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## SUMMARY OF RESULTS

# SUMMARY OF SOURCE TEST RESULTS

COMPANY: **DESTEC, CHALK CLIFF**  
 TEST DATE: **DECEMBER 15,16,17,18 1992**

APCD #: **4175001**  
 UNIT #: **GAS TURBINE**

EMISSIONS	gr/scf	@12%CO2	ppm	ppm @15% O2	lb/ MMBtu	lb/hr	lb/day	Permit Limits
PARTICULATE	0.00036	0.00168				0.88	21.1	
	0.00039	0.00182				0.97	23.3	
<b>Mean:</b>	<b>0.00038</b>	<b>0.00175</b>				<b>0.93</b>	<b>22.2</b>	<b>5.86 lb/hr</b>
SULFUR (3 fuel samples)			in fuel			in exhaust	in exhaust	
			1.5					
			2.7					
			2.1					
<b>Mean:</b>			<b>2.1</b>			<b>0.065</b>	<b>1.56</b>	<b>0.14 lb/hr 1/</b>
NOx (dry) (RUNS 1-10)								<b>0.018 lb/MMBtu</b>
<b>Mean:</b>			<b>3.19</b>	<b>3.48</b>	<b>0.01282</b>	<b>5.54</b>	<b>133</b>	<b>7.95 lb/hr</b>
CO (RUNS 1-6)								
<b>Mean:</b>			<b>17.54</b>	<b>19.15</b>		<b>18.54</b>	<b>445</b>	<b>53.26 lb/hr</b>
NMHC turbine plus 3 lube oil vent								
<b>Mean:</b>						<b>0.98</b>	<b>23.50</b>	<b>6.06 lb/hr</b>
AMMONIA NH3 (RUNS 1-9)								
<b>Mean:</b>			<b>7.05</b>	<b>7.64</b>		<b>4.53</b>	<b>109</b>	<b>20 ppmv</b>
RELATIVE ACCURACY	% RA		% RA			PERMIT LIMITS		
	Related to Reference Method	Related to Applicable Standard	Related to Reference Method	Related to Applicable Standard	Related to Reference Method	Related to Applicable Standard	Related to Reference Method	Related to Applicable Standard
NOx	0.79	NA	20 %	10 %				
O2	0.55	NA	20 %	NA				
NH3	44.29	15.61	20 %	10 %				

For San Joaquin Unified APCD Use Only:

1/ As per December 7, 1992 addendum to protocol (enclosed).

*ANNUAL 2101 ; 48.0 MW PUC GAS TURBINE/COGEN  
 w STEAM INJ & NH3/SCR CAT  
 R/A, O2, NH3, NOx  
 QAW. 3/5/93*

# SUMMARY OF SOURCE TEST RESULTS

COMPANY: DESTEC CHALK CLIFF

APCD #

4175001

TEST DATE: DECEMBER 18, 1992

UNIT #: TURBINE, LUBE OIL VENTS A,B,C

## HYDROCARBON EMISSIONS SUMMARY

			Total lbs/hr	Total lbs/day
VENT "A"			0.0004	0.0084
VENT "B"			0.0307	0.7359
VENT "C"			0.0325	0.7806
TURBINE MAIN STACK			1.18 1.09 0.48	28.3 26.2 11.5
<b>Mean</b>			<b>0.92</b>	<b>22.0</b>
TOTAL EMISSIONS  Turbine plus three lube oil vent			0.98	23.5

Comments:

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# INTRODUCTION

## INTRODUCTION

On December 15, 16, 17, & 18, 1992, Petro-Chem Environmental Services, Inc. (PCES) performed a series of emission source tests for Destec Operating Company at their Chalk Cliff Cogeneration Facility located near Maricopa, California. The unit tested was a 48.0 MW GE LM-5000 gas fired turbine. Concentrations and emissions of particulate, NH<sub>3</sub>, NO<sub>x</sub>, CO, O<sub>2</sub>, hydrocarbons, and Spec II, III relative accuracy for NO<sub>x</sub>, NH<sub>3</sub>, and O<sub>2</sub> were determined using the following procedures:

Parameters	Method	# Test Runs
Particulate	EPA Method 5; Gravimetric	2 - 24 hour
Ammonia, NH <sub>3</sub>	BAAQMD ST-1B / EPA Method 350.3 Spec Ion Electrode	9
SO <sub>2</sub> / SO <sub>4</sub>	EPA Method 20 & 19; Fuel Total Sulfur Analysis and emissions calculated as sulfur	3
Hydrocarbons	EPA Method 18; C <sub>1</sub> - C <sub>6+</sub>	3
NO <sub>x</sub>	EPA Method 20; Chemiluminescent Analyzer	9 - 30 min (runs 1-4)
CO	EPA Method 10; GFC Analyzer	6 - 30 min (runs 1-4)
O <sub>2</sub>	EPA Method 20; Fuel Cell O <sub>2</sub> Analyzer	9 - 30 min (runs 1-4)
Molecular Weight O <sub>2</sub> , CO <sub>2</sub> , N <sub>2</sub>	EPA Method 3; Orsat Analysis	2
Volume Flow DSCFM	EPA Method 2; Pitot Tube Traverse	2
Relative Accuracy NO <sub>x</sub> , NH <sub>3</sub> , O <sub>2</sub>	Title 40 CFR Performance Spec II & III	9 - 30 min

All sampling was performed by Tim Brennan, Doug Towne, Scott Harrison, and John Hinkle of Petro Chem Environmental Services, Inc. The hydrocarbons, NH<sub>3</sub>, and PM analyses were performed by Terry Rowles of PCES. Scott Kicker of Destec Operating Company supervised the testing. Greg LaFore of San Joaquin Valley Unified APCD, Southern Region, was present to witness the testing.

## METHOD 5 DATA



COMPANY : Destec  
 UNIT : Chalk Cliff Turbine Exhaust  
 DATE : 12-15,16,17-92  
 REPORT : 100-288

**METHOD 1-5**  
**FIELD DATA @ 60°F**

RUN #:           1           2  
 TIME :   1547-1615 1715-1742 Average

Vm (dry gas sampled)	721.08	745.58	
Y (meter calib. factor)	0.989699	0.989699	
P bar (Barometric pressure)	29	28.98	
P static (stack pressure, " H2O)	-0.5	-0.5	
Delta H (differential meter press, " H2O)	0.4	0.68	
Tm (meter temperature, R°)	515	523	
Vol H2O mls	2920.9	3104.1	
Vm(std), decf	699.13	711.82	
Bws-H2O vapor	0.1626	0.1685	0.1655
MF-moisture factor	0.837447	0.831530	0.8345
% CO2	3.1	3.1	
% O2	15.5	15.5	
% N2	81.4	81.4	
Md-MW stk gas, dry	29.12	29.12	
Ms-MW stk gas, wet	27.31	27.24	
Cp-pitot tube	0.836	0.836	
Avg sq rt ^p	1.05	1.07	
T stack, R°	731	733	
Stack area, ft2	95.033	95.033	
Vs-ips	72.19	73.86	73.03
Qstd-decfm	237383	240337	238860
Area noz, ft2	1.93E-04	1.93E-04	
Sample time	1440	1440	
% Isokinetic	100.8	101.4	

COMPANY : Destec  
 UNIT : Chalk Cliff Turbine Exhaust  
 DATE : 12-15,16,17-92  
 REPORT : 100-288

EPA METHOD 5 DATA  
 @ 60°F  
 RUN #1

PARTICULATE RESULTS:	net mg	gr/dscf	gr/scf	gr/dscf @		
				12% CO2	lbs/hr	lbs/day
Probe & Nozzle:	8.30	0.000183	0.000153	0.000708	0.37	8.88
Filter:	2.60	0.000057	0.000048	0.000222	0.12	2.88
Condensables:	8.80	0.000194	0.000162	0.000750	0.39	9.36
<b>Total:</b>	<b>19.70</b>	<b>0.000434</b>	<b>0.000363</b>	<b>0.001680</b>	<b>0.88</b>	<b>21.12</b>

ADDITIONAL DATA:

TIME						
start	finish	%O2	%CO2	%H2O	Vm(std)	DSCFM
1547	1615	15.5	3.1	16.26	699.13	237383

RUN #2

PARTICULATE RESULTS:	net mg	gr/dscf	gr/scf	gr/dscf @		
				12% CO2	lbs/hr	lbs/day
Probe & Nozzle:	8.70	0.000188	0.000157	0.000729	0.39	9.36
Filter:	0.60	0.000013	0.000011	0.000050	0.03	0.72
Condensables:	12.40	0.000268	0.000223	0.001038	0.55	13.20
<b>Total:</b>	<b>21.70</b>	<b>0.000469</b>	<b>0.000390</b>	<b>0.001817</b>	<b>0.97</b>	<b>23.28</b>

ADDITIONAL DATA:

TIME						
start	finish	%O2	%CO2	%H2O	Vm(std)	DSCFM
1715	1742	15.5	3.1	16.85	711.82	240337

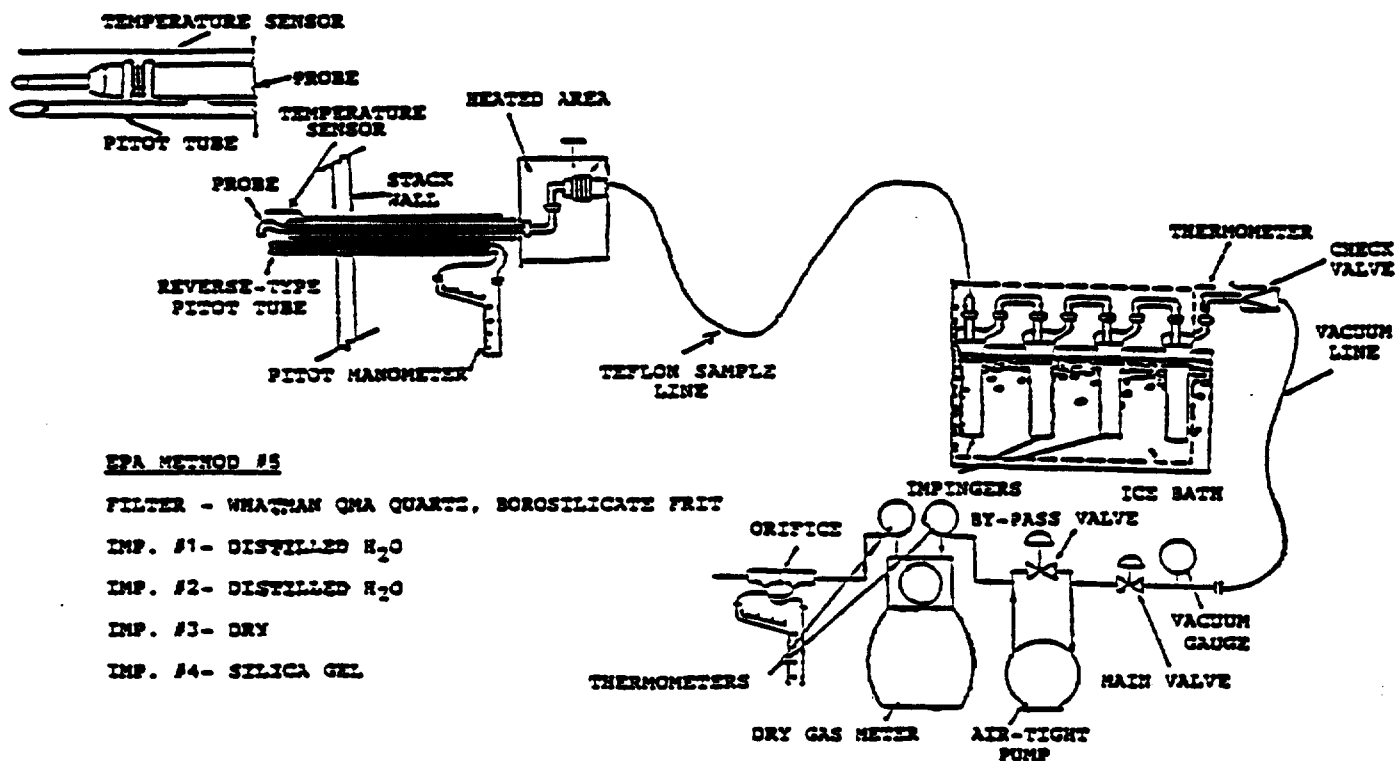
## SAMPLING AND ANALYTIC PROCEDURES

REF: EPA Code of Federal Regulations, Title 40, Part 60, Appendix A.  
Method 1, 2, 3, 4, and 5

### Sampling Apparatus

The sampling apparatus consisted of a nozzle, a heater wrapped probe, and a heated filter holder (see data sheets for type of nozzle, probe, and filter). The filter was connected to a heated teflon filter-to-impinger line. A series of impingers (see data sheet for type and contents) was connected in tandem and immersed in an ice bath. Following the absorption train was a gas pump, dry test meter, and a calibrated restriction orifice fitted with a magnehelic differential pressure gauge. A type 'S' pitot tube and temperature probe was then positioned alongside the probe terminating at the sample nozzle for the purpose of monitoring duct conditions throughout the test.

### Sampling Diagram



### EPA Method 1: Sampling and Velocity Traverses for Stationary Sources

Prior to the source test a site assessment was performed in order to locate sample points for obtaining the best representative measurements of pollution concentrations and volumetric flow rates. EPA Method 1 takes into account duct area, straight run and cyclonic or stratified flow patterns.

#### EPA Method 2: Velocity and Volumetric Flow Rates

A computer was used in selection of suitable sample/traverse points. The calibrated pitot tube was connected to a magnehelic gauge and leak checked. A temperature and  $\Delta$ -P was then recorded at each traverse point and a duct static pressure was also measured and recorded. A volume flow rate was calculated from the measured required traverse points.

#### EPA Method 3: % CO<sub>2</sub>, % O<sub>2</sub>, Dry Molecular Weight

Concurrent with each particulate sampling, an integrated gas sample was withdrawn from the summation of the traverse points through the train and collected at the outlet of the meter into a sample bag. Then the contents of the sample bladder were analyzed by Orsat for fixed gas composition.

#### EPA Method 4: Percent Water

Tare weights of the charged individual impingers was recorded. After sampling, the final weights was then recorded. Percent water was calculated from the weight of water collected and the dry gas volume sampled.

#### EPA Method 5: Particulate Emissions

A series of preliminary measurements was made prior to conducting the particulate test. EPA Methods 1, 2, and 3 was performed to determine location and number of traverse points, average gas velocity, and pressure and gas molecular weight. Percent water was determined by a psychrometric chart or from combustion analysis of the fixed gases. The results of these measurements were entered into the field computer for the purpose of determining an appropriate nozzle size for isokinetic sampling.

The method 5 apparatus was then prepared on-site in the mobile laboratory. The absorption train was charged with freshly prepared chemicals, weighted on a calibrated digital balance to the nearest 0.1 grams, and assembled. The probe was brushed out and rinsed with distilled water and acetone, then the filter holder was charged. The sampling apparatus was sealed and transported to the sampling site where it was assembled and leak tested at 15 inches mercury vacuum.

The probe, filter and impinger line heaters were set at 250 °F and the probe was then positioned into the duct at the first traverse point with the nozzle out of the flow.

The nozzle was positioned into the gas flow and the vacuum pump was started immediately and adjusted to obtain an isokinetic sample rate. A complete traverse was performed while sampling at a minimum of two minutes per sample point. Upon completion of the traverse the vacuum pump was turned off and the probe was transferred into the next sample EPA port where an identical sample-traverse was then performed. Duct conditions (temperature,  $\Delta$ -P)

and sampling conditions (meter temperature, volume and pressure, probe, filter, sample line, impinger temperatures, and absorption train vacuum) was monitored and recorded regularly for each sample point.

Upon completion of sampling, the apparatus was leak tested at a vacuum greater than the highest observed vacuum. The leak was recorded and the apparatus was then sealed and transported to the mobile laboratory. The heated filter-to-impinger line was rinsed with a known amount of distilled water into the first impinger.

The filter and any loose particulate was carefully removed from the filter holder with tweezers. It was then placed in a labeled petri dish and transported to the P.C.E.S. laboratory. The nozzle, probe, and filter top housing was rinsed and brushed three times with distilled water and acetone. The sample fractions were combined, bottled, labeled, and fluid level marked for transportation to the P.C.E.S. laboratory. Aliquots of distilled water and acetone were similarly treated for blank analysis.

The absorption train was inspected for abnormalities and disassembled. The impingers were weighed on a digital balance for a percent moisture determination. The contents of the impingers were quantitatively transferred into separate bottles, sealed, labeled, and fluid level marked for transportation to the P.C.E.S. laboratory for analysis, if required. Aliquots of the reagent grade impinger contents were saved for blank analysis.

The filter was transferred to an oven and heated at 105 °F for 2-3 hours and then placed in a desiccator for 24 hours. The filter was then weighed on a Mettler digital balance to the nearest 0.01 mg. Additional six hour desiccations and weighings were then performed until the difference between consecutive weighings were less than 0.5 mg or one percent of the total filtrate weight (weighed to a constant weight).

The nozzle/probe/filter top wash was then examined for any leakage during transportation and transferred to a tared evaporation dish. The wash was then evaporated at an elevated temperature, below the boiling point of the wash, with occasional swirling. The dish and wash residue was then desiccated and weighed to a constant weight.

If required by the regulatory agency, the contents of the first impinger were recovered and diluted volumetrically to a known volume. An aliquot of this sample was then evaporated, desiccated, and then weighed to a constant weight.

The net weight of particulate was calculated from the two fractions (three fractions including the impinger contents, if required). Concentrations (gr/DSCF) and emissions (lbs/hr) or other applicable units were then calculated and reported.

EPA METHOD 2  
STACK GAS VELOCITY AND VOLUMETRIC FLOWRATE

Average Stack Gas Velocity  
Eq. 2-6 & Eq. 2-9

$$P_g = \frac{\text{Static Pressure, H}_2\text{O}}{13.6}$$

$$P_s = P_{bar} + P_g$$

$$V_s = K_p C_p (\sqrt{\Delta P})_{avg} \sqrt{\frac{T_s (avg)}{P_s M_s}}$$

Average Stack Gas Dry Volumetric Flow Rate  
Eq. 2-10

$$Q_{std} = 60 (1 - B_{vs}) v_s A \left( \frac{T_{std}}{T_s (avg)} \right) \left( \frac{P_s}{P_{std}} \right)$$

$$\frac{Q_{std}}{MF} = SCFM$$

EPA METHOD 3  
DRY MOLECULAR WEIGHT OF STACK GAS  
Eq. 3-2

$$M_d = 0.44 (\% CO_2) + 0.320 (\% O_2) + 0.280 (\% N_2 + \% CO)$$

Wet Molecular Weight of Stack Gas

$$M_s = M_d (1 - B_{vs}) + 18 (B_{vs})$$

**EPA METHOD 4  
DETERMINATION OF MOISTURE CONTENT IN STACK GASES**

Volume of Water Vapor Condensed  
Eq. 4-1

$$V_{vc} (std) = \frac{(V_f - V_i) P_V RT_{std}}{P_{std} M_V} = K_1 (V_f - V_i)$$

Where:  $K_1 = 0.04646 \frac{ft^3}{ml} @ 520^\circ R$

Volume of Water Vapor Collected in Silica Gel  
Eq. 4-2

$$V_{vsg} (std) = \frac{(W_f - W_i) RT_{std}}{P_{std} M_V (453.6 \text{ g/lb})}$$

$$= K_2 (W_f - W_i)$$

Where:  $K_2 = 0.04651 \frac{ft^3}{g} @ 520^\circ R$

Sample Gas Volume  
Eq. 4-3

$$V_{\#} (std) = V_{\#} \gamma \left( \frac{(P_{\#}) (T_{std})}{(P_{std}) (T_{\#})} \right)$$

$$= K_3 \gamma \frac{V_{\#} P_{\#}}{T_{\#}}$$

Where:  $K_3 = 17.38 \frac{^\circ R}{in. Hg} @ 520^\circ R$

Moisture Content  
Eq. 4-4

$$B_{vs} = \frac{V_{vc} (std) + V_{vsg} (std)}{V_{vc} (std) + V_{vsg} (std) + V_{\#} (std)}$$

$B_{vs} \times 100 = \% H_2 O \text{ in gas stream}$

$MF = 1 - B_{vs}$

**EPA METHOD 5**  
**DETERMINATION OF PARTICULATE EMISSIONS FROM STATIONARY SOURCES**  
 Use in Method 5 and 8 combinations runs

Dry Gas Volume  
 Eq. 5-1

$$\begin{aligned}
 V_{\#} (std) &= V_{\#} Y \left( \frac{T_{std}}{T_{\#}} \right) \left[ P_{bar} + \frac{\Delta H}{13.6} \right] \\
 &= K_1 V_{\#} Y \left[ \frac{P_{bar} + \frac{\Delta H}{13.6}}{T_{\#}} \right] \\
 &= K_1 = 17.38 \frac{R}{in.Hg} @ 520 \cdot R
 \end{aligned}$$

\*In case of leak rate beyond allowable limits, correct Eq. 5-1 as follows:  
 Case 1 - No component changes made during run.

$$V_{\#} = V_{\#} - (L_p - L_d) \theta$$

Case 2 - One or more component changes made during run.

$$V_{\#} = \left[ V_{\#} - (L_1 - L_d) \theta_1 - \sum_{i=2}^n (L_i - L_d) \theta_i - (L_p - L_d) \theta_p \right]$$

Volume of Water Vapor  
 Eq. 5-2

$$\begin{aligned}
 V_{vc} (std) &= V_1 c \left( \frac{P_v}{M_v} \right) \left( \frac{RT_{std}}{P_{std}} \right) \\
 &= K_2 V_1 c
 \end{aligned}$$

Where:  $K_2 = 0.04646 \frac{ft^3}{ml} @ 60 \cdot F$

Moisture Content  
 Eq. 5-3

$$B_{vs} = \frac{V_{vc} (std)}{V_{\#} (std) + V_{vc} (std)}$$



EPA METHOD 5  
(con't)

Acetone Blank Concentration  
Eq. 5-4

$$C_1 = \frac{M_1}{V_1 \rho_1}$$

Acetone Wash Blank  
Eq. 5-5

$$W_1 = C_1 V_{1W} \rho_1$$

Particulate Concentration  
Eq. 5-6

$$C_s = \frac{gr}{dscf} = \left( 0.001 \frac{g}{mg} \right) \left( \frac{M_n}{V_n (std)} \right) (15.432)$$

$$gr/dscf (MF) = \frac{gr}{scf}$$

Corrected to 12 % CO<sub>2</sub>

$$\frac{gr}{dscf} @ 12\% CO_2 = \frac{\frac{gr}{dscf} \times 12\% CO_2}{\% CO_2 (dry)}$$

Isokinetic Variation  
Eq. 5-7 and 5-8

$$\% I = 100 \times \frac{T_s \left[ V_1 c K_3 + \frac{V_n}{T_n} \left( P_0 + \frac{\Delta H}{13.6} \right) \right]}{60 \theta A_n V_s P_s}$$

Where:  $K_3 = 0.002669$

Mass Emission Rate

$$\frac{lbs}{hr} = \frac{.000434}{dscf} \times \frac{dscfm}{23783} \times 60 \frac{m}{hr} \times \frac{1 lb}{7000 gr}$$

# NOMENCLATURE

(1 of 3)

A	= Cross-sectional area of stack (ft <sup>2</sup> )
A <sub>n</sub>	= Cross-sectional area of nozzle, (ft <sup>2</sup> )
B <sub>vs</sub>	= Proportion of water vapor, by volume, in the gas stream
C <sub>a</sub>	= Acetone blank residue concentration, (mg/g)
C <sub>p</sub>	= Pitot tube coefficient, dimensionless
C <sub>s</sub>	= Concentration of particulate matter in stack gas, dry basis corrected to standard conditions, (gr/dscf)
C <sub>SO2</sub>	= Concentration of sulfur dioxide dry basis corrected to standard conditions, (lb/dscf)
C <sub>H2SO4</sub>	= Sulfuric acid (including SO3) concentration, corrected to standard conditions, (lb/dscf)
ΔH	= Average pressure differential across the orifice meter, (in H <sub>2</sub> O)
K <sub>p</sub>	= Pitot tube constant, $85.49 \frac{\text{ft} \left[ (\text{lb}/\text{lb-mole})(\text{in Hg}) \right]^{\frac{1}{2}}}{\text{sec} \left[ (^{\circ}\text{R}) (\text{in H}_2\text{O}) \right]}$
L <sub>p</sub>	= Leakage rate observed during the post-test leak check, (cfm)
L <sub>a</sub>	= Maximum acceptable leakage rate, (0.02 cfm or 4% of average sampling rate, whichever is less)
L <sub>i</sub>	= Individual leakage rate observed during the leak check conducted prior to the "i <sup>nth</sup> " component change, (cfm)
M <sub>a</sub>	= Mass of residue of acetone after evaporation, mg
M <sub>d</sub>	= Molecular weight of stack gas, dry basis, (lb/lb-mole)
M <sub>n</sub>	= Total weight of particulate matter collected, mg
M <sub>s</sub>	= Molecular weight of stack gas, wet basis, (lb/lb-mole)
M <sub>v</sub>	= Molecular weight of water, 18 lb/lb-mole
N	= Normality of barium perchlorate titrant, (millequivalents/ml)
ΔP	= Velocity head of stack gas, (in H <sub>2</sub> O)
P <sub>bar</sub>	= Barometric pressure at measurement site (in Hg)
P <sub>g</sub>	= Stack static pressure, (in Hg)
P <sub>a</sub>	= Absolute pressure at the dry gas meter, (P <sub>bar</sub> + ΔH/13.6)

## NOMENCLATURE

(2 of 3)

$P_s$	= Absolute stack gas pressure, (inches Hg)
$P_{(std)}$	= Standard absolute pressure, 29.92 in Hg
$Q_{(std)}$	= Dry volumetric stack gas flow rate, standard conditions, (dscfm)
$R$	= Ideal gas constant, 21.85 (in Hg) (ft <sup>3</sup> )/(lb-mole)(°R)
$t_s$	= Stack temperature, (°F)
$T_m$	= Absolute temperature at meter, (°R)
$T_{(std)}$	= Standard absolute temperature, (520°R)
$T_s$	= Absolute stack temperature, (460° + $t_s$ )
$V_a$	= Volume of sample aliquot titrated, (ml)
$V_{ab}$	= Volume of acetone blank, ml
$V_m$	= Dry gas volume measured by dry gas meter, (dcf)
$V_{m(std)}$	= Dry gas volume measured by dry gas meter, corrected to standard conditions, (dscf)
$V_{vc(std)}$	= Volume of water vapor condensed corrected to standard conditions, (scf)
$V_{vsg(std)}$	= Volume of water vapor collected in silica gel corrected to standard conditions (scf)
$V_{ic}$	= Volume of water vapor condensed in impingers and silica gel, (ml)
$V_f$	= Final volume of condensed water, ml
$V_i$	= Initial volume of condensed water, ml
$V_s$	= Average stack gas velocity, (ft/sec)
$V_{soln}$	= Total volume of solution in which the sulfur dioxide sample is contained (ml)
$V_t$	= Volume of barium perchlorate titrant used for the sample, (ml)
$V_{tb}$	= Volume of barium perchlorate titrant used for the blank, (ml)
$W_f$	= Final weight of silica gel or silica gel plus impinger, (g)
$W_i$	= Initial weight of silica gel or silica gel plus impinger, (g)
$Y$	= Dry gas meter calibration factor
$\rho_w$	= Density of water, (0.002202 lb/ml @ 60°F)

## NOMENCLATURE

(3 of 3)

$\rho_a$	= Density of acetone, (g/ml)(see bottle label)
MF	= Moisture factor
%CO <sub>2</sub>	= Percent CO <sub>2</sub> by volume (dry basis)
%O <sub>2</sub>	= Percent O <sub>2</sub> by volume (dry basis)
%CO	= Percent CO by volume (dry basis)
%N <sub>2</sub>	= Percent N <sub>2</sub> by volume (dry basis)
0.264	= Ratio of O <sub>2</sub> to N <sub>2</sub> in air v/v
0.280	= Molecular weight of N <sub>2</sub> or CO, divided by 100
0.320	= Molecular weight of O <sub>2</sub> , divided by 100
0.440	= Molecular weight of CO <sub>2</sub> , divided by 100
60	= Conversion factor, (sec/min)
18.0	= Molecular weight of water, (lb/lb-mole)
32.03	= Equivalent weight of sulfur dioxide
$\theta$	= Total sampling time (min)
$\theta_1$	= Sampling time interval, between two successive component changes, beginning with the interval between the first and second changes, (min)
$\theta_1$	= Sampling time interval, from the run beginning until first component change, (min)
$\theta_p$	= Sampling time interval, from the final (n <sup>th</sup> ) component change until the end of the sampling run, (min)

**METHOD 350.3, ST-1B DATA**

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-16-92  
 REPORT : 100-288

**AMMONIA (NH3)**

**EPA 350.3 / BAAQMD ST 1-B**

	Run - 1 12/16	Run - 2 12/16	Run - 3 12/16	AVERAGE
NH3 (mg/L)	5.71	5.58	5.22	
Sample Volume (ml)	445	475	475	
Total NH3 (mg)	2.54	2.65	2.48	
Vm, acf (sampled)	15.20	15.25	15.15	
delta-H	0.65	0.65	0.65	
Meter Temp, °F	54	54.7	55.2	
% O2	15.5	15.4	15.5	
Vstd,dscf =	14.77	14.79	14.68	
DSCFM =	238860	238860	238860	
ppm NH3 =	8.46	8.81	8.30	<b>8.53</b>
ppm NH3 @ 15% O2 =	9.25	9.45	9.07	<b>9.26</b>
lbs/hr NH3 =	5.43	5.66	5.33	<b>5.47</b>

**Calculations:**

$$(17.38 * Vm * (Pb + (H/13.6)) * MC)$$

$$Vstd = \frac{\text{---}}{\text{---}}$$

Pbar..... 28.98

Tm

Meter Coeff..... 0.989699

mg \* 836

$$ppm \text{ NH3} = \frac{\text{---}}{\text{---}}$$

Vstd \* MW

**Where:**

Vstd = Corrected sample volume, SDCF @ 60°F & 29.92 in Hg

Vm = Uncorrectd meter volume, ft3

Tm = Absolute meter temperature in °R

Pb = Barometric pressure, in. Hg

17.38 = A constant correcting to 60°F & 29.92 in. Hg (520 R/29.92" Hg)

MC = Dry gas meter calibration coefficient

mg = Total wt. of NH3 in the impinger catch (in mg)

836 = A constant derived from the molar gas volume and correcting to 60F and 29.92 inches Hg.

delta-H = Pressure differential at meter orifice

MW = Molecular weight of ammonia, 17 gm/mole

COMPANY : DESTEC  
UNIT : CHALK CLIFF TURBINE EXHAUST  
DATE : 12-15,16-92  
REPORT : 100-288

**AMMONIA SUMMARY**

RUN #	NH3		
	ppm	ppm @ 15% O2	lbs/hr
1	8.46	9.25	5.43
2	8.81	9.45	5.66
3	8.30	9.07	5.33
4	4.56	4.89	2.93
5	6.56	7.17	4.21
6	7.29	7.97	4.68
7	6.83	7.20	4.39
8	5.57	6.08	3.57
9	7.07	7.72	4.54
<b>AVERAGE</b>	<b>7.05</b>	<b>7.64</b>	<b>4.53</b>

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-18-92  
 REPORT : 100-288

**AMMONIA (NH3)**

EPA 350.3 / BAAQMD ST 1-B

	Run - 4 12/18	Run - 5 12/18	Run - 6 12/18	AVERAGE
NH3 (mg/L)	3.88	4.49	4.86	
Sample Volume (ml)	360	439	449	
Total NH3 (mg)	1.40	1.97	2.18	
Vm, acf (sampled)	15.06	15.08	15.04	
delta-H	0.35	0.38	0.38	
Meter Temp, °F	53.8	64.9	65.3	
% O2	15.4	15.5	15.5	
Vstd, dscf =	15.07	14.77	14.72	
DSCFM =	238860	238860	238860	
ppm NH3 =	4.56	6.56	7.29	<u>6.14</u>
ppm NH3 @ 15% O2 =	4.89	7.17	7.97	<u>6.68</u>
lbs/hr NH3 =	2.93	4.21	4.68	<u>3.94</u>

**Calculations:**

$$Vstd = \frac{(17.38 * Vm * (Pb + (H/13.6)) * MC)}{Tm}$$

Pbar..... 28.98  
 Meter Coeff #1..... 1.019573

$$ppm NH3 = \frac{mg * 836}{Vstd * MW}$$

**Where:**

Vstd = Corrected sample volume, SDCF @ 60°F & 29.92 in Hg  
 Vm = Uncorrectd meter volume, ft3  
 Tm = Absolute meter temperature in °R  
 Pb = Barometric pressure, in. Hg  
 17.38 = A constant correcting to 60°F & 29.92 in. Hg (520 R/29.92" Hg)  
 MC = Dry gas meter calibration coefficient  
 mg = Total wt. of NH3 in the impinger catch (in mg)  
 836 = A constant derived from the molar gas volume and correcting to 60F and 29.92 inches Hg.  
 delta-H = Pressure differential at meter orifice  
 MW = Molecular weight of ammonia, 17 gm/mole



COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-18-92  
 REPORT : 100-288

**AMMONIA (NH3)**

**EPA 350.3 / BAAQMD ST 1-B**

	Run - 7 12/18	Run - 8 12/18	Run - 9 12/18	AVERAGE
NH3 (mg/L)	4.98	4.61	5.83	
Sample Volume (ml)	417	365	365	
Total NH3 (mg)	2.08	1.68	2.13	
Vm, acf (sampled)	15.26	15.13	15.03	
delta-H	0.39	0.37	0.39	
Meter Temp, °F	65	63.3	62	
% O2	15.3	15.5	15.5	
Vstd, decf =	14.94	14.86	14.80	
DSCFM =	238860	238860	238860	
ppm NH3 =	6.83	5.57	7.07	<u>6.49</u>
ppm NH3 @ 15% O2 =	7.20	6.08	7.72	<u>7.00</u>
lbs/hr NH3 =	4.39	3.57	4.54	<u>4.17</u>

**Calculations:**

$$(17.38 * Vm * (Pb + (H/13.6)) * MC)$$

$$Vstd = \frac{\text{---}}{Tm}$$

Pbar..... 28.98  
 Meter Coeff..... 1.019573

$$ppm \text{ NH3} = \frac{mg * 836}{Vstd * MW}$$

**Where:**

- Vstd = Corrected sample volume, SDCF @ 60°F & 29.92 in Hg
- Vm = Uncorrected meter volume, ft3
- Tm = Absolute meter temperature in °R
- Pb = Barometric pressure, in. Hg
- 17.38 = A constant correcting to 60°F & 29.92 in. Hg (520 R/29.92" Hg)
- MC = Dry gas meter calibration coefficient
- mg = Total wt. of NH3 in the impinger catch (in mg)
- 836 = A constant derived from the molar gas volume and correcting to 60F and 29.92 inches Hg.
- delta-H = Pressure differential at meter orifice
- MW = Molecular weight of ammonia, 17 gm/mole

**SOURCE TEST PROCEDURE BAAQMD ST-18  
AMMONIA, INTEGRATED SAMPLING**

**1. Applicability**

1.1 This method is used to quantify emissions of ammonia.

**2. Principle**

2.1 Sample gas is drawn through a solution of 0.1 normal (0.1N) hydrochloric acid which absorbs the ammonia. The ammonia is then analyzed according to Analytical Procedure EPA 350.3.

**3. Range**

3.1 The minimum measurable concentration of ammonia is 1 ppm at the sample volume specified in this procedure.

3.2 Elevated concentrations of ammonia may be determined by increasing the concentration of the absorbing reagent, hydrochloric acid solution. The concentration of reagent to be used may be determined by stoichiometry, allowing a 50% excess.

**4. Interference**

4.1 See EPA Method 350.3.

**5. Apparatus**

5.1 Probe - The probe is constructed of borosilicate glass tubing fitted with a glass wool filter in the nozzle.

5.2 Condensers - Use three Greenberg-Smith impingers as absorber/condensers. The final impinger has a thermometer attached to the inlet stem.

5.3 Cooling system - Use an ice bath to contain the impingers.

5.4 Sample pump - Use a leak-free vacuum pump capable of maintaining a 14.3 liter/min (0.5 CFM) flow rate at 15 inches of mercury. The pump must have a flow control valve and vacuum gauge attached to the inlet.

5.5 Silica gel tube - Use approximately 500cc of silica gel (with a Drierite indicator) to insure that the gas entering the dry test meter is dry.

5.6 Dry test meter - Use a dry gas test meter accurate within + 2% of the true volume and equipped with a thermometer to measure the outlet temperature.

5.7 Connections - Use Teflon tubing in making all connections that come in contact with the sample. Vinyl tubing is acceptable for all other connections.

5.8 Barometer - Use a barometer that is accurate to within + 0.2 inches of mercury.

5.9 Rotameter - Use a calibrated rotameter to measure the sampling rate.

## 6. Reagents

6.1 Hydrochloric acid, 0.1N. Dissolve 7.30 ml concentrated HCl in sufficient water to make a 1.0 liter solution.

## 7. Pre-test Procedures

7.1 Add 100 ml of the HCl solution to each of two impingers.

7.2 Stopper the impingers.

7.3 Retain 100 ml of the HCl solution to analyze as a blank.

7.4 Assemble the sampling train as shown in Figure IV-4.

7.5 Leak-test the sampling train by starting the pump, plugging the probe, and adjusting the pump inlet vacuum to 10 inches Hg. The leak rate must not exceed 0.6 liter/min (0.02 CFM) through the dry test meter. Before stopping the pump, carefully release the plug in the sample probe to avoid back flow of the impinger solution.

7.6 Record the initial dry test meter reading and barometric pressure on the sampling data sheet.

7.7 If there is evidence of concentration stratification, select the sampling traverse points according to ST-18. Otherwise, sample at a single point.

## 8. Sampling

8.1 Each test run shall be of thirty minute duration when testing emissions from continuous operations. Each test run at batch process operation shall be for 90% of the batch time or thirty minutes, whichever is less.

8.2 Position the probe at the sampling point and start the pump.

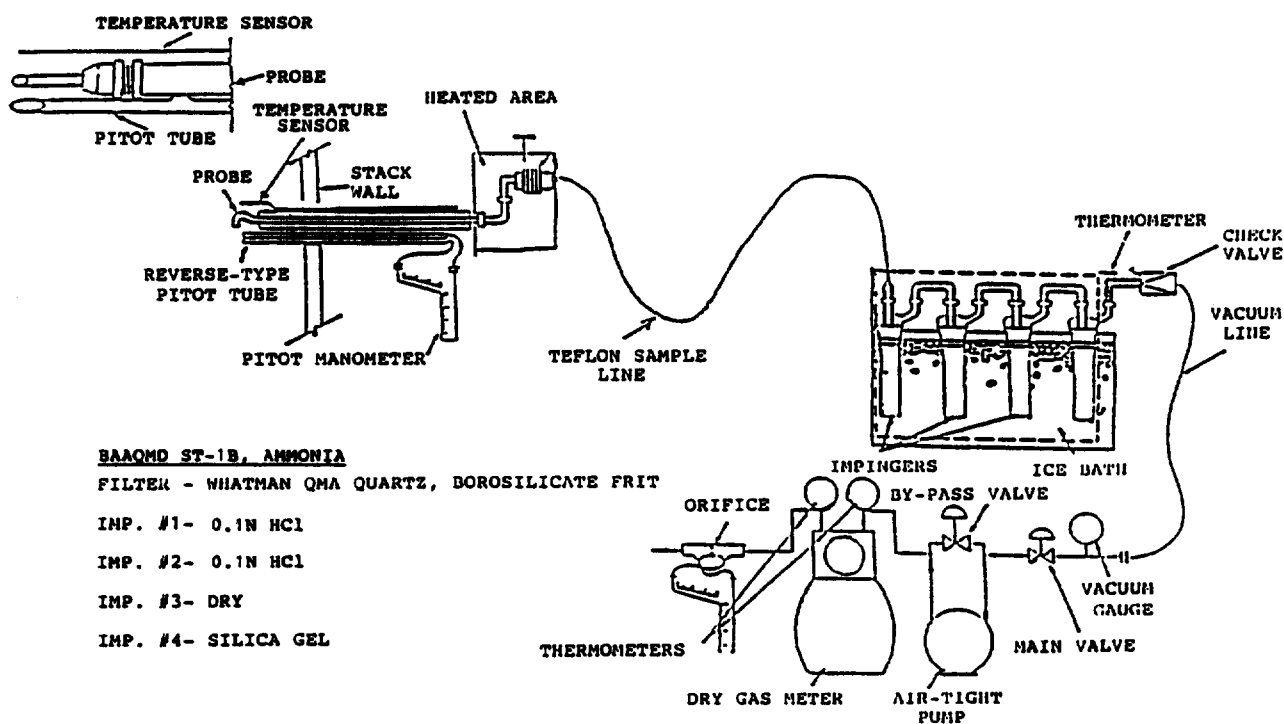
8.3 Sample at a constant rate of 14.3 liter/min (0.5 CEM) during the test as determined by the rotameter. Use the rotameter only to establish the initial sampling rate. Then remove it from the system.

- 8.4 Record the following information at five minute intervals.
- A. Dry test meter temperature
  - B. Impinger outlet temperature
  - C. Dry test meter volume
- 8.5 Add ice as necessary to maintain impinger temperatures at 7 °C (45 °F) or less.
- 8.6 At the conclusion of each run, stop the pump, remove the probe from the stack, record the final meter reading. Point the probe upward and purge the sample train with ambient air.
- 8.7 Take three consecutive samples.

9. Post-test Procedures

- 9.1 Stopper the impingers until they are analyzed.
- 9.2 Individually analyze the hydrochloric acid solutions and blank for total ammonia content according to analytical procedure Lab 1.

Sampling Diagram



## NITROGEN, AMMONIA

### Method 350.3 Potentiometric, Ion Selective Electrode

#### 1. Scope and Application

- 1.1 This method is applicable to the measurement of ammonia-nitrogen in drinking, surface, and saline waters, domestic and industrial wastes.
- 1.2 This method covers the range from 0.03 to 1400 mg NH<sub>3</sub>-N/l. Color and turbidity have no effect on the measurements, thus, distillation may not be necessary.

#### 2. Summary of method

- 2.1 The ammonia is determined potentiometrically using an ion selective ammonia electrode and a pH meter having an expanded millivolt scale or specific ion meter.
- 2.2 The ammonia electrode uses a hydrophobic gas-permeable membrane to separate the sample solution from an ammonia chloride internal solution. Ammonia in the sample diffuses through the membrane and alters the pH of the internal solution, which is sensed by a pH electrode. The constant level of chloride in the internal solution is sensed by a chloride selective ion electrode which acts as the reference electrode.

#### 3. Sample Handling and Preservation

- 3.1 Samples may be preserved with 2 ml of conc. H<sub>2</sub>SO<sub>4</sub> per liter and stored at 4°C.

#### 4. Interferences

- 4.1 Volatile amines act as a positive interference.
- 4.2 Mercury interferes by forming a strong complex with ammonia. Thus, the samples cannot be preserved with mercuric chloride.

#### 5. Apparatus

- 5.1 Electrometer (pH meter) with expanded mV scale or a specific ion meter.
- 5.2 Ammonia selective electrode, such as Orion Model 95-10 or EIL Model 8002-2.
- 5.3 Magnetic stirrer, thermally insulated, and Teflon-coated stirring bar.

## Method 350.3 (con't)

### 6. Reagents

- 6.1 Distilled water: Special precautions must be taken to insure that the distilled water is free of ammonia. This is accomplished by passing distilled water through an ion exchange column containing a strongly acidic cation exchange resin mixed with a strongly basic anion exchange resin.
- 6.2 Sodium hydroxide, 10N: Dissolve 400 g of sodium hydroxide in 800 ml of distilled water. Cool and dilute to 1 liter with distilled water (6.1)
- 6.3 Ammonia chloride, stock solution: 1.0 ml = 1.0 mg  $\text{NH}_3\text{-N}$ . Dissolve 3.819 g  $\text{NH}_4\text{Cl}$  in water and bring to volume in a 1 liter volumetric flask using distilled water (6.1).
- 6.4 Ammonia chloride, standard solution: 1.0 ml = 0.01 mg  $\text{NH}_3\text{-N}$ . Dilute 10.0 ml of the stock solution (6.3) to 1 liter with distilled water (6.1) in a volumetric flask.

NOTE 1: When analyzing saline waters, standards must be made up in synthetic ocean water (SOW); found in Nitrogen, Ammonia: Calorimetric, Automated Phenate Method (350.1)

### 7. Procedures

- 7.1 Preparation of standards: Prepare a series of standard solutions covering the concentration range of the samples by diluting either the stock or standard solutions of ammonium chloride.
- 7.2 Calibration of electrometer: Place 100 ml of each standard solution in clean 150 ml beakers. Immerse electrode into standard of lowest concentration and add 1 ml of 10N sodium hydroxide solution while mixing. Keep electrode in the solution until a stable reading is obtained.
- 7.3 Repeat this procedure with the remaining standards, going from lowest to highest concentration. Using semilogarithmic graph paper, plot the concentration of ammonia in mg  $\text{NH}_3\text{-N/li}$ . on the log axis vs. the electrode potential developed in the standard on the linear axis, starting with the lowest concentration at the bottom of the scale.
- 7.4 Calibration of a specific ion meter: Follow the directions of the manufacturer for the operation of the instrument.
- 7.5 Sample measurement: Follow the procedure in (7.2) for 100 ml of sample in 150 ml beakers. Record the stabilized potential of each unknown sample and convert the potential reading to the ammonia concentration using the standard curve. If a specific ion meter is used, read the ammonia level directly in mg  $\text{NH}_3\text{-N/li}$ .

## Method 350.3 (con't)

### 8. Precision and Accuracy

- 8.1 In a single laboratory (EMSL), using surface water samples at concentrations of 1.00, 0.77, 0.19, and 0.13 mg NH<sub>3</sub>-N/l, standard deviations were + 0.038, + 0.017, + 0.007, and + 0.003 respectively.
- 8.2 In a single laboratory (EMSL), using surface water samples at concentrations of 0.19 and 0.13 mg NH<sub>3</sub>-N/l, recoveries were 96% and 91%, respectively.

### BIBLIOGRAPHY

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3. Midgley, D., and Torrance, K., "The Determination of Ammonia in Condensed Steam and Boiler Feed-Water with a Potentiometric Ammonia Probe", *Analyst* 97, p. 626-633 (1972)

## HYDROCARBON DATA



# SUMMARY OF SOURCE TEST RESULTS

COMPANY: DESTEC CHALK CLIFF

APCD #

4175001

TEST DATE: DECEMBER 18, 1992

UNIT #: TURBINE, LUBE OIL VENTS A,B,C

## HYDROCARBON EMISSIONS SUMMARY

			Total lbs/hr	Total lbs/day
VENT "A"			0.0004	0.0084
VENT "B"			0.0307	0.7359
VENT "C"			0.0325	0.7806
TURBINE MAIN STACK			1.18 1.09 0.48	28.3 26.2 11.5
<b>Mean</b>			<b>0.92</b>	<b>22.0</b>
<b>TOTAL EMISSIONS</b>				
Turbine plus three lube oil vent			0.98	23.5

Comments:

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COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-16-92  
 REPORT : 100-280

**HYDROCARBON RESULTS  
 CORRECTED FOR METHOD BLANK**

RUN No.: 1			238860 average of pitot tube velocity profiles			
			ppm	lb/hr	ppm (as Methane)	lb/hr (as Methane)
Methane	(C1)	ND *	0.00	0.00	0.00	0.00
Ethane	(C2)		0.95	1.08	1.90	1.15
Propane	(C3)	ND **	0.00	0.00	0.00	0.00
Butane	(C4)	ND **	0.00	0.00	0.00	0.00
Pentane	(C5)	ND **	0.00	0.00	0.00	0.00
Hexane	(C6)		0.01	0.03	0.06	0.04
<b>Total</b>			<b>0.96</b>	<b>1.11</b>	<b>1.96</b>	<b>1.18</b>
<b>Total (non methane)</b>			<b>0.96</b>	<b>1.11</b>	<b>1.96</b>	<b>1.18</b>
RUN No.: 2			ppm	lb/hr	ppm (as Methane)	lb/hr (as Methane)
Methane	(C1)	ND *	0.00	0.00	0.00	0.00
Ethane	(C2)		0.77	0.87	1.54	0.93
Propane	(C3)		0.05	0.08	0.15	0.09
Butane	(C4)	ND **	0.00	0.00	0.00	0.00
Pentane	(C5)	ND **	0.00	0.00	0.00	0.00
Hexane	(C6)		0.02	0.06	0.12	0.07
<b>Total</b>			<b>0.84</b>	<b>1.02</b>	<b>1.81</b>	<b>1.09</b>
<b>Total (non methane)</b>			<b>0.84</b>	<b>1.02</b>	<b>1.81</b>	<b>1.09</b>
RUN No.: 3			ppm	lb/hr	ppm (as Methane)	lb/hr (as Methane)
Methane	(C1)	ND *	0.00	0.00	0.00	0.00
Ethane	(C2)		0.19	0.22	0.38	0.23
Propane	(C3)		0.04	0.07	0.12	0.07
Butane	(C4)	ND **	0.00	0.00	0.00	0.00
Pentane	(C5)	ND **	0.00	0.00	0.00	0.00
Hexane	(C6)		0.05	0.16	0.30	0.18
<b>Total</b>			<b>0.28</b>	<b>0.44</b>	<b>0.80</b>	<b>0.48</b>
<b>Total (non methane)</b>			<b>0.28</b>	<b>0.44</b>	<b>0.80</b>	<b>0.48</b>

\* During source testing at this facility, a system sample blank of ambient air was captured and tested for hydrocarbons as called for in the test protocol. The results of the blank analysis showed methane content of 17 ppm. While the protocol does not allow subtracting the blank from the test results, methane levels less than or near those shown in the blank should be considered non-detect since test results include ambient background methane concentrations.

\*\* ND - Not detected (See detection limits)

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-16-92  
 REPORT : 100-280

HYDROCARBON RESULTS  
 UNCORRECTED

RUN No.:		1		DSCFM: 238860 average of pitot tube velocity profiles			
		ppm	lb/hr	ppm (as Methane)	lb/hr (as Methane)		
Methane	(C1)	6.18	3.73	6.18	3.73		
Ethane	(C2)	0.98	1.11	1.96	1.18		
Propane	(C3)	ND **	0.03	0.05	0.09		0.05
Butane	(C4)	ND **	0.02	0.04	0.08		0.05
Pentane	(C5)	ND **	0.02	0.05	0.10		0.06
Hexane	(C6)	0.18	0.58	1.08	0.65		
<b>Total</b>		<b>7.41</b>	<b>5.58</b>	<b>9.49</b>	<b>5.73</b>		
<b>Total (non methane)</b>		<b>1.23</b>	<b>1.84</b>	<b>3.31</b>	<b>2.00</b>		
RUN No.:		2		DSCFM: 238860 average of pitot tube velocity profiles			
		ppm	lb/hr	ppm (as Methane)	lb/hr (as Methane)		
Methane	(C1)	6.20	3.75	6.20	3.75		
Ethane	(C2)	0.80	0.91	1.60	0.97		
Propane	(C3)	0.07	0.12	0.21	0.13		
Butane	(C4)	ND **	0.02	0.04	0.05		0.05
Pentane	(C5)	ND **	0.02	0.05	0.10		0.06
Hexane	(C6)	0.19	0.62	1.14	0.69		
<b>Total</b>		<b>7.30</b>	<b>5.48</b>	<b>9.33</b>	<b>5.64</b>		
<b>Total (non methane)</b>		<b>1.10</b>	<b>1.74</b>	<b>3.13</b>	<b>1.89</b>		
RUN No.:		3		DSCFM: 238860 average of pitot tube velocity profiles			
		ppm	lb/hr	ppm (as Methane)	lb/hr (as Methane)		
Methane	(C1)	9.40	5.68	9.40	5.68		
Ethane	(C2)	0.22	0.25	0.44	0.27		
Propane	(C3)	0.06	0.10	0.18	0.11		
Butane	(C4)	ND **	0.02	0.04	0.05		0.05
Pentane	(C5)	ND **	0.02	0.05	0.10		0.06
Hexane	(C6)	0.22	0.71	1.32	0.80		
<b>Total</b>		<b>9.94</b>	<b>6.84</b>	<b>11.52</b>	<b>6.96</b>		
<b>Total (non methane)</b>		<b>0.54</b>	<b>1.16</b>	<b>2.12</b>	<b>1.28</b>		

\*\* ND - Not Detected (See detection limits)

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-16-92  
 REPORT : 100-288

**HYDROCARBON RESULTS @ 60°F**  
**SYSTEM SAMPLE BLANK, AMBIENT AIR**

		ppm		ppm (as Methane)	
		ppm	ppm		
Methane	(C1)		17.17 *		17.17
Ethane	(C2)	less than	0.03	less than	0.06
Propane	(C3)	less than	0.02	less than	0.06
Butane	(C4)	less than	0.02	less than	0.08
Pentane	(C5)	less than	0.02	less than	0.10
Hexane	(C6)		0.17		1.02
	<b>Total</b>		<b>17.43</b>	<b>0.00</b>	<b>18.49</b>
	<b>Total (non methane)</b>		<b>0.26</b>	<b>0.00</b>	<b>1.32</b>

**DETECTION LIMITS**

		ppm		ppm (as Methane)	
		ppm	ppm		
Methane	(C1)		0.05		0.05
Ethane	(C2)		0.03		0.06
Propane	(C3)		0.02		0.06
Butane	(C4)		0.02		0.08
Pentane	(C5)		0.02		0.10
Hexane	(C6)		0.02		0.12
	<b>Total</b>		<b>0.16</b>		<b>0.47</b>
	<b>Total (non methane)</b>		<b>0.11</b>		<b>0.42</b>

\* During source testing at this facility, a system sample blank of ambient air was captured and tested for hydrocarbons as called for in the test protocol. The results of the blank analysis showed methane content of 17 ppm. While the protocol does not allow subtracting the blank from the test results, methane levels less than or near those shown in the blank should be considered non-detect since test results include ambient background methane concentrations.

# SUMMARY OF SOURCE TEST RESULTS

**COMPANY: DESTEC, CHALK CLIFF**

**PCES REPORT 100-288**

**TEST DATE: DECEMBER 18, 1992**

**UNIT #: LUBE OIL VENT "A"**

## EMISSIONS

	gr/scf	ppm	lb/hr	lb/day
CONDENSABLE HYDROCARBON	0.003540		0.00037	0.0088
	<u>0.002760</u>		<u>0.00033</u>	<u>0.0080</u>
	<b>Mean:</b>		<b>0.00035</b>	<b>0.0084</b>
NONCONDENSABLE NMHC		0.0	0.0000	0.0000
		<u>0.0</u>	<u>0.0000</u>	<u>0.0000</u>
	<b>Mean:</b>	<b>0.0</b>	<b>0.0000</b>	<b>0.0000</b>
TOTAL HYDROCARBON			0.0004	0.0088
			<u>0.0003</u>	<u>0.0080</u>
	<b>Mean:</b>		<b>0.0004</b>	<b>0.0084</b>

Comments: \_\_\_\_\_

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COMPANY : DESTEC  
 UNIT : CHALK CLIFF LUBE OIL VENT 'A'  
 DATE : 12-18-92  
 REPORT : 100-288

FIELD DATA @ 80°F

	RUN #:	1	2	
	TIME:	1055	1152	AVERAGE
Vm (dry gas sampled)		24	24.05	
Y (meter calib. factor)		1.005776	1.005776	
P bar (Barometric pressure)		28.98	28.98	
P static (stack pressure, " H2O)		0	0	
Delta H (differential meter press, " H2O)		0.83	0.88	
Tm (meter temperature, R°)		513	519	
Vol H2O mls		2.9	1.2	
Vm(Std), dscf		23.75	23.53	
Bws-H2O vapor		0.0056	0.0024	
MF-moisture factor		0.994358	0.9976	
% CO2		0	0	
% O2		20.9	20.9	
% N2		79.1	79.1	
Md-MW stk gas, dry		28.84	28.84	
Ms-MW stk gas, wet		28.78	28.81	
T stack, R°		532	536	
Stack area, ft2		0.009	0.009	
Vs-fpm, hot wire anemometer		1475	1700	1587.5
Q-acfm		13	14	14
Qstd-dscfm		12	14	13
Sample time		40	40	

COMPANY : DESTEC  
 UNIT : LUBE OIL VENT 'A'  
 DATE : 12-18-92  
 REPORT : 100-288

EPA METHOD 4 DATA  
 @ 60°F

RUN #1

CONDENSABLE HYDROCARBONS:	net mg	gr/dscf	gr/scf	lbs/hr	lbs/day
RESULTS:	5.49	0.003560	0.003540	0.00037	0.0088

ADDITIONAL DATA:

TIME

start	finish	%O2	%CO2	%H2O	Vm(std)	DSCFM
1055	1135	20.9	0	0.56	23.75	12

RUN #2

CONDENSABLE HYDROCARBONS:	net mg	gr/dscf	gr/scf	lbs/hr	lbs/day
Probe & Nozzle:	4.23	0.002768	0.002762	0.00033	0.0080

ADDITIONAL DATA:

TIME

start	finish	%O2	%CO2	%H2O	Vm(std)	DSCFM
1152	1232	20.9	0	0.24	23.53	14

COMPANY : DESTEC  
 UNIT : CHALK CLIFF LUBE OIL VENT 'A'  
 DATE : 12-18-92  
 REPORT : 100-288

**NON CONDENSABLE  
 HYDROCARBON RESULTS**

<b>RUN No.:</b>		<b>1</b>			
<b>DSCFM:</b>		<b>12</b>			
		ppm	lb/hr	ppm as CH4	lb/hr (as Methane)
<b>Methane</b>	<b>(C1)</b>	5.02	0.0002	5.02	0.0002
<b>Ethane</b>	<b>(C2)</b>	0	0	0	0
<b>Propane</b>	<b>(C3)</b>	0	0	0	0
<b>Butane</b>	<b>(C4)</b>	0	0	0	0
<b>Pentane</b>	<b>(C5)</b>	0	0	0	0
<b>Hexane</b>	<b>(C6)</b>	0.0	0.0000	0.0	0.0000
<b>Total</b>		<b>5.0</b>	<b>0.0002</b>	<b>5.0</b>	<b>0.0002</b>
<b>Total</b>					
<b>(non methane)</b>		<b>0.0</b>	<b>0.0000</b>	<b>0.0</b>	<b>0.0000</b>
<b>RUN No.:</b>		<b>2</b>			
<b>DSCFM:</b>		<b>14</b>			
		ppm	lb/hr	ppm as CH4	lb/hr (as Methane)
<b>Methane</b>	<b>(C1)</b>	4.90	0.00017	4.90	0.00017
<b>Ethane</b>	<b>(C2)</b>	0	0	0	0
<b>Propane</b>	<b>(C3)</b>	0	0	0	0
<b>Butane</b>	<b>(C4)</b>	0	0	0	0
<b>Pentane</b>	<b>(C5)</b>	0	0	0	0
<b>Hexane</b>	<b>(C6)</b>	0.00	0.0000	0.0	0.0000
<b>Total</b>		<b>4.90</b>	<b>0.0002</b>	<b>4.9</b>	<b>0.0002</b>
<b>Total</b>					
<b>(non methane)</b>		<b>0.00</b>	<b>0.0000</b>	<b>0.0</b>	<b>0.0000</b>



# SUMMARY OF SOURCE TEST RESULTS

**COMPANY:** DESTEC. CHALK CLIFF

**PCES REPORT** 100-288

**TEST DATE:** DECEMBER 18, 1992

**UNIT #:** LUBE OIL VENT "B"

## EMISSIONS

	gr/scf	ppm	lb/hr	lb/day
CONDENSABLE HYDROCARBON	0.002630		0.00923	0.2215
	<u>0.001812</u>		<u>0.00639</u>	<u>0.1535</u>
	<b>Mean:</b> 0.002221		<b>0.00781</b>	<b>0.1875</b>
NONCONDENSABLE NMHC		5.5	0.0303	0.7272
		<u>2.8</u>	<u>0.0154</u>	<u>0.3696</u>
	<b>Mean:</b>	<b>4.2</b>	<b>0.0229</b>	<b>0.5484</b>
TOTAL HYDROCARBON			0.0395	0.9487
			<u>0.0218</u>	<u>0.5231</u>
	<b>Mean:</b>		<b>0.0307</b>	<b>0.7359</b>

Comments: \_\_\_\_\_

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COMPANY : DESTEC  
 UNIT : CHALK CLIFF LUBE OIL VENT 'B'  
 DATE : 12-18-92  
 REPORT : 100-288

FIELD DATA @ 60°F

	RUN #:	1	2	
	TIME:	1128	1215	AVERAGE
Vm (dry gas sampled)		24.03	24.01	
Y (meter calib. factor)		0.989699	0.989699	
P bar (Barometric pressure)		28.98	28.98	
P static (stack pressure, " H2O)		0	0	
Delta H (differential meter press, " H2O)		0.83	0.83	
Tm (meter temperature, R°)		519	516	
Vol H2O mis		5	6.5	
Vm(std),dscf		23.13	23.24	
Bws-H2O vapor		0.0099	0.0128	
MF-moisture factor		0.990056	0.9872	
% CO2		0	0	
% O2		20.9	20.9	
% N2		79.1	79.1	
Md-MW stk gas,dry		28.84	28.84	
Ms-MW stk gas,wet		28.73	28.7	
T stack, R°		620	618	
Stack area,ft2		0.307	0.307	
Vs-fpm, hot wire anemometer		1627	1623	1625
Q-acfm		499	498	499
Qstd-dscfm		405	406	406
Sample time		40	40	

COMPANY : DESTEC  
 UNIT : LUBE OIL VENT 'B'  
 DATE : 12-18-92  
 REPORT : 100-288

EPA METHOD 4 DATA  
 @ 60°F  
 RUN #1

CONDENSABLE HYDROCARBONS:	net mg	gr/dscf	gr/scf	lbs/hr	lbs/day
RESULTS:	3.99	0.002657	0.002630	0.00923	0.2215

ADDITIONAL DATA:

TIME						
start	finish	%O2	%CO2	%H2O	Vm(std)	DSCFM
1128	1208	20.9	0	0.99	23.13	405

RUN #2

CONDENSABLE HYDROCARBONS:	net mg	gr/dscf	gr/scf	lbs/hr	lbs/day
Probe & Nozzle:	2.77	0.001836	0.001812	0.00639	0.1535

ADDITIONAL DATA:

TIME						
start	finish	%O2	%CO2	%H2O	Vm(std)	DSCFM
1215	1255	20.9	0	1.28	23.24	408

COMPANY : DESTEC  
 UNIT : CHALK CLIFF LUBE OIL VENT 'B'  
 DATE : 12-18-92  
 REPORT : 100-288

**NON CONDENSABLE  
 HYDROCARBON RESULTS**

RUN No.:		1			
DSCFM:		405			
		ppm	lb/hr	ppm as CH4	lb/hr (as Methane)
Methane	(C1)	6.00	0.0061	6.00	0.0061
Ethane	(C2)	0	0	0	0
Propane	(C3)	0	0	0	0
Butane	(C4)	0	0	0	0
Pentane	(C5)	0	0	0	0
Hexane	(C6)	5.50	0.0303	33.0	0.0338
<b>Total</b>		<b>11.5</b>	<b>0.0364</b>	<b>39.0</b>	<b>0.0400</b>
<b>Total</b>					
<b>(non methane)</b>		<b>5.5</b>	<b>0.0303</b>	<b>33.0</b>	<b>0.0338</b>
RUN No.:		2			
DSCFM:		406			
		ppm	lb/hr	ppm as CH4	lb/hr (as Methane)
Methane	(C1)	5.91	0.00607	5.91	0.00607
Ethane	(C2)	0	0	0	0
Propane	(C3)	0	0	0	0
Butane	(C4)	0	0	0	0
Pentane	(C5)	0	0	0	0
Hexane	(C6)	2.79	0.0154	16.7	0.0172
<b>Total</b>		<b>8.70</b>	<b>0.0215</b>	<b>22.7</b>	<b>0.0233</b>
<b>Total</b>					
<b>(non methane)</b>		<b>2.79</b>	<b>0.0154</b>	<b>16.7</b>	<b>0.0172</b>

# SUMMARY OF SOURCE TEST RESULTS

COMPANY: DESTEC, CHALK CLIFF

PCES REPORT 100-288

TEST DATE: DECEMBER 18, 1992

UNIT #: LUBE OIL VENT "C"

## EMISSIONS

	gr/scf	ppm	lb/hr	lb/day
CONDENSABLE HYDROCARBON	0.003838		0.00109	0.0262
	<u>0.001178</u>		<u>0.00036</u>	<u>0.0088</u>
	<b>Mean:</b> 0.002507		<b>0.00073</b>	<b>0.0174</b>
NONCONDENSABLE NMHC		126.6	0.0565	1.3560
		<u>15.3</u>	<u>0.0071</u>	<u>0.1704</u>
	<b>Mean:</b>	<b>71.0</b>	<b>0.0318</b>	<b>0.7632</b>
TOTAL HYDROCARBON			0.0576	1.3822
			<u>0.0075</u>	<u>0.1790</u>
	<b>Mean:</b>		<b>0.0325</b>	<b>0.7806</b>

Comments: \_\_\_\_\_

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COMPANY : DESTEC  
 UNIT : CHALK CLIFF LUBE OIL VENT 'C'  
 DATE : 12-18-92  
 REPORT : 100-288

FIELD DATA @ 60°F

	RUN #:	1	2	
	TIME:	930	1020	AVERAGE
Vm (dry gas sampled)		24.03	24.01	
Y (meter calib. factor)		0.989699	0.989699	
P bar (Barometric pressure)		28.98	28.98	
P static (stack pressure, " H2O)		0	0	
Delta H (differential meter press, " H2O)		0.85	0.83	
Tm (meter temperature, R°)		528	522	
Vol H2O mis		2	7.1	
Vm(std),dscf		22.74	22.98	
Bws-H2O vapor		0.0041	0.0142	
MF-moisture factor		0.995930	0.9858	
% CO2		0	0	
% O2		20.9	20.9	
% N2		79.1	79.1	
Md-MW stk gas,dry		28.84	28.84	
Ms-MW stk gas,wet		28.8	28.69	
T stack, R°		555	550	
Stack area,ft2		0.307	0.307	
Vs-1pm, hot wire anemometer		118	123	120.5
Q-acfm		36	38	37
Qstd-dscfm		33	35	34
Sample time		40	40	

COMPANY : DESTEC  
 UNIT : LUBE OIL VENT 'C'  
 DATE : 12-18-92  
 REPORT : 100-288

**EPA METHOD 4 DATA**  
**@ 60°F**

**RUN #1**

CONDENSABLE HYDROCARBONS:	net mg	gr/dscf	gr/scf	lbs/hr	lbs/day
<b>RESULTS:</b>	5.69	0.003853	0.003838	0.00109	0.0262

**ADDITIONAL DATA:**

**TIME**

start	finish	%O2	%CO2	%H2O	Vm(std)	DSCFM
930	1010	20.9	0	0.41	22.74	33

**RUN #2**

CONDENSABLE HYDROCARBONS:	net mg	gr/dscf	gr/scf	lbs/hr	lbs/day
<b>Probe &amp; Nozzle:</b>	1.78	0.001193	0.001176	0.00036	0.0086

**ADDITIONAL DATA:**

**TIME**

start	finish	%O2	%CO2	%H2O	Vm(std)	DSCFM
1020	1100	20.9	0	1.42	22.98	35

COMPANY : DESTEC  
 UNIT : CHALK CLIFF LUBE OIL VENT 'C'  
 DATE : 12-18-92  
 REPORT : 100-288

**NON CONDENSABLE  
 HYDROCARBON RESULTS**

RUN No.:		1			
DSCFM:		33			
		ppm	lb/hr	ppm as CH4	lb/hr (as Methane)
Methane	(C1)	0.00	0.0000	0.00	0.0000
Ethane	(C2)	0	0	1	0
Propane	(C3)	0	0	0	0
Butane	(C4)	0	0	0	0
Pentane	(C5)	0	0	0	0
Hexane	(C6)	126.17	0.0566	757.0	0.0632
<b>Total</b>		<b>126.6</b>	<b>0.0567</b>	<b>757.9</b>	<b>0.0633</b>
<b>Total (non methane)</b>		<b>126.6</b>	<b>0.0567</b>	<b>757.9</b>	<b>0.0633</b>

RUN No.:		2			
DSCFM:		35			
		ppm	lb/hr	ppm as CH4	lb/hr (as Methane)
Methane	(C1)	9.60	0.00085	9.60	0.00085
Ethane	(C2)	0.45	0	1	0
Propane	(C3)	0	0	0	0
Butane	(C4)	0	0	0	0
Pentane	(C5)	0	0	0	0
Hexane	(C6)	14.85	0.0071	89.1	0.0079
<b>Total</b>		<b>24.90</b>	<b>0.0080</b>	<b>99.6</b>	<b>0.0088</b>
<b>Total (non methane)</b>		<b>15.30</b>	<b>0.0071</b>	<b>90.0</b>	<b>0.0080</b>



EPA METHOD 18  
HYDROCARBON EMISSIONS TESTING  
FID ANALYSIS

Sampling Procedures

The sample was drawn via evacuated cannister through a stainless steel/teflon probe into a tedlar bag. Each sample bag was evacuated and then filled.

Analytical Procedures

The contents of the tedlar bag are analyzed by gas chromatography. The gas chromatograph is calibrated with an appropriate standard for each carbon #, before and after each set of samples are analyzed. The sample is speciated by carbon #-C<sub>1</sub>, C<sub>2</sub>, C<sub>3</sub>, C<sub>4</sub>, C<sub>5</sub>, and C<sub>6+</sub> backflush.

Symbol Identification

- i = Carbon #; i = 1 to 6+
- s = Refers to standard for that carbon #
- Rx<sub>i</sub> = Response factor for C<sub>i</sub>
- MW = Molecular weight - g/mole
- DSCFM = Average volume flow rate of unit tested

Equations

$$Rx_i = \frac{Area_{std}}{ppm_{std}}$$

$$Sample\ ppm_i = \frac{1}{Rx_i} \times Area_i$$

$$Sample\ ppm\ (as\ C_1) = Sample\ ppm \times \#\ of\ carbons$$

$$\frac{lbs}{hr_i} = ppm_i \times MW_i \times DSCFM \times 1.581 \times 10^{-1}$$

$$Total\ non-methane\ \frac{lbs}{hr} = \sum_2^{6+} \frac{lbs}{hr_i}$$

- Note 1: If lbs/hr as methane is required, MW will equal 16.0 (MW of methane)
- Note 2: # of carbons: ethane = 2; propane = 3; etc...

## CARB METHOD 5.4.3.1

### METHOD 5.4.3.1: Impinger Catch and Extract

#### 5.4.3.1.

The impinger catch consisted of the water and organic solvent \* rinsings from the sample train connections between the filter and impingers, plus the impinger contents. These are usually received in 1 to 4 one pint wide-mouth Mason jars.

The methylene chloride used in the extraction also had a blank run on it, similar to those run for the water and acetone. The methylene chloride extraction was corrected the same way the acetone rinse was. The impinger catch extract and impinger catch was weighed to a constant weight as defined earlier.

#### 4.3.1.2

Combine the catch in a separatory funnel of suitable size. The Mason jar was rinsed with methylene chloride into the separatory funnel.

#### 4.3.1.3

Extract the aqueous catch three times with 50 ml-portions of methylene chloride (CH<sub>2</sub>Cl<sub>2</sub>). Each time, extract for 30 seconds with vigorous shaking, then allow the layers to separate (which may sometimes take up to 15 minutes due to emulsion formation). Drain the CH<sub>2</sub>Cl<sub>2</sub> layers into a breaker of suitable size through a short stem funnel containing a cotton plug, to remove droplets of water from the CH<sub>2</sub>Cl<sub>2</sub> extract. Save an aqueous layer for use in Section 4.3.1.8.

#### 4.3.1.4

Rinse the funnel and cotton with fresh CH<sub>2</sub>Cl<sub>2</sub> and concentrate the combined CH<sub>2</sub>Cl<sub>2</sub> extract to about 25ml under a stream of clean filtered air at room temperature in a hood.

#### 4.3.1.5

Quantitatively transfer the concentrated extract to a tared 50ml beaker and evaporate to dryness under the above conditions and place in a desiccator for one hour.

#### 4.3.1.6

Weigh the extract residue to the nearest 0.1mg.

\* Methylene Chloride (CH<sub>2</sub>Cl<sub>2</sub>) unless the source being evaluated dictates otherwise, then usually benzene is used.

4.3.1.7

Record the gross and tare weights and report the net weight as "Impinger Catcher Extract".

4.3.1.8

From Section 4.3.1.3 quantitatively transfer the aqueous phase to a suitable size beaker and concentrate to about 25ml on a hot plate or steam bath with the aid of the clean filtered air steam.

4.3.1.9

Quantitatively transfer the aqueous concentrate to a tared 50ml beaker and evaporate to dryness on a steam bath.

4.3.1.10

Place the beaker containing the residue in a 105° C over one hour and then let cool in a desiccator.

4.3.1.11

Weigh the residue to the nearest 0.1mg.

# SULFUR EMISSIONS



**ANALYSIS REPORT SHEET**

**Sulfur Compounds by GC/FPD**

-----

<b>Client:</b> Petro Chem	<b>Lab #:</b> 21931
<b>Site:</b> Fuel Gas 1	<b>Date Sampled:</b> 12-28-92
<b>Can #:</b> Tedlar	<b>Date Analyzed:</b> 12-30-92

-----

<b>Compound</b>	<b>MDL ug/m3</b>	<b>Concentration ug/m3</b>	<b>Concentration ppbv</b>
Hydrogen Sulfide	78.0	120	84
Carbonyl Sulfide	78.0	2800	1100
Methyl Mercaptan	78.0	550	280
Dimethyl Sulfide	78.0	not detected	not detected
Carbon Disulfide	39.0	120	38
<b>Total Sulfur, H2S</b>			<b>2100</b>

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**COMPANY : DESTEC**  
**UNIT : CHALK CLIFF TURBINE**  
**DATE : 12-16-92, 2000-2300**  
**REPORT : 100-288**

**SUFUR EMISSION RESULTS**

TIME	TS, ppm	MSCFH	FUEL SCFM	SULFUR	
				LBS/HR	LBS/DAY
2000	2.1	368.1	6102	0.065	1.56
2015	2.1	366.6	6110	0.065	1.56
2030	2.1	365.0	6083	0.065	1.55
2045	2.1	365.2	6087	0.065	1.55
2100	2.1	366.0	6100	0.065	1.56
2115	2.1	366.1	6102	0.065	1.56
2130	2.1	364.6	6077	0.065	1.55
2145	2.1	365.9	6098	0.065	1.55
2200	2.1	365.1	6085	0.065	1.55
2215	2.1	367.5	6125	0.065	1.56
2230	2.1	367.2	6120	0.065	1.56
2245	2.1	367.0	6117	0.065	1.56
2300	2.1	366.8	6113	0.065	1.56
<b>AVERAGE</b>	<b>2.1</b>	<b>366.1</b>	<b>6101.41025</b>	<b>0.065</b>	<b>1.56</b>

**EQUATION:**

$$\text{SCFM} = \text{MCFH} * 1000 * 1/60$$

$$\text{SULFUR LBS/HR} = \text{TS ppm} * 32 * \text{SCFM} * 1.581 * 10^{-7}$$

$$\text{MW SULFUR} = 32$$



ANALYSIS REPORT SHEET

Sulfur Compounds by GC/FPD

Client: Petro Chem                      Lab #: 21932  
Site: Fuel Gas 2                      Date Sampled: 12-28-92  
Can #: Tedlar                      Date Analyzed: 12-30-92

Compound	MDL ug/m3	Concentration ug/m3	Concentration ppbv
Hydrogen Sulfide	78.0	140	99
Carbonyl Sulfide	78.0	3100	1300
Methyl Mercaptan	78.0	680	340
Dimethyl Sulfide	78.0	not detected	not detected
Carbon Disulfide	39.0	270	86
Total Sulfur, H2S			2700



ANALYSIS REPORT SHEET

Sulfur Compounds by GC/FPD

Client: Petro Chem Lab #: 21933  
Site: Fuel Gas 3 Date Sampled: 12-28-92  
Can #: Tedlar Date Analyzed: 12-30-92

Compound	MDL ug/m3	Concentration ug/m3	Concentration ppbv
Hydrogen Sulfide	78.0	170	120
Carbonyl Sulfide	78.0	3000	1200
Methyl Mercaptan	78.0	510	260
Dimethyl Sulfide	78.0	not detected	not detected
Carbon Disulfide	39.0	not detected	not detected
Total Sulfur, H2S			1500



RELATIVE ACCURACY

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-15,16-92  
 REPORT : 100-288

ANALYZER                      NOx

**RELATIVE ACCURACY RESULTS**

PPMvd

RUN #	REFERENCE METHOD	CEM DATA	DIFFERENCE
1	2.94	2.90	0.04
2	3.21	3.20	0.01
3	3.15	3.20	-0.05
4	3.24	3.25	-0.01
5	3.23	3.25	-0.02
6	3.20	3.20	0.00
7	3.19	3.20	-0.01
8	3.22	3.20	0.02
9	3.26	3.30	-0.04
10	3.25	3.25	0.00
<b>AVERAGE</b>	3.19	3.20	-0.01

RELATIVE ACCURACY RELATED TO THE REFERENCE METHOD	
t	= 2.262
.975	
STANDARD DEVIATION	= 0.03
CONFIDENCE COEFFICIENT	= 0.02
REF METHOD	= 3.2
RELATIVE ACCURACY	= 0.79

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-15,16-92  
 REPORT : 100-288

ANALYZER                      O2

**RELATIVE ACCURACY RESULTS**

PPMvd

RUN #	REFERENCE METHOD	CEM DATA	DIFFERENCE
1	15.42	15.56	-0.14
2	15.50	15.55	-0.05
3	15.56	15.55	0.01
4	15.54	15.52	0.02
5	15.49	15.52	-0.03
6	15.48	15.55	-0.07
7	15.48	15.54	-0.06
8	15.45	15.56	-0.11
9	15.48	15.53	-0.05
10	15.53	15.54	-0.01
<b>AVERAGE</b>	15.49	15.54	-0.05

RELATIVE ACCURACY RELATED TO THE REFERENCE METHOD	
t	= 2.262
.975	
<b>STANDARD DEVIATION</b>	= 0.05
<b>CONFIDENCE COEFFICIENT</b>	= 0.04
<b>REF METHOD</b>	= 15.5
<b>RELATIVE ACCURACY</b>	= 0.55

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-16,18-92  
 REPORT : 100-288

ANALYZER          NH3

**RELATIVE ACCURACY RESULTS**

PPMvd

RUN #	REFERENCE METHOD	CEM DATA	DIFFERENCE
1	8.48	7.3	1.16
2	8.81	7.3	1.51
3	8.30	7.2	1.10
4	4.57	6.3	-1.73
5	6.56	5.1	1.46
6	7.29	4.4	2.89
7	6.83	3.7	3.13
8	5.57	3.2	2.37
9	7.07	2.7	4.37
<b>AVERAGE</b>	7.05	5.2	1.81

RELATIVE ACCURACY RELATED TO THE REFERENCE METHOD	RELATIVE ACCURACY RELATED TO THE APPLICABLE STANDARD
t = 2.306 .975	t = 2.306 .975
STANDARD DEVIATION = 1.71	STANDARD DEVIATION = 1.71
CONFIDENCE COEFFICIENT = 1.32	CONFIDENCE COEFFICIENT = 1.32
REF METHOD = 7.1	LIMIT (APP. STD) = 20
RELATIVE ACCURACY = 44.29	RELATIVE ACCURACY = 15.61

**COMPANY : DESTEC**  
**UNIT : CHALK CLIFF TURBINE EXHAUST**  
**DATE : 12-15,16-92**  
**REPORT : 100-288**

**PCES REFERENCE METHOD SUMMARY**

RUN #	TIME	%O2	NOx			CO		
			ppm	ppm @ 15% O2	lbs/hr	ppm	ppm @ 15% O2	lbs/hr
1	1930-2000	15.42	2.94	3.16	5.10	18.18	19.59	19.22
2	2030-2100	15.5	3.21	3.51	5.58	16.11	17.59	17.03
3	2115-2145	15.56	3.15	3.48	5.48	15.53	17.16	16.42
4	2200-2230	15.54	3.24	3.57	5.64	18.10	19.91	19.14
5	2245-2315	15.49	3.23	3.52	5.61	20.06	21.87	21.21
6	2330-2400	15.48	3.20	3.49	5.56	17.24	18.78	18.23
7	0015-0045	15.48	3.19	3.47	5.54	na	na	na
8	0115-0145	15.45	3.22	3.48	5.59	na	na	na
9	0200-0230	15.48	3.26	3.55	5.67	na	na	na
10	0300-0330	15.53	3.25	3.57	5.64	na	na	na
<b>AVERAGE</b>		<b>15.49</b>	<b>3.19</b>	<b>3.48</b>	<b>5.54</b>	<b>17.54</b>	<b>19.15</b>	<b>18.54</b>

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-15-92  
 REPORT : 100-288

RUN #1  
 NOx/CO/O2 DATA

Stack Gas Measurement Data								
TIME INTERVAL		CONCENTRATIONS			% FULL SCALE			
BEGIN	END	O2:%	NOx:ppm	CO:ppm	O2%fs	NOx%fs	CO%fs	
07:30 PM	07:40 PM	15.45	2.9	18.6	71.6	21.8	45.8	
07:40 PM	07:50 PM	15.42	3.0	18.7	71.7	21.9	46.0	
07:50 PM	08:00 PM	15.40	2.9	17.2	71.8	21.7	43.3	
<b>Averages:</b>		15.42	2.9	18.2	71.7	21.8	45.0	

Calibration Data			
	O2	NOx	CO
INITIAL zero	10	10	10
INITIAL span	93.2	39.1	44.5
FINAL zero	10	10	10
FINAL span	93.8	39.2	44.8
ZERO DRIFT %/ppm	0.00	0.00	0.00
CALIB. DRIFT %/ppm	0.15	0.02	0.16
ZERO DRIFT %fs	0.00	0.00	0.00
CALIB. DRIFT %fs	0.60	0.10	0.30
CAL GAS value	20.9	7.27	17.98
FULL SCALE RANGE	25	25	50

DSCFM = 238860 AVERAGE OF PITOT TUBE VELOCITY PROFILES					
	%O2	ppm	@ 3%O2	@15%O2	lb/hr
NOx values:	15.42	2.94	9.60	3.16	5.10

	%O2	ppm	@ 3%O2	@15%O2	lb/hr
CO values:	15.42	18.18	59.42	19.59	19.22

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-15-92  
 REPORT : 100-288

RUN #2  
 NOx/CO/O2 DATA

Stack Gas Measurement Data								
TIME INTERVAL		CONCENTRATIONS			% FULL SCALE			
BEGIN	- END	O2:%	NOx:ppm	CO:ppm	O2%fs	NOx%fs	CO%fs	
08:30 PM	- 08:40 PM	15.43	3.15	16.8	71.4	22.9	42.5	
08:40 PM	- 08:50 PM	15.48	3.22	16.0	71.1	23.0	41.0	
08:50 PM	- 09:00 PM	15.58	3.27	15.5	71.0	23.0	40.0	
<b>Averages:</b>		15.50	3.21	16.1	71.2	23.0	41.2	

Calibration Data			
	O2	NOx	CO
INITIAL zero	10	10	10
INITIAL span	93.5	40	44.9
FINAL zero	10	10.2	10
FINAL span	92	39.2	44.7
ZERO DRIFT %/ppm	0.00	0.05	0.00
CALIB. DRIFT %/ppm	-0.38	-0.19	-0.10
ZERO DRIFT %fs	0.00	0.20	0.00
CALIB. DRIFT %fs	-1.50	-0.80	-0.20
CAL GAS value	20.9	7.27	17.98
FULL SCALE RANGE	25	25	50

DSCFM - 238860 AVERAGE OF PITOT TUBE VELOCITY PROFILES					
	%O2	ppm	@ 3%O2	@15%O2	lb/hr
<b>NOx values:</b>	15.50	3.21	10.65	3.51	5.58

	%O2	ppm	@ 3%O2	@15%O2	lb/hr
<b>CO values:</b>	15.50	16.11	53.37	17.59	17.03

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-15-92  
 REPORT : 100-288

RUN #3  
 NOx/CO/O2 DATA

Stack Gas Measurement Data							
TIME INTERVAL		CONCENTRATIONS			% FULL SCALE		
BEGIN	END	O2:%	NOx:ppm	CO:ppm	O2%fs	NOx%fs	CO%fs
09:15 PM	09:25 PM	15.56	3.13	15.8	72.1	22.6	45.0
09:25 PM	09:35 PM	15.57	3.14	15.5	72.1	22.7	44.2
09:35 PM	09:45 PM	15.56	3.20	15.2	72.0	23.0	43.5
Averages:		15.56	3.15	15.5	72.1	22.8	44.2

Calibration Data			
	O2	NOx	CO
INITIAL zero	10	10	10
INITIAL span	93.5	39.2	49.8
FINAL zero	10	10.2	10
FINAL span	93.3	39.2	49.5
ZERO DRIFT %/ppm	0.00	0.05	0.00
CALIB. DRIFT %/ppm	-0.05	0.00	-0.14
ZERO DRIFT %fs	0.00	0.20	0.00
CALIB. DRIFT %fs	-0.20	0.00	-0.30
CAL GAS value	20.9	7.27	17.98
FULL SCALE RANGE	25	25	50

DSCFM = 238860 AVERAGE OF PITOT TUBE VELOCITY PROFILES

	%O2	ppm	@ 3%O2	@15%O2	lb/hr
NOx values:	15.56	3.15	10.57	3.48	5.48

	%O2	ppm	@ 3%O2	@15%O2	lb/hr
CO values:	15.56	15.53	52.07	17.16	16.42



COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-15-92  
 REPORT : 100-288

RUN #4  
 NOx/CO/O2 DATA

Stack Gas Measurement Data								
TIME INTERVAL		CONCENTRATIONS			% FULL SCALE			
BEGIN	END	O2:%	NOx:ppm	CO:ppm	O2%fs	NOx%fs	CO%fs	
10:00 PM	10:10 PM	15.54	3.2	18.1	72.0	23.0	45.0	
10:10 PM	10:20 PM	15.54	3.2	18.7	72.0	23.0	46.0	
10:20 PM	10:30 PM	15.54	3.3	17.5	72.0	23.4	43.8	
<b>Averages:</b>		15.54	3.2	18.1	72.0	23.1	44.9	

Calibration Data			
	O2	NOx	CO
INITIAL zero	10	10	10
INITIAL span	93.4	39.2	44.7
FINAL zero	10.2	10	10
FINAL span	93.2	39.4	44.7
ZERO DRIFT %/ppm	0.05	0.00	0.00
CALIB. DRIFT %/ppm	-0.05	0.05	0.00
ZERO DRIFT %fs	0.20	0.00	0.00
CALIB. DRIFT %fs	-0.20	0.20	0.00
CAL GAS value	20.9	7.27	17.98
FULL SCALE RANGE	25	25	50

DSCFM = 238860 AVERAGE OF PITOT TUBE VELOCITY PROFILES					
	%O2	ppm	@ 3%O2	@15%O2	lb/hr
NOx values:	15.54	3.24	10.83	3.57	5.64

	%O2	ppm	@ 3%O2	@15%O2	lb/hr
CO values:	15.54	18.10	60.42	19.91	19.14

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-15-92  
 REPORT : 100-288

RUN #5  
 NOx/CO/O2 DATA

Stack Gas Measurement Data								
TIME INTERVAL		CONCENTRATIONS			% FULL SCALE			
BEGIN	- END	O2:%	NOxppm	CO:ppm	O2%fs	NOx%fs	CO%fs	
10:45 PM	- 10:55 PM	15.49	3.20	21.8	72.1	22.9	52.0	
10:55 PM	- 11:05 PM	15.49	3.24	19.0	72.1	23.0	46.5	
11:05 PM	- 11:15 PM	15.49	3.26	19.4	72.1	23.0	47.2	
<b>Averages:</b>		15.49	3.23	20.1	72.1	23.0	48.8	

Calibration Data			
	O2	NOx	CO
INITIAL zero	10	10	10
INITIAL span	93.8	39.4	44.7
FINAL zero	10	10	10
FINAL span	93.8	39.2	44.4
ZERO DRIFT %/ppm	0.00	0.00	0.00
CALIB. DRIFT %/ppm	0.00	-0.05	-0.16
ZERO DRIFT %fs	0.00	0.00	0.00
CALIB. DRIFT %fs	0.00	-0.20	-0.30
CAL GAS value	20.9	7.27	17.98
FULL SCALE RANGE	25	25	50

DSCFM = 238860 AVERAGE OF PITOT TUBE VELOCITY PROFILES					
	%O2	ppm	@ 3%O2	@15%O2	lb/hr
NOx values:	15.49	3.23	10.69	3.52	5.61

	%O2	ppm	@ 3%O2	@15%O2	lb/hr
CO values:	15.49	20.06	66.35	21.87	21.21

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-15-92  
 REPORT : 100-288

RUN #8  
 NOx/CO/O2 DATA

Stack Gas Measurement Data								
TIME INTERVAL		CONCENTRATIONS			% FULL SCALE			
BEGIN	END	O2:%	NOx:ppm	CO:ppm	O2%fs	NOx%fs	CO%fs	
11:30 PM	11:40 PM	15.51	3.22	17.3	72.2	22.9	43.0	
11:40 PM	11:50 PM	15.48	3.21	16.6	72.1	22.8	41.8	
11:50 PM	12:00 AM	15.47	3.18	17.8	72.1	22.8	44.0	
Averages:		15.48	3.20	17.2	72.1	22.8	42.9	

Calibration Data			
	O2	NOx	CO
INITIAL zero	10	10	10
INITIAL span	93.8	39.2	44.4
FINAL zero	10	10	10
FINAL span	93.9	39	44.3
ZERO DRIFT %/ppm	0.00	0.00	0.00
CALIB. DRIFT %/ppm	0.02	-0.05	-0.05
ZERO DRIFT %fs	0.00	0.00	0.00
CALIB. DRIFT %fs	0.10	-0.20	-0.10
CAL GAS value	20.9	7.27	17.98
FULL SCALE RANGE	25	25	50

DSCFM = 238860 AVERAGE OF PITOT TUBE VELOCITY PROFILES

	%O2	ppm	@ 3%O2	@15%O2	lb/hr
NOx values:	15.48	3.20	10.59	3.49	5.56

	%O2	ppm	@ 3%O2	@15%O2	lb/hr
CO values:	15.48	17.24	56.87	18.78	18.23

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-16-92  
 REPORT : 100-288

RUN #7  
 NOx/O2 DATA

Stack Gas Measurement Data						
TIME INTERVAL		CONCENTRATIONS			% FULL SCALE	
BEGIN	- END	O2:%	NOx:ppm	O2%fs	NOx%fs	
12:15 AM	- 12:25 AM	15.49	3.2	72.2	22.9	
12:25 AM	- 12:35 AM	15.48	3.2	72.2	22.8	
12:35 AM	- 12:45 AM	15.47	3.2	72.2	22.8	
<b>Averages:</b>		15.48	3.2	72.2	22.8	

Calibration Data		
	O2	NOx
INITIAL zero	10	10
INITIAL span	93.9	38.9
FINAL zero	10.2	10
FINAL span	93.8	39.2
ZERO DRIFT %/ppm	0.05	0.00
CALIB. DRIFT %/ppm	-0.02	0.08
ZERO DRIFT %fs	0.20	0.00
CALIB. DRIFT %fs	-0.10	0.30
CAL GAS value	20.9	7.27
FULL SCALE RANGE	25	25

<b>DSCFM -</b>	<b>238860 AVERAGE OF PITOT TUBE VELOCITY PROFILES</b>				
	%O2	ppm	@ 3%O2	@15%O2	lb/hr
<b>NOx values:</b>	15.48	3.19	10.54	3.47	5.54

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-16-92  
 REPORT : 100-288

RUN #8  
 NOx/O2 DATA

Stack Gas Measurement Data						
TIME INTERVAL		CONCENTRATIONS			% FULL SCALE	
BEGIN	- END	O2:%	NOxppm	O2%fs	NOx%fs	
01:15 AM	- 01:25 AM	15.47	3.24	72.0	23.0	
01:25 AM	- 01:35 AM	15.45	3.21	72.0	22.9	
01:35 AM	- 01:45 AM	15.42	3.21	72.0	22.9	
<b>Averages:</b>		15.45	3.22	72.0	22.9	

Calibration Data		
	O2	NOx
INITIAL zero	9.7	10
INITIAL span	93.8	39.2
FINAL zero	10	10
FINAL span	93.8	39.2
ZERO DRIFT %/ppm	0.07	0.00
CALIB. DRIFT %/ppm	0.00	0.00
ZERO DRIFT %fs	0.30	0.00
CALIB. DRIFT %fs	0.00	0.00
CAL GAS value	20.9	7.27
FULL SCALE RANGE	25	25

DSCFM = 238860 AVERAGE OF PITOT TUBE VELOCITY PROFILES					
	%O2	ppm	@ 3%O2	@15%O2	lb/hr
NOx values:	15.45	3.22	10.57	3.48	5.50

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-16-92  
 REPORT : 100-288

RUN #9  
 NOx/O2 DATA

Stack Gas Measurement Data						
TIME INTERVAL		CONCENTRATIONS		% FULL SCALE		
BEGIN	END	O2:%	NOx:ppm	O2%fs	NOx%fs	
02:00 AM	02:10 AM	15.47	3.28	72.0	23.1	
02:10 AM	02:20 AM	15.48	3.30	72.0	23.3	
02:20 AM	02:30 AM	15.48	3.21	72.0	23.1	
Averages:		15.48	3.28	72.0	23.2	

Calibration Data		
	O2	NOx
INITIAL zero	10	10
INITIAL span	93.8	38.9
FINAL zero	10	10
FINAL span	93.7	39.3
ZERO DRIFT %/ppm	0.00	0.00
CALIB. DRIFT %/ppm	-0.02	0.10
ZERO DRIFT %fs	0.00	0.00
CALIB. DRIFT %fs	-0.10	0.40
CAL GAS value	20.9	7.27
FULL SCALE RANGE	25	25

DSCFM = 238860 AVERAGE OF PITOT TUBE VELOCITY PROFILES

	%O2	ppm	@ 3%O2	@15%O2	lb/hr.
NOx values:	15.48	3.28	10.78	3.55	5.67

COMPANY : DESTEC  
 UNIT : CHALK CLIFF TURBINE EXHAUST  
 DATE : 12-16-92  
 REPORT : 100-288

RUN #10  
 NOx/O2 DATA

Stack Gas Measurement Data						
TIME INTERVAL		CONCENTRATIONS		% FULL SCALE		
BEGIN	END	O2:%	NOxppm	O2%fs	NOx%fs	
03:00 AM	03:10 AM	15.50	3.2	72.0	23.0	
03:10 AM	03:20 AM	15.53	3.3	72.0	23.1	
03:20 AM	03:30 AM	15.56	3.2	72.0	23.0	
<b>Averages:</b>		15.53	3.2	72.0	23.0	

Calibration Data		
	O2	NOx
INITIAL zero	10	10
INITIAL span	93.7	39.3
FINAL zero	9.5	10
FINAL span	93.8	39.2
ZERO DRIFT %/ppm	-0.12	0.00
CALIB. DRIFT %/ppm	0.02	-0.02
ZERO DRIFT %fs	-0.50	0.00
CALIB. DRIFT %fs	0.10	-0.10
CAL GAS value	20.9	7.27
FULL SCALE RANGE	25	25

DSCFM = 238860 AVERAGE OF PITOT TUBE VELOCITY PROFILES					
	%O2	ppm	@ 3%O2	@15%O2	lb/hr
NOx values:	15.53	3.25	10.82	3.57	5.64

## CONTINUOUS EMISSION MONITORING SYSTEM (CEMS)

Reference: Manual of Procedures; ST-13A, ST-19A, Jan 1982, State of California, Air Resources Board, Test Methods 1-100, June 1979.  
EPA CFR Title 40, Pt. 60, Appendix A, Method 3A, 6C, 7E, & 10.

### Instrument Summary

A constant sample of flue gas was extracted, dried, filtered and delivered to an instrument manifold system for distribution to one or more analyzers. Instrument results are recorded on an analog strip chart recorder. System calibration checks are performed as well as calibration checks at the beginning and end of each test run. Final data reduction includes zero and calibration drift corrections.

### Sample Conditioning System

Consists of a borosilicate glass tube or 316 grade stainless steel probe fitted with a cindered stainless steel or pyrex glass wool particulate filter. The probe is fitted with a teflon (TFE) sample line which connects to a water condensation system located at the source. The condensation system consists of three 500-ml short stem glass impingers connected in a series, immersed in an ice bath. The gas is delivered to the instrument trailer with a teflon line (3/8" O.D.) through an in-line Balston particulate filter drawn by a teflon-coated diaphragm pump. The sample system is leak checked prior to sampling by plugging the end of the sample probe and adjusting the sample pump to its maximum rate (approximately 22" Hg). The manifold is by-passed and the leak rate monitored through a gas meter or low range flow meter.

### Manifold System

Sample gas is delivered to each analyzer through a five way valve and regulated with a needle valve flow meter. Manifold pressure is controlled by a back pressure regulator which is typically set at three psi. Zero gas (N<sub>2</sub>) and calibrated gases are delivered to the analyzers using the same five way valve and flow meter. All manifold parts are glass, stainless steel, or teflon materials.

### Analog Strip Chart Data Reduction

Analog recordings consists of averaged time increments as shown on the data pages (typically 5, 10, or 20 minute increments). Data for each increment was recorded at an average percent of full scale. The readings were then compared with the zero and calibration readings for calculation of the average concentration for each time increment. Any deviation of the zero and calibration readings from the start to the end of a test period was corrected by calculating apparent zero and calibration readings for the mid-point of each time increment. The average concentrations were then calculated from the sample readings and the apparent zero and span readings.



**RELATIVE ACCURACY**  
Code of Federal Regulations, 40 CFR, Pt. 60, App. B, Spec. 2

**Arithmetic Mean of the Differences,  $\bar{d}$**   
Eq. 8.1

Where:  $n$  = Number of data points

$$\bar{d} = \frac{1}{n} \sum_{i=1}^n d_i$$

**Standard deviation of the differences,  $S_d$**   
Eq. 8.2

$$S_d = \left( \frac{\sum_{i=1}^n d_i^2 - \frac{\left( \sum_{i=1}^n d_i \right)^2}{n}}{n-1} \right)^{1/2}$$

**Confidence Coefficient,  $CC$**   
Eq. 8.3

$$CC = t_{0.975} \left( \frac{S_d}{\sqrt{n}} \right)$$

$t_{0.975}$  = t value Table (40 CFR, pg. 1043)

**Relative Accuracy,  $RA$**   
Eq. 8.4

$$RA = \frac{\left| \bar{d} \right| + \left| CC \right|}{\overline{RM}} \times 100$$

Where:  $\left| \bar{d} \right|$  = Absolute value of the mean of differences (from Eq. 8.1)  
 $\overline{RM}$  = Average from reference method

**EMISSION FACTORS**  
**NO<sub>x</sub>, lbs/MMBtu**

COMPANY : DESTEC  
UNIT : CHALK CLIFF TURBINE EXHAUST  
DATE : 12-15,16-92  
REPORT : 100-288

**LBS/MMBTU & EPA F FACTOR @ 60°F**

**NOx**

#1	2.94	15.42	0.01168
#2	3.21	15.50	0.01292
#3	3.15	15.56	0.01282
#4	3.24	15.54	0.01314
#5	3.23	15.49	0.01298
#6	3.20	15.48	0.01283
#7	3.19	15.48	0.01279
#8	3.22	15.45	0.01284
#9	3.26	15.48	0.01307
#10	3.25	15.53	0.01315
<b>AVERAGE</b>	<b>3.2</b>	<b>15.49</b>	<b>0.01282</b>

EPA F FACTOR @ 60°F 8579 ref. 40 CFR Pt. 60, App. A, Method 19

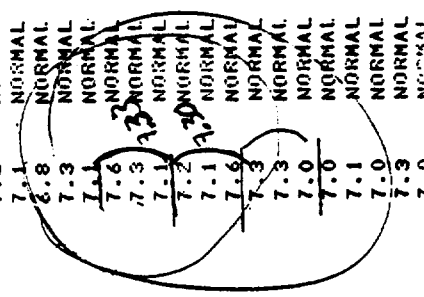
**CEM - OPERATIONAL DATA**  
**(Supplied by Destec)**

Ammonia Data

Print Out Retrieved 17, Dec 92

\* DATA FROM 16DEC92 is Print Out Retrieved 17, Dec 92

Table with columns for time (HH:MM:SS), NOX/CO actual/corrected, output, stack gas, ammonia, ambient temperature, humidity, fuel gas flow, and various analyzer parameters (A11425B, A11427B, A11426B, A11424, XSL435, KA1129, TT1002A, TT1002B, F12712).



1 NOX ACTUAL - STACK 2 NOX CORRECTED (15 O2) - STACK 3 CO ACTUAL - OUTLET 4 CO CORRECTED (15 O2) - OUTLET 5 O2 ACTUAL - OUTLET 6 AMMONIA (NH3) STACK GAS 7 CEM SYS IN CALIBRATION 8 CEM SYSTEM TROUBLE 9 AMBIENT TEMPERATURE 10 DEM POINT TEMPERATURE 11 RELATIVE HUMIDITY 12 FUEL GAS FLOW FROM FG COMP

Table with columns for time (HH:MM:SS), parameters (e.g., NOX, CO, O2, NH3, Temp, Humidity), and units (PPMVD, PPMVD, AVG, DEG, CALIB, NORMAL, PCT, MSCFH). Includes handwritten annotations like '5.6, 3.3, 3.7, 3.8' and circled numbers 4, 5, 6, 7, 8, 9.

AMMONIA Datalog # 4

RAW DATA

COMPANY: Destec C HALK CLIFFS  
 UNIT : MAIN STACK Destack  
 DATE : 12-15-92  
 REPORT : 100-288

Method 5  
 Run 1A

ON-SITE DATA

See B

		RUN TIME	#1	#2	#3
Vm	Dry sampled gas volume, dcf		<u>254.38</u>		
Y	Meter calibration factor (met#)				
Pbar	Barometric Pressure, "Hg		<u>27.98</u>		
Pstatic	Stack static pressure, "Hg				
ΔH	Differential meter pressure, "H2O				
Tm	Meter temperature, °F				

15.8% H2O

CONTENTS	RUN 1			RUN 2			RUN 3		
	FINAL	TARE	NET	FINAL	TARE	NET	FINAL	TARE	NET
H2O	<u>888.7</u>	<u>619.9</u>	<u>268.8</u>		<u>Silica Gel</u>		<u>829.7</u>	<u>805.7</u>	<u>24.0</u>
H2O	<u>837.0</u>	<u>612.0</u>	<u>225.0</u>						
KO	<u>875.3</u>	<u>501.5</u>	<u>373.8</u>						
KO	<u>882.1</u>	<u>493.7</u>	<u>388.4</u>						
KO	<u>582.8</u>	<u>483.0</u>	<u>99.8</u>						
Silica Gel	<u>915.1</u>	<u>860.7</u>	<u>54.4</u>						<u>1434.2</u>

Vlc volume of H2O, gms

RUN #1 #2 #3

CO2	% Dry Volume			
O2	% Dry Volume			
N2	% Dry Volume			
Cp	Pitot tube coefficient (Pit#)		<u>.84</u>	
ΔP	Avg P, "H2O			
Ts	Stack temperature, °F			
As	Stack area, sq. ft.			
Ds	Stack diameter, inches		<u>132</u>	
Dn	Nozzle diameter, inches		<u>.188</u>	
Dur	Sampling time, min		<u>1440 min</u>	
% Iso	Mini iso			

Filter # 392  
 Filter tare weights, gms .6168

INITIALS

CONTROL BOX#:

HI P \_\_\_\_\_ Lo P \_\_\_\_\_ Avg P \_\_\_\_\_ Duct Temp \_\_\_\_\_

Diameters before disturb \_\_\_\_\_ After \_\_\_\_\_

# of points, total \_\_\_\_\_

Overall (inches) \_\_\_\_\_ Coupling \_\_\_\_\_



COMPANY: DESTEC  
 UNIT: DESTECTURBINE / Chalk Cliff  
 DATE: 12-16-92  
 REPORT: 100-288

Method 5  
 Run 1B

ON-SITE DATA

		RUN TIME	#1	#2	#3
Vm	Dry sampled gas volume, dcf		1547.1615		
Y	Meter calibration factor (met# 1002)		721.08		
Pbar	Barometric Pressure, "Hg		.989699		
Pstatic	Stack static pressure, "Hg		29.00		
ΔH	Differential meter pressure, "H2O		-0.50		
Tm	Meter temperature, °F		0.40		
			55		

CONTENTS	RUN 1			RUN 2			RUN 3		
	FINAL	TARE	NET	FINAL	TARE	NET	FINAL	TARE	NET
H2O	987.4	604.1	383.3				833.6	833.5	0.1
H2O	975.8	584.2	391.6						
KD	979.4	525.0	454.4						
KD	758.9	501.2	256.8						
KD	488.9	496.0	-8.0						
Silica gel	863.6	805.6	58.0				LINE WAS LK 49.5		
Vlc	volume of H2O, gms								1486.7

		RUN	#1	#2	#3
CO2	% Dry Volume		3.1	Total U <sub>c</sub>	2920.9
O2	% Dry Volume		15.5		
N2	% Dry Volume		81.4		
Cp	Pitot tube coefficient (Pit# 1261)		.836		
ΔP	Avg P, "H2O		1.104		
Ts	Stack temperature, °F		271		
As	Stack area, sq. ft.		9503		
Ds	Stack diameter, inches		132		
Dn	Nozzle diameter, inches		.188		
Dur	Sampling time, min		1440		
% Iso	Mini iso		100.24		

Filter # 392  
 Filter tare weights, gms 6168

Vel = 69.7  
 ACFM = 297448  
 SCFM = 273685

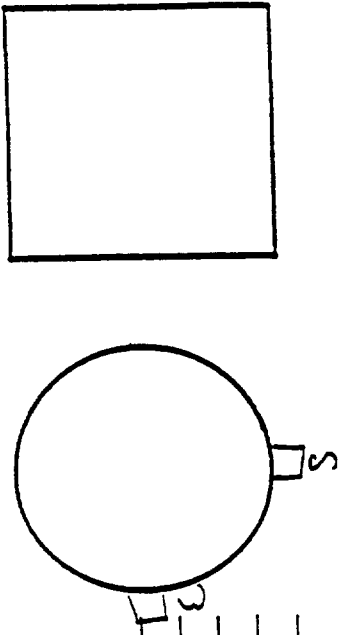
INITIALS

CONTROL BOX#:

Hi P \_\_\_\_\_ Lo P \_\_\_\_\_ Avg P \_\_\_\_\_ Duct Temp \_\_\_\_\_  
 Diameters before disturb \_\_\_\_\_ After \_\_\_\_\_ DSCFM = 229895  
 # of points, total \_\_\_\_\_  
 Overall (inches) \_\_\_\_\_ Coupling \_\_\_\_\_

VELOCITY TRAVERSE

COMPANY : DESTES  
 UNIT : MAIN STACK  
 DATE : 12-15-92  
 REPORT : 100-288  
 RUN # : 1 TOTAL : \_\_\_\_\_  
 PUMP # : GAST COUPLING : \_\_\_\_\_  
 METER BOX# : 1084 DIAMETER : \_\_\_\_\_  
 METER coeff. : 989629 AREA : \_\_\_\_\_  
 PILOT TUBE# : \_\_\_\_\_ Cp : \_\_\_\_\_



TRAVERSE POINTS	w/b	w/coupl. no.	WEST		Ts (°F)	ΔP	Ts (°F)	ΔP	VELOCITY DATA				
			Ts (°F)	ΔP					Rated Total MMBTU/hr	Vel =	DSCFM =	MMBTU/hr =	% Thr =
		12	273	1.1	273	1.0	273	1.0	ΔP	270			
		11	273	1.1	273	1.0	273	1.0	Ts				
		10	273	1.1	272	1.0	272	1.0	Static	0.50			
		9	273	1.0	272	1.0	272	1.0	Pbar	28.98			
		8	272	1.80	272	1.85	272	1.85	MW(wel)	27.5			
		7	272	1.75	272	1.80	272	1.80	% H2O	9			
		6	272	1.80	272	1.80	272	1.80	% O2				
		5	271	1.0	272	1.0	272	1.0	F60				
		4	271	1.0	272	1.0	272	1.0					
		3	271	1.1	272	1.0	272	1.0	Additional Data:				
		2	271	1.2	272	1.1	272	1.1	Noz. : .188				
		1	271	1.2	272	1.1	272	1.1					

METHOD RUN 1 /

PRE / POST TEST LEAK CHECK

AMBIENT TEMP, °F: 43  
 PPM: 28.98  
 STAINO PRESSURE (110): 50  
 ASSUMED MOISTURE, %: 10.  
 MW WET 27.5  
 AVG. CALIB. NOZZLE DIAM ("): .188  
 P/TUBE LINED MATERIAL: QUARTZ  
 FILTER#:   
 NOOT DIAM ("): 132

LEAK RATE: 0.002 / 0.00 cfm  
 VACUUM: 10 / 5 "Hg

COMPANY: DESTEC  
 UNIT: MAIN STACK  
 DATE: 12-15-92  
 REPORT: 100-288  
 TECH: BDM  
 PUMP #: 1-881  
 METER BOX#: 1002  
 METER COEFF: .98968 (25)  
 P/TOT TUBE#:

TRAVERSE P.T. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (fo) °F	VELOCITY HEAD (AP) -120	PRESSURE DIFFERENTIAL Δ II rate -120 Δ II	GAS SAMPLE VOLUME (cc. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSEN ON LABI IMPTION °F
							INLET, °F	OUTLET, °F		
12	1547	2	272	1.10	0.489	638.50	45	45	261	251
11	1647	2	267	1.15	0.504	667.8	49	45	261	250
10	1747	2	269	1.20	0.520	698.0	55	50	280	250
9	1847	2	263	1.0	0.478	729.3	58	54	249	249
8	1947	2	269	1.0	.470	757.9	48	48	241	248
7	2047	2	270	0.9	.443	786.2	46	44	249	247
6	2147	2	268	.95	.464	812.7	56	51	243	247
5	2247	2	268	1.0	.475	840.6	54	51	245	246
4	2347	3	268	1.125	.500	869.1	56	54	245	247
3	47	3	268	1.25	.534	899.1	57	55	243	250
2	147	3	266	1.25	.526	931.1	46	48	243	247
1	247	3	264	1.15	.503	962.7	46	44	246	248
EST	347					997.945	Leak Check			
AVERAGE					CF	997.57				
					351.38					

28.32

METHOD 5 RUN # / cont

AMBIENT TEMP, °F: 40°  
 STATIO PRESSURE (11g): 28.98  
 ASSUMED MOISTURE, %: 15%  
 AVG. CALIB. NOZZLE DIAM ("): 1.88  
 PROBE LINE MATERIAL: Q12  
 FILTER #: 132  
 DUCT DIAM ("): 132

PRE / POST TEST LEAK CHECK  
 LEAK RATE: .007 / .005 cfm  
 VACUUM: 11 / 5 "Hg

COMPANY: Destec  
 UNIT: MAIN STACK  
 DATE: 12-16-92  
 REPORT: 100-288  
 TECH: SAH  
 PUMP #: GAS  
 METER BOX #: 1002 (1.85)  
 METER COEFF: 989699  
 PILOT TUBE: .84

INVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (T <sub>e</sub> ) °F	VELOCITY HEAD (ΔP <sub>e</sub> ) "H <sub>2</sub> O	PRESSURE DIFFERENTIAL ΔH rate "H <sub>2</sub> O ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DIVY GAS METER		FILTEN HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSEN OR LASH IMPINGEN °F
							INLET, °F	OUTLET, °F		
12	4:15	2	273	1.55	.587 0.53	993.59	51	51	249 250	
11	5:15	2	273	1.50	.579 0.52	28.8	53	51	248 249	
10	6:15	2	270	1.55	.586 0.54	63.6	50	48	250 248	
9	7:15	2	267	1.15	.577 0.51	94.7	57	57	259 255	
8	8:15	2	268	1.15	.516 0.42	133.3	63	56	258 255	
7	9:15	2	272	.95	.472 0.36	164.3	67	61	257 254	
6	10:15	2	272	.82	.439 0.31	192.6	66	63	249 253	
5	11:15	2	274	.85	.446 0.32	219.0	66	62	248 253	
4	12:15	2	283	.87	.443 0.32	245.8	59	57	249 253	
3	13:15	2	280	.99	.475 0.36	272.5	63	57	250 255	
2	14:15	2	282	1.05	.491 0.38	301.1	64	60	249 253	
1	15:15	2	276	.94	.477 0.36	331.7	79	68	251 256	
END	16:15					360.290				
						W = 721.08				
						SD = 100.24				
AVERAGE	1440		271	1.104	0.40	W = 72.30		55		

721.08  
 100.24  
 W = 72.30  
 15.00 266.10

COMPANY : *Dyntec*  
 UNIT : *Chick Creek*  
 DATE : *12/10, 17/93*  
 REPORT : *100-258*

*Method 5  
2A*

ON-SITE DATA

*See 2B*

		RUN TIME	#1	#2	#3
Vm	Dry sampled gas volume, dcf				
Y	Meter calibration factor (met# _____)				
Pbar	Barometric Pressure, "Hg				
Pstatic	Stack static pressure, "Hg				
ΔH	Differential meter pressure, "H2O				
Tm	Meter temperature, °F				

CONTENTS	RUN 1			RUN 2			RUN 3		
	FINAL	TARE	NET	FINAL	TARE	NET	FINAL	TARE	NET
H <sub>2</sub> O	974.6	591.1	383.5		<i>Silica</i>		740.0	740.0	0.0
H <sub>2</sub> O	957.7	578.7	379.0		<i>ΔW</i>		99.5	32.0	-67.5
KO	914.4	501.5	412.9						
KO	881.7	492.8	388.9						
NO	496.3	497.6	-1.3						
<i>Silica</i>	<i>509.9</i>	<i>736.2</i>	<i>73.7</i>						<i>1569.2</i>

Vlc volume of H<sub>2</sub>O, gms

		RUN	#1	#2	#3
CO <sub>2</sub>	% Dry Volume				
O <sub>2</sub>	% Dry Volume				
N <sub>2</sub>	% Dry Volume				
Cp	Pitot tube coefficient (Pit# _____)				
ΔP	Avg P, "H <sub>2</sub> O				
Ts	Stack temperature, °F				
As	Stack area, sq. ft.				
Ds	Stack diameter, inches				
Dn	Nozzle diameter, inches				
Dur	Sampling time, min				
% Iso	Mini iso				

Filter # 390  
 Filter tare weights, gms .6121

INITIALS

CONTROL BOX#:

Hi P \_\_\_\_\_ Lo P \_\_\_\_\_ Avg P \_\_\_\_\_ Duct Temp \_\_\_\_\_

Diameters before disturb \_\_\_\_\_ After \_\_\_\_\_

# of points, total \_\_\_\_\_

Overall (inches) \_\_\_\_\_ Coupling \_\_\_\_\_

COMPANY : DESTEC  
 UNIT : DESTEC TURBINE CHAUKMILL  
 DATE : 12-16-92  
 REPORT : 100-256

Method 5  
 2B

ON-SITE DATA

		RUN TIME	#1	#2	#3
Vm	Dry sampled gas volume, dcf		1719.742		
Y	Meter calibration factor (met# 1002)		745.56		
Pbar	Barometric Pressure, °Hg		28.98		
Pstatic	Stack static pressure, °Hg		-.5		
ΔH	Differential meter pressure, °H2O		.68		
Tm	Meter temperature, °F		63		

CONTENTS	RUN 1			RUN 2			RUN 3		
	FINAL	TARE	NET	FINAL	TARE	NET	FINAL	TARE	NET
H <sub>2</sub> O #1	1031.5	608.0	423.5	Silica 6 =			840.0	839.2	0.3
H <sub>2</sub> O #2	889.3	583.6	305.7						
KA	923.1	486.5	436.6						
KO	849.1	472.6	376.5						
KO	505.1	502.6	2.5						
Silicabel	841.5	780.6	60.9	Canewash			< 71.1 >		-71.1
Vlc	volume of H <sub>2</sub> O, gms								1534.9

		RUN	#1	#2	#3
CO2	% Dry Volume	H/C = 3.76	3.1		3104.7
O2	% Dry Volume		15.5		
N2	% Dry Volume		81.4		
Cp	Pitot tube coefficient (Pit# 125-1)		.836		
ΔP	Avg P, °H2O		1.149		
Ts	Stack temperature, °F		273		
As	Stack area, sq. ft.		95.03		
Ds	Stack diameter, inches		132		
Dn	Nozzle diameter, inches		.188		
Dur	Sampling time, min		1440		
% iso	Mini iso		109		

Filter # 390  
 Filter tare weights, gms .6121

Vol 71.3  
 ACFM = 406724  
 SCFM = 278344

INITIALS

CONTROL BOX#:

HI P \_\_\_\_\_ Lo P \_\_\_\_\_ Avg P \_\_\_\_\_ Duct Temp \_\_\_\_\_

Diameters before disturb \_\_\_\_\_ After \_\_\_\_\_

# of points, total \_\_\_\_\_

Overall (inches) \_\_\_\_\_ Coupling \_\_\_\_\_

DSCFM = 233800 @ 16% H<sub>2</sub>O

METHOD 5 RUN # 2

PRE / POST TEST LEAK CHECK  
 LEAK RATE: .003 / 1.001 cfm  
 VACUUM: 11 / 7 "Hg

AMBIENT TEMP. °F: 48°  
 P-bar: 28.98  
 STATIC PRESSURE ("Hg): -.50  
 ASSUMED MOISTURE %: 15%  
 DATE: 12-16-92  
 REPORT: 100-288  
 TECH: DSJ/SAH  
 PUMP #: 6AST  
 METER BOX #: 1002  
 METER COEFF: 989699 (ΔH: .85)  
 PLOT TUBE #: .84  
 AVG. CALIB. NOZZLE DIAM ("): .188  
 PROBE LINER MATERIAL: Qtz  
 FILTER #: 13Z  
 DUCT DIAM ("): 13Z

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (T <sub>o</sub> ) °F	VELOCITY HEAD (ΔP) <sub>o</sub> "H <sub>2</sub> O	PRESSURE DIFFERENTIAL ΔH rate "H <sub>2</sub> O ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F		TEMP OF GAS EXIT CONDENSEN OR LABT IMPTIGN °F
							INLET, °F	OUTLET, °F	Probe	Box	
001	17:15.0	4	287	1.62	0.615	361.100	68	68	263	250	
↓	18:15	5	277	1.65	0.613	398.0	58	58	262	244	
10	19:15	4	281	1.65	0.610	434.8	60	54	259	246	
SAH	20:15	4	278	1.55	0.602	471.4	69	62	255	259	
↓	21:15	4	277	1.20	0.523	507.5	58	59	257	263	
↓	22:15	4	277	.95	0.464	538.9	60	55	249	260	
↓	23:15	4	277	.98	0.463	566.7	58	53	248	260	
↓	00:15	4	277	.90	0.419	594.5	56	53	247	260	
↓	01:15	4	278	.90	0.417	621.4	54	51	247	257	
↓	02:15	4	278	.95	0.460	648.3	54	51	248	255	
↓	03:15	4	276	1.0	0.474	675.9	57	53	247	255	
↓	04:15	4	271	1.0	0.483	704.3	62	62	245	251	
↓	05:15					733.25					
↓	06:15					757.50					
AVERAGE						372.4					

1st 372.40  
2nd 373.26  
745.66

METHOD 5 RUN #2 cont.

(PRE / POS) TEST LEAK CHECK  
LEAK RATE: .006 / 4.003 cfm  
VACUUM: 18 / 8 "Hg

AMBIENT TEMP, °F: 40  
Pbar: 28.98  
STATO PRESSURE ("Hg): -.50  
ASSUMED MOISTURE, %: 1.5%  
MWD: 27.5  
AVG. CALIB. NOZZLE DIAM ("): .188  
PROBE LINER MATERIAL: Qtz  
FILTER #:   
DUCT DIAM ("): 132

COMPANY: Destec  
UNIT: Mols Turbine Stack  
DATE: 12-17-92  
REPORT: 100-288  
TECH: SAH / DJJ  
PUMP #: GAST  
METER BOX #: 1002  
METER COEFF.: 989699 (AH: AS)  
PITOT TUBE #: 84

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (To) °F	VELOCITY HEAD (ΔP) "H2O	PRESSURE DIFFERENTIAL ΔH rate "H2O ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		TEMP OF GAS EXIT CONDENSEN OR LAST IMPIGN °F	
							INLET, °F	OUTLET, °F		
SAH 12	0542	2	275	1.2	0.527	733.6	602	602	254	258
↓	0642	2	275	1.2	0.529	765.1	606	601	255	259
↓	0742	2	277	1.15	0.518	796.9	607	602	253	258
DOT 9	0842	2	279	1.13	0.515	827.9	71	62	261	260
↓	0942	2	260	1.00	0.500	858.8	80	74	254	262
↓	1042	2	273	.80	0.435	888.8	68	66	250	256
↓	1142	2	275	1.02	0.491	914.9	70	65	249	254
↓	1242	2	260	1.06	0.516	944.9	82	75	250	252
↓	1342	2	259	1.25	0.551	975.3	89	69	252	257
↓	1442	2	258	1.23	0.547	1008.3	71	66	249	251
↓	1542	2	262	1.32	0.588	1041.2	74	69	252	251
↓	1642	2	262	1.17	0.525	1075.2	61	62	252	253
FOT	1742					106.760				
						VF: 715.56				
						VF: 100.21				
AVERAGE			273	1.149	0.68	VF: 73.25				63



LABORATORY ANALYSIS  
EPA METHOD 5 - PARTICULATE ANALYSIS

Company: Destec

Report: 100-288

Location/Unit: Chalkcliff Turbine

Date Tested: 12/14/92

Analyst: DJS

RUN # 1

Probe/Nozzle/Filter Top

Dish # <u>15</u>	#2	#3	Average
#1	#2	#3	Average
final (g) <u>3.7343</u>	<u>3.7346</u>	_____	<u>3.7345</u>
tare (g) <u>3.7262</u>	_____	_____	<u>3.7262</u>
NET (g)			<u>0.0083</u>

Filter # 392

#1	#2	#3	Average
#1	#2	#3	Average
final (g) <u>0.6218</u>	<u>0.6195</u> ✓	<u>0.6193</u> ✓	<u>0.6194</u>
tare (g) <u>0.6168</u>	_____	_____	<u>0.6168</u>
NET (g)			<u>0.0026</u>

Condensable (aliquot 1925ml/3850ml)

Dish # <u>14</u>	#2	#3	Average
#1	#2	#3	Average
final (g) <u>3.7252</u>	<u>3.7256</u>	_____	<u>3.7254</u>
tare (g) <u>3.7210</u>	_____	_____	<u>3.7210</u>
NET (g)			<u>.0044</u>

LABORATORY ANALYSIS  
EPA METHOD 5 - PARTICULATE ANALYSIS

Company: Destec

Report: 100-288

Location/Unit: Chalk cliff Turbine

Date Tested: 12/16/92

Analyst: D.S.

RUN # 2

Probe/Nozzle/Filter Top

Dish # <u>13</u>			
#1	#2	#3	Average
final (g) <u>3.7214</u>	<u>3.7218</u>		<u>3.7216</u>
tare (g) <u>3.7139</u>	_____	_____	<u>3.7139</u>
NET (g)			<u>0.0077</u>

Filter # 390

#1	#2	#3	Average
final (g) <u>0.6129</u>	<u>0.6125</u>		<u>0.6127</u>
tare (g) <u>0.6121</u>	_____	_____	<u>0.6121</u>
NET (g)			<u>0.0006</u>

Condensable (aliquot 1835ml/3670ml)

Dish # <u>16</u>			
#1	#2	#3	Average
final (g) <u>3.6829</u>	<u>3.6829</u>		<u>3.6829</u>
tare (g) <u>3.6767</u>	_____	_____	<u>3.6767</u>
NET (g)			<u>0.0062</u>



METHOD ST 1B RUN # 2

AMBIENT TEMP, °F: 78°  
 Pbar: 29.00  
 STATIC PRESSURE("Hg):  
 ASSUMED MOISTURE, %: 15%  
 AVG. CALIB. NOZZLE DIAM("):  
 PROBE LINER MATERIAL:  
 FILTER #:  
 DUCT DIAM ("): 137

PRE / POST TEST LEAK CHECK  
 LEAK RATE: 1008 / 1005 6 clm  
 VACUUM: 11 6 "Hg

COMPANY: Destec  
 UNIT: MAIN STACK  
 DATE: 12-16-92  
 REPORT: 100-288  
 TECH: SAH  
 PUMP #: GAST  
 METER BOX#: 1002 (185)  
 METER COEFF: .989699  
 PILOT TUBE#:

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (Tg) °F	VELOCITY HEAD (ΔP <sub>g</sub> ) "H <sub>2</sub> O	PRESSURE DIFFERENTIAL ΔH rate "H <sub>2</sub> O ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSER OR LAST IMPIGN °F
							INLET, °F	OUTLET, °F		
	8:15	2			.50	90.70	54	54		
	8:55	2			.50	95.80	56	52		
	9:05	2			.50	100.90	60	52		
	9:15					105.95				
						<u>Vol = 15.25</u>			54.7	
						14.80 D.C.F				
						C.E.M. = 7.4				
AVERAGE										

METHOD ST 1B RUN # 3

AMBIENT TEMP, °F: 45°  
 P-bar: 29.00  
 STATIC PRESSURE (Tiq):  
 ASSUMED MOISTURE, %: 15%  
 AVG. CALIB. NOZZLE DIAM ("): 132"  
 PROBE LINER MATERIAL:  
 FILTER #:  
 DUCT DIAM ("):

PRE / POST TEST LEAK CHECK  
 LEAK RATE: .007 / .005 cfm  
 VACUUM: 10 / 5 "Hg

COMPANY: Destco  
 UNIT: MAIN STACK  
 DATE: 12-16-97  
 REPORT: 100-288  
 TECH: SAH  
 PUMP #: GAST  
 METER BOX #: 1007 (1.85)  
 METER COEFF: .989699  
 PHOTO TUBE #:

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (T <sub>s</sub> ) °F	VELOCITY HEAD (ΔP <sub>s</sub> ) "H <sub>2</sub> O	PRESSURE DIFFERENTIAL ΔH rate "H <sub>2</sub> O ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSEN OR LAST IMPINGE °F
							INLET, °F	OUTLET, °F		
	9:30	2			.50 .65	106.20	55	54		
	9:40	2			.50 .65	111.25	56	54		
	9:50	2			.50 .65	116.30	54	53		
	10:10					121.35				
						161-15.15		55.2		
						14.69 OSEF				
						CEM = 7.2				
AVERAGE										

NO CEM DATA

METHOD NH<sub>3</sub> RUN # 4

PRE / POST TEST LEAK CHECK  
 LEAK RATE: .004 / <.003 cfm  
 VACUUM: 5 / 4 "Hg

COMPANY: Destec  
 UNIT: Maint Turbine Stack  
 DATE: 12-17-92  
 REPORT: 100-288  
 TECH: DCP  
 PUMP #: GAST  
 METER BOX #: 1002  
 METER COEFF: .989699 (AH: .85)  
 PILOT TUBE #:

AMBIENT TEMP, °F: 50°  
 Pbar: 28.18  
 STATIC PRESSURE ("Hg):  
 ASSUMED MOISTURE, %:  
 AVG CALIB. NOZZLE DIAM ("):  
 PROBE LINER MATERIAL: SS  
 FILTER #:  
 DUCT DIAM ("):

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (T <sub>s</sub> ) °F	VELOCITY HEAD (ΔP <sub>s</sub> ) "H <sub>2</sub> O	PRESSURE DIFFERENTIAL rate "H <sub>2</sub> O ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSER OR LAST IMPIGN °F
							INLET, °F	OUTLET, °F		
	<u>10:30</u>	<u>2</u>	<u>270</u>	<u>.5</u>	<u>.61</u>	<u>123.000</u>	<u>66</u>	<u>58</u>		
	<u>:40</u>	<u>2</u>	<u>268</u>	<u>.5</u>	<u>.59</u>	<u>128.1</u>	<u>74</u>	<u>61</u>		
	<u>:50</u>	<u>2</u>	<u>273</u>	<u>.5</u>	<u>.61</u>	<u>133.0</u>	<u>75</u>	<u>62</u>		
	<u>11:00</u>	<u>2</u>	<u>274</u>	<u>.5</u>	<u>.60</u>	<u>138.025</u>	<u>80</u>	<u>66</u>		
	<u>EOT</u>					<u>Vol = 15.03</u>				
			<u>271.50</u>	<u>.5</u>	<u>.60</u>	<u>14.18 DSCF</u>		<u>67.75</u>		
AVERAGE										











METHOD ST 1B RUN # 98

PRE / POST TEST LEAK CHECK  
 LEAK RATE: 6.004 / 0.012 cfm  
 VACUUM: 12 / 7 "Hg

AMBIENT TEMP, °F: 75°  
 Pbar: 28.98  
 STATIC PRESSURE ("Hg):  
 ASSUMED MOISTURE, %:  
 AVG. CALIB. NOZZLE DIAM ("):  
 PROBE LINER MATERIAL: Q+Z  
 FILTER #:  
 DUCT DIAM ("):

COMPANY: Destec  
 UNIT: Main Turbine Stack  
 DATE: 12-18-92  
 REPORT: 100-288  
 TECH: 2207  
 PUMP #: 6AST  
 METER BOX #: 100Y  
 METER COEFF: 1.019573  
 PILOT TUBE #: 84

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (T <sub>s</sub> ) °F	VELOCITY HEAD (AP <sub>s</sub> ) "H <sub>2</sub> O	PRESSURE DIFFERENTIAL rate "H <sub>2</sub> O ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F		TEMP OF GAS EXIT CONDENSEN OR LAST IMPHIGN °F
							INLET, °F	OUTLET, °F	Probe	Box	
1	14:15.0	2	280		.5	212.200	64	64	270	256	
2	55	2	280		.5	217.2	64	63	257	256	
3	15:05.0	2	280		.5	222.3	64	62	250	254	
FOI	15:15.0	2	280		.5	227.325	63	62	250	255	
						VM: 15.125	63.25				
						Vac: 14.86					
AVERAGE											

METHOD ST 1B RUN # 109

PRE / POST TEST LEAK CHECK

LEAK RATE: <.003 / <.003 clm

VACUUM: 12 / 6 "Hg

COMPANY: Pestec

UNIT: Main Turbine Stack

DATE: 12.18.92

REPORT: 100-288

TECH: DDJ

PUMP #: CAST

METER BOX #: 1004

METER COEFF: 1.019573 ( $\Delta H: 1.08$ )

PILOT TUBEN: .84

AMBIENT TEMP, °F: 450

Pbar: 28.98

STATIC PRESSURE ("Hg):

ASSUMED MOISTURE, %:

AVG. CALIB. NOZZLE DIAM ("):

PROBE LINER MATERIAL: RTZ

FILTER #:

DUCT DIAM ("):

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (Ts) °F	VELOCITY HEAD ( $\Delta P_v$ ) "H <sub>2</sub> O	PRESSURE DIFFERENTIAL $\Delta H$ rate "H <sub>2</sub> O $\Delta H$	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSEN OR LAST IMPIGNI °F
							INLET, °F	OUTLET, °F		
1	16:00.0	2	280		.5	222.900	61	61	271	260
2	10	2	280		.5	234.9	61	61	272	257
3	20	2	278		.5	240.0	65	60	268	256
EGT	16:30.0	2	278		.5	244.930	68	61	260	256
					.39	VM: 15.03		62		
					DSL	14.81				
AVERAGE										

LABORATORY ANALYSIS  
EPA METHOD 350.3 - AMMONIA ANALYSIS

Company: Destec

Report: 100-288

Location/Unit: Chalk cliff

Date Tested: 12/15-18/92

Analyst: DGS

Standardization:

mg/L NH <sub>4</sub> Cl	mV	Slope
0.1	99.0	
1.0	29.5	69.5
10.0	-30.9	60.4
100.0	-90.3	59.4

Sample #	mV	N mg/l	df	N mg/l	NH <sub>3</sub> mg/l	Sample vol.	T. mg
<del>12/17</del> System Blank	<del>106.3</del>	<del>4.1</del>	<del>—</del>	<del>—</del>	<del>—</del>	<del>357ml</del>	<del>—</del>
12/16 1	-10.4	<del>4.0</del> 4.7	—	4.7	5.71	445ml	2.5
12/16 2	-9.6	4.6	—	4.6	5.58	475ml	2.7
12/16 3	-8.5	4.3	—	4.3	5.22	475ml	2.5
<del>12/17 4</del>	<del>-12.9</del>	<del>5.4</del>	<del>—</del>	<del>5.4</del>	<del>6.56</del>	<del>425ml</del>	<del>2.8</del> *
12/18 4	-1.1	3.2	—	3.2	3.88	360ml	1.4
12/18 5	-4.6	3.7	—	3.7	4.49	439ml	2.0
12/18 6	-6.4	4.0	—	4.0	4.86	449ml	2.2

\* NOT USED, NO CEM DATA

LABORATORY ANALYSIS  
EPA METHOD 350.3 - AMMONIA ANALYSIS

Company: Destec

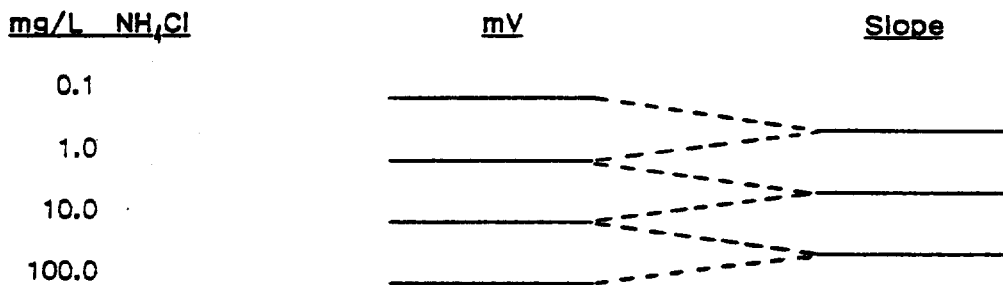
Report: 100-288

Location/Unit: Chalk cliff

Date Tested: 12/15-18/92

Analyst: DGS

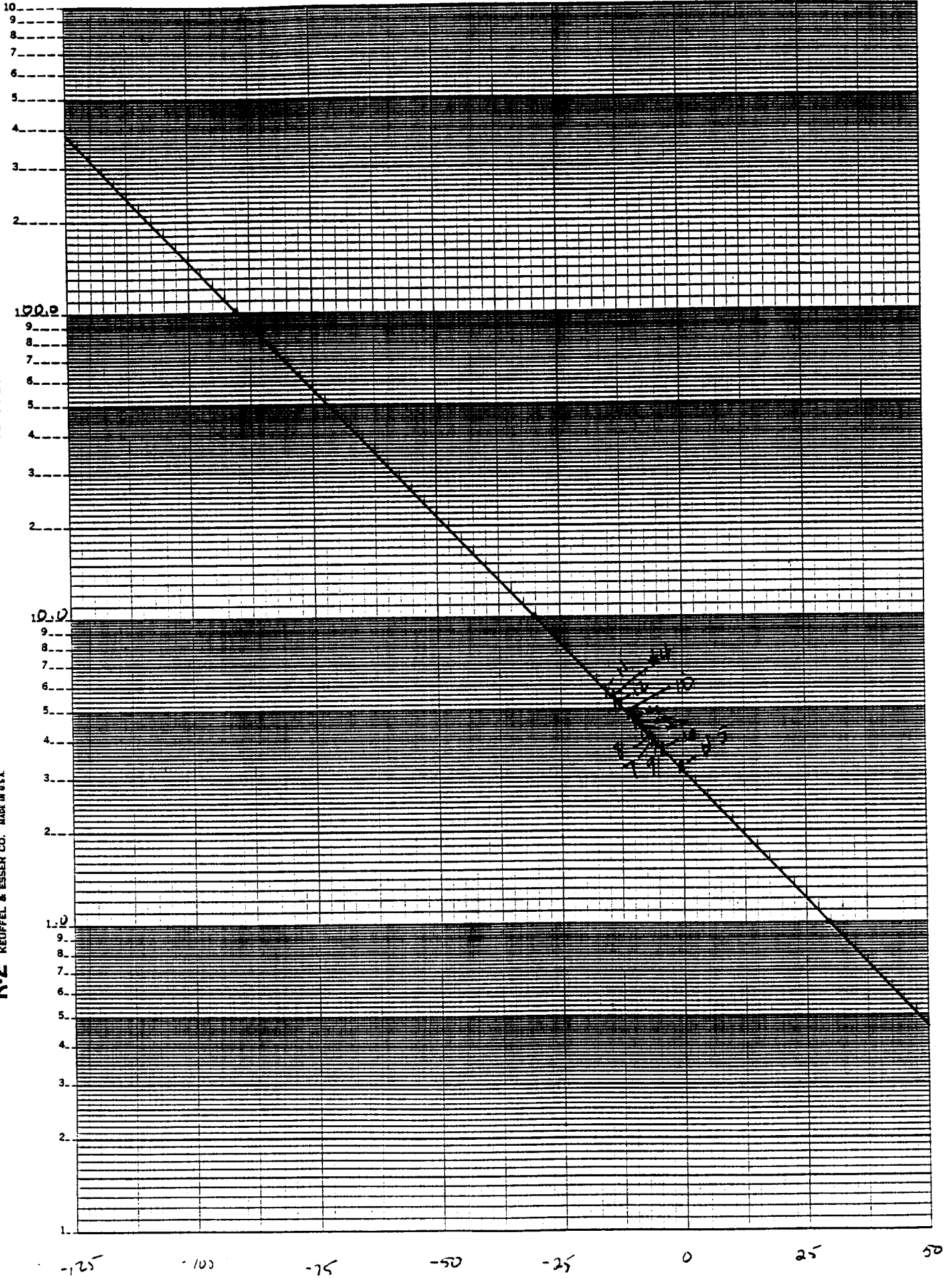
Standardization:



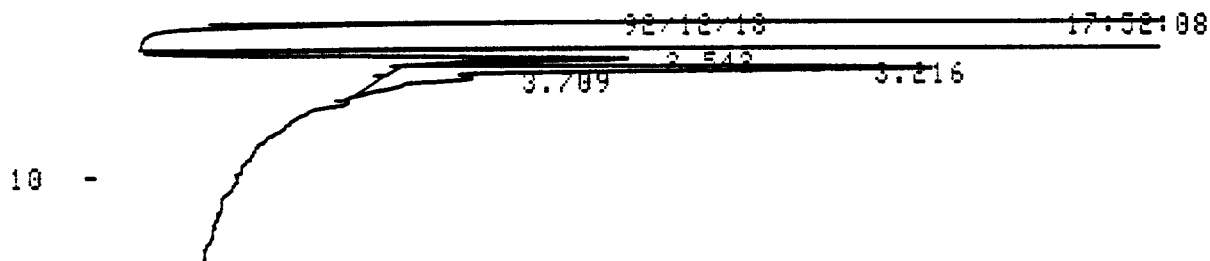
Sample #	mV	N mg/l	df	N mg/l	$\text{NH}_3$ mg/l	Sample vol.	T. mg
<u>8 7</u>	<u>-7.1</u>	<u>4.1</u>	<u>—</u>	<u>4.1</u>	<u>4.98</u>	<u>417ml</u>	<u>2.1</u>
<u>9 8</u>	<u>-5.8</u>	<u><del>5.8</del> 3.8</u>	<u>—</u>	<u>3.8</u>	<u>4.61</u>	<u>365ml</u>	<u>1.7</u>
<u><del>10</del> 9</u>	<u>-11.5</u>	<u>4.8</u>	<u>—</u>	<u>4.8</u>	<u>5.83</u>	<u>365ml</u>	<u>2.1</u>

**K&E** SEMI-LOGARITHMIC 4 CYCLES X 70 DIVISIONS  
KEUFFEL & ESSER CO. MADE IN U.S.A.

46 6010



WZI/CHALK CLIFF  
 12-16-92 REPORT # 100-228  
 HC SAMPLE # 1



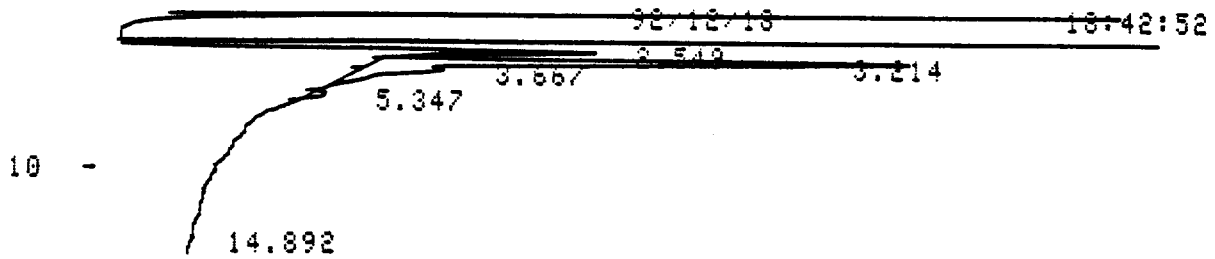
CHROMATOGRAM 14 MEMORIZED

PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	2.542	8305	C6T	0.18		
2	3.216	43890	C1	1	<del>197.0468 C-1</del>	
3	3.709	13549	RZ	2	<del>30.6936 C-2</del>	
TOTAL		65744			227.7404	

*Handwritten notes:*  
 6.18  
 0.98  
 (circled signature)



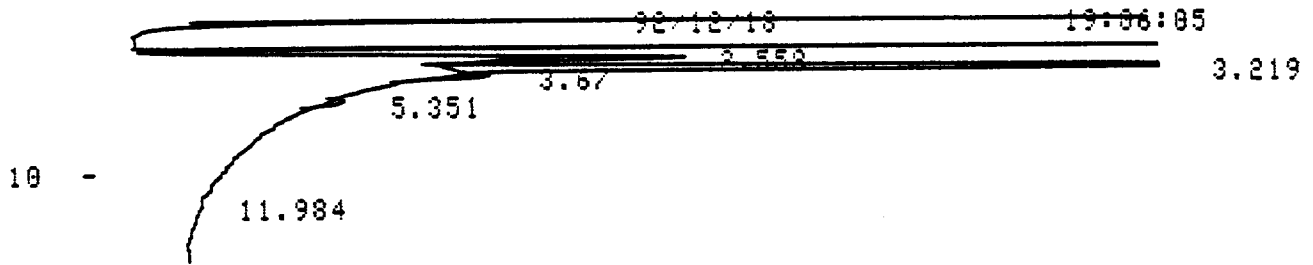
WZI/CHALK CLIFF  
 12-16-92 REPORT # 100-228  
 HC SAMPLE # 2



CHROMATOGRAM 15 MEMORIZED

PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	2.549	8572	C6+		0.19	
2	3.214	43986	C1	1	<del>197.477</del>	<del>6.20</del>
3	3.667	11008	K2		0.80	
4	5.347	1375	C3		0.07	
TOTAL		64940			197.477	

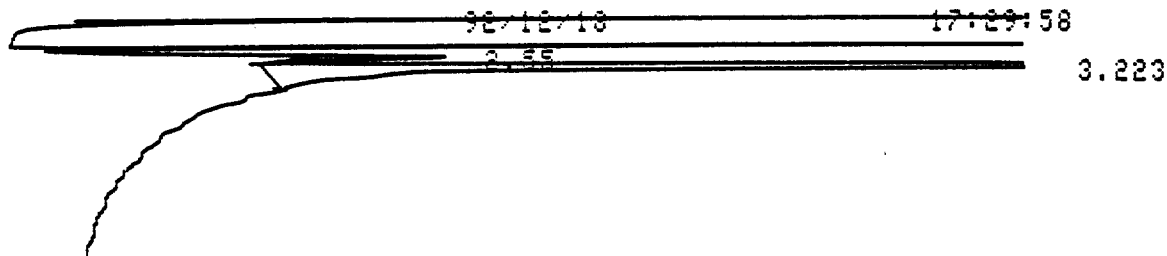
WZI/CHALK CLIFF  
 12-16-92 REPORT # 100-228  
 HC SAMPLE # 3



CHROMATOGRAM 16 MEMORIZED

PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	2.558	9914	C6F		0.22	
2	3.219	66736	C1	1	<del>299.6148</del>	<del>9.40</del> 9.40
3	3.67	3075	C2		0.22	(+unc)
4	5.351	1348	C3		<del>0.60</del> 0.06	
TOTAL		81074			299.6148	

WZI/CHALK CLIFF  
 12-16-92 REPORT # 100-228  
 HC SAMPLE BLANK



CHROMATOGRAM 13 MEMORIZED

PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	2.55	7769	C6+		0.17	
2	3.223	121852	C1	1	<del>547.0607</del>	<del>18.16</del> <i>17.17</i>
TOTAL		129621			547.0607	

COMPANY: Destec  
 UNIT: Chalk Cliffs Vent A  
 DATE: 12/18/92  
 REPORT: 100-288

John  
 Train A  
 Vent Stack A, Control Room

ON-SITE DATA

		RUN TIME	#1	#2	#3
Vm	Dry sampled gas volume, dcf		1055-1135 24.00	1152-1232 24.05	
Y	Meter calibration factor (met# 1001)		1.005776	1.005776	
Pbar	Barometric Pressure, "Hg		28.98	28.98	
Pstatic	Stack static pressure, "Hg		0.0	0.0	
ΔH	Differential meter pressure, "H2O		.83	.88	
Tm	Meter temperature, °F		53	59	

CONTENTS	RUN 1			RUN 2			RUN 3		
	FINAL	TARE	NET	FINAL	TARE	NET	FINAL	TARE	NET
H2O	658.5	592.9	65.6	654.6	633.2	21.4			
H2O	587.5	581.5	-6.0	631.8	589.3	42.5			
KO	477.2	477.2	0.0	493.7	494.5	-0.8			
Silica Gel	790.8	786.9	3.9	718.2	714.4	3.8			
Line Wash	110.5	37.9	-72.6	103.1	37.4	-65.7			
Vlc	volume of H2O, gms			2.9			1.2		

		RUN	#1	#2	#3
CO2	% Dry Volume		0	0	
O2	% Dry Volume		20.9	20.9	
N2	% Dry Volume		/	/	
Cp	Pitot tube coefficient (Pit#)		/	/	
ΔP	Avg P, "H2O FPM		1475	1700	
Ts	Stack temperature, °F		72	76	
As	Stack area, sq. ft.		/	/	
Ds	Stack diameter, inches		1.25	1.25	
Dn	Nozzle diameter, inches		/	/	
Dur	Sampling time, min		40	40	
% Iso	Mini iso		/	/	

Filter # \_\_\_\_\_  
 Filter tare weights, gms \_\_\_\_\_

INITIALS

CONTROL BOX#:  
 Hi P \_\_\_\_\_ Lo P \_\_\_\_\_ Avg P \_\_\_\_\_ Duct Temp \_\_\_\_\_  
 Diameters before disturb \_\_\_\_\_ After \_\_\_\_\_  
 # of points, total \_\_\_\_\_  
 Overall (inches) \_\_\_\_\_ Coupling \_\_\_\_\_

METHOD 1-4 RUN # 1

**PRETEST LEAK CHECK**  
 LEAK RATE: 0.14 cfm  
 VACUUM: 10" Hg

AMBIENT TEMP, °F: 57°  
 STATIC PRESSURE ("Hg):  
 ASSUMED MOISTURE %:  
 AVG. CALIB. NOZZLE DIAM ("):  
 PIPING LINE MATERIAL: SS  
 FILTER #:  
 NOZZLE DIAM ("): 1.25

COMPANY: DE SIEL  
 UNIT: CUBS ON UNIT - A  
 DATE: 12-18-92  
 REPORT: 100-280  
 TECH: JT  
 PUMP #: GAST  
 METER BOX #: 1001  
 METER COEFF: 1.005776  
 PLOT TUBE #: DIA @ 88

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (T <sub>s</sub> ) °F	FT./MIN VELOCITY HEAD- (ΔP <sub>s</sub> ) "H <sub>2</sub> O	PRESSURE DIFFERENTIAL ΔH rate "H <sub>2</sub> O ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSEN ON LAST IMPINGEN °F
							INLET, °F	OUTLET, °F		
0	10:55	4	72°	1480	.6	75.8	49	55	58	
5	11:00	4			.6	78.8	49	59	58	
10	11:05	4			.6	81.8	49	60	58	
15	11:10	4	H/C SAMPLE Z-LITERS OUT		.6	84.8	49	57	58	
20	11:15	4			.6	87.8	48	59	58	
25	11:20	4			.6	90.8	48	55	58	
30	11:25	4			.6	93.8	48	55	58	
35	11:30	4			.6	96.8	48	56	58	
40	11:35	4	70°	1470	.6	99.8				
			72°	1475	.83	241'		53		
AVERAGE										

METHOD 1-4 RUN 12

PRE / POST TEST LEAK CHECK

LEAK RATE: 0.16 0.05 cfm

VACUUM: 10 3 "Hg

COMPANY: DE STEEL

UNIT: CUBS OLIVENTA

DATE: 12-18-92

REPORT: 100-288

TECH: H

PUMP #: 6AST

MEIER BOX: 1001

MEIER COEFF: 1005776

PILOT TUBE #: DN8 88

AMBIENT TEMP, °F: 57°

STATIC PRESSURE ("Hg):

ASSUMED MOISTURE, %:

AVG. CALIB. NOZZLE DIAM ("):

PISTON LINER MATERIAL: SS

FILTER #:

DUOT DIAM ("): 1.25

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (t) °F	VELOCITY HEAD (ft) "H <sub>2</sub> O	PRESSURE DIFFERENTIAL rate "H <sub>2</sub> O ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSEN ON LAST IMPIGN °F
							INLET, °F	OUTLET, °F		
0	1152	3	74°	1600	.16	100.555	49	52	60	60
5	1157	3			.16	103.6	50	61	60	60
10	1202	3			.16	106.6	52	66	60	60
15	1207	3			.16	109.6	52	66	61	61
20	1212	3	116 sample		.16	112.6	53	69	61	61
25	1217	3	2 LITERS	OUT	.16	115.6	54	69	61	61
30	1222	3			.16	118.6	56	71	61	61
35	1227	3	78°	1720	.16	121.6	58		61	61
40	1232	3	76	1700	.16	124.6		59		
						24.05'				
AVERAGE										

LABORATORY ANALYSIS  
EPA METHOD 5 - ORGANIC ANALYSIS

COMPANY: Destec

REPORT: 100-289

LOCATION/UNIT: Lube Oil Vent "A"

DATE TESTED: 12/18/92

ANALYST: DGS

SAMPLE # 1 aliquot - 216 ml

TIN # / # 1	# 2	# 3	AVERAGE
final (g) <u>1.59075</u>	final (g) <u>1.59085</u>	final (g) <u>1.59078</u>	<u>1.59079</u>
tare (g) <u>1.58530</u>	tare (g) _____	tare (g) _____	<u>1.58530</u>
NET (g)	NET (g)	NET (g)	<u>0.00549</u>

SAMPLE # 2 aliquot - 208 ml

TIN # 2 # 1	# 2	# 3	AVERAGE
final (g) <u>1.58604</u>	final (g) <u>1.58605</u>	final (g) _____	<u>1.58605</u>
tare (g) <u>1.58182</u>	tare (g) _____	tare (g) _____	<u>1.58182</u>
NET (g)	NET (g)	NET (g)	<u>0.00423</u>

SAMPLE # \_\_\_\_\_ aliquot - \_\_\_\_\_

TIN # # 1	# 2	# 3	AVERAGE
final (g) _____	final (g) _____	final (g) _____	_____
tare (g) _____	tare (g) _____	tare (g) _____	_____
NET (g)	NET (g)	NET (g)	_____

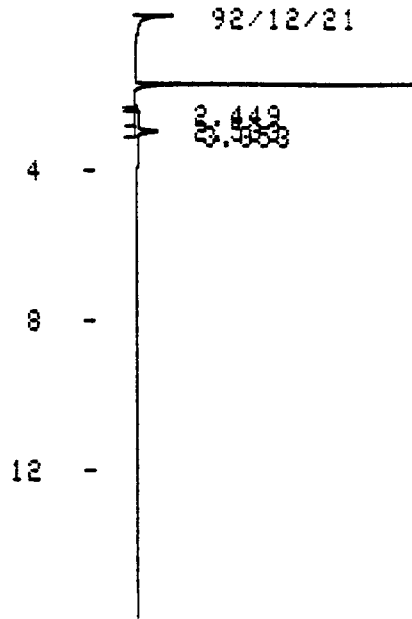
SAMPLE # \_\_\_\_\_ aliquot - \_\_\_\_\_

TIN # # 1	# 2	# 3	AVERAGE
final (g) _____	final (g) _____	final (g) _____	_____
tare (g) _____	tare (g) _____	tare (g) _____	_____
NET (g)	NET (g)	NET (g)	_____

DESTEC UNIT: LUBE OIL WENT "A"  
 12-18-92 REPORT # 100-288  
 HC SAMPLE # 1

92/12/21

09:15:38

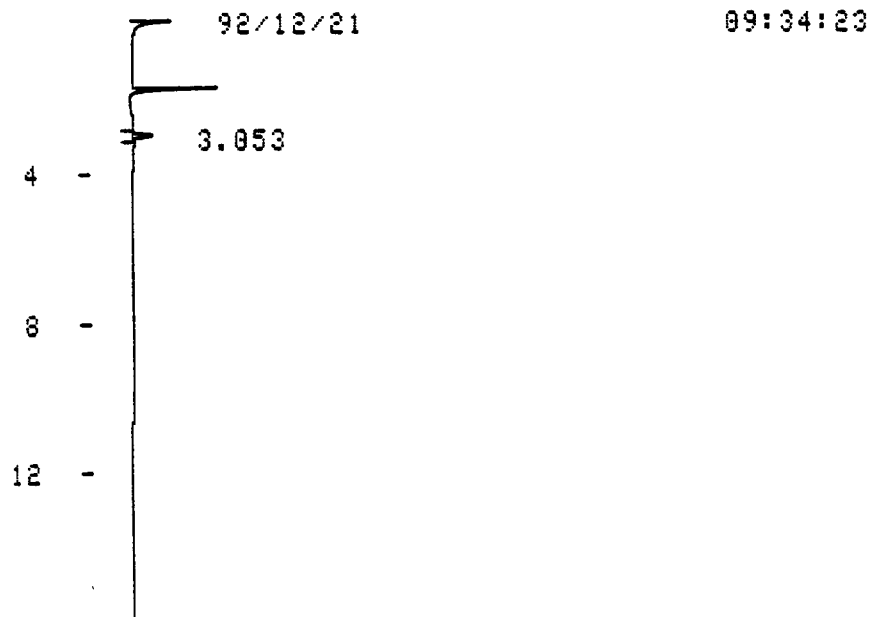


PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	2.449	55				
2	2.533	358	V			
3	3.053	906		1	5.0153	C-1
TOTAL		1319			5.0153	

GROUP (NAME)	CONC
C-1	5.0153
C-2	0
C-3	0
C-4	0
C-5	0
C-6+	0



DESTEC UNIT: LUBE OIL VENT "A"  
 12-18-92 REPORT # 100-288  
 HC SAMPLE # 2



PKNO	TIME	MEMORIZED AREA	MK	IDNO	CONC	NAME
1	3.053	885		1	4.9001	C-1
TOTAL		885			4.9001	

GROUP (NAME)	CONC
C-1	4.9001
C-2	0
C-3	0
C-4	0
C-5	0
C-6+	0

COMPANY: Destac Chalk cliff  
 UNIT: Vent A  
 DATE: 12/18/92  
 REPORT: 100-288

Vent B  
Scotty

ON-SITE DATA

		RUN TIME	#1	#2	#3
Vm	Dry sampled gas volume, dcf		<u>1128-1208</u> 24.03	<u>1215-1255</u> 24.01	
Y	Meter calibration factor (met# <u>1002</u> )		<u>989699</u>	<u>989699</u>	
Pbar	Barometric Pressure, "Hg		<u>28.98</u>	<u>28.98</u>	
Pstatic	Stack static pressure, "Hg		<u>0</u>	<u>0</u>	
ΔH	Differential meter pressure, "H2O		<u>.83</u>	<u>.83</u>	
Tm	Meter temperature, °F		<u>59</u>	<u>56</u>	

CONTENTS	RUN 1			RUN 2			RUN 3		
	FINAL	TARE	NET	FINAL	TARE	NET	FINAL	TARE	NET
H <sub>2</sub> O	<u>652.5</u>	<u>553.2</u>	<u>99.3</u>	<u>713.2</u>	<u>607.7</u>	<u>105.5</u>			
H <sub>2</sub> O	<u>571.9</u>	<u>571.6</u>	<u>0.3</u>	<u>594.1</u>	<u>593.3</u>	<u>0.8</u>			
<u>Dry</u>	<u>502.0</u>	<u>502.0</u>	<u>0.0</u>	<u>476.4</u>	<u>477.1</u>	<u>-0.7</u>			
<u>Silica</u>	<u>846.8</u>	<u>844.7</u>	<u>2.1</u>	<u>733.6</u>	<u>731.1</u>	<u>2.5</u>			
<u>LW</u>			<u>-96.7</u>			<u>-101.6</u>			
Vlc	volume of H <sub>2</sub> O, gms		<u>5.0</u>			<u>6.5</u>			

		RUN	#1	#2	#3
CO <sub>2</sub>	% Dry Volume		<u>0</u>	<u>0</u>	
O <sub>2</sub>	% Dry Volume		<u>20.9</u>	<u>20.9</u>	
N <sub>2</sub>	% Dry Volume		<u>/</u>	<u>/</u>	
Cp	Pitot tube coefficient (Pit# _____)		<u>/</u>	<u>/</u>	
ΔP	Avg P, "H <sub>2</sub> O FPM		<u>1627</u>	<u>1623</u>	
Ts	Stack temperature, °F		<u>160</u>	<u>158</u>	
As	Stack area, sq. ft.		<u>/</u>	<u>/</u>	
Ds	Stack diameter, inches		<u>7.50</u>	<u>7.50</u>	
Dn	Nozzle diameter, inches		<u>/</u>	<u>/</u>	
Dur	Sampling time, min		<u>40</u>	<u>40</u>	
% Iso	Mini iso				

Filter # \_\_\_\_\_  
 Filter tare weights, gms \_\_\_\_\_

INITIALS

CONTROL BOX#:

Hi P \_\_\_\_\_ Lo P \_\_\_\_\_ Avg P \_\_\_\_\_ Duct Temp \_\_\_\_\_

Diameters before disturb \_\_\_\_\_ After \_\_\_\_\_

# of points, total \_\_\_\_\_

Overall (inches) \_\_\_\_\_ Coupling \_\_\_\_\_

METHOD 4 RUN # 1

PRE / POST TEST LEAK CHECK  
 LEAK RATE: .009 / .008 cm  
 VACUUM: 11 / 5 "Hg

COMPANY: Destec  
 UNIT: LUBE OIL Vent B  
 DATE: 12-18-92  
 REPORT: 100-288  
 TECH: SAH  
 PUMP #: GAST  
 METER BOX#: 1002  
 METER COEFF: 989699 (.85)  
 PILOT TUBE#: Vebeicak

AMBIENT TEMP, °F: 50  
 Pbm:  
 STATIC PRESSURE ("Hg):  
 ASSUMED MOISTURE, %:  
 AVG. CALIB. NOZZLE DIAM ("):  
 PROBE LINER MATERIAL:  
 FILTER #:  
 DIJOT DIAM ("):

F/m

TRAVERSE PT. NUMBER	TIME (s) min.	VACUUM "Hg	STACK TEMP (T <sub>s</sub> ) °F	VELOCITY HEAD (ΔP) "H <sub>2</sub> O	PRESSURE DIFFERENTIAL ΔH rate "H <sub>2</sub> O ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSED ON LAST IMPINGIN °F
							INLET, °F	OUTLET, °F		
6	11:28	2	161	1710	.60	188.70	57	59		
5	1:38	2	162	1720	.60	194.69	61	58		
4	1:48	2	162	1630	.60	200.70	61	57		
3	1:58	2	162	1550	.60	206.71	62	57		
2	12:08		158	1550		212.73				
1			153	1600	.83	<u>161 = 24.03</u>		59		
			160	1627						
AVERAGE										

METHOD 4 RUN # 12

PRE / POST TEST LEAK CHECK  
 LEAK RATE: .01 / .003 cfm  
 VACUUM: 12 / 6 "Hg

COMPANY: Destec  
 UNIT: LUBE OIL Vent B  
 DATE: 12-18-92  
 REPORT: 100-off  
 TECH: SAH  
 PUMP #: GAST  
 METER BOX#: 1002  
 METER COEFF: 989699  
 PILOT TUBE#: 16211A2

AMBIENT TEMP, °F: 50°  
 STATIC PRESSURE ("Hg):  
 ASSUMED MOISTURE, %:  
 AVG. CALIB. NOZZLE DIAM ("):  
 PROBE LINER MATERIAL:  
 FILTER #:  
 DUCT DIAM ("):

F/M

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (T <sub>0</sub> ) °F	VELOCITY 1120 (APV) / 1120	PRESSURE DIFFERENTIAL rate "1120 ΔH	GAS SAMPLE VOLUME (cu. ft)	GAS SAMPLE TEMP. AT DRY GAS METER		FILTER HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSEN OR LAST IMPRIGN °F
							INLET, °F	OUTLET, °F		
6	12:15	2	161	1720	.60	213.10	55	55		
5	12:25	2	167	1700	.60	219.07	57	54		
4	12:35	2	162	1650	.60	225.08	59	53		
3	12:45	2	158	1570	.60	231.07	59	53		
2	12:55	2	154	1600	.60	237.11		56		
1			150	1500	.63					
						Vol = 24.01				
AVERAGE										

LABORATORY ANALYSIS  
EPA METHOD 5 - ORGANIC ANALYSIS

COMPANY: Destec

REPORT: 100-284

LOCATION/UNIT: Lube Oil Vent "B"

DATE TESTED: 12/18/92

ANALYST: DGS

SAMPLE # 1

aliquot - 215 ml

TIN # 3	# 2	# 3	AVERAGE
# 1	# 2	# 3	
final (g) <u>1.59847</u>	final (g) <u>1.59847</u>	final (g)	<u>1.59847</u>
tare (g) <u>1.59448</u>	tare (g) _____	tare (g) _____	<u>1.59448</u>
NET (g)	NET (g)	NET (g)	<u>0.00399</u>

SAMPLE # 2

aliquot - 214 ml

TIN # 4	# 2	# 3	AVERAGE
# 1	# 2	# 3	
final (g) <u>1.58264</u>	final (g) <u>1.58259</u>	final (g) <u>1.58260</u>	<u>1.58260</u>
tare (g) <u>1.57983</u>	tare (g) _____	tare (g) _____	<u>1.57983</u>
NET (g)	NET (g)	NET (g)	

SAMPLE # \_\_\_\_\_

aliquot - \_\_\_\_\_

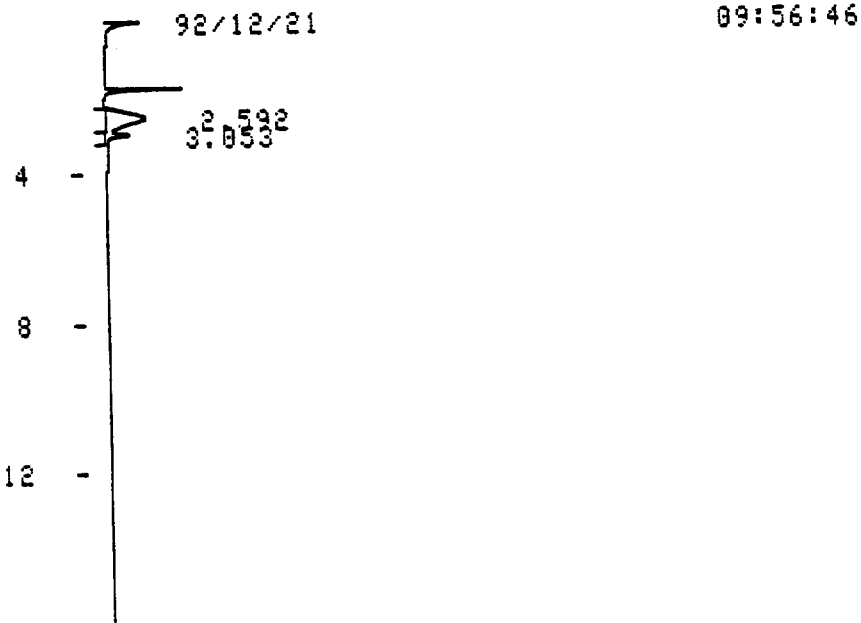
TIN #	# 2	# 3	AVERAGE
# 1	# 2	# 3	
final (g)	final (g)	final (g)	
tare (g) _____	tare (g) _____	tare (g) _____	_____
NET (g)	NET (g)	NET (g)	

SAMPLE # \_\_\_\_\_

aliquot - \_\_\_\_\_

TIN #	# 2	# 3	AVERAGE
# 1	# 2	# 3	
final (g)	final (g)	final (g)	
tare (g) _____	tare (g) _____	tare (g) _____	_____
NET (g)	NET (g)	NET (g)	

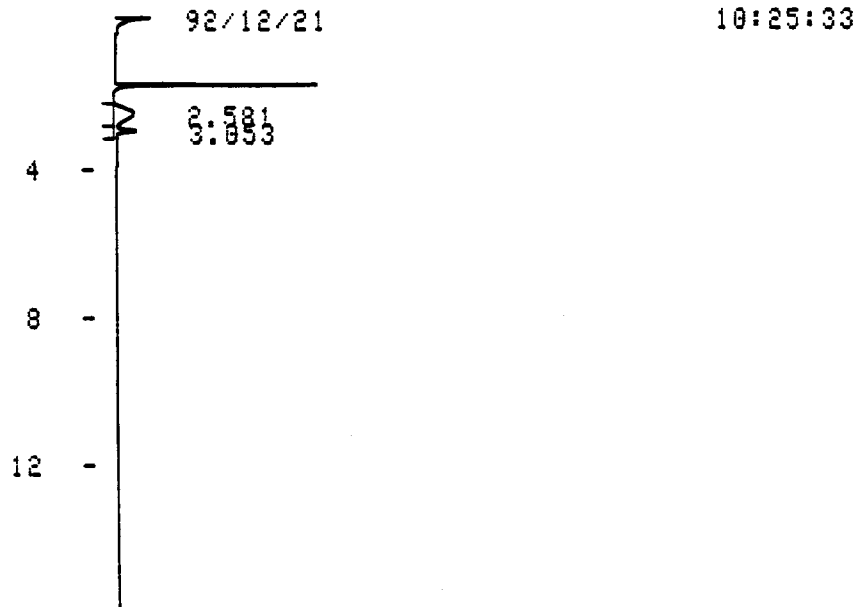
DESTEC UNIT: LUBE OIL VENT "B"  
 12-18-92 REPORT # 100-288  
 HC SAMPLE # 1



PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	2.592	5922		6	5.4963	C-6+
2	3.053	1082	V	1	5.9884	C-1
TOTAL		7004			11.4847	

GROUP (NAME)	CONC
C-1	5.9884
C-2	0
C-3	0
C-4	0
C-5	0
C-6+	5.4963

DESTEC UNIT: LUBE OIL VENT "B"  
 12-18-92 REPORT # 100-288  
 HC SAMPLE # 2



PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	2.581	3004		6	2.7878	C-6+
2	3.053	1068	V	1	5.9085	C-1
TOTAL		4071			8.6963	

GROUP(NAME)	CONC
C-1	5.9085
C-2	0
C-3	0
C-4	0
C-5	0
C-6+	2.7878

COMPANY: Destec  
 UNIT: Chalk Cliff Vent C  
 DATE: 12/18/92  
 REPORT: 100-288

Scotty

Vent C, NORTHERN

ON-SITE DATA

		RUN TIME	#1	#2	#3
Vm	Dry sampled gas volume, dcf		930-1010 24.02	1020-1100 24.06	
Y	Meter calibration factor (met# 100)		.989699	.989699	
Pbar	Barometric Pressure, "Hg		28.98	28.98	
Pstatic	Stack static pressure, "Hg		0	0	
ΔH	Differential meter pressure, "H2O		.85	.83	
Tm	Meter temperature, °F		68	62	

CONTENTS	D RUN 1			E RUN 2			RUN 3		
	FINAL	TARE	NET	FINAL	TARE	NET	FINAL	TARE	NET
H <sub>2</sub> O	637.4	570.4	67.0	649.8	580.7	69.1			
H <sub>2</sub> O	584.6	585.0	-0.4	620.2	620.1	0.1			
TKO	502.0	502.2	-0.2	477.1	476.1	1.0			
Silica gel	844.7	840.0	4.7	731.1	726.0	5.1			
Line Wash	105.6	36.5	-69.1	105.0	36.8	-68.2			
Vlc	volume of H <sub>2</sub> O, gms			2.0			7.1		

		RUN	#1	#2	#3
CO <sub>2</sub>	% Dry Volume		0	0	
O <sub>2</sub>	% Dry Volume		20.9	20.9	
N <sub>2</sub>	% Dry Volume		/	/	
Cp	Pitot tube coefficient (Pit#)		/	/	
ΔP	Avg P, "H <sub>2</sub> O FPS		118	123	
Ts	Stack temperature, °F		95	90	
As	Stack area, sq. ft.		/	/	
Ds	Stack diameter, inches		7.50	7.50	
Dn	Nozzle diameter, inches		/	/	
Dur	Sampling time, min		40	40	
% Iso	Mini iso		/	/	

Filter # \_\_\_\_\_  
 Filter tare weights, gms \_\_\_\_\_

INITIALS

CONTROL BOX#:  
 Hi P \_\_\_\_\_ Lo P \_\_\_\_\_ Avg P \_\_\_\_\_ Duct Temp \_\_\_\_\_  
 Diameters before disturb \_\_\_\_\_ After \_\_\_\_\_  
 # of points, total \_\_\_\_\_  
 Overall (inches) \_\_\_\_\_ Coupling \_\_\_\_\_





METHOD 4 / RUN # 2

PRE / POST TEST LEAK CHECK  
 LEAK RATE: .004 / 2.001 cfm  
 VACUUM: 10 / 6 "Hg

AMBIENT TEMP, °F: 55°  
 STATIC PRESSURE ("Hg):  
 ASSUMED MOBI LUNE, %:  
 AVG. CALIB. NOZZLE DIAM ("):  
 PNEUM. LINER MATERIAL:  
 FILTER #:  
 DUOT DIAM ("):

COMPANY: Destec  
 UNIT: Lube Oil Venice  
 DATE: 12-18-97  
 REPORT: 100-288  
 TECH: SAN  
 PUMP #: C-AST  
 METER BOX #: 1007 (1.85)  
 METER COEFF: .9891699  
 PILOT TUBE #: Velocicalc.

F/M

TRAVERSE PT. NUMBER	TIME (e) min.	VACUUM "Hg	STACK TEMP (T <sub>s</sub> ) °F	VELOCITY HEAD (V <sub>h</sub> ) "H <sub>2</sub> O	PRESSURE DIFFERENTIAL rate "H <sub>2</sub> O ΔH	GAS SAMPLE VOLUME (out. H)	GAS SAMPLE TEMP. AT DRY GAS METER INLET, °F	GAS METER INLET, °F	OUTLET, °F	FILTER HOLDER TEMP °F	TEMP OF GAS EXIT CONDENSER OR LAST IMPING °F
6	10:20	2	91	127	.60	164.10	61	61	65		
5	:30	2	90	128	.60	170.11	61	61	63		
4	:40	2	90	128	.60	176.13	61	61	62		
3	:50	2	90	125	.60	182.15	61	61	60		
2	11:00		89	120		188.11					
1			90	110	.63	Vol = 24.01			62		
			90	123							
AVERAGE											

LABORATORY ANALYSIS  
EPA METHOD 5 - ORGANIC ANALYSIS

COMPANY: Destec

REPORT: 100-288

LOCATION/UNIT: Lube Oil Vent "c"

DATE TESTED: 12/18/92

ANALYST: DGS

SAMPLE # 1 aliquot - 200 ml

TIN # 5	# 2	# 3	AVERAGE
# 1	# 2	# 3	
final (g) 1.60343	final (g) 1.60311	final (g) 1.60297✓	1.60295
tare (g) <u>1.59726</u>	tare (g) _____	tare (g) _____	<u>1.59726</u>
NET (g)	NET (g)	NET (g)	0.00569

SAMPLE # 2 aliquot - 210 ml

TIN # 6	# 2	# 3	AVERAGE
# 1	# 2	# 3	
final (g) 1.58873	final (g) 1.58865✓	final (g) 1.58863✓	1.58864
final (g) <del>1.58893</del>			<u>1.58686</u>
tare (g) <u>1.58686</u>	tare (g) _____	tare (g) _____	0.00178
NET (g)	NET (g)	NET (g)	

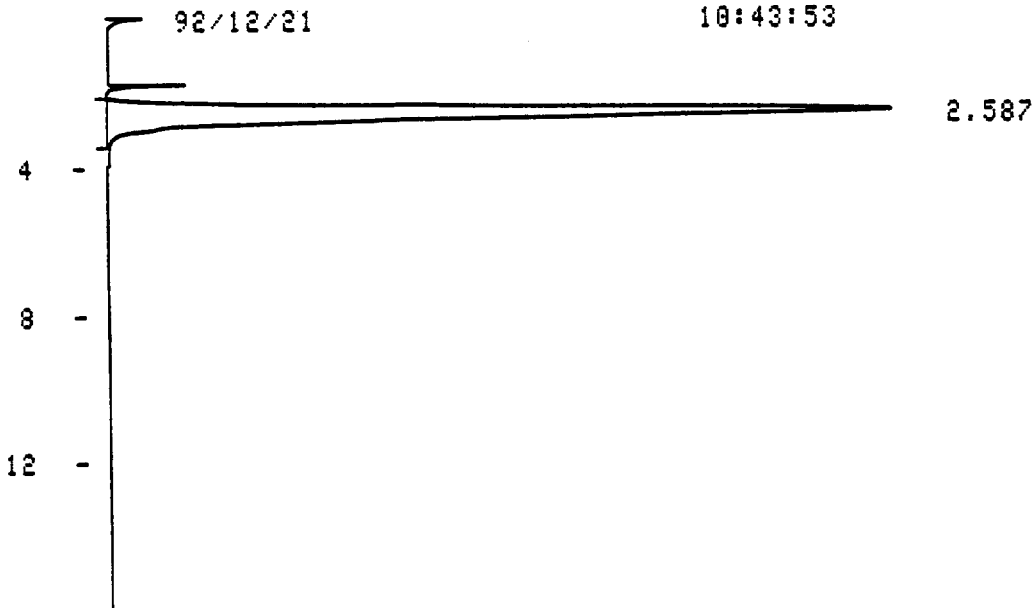
SAMPLE # Black aliquot - 50 ml

TIN # 7	# 2	# 3	AVERAGE
# 1	# 2	# 3	
final (g) 1.57809	final (g) 1.57811	final (g)	1.57810
tare (g) <u>1.57803</u>	tare (g) _____	tare (g) _____	<u>1.57803</u>
NET (g)	NET (g)	NET (g)	0.00007

SAMPLE # \_\_\_\_\_ aliquot - \_\_\_\_\_

TIN #	# 2	# 3	AVERAGE
# 1	# 2	# 3	
final (g)	final (g)	final (g)	
tare (g) _____	tare (g) _____	tare (g) _____	_____
NET (g)	NET (g)	NET (g)	

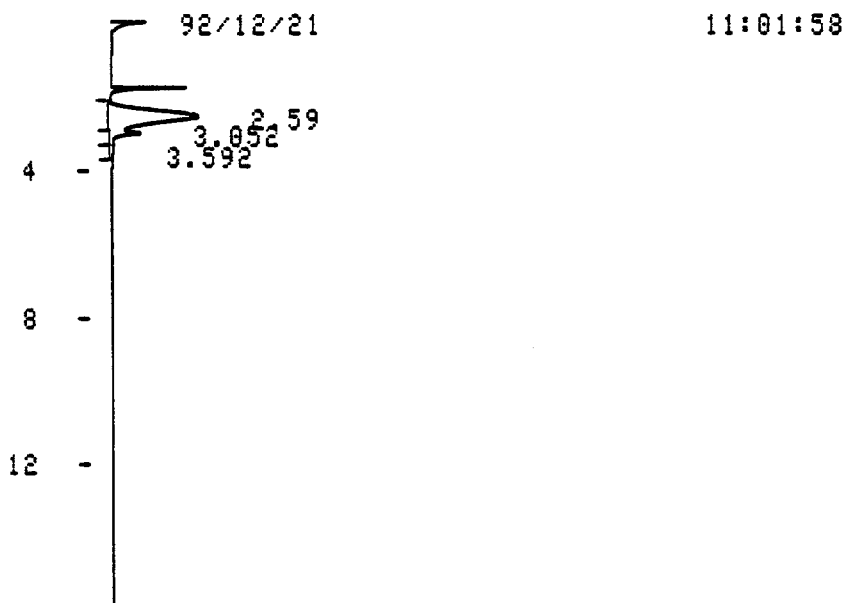
DESTEC UNIT: LUBE OIL VENT "C"  
 12-18-92 REPORT # 100-288  
 HC SAMPLE # 1



PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	2.587	135935		6	126.1724	C-6+
TOTAL		135935			126.1724	

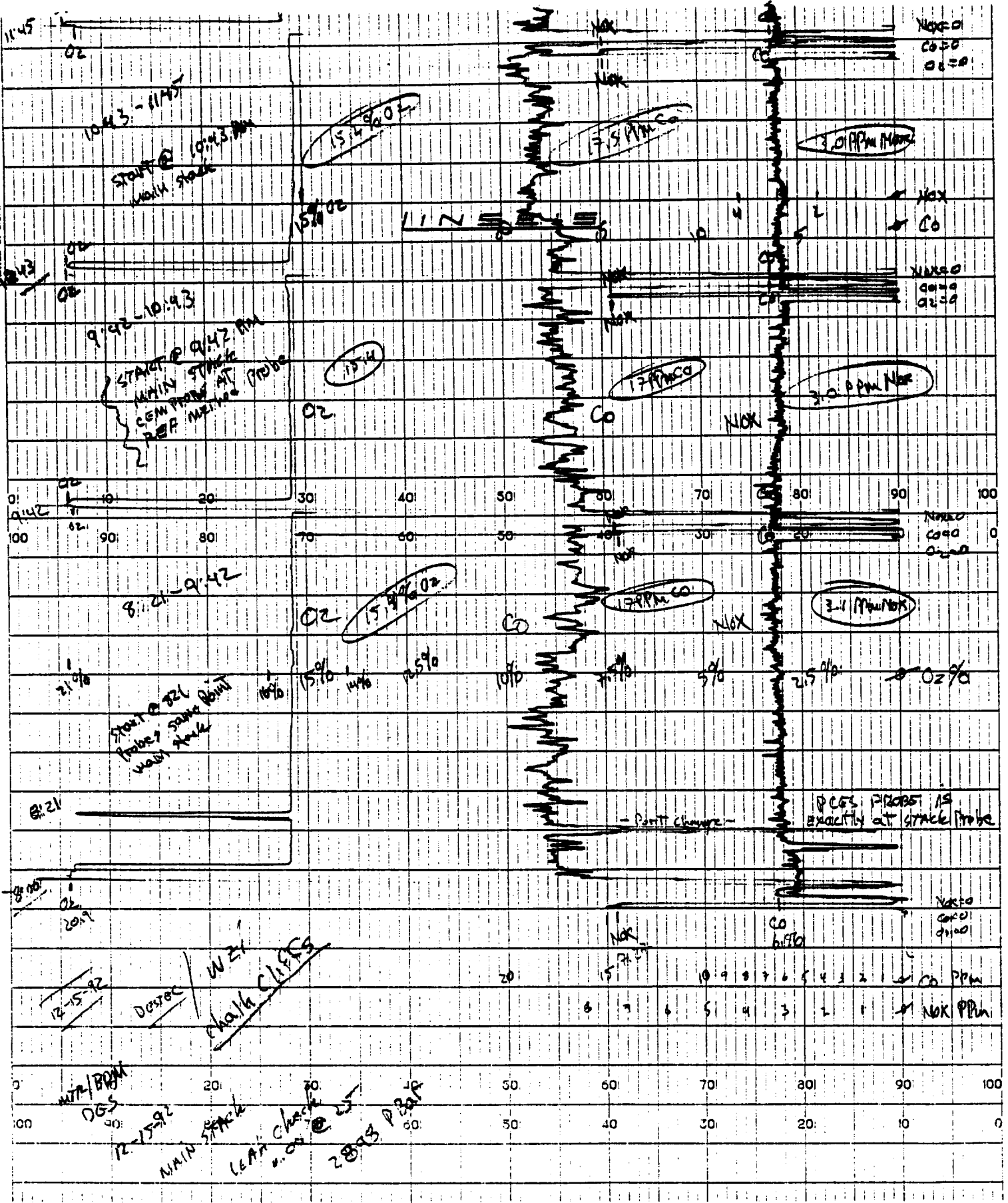
GROUP(NAME)	CONC
C-1	0
C-2	0
C-3	0
C-4	0
C-5	0
C-6+	126.1724

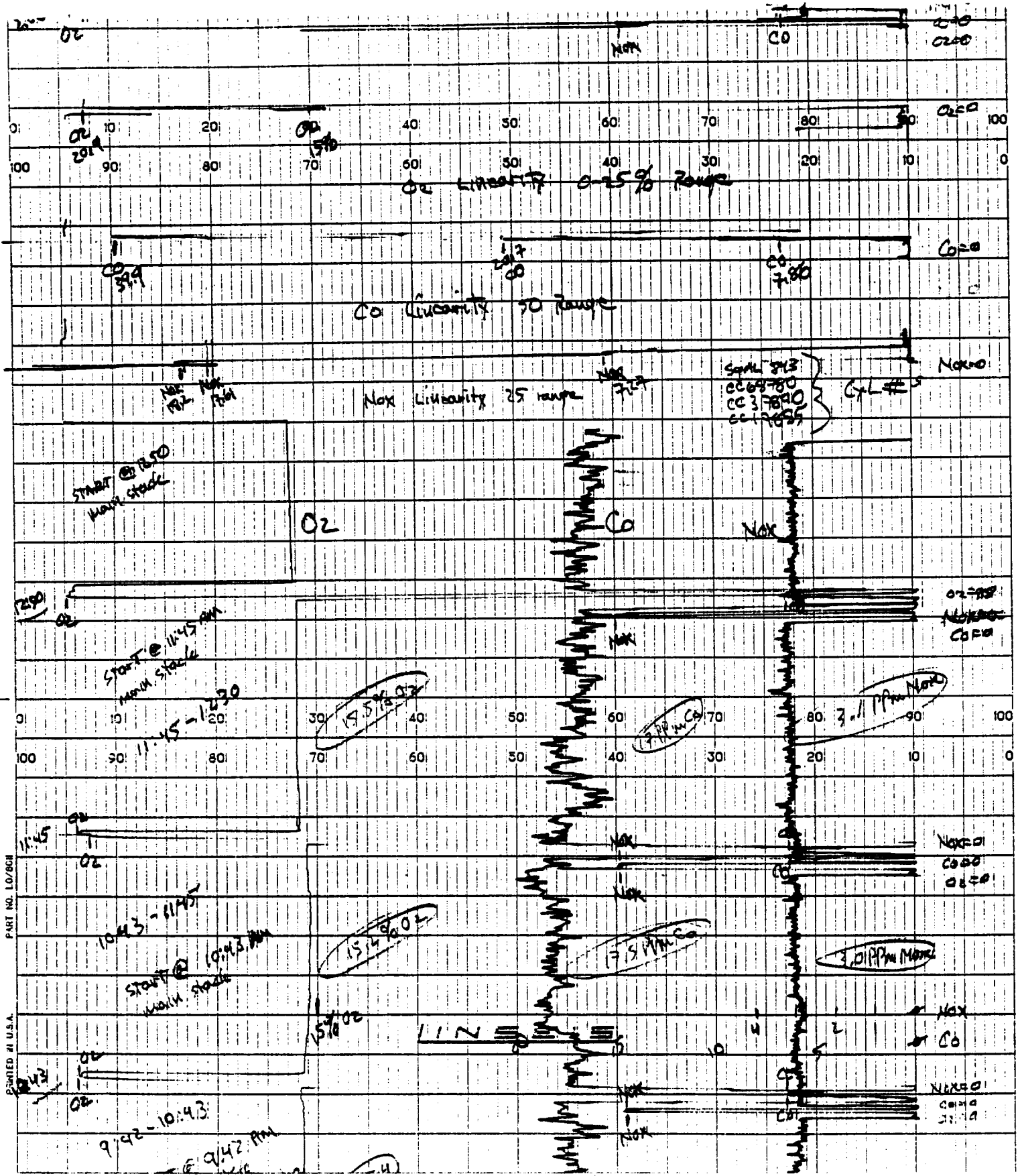
DESTEC UNIT: LUBE OIL VENT "C"  
 12-18-92 REPORT # 100-288  
 HC SAMPLE # 2



PKNO	TIME	AREA	MK	IDNO	CONC	NAME
1	2.59	16001		6	14.8523	C-6+
2	3.052	1729	V	1	9.5692	C-1
3	3.592	164	V	2	0.4508	C-2
TOTAL		17895			24.8722	

GROUP(NAME)	CONC
C-1	9.5692
C-2	0.4508
C-3	0
C-4	0
C-5	0
C-6+	14.8523





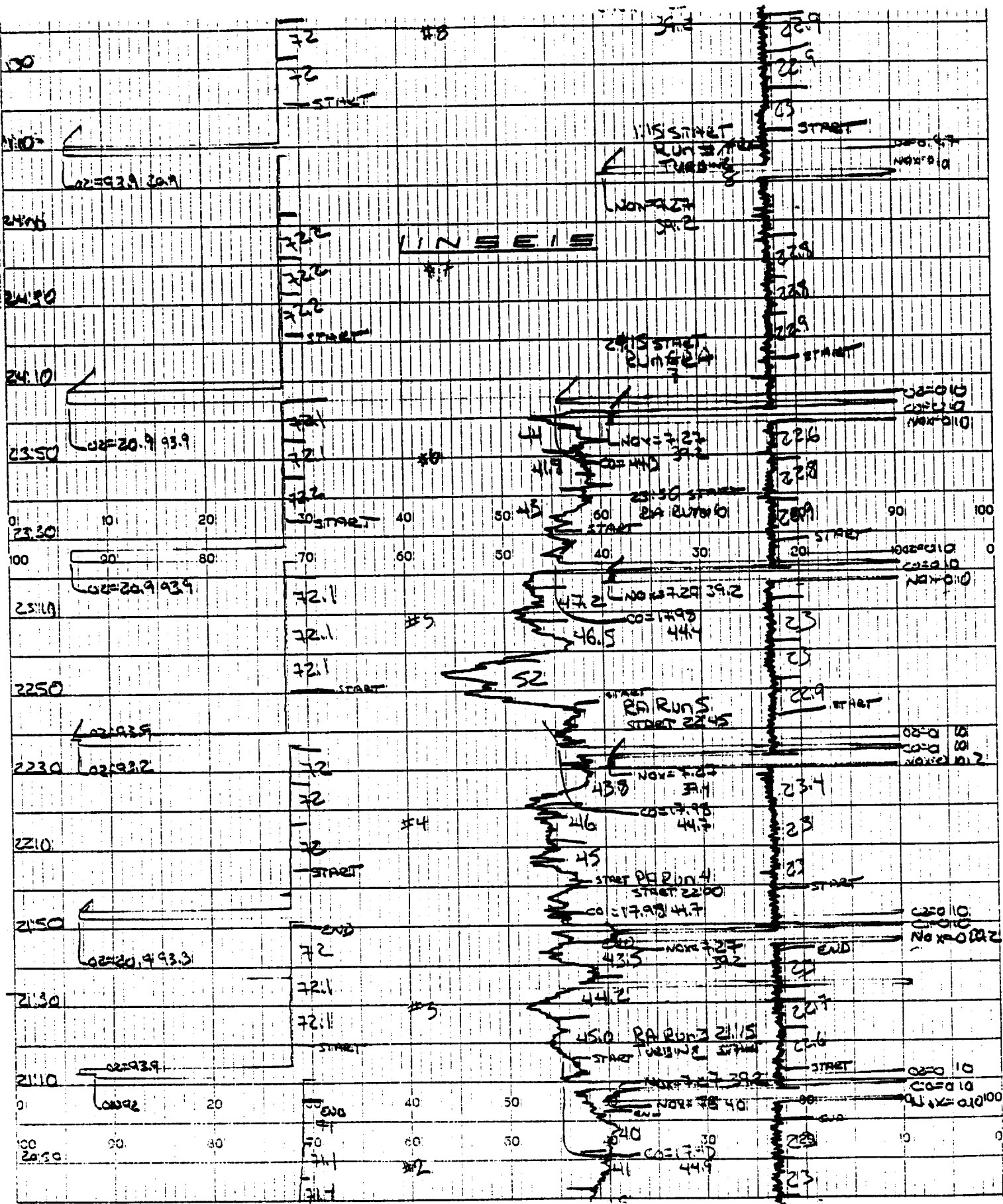
PART NO. LO/8CH

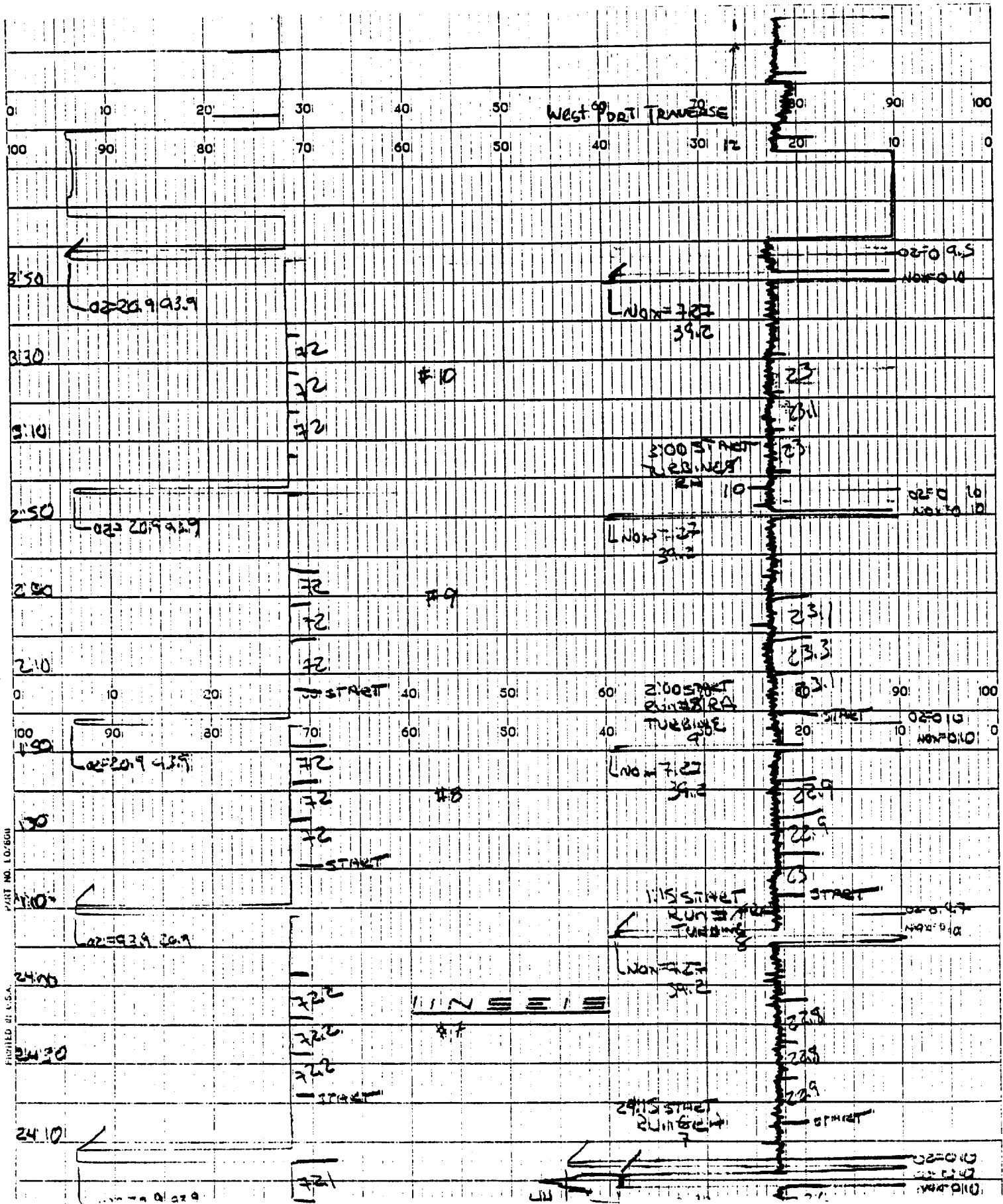
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PRINTED IN U.S.A.

# QUALITY ASSURANCE

**PETRO CHEM ENVIRONMENTAL SERVICES, INC.**  
**DRY GAS METER CALIBRATION**

<b>DATE:</b>	<b>12-3-92</b>	<b>AMBIENT TEMP °F:</b>	<b>59</b>
<b>TECH:</b>	<b>BOM</b>	<b>BAROMETRIC Pbar:</b>	<b>29.39</b>
<b>METER I.D.#</b>	<b>1004</b>	<b>TEST METER ID#:</b>	<b>SSM104664</b>
		<b>TEST METER Mcf:</b>	<b>1.023</b>

<b>APPROXIMATE CFM</b>		<b>0.75</b>	<b>0.50</b>	<b>0.30</b>
<b>STD TEST METER VOLUME CF</b>	<b>INITIAL</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>
	<b>FINAL</b>	<b>7.44</b>	<b>10.01</b>	<b>10.17</b>
	<b>TOTAL</b>	<b>7.44</b>	<b>10.01</b>	<b>10.17</b>
<b>FIELD GAS METER VOLUME CF</b>	<b>INITIAL</b>	<b>332.80</b>	<b>341.20</b>	<b>352.30</b>
	<b>FINAL</b>	<b>340.30</b>	<b>351.41</b>	<b>362.74</b>
	<b>TOTAL</b>	<b>7.50</b>	<b>10.21</b>	<b>10.44</b>
<b>STD TEST METER TEMP (°F)</b>		<b>56.0</b>	<b>57.5</b>	<b>58.0</b>
<b>FIELD GAS METER TEMP (°F)</b>	<b>IN</b>	<b>69.5</b>	<b>72.0</b>	<b>73.5</b>
	<b>OUT</b>	<b>56.0</b>	<b>58.5</b>	<b>62.5</b>
	<b>AVERAGE</b>	<b>62.8</b>	<b>65.3</b>	<b>68.0</b>
<b>STD TEST METER PRESSURE ("H<sub>2</sub>O)</b>		<b>-0.60</b>	<b>-0.30</b>	<b>-0.15</b>
<b>FIELD GAS METER PRESSURE ("H<sub>2</sub>O)</b>		<b>0.75</b>	<b>0.36</b>	<b>0.12</b>
<b>FIELD GAS METER, Mcf</b>		<b>1.026179</b>	<b>1.017065</b>	<b>1.015477</b>

<b>FIELD AVERAGE Mcf:</b>	<b>1.019573</b>	<b>HQ:</b>	<b>0.7394</b>
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**PETRO CHEM ENVIRONMENTAL SERVICES, INC.**  
**DRY GAS METER CALIBRATION**

<b>DATE:</b>	<b>12-4-92</b>	<b>AMBIENT TEMP °F:</b>	<b>58</b>
<b>TECH:</b>	<b>BDM</b>	<b>BAROMETRIC Pbar:</b>	<b>29.39</b>
<b>METER I.D.#</b>	<b>1001</b>	<b>TEST METER ID#:</b>	<b>SSM104564</b>
		<b>TEST METER Mcf:</b>	<b>1.023</b>

<b>APPROXIMATE CFM</b>		<b>0.75</b>	<b>0.50</b>	<b>0.30</b>
<b>STD TEST METER VOLUME CF</b>	<b>INITIAL</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>
	<b>FINAL</b>	<b>7.38</b>	<b>10.01</b>	<b>10.01</b>
	<b>TOTAL</b>	<b>7.38</b>	<b>10.01</b>	<b>10.01</b>
<b>FIELD GAS METER VOLUME CF</b>	<b>INITIAL</b>	<b>67.60</b>	<b>54.50</b>	<b>42.20</b>
	<b>FINAL</b>	<b>75.08</b>	<b>64.87</b>	<b>52.65</b>
	<b>TOTAL</b>	<b>7.48</b>	<b>10.37</b>	<b>10.46</b>
<b>STD TEST METER TEMP (°F)</b>		<b>60.0</b>	<b>59.5</b>	<b>58.0</b>
<b>FIELD GAS METER TEMP (°F)</b>	<b>IN</b>	<b>63.0</b>	<b>62.0</b>	<b>61.0</b>
	<b>OUT</b>	<b>75.5</b>	<b>73.5</b>	<b>69.0</b>
	<b>AVERAGE</b>	<b>69.3</b>	<b>67.8</b>	<b>65.0</b>
<b>STD TEST METER PRESSURE ("H2O)</b>		<b>-0.60</b>	<b>-0.30</b>	<b>-0.15</b>
<b>FIELD GAS METER PRESSURE ("H2O)</b>		<b>1.40</b>	<b>0.52</b>	<b>0.18</b>
<b>FIELD GAS METER, Mcf</b>		<b>1.023692</b>	<b>1.001865</b>	<b>0.991772</b>

<b>FIELD AVERAGE Mcf:</b>	<b>1.005776</b>	<b>H@:</b>	<b>1.4165</b>
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**PETRO CHEM ENVIRONMENTAL SERVICES, INC.**  
**DRY GAS METER CALIBRATION**

<b>DATE:</b>	<b>12-9-92</b>	<b>AMBIENT TEMP °F:</b>	<b>52</b>
<b>TECH:</b>	<b>BDM</b>	<b>BAROMETRIC Pbar:</b>	<b>29.705</b>
<b>METER I.D.#</b>	<b>1002</b>	<b>TEST METER ID#:</b>	<b>SSM104564</b>
		<b>TEST METER Mcf:</b>	<b>1.023</b>

<b>APPROXIMATE CFM</b>		<b>0.75</b>	<b>0.50</b>	<b>0.30</b>
<b>STD TEST METER VOLUME CF</b>	<b>INITIAL</b>	<b>0.00</b>	<b>0.00</b>	<b>0.00</b>
	<b>FINAL</b>	<b>7.32</b>	<b>10.01</b>	<b>10.01</b>
	<b>TOTAL</b>	<b>7.32</b>	<b>10.01</b>	<b>10.01</b>
<b>FIELD GAS METER VOLUME CF</b>	<b>INITIAL</b>	<b>741.20</b>	<b>753.20</b>	<b>765.20</b>
	<b>FINAL</b>	<b>748.67</b>	<b>763.64</b>	<b>775.98</b>
	<b>TOTAL</b>	<b>7.47</b>	<b>10.44</b>	<b>10.78</b>
<b>STD TEST METER TEMP (°F)</b>		<b>56.0</b>	<b>48.0</b>	<b>48.0</b>
<b>FIELD GAS METER TEMP (°F)</b>	<b>IN</b>	<b>66.5</b>	<b>58.0</b>	<b>60.0</b>
	<b>OUT</b>	<b>58.0</b>	<b>50.0</b>	<b>53.0</b>
	<b>AVERAGE</b>	<b>62.3</b>	<b>54.0</b>	<b>56.5</b>
<b>STD TEST METER PRESSURE ("H<sub>2</sub>O)</b>		<b>-0.60</b>	<b>-0.30</b>	<b>-0.15</b>
<b>FIELD GAS METER PRESSURE ("H<sub>2</sub>O)</b>		<b>0.71</b>	<b>0.60</b>	<b>0.22</b>
<b>FIELD GAS METER, Mcf</b>		<b>1.012820</b>	<b>0.990978</b>	<b>0.965297</b>

**FIELD AVERAGE Mcf: 0.989699**

**H@: 0.7209**

**PETRO CHEM ENVIRONMENTAL SERVICES, INC.  
PITOT TUBE CALIBRATION**

ID. # P12Q-10  
6-12-92  
BY: BDM

<b>"A" SIDE CALIBRATION</b>				
<b>RUN #</b>	<b>Δ Pstd cm H2O (in.H2O)</b>	<b>Δ P(s) cm H2O (in. H2O)</b>	<b>Cp(s)</b>	<b>DEVIATION Cp(s) - Cp(A)</b>
1	0.250	0.350	0.837	0.001
2	0.250	0.350	0.837	0.001
3	0.255	0.360	0.833	-0.002
<b>Cp (SIDE A)</b>			<b>0.836</b>	

<b>"B" SIDE CALIBRATION</b>				
<b>RUN #</b>	<b>Δ Pstd cm H2O (in.H2O)</b>	<b>Δ P(s) cm H2O (in. H2O)</b>	<b>Cp(s)</b>	<b>DEVIATION Cp(s) - Cp(B)</b>
1	0.260	0.365	0.836	0.002
2	0.255	0.360	0.833	-0.001
3	0.255	0.360	0.833	-0.001
<b>Cp (SIDE B)</b>			<b>0.834</b>	

<b>Cp (SIDE A) - Cp (SIDE B) =</b>	<b>0.002</b>	<b>0.835</b>
------------------------------------	--------------	--------------

$Cp = .99 * \Delta P_{std} / \Delta P(s)$



SCOTT - MARRIN, INC.

2001 THIRD ST., UNIT H

RIVERSIDE, CALIFORNIA 92507

## REPORT OF ANALYSIS

CUSTOMER ORDER NUMBER: 1653/Reanalysis

~~~~~

 CYLINDER NUMBER CC37890

| COMPONENT          | CONCENTRATION (v/v) |                     |          |                 |
|--------------------|---------------------|---------------------|----------|-----------------|
| Carbon Monoxide    | 6.86 ± 0.14 ppm     | Replicate           | 01/03/91 | 6.87 ppm        |
|                    |                     | Analysis            |          | 6.92 ppm        |
| Nitric Oxide       | 7.27 ± 0.15 ppm     | Data On             |          | <u>6.83 ppm</u> |
|                    |                     | CO: Mean            |          | 6.87 ppm        |
| Sulfur Dioxide     | 6.83 ± 0.14 ppm     | Expiration Date CO: |          | 07/03/92        |
| Nitrogen*          | Balance             | Replicate           | 01/03/91 | 7.25 ppm        |
|                    |                     | Analysis            |          | 7.25 ppm        |
| Cylinder pressure: | 1600 psig           | Data On             |          | <u>7.28 ppm</u> |
|                    |                     | NO: Mean            |          | 7.26 ppm        |
| *Oxygen-free       |                     | Expiration Date NO: |          | 07/03/92        |



**SCOTT-MARRIN, INC.**

2001 THIRD ST. • UNIT H • RIVERSIDE, CA 92507  
 TELEPHONE (714) 784-1240

**REPORT OF ANALYSIS  
 EPA PROTOCOL GAS MIXTURES**

**PETRO1**  
**TO:**  
**RICK WILLIAMS**  
**PETROCHEM ENVIRONMENTAL**  
**3207 ANTONINO AVE.**  
**BAKERSFIELD, CA 93308**

**DATE : 02/11/91**

**CUSTOMER ORDER NUMBER: 01138**

**PAGE 1**

| COMPONENT                                                 | CONCENTRATION (v/v) | REFERENCE STANDARD                          | ANALYZER MAKE, MODEL, S/N, DETECTION | EXPIRATION DATE | REPLICATE ANALYSIS DATA |                  |
|-----------------------------------------------------------|---------------------|---------------------------------------------|--------------------------------------|-----------------|-------------------------|------------------|
| CYLINDER NO.: CC68780                                     |                     |                                             |                                      |                 |                         |                  |
| Nitric Oxide                                              | 17.61 ± 0.35 ppm    | GMS<br>Cylinder #<br>CC28863<br>@ 19.31 ppm | Monitor Labs Model 8448              | 07/22/91        | <u>01/11/91</u>         | <u>01/22/91</u>  |
|                                                           |                     |                                             | S/N 136                              |                 | 17.62 ppm               | 17.62 ppm        |
|                                                           |                     |                                             | Continuous                           |                 | 17.56 ppm               | 17.56 ppm        |
|                                                           |                     |                                             | Chemiluminescence                    |                 | <u>17.56 ppm</u>        | <u>17.69 ppm</u> |
|                                                           |                     |                                             |                                      | Mean:           | 17.58 ppm               | 17.63 ppm        |
| Carbon Monoxide                                           | 17.98 ± 0.36 ppm    | GMS<br>Cylinder #<br>CC12168<br>@ 17.73 ppm | Carle Insts Model 8888               | 07/29/91        | <u>01/22/91</u>         | <u>01/29/91</u>  |
|                                                           |                     |                                             | S/N 8249                             |                 | 18.82 ppm               | 17.99 ppm        |
|                                                           |                     |                                             | Methanation/FID                      |                 | 17.93 ppm               | 18.18 ppm        |
|                                                           |                     |                                             | Gas Chromatography                   |                 | <u>17.98 ppm</u>        | <u>17.93 ppm</u> |
|                                                           |                     |                                             |                                      | Mean:           | 17.95 ppm               | 18.01 ppm        |
| Nitrogen, O2-Free Balance<br>Cylinder Pressure: 2000 psig |                     |                                             |                                      |                 |                         |                  |

ppm = umole/mole      % = mole-%

The above analyses were performed in accordance with EPA-1987 Traceability Protocol # 1, Section 3.0.4, Procedure G1.

Analyst: Mark Monson  
 M.J. Monson

Approved: J.T. Marrin  
 J.T. Marrin

The only liability of this company for gas which fails to comply with this analysis shall be replacement or reanalysis thereof by the company without extra cost.

STANDARD CALIBRATION GASES IN ALUMINUM CYLINDERS



# LIQUID CARBONIC

SPECIALTY GAS CORPORATION

213 588-8181

5700 SOUTH ALAMEDA STREET • LOS ANGELES, CALIFORNIA 90088

## CERTIFICATE OF ANALYSIS / EPA PROTOCOL GAS

CUSTOMER PETRO CHEM

P.O NUMBER 1579

### REFERENCE STANDARD

| COMPONENT           | NIST SRM NO. | CYLINDER NO. | CONCENTRATION |
|---------------------|--------------|--------------|---------------|
| CARBON MONOXIDE     | 2635a        | FF-30355     | 24.08 ppm     |
| NITRIC OXIDE GHIS   | vs 2629a     | SGAL 1093    | 22.8 ppm      |
| SULFUR DIOXIDE GHIS | vs 1694a     | SGAL 1010    | 95.8 ppm      |

### ANALYZER READINGS

R=REFERENCE STANDARD

Z=ZERO GAS

C=GAS CANDIDATE

| 1. COMPONENT          | CARBON MONOXIDE          | ANALYZER MAKE-MODEL-S/N | Siemens Ultramet 5E      | S/N A12-729 |
|-----------------------|--------------------------|-------------------------|--------------------------|-------------|
| ANALYTICAL PRINCIPLE  | NDIR                     |                         | LAST CALIBRATION DATE    | 12/03/91    |
| FIRST ANALYSIS DATE   | 12/20/91                 |                         | SECOND ANALYSIS DATE     | 12/30/91    |
| Z 0.0 R 24.0 C 20.6   | CONC. 20.6 ppm           | Z 0.0 R 24.2 C 20.8     | CONC. 20.7 ppm           |             |
| R 24.0 Z 0.0 C 20.6   | CONC. 20.6 ppm           | R 24.0 Z 0.0 C 20.6     | CONC. 20.7 ppm           |             |
| Z 0.0 C 20.6 R 24.2   | CONC. 20.5 ppm           | Z 0.0 C 20.8 R 24.2     | CONC. 20.7 ppm           |             |
| U/M ppm               | MEAN TEST ASSAY 20.6 ppm | U/M ppm                 | MEAN TEST ASSAY 20.7 ppm |             |
| 2. COMPONENT          | NITRIC OXIDE             | ANALYZER MAKE-MODEL-S/N | Beckman 951A             | S/N 0101354 |
| ANALYTICAL PRINCIPLE  | Chemiluminescence        |                         | LAST CALIBRATION DATE    | 12/03/91    |
| FIRST ANALYSIS DATE   | 01/06/92                 |                         | SECOND ANALYSIS DATE     | 01/13/92    |
| Z 0.1 R 91.2 C 71.0   | CONC. 17.7 ppm           | Z 0.2 R 91.2 C 70.9     | CONC. 17.7 ppm           |             |
| R 91.2 Z 0.0 C 70.3   | CONC. 17.6 ppm           | R 91.0 Z 0.2 C 70.8     | CONC. 17.7 ppm           |             |
| Z 0.1 C 70.2 R 91.3   | CONC. 17.5 ppm           | Z 0.3 C 70.8 R 91.2     | CONC. 17.7 ppm           |             |
| U/M mV                | MEAN TEST ASSAY 17.6 ppm | U/M mV                  | MEAN TEST ASSAY 17.7 ppm |             |
| 3. COMPONENT          | SULFUR DIOXIDE           | ANALYZER MAKE-MODEL-S/N | Varian 3300 FPD          | S/N 13273   |
| ANALYTICAL PRINCIPLE  | Flame Photometric        |                         | LAST CALIBRATION DATE    | 10/23/91    |
| FIRST ANALYSIS DATE   | 12/20/91                 |                         | SECOND ANALYSIS DATE     | 12/30/91    |
| Z 0.0 R 336.6 C 102.9 | CONC. 29.3 ppm           | Z 0.0 R 350.9 C 105.4   | CONC. 28.8 ppm           |             |
| R 335.5 Z 0.0 C 102.1 | CONC. 29.2 ppm           | R 349.4 Z 0.0 C 105.8   | CONC. 29.6 ppm           |             |
| Z 0.0 C 102.8 R 332.6 | CONC. 29.2 ppm           | Z 0.0 C 105.9 R 348.5   | CONC. 29.1 ppm           |             |
| U/M Sqrt(uv)          | MEAN TEST ASSAY 29.2 ppm | U/M Sqrt(uv)            | MEAN TEST ASSAY 29.0 ppm |             |

THIS CYLINDER NO. SGAL 843  
 HAS BEEN CERTIFIED ACCORDING TO SECTION 3.0.4  
 OF TRACEABILITY PROTOCOL NO. 1  
 PROCEDURE G1  
 CERTIFIED ACCURACY ± 2 % NIST TRACEABLE  
 CYLINDER PRESSURE 1500 PSIG  
 CERTIFICATION DATE 12/30/91  
 EXPIRATION DATE 06/30/92

CERTIFIED CONCENTRATION  
 CARBON MONOXIDE 20.7 ppm  
 NITRIC OXIDE 17.7 ppm  
 SULFUR DIOXIDE 29.1 ppm  
 NITROGEN BALANCE  
 NOx 18.2 ppm

ANALYZED BY

*Doug Grant*  
DOUG GRANT

CERTIFIED BY

*Kelly Gallagher*  
KELLY GALLAGHER



**AIRCO**

518655

Airco Electronic Gases  
Union Landing & River Roads  
P.O. Drawer No. 272  
Riverton  
New Jersey 08077  
Telephones: Marketing: 609-829-7878  
Prod. & Admin.: 609-829-7911  
International: 609-829-7917

**CERTIFICATE OF ANALYSIS - EPA PROTOCOL GAS MIX**

CUSTOMER: Bakersfield Welding Supply  
CYLINDER #: CC-17885 CERTIFICATION DATE: 11/2/92  
CYLINDER PRESSURE: 1650 psig EXPIRATION DATE: 5/2/93  
LABORATORY: Riverton NJ REFERENCE #: 24275

| MIXTURE COMPONENTS | ACTUAL MIXTURE CONCENTRATION | AIRCO INTERMEDIATE STANDARD CYLINDER # | CONC.    | NIST SRM# |
|--------------------|------------------------------|----------------------------------------|----------|-----------|
| Nitric Oxide       | 40.0 ppm                     | CC-14977                               | 49.8 ppm | 1683B     |
| Carbon Monoxide    | 39.9 ppm                     | CC-43310                               | 49.8 ppm | 1678C     |

BALANCE GAS: Nitrogen

COMPONENT 1 GAS ANALYSIS PROCEDURE Chemiluminescence  
MAKE/MODEL/SER#: Beckman, 952, 0100204  
LAST MULTIPOINT CALIBRATION DATE: 8/3/92

COMPONENT 2 GAS ANALYSIS PROCEDURE Non-Dispersive Infrared  
MAKE/MODEL/SER#: Horiba, CO/Analyzer, 56255601  
LAST MULTIPOINT CALIBRATION DATE: 8/3/92

R=REFERENCE STANDARD      Z=ZERO GAS      S=SAMPLE GAS

1ST COMPONENT Nitric Oxide

1ST ANALYSIS: DATE 10/26/92 ANALYST A. Lattanze

|                  |               |               |          |                 |
|------------------|---------------|---------------|----------|-----------------|
| 1) Z <u>0000</u> | R <u>4550</u> | S <u>3635</u> | CONC (1) | <u>39.8 ppm</u> |
| 2) R <u>4540</u> | Z <u>0000</u> | S <u>3640</u> | CONC (2) | <u>39.9 ppm</u> |
| 3) R <u>4540</u> | S <u>3630</u> | Z <u>0000</u> | CONC (3) | <u>39.8 ppm</u> |
| AVE CONC         |               |               |          | <u>39.8 ppm</u> |

2ND ANALYSIS: DATE 11/2/92 ANALYST A. Lattanze

|                  |               |               |          |                 |
|------------------|---------------|---------------|----------|-----------------|
| 1) Z <u>0000</u> | R <u>4385</u> | S <u>3540</u> | CONC (1) | <u>40.2 ppm</u> |
| 2) R <u>4400</u> | Z <u>0000</u> | S <u>3535</u> | CONC (2) | <u>40.0 ppm</u> |
| 3) R <u>4410</u> | S <u>3540</u> | Z <u>0000</u> | CONC (3) | <u>40.0 ppm</u> |
| AVE CONC         |               |               |          | <u>40.1 ppm</u> |

2ND COMPONENT Carbon Monoxide

1ST ANALYSIS: DATE 10/26/92 ANALYST A. Lattanze

|                 |              |              |          |                 |
|-----------------|--------------|--------------|----------|-----------------|
| 1) Z <u>000</u> | R <u>491</u> | S <u>393</u> | CONC (1) | <u>39.9 ppm</u> |
| 2) R <u>491</u> | Z <u>000</u> | S <u>393</u> | CONC (2) | <u>39.9 ppm</u> |
| 3) R <u>491</u> | S <u>393</u> | Z <u>000</u> | CONC (3) | <u>39.9 ppm</u> |
| AVE CONC        |              |              |          | <u>39.9 ppm</u> |

2ND ANALYSIS: DATE 11/2/92 ANALYST A. Lattanze

|                 |              |              |          |                 |
|-----------------|--------------|--------------|----------|-----------------|
| 1) Z <u>000</u> | R <u>493</u> | S <u>395</u> | CONC (1) | <u>39.9 ppm</u> |
| 2) R <u>493</u> | Z <u>000</u> | S <u>395</u> | CONC (2) | <u>39.9 ppm</u> |
| 3) R <u>493</u> | S <u>395</u> | Z <u>000</u> | CONC (3) | <u>39.9 ppm</u> |
| AVE CONC        |              |              |          | <u>39.9 ppm</u> |

THIS CALIBRATION STANDARD HAS BEEN CERTIFIED VERSUS EPA TRACEABILITY PROTOCOL NO. 1, PROCEDURE G1, AND ANALYSES PERFORMED PER SECTION 3.0.4. CERTIFIED CONCENTRATION: Nitric Oxide = 40.0 ppm; Carbon Monoxide = 39.9 ppm

APPROVED BY [Signature] Nitrogen = Balance  
A member of The ACC LABORATORY MANAGER





**Environmental Analytical Service, Inc.**

January 29, 1993  
Reference Number: 21931

Terry Rowles  
Petro Chem Environmental Services  
3207 Antonino Avenue  
Bakersfield, CA 93308

Dear Terry:

Enclosed is the analytical report for the samples which were received by Environmental Analytical Service on December 30, 1992, for your report number 100-288.

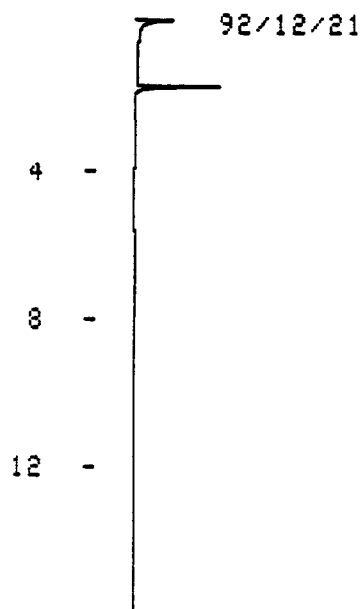
If you have any questions on the report or the analytical data please contact myself or Vivian Longacre at (805) 541-3666.

Sincerely,

Steven D. Hoyt, Ph.D.  
Laboratory Director

SDH/jm  
enclosures

SYSTEM BLANK  
UHP NITROGEN



CHROMATOGRAM 7 MEMORIZED  
WARNING NO PEAK  
~~15PPM HYDROCARBON STANDARD~~

PETRO CHEM ENVIRONMENTAL SERVICES, INC.  
 3207 Antonino Avenue, Bakersfield, CA 93308  
 (805) 327-7300 FAX (805) 327-3459

631-9332

CHAIN OF CUSTODY RECORD

Submitted to: ENVIRONMENTAL ANALYTICAL LABS

ANALYSIS REQUEST

| COMPANY      |                    | LOCATION/UNIT |       |        |     | TOTAL SULFIDE ANALYSIS<br>ppm |  |  |  |  |
|--------------|--------------------|---------------|-------|--------|-----|-------------------------------|--|--|--|--|
| WZ1          |                    | CHALK CLIFF   |       |        |     |                               |  |  |  |  |
| REPORT #     | SAMPLER            |               |       |        |     |                               |  |  |  |  |
| 100-288      | John Hinkle        |               |       |        |     |                               |  |  |  |  |
| METHOD       |                    | REPORT ATTN.  | PO#   |        |     |                               |  |  |  |  |
|              |                    | TERRY ROWCES  | 02445 |        |     |                               |  |  |  |  |
| SAMPLE No/ID | SAMPLE DESCRIPTION | SAMPLE DATE   | Liq   | Filter | Gas |                               |  |  |  |  |
| 1            | FUEL GAS 21931     | 12/29/92      |       |        | ✓   | ✓                             |  |  |  |  |
| 2            | FUEL GAS 21932     | 12/29/92      |       |        | ✓   | ✓                             |  |  |  |  |
| 3            | FUEL GAS 21933     | 12/28/92      |       |        | ✓   | ✓                             |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |
|              |                    |               |       |        |     |                               |  |  |  |  |

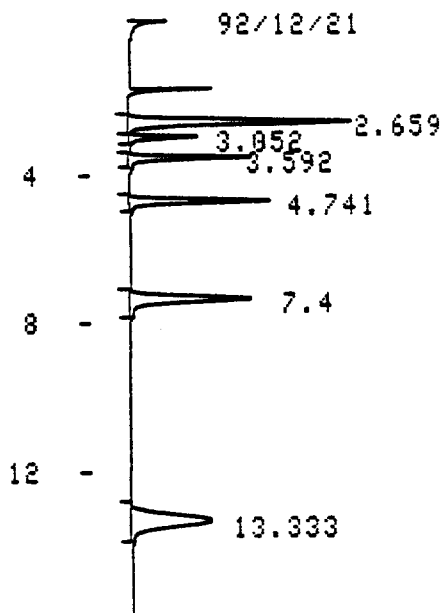
COMMENTS: REPORT TO THE NEAREST .1 ppm

|                                        |                  |                                 |                  |
|----------------------------------------|------------------|---------------------------------|------------------|
| RELINQUISHED BY:<br><i>John Hinkle</i> | DATE<br>12/29/92 | RECEIVED BY:<br><i>Jobe Cox</i> | DATE<br>12/30/92 |
| RELINQUISHED BY:                       | DATE             | RECEIVED BY:                    | DATE             |
| RELINQUISHED BY:                       | DATE             | RECEIVED BY:                    | DATE             |

15PPM HYDROCARBON STANDARD  
SCOTTY CAN MIX 1

92/12/21

08:04:16



| CHROMATOGRAM | 8      | MEMORIZED |    |      |      |      |
|--------------|--------|-----------|----|------|------|------|
| PKNO         | TIME   | AREA      | MK | IDNO | CONC | NAME |
| 1            | 2.659  | 16837     |    | 6    |      | C-6+ |
| 2            | 3.052  | 2872      |    | 1    |      | C-1  |
| 3            | 3.592  | 5819      |    | 2    |      | C-2  |
| 4            | 4.741  | 8593      |    | 3    |      | C-3  |
| 5            | 7.4    | 11602     |    | 4    |      | C-4  |
| 6            | 13.333 | 13992     |    | 5    |      | C-5  |
| TOTAL        |        | 59714     |    |      |      |      |

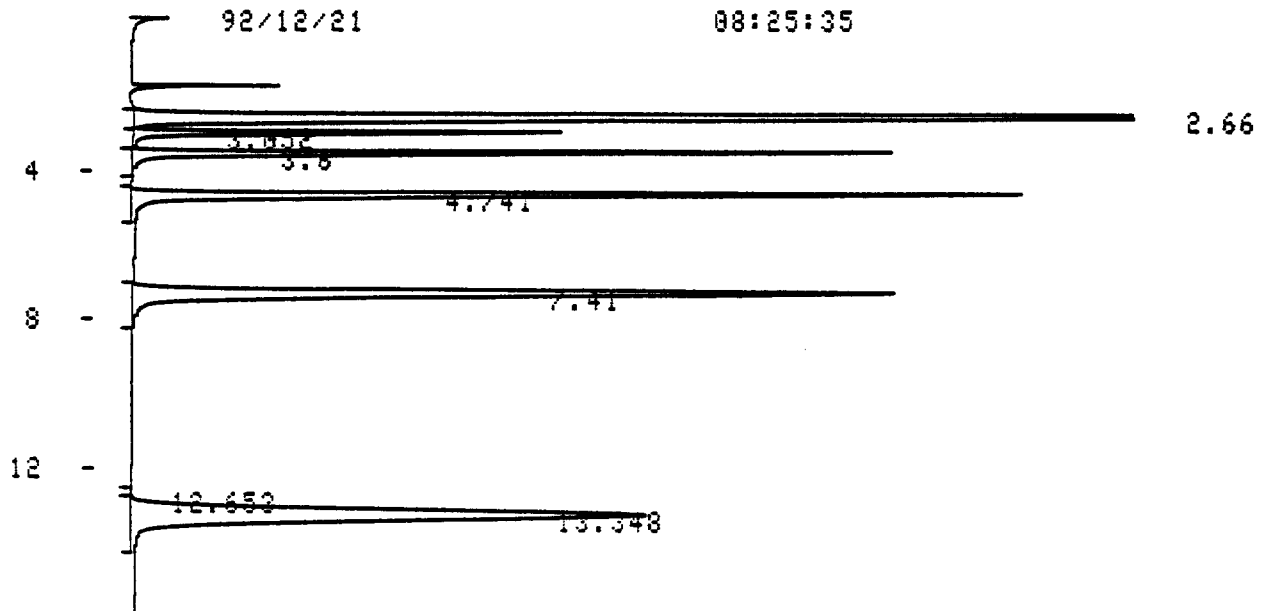


IDENTIFICATION FILE 0  
MODE# 101

WINDOW 3

| IDNO | NAME | TIME  | FACTOR     | CONC |
|------|------|-------|------------|------|
| 1    | C-1  | 3.04  | 0.00574502 | 16.5 |
| 2    | C-2  | 3.58  | 0.00283564 | 16.5 |
| 3    | C-3  | 4.72  | 0.00192027 | 16.5 |
| 4    | C-4  | 7.38  | 0.00142223 | 16.5 |
| 5    | C-5  | 13.29 | 0.00105775 | 14.8 |
| 6    | C-6+ | 2.65  | 0.00090279 | 15.2 |
| 7    | C-2  | 3.85  | 0.00283564 | 16.5 |
| 8    | C-3  | 4.58  | 0.00192027 | 16.5 |
| 9    | C-4  | 6.04  | 0.00142223 | 16.5 |
| 10   | C-4  | 7.02  | 0.00142223 | 16.5 |
| 11   | C-5  | 10.24 | 0.00105775 | 14.8 |
| 12   | C-5  | 10.59 | 0.00105775 | 14.8 |
| 13   | C-5  | 12.73 | 0.00105775 | 14.8 |
| 14   | C-5  | 11.3  | 0.00105775 | 14.8 |
| 15   | C-5  | 15.43 | 0.00105775 | 14.8 |
| 16   | C-5  | 8.79  | 0.00105775 | 14.8 |
| 17   | C-5  | 11.82 | 0.00105775 | 14.8 |

100PPM HYDROCARBON STANDARD  
SCOTTY CAN MIX 220



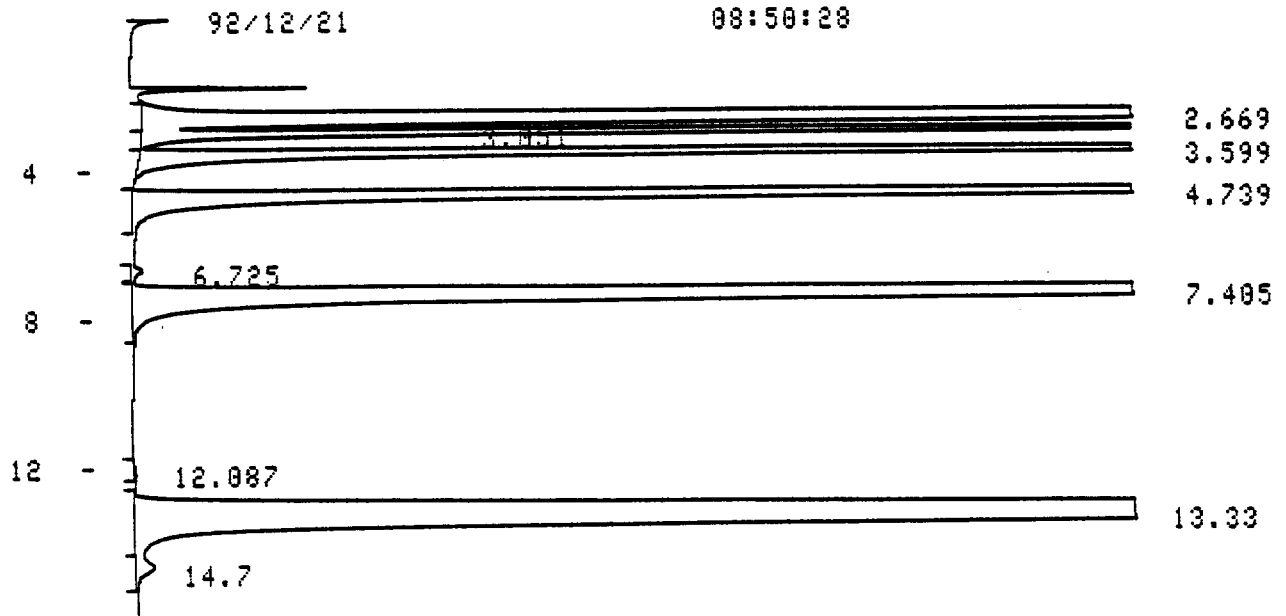
| CHROMATOGRAM | 9      | MEMORIZED |    |      |      |      |
|--------------|--------|-----------|----|------|------|------|
| PKNO         | TIME   | AREA      | MK | IDNO | CONC | NAME |
| 1            | 2.66   | 107737    |    | 6    |      | C-6+ |
| 2            | 3.052  | 18250     |    | 1    |      | C-1  |
| 3            | 3.6    | 36847     |    | 2    |      | C-2  |
| 4            | 4.741  | 54981     |    | 3    |      | C-3  |
| 5            | 7.41   | 72669     |    | 4    |      | C-4  |
| 6            | 12.653 | 66        |    | 13   |      | C-5  |
| 7            | 13.348 | 87844     | V  | 5    |      | C-5  |
| TOTAL        |        | 378393    |    |      |      |      |

IDENTIFICATION FILE 1  
MODE# 101

WINDOW 3

| IDNO | NAME | TIME  | FACTOR      | CONC |
|------|------|-------|-------------|------|
| 1    | C-1  | 3.04  | 0.00553438  | 101  |
| 2    | C-2  | 3.59  | 0.00274108  | 101  |
| 3    | C-3  | 4.72  | 0.00181882  | 100  |
| 4    | C-4  | 7.38  | 0.00138986  | 101  |
| 5    | C-5  | 13.3  | 0.00112814  | 99.1 |
| 6    | C-6+ | 2.65  | 0.000928134 | 100  |
| 7    | C-2  | 3.9   | 0.00274108  | 101  |
| 8    | C-3  | 4.35  | 0.00181882  | 100  |
| 9    | C-4  | 5.75  | 0.00138986  | 101  |
| 10   | C-4  | 6.7   | 0.00138986  | 101  |
| 11   | C-5  | 10.21 | 0.00112814  | 101  |
| 12   | C-5  | 10.59 | 0.00112814  | 99.1 |
| 13   | C-5  | 12.71 | 0.00112814  | 99.1 |
| 14   | C-5  | 11.3  | 0.00112814  | 99.1 |
| 15   | C-5  | 15.27 | 0.00112814  | 99.1 |
| 16   | C-5  | 12.19 | 0.00112814  | 99.1 |
| 17   | C-5  | 11.6  | 0.00112814  | 99.1 |

1000PPM HYDROCARBON STANDARD  
SCOTTY CAN MIX 224



| CHROMATOGRAM | 10     | MEMORIZED |    |      |      |      |
|--------------|--------|-----------|----|------|------|------|
| PKNO         | TIME   | AREA      | MK | IDNO | CONC | NAME |
| 1            | 2.669  | 1109961   |    | 6    |      | C-6+ |
| 2            | 3.051  | 187443    | V  | 1    |      | C-1  |
| 3            | 3.599  | 375156    |    | 2    |      | C-2  |
| 4            | 4.739  | 557212    |    | 3    |      | C-3  |
| 5            | 6.725  | 833       |    |      |      |      |
| 6            | 7.405  | 737301    |    | 4    |      | C-4  |
| 7            | 12.087 | 568       |    |      |      |      |
| 8            | 13.33  | 907896    |    | 5    |      | C-5  |
| 9            | 14.7   | 3454      | V  |      |      |      |
| TOTAL        |        | 3879823   |    |      |      |      |

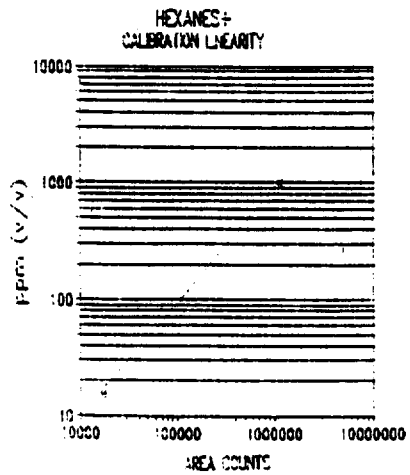
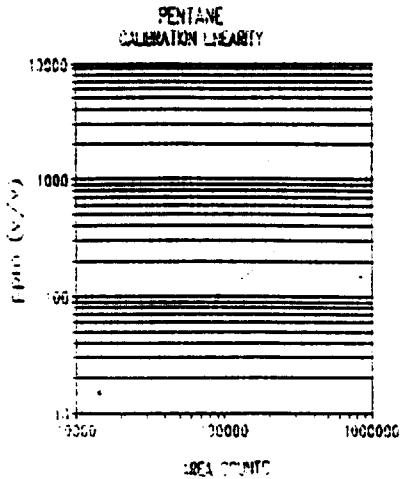
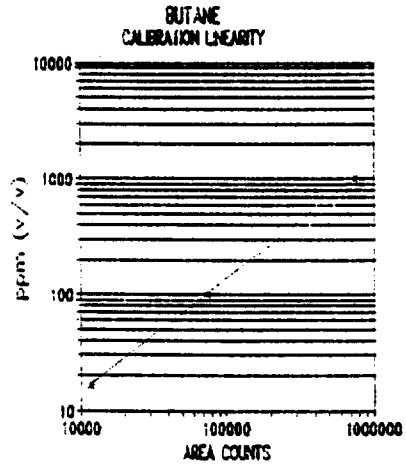
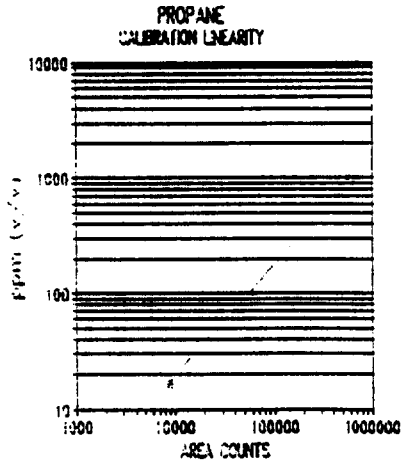
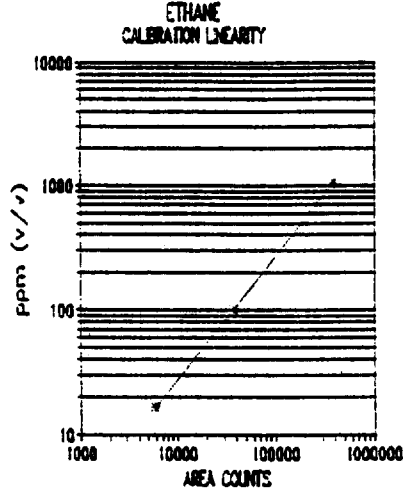
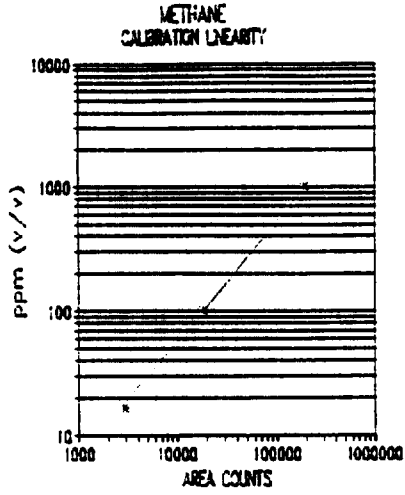
IDENTIFICATION FILE 2  
MODE# 101

WINDOW 3

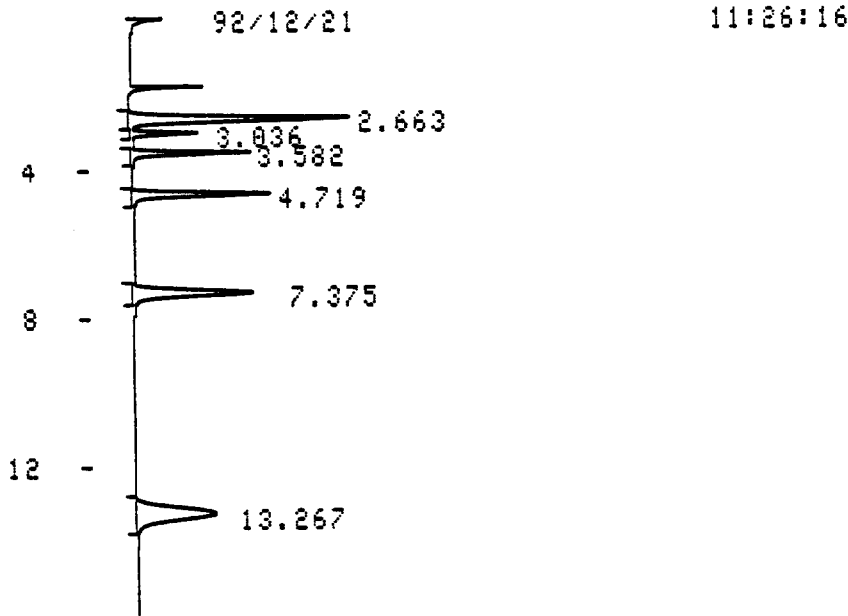
| IDNO | NAME | TIME  | FACTOR      | CONC |
|------|------|-------|-------------|------|
| 1    | C-1  | 3.04  | 0.00533496  | 1000 |
| 2    | C-2  | 3.58  | 0.00274552  | 1030 |
| 3    | C-3  | 4.72  | 0.00179465  | 1000 |
| 4    | C-4  | 7.39  | 0.00136986  | 1010 |
| 5    | C-5  | 13.29 | 0.00112348  | 1020 |
| 6    | C-6+ | 2.66  | 0.000905438 | 1005 |
| 7    | C-2  | 3.9   | 0.00274552  | 1030 |
| 8    | C-3  | 4.52  | 0.00179465  | 1000 |
| 9    | C-4  | 5.94  | 0.00136986  | 1010 |
| 10   | C-4  | 7.03  | 0.00136986  | 1010 |
| 11   | C-5  | 10.21 | 0.00112348  | 1020 |
| 12   | C-5  | 10.59 | 0.00112348  | 1020 |
| 13   | C-5  | 12.73 | 0.00112348  | 1020 |
| 14   | C-5  | 12.53 | 0.00112348  | 1020 |
| 15   | C-5  | 15.21 | 0.00112348  | 1020 |

COMPANY : WZI \ DESTEC  
UNIT : CHALK CLIFFS, LUBE OIL VENT  
DATE : 12-18-93  
REPORT : 100-288

HYDROCARBON CALIBRATION LINEARITY GRAPHS  
ANALYSIS PERFORMED ON 12-21-92



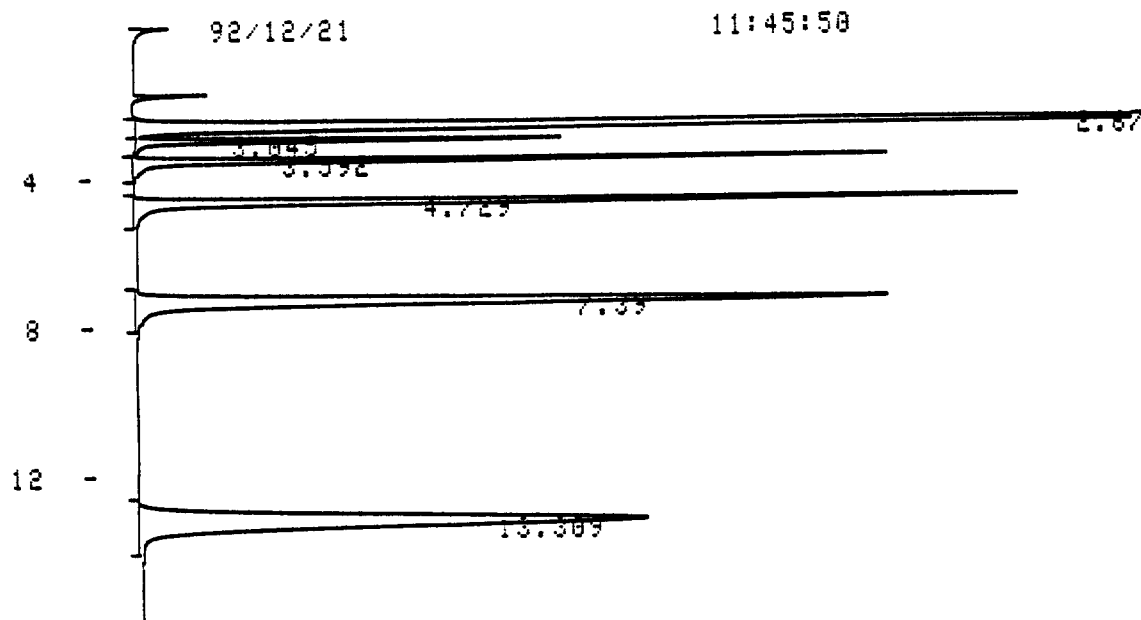
POST ANALYSIS CALIBRATION CHECK  
 15PPM HYDROCARBON STANDARD  
 SCOTTY CAN MIX 1



| PKNO  | TIME   | MEMORIZED AREA | MK | IDNO | CONC    | NAME |
|-------|--------|----------------|----|------|---------|------|
| 1     | 2.663  | 16645          |    | 6    | 15.4499 | C-6+ |
| 2     | 3.036  | 2824           |    | 1    | 15.6302 | C-1  |
| 3     | 3.582  | 5797           |    | 2    | 15.8887 | C-2  |
| 4     | 4.719  | 8547           |    | 3    | 15.5458 | C-3  |
| 5     | 7.375  | 11187          |    | 4    | 15.549  | C-4  |
| 6     | 13.267 | 13667          |    | 5    | 15.4182 | C-5  |
| TOTAL |        | 58668          |    |      | 93.4817 |      |

| GROUP(NAME) | CONC    |
|-------------|---------|
| C-1         | 15.6302 |
| C-2         | 15.8887 |
| C-3         | 15.5458 |
| C-4         | 15.549  |
| C-5         | 15.4182 |
| C-6+        | 15.4499 |

POST ANALYSIS CALIBRATION CHECK  
 100PPM HYDROCARBON STANDARD  
 SCOTTY CAN MIX 220

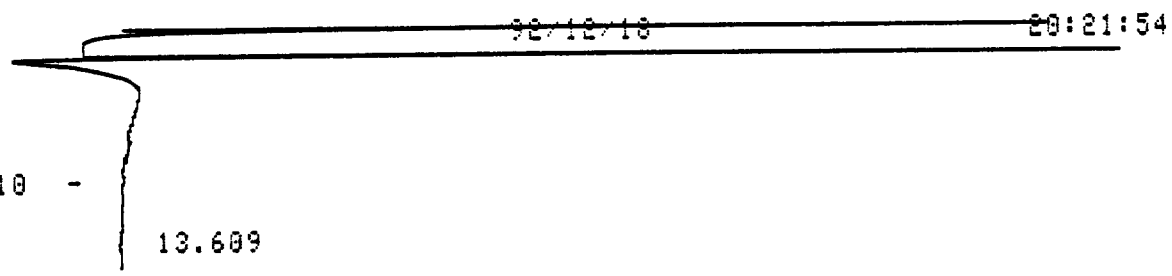


| PKNO  | TIME   | MEMORIZED AREA | MK | IDNO | CONC     | NAME |
|-------|--------|----------------|----|------|----------|------|
| 1     | 2.67   | 106429         |    | 6    | 98.7858  | C-6+ |
| 2     | 3.045  | 17823          |    | 1    | 98.6376  | C-1  |
| 3     | 3.592  | 36506          |    | 2    | 100.0657 | C-2  |
| 4     | 4.729  | 54359          |    | 3    | 98.8692  | C-3  |
| 5     | 7.39   | 71583          |    | 4    | 99.4904  | C-4  |
| 6     | 13.309 | 86339          |    | 5    | 97.4026  | C-5  |
| TOTAL |        | 373839         |    |      | 593.2512 |      |

| GROUP(NAME) | CONC     |
|-------------|----------|
| C-1         | 98.6376  |
| C-2         | 100.0657 |
| C-3         | 98.8692  |
| C-4         | 99.4904  |
| C-5         | 97.4026  |
| C-6+        | 98.7858  |

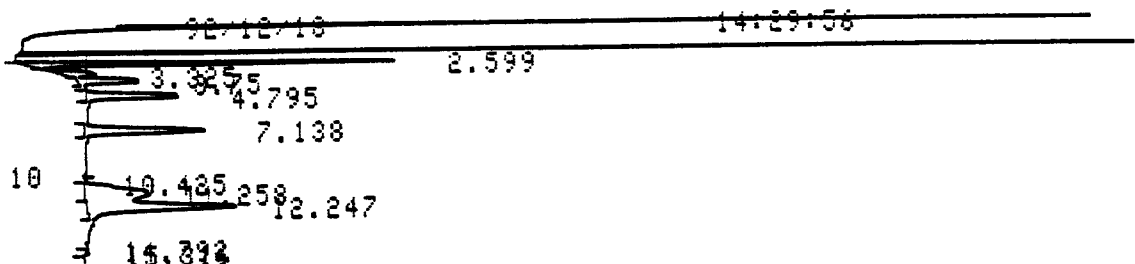


System Blank UHV Nitrogen



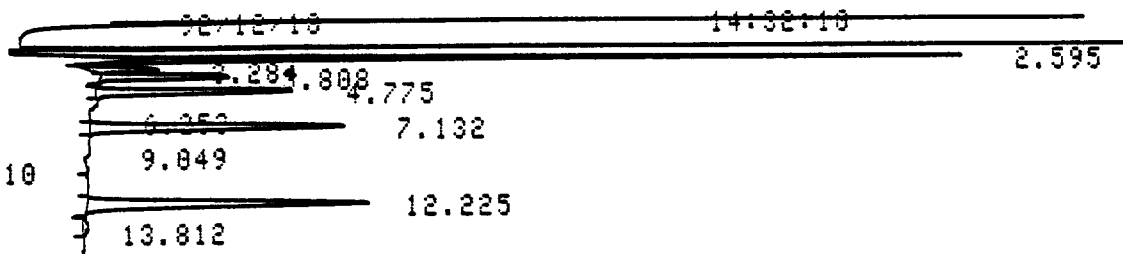
CHROMATOGRAM 17 MEMORIZED  
WARNING NO PEAK

9.375PPM HYDROCARBON STANDARD  
 SCOTTY CAN MIX 1 DIL. 1:40



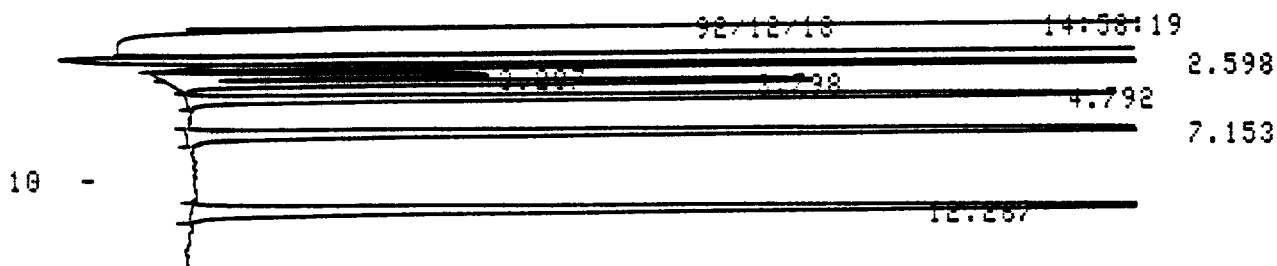
| PKNO  | TIME   | AREA             | MK            | IDNO | CONC               | NAME                   | RT                      |
|-------|--------|------------------|---------------|------|--------------------|------------------------|-------------------------|
| 1     | 2.599  | 17004            | C6            |      | 0.380              |                        | $2.1348 \times 10^{-5}$ |
| 2     | 3.325  | 2930             | C1            | 1    | 0.413              | <del>13.1325 C-1</del> | $1.4096 \times 10^{-4}$ |
| 3     | 3.75   | 5307             | C2            | 2    | 0.413              | <del>12.022 C-2</del>  | $7.7822 \times 10^{-5}$ |
| 4     | 4.795  | 8510             | C7            |      | 0.413              |                        | $4.8531 \times 10^{-5}$ |
| 5     | 7.138  | 11243            | C4            | 10   | 0.413              | <del>12.2604 C-1</del> |                         |
| 6     | 11.258 | <del>13225</del> | C5            | 14   | 0.370              | <del>11.3400 C-5</del> | $3.6734 \times 10^{-5}$ |
| 7     | 12.247 | 18469            | <del>C6</del> |      |                    |                        |                         |
| 8     | 15.316 | <del>322</del>   |               | 15   |                    | <del>0.2769 C-5</del>  | $2.0034 \times 10^{-5}$ |
| TOTAL |        | 77010            |               |      | <del>42.7592</del> |                        |                         |

0.75ppm HYDROCARBON STANDARD  
 SCOTTY CAN MIX 1 DIL. 1:20



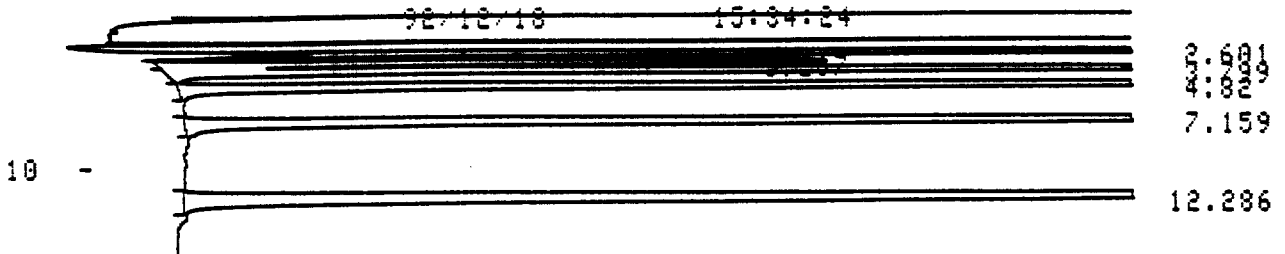
| PKNO  | TIME   | AREA           | MK  | IDNO | CONC                                    | NAME | RF                      |
|-------|--------|----------------|-----|------|-----------------------------------------|------|-------------------------|
| 1     | 2.595  | 38374          | C6+ |      | 0.760                                   |      | $1.9805 \times 10^{-5}$ |
| 2     | 3.284  | 5825           | C1  | 1    | <del>0.825</del> <del>26.1525</del> C-1 |      | $1.4163 \times 10^{-4}$ |
| 3     | 3.808  | 11467          | C2  | 2    | <del>0.825</del> <del>25.978</del> C-2  |      | $7.195 \times 10^{-5}$  |
| 4     | 4.775  | 18014          | C3  |      | 0.825                                   |      | $4.5798 \times 10^{-5}$ |
| 5     | 7.132  | 23977          | C4  | 10   | <del>0.825</del> <del>27.641</del> C-4  |      | $3.4408 \times 10^{-5}$ |
| 6     | 12.225 | 29494          | C5  |      | 0.740                                   |      | $2.5090 \times 10^{-5}$ |
| 7     | 13.812 | <del>928</del> |     | 5    | <del>0.8005</del> C-5                   |      |                         |
| TOTAL |        | 128085         |     |      | <del>00.572</del>                       |      |                         |

3.75PPM HYDROCARBON STANDARD  
SCOTTY CAN MIX 1 DIL. 1:4



| CHROMATOGRAM | 7      | MEMORIZED |     |      |       |                         |                         |  |
|--------------|--------|-----------|-----|------|-------|-------------------------|-------------------------|--|
| PKNO         | TIME   | AREA      | MK  | IDNO | CONC  | NAME                    | RF                      |  |
| 1            | 2.598  | 160697    | C6t |      | 3.800 |                         | $2.3647 \times 10^{-5}$ |  |
| 2            | 3.287  | 29208     | C1  | 1    | 4.125 | <del>131.1004 C-1</del> | $1.4123 \times 10^{-4}$ |  |
| 3            | 3.798  | 58054     | C2  | 2    | 4.125 | <del>131.5199 C-2</del> | $7.1055 \times 10^{-5}$ |  |
| 4            | 4.792  | 84534     | C3  |      | 4.125 |                         | $4.8797 \times 10^{-5}$ |  |
| 5            | 7.153  | 112113    | C4  | 10   | 4.125 | <del>129.242 C-4</del>  | $3.6793 \times 10^{-5}$ |  |
| 6            | 12.267 | 130040    | C5  |      | 3.700 |                         | $2.8453 \times 10^{-5}$ |  |
| TOTAL        |        | 574647    |     |      |       | <del>391.8933</del>     |                         |  |

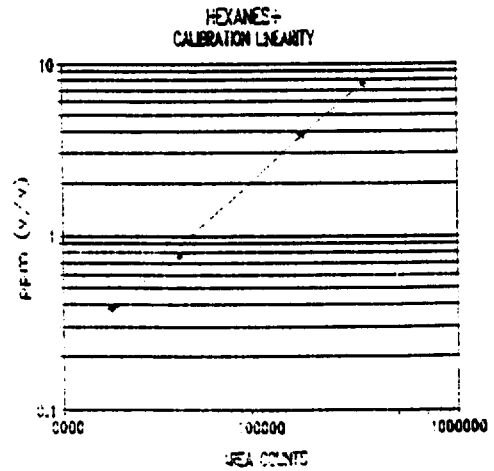
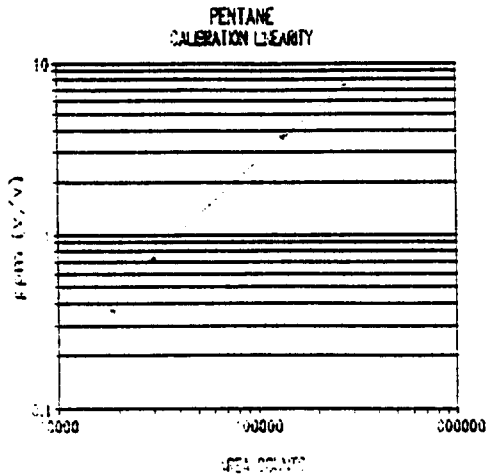
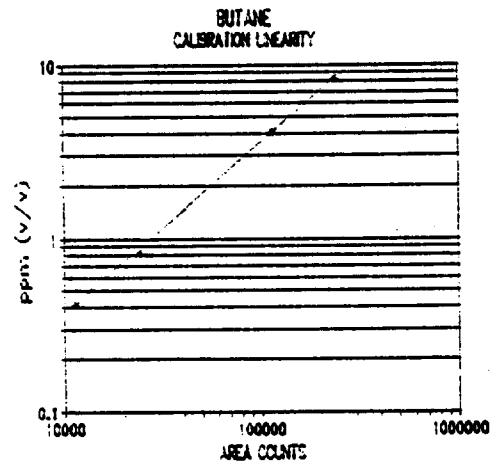
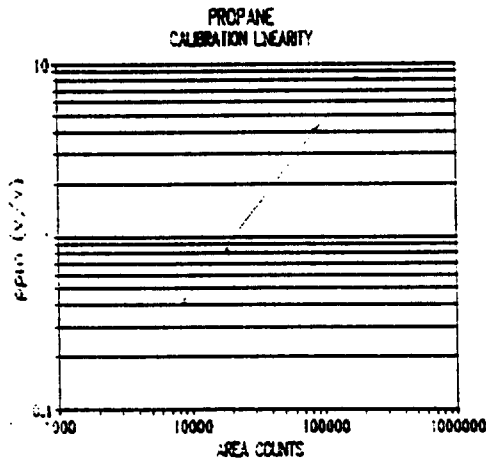
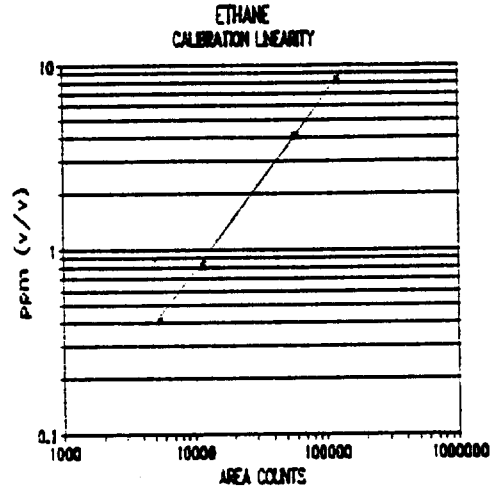
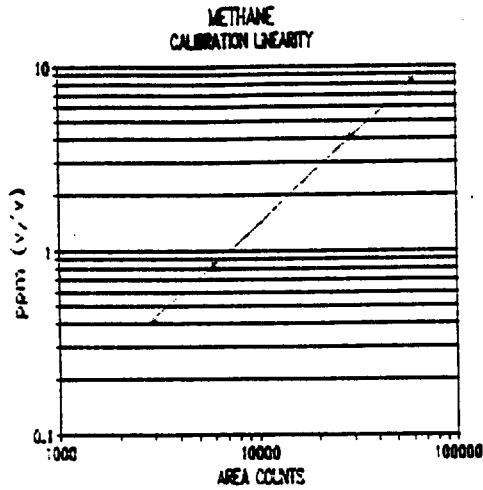
7.5PPM HYDROCARBON STANDARD  
 SCOTTY CAN MIX 1 DIL. 1:1



| CHROMATOGRAM<br>PKNO | 8<br>TIME | MEMORIZED<br>AREA | MK  | IDNO | CONC            | NAME                    | RF                      |
|----------------------|-----------|-------------------|-----|------|-----------------|-------------------------|-------------------------|
| 1                    | 2.601     | 331057            | C6r |      | 7.60            |                         | $2.2957 \times 10^{-5}$ |
| 2                    | 3.267     | 59250             | C1  | 1    | <del>8.25</del> | <del>256.0065 C 1</del> | $1.3924 \times 10^{-4}$ |
| 3                    | 3.799     | 120083            | C2  | 2    | <del>8.25</del> | <del>272.0437 C 2</del> | $6.8702 \times 10^{-5}$ |
| 4                    | 4.82      | 175372            | C3  |      | 8.25            |                         | $4.7043 \times 10^{-5}$ |
| 5                    | 7.159     | 233097            | C4  | 10   | <del>8.25</del> | <del>260.7113 C 4</del> | $3.5393 \times 10^{-5}$ |
| 6                    | 12.286    | 270173            | C5  |      | 7.40            |                         | $2.7390 \times 10^{-5}$ |
| TOTAL                |           | 1189032           |     |      |                 | <del>206.7614</del>     |                         |

COMPANY : WZI \ DESTEC  
UNIT : CHALK CLIFFS, TURBINE  
DATE : 12-16-92  
REPORT : 100-288

HYDROCARBON CALIBRATION LINEARITY GRAPHS  
ANALYSIS PERFORMED ON 12-16-92



LABORATORY ANALYSIS  
EPA METHOD 5 - PARTICULATE ANALYSIS

Company: Destec

Report: 100-288

Location/Unit: Chalkcliff Turbine

Date Tested: 12/14/92

Analyst: DGS

RUN # Blanks #1

Probe/Nozzle/Filter Top

| Dish # 9                | #2            | #3    | Average       |
|-------------------------|---------------|-------|---------------|
| #1                      | #2            | #3    | Average       |
| final (g) <u>3.6570</u> | <u>3.6570</u> | _____ | <u>3.6570</u> |
| tare (g) <u>3.6561</u>  | _____         | _____ | <u>3.6561</u> |
| NET (g)                 |               |       | <u>0.0009</u> |

Filter # 393

| #1                      | #2            | #3    | Average       |
|-------------------------|---------------|-------|---------------|
| #1                      | #2            | #3    | Average       |
| final (g) <u>0.6179</u> | <u>0.6177</u> | _____ | <u>0.6178</u> |
| tare (g) <u>0.6178</u>  | _____         | _____ | <u>0.6178</u> |
| NET (g)                 |               |       | <u>0</u>      |

Condensable (aliquot 250 ml / 500 ml )

| Dish # 10               | #2            | #3    | Average       |
|-------------------------|---------------|-------|---------------|
| #1                      | #2            | #3    | Average       |
| final (g) <u>3.6747</u> | <u>3.6741</u> | _____ | <u>3.6749</u> |
| tare (g) <u>3.6740</u>  | _____         | _____ | <u>3.6740</u> |
| NET (g)                 |               |       | <u>0.0009</u> |

LABORATORY ANALYSIS  
EPA METHOD 5 - PARTICULATE ANALYSIS

Company: Destec

Report: 100-288

Location/Unit: Chalk cliff Turbine

Date Tested: 12/16/92

Analyst: DGS

RUN # Blanks #2

Probe/Nozzle/Filter Top

| Dish #                 | #2     | #3    | Average       |
|------------------------|--------|-------|---------------|
| #1                     | #2     | #3    | Average       |
| final (g) 3.2918       | 3.2917 |       | 3.2918        |
| tare (g) <u>3.2911</u> | _____  | _____ | <u>3.2911</u> |
| NET (g)                |        |       | <u>0.0007</u> |

Filter # 391

| #1                     | #2     | #3    | Average       |
|------------------------|--------|-------|---------------|
| #1                     | #2     | #3    | Average       |
| final (g) 0.6163       | 0.6161 |       | 0.6162        |
| tare (g) <u>0.6163</u> | _____  | _____ | <u>0.6163</u> |
| NET (g)                |        |       | <u>0</u>      |

Condensable (aliquot 250ul / 500ul )

| Dish # 12              | #2     | #3    | Average       |
|------------------------|--------|-------|---------------|
| #1                     | #2     | #3    | Average       |
| final (g) 3.7418       | 3.7414 |       | 3.7416        |
| tare (g) <u>3.7410</u> | _____  | _____ | <u>3.7410</u> |
| NET (g)                |        |       | <u>0.0006</u> |



LABORATORY ANALYSIS  
EPA METHOD 5 - PARTICULATE ANALYSIS

Company: Destec

Report: 100-288

Location/Unit: Chalkcliff Turbine

Date Tested: 12/16/92

Analyst: DGS

RUN # Blank

Probe/Nozzle/Filter Top

| Dish #         |       |       | Average |
|----------------|-------|-------|---------|
| #1             | #2    | #3    |         |
| final (g)      |       |       |         |
| tare (g) _____ | _____ | _____ | _____   |
| NET (g)        |       |       |         |

Filter # \_\_\_\_\_

|                |       |       | Average |
|----------------|-------|-------|---------|
| #1             | #2    | #3    |         |
| final (g)      |       |       |         |
| tare (g) _____ | _____ | _____ | _____   |
| NET (g)        |       |       |         |

Reagent H<sub>2</sub>O

Condensable (allquot 100ml / 519ml )

| Dish # 11               |               |       | Average       |
|-------------------------|---------------|-------|---------------|
| #1                      | #2            | #3    |               |
| final (g) <u>3.6600</u> | <u>3.6602</u> |       | <u>3.6601</u> |
| tare (g) <u>3.6594</u>  | _____         | _____ | <u>3.6594</u> |
| NET (g)                 |               |       | <u>0.0007</u> |

LABORATORY ANALYSIS  
EPA METHOD 5 - PARTICULATE ANALYSIS

Company: Destec

Report: 100-287

Location/Unit: Chalk cliff Turbine

Date Tested: 12/16/92

Analyst: DGS

RUN # Blank

Probe/Nozzle/Filter Top

| Dish #         |       |       |         |
|----------------|-------|-------|---------|
| #1             | #2    | #3    | Average |
| final (g)      |       |       |         |
| tare (g) _____ | _____ | _____ | _____   |
| NET (g)        |       |       |         |

Filter # \_\_\_\_\_

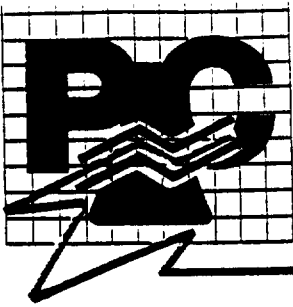
| #1             | #2    | #3    | Average |
|----------------|-------|-------|---------|
| final (g)      |       |       |         |
| tare (g) _____ | _____ | _____ | _____   |
| NET (g)        |       |       |         |

Leaset H<sub>2</sub>O

Condensable (aliquot 100 ml / 518 ml )

| Dish # 3                |               |       |               |
|-------------------------|---------------|-------|---------------|
| #1                      | #2            | #3    | Average       |
| final (g) <u>3.7006</u> | <u>3.7002</u> |       | <u>3.7004</u> |
| tare (g) <u>3.6910</u>  | _____         | _____ | <u>3.6910</u> |
| NET (g)                 |               |       | <u>0.0004</u> |

# SOURCE TEST PROTOCOL



**PETRO  
CHEM  
ENVIRONMENTAL  
SERVICES, INC.**

3207 Antonino Avenue  
Bakersfield, California 93308  
(805) 327-7300  
FAX (805) 327-3459

Chalk Cliff Cogeneration Facility  
C/O Gary Fuller (WZI, Inc.)  
November 23, 1992

Unit: Gas Turbine and  
Three Lube Oil Vent Stacks

**SOURCE TEST PLAN**

**I. Source Information:**

A. Unit: One 48.0 MW GE LM-5000  
Gas Fired Turbine  
PTO 4175001  
Three Oil Vent Stacks

B. Company: Destec Engineering  
Chalk Cliff Cogeneration Facility  
Sec. 31, T325, R245  
Kern County, California  
  
C/O Gary Fuller (WZI, Inc.)  
4800 Easton Drive, Suite 114  
Bakersfield, California 93309

II. Testing Firm: Petro Chem Environmental Services, Inc.  
3207 Antonino Avenue  
Bakersfield, CA 93308

Attention: Tim Brennan

III. Regulatory Agency: San Joaquin Valley Unified APCD  
Southern Region

IV. Summary: Determination of concentrations (ppm) and  
emissions (lb/hr) of particulate, SO<sub>2</sub>, SO<sub>3</sub>,  
NMHC, NH<sub>3</sub>, NOx, CO, Spec II and NH<sub>3</sub>  
relative accuracy, from the exhaust of a gas  
fired Turbine/Generator.

V. Testing Date: December 15, 16, & 17, 1992

PROPOSAL FOR COMPLIANCE TESTING ● TURBINE MAIN STACK

Determination of concentrations (ppm) and emissions (lb/hr) of particulate, SO<sub>1</sub>, SO<sub>2</sub>, NMHC, NH<sub>3</sub>, NOx, and CO from the exhaust of one 48 MW gas fired Turbine/Generator. Relative Accuracy testing will be performed for NOx and NH<sub>3</sub> following Title 40 CFR performance Spec II; a minimum of nine thirty minute runs will be performed. All testing and analysis will be performed by PCES at the Bakersfield facility. If sulfur analysis is performed by EPA Method 20 and 19 then EAS Labs of San Luis Obispo will be used (example analysis enclosed). The following methods will be used:

| Parameters                                                          | Method                                                             | # Test Runs                                        | Permit Limit, lb/hr             | Detection Limit lb/hr ● 240,000 DSCFM |
|---------------------------------------------------------------------|--------------------------------------------------------------------|----------------------------------------------------|---------------------------------|---------------------------------------|
| Particulate                                                         | EPA Method 5; Gravimetric                                          | 2 - 24 hr                                          | 5.86                            | 0.07                                  |
| <del>***</del> SO <sub>1</sub>                                      | Fuel Analysis / Fuel Rates<br>30% as SO <sub>1</sub>               | 3                                                  | 0.00                            | 0.003                                 |
| <del>***</del> SO <sub>2</sub>                                      | Fuel Analysis / Fuel Rates<br>70% as SO <sub>2</sub>               | 3                                                  | 0.28                            | 0.005                                 |
| Ammonia                                                             | One hour BAAQMD ST-1B /<br>EPA Method 350.3;<br>Spec Ion Electrode | 9 - 30 min.                                        | N/A                             | 0.03                                  |
| NMHC                                                                | EPA Method 18; C <sub>1</sub> -C <sub>6</sub> +                    | 3                                                  | <del>**</del> 6.06              | 0.9                                   |
| * NOx                                                               | EPA Method 20;<br>Chemiluminescent Analyzer                        | 9 - 30 min.                                        | 7.95 lb/hr<br>0.018<br>lb/MMBtu | 0.2                                   |
| * CO                                                                | EPA Method 10;<br>GFC Analyzer                                     | 4 - 30 min.                                        | 53.26                           | 0.1                                   |
| * O <sub>2</sub>                                                    | EPA Method 20;<br>Fuel Cell Analyzer                               | 9 - 30 min.                                        | ---                             | ---                                   |
| Molecular Weight<br>O <sub>2</sub> /CO <sub>2</sub> /N <sub>2</sub> | EPA Method 3; Orsat                                                | 3                                                  | ---                             | ---                                   |
| Volume Flow<br>DSCFM                                                | EPA Method 2;<br>Pitot Tube Traverse                               | 3                                                  | ---                             | ---                                   |
| Relative Accuracy<br>NH <sub>3</sub> /NOx/O <sub>2</sub>            | Title 40 CFR Performance<br>Spec II                                | See above<br>NOx, NH <sub>3</sub> , O <sub>2</sub> | 20%                             | ---                                   |

\* An initial 48 point concentration traverse will be performed to document the point(s) of average concentration. All follow-up runs will be performed at the point(s) of average concentration.

~~\*\*\*~~ Includes emissions from lube oil vent stacks.

~~\*\*\*~~ 70% as SO<sub>2</sub>  
 30% as SO<sub>1</sub>

Chalk Cliff Cogeneration Facility  
C/O Gary Fuller (WZI, Inc.)  
November 23, 1992

Unit: Gas Turbine and  
Three Lube Oil Vent Stacks

**PROPOSAL FOR COMPLIANCE TESTING • LUBE OIL VENT STACKS**

Determination of concentrations (ppm, gr/DSCF) and emissions (lb/hr, lb/day) of condensable and non condensable hydrocarbon emissions from the exhaust of three lube oil vent stacks. The following procedures will be used:

| Parameters                   | Method                                                                           | # Test Runs/Site |
|------------------------------|----------------------------------------------------------------------------------|------------------|
| Condensable Hydrocarbons     | EPA Method 4; with Gravimetric Organic Extractions Utilizing CARB Method 5.4.3.1 | 2                |
| Non Condensable Hydrocarbons | EPA Method 18; Bag Sample FID Analysis                                           | 2                |
| Volume Flow                  | EPA Method 2; Pitot Tube or Hot Wire Anemometer                                  | 2                |
| Molecular Weight             | EPA Method 3; Orsat Analysis                                                     | 2                |
| % H <sub>2</sub> O           | EPA Method 4; Condensation                                                       | 2                |

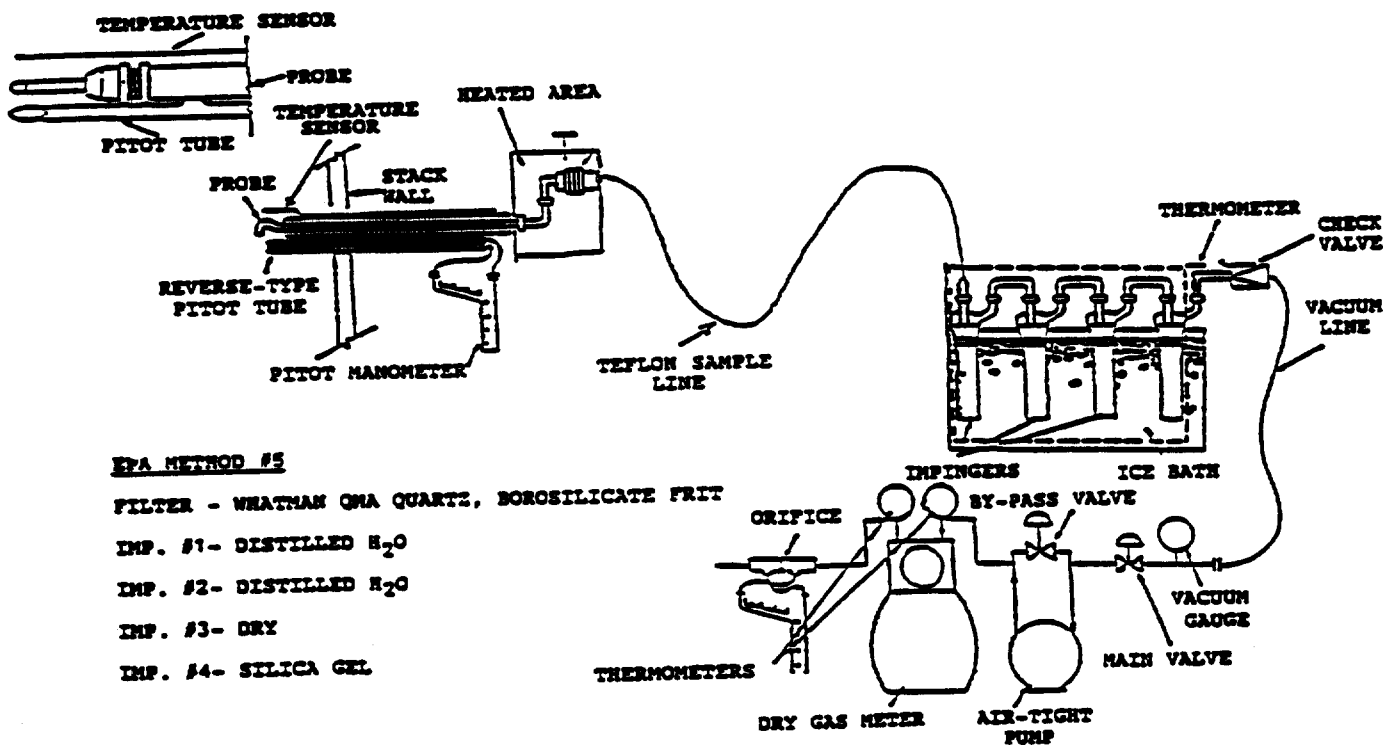
## SAMPLING AND ANALYTIC PROCEDURES EPA METHOD 1,2,3,4, and 5

REF: EPA Code of Federal Regulations, Title 40, Part 60, Appendix A.  
EPA METHOD 1,2, 3, 4, and 5

### Sampling Apparatus for Methods 1, 2, 3, 4, and 5

The sampling apparatus will consist of a stainless steel nozzle and heater wrapped stainless steel probe, and heated filter holder. The filter will connect to a teflon filter-to-impinger line. A series of impingers (see diagram) will be connected in tandem and immersed in an ice bath. Following the absorption train will be a gas pump, dry test meter, and a calibrated restriction orifice fitted with a magnehelic differential pressure gauge. A type 'S' pitot tube and temperature probe will then be positioned alongside the probe terminating at the sample nozzle for monitoring duct conditions throughout the test.

### Sampling Diagram



### EPA Method 1: Sampling and Velocity Traverses for Stationary Sources

Prior to the source test a site assessment will be performed in order to locate sample points for obtaining the best representative measurements of pollution concentrations and volumetric flow rates. EPA Method 1 takes into account duct area, straight run and cyclonic or stratified flow patterns.

EPA METHOD 1-5  
(con't)

EPA Method 2: Velocity and Volumetric Flow Rates

A computer will be used in selection of suitable sample/traverse points. The calibrated pitot tube will be connected to a magnehelic gauge and leak checked. A temperature and delta-P will then be recorded at each traverse point and a duct static pressure will also be measured and recorded. A volume flow rate will be calculated from the measured required traverse points.

EPA Method 3: % CO<sub>2</sub>, % O<sub>2</sub>, Dry Molecular Weight

Concurrent with each particulate sampling, an integrated gas sample will be withdrawn from the summation of the traverse points through the train and collected at the outlet of the meter into a sample bag. The contents of the sample bladder will be analyzed by Orsat for fixed gas composition.

EPA Method 4: Percent Water

Tare weights of the charged individual impingers will be recorded. After sampling, the final weights will be recorded. Percent water will be calculated from the weight of water collected and the dry gas volume sampled.

EPA Method 5: Particulate Emissions

A series of preliminary measurements will be made prior to conducting the particulate test. EPA Methods 1, 2, and 3 will be performed to determine location and number of traverse points, average gas velocity, and pressure and gas molecular weight. Percent water will be determined by a psychrometric chart or from combustion analysis of the fixed gases. The results of these measurements will be entered into the field computer for the purpose of determining an appropriate nozzle size for isokinetic sampling.

The method 5 apparatus will be prepared on-site in the mobile laboratory. The absorption train will be charged with freshly prepared chemicals, weighted on a calibrated digital balance to the nearest 0.1 grams, and assembled. The probe will be brushed out and rinsed with distilled water and acetone and the filter holder will then be charged.

The sampling apparatus will be sealed and transported to the sampling site where it will be assembled and leak tested at 15 inches mercury vacuum.

The probe and filter heaters will be set at 250 °F and the probe will then be positioned into the duct at the first traverse point with the nozzle out of the flow.

The nozzle will be positioned into the gas flow and the vacuum pump will be started immediately and adjusted to obtain an isokinetic sample rate. A complete traverse will be performed while sampling at a minimum of two minutes per



EPA METHOD 1-5  
(con't)

sample point. Upon completion of the traverse the vacuum pump will be turned off and the probe will be transferred into the next sample port where an identical sample-traverse will be performed. Duct conditions (temperature,  $\Delta$ -P) and sampling conditions (meter temperature, volume and pressure, probe, filter and impinger temperatures, and absorption train vacuum) will be monitored and recorded regularly for each sample point.

Upon completion of sampling, the apparatus will be leak tested at a vacuum greater than the highest observed vacuum. The leak will be recorded and the apparatus will then be sealed and transported to the mobile laboratory. The filter-to-impinger line will be rinsed with a known amount of distilled water into the first impinger.

The filter and any loose particulate will be carefully removed from the filter holder with forceps. It will then be placed in a labeled petri dish and transported to the P.C.E.S. laboratory. The nozzle, probe, and filter top housing will be rinsed and brushed three times with distilled water and acetone. The sample fractions will be combined, bottled, labeled, and fluid level marked for transportation to the P.C.E.S. laboratory. Aliquots of acetone and distilled water will be similarly treated for blank analysis.

The absorption train will be inspected for abnormalities and disassembled. The impingers will be weighed on a digital balance for a percent moisture determination. The contents of the impingers will be quantitatively transferred into bottles, sealed, labeled, and fluid level marked for transportation to the P.C.E.S. laboratory for analysis, if required. Aliquots of the reagent grade impinger contents will be saved for blank analysis.

The filter will be transferred to an oven and heated at 105 °F for 2-3 hours and then placed in a desiccator for 24 hours. The filter will then be weighed on a Mettler digital balance to the nearest 0.01 mg. Additional six hour desiccations and weighings will be performed until the difference between consecutive weighings are less than 0.5 mg or one percent of the total filtrate weight (weighed to a constant weight).

The nozzle/probe/filter top wash will be examined for any leakage during transportation and transferred to a tared evaporation dish. The wash will then be evaporated at an elevated temperature, below the boiling point of the wash, with occasional swirling. The dish and wash residue will then be desiccated and weighed to a constant weight.

If required by the regulatory agency, the contents of the first impinger will be recovered and diluted volumetrically to a known volume. An aliquot of this sample will then be evaporated, desiccated, and then weighed to a constant weight.

The net weight of particulate will be calculated from the two fractions (three fractions including the impinger contents, if required). Concentrations (gr/DSCF) and emissions (lb/hr) or other applicable units will be calculated and reported.

**EPA METHOD 2  
STACK GAS VELOCITY AND VOLUMETRIC FLOWRATE**

Average Stack Gas Velocity  
Eq. 2-6 & Eq. 2-9

$$P_g = \frac{\text{Static Pressure, H}_2\text{O}}{13.6}$$

$$P_s = P_{\text{bar}} + P_g$$

$$V_s = K_p C_p (\sqrt{\Delta P})_{\text{avg}} \sqrt{\frac{T_s (\text{avg})}{P_s M_s}}$$

Average Stack Gas Dry Volumetric Flow Rate  
Eq. 2-10

$$Q_{\text{std}} = 60 (1 - B_{\text{vs}}) v_s A \left( \frac{T_{\text{std}}}{T_s (\text{avg})} \right) \left( \frac{P_s}{P_{\text{std}}} \right)$$

$$\frac{Q_{\text{std}}}{MF} = \text{SCFM}$$

**EPA METHOD 3  
DRY MOLECULAR WEIGHT OF STACK GAS  
Eq. 3-2**

$$M_d = 0.44 (\% \text{CO}_2) + 0.320 (\% \text{O}_2) + 0.280 (\% \text{N}_2 + \% \text{CO})$$

Wet Molecular Weight of Stack Gas

$$M_s = M_d (1 - B_{\text{vs}}) + 18 (B_{\text{vs}})$$

EPA METHOD 4  
DETERMINATION OF MOISTURE CONTENT IN STACK GASES

Volume of Water Vapor Condensed

Eq. 4-1

$$V_{vc} (std) = \frac{(V_f - V_i) p_y RT_{std}}{P_{std} M_y} = K_1 (V_f - V_i)$$

Where:  $K_1 = 0.04646 \frac{ft^3}{ml} \bullet 520 \cdot R$

Volume of Water Vapor Collected in Silica Gel

Eq. 4-2

$$V_{vsg} (std) = \frac{(W_f - W_i) RT_{std}}{P_{std} M_y (453.6 \text{ g/lb})}$$

$$= K_2 (W_f - W_i)$$

Where:  $K_2 = 0.04651 \frac{ft^3}{g} \bullet 520 \cdot R$

Sample Gas Volume

Eq. 4-3

$$V_{\#} (std) = V_{\#} \gamma \left( \frac{(P_{\#}) (T_{std})}{(P_{std}) (T_{\#})} \right)$$

$$= K_3 \gamma \frac{V_{\#} P_{\#}}{T_{\#}}$$

Where:  $K_3 = 17.38 \frac{\cdot R}{in. Hg} \bullet 520 \cdot R$

Moisture Content

Eq. 4-4

$$B_{vs} = \frac{V_{vc} (std) + V_{vsg} (std)}{V_{vc} (std) + V_{vsg} (std) + V_{\#} (std)}$$

$B_{vs} \times 100 = \% H_2 O \text{ in gas stream}$

$MF = 1 - B_{vs}$

EPA METHOD 5  
 DETERMINATION OF PARTICULATE EMISSIONS FROM STATIONARY SOURCES  
 Use in Method 5 and 8 combinations runs

Dry Gas Volume  
 Eq. 5-1

$$\begin{aligned}
 V_{\#} (std) &= V_{\#} \gamma \left( \frac{T_{std}}{T_{\#}} \right) \left[ P_{bar} + \frac{\Delta H}{13.6} \right] \\
 &= K_1 V_{\#} \gamma \left[ \frac{P_{bar} + \frac{\Delta H}{13.6}}{T_{\#}} \right] \\
 &= K_1 = 17.38 \frac{R}{in.Hg} @ 520 \cdot R
 \end{aligned}$$

\*In case of leak rate beyond allowable limits, correct Eq. 5-1 as follows:  
 Case 1 - No component changes made during run.

$$V_{\#} = V_{\#} - (L_p - L_d) \theta$$

Case 2 - One or more component changes made during run.

$$V_{\#} = \left[ V_{\#} - (L_1 - L_d) \theta_1 - \sum_{i=2}^n (L_i - L_d) \theta_i - (L_p - L_d) \theta_p \right]$$

Volume of Water Vapor  
 Eq. 5-2

$$\begin{aligned}
 V_{vc} (std) &= V_1 c \left( \frac{p_v}{M_v} \right) \left( \frac{RT_{std}}{P_{std}} \right) \\
 &= K_2 V_1 c
 \end{aligned}$$

Where:  $K_2 = 0.04646 \frac{ft^3}{ml} @ 60 \cdot F$

Moisture Content  
 Eq. 5-3

$$B_{vs} = \frac{V_{vc} (std)}{V_{\#} (std) + V_{vc} (std)}$$

EPA METHOD 5  
(con't)

Acetone Blank Concentration  
Eq. 5-4

$$C_1 = \frac{M_1}{V_1 P_1}$$

Acetone Wash Blank  
Eq. 5-5

$$W_1 = C_1 V_{1W} P_1$$

Particulate Concentration  
Eq. 5-6

$$C_3 = \frac{gr}{dscf} = \left( 0.001 \frac{g}{mg} \right) \left( \frac{M_H}{V_H (std)} \right) (15.432)$$

$$gr/dscf (MF) = \frac{gr}{scf}$$

Corrected to 12 % CO<sub>2</sub>

$$\frac{gr}{dscf} @ 12\% CO_2 = \frac{\frac{gr}{dscf} \times 12\% CO_2}{\% CO_2 (dry)}$$

Isokinetic Variation  
Eq. 5-7 and 5-8

$$\% I = 100 \times \frac{T_s \left[ V_1 c K_3 + \frac{V_H}{T_H} \left( P_H + \frac{\Delta H}{13.6} \right) \right]}{60 \theta A_H V_S P_S}$$

Where:  $K_3 = 0.002669$

Mass Emission Rate

$$\frac{lbs}{hr} = \frac{gr}{dscf} \times dscfm \times 60 \frac{m}{hr} \times \frac{1 lb}{7000 gr}$$

# NOMENCLATURE

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|                    |                                                                                                                                                                                     |
|--------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| A                  | = Cross-sectional area of stack (ft <sup>2</sup> )                                                                                                                                  |
| A <sub>n</sub>     | = Cross-sectional area of nozzle, (ft <sup>2</sup> )                                                                                                                                |
| B <sub>vs</sub>    | = Proportion of water vapor, by volume, in the gas stream                                                                                                                           |
| C <sub>a</sub>     | = Acetone blank residue concentration, (mg/g)                                                                                                                                       |
| C <sub>p</sub>     | = Pitot tube coefficient, dimensionless                                                                                                                                             |
| C <sub>s</sub>     | = Concentration of particulate matter in stack gas, dry basis corrected to standard conditions, (gr/dscf)                                                                           |
| C <sub>SO2</sub>   | = Concentration of sulfur dioxide dry basis corrected to standard conditions, (lb/dscf)                                                                                             |
| C <sub>H2SO4</sub> | = Sulfuric acid (including SO <sub>3</sub> ) concentration, corrected to standard conditions, (lb/dscf)                                                                             |
| ΔH                 | = Average pressure differential across the orifice meter, (in H <sub>2</sub> O)                                                                                                     |
| K <sub>p</sub>     | = Pitot tube constant, $85.49 \frac{\text{ft} \left[ (\text{lb}/\text{lb-mole})(\text{in Hg}) \right]^{1/2}}{\text{sec} \left[ (^{\circ}\text{R}) (\text{in H}_2\text{O}) \right]}$ |
| L <sub>p</sub>     | = Leakage rate observed during the post-test leak check, (cfm)                                                                                                                      |
| L <sub>a</sub>     | = Maximum acceptable leakage rate, (0.02 cfm or 4% of average sampling rate, whichever is less)                                                                                     |
| L <sub>i</sub>     | = Individual leakage rate observed during the leak check conducted prior to the "i <sup>th</sup> " component change, (cfm)                                                          |
| M <sub>a</sub>     | = Mass of residue of acetone after evaporation, mg                                                                                                                                  |
| M <sub>d</sub>     | = Molecular weight of stack gas, dry basis, (lb/lb-mole)                                                                                                                            |
| M <sub>n</sub>     | = Total weight of particulate matter collected, mg                                                                                                                                  |
| M <sub>s</sub>     | = Molecular weight of stack gas, wet basis, (lb/lb-mole)                                                                                                                            |
| M <sub>w</sub>     | = Molecular weight of water, 18 lb/lb-mole                                                                                                                                          |
| N                  | = Normality of barium perchlorate titrant, (milliequivalents/ml)                                                                                                                    |
| ΔP                 | = Velocity head of stack gas, (in H <sub>2</sub> O)                                                                                                                                 |
| P <sub>bar</sub>   | = Barometric pressure at measurement site (in Hg)                                                                                                                                   |
| P <sub>g</sub>     | = Stack static pressure, (in Hg)                                                                                                                                                    |
| P <sub>a</sub>     | = Absolute pressure at the dry gas meter, (P <sub>bar</sub> + ΔH/13.6)                                                                                                              |

## NOMENCLATURE

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|                |                                                                                        |
|----------------|----------------------------------------------------------------------------------------|
| $P_s$          | = Absolute stack gas pressure, (inches Hg)                                             |
| $P_{(std)}$    | = Standard absolute pressure, 29.92 in Hg                                              |
| $Q_{(std)}$    | = Dry volumetric stack gas flow rate, standard conditions, (dscfm)                     |
| $R$            | = Ideal gas constant, 21.85 (in Hg) (ft <sup>3</sup> )/(lb-mole)(°R)                   |
| $t_s$          | = Stack temperature, (°F)                                                              |
| $T_m$          | = Absolute temperature at meter, (°R)                                                  |
| $T_{(std)}$    | = Standard absolute temperature, (520°R)                                               |
| $T_s$          | = Absolute stack temperature, (460° + $t_s$ )                                          |
| $V_a$          | = Volume of sample aliquot titrated, (ml)                                              |
| $V_{ab}$       | = Volume of acetone blank, ml                                                          |
| $V_m$          | = Dry gas volume measured by dry gas meter, (dcf)                                      |
| $V_{m(std)}$   | = Dry gas volume measured by dry gas meter, corrected to standard conditions, (dscf)   |
| $V_{vc(std)}$  | = Volume of water vapor condensed corrected to standard conditions, (scf)              |
| $V_{vsg(std)}$ | = Volume of water vapor collected in silica gel corrected to standard conditions (scf) |
| $V_{ic}$       | = Volume of water vapor condensed in impingers and silica gel, (ml)                    |
| $V_f$          | = Final volume of condensed water, ml                                                  |
| $V_i$          | = Initial volume of condensed water, ml                                                |
| $V_s$          | = Average stack gas velocity, (ft/sec)                                                 |
| $V_{soln}$     | = Total volume of solution in which the sulfur dioxide sample is contained (ml)        |
| $V_t$          | = Volume of barium perchlorate titrant used for the sample, (ml)                       |
| $V_{tb}$       | = Volume of barium perchlorate titrant used for the blank, (ml)                        |
| $W_f$          | = Final weight of silica gel or silica gel plus impinger, (g)                          |
| $W_i$          | = Initial weight of silica gel or silica gel plus impinger, (g)                        |
| $Y$            | = Dry gas meter calibration factor                                                     |
| $\rho_w$       | = Density of water, (0.002202 lb/ml @ 60°F)                                            |

## NOMENCLATURE

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|                  |                                                                                                                                             |
|------------------|---------------------------------------------------------------------------------------------------------------------------------------------|
| $\rho_a$         | = Density of acetone, (g/ml)(see bottle label)                                                                                              |
| MF               | = Moisture factor                                                                                                                           |
| %CO <sub>2</sub> | = Percent CO <sub>2</sub> by volume (dry basis)                                                                                             |
| %O <sub>2</sub>  | = Percent O <sub>2</sub> by volume (dry basis)                                                                                              |
| %CO              | = Percent CO by volume (dry basis)                                                                                                          |
| %N <sub>2</sub>  | = Percent N <sub>2</sub> by volume (dry basis)                                                                                              |
| 0.264            | = Ratio of O <sub>2</sub> to N <sub>2</sub> in air v/v                                                                                      |
| 0.280            | = Molecular weight of N <sub>2</sub> or CO, divided by 100                                                                                  |
| 0.320            | = Molecular weight of O <sub>2</sub> , divided by 100                                                                                       |
| 0.440            | = Molecular weight of CO <sub>2</sub> , divided by 100                                                                                      |
| 60               | = Conversion factor, (sec/min)                                                                                                              |
| 18.0             | = Molecular weight of water, (lb/lb-mole)                                                                                                   |
| 32.03            | = Equivalent weight of sulfur dioxide                                                                                                       |
| $\theta$         | = Total sampling time (min)                                                                                                                 |
| $\theta_1$       | = Sampling time interval, between two successive component changes, beginning with the interval between the first and second changes, (min) |
| $\theta_1$       | = Sampling time interval, from the run beginning until first component change, (min)                                                        |
| $\theta_p$       | = Sampling time interval, from the final (n <sup>th</sup> ) component change until the end of the sampling run, (min)                       |



## CONTINUOUS EMISSION MONITORING SYSTEM (CEMS)

Reference: Manual of Procedures; ST-13A, ST-19A, Jan 1982, State of California, Air Resources Board, Test Methods 1-100, June 1979.  
EPA CFR Title 40, Pt. 60, Appendix A, Method 3A, 6C, 7E, & 10.

### Instrument Summary

A constant sample of flue gas will be extracted, dried, filtered and delivered to an instrument manifold system for distribution to one or more analyzers. Instrument results will be recorded on an analog strip chart recorder. System calibration checks will be performed as well as calibration checks at the beginning and end of each test run. Final data reduction includes zero and calibration drift corrections.

### Sample Conditioning System

Consists of a borosilicate glass tube or 316 grade stainless steel probe fitted with a cindered stainless steel or pyrex glass wool particulate filter. The probe will be fitted with a teflon (TFE) sample line which connects to a water condensation system located at the source. The condensation system will consist of three 500-ml short stem glass impingers connected in a series, immersed in an ice bath. The gas will be delivered to the instrument trailer with a teflon line (3/8" O.D.) through an in-line Balston particulate filter drawn by a teflon-coated diaphragm pump. The sample system will be leak checked prior to sampling by plugging the end of the sample probe and adjusting the sample pump to its maximum rate (approximately 22" Hg). The manifold will be by-passed and the leak rate monitored through a gas meter or low range flow meter.

### Manifold System

Sample gas will be delivered to each analyzer through a five way valve and regulated with a needle valve flow meter. Manifold pressure will be controlled by a back pressure regulator which is typically set at three psi. Zero gas ( $N_2$ ) and calibrated gases will be delivered to the analyzers using the same five way valve and flow meter. All manifold parts are glass, stainless steel, or teflon materials.

### Analog Strip Chart Data Reduction

Analog recordings consists of averaged time increments as shown on the data pages (typically 5, 10, or 20 minute increments). Data for each increment will be recorded at an average percent of full scale. The readings will then be compared with the zero and calibration readings for calculation of the average concentration for each time increment. Any deviation of the zero and calibration readings from the start to the end of a test period will be corrected by calculating apparent zero and calibration readings for the mid-point of each time increment. The average concentrations will be calculated from the sample readings and the apparent zero and span readings.

EPA METHOD 18  
HYDROCARBON EMISSIONS TESTING  
FID ANALYSIS

Sampling Procedures

The sample will be drawn via evacuated cannister through a stainless steel/teflon probe into a tedar bag. Each sample bag will be evacuated and then filled.

Analytical Procedures

The contents of the tedar bag will be analyzed by gas chromatography. The gas chromatograph will be calibrated with an appropriate standard for each carbon #, before and after each set of samples are analyzed. The sample will be speciated by carbon #-C<sub>1</sub>, C<sub>2</sub>, C<sub>3</sub>, C<sub>4</sub>, C<sub>5</sub>, and C<sub>6+</sub> backflush.

Symbol Identification

i = Carbon #; i = 1 to 6+  
s = Refers to standard for that carbon #  
Rx<sub>i</sub> = Response factor for C<sub>i</sub>  
MW = Molecular weight - g/mole  
DSCFM = Average volume flow rate of unit tested

Equations

$$Rx_i = \frac{Area_{std}}{ppm_{std}}$$

$$Sample\ ppm_i = \frac{1}{Rx_i} \times Area_i$$

$$Sample\ ppm\ (as\ C_1) = Sample\ ppm \times \#\ of\ carbons$$

$$\frac{lbs}{hr_i} = ppm_i \times MW_i \times DSCFM \times 1.581 \times 10^{-1}$$

$$Total\ non-methane\ \frac{lbs}{hr} = \sum_2^{6+} \frac{lbs}{hr_i}$$

Note 1: If lbs/hr as methane is required, MW will equal 16.0 (MW of methane)  
Note 2: # of carbons: ethane = 2; propane = 3; etc...

## CARB METHOD 5.4.3.1

### Method 5.4.3.1: Impinger Catch and Extract

#### 5.4.3.1.

The impinger catch will consist of the water and organic solvent\* rinsings from the sample train connections between the filter and impingers, plus the impinger contents. These are usually received in 1 to 4 one pint wide-mouth Mason jars.

The methylene chloride used in the extraction shall also have a blank run on it, similar to those run for the water and acetone. The methylene chloride extraction is to be corrected the same way the acetone rinse is. The impinger catch extract and impinger catch will be weighed to a constant weight as defined earlier.

#### 4.3.1.2

Combine the catch in a separatory funnel of suitable size. The Mason jar will be rinsed with methylene chloride into the separatory funnel.

#### 4.3.1.3

Extract the aqueous catch three times with 50 ml-portions of methylene chloride (CH<sub>2</sub>Cl<sub>2</sub>). Each time, extract for 30 seconds with vigorous shaking, then allow the layers to separate (which may sometimes take up to 15 minutes due to emulsion formation). Drain the CH<sub>2</sub>Cl<sub>2</sub> layers into a breaker of suitable size through a short stem funnel containing a cotton plug, to remove droplets of water from the CH<sub>2</sub>Cl<sub>2</sub> extract. Save an aqueous layer for use in Section 4.3.1.8.

#### 4.3.1.4

Rinse the funnel and cotton with fresh CH<sub>2</sub>Cl<sub>2</sub> and concentrate the combined CH<sub>2</sub>Cl<sub>2</sub> extract to about 25ml under a stream of clean filtered air at room temperature in a hood.

#### 4.3.1.5

Quantitatively transfer the concentrated extract to a tared 50ml beaker and evaporate to dryness under the above conditions and place in a desiccator for one hour.

#### 4.3.1.6

Weigh the extract residue to the nearest 0.1mg.

\* Methylene Chloride (CH<sub>2</sub>Cl<sub>2</sub>) unless the source being evaluated dictates otherwise, then usually benzene is used.

4.3.1.7

Record the gross and tare weights and report the net weight as "Impinger Catcher Extract".

4.3.1.8

From Section 4.3.1.3 quantitatively transfer the aqueous phase to a suitable size beaker and concentrate to about 25ml on a hot plate or steam bath with the aid of the clean filtered air steam.

4.3.1.9

Quantitatively transfer the aqueous concentrate to a tared 50ml beaker and evaporate to dryness on a steam bath.

4.3.1.10

Place the beaker containing the residue in a 105°C oven for one hour and then let cool in a desiccator.

4.3.1.11

Weigh the residue to the nearest 0.1mg.

**SOURCE TEST PROCEDURE BAAQMD ST-1B  
AMMONIA, INTEGRATED SAMPLING**

**1. Applicability**

1.1 This method is used to quantify emissions of ammonia.

**2. Principle**

2.1 Sample gas is drawn through a solution of 0.1 normal (0.1N) hydrochloric acid which absorbs the ammonia. The ammonia is then analyzed according to Analytical Procedure EPA 350.3.

**3. Range**

3.1 The minimum measurable concentration of ammonia is 1 ppm at the sample volume specified in this procedure.

3.2 Elevated concentrations of ammonia may be determined by increasing the concentration of the absorbing reagent, hydrochloric acid solution. The concentration of reagent to be used may be determined by stoichiometry, allowing a 50% excess.

**4. Interference**

4.1 See EPA Method 350.3.

**5. Apparatus**

5.1 Probe - The probe is constructed of borosilicate glass tubing fitted with a glass wool filter in the nozzle.

5.2 Condensers - Use three Greenberg-Smith impingers as absorber/condensers. The final impinger has a thermometer attached to the inlet stem.

5.3 Cooling system - Use an ice bath to contain the impingers.

5.4 Sample pump - Use a leak-free vacuum pump capable of maintaining a 14.3 liter/min (0.5 CFM) flow rate at 15 inches of mercury. The pump must have a flow control valve and vacuum gauge attached to the inlet.

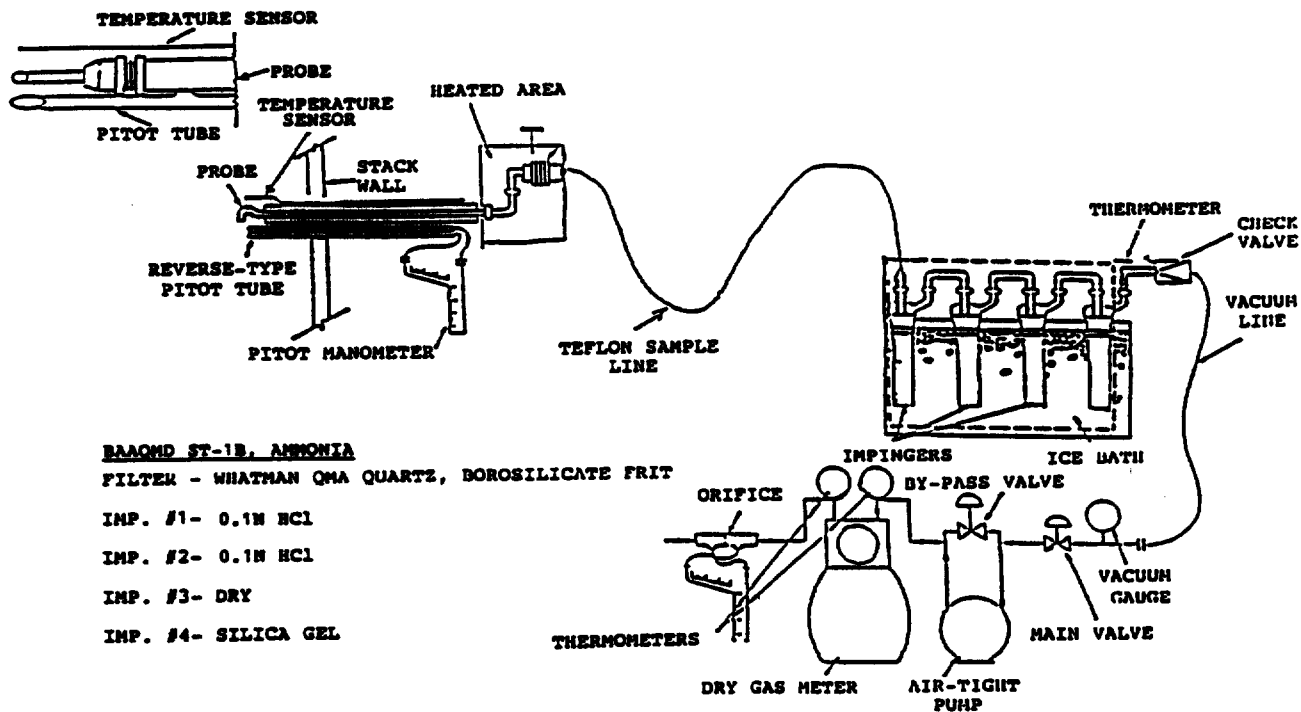
5.5 Silica gel tube - Use approximately 500cc of silica gel (with a Drierite Indicator) to insure that the gas entering the dry test meter is dry.

5.6 Dry test meter - Use a dry gas test meter accurate within + 2% of the true volume and equipped with a thermometer to measure the outlet temperature.

- 5.7 Connections - Use Teflon tubing in making all connections that come in contact with the sample. Vinyl tubing is acceptable for all other connections.
- 5.8 Barometer - Use a barometer that is accurate to within + 0.2 inches of mercury.
- 5.9 Rotameter - Use a calibrated rotameter to measure the sampling rate.
6. Reagents
- 6.1 Hydrochloric acid, 0.1N. Dissolve 7.30 ml concentrated HCl in sufficient water to make a 1.0 liter solution.
7. Pre-test Procedures
- 7.1 Add 100 ml of the HCl solution to each of two impingers.
- 7.2 Stopper the impingers.
- 7.3 Retain 100 ml of the HCl solution to analyze as a blank.
- 7.4 Assemble the sampling train as shown in Figure IV-4.
- 7.5 Leak-test the sampling train by starting the pump, plugging the probe, and adjusting the pump inlet vacuum to 10 inches Hg. The leak rate must not exceed 0.6 liter/min (0.02 CFM) through the dry test meter. Before stopping the pump, carefully release the plug in the sample probe to avoid back flow of the impinger solution.
- 7.6 Record the initial dry test meter reading and barometric pressure on the sampling data sheet.
- 7.7 If there is evidence of concentration stratification, select the sampling traverse points according to ST-18. Otherwise, sample at a single point.
8. Sampling
- 8.1 Each test run shall be of thirty minute duration when testing emissions from continuous operations. Each test run at batch process operation shall be for 90% of the batch time or thirty minutes, whichever is less.
- 8.2 Position the probe at the sampling point and start the pump.
- 8.3 Sample at a constant rate of 14.3 liter/min (0.5 CEM) during the test as determined by the rotameter. Use the rotameter only to establish the initial sampling rate. Then remove it from the system.

- 8.4 Record the following information at five minute intervals.
- A. Dry test meter temperature
  - B. Impinger outlet temperature
  - C. Dry test meter volume
- 8.5 Add ice as necessary to maintain impinger temperatures at 7 °C (45 °F) or less.
- 8.6 At the conclusion of each run, stop the pump, remove the probe from the stack, record the final meter reading. Point the probe upward and purge the sample train with ambient air.
- 8.7 Take three consecutive samples.
9. Post-test Procedures
- 9.1 Stopper the impingers until they are analyzed.
  - 9.2 Individually analyze the hydrochloric acid solutions and blank for total ammonia content according to analytical procedure Lab 1.

### Sampling Diagram



## NITROGEN, AMMONIA

### Method 350.3 Potentiometric, Ion Selective Electrode

#### 1. Scope and Application

- 1.1 This method is applicable to the measurement of ammonia-nitrogen in drinking, surface, and saline waters, domestic and industrial wastes.
- 1.2 This method covers the range from 0.03 to 1400 mg NH<sub>3</sub>-N/l. Color and turbidity have no effect on the measurements, thus, distillation may not be necessary.

#### 2. Summary of method

- 2.1 The ammonia is determined potentiometrically using an ion selective ammonia electrode and a pH meter having an expanded millivolt scale or specific ion meter.
- 2.2 The ammonia electrode uses a hydrophobic gas-permeable membrane to separate the sample solution from an ammonia chloride internal solution. Ammonia in the sample diffuses through the membrane and alters the pH of the internal solution, which is sensed by a pH electrode. The constant level of chloride in the internal solution is sensed by a chloride selective ion electrode which acts as the reference electrode.

#### 3. Sample Handling and Preservation

- 3.1 Samples may be preserved with 2 ml of conc. H<sub>2</sub>SO<sub>4</sub> per liter and stored at 4°C.

#### 4. Interferences

- 4.1 Volatile amines act as a positive interference.
- 4.2 Mercury interferes by forming a strong complex with ammonia. Thus, the samples cannot be preserved with mercuric chloride.

#### 5. Apparatus

- 5.1 Electrometer (pH meter) with expanded mV scale or a specific ion meter.
- 5.2 Ammonia selective electrode, such as Orion Model 95-10 or EIL Model 8002-2.
- 5.3 Magnetic stirrer, thermally insulated, and Teflon-coated stirring bar.



## Method 350.3 (con't)

### 6. Reagents

- 6.1 Distilled water: Special precautions must be taken to insure that the distilled water is free of ammonia. This is accomplished by passing distilled water through an ion exchange column containing a strongly acidic cation exchange resin mixed with a strongly basic anion exchange resin.
- 6.2 Sodium hydroxide, 10N: Dissolve 400 g of sodium hydroxide in 800 ml of distilled water. Cool and dilute to 1 liter with distilled water (6.1)
- 6.3 Ammonia chloride, stock solution: 1.0 ml = 1.0 mg  $\text{NH}_3\text{-N}$ . Dissolve 3.819 g  $\text{NH}_4\text{Cl}$  in water and bring to volume in a 1 liter volumetric flask using distilled water (6.1).
- 6.4 Ammonia chloride, standard solution: 1.0 ml = 0.01 mg  $\text{NH}_3\text{-N}$ . Dilute 10.0 ml of the stock solution (6.3) to 1 liter with distilled water (6.1) in a volumetric flask.

NOTE 1: When analyzing saline waters, standards must be made up in synthetic ocean water (SOW); found in Nitrogen, Ammonia: Calorimetric, Automated Phenate Method (350.1)

### 7. Procedures

- 7.1 Preparation of standards: Prepare a series of standard solutions covering the concentration range of the samples by diluting either the stock or standard solutions of ammonium chloride.
- 7.2 Calibration of electrometer: Place 100 ml of each standard solution in clean 150 ml beakers. Immerse electrode into standard of lowest concentration and add 1 ml of 10N sodium hydroxide solution while mixing. Keep electrode in the solution until a stable reading is obtained.
- 7.3 Repeat this procedure with the remaining standards, going from lowest to highest concentration. Using semilogarithmic graph paper, plot the concentration of ammonia in mg  $\text{NH}_3\text{-N}/\text{li}$ . on the log axis vs. the electrode potential developed in the standard on the linear axis, starting with the lowest concentration at the bottom of the scale.
- 7.4 Calibration of a specific ion meter: Follow the directions of the manufacturer for the operation of the instrument.
- 7.5 Sample measurement: Follow the procedure in (7.2) for 100 ml of sample in 150 ml beakers. Record the stabilized potential of each unknown sample and convert the potential reading to the ammonia concentration using the standard curve. If a specific ion meter is used, read the ammonia level directly in mg  $\text{NH}_3\text{-N}/\text{li}$ .

## Method 350.3 (con't)

### 8. Precision and Accuracy

- 8.1 In a single laboratory (EMSL), using surface water samples at concentrations of 1.00, 0.77, 0.19, and 0.13 mg NH<sub>3</sub>-N/l, standard deviations were + 0.038, + 0.017, + 0.007, and + 0.003 respectively.
- 8.2 In a single laboratory (EMSL), using surface water samples at concentrations of 0.19 and 0.13 mg NH<sub>3</sub>-N/l, recoveries were 96% and 91%, respectively.

### BIBLIOGRAPHY

1. Booth, R.L., and Thomas, R.F., "Selective Electrode Determination of Ammonia in Water and Wastes", *Envir. Sci. Technology*, 7, p. 523-526 (1973).
2. Banwart, W.L., Bremner, J.M., and Tabatabai, M.A., "Determination of Ammonia in Soil Extracts and Water Samples by an Ammonia Electrode", *Comm. Soil Sci. Plant.*, 3, p. 449 (1952).
3. Midgley, D., and Torrance, K., "The Determination of Ammonia in Condensed Steam and Boiler Feed-Water with a Potentiometric Ammonia Probe", *Analyst* 97, p. 626-633 (1972)

**RELATIVE ACCURACY**  
Code of Federal Regulations, 40 CFR, Pt. 60, App. B, Spec. 2

**Arithmetic Mean of the Differences,  $\bar{d}$**   
Eq. 8.1

Where:  $n$  = Number of data points

$$\bar{d} = \frac{1}{n} \sum_{i=1}^n d_i$$

**Standard deviation of the differences,  $S_d$**   
Eq. 8.2

$$S_d = \left( \frac{\sum_{i=1}^n d_i^2 - \frac{\left( \sum_{i=1}^n d_i \right)^2}{n}}{n-1} \right)^{1/2}$$

**Confidence Coefficient, CC**  
Eq. 8.3

$$CC = t_{0.975} \left( \frac{S_d}{\sqrt{n}} \right)$$

$t_{0.975}$  = t value Table (40 CFR, pg. 1043)

**Relative Accuracy, RA**  
Eq. 8.4

$$RA = \frac{\left| \bar{d} \right| + \left| CC \right|}{\overline{RM}} \times 100$$

Where:  $|d|$  = Absolute value of the mean of differences (from Eq. 8.1)  
RM = Average from reference method



KERN COUNTY AIR POLLUTION CONTROL DISTRICT

PERMIT TO OPERATE

Number: 4175001

2700 "M" STREET, SUITE 275  
BAKERSFIELD, CA. 93301  
TELEPHONE: (805) 861-3882

PERMIT TO OPERATE IS HEREBY GRANTED TO:

CHALK CLIFF, LIMITED

FOR EQUIPMENT LOCATED AT:

Sec. 31, T32S, R24E

EQUIPMENT OR PROCESS DESCRIPTION:

48.0 MW Gas-Fired Turbine Engine  
Cogeneration System

OPERATIONAL CONDITIONS LISTED BELOW.

THIS PERMIT BECOMES VOID UPON ANY CHANGE OF OWNERSHIP OR LOCATION, OR ANY ALTERATION.

NOTE: The permittee may be required to provide adequate sampling and testing facilities. Equipment modification requires a new permit.

WILLIAM J. RODDY  
AIR POLLUTION CONTROL OFFICER

By: 

REVOCABLE: This permit does not authorize the emission of air contaminants in excess of those allowed by the Rules and Regulations of the K.C.A.P.C.D.

For Period: 12-31-90 TO 12-31-91

CONDITIONAL APPROVAL:

Compliance with all conditions of approval imposed by any applicable Authority to Construct is required for life of this equipment unless modified by application. Equipment authorized by this Permit to Operate shall comply in full with applicable Rule 210.1 requirement.

EQUIPMENT DESCRIPTION: 48.0 MW Gas-Fired Gas Turbine Engine Cogeneration System, including the following equipment:

- a. General Electric, Model LM 5000, 443.2 MM Btu/hr input natural gas-fired gas turbine engine.
- b. Inlet air evaporative cooler.
- c. Turbine combustor steam injection system for NOx control.
- d. Heat recovery steam generator with no supplementary firing.
- e. FW Energy Application, Inc., selective catalyst reduction (SCR) NOx control system utilizing ammonia as reducing agent.
- f. Continuously recording emission monitors for NOx, NH3 and O2.
- g. 48.0 MW electric generator.

OPERATIONAL CONDITIONS:

- 1. Gas turbine engine shall be fired exclusively with PUC-regulated quality natural gas. (Rule 210.1)
- 2. Gas turbine engine steam injection rate shall be maintained at steam to fuel ratio documented to result in compliance with emission limits. (Rule 209)
- 3. Ammonia injection rate shall be controlled to maintain ammonia "break through" to less than 20 ppmv. (Rule 419)
- 4. Fuel sulfur content shall not exceed 0.8% by weight. (Rule 422)

5. SO2 exhaust stack concentration shall not exceed 0.015% by volume and NO2 exhaust stack concentration shall not exceed 0.0122% by volume at 15% oxygen on a dry basis. (Rule 422)
6. Chalk Cliff Limited shall maintain accurate records of sulfur content in fuel gas and make such records readily available for District inspection upon request. (Rule 422)
7. If steam injection or SCR system is inoperative, gas turbine engine shall be shutdown. (Rule 209)
8. Inlet gas temperature to catalyst bed shall be maintained within the range recommended by catalyst manufacturer. (Rule 209)
9. Gas turbine engine shall not burn more than 10.04 MM scf/day of natural gas. (Rule 209)
10. All gas turbine engine exhaust shall flow through catalyst bed. (Rule 210.1)
11. Lube oil tank relief valve shall have visible emissions of zero percent opacity. (Rule 210.1)

**SPECIAL CONDITIONS:**

- aa. Chalk Cliff Limited shall comply in full with Rule 422 (New Source Performance Standards) requirements including notification, recordkeeping and monitoring requirements.
- bb. Continuous emission monitoring system for NOx (as NO2), NH3, and O2 serving exhaust gas stream shall conform to Rule 108 specifications. (Rule 108)
- cc. Continuous emission monitoring systems shall be calibrated and operated according to EPA guidelines as specified in CFR, Part 60, Appendix B. (Rule 108)
- dd. Audits of monitors shall be conducted semi-annually by independent laboratory in accordance with EPA guidelines, witnessed by District, and reports shall be submitted to District within 30 days of such audit. (Rule 108)
- ee. Chalk Cliff Limited continuous emission monitoring printouts shall be made readily available for District inspection upon request. (Rule 209)
- ff. Chalk Cliff Limited shall keep accurate records of daily fuel consumption of gas turbine engine and shall make them readily available for District inspection upon request. (Rule 209)
- gg. Steam produced at this facility for use in oil-production operations shall effect only wells connected to well vent vapor recovery systems owned by Cities Service unless prior District approval is obtained. (Rule 210.1)
- hh. Chalk Cliff Limited shall provide design details, including but not limited to engineering drawings of SCR unit for District approval prior to installation. (Rule 209)
- ii. Non-compliance with NOx emission sampling limit shall require: shutdown of gas turbine, down-throttling (reduced fuel consumption), or installation of additional SCR catalyst volume - increased emission limit(s) will require modified Authority to Construct before continued operation at such levels pursuant to Section 42350 of California Health & Safety Code, a variance from this condition cannot be obtained. (Rule 209)

**WARNING:** Failure of catalyst to perform as required because of catalyst poisoning or fouling shall not be recognized as basis for Rule 111 enforcement exemption. (Rule 209)

EMISSION SAMPLING LIMITS:

|                            |       |            |                                                                   |
|----------------------------|-------|------------|-------------------------------------------------------------------|
| <u>Particulates:</u>       | 5.86  | lbm/hr     | (Rule 210.1)                                                      |
| <u>Sulfur Compounds:</u>   | 0.28  | lbm/hr     | (of SO2) (Rule 210.1)                                             |
|                            | 0.00  | lbm/hr     | (of SO4) (Rule 210.1)                                             |
| <u>Oxides of Nitrogen:</u> | 7.95  | lbm/hr     | (as NO2) (Rule 210.1)                                             |
|                            | 0.018 | lbm/MM Btu | (as NO2) (Rule 210.1<br>BACT requirement)                         |
| <u>Hydrocarbons:</u>       | 6.06  | lbm/hr     | (Rule 210.1) (including lube oil cooler/<br>accumulating vent(s)) |
| <u>Carbon Monoxide:</u>    | 53.26 | lbm/hr     | (Rule 210.1)                                                      |

COMPLIANCE TESTING REQUIREMENTS:

Compliance with particulates, sulfur compounds, oxides of nitrogen, hydrocarbon and carbon monoxide emissions limits shall be demonstrated by District-witnessed sample collection by independent testing laboratory within 60 days after startup of this equipment with all generators operating and with minimum number of generators operating and annually within 60 days prior to permit anniversary date and official test results and field data submitted within 30 days thereafter. (Rule 108.1)



**PETRO  
CHEM  
ENVIRONMENTAL  
SERVICES, INC.**

3207 Antonino Avenue  
Bakersfield, California 93308  
(805) 327-7300  
FAX (805) 327-3459

December 7, 1992

Gary Fuller  
WZI Inc.  
4800 Easton Drive  
Bakersfield, California 93309

Re: Addendum to Destec, Chalk Cliff Protocol dated November 23, 1992

Dear Mr. Fuller:

At the request of Mr. Norm Harris with San Joaquin Valley Unified APCD we will calculate emissions as sulfur based on a fuel total sulfur analysis and fuel rates. Those emissions will be related to the permit allowable  $SO_4$  and  $SO_2$  emissions. It is my understanding that the total allowable emissions as sulfur will then be 0.14 lbs/hr:

$$\begin{aligned} 0.28 \text{ lb/hr } SO_2 &\times \frac{32 \text{ gr/mole } S}{64 \text{ gr/mole } SO_2} = 0.14 \text{ lb/hr} \\ + 0.00 \text{ lb/hr } SO_4 &\times \frac{32 \text{ gr/mole } S}{96 \text{ gr/mole } SO_4} = 0.00 \text{ lb/hr} \\ \hline \end{aligned}$$

*Total allowable emissions as sulfur = 0.14 lb/hr*

We will not report sulfur emissions as originally proposed: 70% of fuel sulfur as  $SO_2$  and 30% of fuel sulfur as  $SO_4$ .

Also, due to the low levels of hydrocarbon emissions anticipated and the potentially low permitted level of hydrocarbons Petro Chem Environmental Services, Inc. (PCES) will be analyzing the EPA Method 18 samples using analytical sensitivity lower than described in the method.

Method 18 describes a lower limit of detection of 1 ppm. This detection limit might not be accurate enough to determine compliance at the Chalk Cliff Facility.

PCES proposes to analyze the samples using more sensitive gas chromatograph (GC) settings and increased sample volumes. This will increase our sensitivity by one order of magnitude to approximately 0.1 ppm.

I have enclosed the result of our recent method development that were performed to obtain these low sensitivities. Please review the chromatograms and the linearity curves for C<sub>1</sub> through C<sub>6</sub> at this low GC setting. We will be performing similar QA and documentation on the actual Chalk Cliff Method 18 samples.

In addition to the above described QA procedures we will also be analyzing an external audit sample prepared by Performance Analytical, Inc. of Canoga Park, California. The results of this analysis and percent accuracy will be included in the final source test report.

If you have any questions please don't hesitate to call me at (805)327-7300.

Sincerely,

A handwritten signature in black ink, appearing to be 'Tim Brennan', with a long horizontal line extending to the right.

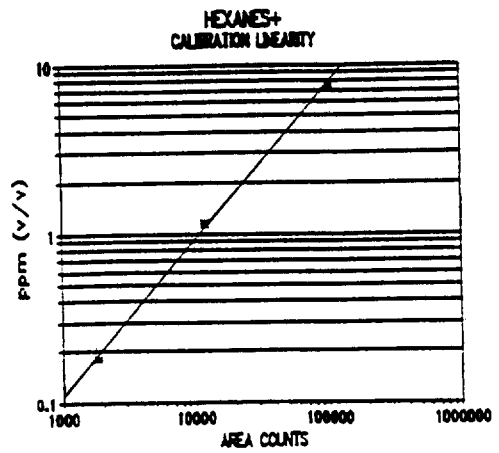
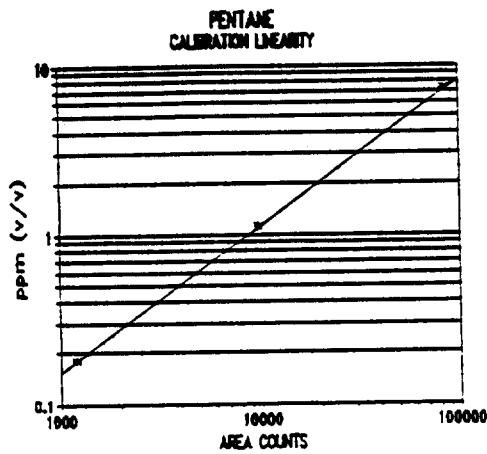
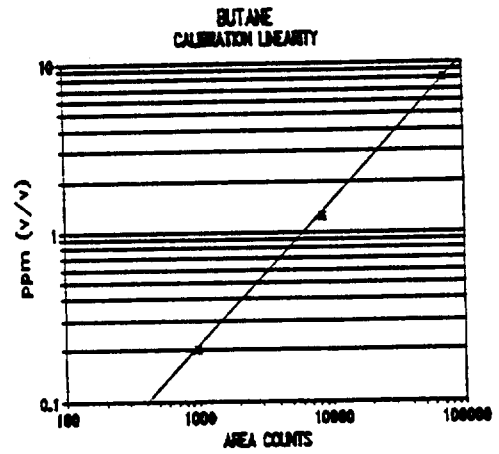
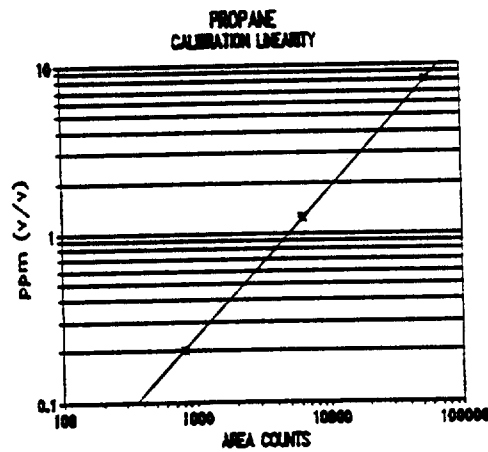
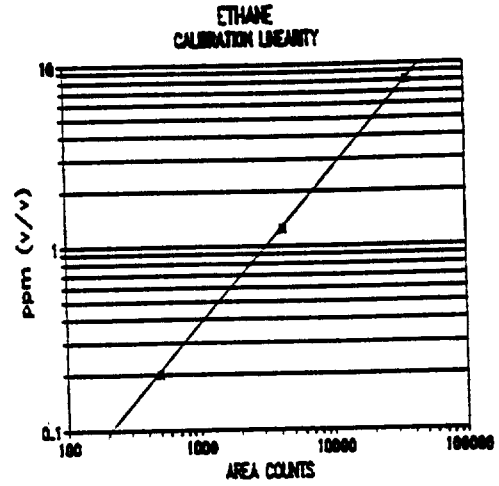
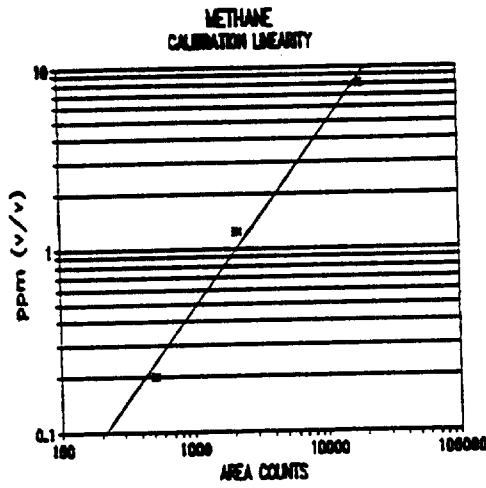
Tim Brennan  
Operations Manager

TMB/dt

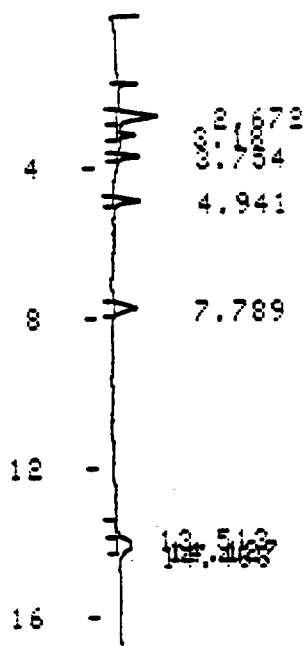


COMPANY : DESTEC  
UNIT :  
DATE :  
REPORT :

HYDROCARBON CALIBRATION LINEARITY GRAPHS  
ANALYSIS; 0.2, 1.0, 8.0 ppm



.200M HYDROCARBON STANDARD



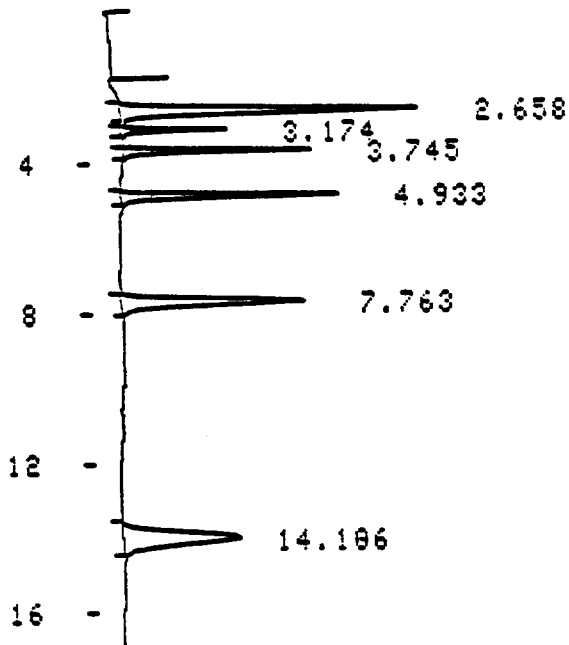
| PKNO  | TIME   | AREA | MK | IDNO | CONC | NAME    |
|-------|--------|------|----|------|------|---------|
| 1     | 2.672  | 1815 |    | 1    |      | C-6+    |
| 2     | 3.18   | 519  | Y  | 2    |      | METHANE |
| 3     | 3.754  | 493  |    | 3    |      | ETHANE  |
| 4     | 4.941  | 826  |    | 4    |      | PROPANE |
| 5     | 7.789  | 987  |    | 5    |      | BUTANE  |
| 6     | 13.513 | 342  |    |      |      |         |
| 7     | 14.127 | 1201 | Y  | 6    |      | PENTANE |
| TOTAL |        | 6183 |    |      |      |         |

CALIBRATION MADE IN IDENTIFICATION FILE 1  
MODE\$ 101 WINDOW 3

| IDNO | NAME    | TIME  | FACTOR      | CONC |
|------|---------|-------|-------------|------|
| 1    | C-6+    | 2.67  | 9.91482E-5  | 0.18 |
| 2    | METHANE | 3.17  | 0.000385181 | 0.2  |
| 3    | ETHANE  | 3.74  | 0.000485433 | 0.2  |
| 4    | PROPANE | 4.93  | 0.000242219 | 0.2  |
| 5    | BUTANE  | 7.77  | 0.000282716 | 0.2  |
| 6    | PENTANE | 14.11 | 0.000149905 | 0.18 |

*Def Cal*  
0.05  
0.15  
0.15  
0.10  
0.08  
0.06

100ppm HYDROCARBON STANDARD

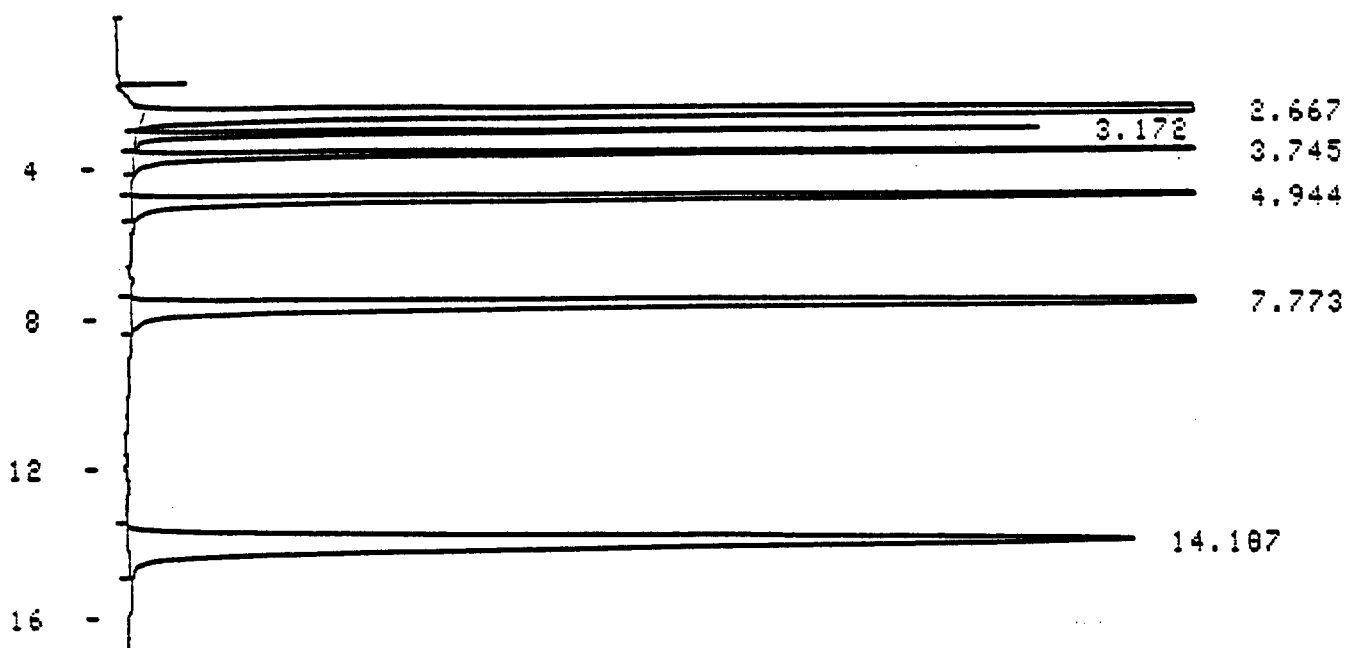


| PKNO  | TIME   | AREA  | MK | IDNO | CONC | NAME    |
|-------|--------|-------|----|------|------|---------|
| 1     | 2.658  | 12034 |    | 1    |      | C-6+    |
| 2     | 3.174  | 2143  |    | 2    |      | METHANE |
| 3     | 3.745  | 4208  |    | 3    |      | ETHANE  |
| 4     | 4.933  | 6269  |    | 4    |      | PROPANE |
| 5     | 7.763  | 8532  |    | 5    |      | BUTANE  |
| 6     | 14.106 | 9689  |    | 6    |      | PENTANE |
| TOTAL |        | 42876 |    |      |      |         |

CALIBRATION MADE IN IDENTIFICATION FILE 1  
 MODE# 101 WINDOW 3

| IDNO | NAME    | TIME  | FACTOR      | CONC |
|------|---------|-------|-------------|------|
| 1    | C-6+    | 2.65  | 9.47296E-5  | 1.14 |
| 2    | METHANE | 3.17  | 0.00057852  | 1.24 |
| 3    | ETHANE  | 3.74  | 0.000294663 | 1.24 |
| 4    | PROPANE | 4.93  | 0.00019781  | 1.24 |
| 5    | BUTANE  | 7.75  | 0.00014533  | 1.24 |
| 6    | PENTANE | 14.09 | 0.00011456  | 1.11 |

82Pm HYDROCARBON STANDARD

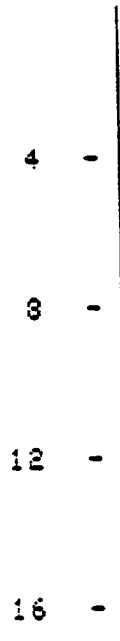


| PKNO  | TIME   | AREA   | MK | IDNO | CONC | NAME    |
|-------|--------|--------|----|------|------|---------|
| 1     | 2.667  | 103901 |    | 1    |      | C-6+    |
| 2     | 3.172  | 10467  |    | 2    |      | METHANE |
| 3     | 3.745  | 36633  |    | 3    |      | ETHANE  |
| 4     | 4.944  | 54106  |    | 4    |      | PROPANE |
| 5     | 7.773  | 71418  |    | 5    |      | BUTANE  |
| 6     | 14.107 | 64024  |    | 6    |      | PENTANE |
| TOTAL |        | 368549 |    |      |      |         |

CALIBRATION MADE IN IDENTIFICATION FILE 1  
 MODE\$ 101 WINDOW 3

| IDNO | NAME    | TIME  | FACTOR      | CONC |
|------|---------|-------|-------------|------|
| 1    | C-6+    | 2.66  | 0.000071799 | 7.46 |
| 2    | METHANE | 3.16  | 0.00043862  | 8.1  |
| 3    | ETHANE  | 3.74  | 0.00022111  | 8.1  |
| 4    | PROPANE | 4.93  | 0.000149706 | 8.1  |
| 5    | BUTANE  | 7.77  | 0.000113416 | 8.1  |
| 6    | PENTANE | 14.09 | 8.65233E-5  | 7.27 |

SYSTEM BLANK  
UHP NITROGEN



WARNING NO PEAK