode Peak Load

Describe Emission Point
Horizontal Exhaust Duct (Cylinder)

Height Above Ground Level 40' Height Relative to Observer Start 30' End 30'
 Distance from Observer Start 100' End 100' Direction from Observer Start NE End NE

Describe Emissions
 Start Hot Plume End Hot Plume
 Emission Color Start None End None If Water Droplet Plume Attached ☐ Detached ☐
 Point in the Plume at which opacity was determined Start End of Stack End End of Stack

Describe Plume Background
 Start Clear Blue Sky End Clear Blue Sky
 Background Color Start Blue End Blue Sky Conditions Start Clear End Clear
 Wind Speed Start 5mph End 5mph Wind Direction Start N-NE End N-NE
 Ambient Temp Start 55°F End 56°F Wet Bulb Temp 78°F RH Percent 72%

Stack with Plume ☐
 Sun ☒
 Wind ☒
 Source Layout Sketch
 Draw North Arrow
 Emission Point
 Observer's Position
 Sun Location Line
 140°

Additional Information

Observation date		Start Time		End Time		
13 Feb 94		1125		1155		
MIN	SEC	0	15	30	45	Comments
1		0	0	0	0	
2		0	0	0	0	
3		0	0	0	0	
4		0	0	0	0	
5		0	0	0	0	
6		0	0	0	0	
7		0	0	0	0	
8		0	0	0	0	
9		0	0	0	0	
10		0	0	0	0	
11		0	0	0	0	
12		0	0	0	0	
13		0	0	0	0	
14		0	0	0	0	
15		0	0	0	0	
16		0	0	0	0	
17		0	0	0	0	
18		0	0	0	0	
19		0	0	0	0	
20		0	0	0	0	
21		0	0	0	0	
22		0	0	0	0	
23		0	0	0	0	
24		0	0	0	0	
25		0	0	0	0	
26		0	0	0	0	
27		0	0	0	0	
28		0	0	0	0	
29		0	0	0	0	
30		0	0	0	0	

Observer's Name (print) Timothy J. Senger
 Observer's Signature Timothy J. Senger 15 Feb 94
 Organization TRC
 Certified By EPA Region 1 500-93
 Continued on VEO Form Number 500-93

TRC

Visible Emission Observation Form

Company Name <u>BFI</u>		
Street Address <u>2325 Charles City Road</u>		
<u>P.O. Box 50128</u>		
City <u>Richmond</u>	State <u>VA</u>	Zip <u>23250</u>
Phone (key contact) <u>(804) 236-1663</u>	Source ID Number <u>Engine #3</u>	

Process Equipment <u>Landfill Gas Generator</u>	Operating Mode <u>Peak Load</u>
Control Equipment <u>Exhaust Muffler</u>	Operating Mode <u>Peak Load</u>

Describe Emission Point
Horizontal Exhaust Duct (Cylinder)

Height Above Ground Level <u>40'</u>	Height Relative to Observer / Start <u>36'</u> End <u>36'</u>
Distance from Observer Start <u>100'</u> End <u>100'</u>	Direction from Observer Start <u>NE</u> End <u>NE</u>

Describe Emissions	
Start <u>Hot Plume</u>	End <u>Hot Plume</u>
Emission Color Start <u>None</u> End <u>None</u>	If Water Droplet Plume Attached ☐ Detached ☐
Point in the Plume at which Opacity was Determined	
Start <u>End of Stack</u>	End <u>End of Stack</u>

Describe Plume Background	
Start <u>Clear Blue Sky</u>	End <u>Clear Blue Sky</u>
Background Color Start <u>Blue</u> End <u>Blue</u>	Sky Conditions Start <u>Clear</u> End <u>Clear</u>
Wind Speed Start <u>5 mph</u> End <u>5 mph</u>	Wind Direction Start <u>N-NE</u> End <u>N-NE</u>
Ambient Temp. Start <u>56°F</u> End <u>57°F</u>	Wet Bulb Temp <u>78°F</u> RH Percent <u>70%</u>

Stack with Plume ☐

Sun ☒

Wind ☐

Source Layout Sketch

Emission Point

Observer's Position

Sun Location Line

Draw North Arrow

Additional Information

Observation Date <u>15 Feb 94</u>		Start Time <u>1155</u>		End Time <u>1225</u>		
MIN	SEC	0	15	30	45	Comments
1		0	0	0	0	
2		0	0	0	0	
3		0	0	0	0	
4		0	0	0	0	
5		0	0	0	0	
6		0	0	0	0	
7		0	0	0	0	
8		0	0	0	0	
9		0	0	0	0	
10		0	0	0	0	
11		0	0	0	0	
12		0	0	0	0	
13		0	0	0	0	
14		0	0	0	0	
15		0	0	0	0	
16		0	0	0	0	
17		0	0	0	0	
18		0	0	0	0	
19		0	0	0	0	
20		0	0	0	0	
21		0	0	0	0	
22		0	0	0	0	
23		0	0	0	0	
24		0	0	0	0	
25		0	0	0	0	
26		0	0	0	0	
27		0	0	0	0	
28		0	0	0	0	
29		0	0	0	0	
30		0	0	0	0	

Observer's Name (print) <u>Timothy J. Senger</u>
Observer's Signature <u>Timothy J. Senger</u>
Organization <u>TRC</u>
Certified By <u>EPH Region 1</u>
Continued on VEO Form Number <u>50 of 93</u>

TRC

United States Environmental Protection Agency Region 1 Environmental Services Division

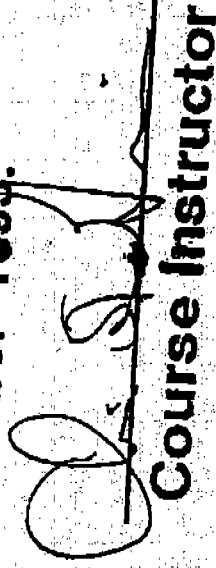


Certifies That
TIMOTHY J. SENG

Meets the qualifications prescribed by the Code of Federal Regulations
Vol. 40; Part 60, Method 9 for the evaluation of Visible Emissions
Issued this 5th Day of October 1994.


Director

Environmental Services Division


Course Instructor

This Certificate Expires April 5th 1994.

APPENDIX D

VISIBLE EMISSIONS EVALUATION TEST DATA

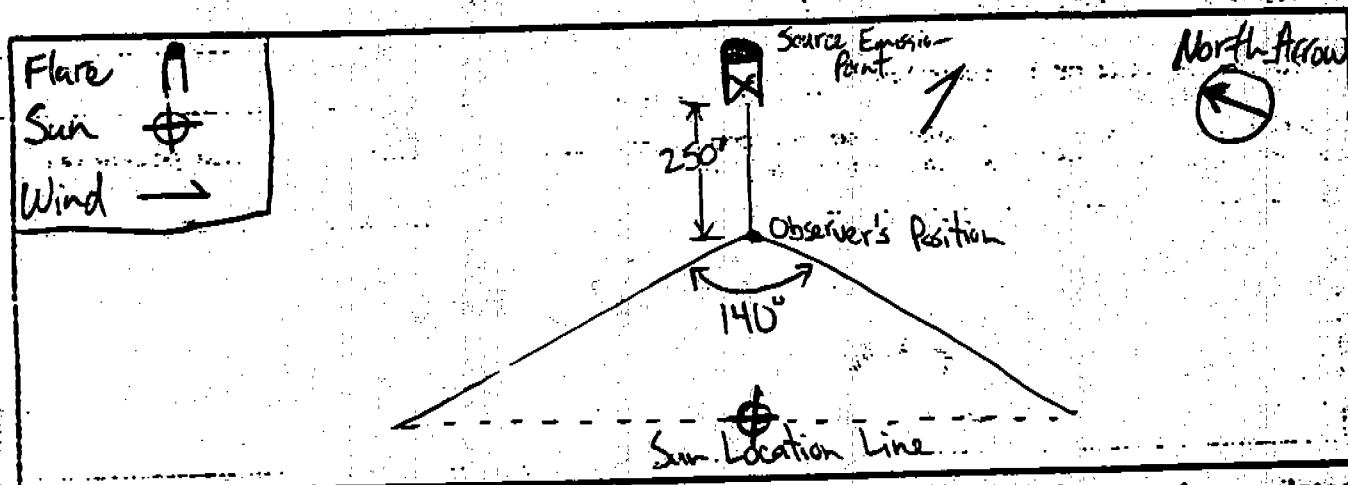
Environmental Protection Agency

Pt. 60, App. A, Meth. 22

FUGITIVE OR SMOKE EMISSION INSPECTION
OUTDOOR LOCATION

Company <u>BFI</u>	Observer <u>Timothy J. Singer</u>
Location <u>Richmond, VA</u>	Affiliation <u>TRC Environmental Corp.</u>
Company representative <u>Jamie Terzulli</u>	Date <u>17 Feb 94</u>
Sky Conditions <u>Mostly Sunny</u>	Wind direction <u>From the west towards east</u>
Precipitation <u>None</u>	Wind speed <u>5 mph</u>
Industry <u>Landfill Gas</u>	Process unit <u>Landfill Flare</u>

Sketch process unit; indicate observer position relative to source and sun; indicate potential emission points and/or actual emission points.



OBSERVATIONS

Clock time	Observation period duration, min:sec	Accumulated emission time, min:sec
------------	--------------------------------------	------------------------------------

Begin Observation

1500

20:00

0:12.72 sec

1520

5 min Break

1525

20:00

0:05.50

1545

5 min Break

1550

20:00

0:06.49

1610

5 min Break

End observation

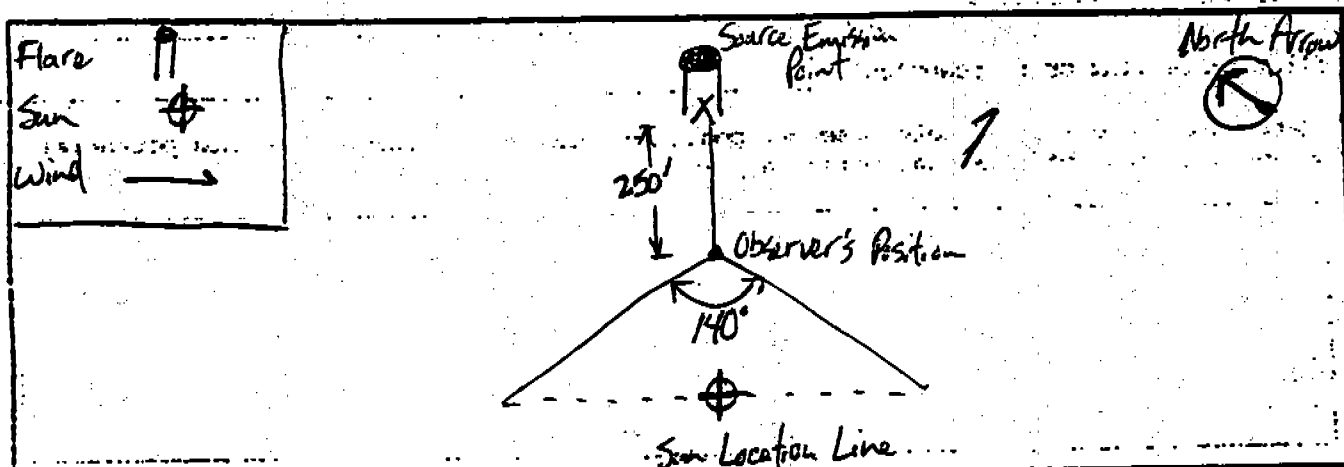
SUBTOTAL 60:00 0:24.71

Environmental Protection Agency

Pt. 60, App. A, Meth. 22

FUGITIVE OR SMOKE EMISSION INSPECTION OUTDOOR LOCATION	
Company <u>BFI</u>	Observer <u>Timothy J. Senger</u>
Location <u>Richmond, VA</u>	Affiliation <u>TRC Environmental Corp.</u>
Company representative <u>Ernie Terzulli</u>	Date <u>17 Feb 94</u>
Sky Conditions <u>Mostly Sunny</u>	Wind direction <u>From the west</u>
Precipitation <u>None</u>	Wind speed <u>5 mph</u>
Industry <u>Landfill Gas</u>	Process unit <u>Landfill Flare</u>

Sketch process unit; indicate observer position relative to source and sun; indicate potential emission points and/or actual emission points.



OBSERVATIONS:

	Clock time	Observation period duration, min:sec	Accumulated emission time, min:sec
Begin Observation	1615	20:00	0:04.30
	1635		
5 min Break			
	1640	20:00	0:04.56
	1700		
5 min Break			
	1705	20:00	0:13.78
	1725		
End observation	TOTAL	120:00	0:47.35

United States Environmental Protection Agency Region 1 Environmental Services Division



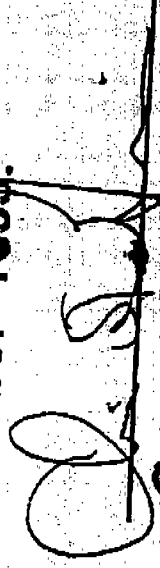
Certifies That
TIMOTHY J. SENG

Meets the qualifications prescribed by the Code of Federal Regulations
Vol.40; Part 60, Method 9 for the evaluation of Visible Emissions
Issued this 5th Day of October 1993.



Director

Environmental Services Division



Course Instructor

This Certificate Expires April 5th 1994.

APPENDIX E

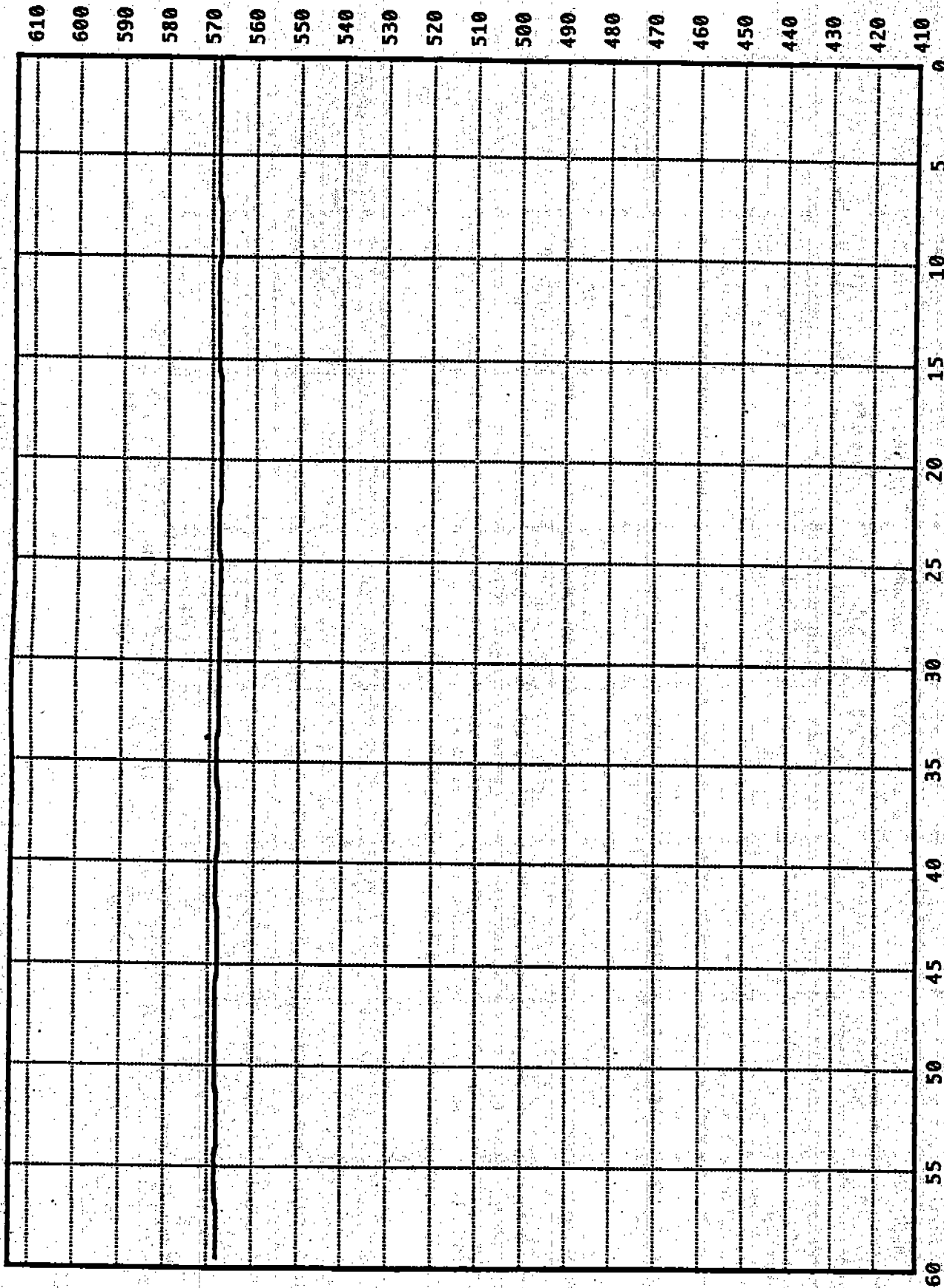
FACILITY PROCESS DATA

A		B		C		D		E		F		G		H											
1	COMPRESSOR C201A PRESSURE	COMPRESSOR C201A PRESSURE	COMPRESSOR C201A OIL PRESS	COMPRESSOR C201A DISCH TEMP	COMPRESSOR C201B PRESSURE	COMPRESSOR C201B PRESSURE	COMPRESSOR C201B OIL PRESS	COMPRESSOR C201B DISCH TEMP																	
	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL																	
2	COMPRESSOR C201A STATUS	UNIT #1 FUEL GAS SCF	UNIT #2 FUEL GAS SCF	UNIT #3 FUEL GAS SCF	COMPRESSOR C201B STATUS	COMPRESSOR C201B STATUS	EXPORT XFMR OIL LEVEL/TEMP																		
	RUNNING	119472	132898	135084	DOWN	NORMAL																			
3	CURRENT FUEL FLOW CFM	UNIT #1 FUEL GAS MMBTU	UNIT #2 FUEL GAS MMBTU	UNIT #3 FUEL GAS MMBTU	TOTAL FUEL FLOW SCF		86-2 MAIN LOCKOUT RELAY	86-1 UTILITY LOCKOUT RELAY																	
	634	67.55	75.13	76.37	387454	OPEN	OPEN	OPEN																	
4	E202 LEVEL SHUTDOWN	E202 LEVEL ALARM	INLET SEPARATOR LEVEL	OUTLET SEPARATOR LEVEL	LOW PROCESS GAS PSIG		TRANSFER TRIP STATUS	BATTERY CHARGER FAILURE																	
	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	OPEN	OPEN	NORMAL																	
5							24 HOUR TIME CUE	AUX XFMR OIL LEVEL/TEMP																	
						NORMAL	NORMAL	NORMAL																	
6	FAN #1 OPERATING STATUS	FAN #2 OPERATING STATUS	FAN #3 OPERATING STATUS		LOSS OF PURGE PRESSURE		FIRE DETECTION STATUS	STATION ESD STATUS																	
	ON	ON	ON		NORMAL		NORMAL	NORMAL																	
Page	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Scanning...				

U1 let run start

	A	B	C	D	E	F	G	H													
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL													
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 131986	UNIT #2 FUEL GAS SCF 145415	UNIT #3 FUEL GAS SCF 147635	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL														
3	CURRENT FUEL FLOW CFM 637	UNIT #1 FUEL GAS MMBTU 74.67	UNIT #2 FUEL GAS MMBTU 82.25	UNIT #3 FUEL GAS MMBTU 83.50	TOTAL FUEL FLOW SCF 425040		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN													
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL													
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL													
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL													
Page	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Scanning...

U1 let run end



568.6

MINUTES

U1 1st run

RICHMOND ELECTRIC

Tue, Feb 15, 1994

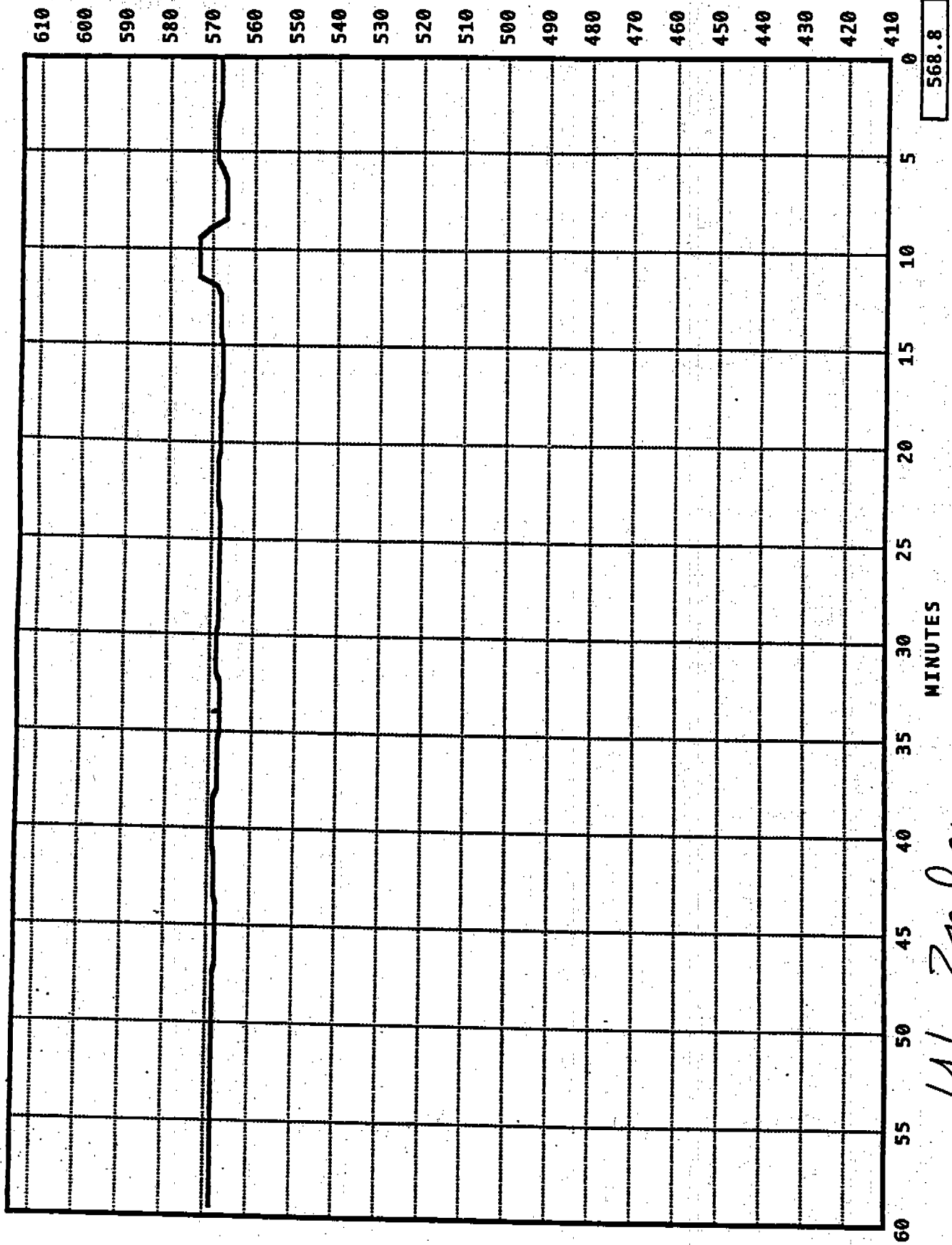
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	A	B	C	D	E	F	G	H													
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL													
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 157293	UNIT #2 FUEL GAS SCF 170728	UNIT #3 FUEL GAS SCF 173034	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL														
3	CURRENT FUEL FLOW CFM 634	UNIT #1 FUEL GAS MMBTU 89.06	UNIT #2 FUEL GAS MMBTU 96.64	UNIT #3 FUEL GAS MMBTU 97.94	TOTAL FUEL FLOW SCF 501060		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN													
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPERATOR LEVEL NORMAL	OUTLET SEPERATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL													
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL													
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL													
Page	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Scanning...

U1 2nd run start

	A	B	C	D	E	F	G	H													
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL													
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 170872	UNIT #2 FUEL GAS SCF 184352	UNIT #3 FUEL GAS SCF 186692	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL														
3	CURRENT FUEL FLOW CFM 640	UNIT #1 FUEL GAS MMBTU 96.78	UNIT #2 FUEL GAS MMBTU 104.38	UNIT #3 FUEL GAS MMBTU 105.71	TOTAL FUEL FLOW SCF 541921		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN													
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL													
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL													
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL													
Page	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Scanning...

U1 end 2nd



41 2nd run

	A	B	C	D	E	F	G	H													
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL													
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 174692	UNIT #2 FUEL GAS SCF 188169	UNIT #3 FUEL GAS SCF 190539	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL														
3	CURRENT FUEL FLOW CFM 641	UNIT #1 FUEL GAS MMBTU 98.95	UNIT #2 FUEL GAS MMBTU 106.55	UNIT #3 FUEL GAS MMBTU 107.89	TOTAL FUEL FLOW SCF 553405		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN													
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL													
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL													
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL													
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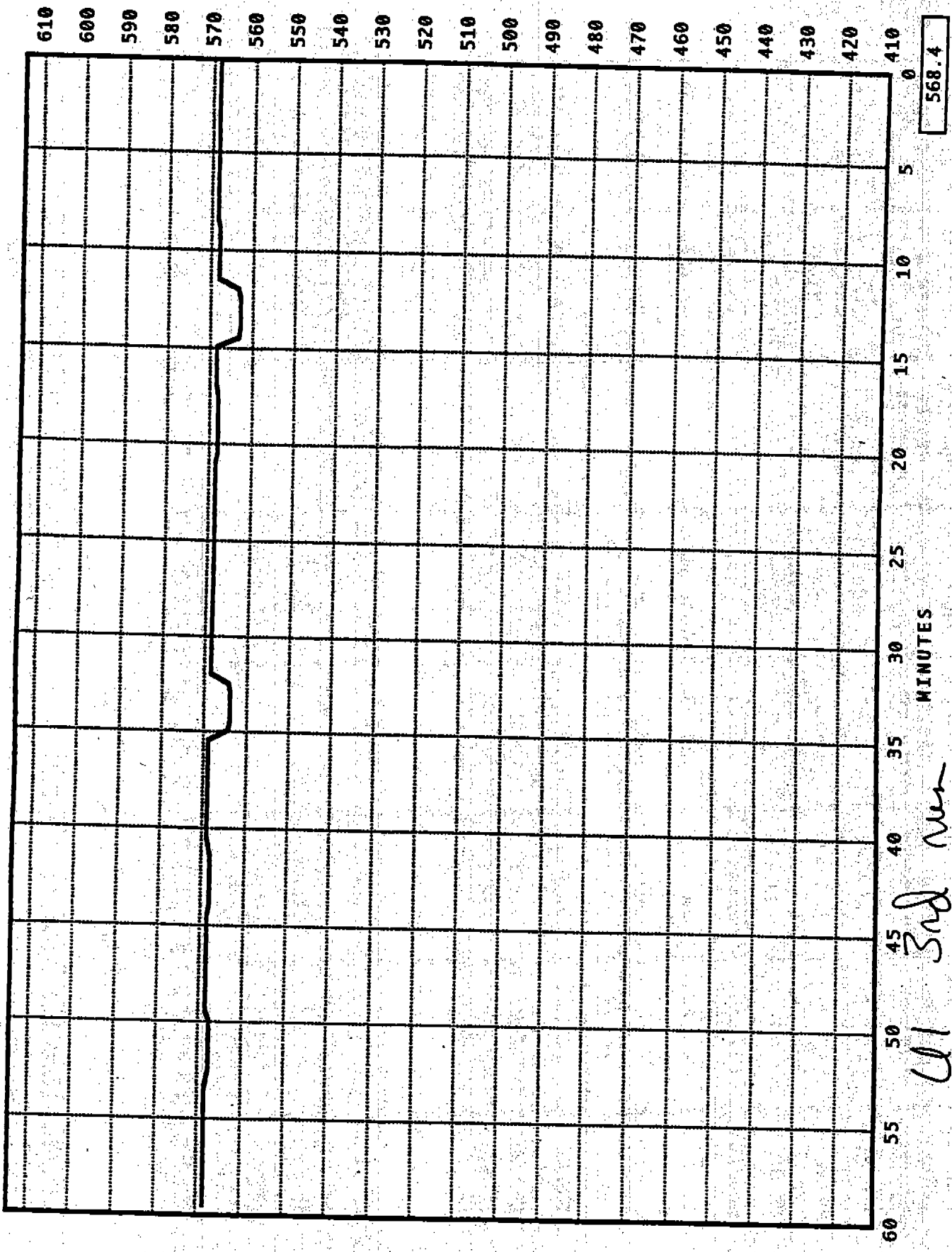
U1 3rd run start

	A	B	C	D	E	F	G	H
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 187125	UNIT #2 FUEL GAS SCF 200611	UNIT #3 FUEL GAS SCF 203141	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL	
3	CURRENT FUEL FLOW CFM 641	UNIT #1 FUEL GAS MMBTU 106.01	UNIT #2 FUEL GAS MMBTU 113.62	UNIT #3 FUEL GAS MMBTU 115.05	TOTAL FUEL FLOW SCF 590882		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL
Page	1	2	3	4	5	6	7	8
	9	10	11	12	13	14	15	16
	17	18	19	20	Scanning...			

U1 3rd run end

LAURELL GAS HEATING VALVE - SATURATED - RICHMOND

10 SAT



568.4

	A	B	C	D	E	F	G	H	
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL	
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 126119	UNIT #2 FUEL GAS SCF 126531	UNIT #3 FUEL GAS SCF 127530	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL		
3	CURRENT FUEL FLOW CFM 656	UNIT #1 FUEL GAS MMBTU 70.45	UNIT #2 FUEL GAS MMBTU 70.68	UNIT #3 FUEL GAS MMBTU 71.25	TOTAL FUEL FLOW SCF 380179		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN	
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL	
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL	
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL	
Page	1	2	3	4	5	6	7	8	
	9	10	11	12	13	14	15	16	
	17	18	19	20	Scanning...				

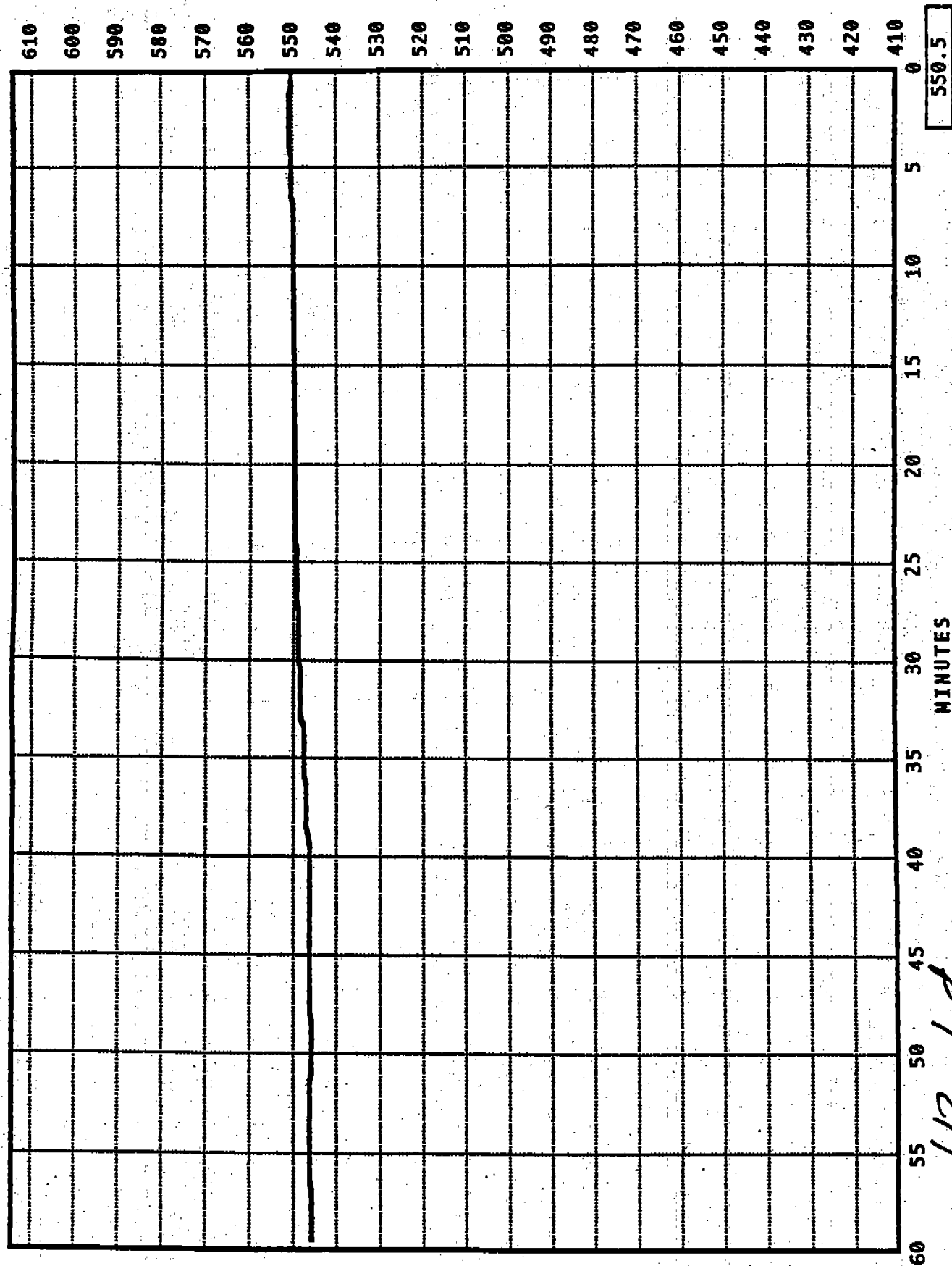
42 lotum start

	A	B	C	D	E	F	G	H													
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL													
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 138767	UNIT #2 FUEL GAS SCF 139220	UNIT #3 FUEL GAS SCF 140128	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL														
3	CURRENT FUEL FLOW CFM 653	UNIT #1 FUEL GAS MMBTU 77.39	UNIT #2 FUEL GAS MMBTU 77.64	UNIT #3 FUEL GAS MMBTU 78.16	TOTAL FUEL FLOW SCF 418114		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN													
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL													
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL													
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL													
Page	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Scanning...

U2 lot run end

LANDFILL GAS HEATING \ AUE - SATURATED - RICHMOND

70 SAT

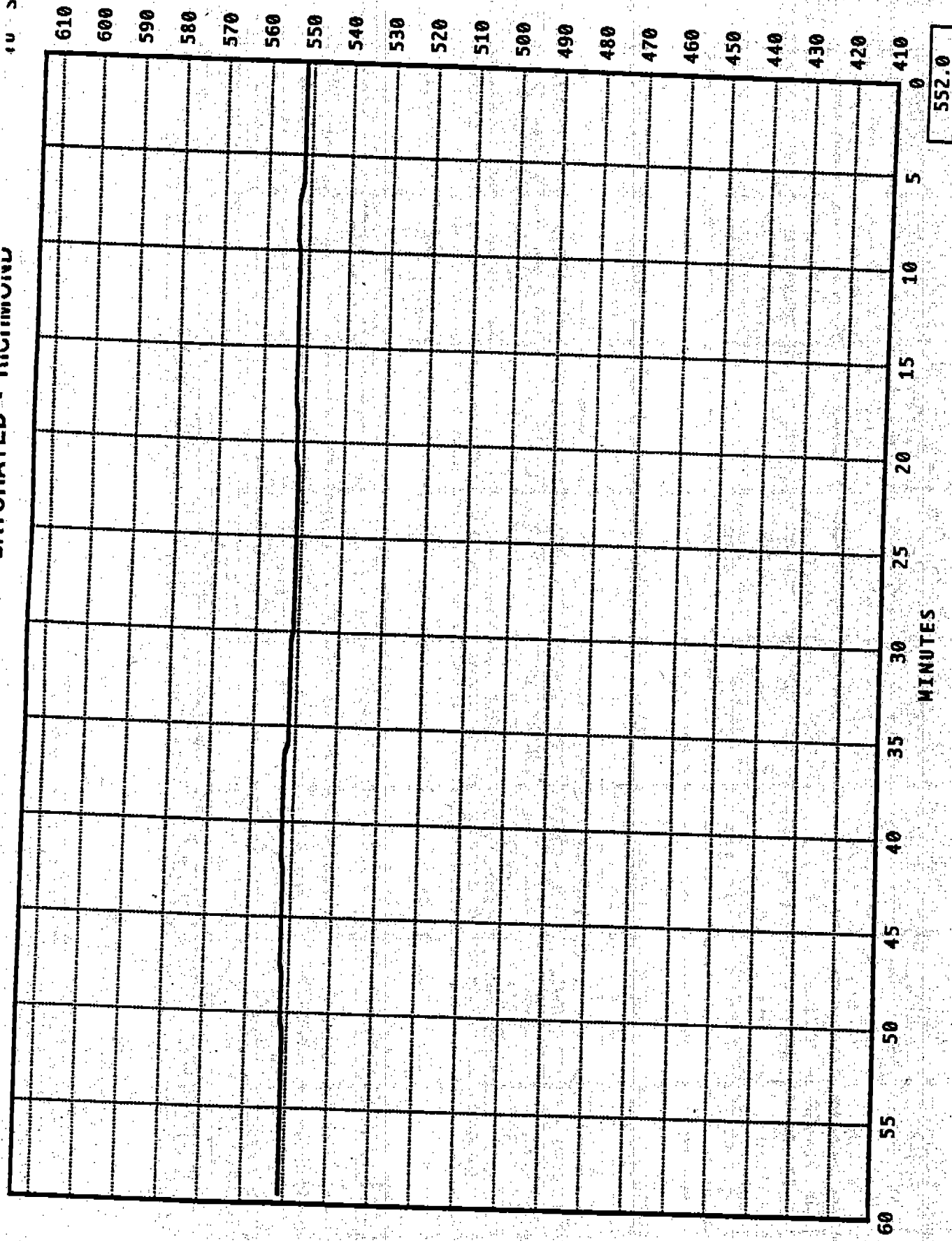


	A	B	C	D	E	F	G	H													
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL													
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 249327	UNIT #2 FUEL GAS SCF 149030	UNIT #3 FUEL GAS SCF 150677	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL														
3	CURRENT FUEL FLOW CFM 628	UNIT #1 FUEL GAS MMBTU 83.20	UNIT #2 FUEL GAS MMBTU 83.04	UNIT #3 FUEL GAS MMBTU 83.97	TOTAL FUEL FLOW SCF 449032		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN													
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL													
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL													
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL													
Page	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Scanning...

42 2nd run start

	A	B	C	D	E	F	G	H													
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL													
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 161569	UNIT #2 FUEL GAS SCF 161307	UNIT #3 FUEL GAS SCF 162942	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL														
3	CURRENT FUEL FLOW CFM 634	UNIT #1 FUEL GAS MMBTU 89.96	UNIT #2 FUEL GAS MMBTU 89.82	UNIT #3 FUEL GAS MMBTU 90.74	TOTAL FUEL FLOW SCF 485817		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN													
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL													
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL													
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL													
Page	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Scanning...

U2 2nd run end



552.0

RICHMOND ELECTRIC	Wed, Feb 16, 1994	12:06:39 PM
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U2 2nd run

	A	B	C	D	E	F	G	H
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 190985	UNIT #2 FUEL GAS SCF 190630	UNIT #3 FUEL GAS SCF 192325	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL	
3	CURRENT FUEL FLOW CFM 625	UNIT #1 FUEL GAS MMBTU 106.42	UNIT #2 FUEL GAS MMBTU 106.22	UNIT #3 FUEL GAS MMBTU 107.17	TOTAL FUEL FLOW SCF 573938		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL
Page	1	2	3	4	5	6	7	8
	9	10	11	12	13	14	15	16
	17	18	19	20	Scanning...			

U2 3rd run start

	A	B	C	D	E	F	G	H
1	COMPRESSOR C201A PRESSURE	COMPRESSOR C201A PRESSURE	COMPRESSOR C201A OIL PRESS	COMPRESSOR C201A DISCH TEMP	COMPRESSOR C201B PRESSURE	COMPRESSOR C201B PRESSURE	COMPRESSOR C201B OIL PRESS	COMPRESSOR C201B DISCH TEMP
	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL
2	COMPRESSOR C201A STATUS	UNIT #1 FUEL GAS SCF	UNIT #2 FUEL GAS SCF	UNIT #3 FUEL GAS SCF	COMPRESSOR C201B STATUS	COMPRESSOR C201B STATUS	EXPORT XFMR OIL LEVEL/TEMP	
	RUNNING	203061	202592	204410	DOWN	DOWN	NORMAL	
3	CURRENT FUEL FLOW CFM	UNIT #1 FUEL GAS MMBTU	UNIT #2 FUEL GAS MMBTU	UNIT #3 FUEL GAS MMBTU	TOTAL FUEL FLOW SCF	TOTAL FUEL FLOW SCF	86-2 MAIN LOCKOUT RELAY	86-1 UTILITY LOCKOUT RELAY
	619	113.22	112.96	113.98	610063	610063	OPEN	OPEN
4	E202 LEVEL SHUTDOWN	E202 LEVEL ALARM	INLET SEPARATOR LEVEL	OUTLET SEPARATOR LEVEL	LOW PROCESS GAS PSIG	LOW PROCESS GAS PSIG	TRANSFER TRIP STATUS	BATTERY CHARGER FAILURE
	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	NORMAL	OPEN	NORMAL
5							24 HOUR TIME CUE	AUX XFMR OIL LEVEL/TEMP
							NORMAL	NORMAL
6	FAN #1 OPERATING STATUS	FAN #2 OPERATING STATUS	FAN #3 OPERATING STATUS		LOSS OF PURGE PRESSURE	LOSS OF PURGE PRESSURE	FIRE DETECTION STATUS	STATION ESD STATUS
	ON	ON	ON		LO	LO	NORMAL	NORMAL
Page	1	2	3	4	5	6	7	8
	9	10	11	12	13	14	15	16
	17	18	19	20	Scanning...			

U2 3rd run end

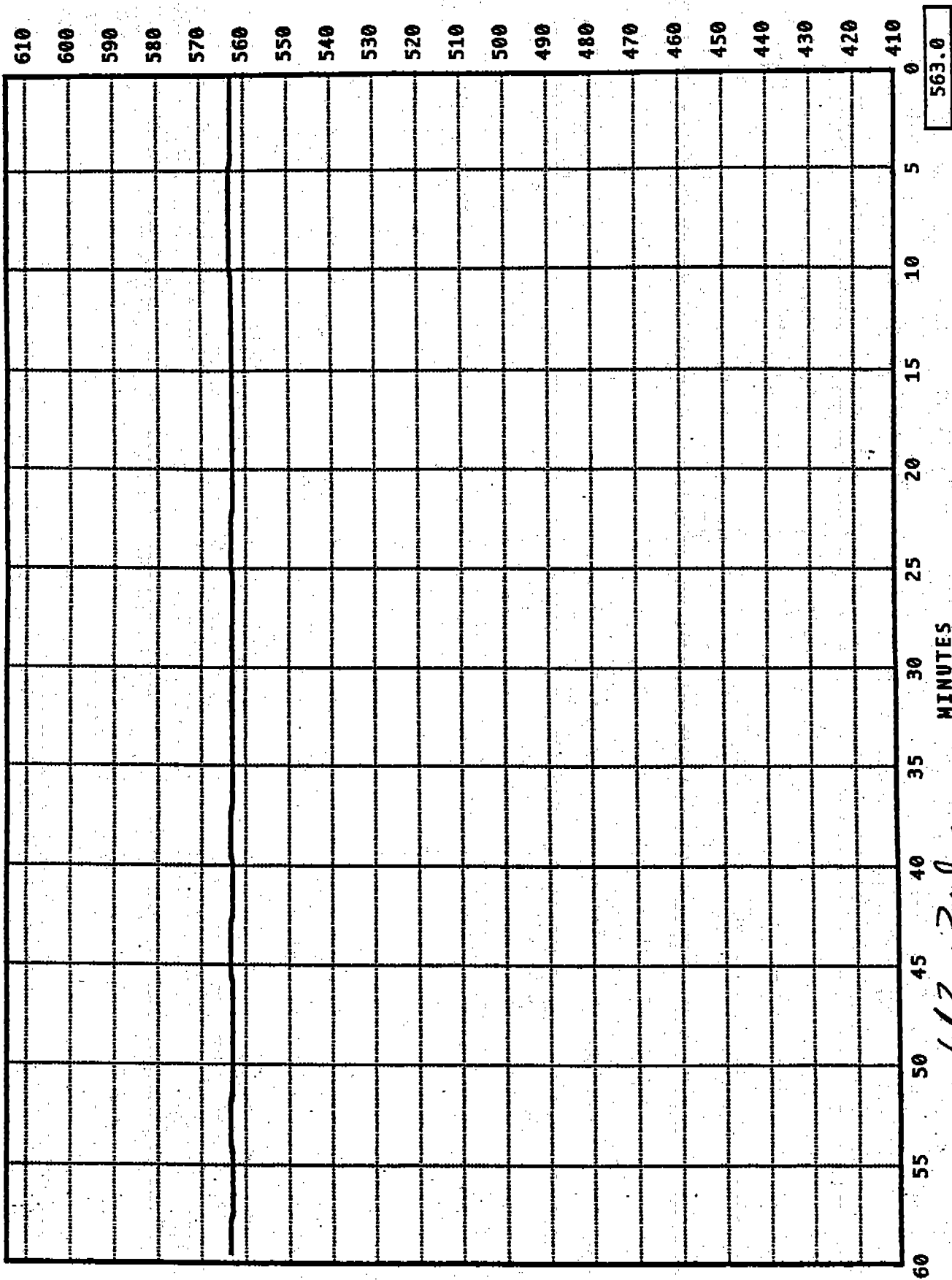
REFRIGERATION SYSTEM ALARMS

Wed, Feb 16, 1994

3:31:03 PM

LANDFILL GAS HEATING VALUE - SATURATED - RICHMOND

DU SAT



RICHMOND ELECTRIC

Wed, Feb 16, 1994

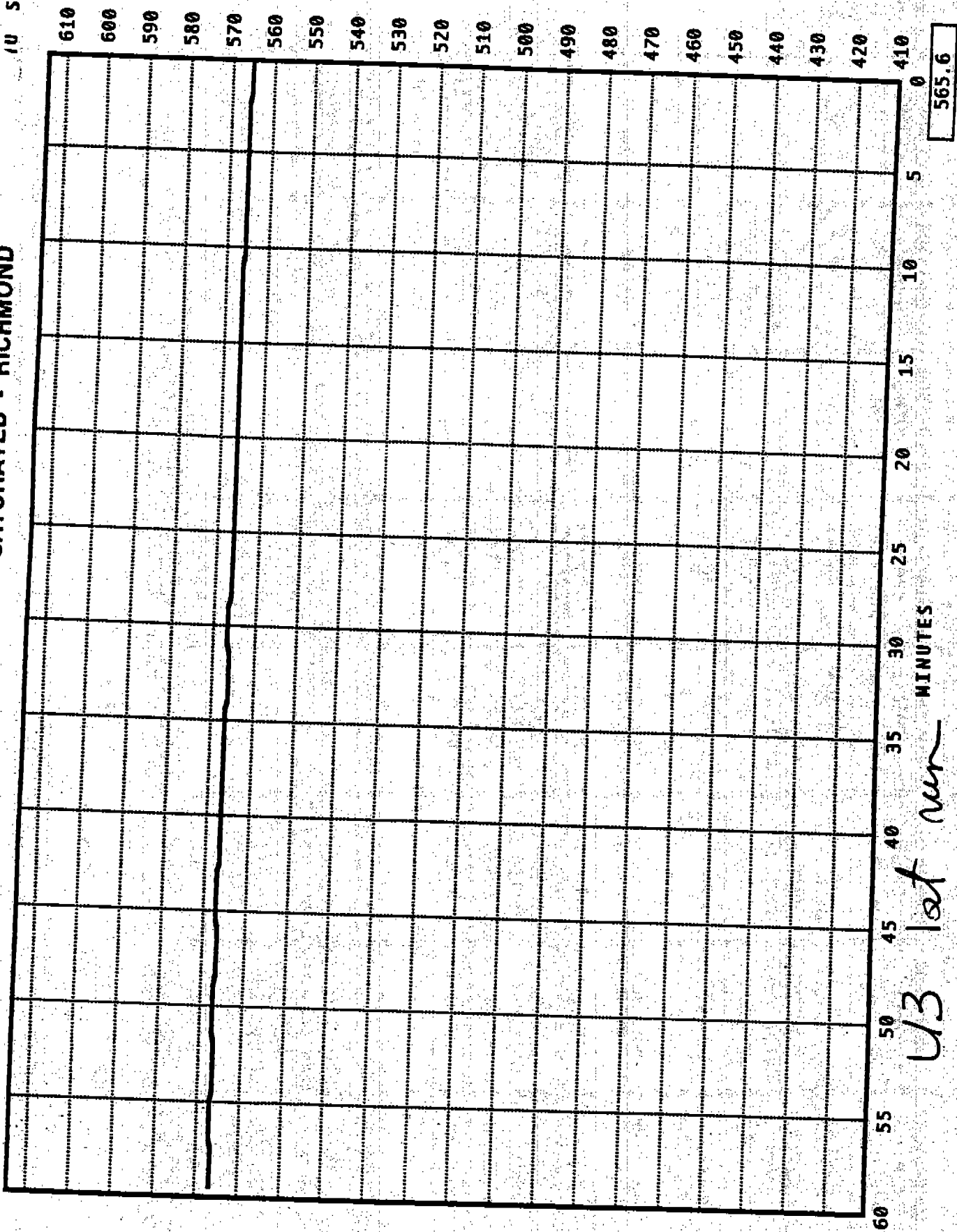
3:31:29 PM

	A	B	C	D	E	F	G	H										
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL										
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 215523	UNIT #2 FUEL GAS SCF 205897	UNIT #3 FUEL GAS SCF 244144	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL											
3	CURRENT FUEL FLOW CFM 199	UNIT #1 FUEL GAS MMBTU 120.22	UNIT #2 FUEL GAS MMBTU 114.82	UNIT #3 FUEL GAS MMBTU 136.43	TOTAL FUEL FLOW SCF 665562		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN										
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL										
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL										
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL										
Page	2		6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Scanning...

U3 lot run end

LANDFILL GAS HEATING VALUE - SATURATED - RICHMOND

10 SAT



RICHMOND ELECTRIC		Wed, Feb 16, 1994	7:28:29 PM
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	A	B	C	D	E	F	G	H
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 217952	UNIT #2 FUEL GAS SCF 206794	UNIT #3 FUEL GAS SCF 252170	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL	
3	CURRENT FUEL FLOW CFM 616	UNIT #1 FUEL GAS MMBTU 121.58	UNIT #2 FUEL GAS MMBTU 115.32	UNIT #3 FUEL GAS MMBTU 140.95	TOTAL FUEL FLOW SCF 676915		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL
	Page	2	3	4	5	6	7	8
		9	10	11	12	13	14	15
		16	17	18	19	20	Scanning...	

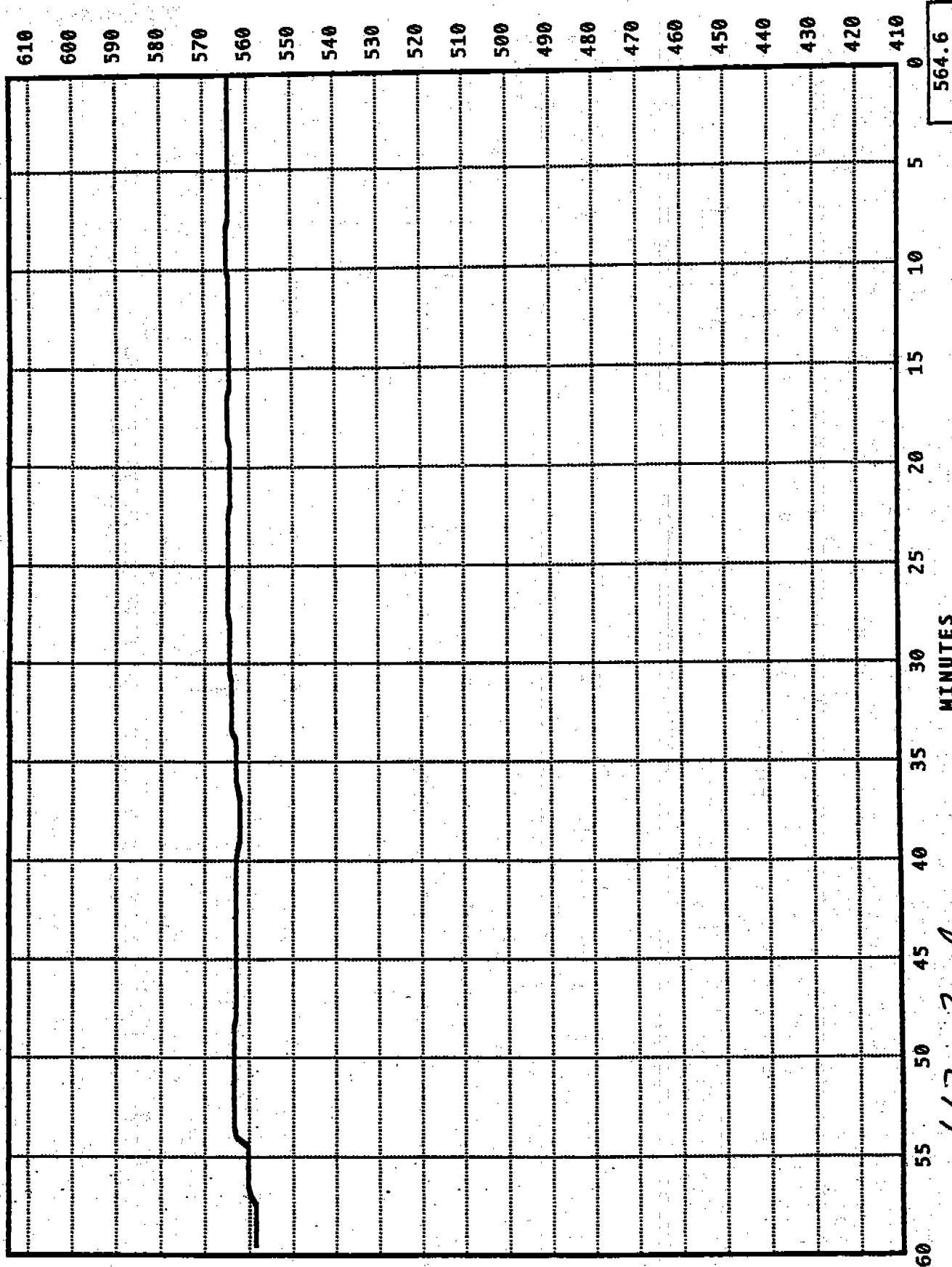
U3 2nd run start

	A	B	C	D	E	F	G	H
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 230094	UNIT #2 FUEL GAS SCF 219080	UNIT #3 FUEL GAS SCF 264586	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL	
3	CURRENT FUEL FLOW CFM 623	UNIT #1 FUEL GAS MMBTU 128.43	UNIT #2 FUEL GAS MMBTU 122.25	UNIT #3 FUEL GAS MMBTU 147.95	TOTAL FUEL FLOW SCF 713759		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL
Page	1	2	3	4	5	6	7	8
	9	10	11	12	13	14	15	16
	17	18	19	20	Scanning...			

43 2nd run end

ESTIMATED - SATURATED - RICHMOND

10 341



RICHMOND ELECTRIC

Wed, Feb 16, 1994

9:04:13 PM

	A	B	C	D	E	F	G	H														
1	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A PRESSURE NORMAL	COMPRESSOR C201A OIL PRESS NORMAL	COMPRESSOR C201A DISCH TEMP NORMAL	COMPRESSOR C201B PRESSURE NORMAL	COMPRESSOR C201B OIL PRESS NORMAL	COMPRESSOR C201B DISCH TEMP NORMAL															
2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 236057	UNIT #2 FUEL GAS SCF 224992	UNIT #3 FUEL GAS SCF 270578	COMPRESSOR C201B STATUS DOWN	EXPORT XFMR OIL LEVEL/TEMP NORMAL																
3	CURRENT FUEL FLOW CFM 616	UNIT #1 FUEL GAS MMBTU 131.79	UNIT #2 FUEL GAS MMBTU 125.59	UNIT #3 FUEL GAS MMBTU 151.33	TOTAL FUEL FLOW SCF 731625	86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN															
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL	TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL															
5						24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL															
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL	FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL															
	Page	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18	19	20	Scanning...

43 3rd run start

REFRIGERATION SYSTEM ALARMS

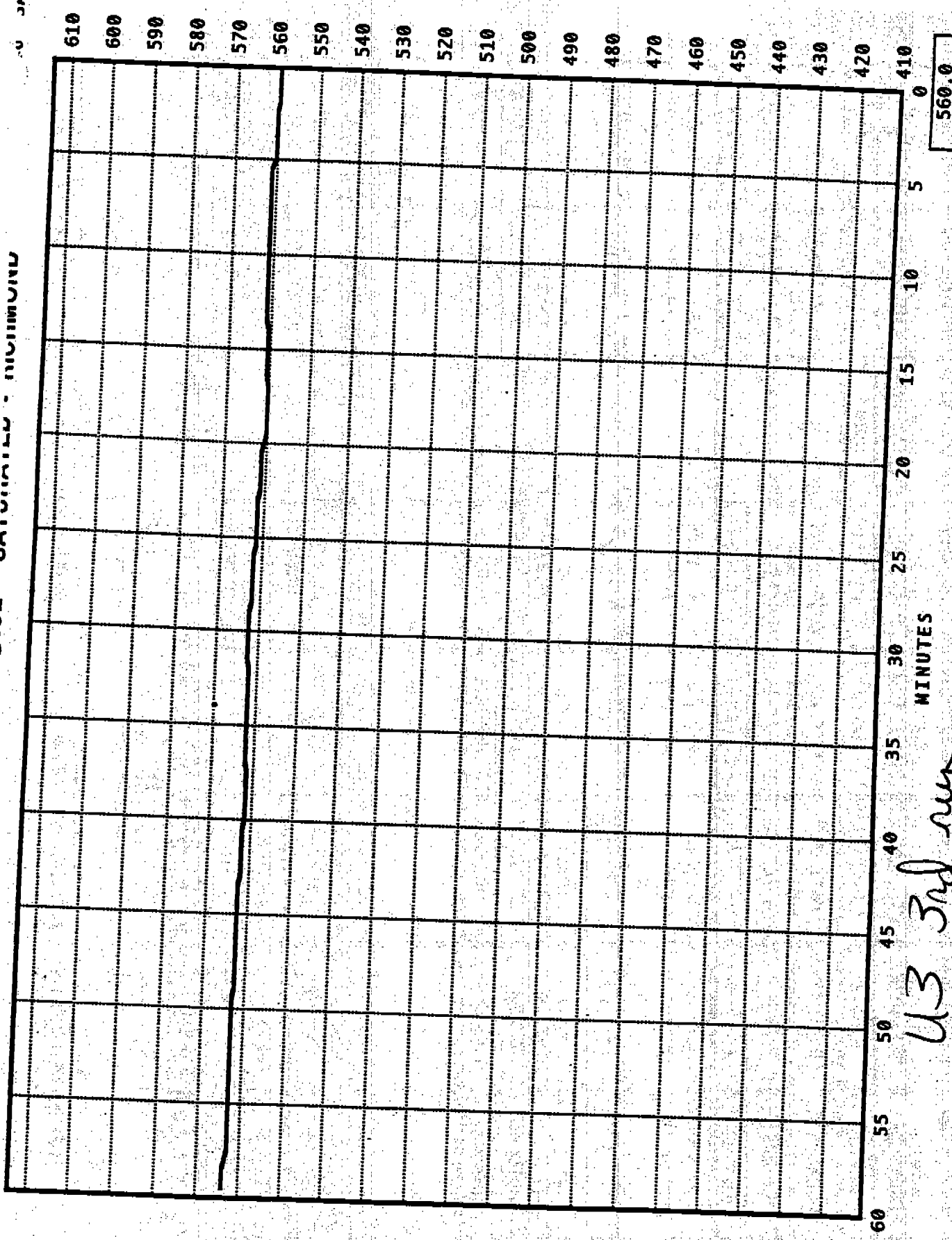
Wed, Feb 16, 1994

9:33:28 PM

	A	B	C	D	E	F	G	H	
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2	COMPRESSOR C201A STATUS RUNNING	UNIT #1 FUEL GAS SCF 248292	UNIT #2 FUEL GAS SCF 237078	UNIT #3 FUEL GAS SCF 282748	COMPRESSOR C201B STATUS DOWN		EXPORT XFMR OIL LEVEL/TEMP NORMAL		
3	CURRENT FUEL FLOW CFM 620	UNIT #1 FUEL GAS MMBTU 138.67	UNIT #2 FUEL GAS MMBTU 132.38	UNIT #3 FUEL GAS MMBTU 158.17	TOTAL FUEL FLOW SCF 768117		86-2 MAIN LOCKOUT RELAY OPEN	86-1 UTILITY LOCKOUT RELAY OPEN	
4	E202 LEVEL SHUTDOWN NORMAL	E202 LEVEL ALARM NORMAL	INLET SEPARATOR LEVEL NORMAL	OUTLET SEPARATOR LEVEL NORMAL	LOW PROCESS GAS PSIG NORMAL		TRANSFER TRIP STATUS OPEN	BATTERY CHARGER FAILURE NORMAL	
5							24 HOUR TIME CUE NORMAL	AUX XFMR OIL LEVEL/TEMP NORMAL	
6	FAN #1 OPERATING STATUS ON	FAN #2 OPERATING STATUS ON	FAN #3 OPERATING STATUS ON		LOSS OF PURGE PRESSURE NORMAL		FIRE DETECTION STATUS NORMAL	STATION ESD STATUS NORMAL	
Page	1	2	3	4	5	6	7	8	
	9	10	11	12	13	14	15	16	
	17	18	19	20	Scanning...				

U3 3rd run end

UNITED STATES OF AMERICA - RICHMOND



U3 3rd run

560.0

RICHMOND ELECTRIC	Wed, Feb 16, 1994	10:34:44 PM
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Flare Stack Test

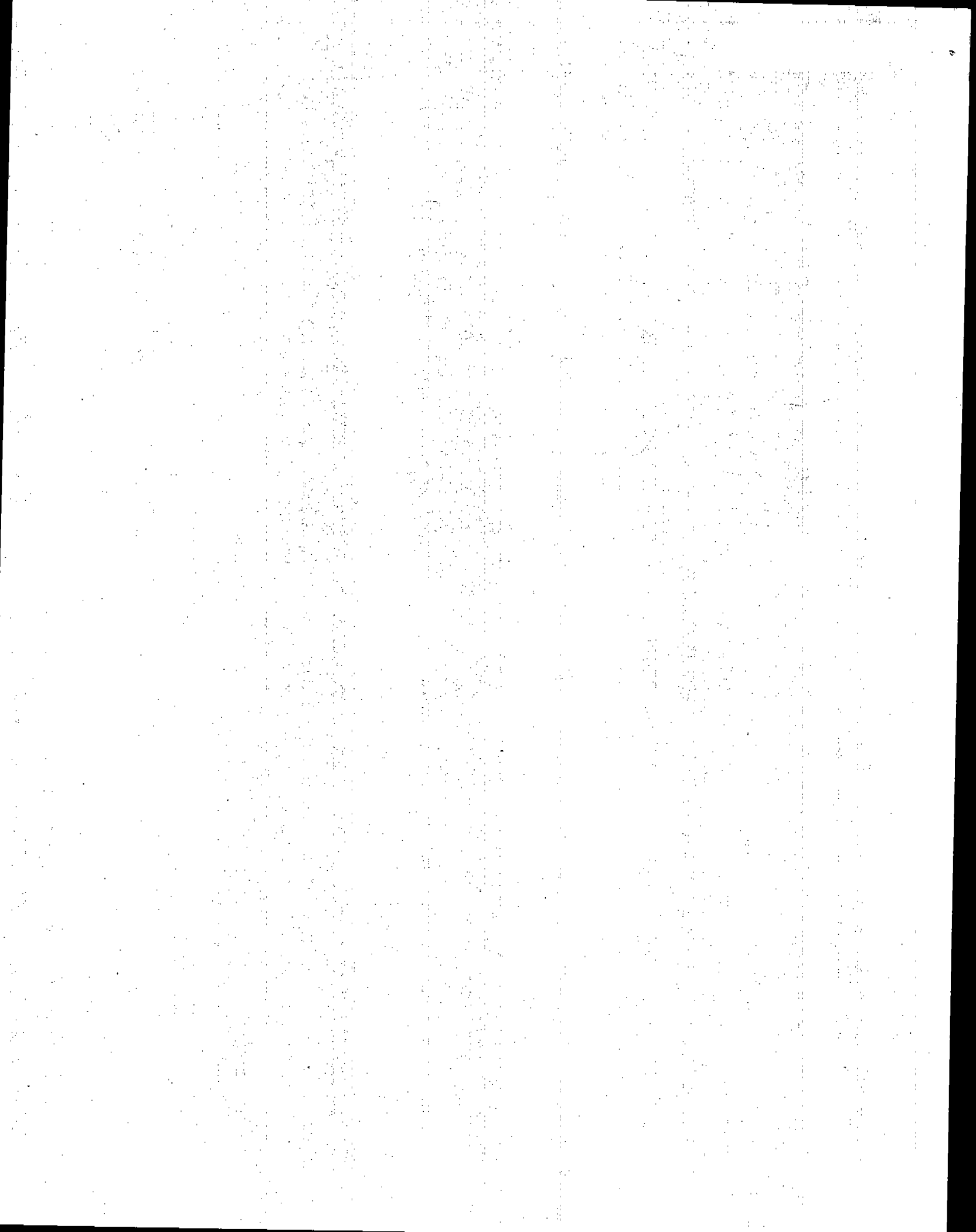
	<u>Flow</u>	<u>Temp °F</u>	<u>Flow</u> <u>(SCF)</u>
3:00	26.5	1654	942
3:15	26.5	1662	942
3:30	26.5	1656	942
3:45	26.5	1660	942
4:00	27.0	1643	956
4:15	26.5	1640	942
4:30	26.5	1655	942
4:45	26.0	1627	928
5:00	26.0	1630	928
5:15	26.0	1625	928
5:25	26.0	1620	928

2/17/94

Scale

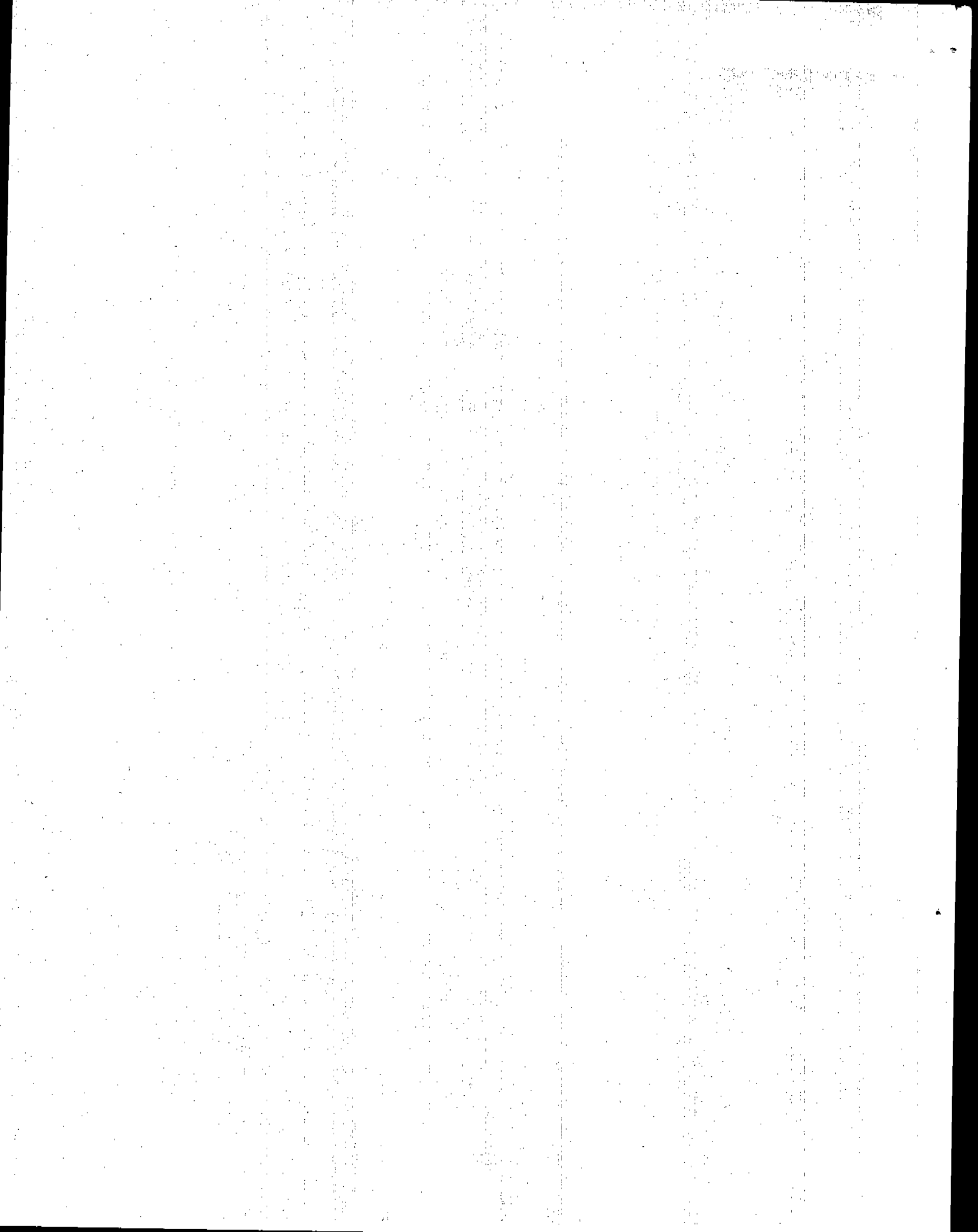
Range :

200 - 3000 SCFM



APPENDIX F

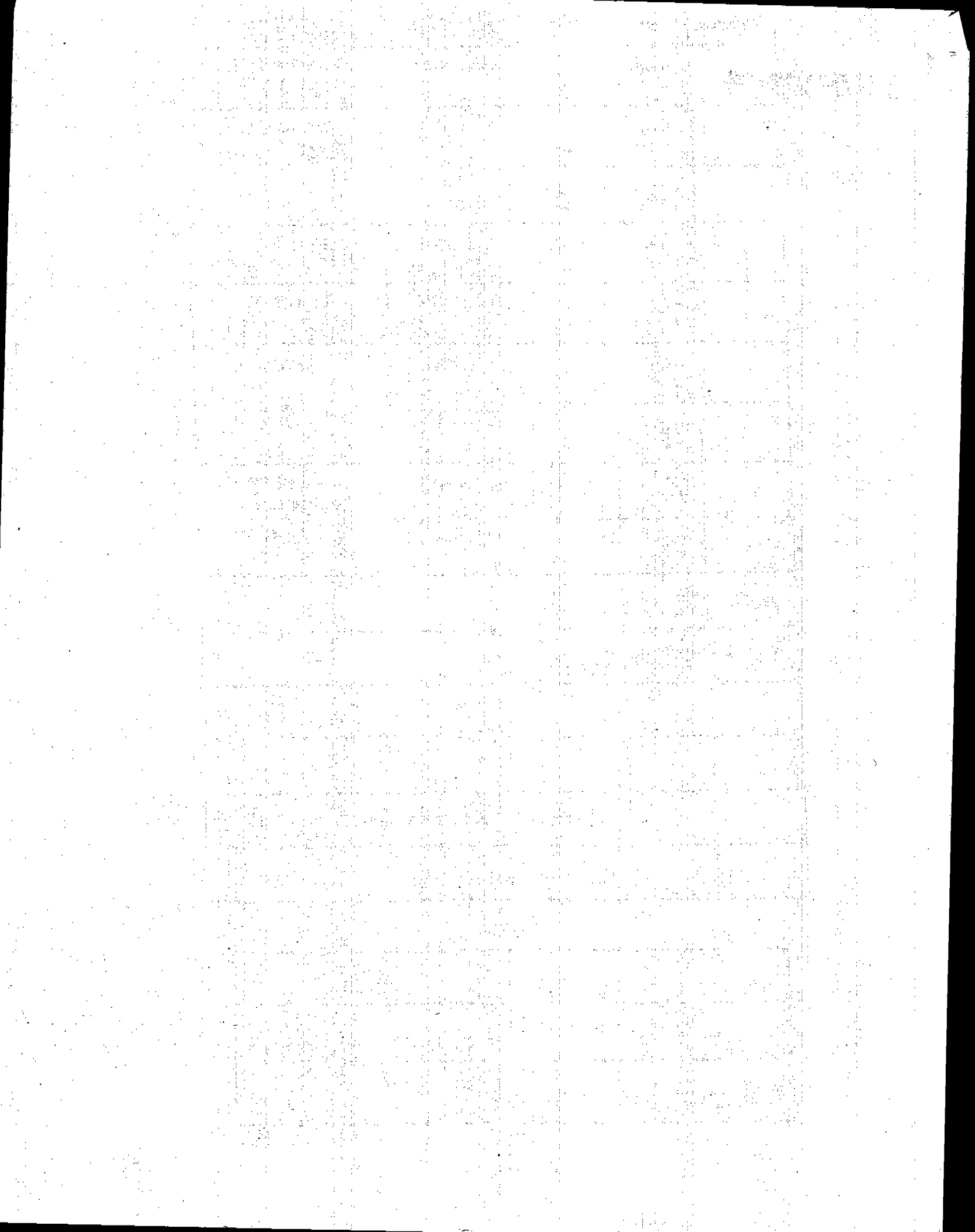
CALIBRATION SHEETS



Minutes	Temp.	Temp.	80737	2/9/94
0	79	80	DGM Serial #	BAR Press (PB) 30.25
2	78	82	ΔH $\textcircled{E}$ 1.0 2.0	Calibrated by <i>Bill Kissel</i>
4	78	82		
6	78	81	Final DGM 664.607	Final WTM 8421.801
8	79	81	Initial DGM 658.660	Initial WTM 8415.261
10	78	81	Net DGM	Net WTM
12	78	82	5.947	6.540
14	79	82	Vac. in. HG.	Average DGM Temperature
15	79	81	4.0	541.3
AVG	78.4	81.3	$y = \text{---} = 1.13$	
AVG °K	538.4	541.3		
			$\Delta H = \text{---} \left[\text{---} \right]^2 = 1.4$	
			Wet Test Meter Temperature 64.5 (524.5°K)	
			Total Time, minutes; seconds 15.0	

Calculations

Y	ΔH
$\frac{V_w P_b (t_d + 460)}{V_d \left(P_b + \frac{\Delta H}{13.6} \right) (t_w + 460)}$	$\frac{0.0317 \Delta H}{P_b (t_d + 460)} \left[\frac{(t_w + 460) e}{V_w} \right]^2$



Minutes	Temp.	Temp.	80737	2/9/94	
0	79	84	DGM Serial #	BAR Press (PB) 30.25	
2	79	84	ΔH 5 1.0 2.0	Calibrated by Bill Kissel	
4	79	84			
6	79	84	Final DGM 658.326	Final WTM 8415.161	
8	79	84	Initial DGM 650.057	Initial WTM 8407.272	
10	79	84	Net DGM	Net WTM	
12	79	84	8.269	7.889	
14	79	84	Vac. in. HG. 4.0	Average DGM Temperature 541.4°K	
15	79	83			
AVG	79	83.9	$y = \text{---} = .98$		
AVG °K	539	543.9			
			$\Delta H = \text{---} \left[\frac{\text{---}}{\text{---}} \right]^2 = 1.92$		
			Wet Test Meter Temperature 64.5 (524.5°K)		
			Total Time, minutes; seconds 15.0		

Calculations

Y	ΔH_D
$\frac{V_w P_b (t_d + 460)}{V_d (P_b + \frac{\Delta H}{13.6}) (t_w + 460)}$	$\frac{0.0317 \Delta H}{P_b (t_d + 460)} \left[\frac{(t_w + 460) e}{V_w} \right]^2$

Minutes	Temp	Temp	80737	2/9/94
0	81	85	DGM Serial #	BAR Press (PB)
2	80	86	ΔH	30.25
4	79	86	.5	Calibrated by
6	79	86	1.0	Bill
8	79	86	2.0	Kissel
10	79	87	Final DGM	Final WTM
12	79	87	649.944	8406.681
14	80	87	Initial DGM	Initial WTM
15	79	86	649.63794	8396.018
AVG	79.4	86.2	Net DGM	Net WTM
AVG °K	539.4	546.2	11.477	10.663
			Vac in HG	Average DGM Temperature
			4.0	542.8
			$y = \frac{V_d}{V_w} = .856$	
			$\Delta H = \frac{V_d}{V_w} \left[\frac{(t_w + 460)^2}{(t_d + 460)^2} - 1 \right] = 2.0$	
			Wet Test Meter Temperature	64.5 (524.5 °K)
			Total Time, minutes; seconds	15.0

Calculations	
Y	ΔH
$V_w P_b (t_d + 460)$	$0.0317 \Delta H$
$V_d \left(P_b + \frac{\Delta H}{13.6} \right) (t_w + 460)$	$P_b (t_d + 460) \left[\frac{(t_w + 460)^2}{(t_d + 460)^2} - 1 \right]$