



Clean Air Engineering

Stack Test Report # 1

AP-42 Section	<u>9.12.1</u>
Reference	<u>5</u>
Report Sect.	<u>4</u>
Reference	<u>11</u>

309 pp

Note: This is a reference cited in AP 42, *Compilation of Air Pollutant Emission Factors, Volume I Stationary Point and Area Sources*. AP42 is located on the EPA web site at www.epa.gov/ttn/chief/ap42/

The file name refers to the reference number, the AP42 chapter and section. The file name "ref02_c01s02.pdf" would mean the reference is from AP42 chapter 1 section 2. The reference may be from a previous version of the section and no longer cited. The primary source should always be checked.

**REPORT ON
COMPLIANCE TESTING**

**Performed for:
COORS BREWING COMPANY
GOLDEN, COLORADO**

**CAE Project No: 6265-1
November 25, 1992**

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SUMMARY

1-1

INTRODUCTION

Clean Air Engineering was contracted by Coors Brewing Company to determine the levels of total hydrocarbon emissions at their facility located in Golden, Colorado for compliance purposes.

The testing took place at the Can Filler Room Vent on June 23, 1992; Bottle and Can CO₂ Bowl Vent on June 24; Bottle Filler Room Vent on June 25; Keg Line No. 3 - Filler Exhaust on June 25; Crushed Can Conveyor System on June 26; Whirlpool Vent 7 on July 2; Wort Cooler on July 2; TRUB Vessels on July 7; Golden Beer Loadout on July 11 and 13; and the Yeast Drying Plant on July 16 and 20. Coordinating the field testing were:

F. Varani - Coors Brewing Company
M. Hynes - Clean Air Engineering

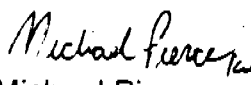
SUMMARY OF TEST RESULTS

The test conditions and results of analysis are presented in Tables 1 through 10 on pages 1-2 through 1-11.

To the best of our knowledge, the data presented in this report are accurate and complete.

Respectfully submitted,

CLEAN AIR ENGINEERING


Michael Pierce
Manager, Denver Region


David Perkins
Manager, Technical Communications



TABLE 1 - Summary of Test Results

1-2

**EPA Method 25A
Can Filler Room Vent**

Run No.	1	2	3	Average
Date (1992)	June 23	June 23	June 23	
Start Time (approx.)	2:00 PM	3:30 PM	5:00 PM	
Stop Time (approx.)	3:00 PM	4:30 PM	6:00 PM	
<u>Gas Conditions</u>				
Temperature (° F)	75	78	76	76
Moisture (volume %)	1.7	0.8	0.8	1.1
O ₂ (dry volume %)	20.7	20.9	20.9	20.8
CO ₂ (dry volume %)	0.2	0.3	0.3	0.3
<u>Volumetric Flow Rate</u>				
acfm	32,060	33,660	33,160	32,960
dscfm	25,410	26,780	26,460	26,220
For Solvent Corrected:				
<u>Total Hydrocarbons</u>				
lb/hr (as ethanol)	24.9	26.6	22.0	24.5
ton/yr (as ethanol)	109.1	116.4	96.4	107.3
For Non-Solvent Corrected:				
<u>Total Hydrocarbons</u>				
ppm, dry (as propane)	61	61	51	58
lb/hr (as propane)	10.6	11.3	9.32	10.4
ton/yr (as propane)	46.2	49.3	40.8	45.4



TABLE 3 - Summary of Test Results

1-4

**EPA Method 25A
Bottle Filler Room Vent**

Run No.	1	2	3	Average
Date (1992)	June 25	June 25	June 25	
Start Time (approx.)	9:03 AM	10:33 AM	11:57 AM	
Stop Time (approx.)	10:05 AM	11:37 AM	1:01 PM	
<u>Gas Conditions</u>				
Temperature (° F)	73	75	75	74
Moisture (volume %)	1.0	0.7	0.8	0.8
O ₂ (dry volume %)	20.0	20.0	20.4	20.1
CO ₂ (dry volume %)	0.8	0.8	0.9	0.8
<u>Volumetric Flow Rate</u>				
acfm	25,270	24,870	25,520	25,220
dscfm	20,290	19,960	20,450	20,230
For Solvent Corrected:				
<u>Total Hydrocarbons</u>				
lb/hr (as ethanol)	13.1	15.2	14.5	14.3
ton/yr (as ethanol)	57.4	66.6	63.7	62.6
For Non-Solvent Corrected:				
<u>Total Hydrocarbons</u>				
ppm, dry (as propane)	40	47	44	44
lb/hr (as propane)	5.55	6.44	6.16	6.05
ton/yr (as propane)	24.3	28.2	27.0	26.5



TABLE 2 - Summary of Test Results

1-3

EPA Method 25A**Bottle and Can Filler Bowl CO₂ Vent**

Run No.	1	2	3	Average
Date (1992)	June 24	June 24	June 24	
Start Time (approx.)	10:04 AM	11:22 AM	1:58 PM	
Stop Time (approx.)	11:05 AM	12:23 PM	2:59 PM	
<u>Gas Conditions</u>				
Temperature (° F)	83	85	84	84
Moisture (volume %)	1.3	0.9	1.6	1.3
O ₂ (dry volume %)	16.3	15.6	16.4	16.1
CO ₂ (dry volume %)	24.6	26.7	22.2	24.5
<u>Volumetric Flow Rate</u>				
acfm	1,710	1,685	1,638	1,678
dscfm	1,331	1,311	1,268	1,303
For Solvent Corrected:				
<u>Total Hydrocarbons</u>				
lb/hr (as ethanol)	0.848	0.725	0.579	0.717
ton/yr (as ethanol)	3.71	3.18	2.54	3.14
For Non-Solvent Corrected:				
<u>Total Hydrocarbons</u>				
ppm, dry (as propane)	39	34	28	34
lb/hr (as propane)	0.359	0.307	0.245	0.304
ton/yr (as propane)	1.57	1.35	1.07	1.33



TABLE 4 - Summary of Test Results

1-5

**EPA Method 25A
Keg line No. 3 - Filler Exhaust**

Run No.	1	2	3	Average
Date (1992)	June 25	June 25	June 25	
Start Time (approx.)	7:04 PM	8:15 PM	9:38 PM	
Stop Time (approx.)	8:05 PM	9:17 PM	10:39 PM	
<u>Gas Conditions</u>				
Temperature (° F)	77	71	72	73
Moisture (volume %)	0.7	1.1	0.8	0.9
O ₂ (dry volume %) ¹	20.3	20.3	20.3	20.3
CO ₂ (dry volume %) ¹	3.8	3.8	3.8	3.8
<u>Volumetric Flow Rate</u>				
acfm	47	48	43	46
dscfm	37	38	34	36
<u>For Solvent Corrected:</u>				
<u>Total Hydrocarbons</u>				
lb/hr (as ethanol)	0.084	0.170	0.115	0.123
ton/yr (as ethanol)	0.367	0.744	0.503	0.538
<u>For Non-Solvent Corrected:</u>				
<u>Total Hydrocarbons</u>				
ppm, dry (as propane)	140	277	209	209
lb/hr (as propane)	0.036	0.072	0.049	0.052
ton/yr (as propane)	0.156	0.315	0.213	0.228

¹ The average of two Orsat analysis were used for Runs 1, 2 and 3.



TABLE 5 - Summary of Test Results

1-6

**EPA Method 25A
Crushed Can Conveyor System**

Run No.	1	2	3	Average
Date (1992)	June 26	June 26	June 26	
Start Time (approx.)	12:30 PM	2:00 PM	3:10 PM	
Stop Time (approx.)	1:30 PM	3:00 PM	4:10 PM	
<u>Gas Conditions¹</u>				
Temperature (° F)	91	85	86	87
Moisture (volume %)	0.8	1.2	0.5	0.8
O ₂ (dry volume %)	20.6	20.6	20.6	20.6
CO ₂ (dry volume %)	0.2	0.2	0.2	0.2
<u>Volumetric Flow Rate¹</u>				
acfm	7,503	8,341	7,405	7,750
dscfm	5,888	6,578	5,881	6,116
For Solvent Corrected:				
<u>Total Hydrocarbons</u>				
lb/hr (as ethanol)	5.02	7.58	7.24	6.61
ton/yr (as ethanol)	22.0	33.2	31.7	29.0
For Non-Solvent Corrected:				
<u>Total Hydrocarbons</u>				
ppm, dry (as propane)	53	71	76	67
lb/hr (as propane)	2.13	3.21	3.07	2.80
ton/yr (as propane)	9.31	14.1	13.4	12.3

¹ Gas Conditions and Volumetric Flow Rate obtained from Conveying Air 1 Duct.



TABLE 6 - Summary of Test Results

1-7

**EPA Method 25A
Whirlpool Vent 7**

Run No.	Batch 1 Quiescent and Drain	Batch 1 Fill	Batch 2 Quiescent and Drain	Batch 2 Fill	Average
Date (1992)	July 2	July 2	July 2	July 2	
Start Time (approx.)	11:55 AM	12:20 PM	1:13 PM	4:20 PM	
Stop Time (approx.)	12:20 PM	12:40 PM	2:17 PM	4:40 PM	
<u>Gas Conditions</u>					
Temperature (° F)	114	111	117	132	114
Moisture (volume %)	9.8	11.0	12.3	11.0	11.0
O ₂ (dry volume %)	20.9	20.9	20.9	20.9	20.9
CO ₂ (dry volume %)	0.0	0.0	0.0	0.0	0.0
<u>Volumetric Flow Rate</u>					
acfm	2,070	2,114	1,803	2,845	1,996
dscfm	1,396	1,413	1,175	1,833	1,328
For Non-Solvent Corrected:					
<u>Total Hydrocarbons</u>					
ppm, dry (as propane)	1.18	9.23	3.82	5.57	4.74
lb/hr (as propane)	0.0112	0.0894	0.0308	0.0699	0.0438
Total lb/batch					
		Batch 1 0.0485		Batch 2 0.0746	0.0616



TABLE 7 - Summary of Test Results

1-8

**EPA Method 25A
Wort Cooler**

Run No.1	1	2	3	Average
Date (1992)	July 2	July 2	July 2	
Start Time (approx.)	2:28 PM	5:26 PM	6:35 PM	
Stop Time (approx.)	3:28 PM	6:26 PM	7:35 PM	
<u>Gas Conditions</u>				
Temperature (° F)	100	96	101	99
Moisture (volume %)	2.4	2.0	2.4	2.3
O ₂ (dry volume %)	20.9	20.9	20.9	20.9
CO ₂ (dry volume %)	0.0	0.0	0.0	0.0
<u>Volumetric Flow Rate</u>				
acfm	5,042	4,807	5,302	5,050
dscfm	3,764	3,631	3,955	3,783
For Non-Solvent Corrected:				
<u>Total Hydrocarbons</u>				
ppm, dry (as propane)	1	2	2	2
lb/hr (as propane)	0.018	0.057	0.068	0.047
ton/yr (as propane)	0.077	0.249	0.297	0.208

1 See Comments on Page 4-1.



TABLE 8 - Summary of Test Results

1-9

**EPA Method 25A
TRUB Vessels**

Run No.	1	2	3	Average
Date (1992)	July 7	July 7	July 7	
Start Time (approx.)	1:50 PM	3:50 PM	5:15 PM	
Stop Time (approx.)	1:53 PM	3:58 PM	5:20 PM	
<u>Gas Conditions</u>				
Temperature (° F)	N/A	N/A	N/A	N/A
Moisture (volume %)	15.2	5.4	6.0	8.9
O ₂ (dry volume %)	21.0	20.6	20.7	20.8
CO ₂ (dry volume %)	0.7	0.2	0.2	0.4
<u>Volumetric Flow Rate</u>				
acfm	N/A	N/A	N/A	N/A
dscfm	N/A	N/A	N/A	N/A
<u>For Non-Solvent Corrected:</u>				
<u>Total Hydrocarbons</u>				
lb/batch ¹	0.0076	0.0063	0.0071	0.0070

¹ See Comments on page 4-1.



TABLE 9 - Summary of Test Results

1-10

**EPA Method 25A
Golden Beer Loadout**

Run No.	1	2	3	Average
Date (1992)	July 16	July 16	July 20	
Start Time (approx.)	11:56 AM	1:19 PM	9:05 AM	
Stop Time (approx.)	12:56 PM	2:23 PM	10:08 AM	
<u>Gas Conditions</u>				
Temperature (° F)	116	118	111	115
Moisture (volume %)	22.7	23.4	22.7	22.9
O ₂ (dry volume %)	19.9	19.8	18.6	19.4
CO ₂ (dry volume %)	4.7	5.3	10.0	6.7
<u>Volumetric Flow Rate</u>				
acfm	7	7	9	8
dscfm	5	5	6	5
<u>For Solvent Corrected:</u>				
<u>Total Hydrocarbons</u>				
lb/hr (as ethanol)	2.97	2.72	3.19	2.96
ton/yr (as ethanol)	13.0	11.9	14.0	13.0
<u>For Non-Solvent Corrected:</u>				
<u>Total Hydrocarbons</u>				
ppm, dry (as propane)	36,701	33,636	32,871	34,403
lb/hr (as propane)	1.26	1.15	1.35	1.25
ton/yr (as propane)	5.51	5.05	5.92	5.49



TABLE 10 - Summary of Test Results

1-11

**EPA Method 25A
Yeast Drying Plant**

Run No.	1	2 ¹	3	Average
Date (1992)	July 16	July 16	July 20	
Start Time (approx.)	11:56 AM	1:19 PM	9:05 AM	
Stop Time (approx.)	12:56 PM	2:23 PM	10:08 AM	
<u>Gas Conditions</u>				
Temperature (° F)	116	118	111	115
Moisture (volume %)	22.7	23.4	22.7	22.9
O ₂ (dry volume %)	19.9	19.8	18.6	19.4
CO ₂ (dry volume %)	4.7	5.3	10.0	6.7
<u>Volumetric Flow Rate</u>				
acfm	7	7	9	8
dscfm	5	5	6	5
For Solvent Corrected:				
<u>Total Hydrocarbons</u>				
lb/hr (as ethanol)	2.97	2.72	3.19	2.96
ton/yr (as ethanol)	13.0	11.9	14.0	13.0
For Non-Solvent Corrected:				
<u>Total Hydrocarbons</u>				
ppm, dry (as propane)	36,701	33,636	32,871	34,403
lb/hr (as propane)	1.26	1.15	1.35	1.25
ton/yr (as propane)	5.51	5.05	5.92	5.49

¹ During Run 2, the plant recirculated yeast.





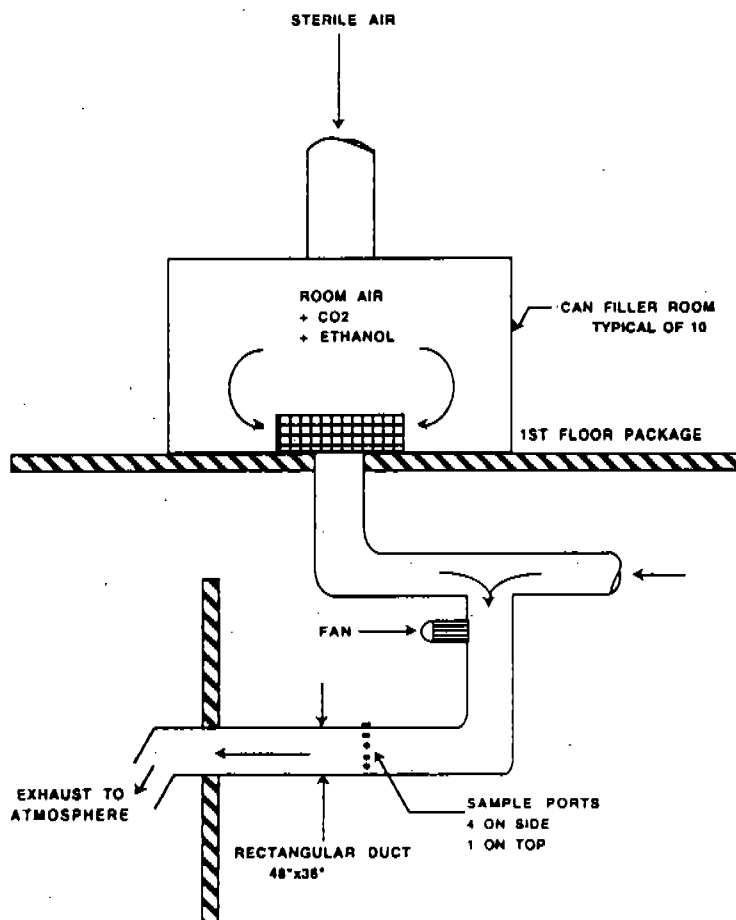
DESCRIPTION OF INSTALLATION

2-1

To keep beer from becoming contaminated during the bottling process, carbon dioxide is pumped into the cans/bottles before they are filled. Clean air is brought in from the outside and sent to the bottling areas. Exhaust ducts carry out the excess air which is laden with alcohol from the beer.

The testing took place at the Can Filler Room Vent on June 23, 1992; Bottle and Can CO₂ Bowl Vent on June 24; and the Bottle Filler Room Vent on June 25, 1992.

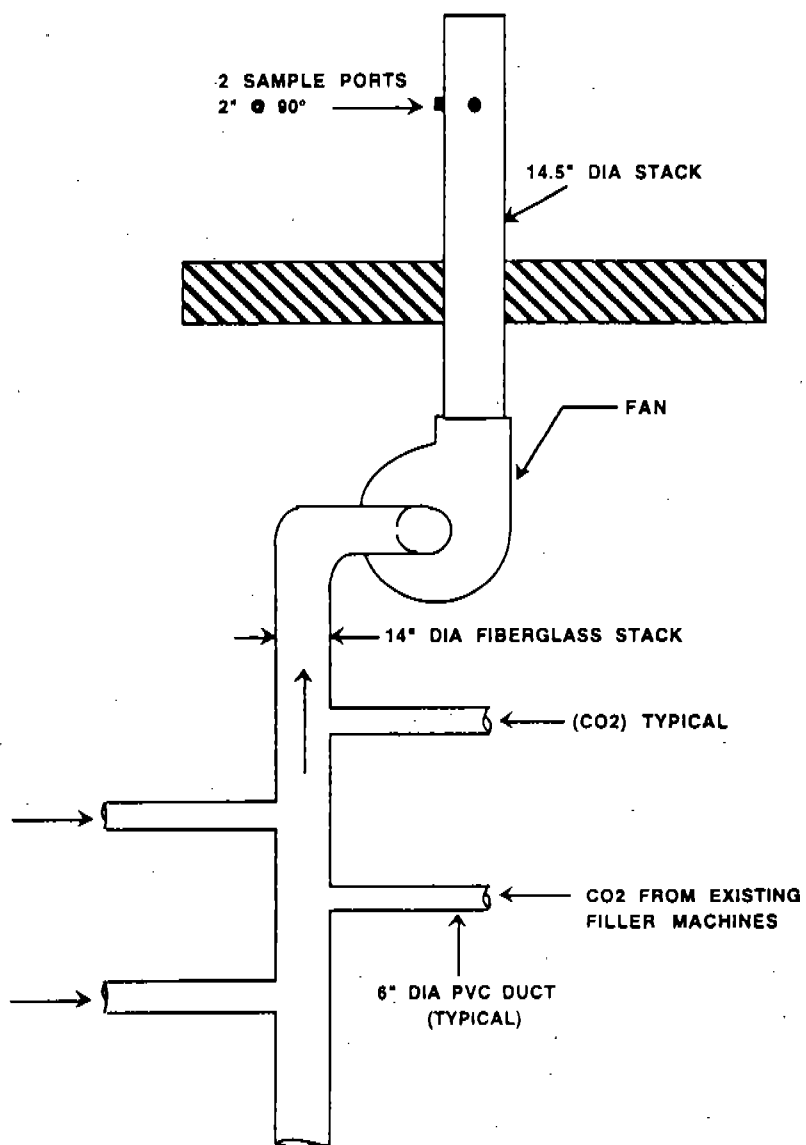
A schematic of the Can Filler Room Vent is shown below. A schematic of the Bottle and Can CO₂ Bowl Vent and the Bottle Filler Room Vent are found on pages 2-2 and 2-3, respectively.



DESCRIPTION OF INSTALLATION

2-2

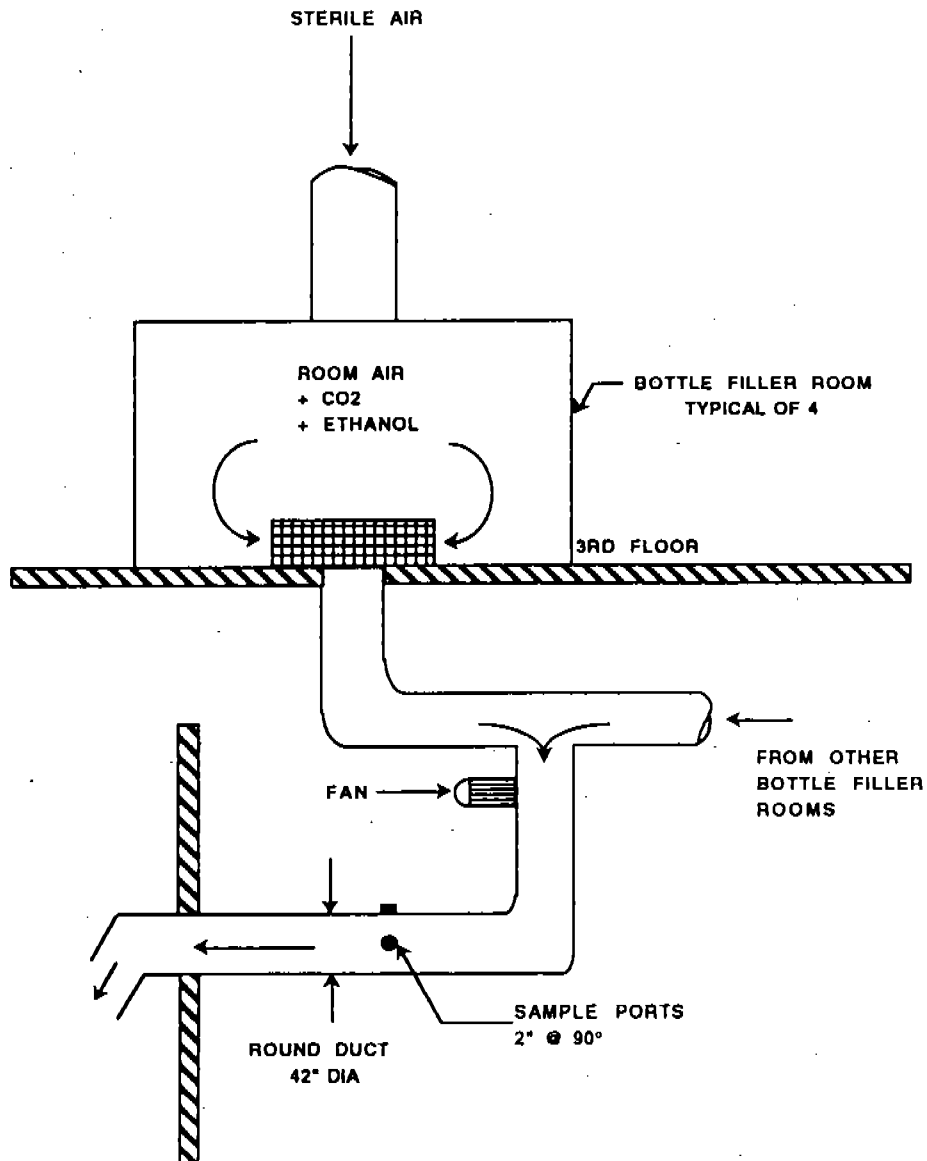
A schematic of the Bottle and Can CO₂ Bowl Vent is shown below.



DESCRIPTION OF INSTALLATION

2-3

A schematic the Bottle Filler Room Vent is shown below.



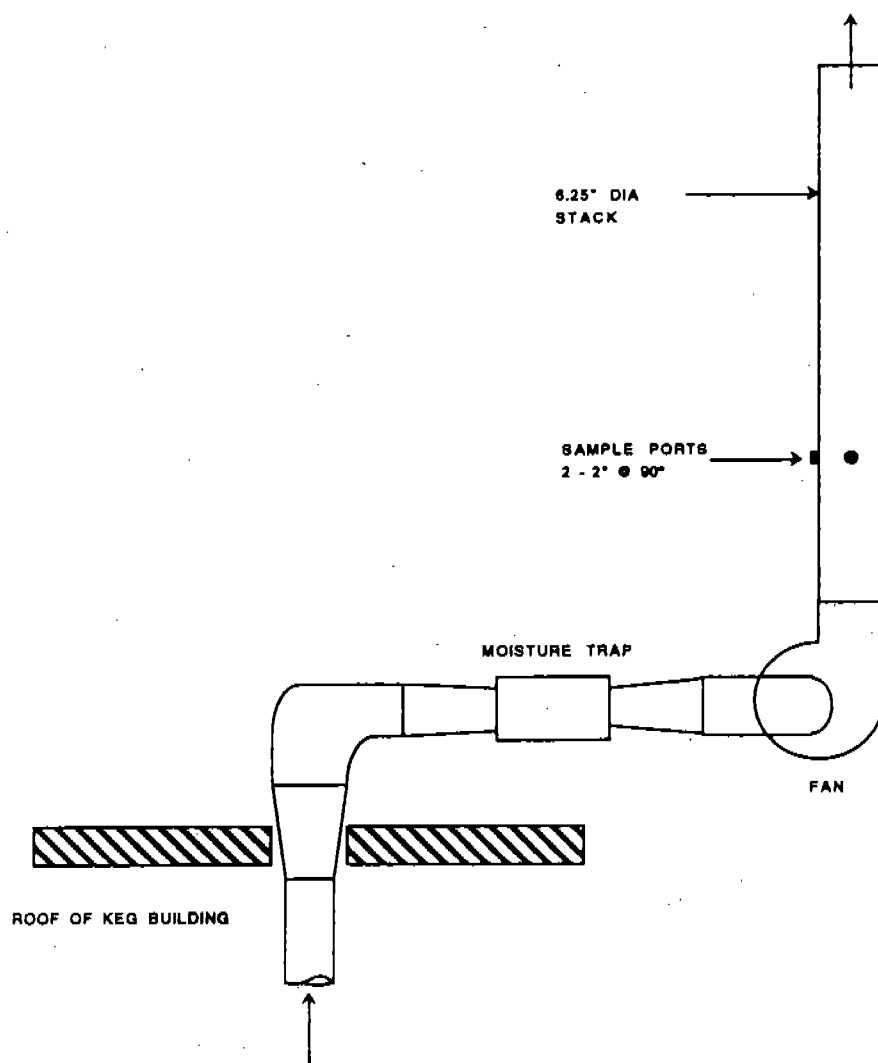
DESCRIPTION OF INSTALLATION

2-4

Kegs are filled with carbon dioxide prior to being filled with beer. As the kegs are filled, the carbon dioxide is vented out and the ethanol in the beer is released into the carbon dioxide.

The testing took place at the Keg Line No. 3 - Filler Exhaust on June 25, 1992.

A schematic of the Keg Line No. 3 - Filler Exhaust is shown below.

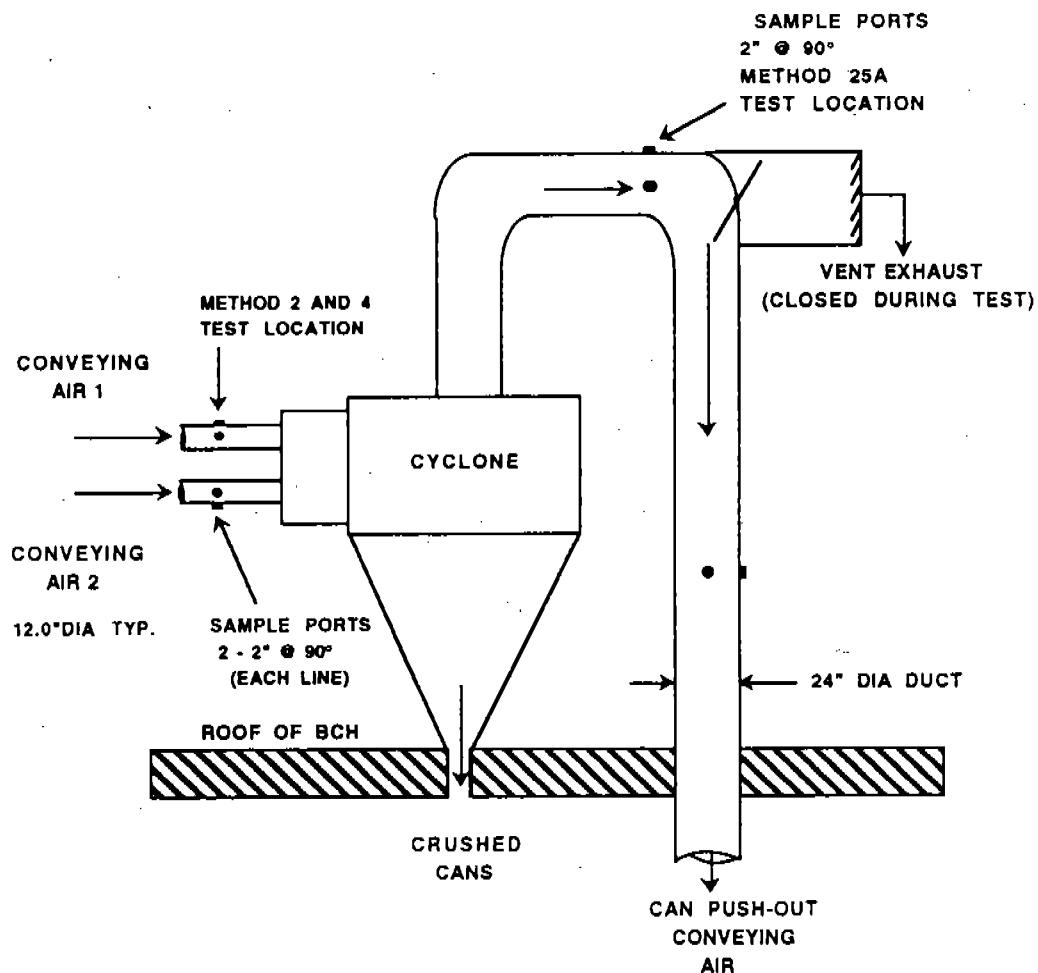


DESCRIPTION OF INSTALLATION

Cans damaged during the filling process are recycled. The damaged cans are sent to a cyclone with air conveyors, where the damaged cans are removed from the airstream and fall into a storage bin. Many of the cans have been filled with beer before they are crushed. Ethanol from the beer is released as the cans are conveyed to the cyclone.

The testing took place at the Crushed Can Conveyor System on June 26, 1992.

A schematic of the Crushed Can Conveyor System is shown below.



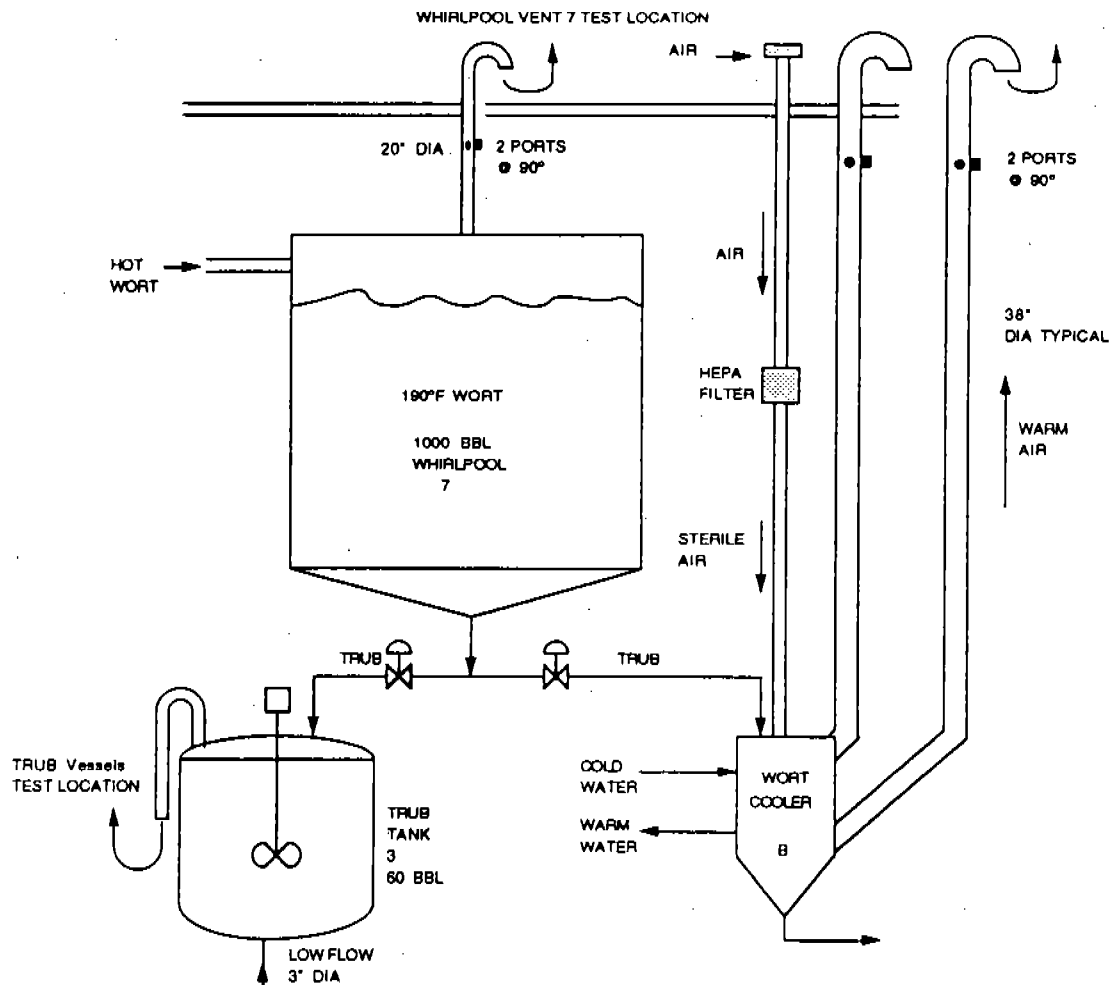
DESCRIPTION OF INSTALLATION

2-6

Wort is unfermented beer which may contain hydrocarbons. Hot wort was sent to the Whirlpool where TRUB (the unwanted byproducts in the wort) was separated out. TRUB was sent to the TRUB tank and the cleaned wort was sent to the wort cooler tank.

The testing took place at the Whirlpool Vent 7 on July 2; Wort Cooler on July 2; and the TRUB Vessels on July 7, 1992.

A schematic of the Whirlpool Vent 7, Wort Cooler and TRUB Vessels is shown below.



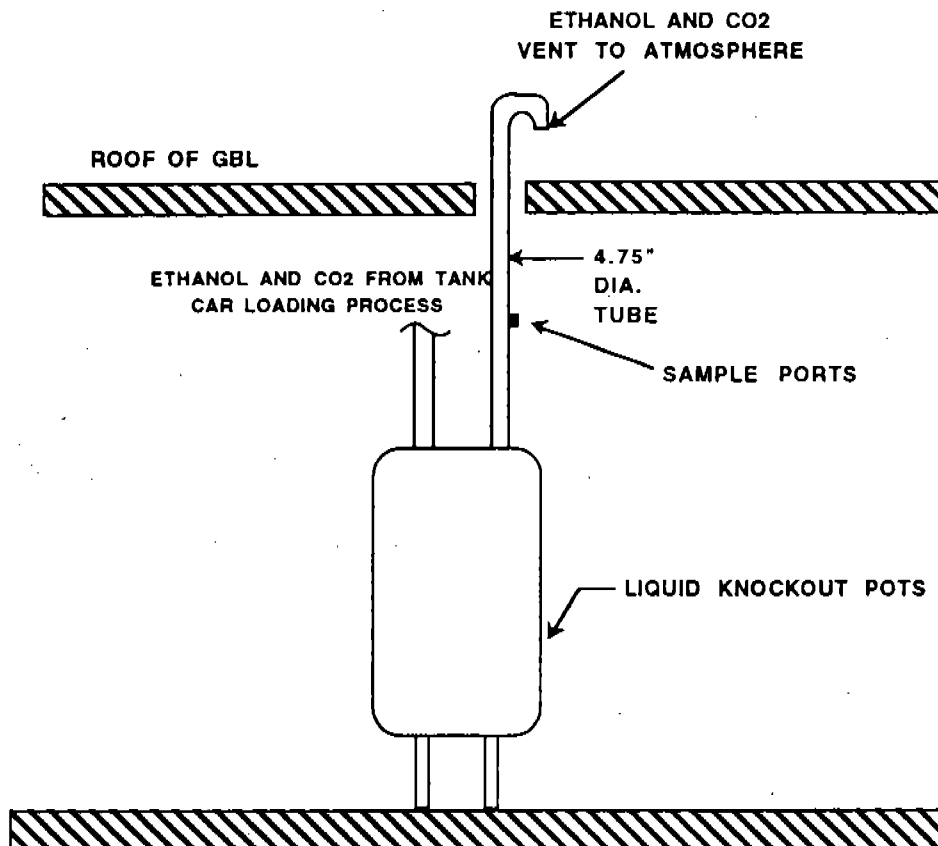
DESCRIPTION OF INSTALLATION

2-7

Beer after the brewing process comes out as a concentrate (water and carbon dioxide was added to make the final product). The concentrate was sent to the cooled storage tanks in cellar 24. There are different storage tank lines for the variety of beer produced (Coors, Coors Lite, etc.). When a set of tanks in a line are filled, it is considered a single fill. The beer from the storage tanks is sent to the Golden Beer Loadout (GBL) where it is loaded into insulated rail tankcars.

The testing took place at the Golden Beer Loadout on July 11 and 13, 1992.

A schematic of the Golden Beer Loadout is shown below.



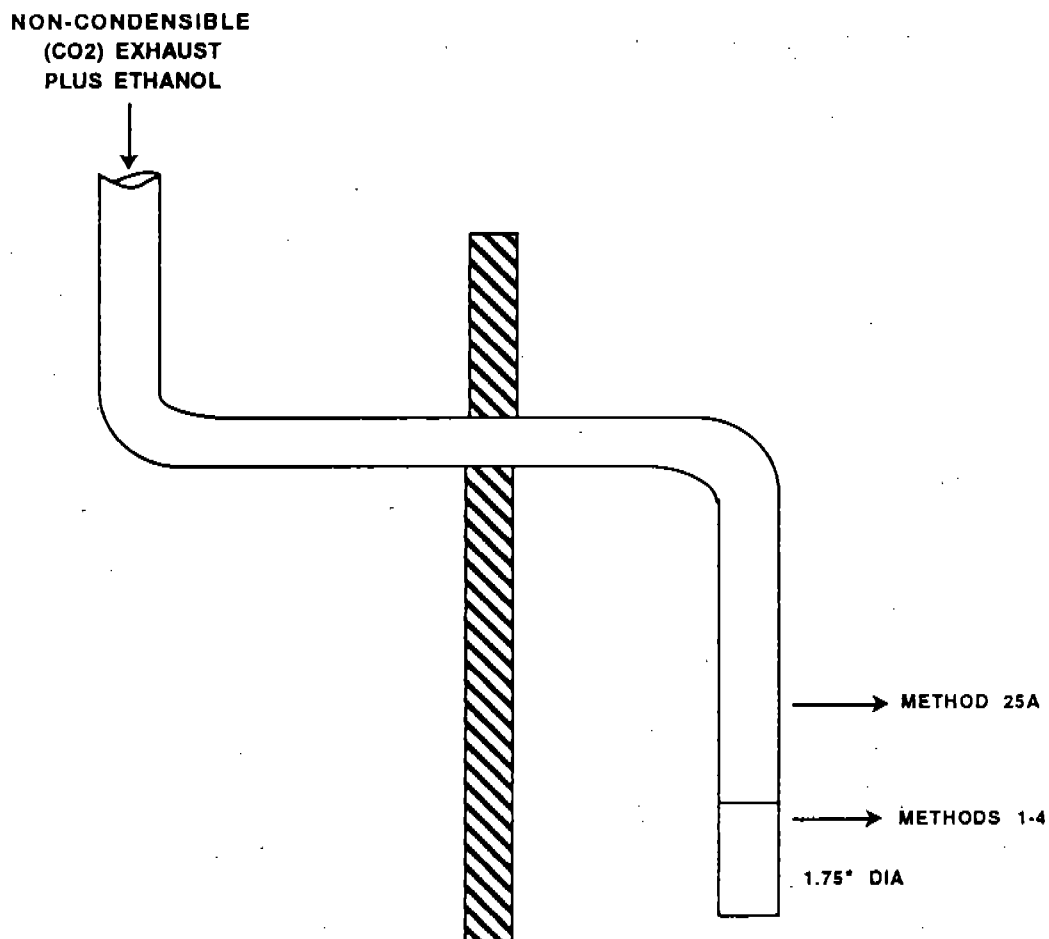
DESCRIPTION OF INSTALLATION

2-8

Used yeast from the yeast press was sent to the Yeast Drying Plant (YDP). The yeast was dried and high concentrations of ethanol were released. Vents from the drying plants carry the excess steam and alcohol to a floor drain.

The testing took place at the Yeast Drying Plant on July 16 and 20, 1992.

A schematic of the Yeast Drying Plant is shown below.



SUMMARY OF PROCEDURES

SAMPLING PROCEDURES

The sampling followed procedures as detailed in U.S. Environmental Protection Agency (EPA) Methods 1, 1A, 2, 3, 4 and 25A. These methods are titled:

- Method 1 — "Sample and Velocity Traverses for Stationary Sources;"
- Method 1A - "Sample and Velocity Traverses for Stationary Sources with Small Stacks or Ducts;"
- Method 2 — "Determination of Stack Gas Velocity and Volumetric Flow Rate (Type S Pitot Tube);"
- Method 3 — "Gas Analysis for the Determination of Dry Molecular Weight;"
- Method 4 — "Determination of Moisture Content in Stack Gases;"
- Method 25A - "Determination of Total Gaseous Organic Concentrations using a Flame Ionization Analyzer (FIA)."

These methods appear in detail in Title 40 of the Code of Federal Regulations (CFR), Part 60, Appendix A.

Clean Air Engineering also adhered to the following EPA Methods and ASTM procedures:

- EPA 600/9-76-005 - 1976 Quality Assurance Handbook for Pollution Measurement Systems, Vol. I. Principles;
- EPA 600/4-77-027b - 1979 Quality Assurance Handbook for Pollution Measurement Systems, Vol. III.

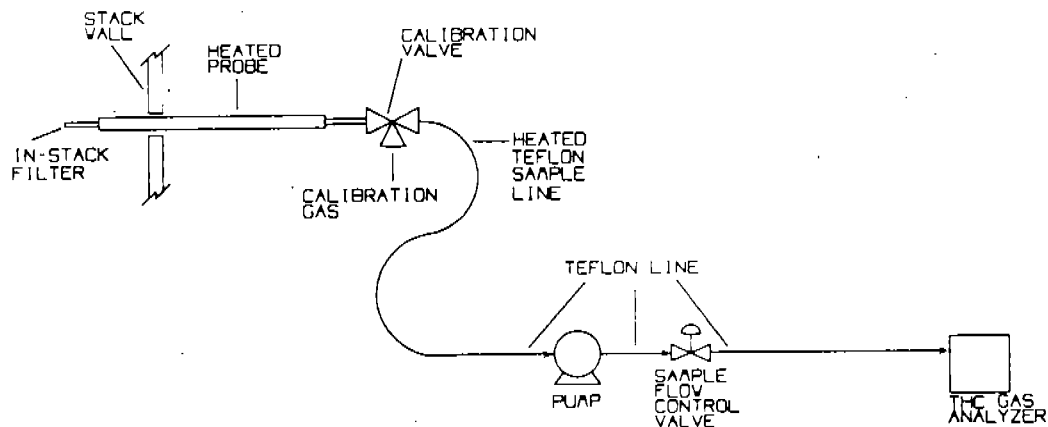
The sampling apparatus is shown in Figure 1 on page 3-3. All equipment was calibrated at the Clean Air Engineering laboratory prior to shipment to the job site.

For moisture determination at each location, a single point was sampled in one port for various time intervals. For total hydrocarbon testing, a single point was sampled from the center of the testing locations for various time intervals. The sampling locations are shown in Figures 2 through 16 on page 3-2 through 3-16.



Figure 1

The EPA Method 25A sampling apparatus is shown.



The Solvent Calibration Sampling apparatus is shown.

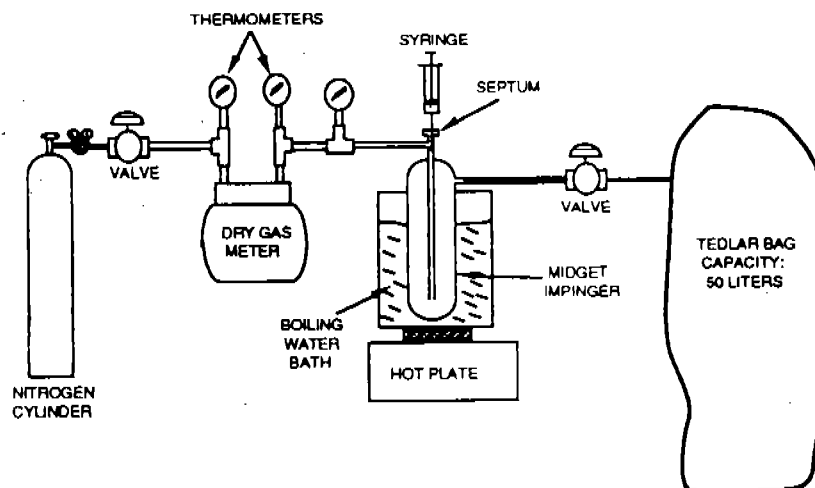
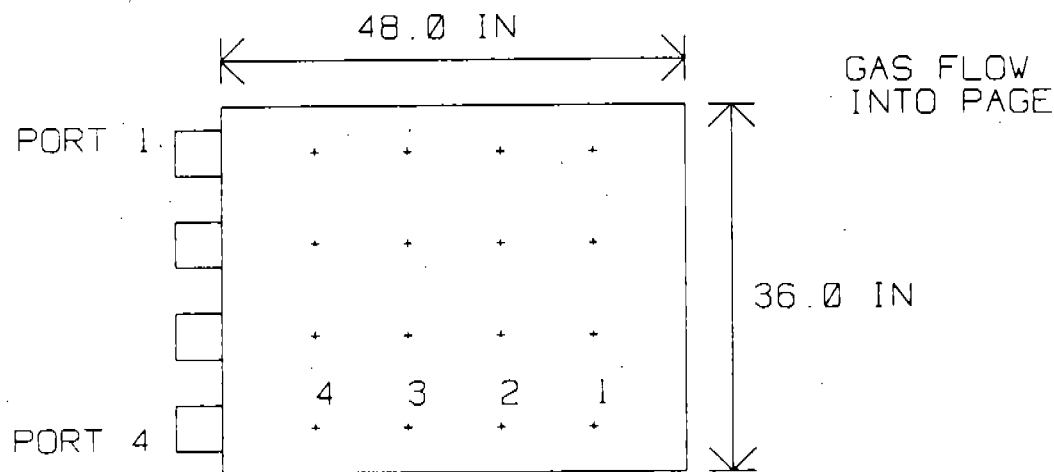


Figure 2

The cross section of the Can Filler Room Vent shows traverse point locations.

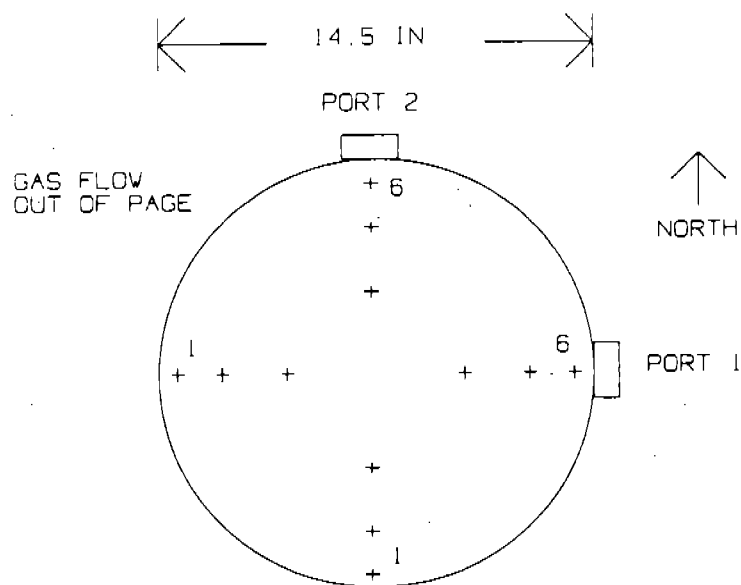


<u>TRAVERSE POINT</u>	<u>PORT TO POINT DISTANCE (IN)</u>
1	42.0
2	30.0
3	18.0
4	6.0



Figure 3

The cross section of the Bottle and Can CO₂ Bowl Vent shows traverse point locations.

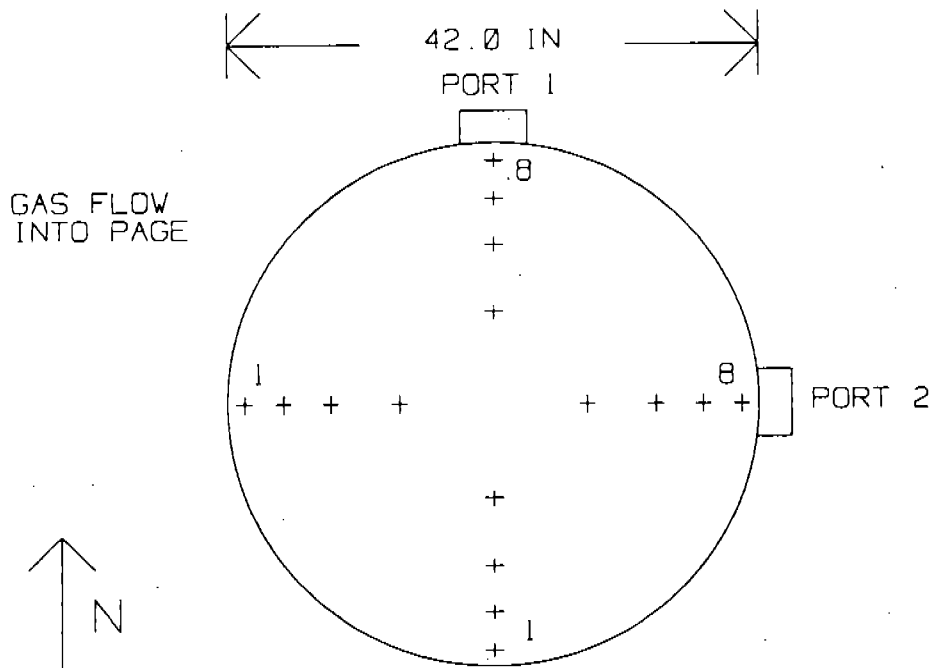


<u>TRAVERSE POINT</u>	<u>PORT TO POINT DISTANCE (IN)</u>
1	13.9
2	12.4
3	10.2
4	4.3
5	2.1
6	0.6



Figure 4

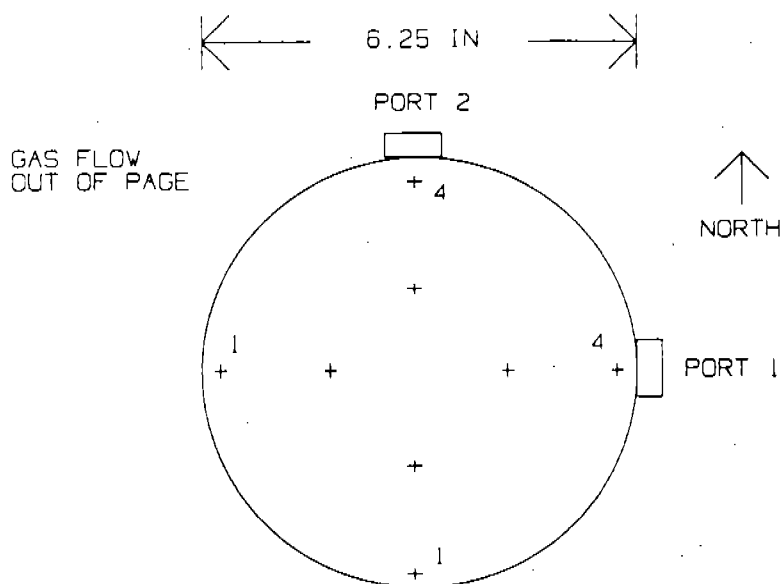
The cross section of the Bottle Filler Room Vent shows sampling point locations.



<u>TRAVERSE POINT</u>	<u>PORT TO POINT DISTANCE (IN)</u>
1	40.7
2	37.6
3	33.9
4	28.4
5	13.6
6	8.1
7	4.4
8	1.3

Figure 5

The cross section of the Keg Line No. 3-Filler Exhaust shows traverse point locations.



<u>TRAVERSE POINT</u>	<u>PORT TO POINT DISTANCE (IN)</u>
1	5.75
2	4.69
3	1.56
4	0.50

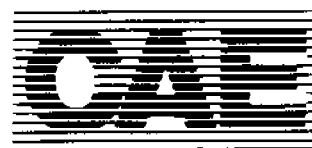
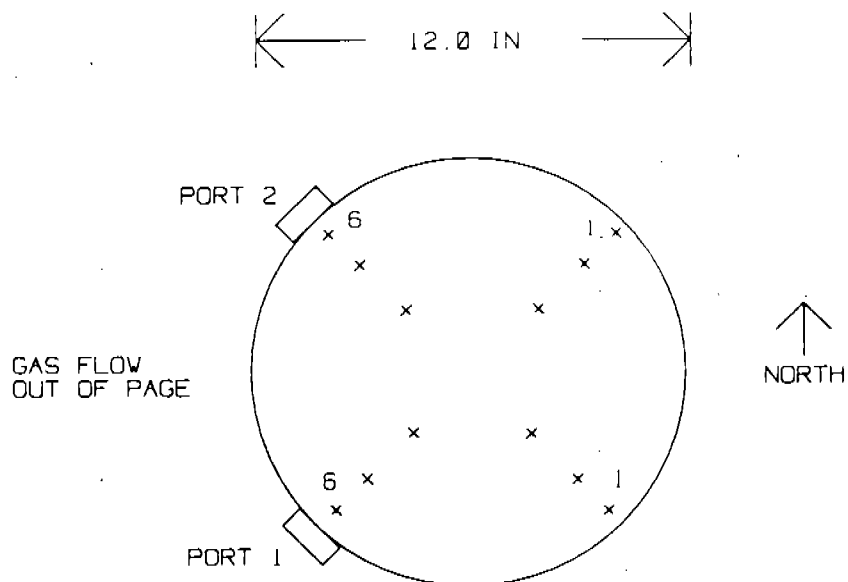


Figure 6

The cross section of the Crushed Can Conveyor System shows traverse point locations.
One of two identical locations.

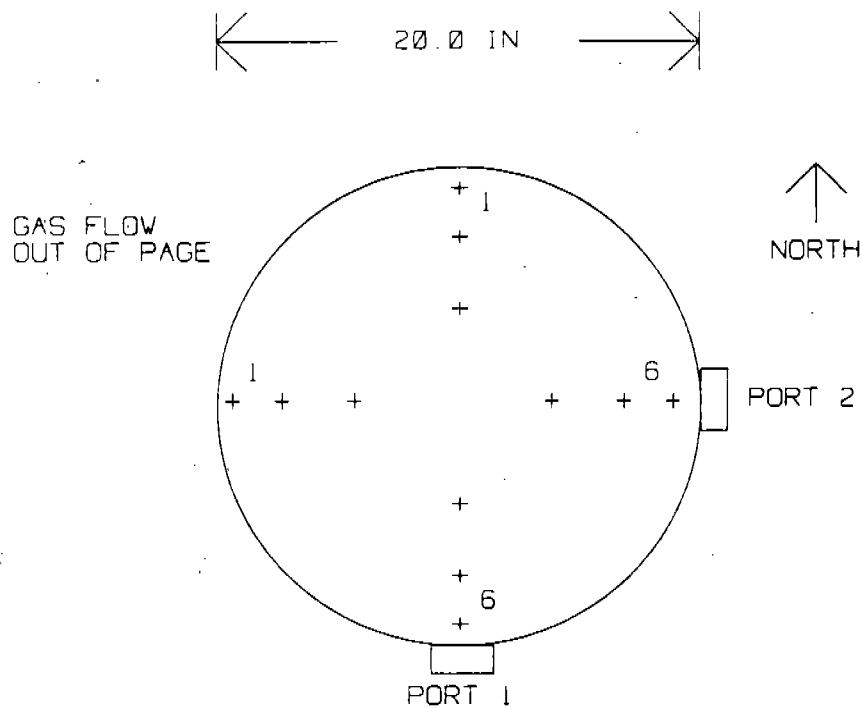


<u>TRAVERSE POINT</u>	<u>PORT TO POINT DISTANCE (IN)</u>
1	11.5
2	10.2
3	8.4
4	3.6
5	1.8
6	0.5



Figure 7

The cross section of the Whirlpool Vent 7 shows traverse point locations.

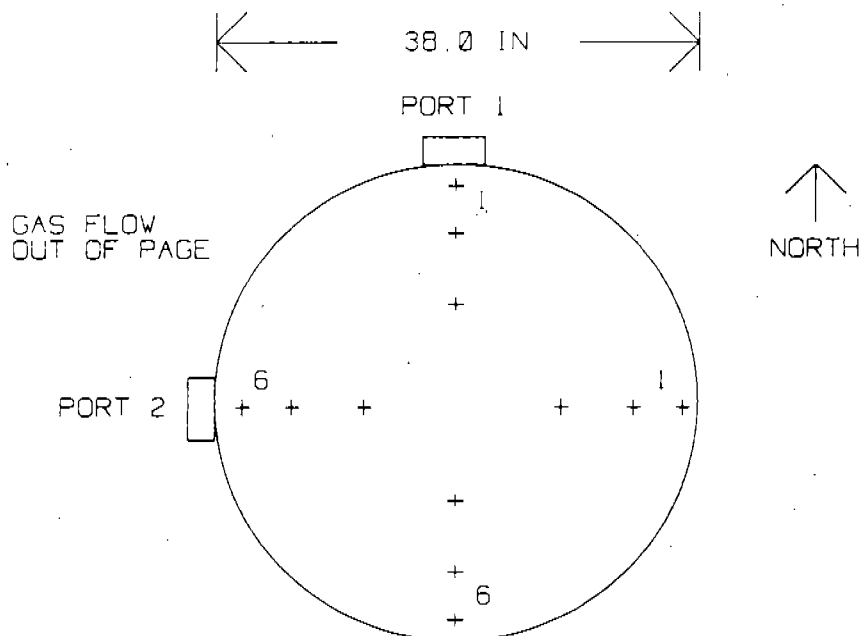


<u>TRAVERSE POINT</u>	<u>PORT TO POINT DISTANCE (IN)</u>
1	19.1
2	17.1
3	14.1
4	5.9
5	2.9
6	0.9

Figure 8

3-9

The cross section of the Wort Cooler shows traverse point locations.
One of two identical locations.



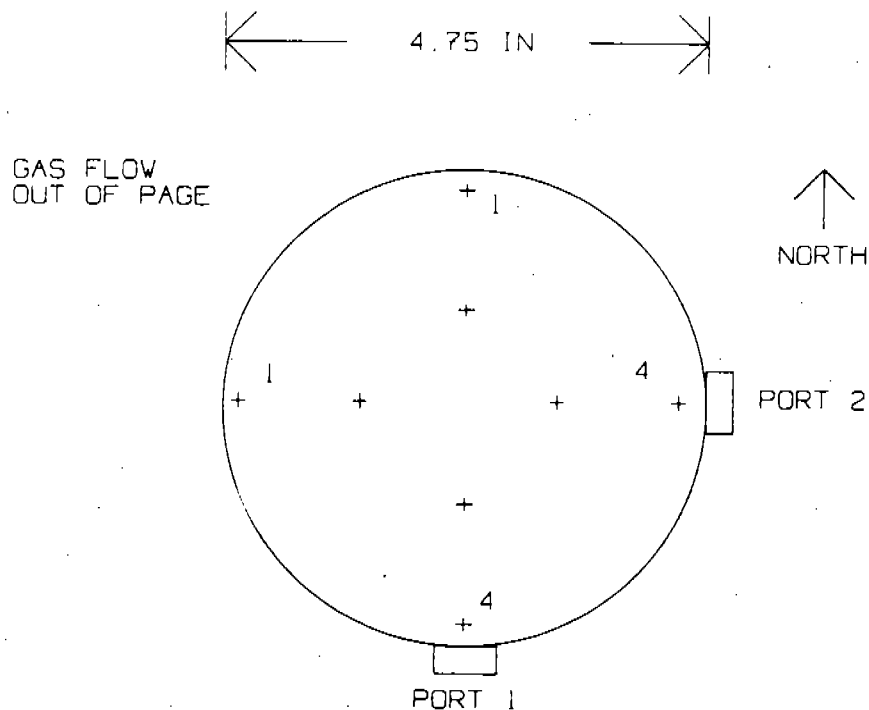
<u>TRAVERSE POINT</u>	<u>PORT TO POINT DISTANCE (IN)</u>
1	36.3
2	32.5
3	26.8
4	11.2
5	5.5
6	1.7



Figure 9

3-10

The cross section of the Golden Beer Loadout shows traverse point locations.



<u>TRAVERSE POINT</u>	<u>PORT TO POINT DISTANCE (IN)</u>
1	4.4
2	3.6
3	1.2
4	0.3



SUMMARY OF PROCEDURES (Continued)

3-11

ANALYTICAL PROCEDURES

Continuous Emissions Monitoring

Total Hydrocarbons

The total hydrocarbons emission rate was determined using procedures detailed in EPA Method 25A. A sample was extracted continuously from the flue gas stream, and a portion was conveyed to a flame ionization analyzer.

Before and after each run, the monitor was zeroed and calibrated with a certified calibration gas. These calibrations were used to correct the raw data for zero and calibration drift occurring during the test runs.

Solvent Calibration

Referenced were EPA Method 18 "Measurement of Gaseous Organic Compound Emissions by Gas Chromatography"; Section 6.2, "Calibration Standards"; Subsection 6.2.2, "Preparation of Standards from Volatile Materials"; Subsection 6.2.2.2, "Liquid Injection Technique."

Apparatus

The apparatus consisted of a 50 liter Tedlar bag connected to the outlet of a midjet impinger where the solvent was volatilized. The inlet of the impinger was connected to the outlet of a dry gas meter which received nitrogen gas from a gas cylinder. On the top of the midjet impinger was a septum for introducing the solvent with the use of a syringe.

System Preparation

Before each solvent run, the Tedlar bag was evacuated and purged with zero air to remove any contaminants. This was repeated until no VOC's were detected. The Tedlar bag was then evacuated and attached to the outlet of the midjet impinger.



SUMMARY OF PROCEDURES (Continued)

ANALYTICAL PROCEDURES (Continued)

Sampling

The hot bath was brought to a boil and the initial dry gas meter reading was taken. The flow rate from the nitrogen take was adjusted to completely fill the Tedlar bag in approximately 15 minutes. The meter pressure and temperature was recorded along with the barometric pressure.

A 10, 100 and 1,000 microliter syringe was used to inject the solvent sample into the midjet impinger. The solvent will be injected into the impinger below the inlet air stream.

When the bag was completely filled the pump was stopped, the bag removed and the final volume recorded. The bag was set aside for one hour or massaged to insure adequate mixing of the gas.

The solvent density was found by accurately measuring a known volume on an analytical balance to the nearest 1.0 milligram. The results were calculated in terms of g/ml.

Analysis

The Tedlar bag was analyzed using the same hydrocarbon analyzer as was used in the field. The response of the analyzer was read as ppm propane.

QUALITY CONTROL PROCEDURES

Quality control procedures for all aspects of field sampling; sample preservation and holding time; reagent quality; analytical method; analyst training and safety; and instrument cleaning, calibration and safety were followed. These procedures are generally consistent with EPA guidelines documented in "Quality Assurance Manuals for Air Pollution Measurement Systems," Vol 3, "Stationary Source Specific Methods" (EPA-600/4-77-027b).



COMMENTS

4-1

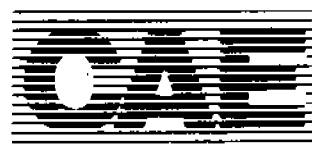
The measured gas stream moisture content for Run 2 at the Whirlpool Vent 7, for Run 1 at the Golden Beer Loadout, and for Runs 1, 2 and 3 at the Yeast Drying Plant were above the saturation limit. A comparison of the moisture values calculated using the actual data and the saturated data follows. The saturated moisture values were used to perform all calculations.

<u>Location</u>	<u>Saturated Moisture (%H₂O Vapor, volume basis)</u>	<u>Measured Value (%H₂O Vapor, volume basis)</u>	<u>Percent Difference</u>
Whirlpool Vent 7 Run No. 2	12.0	12.3	2.4
Golden Beer Loadout Run No. 1	2.3	12.2	81.1
Yeast Drying Plant Run No. 1	12.6	22.7	44.5
2	13.3	23.4	43.2
3	10.9	22.7	52.0

Free moisture droplets in the gas stream account for moisture measurements which are over the gas saturation limit. Substitution of saturated moisture content is recommended in the EPA guidelines documented in "Quality Assurance Manuals for Air Pollution Measurement Systems," Vol 3, "Stationary Source Specific Methods" (EPA-600/4-77-027b), Section 3.3.6.5.

Velocities of the ducts were measured using a hot wire anemometer.

The Wort Cooler has two stacks. The velocity of the flow was measured in one stack. The flow rate of the one stack measured was doubled to reflect the total flow of the location.



COMMENTS

4-2

When the TRUB was sent to the TRUB tank from the Whirlpool, it was sent as a batch. Flow in the TRUB tank was produced only while the tank was being filled with a batch. Because the flow was intermittent, it was not possible to measure using normal procedures. Coors Brewing Company personnel measured the amount of TRUB sent to the tank. This information can be found in the Process Data Section of the Appendix. The displaced volume of the tank was calculated. From this information and the analysis of the Flame Ionization Detector (FID), the lb/batch of total hydrocarbons was determined.

No other deviations from standard U.S. EPA testing procedures were noted.



APPENDIX

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COORS BREWING COMPANY
CAE Project No: 6265-1

NOMENCLATURE

5-1

Nomenclature

A	-	absorbance
A _n	-	cross sectional area of nozzle (ft ²)
A _s	-	cross sectional area of stack (ft ²)
B _{wo}	-	proportion of water vapor in the gas stream by volume
B _{ws}	-	proportion of water vapor in the gas stream by volume at saturated conditions
C _p	-	pitot tube coefficient (dimensionless)
D _f	-	dilution factor
F _d	-	ratio of dry gas generated to gross calories (dscf/MBtu)
F _c	-	ratio of gas generated
GCV	-	gross calorific value of fuel (Btu/lb)
$\overline{DH}$	-	average pressure drop across meter box orifice (in. H ₂ O)
$\sqrt{DP}$	-	average square roots of velocity heads of stack gas ($\sqrt{\text{in. H}_2\text{O}}$)
DH@	-	meter orifice calibration coefficient (in. H ₂ O)
%I	-	percent of isokinetic sampling (acceptable: $90 \leq \%I \leq 110\%$)
K _p	-	pitot tube constant: $85.49 \text{ (ft/sec)} \frac{\sqrt{(\text{lb/lb-mole})(\text{in. Hg})}}{\sqrt{(\text{ }^\circ \text{R})(\text{in. H}_2\text{O})}}$
K _c	-	spectrophotometer calibration factor
M _d	-	dry molecular weight of stack gas (lb/lb-mole)
M _s	-	molecular weight of stack gas, wet basis (lb/lb-mole)
M _n	-	total amount of particulate matter collected (gm)
N	-	normality of titrant (meq/ml)
P _b	-	barometric pressure (in. Hg)
P _f	-	final absolute pressure of flask (in. Hg)
P _i	-	initial absolute pressure of flask (in. Hg)
P _s	-	absolute stack gas pressure (in. Hg)
Q _a	-	volumetric flow rate, actual conditions
Q _{std}	-	volumetric flow rate, standard conditions, dry basis
std	-	standard conditions, 29.92 in. Hg, 68 ° F
T _f	-	final absolute temperature of flask (° R)
T _i	-	initial temperature of flask (° R)
T _m	-	average dry gas meter temperature (° F)



T_s	-	average stack temperature (° F)
T_{std}	-	absolute temperature, standard conditions (528 ° R)
Θ	-	total sampling time (min)
V_a	-	volume of aliquot (ml)
V_f	-	volume of flask (ml)
V_{lc}	-	total volume of liquid collected in impingers and silica gel (ml)
V_m	-	volume of gas sample through the dry gas meter at meter conditions (ft ³)
V_{mstd}	-	volume of gas sample through the dry gas meter, standard conditions (ft ³)
V_{sc}	-	volume of flask sample, standard conditions (ml)
V_{soln}	-	total volume of solution (ml)
V_t	-	volume of titrant used to titrate aliquot (ml)
V_{tb}	-	volume of titrant used to titrate blank (ml)
V_{wstd}	-	volume of water collected, standard conditions (ft ³)
V_s	-	stack gas velocity (ft/sec)
Y_d	-	gas meter correction factor (dimensionless)



Nomenclature

CAL GAS	actual concentration of the upscale calibration gas
CAL I	initial system calibration bias check response for the upscale calibration gas, ppm
CAL F	final system calibration bias check response for the upscale calibration gas, ppm
ZERO I	initial system calibration bias check response for the zero gas, ppm
ZERO F	final system calibration bias check response for the zero gas, ppm
ppm	measured concentration as parts per million in the gas stream
ppm (drift calibrated)	concentration calibrated for drift as per Eq. 6C-1 of EPA Method 6C
DRE	destruction removal efficiency



COORS BREWING COMPANY
CAE Project No: 6265-1

SAMPLE CALCULATIONS

5-2

SAMPLE CALCULATIONS - Run 1, Golden Beer Loadout

(Note: results are taken from computer analysis)

1. Volume of water collected

$$\begin{aligned} V_{wstd} &= (0.04707 \text{ ft}^3/\text{ml}) (V_{ic}) \\ &= (0.04707) (40.0) \\ &= 1.88 \text{ wscf} \end{aligned}$$

2. Volume of gas metered, standard conditions

$$\begin{aligned} V_{mstd} &= \frac{(17.64 \text{ }^\circ\text{R/in. Hg}) (V_m) \left[P_b + \frac{P_H}{13.6} \right]}{(460 + T_m)} (Y_d) \\ &= \frac{(17.64) (16.95) \left[24.38 + \frac{1.0}{13.6} \right]}{(460 + 81)} (1.0078) \\ &= 13.62 \text{ dscf} \end{aligned}$$

3. Moisture content (actual)

$$\begin{aligned} B_{wo} &= \frac{V_{wstd}}{V_{mstd} + V_{wstd}} \\ &= \frac{1.88}{13.62 + 1.88} \\ &= 0.1215 \\ &= 12.2\% \end{aligned}$$

Saturated moisture value

$$\begin{aligned} B_{wo} &= \frac{\text{saturated vapor pressure}}{P_s} \\ &= \frac{0.5601}{24.38} \\ &= 0.0229 \\ &= 2.3\% \end{aligned}$$

If $B_{wo} \text{ (saturated)} < B_{wo} \text{ (measured)}$, then use $B_{wo} \text{ (saturated)}$

4. Molecular weight of dry gas stream

$$\begin{aligned} M_d &= 0.44(\%CO_2) + 0.32(\%O_2) + 0.28(\%CO + \%N_2) \\ &= 0.44(96.0) + 0.32(1.0) + 0.28(3.0) \\ &= 43.40 \end{aligned}$$

5. Molecular weight of stack gas

$$\begin{aligned} M_s &= M_d (1 - B_{wo}) + 18(B_{wo}) \\ &= 43.40 (1 - 0.0229) + 18(0.0229) \\ &= 42.82 \end{aligned}$$

6. Stack pressure (in. Hg)

$$\begin{aligned} P_s &= P_b + \left(\frac{\text{STATIC P}}{13.6} \right) \\ &= 24.38 + \left(\frac{0.04}{13.6} \right) \\ &= 24.38 \end{aligned}$$

SAMPLE CALCULATIONS (Continued)

7. Velocity of stack gas

$$\begin{aligned} V_s &= K_p C_p (DP)^{\frac{1}{2}} \frac{[T_s + 460]^{\frac{1}{2}}}{[(M_s) (P_s)]^{\frac{1}{2}}} \\ &= 85.49 (0.84) (0.406) \frac{[64 + 460]^{\frac{1}{2}}}{[(42.82) (24.38)]^{\frac{1}{2}}} \\ &= 20.66 \text{ ft/sec} \end{aligned}$$

8. Total flow of stack gas, Run 3

$$\begin{aligned} Q_a &= (60) (A_s) (V_s) \\ &= (60) (0.123) (30.92) \\ &= 228 \text{ acfm} \end{aligned}$$

$$\begin{aligned} Q_{std} &= \frac{Q_a P_s (17.64^\circ \text{R/in. Hg}) (1 - B_{wo})}{T_s + 460} \\ &= \frac{(228) (24.40) (17.64) (1 - 0.0188)}{59 + 460} \\ &= 186 \text{ dscfm} \end{aligned}$$

SAMPLE CALCULATIONS (Continued)

9. Total Hydrocarbons (as propane)

$$\begin{aligned}\text{ppm}_{\text{wet, drift calibrated}} &= (C_{\text{avg}} - C_o) \frac{C_{\text{ma}}}{(C_m - C_o)} \\ &= (223 - 0) \frac{250}{(253 - 0)} \\ &= 220\end{aligned}$$

- C_{avg} = Average gas concentration indicated by gas analyzer, wet basis, ppm.
 C_o = Average of initial and final system calibration bias check responses for the zero gas, ppm.
 C_m = Average of initial and final system calibration bias check responses for the upscale calibration gas, ppm.
 C_{ma} = Actual concentration of the upscale calibration gas, ppm.

$$\begin{aligned}\text{ppm}_{\text{dry}} &= \frac{\text{ppm}_{\text{wet, drift calibrated}}}{1 - B_{\text{wo}}} \\ &= \frac{220}{1 - 0.1215} \\ &= 251\end{aligned}$$

$$\begin{aligned}\text{lb/dscf} &= \frac{(\text{ppm}_{\text{dry}})(\text{MW})}{385.3 \times 10^{-6}} \\ &= \frac{(251)(44)}{385.3 \times 10^{-6}} \\ &= 2.86 \times 10^{-5}\end{aligned}$$

$$\begin{aligned}\text{lb/hr} &= (\text{lb/dscf})(\text{dscfm})(60) \\ &= (2.86 \times 10^{-5})(186)(60) \\ &= 0.32\end{aligned}$$

$$\begin{aligned}\text{lb/hr, Ethanol} &= (\text{lb/hr})(\text{Ethanol Correction Factor}) \\ &= (0.32)(2.36) \\ &= 0.754\end{aligned}$$

$$\begin{aligned}\text{ton/yr, Ethanol} &= \frac{(\text{lb/hr, Ethanol})(24 \frac{\text{hr}}{\text{day}})(365 \frac{\text{days}}{\text{yr}})}{2,000 \frac{\text{lb}}{\text{ton}}} \\ &= \frac{(0.754)(24)(365)}{2,000} \\ &= 3.30\end{aligned}$$

SAMPLE CALCULATIONS (Continued)

10. TRUB Vessels, Run 1

$$\begin{aligned}\text{cu. ft/batch} &= \frac{(\text{Barrels})(31.25 \frac{\text{gal}}{\text{barrel}})}{7.48 \frac{\text{gal}}{\text{ft}^3}} \\ &= \frac{(27.05)(31.25)}{7.48} \\ &= 113.0\end{aligned}$$

$$\begin{aligned}\text{lb/batch} &= (\text{lb/dscf})(\text{cu. ft/batch}) \\ &= (6.70 \times 10^{-5})(113.0) \\ &= 0.0076\end{aligned}$$

11. Solvent Calibration (trial 1)

$$\begin{aligned}\text{lb/dscf}_{\text{Ethanol}} &= \frac{(\text{grams}_{\text{Ethanol}})(28.31 \frac{\text{liters}}{\text{ft}^3})}{(\text{liters})(453.59 \frac{\text{g}}{\text{lb}})} \\ &= \frac{(0.0013)(28.31)}{(15)(453.59)} \\ &= 5.41 \times 10^{-6}\end{aligned}$$

$$\begin{aligned}\text{RF}(1) &= \frac{(\text{lb/dscf}_{\text{Ethanol}})(385.3 \times 10^6)}{(\text{ppm}_{\text{FID}})(\text{MW})} \\ &= \frac{(5.41 \times 10^{-6})(385.3 \times 10^6)}{(20.5)(44)} \\ &= 2.31\end{aligned}$$

COORS BREWING COMPANY
CAE Project No: 6265-1

PARAMETERS

5-3

COORS BREWING COMPANY
 Project No. 6265
 Can Filler Room Vent

Moisture and Velocity Parameters

Run No.	1	2	3
Date (1992)	June 23	June 23	June 23
Start Time (approx.)	2:20 PM	4:00 PM	5:17 PM
Stop Time (approx.)	3:05 PM	4:45 PM	6:02 PM
%CO2	0.2	0.3	0.3
%O2	20.7	20.9	20.9
Pb	24.43	24.43	24.43
STATIC P	0.2	0.2	0.2
Cp	0.84	0.84	0.84
As	12.0	12.0	12.0
Vlc	8.7	4.1	4.2
Vm	30.25	31.08	31.85
DH	1.0	1.0	1.0
Yd	1.0112	1.0112	1.0112
Tm	85	103	105

CALCULATED RESULTS

Vwstd	0.41	0.19	0.20
Vmstd	24.26	24.13	24.64
Bwo	0.0166	0.0079	0.0080
AVG VEL ROOT	0.710	0.745	0.735
AVG TEMP	75	78	76
Md	28.86	28.88	28.88
Ms	28.68	28.80	28.80
Ps	24.44	24.44	24.44
Vs	44.53	46.75	46.06
Qa (acfm)	32,060	33,660	33,160
Qstd (dscfm)	25,410	26,780	26,460

COORS BREWING COMPANY
CAE Project No: 6265
Can Filler Room Vents

Total Hydrocarbons Concentration
(ppm as propane)

Run No.	1	2	3
Date (1992)	June 23	June 23	June 23
Start Time (approx)	2:00 PM	3:30 PM	5:00 PM
Stop Time (approx)	3:00 PM	4:30 PM	6:00 PM
dscfm	25,410	26,780	26,460
Bwo	0.0166	0.0079	0.0080
Ethanol Correction Factor	2.36	2.36	2.36
ZERO I	-7	-17	-20
CAL I	252	231	229
ZERO F	-17	-20	-24
CAL F	231	229	217
ppm	48	42	28
CAL GAS	250	250	250
ppm, wet (drift calibrated)	60	61	51
ppm, dry	61	61	51
lb/dscf	6.92E-06	7.01E-06	5.87E-06
lb/hr	10.6	11.3	9.32
ton/yr	46.2	49.3	40.8
lb/hr, as Ethanol	24.9	26.6	22.0
ton/yr, as Ethanol	109.1	116.4	96.4

COORS BREWING COMPANY
Project No. 6265
Bottle and Can CO2 Bowl Vent

Moisture and Velocity Parameters

Run No.	1	2	3
Date (1992)	June 24	June 24	June 24
Start Time (approx.)	10:21 AM	12:00 PM	2:00 PM
Stop Time (approx.)	11:06 AM	12:45 PM	2:45 PM
%CO2	24.6	26.7	22.2
%O2	16.3	15.6	16.4
Pb	24.28	24.28	24.28
STATIC P	-0.2	-0.2	-0.2
Cp	0.84	0.84	0.84
As	1.147	1.147	1.147
Vlc	6.0	4.2	7.6
Vm	27.01	27.65	27.81
DH	1.0	1.0	1.0
Yd	1.0078	1.0078	1.0078
Tm	86	97	92

CALCULATED RESULTS

Vwstd	0.28	0.20	0.36
Vmstd	21.42	21.49	21.81
Bwo	0.0130	0.0091	0.0161
AVG VEL ROOT	0.416	0.412	0.396
AVG TEMP	83	85	84
Md	32.59	32.90	32.21
Ms	32.40	32.76	31.98
Ps	24.27	24.27	24.27
Vs	24.85	24.48	23.80
Qa (acfm)	1,710	1,685	1,638
Qstd (dscfm)	1,331	1,311	1,268

COORS BREWING COMPANY

CAE Project No: 6265.

Bottle and Can CO2 Bowl Vent

Total Hydrocarbons Concentration
(ppm as propane)

Run No.	1	2	3
Date (1992)	June 24	June 24	June 24
Start Time (approx)	10:04 AM	11:22 AM	1:58 PM
Stop Time (approx)	11:05 AM	12:23 PM	2:59 PM
dscfm	1,331	1,311	1,268
Bwo	0.0130	0.0091	0.0161
Ethanol Correction Factor	2.36	2.36	2.36
ZERO I	1	-2	-5
CAL I	248	246	241
ZERO F	-2	-5	-15
CAL F	246	241	243
ppm	38	30	18
CAL GAS	250	250	250
ppm, wet (drift calibrated)	39	34	28
ppm, dry	39	34	28
lb/dscf	4.50E-06	3.91E-06	3.22E-06
lb/hr	0.359	0.307	0.245
ton/yr	1.57	1.35	1.07
lb/hr, as Ethanol	0.848	0.725	0.579
ton/yr, as Ethanol	3.71	3.18	2.54

COORS BREWING COMPANY

CAE Project No: 6265

Bottle Filler Room Vent

Total Hydrocarbons Concentration
(ppm as propane)

Run No.	1	2	3
Date (1992)	June 25	June 25	June 25
Start Time (approx)	9:03 AM	10:33 AM	11:57 AM
Stop Time (approx)	10:05 AM	11:37 AM	1:01 PM
dscfm	20,290	19,960	20,450
Bwo	0.0100	0.0073	0.0076
Ethanol Correction Factor	2.36	2.36	2.36
ZERO I	0	0	0
CAL I	245	248	244
ZERO F	0	0	0
CAL F	248	244	237
ppm	39	46	42
CAL GAS	250	250	250
ppm, wet (drift calibrated)	40	47	44
ppm, dry	40	47	44
lb/dscf	4.56E-06	5.38E-06	5.02E-06
lb/hr	5.55	6.44	6.16
ton/yr	24.3	28.2	27.0
lb/hr, as Ethanol	13.1	15.2	14.5
ton/yr, as Ethanol	57.4	66.6	63.7

COORS BREWING COMPANY
 Project No. 6265
 Keg Line No. 3 - Filler Exhaust

Moisture and Velocity Parameters

Run No.	1	2	3
Date (1992)	June 25	June 25	June 25
Start Time (approx.)	7:00 PM	8:20 PM	9:36 PM
Stop Time (approx.)	7:50 PM	9:05 PM	10:21 PM
%CO2*	3.8	3.8	3.8
%O2*	20.3	20.3	20.3
Pb	24.31	24.31	24.31
STATIC P	0.0	0.0	0.0
Cp	N/A	N/A	N/A
As	0.213	0.213	0.213
Vlc	3.7	4.8	3.5
Vm	31.17	26.16	26.35
DH	1.0	1.0	1.0
Yd	1.0112	1.0112	1.0112
Tm	104	101	98

CALCULATED RESULTS

Vwstd	0.17	0.23	0.16
Vmstd	24.04	20.28	20.54
Bwo	0.0072	0.0110	0.0080
AVG TEMP	77	71	72
Md	29.42	29.42	29.42
Ms	29.34	29.29	29.33
Ps	24.31	24.31	24.31
Vs**	3.65	3.74	3.34
Qa (acfm)	47	48	43
Qstd (dscfm)	37	38	34

* The average of two Orsat analysis were used for runs 1, 2 and 3.

** Velocity of the duct was measured using a hot wire anemometer.

COORS BREWING COMPANY

CAE Project No: 6265

Keg Line No. 3 - Filler Exhaust

Total Hydrocarbons Concentration
(ppm as propane)

Run No.	1	2	3
Date (1992)	June 25	June 25	June 25
Start Time (approx)	7:04 PM	8:15 PM	9:38 PM
Stop Time (approx)	8:05 PM	9:17 PM	10:39 PM
dscfm*	37	38	34
Bwo	0.0072	0.0110	0.0080
Ethanol Correction Factor	2.36	2.36	2.36
ZERO I	-2	0	2
CAL I	251	250	242
ZERO F	0	2	0
CAL F	250	242	252
ppm	139	269	205
CAL GAS	250	250	250
ppm, wet (drift calibrated)	139	273	207
ppm, dry	140	277	209
lb/dscf	1.60E-05	3.16E-05	2.39E-05
lb/hr	0.036	0.072	0.049
ton/yr	0.156	0.315	0.213
lb/hr, as Ethanol	0.084	0.170	0.115
ton/yr, as Ethanol	0.367	0.744	0.503

* dscfm was measured using a hot wire anemometer

COCORS BREWING COMPANY

Project No. 6265

Crushed Can Conveyor System (Conveying Air 1)

Moisture and Velocity Parameters

Run No.	1	2	3
Date (1992)	June 26	June 26	June 26
Start Time (approx.)	12:36 PM	2:08 PM	3:17 PM
Stop Time (approx.)	1:21 PM	2:43 PM	4:02 PM
%CO2	0.2	0.2	0.2
%O2	20.6	20.6	20.6
Pb	24.31	24.31	24.24
STATIC P	4.2	4.2	4.2
Cp	0.84	0.84	0.84
As	0.785	0.785	0.785
Vlc	5.1	6.0	2.5
Vm	35.44	28.84	28.89
DH	1.67	1.0	1.0
Yd	1.0078	1.0078	1.0078
Tm	84	81	87

CALCULATED RESULTS

Vwstd	0.24	0.28	0.12
Vmstd	28.30	23.11	22.83
Bwo	0.0084	0.0121	0.0051
AVG VEL ROOT 1	1.595	1.565	1.528
AVG TEMP 1	83	76	72
Md	28.86	28.86	28.86
Ms	28.76	28.72	28.80
Ps	24.62	24.62	24.55
Vs	100.34	97.89	95.16
Qa (acfm)	4,726	4,611	4,482
Qstd (dscfm)	3,746	3,689	3,630

Velocity and moisture data obtained from Conveying Air 1 Duct.

COORS BREWING COMPANY

Project No. 6265

Crushed Can Conveyor System (Conveying Air 2)

Moisture and Velocity Parameters

Run No.	1	2	3
Date (1992)	June 26	June 26	June 26
Start Time (approx.)	12:36 PM	2:08 PM	3:17 PM
Stop Time (approx.)	1:21 PM	2:43 PM	4:02 PM
%CO2	0.2	0.2	0.2
%O2	20.6	20.6	20.6
Pb	24.31	24.31	24.24
STATIC P	4.5	4.5	4.0
Cp	0.84	0.84	0.84
As	0.785	0.785	0.785
Vlc	5.1	6.0	2.5
Vm	35.44	28.84	28.89
DH	1.67	1.0	1.0
Yd	1.0078	1.0078	1.0078
Tm	84	81	87

CALCULATED RESULTS

Vwstd	0.24	0.28	0.12
Vmstd	28.30	23.11	22.83
Bwo	0.0084	0.0121	0.0051
AVG VEL ROOT 2	0.925	1.246	0.972
AVG TEMP 2	99	94	99
Md	28.86	28.86	28.86
Ms	28.76	28.72	28.80
Ps	24.64	24.64	24.53
Vs	58.97	79.19	62.07
Qa (acfm)	2,777	3,730	2,923
Qstd (dscfm)	2,143	2,889	2,252

Velocity and moisture data obtained from Conveying Air 2 Duct.

Combined Conveying Air 1 and 2

AVG TEMP	91	85	86
Qa (acfm)	7,503	8,341	7,405
Qstd (dscfm)	5,888	6,578	5,881

COORS BREWING COMPANY
 CAE Project No: 6265
 Crushed Can Conveyor System

Total Hydrocarbons Concentration
 (ppm as propane)

Run No.	1	2	3
Date (1992)	June 26	June 26	June 26
Start Time (approx)	12:30 PM	2:00 PM	3:10 PM
Stop Time (approx)	1:30 PM	3:00 PM	4:10 PM
dscfm*	5,888	6,578	5,881
Bwo	0.0084	0.0121	0.0051
Ethanol Correction Factor	2.36	2.36	2.36
ZERO I	0	1	2
CAL I	550	552	549
ZERO F	1	2	2
CAL F	552	549	555
ppm	53	72	78
CAL GAS	550	550	550
ppm, wet (drift calibrated)	52	70	76
ppm, dry	53	71	76
lb/dscf	6.02E-06	8.14E-06	8.70E-06
lb/hr	2.13	3.21	3.07
ton/yr	9.31	14.1	13.4
lb/hr, as Ethanol	5.02	7.58	7.24
ton/yr, as Ethanol	22.0	33.2	31.7

* The dscfm is the sum of Conveying Air Ducts 1 and 2.

COORS BREWING COMPANY
Project No. 6265
Whirlpool Vent 7

Moisture and Velocity Parameters

	Batch 1	Batch 1	Batch 2	Batch 2
	Quiescent and Drain	Fill	Quiescent and Drain	Fill
Moisture Run No.*	1	2	2	3
Date (1992)	July 2	July 2	July 2	July 2
Start Time (approx.)	11:52 AM	12:39 PM	12:39 PM	1:54 PM
Stop Time (approx.)	12:22 PM	1:09 PM	1:09 PM	2:24 PM
%CO2	0.0	0.0	0.0	0.0
%O2	20.9	20.9	20.9	20.9
Pb	24.30	24.30	24.30	24.30
STATIC P	0.0	0.0	0.0	0.0
Cp	N/A	N/A	N/A	N/A
As	2.182	2.182	2.182	2.182
Vlc	43.0	56.5	56.5	49.0
Vm	23.29	24.02	24.02	23.67
DH	1.7	1.7	1.7	1.6
Yd	1.0078	1.0078	1.0078	1.0078
Tm	80	87	87	91
saturated moisture value	2.911	2.672	3.169	4.772

CALCULATED RESULTS

Vwstd	2.02	2.66	2.66	2.31
Vmstd	18.73	19.05	19.05	18.65
Bwo (saturated)**	0.1198	0.1100	0.1304	0.1964
Bwo (actual)	0.0975	0.1225	0.1225	0.1101
AVG TEMP	114	111	117	132
Md	28.84	28.84	28.84	28.84
Ms	27.78	27.64	27.51	27.64
Ps	24.30	24.30	24.30	24.30
Vs***	15.81	16.15	13.77	21.73
Qa (acfm)	2,070	2,114	1,803	2,845
Qstd (dscfm)	1,396	1,413	1,175	1,833

* Moisture determination Run 2 was used for both Batch 1 Fill and Batch 2 Quiescent and Drain.

** Run 2 Batch 1 Fill was saturated. The saturated Bwo was used in all calculations.

*** Velocity of the duct was measured using a hot wire anemometer.

COORS BREWING COMPANY

CAE Project No: 6265

Whirlpool Vent 7

Total Hydrocarbons Concentration
(ppm as propane)

Run No.	Batch 1 Quiescent and Drain	Batch 1 Fill	Batch 2 Quiescent and Drain	Batch 2 Fill
Date (1992)	July 2	July 2	July 2	
Start Time (approx)	11:55 AM	12:20 PM	1:13 PM	4:20 PM
Stop Time (approx)	12:20 PM	12:40 PM	2:17 PM	4:40 PM
dscfm*	1,396	1,413	1,175	1,833
Bwo**	0.0975	0.1100	0.1225	0.1101
ZERO I	0	0	2	-1
CAL I	54.5	54.5	57	53.5
ZERO F	2	2	0	0
CAL F	57	57	55.5	56
ppm	2.05	9.10	3.35	4.98
CAL GAS	55.52	55.52	55.52	55.52
ppm, wet (drift calibrated)	1.06	8.22	3.36	4.96
ppm, dry	1.18	9.23	3.82	5.57
lb/dscf	1.34E-07	1.05E-06	4.37E-07	6.36E-07
lb/hr***	0.0112	0.0894	0.0308	0.0699
ton/yr***	0.0492	0.391	0.135	0.306
Total lb/batch	Batch 1 0.0485		Batch 2 0.0746	

* dscfm was measured using a hot wire anemometer

** The actual Bwo was used for Run 2.

*** Ethanol not present because grain not fermented.

COORS BREWING COMPANY
Project No. 6265
Wort Cooler

Molsture and Velocity Parameters

Run No.	1	2	3
Date (1992)	July 2	July 2	July 2
Start Time (approx.)	2:35 PM	5:06 PM	6:30 PM
Stop Time (approx.)	3:05 PM	5:36 PM	7:00 PM
%CO2	0.0	0.0	0.0
%O2	20.9	20.9	20.9
Pb	24.30	24.30	24.30
STATIC P	0.0	0.0	0.0
As	7.88	7.88	7.88
Vlc	10.0	8.5	11.0
Vm	23.94	24.10	26.32
DH	1.6	1.7	1.6
Yd	1.0078	1.0078	1.0078
Tm	92	81	78

CALCULATED RESULTS

Vwstd	0.47	0.40	0.52
Vmstd	18.84	19.33	21.22
Bwo	0.0244	0.0203	0.0238
AVG TEMP	100	96	101
Md	28.84	28.84	28.84
Ms	28.57	28.62	28.58
Ps	24.30	24.30	24.30
Vs*	5.33	5.08	5.61
Qa (acfm)	2,521	2,403	2,651
Qstd (dscfm)	1,882	1,815	1,977
Qa (acfm)**	5,042	4,807	5,302
Qstd (dscfm)**	3,764	3,631	3,955

* Velocity of the duct was measured using a hot wire anomometer.

** Wort Cooler has two stacks. Flows are doubled to reflect this.

COORS BREWING COMPANY

CAE Project No: 6265

Wort Cooler

Total Hydrocarbons Concentration
(ppm as propane)

Run No.	1	2	3
Date (1992)	July 2	July 2	July 2
Start Time (approx)	2:28 PM	5:26 PM	6:35 PM
Stop Time (approx)	3:28 PM	6:26 PM	7:35 PM
dscfm*	3,764	3,631	3,955
Bwo	0.0244	0.0203	0.0238
ZERO I	0	0	-1
CAL I	55.5	55.5	55
ZERO F	-1	-1	-1
CAL F	53.5	55	54.5
ppm	1	1	1
CAL GAS	55.52	55.52	55.52
ppm, wet (drift calibrated)	1	2	2
ppm, dry	1	2	2
lb/dscf	7.81E-08	2.61E-07	2.85E-07
lb/hr**	0.018	0.057	0.068
ton/yr**	0.077	0.249	0.297

* Wort Cooler has two stacks. Flows are doubled to reflect this.

dscfm was measured using a hot wire anemometer

** Ethanol not present because grain not fermented.

COORS BREWING COMPANY

Project No. 6265

TRUB Vessels

Moisture and Velocity Parameters

Run No.	1	2	3
Date (1992)	July 7	July 7	July 7
Start Time (approx.)	1:30 PM	3:00 PM	4:20 PM
Stop Time (approx.)	2:15 PM	3:45 PM	5:20 PM
%CO2	0.7	0.2	0.2
%O2	21.0	20.6	20.7
Pb	24.49	24.49	24.49
STATIC P	0.00	0.00	0.00
Vlc	85.3	26.7	40.0
Vm	28.57	28.60	38.15
DH	1.0	1.0	1.0
Yd	1.0078	1.0078	1.0078
Tm	96	102	103

CALCULATED RESULTS

Vwstd	4.02	1.26	1.88
Vmstd	22.44	22.22	29.59
Bwo	0.1518	0.0535	0.0598
Md	28.95	28.86	28.86
Ms	27.29	28.27	28.21
Ps	24.49	24.49	24.49

COORS BREWING COMPANY

Project No. 6265

TRUB Vessels

Total Hydrocarbons Concentration
(ppm as propane)

Run No.*	1	2	3
Date (1992)	July 7	July 7	July 7
Start Time (approx)	1:50 PM	3:50 PM	5:15 PM
Stop Time (approx)	1:53 PM	3:58 PM	5:20 PM
Barrels**	27.05	26.50	29.23
Bwo	0.1518	0.0535	0.0598
ZERO I	3	0	-2
CAL I	556	540	548
ZERO F	0	-2	-3
CAL F	540	548	548
ppm	498	468	480
CAL GAS	547.8	547.8	547.8
ppm, wet (drift calibrated)	498	471	480
ppm, dry	587	498	510
lb/dscf	6.70E-05	5.69E-05	5.83E-05
cu. ft/batch	113.0	110.7	122.1
lb/batch***	0.0076	0.0063	0.0071

* Concentrations of THC were taken only when the vessels were filling.

** The number of barrels was obtained from client data.

*** Ethanol not present because grain not fermented.

COORS BREWING COMPANY

Project No. 6265

Golden Beer Loadout

Moisture and Velocity Parameters

Run No.*	1	3	4
Date (1992)	July 11	July 13	July 13
Start Time (approx.)	9:18 AM	11:37 AM	4:48 PM
Stop Time (approx.)	9:52 AM	12:17 PM	5:13 PM
%CO ₂	96.0	98.5	99.5
%O ₂	1.0	0.5	0.0
Pb	24.38	24.40	24.40
STATIC P	0.04	0.05	0.05
Cp	0.84	1.0	1.0
As	0.123	0.123	0.123
Vlc	40.0	6.8	7.1
Vm	16.95	20.49	23.00
DH	1.0	1.0	1.0
Yd	1.0078	1.0078	1.0078
Tm	81	75	81
saturated moisture value	0.5601	0.504	0.5601

CALCULATED RESULTS

Vwstd	1.88	0.32	0.33
Vmstd	13.62	16.66	18.50
Bwo (saturated)**	0.0229	0.0229	0.0229
Bwo (actual)	0.1215	0.0188	0.0177
AVG VEL ROOT	0.406	0.516	0.520
AVG TEMP	64	59	64
Md	43.40	43.78	43.92
Ms	42.82	43.29	43.46
Ps	24.38	24.40	24.40
Vs	20.66	30.92	31.26
Qa (acfm)***	230	228	231
Qstd (dscfm)***	186	186	186

* Run 2 was not included in the results due to process problems.

** Run 1 had saturated moistures. The saturated Bwo was used in all calculations.

*** Runs 3 and 4 were averaged to obtain acfm and dscfm for Run 1.

COORS BREWING COMPANY

CAE Project No: 6265

Golden Beer Loadout

Total Hydrocarbons Concentration
(ppm as propane)

Run No.*	1	3	4
Date (1992)	July 11	July 13	July 13
Start Time (approx)	9:10 AM	11:20 AM	4:23 PM
Stop Time (approx)	10:20 AM	12:14 PM	5:17 PM
dscfm**	186	186	186
Bwo***	0.1215	0.0188	0.0177
Ethanol Correction Factor	2.36	2.36	2.36
ZERO I	0	0	1
CAL I	253	252	253
ZERO F	0	1	0
CAL F	253	253	245
ppm	223	243	248
CAL GAS	250	250	250
ppm, wet (drift calibrated)	220	240	249
ppm, dry	251	245	253
lb/dscf	2.86E-05	2.80E-05	2.89E-05
lb/hr	0.320	0.311	0.323
ton/yr	1.40	1.36	1.42
lb/hr, as Ethanol	0.754	0.735	0.763
ton/yr, as Ethanol	3.30	3.22	3.34

* Run 2 was not included in the results due to process problems.

** The dscfm from Runs 2 and 3 were averaged to obtain the dscfm for Run 1.

*** The actual Bwo was used for Run 1.

COORS BREWING COMPANY
Project No. 6265
Yeast Drying Plant

Moiature and Velocity Parameters

Run No.	1	2	3
Date (1992)	July16	July16	July20
Start Time (approx.)	12:02 PM	1:19 PM	9:07 AM
Stop Time (approx.)	1:02 PM	2:20 PM	9:52 AM
%CO ₂	4.7	5.3	10.0
%O ₂	19.9	19.8	18.6
Pb	24.46	24.46	24.51
STATIC P	0.0	0.0	0.0
As	0.0167	0.0167	0.0167
Vlc	141.1	145.2	142.2
Vm	27.76	27.88	27.49
DH	1.0	1.0	1.0
Yd	1.0078	1.0078	1.0078
Tm	76	82	68
saturated moisture value	3.081	3.259	2.672

CALCULATED RESULTS

Vwstd	6.64	6.83	6.69
Vmstd	22.59	22.44	22.75
Bwo (saturated)*	0.1260	0.1332	0.1090
Bwo (actual)	0.2272	0.2335	0.2273
AVG TEMP	116	118	111
Md	29.55	29.64	30.34
Ms	28.09	28.09	29.00
Ps	24.46	24.46	24.51
Vs**	7.34	7.29	8.99
Qa (acfm)	7	7	9
Qstd (dscfm)	5	5	6

* Runs 1, 2 and 3 had saturated moistures. The saturated Bwo was used in all calc

** Velocity of the duct was measured using a hot wire anomometer.

COORS BREWING COMPANY
 CAE Project No: 6265
 Yeast Drying Plant

**Total Hydrocarbons Concentration
 (ppm as propane)**

Run No.	1	2*	3
Date (1992)	July 16	July 16	July 20
Start Time (approx)	11:56 AM	1:19 PM	9:05 AM
Stop Time (approx)	12:56 PM	2:23 PM	10:08 AM
dscfm**	5	5	6
Bwo***	0.2272	0.2335	0.2273
Ethanol Correction Factor	2.36	2.36	2.36
ZERO I	83	118	33
CAL I	32,851	33,920	34,130
ZERO F	118	102	37
CAL F	33,920	33,571	34,031
ppm	27,899	25,646	25,498
CAL GAS	33,960	33,960	33,960
ppm, wet (drift calibrated)	28,362	25,782	25,399
ppm, dry	36,701	33,636	32,871
lb/dscf	4.19E-03	3.84E-03	3.75E-03
lb/hr	1.26	1.15	1.35
ton/yr	5.51	5.05	5.92
lb/hr, as Ethanol	2.97	2.72	3.19
ton/yr, as Ethanol	13.0	11.9	14.0

* During Run 2, the plant recirculated yeast.

** dscfm was measured using a hot wire anemometer

*** The actual Bwo was used for Runs 1, 2 and 3.

COORS BREWING COMPANY
CAE Project No: 6265-1

CALIBRATION DATA

5-4

Date: 04-17-89

Operator: C. T. Fulton

Meter Box No: NAPP D-1 Meter Box ΔH@: 1.177 Meter Box Yd 1.0040 Barometric Press.: 25.07

C	ΔH	Standard Meter Gas Volume ft ³			Meter Box Gas Volume ft ³			Std. Meter Temperature °F		Meter Box Temperature °F		Time θ	Yd	ΔH@
		Yds	Initial	Final	Vds Net	Initial	Final	In	Out	In	Out			
358	50.30	1.0000	0.000	11.127	10.127	941.86	952.20	68	64	66	105	78	915	9929
358	50.30	1.0000	0.000	21.285	10.158	952.70	962.83	68	64	66	106	78	92	240.9041
607	1.5	6.8	1.0000	0.000	11.842	965.215	976.315	68	64	66	110	80	95	15.0
607	1.5	6.8	1.0000	10.842	21.705	976.315	987.533	68	64	66	107	80	95	15.0
878	3.0	11.2	1.0000	0.000	11.362	990.045	1000.43	68	64	66	115	80	95	10.0
878	3.0	11.2	1.0000	10.362	20.765	1000.103	1010.765	68	64	66	111	80	95	10.0

Nomenclature

P₁ Barometric Pressure
 C Flow Rate (cfm)
 ΔH Orifice Pressure Differential ("H₂O)
 ΔP Inlet Pressure Differential ("H₂O)
 V₁ Volume Dry Gas Meter (ft)
 V₂ Volume Dry Standard (ft)
 Y₁ Meter Correction Factor (unitless)
 Y₂ Standard Meter Correction Factor (unitless)
 ΔH@ Orifice Pressure Differential that gave 0.75 cfm of air at 70° F and 29.92 in. Hg ("H₂O)

Calculations

$$Yd = \frac{Vd}{(Yds)} \left[\frac{Vd}{Vd} \right] \left[\frac{P_1 + \Delta P_{H_2O}}{P_1 + \Delta H@} \right]$$

$$\Delta H@ = \frac{0.0317 AF}{P_1 (T_d + 460)} \left[\frac{(T_d + 460) \theta}{(T_d + 460) \theta} \right]^2$$

$$Q = \frac{17.64 (Yds) (P_1)}{(T_d + 460) \theta}$$

DATE: 9-9-92

METER BOX Yd: 1.0100

METER BOX NUMBER: d-4

CLIENT/OWNER: Coors

JOB: 6253
6317

METER BOX VOLUME: 0

Vd	Q	QH	DP	Yds	METER TEST VOLUME		METER Vd		METER GAS VOLUME		METER NET Vd		NET TEST TEMPERATURES		DRY GAS TEMPERATURES		METER	
					INITIAL	FINAL	INITIAL	FINAL	INITIAL	FINAL	INITIAL	FINAL	OUT	IN	OUT	IN	TD	TIME
25.130	0.6044	1.50	-12.5	1.00	0.000	10.005	10.005	003.50000	013.226	9.660	9.660	82.0	82.0	82.0	94.0	89	91.5	13.54
25.130	0.6040	1.50	-12.1	1.00	0.000	10.005	10.005	013.22000	822.910	9.690	9.690	82.0	82.0	82.0	95.0	89	92.0	13.53
25.130	0.6047	1.50	-12.5	1.00	0.000	10.000	10.004	022.91000	832.610	9.700	9.700	82.0	82.0	82.0	95.0	91	93.0	13.53

FILE: 6253

Calc: 1-17-51

Operator: Samuel D. Dillinger

Meter Box No.: x Meter Box ΔH @: 1.751 Meter Box Yd: 5.919 Barometric Pressure: 24.84

				Standard Meter Gas Volume ft ³			Meter Box Gas Volume ft ³			Std. Meter Temperature °F		Meter Box Temperature °F						
Q	ΔH	ΔP	Yds	Initial	Final	Vds Net	Initial	Final	Vds Net	In	Out	Tds Avg	In	Out	Tds Avg	Time 0	Yd	ΔH@
25	3.0	-15.6	1.000	0	10.011	10.011	316.525	320.763	10.235	66	66	66	123	105	114	5.75	5957	1.761
25	3.5	-15.6	1.000	0	10.010	10.010	331.622	341.751	10.115	66	66	66	120.5	103	111.5	5.75	1.6923	1.768
25	1.5	-10	1.000	0	10.000	10.000	341.751	352.347	10.596	66	66	66	119	102	110.5	14.14	5927	1.555
25	1.8	-10	1.000	0	10.000	10.000	352.347	362.501	10.658	66	66	66	119	102	110.5	14.11	5928	1.540
25	1.5	-4.7	1.000	0	8.000	8.000	320.763	326.202	5.439	66	66	66	117	104	109.5	11.82	5917	1.729
25	1.5	-4.7	1.000	0	8.000	8.000	326.202	331.622	5.420	66	66	66	114	103	109.5	11.75	5925	1.725
									</									

Nomenclature

Pb Barometric Pressure
 Q Flow Rate (cfm)
 ΔH Orifice Pressure Differential (H₂O)
 ΔP Inlet Pressure Differential (H₂O)
 Vd Volume Dry Gas Meter (ft³)
 Vds Volume Dry Standard (ft³)
 Yd Meter Correction Factor (unitless)
 Yds Standard Meter Correction Factor (unitless)
 ΔH @ Orifice Pressure Differential that gave 0.75 cfm of air at 70°F and 29.92 inHg (H₂O)

Calculations

$$Yd = (Yds) \left[\frac{Vds}{Vd} \right] \left[\frac{Td + 460}{Tds + 460} \right] \left[\frac{Pb + \Delta P/13.6}{Pb + \Delta H/13.6} \right]$$

$$\Delta H@ = \frac{0.0317 \Delta H}{Pb(Td + 460) \left[\frac{(Tds + 460)^2}{(Vds)(Yds)} \right]}$$

$$Q = \frac{17.64 (Vds)(Pb)}{(Tds + 460)0}$$

Vacuum Gauge Calibration

Standard (Hg)	Vacuum Gauge
6	5
10	10
14	15
20	20
22	20.5

Thermometer Calibration

Standard	Inlet	Outlet
80	79	79
100	100	100
116	110	115
140	140	137

POST TEST CALIBRATION CHECK

Client/Owner: COORS

Project Number: 6265

Operator: Rich Hansen

Date: 8-28-92

Meter Box No.: X Meter Box Vacuum: 4 Meter Box Yd: 9867 Barometric Press.: 26.84

Q	ΔH	ΔP	Yds	Standard Meter Gas Volume ft ³			Meter Box Gas Volume ft ³			Std. Meter Temperature °F		Meter Box Temperature °F		Time 0	Yd	ΔH
				Initial	Final	Vds Net	Initial	Final	Vd Net	In	Out	In	Out			
.63	1.67	-80	1.00	0.0	10.00	10.00	668.19	679.22	1023	76	76	104	86	1320	.9846	1.67
.63	1.67	-80	1.00	0.0	10.00	10.00	679.42	689.76	1034	76	76	114	96	1323	.9864	1.6
.63	1.67	-80	1.00	0.0	10.00	10.00	689.76	700.18	1042	76	76	122	108	1327	.9882	1.6

Nomenclature

Pb	Barometric Pressure
Q	Flow Rate (cfm)
ΔH	Orifice Pressure Differential (°H ₂ O)
ΔP	Inlet Pressure Differential (°H ₂ O)
Vd	Volume Dry Gas Meter (ft ³)
Vds	Volume Dry Standard (ft ³)
Yd	Meter Correction Factor (unitless)
Yds	Standard Meter Correction Factor (unitless)
ΔH@	Orifice Pressure Differential that gave 0.75 cfm of air at 70°F and 29.92" Hg (°H ₂ O)

Calculations

Yd	=	(Yds)	$\left[\frac{Vds}{Vd} \right]$	$\left[\frac{Td + 460}{Tds + 460} \right]$	$\left[\frac{Pb + \Delta P / 13.6}{Pb + \Delta H / 13.6} \right]^2$
ΔH@	=	0.0317 ΔH	$\frac{Pb (Td + 460)}{(Yds) (Yds)}$	$\left[\frac{(Tds + 460) e}{(Yds) (Yds)} \right]$	
Q	=	17.64 (Vds) (Pb)	$\frac{17.64 (Vds) (Pb)}{(Tds + 460) e}$		

1.9.4.1

**VACUUM GRISE, CALIBRATION
STN (100) VAC GRISE**

	5.0	5.000	50	50.000	50.000
5.0	5.0	5.000	50	50.000	50.000
10.0	10.0	10.000	100	100	100
15.0	15.0	15.000	120	120	120
20.0	20.0	20.000	140	140	140
22.0	22.0	22.000	150	150	150
			160	160	160

DATE: 8/25/92

METER BOX Yd: 0.9921

METER BOX NUMBER: 0-5

OPERATOR: JEFFERY HOLMBERG

CLIENT/OWNER: COORS BREWING

JOBS: 60125

METER BOX VOLUME: 15

SP	Q	GH	dP	Yds	HET TEST VOLUME		HET Vd	GAS VOLUME		HET Vd	HET TEST TEMPERATURES		DRY GAS TEMPERATURES		Td	TIME	WT
					INITIAL	FINAL		INITIAL	FINAL		IN	OUT	IN	OUT			
25.030	0.5109	1.00	-4.9	1.00	0.000	10.009	10.009	578.000	589.025	10.125	72.0	72.0	85.0	81.00	83.0	16.30	0.9910
25.030	0.5119	1.00	-4.9	1.00	0.000	10.009	10.009	509.500	619.622	10.122	72.0	72.0	85.8	81.50	83.6	16.27	0.9907
25.030	0.4989	1.00	-4.9	1.00	0.000	10.000	10.000	595.200	605.315	10.115	72.0	72.0	85.0	81.00	83.0	16.53	0.9917

FILE: P01255 METHOD 5 AT SPENT GRAIN OUTLET

Scott Specialty Gases

Scott Environmental Technology, Inc.

1290 COMBERMERE STREET, TROY, MICHIGAN 48064 (313) 589-2950

Shipped From : Scott Michigan
Our Project # : 527476
Your P.O. # : 3114-11500

Customer :

C A E INSTRUMENT RENTAL
246 WOODWORK LANE
PALATINE, IL. 60067

++++ CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES +++++
PERFORMED ACCORDING TO SECTION 3.0.4
Certified Per Traceability
Protocol # 1

File # PO-1125

Certified Accuracy 1 ± NBS Traceable

Cylinder Pressure 1900 psig

Expiration Date : 2-27-93

Cylinder Number : ALM-023262

INSTRUMENTATION

REFERENCE STD

ANALYTICAL PRINCIPLE

FLAME IONIZATION DETECTOR

LAST CALIBRATION DATE
0-27-91

INSTRUMENT/SERIAL #
BECKMAN 400

CYLINDER NUMBER
CAL-2522 98.54 PPM
XA4113 48.40 PPM

ANALYZED CYLINDER

CERTIFIED CONC.
24.49 PPM

SRM # (CRM #)
2643

CYLINDER NUMBER
CAL-2522 98.54 PPM
XA4113 48.40 PPM

PROpane

BALANCE GAS : NITROGEN

DATE : 8-27-91

ANALYSIS

ZERO	TEST	REFERENCE	RESULTS
GAS	GAS	GAS	PPM
(mV)	(mV)	CONC.	PPM
0.00	25.30	98.54 PPM 100.00	98.54
0.00	25.30	100.00	97.54
0.00	25.30	100.00	93.54

CALCULATED 24.49
RESULTS 24.49
24.49

AVERAGE : 24.49 PPM

CALIBRATION CURVE 2 nd DEGREE

SRM #	CONC. (CRM #)	SPLIT	DVM	FITTED	PERCENT
	PPM	PT (%)	(mV)	VALUE	ERROR
2643	98.54	100	100.00	98.54	-0.00
	48.40	49	49.90	48.52	0.24
	25.80	26	26.60	25.75	-0.20
	10.36	11	10.50	10.20	-1.57
	0.00	0	0.00	0.00	0.00
		0		0.0000	0.00
		0		0.00	0.00

GMIS 10.36 LOW 10.50 10.20 -1.57

2643 98.54 100.00 98.54 -0.00

1 GMIS - GAS MANUFACTURER'S INTERNAL STANDARD of this Company for use with this analyzer. Do not replace the manufacturer's internal standard with this analyzer's internal standard.

Scott Specialty Gases

Scott Environmental Technology, Inc.

1290 COMBERMERE STREET, TROY, MICHIGAN 48064 (313) 589-2950

Shipped From : Scott Michigan

Our Project # : S30469

Your P.O. # : 3750-715

Customer :

C A E INSTRUMENT RENTAL
246 WOODWORK LANE
PALATINE, IL. 60067

1111 CERTIFICATE OF ANALYSIS - EPA PROTOCOL GASES 1111

PERFORMED ACCORDING TO SECTION 3.0.4

Certified Per Traceability Procedure # 61

Protocol # 1

Expiration Date : 6-3-93

Cylinder Number : ALM-010255

Cylinder Pressure : 1900 psig

File # PO-1733

Certified Accuracy 1 % NPS Traceable

INSTRUMENTATION

REFERENCE STD

ANALYTICAL PRINCIPLE

FLAME IONIZATION DETECTOR

LAST CALIBRATION DATE

10-25-91

INSTR/MODEL/SERIAL #

BECKMAN
400

CYLINDER
NUMBER

98.54 PPM
48.40 PPM

SRM #
(CRM #)

2643
GHIS

CERTIFIED
CONC.

55.52 PPM

ANALYZED CYLINDER

COMPONENT

PROPANE

BALANCE GAS : NITROGEN

ANALYSIS

DATE : 12-3-91

ZERO : GAS (aV)	TEST GAS (aV)	REFERENCE		RESULTS PPM
		CONC.	GAS	
0.00	57.00	98.54 PPM	100.00	98.54
0.00	57.00	100.00	100.00	98.54
0.00	57.00	100.00	100.00	98.54

CALCULATED
RESULTS
55.52

AVERAGE : 55.52 PPM

CALIBRATION CURVE

2 nd DEGREE

SRM # CONC. SPLIT DVM FITTED PERCENT
(CRM #) PPM PT (X) (aV) VALUE ERROR

2643	98.54	100	100.00	98.54	-0.00
	48.40	49	49.90	48.52	0.24
	25.80	26	26.60	25.75	-0.20
	10.36	11	10.50	10.20	-1.57
	0.00	0	0.00	0.00	0.00
	0	0	0.0000	0.00	0.00
	0	0	0.00	0.00	0.00

GHIS 10.36 LDM 10.50 10.20 -1.57

2643 98.54 100.00 98.54 -0.00

The only liability of this Company for gas which fails to comply with this analysis shall be replacement thereof by the Company without extra charge.

Our Project: 1 : 527476
Your P.O. # : 3114-11500
Expiration Date : 7-27-93
Cylinder Number : ALH-023274
Cylinder Pressure : 1900 psig

1290 COMMERCE STREET, TROY, MICHIGAN 48064 (313) 589-2860

Customer: C & E INSTRUMENT RENTAL
246 WOODBONE LANE
PALMISTINE, IL. 60667

1111 CERTIFICATE OF ANALYSIS - EPA METHOD 2100
PERFORMED ACCORDING TO SECTION 3.0.4
Procedure # 61
Certified Per Traceability
Protocol # 1
File # PO-1135
Certified Accuracy 1.2 NDS Traceable

ANALYZED CYLINDER

COMPONENT	CERTIFIED CONC.	SRM # (CRM #)	CYLINDER NUMBER	CONC.
PROPANE	85.52 PPM	2643	CAL-2522	98.54 PPM
		6N15	1A4113	48.40 PPM

BALANCE GAS: NITROGEN

INSTRUMENTATION

REFERENCE	INSTRUMENT/Serial	TEST CALIBRATION DATE
	BECKMAN	8-27-91
	400	

ANALYTICAL PRINCIPLE
FLAME IONIZATION DETECTOR

DATE: 8-27-91

ANALYSIS

ZERO GAS (mV)	TEST GAS (mV)	REFERENCE GAS CONC.	RESULTS PPM	RESU. IS PPM
0.00	87.10	98.54 PPM 100.00	85.52	98.54
0.40	87.10	100.00	85.52	98.54
0.80	87.10	100.00	85.52	98.54

Calculated 85.52
22.75
85.52

85.52 PPM

CALIBRATION CURVE 2nd DERIV

SRM # (CRM #)	CONC. PPM	SPLIT RATIO (mV)	2nd DERIV VALUE	FITTED PERCENT ERROR
2643	98.54	10	100.00	98.54 -6.00
	48.40	47	49.90	48.52 0.74
	25.80	25	26.60	25.75 -0.20
	10.36	11	10.50	10.29 -1.57
	0.00	0	0.00	0.00 0.00
		0	0.0000	0.00 0.00
6N15	10.36	10	10.50	10.29 -1.57
2643	98.54	100.00	98.54	98.54 -6.00

ANALYST: [Signature] DATE: 8-27-91
I, [Signature], certify that the analysis was performed in accordance with the methods specified in the Certificate of Analysis and that the results are accurate and reliable.

1280 COMBERMERE STREET, INC., MONTGOMERY, ALA. 36104

Operation Date: 12-27-53

Model Number: M-023245

Cylinder Pressure: 1900 psig

Customer: C & E INSTRUMENT RENTAL
246 WOODWARD LANE
PALATKA, FL. 32909

1.1.1 CERTIFICATE OF ANALYSIS - 2.3.1.1.1

PERFORMANCE ACCORDING TO SECTION 3.0.4

Procedure 1.6

Cert. to Per Traceability

1.000 1.1

File # FJ-145

Certified Accuracy 1.1785 In. readable

INSTRUMENTATION

REFERENCE SIDE

LATERALITY

LO DATE

INSTRUMENT SERIAL #

1-1-91

CYLINDER

NUMBER

BECKMAN

40C

1002359

CONC.

48.5 PPM

48.2 PPM

SEN #

(CUM #)

2645A

(MS)

CERTIFIED

CONC.

251.4 PPM

COMPONENT

PROPANE

BALANCE GAS: NITROGEN

DATE 8-27-51

ANALYSIS

TEST	GAS	RESULTS	REFERENCE	
			CONC.	GAS (AV)
0.25	50.50	251.4	498.5 PPM	100.00
0.50	50.50	251.4	100.00	100.00
0.00	50.50	251.4	100.00	100.00

CALCULATED RESULTS
251.4
251.4
251.4

AVERAGE: 251.4 PPM

CLINATION JURY

1st DEGREE

SRN #	3M. SPL. PP	IMP PT (X)	IMP VALUE	1ST DEGREE
2645A	40.5	10.20	498.5	-0.00
	12.2	38.20	189.9	0.40
	10.0	20.30	100.6	0.58
	98.14	20.38	98.58	0.04
	1.000	0.000	0.0000	0.00
	0	0	0.000	0.00
	0	0	0.00	0.00

2643	9.54	1.11	9.90	98.50	0.94
2645A	40.5	10.20	498.5	-0.00	

[Handwritten signature]

1 ENT'S - GAS MANUFACTURER'S INTEGRAL ACCURACY - this Company's Responsibility - this Company's Responsibility

1290 CAMDEN STREET, TROY, MICHIGAN 48064 (313) 584-2350

Your P.O. # 3114-11500

Expiration Date : 2-27-93

Customer :
C A E INSTRUMENT RENTAL
246 WOODWORK LANE
PALATINE, IL. 60067

1100 CERTIFICATE OF ANALYSIS - EPA FROMGAS GASES 1111
PERFORMED ACCORDING TO SECTION 3.0.4
Procedure # 61

Cylinder Number ALN-023246

Certified Per Traceability
Protocol # 1

File # PD-1154

Cylinder Pressure 1900 psig

Certified Accuracy 1% NUS Traceable

GAS ANALYZER

REFERENCE STD

COMPONENT	CERTIFIED CONC	SRM # (CRM #)	CYLINDER NUMBER	CONC.
PROPANE	850.2 PPM	2446	AOL-18432	973.2 PPM
		751151	IA-4258	279.7 PPM

MAKE/MODEL/SERIAL #
RECLMAN/400/1002059

LAST CALIBRATION DATE
6-20-91

ANALYTICAL PRINCIPLE

FLAME IONIZATION DETECTOR

BALANCE GAS : NITROGEN

DATE : 8-27-91

ANALYSIS

TEST	RESULTS	REFERENCE	RESULTS
GAS (mV)	PPM	GAS CONC.	GAS PPM
0.0C	84.20	973.3 PPM	96.40
0.0C	84.20		96.40
0.00	84.20		96.40

CALCULATED RESULTS
850.2
850.2
850.2

AVERAGE : 850.2 PPM

CALIBRATION CURVE

SRM # (CRM #)	CONC. PPM	SPLIT PT (%)	DVM (mV) VALUE	FITTED PERCENT
1012	100	100.00	1012	0.00
2446	973.2	96	96.40	975.1
	799.8	79	79.10	800.3
	279.7	28	27.60	279.7
	189.2	19	18.60	188.7
	0.0000	0	-0.01	0.0000
		0		0.00

189.2	LOW	18.60	188.7	-0.1
2446	973.2	HIGH	96.40	975.0

Signature
I, DAVID S. GAS MANUFACTURER'S INTERNAL STANDARD

ANALYTICAL REPORT - cont'd

C A E INSTRUMENT RENTAL

Date: 6/2/92Our Project No.: 0537496Your P.O. No.: 5446-71500

Cyl. No. _____	Analytical Accuracy $\pm 1\%$ AMG
Component	Concentration

PROPANE 848.0PPM

NITROGEN BALANCE

K013320, K003637

ACUBLEND MASTER GAS

Cyl. No. _____	Analytical Accuracy $\pm 1\%$ AMG
Component	Concentration

PROPANE 547.8PPM

NITROGEN BALANCE

ALM023210, ALM010029, ALM008898

ACUBLEND MASTER GAS

Cyl. No. _____	Analytical Accuracy _____
Component	Concentration

Analyst L. J. T. R.

Cyl. No. _____	Analytical Accuracy $\pm 1\%$ AMG
Component	Concentration

PROPANE 84.49PPM

NITROGEN BALANCE

ALM023663, ALM008666, ALM005045

ACUBLEND MASTER GAS

Cyl. No. _____	Analytical Accuracy $\pm 1\%$ AMG
Component	Concentration

PROPANE 848.0PPM

NITROGEN BALANCE

AAL2517, AAL12337, ALM010242

ACUBLEND MASTER GAS

Cyl. No. _____	Analytical Accuracy _____
Component	Concentration

Approved By J. Shapiro

SCOTT ENVIRONMENTAL TECHNOLOGY, INC.

NATIONAL SPECIALTY

GASES

NATIONAL SPECIALTY GASES
P.O. Office Box 10013
Research Triangle Park, NC 27709
Telephone (919) 544-5722

CERTIFICATE OF ANALYSIS-EPA PROTOCOL MIXTURESREFERENCE # 89 11149 CYLINDER # CC38971 CYLINDER PRESSURE 2000 psiaEXPIRATION DATE 9/27/92 BATCH # _____ LAST ANAL. DATE 3/7/91CUSTOMER: CLEAN AIR ENGINEERING P.O.#: 1679-SFL
METHOD: EPA PROTOCOL # 2.0.7 G-1STANDARDSRM 2647AYL # FF-26944CONC. 2446 PPMINSTRUMENT
COMPONENTBECKMAN TMCMODEL 400SERIAL# 1003032LAST CAL 1/2/91COMPONENT C3H8REPLICATE CONC.MEAN CONC. 2462 PPMDATE 3/7/91

DATE

2476 PPM2458 PPM2452 PPM

COMPONENT

REPLICATE CONC.

MEAN CONC. _____

DATE _____

DATE

COMPONENT

REPLICATE CONC.

MEAN CONC. _____

DATE _____

DATE

ANALYZE GAS NITROGEN

THIS REPORT STATES ACCURATELY THE RESULTS OF THE INVESTIGATION MADE UPON
THE MATERIALS SUBMITTED TO THE ANALYTICAL LABORATORY. EVERY EFFORT HAS
BEEN MADE TO DETERMINE OBJECTIVELY THE INFORMATION REQUESTED; HOWEVER, IN

NATIONAL SPECIALTY GASES

NATIONAL SPECIALTY

GASES

Office Box 10007

Ch. Triangle Park, NC 27709

phone (919) 844-3772

CERTIFICATE OF ANALYSIS-EPA PROTOCOL MIXTURES

REFERENCE # 88-10470 CYLINDER # CC-92763 CYLINDER PRESSURE 2000 psia

EXPIRATION DATE 7/3/92 BATCH # _____ LAST ANAL. DATE 1/3/91

CUSTOMER: CLEAN AIR P.O.# _____
METHOD: EPA PROTOCOL # 2.0.7 G-1

STANDARD 1625B

CLM78a

CONC. 250 PPM

INSTRUMENT BECKMAN CHEMILUMINESCENT

WAVELENGTH 751A

TRIAL# 0100532

TEST CAL 10/2/90

COMPONENT NO REPLICATE CONC.

CAN CONC. <u>223 PPM</u>	DATE <u>12/26/90</u>	DATE <u>1/3/91</u>
	<u>224 PPM</u>	<u>221 PPM</u>
	<u>224 PPM</u>	<u>221 PPM</u>
	<u>225 PPM</u>	<u>223 PPM</u>

COMPONENT _____ REPLICATE CONC.

CAN CONC. _____ DATE _____ DATE _____

COMPONENT _____ REPLICATE CONC.

CAN CONC. _____ DATE _____ DATE _____

GLANCE GAS NITROGEN

THIS REPORT STATES ACCURATELY THE RESULTS OF THE INVESTIGATION MADE UPON MATERIALS SUBMITTED TO THE ANALYTICAL LABORATORY. EVERY EFFORT HAS BEEN MADE TO DETERMINE OBJECTIVELY THE INFORMATION REQUESTED; HOWEVER, IN CONNECTION WITH ITS RENDERING OF THIS REPORT, THERE SHALL BE NO LIABILITY IN EXCESS OF ITS ESTABLISHED CHARGE FOR THE SERVICE. ANY USE OF THIS REPORT OR THE INFORMATION CONTAINED HEREIN SHALL BE AT THE SOLE RISK OF THE USER.

02013

NATIONAL SPECIALTY GASES
Post Office Box 12013
Research Triangle Park, NC 27709
Telephone (919) 544-3772

NATIONAL SPECIALTY
GASES

REPLICATE DATA COMPONENT NO

12/26/90

1/3/91

Z O R 405.5 C 363.5

Z O R 417.5 C 369

R 406.5 Z O C 364.5

R 419 Z O C 371

Z O C 365 R 406

Z O C 375 R 420.5

REPLICATE DATA COMPONENT

Z R C

Z R C

R Z C

R Z C

Z C R

Z C R

REPLICATE DATA COMPONENT

Z R C

Z R C

R Z C

R Z C

Z C R

Z C R

Z=ZERO C=CANDIDATE R=REFERENCE

ANALYST Michael J. He

CERTIFICATION

COORS BREWING COMPANY
CAE Project No: 6265-1
Solvent Calibration Data
September 30, 1992

Trial	Ethanol in grams	lb/dscf Ethanol	FID ppm	RF(1)
1	0.0013	5.41E-06	20.5	2.31
2	0.0045	1.87E-05	72	2.28
3	0.0115	4.78E-05	173	2.42
4	0.0116	4.83E-05	172.5	2.45
5	0.0203	8.45E-05	298.5	2.48
6	0.0452	1.88E-04	728	2.26
7	0.1146	4.77E-04	1839	2.27
8	0.1234	5.13E-04	1,989.6	2.26
9	0.1951	8.12E-04	2969	2.39
10	0.7986	3.32E-03	11,613.0	2.51

Average 2.36

Note: RF(1) is a response factor based on lb/dscf

All samples are for 15 minutes with a flow rate of 1 liter/minute

COORS BREWING COMPANY
CAE Project No: 6265-1

FIELD DATA

5-5

Moisture Determination Field Data Sheet

Run: R-1

Location: BTL LINE

Client	COORS	Project Number	6265
Plant	GOLDEN CO	Unit	BOTTLE LINE
Date	6-25-92	Interlock/Stack	
Meter Operator	J. MOLINARO		
Probe Operator	M. HYNES		

Sample Box Number	KNOCK OUTS	
Pyrometer Number	F58	
Meter Box Number	X	
Meter $\Delta H @$	1.6056	Meter Y_d 1.0112

Leak Rate Before:	0	cc/m	cl/m @	15	"Hg
Leak Rate After:	0	cc/m	cl/m @	4	"Hg

Ambient Temp. (°F)	73	Bar. Press. (in. Hg)	24.46
Assumed Moisture (%)			

Heater Box Setting	NA	Probe Heater Setting	NA
Probe Length	2'	Probe Number	NA
Probe Material	SS		

IGS Bag ID Number		R-1 Bottle LWC	
% O ₂	20	% CO ₂	0.3
H ₂ O (ml)	0	Silica Gel (gm)	5.3
Total V _{ic}		5.3	

Start Time: 920	AM / PM	Stop Time: 1005	AM / PM
-----------------	---------	-----------------	---------

Schematic of Testing Location			Method 4
Area (ft ²)	Port Len. (in.)	IN	OUT
9.621	1 1/2		
Filter Material			NA

Traverse Point Number	Min/pt Σ Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume		Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
						Gas Sample Volume V _m (ft ³) Circle one: (L) (ft ³)	Inlet T _{m in} (°F)	Outlet T _{m out} (°F)			
X	5	0	NA	42	1.0	958.40	961.85	92	78	NA	B.W. = 1.0%
	10	0		42		965.36		98	80		Dry. FM = 20.286
	15	0		42		968.84		100	82		
	20	0		42		972.34		102	84		
	25	0		46		975.88		108	86		
	30	0		46		979.34		110	90		
	35	0		48		982.81		112	92		
	40	0		48		986.27		112	93		
	45	0		48		989.72		114	94		
Average							31.32		96		
Total									1727		

LOC: 11.0 T141 - A V1 1000

Moisture Determination Field Data Sheet

Location: Bottle Line Run: 22

Client	COORS	Project Number	6265
Plant	Golden CO	Unit	Bottle Line
Date	6-25-92	Inlet/Outlet/Stack	
Meter Operator	J. MOLINARO		
Probe Operator			

Sample Box Number	KNOCKOUTS
Pyrometer Number	N/A
Meter Box Number	X
Meter ΔH@	1.6056 Meter Y ₀ 1.0112

Leak Rate Before:	0	cc/m	cl/m	@	15	"Hg
Leak Rate After:		cc/m	cl/m	@		"Hg

Schematic of Testing Location

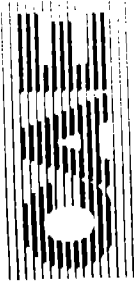
First point all the way IN OUT Method 4

Area (ft ²)	Port Len. (in.)	Gas Flow IN OUT
9.621	1 1/2	

Filter Material: N/A

Ambient Temp. (°F)	76	Bar. Press. (in. Hg)	24.46
Assumed Moisture (%)			
Heater Box Setting	1A	Probe Heater Setting	1A
Probe Length	3'	Probe Number	2A
Probe Material	SS		
IGS Bag ID Number	R-2		
% O ₂	20	% CO ₂	28
H ₂ O (ml)	0	Silica Gel (gm)	3.8
Total V _c			
Start Time:	10:42 AM	Stop Time:	11:27 AM

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
						Initial Volume Gas Sample Volume V _m (lit) (lit ³)	Inlet T _m (°F)	Outlet T _m (°F)	
4	5	0	NA	38	1.0	994.52	108	98	NA
	10	0		38		997.93	112	98	
	15	0		40		001.37	114	100	
	20	0		44		004.85	118	100	
	25	0		44		008.30	118	100	
	30	0		44		011.92	118	102	
	35	0		44		1015.46	118	102	
	40	0		46		1019.03	120	102	
	45	0		46		1022.623	120	102	
Average						31.583		108.33	
Total						1490			



Location: Bottle Line Run: 6-25

Velocity Determination Field Data Sheet

Page of

Client	COORS	Project Number	6265
Plant	GOLDENCO	Unit	BOTTLE LINE
Date	6-25	Inlet/Outlet/Stack	
Data Recorder	JEFF MOLINARO		
Probe Operator	MARTIN		

Schematic of Testing Location

First point all the way IN OUT

Area (ft²) 9.621

Port Len (in) 1 1/2

Gas Flow IN OUT

Ambient Temp. (°F)	<u>73</u>	Bar. Press. (in. Hg)	<u>24.46</u>
IGS Bag ID Number			
% O ₂		% CO ₂	
% Moisture:		Assumed/Measured	
Start Time		AM/PM	
Stop Time			

Pyrometer Number	<u>6265</u>	Pilot Cp	<u>0.4</u>
Pilot Leak Check:	<u>✓</u>	Before	<u>✓</u>
Static Pressure (inches H ₂ O)	<u>0.6</u>	After	

B-1

Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)
1-1	.54	73	1-1	.54	74
2	.55	73	2	.53	73
3	.53	73	3	.43	73
4	.45	73	4	.36	72
5	.41	73	5	.47	72
6	.47	73	6	.51	72
7	.52	73	7	.49	72
8	.49	73	8	.40	72
2-1	.45	73	2-1	.47	77
2	.44	73	2	.47	77
3	.45	73	3	.46	77
4	.5	73	4	.46	77
5	.5	73	5	.49	77
6	.52	72	6	.56	77
7	.6	72	7	.58	77
8	.42	72	8	.42	77
9					
Total			11.226		
Average			0.7016		

B-2

Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)
1-1	.54	73	1-1	.54	73
2	.53	73	2	.53	73
3	.44	73	3	.44	73
4	.44	73	4	.44	73
5	.51	73	5	.51	73
6	.52	73	6	.52	73
7	.54	73	7	.54	73
8	.44	73	8	.44	73
2-1	.52	73	2-1	.52	73
2	.44	78	2	.44	78
3	.46	78	3	.46	78
4	.51	78	4	.51	78
5	.50	78	5	.50	78
6	.60	78	6	.60	78
7	.6	78	7	.6	78
8	.45	78	8	.45	78
9					
Total			11.326		
Average			.7079		

75.

Orsat Readings

Page _____ of _____

Client <u>COORS</u>	Project Number <u>6265</u>
Plant <u>Golden Co</u>	Unit <u>BOTTLE LINE</u>
Date <u>6-25-92</u>	Fuel Type _____
Orsat ID _____	Leak Check? ☒

$$F_o = \frac{20.9 - \%O_2}{\%CO_2}$$

$F_o = 1.083 \text{ to } 1.230$
(for bituminous coal)

Run Number	Location	Bag ID	Trial	Percent CO ₂	Percent CO ₂ + O ₂	Percent O ₂	F _o	Sample Time	Analysis Time	Analyst
R-1			1	.8	20.8	20		9:20-10:05	10:30	JW
			2	.8	20.8	20				
			3	.8	20.8	20				
			Avg.	.8	20.8	20				
R-2			1	.8	20.8	20		10:42-11:50	11:50	JW
			2	.8	20.8	20				
			3	.8	20.8	20				
			Avg.	.8	20.8	20				
R-3			1	.8	21.2	20.4		11:52	13:00	MH
			2	.9	21.3	20.4				
			3	.9	21.3	20.4				
			Avg.	.9	21.3	20.4				
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							

BOTTLE LINE
VENT



Moisture Determination Field Data Sheet

Location: Cam Filler Line Run: 2

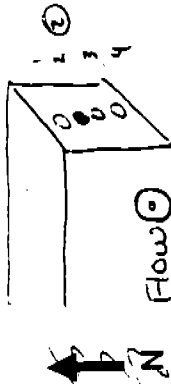
Page 1 of 1

Client <u>COORS</u>	Project Number <u>6265</u>
Plant <u>Golden Co</u>	Unit <u>Cam Filler Line</u>
Date <u>6-23-92</u>	Inter <u>Outlet/Stack</u>
Meter Operator <u>Jeff</u>	
Probe Operator	

Sample Box Number <u>R-2</u>	Meter Yd <u>1.0112</u>
Pyrometer Number <u>D03</u>	
Meter Box Number <u>X</u>	
Meter ΔH @ <u>1.6056</u>	

Leak Rate Before: <u>0</u> cc/m cfm @ <u>15</u> "Hg
Leak Rate After: <u>0</u> cc/m cfm @ <u>3</u> "Hg

Schematic of Testing Location



First point all the way IN	OUT	Method 4
Area (ft ²) <u>12</u>	Port Len. (in.) <u>1 1/2"</u>	Gas Flow IN OUT
Filter Material <u>NA</u>		

Ambient Temp. (°F) <u>76</u>	Bar. Press. (in. Hg) <u>24.43</u>
Assumed Moisture (%)	

Heater Box Setting <u>NA</u>	Probe Heater Setting <u>N/A</u>
Probe Length <u>3'</u>	Probe Number <u>6555-3 (H)</u>
Probe Material <u>SS</u>	

IGS Bag ID Number <u>R-2 Filler Line</u>	
% O ₂ <u>20.9</u>	% CO ₂ <u>0.3</u>
H ₂ O (ml) <u>0</u>	Silica Gel (gm) <u>4.1</u>
Total V _g	

Start Time: <u>400</u> AM <u>PM</u>	Stop Time: <u>445</u> AM <u>PM</u>
-------------------------------------	------------------------------------

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume		Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
						Gas Sample Volume V _m (ft ³)	Circle one: (L) (ft ³)	Inlet T _m in (°F)	Outlet T _m out (°F)		
2-1	5	0	NA	52	1.0	895.47	895.47	106	92	NA	895.47
	10	0		53		898.91	898.91	110	94		D2:FM-26756
	15	0		54		902.39	902.39	112	94		
	20	0		56		905.87	905.87	112	94		
	25	0		54		909.35	909.35	112	94		
	30	0		52		912.84	912.84	112	94		
	35	0		55		916.28	916.28	112	96		✓
	40	0		57		919.82	919.82	112	96		
	45	0		57		923.135	923.135	112	96		
Average						31.08					
Total											

Moisture Determination Field Data Sheet

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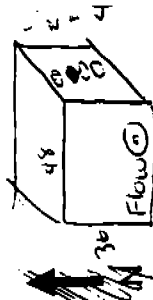
Location: Caniller Inter Run: 3

Client	GOORS	Project Number	2205
Plant	Goldens	Unit	
Date	6-23-92	InterQual	stack
Meter Operator	Jeff		
Probe Operator			

Sample Box Number	-	Meter Ya	1.0112
Pyrometer Number	DO-3		
Meter Box Number	X		

Leak Rate Before:	0	cc/m	cf/m	@	15	"Hg
Leak Rate After:	0	cc/m	cf/m	@	4	"Hg

Schematic of Testing Location



Area (ft ²)	12	Port Len. (in.)	1 1/2	Gas Flow	IN	OUT
Filter Material						

Ambient Temp. (°F)	77	Bar. Press. (in. Hg)	24.43
Assumed Moisture (%)			

Heater Box Setting	NA	Probe Heater Setting	6
Probe Length	3'	Probe Number	CS-1135-03
Probe Material	SS		

IGS Bag ID Number	D-3	CAN FILLER LINE	
% O ₂	20.9	% CO ₂	0.5
H ₂ O (ml)	0	Silica Gel (gm)	4.2
Total V _c			

Start Time:	5:17	AM (PM)	PM	Stop Time:	6:02	AM (PM)	PM
-------------	------	---------	----	------------	------	---------	----

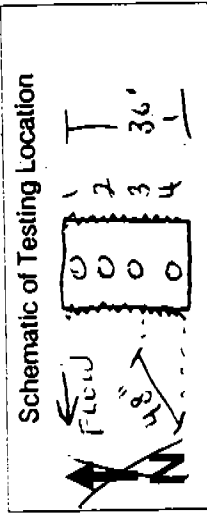
Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume Gas Sample Volume V _m Circle one: (L) (ft ³)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
							Inlet T _{m in} (°F)	Outlet T _{m out} (°F)		
2-1	5	0	NA	52	1.0	926.90	104	94	NA	Burn = 0.08
	10	0		46		930.35	112	96		DOCEM = 26445
	15	0		46		933.845	112	96		
	20	0		46		937.33	114	96		
	25	0		46		940.86	114	98		
	30	0		46		944.30	114	98		
	35	0		46		947.98	114	98		
	40	0		46		951.55	114	98		
	45	0		47		955.15	116	98		
Average							31.85		(105)	
Total										

Velocity Determination Field Data Sheet

Location: _____ Run: 1

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Client CIGARS Project Number 6265
 Plant Golden Co Unit CAN LINE
 Date 6-23 Inlet/Outlet/Stack
 Data Recorder MARVIN HYNES
 Probe Operator JEFF MOLUARO



Ambient Temp. (°F) 76 Bar. Press. (in. Hg) 24.43
 IGS Bag ID Number
 % O₂ % CO₂
 % Moisture: Assumed/Measured
 Start Time AM/PM Stop Time AM/PM

Pyrometer Number _____ Pilot Cp 84
 Pilot Leak Check: ☒ Before ☒ After
 Static Pressure (inches H₂O) (34) .2

First point all the way (IN) OUT
 Area (ft²) 48.36 Port Len (in) 1 1/4
 Gas Flow IN OUT
12 FL2

1405 R-1				R-2				R-3			
Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)
1-1	.62	75	1-1	.00	79	1-1	.00	77	1-1	.00	77
2	.38	75	2	.60	79	2	.05	77	2	.05	77
3	.28	75	3	.39	79	3	.35	76	3	.35	76
4	.21	75	4	.21	79	4	.20	76	4	.20	76
2-1	.60	75	2-1	.71	79	2-1	.75	76	2-1	.75	76
2	.75	75	2	.72	79	2	.74	76	2	.74	76
3	.70	75	3	.68	78	3	.68	76	3	.68	76
4	.44	75	4	.45	78	4	.43	76	4	.43	76
3-1	.76	75	3-1	.65	77	3-1	.68	76	3-1	.68	76
2	.68	75	2	.66	77	2	.68	76	2	.68	76
3	.56	75	3	.64	77	3	.63	76	3	.63	76
4	.47	75	4	.52	77	4	.51	76	4	.51	76
4-1	.45	75	4-1	.66	76	4-1	.65	76	4-1	.65	76
2	.52	75	2	.58	76	2	.55	76	2	.55	76
3	.51	75	3	.56	76	3	.46	76	3	.46	76
4	.29	75	4	.25	76	4	.28	76	4	.28	76
Total 11.357				11.759				11.759			
Average 0.710				0.745				0.735			

Orsat Readings

Page _____ of _____

Client <u>COORS BREWING</u>	Project Number <u>6265</u>	$F_o = \frac{20.9 - \%O_2}{\%CO_2}$ $F_o = 1.083 \text{ to } 1.230$ (for bituminous coal)
Plant <u>GOLDEN, CO</u>	Unit <u>CAN LINE</u>	
Date <u>23 JUNE 92</u>	Fuel Type <u>NA</u>	
Orsat ID _____	Leak Check? <u>OK</u>	

Run Number	Location	Bag ID	Trial	Percent CO ₂	Percent CO ₂ + O ₂	Percent O ₂	F _o	Sample Time	Analysis Time	Analyst
R-1	CAN LINE	R-1	1	.2	21.0	20.8		1400	1530	JM
			2	.2	20.8	20.6				
			3	.3	21.1	20.8				
			Avg.	.2	21.1	20.8				
R-2	CAN LINE	R-2	1	.4	21.2	20.8		1530	1645	MH
			2	.2	21.0	20.8				
			3	.2	21.2	21.0				
			Avg.	.3		21.0	20.9 KW			
R-3	CAN LINE	R-3	1	.2	21.0	20.8		1700	1805	MH
			2	.4	21.2	21.0	20.9 KW			
			3	.2	21.2	21.0				
			Avg.	.3		21.0	20.9 KW			
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							



Moisture Determination Field Data Sheet

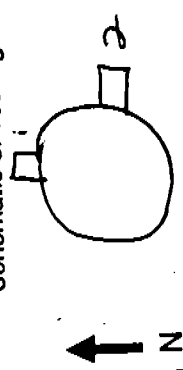
Location: Golden Co Run. 6-24-92

Client Golden Co Project Number 6265
 Unit BOULDER VENT
 Date 6-24-92 Inlet/Outlet Stack
 Meter Operator Jeff
 Probe Operator

Sample Box Number D-1
 Pyrometer Number D-5
 Meter Box Number D-5
 Meter ΔH @ 1.616 Meter Y_d 1.0078

Leak Rate Before: 0 cc/m d/m @ 15 "Hg
 Leak Rate After: 0 cc/m d/m @ 4 "Hg

Schematic of Testing Location



First point all the way IN OUT Method 4
 Area (ft²) 1.147 Port Len. (in.) 1 1/2 Gas Flow IN OUT
 Filter Material NA

Ambient Temp. (°F) 82 Bar. Press. (in. Hg) 24.28
 Assumed Moisture (%)

Heater Box Setting NA Probe Heater Setting NA
 Probe Length 3' Probe Number —
 Probe Material SS

IGS Bag ID Number
 % O₂ 16.3 % CO₂ 2.46 % H₂O 1.00
 H₂O (ml) 0 Silica Gel (gm) 6
 Total V_c 6

Start Time: 10:15 AM / PM Stop Time: 11:06 AM / PM
 10:21

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp, T _s (°F)	Bath Temp, (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume		Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
						Gas Sample Volume V _m	Circle one: (L) (ft ³)	Inlet T _{m in} (°F)	Outlet T _{m out} (°F)		
5	5	2	NA	40	1.0	596.36	596.36	82	80	NA	8.00 = 1370
10	10	2		40		599.35	599.35	83	80		0.25 FM = 1317
15	15	2		42		602.32	602.32	87	81		
20	20	2		42		605.28	605.28	88	81		
25	25	2		42		608.50	608.50	90	83		
30	30	2		44		611.27	611.27	92	84		
35	35	2		46		614.30	614.30	93	85		
40	40	2		48		617.33	617.33	94	86		
45	45	2		48		620.38	620.38	96	87		
						27007	27007				
Average											
Total											

Location: Bowl Vent Run: Z

Moisture Determination Field Data Sheet

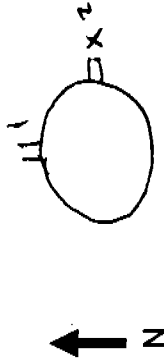
Page 1 of 1

Client: COORS BREWING Project Number: 6265
 Plant: COVINGTON, CO. Unit: BOWL VENT
 Date: 24 JUN 92 Inlet/Outlet: Stack
 Meter Operator: J. MOWARD
 Probe Operator: _____

Sample Box Number: D-5 KNOCK-OUTS
 Pyrometer Number: D-5
 Meter Box Number: D-5
 Meter ΔH : 1.676 Meter Y_0 : 1.0070

Leak Rate Before: 0 cc/m 0 in. Hg
 Leak Rate After: 0 cc/m 0 in. Hg

Schematic of Testing Location



First point all the way IN OUT Method 4

Area (ft²): 1.147 Port Len. (in.): 1 1/2 Gas Flow: OUT
 Filter Material: NA

Ambient Temp. (°F): 82 Bar. Press. (in. Hg): 24.28
 Assumed Moisture (%): 1.5

Heater Box Setting: NA Probe Heater Setting: NA
 Probe Length: 3 Probe Number: NA
 Probe Material: 3.3

IGS Bag ID Number: R-2
 % O₂: 15.6 % CO₂: 26.1
 H₂O (ml): 0 Silica Gel (gm): 4.2
 Total V_c: 4.2

Start Time: 12:00AM Stop Time: 12:45 AM (PM)

Traverse Point Number	Min/pt 5/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume Gas Sample Volume V _m (ft ³) Circle one: (I) (II)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
							Inlet T _{m in} (°F)	Outlet T _{m out} (°F)		
2-	5	2.0	NA	34	1.0	623.76	96	95	NA	
	10	2.0		36		626.79	97	94		
	15	2.0		40		629.84	98	95		
	20	2.0		46		632.91	99	95		
	25	2.0		48		636.99	99	95		
	30	2.0		48		639.05	99	95		
	35	2.0		50		642.20	100	95		
	40	2.0		50		645.21	100	95		
	45	2.0		52		648.35	100	95		
Average		2.0	NA							
Total						27.65				

96.78

Moisture Determination Field Data Sheet

Page 1 of 1

Client: <u>Coors</u>	Project Number <u>6265</u>
Plant <u>Gokwe CO</u>	Unit <u>Bowl Vent</u>
Date <u>6 24 92</u>	Inlet/outlet <u>stack</u>
Meter Operator <u>Jeff</u>	
Probe Operator <u>Jeff</u>	

Sample Box Number	Knock casts
Pyrometer Number	Netech D5
Meter Box Number	D5
Meter, ΔH°	1.676
Meter, Y_0	1.0078

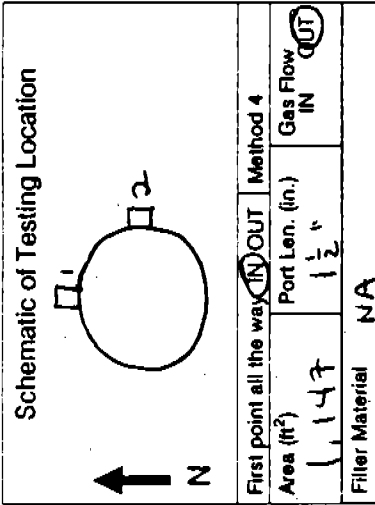
Leak Rate Before:	cc/m	atm	°Hg
Leak Rate After:	cc/m	atm	°Hg

Ambient Temp. (°F)	76	Bar. Press. (in. Hg)	24.28
Assumed Moisture (%)			

Heater Box Setting	Wt	Probe Heater Setting	NA
Probe Length	3"	Probe Number	68-55-03
Probe Material	SS		

IGS Bag ID Number	R-3 Bowl Vent		
% O ₂	16.4	% CO ₂	12.2
H ₂ O (mil)	0	Silica Gel (gm)	7.6
Total V _c	7.6		

Start Time: 7:00 AM (PM) Stop Time: 2:45 AM (PM)



Traverse Point Number	Min/pt 5/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume		Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)		Notes
						Gas Sample Volume V _m Circle one: (L) (ft ³)		Inlet T _{m in} (°F)	Outlet T _{m out} (°F)			
2-1	5	2.0	NA	34	1.0	649.00		93	92	NA		gwp = 1.61a
	10	2.0		38		655.16		94	92			Dox FM = 12.47
	15	2.0		44		658.27		95	91			
	20	2.0		46		661.36		95	91			
	25	2.0		46		664.44		95	91			
	30	2.0		46		667.54		95	90			
	35	2.0		46		670.64		94	91			
	40	2.0		48		673.72		93	89			
	45	2.0		48		676.805		93	89			
Average						27.805		847	816			
Total								192				

Page 1 of 1

Velocity Determination Field Data Sheet

Client	Coors	Project Number	6265
Plant	Golden CO	Unit	Bow vent
Date	6-24-92	Inlet/Outlet/Stack	
Data Recorder	Jeff		
Probe Operator	MARTY		

Pyrometer Number	D-5	Pilot Cp	184
Pilot Leak Check:	✓	Before	After
Static Pressure (inches H ₂ O)	(+0.7)	0.2	-0.2

Area (ft ²)	Port Len (in)	Gas Flow
1.147	1 1/2	IN OUT

First point all the way OUT



A schematic diagram of a testing location. It features a large circle representing a vessel. On the left side of the circle, there is a small rectangular port labeled '1'. On the right side, there is a larger rectangular port labeled '2'. Below the circle, there is a large arrow pointing to the left, with the letter 'N' next to it, indicating North.

Ambient Temp. (°F)	82	Bar. Press. (in. Hg)	24.28
IGS Bag ID Number	2-1 BOWL VENT		
% O ₂		% CO ₂	
% Moisture:		Assumed/Measured	
Start Time	10:10	Stop Time	10:16
	AMP		AMP

R-2				R-3				Notes			
Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)
2-1	.16	83	2-1	.16	85	2-1	.16	84			
2	.16	83	2	.16	85		.16	84			
3	.16	83	3	.16	85	3	.16	84			
4	.21	83	4	.18	85	4	.16	84			
5	.21	83	5	.20	85	5	.16	84			
6	.20	83	6	.19	85	6	.16	84			
1-1	.18	83	1-1	.18	85	1-1	.19	84			
2	.18	83	2	.18	85	2	.19	84			
3	.18	83	3	.17	85	3	.18	84			
4	.17	83	4	.17	85	4	.13	84			
5	.15	83	5	.15	85	5	.12	84			
6	.13	83	6	.13	85	6	.12	84			
Total	4.9967			4.940			4.7494				
Average	.4164	83		.417	85		.3958	84			

Orsat Readings

Page ____ of ____

Client	COORS	Project Number	G265
Plant	GOLDEN, CO	Unit	
Date	6/29/92	Fuel Type	
Orsat ID		Leak Check?	YES

$$F_o = \frac{20.9 - \%O_2}{\%CO_2}$$

$$F_o = 1.083 \text{ to } 1.230 \text{ (for bituminous coal)}$$

Run Number	Location	Bag ID	Trial	Percent CO ₂	Percent CO ₂ + O ₂	Percent O ₂	F _o	Sample Time	Analysis Time	Analyst
	KEGLINE	KEGLINE	1	6.6	26.2	19.6				
	3:25	3:25	2	6.9	26.7	19.8				
			3	6.7	26.4	19.7				
			Avg.	6.7		19.7	KW			
	BOWL VENT	BOWL VENT	1	24.8	16.3	16.3				
	12:30	12:30	2	24.5	16.3	16.3				
			3	24.5		16.3				
			Avg.	24.6		16.3	KW			
	KEGLINE	KEGLINE	1	.8	21.8	21.0				
	3:40	3:40	2	.8	21.7	20.9				
			3	.8	21.8	21.0				
			Avg.	.8		21.0	KW			
	BOWL	BOWL	1	26.6		15.4				
	4:45	4:45	2	26.8		15.75				
			3	26.7		15.6				
			Avg.	26.7		15.6	KW			
	BOWL VENT	BOWL VENT	1	22.2		16.6				
			2	22.2		16.3				
			3	22.2		16.3				
			Avg.	22.2		16.4	KW			
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							

CAE P3 ver 1.0
D:\vpforms\orsat





Location: Reg Kent Run: K-1Moisture Determination
Field Data SheetPage 1 of 1

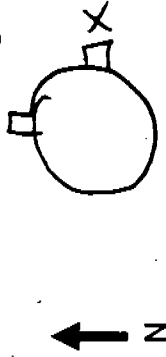
Client	<u>Coors</u>	Project Number	<u>6265</u>
Plant	<u>Coors CO</u>	Unit	<u>Keg Line Vent</u>
Date	<u>6-25-92</u>	Inlet/outlet/stack	
Meter Operator	<u>J. Molinaro</u>		
Probe Operator	<u>J. Molinaro</u>		

Sample Box Number	<u>NA / Knockouts</u>
Pyrometer Number	<u>N/A</u>
Meter Box Number	<u>X</u>
Meter ΔH@	<u>1.6056</u>
Meter Yd	<u>1.0112</u>

Leak Rate Before:	<u>0</u>	cc/m	cf/m	@	<u>15</u>	"Hg
Leak Rate After:	<u>0</u>	cc/m	cf/m	@	<u>5</u>	"Hg

Ambient Temp. (°F)	<u>76</u>	Bar. Press. (in. Hg)	<u>24.31</u>
Assumed Moisture (%)			

Schematic of Testing Location



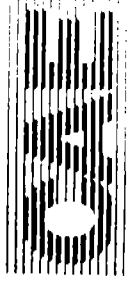
Heater Box Setting	<u>NA</u>	Probe Heater Setting	<u>NA</u>
Probe Length	<u>2'</u>	Probe Number	<u>NA</u>
Probe Material	<u>SS</u>		

IGS Bag ID Number	<u>P-1</u>	Keg	
% O ₂		% CO ₂	
H ₂ O (ml)	<u>0</u>	Silica Gel (gm)	<u>3.7</u>
Total V _c			<u>3.7</u>

Start Time: 7:00 AM (PM) Stop Time: 7:50 AM (PM)

First point all the way IN	OUT	Method 4
Area (ft ²)	Port Len. (in.)	Gas Flow
<u>.213</u>	<u>X.75"</u>	IN OUT
Filter Material	<u>NA</u>	

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp, T _s (°F)	Bath Temp, (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume Gas Sample Volume V _m Circle one: (L) (ft ³)	Gas Sample Temperature at Dry Gas Meter		Probe Temp, T _p (°F)	Notes
							Inlet T _{m in} (°F)	Outlet T _{m out} (°F)		
X	5	0	NA	34	1.0	1057.605	108	96	NA	R ₂ O · CO ₂
	10	0	✓	40	✓	1063.72	110	96	✓	37.0 D ₂ O F.M.
	15	0	✓	40	✓	1066.90	110	96	✓	
	20	0	✓	38	✓	1070.07	110	96	✓	
	25	0	✓	38	✓	1073.48	112	96	✓	
	30	0	✓	38	✓	1076.31	112	96	✓	
	35	0	✓	38	✓	1079.39	112	96	✓	
	40	0	✓	38	✓	1082.59	112	96	✓	
	45	0	✓	38	✓	1085.64	112	96	✓	
	50	0	✓	38	✓	1088.77	112	96	✓	
Average										
Total						31.165		103.5		
								2070		



Location: Keyline Run. 132 6265

Moisture Determination Field Data Sheet

Page 01

Client Coors Project Number 6265
Plant Golden CO Unit Keyline
Date 6-25-92 Inlet/outlet stack
Meter Operator J. Molinaro
Probe Operator J. Molinaro

Sample Box Number K/O
Pyrometer Number NA
Meter Box Number X-RAC
Meter ΔH @ 1.6056 Meter Y_d LO112

Leak Rate Before: 0 cc/m cf/m @ 15 "Hg
Leak Rate After: 0 cc/m cf/m @ 4 "Hg

Ambient Temp. (°F) 63 Bar. Press. (in. Hg) 24.31
Assumed Moisture (%)

Schematic of Testing Location

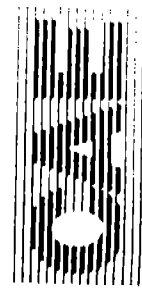
First point all the way OUT Method 4
Area (ft²) 213 Port Len. (in.) .75 Gas Flow OUT
Filter Material NA

Heater Box Setting NA Probe Heater Setting NA
Probe Length AS Probe Number NA
Probe Material AS

IGS Bag ID Number R-2 Keyline
% O₂ CO₂
H₂O (ml) 0 Silica Gel (gm) 4.8
Total V_c 4.8

Start Time: 8:20 AM (PM) Stop Time: 9:05 AM (PM)

Traverse Point Number	Min/pt	Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume Gas Sample Volume V _m (ft³) Circle one: (L) (ft³)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
								Inlet T _{m in} (°F)	Outlet T _{m out} (°F)		
X	5		0	NA	36	1.0	1092.01	108	92	NA	B _{we} = 1.1%
	10		0		36		1095.01	108	92		DSCFW = 38.2
	15		0		38		1098.05	110	92		
	20		0		38		1100.91	110	92		
	25		0		38		1103.73	110	92		
	30		0		38		1066.62	110	94		
	35		0		40		109.45	110	94		
	40		0		40		1112.30	110	94		
	45		0		40		1115.16	110	94		
							26				
Average											
Total							26.16		101.22		
									18.22		



Location: ηγ live

Run: 12-0

Moisture Determination Field Data Sheet

Page or

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Client	COORS	Project Number	60265
Plant	GOLDEN CO	Unit	Key Line
Date	6-25-92	Inlet/Outlet/Stage	
Meter Operator	J. McLINARO		
Probe Operator	J. McLINARO		

Ambient Temp. (°F)	68	Bar. Press. (in. Hg)	24.31
Assumed Moisture (%)	10%		

Meter Operator	J. Molinaro
Probe Operator	J. Molinaro

Heater Box Setting	NA	Probe Heater Setting	NA
Probe Length	5'	Probe Number	NA
Probe Material	SS		

Sample Box Number	K/O
Pyrometer Number	Autometer
Meter Box Number	X FAC
Meter ΔH :	1.6056 Meter Y_d 1.0112

IGS Bag ID Number	R-3 Vec-111K		
% O ₂		% CO ₂	
H ₂ O (ml)	1	Silica Gel (gm)	2.5
Total V _c	3.5		

Leak Rate Before:	0 cc/m @ 15" Hg
Leak Rate After:	0 cc/m @ 15" Hg

Start Time: 9:36 AM	Stop Time: 10:21 AM
---------------------	---------------------

Schematic of Testing Location		First point all the way IN OUT	Method 4
	Area (ft ²)	Port Len. (in.)	Gas Flow IN OUT
213	.75"		
Filter Material	NA		

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume V _m (ft ³) Circle one: (L) (ft ³)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
							Inlet T _m In (°F)	Outlet T _m Out (°F)		
X	5	0	NA	40	1.0	118.94	96	90	NA	B _{low} = 0.0002
	10	0		40		121.88	104	90		D _{ox} FIM = 34.1
	15	0		42		124.85	106	90		
	20	0		44		127.77	106	90		
	25	0		46		130.69	108	90		
	30	0		48		133.61	108	90		
	35	0		48		136.52	108	90		
	40	0		48		139.43	108	90		
	45	0		48		142.345	108	90		
Average										
Total						716.365				

Page . . . of

Velocity Determination Field Data Sheet

Client	Coors	Project Number	6272
Plant	Goldendale	Unit	
Date	6/25/90	Inlet/Outlet/Stack	
Data Recorder	Jeff		
Probe Operator	Jeff		

Pyrometer Number	ANJ00467	Pilot Cp	NA
Pilot Leak Check:	NA	Before	After
Static Pressure (inches H ₂ O) (+/-) 0.0			

Area (ft ²)	Port Len (in)	Gas Flow
0.213	75	IN OUT

First point all the way IN OUT

Schematic of Testing Location

Ambient Temp. (°F)	63	Bar. Press. (in. Hg)	24.32
IGS Bag ID Number			
% O ₂		% CO ₂	
% Moisture:		Assumed/Measured	
Start Time	5:45	Stop Time	6:00 AM
			AM

[illegible][illegible]

Location: CONVEYOR Run: R-3

Velocity Determination Field Data Sheet

Page 1 of 1

Client	COORS	Project Number	6265
Plant	Golden Co	Unit	
Date	8-6-26-92	Inlet/Outlet/Stack	
Data Recorder	J. McGUIRE		
Probe Operator	Steve K		

Pyrrometer Number	P-5	Pilot Cp	.84
Pilot Leak Check:	✓	Before	
Static Pressure (inches H ₂ O) (+/-)	A 4.2 / 4.0 B		

Schematic of Testing Location

First point all the way IN OUT

Area (ft ²)	Port Len (in)	Gas Flow IN OUT
.765	1 1/2	

Ambient Temp. (°F)	81	Bar. Press. (in. Hg)	24.24
IGS Bag ID Number	R-3 CAUCONVEY		
% O ₂		% CO ₂	
% Moisture:	Assumed/Measured		
Start Time	AM/PM	Stop Time	4:00 AM/PM

Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Notes
1-1	2.5	72	4-2	.90	99				
2	2.6	77	3	1.0	99				
3	2.4	72	4	1.2	99				
4	2.7	72	5	1.2	99				
5	2.2	72	6	1.9	99				
6	1.9	72							
2-1	2.0	72							
2	2.4	72	TOT B	18.33					
3	2.9	72	Avg B	1.527	72				
4	2.5	72							
5	1.9	72							
6	1.7	72	TOT A	12.59					
3-1	.83	99	Avg A	1.047	99				
2	.95	99							
3	1.1	99							
4	1.0	99	Avg AtB	1.287	86				
5	.77	99							
6	.65	99							
4-1	.91	99							
Total									
Average									

Orsat Readings

Page _____ of _____

Client <u>COORS</u>	Project Number <u>6265</u>
Plant <u>GOLDEN CO</u>	Unit <u>CAV CONVEYOR</u>
Date <u>6-26-92</u>	Fuel Type _____
Orsat ID _____	Leak Check? <u>YES</u>

$$F_o = \frac{20.9 - \%O_2}{\%CO_2}$$

$F_o = 1.083 \text{ to } 1.230$
(for bituminous coal)

Run Number	Location	Bag ID	Trial	Percent CO ₂	Percent CO ₂ + O ₂	Percent O ₂	F _o	Sample Time	Analysis Time	Analyst
R-1	CAN CONV DUCT B	R-1	1	.2	20.8	20.6		12:30-	2:00	SM
			2	.2	20.8	20.6				
			3	.2	20.8	20.6				
			Avg.	.2	20.8	20.6				
R-2	CON CONV DUCT B	R-2	1	.2	20.8	20.6		2:08-2:43	6:30	SM
			2	.2	20.8	20.6				
			3	.2	20.8	20.6				
			Avg.	.2	20.8	20.6				
R-3	CONV DUCT A	R-3	1	.2	20.8	20.6		3:11-4:02	6:45	SM
			2	.2	20.8	20.6				
			3	.2	20.8	20.6				
			Avg.	.2	20.8	20.6				
R-3	CAN CONV OUTLET	R-4	1	.2	20.8	20.6		4:50-5:20	7:PM	SM
			2	.2	20.8	20.6				
			3	.2	20.8	20.6				
			Avg.	.2	20.8	20.6				
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							



Moisture Determination Field Data Sheet

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Client	COORS	Project Number	6265
Plant	Golden Co	Unit	CAN COMY
Date	6-26-92	Info/buile/stack	
Meter Operator	J Malvarado		
Probe Operator	J Malvarado		

Sample Box Number	K/O
Pyrometer Number	D-5
Meter Box Number	D-5
Meter $\Delta H @$	1.676
Meter Y_d	1.007 g

Leak Rate Before:	0	cc/m	atm @	15	"Hg
Leak Rate After:	0	cc/m	atm @	6	"Hg

Ambient Temp. (°F)	89	Bar. Press. (in. Hg)	24.31
Assumed Moisture (%)			

Heater Box Setting	NA	Probe Heater Setting	NA
Probe Length	2'	Probe Number	1A
Probe Material	SS		

IGS Bag ID Number	D-1		CAN CONVEYOR
% O ₂	20.6	% CO ₂	0.2
H ₂ O (ml)	2	Silica Gel (gm)	3.1
Total Vc	5.1		

Start Time: 12:36 AM	Stop Time: 12:36 PM	AM (PM)
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Schematic of Testing Location		Method 4
	First point all the way IN OUT	
Area (ft ²) .785	Port Len. (in.) 13	
Filter Material NA	Gas Flow IN OUT	

Traverse Point Number	Min/pt	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume		Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)			Notes
						Gas Sample Volume V _m	Circle one: (L) (ft ³)	Inlet T _{m in} (°F)	Outlet T _{m out} (°F)				
	5	3	NA	46	1.67	677.20	681.05	84	82	NA			bwe - .008
	10	3	NA	46			684.95	86	82				DGRM: 27737
	15	3		48			688.91	86	82				5814
	20	3		48			692.95	86	82				
	25	3		48			696.77	86	82				
	30	3		48			700.71	86	81				
	35	3		50			704.69	86	81				
	40	3		50			708.64	87	81				
	45	3		50			712.635	87	81				
Average													83.78
Total							35.435						1508

Moisture Determination Field Data Sheet

rage 1 or 1

Client	Coors	Project Number	6265
Plant	Goldence	Unit	CAN CENVEY
Date	6-26-97	in/outlet/stock	
Meter Operator	J. Malinero		
Probe Operator	J. Malinero		

Ambient Temp. (°F)	12°	Bar. Press. (in. Hg)	24.31
Assumed Moisture (%)	72°		

 4 3 2 1 ↑ N	First point all the way IN-OUT		Method 4
	Area (ft ²)	Port Len. (in.)	Gas Flow IN OUT
585	1 1/2		NA

Heater Box Setting	NA	Probe Heater Setting	NA
Probe Length	2'	Probe Number	NA
Probe Material	SS		

Pyrometer Number	NUTECH
Meter Box Number	D-5
Meter $\Delta H @$	1.676
Meter Y_d	1.0078

IGS Bag ID Number		R-2 GAN Conveyor	
% O ₂	20.6	% CO ₂	20.6 0.2
H ₂ O (ml)	3 ml	Silica Gel (gm)	3
Total V _c			6

Leak Rate Before:	0 cc/m cfm @	15 °Hg
Leak Rate After:	0 cc/m cfm @	20 °Hg

Start Time: 7:03 AM	Stop Time: 7:43 AM
---------------------	--------------------

Traverse Point Number	Min/pt <u>5</u> /pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume		Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)			Notes
						Gas Sample Volume V _m Circle one: (L) (<u>ft³</u>)	Inlet T _{m in} (°F)	Outlet T _{m out} (°F)					
B-2-X	5	2.0	NA	50	1.0	713.30	716.59	77	77	NA			B _{iso} = 0.012
	10	2.0		50		719.83	719.83	80	77				DSC Fug = 5286
	15	2.0		50		723.06	723.06	83	78				6572
	20	2.0		48		726.28	726.28	83	78				
	25	2.0		48		729.45	729.45	85	78				
	30	2.0		48		732.64	732.64	85	78				
	35	2.0		46		736.05	736.05	86	79				
	40	2.0		48		738.94	738.94	86	79				
	45	2.0		48	✓	742.14	742.14	86	79	✓			

Location: REAGENCY Run: K-3

Moisture Determination Field Data Sheet

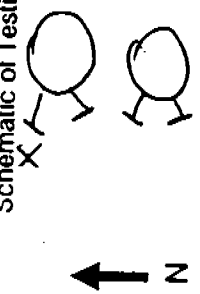
Page 1 of 1

Client COORS Project Number 6265
 Plant GOLDEN CO Unit CAN CRUSHER
 Date 6-26-92 Material/stack tailings
 Meter Operator J. MOLIVARO
 Probe Operator J. MOLIVARO

Sample Box Number K/O
 Pyrometer Number D-5 NUTECH
 Meter Box Number D-5
 Meter ΔH @ 1.676 Meter Y_d 1.0078

Leak Rate Before: 0 cc/m cfm @ 15 $^{\circ}\text{Hg}$
 Leak Rate After: 0 cc/m cfm @ 0 $^{\circ}\text{Hg}$

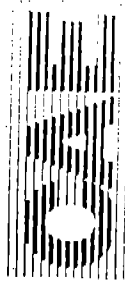
Ambient Temp. ($^{\circ}\text{F}$) 81 Bar. Press. (in. Hg) 24.24
 Assumed Moisture (%) 1

Schematic of Testing Location

 First point all the way IN OUT Method 4
 Area (ft^2) 0.785 Port Len. (in.) 1 1/2 Gas Flow IN OUT
 Filter Material NA

Heater Box Setting NA Probe Heater Setting NA
 Probe Length 2' Probe Number 13A
 Probe Material SS
 IGS Bag ID Number D-3 CAN CRUSHER
 % O_2 20.6 % CO_2 0.2
 H_2O (ml) 0 Silica Gel (gm) 2.5
 Total V_c 2.5

Start Time: 3:17 AM PM Stop Time: 4:02 AM / PM

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T_s ($^{\circ}\text{F}$)	Bath Temp. ($^{\circ}\text{F}$)	Orifice Setting ΔH (in. H_2O)	Initial Volume Gas Sample Volume V_m Circle one: (L) (ft 3)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. T_p ($^{\circ}\text{F}$)	Notes
							Inlet $T_{m \text{ in}}$ ($^{\circ}\text{F}$)	Outlet $T_{m \text{ out}}$ ($^{\circ}\text{F}$)		
X	5	2.1	NA	48	1.0	742.90 746.09	85	81	NA	8.10 = 0.005
	10	2.0		46		749.24	89	82		Probe Temp. 60.36
	15	2.0		46		762.48	89	82		
	20	2.0		46		755.66	90	83		
	25	2.0		42		758.99	91	83		
	30	2.0		44			91	84		
	35	2.0		44		765.27	92	85		
	40	2.0		44		768.59	92	85		
	45	2.0		44		771.79	92	85		
Average						2889				
Total										



Location: CAN CONVEYOR Run: R-1

Velocity Determination Field Data Sheet

Page 1 of 1

Client <u>Coors</u>	Project Number <u>6265</u>
Plant <u>Golden CO</u>	Unit <u>CAN CRUSH</u>
Date <u>6-26-82</u>	Initial/Outlet/Stack <u>(initial)</u>
Data Recorder <u>J. MOLINARO</u>	
Probe Operator <u>J. MOLINARO</u>	

Pyrometer Number <u>D-5</u>	Pilot Cp <u>.84</u>
Pilot Leak Check: <u>✓</u>	Before
Static Pressure (inches H ₂ O) (+/-)	
After	

Schematic of Testing Location

First point all the way IN OUT

Area (ft²) .785

Port Len (in) 12

Gas Flow IN OUT

Ambient Temp. (°F) <u>91</u>	Bar. Press. (in. Hg) <u>24.24</u>
IGS Bag ID Number <u>CC-</u>	
% O ₂	% CO ₂
% Moisture:	Assumed/Measured
Start Time	AM/PM Stop Time <u>21</u> AM/PM

R-1						R-2						
Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Notes
1-1	2.5	83	4-2	.89	98	1-1	2.4	76	4-2	1.7	95	
2	2.7	83	4-3	.96	99	2	2.5	73	3	1.8	95	
3	3.1	84	4-4	.92	100	3	2.9	74	4	1.6	95	
4	2.8	84	4-5	.83	100	4	3.0	75	5	1.4	95	
5	2.1	84	4-6	.70	100	5	2.5	76	6	1.2	95	
6	1.8	84				6	2.1	77				
2-1	2.4	83				2-1	2.4	77				
2	2.7	83	Total	19.14	1000	2	2.7	78	For B	18.78		
3	2.9	84	Ave A	1.545	83.3	3	2.9	78	Ave B	1.565	76.3	
4	3.0	83			3746	4	2.6	77				
5	2.4	82			2141	5	1.9	77				
6	2.3	83	For B	11.094	1184	6	1.7	77	For A	14.95		
3-1	.85	96	Ave B	.9249	98.67	3-1	1.5	92	Ave A	1.246	94.4	2708
2	.94	98				2	1.7	93			6121	
3	1.0	99				3	1.7	93				
4	1.0	99	Ave A	1.260	91	4	1.8	95	Ave A+B	1.406	83.5	
5	.87	99				5	1.4	95				
6	.58	99				6	1.3	95				
4-1	.72	77				4-1	1.6	95				
Total												
Average												

Location: Whirlpool Run: R-1

Moisture Determination Field Data Sheet

Page 1 of 1

Client	Coors	Project Number	6265
Plant	Golden Co	Unit	Whirlpool vent
Date	7-2-92	Inlet/outlet	7
Meter Operator	J. Molinaro		
Probe Operator	J. Molinaro		

Sample Box Number	K/O
Pyrometer Number	D-5
Meter Box Number	D-5
Meter $\Delta H @$	1.676
Meter Y_d	1.0078

Leak Rate Before:	0	cc/m	d/m @	15	"Hg
Leak Rate After:	0	cc/m	d/m @	6	"Hg

Schematic of Testing Location

20" ID

IN

First point all the way IN OUT Method 4

Area (ft²) 2.182

Port Len. (in.) 0

Gas Flow IN OUT

Filter Material NA

Ambient Temp. (°F)	70	Bar. Press. (in. Hg)	24.3
Assumed Moisture (%)	SATURATED		
Heater Box Setting	NA	Probe Heater Setting	NA
Probe Length	NA	Probe Number	NA
Probe Material	NA		
IGS Bag ID Number	R-1-Whirlpool		
% O ₂	20.9	% CO ₂	0
H ₂ O (ml)	36	Silica Gel (gm)	7
Total V _c	43		
Start Time:	11:52 AM	Stop Time:	12:22 AM

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume Gas Sample Volume V _m Circle one: (L) (ft ³)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
							Inlet T _{m in} (°F)	Outlet T _{m out} (°F)		
1	5	2	NA	50	1.676	802.33	77	77	NA	V = 18.773
	10	2		50		806.14	77	76		H ₂ O % = 9.76
	15	2		52		809.99	80	77		
	20	2		54		813.87	84	78		
	25	2		52		817.90	85	79		
	30	2		50		821.885	86	80		
	35									
	40									
	45									
Average			114							
Total						23.285				

Page 1 of 1

Start Time: 12:39 AM (PM) Stop Time: 1:09 AM (PM)

THE

Moisture Determination Field Data Sheet

Client	COORS	Project Number	6265
Plant	5064m	Unit	
Date	7/2/92	Inlet/outlet	stack
Meter Operator	RL		
Probe Operator			

Sample Box Number	40
Pycnometer Number	D-5
Meter Box Number	D-5
Meter ΔH @	40578.1671 Meter γ_d 1.0076

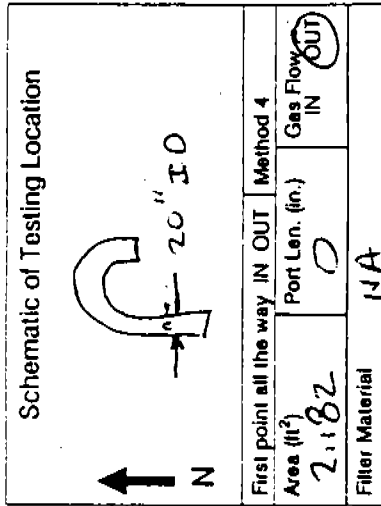
Leak Rate Before:	cc/m cf/m @	"Hg
Leak Rate After:	cc/m cf/m @	"Hg

Ambient Temp. (°F)	79	Bar. Press. (in. Hg)	24.3
Assumed Moisture (%)	10%		

Heater Box Setting	Probe Heater Setting
Probe Length 3	Probe Number
Probe Material 33	

IGS Bag ID Number	R-3
% O ₂	20.7
H ₂ O (mil)	41
Total V _c	49
% CO ₂	0
Silica Gel (gm)	8

Start Time: 1:34 AM Stop Time: 2:20 AM (PM)

[illegible]

Velocity Determination Field Data Sheet

Location: Whispering Run: 2-1

Page 1 of 1

Client Goers Project Number 6265
 Plant Golden Co. Unit Whispering Vent
 Date 7-2-92 Inlet/Outlet/Stack 7
 Data Recorder J. Molinaro
 Probe Operator R. Halverson

Schematic of Testing Location

Ambient Temp. (°F) 66 Bar. Press. (in. Hg) 24.24
 IGS Bag ID Number
 % O₂
 % Moisture:
 Start Time 11:00 AM/PM Stop Time 11:20 AM/PM

Pyrometer Number 9462 Pilot Op NA
 Pilot Leak Check: NA Before NA After
 Static Pressure (inches H₂O) (+/-) 0

First point all the way IN OUT
 Area (ft²) 2.182 Port Len (in) 0 Gas Flow OUT

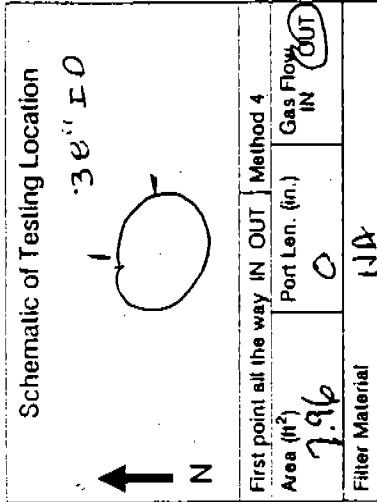
Fill 13 474

Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Notes
1-1	946	113	1-1	796	117	1-1	796	117	
2	992	114	2	940	119	2	940	119	
3	968	114	3	943	118	3	943	118	
4	922	113	4	945	118	4	945	118	
5	922	113	5	794	117	5	794	117	
6	818	113	6	744	117	6	744	117	
2-1	1021	114	2-1	661	117	2-1	661	117	
2	949	114	2	778	117	2	778	117	
3	982	114	3	854	117	3	854	117	
4	949	114	4	856	117	4	856	117	
5	946	114	5	827	117	5	827	117	
6	907	114	6	777	117	6	777	117	
Total	11382			9915			9915		
Average	949	114		9263	117		9263	117	

Client <i>Coors</i>	Project Number <i>6205</i>
Plant <i>Golden</i>	Unit <i>WAST Cells</i>
Date <i>7-3</i>	Inlet/outlet <i>flask</i>
Meter Operator <i>AK</i>	
Probe Operator	

Sample Box Number <i>410</i>	
Pyrometer Number <i>0-8</i>	
Meter Box Number <i>0-5</i>	
Meter $\Delta H @$ <i>1,67C</i>	Meter γ_d <i>1.0078</i>

Leak Rate Before: <i>.000</i>	cc/m	cl/m @ <i>15</i>	"Hg
Leak Rate After: <i>0</i>	cc/m	cl/m @ <i>4</i>	"Hg



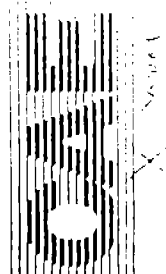
Ambient Temp. (°F)	86	Bar. Press. (in. Hg)	24.3
Assumed Moisture (%)	2.52		

Heater Box Setting	✓	Probe Heater Setting	✓
Probe Length	6"	Probe Number	
Probe Material	31		

IGS Bag ID Number	R-1	WOL	WOL
% O ₂	20.9	% CO ₂	0
H ₂ O (ml)	2	Silica Gel (gm)	8
Total V _{ic}			10

Start Time: 235	AM / PM	Stop Time: 3:05	AM (PM)
-----------------	---------	-----------------	---------

Traverse Point Number	Min/pt	Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T_s (°F)	Bath Temp. (°F)	Orifice Settling ΔH (in. H ₂ O)	Initial Volume Gas Sample Volume V_m (lit) (lit ³) Circle one:	Gas Sample Temperature at Dry Gas Meter		Probe Temp. T_p (°F)		Notes
								Inlet $T_{m \text{ in}}$ (°F)	Outlet $T_{m \text{ out}}$ (°F)			
	10	4			28	1.6	878.27	90	88			Burner 24% 1
	20	↓			38	'	886.31	96	89			
	30	↓			40	↓	894.40	97	90			
Average									91.61			
Total							23.94		550			



Orsat Readings

Page _____ of _____

Client <u>Coors</u>	Project Number <u>G265</u>
Plant <u>Golden Co</u>	Unit
Date <u>7-2-92</u>	Fuel Type
Orsat ID <u>C5-0</u>	Leak Check? ☒

$$F_o = \frac{20.9 - \%O_2}{\%CO_2}$$

$F_o = 1.083 \text{ to } 1.230$
(for bituminous coal)

Run Number	Location	Bag ID	Trial	Percent CO ₂	Percent CO ₂ + O ₂	Percent O ₂	F _o	Sample Time	Analysis Time	Analyst
R-1	Whirlpool	R-2	1	20	20.9	20.9		11:52-	12:35	RH
			2	0	20.9					
			3	0	20.9					
			Avg.	0	20.9					
R-2	Whirlpool	R-2	1	0	20.9	20.9		12:39:09	1:15	RH
			2	0	20.9					
			3	0	20.9					
			Avg.	0	20.9					
R-3	Whirlpool	R-3	1	0	20.9	20.9		1:54-224	2:24	JM
			2	0	21.0	21.0				
			3	0	20.9	20.9				
			Avg.	0	20.9	20.9				
R-1	COOLER	R-1	1	0	20.9					
			2	0	20.9					
			3	0	20.9					
			Avg.	0	20.9	20.9				
R-2	COOLER	R-2	1	0	20.9					
			2	0	20.9					
			3	0	20.9					
			Avg.	0	20.9	20.9				
R-3	COOLER	R-3	1	0	20.9					
			2	0	20.9					
			3	0	20.9					
			Avg.	0	20.9	20.9				
			1							
			2							
			3							
			Avg.							
			1							
			2							
			3							
			Avg.							



Location: vessels 3 Run: R-1

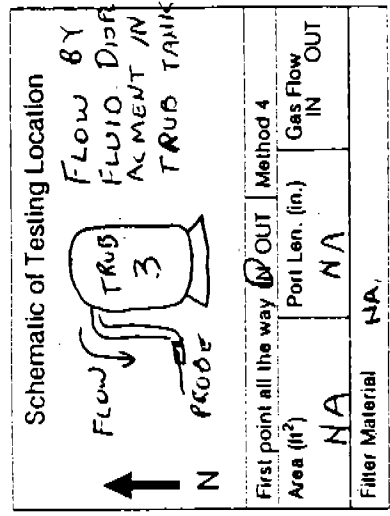
Page 1 of 1

Moisture Determination Field Data Sheet

Client	COORS	Project Number	C265
Plant	GoldenCo	Unit	TRUB 3
Date	7-7-92	Inlet/outlet	stack vessel
Meter Operator	J. MOLINARO		
Probe Operator	J. MOLINARO		

Sample Box Number	K/O		
Pyrometer Number	K/O		
Meter Box Number	D-5		
Meter ΔH@	1.676	Meter Y _d	1.0072

Leak Rate Before:	0	cc/m cfm @	15	"Hg
Leak Rate After:	0	cc/m cfm @	7	"Hg



Ambient Temp. (°F)	85	Bar. Press. (in. Hg)	24.49
Assumed Moisture (%)			

Heater Box Setting	NA	Probe Heater Setting	NA
Probe Length	NA	Probe Number	NA
Probe Material	SS		

IGS Bag ID Number	R-1	TRUB VESSEL	
% O ₂	21.0	% CO ₂	7
H ₂ O (ml)	20.0	Silica Gel (gm)	5.3
Total V _c	25.3		

Start Time:	1330 AM / PM	Stop Time:	1415 AM / PM
-------------	--------------	------------	--------------

Traverse Point Number	Min/pt 5	Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume Gas Sample Volume V _m Circle one: (L) (ft³)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
								Inlet T _{m in} (°F)	Outlet T _{m out} (°F)		
1	5		4	NA	48	10	948.06	93	93	NA	Base = 15.2%
	10		5		49		950.98	94	93		
	15		5		50		954.12	96	93		
	20		5		51		957.33	98	94		
	25		6		53		960.64	99	94		
	30		6		54		963.89	100	95		
	35		5		55		967.20	101	95		
	40		5		56		970.46	102	96		
	45		5		56		973.770	103	96	✓	
Average							28.57	96			
Total						1.0					



TRUE

Location: TANK 3 Run: K-2

Moisture Determination Field Data Sheet

Page 1 of 1
Ambient Temp. (°F) 90 Bar. Press. (in. Hg) 24.49
Assumed Moisture (%)

Client COORS
Plant GORDEN, Co.
Date 7 JULY 92
Meter Operator M HYNES
Probe Operator M HYNES
Project Number 6265
Unit TRUG 3
Inlet/Outlet/Stack

Sample Box Number KNOCK-OUTS
Pyrometer Number 0-5
Meter Box Number 0-5
Meter ΔH@ 16000 Meter Yd 1-0078

Leak Rate Before: 0 cc/m cfm @ 15 "Hg
Leak Rate After: 0 cc/m cfm @ 7 "Hg

Schematic of Testing Location



Area (ft²) Port Len. (in.) Gas Flow IN OUT
Filter Material N A

Heater Box Setting N A Probe Heater Setting N A
Probe Length 2' Probe Number N A
Probe Material S.S.
IGS Bag ID Number R-2 TRUG 3
% O₂ 20.6 % CO₂ 2
H₂O (ml) 22.0 Silica Gel (gm) 4.7
Total Vc 26.7
Start Time: 1500 AM / PM Stop Time: 1545 AM / PM

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. Ts (°F)	Bath Temp. (°F)	Orifice Settling ΔH (in. H₂O)	Initial Volume Gas Sample Volume Vm Circle one: (L) (ft³)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. Tp (°F)	Notes
							Inlet Tm in (°F)	Outlet Tm out (°F)		
1	5	4	NA	52	1.0	978.00	99	98	NA	Down 5 1/2
	10	4		53		981.18	101	98		
	15	4		55		984.40	102	98		
	20	4		56		987.62	104	99		
	25	4		57		990.88	105	100		
	30	4		58		994.02	106	100		
	35	4		58		997.13	106	100		
	40	4		59		1000.31	106	100		
	45	5		59		1003.500	107	101		
Average							102			
Total							28.600			

Location: TANK 3 Run: 3

Moisture Determination Field Data Sheet

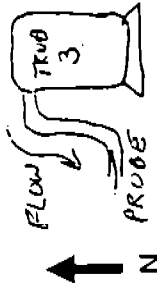
Page 1 of 1

Client COORS BROWNE Project Number 6265
Plant GOLDEN, CO Unit TRUB 3
Date 7 JULY 92 Interlocked
Meter Operator M HYNES
Probe Operator M HYNES

Sample Box Number KNOCK-OUTS
Pyrometer Number 0-5
Meter Box Number 0-5
Meter ΔH@ 1.676 Meter Y@ 1.0078

Leak Rate Before: 0 cc/m cfm @ 15 "Hg
Leak Rate After: cc/m cfm @ "Hg

Schematic of Testing Location



First point all the way IN OUT Method 4
Area (ft²) Port Len. (in.) Gas Flow OUT
Filler Material NA

Ambient Temp. (°F) 90 Bar. Press. (in. Hg) 24.49
Assumed Moisture (%)

Heater Box Setting NA Probe Heater Setting NA
Probe Length 2' Probe Number NA
Probe Material SS

IGS Bag ID Number R3 TRUB 3
% O₂ 20.7 % CO₂ 2
H₂O (ml) 35.0 Silica Gel (gm) 50
Total Vc 40.0

Start Time: 1620 AM / PM Stop Time: 1720 AM / PM

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H₂O)	Initial Volume Gas Sample Volume Vm Circle one: (L) (ft³)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. Tp (°F)	Notes
							Inlet Tm in (°F)	Outlet Tm out (°F)		
1	5	4	NA	48	1.0	8.00	99	99	NA	Burn 6.076
	10	4		51		11.18	101	99		
	15	4		52		14.45	102	100		
	20	4		53		17.72	104	100		
	25	4		53		20.92	105	100		
	30	4		53		24.13	106	100		
	35	4		53		27.37	106	101		
	40	4		53		30.54	107	101		
	45	4		53		33.67	107	101		
	50	4		53		36.86	107	101		
	55	4		53		40.03	108	102		
	60	4		53		42.847	108	102		
Average						30.147	103			
Total					1.0					

Location: 3522 LIND Run: R-1

Moisture Determination Field Data Sheet

Page 1 of 1

Client: CORBS Project Number: 6265
Plant: GoldumCO Unit:
Date: 7/11/92 Inlet/outlet/Back:
Meter Operator: J. MATINARO G. PAVLOVICS
Probe Operator: J. MATINARO G. PAVLOVICS

Sample Box Number: K/O
Pyrometer Number: D-5
Meter Box Number: D-5
Meter ΔH@: 1.016 Meter Yd: 1.0018

Leak Rate Before: 0.00 cc/m @ 15" Hg
Leak Rate After: .01 cc/m @ 10" Hg

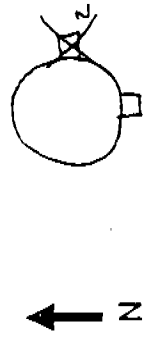
Ambient Temp. (°F): 68 Bar. Press. (in. Hg): 24.38
Assumed Moisture (%): 3%

Heater Box Setting: N/A Probe Heater Setting: N/A
Probe Length: 2' Probe Number: 1/A
Probe Material: SS

IGS Bag ID Number: R-1 88L
% O₂: .35% % CO₂:
H₂O (ml): 35.0 Silica Gel (gm): 5.0
Total V_g: 40.0

Start Time: 9:18 (AM) PM Stop Time: 9:57 (AM) PM

Schematic of Testing Location



First point all the way IN OUT Method 4
Area (M²): 4.15 Port Len. (in.): 5/8 Gas Flow IN OUT
0.12 IN 5/8

Filter Material: NA

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Gas Sample Volume V _m Circle one: (L) (ft ³)	Gas Sample Temperature at Dry Gas Meter Inlet T _{m in} (°F) Outlet T _{m out} (°F)	Probe Temp. T _p (°F)	Notes
5	5	3	NA	65	1.0	46.75	77 73	NA	Row 12.2%
10	10	3		66		49.25	82 74		
15	15	3		61		51.74	84 76		
20	20	3		59		51.22 *	86 78		* STOPPED FOR RAIN
25	25	3		57		56.74	88 79		
30	30	3		56		59.31	90 81		
35	35	3		56		61.47	90 81		
40	40								
45	45								
Average			T=65° @ 9:34	60	1.0	16.943	81.3		
Total									

12% BwO (7)

VmSTD 13.604

Moisture Determination
Field Data Sheet

Location: CO. M. L. Run: 4

Client COOKS BREWING CO. Project Number 6265

Plant CO. DEN CO. Unit G B L

Date 13 JULY 92 Inlet/Outlet/Stack Stack

Meter Operator M. HYNES

Probe Operator M. HYNES

Sample Box Number KNOCK - OUTS

Pyrometer Number D-5

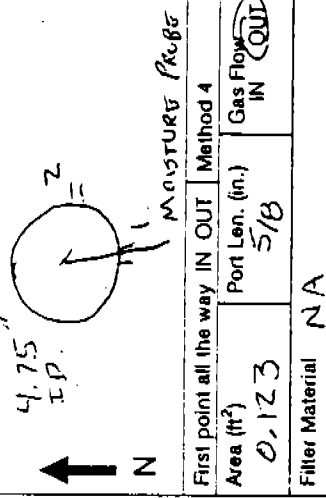
Meter Box Number D-5

Meter $\Delta H @$ 1.676 Meter Y_d 1.0078

Leak Rate Before: 0.0 cc/m cfm @ 15 "Hg

Leak Rate After: 0.0 cc/m cfm @ 7 "Hg

Schematic of Testing Location



Traverse Point Number	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Gas Sample Temperature at Dry Gas Meter		Notes
					Inlet T _{m in} (°F)	Outlet T _{m out} (°F)	
1	5	65	46	1.0	78	77	
	4	65	46	1.0	79	77	
	4	65	46	1.0	81	78	
	4	65	46	1.0	83	78	
	4	63	46	1.0	85	78	
	4	63	46	1.0	86	79	
	4	63	46	1.0	87	79	
	4	64	46	1.0	88	80	
	4	65	46	1.0	90	81	
Average				1.0			
Total							

(23.000)

(80)

Moisture Determination
Field Data Sheet

Location: CO. M. L. Run: 3

Client COOKS BREWING CO. Project Number 6265

Plant CO. DEN CO. Unit G B L

Date 13 JULY 92 Inlet/Outlet/Stack Stack

Meter Operator M. HYNES

Probe Operator M. HYNES

Sample Box Number KNOCK - OUTS

Pyrometer Number D-5

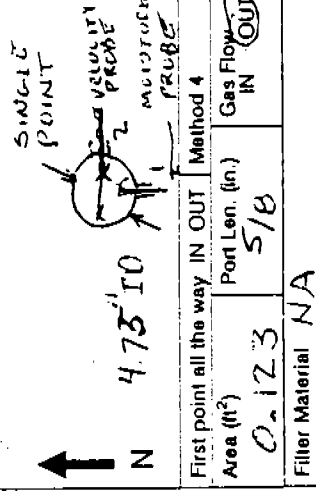
Meter Box Number D-5

Meter $\Delta H @$ 1.676 Meter Y_d 1.0078

Leak Rate Before: 0.0 cc/m cfm @ 15 "Hg

Leak Rate After: 0.0 cc/m cfm @ 7 "Hg

Schematic of Testing Location



Traverse Point Number	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Gas Sample Temperature at Dry Gas Meter		Notes
					Inlet T _{m in} (°F)	Outlet T _{m out} (°F)	
1	5	60	58	1.0	71	70	
	10	57	48	1.0	73	70	
	15	57	48	1.0	74	71	
	20	59	48	1.0	77	71	
	25	60	48	1.0	79	72	
	30	60	48	1.0	81	73	
	35	60	48	1.0	82	73	
	40	60	48	1.0	82	73	
	45	60	48	1.0	82	73	
Average							
Total							

(74.5)

(20.490)



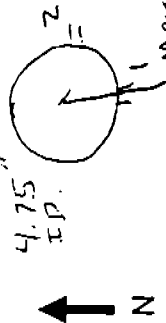
Location: LOADOUT Run: 4Moisture Determination
Field Data SheetPage 1 of 1

Client COORS BREWING Project Number 6265
Plant COORS, CO. Unit G.B.L.
Date 13 JULY 92 Inlet/Outlet Stack
Meter Operator M. HYNES
Probe Operator

Sample Box Number KNOCK-OUTS
Pyrometer Number D-5
Meter Box Number D-5
Meter ΔH @ 1,676 Meter γ_d 1.0078

Leak Rate Before: 0 cc/m d/m @ 15 "Hg
Leak Rate After: 0 cc/m d/m @ 7 "Hg

Schematic of Testing Location



First point all the way IN OUT Method 4

Area (ft²) 0.123 Port Len. (in.) 5/8 Gas Flow IN OUT
Filter Material NA

Ambient Temp. (°F) 75 Bar. Press. (in. Hg) 24.40
Assumed Moisture (%) 2

Heater Box Setting NA Probe Heater Setting NA
Probe Length 1' Probe Number NA
Probe Material SS

IGS Bag ID Number R-4 G.B.L.
% O₂ 2.0 % CO₂ 5.1
H₂O (ml) 7.1 Silica Gel (gm) 5.1
Total V_c 7.1

Start Time: 1628 AM / PM Stop Time: 1713 AM / PM

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)	Stack Temp. T _s (°F)	Bath Temp. (°F)	Orifice Setting ΔH (in. H ₂ O)	Initial Volume Gas Sample Volume V _m (ft ³) Circle one: (I) (II)	Gas Sample Temperature at Dry Gas Meter		Probe Temp. T _p (°F)	Notes
							Inlet T _{m in} (°F)	Outlet T _{m out} (°F)		
1	5	5	65	46	1.0	110.16	78	77	NA	R _h = 1.8%
	10	4	65	46	1.0	112.80	79	77		
	15	4	65	46	1.0	115.30	81	78		
	20	4	65	46	1.0	117.82	83	78		
	25	4	63	46	1.0	120.35	85	78		
	30	4	63	46	1.0	122.87	86	79		
	35	4	63	46	1.0	125.47	87	79		
	40	4	64	46	1.0	127.87	88	80		
	45	4	65	46	1.0	130.400	90	81		
Average										
Total					1.0	23.000				

Location: Golden Beer Line Run: _____

Velocity Determination Field Data Sheet

Page 1 of 1

Client	COORS	Project Number	6265
Plant	Golden Co	Unit	Golden Beer Line
Date	7-14-92	Inlet/Outlet	Stack
Data Recorder	J. Molinaro		
Probe Operator	J. Molinaro		

Pyrometer Number	66054	Pilot Cp	24
Pilot Leak Check:	☒ Before	☒ After	
Static Pressure (inches H ₂ O)	0.1	0.1	

Schematic of Testing Location

First point all the way IN OUT

Area (ft²) 0.12

Port Len (in) 5/8

Gas Flow IN OUT

Ambient Temp. (°F)	69	Bar. Press. (in. Hg)	24.38
IGS Bag ID Number	P-1		
% O ₂		% CO ₂	
% Moisture:			
Start Time	9:40 AM	Stop Time	9:47 AM

P-1 940.941 P-2 3078-3418 P-3 2-20 334P-3391

Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Notes
1-1	.17	66	1-1	.76	75	1-1	.76	75	
2	.17	65	2	.75	73	2	.75	73	
3	.15	64	3	.68	73	3	.68	73	
4	.14	64	4	.70	73	4	.70	73	
2-1	.19	64	2-1	.73	73	2-1	.73	73	
2	.19	63	2	.74	73	2	.74	73	
3	.16	63	3	.69	73	3	.69	73	
4	.15	63	4	.67	73	4	.67	73	
Total Average									
				0.18	15	6.175	0.647	73	

Location: EAST

Client	COORS BREWING
Plant	GOLDEN
Date	7-16-92
Meter Operator	J. MOY
Probe Operator	J. MOY
Sample Box Number	K2
Pyrometer Number	ANN
Meter Box Number	D-9
Meter ΔH@	1.676
Leak Rate Before:	0
Leak Rate After:	0

Location: PLANT R

Client	COOR BREWING
Plant	GOLDEN
Date	16 JULY 92
Meter Operator	M. HYNES
Probe Operator	M. HYNES
Sample Box Number	KNOCK
Pyrometer Number	DS
Meter Box Number	DS
Meter ΔH@	1.676
Leak Rate Before:	0
Leak Rate After:	0

Location: LONDON Run: 4

Client	COORS BREWING
Plant	GOLDEN, CO.
Date	13 JULY 92
Data Recorder	M. HYNES
Probe Operator	M. HYNES
Pyrometer Number	0-5
Pilot Op	J.D
Pilot Leak Check:	✓
Static Pressure (inches H ₂ O) (+/-)	0.05

Velocity Determination
Field Data Sheet

Schematic of Testing Location

STANDARD
PISTON
POINT 2-1

↑ N

Ambient Temp. (°F)	72	Bar. Press. (in. Hg)	24.40
IGSS Bag ID Number	R-4	G.B.L.	
% O ₂		% CO ₂	
% Moisture:		Assumed/Measured	
Start Time	162400	AM/PM	1718 AM/PM

First point all the way	IN	OUT	
Area (ft ²)	0.123	Port Len (in)	5/8
		Gas Flow	IN OUT

Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Notes
2-1	0.26	65	2-1	0.19	64				Flow
	0.26	65		0.19	64				DETERMINED
	0.27	65		0.19	64				
	2.10	63		0.19	64				
	2.10	62		0.19	64				
	1.45	61		0.19	64				
	0.67	62		0.19	64				
	0.34	62		0.19	64				
	0.22	62		0.19	64				
	0.18	62		0.13	65				
	0.19	62		0.01	65				
	0.20	62		0.24	65				
	0.21	63		0.29	65				
	0.21	63		0.26	65				
	0.20	63		0.11	65				
	0.20	63		0.03	65				
	0.19	63		0.00	66				
Total	9.2015	1136		6.4267	1031				
Average				(0.5701)	(63)				

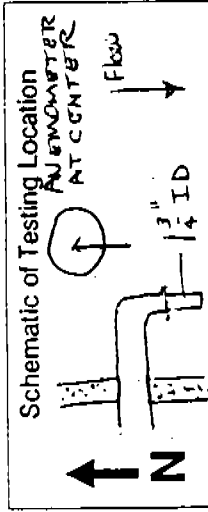
Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)
	5	3
	10	3
	15	3
	20	3
	25	3
	30	3
	35	3
	40	3
	45	3
Average		
Total		

Traverse Point Number	Min/pt Clock Time	Pump Vacuum (in. Hg)
1	5	4
	10	4
	15	4
	20	4
	25	4
	30	3
	35	3
	40	3
	45	3
Average		
Total		

Page 1 of 1

Velocity Derivation Field Data Sheet

Ambient Temp. (°F)	68	Bar. Press. (in. Hg)	24.46
IGS Bag ID Number			
% O ₂		% CO ₂	
% Moisture:		Assumed/Measured	
Start Time	AM/PM	Stop Time	AM/PM



First point all the way	IN	OUT
Area (ft ²) 2,405	Port Len (in) 1/4"	Gas Flow IN OUT

START 1202 Run 1				START 1320 Run 2				START 0905 20 JULY R-3							
Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Time min	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Time min	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	TIME min	Traverse Point Number	Velocity Head ΔPs	Stack Temp (°F)	Notes
1	445	116	5	1	414	116	5	1	484	109	5				
1	455	116	10		423	116	10		522	109	10				
	500	116	15		435	117	15		555	110	15				
	456	116	20		443	118	20		542	110	20				
	453	116	25		442	119	25		526	110	25				
	421	115	30		438	119	30		522	109	30				
	422	115	35		442	119	35		524	111	35				
	432	116	40		438	119	40		543	111	40				
	432	116	45		435	118	45		567	111	45				
	444	116	50		442	118	50		563	112	50				
	408	116	55		435	119	55		563	113	55				
	416	115	60		445	119	60		553	113	60				
SUMP	1302			SUMP	1470			STOP	1005						
								PAS.	24.51						

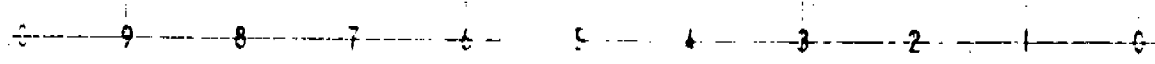
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00:00:11:15.983	-11	0
00:00:11:14.987	-5	0
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00:00:12:29.986	-9	0
00:00:12:44.986	-13	0
00:00:12:59.985	-16	0
00:00:13:14.985	-12	0
00:00:13:29.985	-10	0
00:00:13:44.985	-13	0
00:00:13:59.984	38	0
00:00:14:14.984	801	0
00:00:14:29.984	853	0
00:00:14:44.983	853	0
00:00:14:59.983	853	0
00:00:15:14.983	849	0
00:00:15:29.983	849	0
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00:00:15:59.982	851	0
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00:00:19:14.979	541	0
00:00:19:29.978	539	0
00:00:19:44.978	544	0
00:00:19:59.978	544	0
00:00:20:14.978	539	0
00:00:20:29.977	537	0
00:00:20:59.977	541	0
00:00:21:14.976	536	0
00:00:21:29.976	536	0
00:00:21:44.976	541	0
00:00:21:59.976	540	0
00:00:22:14.976	540	0
00:00:22:59.976	540	0
00:00:23:14.976	540	0
00:00:23:44.976	540	0
00:00:23:59.975	540	0
"13:54:40.57"		

Zero
I cal
Pre 1
-7

I cal 11:00

CAL 1A BIAS CHECK

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00:00:00:29.999	237	0
00:00:00:44.999	240	0
00:00:00:59.998	241	0
00:00:01:14.998	236	0
00:00:01:29.998	235	0
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00:00:07:44.991		0

Run

"CBO CAN LINE"

" 6-13-1992"

"14:04:36.23"

00:00:04:59.999	9	0
00:00:05:59.999	10	0
00:00:06:59.999	10	0
00:00:07:59.999	10	0
00:00:08:59.999	10	0
00:00:09:59.999	10	0
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00:00:11:59.999	9	0
00:00:12:59.998	9	0
00:00:13:59.998	9	0

*POWER WENT OFF
NO DATA SAVED
USB STIP CHART
CAL Z*

"COORS BREWING CO9"

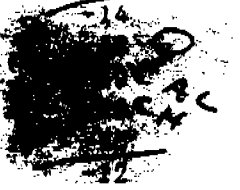
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" 6-23-1992"

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"SEC" "PPM" "PPM"

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00:00:00:44.999	-14	0
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00:00:01:14.998	-10	0
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00:00:06:59.992	231	0
00:00:07:14.992	231	0
00:00:07:29.991	230	0
00:00:07:44.991		0



*250
CAL
C*

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00:00:49:59.995	24	0
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"COORS BREWING"

"CAN LINE"

"18:05:28.28"

" 6-23-1992"

"TIME" "THC1" "THC2"

"SEC" "PPM" "PPM"

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00:00:00:44.999	-11	0
00:00:00:59.998	-11	0
00:00:01:14.998	-13	0
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"COORS BREWING"
"CAN LINE"

"18:20:36.31"

" 6-23-1992"

"TIME" "THC1" "THC2"

"SEC" "PPM" "PPM"

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00:00:00:59.999	218	0
00:00:01:14.999	214	0
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00:00:01:44.999	213	0
00:00:01:59.999	195	0
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00:00:02:29.999	-13	0
00:00:02:44.999	-25	0
00:00:02:59.999	-26	0
00:00:03:14.999	-19	0
00:00:03:29.999	-22	0
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check

250 check

250 GAS
check

DOORS BREWING

BOWL VENT

09:37:39.88

" 8-14-1993"

"TIME" "TMO" "

"SEC" "PPM" "PPM"

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00:00:08:14.991	814	0
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00:00:08:44.990	840	0
00:00:08:59.990	842	0
00:00:09:14.989	851	0
00:00:09:29.989	848	0
00:00:09:44.989	849	0
00:00:09:59.989	835	0
00:00:10:14.988	445	0
00:00:10:29.988	13	0
00:00:10:44.988	-2	0
00:00:10:59.988	-7	0
00:00:11:14.987	-10	0
00:00:11:29.987	-9	0
00:00:11:44.987	-4	0
00:00:11:59.986	-1	0
00:00:12:14.986	-1	0
00:00:12:29.986	-4	0
00:00:12:44.986	-2	0
00:00:12:59.985	0	0

Pre
CAC 1

6-14-93

6-14-93

851
CAL

00:00:14:44.981	13	0
00:00:14:53.983	6	0
00:00:15:14.983	1	0
00:00:15:29.983	125	0
00:00:15:44.982	534	0
00:00:15:59.982	543	0
00:00:16:14.982	548	0
00:00:16:29.982	550	0
00:00:16:44.981	551	0
00:00:16:59.981	548	0
00:00:17:14.981	542	0
00:00:17:29.980	235	0
00:00:17:44.980	239	0
00:00:17:59.980	250	0
00:00:18:14.980	250	0
00:00:18:29.979	247	0
00:00:18:44.979	245	0
00:00:18:59.979	246	0
00:00:19:14.979	244	0
00:00:19:29.978	185	0
00:00:19:44.978	10	0
00:00:19:59.978	3	0
00:00:20:14.978	-2	0
00:00:20:29.977	-4	0
00:00:20:44.977	-5	0
00:00:20:59.977	21	0
00:00:21:14.976	237	0
00:00:21:29.976	247	0
00:00:21:44.976	249	0
00:00:21:59.976	250	0
00:00:22:14.975	250	0
00:00:22:29.975	250	0
00:00:22:44.975	117	0

B 407.8 CAC

250

0 BIAS

250 BIAS

RUA 1

"COORS BREWING"
 "BOWL VENT"
 " 6-24-1992"
 "10:04:39.93"

"	Time" "THC1" "	"	"
"	sec" "	ppm" "	ppm"
00:00:00:00.000	40	0	0
00:00:00:59.999	39	0	0
00:00:01:59.999	39	0	0
00:00:02:59.999	39	0	0
00:00:03:59.999	39	0	0
00:00:04:59.999	39	0	0
00:00:05:59.999	40	0	0
00:00:06:59.999	40	0	0
00:00:07:59.999	39	0	0
00:00:08:59.999	39	0	0
00:00:09:59.999	41	0	0
00:00:10:59.999	39	0	0
00:00:11:59.999	38	0	0
00:00:12:59.998	37	0	0
00:00:13:59.998	35	0	0
00:00:14:59.998	37	0	0
00:00:15:59.998	35	0	0
00:00:16:59.998	36	0	0
00:00:17:59.998	38	0	0
00:00:18:59.998	35	0	0
00:00:19:59.998	37	0	0

00:00:11:59.997	32	0
00:00:12:59.997	32	0
00:00:13:59.997	32	0
00:00:14:59.997	32	0
00:00:15:59.997	32	0
00:00:16:59.997	32	0
00:00:17:59.997	32	0
00:00:18:59.997	32	0
00:00:19:59.997	32	0
00:00:20:59.997	32	0
00:00:21:59.997	32	0
00:00:22:59.997	32	0
00:00:23:59.997	32	0
00:00:24:59.997	32	0
00:00:25:59.997	32	0
00:00:26:59.997	32	0
00:00:27:59.997	32	0
00:00:28:59.997	32	0
00:00:29:59.997	32	0
00:00:30:59.997	32	0
00:00:31:59.997	32	0
00:00:32:59.997	32	0
00:00:33:59.997	32	0
00:00:34:59.997	32	0
00:00:35:59.997	32	0
00:00:36:59.997	32	0
00:00:37:59.996	32	0
00:00:38:59.996	32	0
00:00:39:59.996	32	0
00:00:40:59.996	32	0
00:00:41:59.996	32	0
00:00:42:59.996	32	0
00:00:43:59.996	32	0
00:00:44:59.996	32	0
00:00:45:59.996	32	0
00:00:46:59.996	32	0
00:00:47:59.996	32	0
00:00:48:59.995	32	0
00:00:49:59.995	32	0
00:00:50:59.995	32	0
00:00:51:59.995	32	0
00:00:52:59.995	32	0
00:00:53:59.995	32	0
00:00:54:59.995	32	0
00:00:55:59.995	32	0
00:00:56:59.995	32	0
00:00:57:59.995	32	0
00:00:58:59.995	32	0
00:00:59:59.995	32	0
00:01:00:59.994	32	0

"COORS BREWING"

"BOWL VENT"

"11:10:03.26"

"6-24-1992"

"TIME" "TH01" "

"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:14.997	72	0
00:00:00:23.997	72	0
00:00:00:44.997	72	0
00:00:00:59.997	72	0
00:00:01:14.997	72	0
00:00:01:29.998	68	0
00:00:01:44.998	12	0
00:00:01:59.997	23	0
00:00:02:14.997	74	0
00:00:02:29.997	52	0
00:00:02:44.997	51	0
00:00:02:59.996	47	0
00:00:03:14.996	48	0
00:00:03:29.996	43	0
00:00:03:44.995	6	0
00:00:03:59.995	-1	0
00:00:04:14.995	-2	0
00:00:04:29.995	-3	0
00:00:04:44.994	-7	0
00:00:04:59.994	-8	0

Real

Post Cal 1

0
C. 100%

00:00:00:00.000 0 0
 00:00:00:14.999 243 0
 00:00:00:29.999 349 0
 00:00:00:44.999 347 0
 00:00:00:59.998 248 0
 00:00:01:14.991 245 0
 00:00:01:29.990 256 0
 00:00:01:44.990 240 0
 00:00:01:59.990 239 0
 00:00:02:14.989 239 0

"COORS BREWING"

"BOWL VENT"

"11:22:04.05"

"6-24-1992"

"TIME" "THC1" "

"SEC" "PPM" "PPM"

00:00:00:00.000 0 0
 00:00:00:14.999 243 0
 00:00:00:29.999 349 0
 00:00:00:44.999 347 0
 00:00:00:59.998 248 0

"COORS BREWING"

"00:00:00:00.000 ppm" " 27 ppm" 0

00:00:01:59.999 31 0

00:00:02:59.999 36 0

00:00:03:59.999 33 0

00:00:04:59.999 31 0

00:00:05:59.999 34 0

00:00:06:59.999 32 0

00:00:07:59.999 30 0

00:00:08:59.999 30 0

00:00:09:59.999 32 0

00:00:10:59.999 33 0

00:00:11:59.999 50 0

00:00:12:59.998 48 0

00:00:13:59.998 39 0

00:00:14:59.998 38 0

00:00:15:59.998 44 0

00:00:16:59.998 34 0

00:00:17:59.998 31 0

00:00:18:59.998 35 0

00:00:19:59.998 40 0

00:00:20:59.998 43 0

00:00:21:59.998 43 0

00:00:22:59.998 39 0

00:00:23:59.998 35 0

00:00:24:59.997 34 0

00:00:25:59.997 34 0

00:00:26:59.997 39 0

00:00:27:59.997 36 0

00:00:28:59.997 29 0

00:00:29:59.997 28 0

00:00:30:59.997 23 0

00:00:31:59.997 14 0

00:00:32:59.997 24 0

00:00:33:59.997 28 0

00:00:34:59.997 25 0

RUN 2

Run 2

00:00:41:52.996	23	0
00:00:42:52.996	23	0
00:00:43:52.996	23	0
00:00:44:52.996	23	0
00:00:45:52.996	23	0
00:00:46:52.996	24	0
00:00:47:52.996	23	0
00:00:48:52.995	22	0
00:00:49:52.995	22	0
00:00:50:52.995	20	0
00:00:51:52.995	20	0
00:00:52:52.995	21	0
00:00:53:52.995	23	0
00:00:54:52.995	21	0
00:00:55:52.995	24	0
00:00:56:52.995	24	0
00:00:57:52.995	25	0
00:00:58:52.995	21	0
00:00:59:52.995	23	0
00:01:00:52.994	22	0

"COORS BREWING"

"BOWL VENT"

"13:04:00.00"

" 6-24-1992"

"TIME" "THC1" "

"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:14.999	-14	0
00:00:00:29.999	-12	0
00:00:00:44.999	-10	0
00:00:00:59.998	-10	0
00:00:01:14.998	-12	0
00:00:01:29.998	-13	0
00:00:01:44.998	-13	0
00:00:01:59.997	-12	0
00:00:02:14.997	-9	0
00:00:02:29.997	-10	0
00:00:02:44.997	144	0
00:00:02:59.996	234	0
00:00:03:14.996	241	0
00:00:03:29.996	243	0
00:00:03:44.995	241	0
00:00:03:59.994	240	0
00:00:04:14.994	241	0
00:00:04:29.994	242	0
00:00:04:44.994	239	0
00:00:04:59.994	130	0
00:00:05:14.994	-2	0
00:00:05:29.994	-5	0
00:00:05:44.993	-6	0
00:00:05:59.993	-5	0

"COORS BREWING"

"BOWL VENT"

" 6-24-1992"

"13:58:48.99"

" Time" "THC1" "

" sec" " ppm" " ppm"

00:00:00:00.000	21	0
00:00:00:59.999	23	0
00:00:01:59.999	20	0
00:00:02:59.999	20	0

CAL 3 Post Col 2

0 CHECK

250
CAL
CHECK

R-3

Run 3

00:00:00:00.000	12	
00:00:01:00.000	12	
00:00:02:00.000	12	
00:00:03:00.000	12	
00:00:04:00.000	12	
00:00:05:00.000	12	
00:00:06:00.000	12	
00:00:07:00.000	12	
00:00:08:00.000	12	
00:00:09:00.000	12	
00:00:10:00.000	12	
00:00:11:00.000	12	
00:00:12:00.000	12	
00:00:13:00.000	12	
00:00:14:00.000	12	
00:00:15:00.000	12	
00:00:16:00.000	12	
00:00:17:00.000	12	
00:00:18:00.000	12	
00:00:19:00.000	12	
00:00:20:00.000	12	
00:00:21:00.000	12	
00:00:22:00.000	12	
00:00:23:00.000	12	
00:00:24:00.000	12	
00:00:25:00.000	12	
00:00:26:00.000	12	
00:00:27:00.000	12	
00:00:28:00.000	12	
00:00:29:00.000	12	
00:00:30:00.000	12	
00:00:31:00.000	12	
00:00:32:00.000	12	
00:00:33:00.000	12	
00:00:34:00.000	12	
00:00:35:00.000	12	
00:00:36:00.000	12	
00:00:37:00.000	12	
00:00:38:00.000	12	
00:00:39:00.000	12	
00:00:40:00.000	12	
00:00:41:00.000	12	
00:00:42:00.000	12	
00:00:43:00.000	12	
00:00:44:00.000	12	
00:00:45:00.000	12	
00:00:46:00.000	12	
00:00:47:00.000	12	
00:00:48:00.000	12	
00:00:49:00.000	12	
00:00:50:00.000	12	
00:00:51:00.000	12	
00:00:52:00.000	12	
00:00:53:00.000	12	
00:00:54:00.000	12	
00:00:55:00.000	12	
00:00:56:00.000	12	
00:00:57:00.000	12	
00:00:58:00.000	12	
00:00:59:00.000	12	
00:01:00:00.000	12	

"COORS BREWING"

"BOWL VENT"

"15:03:05.00"

"6-24-1992"

"TIME" "THU" " "

"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
-----------------	---	---

00:00:00:14.000	-12	0
-----------------	-----	---

00:00:00:14.000	-12	0
-----------------	-----	---

CAL 4 Post Cal 3

Time	Value	Unit
00:00:00:00	233	0
00:00:01:00	234	0
00:00:02:00	235	0
00:00:03:00	236	0
00:00:04:00	234	0
00:00:05:00	235	0
00:00:06:00	236	0
00:00:07:00	235	0
00:00:08:00	236	0
00:00:09:00	235	0
00:00:10:00	236	0
00:00:11:00	235	0
00:00:12:00	236	0
00:00:13:00	235	0
00:00:14:00	236	0
00:00:15:00	235	0
00:00:16:00	236	0
00:00:17:00	235	0
00:00:18:00	236	0
00:00:19:00	235	0
00:00:20:00	236	0
00:00:21:00	235	0
00:00:22:00	236	0
00:00:23:00	235	0
00:00:24:00	236	0
00:00:25:00	235	0
00:00:26:00	236	0
00:00:27:00	235	0
00:00:28:00	236	0
00:00:29:00	235	0
00:00:30:00	236	0
00:00:31:00	235	0
00:00:32:00	236	0
00:00:33:00	235	0
00:00:34:00	236	0
00:00:35:00	235	0
00:00:36:00	236	0
00:00:37:00	235	0
00:00:38:00	236	0
00:00:39:00	235	0
00:00:40:00	236	0
00:00:41:00	235	0
00:00:42:00	236	0
00:00:43:00	235	0
00:00:44:00	236	0
00:00:45:00	235	0
00:00:46:00	236	0
00:00:47:00	235	0
00:00:48:00	236	0
00:00:49:00	235	0
00:00:50:00	236	0
00:00:51:00	235	0
00:00:52:00	236	0
00:00:53:00	235	0
00:00:54:00	236	0
00:00:55:00	235	0
00:00:56:00	236	0
00:00:57:00	235	0
00:00:58:00	236	0
00:00:59:00	235	0
00:01:00:00	236	0

250 CHECK

00 AS

250 BIAS

Page 5
2-1-1
6-1-92

CAL

"COORS BEEWING"
"BOTTLE LINE"
"06:35:44.51"
" 8-25-1992"
"TIME" "TH01"
"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:14.999	1	0
00:00:00:29.999	1	0
00:00:00:44.999	1	0
00:00:00:59.998	1	0
00:00:01:14.998	1	0
00:00:01:29.998	1	0
00:00:01:44.998	1	0
00:00:01:59.997	1	0
00:00:02:14.997	1	0
00:00:02:29.997	1	0
00:00:02:44.997	1	0
00:00:02:59.996	0	0
00:00:03:14.996	-1	0
00:00:03:29.996	-1	0
00:00:03:44.995	273	0
00:00:03:59.995	841	0
00:00:04:14.995	849	0
00:00:04:29.995	845	0
00:00:04:44.994	846	0
00:00:04:59.994	856	0
00:00:05:14.994	853	0
00:00:05:29.994	847	0
00:00:05:44.993	344	0
00:00:05:59.993	852	0
00:00:06:14.993	850	0
00:00:06:29.992	842	0
00:00:06:44.992	846	0
00:00:06:59.992	551	0
00:00:07:14.992	45	0
00:00:07:29.991	425	0
00:00:07:44.991	531	0
00:00:07:59.991	53	0
00:00:08:14.991	53	0
00:00:08:29.991	547	0
00:00:08:44.991	54	0
00:00:08:59.990	543	0
00:00:09:14.989	551	0
00:00:09:29.989	545	0
00:00:09:44.989	542	0
00:00:09:59.989	336	0
00:00:10:14.988	232	0
00:00:10:29.988	420	0
00:00:10:44.988	275	0
00:00:10:59.988	259	0
00:00:11:14.987	259	0
00:00:11:29.987	261	0
00:00:11:44.987	225	0
00:00:11:59.986	236	0
00:00:12:14.986	148	0
00:00:12:29.986	349	0

0 CAL

851.03 CAL

547.3 CAL

00:00:14:23.984	131	0
00:00:14:44.281	170	0
00:00:14:59.981	94	0
00:00:15:14.983	35	0
00:00:15:29.983	11	0
00:00:15:44.982	135	0
00:00:15:59.982	241	0
00:00:16:14.982	239	0
00:00:16:29.982	242	0
00:00:16:44.981	248	0
00:00:16:59.981	245	0
00:00:17:14.981	242	0
00:00:17:29.980	247	0
00:00:17:44.980	246	0
00:00:17:59.980	171	0
00:00:18:14.980	38	0
00:00:18:29.979	247	0
00:00:18:44.979	217	0
00:00:18:59.979	17	0
00:00:19:14.979	1	0
00:00:19:29.978	1	0
00:00:19:44.978	-3	0
00:00:19:59.978	-6	0
00:00:20:14.978	-7	0
00:00:20:29.977	-2	0
00:00:20:44.977	1	0
00:00:20:59.977	9	0
00:00:21:14.976	235	0
00:00:21:29.976	248	0
00:00:21:44.976	245	0
00:00:21:59.976	241	0
00:00:22:14.975	245	0
00:00:22:29.975	244	0

250 CAL

0 BIAS

250 BIAS

"COORS BREWING "

"BOTTLE LINE"

" 6-25-1992"

"09:03:56.72"

Time	"THC1"	"
sec	ppm	ppm

00:00:00:00.000	39	0
00:00:00:59.999	38	0
00:00:01:59.999	41	0
00:00:02:59.999	35	0
00:00:03:59.999	35	0
00:00:04:59.999	34	0
00:00:05:59.999	34	0
00:00:06:59.999	36	0
00:00:07:59.999	36	0
00:00:08:59.999	34	0
00:00:09:59.999	34	0
00:00:10:59.999	35	0
00:00:11:59.999	35	0
00:00:12:59.999	54	0
00:00:13:59.999	56	0
00:00:14:59.999	58	0
00:00:15:59.999	57	0
00:00:16:59.999	56	0
00:00:17:59.999	50	0
00:00:18:59.999	51	0

Ren 1

00:00:11:59.997	11	0
00:00:12:59.997	12	0
00:00:13:59.997	13	0
00:00:14:59.997	14	0
00:00:15:59.997	15	0
00:00:16:59.997	16	0
00:00:17:59.997	17	0
00:00:18:59.997	18	0
00:00:19:59.997	19	0
00:00:20:59.997	20	0
00:00:21:59.997	21	0
00:00:22:59.997	22	0
00:00:23:59.997	23	0
00:00:24:59.997	24	0
00:00:25:59.997	25	0
00:00:26:59.997	26	0
00:00:27:59.997	27	0
00:00:28:59.997	28	0
00:00:29:59.997	29	0
00:00:30:59.997	30	0
00:00:31:59.997	31	0
00:00:32:59.997	32	0
00:00:33:59.997	33	0
00:00:34:59.997	34	0
00:00:35:59.997	35	0
00:00:36:59.997	36	0
00:00:37:59.997	37	0
00:00:38:59.997	38	0
00:00:39:59.997	39	0
00:00:40:59.997	40	0
00:00:41:59.997	41	0
00:00:42:59.997	42	0
00:00:43:59.997	43	0
00:00:44:59.997	44	0
00:00:45:59.997	45	0
00:00:46:59.997	46	0
00:00:47:59.997	47	0
00:00:48:59.997	48	0
00:00:49:59.997	49	0
00:00:50:59.997	50	0
00:00:51:59.997	51	0
00:00:52:59.997	52	0
00:00:53:59.997	53	0
00:00:54:59.997	54	0
00:00:55:59.997	55	0
00:00:56:59.997	56	0
00:00:57:59.997	57	0
00:00:58:59.997	58	0
00:00:59:59.997	59	0
00:01:00:59.997	60	0
00:01:01:59.997	61	0

"COORS BREWING"

"BOTTLE LINE"

"10:09:34.17"

"6-25-1992"

"TIME" "THC1" "1"

"SEC" "PPM" "PP"

00:00:00:00:00	0	0
00:00:00:14.999	35	0
00:00:00:29.999	3	0
00:00:00:44.999	-2	0
00:00:00:59.999	-3	0
00:00:01:14.999	-6	0
00:00:01:29.999	-3	0
00:00:01:44.999	-7	0
00:00:01:59.997	-9	0
00:00:02:14.997	-4	0
00:00:02:29.997	-11	0
00:00:02:44.997	-6	0
00:00:02:59.999	-12	0
00:00:03:14.999	-6	0
00:00:03:29.999	-13	0
00:00:03:44.999	-6	0
00:00:03:59.999	-12	0

CALZ

0 CHECK

00:00:05:44.991	221	0
00:00:05:59.991	225	0
00:00:06:14.991	222	0
00:00:06:29.990	222	0
00:00:06:44.992	221	0
00:00:06:59.991	225	0
00:00:07:14.992	222	0
00:00:07:29.991	222	0
00:00:07:44.991	222	0
00:00:07:59.991	225	0
00:00:08:14.991	222	0
00:00:08:29.990	223	0
00:00:08:44.990	224	0
00:00:08:59.990	220	0
00:00:09:14.989	231	0
00:00:09:29.989	231	0
00:00:09:44.989	232	0
00:00:09:59.989	220	0
00:00:10:14.988	215	0
00:00:10:29.988	229	0
00:00:10:44.988	234	0
00:00:10:59.988	238	0
00:00:11:14.987	257	0
00:00:11:29.987	249	0
00:00:11:44.987	259	0
00:00:11:59.986	252	0
00:00:12:14.986	243	0
00:00:12:29.986	246	0
00:00:12:44.986	254	0
00:00:12:59.985	252	0
00:00:13:14.985	250	0
00:00:13:29.985	254	0
00:00:13:44.985	243	0
00:00:13:59.984	256	0
00:00:14:14.984	250	0
00:00:14:29.984	255	0
00:00:14:44.983	254	0
00:00:14:59.983	249	0
00:00:15:14.983	162	0
00:00:15:29.983	-6	0
00:00:15:44.982	6	0
00:00:15:59.982	1	0
00:00:16:14.982	0	0
00:00:16:29.982	1	0
00:00:16:44.981	-2	0
00:00:16:59.981	2	0
00:00:17:14.981	-3	0
00:00:17:29.980	3	0
00:00:17:44.980	-3	0
00:00:17:59.980	2	0
00:00:18:14.980	-3	0
00:00:18:29.979	1	0
00:00:18:44.979	-1	0
00:00:18:59.979	-0	0
00:00:19:14.979	1	0
00:00:19:29.978	206	0
00:00:19:44.978	268	0
00:00:19:59.978	259	0
00:00:20:14.978	248	0
00:00:20:29.977	250	0
00:00:20:44.977	247	0

250 CHECK

250 RECK

0 RECK

250 RECK

DOORS BREAKING
BOTTLE LINE
6-15-1991

RUN 2

10:55:05.70

Time "THD1"

sec" " ppm" " ppm"

00:00:00:00.000	47	0
00:00:00:59.999	43	0
00:00:01:59.999	50	0
00:00:02:59.999	51	0
00:00:03:59.999	51	0
00:00:04:59.999	56	0
00:00:05:59.999	54	0
00:00:06:59.999	58	0
00:00:07:59.999	58	0
00:00:08:59.999	52	0
00:00:09:59.999	49	0
00:00:10:59.999	43	0
00:00:11:59.999	37	0
00:00:12:59.998	36	0
00:00:13:59.998	35	0
00:00:14:59.998	34	0
00:00:15:59.998	34	0
00:00:16:59.998	32	0
00:00:17:59.998	40	0
00:00:18:59.998	45	0
00:00:19:59.998	45	0
00:00:20:59.998	46	0
00:00:21:59.998	54	0
00:00:22:59.998	62	0
00:00:23:59.998	67	0
00:00:24:59.997	64	0
00:00:25:59.997	65	0
00:00:26:59.997	57	0
00:00:27:59.997	55	0
00:00:28:59.997	51	0
00:00:29:59.997	52	0
00:00:30:59.997	51	0
00:00:31:59.997	50	0
00:00:32:59.997	50	0
00:00:33:59.997	48	0
00:00:34:59.997	45	0
00:00:35:59.997	41	0
00:00:36:59.997	39	0
00:00:37:59.996	39	0
00:00:38:59.996	47	0
00:00:39:59.996	51	0
00:00:40:59.996	53	0
00:00:41:59.996	51	0
00:00:42:59.996	52	0
00:00:43:59.996	49	0
00:00:44:59.996	50	0
00:00:45:59.996	49	0
00:00:46:59.996	46	0
00:00:47:59.996	46	0
00:00:48:59.996	44	0
00:00:49:59.995	42	0
00:00:50:59.995	45	0
00:00:51:59.995	40	0
00:00:52:59.995	37	0
00:00:53:59.995	34	0

11:43:21.16
"COORS BREWING"
"BOTTLE LINE"
"11:43:21.16"
" 6-25-1992"
"TIME" "THC1" "
"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:14.999	-1	0
00:00:00:29.999	-1	0
00:00:00:44.999	0	0
00:00:00:59.998	0	0
00:00:01:14.998	-0	0
00:00:01:29.998	0	0
00:00:01:44.998	0	0
00:00:01:59.997	1	0
00:00:02:14.997	0	0
00:00:02:29.997	-0	0
00:00:02:44.997	-0	0
00:00:02:59.996	0	0
00:00:03:14.996	3	0
00:00:03:29.996	5	0
00:00:03:44.995	174	0
00:00:03:59.995	241	0
00:00:04:14.995	243	0
00:00:04:29.995	241	0
00:00:04:44.994	234	0
00:00:04:59.994	234	0
00:00:05:14.994	234	0
00:00:05:29.994	237	0
00:00:05:44.993	241	0
00:00:05:59.993	243	0
00:00:06:14.993	244	0
00:00:06:29.992	245	0
00:00:06:44.992	242	0
00:00:06:59.992	239	0
00:00:07:14.992	235	0
00:00:07:29.991	235	0
00:00:07:44.991	235	0
00:00:07:59.991	235	0
00:00:08:14.991	235	0
00:00:08:29.991	235	0
00:00:08:44.990	235	0
00:00:08:59.990	237	0
00:00:09:14.989	239	0
00:00:09:29.989	241	0
00:00:09:44.989	243	0
00:00:09:59.989	243	0
00:00:10:14.988	244	0

"COORS BREWING "
"BOTTLE LINE"
" 6-25-1992"
"11:57:39.55"

" Time" "THC1" "
" sec" " ppm" " ppm"

00:00:00:00.000	33	0
00:00:00:59.999	35	0
00:00:01:59.999	38	0

O CHECK

250
CHECK

RUW 3

00:00:00:59.999	35	0
00:00:01:59.999	37	0
00:00:02:59.999	38	0
00:00:03:59.999	35	0
00:00:04:59.999	40	0
00:00:05:59.999	40	0
00:00:06:59.999	41	0
00:00:07:59.999	33	0
00:00:08:59.999	35	0
00:00:09:59.999	31	0
00:00:10:59.999	30	0
00:00:11:59.999	30	0
00:00:12:59.999	34	0
00:00:13:59.999	41	0
00:00:14:59.999	43	0
00:00:15:59.999	45	0
00:00:16:59.999	36	0
00:00:17:59.999	37	0
00:00:18:59.999	36	0
00:00:19:59.999	30	0
00:00:20:59.999	33	0
00:00:21:59.999	39	0
00:00:22:59.999	43	0
00:00:23:59.999	40	0
00:00:24:59.999	36	0
00:00:25:59.999	44	0
00:00:26:59.999	40	0
00:00:27:59.999	37	0
00:00:28:59.999	48	0
00:00:29:59.999	51	0
00:00:30:59.999	62	0
00:00:31:59.999	58	0
00:00:32:59.999	55	0
00:00:33:59.999	56	0
00:00:34:59.999	51	0
00:00:35:59.999	47	0
00:00:36:59.999	43	0
00:00:37:59.999	45	0
00:00:38:59.999	44	0
00:00:39:59.999	44	0
00:00:40:59.999	44	0
00:00:41:59.999	47	0
00:00:42:59.999	45	0
00:00:43:59.999	45	0
00:00:44:59.999	44	0
00:00:45:59.999	44	0
00:00:46:59.999	44	0
00:00:47:59.999	44	0
00:00:48:59.999	44	0
00:00:49:59.999	47	0
00:00:50:59.999	45	0
00:00:51:59.999	47	0
00:00:52:59.999	47	0
00:00:53:59.999	50	0
00:00:54:59.999	53	0
00:00:55:59.999	58	0
00:00:56:59.999	58	0
00:00:57:59.999	53	0
00:00:58:59.999	47	0
00:00:59:59.999	45	0
00:01:00:59.999	49	0
00:01:01:59.999	41	0
00:01:02:59.999	43	0
00:01:03:59.999	57	0

"COORS BREWING"
"BOTTLELINE"

"13:05:50.40"

00:00:00:00:00
 00:00:00:00:00
 00:00:00:00:00
 00:00:00:00:00

00:00:00:00:00
 Location 5
 00:00:00

"COORS BREWING"
 "KEG LINE"

"15:36:35.04"

"6-15-1992"

"TIME" "THC1" "

"SEC" "PPM" "PPM"

00:00:00:00:00	0	0
00:00:00:14:999	14	0
00:00:00:29:999	19	0
00:00:00:44:999	15	0
00:00:00:59:999	5	0
00:00:01:14:998	5	0
00:00:01:29:998	4	0
00:00:01:44:998	-0	0
00:00:01:59:997	-3	0
00:00:02:14:997	-6	0
00:00:02:29:997	-7	0
00:00:02:44:997	-5	0
00:00:02:59:996	180	0
00:00:03:14:996	841	0
00:00:03:29:996	865	0
00:00:03:44:995	859	0
00:00:03:59:995	856	0
00:00:04:14:995	859	0
00:00:04:29:995	859	0
00:00:04:44:994	844	0
00:00:04:59:994	841	0
00:00:05:14:994	840	0
00:00:05:29:994	853	0
00:00:05:44:993	857	0
00:00:05:59:993	859	0
00:00:06:14:993	859	0
00:00:06:29:992	854	0
00:00:06:44:992	852	0
00:00:06:59:992	852	0
00:00:07:14:992	850	0
00:00:07:29:991	851	0
00:00:07:44:991	851	0
00:00:07:59:991	853	0
00:00:08:14:991	853	0
00:00:08:29:990	858	0
00:00:08:44:990	863	0
00:00:08:59:990	825	0
00:00:09:14:989	852	0
00:00:09:29:989	853	0
00:00:09:44:989	851	0
00:00:09:59:989	852	0
00:00:10:14:988	853	0
00:00:10:29:988	852	0
00:00:10:44:988	854	0
00:00:10:59:988	854	0
00:00:11:14:987	857	0
00:00:11:29:987	855	0
00:00:11:44:987	854	0

C-1

Pre Cal 1

853
CAL

854

00:00:13:02.985	248	0
00:00:13:11.985	250	0
00:00:13:59.984	253	0
00:00:14:14.984	253	0
00:00:14:59.984	255	0
00:00:14:44.983	245	0
00:00:14:59.983	244	0
00:00:15:14.983	240	0
00:00:15:29.983	234	0
00:00:15:44.982	94	0
00:00:15:59.982	-162	0
00:00:16:14.982	-146	0
00:00:16:29.982	-7	0
00:00:16:44.981	-10	0
00:00:16:59.981	-8	0
00:00:17:14.981	-2	0
00:00:17:29.980	-2	0
00:00:17:44.980	-3	0
00:00:17:59.980	0	0
00:00:18:14.980	284	0
00:00:18:29.979	536	0
00:00:18:44.979	537	0
00:00:18:59.979	539	0
00:00:19:14.979	548	0
00:00:19:29.978	402	0
00:00:19:44.978	188	0
00:00:19:59.978	251	0
00:00:20:14.978	251	0
00:00:20:29.977	251	0
00:00:20:44.977	249	0
00:00:20:59.977	226	0
00:00:21:14.978	130	0

2
C
A
C

240

548
539
537
536

250 BITS

"COORS BREWING"

"KEG LINE"

"6-25-1992"

"19:01:23.52"

"Time" "THC1" "

"sec" "ppm" "ppm"

00:00:00:00.000	5	0
00:00:00:59.999	10	0
00:00:01:59.999		0
00:00:02:59.999		0
00:00:03:59.999		0
00:00:04:59.999		0
00:00:05:59.999	157	0
00:00:06:59.999	133	0
00:00:07:59.999	121	0
00:00:08:59.999	127	0
00:00:09:59.999	118	0
00:00:10:59.999	109	0
00:00:11:59.999	105	0
00:00:12:59.999	107	0
00:00:13:59.999	101	0
00:00:14:59.999	98	0
00:00:15:59.999	101	0
00:00:16:59.999	99	0
00:00:17:59.999	100	0
00:00:18:59.999	96	0
00:00:19:59.999	100	0

Run 1

00:00:00:00.000	0	0
00:00:00:01:59.997	99	0
00:00:00:02:59.997	199	0
00:00:00:03:59.997	299	0
00:00:00:04:59.997	399	0
00:00:00:05:59.997	499	0
00:00:00:06:59.997	599	0
00:00:00:07:59.997	699	0
00:00:00:08:59.997	799	0
00:00:00:09:59.997	899	0
00:00:00:10:59.997	999	0
00:00:00:11:59.997	1099	0
00:00:00:12:59.997	1199	0
00:00:00:13:59.997	1299	0
00:00:00:14:59.997	1399	0
00:00:00:15:59.997	1499	0
00:00:00:16:59.997	1599	0
00:00:00:17:59.997	1699	0
00:00:00:18:59.997	1799	0
00:00:00:19:59.997	1899	0
00:00:00:20:59.997	1999	0
00:00:00:21:59.997	2099	0
00:00:00:22:59.997	2199	0
00:00:00:23:59.997	2299	0
00:00:00:24:59.997	2399	0
00:00:00:25:59.997	2499	0
00:00:00:26:59.997	2599	0
00:00:00:27:59.997	2699	0
00:00:00:28:59.997	2799	0
00:00:00:29:59.997	2899	0
00:00:00:30:59.997	2999	0
00:00:00:31:59.997	3099	0
00:00:00:32:59.997	3199	0
00:00:00:33:59.997	3299	0
00:00:00:34:59.997	3399	0
00:00:00:35:59.997	3499	0
00:00:00:36:59.997	3599	0
00:00:00:37:59.996	3699	0
00:00:00:38:59.996	3799	0
00:00:00:39:59.996	3899	0
00:00:00:40:59.996	3999	0
00:00:00:41:59.996	4099	0
00:00:00:42:59.996	4199	0
00:00:00:43:59.996	4299	0
00:00:00:44:59.996	4399	0
00:00:00:45:59.996	4499	0
00:00:00:46:59.996	4599	0
00:00:00:47:59.996	4699	0
00:00:00:48:59.995	4799	0
00:00:00:49:59.995	4899	0
00:00:00:50:59.995	4999	0
00:00:00:51:59.995	5099	0
00:00:00:52:59.995	5199	0
00:00:00:53:59.995	5299	0
00:00:00:54:59.995	5399	0
00:00:00:55:59.995	5499	0
00:00:00:56:59.995	5599	0
00:00:00:57:59.995	5699	0
00:00:00:58:59.995	5799	0
00:00:00:59:59.995	5899	0
00:01:00:00:59.994	5999	0
00:01:00:01:59.994	6099	0
00:01:00:02:59.994	6199	0
00:01:00:03:59.994	6299	0

"COORS BREWING"

"KEG LINE"

"20:08:08.41"

" 6-25-1992"

"TIME" "THC1"

"SEC" "PPM"

00:00:00:00.000

00:00:00:01:14.999

00:00:00:02:29.999

00:00:00:03:44.999

00:00:00:04:59.998

00:00:00:05:14.998

00:00:00:06:29.998

00:00:00:07:44.998

00:00:00:08:59.997

00:00:00:09:14.997

00:00:00:10:29.997

00:00:00:11:44.997

00:00:00:12:59.996

00:00:00:13:14.996

00:00:00:14:29.996

00:00:00:15:44.995

00:00:00:16:59.995

NSC
check

Post Cal 1

NSC
check

00:00:00:00.000 438
 00:00:00:59.999 481
 00:00:01:59.999 489
 00:00:02:59.999 485
 00:00:03:59.999 477
 00:00:04:59.999 461
 00:00:05:59.999 488
 00:00:06:59.999 556
 00:00:07:59.999 573
 00:00:08:59.999 523
 00:00:09:59.999 476
 00:00:10:59.999 488
 00:00:11:59.999 444
 00:00:12:59.998 434
 00:00:13:59.995 420
 00:00:14:59.998 397
 00:00:15:59.998 347
 00:00:16:59.998 195
 00:00:17:59.998 168
 00:00:18:59.998 166
 00:00:19:59.998 189
 00:00:20:59.998 156
 00:00:21:59.998 129
 00:00:22:59.998 148
 00:00:23:59.998 151
 00:00:24:59.997 193
 00:00:25:59.997 198
 00:00:26:59.997 209
 00:00:27:59.997 220
 00:00:28:59.997 238
 00:00:29:59.997 215
 00:00:30:59.997 220
 00:00:31:59.997 218
 00:00:32:59.997 215
 00:00:33:59.997 215
 00:00:34:59.997 215
 00:00:35:59.997 238
 00:00:36:59.997 232
 00:00:37:59.996 197
 00:00:38:59.996 247
 00:00:39:59.996 226
 00:00:40:59.996 201
 00:00:41:59.996 228
 00:00:42:59.996 228
 00:00:43:59.996 207
 00:00:44:59.996 226
 00:00:45:59.996 222
 00:00:46:59.996 187
 00:00:47:59.996 173
 00:00:48:59.995 153
 00:00:49:59.995 139

5.17
C10000

Row 2 (Run 2)

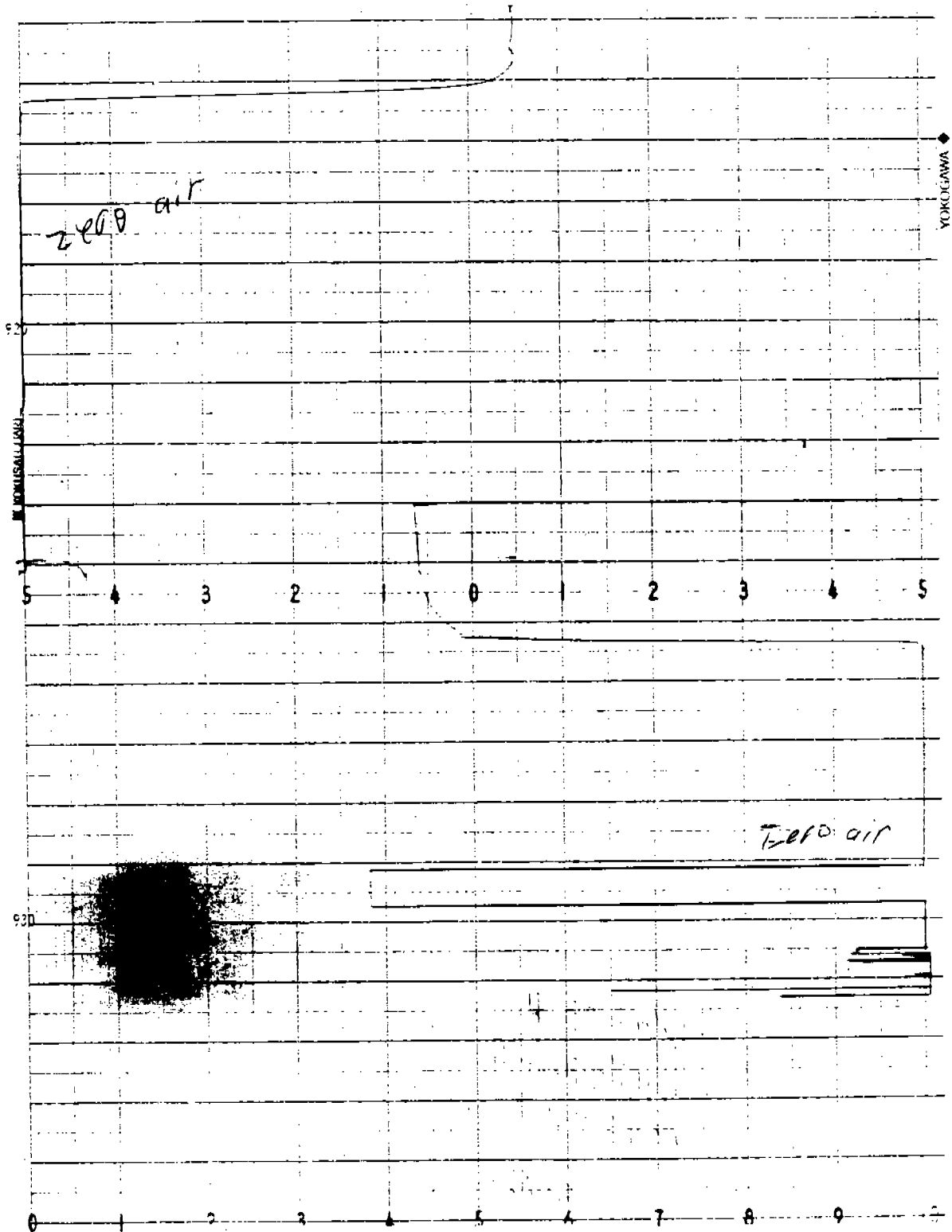
"ECCRS BREWING"
 "NEB LINE"
 " 8-15-1991"
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"	sec" "	ppm" "	ppm" "
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00:00:02:59.999	485	0	
00:00:03:59.999	477	0	
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00:00:08:59.999	523	0	
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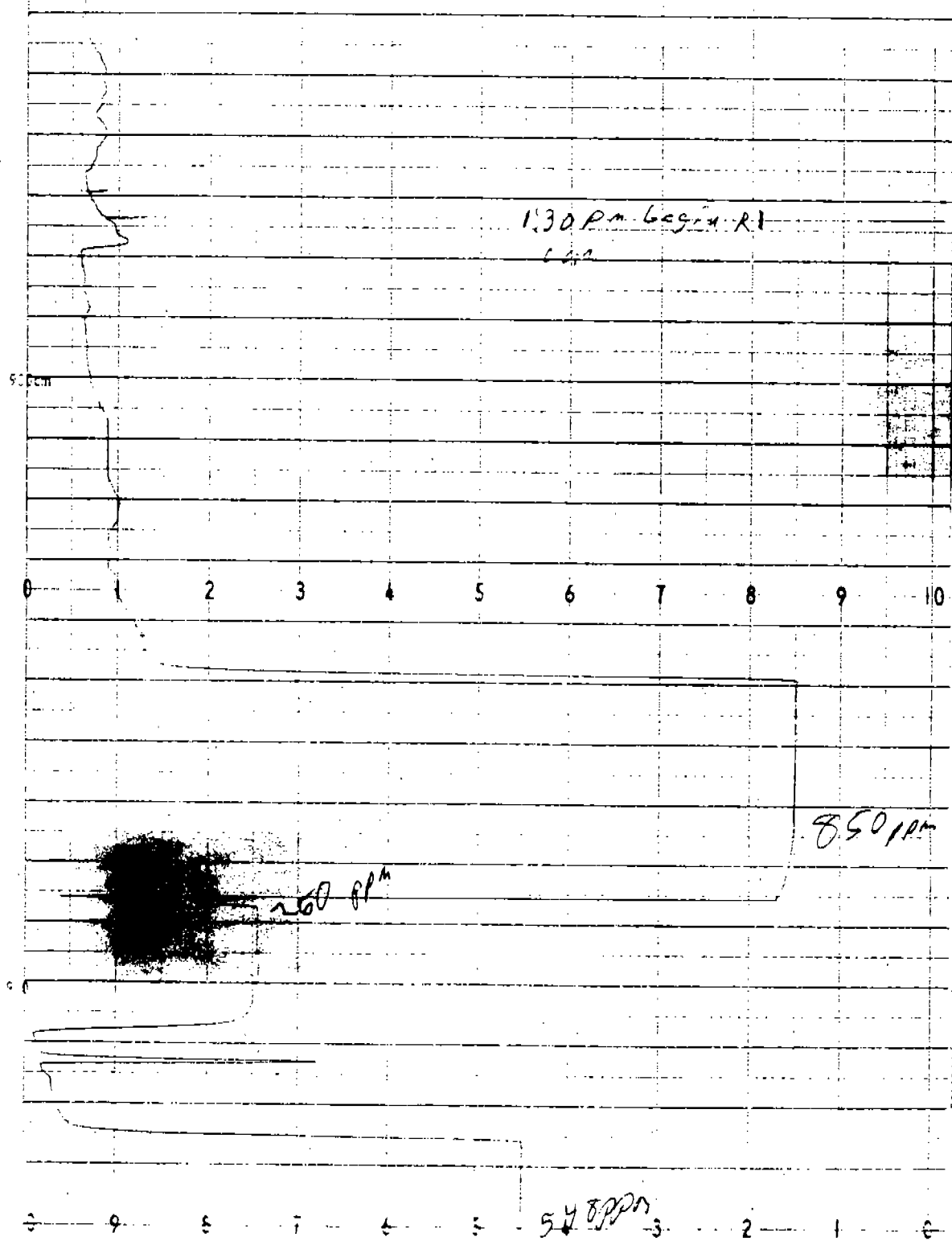
2012

250 BIAS CHECK

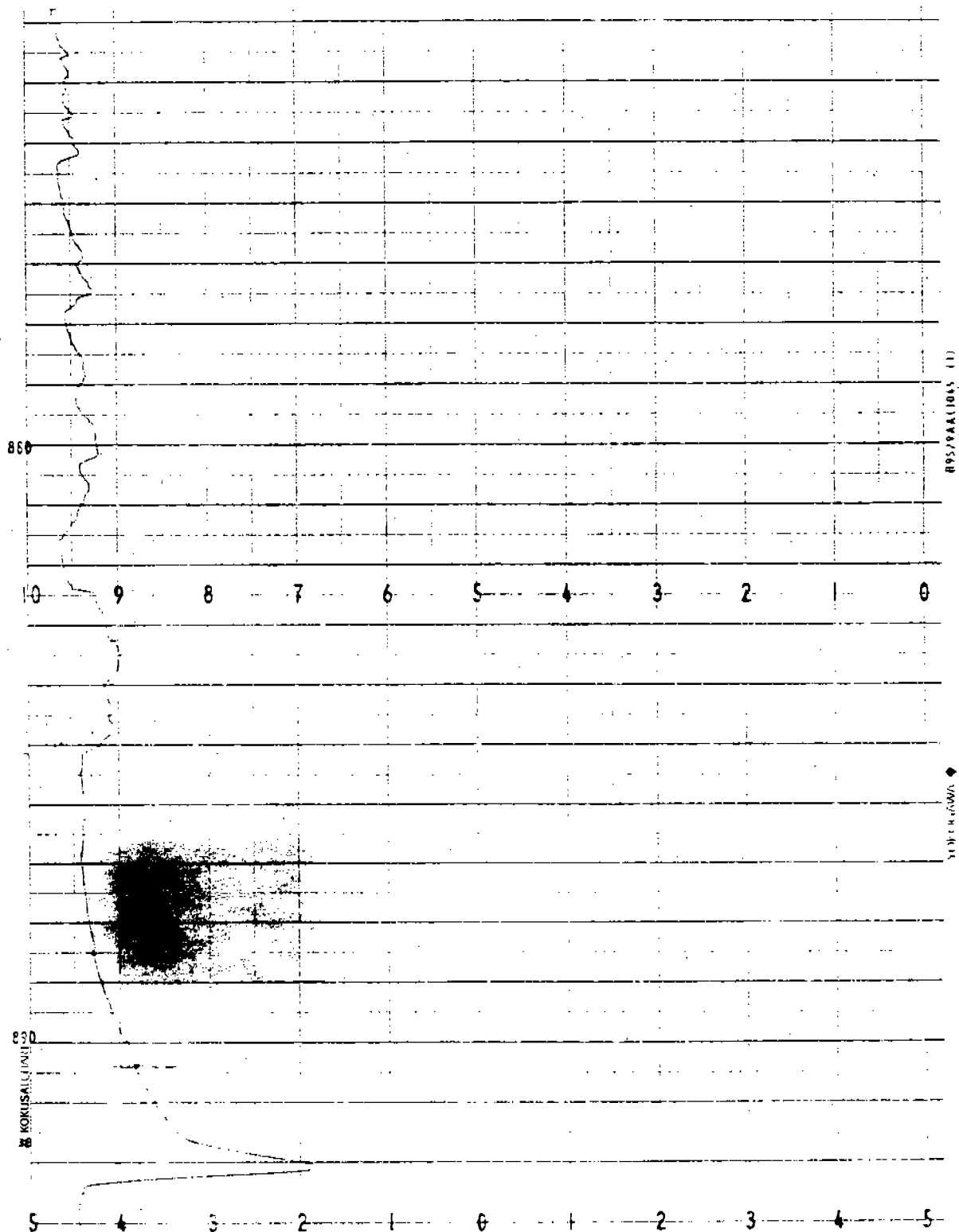
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



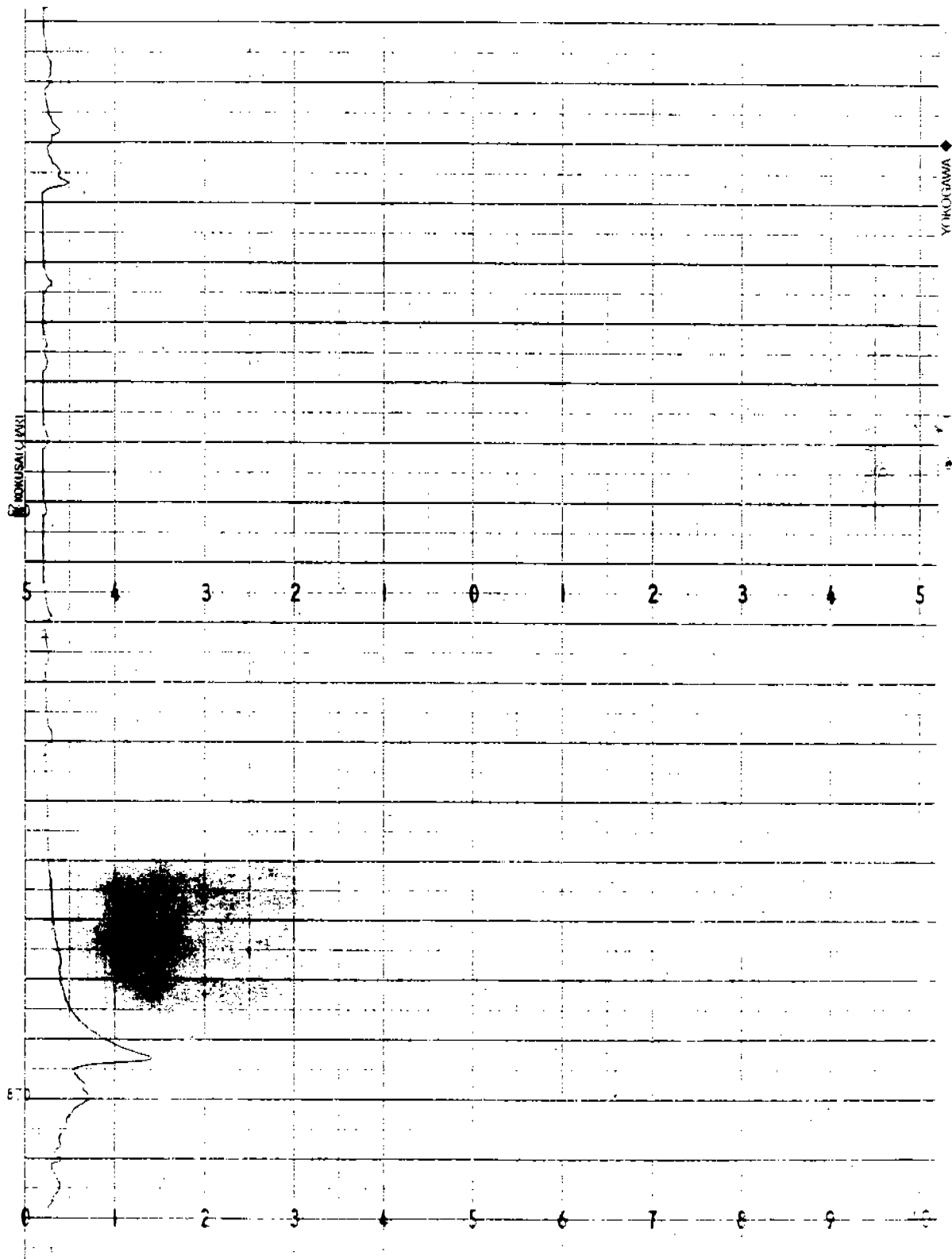
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



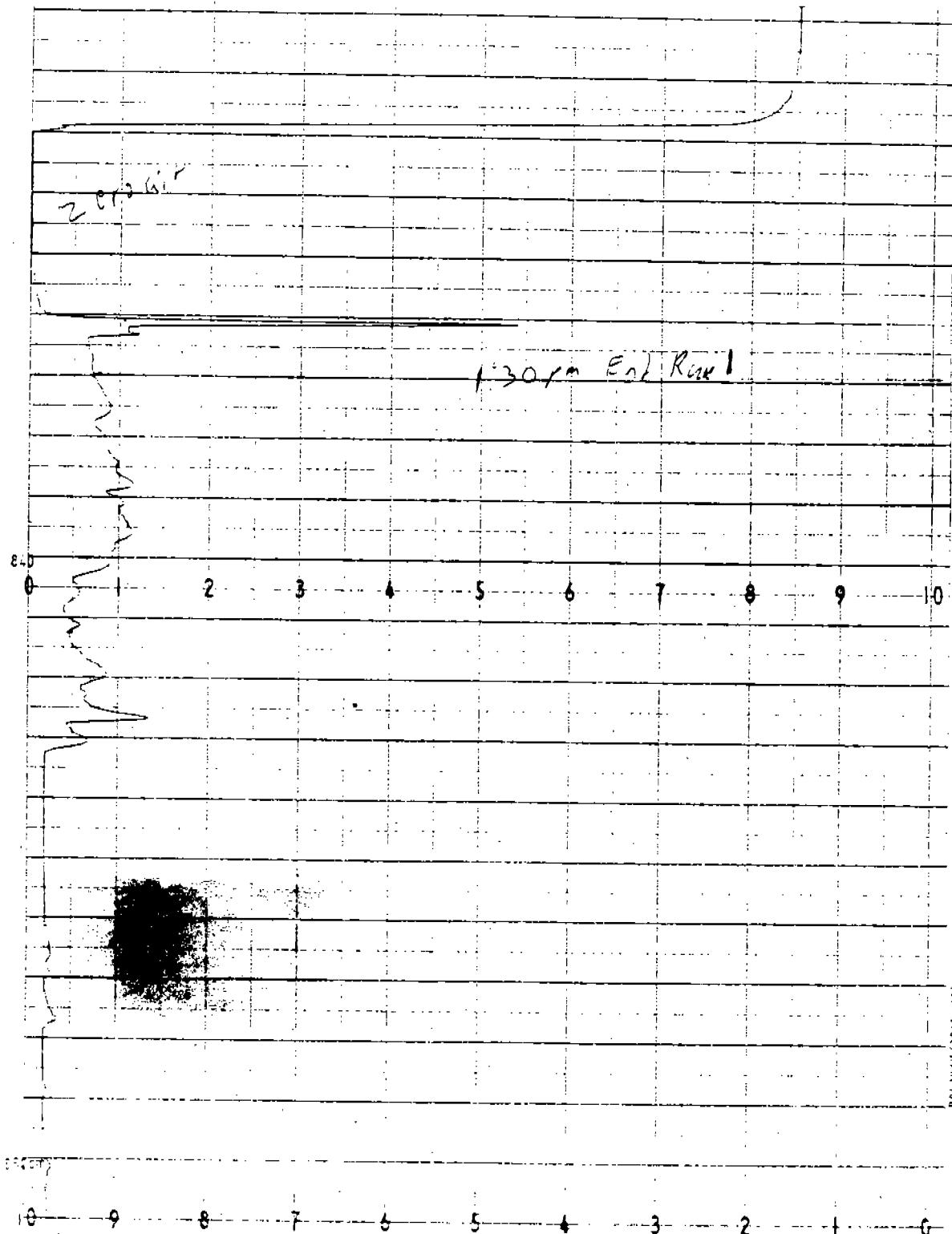
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



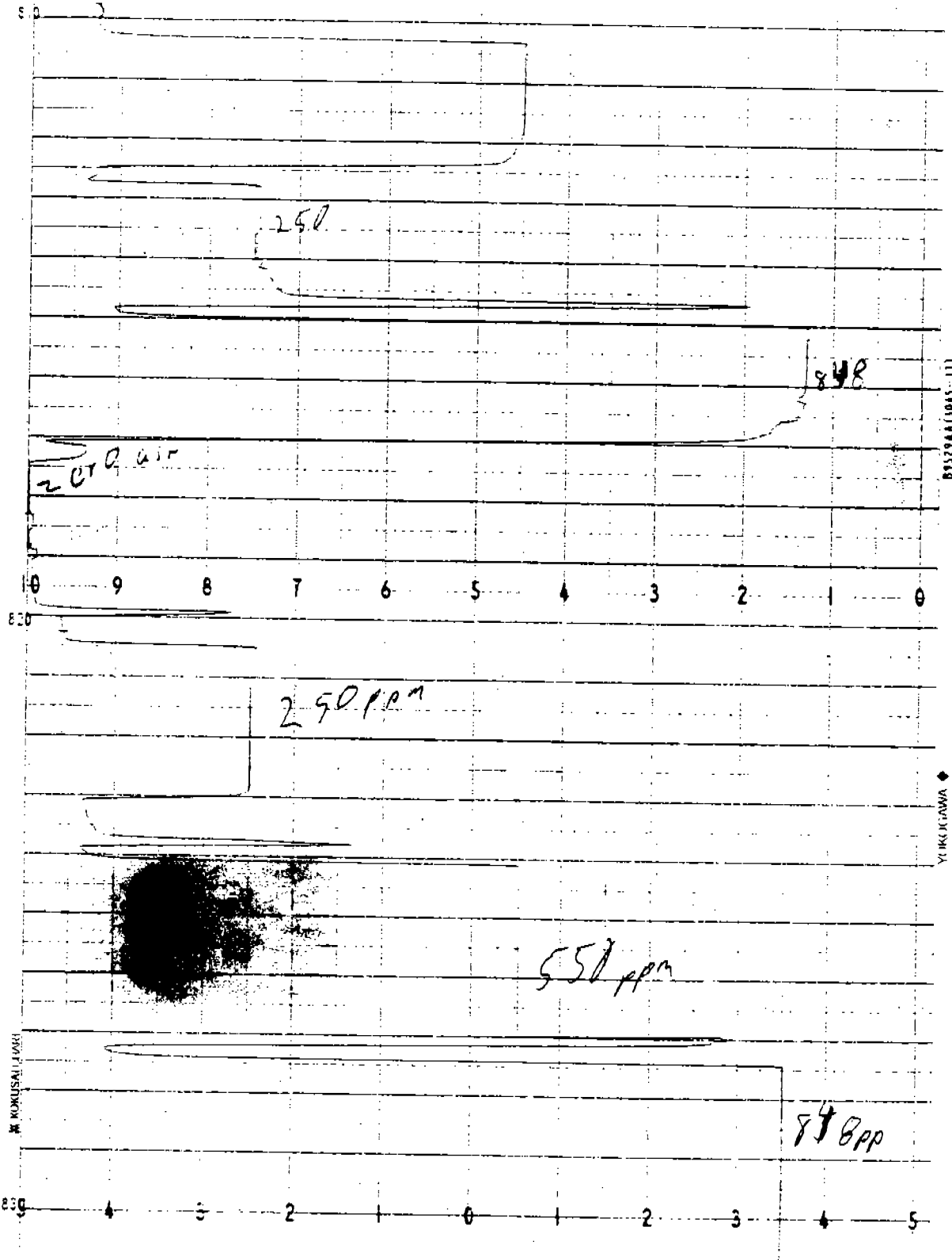
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



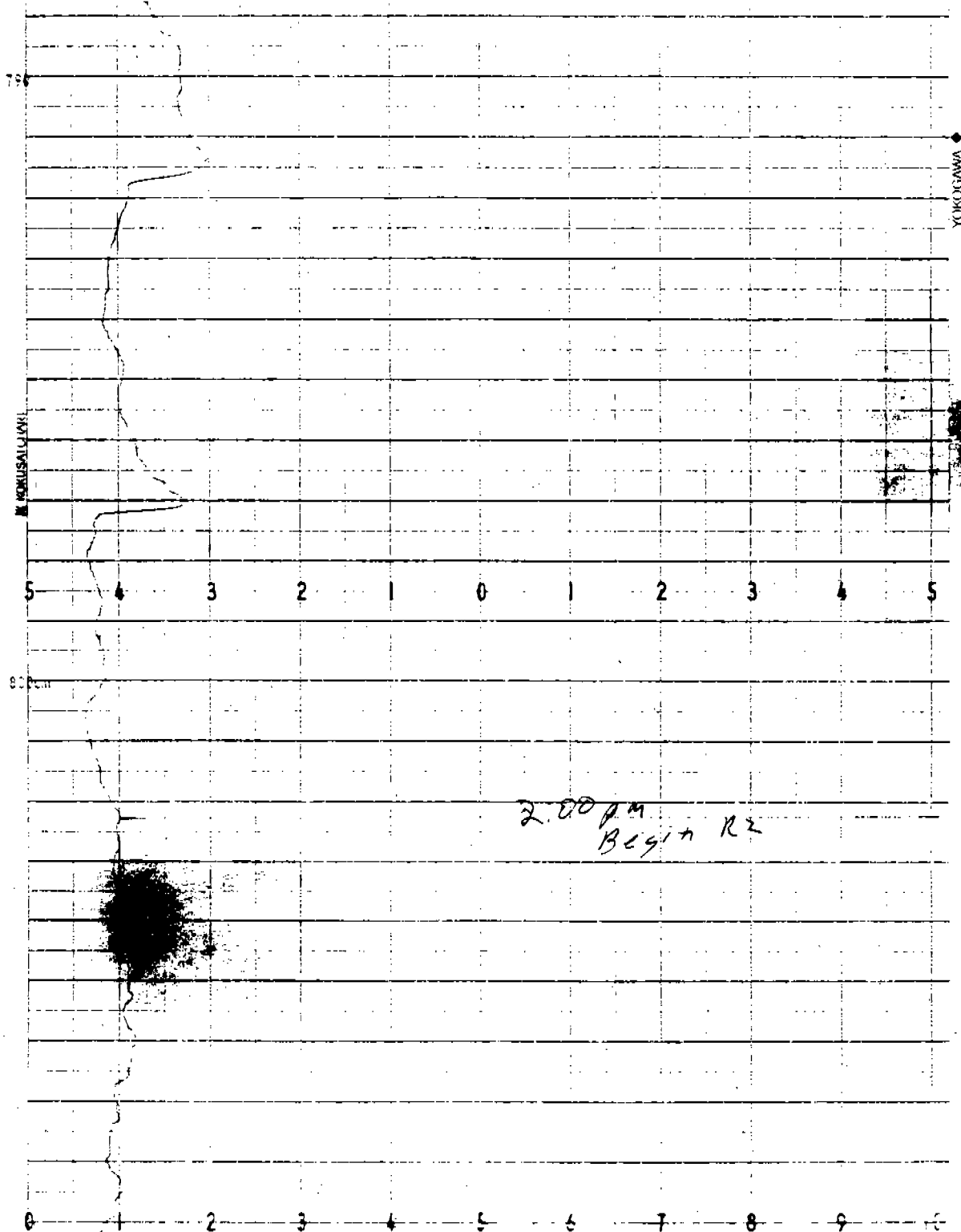
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



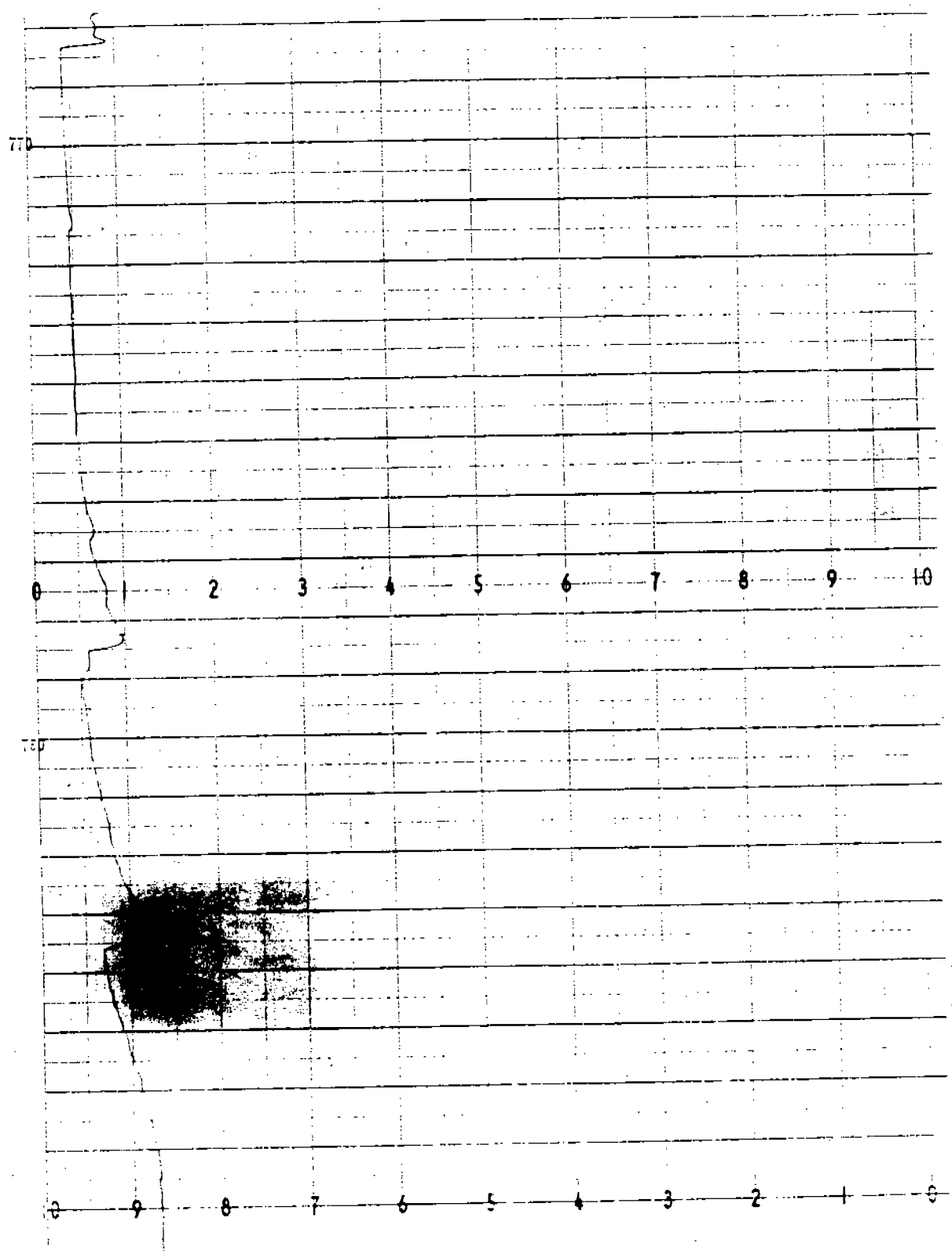
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



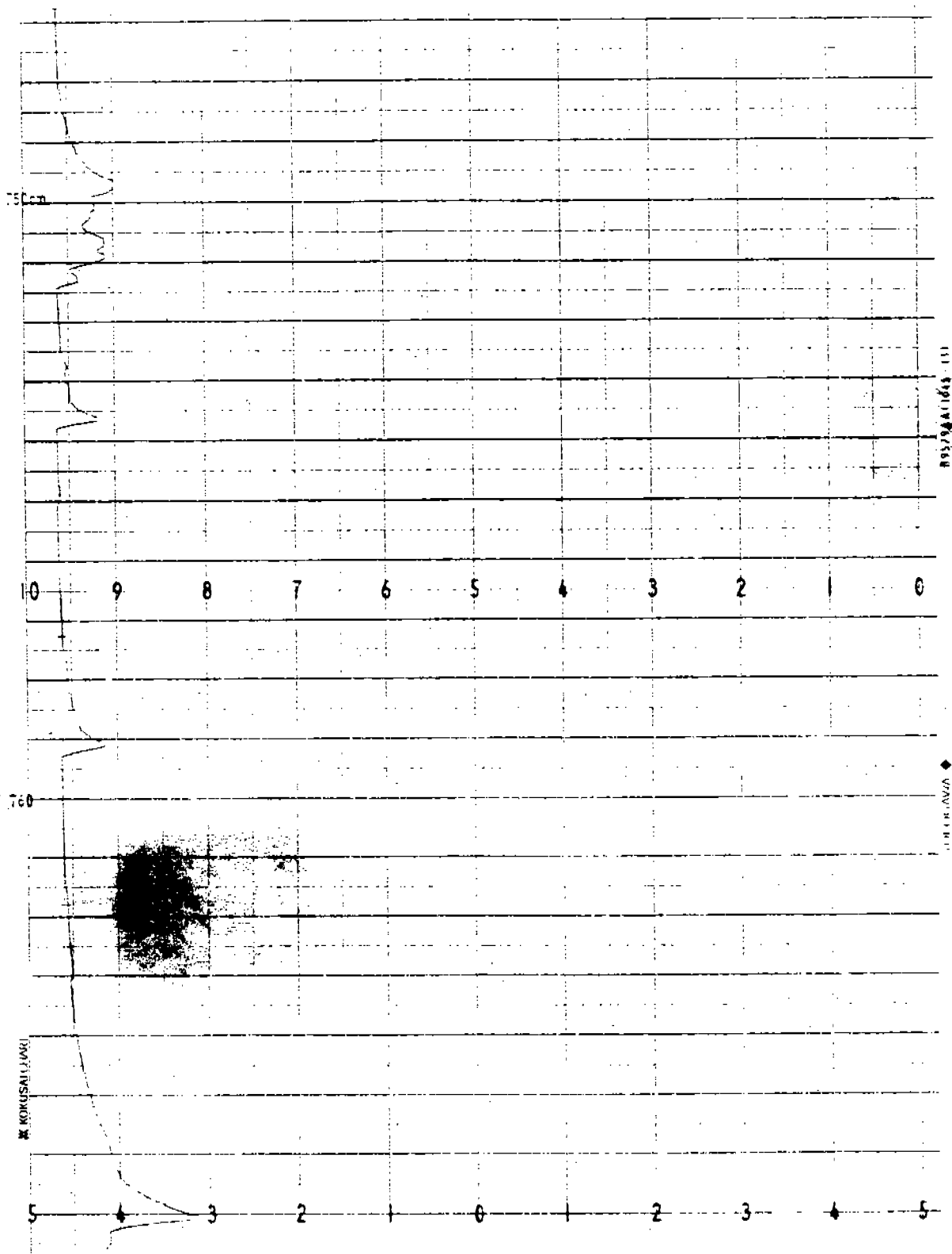
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TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



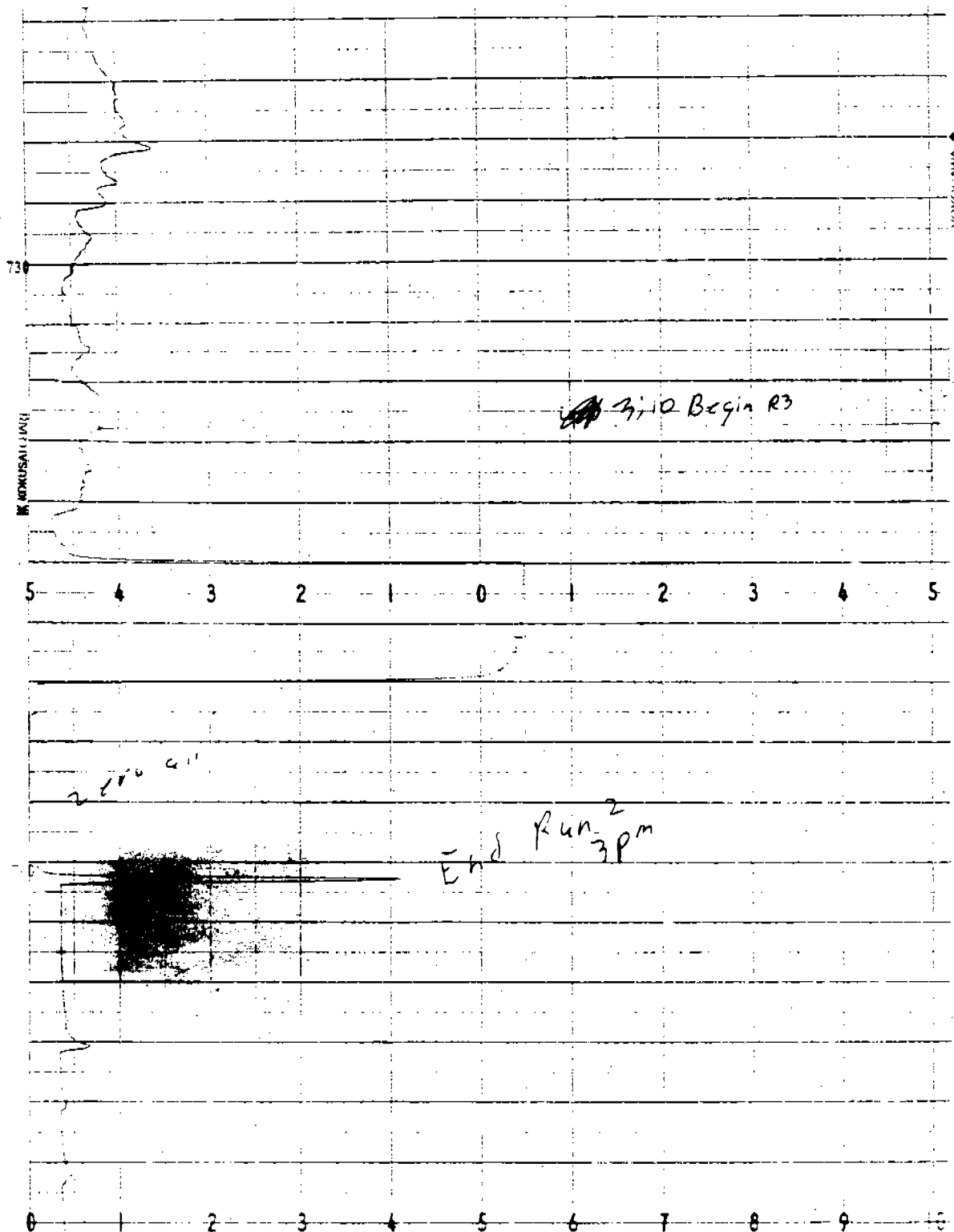
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



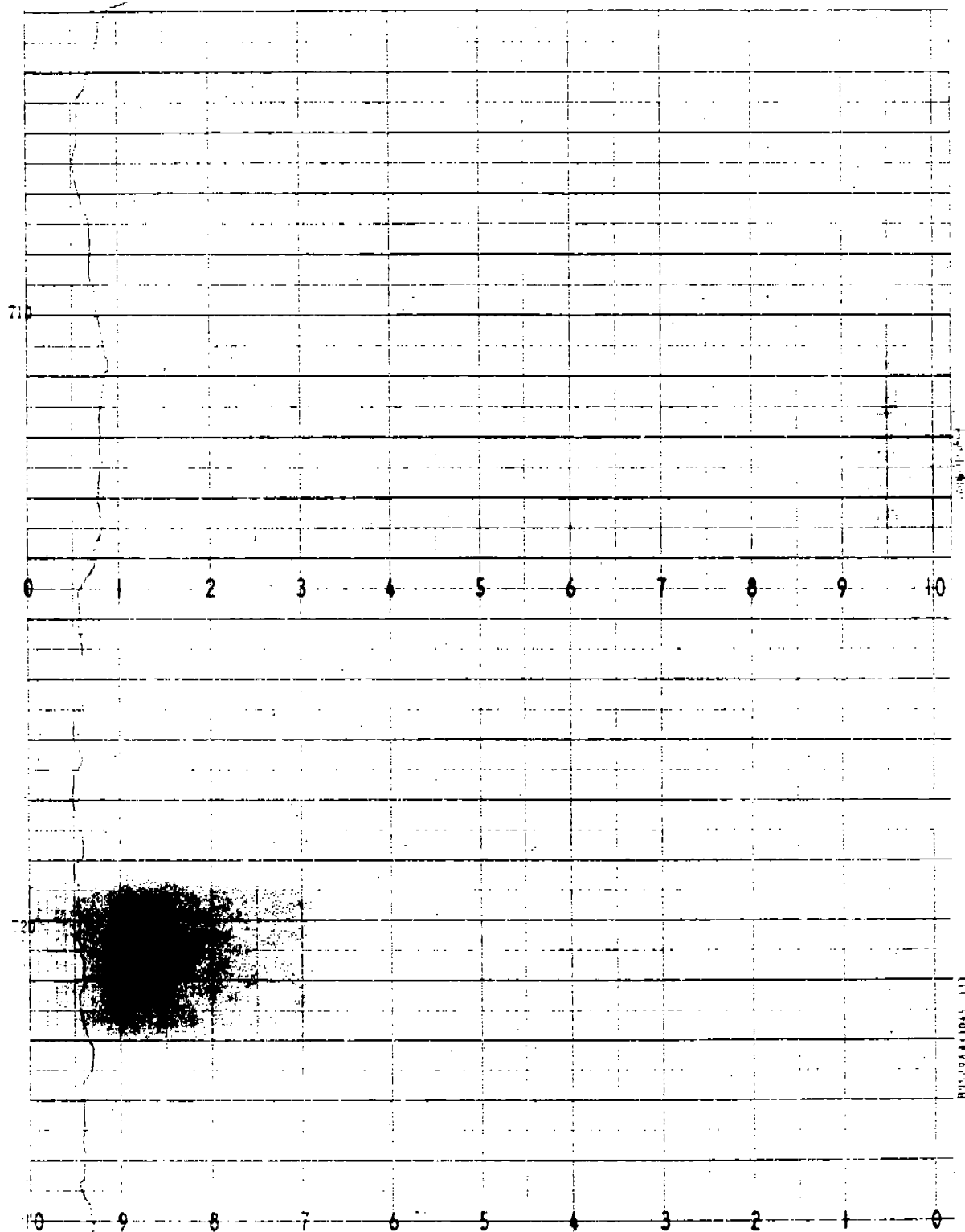
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TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



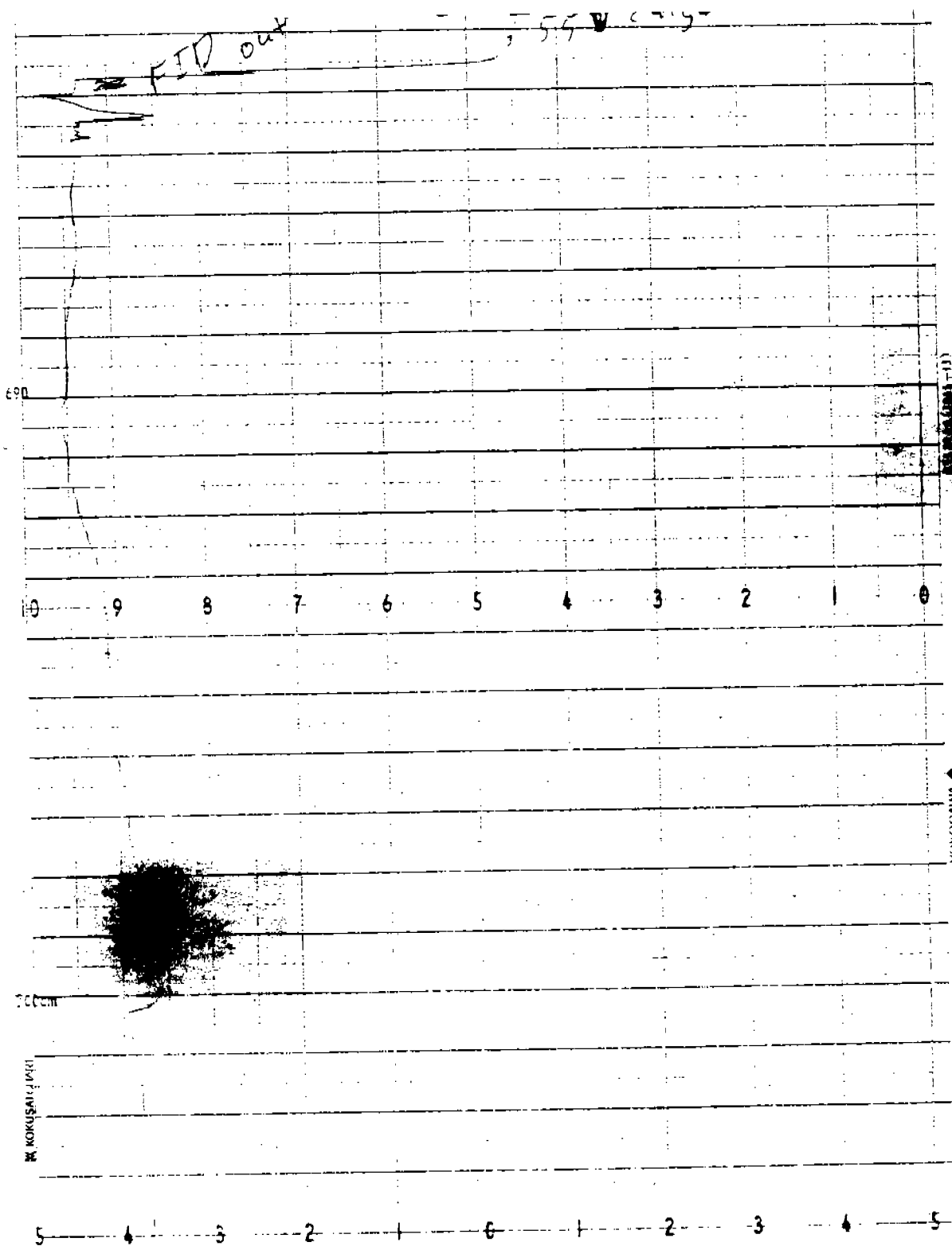
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



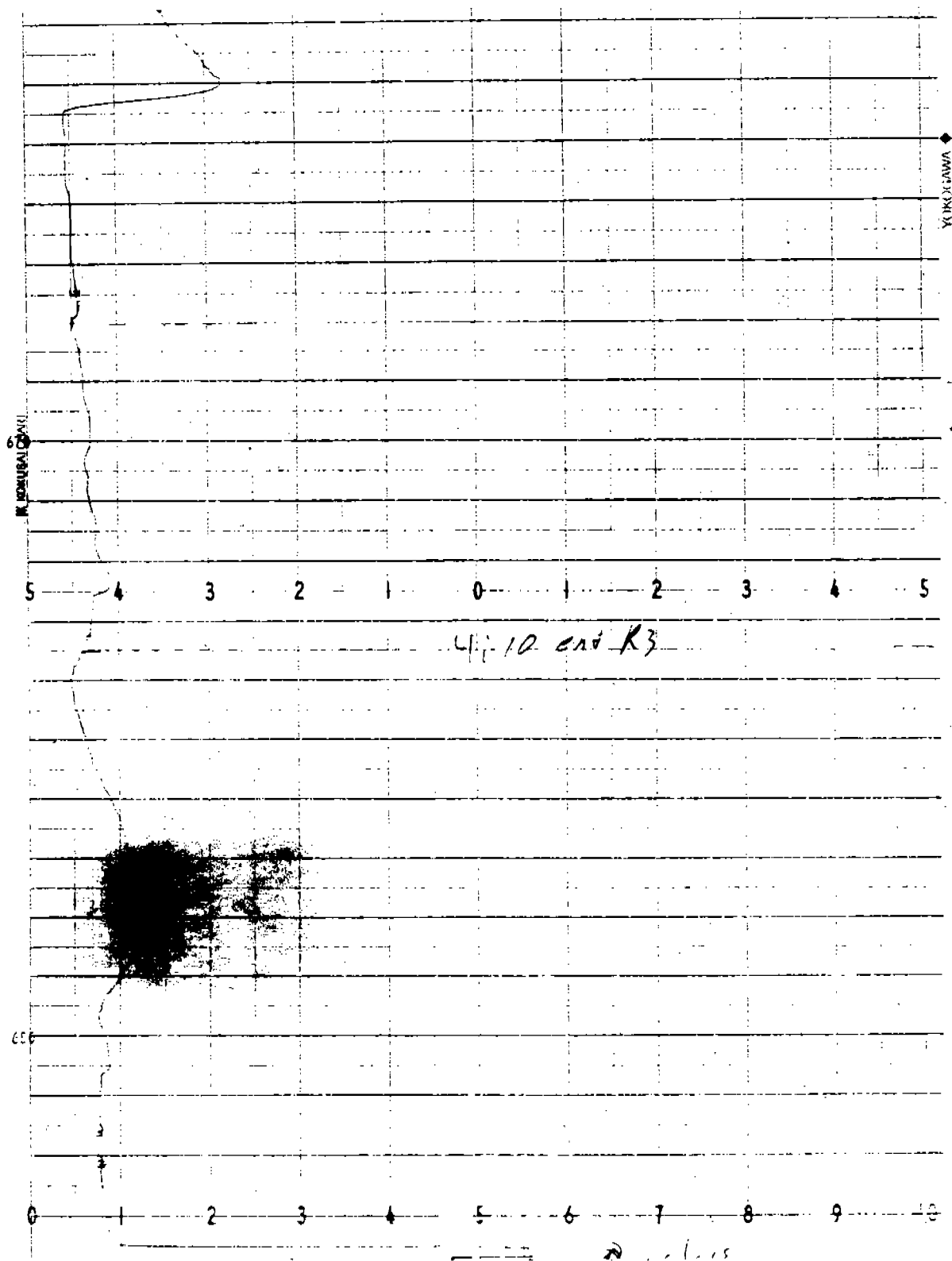
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



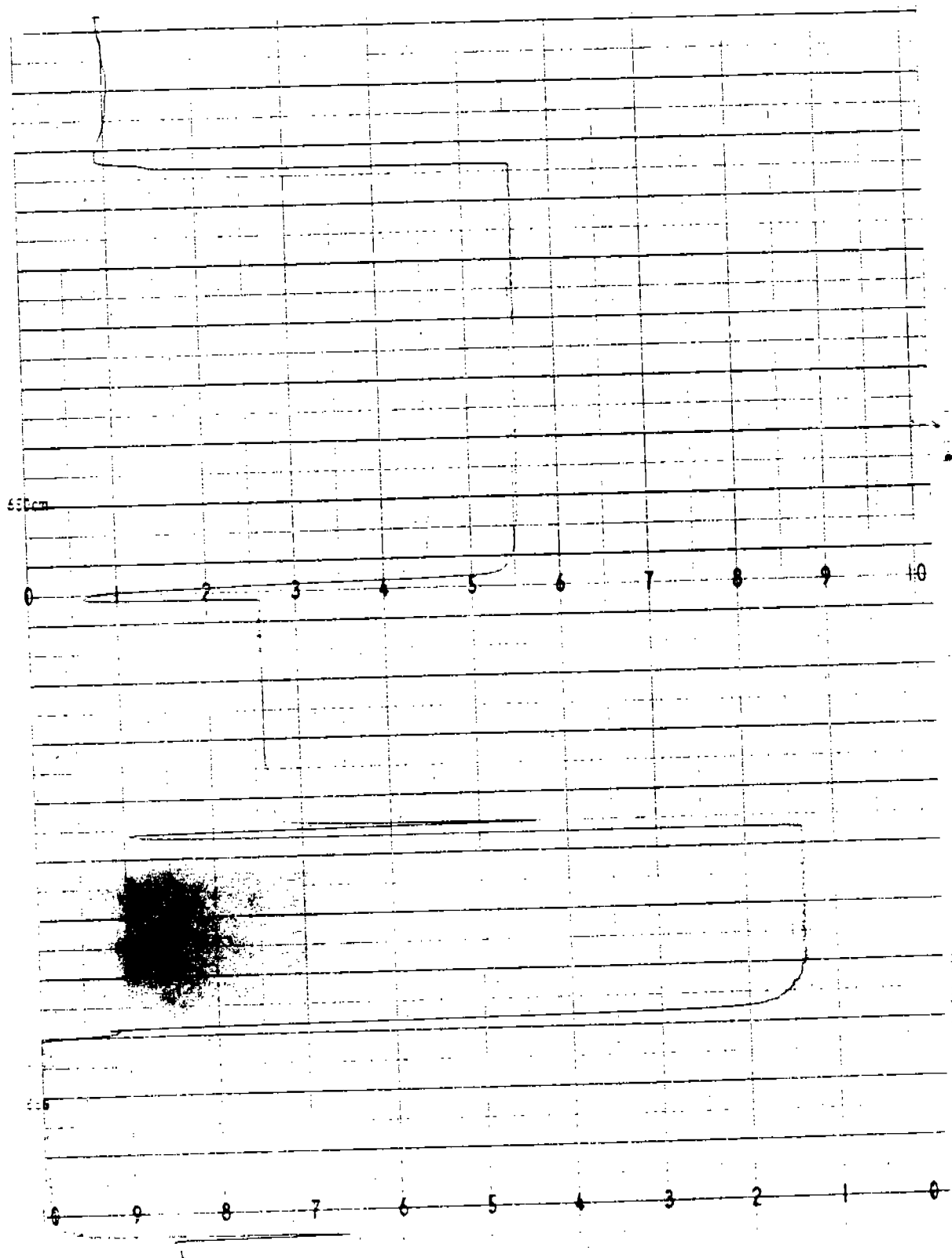
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



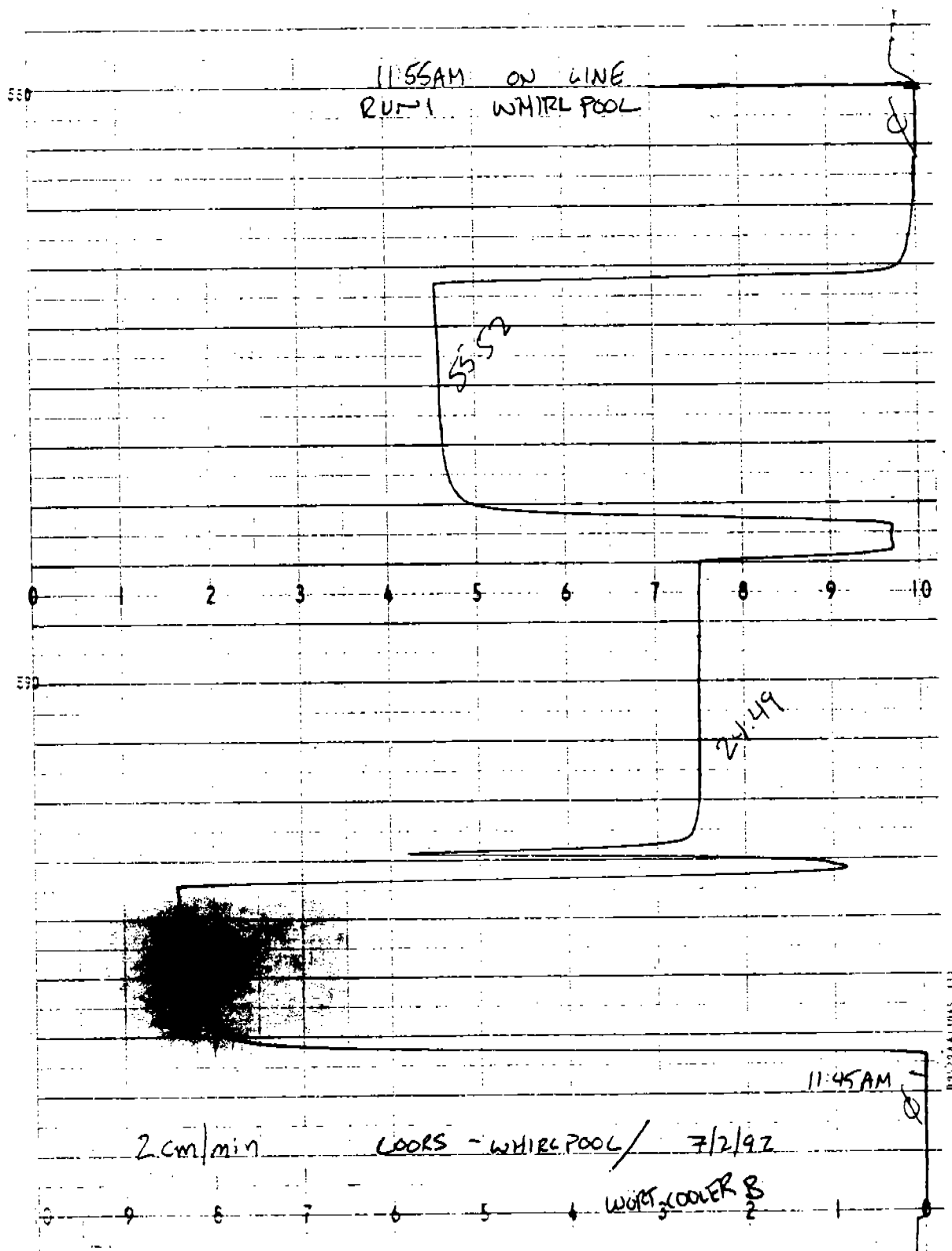
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



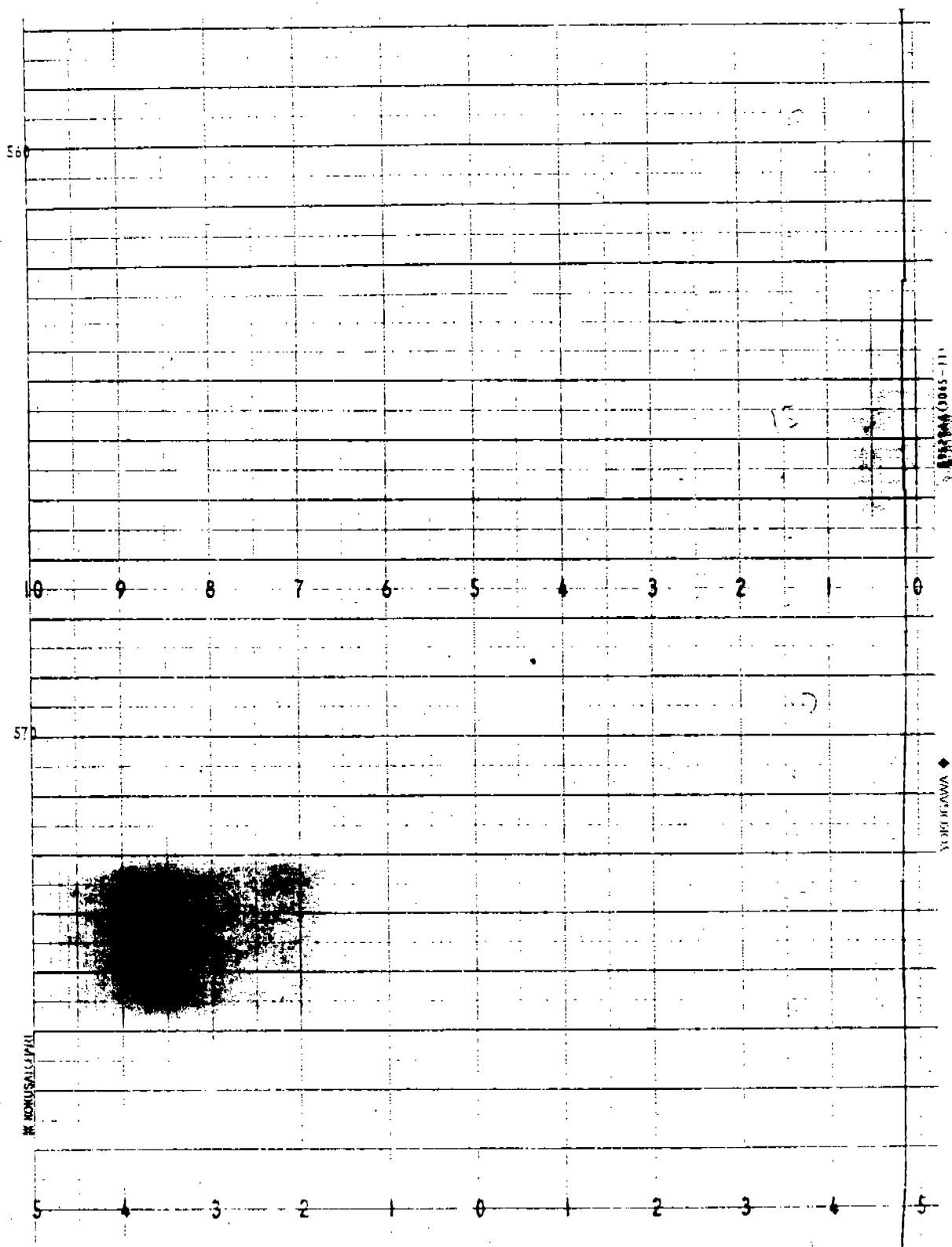
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
CRUSHED CAN CONVEYOR SYSTEM
June 26, 1992



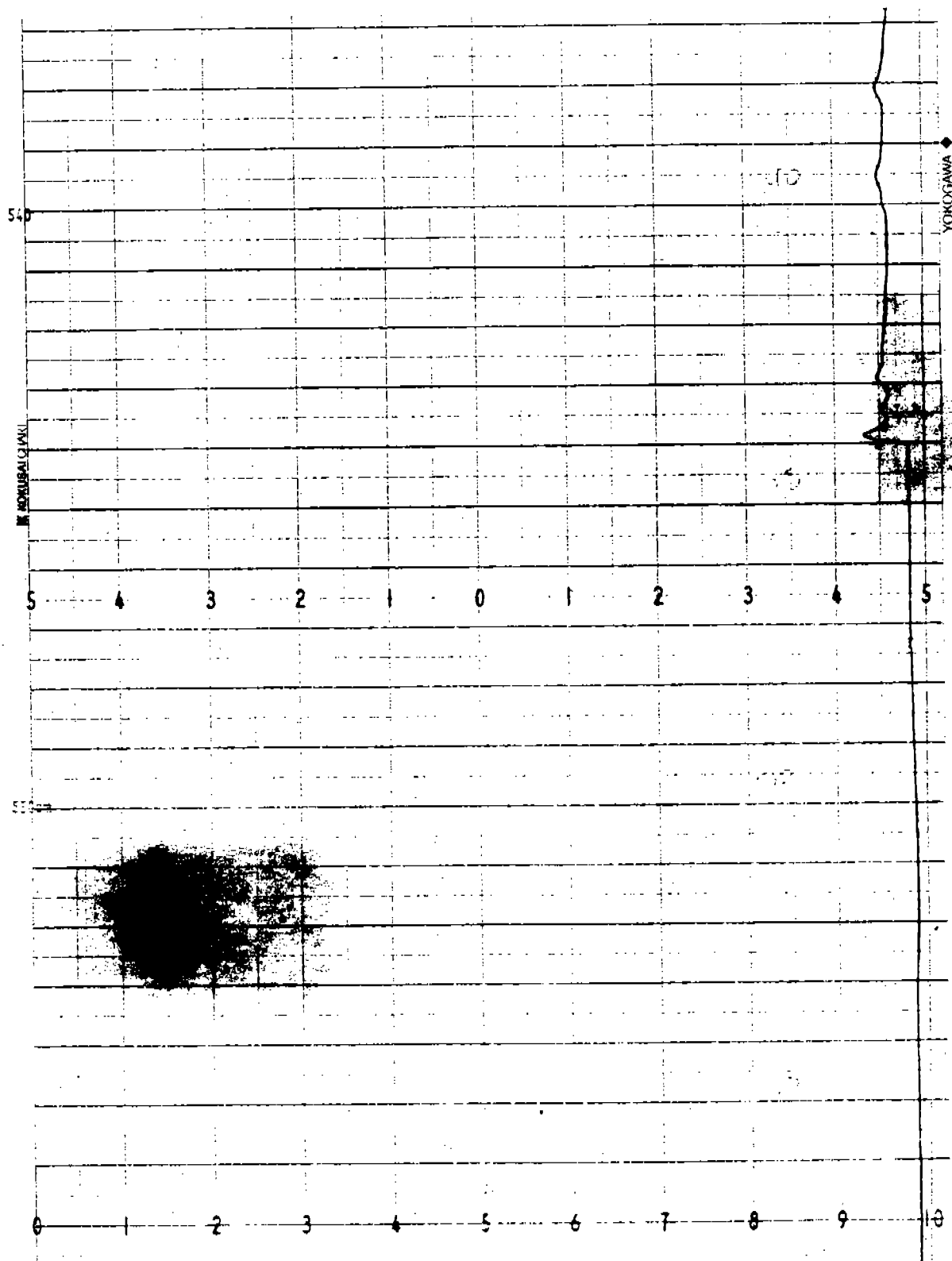
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



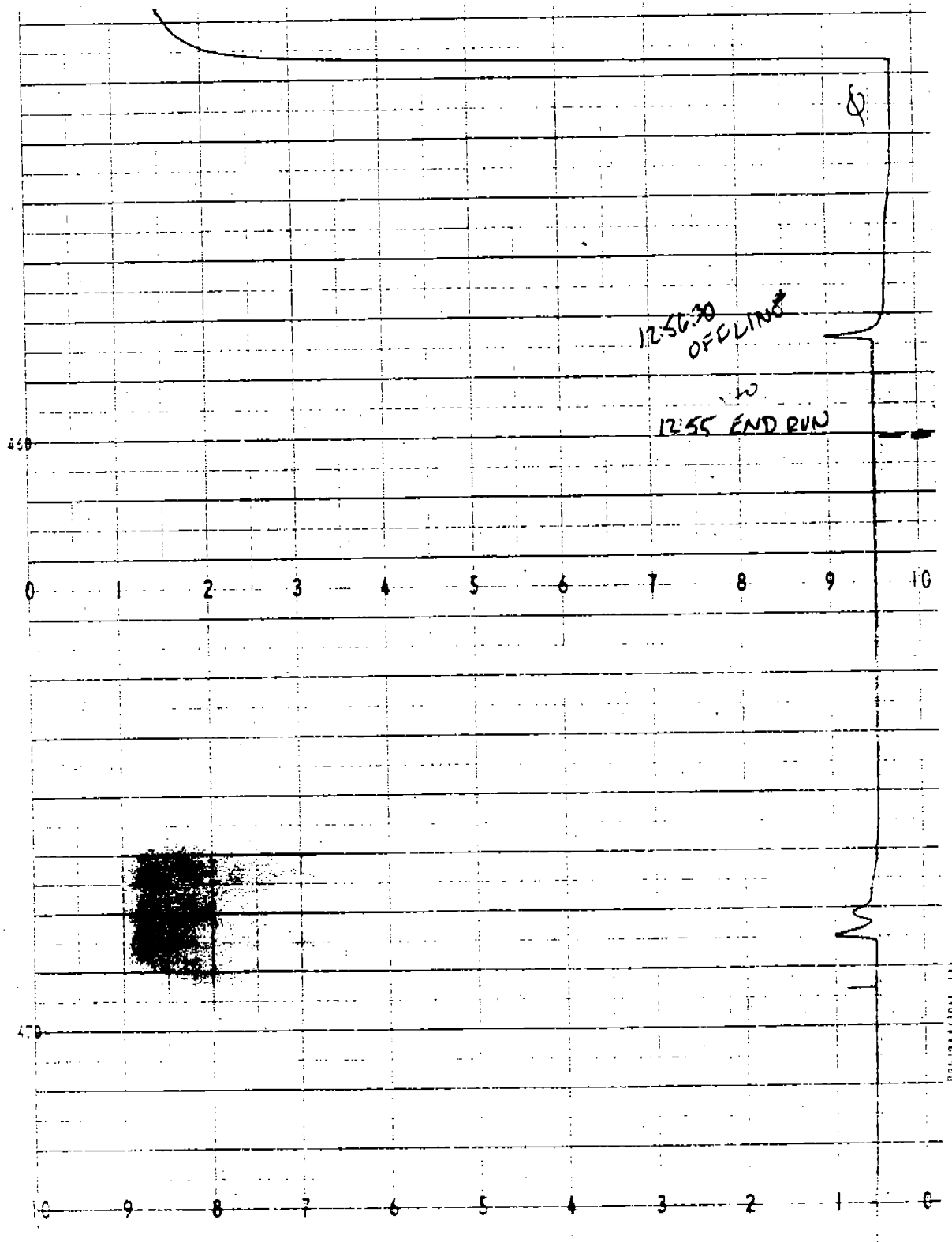
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



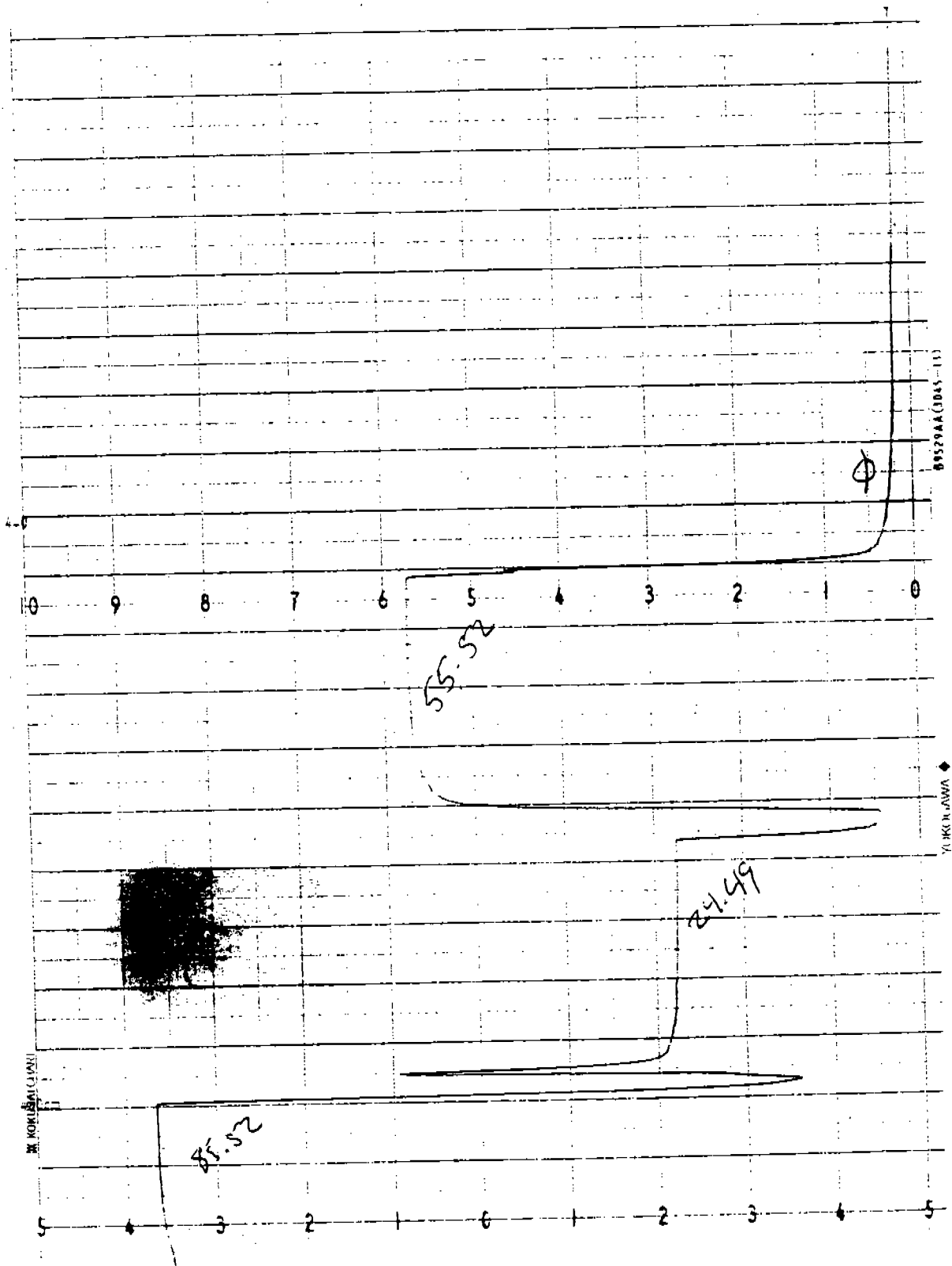
[illegible]

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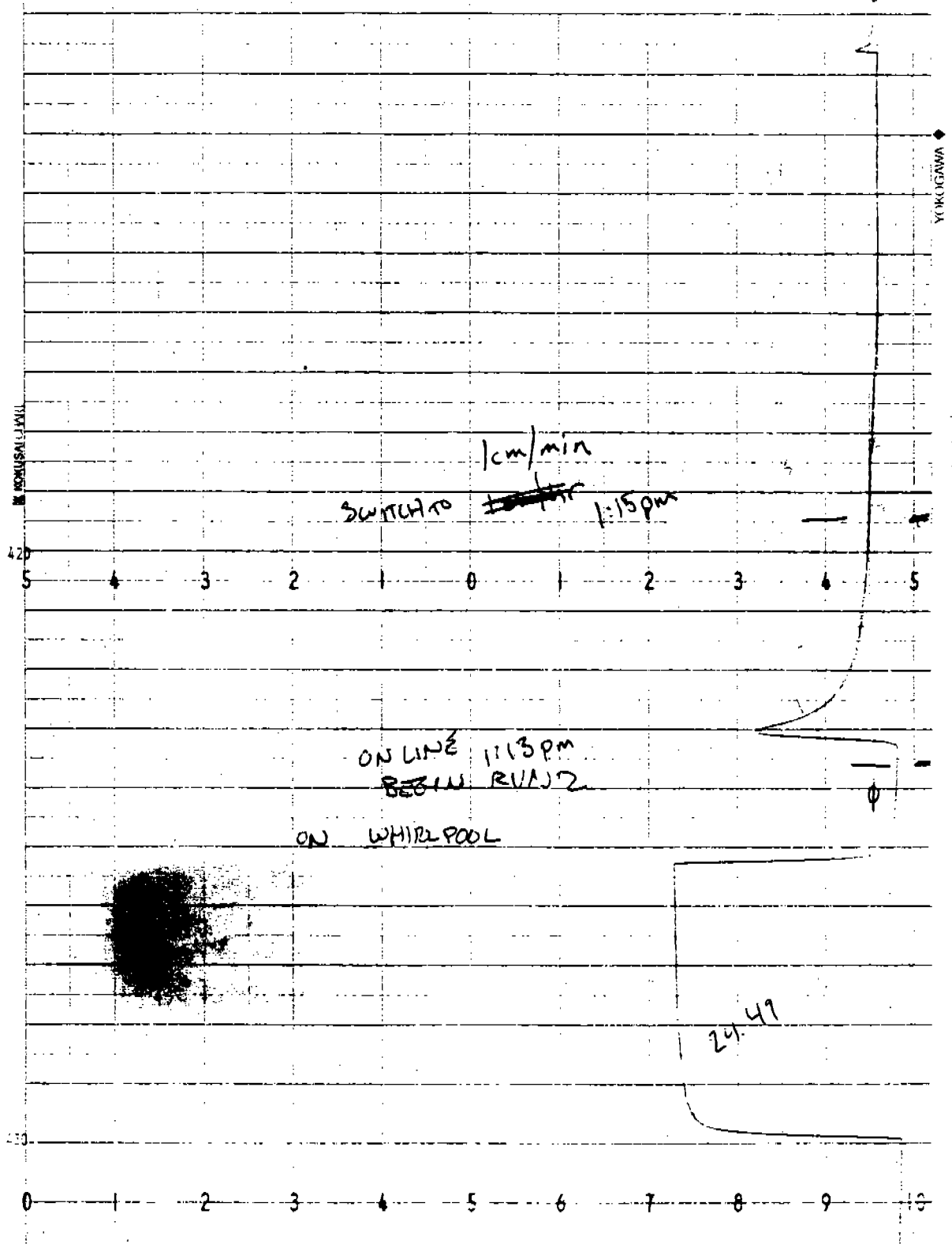
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



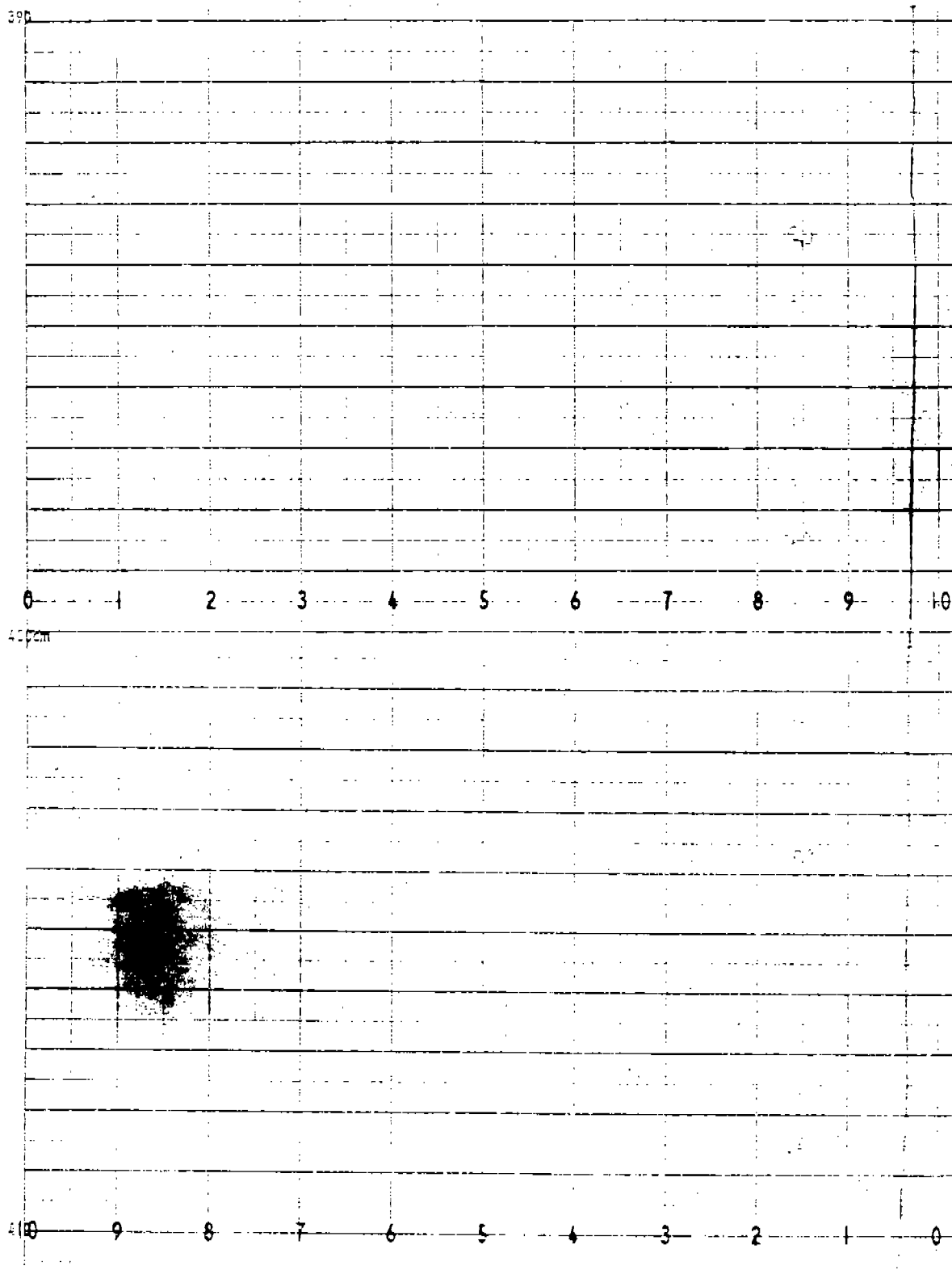
COORS BREWING COMPANY
 TOTAL HYDROCARBON CONCENTRATION (as propane)
 WHIRLPOOL VENT 7 AND WORT COOLER
 July 2, 1992



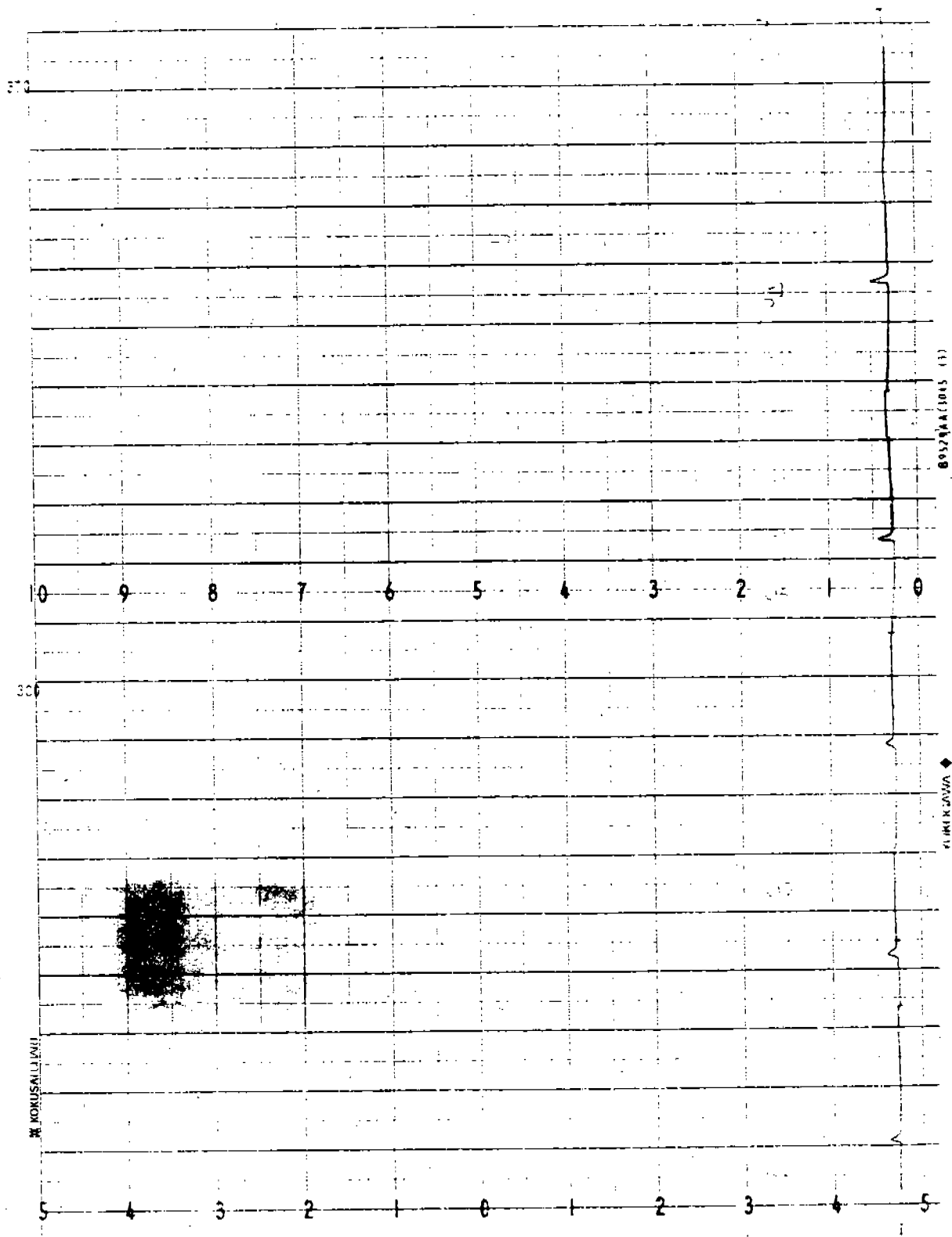
COORS BREWING COMPANY
 TOTAL HYDROCARBON CONCENTRATION (as propane)
 WHIRLPOOL VENT 7 AND WORT COOLER
 July 2, 1992



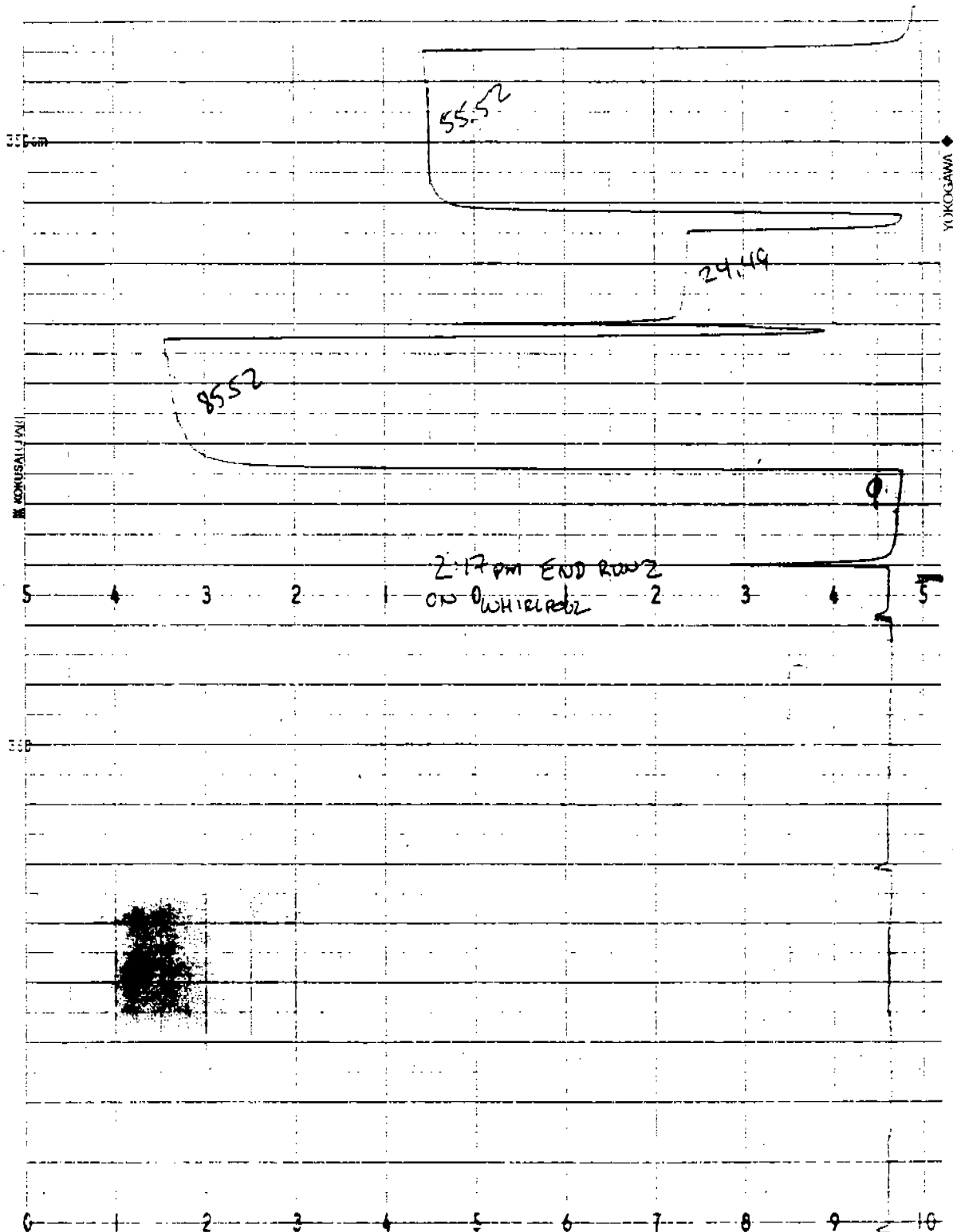
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



PURE BREWING
YEAST DRYING PLANT

17:13:03.43"
17-10-1981

TIME: THU 17:13

SEED: "PPM" "PPM"

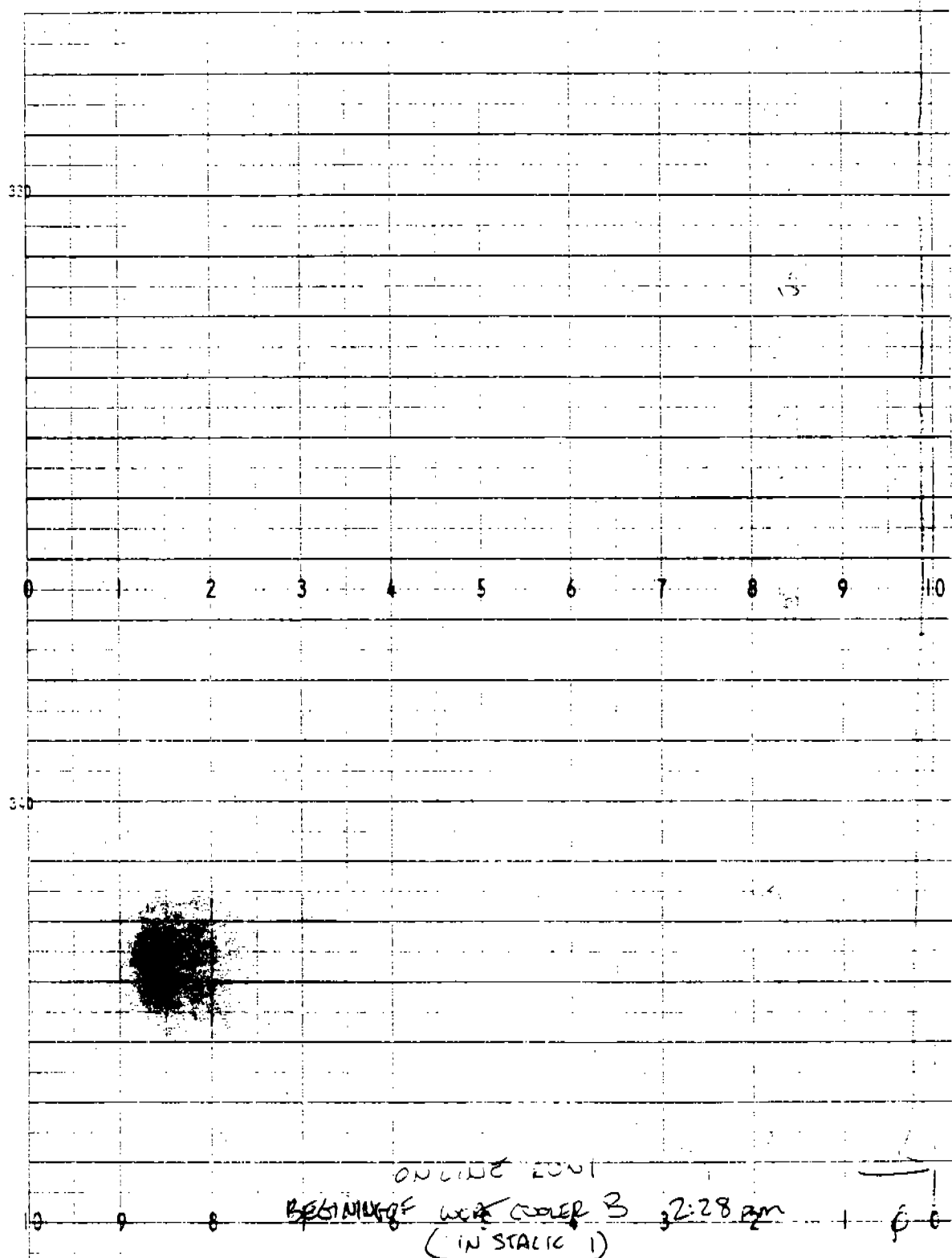
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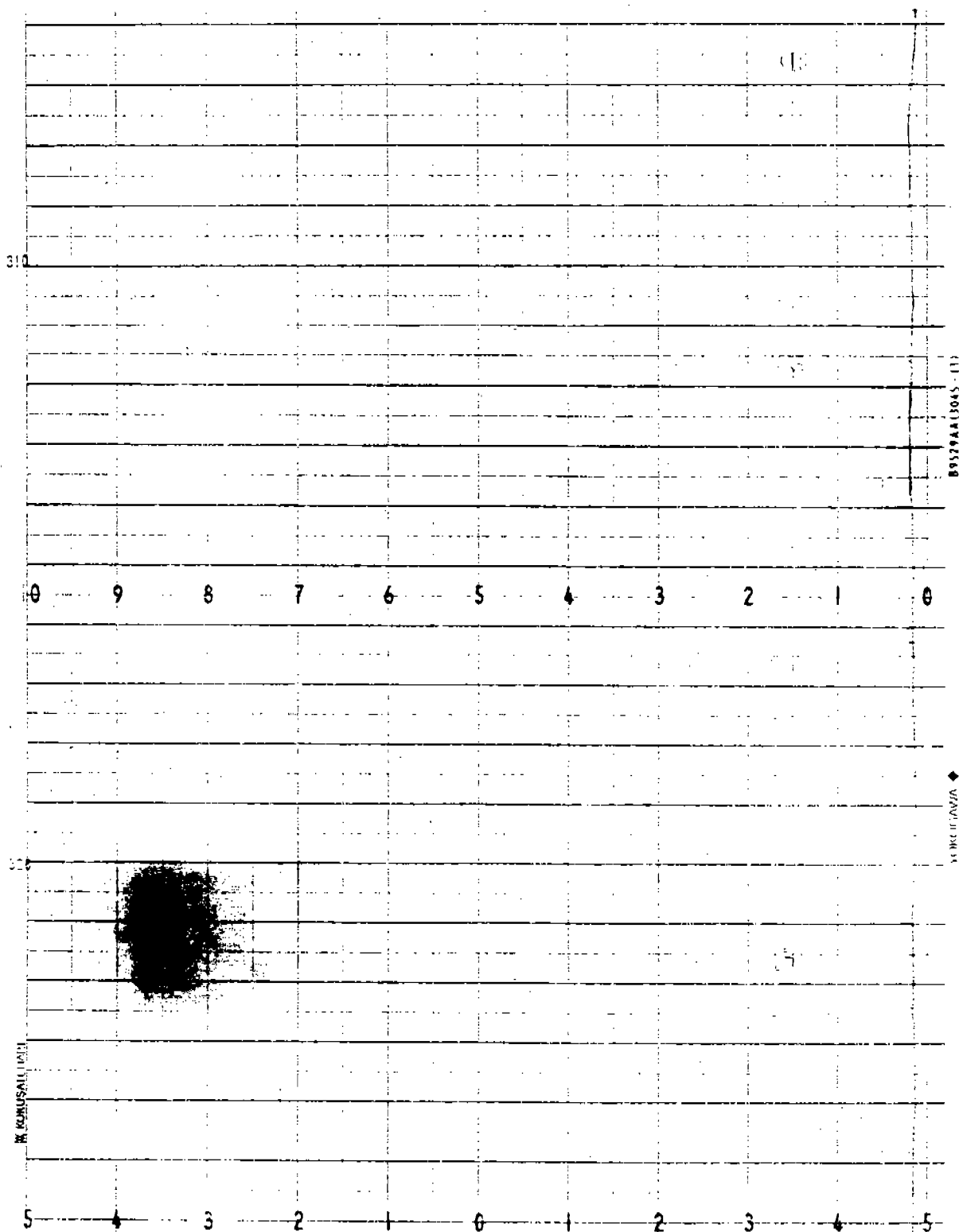
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8423 CHECK

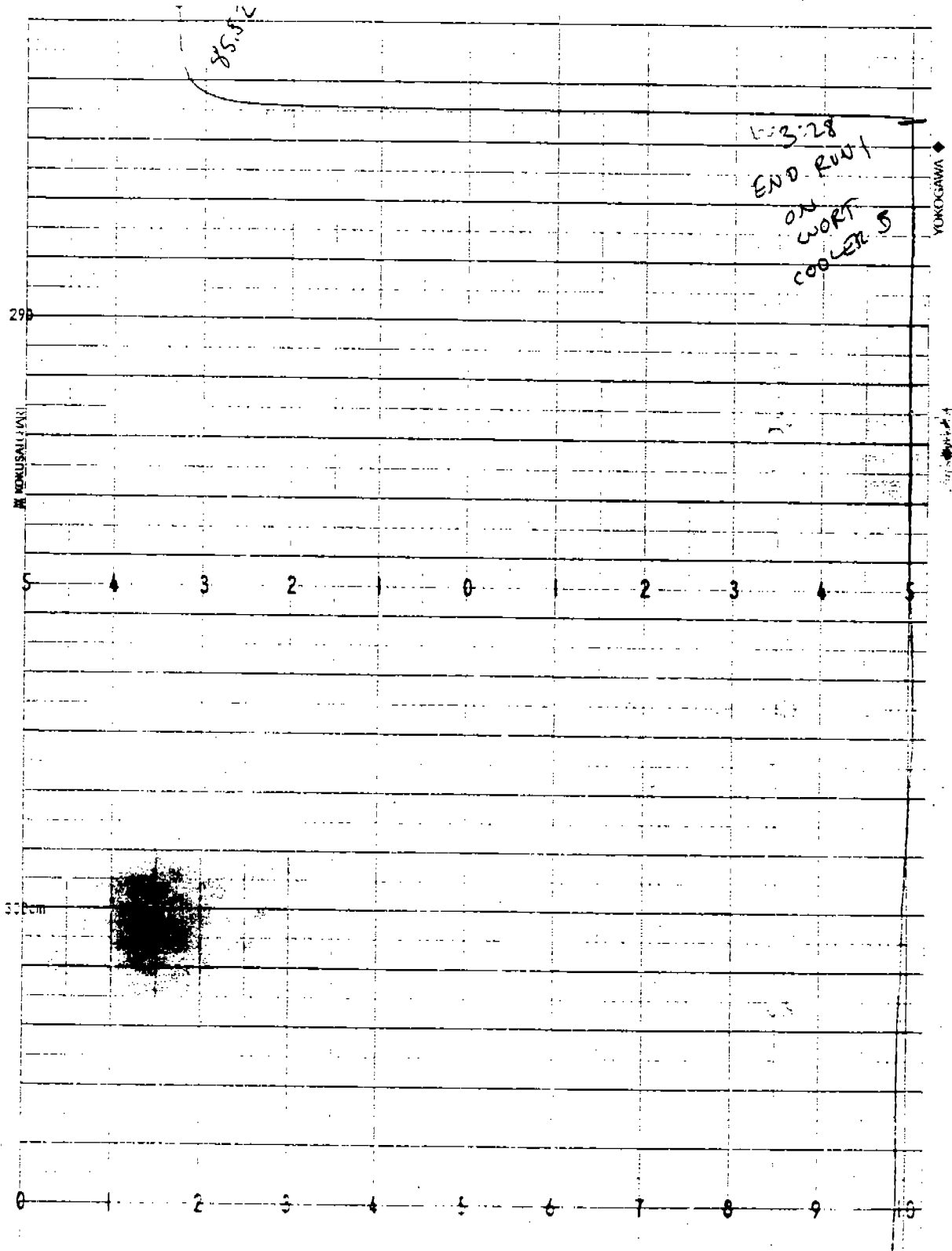
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



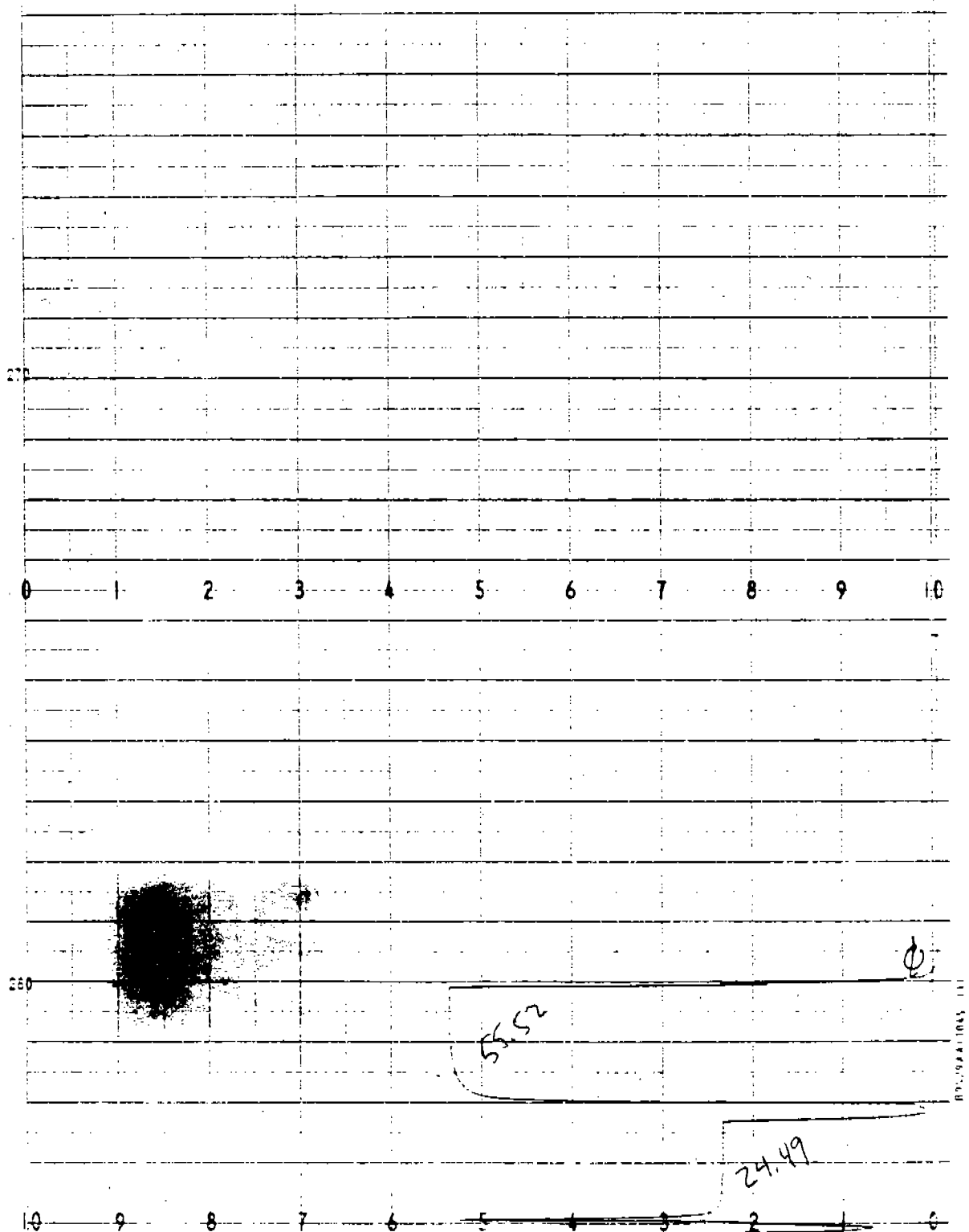
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



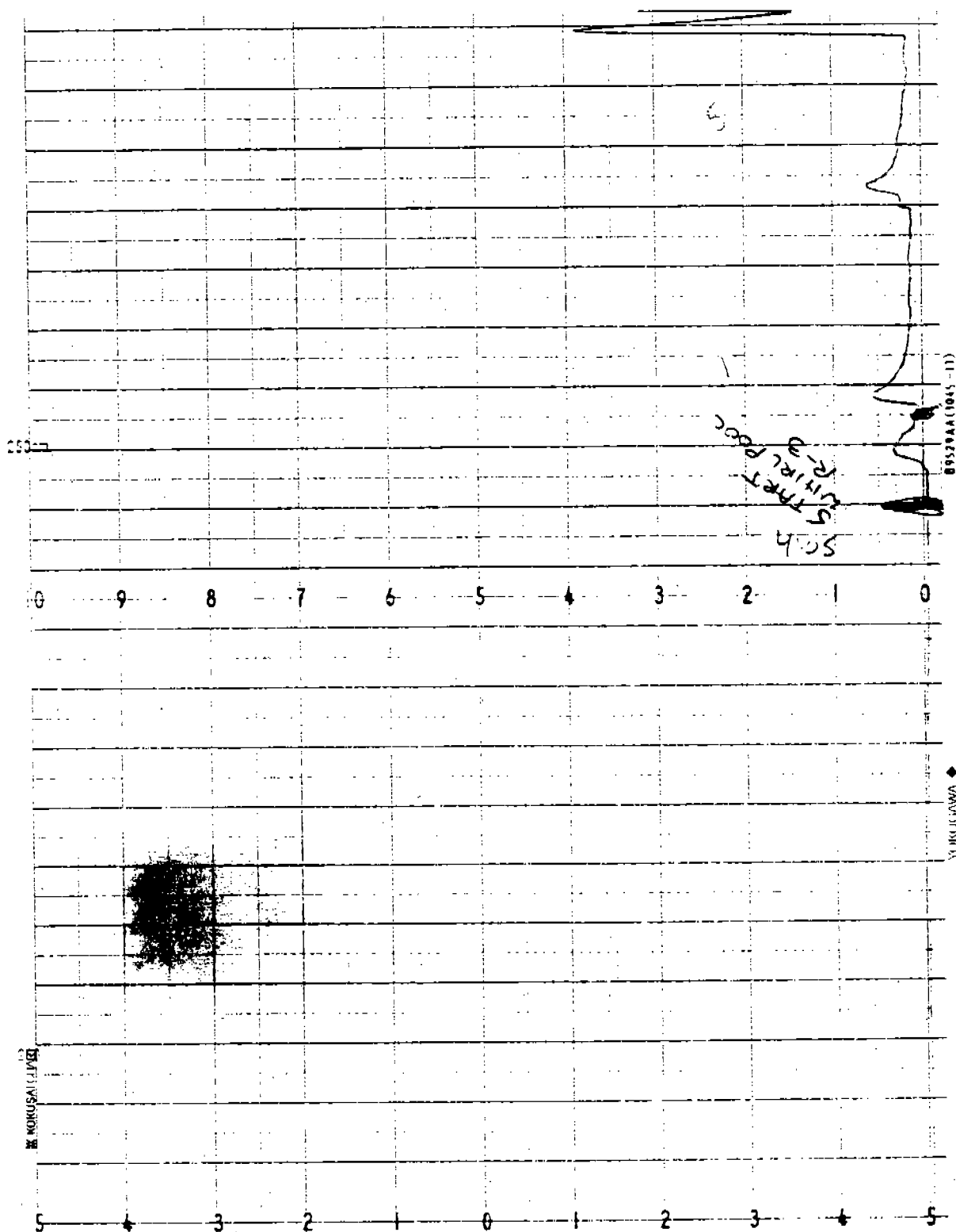
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



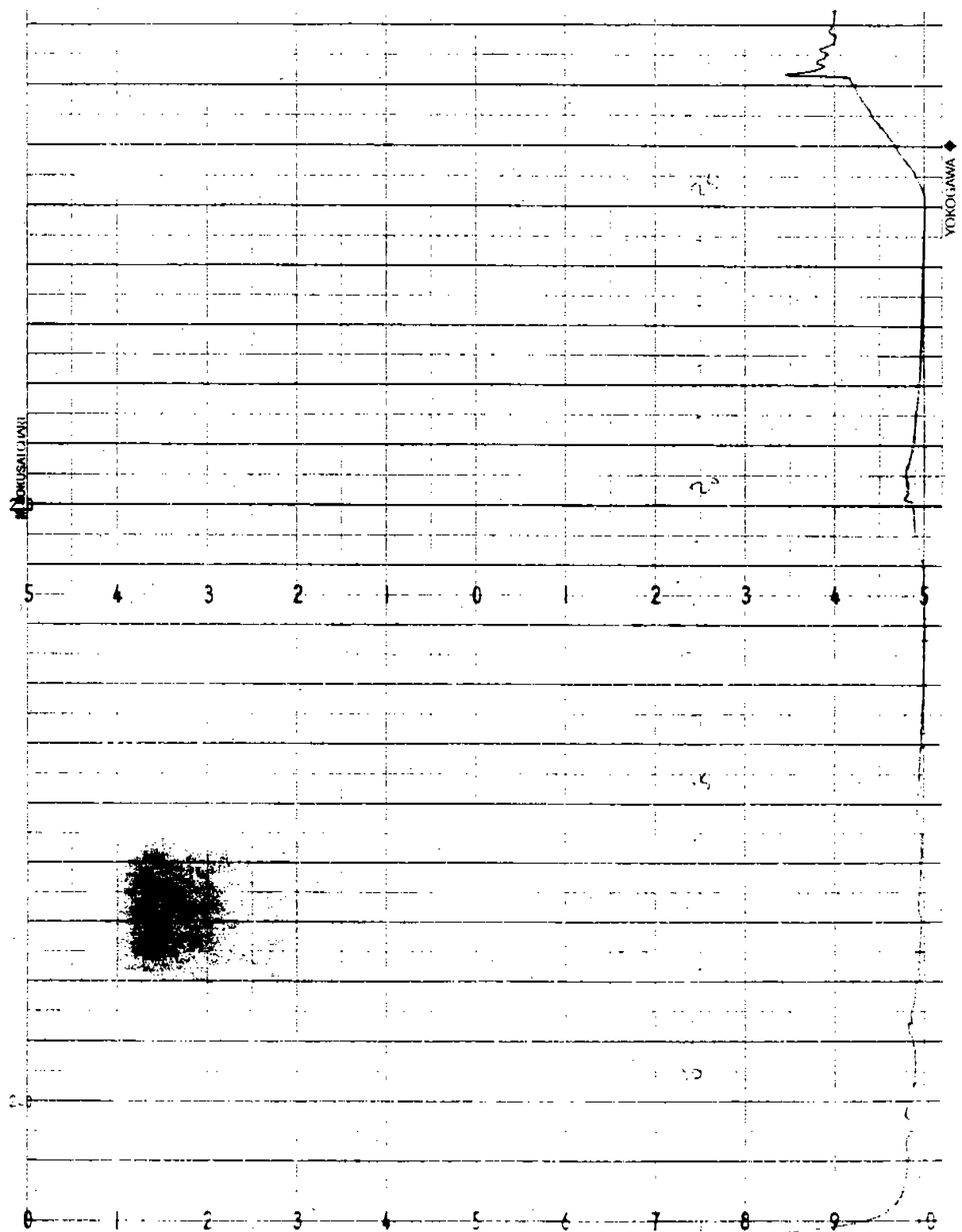
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



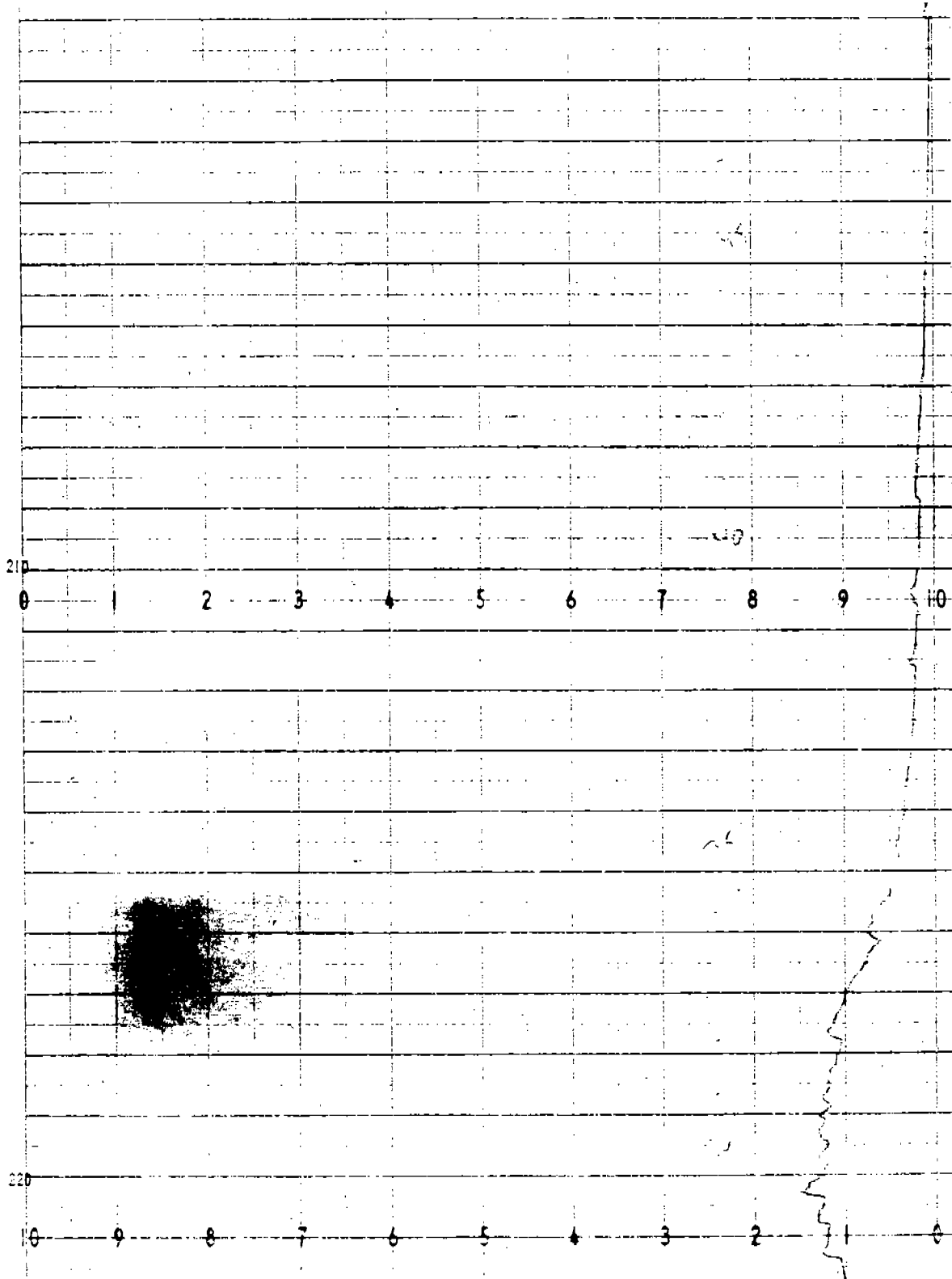
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



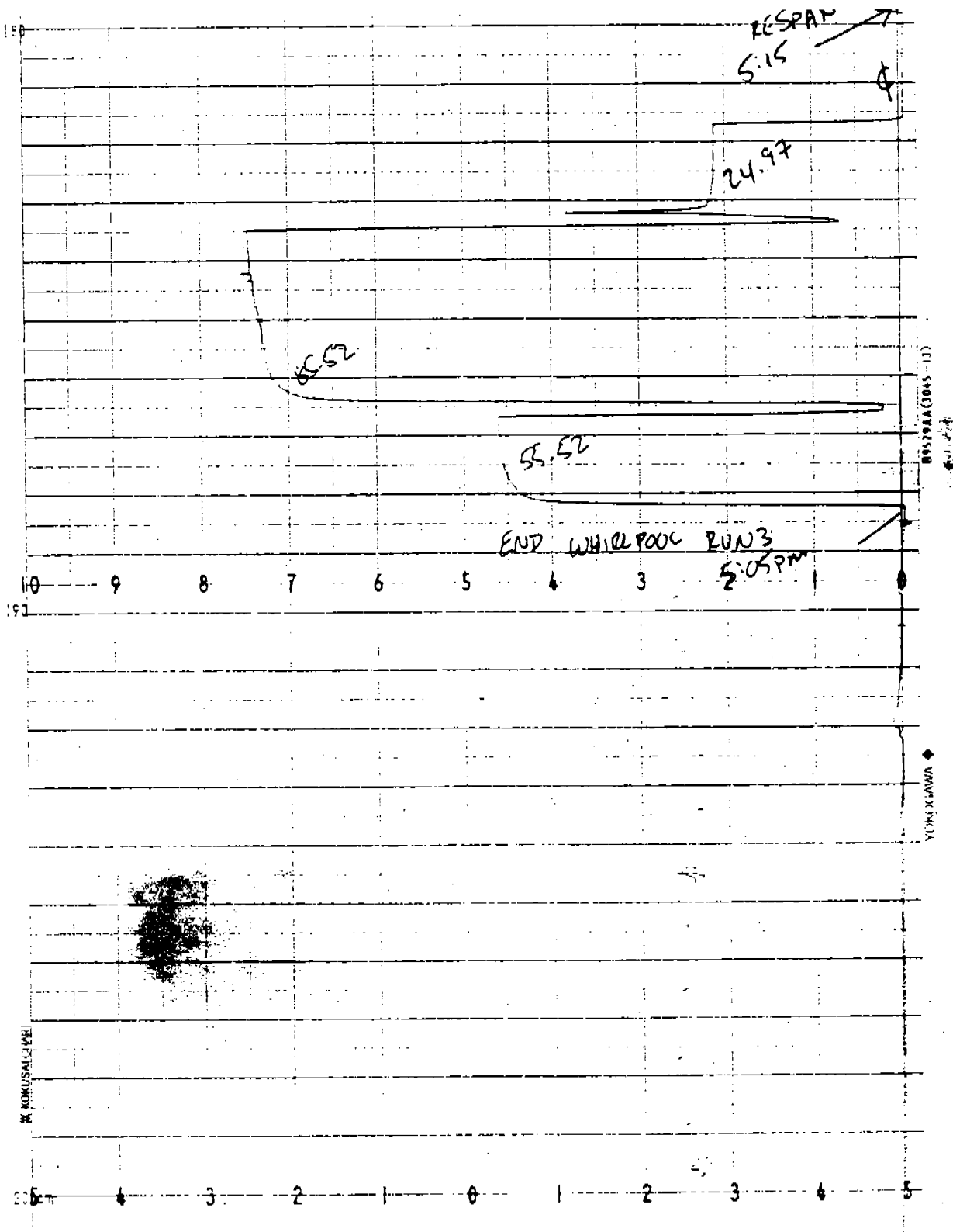
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



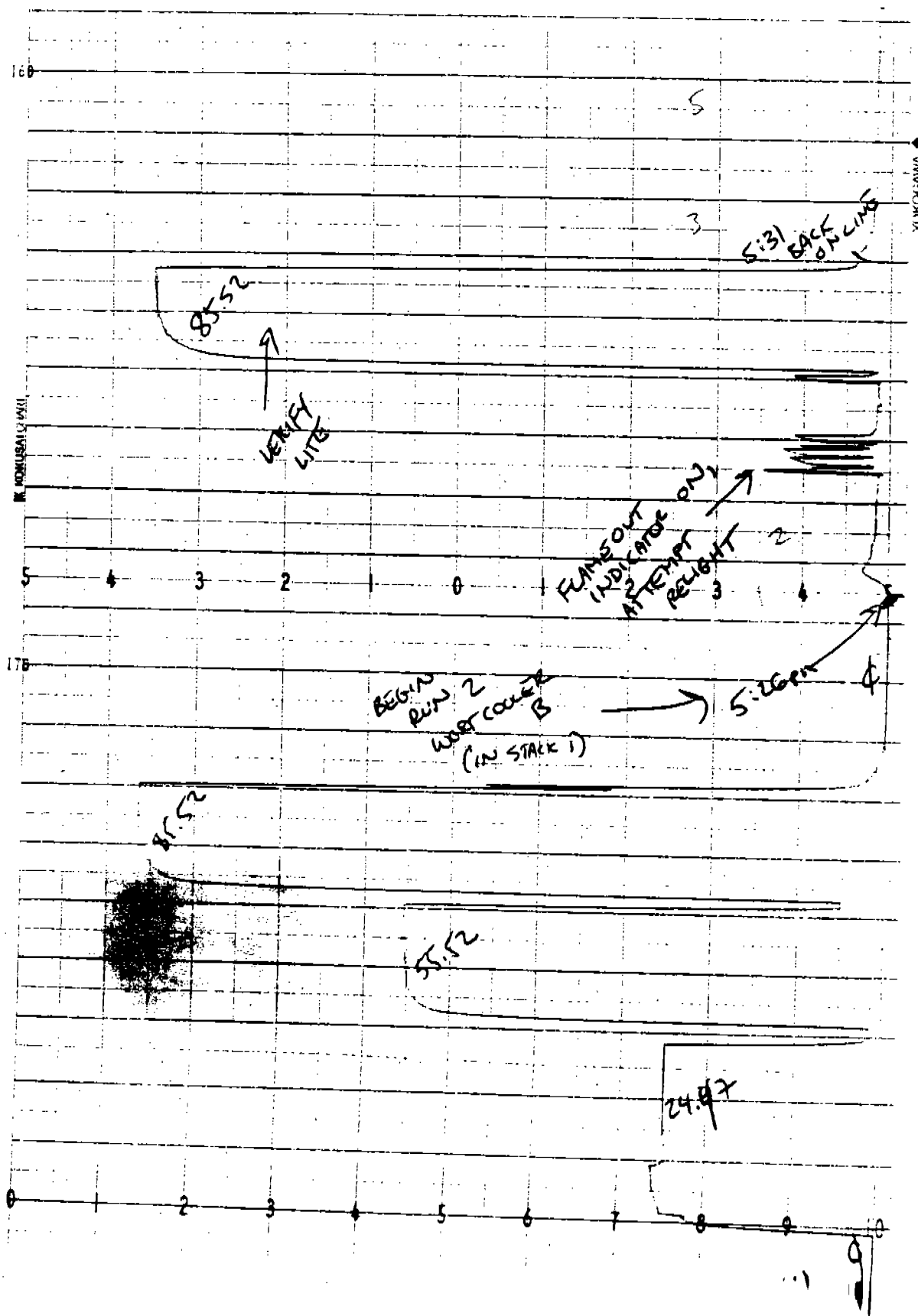
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



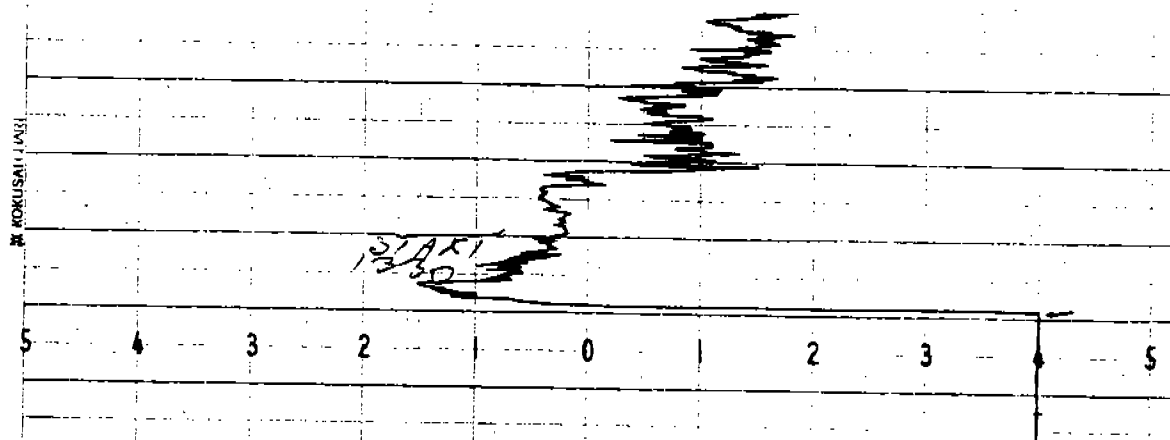
COORS BREWING COMPANY
 TOTAL HYDROCARBON CONCENTRATION (as propane)
 WHIRLPOOL VENT 7 AND WORT COOLER
 July 2, 1992



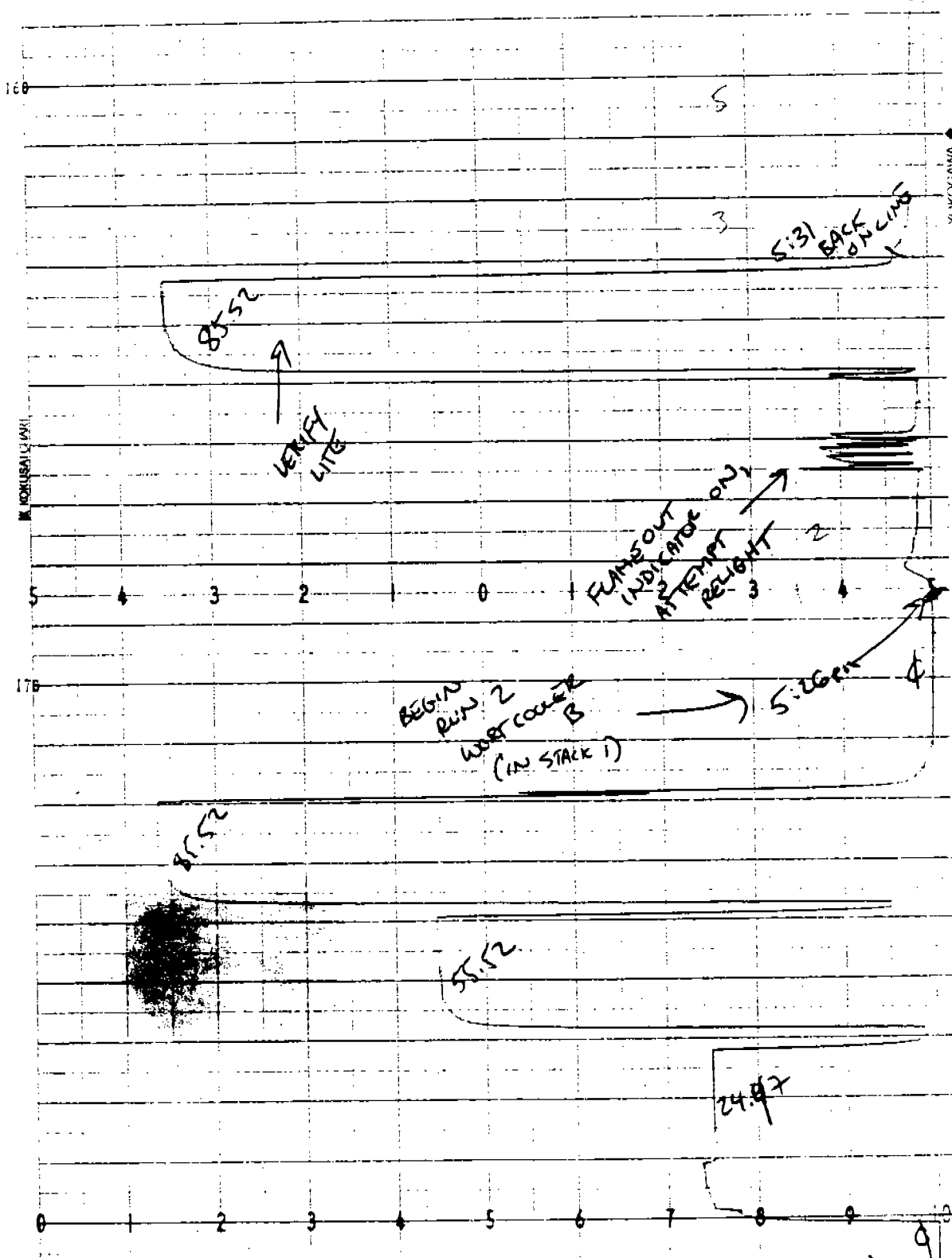
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



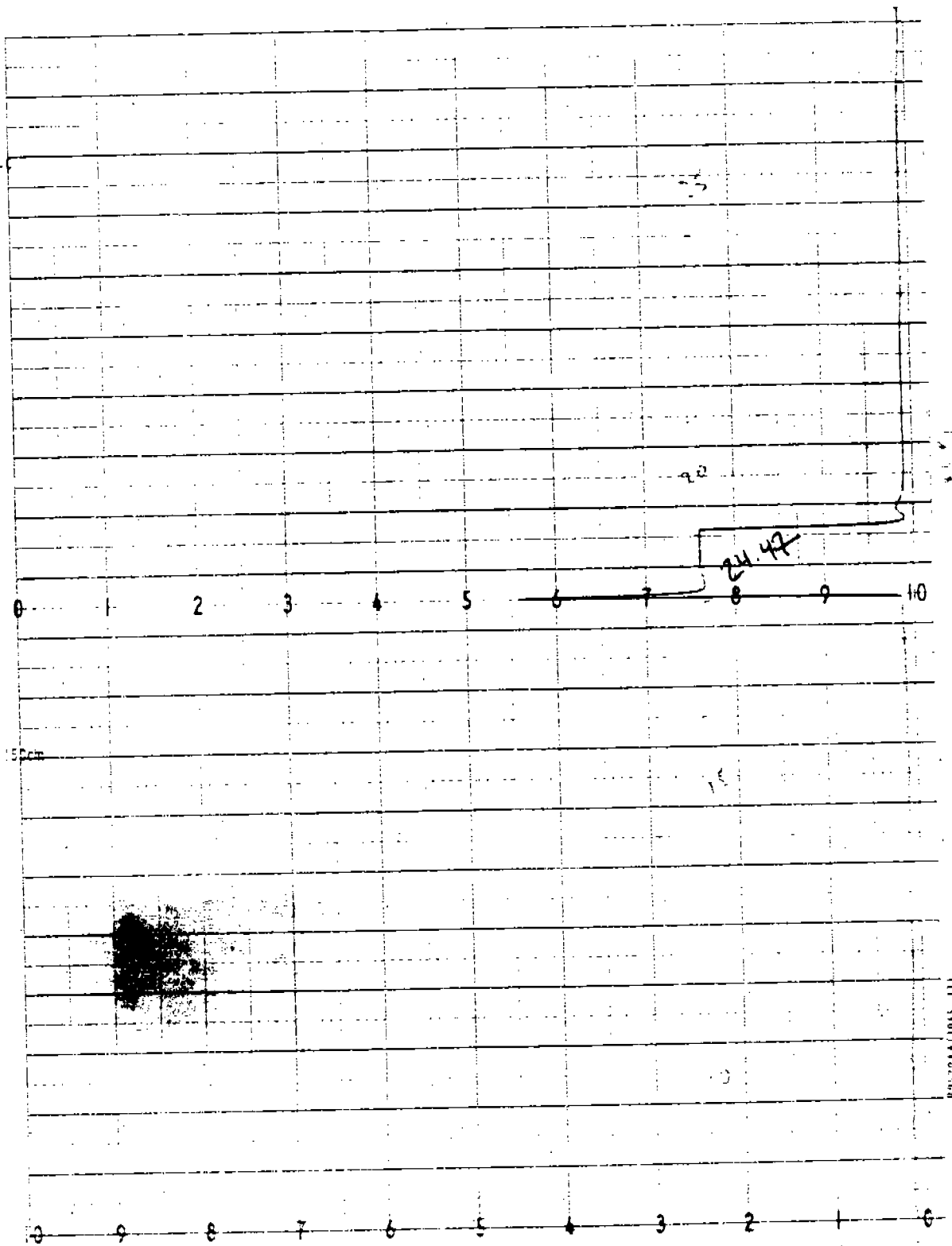
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
TRUB Vessels
July 7, 1992



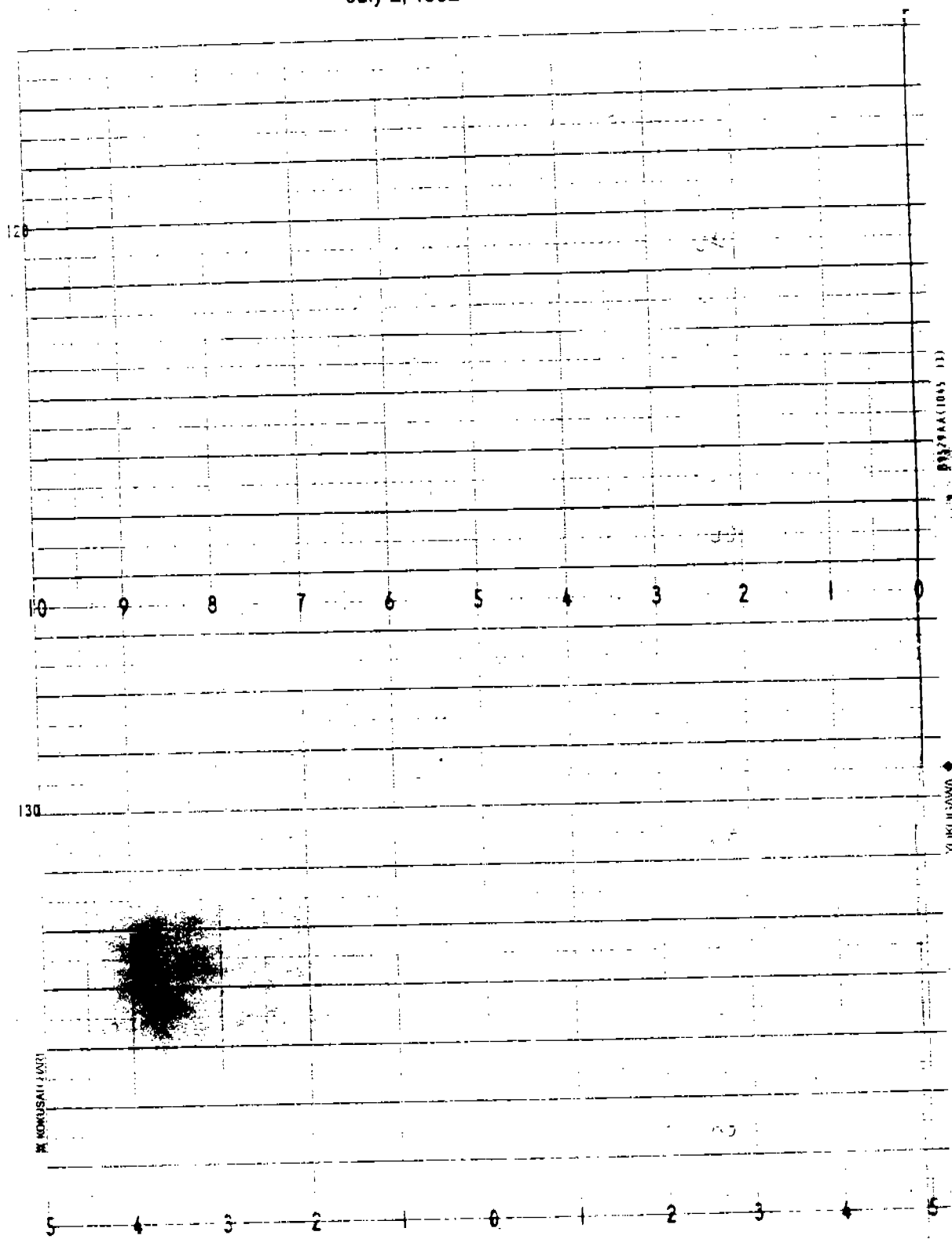
COORS BREWING COMPANY
 TOTAL HYDROCARBON CONCENTRATION (as propane)
 WHIRLPOOL VENT 7 AND WORT COOLER
 July 2, 1992



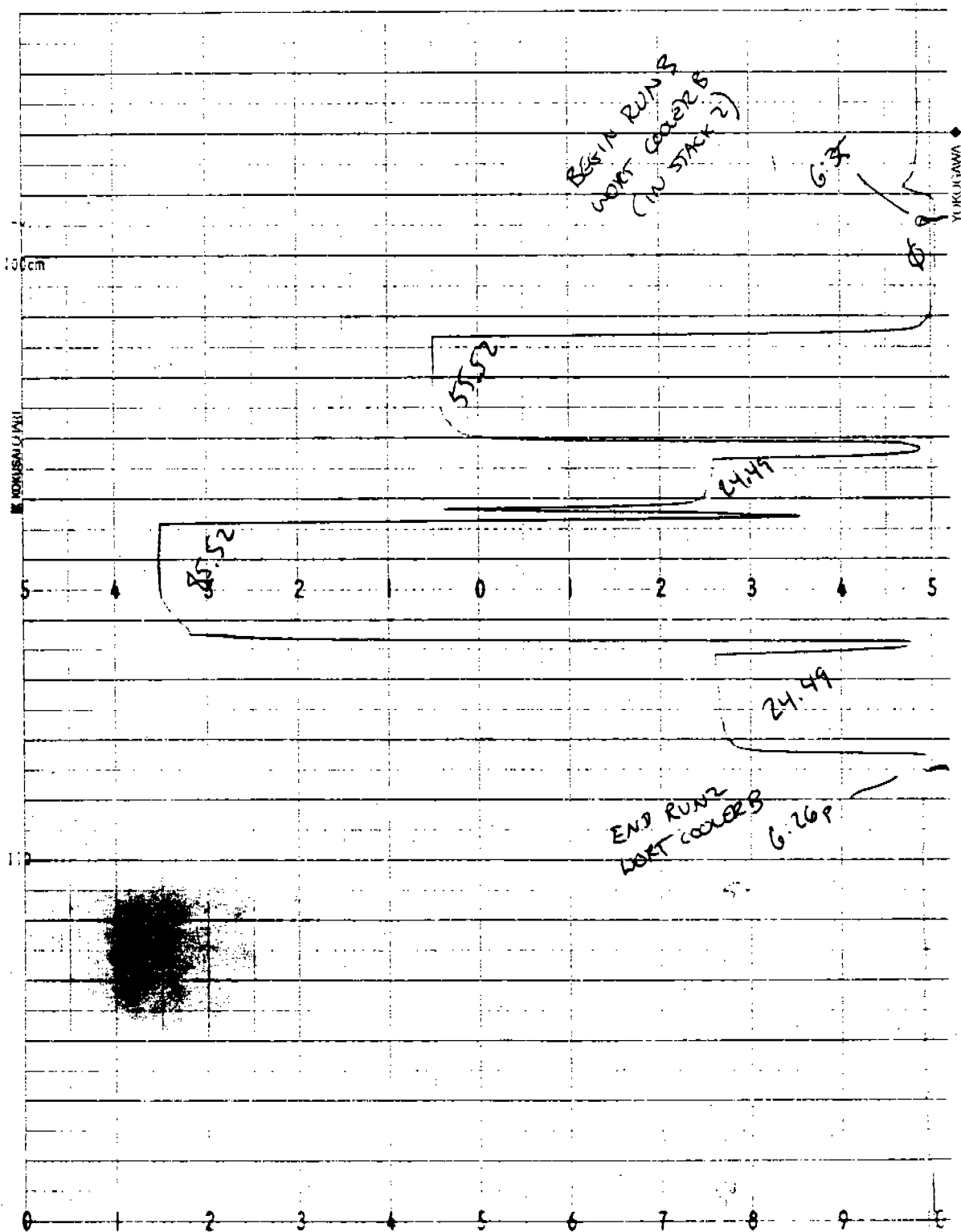
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



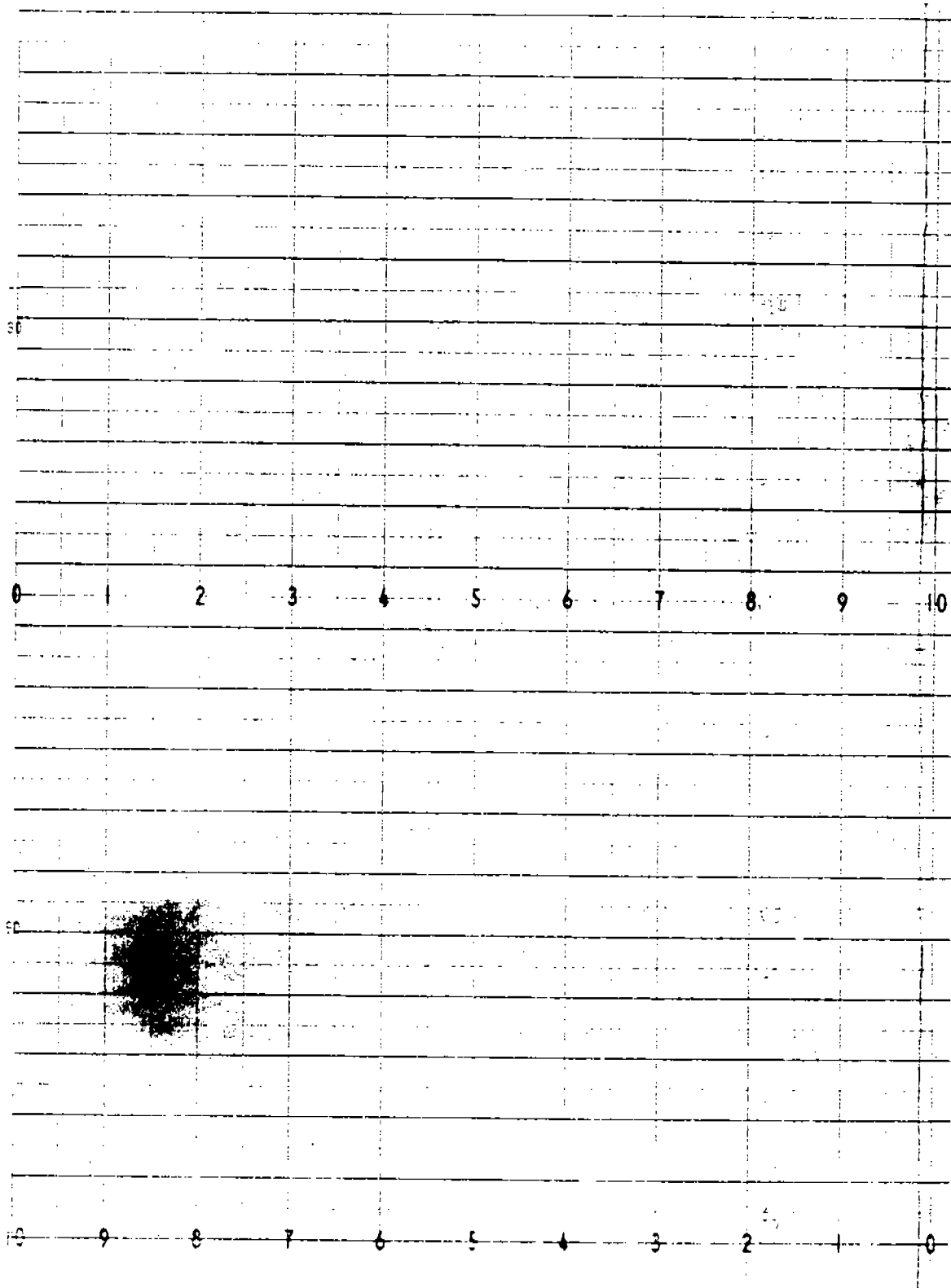
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



COORS BREWING COMPANY
 TOTAL HYDROCARBON CONCENTRATION (as propane)
 WHIRLPOOL VENT 7 AND WORT COOLER
 July 2, 1992

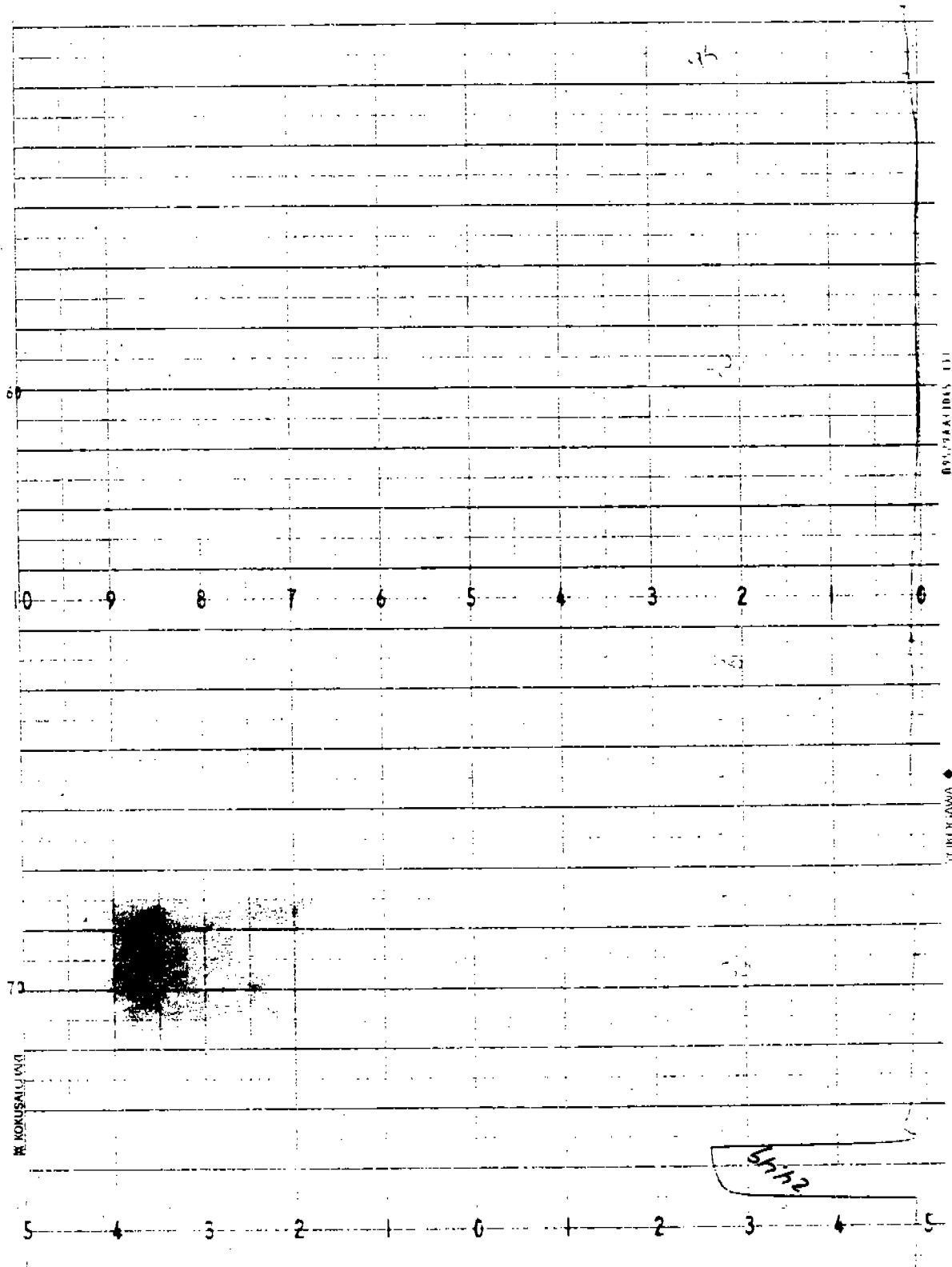


COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992

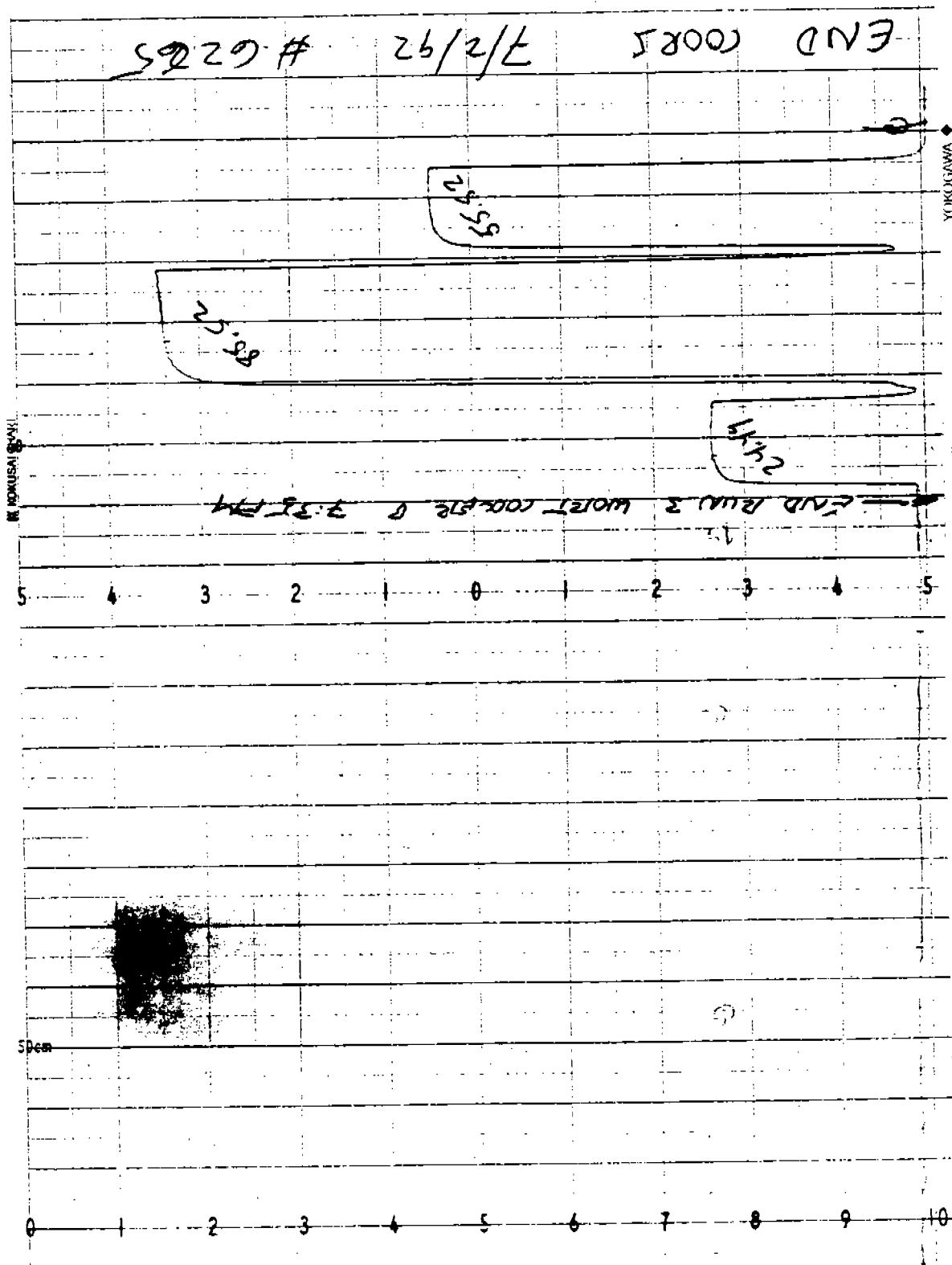


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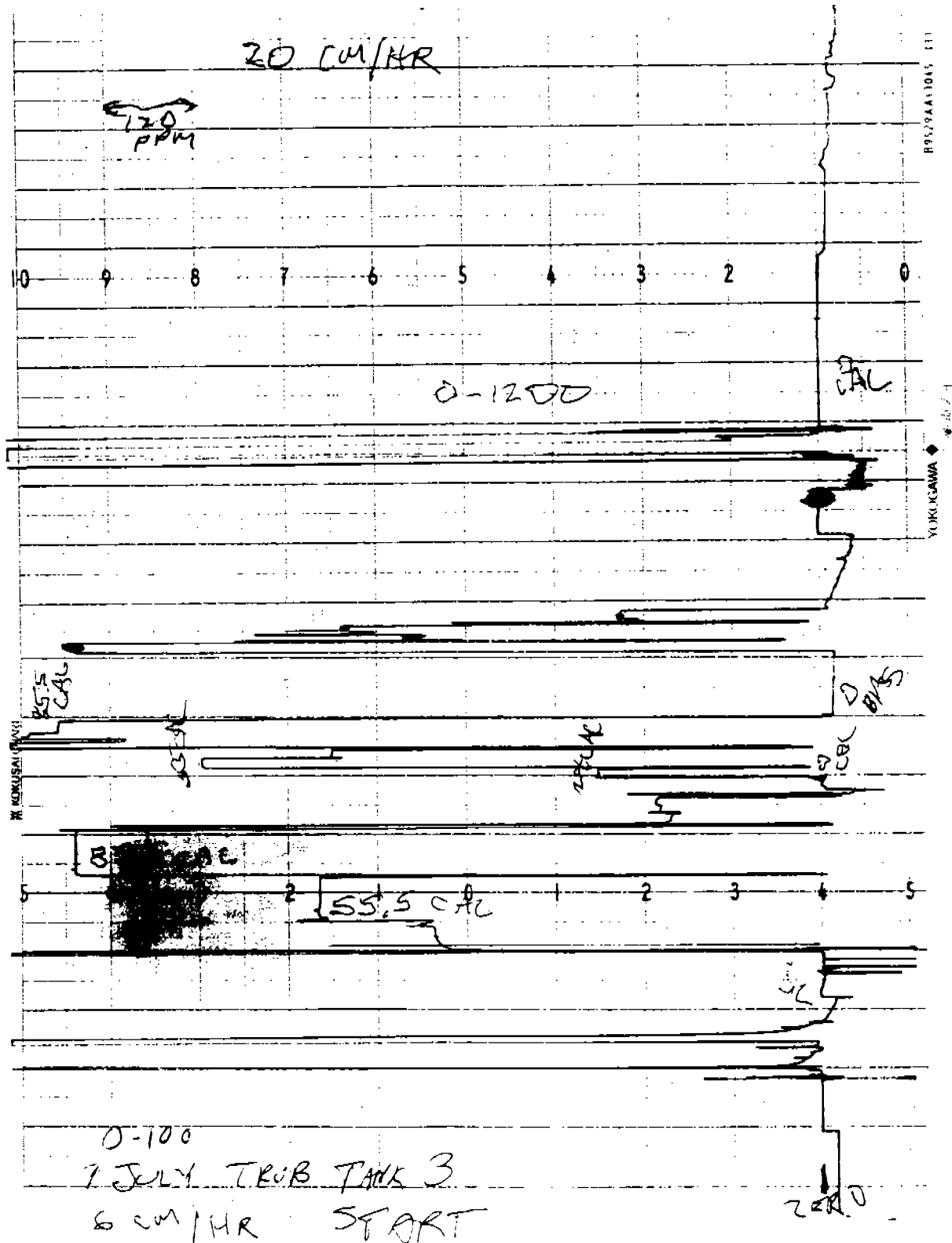
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
WHIRLPOOL VENT 7 AND WORT COOLER
July 2, 1992



COORS BREWING COMPANY
 TOTAL HYDROCARBON CONCENTRATION (as propane)
 WHIRLPOOL VENT 7 AND WORT COOLER
 July 2, 1992



COORS BREWING COMPANY
 TOTAL HYDROCARBON CONCENTRATION (as propane)
 TRUB Vessels
 July 7, 1992



NOKUSAI JAWI

5 4 3 2 1 0 1 2 3 4 5

START 1330

647 CAC W/BOX

547 B/BS

547 CAC

OSI CAC

250 CAL

89173

90 CAL

LOCAL

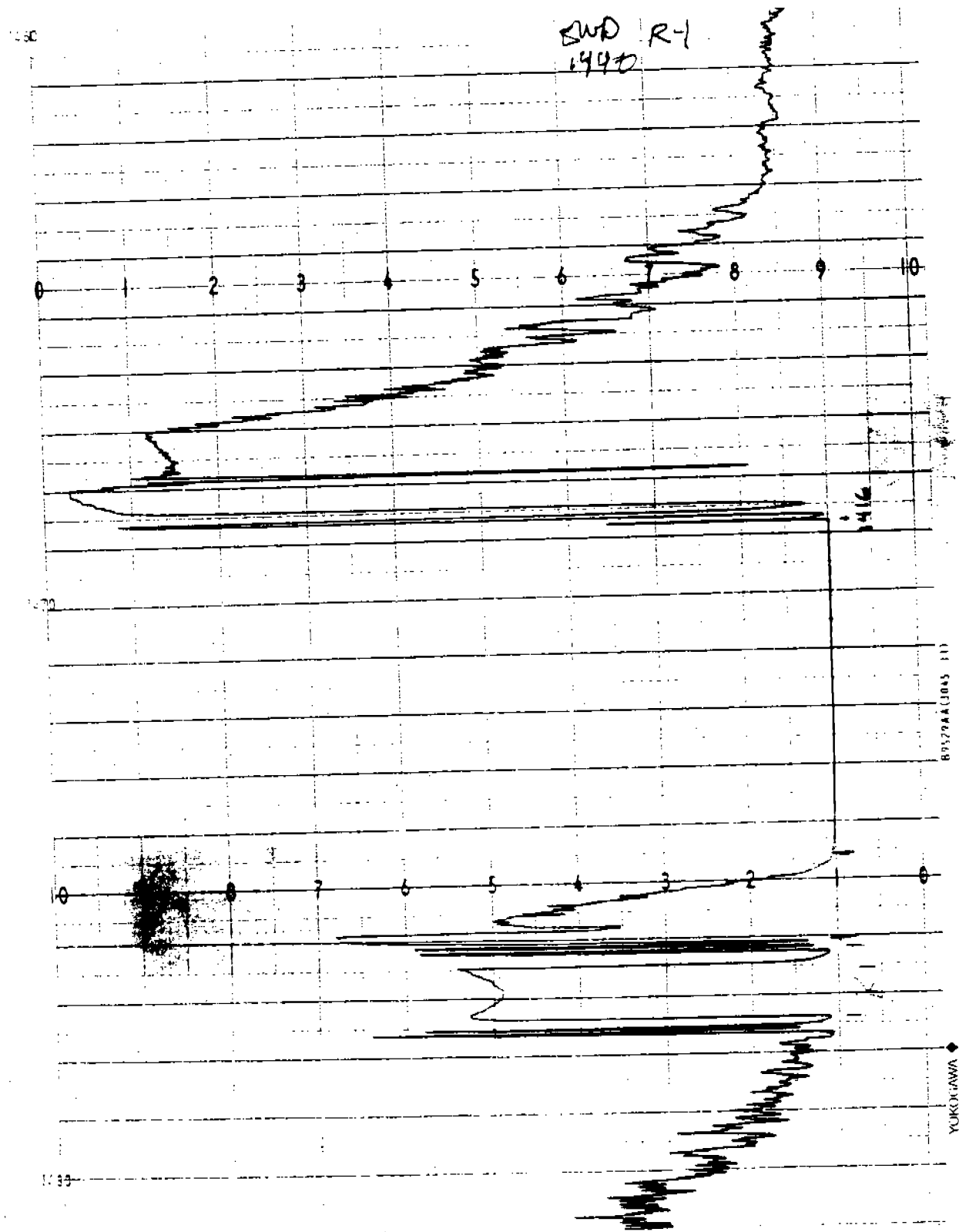
CAL 1

TRUB 3

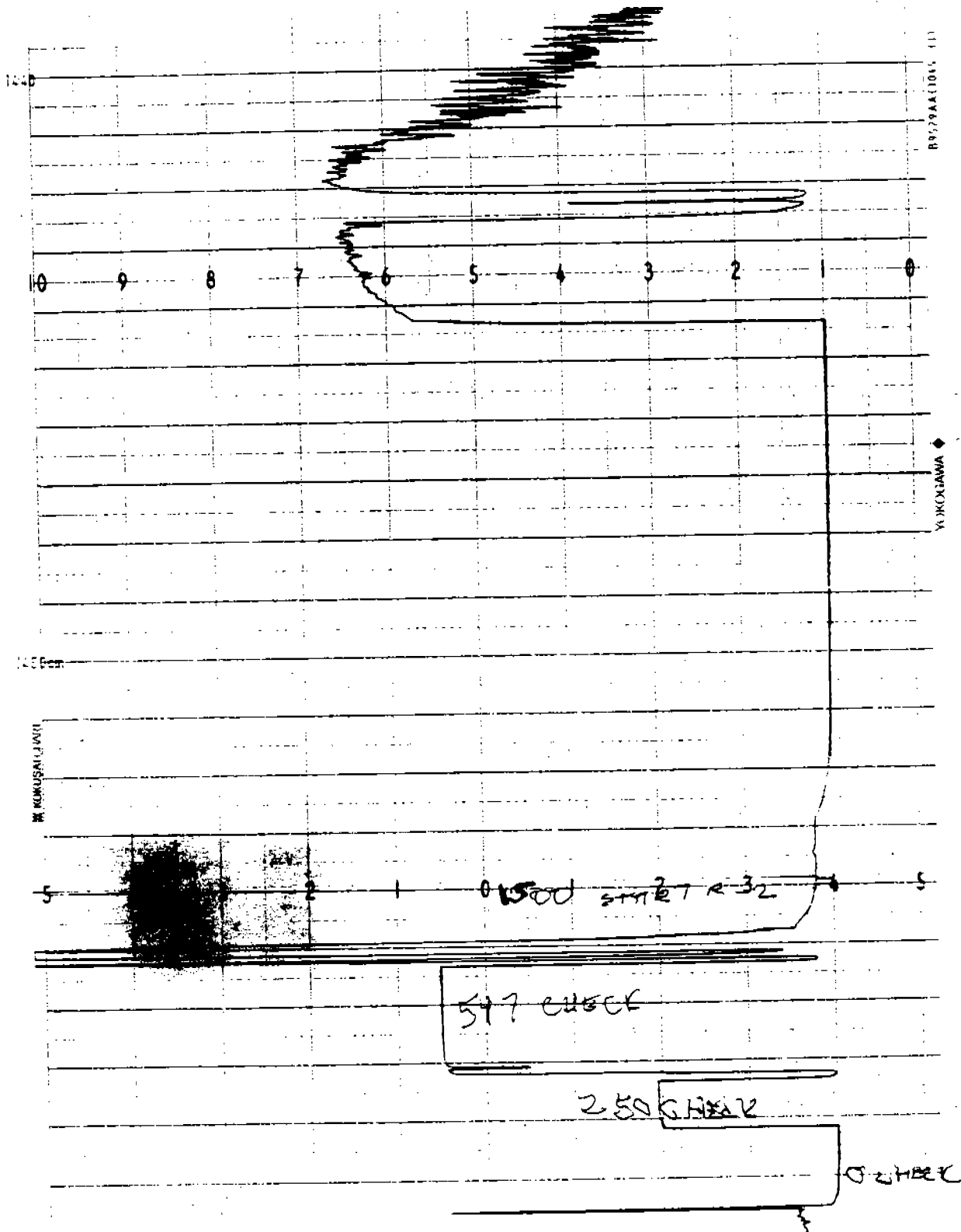
7 JULY

0-1200 RANGE

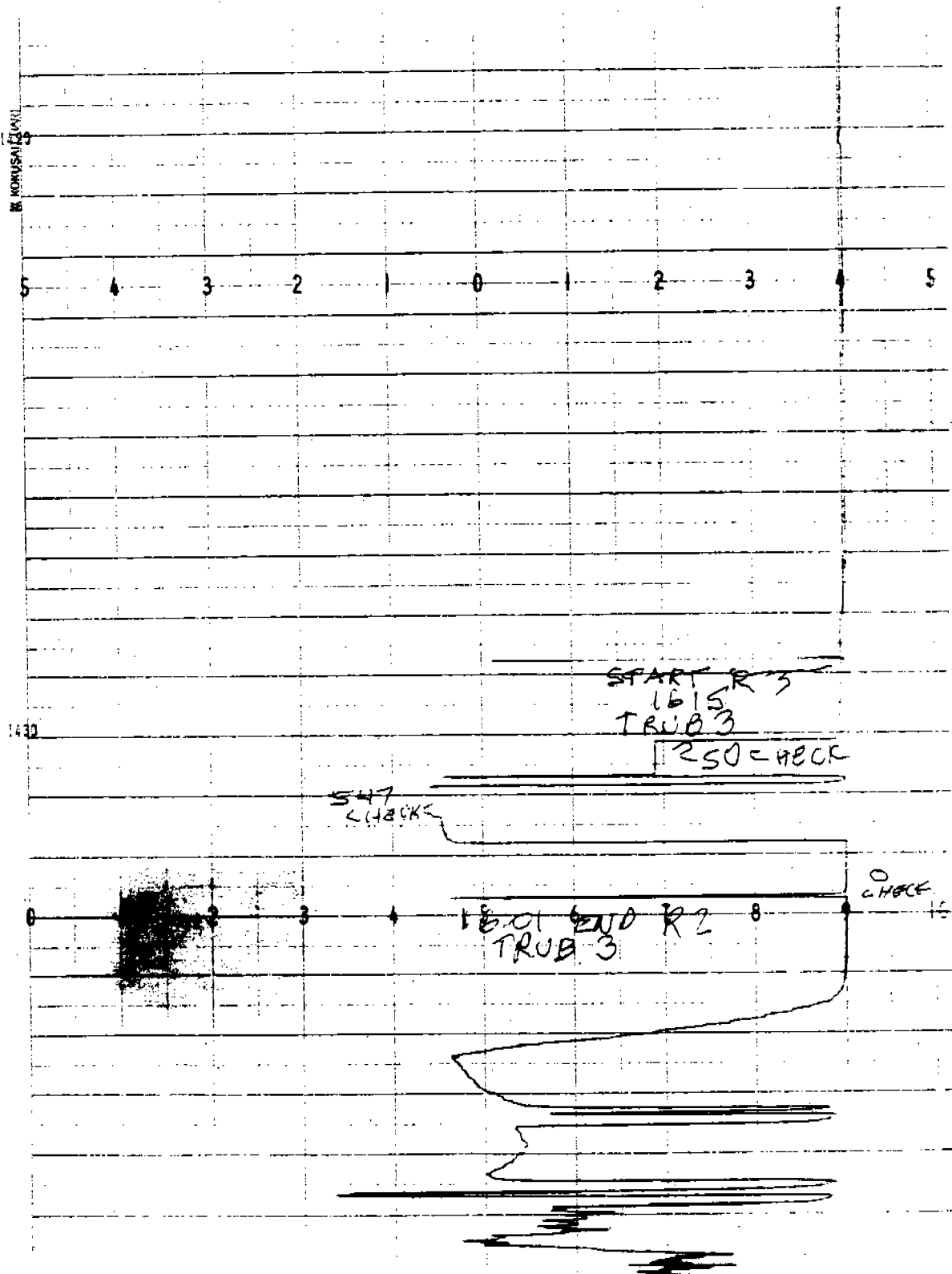
COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
TRUB Vessels
July 7, 1992



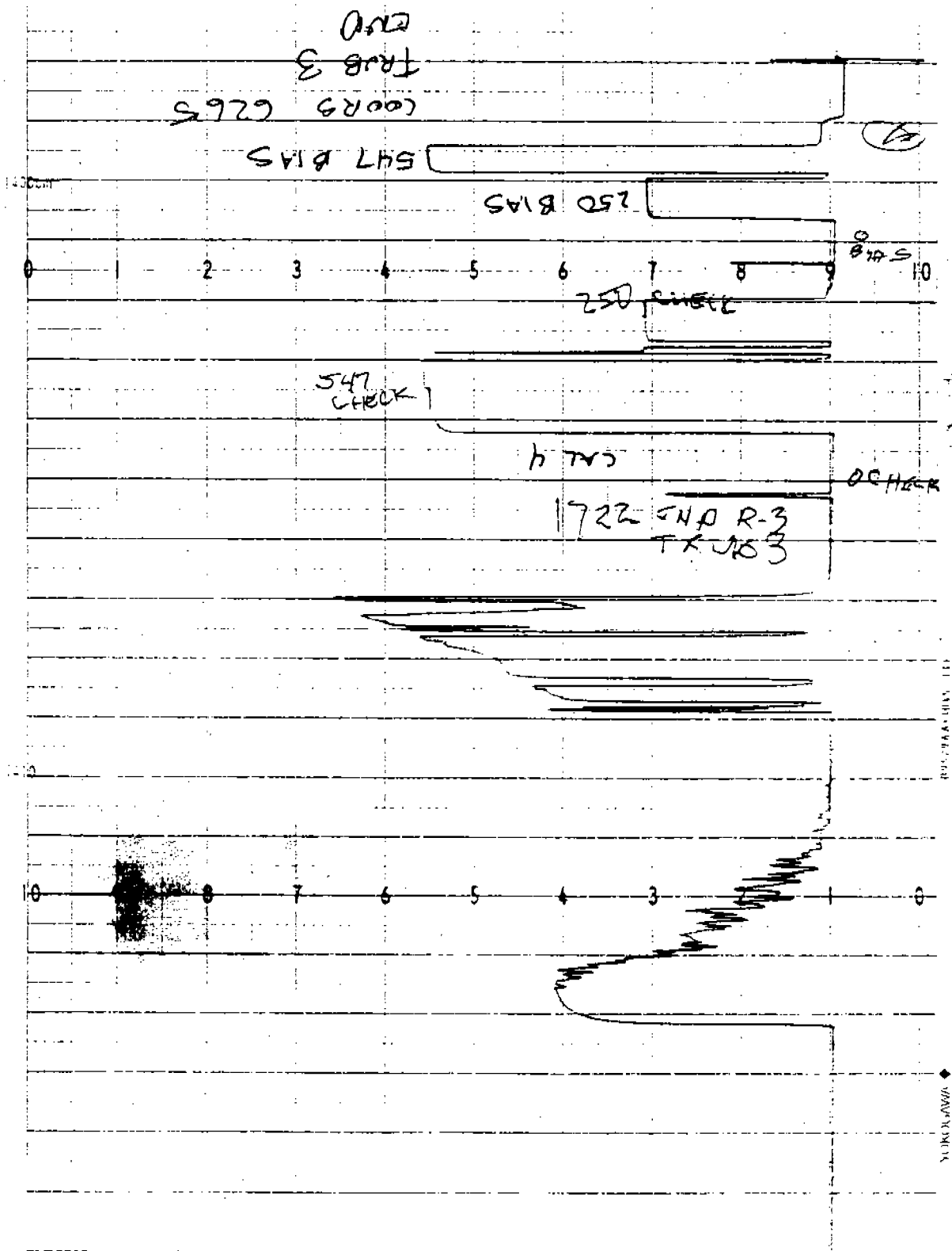
COORS BREWING COMPANY
 TOTAL HYDROCARBON CONCENTRATION (as propane)
 TRUB Vessels
 July 7, 1992



COORS BREWING COMPANY
TOTAL HYDROCARBON CONCENTRATION (as propane)
TRUB Vessels
July 7, 1992



COORS BREWING COMPANY
 TOTAL HYDROCARBON CONCENTRATION (as propane)
 TRUB Vessels
 July 7, 1992



100% BREWING
GOLDEN BEER FILLING

GOLDEN BEER FILLING

DATE: 11-11-1992

TIME: 11:11

TIME: 11:11

SEC: PPM: PPM:

00:00:00:00.000	0	0
00:00:00:14.999	1	0
00:00:00:29.999	0	0
00:00:00:44.999	-0	0
00:00:00:59.998	-0	0
00:00:01:14.998	0	0
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00:00:12:44.986	548	0
00:00:12:59.985	549	0
00:00:13:14.985	230	0
00:00:13:29.985	13	0
00:00:13:44.985	148	0
00:00:13:59.984	252	0
00:00:14:14.984	254	0
00:00:14:29.984	252	0

Per cal

0 CAL

851 CAL

547 CAL

250 CAL

00:00:50.995	231	0
00:00:51:59.995	232	0
00:00:52:59.995	233	0
00:00:53:59.995	234	0
00:00:54:59.995	235	0
00:00:55:59.995	236	0
00:00:56:59.995	237	0
00:00:57:59.995	238	0
00:00:58:59.995	239	0
00:00:59:59.995	240	0
00:01:00:59.994	241	0
00:01:01:59.994	242	0
00:01:02:59.994	243	0
00:01:03:59.994	244	0
00:01:04:59.994	245	0
00:01:05:59.994	246	0
00:01:06:59.994	247	0
00:01:07:59.994	248	0
00:01:08:59.994	249	0
00:01:09:59.994	250	0
00:01:10:59.994	251	0
00:01:11:59.994	252	0
00:01:12:59.994	253	0
00:01:13:59.994	254	0
00:01:14:59.993	255	0
00:01:15:59.993	256	0
00:01:16:59.993	257	0
00:01:17:59.993	258	0
00:01:18:59.993	259	0
00:01:19:59.993	260	0
00:01:20:59.993	261	0
00:01:21:59.993	262	0
00:01:22:59.993	263	0
00:01:23:59.993	264	0
00:01:24:59.993	265	0
00:01:25:59.993	266	0
00:01:26:59.992	267	0
00:01:27:59.992	268	0
00:01:28:59.992	269	0
00:01:29:59.992	270	0
00:01:30:59.992	271	0
00:01:31:59.992	272	0
00:01:32:59.992	273	0

RUN | STOPPED FILL

11-11-1991
 TIME 00:00
 SEC 00 FPM 00 FPM 00

00:00:00:00.000	0	0
00:00:00:14.999	-1	0
00:00:00:29.999	-1	0
00:00:00:44.999	-1	0
00:00:00:59.999	-1	0
00:00:01:14.998	-0	0
00:00:01:29.998	-0	0
00:00:01:44.998	-0	0
00:00:01:59.997	-1	0
00:00:02:14.997	-1	0
00:00:02:29.997	-1	0
00:00:02:44.997	-0	0
00:00:02:59.996	4	0
00:00:03:14.996	41	0
00:00:03:29.996	93	0
00:00:03:44.995	598	0
00:00:03:59.995	135	0
00:00:04:14.995	45	0
00:00:04:29.995	183	0
00:00:04:44.994	603	0
00:00:04:59.994	606	0
00:00:05:14.994	608	0
00:00:05:29.994	594	0
00:00:05:44.993	583	0
00:00:05:59.993	579	0
00:00:06:14.993	578	0
00:00:06:29.992	572	0
00:00:06:44.992	567	0
00:00:06:59.992	559	0
00:00:07:14.992	547	0
00:00:07:29.991	552	0
00:00:07:44.991	545	0
00:00:07:59.991	545	0
00:00:08:14.991	546	0
00:00:08:29.990	546	0
00:00:08:44.990	545	0
00:00:08:59.990	545	0
00:00:09:14.989	514	0
00:00:09:29.989	255	0
00:00:09:44.989	246	0
00:00:09:59.989	256	0
00:00:10:14.988	255	0
00:00:10:29.988	255	0
00:00:10:44.988	254	0
00:00:10:59.988	253	0
00:00:11:14.987	254	0
00:00:11:29.987	255	0
00:00:11:44.987	250	0
00:00:11:59.986	182	0
00:00:12:14.986	146	0
00:00:12:29.986	2	0
00:00:12:44.986	1	0
00:00:12:59.985	1	0
00:00:13:14.985	1	0
00:00:13:29.985	1	0
00:00:13:44.985	-0	0
00:00:13:59.984	-1	0
00:00:14:14.984	-0	0

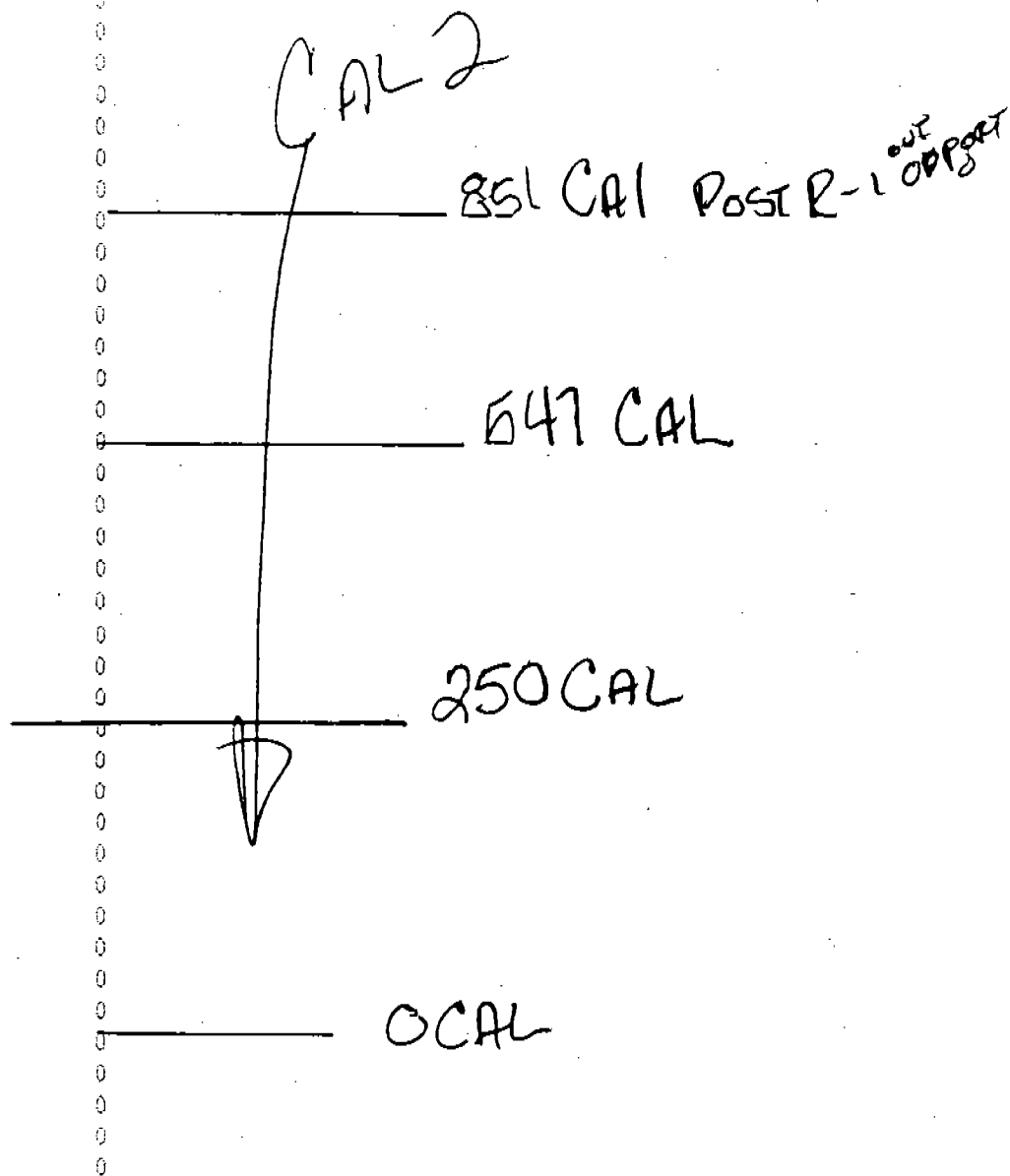
POST
 O CAL RUN 1

547 CAL

250 CAL

POST CAL OUT OF PORT
 O CAL

00:00:16:14.981	849	0
00:00:16:19.981	849	0
00:00:16:24.981	849	0
00:00:16:29.981	849	0
00:00:16:34.981	849	0
00:00:16:39.981	849	0
00:00:16:44.981	849	0
00:00:16:49.981	849	0
00:00:16:54.981	849	0
00:00:16:59.981	849	0
00:00:17:04.981	849	0
00:00:17:09.980	848	0
00:00:17:14.980	849	0
00:00:17:19.980	849	0
00:00:17:24.980	848	0
00:00:17:29.980	848	0
00:00:17:34.980	849	0
00:00:17:39.979	850	0
00:00:17:44.979	851	0
00:00:17:49.979	849	0
00:00:17:54.979	850	0
00:00:17:59.979	850	0
00:00:18:04.978	533	0
00:00:18:09.978	216	0
00:00:18:14.978	547	0
00:00:18:19.977	547	0
00:00:18:24.977	548	0
00:00:18:29.977	549	0
00:00:18:34.976	446	0
00:00:18:39.976	19	0
00:00:18:44.976	209	0
00:00:18:49.976	253	0
00:00:18:54.975	254	0
00:00:18:59.975	255	0
00:00:19:04.975	255	0
00:00:19:09.974	254	0
00:00:19:14.974	254	0
00:00:19:19.974	254	0
00:00:19:24.974	254	0
00:00:19:29.973	108	0
00:00:19:34.973	11	0
00:00:19:39.973	20	0
00:00:19:44.973	0	0
00:00:19:49.972	-0	0
00:00:19:54.972	-0	0
00:00:19:59.972	-0	0
00:00:20:04.972	0	0
00:00:20:09.971	1	0



10156 8841.1
"GOLDEN BEER FILLING"
08:53:33.81
7-13-1992
"TIME" "TH11" "
"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:14.999	-1	0
00:00:00:29.999	-1	0
00:00:00:44.999	-1	0
00:00:00:59.998	-1	0
00:00:01:14.998	-1	0
00:00:01:29.998	-1	0
00:00:01:44.998	-1	0
00:00:01:59.997	-1	0
00:00:02:14.997	0	0
00:00:02:29.997	-0	0
00:00:02:44.997	-0	0
00:00:02:59.996	-0	0
00:00:03:14.996	0	0
00:00:03:29.996	0	0
00:00:03:44.995	0	0
00:00:03:59.995	0	0
00:00:04:14.995	0	0
00:00:04:29.995	0	0
00:00:04:44.994	1	0
00:00:04:59.994	1	0
00:00:05:14.994	3	0
00:00:05:29.994	3	0
00:00:05:44.993	79	0
00:00:05:59.993	472	0
00:00:06:14.993	773	0
00:00:06:29.992	773	0
00:00:06:44.992	780	0
00:00:06:59.992	780	0
00:00:07:14.992	780	0
00:00:07:29.991	781	0
00:00:07:44.991	802	0
00:00:07:59.991	813	0
00:00:08:14.991	827	0
00:00:08:29.990	839	0
00:00:08:44.990	843	0
00:00:08:59.990	850	0
00:00:09:14.989	850	0
00:00:09:29.989	850	0
00:00:09:44.989	850	0
00:00:09:59.989	850	0
00:00:10:14.988	850	0
00:00:10:29.988	850	0
00:00:10:44.988	849	0
00:00:10:59.988	848	0
00:00:11:14.987	849	0
00:00:11:29.987	851	0
00:00:11:44.987	850	0
00:00:11:59.986	851	0
00:00:12:14.986	851	0
00:00:12:29.986	851	0
00:00:12:44.986	850	0
00:00:12:59.985	850	0
00:00:13:14.985	850	0
00:00:13:29.985	851	0
00:00:13:44.985	851	0
00:00:13:59.985	850	0

O CAL 4

851 CAL 4

00:00:15:14.981	547	0
00:00:15:19.981	547	0
00:00:15:44.981	547	0
00:00:15:59.981	547	0
00:00:16:14.982	547	0
00:00:16:29.982	547	0
00:00:16:44.981	548	0
00:00:16:59.981	548	0
00:00:17:14.981	548	0
00:00:17:29.980	546	0
00:00:17:44.980	547	0
00:00:17:59.980	548	0
00:00:18:14.980	547	0
00:00:18:29.979	547	0
00:00:18:44.979	547	0
00:00:18:59.979	548	0
00:00:19:14.979	546	0
00:00:19:29.978	545	0
00:00:19:44.978	547	0
00:00:19:59.978	546	0
00:00:20:14.978	547	0
00:00:20:29.977	547	0
00:00:20:44.977	547	0
00:00:20:59.977	547	0
00:00:21:14.976	547	0
00:00:21:29.976	547	0
00:00:21:44.976	113	0
00:00:21:59.976	15	0
00:00:22:14.975	18	0
00:00:22:29.975	116	0
00:00:22:44.975	250	0
00:00:22:59.974	252	0
00:00:23:14.974	252	0
00:00:23:29.974	252	0
00:00:23:44.974	253	0
00:00:23:59.973	253	0
00:00:24:14.973	253	0
00:00:24:29.973	252	0
00:00:24:44.973	252	0
00:00:24:59.972	252	0
00:00:25:14.972	252	0
00:00:25:29.972	252	0
00:00:25:44.972	252	0
00:00:25:59.971	252	0
00:00:26:14.971	15	0
00:00:26:29.971	19	0
00:00:26:44.970	35	0
00:00:26:59.970	1	0
00:00:27:14.970	1	0
00:00:27:29.970	1	0
00:00:27:44.969	1	0
00:00:27:59.969	1	0
00:00:28:14.969	1	0
00:00:28:29.968	0	0
00:00:28:44.968	0	0

547 CAL 4

250 CAL 4

OCAL 4

END CAL 9:30

TIME 10:58
SILVER 10:58
TIME 10:58
10:58:58.58

Time 10:58

sec rpm rpm

00:00:00:50.999	11	0
00:00:00:59.999	11	0
00:00:01:59.999	10	0
00:00:02:59.999	9	0
00:00:03:59.999	10	0
00:00:04:59.999	11	0
00:00:05:59.999	11	0
00:00:06:59.999	10	0
00:00:07:59.999	11	0
00:00:08:59.999	12	0
00:00:09:59.999	11	0
00:00:10:59.999	11	0
00:00:11:59.999	10	0
00:00:12:59.999	9	0
00:00:13:59.999	8	0
00:00:14:59.999	9	0
00:00:15:59.999	8	0
00:00:16:59.999	8	0
00:00:17:59.999	8	0
00:00:18:59.999	8	0
00:00:19:59.999	7	0
00:00:20:59.999	4	0
00:00:21:59.999	7	0
00:00:22:59.999	143	0
00:00:23:59.999	105	0
00:00:24:59.997	123	0
00:00:25:59.997	140	0
00:00:26:59.997	148	0
00:00:27:59.997	157	0
00:00:28:59.997	196	0
00:00:31:59.997	177	0
00:00:32:59.997	178	0
00:00:33:59.997	180	0
00:00:34:59.997	182	0
00:00:35:59.997	182	0
00:00:36:59.997	182	0
00:00:37:59.996	182	0
00:00:38:59.996	182	0
00:00:39:59.996	186	0
00:00:40:59.996	189	0
00:00:41:59.996	191	0
00:00:42:59.996	192	0
00:00:43:59.996	195	0
00:00:44:59.996	195	0
00:00:45:59.996	187	0
00:00:46:59.996	208	0
00:00:47:59.996	218	0
00:00:48:59.995	223	0
00:00:49:59.995	226	0
00:00:50:59.995	230	0
00:00:51:59.995	234	0
00:00:52:59.995	238	0
00:00:53:59.995	244	0
00:00:54:59.995	252	0
00:00:55:59.995	261	0
00:00:56:59.995	271	0
00:00:57:59.995	276	0

START 10:58

11:32

00:01:00:59.994	121	0
00:01:01:59.994	121	0
00:01:02:59.994	121	0
00:01:03:59.994	121	0
00:01:04:59.994	140	0
00:01:05:59.994	147	0
00:01:06:59.994	154	0
00:01:07:59.994	162	0
00:01:08:59.994	168	0
00:01:09:59.994	176	0
00:01:10:59.994	183	0
00:01:11:59.994	190	0
00:01:12:59.994	197	0
00:01:13:59.994	204	0
00:01:14:59.994	211	0
00:01:15:59.994	218	0
00:01:16:59.994	225	0
00:01:17:59.994	232	0
00:01:18:59.994	239	0
00:01:19:59.994	246	0
00:01:20:59.994	253	0
00:01:21:59.994	260	0
00:01:22:59.994	267	0
00:01:23:59.994	274	0
00:01:24:59.994	281	0
00:01:25:59.994	288	0
00:01:26:59.994	295	0
00:01:27:59.994	302	0
00:01:28:59.994	309	0
00:01:29:59.994	316	0
00:01:30:59.994	323	0
00:01:31:59.994	330	0
00:01:32:59.994	337	0
00:01:33:59.994	344	0
00:01:34:59.994	351	0
00:01:35:59.994	358	0
00:01:36:59.994	365	0
00:01:37:59.994	372	0
00:01:38:59.994	379	0
00:01:39:59.994	386	0
00:01:40:59.994	393	0
00:01:41:59.994	400	0
00:01:42:59.994	407	0
00:01:43:59.994	414	0
00:01:44:59.994	421	0
00:01:45:59.994	428	0
00:01:46:59.994	435	0
00:01:47:59.994	442	0
00:01:48:59.994	449	0
00:01:49:59.994	456	0
00:01:50:59.994	463	0
00:01:51:59.994	470	0
00:01:52:59.994	477	0
00:01:53:59.994	484	0
00:01:54:59.994	491	0
00:01:55:59.994	498	0
00:01:56:59.994	505	0
00:01:57:59.994	512	0
00:01:58:59.994	519	0
00:01:59:59.994	526	0
00:02:00:59.994	533	0
00:02:01:59.994	540	0
00:02:02:59.994	547	0
00:02:03:59.994	554	0

stop R.C. 3

Full STOPPED

POCKET GAS H.O. FLOW

W

00:01:00:59.988	3	0
00:01:01:59.988	5	0
00:01:02:59.988	4	0
00:01:03:59.988	6	0
00:01:04:59.988	6	0
00:01:05:59.988	7	0
00:01:06:59.988	5	0
00:01:07:59.988	9	0
00:01:08:59.988	9	0
00:01:09:59.988	8	0
00:01:10:59.988	8	0
00:01:11:59.988	10	0
00:01:12:59.988	9	0
00:01:13:59.988	10	0
00:01:14:59.988	9	0

FILE: 0000000000
DATE: 11-17-1991
TIME: 00:00:00
FROM: 0000000000

00:00:00:00.000	0	0
00:00:00:14.999	0	0
00:00:00:29.999	1	0
00:00:00:44.999	1	0
00:00:00:59.999	1	0
00:00:01:14.999	1	0
00:00:01:29.999	1	0
00:00:01:44.999	1	0
00:00:01:59.997	1	0
00:00:02:14.997	1	0
00:00:02:29.997	2	0
00:00:02:44.997	5	0
00:00:02:59.996	5	0
00:00:03:14.996	5	0
00:00:03:29.996	664	0
00:00:03:44.995	884	0
00:00:03:59.995	888	0
00:00:04:14.995	890	0
00:00:04:29.995	890	0
00:00:04:44.994	891	0
00:00:04:59.994	489	0
00:00:05:14.994	113	0
00:00:05:29.994	573	0
00:00:05:44.993	576	0
00:00:05:59.993	576	0
00:00:06:14.993	576	0
00:00:06:29.992	576	0
00:00:06:44.992	576	0
00:00:06:59.992	576	0
00:00:07:14.992	577	0
00:00:07:29.991	530	0
00:00:07:44.991	12	0
00:00:07:59.991	9	0
00:00:08:14.991	6	0
00:00:08:29.990	143	0
00:00:08:44.990	265	0
00:00:08:59.990	266	0
00:00:09:14.989	266	0
00:00:09:29.989	267	0
00:00:09:44.989	268	0
00:00:09:59.989	268	0
00:00:10:14.988	267	0
00:00:10:29.988	267	0
00:00:10:44.988	266	0
00:00:10:59.988	266	0
00:00:11:14.987	267	0
00:00:11:29.987	267	0
00:00:11:44.987	267	0
00:00:11:59.986	267	0
00:00:12:14.986	267	0
00:00:12:29.986	267	0
00:00:12:44.986	171	0
00:00:12:59.985	7	0
00:00:13:14.985	7	0
00:00:13:29.985	186	0
00:00:13:44.985	507	0
00:00:13:59.984	281	0

0 CAL5 ✓

851 CAL5 ✓

547 CAL5 ✓

250 CAL5 ✓

ReCAL For Run 4

UNIT 100
UNIT 100
UNIT 100
UNIT 100

RUN 4

Run

sec	app	app
00:00:00:59.999	5	0
00:00:01:59.999	5	0
00:00:02:59.999	4	0
00:00:03:59.999	2	0
00:00:04:59.999	2	0
00:00:05:59.999	5	0
00:00:06:59.999	3	0
00:00:07:59.999	3	0
00:00:08:59.999	5	0
00:00:09:59.999		4
00:00:10:59.999		2
00:00:11:59.999		5
00:00:12:59.998		64
00:00:13:59.998		87
00:00:14:59.998		104
00:00:15:59.998		115
00:00:16:59.998		126
00:00:17:59.998		130
00:00:18:59.998	132	0 16.30
00:00:19:59.998		137
00:00:20:59.998		143
00:00:21:59.998		150
00:00:22:59.998		158
00:00:23:59.998		166
00:00:24:59.997		175
00:00:25:59.997		183
00:00:26:59.997		188
00:00:27:59.997		194
00:00:28:59.997		199
00:00:29:59.997		203
00:00:30:59.997		206
00:00:31:59.997		209
00:00:32:59.997		211
00:00:33:59.997		213
00:00:34:59.997		216
00:00:35:59.997		197
00:00:36:59.997		210
00:00:37:59.996		217
00:00:38:59.996		225
00:00:39:59.996		223
00:00:40:59.996		223
00:00:41:59.996		227
00:00:42:59.996		232
00:00:43:59.996		240
00:00:44:59.996		252
00:00:45:59.996		264
00:00:46:59.996		278
00:00:47:59.996		288
00:00:48:59.995		300
00:00:49:59.995		310
00:00:50:59.995		317
00:00:51:59.995		325
00:00:52:59.995		332
00:00:53:59.995		340
00:00:54:59.995		345
00:00:55:59.995		352
00:00:56:59.995		359

Flow 11.4

16.20

Flow 11.4

4.41

4.50

5.01

0 ————— Horn blew How = 0

Remove probe 5:21

2926

DOORS BREWING
GOLDEN BEER FILLING
17:13:33.78
" 7-13-1991"

"TIME" "THC1"
"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:14.999	-0	0
00:00:00:29.999	-1	0
00:00:00:44.999	-1	0
00:00:00:59.998	-1	0
00:00:01:14.998	-1	0
00:00:01:29.998	-0	0
00:00:01:44.998	0	0
00:00:01:59.997	1	0
00:00:02:14.997	3	0
00:00:02:29.997	4	0
00:00:02:44.997	126	0
00:00:02:59.996	217	0
00:00:03:14.996	223	0
00:00:03:29.996	232	0
00:00:03:44.995	231	0
00:00:03:59.995	233	0
00:00:04:14.995	240	0
00:00:04:29.995	243	0
00:00:04:44.994	245	0
00:00:04:59.994	245	0
00:00:05:14.994	244	0
00:00:05:29.994	245	0
00:00:05:44.993	246	0
00:00:05:59.993	179	0
00:00:06:14.993	35	0
00:00:06:29.992	530	0
00:00:06:44.992	56	0
00:00:06:59.992	518	0
00:00:07:14.992	543	0
00:00:07:29.991	547	0
00:00:07:44.991	550	0
00:00:07:59.991	552	0
00:00:08:14.991	551	0
00:00:08:29.990	555	0
00:00:08:44.990	553	0
00:00:08:59.989	550	0
00:00:09:14.989	556	0
00:00:09:29.989	557	0
00:00:09:44.989	560	0
00:00:09:59.989	562	0

0 CAL 0 ✓

250 CAL 0 ✓

547 CAL 0 ✓

DOORS BREWING
 YEAST DRYING PLANT
 7-16-1992
 11:43:11.00

Time "THC1"	"SEC"	"PPM"	"PPM"
00:00:00:00.000	70	0	
00:00:00:59.999	17	0	
00:00:01:59.999	75	0	

"DOORS BREWING"
 "YEAST DRYING PLANT"
 "11:43:02.50"
 " 7-16-1992"

"TIME" "THC1"	"SEC"	"PPM"	"PPM"
00:00:00:00.000	0	0	
00:00:00:29.999	87	0	
00:00:00:59.998	97	0	
00:00:01:29.998	65	0	
00:00:01:59.997	7532	0	
00:00:02:29.997	34539	0	
00:00:02:59.996	53877	0	
00:00:03:29.996	30136	0	
00:00:03:59.995	10318	0	
00:00:04:29.995	2582	0	
00:00:04:59.994	2546	0	
00:00:05:29.994	8575	0	
00:00:05:59.993	6207	0	
00:00:06:29.992	3299	0	
00:00:06:59.992	5646	0	
00:00:07:29.991	5657	0	
00:00:07:59.991	5613	0	
00:00:08:29.990	5637	0	

CAL 1 (100)

0 CAL

23960 CAL

~~545~~ 8423 CAL

7.16 92

YEAST
 DRYING
 PLANT
 (10)

11182 BREXID
HEART IRVING PLANT
7-18-1997

Run1

11:58:40.83"

Time "THC1"

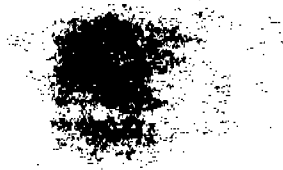
sec"	ppm"	ppm"
00:00:00:00.000	26209	0
00:00:00:59.999	27990	0
00:00:01:59.999	28095	0
00:00:02:59.999	28114	0
00:00:03:59.999	28665	0
00:00:04:59.999	27791	0
00:00:05:59.999	28799	0
00:00:06:59.999	28677	0
00:00:07:59.999	28827	0
00:00:08:59.999	28583	0
00:00:09:59.999	28279	0
00:00:10:59.999	28788	0
00:00:11:59.999	29104	0
00:00:12:59.998	28152	0
00:00:13:59.998	28291	0
00:00:14:59.998	28399	0
00:00:15:59.998	28523	0
00:00:16:59.998	28649	0
00:00:17:59.998	28335	0
00:00:18:59.998	28837	0
00:00:19:59.998	28542	0
00:00:20:59.998	28905	0
00:00:21:59.998	28899	0
00:00:22:59.998	28888	0
00:00:23:59.998	28510	0
00:00:24:59.997	28720	0
00:00:25:59.997	28816	0
00:00:26:59.997	28690	0
00:00:27:59.997	28562	0
00:00:28:59.997	28460	0
00:00:29:59.997	28082	0
00:00:30:59.997	28237	0
00:00:31:59.997	28177	0
00:00:32:59.997	27986	0
00:00:33:59.997	27906	0
00:00:34:59.997	27932	0
00:00:35:59.997	27815	0
00:00:36:59.997	27867	0
00:00:37:59.997	27829	0
00:00:38:59.997	27893	0
00:00:39:59.997	27712	0
00:00:40:59.996	27140	0
00:00:41:59.996	27625	0
00:00:42:59.996	27454	0
00:00:43:59.996	27379	0
00:00:44:59.996	27233	0
00:00:45:59.996	27031	0
00:00:46:59.996	27178	0
00:00:47:59.996	27038	0
00:00:48:59.995	27255	0
00:00:49:59.995	27044	0
00:00:50:59.995	27180	0
00:00:51:59.995	26702	0
00:00:52:59.995	26809	0
00:00:53:59.995	26911	0
00:00:54:59.995	26864	0
00:00:55:59.995	26953	0
00:00:56:59.995	26907	0

Run1

00:00:59.995

26739

0



WIRE BREWING
EAST DRYING PLANT
10:00:00.000
7-18-1991

TIME" "TRC1"
"SEC" "FPM" "FPM"

10:00:00:00.000	0	0
00:00:00:29.999	32487	0
00:00:00:59.998	33900	0
00:00:01:29.998	34022	0
00:00:01:59.997	34041	0
00:00:02:29.997	33717	0
00:00:02:59.996	33789	0
00:00:03:29.996	32847	0
00:00:03:59.995	29257	0
00:00:04:29.995	16548	0
00:00:04:59.994	520	0
00:00:05:29.994	332	0
00:00:05:59.993	220	0
00:00:06:29.992	171	0
00:00:06:59.992	174	0
00:00:07:29.991	191	0
00:00:07:59.991	188	0
00:00:08:29.990	111	0
00:00:08:59.990	139	0
00:00:09:29.989	104	0
00:00:09:59.989	146	0

210
Post Co
33960 CALZ

0 CALZ

"COORS BREWING"
"YEAST DRYING PLANT"

"13:18:59.08"

" 7-16-1992"

"TIME" "THC1" "

"SEC" "PPM" "PPM"

Run 2

00:00:00:00.000	0	0
00:00:00:29.999	26535	0
00:00:00:59.998	26233	0
00:00:01:29.998	26398	0
00:00:01:59.997	25301	0
00:00:02:29.997	25913	0
00:00:02:59.996	26519	0
00:00:03:29.996	26276	0
00:00:03:59.995	26379	0
00:00:04:29.995	26384	0
00:00:04:59.994	26615	0
00:00:05:29.994	26111	0
00:00:05:59.993	26676	0
00:00:06:29.992	25819	0
00:00:06:59.992	26854	0
00:00:07:29.991	25041	0
00:00:07:59.991	25246	0
00:00:08:29.990	25909	0
00:00:08:59.990	26295	0
00:00:09:29.989	25743	0
00:00:09:59.989	25871	0
00:00:10:29.988	26531	0
00:00:10:59.988	25918	0
00:00:11:29.987	26159	0
00:00:11:59.986	25362	0
00:00:12:29.986	25652	0
00:00:12:59.985	26303	0
00:00:13:29.985	26176	0
00:00:13:59.984	26687	0
00:00:14:29.984	26719	0
00:00:14:59.983	26501	0
00:00:15:29.983	26553	0
00:00:15:59.982	25992	0
00:00:16:29.982	25788	0
00:00:16:59.981	26352	0
00:00:17:29.980	25767	0
00:00:17:59.980	26098	0
00:00:18:29.979	26497	0
00:00:18:59.978	26497	0
00:00:19:29.977	26497	0
00:00:19:59.976	26497	0
00:00:20:29.975	26497	0
00:00:20:59.974	26497	0
00:00:21:29.976	25624	0
00:00:21:59.976	25639	0
00:00:22:29.975	25865	0
00:00:22:59.974	25591	0
00:00:23:29.974	25833	0
00:00:23:59.973	26630	0
00:00:24:29.973	25540	0
00:00:24:59.972	25526	0
00:00:25:29.972	25618	0
00:00:25:59.971	25671	0
00:00:26:29.971	25416	0
00:00:26:59.970	25655	0
00:00:27:29.970	26614	0
00:00:27:59.969	25381	0
00:00:28:29.968	25380	0

00:00:30:59.959	25559	0
00:00:31:29.960	25560	0
00:00:31:59.961	25561	0
00:00:32:29.962	25562	0
00:00:32:59.963	25563	0
00:00:33:29.964	25564	0
00:00:33:59.965	25565	0
00:00:34:29.966	25566	0
00:00:34:59.967	25567	0
00:00:35:29.968	25568	0
00:00:35:59.969	25569	0
00:00:36:29.970	25570	0
00:00:36:59.971	25571	0
00:00:37:29.972	25572	0
00:00:37:59.973	25573	0
00:00:38:29.974	25574	0
00:00:38:59.975	25575	0
00:00:39:29.976	25576	0
00:00:39:59.977	25577	0
00:00:40:29.978	25578	0
00:00:40:59.979	25579	0
00:00:41:29.980	25580	0
00:00:41:59.981	25581	0
00:00:42:29.982	25582	0
00:00:42:59.983	25583	0
00:00:43:29.984	25584	0
00:00:43:59.985	25585	0
00:00:44:29.986	25586	0
00:00:44:59.987	25587	0
00:00:45:29.988	25588	0
00:00:45:59.989	25589	0
00:00:46:29.990	25590	0
00:00:46:59.991	25591	0
00:00:47:29.992	25592	0
00:00:47:59.993	25593	0
00:00:48:29.994	25594	0
00:00:48:59.995	25595	0
00:00:49:29.996	25596	0
00:00:49:59.997	25597	0
00:00:50:29.998	25598	0
00:00:50:59.999	25599	0
00:00:51:29.000	25600	0
00:00:51:59.001	25601	0
00:00:52:29.002	25602	0
00:00:52:59.003	25603	0
00:00:53:29.004	25604	0
00:00:53:59.005	25605	0
00:00:54:29.006	25606	0
00:00:54:59.007	25607	0
00:00:55:29.008	25608	0
00:00:55:59.009	25609	0
00:00:56:29.010	25610	0
00:00:56:59.011	25611	0
00:00:57:29.012	25612	0
00:00:57:59.013	25613	0
00:00:58:29.014	25614	0
00:00:58:59.015	25615	0
00:00:59:29.016	25616	0
00:00:59:59.017	25617	0
00:01:00:29.018	25618	0
00:01:00:59.019	25619	0
00:01:01:29.020	25620	0

111 111 111 111
111 111 111 111
111 111 111 111
111 111 111 111
111 111 111 111
111 111 111 111

0



"COORS BREWING"
 "YEAST DRYING PLANT"
 "14:28:13.75"
 " 7-16-1992"
 "TIME" "THC1" "
 "SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:29.999	1553	0
00:00:00:59.996	2074	0
00:00:01:29.998	1277	0
00:00:01:59.997	882	0
00:00:02:29.997	590	0
00:00:02:59.996	452	0
00:00:03:29.996	412	0
00:00:03:59.995	267	0
00:00:04:29.995	223	0

Cal 3

Post Cal 2

2 SC asked
STADIA CBCYB
NOT CBCCAC

"COORS BREWING"
 "YEAST DRYING PLANT"
 "14:33:55.11"
 " 7-16-1992"
 "TIME" "THC1" "
 "SEC" "PPM" "PPM"

Cal 3

Cal3 Zero fire

CAL 3

7.20 92

"DOORS BREWING"
"YEAST DRYING PLANT"
"08:47:00.33"
" 7-10-1992"

"TIME" "TH01" "
"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:29.999	36000	0
00:00:00:59.998	36000	0
00:00:01:29.996	36000	0
00:00:01:59.997	36000	0
00:00:02:29.997	36000	0
00:00:02:59.996	36000	0
00:00:03:29.996	36000	0
00:00:03:59.995	17088	0
00:00:04:29.995	34014	0
00:00:04:59.994	34128	0
00:00:05:29.994	34246	0
00:00:05:59.993	19936	0
00:00:06:29.992	11585	0
00:00:06:59.992	8625	0
00:00:07:29.991	8720	0
00:00:07:59.991	8636	0
00:00:08:29.990	8599	0
00:00:08:59.990	8547	0
00:00:09:29.989	8484	0
00:00:09:59.989	3971	0
00:00:10:29.988	5246	0
00:00:10:59.988	5260	0
00:00:11:29.987	4957	0
00:00:11:59.986	1008	0
00:00:12:29.986	42	0
00:00:12:59.985	34	0
00:00:13:29.985	24	0

Pre Cal 3

33960
CAL

8423 CAL

5456

0 CAL

DOORS BREWING
YEAST IRVING PLANT
7-10-1991

00:00:00.000

Time "THC1" "

" sec" " ppm" " ppm"

00:00:00:00.000 21041 0
00:00:00:59.999 23914 0
00:00:01:59.999 25969 0
00:00:02:59.999 25910 0
00:00:03:59.999 25097 0
00:00:04:59.999 24940 0
00:00:05:59.999 24768 0
00:00:06:59.999 24260 0
00:00:07:59.999 24494 0
00:00:08:59.999 24492 0
00:00:09:59.999 24606 0
00:00:10:59.999 24647 0
00:00:11:59.999 24625 0
00:00:12:59.998 24558 0
00:00:13:59.998 24717 0
00:00:14:59.998 24353 0
00:00:15:59.998 24154 0
00:00:16:59.998 24427 0
00:00:17:59.998 24446 0
00:00:18:59.998 24243 0
00:00:19:59.998 24085 0
00:00:20:59.998 23926 0
00:00:21:59.998 24400 0
00:00:22:59.998 24536 0
00:00:23:59.998 24957 0
00:00:24:59.997 24915 0
00:00:25:59.997 24604 0
00:00:26:59.997 24738 0
00:00:27:59.997 24954 0
00:00:28:59.997 24846 0
00:00:29:59.997 24897 0
00:00:30:59.997 24902 0
00:00:31:59.997 24853 0
00:00:32:59.997 24937 0
00:00:33:59.997 25093 0
00:00:34:59.997 25199 0
00:00:35:59.997 25365 0
00:00:36:59.997 25386 0
00:00:37:59.996 25362 0
00:00:38:59.996 25396 0
00:00:39:59.996 26092 0
00:00:40:59.996 26350 0
00:00:41:59.996 26443 0
00:00:42:59.996 26336 0
00:00:43:59.996 26502 0
00:00:44:59.996 26717 0
00:00:45:59.996 27056 0
00:00:46:59.996 26922 0
00:00:47:59.996 26903 0
00:00:48:59.995 26941 0
00:00:49:59.995 27096 0
00:00:50:59.995 27218 0
00:00:51:59.995 27245 0
00:00:52:59.995 27064 0
00:00:53:59.995 26617 0

Run 3

Run 5

[illegible]

10.1RE BREWING
YEAST DRYING PLANT

10.13:01.13"

7-10-1991

TIME" "THQ1"

"SEC" "FRM" "PPM"

00:00:00:00.000	0	0
00:00:00:29.999	365	0
00:00:00:59.996	044	0
00:00:01:29.998	166	0
00:00:01:59.997	207	0
00:00:02:29.997	91	0
00:00:02:59.996	118	0
00:00:03:29.996	27	0
00:00:03:59.995	35	0
00:00:04:29.995	49	0
00:00:04:59.994	74	0
00:00:05:29.994	183	0
00:00:05:59.993	24656	0
00:00:06:29.992	33958	0
00:00:06:59.992	34063	0
00:00:07:29.991	33952	0
00:00:07:59.991	34151	0
00:00:08:29.990	14486	0
00:00:08:59.990	9133	0
00:00:09:29.989	8019	0
00:00:09:59.989	8052	0
00:00:10:29.988	8364	0
00:00:10:59.988	8343	0

0 CHECK

33960 CHECK

8423 CHECK

1.000 0.00
WATER TREATMENT
8-17-1992
00:00:00.000

CAL 1

Time TMO1

CHMS ppm ppm

00:00:00:00.000	137	0
00:00:00:59.999	135	0
00:00:01:59.999	135	0

"DOORS BREWING"

"WATER TREATMENT"

~~00:00:00.000~~ 12:00

" 8-17-1992"

"TIME" "TMO1" "

"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:14.999	3	0
00:00:00:29.999	-3	0
00:00:00:44.999	-7	0
00:00:00:59.999	-7	0
00:00:01:14.999	-7	0
00:00:01:29.999	-3	0
00:00:01:44.999	0	0
00:00:01:59.997	0	0
00:00:02:14.997	-0	0
00:00:02:29.997	0	0
00:00:02:44.997	0	0
00:00:02:59.996	0	0
00:00:03:14.996	1	0
00:00:03:29.996	0	0
00:00:03:44.995	545	0
00:00:03:59.995	566	0
00:00:04:14.995	572	0
00:00:04:29.995	589	0
00:00:04:44.994	576	0
00:00:04:59.994	547	0
00:00:05:14.994	548	0
00:00:05:29.994	549	0
00:00:05:44.993	550	0
00:00:05:59.993	549	0
00:00:06:14.993	549	0
00:00:06:29.992	550	0
00:00:06:44.992	549	0
00:00:06:59.992	549	0
00:00:07:14.992	550	0
00:00:07:29.991	549	0
00:00:07:44.991	29	0
00:00:07:59.991	6	0
00:00:08:14.991	3	0
00:00:08:29.990	2	0
00:00:08:44.990	2	0
00:00:08:59.990	2	0
00:00:09:14.989	1	0
00:00:09:29.989	1	0
00:00:09:44.989	1	0
00:00:09:59.989	1	0
00:00:10:14.988	1	0
00:00:10:29.988	1	0
00:00:10:44.988	1	0
00:00:10:59.988	1	0
00:00:11:14.987	1	0
00:00:11:29.987	1	0
00:00:11:44.987	1	0
00:00:11:59.986	1	0
00:00:12:14.986	1	0
00:00:12:29.986	1	0

0CAL

850CAL

00:00:12:14.984	1	0
00:00:12:19.984	1	0
00:00:12:24.984	1	0
00:00:12:29.984	1	0
00:00:12:34.984	1	0
00:00:12:39.984	1	0
00:00:12:44.984	1	0
00:00:12:49.984	1	0
00:00:12:54.984	1	0
00:00:12:59.984	1	0
00:00:13:04.984	1	0
00:00:13:09.984	1	0
00:00:13:14.984	1	0
00:00:13:19.984	1	0
00:00:13:24.984	1	0
00:00:13:29.984	1	0
00:00:13:34.984	1	0
00:00:13:39.984	1	0
00:00:13:44.984	1	0
00:00:13:49.984	1	0
00:00:13:54.984	1	0
00:00:13:59.984	1	0
00:00:14:04.984	1	0
00:00:14:09.984	1	0
00:00:14:14.984	1	0
00:00:14:19.984	1	0
00:00:14:24.984	1	0
00:00:14:29.984	1	0
00:00:14:34.984	1	0
00:00:14:39.984	1	0
00:00:14:44.984	1	0
00:00:14:49.984	1	0
00:00:14:54.984	1	0
00:00:14:59.984	1	0
00:00:15:04.984	1	0
00:00:15:09.984	1	0
00:00:15:14.984	1	0
00:00:15:19.984	1	0
00:00:15:24.984	1	0
00:00:15:29.984	1	0
00:00:15:34.984	1	0
00:00:15:39.984	1	0
00:00:15:44.984	1	0
00:00:15:49.984	1	0
00:00:15:54.984	1	0
00:00:15:59.984	1	0
00:00:16:04.984	1	0
00:00:16:09.984	1	0
00:00:16:14.984	1	0
00:00:16:19.984	1	0
00:00:16:24.984	1	0
00:00:16:29.984	1	0
00:00:16:34.984	1	0
00:00:16:39.984	1	0
00:00:16:44.984	1	0
00:00:16:49.984	1	0
00:00:16:54.984	1	0
00:00:16:59.984	1	0
00:00:17:04.984	1	0
00:00:17:09.984	1	0
00:00:17:14.984	1	0
00:00:17:19.984	1	0
00:00:17:24.984	1	0
00:00:17:29.984	1	0
00:00:17:34.984	1	0
00:00:17:39.984	1	0
00:00:17:44.984	1	0
00:00:17:49.984	1	0
00:00:17:54.984	1	0
00:00:17:59.984	1	0
00:00:18:04.984	1	0
00:00:18:09.984	1	0
00:00:18:14.984	1	0
00:00:18:19.984	1	0
00:00:18:24.984	1	0
00:00:18:29.984	1	0
00:00:18:34.984	1	0
00:00:18:39.984	1	0
00:00:18:44.984	1	0
00:00:18:49.984	1	0
00:00:18:54.984	1	0
00:00:18:59.984	1	0
00:00:19:04.984	1	0
00:00:19:09.984	1	0
00:00:19:14.984	1	0
00:00:19:19.984	1	0
00:00:19:24.984	1	0
00:00:19:29.984	1	0
00:00:19:34.984	1	0
00:00:19:39.984	1	0
00:00:19:44.984	1	0
00:00:19:49.984	1	0
00:00:19:54.984	1	0
00:00:19:59.984	1	0
00:00:20:04.984	1	0
00:00:20:09.984	1	0
00:00:20:14.984	1	0
00:00:20:19.984	1	0
00:00:20:24.984	1	0
00:00:20:29.984	1	0
00:00:20:34.984	1	0
00:00:20:39.984	1	0
00:00:20:44.984	1	0
00:00:20:49.984	1	0
00:00:20:54.984	1	0
00:00:20:59.984	1	0
00:00:21:04.984	1	0
00:00:21:09.984	1	0
00:00:21:14.984	1	0
00:00:21:19.984	1	0
00:00:21:24.984	1	0
00:00:21:29.984	1	0
00:00:21:34.984	1	0
00:00:21:39.984	1	0
00:00:21:44.984	1	0
00:00:21:49.984	1	0
00:00:21:54.984	1	0
00:00:21:59.984	1	0
00:00:22:04.984	1	0
00:00:22:09.984	1	0
00:00:22:14.984	1	0
00:00:22:19.984	1	0
00:00:22:24.984	1	0
00:00:22:29.984	1	0
00:00:22:34.984	1	0
00:00:22:39.984	1	0
00:00:22:44.984	1	0
00:00:22:49.984	1	0
00:00:22:54.984	1	0
00:00:22:59.984	1	0

251.4
260 CAL

253.5

547 CAL

10:55:14.11
10:55:14.11

10:55:14.11
10:55:14.11

Run 1

Time: 12:20

TIME	PPM	PPM
00:00:00:59.999	127	0
00:00:01:59.999	125	0
00:00:02:59.999	125	0
00:00:03:59.999	125	0
00:00:04:59.999	124	0
00:00:05:59.999	125	0
00:00:06:59.999	124	0
00:00:07:59.999	125	0
00:00:08:59.999	125	0
00:00:09:59.999	124	0
00:00:10:59.999	124	0
00:00:11:59.999	125	0
00:00:12:59.999	124	0
00:00:13:59.999	128	0
00:00:14:59.999	138	0
00:00:15:59.999	139	0
00:00:16:59.999	137	0
00:00:17:59.999	141	0
00:00:18:59.999	138	0
00:00:19:59.999	141	0
00:00:20:59.999	153	0
00:00:21:59.999	157	0
00:00:22:59.999	181	0
00:00:23:59.999	198	0
00:00:24:59.999	182	0
00:00:25:59.999	177	0
00:00:26:59.999	169	0
00:00:27:59.999	163	0
00:00:28:59.999	156	0
00:00:29:59.999	152	0
00:00:30:59.999	148	0
00:00:31:59.999	145	0
00:00:32:59.999	143	0
00:00:33:59.999	139	0
00:00:34:59.999	137	0
00:00:35:59.999	135	0
00:00:36:59.999	133	0
00:00:37:59.999	133	0
00:00:38:59.999	129	0
00:00:39:59.999	128	0
00:00:40:59.999	128	0
00:00:41:59.999	127	0
00:00:42:59.999	124	0
00:00:43:59.999	124	0
00:00:44:59.999	122	0
00:00:45:59.999	122	0
00:00:46:59.999	122	0
00:00:47:59.999	122	0
00:00:48:59.999	122	0
00:00:49:59.999	121	0
00:00:50:59.999	121	0
00:00:51:59.999	121	0
00:00:52:59.999	121	0
00:00:53:59.999	119	0
00:00:54:59.999	120	0
00:00:55:59.999	118	0
00:00:56:59.999	118	0

"COORS BREWING"
"WATER TREATMENT"

1335

CAL 2

"~~42-53-37-20~~"
" 8-17-1992"

"TIME" "THC1" "
"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:14.999	1	0
00:00:00:29.999	0	0
00:00:00:44.999	1	0
00:00:00:59.998	1	0
00:00:01:14.998	1	0
00:00:01:29.998	0	0
00:00:01:44.998	1	0
00:00:01:59.997	1	0
00:00:02:14.997	1	0
00:00:02:29.997	165	0
00:00:02:44.997	13	0
00:00:02:59.996	1	0
00:00:03:14.996	1	0
00:00:03:29.996	1	0
00:00:03:44.995	0	0
00:00:03:59.995	145	0
00:00:04:14.995	242	0
00:00:04:29.995	244	0
00:00:04:44.994	244	0
00:00:04:59.994	244	0
00:00:05:14.994	245	0
00:00:05:29.994	245	0
00:00:05:44.993	245	0
00:00:05:59.993	245	0
00:00:06:14.993	122	0
00:00:06:29.992	138	0
00:00:06:44.992	523	0
00:00:06:59.992	523	0
00:00:07:14.992	531	0
00:00:07:29.991	531	0
00:00:07:44.991	531	0
00:00:07:59.991	532	0
00:00:08:14.991	532	0
00:00:08:29.990	532	0
00:00:08:44.990	532	0
00:00:08:59.990	532	0
00:00:09:14.989	541	0
00:00:09:29.989	559	0
00:00:09:44.989	546	0
00:00:09:59.989	545	0
00:00:10:14.988	549	0
00:00:10:29.988	51	0
00:00:10:44.988	192	0
00:00:10:59.988	252	0
00:00:11:14.987	252	0
00:00:11:29.987	252	0
00:00:11:44.987	189	0
00:00:11:59.986	4	0

0 CHECK

251.4 CHECK

547.8 CHECK

547.8 RECAL

251.4 RECAL

100-100000
100-100000
100-100000
100-100000
100-100000

C RECAL



DOORS BREWERY
WATER TREATMENT

5-17-1991

14:00:53.53

"Time" "Time"

R0N2

"Time"	ppm	ppm
00:00:00:00.000	115	0
00:00:00:59.999	115	0
00:00:01:59.999	115	0
00:00:02:59.999	113	0
00:00:03:59.999	116	0
00:00:04:59.999	118	0
00:00:05:59.999	112	0
00:00:06:59.999	116	0
00:00:07:59.999	117	0
00:00:08:59.999	117	0
00:00:09:59.999	113	0
00:00:10:59.999	117	0
00:00:11:59.999	117	0
00:00:12:59.999	117	0
00:00:13:59.999	118	0
00:00:14:59.999	117	0
00:00:15:59.999	116	0
00:00:16:59.999	113	0
00:00:17:59.999	114	0
00:00:18:59.999	117	0
00:00:19:59.999	113	0
00:00:20:59.999	119	0
00:00:21:59.999	120	0
00:00:22:59.999	120	0
00:00:23:59.999	120	0
00:00:24:59.997	121	0
00:00:25:59.997	122	0
00:00:26:59.997	122	0
00:00:27:59.997	122	0
00:00:28:59.997	123	0
00:00:29:59.997	124	0
00:00:30:59.997	122	0
00:00:31:59.997	123	0
00:00:32:59.997	124	0
00:00:33:59.997	123	0
00:00:34:59.997	124	0
00:00:35:59.997	123	0
00:00:36:59.997	124	0
00:00:37:59.996	123	0
00:00:38:59.996	124	0
00:00:39:59.996	123	0
00:00:40:59.996	123	0
00:00:41:59.996	124	0
00:00:42:59.996	123	0
00:00:43:59.996	125	0
00:00:44:59.996	124	0
00:00:45:59.996	123	0
00:00:46:59.996	124	0
00:00:47:59.996	124	0
00:00:48:59.996	123	0
00:00:49:59.996	122	0
00:00:50:59.996	124	0
00:00:51:59.996	123	0
00:00:52:59.996	123	0
00:00:53:59.996	124	0
00:00:54:59.996	124	0
00:00:55:59.996	123	0
00:00:56:59.996	122	0

00:00:00:00.000	121	0
00:00:00:14.999	121	0
00:00:00:29.999	121	0
00:00:01:14.999	121	0
00:00:01:29.999	121	0
00:00:01:44.999	121	0
00:00:01:59.999	121	0
00:00:02:14.999	121	0
00:00:02:29.999	121	0
00:00:02:44.999	121	0
00:00:02:59.999	121	0
00:00:03:14.999	121	0
00:00:03:29.999	121	0
00:00:03:44.999	121	0
00:00:03:59.999	121	0
00:00:04:14.999	121	0
00:00:04:29.999	121	0
00:00:04:44.999	121	0
00:00:04:59.999	121	0
00:00:05:14.999	121	0
00:00:05:29.999	121	0
00:00:05:44.999	121	0
00:00:05:59.999	121	0
00:00:06:14.999	121	0
00:00:06:29.999	121	0
00:00:06:44.999	121	0
00:00:06:59.999	121	0
00:00:07:14.999	121	0
00:00:07:29.999	121	0
00:00:07:44.999	121	0
00:00:07:59.999	121	0
00:00:08:14.999	121	0
00:00:08:29.999	121	0
00:00:08:44.999	121	0
00:00:08:59.999	121	0
00:00:09:14.999	121	0
00:00:09:29.999	121	0
00:00:09:44.999	121	0
00:00:09:59.999	121	0
00:00:10:14.999	121	0
00:00:10:29.999	121	0
00:00:10:44.999	121	0
00:00:10:59.999	121	0
00:00:11:14.999	121	0
00:00:11:29.999	121	0

"COORE BREWING"
 "WATER TREATMENT"
 "15:08:12.13"
 " 8-17-1992"
 "TIME" "THU1" "
 "SEC" "PPM" "PPM"

CAL 3

00:00:00:00.000	0	0
00:00:00:14.999	2	0
00:00:00:29.999	1	0
00:00:00:44.999	1	0
00:00:00:59.999	1	0
00:00:01:14.999	1	0
00:00:01:29.999	0	0
00:00:01:44.999	1	0
00:00:01:59.999	46	0
00:00:02:14.999	255	0
00:00:02:29.999	232	0
00:00:02:44.999	259	0
00:00:02:59.999	259	0
00:00:03:14.999	260	0
00:00:03:29.999	260	0
00:00:03:44.999	260	0
00:00:03:59.999	260	0
00:00:04:14.999	260	0
00:00:04:29.999	260	0
00:00:04:44.999	199	0
00:00:04:59.999	9	0
00:00:05:14.999	1	0
00:00:05:29.999	436	0
00:00:05:44.999	559	0
00:00:05:59.999	562	0
00:00:06:14.999	562	0
00:00:06:29.999	563	0
00:00:06:44.999	563	0
00:00:06:59.999	564	0
00:00:07:14.999	558	0
00:00:07:29.999	548	0
00:00:07:44.999	547	0
00:00:07:59.999	548	0
00:00:08:14.999	546	0
00:00:08:29.999	352	0
00:00:08:44.999	7	0
00:00:08:59.999	187	0
00:00:09:14.999	350	0
00:00:09:29.999	352	0
00:00:09:44.999	352	0
00:00:09:59.999	351	0
00:00:10:14.999	76	0
00:00:10:29.999	36	0
00:00:10:44.999	1	0
00:00:10:59.999	0	0
00:00:11:14.999	0	0
00:00:11:29.999	0	0

O CHECK

251.4 CHECK

547.8 CHECK

547.8 RECAL

251.4 RECAL

0 RECAL

Run 3

1156 BREWING
WATER TREATMENT
3-17-1992

15:34:55.13

Time "TMO"

Time	ppm	ppm
00:00:00:00.000	141	0
00:00:00:59.999	140	0
00:00:01:59.999	137	0
00:00:02:59.999	133	0
00:00:03:59.999	132	0
00:00:04:59.999	130	0
00:00:05:59.999	129	0
00:00:06:59.999	127	0
00:00:07:59.999	124	0
00:00:08:59.999	125	0
00:00:09:59.999	122	0
00:00:10:59.999	120	0
00:00:11:59.999	122	0
00:00:12:59.998	120	0
00:00:13:59.998	119	0
00:00:14:59.998	119	0
00:00:15:59.998	118	0
00:00:16:59.998	118	0
00:00:17:59.998	124	0
00:00:18:59.998	120	0
00:00:19:59.998	119	0
00:00:20:59.998	120	0
00:00:21:59.998	120	0
00:00:22:59.998	120	0
00:00:23:59.998	120	0
00:00:24:59.997	121	0
00:00:25:59.997	120	0
00:00:26:59.997	119	0
00:00:27:59.997	119	0
00:00:28:59.997	118	0
00:00:29:59.997	118	0
00:00:30:59.997	117	0
00:00:31:59.997	117	0
00:00:32:59.997	116	0
00:00:33:59.997	116	0
00:00:34:59.997	114	0
00:00:35:59.997	115	0
00:00:36:59.997	114	0
00:00:37:59.996	114	0
00:00:38:59.996	114	0
00:00:39:59.996	114	0
00:00:40:59.998	111	0
00:00:41:59.998	111	0
00:00:42:59.998	112	0
00:00:43:59.998	111	0
00:00:44:59.998	111	0
00:00:45:59.998	111	0
00:00:46:59.998	111	0
00:00:47:59.998	111	0
00:00:48:59.995	111	0
00:00:49:59.995	110	0
00:00:50:59.995	111	0
00:00:51:59.995	110	0
00:00:52:59.995	110	0
00:00:53:59.995	110	0
00:00:54:59.995	110	0
00:00:55:59.995	109	0
00:00:56:59.995	110	0

00:01:00:59.994	109	0
00:01:01:59.994	109	0
00:01:02:59.994	109	0
00:01:03:59.994	109	0
00:01:04:59.994	109	0
00:01:05:59.994	109	0
00:01:06:59.994	109	0
00:01:07:59.994	109	0
00:01:08:59.994	109	0
00:01:09:59.994	109	0
00:01:10:59.994	109	0
00:01:11:59.994	109	0
00:01:12:59.994	109	0



GA14

"DOORS BEWING"
"WATER TREATMENT"

"16:52:26.36"

" 8-17-1992"

"TIME" "THC1" "

"SEC" "PPM" "PPM"

00:00:00:00.000	0	0
00:00:00:14.999	1	0
00:00:00:29.999	0	0
00:00:00:44.999	0	0

00A1 Check

00:00:00:59.998	0	0
00:00:01:14.998	0	0
00:00:01:29.998	1	0
00:00:01:44.998	10	0
00:00:01:59.997	241	0
00:00:02:14.997	245	0
00:00:02:29.997	246	0
00:00:02:44.997	246	0
00:00:02:59.996	247	0
00:00:03:14.996	189	0
00:00:03:29.996	55	0
00:00:03:44.995	524	0
00:00:03:59.995	534	0
00:00:04:14.995	535	0
00:00:04:29.995	535	0
00:00:04:44.994	536	0

251.4 CA1 Check

547.8CA1 Check

COORS BREWING COMPANY
CAE Project No: 6265-1

FIELD DATA PRINTOUTS

5-6

COORS BREWING COMPANY
 CAE Project No. 6265
 Bottle and Can CO2 Bowl Vent
 Pre-calibration - Run 1
 June 24, 1992
 9:37:09 AM

	Time sec	THC ppm		Time sec	THC ppm
Zero Span	9:37:09 AM	0		9:50:09 AM	0
Cal=1	9:37:24 AM	0		9:50:24 AM	3
	9:37:39 AM	2		9:50:39 AM	2
	9:37:54 AM	1		9:50:54 AM	0
	9:38:09 AM	0		9:51:09 AM	2
	9:38:24 AM	-2		9:51:24 AM	10
	9:38:39 AM	-2		9:51:39 AM	410
	9:38:54 AM	-3		9:51:54 AM	13
	9:39:09 AM	-1		9:52:09 AM	6
	9:39:24 AM	2		9:52:24 AM	2
	9:39:39 AM	3		9:52:39 AM	425
	9:39:54 AM	2		9:52:54 AM	534
	9:40:09 AM	-1		9:53:09 AM	543
	9:40:24 AM	-1		9:53:24 AM	548
	9:40:39 AM	-2		9:53:39 AM	550
	9:40:54 AM	-63		9:53:54 AM	551
	9:41:09 AM	-108		9:54:09 AM	548
	9:41:24 AM	-52		9:54:24 AM	542
	9:41:39 AM	112		9:54:39 AM	295
	9:41:54 AM	220		9:54:54 AM	239
	9:42:09 AM	582	Cal Span	9:55:09 AM	250
	9:42:24 AM	583	Cal=248	9:55:24 AM	250
	9:42:39 AM	590		9:55:39 AM	247
	9:42:54 AM	592		9:55:54 AM	245
	9:43:09 AM	579		9:56:09 AM	246
	9:43:24 AM	592		9:56:24 AM	244
	9:43:39 AM	589		9:56:39 AM	185
	9:43:54 AM	580		9:56:54 AM	10
	9:44:09 AM	591		9:57:09 AM	3
	9:44:24 AM	596		9:57:24 AM	-2
	9:44:39 AM	582		9:57:39 AM	-4
	9:44:54 AM	439		9:57:54 AM	-5
	9:45:09 AM	840		9:58:09 AM	21
	9:45:24 AM	844		9:58:24 AM	237
	9:45:39 AM	849		9:58:39 AM	247
	9:45:54 AM	850		9:58:54 AM	249
	9:46:09 AM	852		9:59:09 AM	250
	9:46:24 AM	851		9:59:24 AM	250
	9:46:39 AM	848		9:59:39 AM	250
	9:46:54 AM	849		9:59:54 AM	117
	9:47:09 AM	835			
	9:47:24 AM	445			
	9:47:39 AM	13			
	9:47:54 AM	-2			
	9:48:09 AM	-7			
	9:48:24 AM	-10			
	9:48:39 AM	-9			
	9:48:54 AM	-4			
	9:49:09 AM	-1			
	9:49:24 AM	-1			
	9:49:39 AM	-4			
	9:49:54 AM	-2			

COORS BREWING COMPANY

CAE Project No. 6265

Bottle and Can CO2 Bowl Vent

Run 1

June 24, 1992

10:04:39 AM

Time	THC ppm
10:04:39 AM	40
10:05:39 AM	39
10:06:39 AM	38
10:07:39 AM	41
10:08:39 AM	40
10:09:39 AM	40
10:10:39 AM	40
10:11:39 AM	40
10:12:39 AM	39
10:13:39 AM	39
10:14:39 AM	41
10:15:39 AM	39
10:16:39 AM	38
10:17:39 AM	37
10:18:39 AM	35
10:19:39 AM	37
10:20:39 AM	35
10:21:39 AM	36
10:22:39 AM	33
10:23:39 AM	35
10:24:39 AM	37
10:25:39 AM	35
10:26:39 AM	36
10:27:39 AM	39
10:28:39 AM	38
10:29:39 AM	37
10:30:39 AM	35
10:31:39 AM	35
10:32:39 AM	35
10:33:39 AM	38
10:34:39 AM	39
10:35:39 AM	39
10:36:39 AM	36
10:37:39 AM	39
10:38:39 AM	37
10:39:39 AM	37
10:40:39 AM	45
10:41:39 AM	44
10:42:39 AM	39
10:43:39 AM	38
10:44:39 AM	37
10:45:39 AM	37
10:46:39 AM	36
10:47:39 AM	35
10:48:39 AM	37
10:49:39 AM	38
10:50:39 AM	37
10:51:39 AM	35
10:52:39 AM	34
10:53:39 AM	34
10:54:39 AM	34
10:55:39 AM	38

Time	THC ppm
10:56:39 AM	49
10:57:39 AM	54
10:58:39 AM	42
10:59:39 AM	41
11:00:39 AM	40
11:01:39 AM	40
11:02:39 AM	47
11:03:39 AM	42
11:04:39 AM	39
11:05:39 AM	38

Average

38

COORS BREWING COMPANY
CAE Project No. 6265
Bottle and Can CO2 Bowl Vent
Post-calibration - Run 1
June 24, 1992
11:10:08 AM

	Time sec	THC ppm
	11:10:08 AM	0
	11:10:23 AM	72
	11:10:38 AM	5
	11:10:53 AM	3
	11:11:08 AM	66
	11:11:23 AM	18
	11:11:38 AM	68
	11:11:53 AM	12
	11:12:08 AM	23
	11:12:23 AM	74
	11:12:38 AM	52
	11:12:53 AM	51
	11:13:08 AM	47
	11:13:23 AM	48
	11:13:38 AM	43
	11:13:53 AM	6
Zero Span	11:14:08 AM	-1
Cal=-2	11:14:23 AM	-2
	11:14:38 AM	-3
	11:14:53 AM	-7
	11:15:08 AM	-6
	11:15:23 AM	-4
	11:15:38 AM	-6
	11:15:53 AM	-7
	11:16:08 AM	147
	11:16:23 AM	240
	11:16:38 AM	241
	11:16:53 AM	245
Cal Span	11:17:08 AM	247
Cal=246	11:17:23 AM	244
	11:17:38 AM	246
	11:17:53 AM	247
	11:18:08 AM	244
	11:18:23 AM	245
	11:18:38 AM	256
	11:18:53 AM	240
	11:19:08 AM	239
	11:19:23 AM	239

COORS BREWING COMPANY
CAE Project No. 6265
Bottle and Can CO2 Bowl Vent
Run 2
June 24, 1992
11:22:04 AM

Time	THC ppm
11:22:04 AM	27
11:23:04 AM	31
11:24:04 AM	33
11:25:04 AM	36
11:26:04 AM	33
11:27:04 AM	31
11:28:04 AM	34
11:29:04 AM	32
11:30:04 AM	30
11:31:04 AM	30
11:32:04 AM	32
11:33:04 AM	33
11:34:04 AM	50
11:35:04 AM	48
11:36:04 AM	39
11:37:04 AM	38
11:38:04 AM	44
11:39:04 AM	54
11:40:04 AM	51
11:41:04 AM	42
11:42:04 AM	40
11:43:04 AM	43
11:44:04 AM	43
11:45:04 AM	39
11:46:04 AM	35
11:47:04 AM	34
11:48:04 AM	34
11:49:04 AM	39
11:50:04 AM	36
11:51:04 AM	29
11:52:04 AM	28
11:53:04 AM	23
11:54:04 AM	24
11:55:04 AM	24
11:56:04 AM	26
11:57:04 AM	25
11:58:04 AM	27
11:59:04 AM	27
12:00:04 PM	26
12:01:04 PM	25
12:02:04 PM	24
12:03:04 PM	23
12:04:04 PM	21
12:05:04 PM	23
12:06:04 PM	23
12:07:04 PM	23
12:08:04 PM	23
12:09:04 PM	24
12:10:04 PM	23
12:11:04 PM	22
12:12:04 PM	22
12:13:04 PM	20

Time	THC ppm
12:14:04 PM	20
12:15:04 PM	21
12:16:04 PM	23
12:17:04 PM	21
12:18:04 PM	24
12:19:04 PM	24
12:20:04 PM	25
12:21:04 PM	21
12:22:04 PM	23
12:23:04 PM	22

Average

30

COORS BREWING COMPANY
CAE Project No. 6265
Bottle and Can CO2 Bowl Vent
Post-calibration - Run 2
June 24, 1992
1:04:00 PM

	Time	THC
	sec	ppm
	1:04:00 PM	0
	1:04:15 PM	-14
	1:04:30 PM	-12
	1:04:45 PM	-10
	1:05:00 PM	-10
	1:05:15 PM	-12
	1:05:30 PM	-13
	1:05:45 PM	-13
	1:06:00 PM	-12
	1:06:15 PM	-9
	1:06:30 PM	-10
	1:06:45 PM	144
	1:07:00 PM	234
Cal Span	1:07:15 PM	241
Cal=241	1:07:30 PM	243
	1:07:45 PM	240
	1:08:00 PM	240
	1:08:15 PM	241
	1:08:30 PM	242
	1:08:45 PM	239
	1:09:00 PM	130
Zero Span	1:09:15 PM	-2
Cal=-5	1:09:30 PM	-6
	1:09:45 PM	-6
	1:10:00 PM	-6

COORS BREWING COMPANY

CAE Project No. 6265

Bottle and Can CO2 Bowl Vent

Run 3

June 24, 1992

1:58:48 PM

Time	THC ppm
1:58:48 PM	21
1:59:48 PM	23
2:00:48 PM	20
2:01:48 PM	20
2:02:48 PM	20
2:03:48 PM	19
2:04:48 PM	19
2:05:48 PM	18
2:06:48 PM	17
2:07:48 PM	17
2:08:48 PM	17
2:09:48 PM	17
2:10:48 PM	18
2:11:48 PM	18
2:12:48 PM	17
2:13:48 PM	16
2:14:48 PM	21
2:15:48 PM	18
2:16:48 PM	20
2:17:48 PM	19
2:18:48 PM	20
2:19:48 PM	18
2:20:48 PM	17
2:21:48 PM	17
2:22:48 PM	17
2:23:48 PM	20
2:24:48 PM	15
2:25:48 PM	17
2:26:48 PM	19
2:27:48 PM	19
2:28:48 PM	20
2:29:48 PM	17
2:30:48 PM	15
2:31:48 PM	18
2:32:48 PM	16
2:33:48 PM	12
2:34:48 PM	13
2:35:48 PM	14
2:36:48 PM	16
2:37:48 PM	16
2:38:48 PM	14
2:39:48 PM	17
2:40:48 PM	15
2:41:48 PM	15
2:42:48 PM	15
2:43:48 PM	16
2:44:48 PM	17
2:45:48 PM	17
2:46:48 PM	18
2:47:48 PM	22
2:48:48 PM	22
2:49:48 PM	18

Time sec	THC ppm
2:50:48 PM	21
2:51:48 PM	17
2:52:48 PM	20
2:53:48 PM	16
2:54:48 PM	18
2:55:48 PM	17
2:56:48 PM	21
2:57:48 PM	19
2:58:48 PM	17
2:59:48 PM	18

Average

18

COORS BREWING COMPANY
CAE Project No. 6265
Bottle and Can CO2 Bowl Vent
Post-calibration - Run 3
June 24, 1992
3:03:05 PM

	Time sec	THC ppm
	3:03:05 PM	0
	3:03:20 PM	-19
	3:03:35 PM	-19
	3:03:50 PM	-18
	3:04:05 PM	-18
Zero Span	3:04:20 PM	-16
Cal=-15	3:04:35 PM	-16
	3:04:50 PM	-14
	3:05:05 PM	207
	3:05:20 PM	233
	3:05:35 PM	236
	3:05:50 PM	234
	3:06:05 PM	234
	3:06:20 PM	235
	3:06:35 PM	236
	3:06:50 PM	235
	3:07:05 PM	183
	3:07:20 PM	0
	3:07:35 PM	-12
	3:07:50 PM	-17
	3:08:05 PM	-18
	3:08:20 PM	-18
	3:08:35 PM	-17
	3:08:50 PM	-16
	3:09:05 PM	-16
	3:09:20 PM	125
	3:09:35 PM	234
	3:09:50 PM	239
Cal Span	3:10:05 PM	241
Cal=243	3:10:20 PM	242
	3:10:35 PM	245
	3:10:50 PM	210
	3:11:05 PM	-3
	3:11:20 PM	-13
	3:11:35 PM	-16

COORS BREWING COMPANY

CAE Project No. 6265

Bottle Filler Room Vent

Pre-calibration - Run 1

June 25, 1992

8:38:44 AM

	Time sec	THC ppm		Time sec	THC ppm
	8:38:44 AM	0		8:51:44 AM	237
	8:38:59 AM	1		8:51:59 AM	240
	8:39:14 AM	1		8:52:14 AM	235
	8:39:29 AM	1		8:52:29 AM	150
	8:39:44 AM	1		8:52:44 AM	144
	8:39:59 AM	1		8:52:59 AM	157
	8:40:14 AM	1		8:53:14 AM	182
	8:40:29 AM	1		8:53:29 AM	172
	8:40:44 AM	1		8:53:44 AM	94
	8:40:59 AM	1		8:53:59 AM	26
	8:41:14 AM	1		8:54:14 AM	11
Zero Span	8:41:29 AM	1		8:54:29 AM	135
Cal=0	8:41:44 AM	0		8:54:44 AM	241
	8:41:59 AM	-1		8:54:59 AM	239
	8:42:14 AM	-1		8:55:14 AM	242
	8:42:29 AM	278		8:55:29 AM	248
	8:42:44 AM	841		8:55:44 AM	245
	8:42:59 AM	849		8:55:59 AM	242
	8:43:14 AM	845		8:56:14 AM	247
	8:43:29 AM	846		8:56:29 AM	248
	8:43:44 AM	856		8:56:44 AM	171
	8:43:59 AM	853		8:56:59 AM	38
	8:44:14 AM	847		8:57:14 AM	247
	8:44:29 AM	844		8:57:29 AM	217
	8:44:44 AM	852		8:57:44 AM	17
	8:44:59 AM	850		8:57:59 AM	1
	8:45:14 AM	842		8:58:14 AM	1
	8:45:29 AM	846		8:58:29 AM	-3
	8:45:44 AM	551		8:58:44 AM	-6
	8:45:59 AM	45		8:58:59 AM	-7
	8:46:14 AM	425		8:59:14 AM	-2
	8:46:29 AM	531		8:59:29 AM	-1
	8:46:44 AM	545		8:59:44 AM	9
	8:46:59 AM	548		8:59:59 AM	235
	8:47:14 AM	554	Cal Span	9:00:14 AM	248
	8:47:29 AM	544	Cal=245	9:00:29 AM	245
	8:47:44 AM	543		9:00:44 AM	241
	8:47:59 AM	551		9:00:59 AM	245
	8:48:14 AM	545		9:01:14 AM	244
	8:48:29 AM	542			
	8:48:44 AM	336			
	8:48:59 AM	232			
	8:49:14 AM	420			
	8:49:29 AM	275			
	8:49:44 AM	259			
	8:49:59 AM	259			
	8:50:14 AM	261			
	8:50:29 AM	225			
	8:50:44 AM	238			
	8:50:59 AM	248			
	8:51:14 AM	249			
	8:51:29 AM	247			

COORS BREWING COMPANY
CAE Project No. 6265
Bottle Filler Room Vent
Run 1
June 25, 1992
9:03:56 AM

Time	THC ppm
9:03:56 AM	39
9:04:56 AM	38
9:05:56 AM	41
9:06:56 AM	38
9:07:56 AM	35
9:08:56 AM	35
9:09:56 AM	34
9:10:56 AM	34
9:11:56 AM	36
9:12:56 AM	36
9:13:56 AM	34
9:14:56 AM	34
9:15:56 AM	35
9:16:56 AM	35
9:17:56 AM	54
9:18:56 AM	56
9:19:56 AM	58
9:20:56 AM	57
9:21:56 AM	53
9:22:56 AM	50
9:23:56 AM	51
9:24:56 AM	47
9:25:56 AM	44
9:26:56 AM	46
9:27:56 AM	43
9:28:56 AM	40
9:29:56 AM	47
9:30:56 AM	48
9:31:56 AM	45
9:32:56 AM	44
9:33:56 AM	44
9:34:56 AM	51
9:35:56 AM	49
9:36:56 AM	45
9:37:56 AM	51
9:38:56 AM	42
9:39:56 AM	39
9:40:56 AM	41
9:41:56 AM	34
9:42:56 AM	34
9:43:56 AM	35
9:44:56 AM	35
9:45:56 AM	39
9:46:56 AM	35
9:47:56 AM	37
9:48:56 AM	40
9:49:56 AM	38
9:50:56 AM	37
9:51:56 AM	41
9:52:56 AM	40
9:53:56 AM	34
9:54:56 AM	37

Time	THC ppm
9:55:56 AM	37
9:56:56 AM	34
9:57:56 AM	30
9:58:56 AM	28
9:59:56 AM	30
10:00:56 AM	29
10:01:56 AM	29
10:02:56 AM	25
10:03:56 AM	24
10:04:56 AM	25
10:05:56 AM	25

Average

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COORS BREWING COMPANY
 CAE Project No. 6265
 Bottle Filler Room Vent
 Post-calibration - Run 1
 June 25, 1992
 10:09:24 AM

Time sec	THC ppm	Time sec	THC ppm
10:09:24 AM	0	10:22:24 AM	252
10:09:39 AM	35	10:22:39 AM	250
10:09:54 AM	3	10:22:54 AM	254
10:10:09 AM	-2	10:23:09 AM	249
10:10:24 AM	-3	10:23:24 AM	256
10:10:39 AM	-8	10:23:39 AM	250
10:10:54 AM	-3	10:23:54 AM	255
10:11:09 AM	-7	10:24:09 AM	254
10:11:24 AM	-9	10:24:24 AM	249
10:11:39 AM	-4	10:24:39 AM	162
10:11:54 AM	-11	10:24:54 AM	-6
10:12:09 AM	-6	10:25:09 AM	6
10:12:24 AM	-12 Zero Span	10:25:24 AM	1
10:12:39 AM	-6 Cal=0	10:25:39 AM	0
10:12:54 AM	-13	10:25:54 AM	1
10:13:09 AM	-6	10:26:09 AM	-2
10:13:24 AM	-12	10:26:24 AM	2
10:13:39 AM	-8	10:26:39 AM	-3
10:13:54 AM	-9	10:26:54 AM	3
10:14:09 AM	-12	10:27:09 AM	-3
10:14:24 AM	-7	10:27:24 AM	2
10:14:39 AM	-14	10:27:39 AM	-3
10:14:54 AM	-7	10:27:54 AM	1
10:15:09 AM	-13	10:28:09 AM	-1
10:15:24 AM	119	10:28:24 AM	0
10:15:39 AM	220	10:28:39 AM	1
10:15:54 AM	222	10:28:54 AM	206
10:16:09 AM	224	10:29:09 AM	266
10:16:24 AM	221	10:29:24 AM	258
10:16:39 AM	225	10:29:39 AM	248
10:16:54 AM	222 Cal Span	10:29:54 AM	250
10:17:09 AM	222 Cal=248	10:30:09 AM	247
10:17:24 AM	225	10:30:24 AM	248
10:17:39 AM	222	10:30:39 AM	244
10:17:54 AM	223	10:30:54 AM	251
10:18:09 AM	224	10:31:09 AM	249
10:18:24 AM	220	10:31:24 AM	241
10:18:39 AM	231	10:31:39 AM	245
10:18:54 AM	231	10:31:54 AM	244
10:19:09 AM	232		
10:19:24 AM	220		
10:19:39 AM	215		
10:19:54 AM	229		
10:20:09 AM	234		
10:20:24 AM	238		
10:20:39 AM	257		
10:20:54 AM	249		
10:21:09 AM	259		
10:21:24 AM	252		
10:21:39 AM	243		
10:21:54 AM	246		
10:22:09 AM	254		

COORS BREWING COMPANY
CAE Project No. 6265
Bottle Filler Room Vent
Run 2
June 25, 1992
10:33:05 AM

Time	THC ppm	Time	THC ppm
10:33:05 AM	47	11:25:05 AM	40
10:34:05 AM	48	11:26:05 AM	37
10:35:05 AM	50	11:27:05 AM	34
10:36:05 AM	51	11:28:05 AM	39
10:37:05 AM	51	11:29:05 AM	39
10:38:05 AM	56	11:30:05 AM	38
10:39:05 AM	54	11:31:05 AM	43
10:40:05 AM	58	11:32:05 AM	39
10:41:05 AM	58	11:33:05 AM	32
10:42:05 AM	52	11:34:05 AM	31
10:43:05 AM	49	11:35:05 AM	35
10:44:05 AM	43	11:36:05 AM	37
10:45:05 AM	37	11:37:05 AM	42
10:46:05 AM	36		
10:47:05 AM	35		
10:48:05 AM	34		
10:49:05 AM	34		
10:50:05 AM	32		
10:51:05 AM	40		
10:52:05 AM	45		
10:53:05 AM	45		
10:54:05 AM	46		
10:55:05 AM	54		
10:56:05 AM	62		
10:57:05 AM	67		
10:58:05 AM	64		
10:59:05 AM	65		
11:00:05 AM	57		
11:01:05 AM	55		
11:02:05 AM	51		
11:03:05 AM	52		
11:04:05 AM	51		
11:05:05 AM	50		
11:06:05 AM	50		
11:07:05 AM	48		
11:08:05 AM	45		
11:09:05 AM	41		
11:10:05 AM	40		
11:11:05 AM	39		
11:12:05 AM	47		
11:13:05 AM	51		
11:14:05 AM	53	Average	46
11:15:05 AM	51		
11:16:05 AM	52		
11:17:05 AM	49		
11:18:05 AM	50		
11:19:05 AM	49		
11:20:05 AM	46		
11:21:05 AM	46		
11:22:05 AM	44		
11:23:05 AM	42		
11:24:05 AM	45		

COORS BREWING COMPANY

CAE Project No. 6265

Bottle Filler Room Vent

Post-calibration - Run 2

June 25, 1992

11:43:21 AM

	Time sec	THC ppm
	11:43:21 AM	0
	11:43:36 AM	-1
	11:43:51 AM	-1
Zero Span	11:44:06 AM	0
Cal=0	11:44:21 AM	0
	11:44:36 AM	0
	11:44:51 AM	0
	11:45:06 AM	0
	11:45:21 AM	1
	11:45:36 AM	0
	11:45:51 AM	0
	11:46:06 AM	0
	11:46:21 AM	0
	11:46:36 AM	3
	11:46:51 AM	5
	11:47:06 AM	174
	11:47:21 AM	241
	11:47:36 AM	243
	11:47:51 AM	241
	11:48:06 AM	234
	11:48:21 AM	234
	11:48:36 AM	234
	11:48:51 AM	237
	11:49:06 AM	241
Cal Span	11:49:21 AM	243
Cal=244	11:49:36 AM	244
	11:49:51 AM	245
	11:50:06 AM	242
	11:50:21 AM	239
	11:50:36 AM	235
	11:50:51 AM	235
	11:51:06 AM	235
	11:51:21 AM	237
	11:51:36 AM	237
	11:51:51 AM	235
	11:52:06 AM	235
	11:52:21 AM	237
	11:52:36 AM	239
	11:52:51 AM	241
	11:53:06 AM	243
	11:53:21 AM	243
	11:53:36 AM	244

COORS BREWING COMPANY

CAE Project No. 6265

Bottle Filler Room Vent

Run 3

June 25, 1992

11:57:39 AM

Time	THC ppm	Time sec	THC ppm
11:57:39 AM	33	12:49:39 PM	51
11:58:39 AM	35	12:50:39 PM	47
11:59:39 AM	28	12:51:39 PM	50
12:00:39 PM	33	12:52:39 PM	53
12:01:39 PM	29	12:53:39 PM	58
12:02:39 PM	37	12:54:39 PM	58
12:03:39 PM	33	12:55:39 PM	53
12:04:39 PM	31	12:56:39 PM	47
12:05:39 PM	37	12:57:39 PM	45
12:06:39 PM	39	12:58:39 PM	49
12:07:39 PM	37	12:59:39 PM	41
12:08:39 PM	29	1:00:39 PM	43
12:09:39 PM	35	1:01:39 PM	57
12:10:39 PM	40		
12:11:39 PM	40		
12:12:39 PM	41		
12:13:39 PM	33		
12:14:39 PM	35		
12:15:39 PM	31		
12:16:39 PM	30		
12:17:39 PM	30		
12:18:39 PM	34		
12:19:39 PM	41		
12:20:39 PM	43		
12:21:39 PM	45		
12:22:39 PM	36		
12:23:39 PM	37		
12:24:39 PM	36		
12:25:39 PM	30		
12:26:39 PM	33		
12:27:39 PM	39		
12:28:39 PM	43		
12:29:39 PM	40		
12:30:39 PM	36		
12:31:39 PM	44		
12:32:39 PM	40		
12:33:39 PM	37		
12:34:39 PM	48		
12:35:39 PM	51		
12:36:39 PM	62		
12:37:39 PM	58		
12:38:39 PM	55	Average	42
12:39:39 PM	56		
12:40:39 PM	51		
12:41:39 PM	47		
12:42:39 PM	43		
12:43:39 PM	45		
12:44:39 PM	44		
12:45:39 PM	44		
12:46:39 PM	48		
12:47:39 PM	47		
12:48:39 PM	45		

COORS BREWING COMPANY

CAE Project No. 6265

Bottle Filler Room Vent

Post-calibration - Run 3

June 25, 1992

1:05:50 PM

	Time sec	THC ppm
	1:05:50 PM	0
	1:06:05 PM	13
Zero Span	1:06:20 PM	0
Cal=0	1:06:35 PM	0
	1:06:50 PM	2
	1:07:05 PM	1
	1:07:20 PM	-3
	1:07:35 PM	-8
	1:07:50 PM	-11
	1:08:05 PM	-10
	1:08:20 PM	-6
	1:08:35 PM	-2
	1:08:50 PM	-4
	1:09:05 PM	-11
	1:09:20 PM	-12
	1:09:35 PM	-12
	1:09:50 PM	-12
	1:10:05 PM	-3
	1:10:20 PM	-3
	1:10:35 PM	-6
	1:10:50 PM	-11
	1:11:05 PM	-12
	1:11:20 PM	-9
	1:11:35 PM	-3
	1:11:50 PM	0
	1:12:05 PM	47
	1:12:20 PM	235
	1:12:35 PM	237
	1:12:50 PM	231
	1:13:05 PM	230
	1:13:20 PM	232
Cal Span	1:13:35 PM	239
Cal=237	1:13:50 PM	240
	1:14:05 PM	238
	1:14:20 PM	232
	1:14:35 PM	231
	1:14:50 PM	240
	1:15:05 PM	237
	1:15:20 PM	231
	1:15:35 PM	232
	1:15:50 PM	239
	1:16:05 PM	240
	1:16:20 PM	106
	1:16:35 PM	-4
	1:16:50 PM	-11
	1:17:05 PM	-13
	1:17:20 PM	-8
	1:17:35 PM	-7
	1:17:50 PM	-14
	1:18:05 PM	-13
	1:18:20 PM	116
	1:18:35 PM	238

1:18:50 PM	236
1:19:05 PM	230
1:19:20 PM	230
1:19:35 PM	236
1:19:50 PM	236
1:20:05 PM	229
1:20:20 PM	236
1:20:35 PM	236

COORS BREWING COMPANY
 CAE Project No. 6265
 Keg Line No. 3 - Filler Exhaust
 Pre-calibration - Run 1
 June 25, 1992
 6:36:33 PM

Time sec	THC ppm	Time sec	THC ppm
6:36:33 PM	0	6:49:33 PM	254
6:36:48 PM	14 Cal Span	6:49:48 PM	252
6:37:03 PM	19 Cal=251	6:50:03 PM	249
6:37:18 PM	15	6:50:18 PM	250
6:37:33 PM	5	6:50:33 PM	253
6:37:48 PM	5	6:50:48 PM	253
6:38:03 PM	4	6:51:03 PM	255
6:38:18 PM	0	6:51:18 PM	245
6:38:33 PM	-3	6:51:33 PM	244
6:38:48 PM	-6	6:51:48 PM	240
6:39:03 PM	-7	6:52:03 PM	234
6:39:18 PM	-5	6:52:18 PM	94
6:39:33 PM	180	6:52:33 PM	-162
6:39:48 PM	841	6:52:48 PM	-146
6:40:03 PM	865	6:53:03 PM	-7
6:40:18 PM	859	6:53:18 PM	-10
6:40:33 PM	856	6:53:33 PM	-8
6:40:48 PM	859 Zero Span	6:53:48 PM	-2
6:41:03 PM	859 Cal=-2	6:54:03 PM	-2
6:41:18 PM	844	6:54:18 PM	-3
6:41:33 PM	841	6:54:33 PM	0
6:41:48 PM	840	6:54:48 PM	484
6:42:03 PM	853	6:55:03 PM	536
6:42:18 PM	857	6:55:18 PM	537
6:42:33 PM	859	6:55:33 PM	539
6:42:48 PM	859	6:55:48 PM	546
6:43:03 PM	854	6:56:03 PM	402
6:43:18 PM	852	6:56:18 PM	188
6:43:33 PM	852	6:56:33 PM	251
6:43:48 PM	850	6:56:48 PM	251
6:44:03 PM	851	6:57:03 PM	251
6:44:18 PM	851	6:57:18 PM	249
6:44:33 PM	853	6:57:33 PM	226
6:44:48 PM	853	6:57:48 PM	130
6:45:03 PM	338		
6:45:18 PM	263		
6:45:33 PM	525		
6:45:48 PM	552		
6:46:03 PM	553		
6:46:18 PM	551		
6:46:33 PM	552		
6:46:48 PM	553		
6:47:03 PM	552		
6:47:18 PM	554		
6:47:33 PM	554		
6:47:48 PM	557		
6:48:03 PM	555		
6:48:18 PM	234		
6:48:33 PM	319		
6:48:48 PM	273		
6:49:03 PM	262		
6:49:18 PM	257		

COORS BREWING COMPANY
CAE Project No. 6265
Keg Line No. 3 - Filler Exhaust
Run 1
June 25, 1992.
7:04:23 PM

Time	THC ppm
7:04:23 PM	83
7:05:23 PM	116
7:06:23 PM	132
7:07:23 PM	157
7:08:23 PM	133
7:09:23 PM	121
7:10:23 PM	127
7:11:23 PM	118
7:12:23 PM	109
7:13:23 PM	105
7:14:23 PM	107
7:15:23 PM	101
7:16:23 PM	98
7:17:23 PM	101
7:18:23 PM	99
7:19:23 PM	100
7:20:23 PM	96
7:21:23 PM	100
7:22:23 PM	99
7:23:23 PM	98
7:24:23 PM	98
7:25:23 PM	96
7:26:23 PM	89
7:27:23 PM	92
7:28:23 PM	91
7:29:23 PM	86
7:30:23 PM	87
7:31:23 PM	88
7:32:23 PM	97
7:33:23 PM	96
7:34:23 PM	102
7:35:23 PM	102
7:36:23 PM	107
7:37:23 PM	104
7:38:23 PM	102
7:39:23 PM	108
7:40:23 PM	104
7:41:23 PM	107
7:42:23 PM	104
7:43:23 PM	101
7:44:23 PM	100
7:45:23 PM	103
7:46:23 PM	104
7:47:23 PM	99
7:48:23 PM	101
7:49:23 PM	99
7:50:23 PM	100
7:51:23 PM	100
7:52:23 PM	100

Time	THC ppm
7:53:23 PM	95
7:54:23 PM	98
7:55:23 PM	94
7:56:23 PM	125
7:57:23 PM	284
7:58:23 PM	520
7:59:23 PM	363
8:00:23 PM	209
8:01:23 PM	299
8:02:23 PM	416
8:03:23 PM	480
8:04:23 PM	364
8:05:23 PM	231

Average

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COORS BREWING COMPANY
CAE Project No. 6265
Keg Line No. 3 - Filler Exhaust
Post-calibration - Run 1
June 25, 1992
8:08:08 PM

	Time sec	THC ppm
Zero Span	8:08:08 PM	0
Cal=0	8:08:23 PM	159
	8:08:38 PM	263
	8:08:53 PM	268
	8:09:08 PM	257
	8:09:23 PM	254
	8:09:38 PM	255
Cal Span	8:09:53 PM	254
Cal=250	8:10:08 PM	252
	8:10:23 PM	247
	8:10:38 PM	245
	8:10:53 PM	241
	8:11:08 PM	243
	8:11:23 PM	169
	8:11:38 PM	165
	8:11:53 PM	523
	8:12:08 PM	527
	8:12:23 PM	524
	8:12:38 PM	525
	8:12:53 PM	527
	8:13:08 PM	533
	8:13:23 PM	535
	8:13:38 PM	531
	8:13:53 PM	529
	8:14:08 PM	526

COORS BREWING COMPANY
CAE Project No. 6265
Keg Line No. 3 - Filler Exhaust
Run 2
June 25, 1992
8:15:50 PM

Time	THC ppm
8:15:50 PM	438
8:16:50 PM	481
8:17:50 PM	489
8:18:50 PM	485
8:19:50 PM	477
8:20:50 PM	451
8:21:50 PM	488
8:22:50 PM	556
8:23:50 PM	573
8:24:50 PM	523
8:25:50 PM	476
8:26:50 PM	468
8:27:50 PM	444
8:28:50 PM	434
8:29:50 PM	420
8:30:50 PM	397
8:31:50 PM	347
8:32:50 PM	195
8:33:50 PM	168
8:34:50 PM	166
8:35:50 PM	189
8:36:50 PM	156
8:37:50 PM	129
8:38:50 PM	148
8:39:50 PM	181
8:40:50 PM	193
8:41:50 PM	198
8:42:50 PM	209
8:43:50 PM	220
8:44:50 PM	238
8:45:50 PM	215
8:46:50 PM	220
8:47:50 PM	218
8:48:50 PM	340
8:49:50 PM	301
8:50:50 PM	270
8:51:50 PM	256
8:52:50 PM	232
8:53:50 PM	197
8:54:50 PM	247
8:55:50 PM	226
8:56:50 PM	201
8:57:50 PM	226
8:58:50 PM	228
8:59:50 PM	207
9:00:50 PM	226
9:01:50 PM	222
9:02:50 PM	187
9:03:50 PM	173
9:04:50 PM	153
9:05:50 PM	139
9:06:50 PM	151

Time	THC ppm
9:07:50 PM	143
9:08:50 PM	143
9:09:50 PM	152
9:10:50 PM	144
9:11:50 PM	144
9:12:50 PM	150
9:13:50 PM	144
9:14:50 PM	140
9:15:50 PM	148
9:16:50 PM	210
9:17:50 PM	251

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COORS BREWING COMPANY

CAE Project No. 6265

Keg Line No. 3 - Filler Exhaust

Post-calibration - Run 2

June 25, 1992

9:22:19 PM

	Time sec	THC ppm
	9:22:19 PM	0
	9:22:34 PM	11
	9:22:49 PM	7
	9:23:04 PM	3
	9:23:19 PM	0
	9:23:34 PM	-4
Zero Span	9:23:49 PM	1
Cal=2	9:24:04 PM	3
	9:24:19 PM	2
	9:24:34 PM	-3
	9:24:49 PM	-6
	9:25:04 PM	-1
	9:25:19 PM	0
	9:25:34 PM	48
	9:25:49 PM	230
	9:26:04 PM	236
Cal Span	9:26:19 PM	243
Cal=242	9:26:34 PM	243
	9:26:49 PM	239
	9:27:04 PM	234
	9:27:19 PM	238
	9:27:34 PM	239
	9:27:49 PM	243
	9:28:04 PM	242
	9:28:19 PM	238
	9:28:34 PM	235
	9:28:49 PM	233
	9:29:04 PM	236
	9:29:19 PM	241
	9:29:34 PM	85
	9:29:49 PM	464
	9:30:04 PM	515
	9:30:19 PM	519
	9:30:34 PM	524
	9:30:49 PM	522
	9:31:04 PM	520
	9:31:19 PM	523
	9:31:34 PM	530
	9:31:49 PM	528
	9:32:04 PM	527
	9:32:19 PM	523
	9:32:34 PM	521
	9:32:49 PM	525
	9:33:04 PM	530
	9:33:19 PM	530
	9:33:34 PM	526
	9:33:49 PM	523
	9:34:04 PM	525
	9:34:19 PM	531
	9:34:34 PM	531
	9:34:49 PM	532

COORS BREWING COMPANY
CAE Project No. 6265
Keg Line No. 3 - Filler Exhaust
Run 3
June 25, 1992
9:38:12 PM

Time	THC ppm
9:38:12 PM	141
9:39:12 PM	204
9:40:12 PM	196
9:41:12 PM	165
9:42:12 PM	160
9:43:12 PM	181
9:44:12 PM	194
9:45:12 PM	209
9:46:12 PM	206
9:47:12 PM	213
9:48:12 PM	176
9:49:12 PM	168
9:50:12 PM	171
9:51:12 PM	185
9:52:12 PM	161
9:53:12 PM	167
9:54:12 PM	168
9:55:12 PM	160
9:56:12 PM	161
9:57:12 PM	155
9:58:12 PM	150
9:59:12 PM	151
10:00:12 PM	145
10:01:12 PM	153
10:02:12 PM	153
10:03:12 PM	148
10:04:12 PM	153
10:05:12 PM	149
10:06:12 PM	160
10:07:12 PM	157
10:08:12 PM	159
10:09:12 PM	160
10:10:12 PM	173
10:11:12 PM	232
10:12:12 PM	211
10:13:12 PM	208
10:14:12 PM	210
10:15:12 PM	204
10:16:12 PM	238
10:17:12 PM	250
10:18:12 PM	221
10:19:12 PM	238
10:20:12 PM	309
10:21:12 PM	285
10:22:12 PM	219
10:23:12 PM	218
10:24:12 PM	221
10:25:12 PM	203
10:26:12 PM	225
10:27:12 PM	246
10:28:12 PM	261
10:29:12 PM	287

Time sec	THC ppm
10:30:12 PM	319
10:31:12 PM	275
10:32:12 PM	304
10:33:12 PM	289
10:34:12 PM	280
10:35:12 PM	227
10:36:12 PM	256
10:37:12 PM	268
10:38:12 PM	251
10:39:12 PM	217

Average

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COORS BREWING COMPANY

CAE Project No. 6265

Keg Line No. 3 - Filler Exhaust

Post-calibration - Run 3

June 25, 1992

10:43:56 PM

	Time sec	THC ppm
	10:43:56 PM	0
	10:44:11 PM	11
	10:44:26 PM	9
	10:44:41 PM	6
Zero Span	10:44:56 PM	2
Cal=0	10:45:11 PM	1
	10:45:26 PM	0
	10:45:41 PM	-2
	10:45:56 PM	-3
	10:46:11 PM	-5
	10:46:26 PM	-7
	10:46:41 PM	-7
	10:46:56 PM	-7
	10:47:11 PM	-7
	10:47:26 PM	-8
	10:47:41 PM	-7
	10:47:56 PM	203
Cal Span	10:48:11 PM	250
Cal=252	10:48:26 PM	252
	10:48:41 PM	253
	10:48:56 PM	253
	10:49:11 PM	253
	10:49:26 PM	253
	10:49:41 PM	252
	10:49:56 PM	252
	10:50:11 PM	252
	10:50:26 PM	253
	10:50:41 PM	252
	10:50:56 PM	249
	10:51:11 PM	248
	10:51:26 PM	126
	10:51:41 PM	17
	10:51:56 PM	10
	10:52:11 PM	11
	10:52:26 PM	22
	10:52:41 PM	3
	10:52:56 PM	0
	10:53:11 PM	-3
	10:53:26 PM	-6
	10:53:41 PM	-6
	10:53:56 PM	-7
	10:54:11 PM	-7
	10:54:26 PM	203
	10:54:41 PM	248
	10:54:56 PM	248
	10:55:11 PM	245
	10:55:26 PM	247
	10:55:41 PM	254
	10:55:56 PM	251

COORS BREWING COMPANY
 CAE Project No. 6265
 Golden Beer Loadout (GBL)
 Pre-calibration - Run 1
 July 11, 1992
 7:25:59 AM

	Time sec	THC ppm		
	7:25:59 AM	0	7:38:59 AM	549
	7:26:14 AM	1	7:39:14 AM	230
Zero Span	7:26:29 AM	0	7:39:29 AM	13
Cal=0	7:26:44 AM	0	7:39:44 AM	146
	7:26:59 AM	0 Cal Span	7:39:59 AM	252
	7:27:14 AM	0 Cal=253	7:40:14 AM	254
	7:27:29 AM	0	7:40:29 AM	253
	7:27:44 AM	0	7:40:44 AM	253
	7:27:59 AM	-1	7:40:59 AM	254
	7:28:14 AM	0	7:41:14 AM	254
	7:28:29 AM	0	7:41:29 AM	253
	7:28:44 AM	3	7:41:44 AM	215
	7:28:59 AM	5	7:41:59 AM	15
	7:29:14 AM	5	7:42:14 AM	19
	7:29:29 AM	6	7:42:29 AM	19
	7:29:44 AM	5	7:42:44 AM	1
	7:29:59 AM	618	7:42:59 AM	1
	7:30:14 AM	767	7:43:14 AM	1
	7:30:29 AM	771	7:43:29 AM	1
	7:30:44 AM	773	7:43:44 AM	1
	7:30:59 AM	773	7:43:59 AM	0
	7:31:14 AM	778	7:44:14 AM	1
	7:31:29 AM	785	7:44:29 AM	1
	7:31:44 AM	785	7:44:44 AM	1
	7:31:59 AM	800	7:44:59 AM	0
	7:32:14 AM	802		
	7:32:29 AM	809		
	7:32:44 AM	818		
	7:32:59 AM	819		
	7:33:14 AM	822		
	7:33:29 AM	837		
	7:33:44 AM	837		
	7:33:59 AM	847		
	7:34:14 AM	846		
	7:34:29 AM	851		
	7:34:44 AM	850		
	7:34:59 AM	851		
	7:35:14 AM	851		
	7:35:29 AM	851		
	7:35:44 AM	851		
	7:35:59 AM	851		
	7:36:14 AM	246		
	7:36:29 AM	15		
	7:36:44 AM	108		
	7:36:59 AM	542		
	7:37:14 AM	546		
	7:37:29 AM	548		
	7:37:44 AM	549		
	7:37:59 AM	548		
	7:38:14 AM	548		
	7:38:29 AM	548		
	7:38:44 AM	548		

COORS BREWING COMPANY

CAE Project No. 6265

Golden Beer Loadout (GBL)

Run 1

July 11, 1992

9:10:42 AM

Time	THC ppm
9:10:42 AM	62
9:11:42 AM	94
9:12:42 AM	124
9:13:42 AM	133
9:14:42 AM	137
9:15:42 AM	141
9:16:42 AM	146
9:17:42 AM	151
9:18:42 AM	156
9:19:42 AM	163
9:20:42 AM	170
9:21:42 AM	175
9:22:42 AM	180
9:23:42 AM	184
9:24:42 AM	188
9:25:42 AM	191
9:26:42 AM	195
9:27:42 AM	199
9:28:42 AM	203
9:29:42 AM	205
9:30:42 AM	208
9:31:42 AM	210
9:32:42 AM	209
9:33:42 AM	209
9:34:42 AM	227
9:35:42 AM	232
9:36:42 AM	232
9:37:42 AM	234
9:38:42 AM	238
9:39:42 AM	242
9:40:42 AM	244
9:41:42 AM	249
9:42:42 AM	257
9:43:42 AM	266
9:44:42 AM	274
9:45:42 AM	281
9:46:42 AM	289
9:47:42 AM	296
9:48:42 AM	304
9:49:42 AM	312
9:50:42 AM	319
9:51:42 AM	325
9:52:42 AM	332
9:53:42 AM	339
9:54:42 AM	346
9:55:42 AM	352
9:56:42 AM	359
9:57:42 AM	364
9:58:42 AM	363
9:59:42 AM	340
10:00:42 AM	351
10:01:42 AM	355

Time	THC ppm
10:02:42 AM	362
10:03:42 AM	378
10:04:42 AM	382
10:05:42 AM	380
10:06:42 AM	378
10:07:42 AM	376
10:08:42 AM	372
10:09:42 AM	249
10:10:42 AM	116
10:11:42 AM	86
10:12:42 AM	69
10:13:42 AM	59
10:14:42 AM	50
10:15:42 AM	43
10:16:42 AM	43
10:17:42 AM	37
10:18:42 AM	36
10:19:42 AM	33
10:20:42 AM	31

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COORS BREWING COMPANY

CAE Project No. 6265

Golden Beer Loadout (G&L)

Post-calibration - Run 1

July 11, 1992

10:27:02 AM

	Time sec	THC ppm		
	10:27:02 AM	0	10:40:02 AM	1
	10:27:17 AM	-1	10:40:17 AM	1
	10:27:32 AM	-1	10:40:32 AM	1
	10:27:47 AM	-1	10:40:47 AM	0
	10:28:02 AM	-1	10:41:02 AM	-1
Zero Span	10:28:17 AM	0	10:41:17 AM	0
Cal=0	10:28:32 AM	0	10:41:32 AM	6
	10:28:47 AM	0	10:41:47 AM	8
	10:29:02 AM	-1	10:42:02 AM	810
	10:29:17 AM	-1	10:42:17 AM	635
	10:29:32 AM	-1	10:42:32 AM	843
	10:29:47 AM	0	10:42:47 AM	259
	10:30:02 AM	4	10:43:02 AM	253
	10:30:17 AM	41	10:43:17 AM	841
	10:30:32 AM	93	10:43:32 AM	846
	10:30:47 AM	598	10:43:47 AM	848
	10:31:02 AM	135	10:44:02 AM	849
	10:31:17 AM	45	10:44:17 AM	849
	10:31:32 AM	183	10:44:32 AM	848
	10:31:47 AM	603	10:44:47 AM	849
	10:32:02 AM	606	10:45:02 AM	848
	10:32:17 AM	608	10:45:17 AM	849
	10:32:32 AM	594	10:45:32 AM	850
	10:32:47 AM	583	10:45:47 AM	851
	10:33:02 AM	579	10:46:02 AM	849
	10:33:17 AM	578	10:46:17 AM	850
	10:33:32 AM	572	10:46:32 AM	850
	10:33:47 AM	567	10:46:47 AM	533
	10:34:02 AM	559	10:47:02 AM	216
	10:34:17 AM	547	10:47:17 AM	547
	10:34:32 AM	552	10:47:32 AM	547
	10:34:47 AM	545	10:47:47 AM	548
	10:35:02 AM	545	10:48:02 AM	549
	10:35:17 AM	546	10:48:17 AM	446
	10:35:32 AM	546	10:48:32 AM	19
	10:35:47 AM	545	10:48:47 AM	209
	10:36:02 AM	545	10:49:02 AM	253
	10:36:17 AM	514	10:49:17 AM	254
	10:36:32 AM	255	10:49:32 AM	255
	10:36:47 AM	246	10:49:47 AM	255
	10:37:02 AM	256	10:50:02 AM	254
	10:37:17 AM	255	10:50:17 AM	254
	10:37:32 AM	255	10:50:32 AM	254
	10:37:47 AM	254	10:50:47 AM	254
Cal Span	10:38:02 AM	253	10:51:02 AM	108
Cal=253	10:38:17 AM	254	10:51:17 AM	11
	10:38:32 AM	255	10:51:32 AM	20
	10:38:47 AM	250	10:51:47 AM	0
	10:39:02 AM	182	10:52:02 AM	0
	10:39:17 AM	146	10:52:17 AM	0
	10:39:32 AM	2	10:52:32 AM	0
	10:39:47 AM	1	10:52:47 AM	0

COORS BREWING COMPANY

CAE Project No. 6265

Golden Beer Loadout (GBL)

Pre-calibration - Run 3

July 13, 1992

10:27:02 AM

	Time sec	THC ppm		
	10:27:02 AM	0	10:40:02 AM	850
	10:27:17 AM	-1	10:40:17 AM	850
	10:27:32 AM	-1	10:40:32 AM	851
	10:27:47 AM	-1	10:40:47 AM	851
	10:28:02 AM	-1	10:41:02 AM	850
	10:28:17 AM	-1	10:41:17 AM	850
	10:28:32 AM	-1	10:41:32 AM	850
	10:28:47 AM	-1	10:41:47 AM	376
	10:29:02 AM	-1	10:42:02 AM	17
	10:29:17 AM	0	10:42:17 AM	554
	10:29:32 AM	0	10:42:32 AM	546
	10:29:47 AM	0	10:42:47 AM	547
Zero Span	10:30:02 AM	0	10:43:02 AM	547
Cal=0	10:30:17 AM	0	10:43:17 AM	547
	10:30:32 AM	0	10:43:32 AM	547
	10:30:47 AM	0	10:43:47 AM	546
	10:31:02 AM	0	10:44:02 AM	546
	10:31:17 AM	0	10:44:17 AM	546
	10:31:32 AM	0	10:44:32 AM	546
	10:31:47 AM	1	10:44:47 AM	547
	10:32:02 AM	1	10:45:02 AM	548
	10:32:17 AM	3	10:45:17 AM	547
	10:32:32 AM	3	10:45:32 AM	547
	10:32:47 AM	79	10:45:47 AM	547
	10:33:02 AM	472	10:46:02 AM	546
	10:33:17 AM	773	10:46:17 AM	546
	10:33:32 AM	778	10:46:32 AM	545
	10:33:47 AM	780	10:46:47 AM	547
	10:34:02 AM	780	10:47:02 AM	546
	10:34:17 AM	780	10:47:17 AM	547
	10:34:32 AM	781	10:47:32 AM	547
	10:34:47 AM	802	10:47:47 AM	547
	10:35:02 AM	818	10:48:02 AM	547
	10:35:17 AM	827	10:48:17 AM	547
	10:35:32 AM	839	10:48:32 AM	547
	10:35:47 AM	843	10:48:47 AM	113
	10:36:02 AM	849	10:49:02 AM	15
	10:36:17 AM	853	10:49:17 AM	18
	10:36:32 AM	846	10:49:32 AM	116
	10:36:47 AM	847	10:49:47 AM	250
	10:37:02 AM	850	10:50:02 AM	252
	10:37:17 AM	850	10:50:17 AM	252
	10:37:32 AM	850	10:50:32 AM	252
	10:37:47 AM	849	10:50:47 AM	253
	10:38:02 AM	848	10:51:02 AM	253
	10:38:17 AM	849	10:51:17 AM	253
	10:38:32 AM	851	Cal Span	10:51:32 AM 252
	10:38:47 AM	850	Cal=252	10:51:47 AM 252
	10:39:02 AM	851		10:52:02 AM 252
	10:39:17 AM	851		10:52:17 AM 252
	10:39:32 AM	851		10:52:32 AM 252
	10:39:47 AM	850		10:52:47 AM 252

COORS BREWING COMPANY
CAE Project No. 6265
Golden Beer Loadout (GBL)
Run 3
July 13, 1992
11:20:58 AM

Time	THC ppm
11:20:58 AM	143
11:21:58 AM	105
11:22:58 AM	123
11:23:58 AM	140
11:24:58 AM	148
11:25:58 AM	157
11:26:58 AM	164
11:27:58 AM	171
11:28:58 AM	176
11:29:58 AM	177
11:30:58 AM	178
11:31:58 AM	180
11:32:58 AM	182
11:33:58 AM	182
11:34:58 AM	182
11:35:58 AM	182
11:36:58 AM	182
11:37:58 AM	186
11:38:58 AM	189
11:39:58 AM	191
11:40:58 AM	192
11:41:58 AM	195
11:42:58 AM	195
11:43:58 AM	187
11:44:58 AM	206
11:45:58 AM	216
11:46:58 AM	223
11:47:58 AM	226
11:48:58 AM	230
11:49:58 AM	234
11:50:58 AM	238
11:51:58 AM	244
11:52:58 AM	252
11:53:58 AM	261
11:54:58 AM	271
11:55:58 AM	279
11:56:58 AM	287
11:57:58 AM	296
11:58:58 AM	304
11:59:58 AM	313
12:00:58 PM	321
12:01:58 PM	329
12:02:58 PM	321
12:03:58 PM	340
12:04:58 PM	347
12:05:58 PM	354
12:06:58 PM	362
12:07:58 PM	368
12:08:58 PM	376
12:09:58 PM	353
12:10:58 PM	340
12:11:58 PM	355

Time sec	THC ppm
12:12:58 PM	364
12:13:58 PM	386
12:14:58 PM	401

Average

243

COORS BREWING COMPANY
 CAE Project No. 6265
 Golden Beer Loadout (GBL)
 Post-calibration - Run 3
 July 13, 1992
 1:23:03 PM

	Time sec	THC ppm		
	1:23:03 PM	0	1:36:03 PM	7
	1:23:18 PM	0	1:36:18 PM	7
	1:23:33 PM	1	1:36:33 PM	166
	1:23:48 PM	1	1:36:48 PM	507
	1:24:03 PM	1	1:37:03 PM	881
Zero Span	1:24:18 PM	1	1:37:18 PM	885
Cal=1	1:24:33 PM	1	1:37:33 PM	880
	1:24:48 PM	1	1:37:48 PM	865
	1:25:03 PM	1	1:38:03 PM	854
	1:25:18 PM	1	1:38:18 PM	849
	1:25:33 PM	2	1:38:33 PM	848
	1:25:48 PM	5	1:38:48 PM	847
	1:26:03 PM	5	1:39:03 PM	847
	1:26:18 PM	5	1:39:18 PM	367
	1:26:33 PM	664	1:39:33 PM	13
	1:26:48 PM	884	1:39:48 PM	74
	1:27:03 PM	888	1:40:03 PM	3
	1:27:18 PM	890	1:40:18 PM	2
	1:27:33 PM	890	1:40:33 PM	1
	1:27:48 PM	891	1:40:48 PM	1
	1:28:03 PM	489	1:41:03 PM	1
	1:28:18 PM	113	1:41:18 PM	1
	1:28:33 PM	573	1:41:33 PM	1
	1:28:48 PM	576	1:41:48 PM	4
	1:29:03 PM	576	1:42:03 PM	170
	1:29:18 PM	576	1:42:18 PM	540
	1:29:33 PM	576	1:42:33 PM	544
	1:29:48 PM	576	1:42:48 PM	546
	1:30:03 PM	576	1:43:03 PM	548
	1:30:18 PM	577	1:43:18 PM	548
	1:30:33 PM	530	1:43:33 PM	548
	1:30:48 PM	12	1:43:48 PM	548
	1:31:03 PM	9	1:44:03 PM	548
	1:31:18 PM	6	1:44:18 PM	90
	1:31:33 PM	143	1:44:33 PM	10
	1:31:48 PM	265	1:44:48 PM	175
	1:32:03 PM	266	Cal Span	1:45:03 PM 253
	1:32:18 PM	266	Cal=253	1:45:18 PM 253
	1:32:33 PM	267		1:45:33 PM 253
	1:32:48 PM	268		1:45:48 PM 254
	1:33:03 PM	268		1:46:03 PM 253
	1:33:18 PM	267		
	1:33:33 PM	267		
	1:33:48 PM	266		
	1:34:03 PM	266		
	1:34:18 PM	267		
	1:34:33 PM	267		
	1:34:48 PM	267		
	1:35:03 PM	267		
	1:35:18 PM	267		
	1:35:33 PM	267		
	1:35:48 PM	171		

COORS BREWING COMPANY

CAE Project No. 6265

Golden Beer Loadout (GBL)

Run 4

July 13, 1992

4:23:17 PM

Time	THC ppm
4:23:17 PM	64
4:24:17 PM	87
4:25:17 PM	104
4:26:17 PM	115
4:27:17 PM	126
4:28:17 PM	130
4:29:17 PM	132
4:30:17 PM	137
4:31:17 PM	143
4:32:17 PM	150
4:33:17 PM	158
4:34:17 PM	166
4:35:17 PM	175
4:36:17 PM	183
4:37:17 PM	188
4:38:17 PM	194
4:39:17 PM	199
4:40:17 PM	203
4:41:17 PM	206
4:42:17 PM	209
4:43:17 PM	211
4:44:17 PM	213
4:45:17 PM	216
4:46:17 PM	197
4:47:17 PM	210
4:48:17 PM	227
4:49:17 PM	225
4:50:17 PM	223
4:51:17 PM	223
4:52:17 PM	227
4:53:17 PM	232
4:54:17 PM	240
4:55:17 PM	252
4:56:17 PM	264
4:57:17 PM	278
4:58:17 PM	288
4:59:17 PM	300
5:00:17 PM	310
5:01:17 PM	317
5:02:17 PM	325
5:03:17 PM	332
5:04:17 PM	340
5:05:17 PM	345
5:06:17 PM	352
5:07:17 PM	359
5:08:17 PM	366
5:09:17 PM	372
5:10:17 PM	380
5:11:17 PM	388
5:12:17 PM	398
5:13:17 PM	361
5:14:17 PM	377

Time sec	THC ppm
5:15:17 PM	383
5:16:17 PM	406
5:17:17 PM	427

Average

248

COORS BREWING COMPANY

CAE Project No. 6265

Golden Beer Loadout (GBL)

Post-calibration - Run 4

July 13, 1992

5:29:33 PM

	Time sec	THC ppm
	5:29:33 PM	0
	5:29:48 PM	0
	5:30:03 PM	-1
	5:30:18 PM	-1
	5:30:33 PM	-1
Zero Span	5:30:48 PM	-1
Cal=0	5:31:03 PM	0
	5:31:18 PM	0
	5:31:33 PM	1
	5:31:48 PM	3
	5:32:03 PM	4
	5:32:18 PM	126
	5:32:33 PM	217
	5:32:48 PM	223
	5:33:03 PM	232
	5:33:18 PM	231
	5:33:33 PM	233
	5:33:48 PM	240
	5:34:03 PM	243
Cal Span	5:34:18 PM	245
Cal=245	5:34:33 PM	245
	5:34:48 PM	244
	5:35:03 PM	245
	5:35:18 PM	246
	5:35:33 PM	179
	5:35:48 PM	35
	5:36:03 PM	530
	5:36:18 PM	56
	5:36:33 PM	518
	5:36:48 PM	543
	5:37:03 PM	547
	5:37:18 PM	550
	5:37:33 PM	552
	5:37:48 PM	551
	5:38:03 PM	555
	5:38:18 PM	558
	5:38:33 PM	559
	5:38:48 PM	556
	5:39:03 PM	558
	5:39:18 PM	560
	5:39:33 PM	562

COORS BREWING COMPANY

CAE Project No. 6265

Yeast Drying Plant

Pre-calibration - Run 1

July 16, 1992

11:35:13 AM

	Time sec	THC ppm
	11:35:13 AM	0
Zero Span	11:35:43 AM	87
Cal=83	11:36:13 AM	97
	11:36:43 AM	65
	11:37:13 AM	7532
Cal Span	11:37:43 AM	34539
Cal=32851	11:38:13 AM	33877
	11:38:43 AM	30136
	11:39:13 AM	10318
	11:39:43 AM	8582
	11:40:13 AM	8546
	11:40:43 AM	8575
	11:41:13 AM	6207
	11:41:43 AM	3299
	11:42:13 AM	5646
	11:42:43 AM	5657
	11:43:13 AM	5613
	11:43:43 AM	5637

COORS BREWING COMPANY
CAE Project No. 6265
Yeast Drying Plant
Run 1
July 16, 1992
11:56:40 AM

Time	THC ppm
11:56:40 AM	26209
11:57:40 AM	27990
11:58:40 AM	28095
11:59:40 AM	28114
12:00:40 PM	28685
12:01:40 PM	27791
12:02:40 PM	28799
12:03:40 PM	28677
12:04:40 PM	28827
12:05:40 PM	28583
12:06:40 PM	28279
12:07:40 PM	28788
12:08:40 PM	29104
12:09:40 PM	28152
12:10:40 PM	28291
12:11:40 PM	28399
12:12:40 PM	28523
12:13:40 PM	28649
12:14:40 PM	28335
12:15:40 PM	28837
12:16:40 PM	28542
12:17:40 PM	28905
12:18:40 PM	28899
12:19:40 PM	28888
12:20:40 PM	28510
12:21:40 PM	28720
12:22:40 PM	28816
12:23:40 PM	28690
12:24:40 PM	28562
12:25:40 PM	28460
12:26:40 PM	28082
12:27:40 PM	28237
12:28:40 PM	28177
12:29:40 PM	27986
12:30:40 PM	27906
12:31:40 PM	27932
12:32:40 PM	27815
12:33:40 PM	27667
12:34:40 PM	27929
12:35:40 PM	27493
12:36:40 PM	27712
12:37:40 PM	28140
12:38:40 PM	27825
12:39:40 PM	27454
12:40:40 PM	27379
12:41:40 PM	27233
12:42:40 PM	27031
12:43:40 PM	27178
12:44:40 PM	27038
12:45:40 PM	27255
12:46:40 PM	27044
12:47:40 PM	27180

Time	THC ppm
12:48:40 PM	26702
12:49:40 PM	26809
12:50:40 PM	26911
12:51:40 PM	26864
12:52:40 PM	26953
12:53:40 PM	26307
12:54:40 PM	26590
12:55:40 PM	26130
12:56:40 PM	26739

Average	27899
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COORS BREWING COMPANY
CAE Project No. 6265
Yeast Drying Plant
Post-calibration - Run 1
June 16, 1992
1:00:40 PM

	Time sec	THC ppm
	1:00:40 PM	0
	1:01:10 PM	32487
Cal Span	1:01:40 PM	33900
Cal=33920	1:02:10 PM	34022
	1:02:40 PM	34041
	1:03:10 PM	33717
	1:03:40 PM	33789
	1:04:10 PM	32847
	1:04:40 PM	29257
	1:05:10 PM	16548
	1:05:40 PM	520
	1:06:10 PM	332
	1:06:40 PM	220
	1:07:10 PM	171
	1:07:40 PM	174
	1:08:10 PM	191
	1:08:40 PM	188
Zero Span	1:09:10 PM	111
Cal=118	1:09:40 PM	139
	1:10:10 PM	104
	1:10:40 PM	146

COORS BREWING COMPANY
 CAE Project No. 6265
 Yeast Drying Plant
 Run 2
 July 16, 1992
 1:19:59 PM

Time	THC ppm	Time	THC ppm	Time	THC ppm
1:19:59 PM	26635	1:45:29 PM	25671	2:11:29 PM	25509
1:20:29 PM	26223	1:45:59 PM	25416	2:11:59 PM	26276
1:20:59 PM	26398	1:46:29 PM	25655	2:12:29 PM	24722
1:21:29 PM	25301	1:46:59 PM	26014	2:12:59 PM	25409
1:21:59 PM	25913	1:47:29 PM	25381	2:13:29 PM	24921
1:22:29 PM	26619	1:47:59 PM	25750	2:13:59 PM	24885
1:22:59 PM	26276	1:48:29 PM	25637	2:14:29 PM	24630
1:23:29 PM	26379	1:48:59 PM	25699	2:14:59 PM	24865
1:23:59 PM	26294	1:49:29 PM	25424	2:15:29 PM	25385
1:24:29 PM	26615	1:49:59 PM	25431	2:15:59 PM	24739
1:24:59 PM	26111	1:50:29 PM	26256	2:16:29 PM	25773
1:25:29 PM	26676	1:50:59 PM	25897	2:16:59 PM	24684
1:25:59 PM	25819	1:51:29 PM	25246	2:17:29 PM	25097
1:26:29 PM	26854	1:51:59 PM	25362	2:17:59 PM	25977
1:26:59 PM	25041	1:52:29 PM	25601	2:18:29 PM	25395
1:27:29 PM	25246	1:52:59 PM	25651	2:18:59 PM	25693
1:27:59 PM	25909	1:53:29 PM	25123	2:19:29 PM	22606
1:28:29 PM	26295	1:53:59 PM	25588	2:19:59 PM	24830
1:28:59 PM	25743	1:54:29 PM	24783	2:20:29 PM	25269
1:29:29 PM	25871	1:54:59 PM	25487	2:20:59 PM	25771
1:29:59 PM	26531	1:55:29 PM	25644	2:21:29 PM	26086
1:30:29 PM	25918	1:55:59 PM	25541	2:21:59 PM	26581
1:30:59 PM	26159	1:56:29 PM	25303	2:22:29 PM	25208
1:31:29 PM	25362	1:56:59 PM	25407	2:22:59 PM	25893
1:31:59 PM	25652	1:57:29 PM	25729	2:23:29 PM	25903
1:32:29 PM	26303	1:57:59 PM	24970	2:23:59 PM	25121
1:32:59 PM	26176	1:58:29 PM	24751		
1:33:29 PM	26687	1:58:59 PM	25107		
1:33:59 PM	26719	1:59:29 PM	26460		
1:34:29 PM	26501	1:59:59 PM	26009		
1:34:59 PM	26653	2:00:29 PM	26282		
1:35:29 PM	25992	2:00:59 PM	25578		
1:35:59 PM	25788	2:01:29 PM	24969		
1:36:29 PM	26382	2:01:59 PM	25485		
1:36:59 PM	25767	2:02:29 PM	25760		
1:37:29 PM	26098	2:02:59 PM	25945		
1:37:59 PM	26497	2:03:29 PM	25999		
1:38:29 PM	25727	2:03:59 PM	25748		
1:38:59 PM	25542	2:04:29 PM	24729		
1:39:29 PM	26047	2:04:59 PM	25133		
1:39:59 PM	25303	2:05:29 PM	25278		
1:40:29 PM	25996	2:05:59 PM	24822	Average	25646
1:40:59 PM	25624	2:06:29 PM	25522		
1:41:29 PM	25689	2:06:59 PM	25443		
1:41:59 PM	25865	2:07:29 PM	25530		
1:42:29 PM	25591	2:07:59 PM	25075		
1:42:59 PM	25833	2:08:29 PM	25398		
1:43:29 PM	26630	2:08:59 PM	25017		
1:43:59 PM	25540	2:09:29 PM	24819		
1:44:29 PM	25526	2:09:59 PM	24775		
1:44:59 PM	25618	2:10:29 PM	24813		
		2:10:59 PM	25004		

COORS BREWING COMPANY

CAE Project No. 6265

Yeast Drying Plant

Post-calibration - Run 2

June 16, 1992

2:33:55 PM

	Time sec	THC ppm
	2:33:55 PM	0
	2:34:10 PM	134
	2:34:25 PM	142
	2:34:40 PM	125
	2:34:55 PM	135
	2:35:10 PM	148
	2:35:25 PM	152
	2:35:40 PM	122
Zero Span	2:35:55 PM	115
Cal=102	2:36:10 PM	82
	2:36:25 PM	110
	2:36:40 PM	130
	2:36:55 PM	29999
	2:37:10 PM	33584
	2:37:25 PM	33613
	2:37:40 PM	33027
	2:37:55 PM	33162
	2:38:10 PM	33345
	2:38:25 PM	33172
Cal Span	2:38:40 PM	33649
Cal=33571	2:38:55 PM	33533
	2:39:10 PM	33532
	2:39:25 PM	33189

COORS BREWING COMPANY

CAE Project No. 6265

Yeast Drying Plant

Pre-calibration - Run 3

July 20, 1992

8:47:00 AM

	Time	THC
	sec	ppm
	8:47:00 AM	0
	8:47:30 AM	36000
	8:48:00 AM	36000
	8:48:30 AM	36000
	8:49:00 AM	36000
	8:49:30 AM	36000
	8:50:00 AM	36000
	8:50:30 AM	36000
	8:51:00 AM	17068
Cal Span	8:51:30 AM	34014
Cal=34130	8:52:00 AM	34128
	8:52:30 AM	34248
	8:53:00 AM	19936
	8:53:30 AM	11585
	8:54:00 AM	8625
	8:54:30 AM	8720
	8:55:00 AM	8636
	8:55:30 AM	8599
	8:56:00 AM	8547
	8:56:30 AM	8484
	8:57:00 AM	3971
	8:57:30 AM	5246
	8:58:00 AM	5260
	8:58:30 AM	4957
	8:59:00 AM	1008
Zero Span	8:59:30 AM	42
Cal=33	9:00:00 AM	34
	9:00:30 AM	24

COORS BREWING COMPANY
CAE Project No. 6265
Yeast Drying Plant
Run 3
July 20, 1992
9:05:49 AM

Time	THC ppm
9:05:49 AM	21041
9:06:49 AM	23914
9:07:49 AM	25969
9:08:49 AM	25910
9:09:49 AM	25097
9:10:49 AM	24940
9:11:49 AM	24768
9:12:49 AM	24260
9:13:49 AM	24494
9:14:49 AM	24492
9:15:49 AM	24608
9:16:49 AM	24647
9:17:49 AM	24625
9:18:49 AM	24558
9:19:49 AM	24717
9:20:49 AM	24353
9:21:49 AM	24154
9:22:49 AM	24427
9:23:49 AM	24446
9:24:49 AM	24243
9:25:49 AM	24085
9:26:49 AM	23926
9:27:49 AM	24400
9:28:49 AM	24536
9:29:49 AM	24957
9:30:49 AM	24915
9:31:49 AM	24604
9:32:49 AM	24738
9:33:49 AM	24954
9:34:49 AM	24846
9:35:49 AM	24897
9:36:49 AM	24902
9:37:49 AM	24853
9:38:49 AM	24937
9:39:49 AM	25093
9:40:49 AM	25199
9:41:49 AM	25365
9:42:49 AM	25588
9:43:49 AM	25682
9:44:49 AM	25690
9:45:49 AM	26092
9:46:49 AM	26350
9:47:49 AM	26443
9:48:49 AM	26336
9:49:49 AM	26502
9:50:49 AM	26717
9:51:49 AM	27098
9:52:49 AM	26992
9:53:49 AM	26903
9:54:49 AM	26941
9:55:49 AM	27096
9:56:49 AM	27218

Time sec	THC ppm
9:57:49 AM	27245
9:58:49 AM	27064
9:59:49 AM	26817
10:00:49 AM	26281
10:01:49 AM	26261
10:02:49 AM	26561
10:03:49 AM	26572
10:04:49 AM	26540
10:05:49 AM	27274
10:06:49 AM	27426
10:07:49 AM	27706
10:08:49 AM	27594

Average

25498

COORS BREWING COMPANY

CAE Project No. 6265

Yeast Drying Plant

Post-calibration - Run 3

July 20, 1992

10:13:03 AM

	Time sec	THC ppm
	10:13:03 AM	0
	10:13:33 AM	365
	10:14:03 AM	244
	10:14:33 AM	166
	10:15:03 AM	207
	10:15:33 AM	91
	10:16:03 AM	118
Zero Span	10:16:33 AM	27
Cal=37	10:17:03 AM	35
	10:17:33 AM	49
	10:18:03 AM	74
	10:18:33 AM	183
	10:19:03 AM	24656
Cal Span	10:19:33 AM	33958
Cal=34031	10:20:03 AM	34063
	10:20:33 AM	33952
	10:21:03 AM	34151
	10:21:33 AM	14486
	10:22:03 AM	8133
	10:22:33 AM	8019
	10:23:03 AM	8052
	10:23:33 AM	8364
	10:24:03 AM	8343



COORS BREWING COMPANY
CAE Project No: 6265-1

PROCESS DATA

5-7

COORS

1-7-92

b#6265

BARRELS = 3125 U.S. GAL P-1-CFL

TRUB OP DATA

TIME	WP	TANK #	V ₀	V _f	NOTES
13:18	30	29 3	30	29.2	
13:30	29	3	29.2	29.2	START RUN #1
1:35	—	3	29.2	29.21	
1:40	—	3	29.21	29.37	
1:45	—	3	29.37	29.11	
1:50	5	3	29.11	40.55	DROPPING FROM WP-5
1:55	5	3	40.55	56.16	DROPPING STOPPED 13:53
1:60		3	56.16	56.26	
14:05		3	56.21	56.49	
1410		3	56.49	56.37	
14:15			56.37	57.37	14:16 #1 WP DROPPING STOPPED @ V=58
1420			57.37	58.03	FULL
1425			58.03	58.41	
1430			58.41	58.77	
1435			58.77	58.54	
1435			58.54	58.78	
1440					
1445		1	58.78	58.73	14:46 TRUB EMPTIES

V₀ = 58.73 V_f =

COORS
7-7-92
#6265

P-2CF4

TRUB OP DATA

time	WP	TANK	2 ₀	2 ₁	
14:50		3	58.73	3929	
14:55			3929	55.53	14:53 WP 7 DUMPING IN #3 ^{6ST} 38 BBL
15:00			5553	57.80	14:56 TANK full @ 57.60 BBL
15:05					
15:10					15:13 57.77 BBL
15:15			57.77	57.95	
15:20			57.95	57.97	PUMP TURNED ON/EMPTYING TANK 3
15:25			57.97	3450	
15:30			34.50	27.24	15:28 PUMP VALVE CLOSES $V_3 = 26.29$ HOT WATER FLUSH
15:35			27.24	27.25	
15:40			27.25	27.45	
15:45	5		27.45	27.26	
15:50			27.26	40.51	
15:55			40.51	53.75	
16:00			53.75	53.75	

Locals
7-7-92
#6265

P-3-C

TRUB OP DATA

Time	WP#	TANK	V_0	V_5	NOTES
16:05		3	53.75	53.66 53.66	
10			53.66	53.72	
15			53.12	52.64	#1 WP DROPPING 16:10:15 $\rightarrow V_5$ 53.72 16:11:11 59.41%
20			59.29	59.29	
25			59.53	59.62	
30			59.62	59.59	*
35			59.59	59.59	
40			59.59	59.59	
45			59.59	59.62	
50			59.62	59.64	16:49 VALVE OPEN Pump START V_0 59.64
55			59.64	38:38	16:50:49 V_0 @ 59.64 PUMP ST.
17:00			38:38	28.95	V_5 28.67 16:58:16 VALVE Closes
17:05			28.95		
17:10				29.08	
17:15			29.08	53.33	17:18:00 OFF 5min TIME SCALE
17:20			58.31	35.92	3 Pumps ON SUCKING
17:30			35.92	28.73	

COORS
7-7-92
#6265

40F4

TRub DP DATA

time	WP	TANK #	V _o	V _f	
1735			28.73	28.94	
40			28.94	28.60	
45			28.60	28.39	
50			28.39		
55					
1800					
5					LAST FILL 17:48 V_o 28.50 17:53 V_f 55.1
10					
15					
20					
25					
30					

PACKAGING PRODUCTION REPORTING SYSTEM
YEAR-TO DATE PACKAGING PRODUCTION - GARDEN
YEAR 1971

DATE 1/1/71
PAGE 1/1

TOTAL

ARTY BALL

BL - CONV

DOSE

892,582 = 148,767 bbls

1/8 BL - CONV

DOSE

87,843 = 10,980 bbls

ARTY BALL - TOTAL

980,425 159,747 bbls.

LINE 2

1/2 BL - STEEL

112,317 = 28,079 bbls

BL - STEEL

1,047,288 = 523,644 bbls

LINE 2 - TOTAL

1,159,605 551,723 bbls.

LINE 3

1/4 BL - STEEL

95,369 = 23,842 bbls

BL - STEEL

2,055,411 = 1,027,707 bbls.

LINE 3 - TOTAL

2,150,780 1,051,549 bbls.

LINE 3 - TOTAL

4,290,810

	<u>CAN DEFILLER (bbls.)</u>	<u>TOTAL BBLs. TO CELLAR 9</u>
1991		
Jan.	2613	51388
Feb.	3429	46700
March	580	10304
April	4778	71553
May	8715	82194
June	8343	87302
July	1259	84281
Aug.	10253	77171
Sept.	14887	62689
Oct.	10098	53832
Nov.	4090	50125
Dec.	<u>3855</u>	<u>47662</u>
TOTAL	72900	725,201

ALCOHOL AVG. AT CELLAR 9 (20 week avg.) = 3.2109

TRANSLOAD - 1,039,708 gal. } '92 Y.T.D.
 33,539 bbls }

663,200 gal. }
 21,393 bbls } '91

[illegible]

M E M O R A N D U M

JUNE 26, 1992

TO: TOM BUEB
FROM: MIKE MURPHY
SUBJECT: BARRELAGES NUMBERS DURING PACKAGING AIR TESTING

The following is a listing of the number of cases, kegs and barrels produced during the air compliance testing completed this week in Packaging:

JUNE 23, 1992
CAN FILLER ROOM VENTS

14:00-15:00-	19,700 cases	=>	1429.83 bbls.
15:30-16:30-	21,055 cases	=>	1528.17 bbls.
17:00-18:00-	20,400 cases	=>	1480.63 bbls.
Total cs/bbls-	61,155 cases	=>	4438.63 bbls.
Average-	20,385 cases	=>	1479.54 bbls.

JUNE 24, 1992
CAN & BOTTLE FILLER BOWL CO2 VENTS

10:00-11:00-	24,800 cs.(12oz.)	=>	
	1,066 cs.(32oz.)	=>	1902.14 bbls.
12:00-13:00-	24,225 cs.(12oz.)	=>	
	1,280 cs.(32oz.)	=>	1882.12 bbls.
14:00-15:00-	24,600 cs.(12oz.)	=>	
	1,372 cs.(32oz.)	=>	1918.24 bbls.
Total cs/bbls-	73,625 cs.(12oz.)	=>	
	3,718 cs.(32oz.)	=>	5703.49 bbls
Average-	24,542 cs.(12oz.)	=>	
	1,239 cs.(32oz.)	=>	1901.16 bbls.

Note: Barrelage figures for June 24, 1992 are totals of 12oz. can, 12oz. bottle and 32oz. bottle case counts.

AIR TESTING RESULTS

Page 2

JUNE 25, 1992 BOTTLE FILLER ROOM VENTS

09:00-10:00-	5600 cs. (12oz.)	=>	
	1200 cs. (32oz.)	=>	522.57 bbls.
10:30-11:30-	5500 cs. (12oz.)	=>	
	1000 cs. (32oz.)	=>	495.96 bbls.
12:00-13:00-	5745 cs. (12oz.)	=>	
	1200 cs. (32oz.)	=>	533.09 bbls.
Total cs/bbls-	16,845 cs. (12oz.)	=>	
	3,400 cs. (32oz.)	=>	1551.63 bbls.
Average-	5615 cs. (12oz.)	=>	
	1133 cs. (12oz.)	=>	517.21 bbls.

JUNE 25, 1992 KEG #3 CO2 VENT

19:00-20:00-	0 kegs	=>	0 bbls.
20:30-21:30-	436 kegs	=>	218 bbls.
22:00-23:00-	385 kegs	=>	192.5 bbls.
Total kegs/bbls.-	821 kegs	=>	410.5 bbls.
Average-	274 kegs	=>	137 bbls.

Note: - Barrelage figures for Bottle Filler room vents are totals of 12oz. bottle and 32 oz. bottle case counts.
- All keg production during the above listed time periods is 1/2 bbls.

JUNE 26, 1992 CAN DE-FILL AIR VENTS

12:30-13:30-	80 gal.	=>	2.5 bbls.
14:00-15:00-	173 gal.	=>	5.58 bbls.
15:10-16:10-	522 gal.	=>	16.84 bbls.
Total gal/bbls.	775 gal.	=>	25 bbls.
Average-	258.3 gal.	=>	8.33 bbls.

Conversion factors for cases/kegs to barrels are as follows:

12oz. (cans or bottles)-	no. cases * .07258
32oz. (bottles) -	no. cases * .09677
Kegs -	no. kegs * .5
Gallons-	no. gal. / 31

Adolph Coors Company
GBL, Golden Beer Load
Rail Car Load Report

Date Mon 07-13-1992

ORDER:

Order # = 28538
Distributor = 470001
Brand = L

PERSONNEL:

Shift = N
Super = JTURECEK
Crew = TR/DR/MG/

SEALS:

Seal #1-4 = HZ111416, HZ111417, HZ111418, HZ111419

FILL DATA:

Fill # = 58
T/C # = CORX5083
Load Spot = E

Carbonation = 1.76
Specific grav = 0.99963
Turbidity = 0.100
Flavor(A,N,C) =

CO2 purity:

System # = 2
Start Date = 07-13-92
Start Time = 16:15:12
Stop Date = 07-13-92
Stop Time = 17:19:15

pre-CIP = 0.00
pre-fill = 0.00
fill = 99.94

Volume = 659.69
CO2 pressure = 8.56
CIP machine 1 = FAILED
CIP machine 2 = FAILED

AVG. : HIGH : LOW
Temperature= -1.49: -1.27: -1.60
Diss O2 = 26.04: 36.56: --

PROCESSING:

	ACTION	:	AV.TEMP	:	START	:	STOP	:	% CONC.
1	2 PHOSPHOR	:	39.473	:	13:37:01	:	13:58:02	:	2.30
2	3 DEOX2	:	10.014	:	14:11:03	:	14:34:04	:	20.00
3	7 BEER LOA	:	-1.486	:	16:15:12	:	17:19:15	:	6.73
4		:	0.000	:		:		:	0.00
5		:	0.000	:		:		:	0.00
6		:	0.000	:		:		:	0.00
7		:	0.000	:		:		:	0.00
8		:	0.000	:		:		:	0.00

COMMENTS:

Adolph Coors Company
GBL, Golden Beer Load
Rail Car Load Report

Date Mon 07-13-1992

ORDER:

Order # = 28539
Distributor = 470001
Brand = L

PERSONNEL:

Shift = N
Super = JTURECEK
Crew = TR/DR/MG/

SEALS:

Seal #1-4 = HZ111412, HZ111413, HZ111414, HZ111415

FILL DATA:

Fill # = 59
T/C # = CORX5246
Load Spot = F

Carbonation = 1.76
Specific grav = 0.99963
Turbidity = 0.100
Flavor(A,N,C) =

CO2 purity:
pre-CIP = 0.00
pre-fill = 0.00
fill = 99.91

System # = 2
Start Date = 07-13-92
Start Time = 16:15:12
Stop Date = 07-13-92
Stop Time = 17:20:20

Volume = 660.00
CO2 pressure = 8.68
CIP machine 1 = FAILED
CIP machine 2 = FAILED

	AVG. :	HIGH :	LOW
Temperature=	-1.49:	-1.27:	-1.60
Diss O2 =	26.01:	36.56:	--

PROCESSING:

	ACTION :	AV.TEMP :	START :	STOP :	% CONC.
1	2 PHOSPHOR :	39.473 :	13:37:01 :	13:58:02 :	2.30
2	3 DEOX2 :	10.014 :	14:11:04 :	14:34:04 :	20.00
3	7 BEER LOA :	-1.488 :	16:15:12 :	17:20:20 :	6.73
4	:	0.000 :	:	:	0.00
5	:	0.000 :	:	:	0.00
6	:	0.000 :	:	:	0.00
7	:	0.000 :	:	:	0.00
8	:	0.000 :	:	:	0.00

COMMENTS:

Adolph Coors Company
GBL, Golden Beer Load
Rail Car Load Report

Date Mon 07-13-1992

ORDER:

Order # = 28535
Distributor = 470001
Brand = L

PERSONNEL:

Shift = N
Super = JTURECEK
Crew = TR/DR/MG/

SEALS:

Seal #1-4 = HZ111400, HZ111401, HZ111402, HZ111403

FILL DATA:

Fill # = 51
T/C # = CORX5175
Load Spot = F

Carbonation = 1.76
Specific grav = 0.99963
Turbidity = 0.160
Flavor(A,N,C) =
CO2 purity:

System # = 2
Start Date = 07-13-92
Start Time = 11:11:30
Stop Date = 07-13-92
Stop Time = 12:15:38

pre-CIP = 0.00
pre-fill = 0.00
fill = 99.90

Volume = 659.59
CO2 pressure = 8.55
CIP machine 1 = FAILED
CIP machine 2 = FAILED

AVG. : HIGH : LOW
Temperature = -1.48: -1.17: -1.65
Diss O2 = 28.04: 39.57: --

PROCESSING:

	ACTION	:	AV.TEMP	:	START	:	STOP	:	% CONC.
1	2 PHOSPHOR	:	38.171	:	09:23:40	:	09:44:39	:	2.50
2	3 DEOX2	:	9.661	:	10:08:23	:	10:22:40	:	20.00
3	3 DEOX2	:	9.608	:	10:41:35	:	10:50:19	:	6.73
4	7 BEER LOA	:	-1.485	:	11:11:30	:	12:15:38	:	0.00
5		:	0.000	:		:		:	0.00
6		:	0.000	:		:		:	0.00
7		:	0.000	:		:		:	0.00
8		:	0.000	:		:		:	0.00

COMMENTS:

Adolph Coors Company
GBL, Golden Beer Load
Rail Car Load Report

Date Mon 07-13-1992

ORDER:

Order # = 28534
Distributor = 470001
Brand = L

PERSONNEL:

Shift = N
Super = JTURECEK
Crew = TR/DR/MG/

SEALS:

Seal #1-4 = HZ111396, HZ111397, HZ111398, HZ111399

FILL DATA:

Fill # = 50
T/C # = CORX5039
Load Spot = E

Carbonation = 1.76
Specific grav = 0.99963
Turbidity = 0.160
Flavor(A,N,C) =

CO2 purity:

pre-CIP = 0.00
pre-fill = 0.00
fill = 99.90

System # = 2
Start Date = 07-13-92
Start Time = 11:11:28
Stop Date = 07-13-92
Stop Time = 12:15:34

Volume = 659.69
CO2 pressure = 8.57
CIP machine 1 = FAILED
CIP machine 2 = FAILED

	AVG. :	HIGH :	LOW
Temperature=	-1.48:	-1.17:	-1.65
Diss O2 =	27.95:	39.57:	--

PROCESSING:

	ACTION :	AV.TEMP :	START :	STOP :	% CONC.
1	2 PHOSPHOR :	38.183 :	09:23:40 :	09:44:40 :	2.50
2	3 DEOX2 :	9.661 :	10:08:22 :	10:22:40 :	20.00
3	3 DEOX2 :	9.608 :	10:41:34 :	10:50:16 :	6.73
4	7 BEER LOA :	-1.485 :	11:11:28 :	12:15:34 :	0.00
5	:	0.000 :	:	:	0.00
6	:	0.000 :	:	:	0.00
7	:	0.000 :	:	:	0.00
8	:	0.000 :	:	:	0.00

COMMENTS:



Adolph Coors Company
Golden, Colorado

EVAPORATOR

C-3539

EAST DRYING PLANT

DATE 7-16-92

☐ NIGHTS

REL

☐ DAYS

GREEN

	AM 2	4	6	8	10	PM 12	2	4	6	8	10	12	TOTAL AVG.
D RATE	72	72	72	72	72	72	72	72					
TOTALIZER (CIRCLE FINAL)	153	270	403	537	672	805	939	1074	1221				1221
TRANSFER SOLIDS / PH	190	270			9.5								9.90 / 5.72
TRANSFER TANK NO.	5-2				9C-6	9C-6	9C-6	9C-6					
NORTH TANK LEVEL	36	96	84	50	180	94	80	54					
STEAM VALVE / TEMP	42	42	42	42	42	42	42	42					
PCV-215-VALVE	40	40	40	40	40	40	40	40					
HT HEATER TEMP	38	138	138	154	151	152	159	162					
COND. VACUUM	20.1	19.8	20.0	16.5	15.8	15.0	15.2	15.6					
COND. VALVE	0	0	0	0	0	0	0	0					
QL. NO. STEAM TEMP	196	197	198	199	193	196	196	197					
ASH VESSEL OVERHEAT TEMP	119	121	121	134	136	129	129	140					
NO. 3 SEPARATOR TEMP	127	130	129	149	152	157	156	156					
12 CONDENSOR VACUUM	-20.0	-20.0	-20.0	-20.0	-19.0	-19.0	-18.5	-19.0					
11 CONDENSOR VACUUM	-20.0	-20.0	-20.0	-15.0	-13.0	-12.5	-12.0	-13.5					
COOLING WATER IN NO. 2	55	55	53	52	52	55	54	54					
COOLING WATER OUT NO. 2	57	56	55	55	54	55	57	58					
COOLING WATER OUT NO. 1	69	70	69	62	62	62	64	66					
NO. 2 A CAL. SEP. TEMP / VACUUM	152	152	152	152	152	152	152	152					
2B CAL. SEP. TEMP / VACUUM	152	152	152	152	152	152	152	152					
NO. 1 CAL. SEP. TEMP / VACUUM	170	170	170	170	170	170	170	170					
OUTLET SOLIDS	31.70	26.77	29.23	24.94	18.69	22.13	26.11	26.67					25.78
FILTER ON LINE, WEST		CLEAN			✓			CLEAN					
FILTER ON LINE, EAST		✓			CLEAN			✓					
1E/FILTER CLEANED		2.2			9.2			3.2					
UP-TIME REPORT	Mid- 2 am	2 am- 4 am	4 am- 6 am	6 am- 8 am	8 am- 10 am	10 am- Noon	Noon- 2 pm	2 pm- 4 pm	4 pm- 6 pm	6 pm- 8 pm	8 pm- 10 pm	10 pm- Mid	TOTAL TIME HOURS
ART/STOP TIMES		5.0	1.3		8.0			6.0	8.0				
RUNNING SOUTH TANK, MIN.	120	60		90			15	60	120				775
RUNNING NORTH TANK, MIN.		60	120	30	120	120	105	60					10.25
RUNNING COLD LOOP, MIN.													
RUNNING ON WATER, MIN.									120				2.0
COND. YEAST to C-9													
DOWNTIME REPORT													
DOWNTIME FOR STANDARD CIP										120	120		4.0
DOWNTIME FOR EXTENDED CIP													
DOWNTIME FOR MAINTENANCE													
DOWNTIME (SEE DRYER REPORT)													

OTHER

YEAST DRYING PLANT

DATE 7-20-93

☐ NIGHTS 2

☐ DAYS TERRY...

[illegible]

CAE Source Testing

CAE engineers are professional experts in air pollution emission measurements. They possess an in-depth understanding of both the emission sources as well as the control equipment being evaluated. Our engineers select the significant variables to be measured during a test program in order to provide the most meaningful data. CAE can help clients develop a plan for evaluating and controlling emissions to meet legislative standards. CAE utilizes the most appropriate EPA, ASME or NIOSH method depending upon situational requirements.

These services include:

- ☐ Compliance planning and status determination
- ☐ Pollution control device performance evaluation
- ☐ Emission inventories (O_2 , CO , CO_2 , SO_2 , SO_3 , NO_x , multi-metals, particulate)
- ☐ Visual emissions monitoring
- ☐ Velocity and temperature traversing
- ☐ CEMS PST audits
- ☐ In situ resistivity and particle sizing measurements
- ☐ Total hydrocarbon determination

CAE Combustion

Because of the regulatory and operational complexity of incinerators, CAE has developed this specialty testing department. This group provides a wide variety of engineering consulting services for municipal incinerators, hospital waste incinerators and RCRA/TSCA incinerators. CAE is highly experienced in all phases of compliance testing for combustion systems from development of the sampling and analytical matrix to performance of all data reduction, validation and reporting.

The combustion group provides engineering consulting services for:

- ☐ Trial burn assistance
- ☐ DRE determination
- ☐ Municipal refuse incinerator testing
- ☐ Boiler efficiency studies
- ☐ HVT sampling
- ☐ Continuous emission monitoring consulting
- ☐ Design calculations
- ☐ Air pollution control permits
- ☐ Energy recovery design
- ☐ Multi-metals sampling
- ☐ Volatile/semi-volatile organics
- ☐ RCRA/TSCA incinerator testing
- ☐ Air toxic assessments
- ☐ Hospital waste incineration

CAE Analytical Services

CAE's in-house laboratory provides technically accurate and timely chemical analysis. We can perform analyses for a variety of organics and inorganics including NO_x , SO/SO_2 , H_2S , VOCs and chlorides. Our comprehensive quality control program guarantees the accuracy of any analysis. CAE Analytical prides itself on providing clients with the most modern, accurate and cost-effective sample preparation and analysis available. We offer a full range of qualitative and quantitative analytical services including:

- ☐ Air quality
- ☐ Water quality
- ☐ Toxic and hazardous waste identification
- ☐ Occupational safety and health

The staff uses a variety of instrumental and wet chemical methods including:

- ☐ Chemical spectroscopy
- ☐ Gas chromatography of air, liquids, soil and water samples
- ☐ Atomic absorption spectroscopy of water soluble analytes
- ☐ EPA Method 25 analysis

CAE Mobile Laboratories

CAE has developed mobile analytical laboratories in response to an increasing customer demand for faster turnaround of test results. CAE's mobile laboratories are equipped with state-of-the-art instrumentation, and are staffed with experienced chemists. On-site analysis also results in significant reduction in analytical costs.

Our services include:

- ☐ Portable gas chromatography
- ☐ Identification and characterization of VOCs
- ☐ Analysis of unstable compounds
- ☐ Soil and water screening
- ☐ Total reduced sulfur (TRS) characterization and EPA Methods 15 and 16
- ☐ Ambient emissions testing for OSHA and NIOSH compliance
- ☐ Well monitoring sample sampling
- ☐ Fugitive emissions

CAE Diagnostic Services

CAE Diagnostic Services offers performance diagnosis and troubleshooting services for electrostatic precipitators and flow control of directing devices. This group provides computer modeling, laboratory resistivity measurements, physical flow modeling, field testing and particulate characterization.

Computer modeling applications include resistivity, precipitator performance and gas flow. Three-dimensional scale models of pollution control equipment, system ductwork or stacks can determine the gas flow distribution, pressure drop and proper sizing for overall system efficiency.

Furthermore, the Diagnostic department performs the following:

- ☐ Inspection and evaluation of precipitator characteristics
- ☐ Laboratory resistivity studies
- ☐ 3-D gas flow modeling
- ☐ Particulate characterization: resistivity, size, density, chemistry
- ☐ Field flow measurement
- ☐ ESP evaluation and consulting
- ☐ Selection of coats
- ☐ Fluid dynamics

CAE Express

CAE Express provides emergency equipment sales. Delivery is guaranteed within 24 hours for:

- ☐ Source sampling equipment
- ☐ Source sampling supplies
- ☐ CEM system hardware

CAE Instrument Rental

CAE Instrument Rental offers a diversified line of gas monitors of gas monitors for both source and ambient air applications including O₂, CO₂, CO, NO_x, SO₂ and THC. A variety of industrial hygiene and personal survey tools are available as well as data acquisition systems, calibration materials and sampling supplies.

Our equipment includes:

- ☐ Source gas monitors
- ☐ Ambient air monitors
- ☐ Source gas sampling equipment
- ☐ Industrial hygiene tools
- ☐ Field screening equipment
- ☐ Calibration materials

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CAE Departments

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CAE Combustion
CAE Diagnostic
CAE Europe
CAE Express
CAE Instrument Rental
CAE Seminars
CAE Source Testing
CAE VOC Services

