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**Title: Results of the October 25 & 26, 1995
Air Emission Engineering Tests of Line
1 At The Louisiana-Pacific OSB Plant
in Hayward, Wisconsin**

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November 1995

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**RESULTS OF THE OCTOBER 25 & 26, 1995
AIR EMISSION ENGINEERING TESTS
OF LINE 1 AT THE LOUISIANA PACIFIC
OSB PLANT IN HAYWARD, WISCONSIN**

Submitted to:

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Report Number 5-6731
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1 INTRODUCTION

On October 25 & 26, 1995 Interpoll Laboratories personnel conducted air emission engineering tests on the following sources at the Louisiana Pacific Corporation (LP) OSB Plant located in Hayward, Wisconsin.

Source	Parameters
Line 1 Press RTO Inlet	PM,NO _x ,CO
Line 1 Press RTO Stack	PM,NO _x ,CO
Line 1 Dryer RTO Inlet	PM,NO _x ,CO,CH ₂ O,Benzene
Line 1 Dryer RTO Stack	PM,NO _x ,CO,CH ₂ O,Benzene

On-site testing was performed by Ed Trowbridge, Duane Van Hoever, Scott Fjelsta, Steve Kelker, and Jim Lorenz. Coordination between testing activities and plant operation was provided by Keith Seelig of LP. The tests were not witnessed by a member of the Wisconsin Department of Natural Resources.

The important results of the test are summarized in Section 2. Detailed results are presented in Section 3. Field data and all other supporting information are presented in the appendices.

2 SUMMARY AND DISCUSSION

The results of the air emission compliance tests are summarized in Tables 1 - 9. An overview of the results is presented in the Table below:

<u>PARAMETER</u>	<u>MEASURED</u>
<u>Line 1 Press RTO</u>	
<u>Inlet</u>	
Particulate (Dry + Wet Catch)	
..... (GR/DSCF)	0.0029
..... (LB/HR)	1.7
Oxides of Nitrogen	
..... (ppm,d)	≤ 3
..... (LB/HR)	≤ 1.3
Carbon Monoxide	
..... (ppm,d)	< 1
..... (LB/HR)	< 0.30
<u>Stack</u>	
Particulate (Dry + Wet Catch)	
..... (GR/DSCF)	0.0034
..... (LB/HR)	2.2
Oxides of Nitrogen	
..... (ppm,d)	18
..... (LB/HR)	9.2
Carbon Monoxide	
..... (ppm,d)	8
..... (LB/HR)	2.7
PM Removal Efficiency	(%) N/A
CO Removal Efficiency	(%) N/A

PARAMETER	MEASURED
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Line 1 Dryer RTO

Inlet

Particulate (Dry + Wet Catch)	
..... (GR/DSCF)	0.023
..... (LB/HR)	11.9
Oxides of Nitrogen	
..... (ppm,d)	11
..... (LB/HR)	4.6
Carbon Monoxide	
..... (ppm,d)	540
..... (LB/HR)	144
Formaldehyde	
..... (ppm,d)	36
..... (LB/HR)	10.3
Benzene	
..... (ppm,d)	0.67
..... (LB/HR)	0.49

Stack

Particulate (Dry + Wet Catch)	
..... (GR/DSCF)	0.011
..... (LB/HR)	6.5
Oxides of Nitrogen	
..... (ppm,d)	≤ 13
..... (LB/HR)	≤ 6.5
Carbon Monoxide	
..... (ppm,d)	70
..... (LB/HR)	22
Formaldehyde	
..... (ppm,d)	3.0
..... (LB/HR)	1.02
Methane	
..... (ppm,d)	< 2
Benzene	
..... (ppm,d)	0.028
..... (LB/HR)	0.024
PM Removal Efficiency	45
CO Removal Efficiency	85
CH ₂ O Removal Efficiency	90
Benzene Removal Efficiency	95

No difficulties were encountered in the field by Interpoll Labs or in the laboratory evaluation of the samples which were conducted by Interpoll Labs. On the basis of these facts and a complete review of the data and results, it is our opinion that the results reported herein are accurate and closely reflect the actual values which existed at the time the test was performed.

Table 1a Summary of the Results of the October 25, 1995 Particulate Emission Engineering Test of the Line 1 Press RTO Inlet at the Louisiana Pacific Plant Located in Hayward, Wisconsin.

ITEM	Run 1	Run 2	Run 3
Date of test	10-25-95	10-25-95	10-25-95
Time runs were done (HRS)	845/ 953	1030/1207	1250/1402
Process rate			
Volumetric flow actual (ACFM) standard (DSCFM)	80291 69630	79853 69185	80047 68883
Gas temperature (DEG-F)	109	109	111
Moisture content (%V/V)	1.57	1.58	1.92
Gas composition (%V/V, dry) carbon dioxide oxygen nitrogen	0.03 20.90 79.07	0.03 20.90 79.07	0.03 20.90 79.07
Isokinetic variation (%)	99.5	99.8	100.2
Particulate concentration actual (GR/ACF) standard (GR/DSCF)	.002692 .003106	.002069 .002389	.002782 .003235
Part. emission rate (LB/HR)	1.85	1.42	1.91

Note: Dry + Organic/Inorganic Wet Catch

Table 1b Summary of the Results of the October 25, 1995 Particulate Emission Engineering Test of the Line 1 Press RTO Inlet at the Louisiana Pacific Plant Located in Hayward, Wisconsin.

ITEM	Run 1	Run 2	Run 3
Date of test	10-25-95	10-25-95	10-25-95
Time runs were done (HRS)	845/ 953	1030/1207	1250/1402
Process rate			
Volumetric flow actual (ACFM)	80291	79853	80047
standard (DSCFM)	69630	69185	68883
Gas temperature (DEG-F)	109	109	111
Moisture content (%V/V)	1.57	1.58	1.92
Gas composition (%V/V, dry)			
carbon dioxide	0.03	0.03	0.03
oxygen	20.90	20.90	20.90
nitrogen	79.07	79.07	79.07
Isokinetic variation (%)	99.5	99.8	100.2
Particulate concentration			
actual (GR/ACF)	.001183	.001060	.000577
standard (GR/DSCF)	.001364	.001223	.000670
Part. emission rate (LB/HR)	0.814	0.726	0.396

Note: Dry Catch Only

Table 2a Summary of the Results of the October 25, 1995 Particulate Emission Engineering Test of the Line 1 Press RTO Stack at the Louisiana Pacific Plant in Hayward, Wisconsin.

ITEM	Run 1	Run 2	Run 3
Date of test	10-25-95	10-25-95	10-25-95
Time runs were done (HRS)	845/ 953	1030/1202	1250/1357
Process rate			
Volumetric flow actual (ACFM)	102119	104162	103526
standard (DSCFM)	73226	73936	72918
Gas temperature (DEG-F)	236	238	241
Moisture content (%V/V)	1.59	2.31	2.72
Gas composition (%V/V, dry)			
carbon dioxide	0.20	0.20	0.20
oxygen	20.70	20.70	20.70
nitrogen	79.10	79.10	79.10
Isokinetic variation (%)	98.7	100.1	100.0
Particulate concentration			
actual (GR/ACF)	.003546	.002286	.001519
standard (GR/DSCF)	.004947	.003221	.002158
Part. emission rate (LB/HR)	3.11	2.04	1.35

Note: Dry + Organic/Inorganic Wet Catch

Table 2b Summary of the Results of the October 25, 1995 Particulate Emission Engineering Test of the Line 1 Press RTO Stack at the Louisiana Pacific Plant in Hayward, Wisconsin.

ITEM	Run 1	Run 2	Run 3
Date of test	10-25-95	10-25-95	10-25-95
Time runs were done (HRS)	845/ 953	1030/1202	1250/1357
Process rate			
Volumetric flow actual (ACFM) standard (DSCFM)	102119 73226	104162 73936	103526 72918
Gas temperature (DEG-F)	236	238	241
Moisture content (%V/V)	1.59	2.31	2.72
Gas composition (%V/V, dry) carbon dioxide oxygen nitrogen	0.20 20.70 79.10	0.20 20.70 79.10	0.20 20.70 79.10
Isokinetic variation (%)	98.7	100.1	100.0
Particulate concentration actual (GR/ACF) standard (GR/DSCF)	.002553 .003562	.001829 .002577	.001082 .001537
Part. emission rate (LB/HR)	2.24	1.63	0.960

Note: Dry Catch Only

Table 3a Summary of the Results of the October 26, 1995 Particulate Emission Engineering Test of the Line 1 Dryer RTO Inlet at the Louisiana Pacific Plant in Hayward, Wisconsin.

ITEM	Run 1	Run 2	Run
Date of test	10-26-95	10-26-95	10-26-95
Time runs were done (HRS)	1618/1723	1755/1858	1930/2101
Process rate			
Volumetric flow actual (ACFM) standard (DSCFM)	98463 61217	97462 58446	98793 61812
Gas temperature (DEG-F)	160	159	157
Moisture content (%V/V)	23.30	26.05	23.12
Gas composition (%V/V, dry) carbon dioxide oxygen nitrogen	3.40 17.20 79.40	3.40 17.20 79.40	3.40 17.20 79.40
Isokinetic variation (%)	99.2	102.4	99.1
Particulate concentration actual (GR/ACF) standard (GR/DSCF)	.0129 .0207	.0166 .0276	.0131 .0209
Part. emission rate (LB/HR)	10.89	13.85	11.10

Note: Dry + Organic/Inorganic Wet Catch

Table 3b Summary of the Results of the October 26, 1995 Particulate Emission Engineering Test of the Line 1 Dryer RTO Inlet at the Louisiana Pacific Plant in Hayward, Wisconsin.

ITEM	Run 1	Run 2	Run
Date of test	10-26-95	10-26-95	10-26-95
Time runs were done (HRS)	1618/1723	1755/1858	1930/2101
Process rate			
Volumetric flow actual (ACFM)	98463	97462	98793
standard (DSCFM)	61217	58446	61812
Gas temperature (DEG-F)	160	159	157
Moisture content (%V/V)	23.30	26.05	23.12
Gas composition (%V/V, dry)			
carbon dioxide	3.40	3.40	3.40
oxygen	17.20	17.20	17.20
nitrogen	79.40	79.40	79.40
Isokinetic variation (%)	99.2	102.4	99.1
Particulate concentration			
actual (GR/ACF)	.00129	.00179	.00355
standard (GR/DSCF)	.00208	.00299	.00567
Part. emission rate (LB/HR)	1.09	1.50	3.01

Note: Dry Catch Only

Table 4a Summary of the Results of the October 26, 1995 Particulate Emission Engineering Test of the Line 1 Dryer RTO Stack at the Louisiana Pacific Plant in Hayward, Wisconsin.

ITEM	Run 1	Run 2	Run
Date of test	10-26-95	10-26-95	10-26-95
Time runs were done (HRS)	1620/1725	1755/1900	1930/2025
Volumetric flow actual (ACFM) standard (DSCFM)	128941 68681	129101 68394	130685 69138
Gas temperature (DEG-F)	264	263	261
Moisture content (%V/V)	23.35	23.89	24.13
Gas composition (%V/V, dry) carbon dioxide oxygen nitrogen	3.50 17.00 79.50	3.70 16.80 79.50	3.70 16.90 79.40
Isokinetic variation (%)	101.2	100.9	101.6
Particulate concentration actual (GR/ACF) standard (GR/DSCF)	.00742 .0139	.00558 .0105	.00450 .00851
Part. emission rate (LB/HR)	8.21	6.18	5.05

Note: Dry + Organic/Inorganic Wet Catch

Table 4b Summary of the Results of the October 26, 1995 Particulate Emission Engineering Test of the Line 1 Dryer RTO Stack at the Louisiana Pacific Plant in Hayward, Wisconsin.

ITEM	Run 1	Run 2	Run
Date of test	10-26-95	10-26-95	10-26-95
Time runs were done (HRS)	1620/1725	1755/1900	1930/2025
Volumetric flow actual standard (ACFM) (DSCFM)	128941 68681	129101 68394	130685 69138
Gas temperature (DEG-F)	264	263	261
Moisture content (%V/V)	23.35	23.89	24.13
Gas composition (%V/V, dry) carbon dioxide oxygen nitrogen	3.50 17.00 79.50	3.70 16.80 79.50	3.70 16.90 79.40
Isokinetic variation (%)	101.2	100.9	101.6
Particulate concentration actual standard (GR/ACF) (GR/DSCF)	.00519 .00975	.00262 .00495	.00273 .00516
Part. emission rate (LB/HR)	5.74	2.90	3.06

Note: Dry Catch Only

Table 5. Summary of the Results of the October 25 & 26, 1995 **Particulate Removal Efficiency Tests** at the Louisiana Pacific Corporation Plant in Hayward, Wisconsin.

				Removal
	Time	PM Emission Rate (LB/HR)		Efficiency
Date	(HRS)	(Inlet)	(Stack)	(%)
(Line 1 PRESS RTO)				
10-25-95	0845-0953	1.9	3.1	N/A
10-25-95	1030-1207	1.4	2.0	N/A
10-25-95	1250-1402	1.9	1.4	26
Average		1.7	2.2	N/A
(Line 1 DRYER RTO)				
10-25-95	1618-1723	10.9	8.2	25
10-25-95	1755-1900	13.9	6.2	55
10-25-95	1930-2025	11.1	5.1	54
Average		12.0	6.5	45

Table 6. Summary of the Results of the October 25 & 26, 1995 **Oxides of Nitrogen** Emission Engineering Tests at the Louisiana Pacific OSB Plant in Hayward, Wisconsin.

Date	Time (HRS)	Concentration (ppm,d)	Emission Rate (LB/HR)
Line 1 PRESS RTO Inlet			
10-25-95	0845-0953	< 2	< 1.2
10-25-95	1030-1207	≤ 3	≤ 1.3
10-25-95	1250-1402	≤ 3	≤ 1.4
Avg		≤ 3	≤ 1.3
Line 1 PRESS RTO Stack			
10-25-95	0845-0953	19	9.7
10-25-95	1030-1202	11	5.9
10-25-95	1250-1357	23	12.0
Avg		18	9.2
Line 1 DRYER RTO Inlet			
10-26-95	1618-1723	9	3.6
10-26-95	1755-1858	10	4.0
10-26-95	1930-2101	14	6.2
Avg		11	4.6
Line 1 DRYER RTO Stack			
10-26-95	1620-1725	≤ 9	≤ 4.5
10-26-95	1755-1900	16	7.7
10-26-95	1930-2025	15	7.3
Avg		≤ 13	≤ 6.5

Table 7. Summary of the Results of the October 25 & 26, 1995 **Carbon Monoxide** Emission Engineering Tests at the Louisiana Pacific OSB Plant in Hayward, Wisconsin.

Date	Time (HRS)	Concentration (ppm,d)	Emission Rate (LB/HR)
Line 1 PRESS RTO Inlet			
10-25-95	0845-0953	< 1	< 0.30
10-25-95	1030-1202	< 1	< 0.30
10-25-95	1250-1357	< 1	< 0.30
Avg		< 1	< 0.30
Line 1 PRESS RTO Stack			
10-25-95	0845-0953	8	2.6
10-25-95	1030-1202	8	2.6
10-25-95	1250-1357	9	2.9
Avg		8	2.7
Line 1 DRYER RTO Inlet			
10-26-95	0900-1023	555	148
10-26-95	1200-1305	431	117
10-26-95	1420-1524	633	166
Avg		540	144
Line 1 DRYER RTO Stack			
10-26-95	0900-1025	114	35
10-26-95	1200-1306	44	14
10-26-95	1420-1526	53	16
Avg		70	22

Table 8. Summary of the Results of the October 26, 1995 **Formaldehyde** Emission Engineering Tests at the Louisiana Pacific OSB Plant in Hayward, Wisconsin.

	Time	Concentration	Emission Rate
Date	(HRS)	(ppm,d)	(LB/HR)
Line 1 DRYER RTO Inlet			
10-26-95	0900-1023	35	10.1
10-26-95	1200-1305	32	9.4
10-26-95	1420-1524	41	11.4
Avg		36	10.3
Line 1 DRYER RTO Stack			
10-26-95	0900-1025	2.9	0.98
10-26-95	1200-1306	2.5	0.86
10-26-95	1420-1526	3.7	1.21
Avg		3.0	1.02

Table 9. Summary of the Results of the October 26, 1995 **Benzene** Emission Engineering Tests at the Louisiana Pacific OSB Plant in Hayward, Wisconsin.

Date	Time (HRS)	Concentration (ppm,d)	Emission Rate (LB/HR)
Line 1 DRYER RTO Inlet			
10-26-95	0920-1024	0.83	0.62
10-26-95	1200-1303	0.33	0.25
10-26-95	1340-1442	0.84	0.61
Avg		0.67	0.49
Line 1 DRYER RTO Stack			
10-26-95	0920-1027	0.035	0.031
10-26-95	1200-1303	0.015	0.013
10-26-95	1340-1442	0.034	0.028
Avg		0.028	0.024

3 RESULTS

The results of all field and laboratory evaluations are presented in this section. Gas composition (orsat and moisture) are presented first followed by the computer printout of the particulate, oxides of nitrogen, carbon monoxide, formaldehyde, and benzene results. Preliminary measurements including test port locations are given in the appendices.

The results have been calculated on a personal computer using programs written in Extended BASIC specifically for source testing calculations. EPA-published equations have been used as the basis of the calculation techniques in these programs. The emission rates have been calculated using the product of the concentration times flow method.

3.1 Results of Orsat and Moisture Determinations

Test No. 1
Line 1 Press RTO Inlet

Results of Orsat & Moisture Analyses-----Methods 3 & 4(%v/v)

Date of run	Run 1 10-25-95	Run 2 10-25-95	Run 3 10-25-95
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Dry basis (orsat)

carbon dioxide.....	0.03	0.03	0.03
oxygen.....	20.90	20.90	20.90
nitrogen.....	79.07	79.07	79.07

Wet basis (orsat)

carbon dioxide.....	0.03	0.03	0.03
oxygen.....	20.57	20.57	20.50
nitrogen.....	77.83	77.82	77.55
water vapor.....	1.57	1.58	1.92
Dry molecular weight.....	28.84	28.84	28.84
Wet molecular weight.....	28.67	28.67	28.63
Specific gravity.....	0.990	0.990	0.989
Water mass flow.....(LB/HR)	3118	3109	3785

Test No. 1
Line 1 Press RTO Stack

Results of Orsat & Moisture Analyses-----Methods 3 & 4(%v/v)

Date of run	Run 1 10-25-95	Run 2 10-25-95	Run 3 10-25-95
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Dry basis (orsat)

carbon dioxide.....	0.20	0.20	0.20
oxygen.....	20.70	20.70	20.70
nitrogen.....	79.10	79.10	79.10

Wet basis (orsat)

carbon dioxide.....	0.20	0.20	0.19
oxygen.....	20.37	20.22	20.14
nitrogen.....	77.84	77.27	76.95
water vapor.....	1.59	2.31	2.72
Dry molecular weight.....	28.86	28.86	28.86
Wet molecular weight.....	28.69	28.61	28.56
Specific gravity.....	0.991	0.988	0.987
Water mass flow.....(LB/HR)	3312	4900	5722

FO	1.000	1.000	1.000
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Test No. 2
Line 1 Dryer RTO Inlet

Results of Orsat & Moisture Analyses-----Methods 3 & 4(%v/v)

Date of run	Run 1 10-26-95	Run 2 10-26-95	Run 3 10-26-95
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Dry basis (orsat)

carbon dioxide.....	3.40	3.40	3.50
oxygen.....	17.50	17.50	17.40
nitrogen.....	79.10	79.10	79.10

Wet basis (orsat)

carbon dioxide.....	2.63	2.65	2.65
oxygen.....	13.52	13.64	13.18
nitrogen.....	61.10	61.65	59.93
water vapor.....	22.75	22.06	24.23
Dry molecular weight.....	29.24	29.24	29.26
Wet molecular weight.....	26.69	26.76	26.53
Specific gravity.....	0.922	0.924	0.916
Water mass flow.....(LB/HR)	0.00	0.00	0.00

FO	1.000	1.000	1.000
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Test No. 2
Line 1 Dryer RT0 Stack

Results of Orsat & Moisture Analyses-----Methods 3 & 4(%v/v)

	Run 1	Run 2	Run 3
Date of run	10-26-95	10-26-95	10-26-95

Dry basis (orsat)

carbon dioxide.....	3.60	3.30	3.80
oxygen.....	17.10	17.40	16.90
nitrogen.....	79.30	79.30	79.30

Wet basis (orsat)

carbon dioxide.....	2.83	2.59	2.92
oxygen.....	13.45	13.67	13.00
nitrogen.....	62.39	62.29	61.00
water vapor.....	21.33	21.46	23.08
Dry molecular weight.....	29.26	29.22	29.28
Wet molecular weight.....	26.86	26.82	26.68
Specific gravity.....	0.928	0.926	0.922
Water mass flow.....(LB/HR)	0.00	0.00	0.00

FO	1.056	1.061	1.053
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Test No. 3
Line 1 Dryer RTO Inlet

Results of Orsat & Moisture Analyses-----Methods 3 & 4(%v/v)

	Run 1	Run 2	Run 3
Date of run	10-26-95	10-26-95	10-26-95

Dry basis (orsat)

carbon dioxide.....	3.40	3.40	3.40
oxygen.....	17.20	17.20	17.20
carbon monoxide.....	0.00	0.00	0.00
nitrogen.....	79.40	79.40	79.40

Wet basis (orsat)

carbon dioxide.....	2.61	2.51	2.61
oxygen.....	13.19	12.72	13.22
carbon monoxide.....	0.00	0.00	0.00
nitrogen.....	60.90	58.71	61.05
water vapor.....	23.30	26.05	23.12

Dry molecular weight.....	29.23	29.23	29.23
Wet molecular weight.....	26.61	26.31	26.64
Specific gravity.....	0.919	0.909	0.920
Water mass flow.....(LB/HR)	52172	57757	52129

FO	1.088	1.088	1.088
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Test No. 3
Line 1 Dryer RTO Stack

Results of Orsat & Moisture Analyses-----Methods 3 & 4(%v/v)

Date of run	Run 1 10-26-95	Run 2 10-26-95	Run 3 10-26-95
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Dry basis (orsat)

carbon dioxide.....	3.50	3.70	3.70
oxygen.....	17.00	16.80	16.90
carbon monoxide.....	0.00	0.00	0.00
nitrogen.....	79.50	79.50	79.40

Wet basis (orsat)

carbon dioxide.....	2.68	2.82	2.81
oxygen.....	13.03	12.79	12.82
carbon monoxide.....	0.00	0.00	0.00
nitrogen.....	60.94	60.51	60.24
water vapor.....	23.35	23.89	24.13

Dry molecular weight.....	29.24	29.26	29.27
Wet molecular weight.....	26.62	26.57	26.55
Specific gravity.....	0.919	0.918	0.917
Water mass flow.....(LB/HR)	58693	60203	61666

FO	1.114	1.108	1.081
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3.2 Results of Particulate Determinations

Test No. 1
Line 1 Press RTO Inlet

Results of Particulate Loading Determinations-----Method 5

	Run 1 10-25-95	Run 2 10-25-95	Run 3 10-25-95
Date of run			
Time run start/end.....(HRS)	845/ 953	1030/1207	1250/1402
Static pressure.....(IN.WC)	-5.20	-5.20	-5.20
Cross sectional area (SQ.FT)	15.39	15.39	15.39
Pitot tube coefficient.....	.840	.840	.840
Water in sample gas			
condenser.....(ML)	0.0	0.0	0.0
impingers.....(GRAMS)	0.0	4.0	4.0
desiccant.....(GRAMS)	18.0	14.0	18.0
total.....(GRAMS)	18.0	18.0	22.0
Total particulate material..			
.....collected(grams)	0.0107	0.0082	0.0111
Gas meter coefficient.....	0.9934	0.9934	0.9934
Barometric pressure..(IN.HG)	28.77	28.77	28.77
Avg. orif.pres.drop..(IN.WC)	2.50	2.51	2.55
Avg. gas meter temp..(DEF-F)	52.6	58.4	66.9
Volume through gas meter....			
at meter conditions...(CF)	53.71	54.12	54.98
standard conditions.(DSCF)	53.16	52.97	52.95
Total sampling time....(MIN)	60.00	60.00	60.00
Nozzle diameter.....(IN)	.190	.190	.190
Avg.stack gas temp ..(DEG-F)	109	109	111
Volumetric flow rate.....			
actual.....(ACFM)	80291	79853	80047
dry standard.....(DSCFM)	69630	69185	68883
Isokinetic variation.....(%)	99.5	99.8	100.2
Particulate concentration...			
actual.....(GR/ACF)	0.00269	0.00207	0.00278
dry standard.....(GR/DSCF)	0.00311	0.00239	0.00323
Particle mass rate...(LB/HR)	1.853	1.416	1.910

Test No. 1
Line 1 Press RTO Stack

Results of Particulate Loading Determinations-----Method 5

	Run 1 10-25-95	Run 2 10-25-95	Run 3 10-25-95
Date of run			
Time run start/end.....(HRS)	845/ 953	1030/1202	1250/1357
Static pressure.....(IN.WC)	-0.31	-0.31	-0.31
Cross sectional area (SQ.FT)	31.09	31.09	31.09
Pitot tube coefficient.....	.840	.840	.840
Water in sample gas			
condenser.....(ML)	0.0	0.0	0.0
impingers.....(GRAMS)	5.0	8.0	7.0
desiccant.....(GRAMS)	11.0	16.0	21.0
total.....(GRAMS)	16.0	24.0	28.0
Total particulate material..			
.....collected(grams)	0.0150	0.0100	0.0066
Gas meter coefficient.....	1.0023	1.0023	1.0023
Barometric pressure..(IN.HG)	28.77	28.77	28.77
Avg. orif.pres.drop..(IN.WC)	1.95	2.06	2.00
Avg. gas meter temp..(DEF-F)	65.6	73.8	73.0
Volume through gas meter....			
at meter conditions...(CF)	48.10	50.00	49.20
standard conditions.(DSCF)	46.78	47.90	47.19
Total sampling time....(MIN)	60.00	60.00	60.00
Nozzle diameter.....(IN)	.248	.248	.248
Avg.stack gas temp ..(DEG-F)	236	238	241
Volumetric flow rate.....			
actual.....(ACFM)	102119	104162	103526
dry standard.....(DSCFM)	73226	73936	72918
Isokinetic variation.....(%)	98.7	100.1	100.0
Particulate concentration...			
actual.....(GR/ACF)	0.00355	0.00229	0.00152
dry standard.....(GR/DSCF)	0.00495	0.00322	0.00216
Particle mass rate...(LB/HR)	3.105	2.042	1.349

Test No. 3
Line 1 Dryer RTO Inlet

Results of Particulate Loading Determinations-----Method 5

	Run 1 10-26-95	Run 2 10-26-95	Run 3 10-26-95
Date of run			
Time run start/end.....(HRS)	1618/1723	1755/1858	1930/2101
Static pressure.....(IN.WC)	-1.00	-1.00	-1.00
Cross sectional area (SQ.FT)	23.58	23.58	23.58
Pitot tube coefficient.....	.840	.840	.840
Water in sample gas			
condenser.....(ML)	0.0	0.0	0.0
impingers.....(GRAMS)	189.0	204.0	154.0
desiccant.....(GRAMS)	7.0	20.0	9.0
total.....(GRAMS)	196.0	224.0	163.0
Total particulate material..			
.....collected (grams)	0.0409	0.0537	0.0347
Gas meter coefficient.....	0.9934	0.9934	0.9934
Barometric pressure..(IN.HG)	28.54	28.54	28.54
Avg. orif.pres.drop..(IN.WC)	0.85	0.83	0.86
Avg. gas meter temp..(DEF-F)	71.1	71.3	70.2
Volume through gas meter....			
at meter conditions...(CF)	32.23	31.78	27.04
standard conditions.(DSCF)	30.42	29.98	25.56
Total sampling time....(MIN)	60.00	60.00	50.00
Nozzle diameter.....(IN)	.190	.190	.190
Avg.stack gas temp ..(DEG-F)	160	159	157
Volumetric flow rate.....			
actual.....(ACFM)	98463	97462	98793
dry standard.....(DSCFM)	61217	58446	61812
Isokinetic variation.....(%)	99.2	102.4	99.1
Particulate concentration...			
actual.....(GR/ACF)	0.01289	0.01657	0.01310
dry standard.....(GR/DSCF)	0.02075	0.02764	0.02095
Particle mass rate...(LB/HR)	10.89	13.85	11.10

Test No. 3
Line 1 Dryer RTO Stack

Results of Particulate Loading Determinations-----Method 5

Date of run	Run 1 10-26-95	Run 2 10-26-95	Run 3 10-26-95
Time run start/end.....(HRS)	1620/1725	1755/1900	1930/2025
Static pressure.....(IN.WC)	-0.53	-0.53	-0.53
Cross sectional area (SQ.FT)	36.23	36.23	36.23
Pitot tube coefficient.....	.840	.840	.840
Water in sample gas			
condenser.....(ML)	0.0	0.0	0.0
impingers.....(GRAMS)	256.0	261.0	207.0
desiccant.....(GRAMS)	10.0	11.0	13.0
total.....(GRAMS)	266.0	272.0	220.0
Total particulate material..			
.....collected (grams)	0.0372	0.0279	0.0180
Gas meter coefficient.....	1.0023	1.0023	1.0023
Barometric pressure..(IN.HG)	28.54	28.54	28.54
Avg. orif.pres.drop..(IN.WC)	1.35	1.33	1.38
Avg. gas meter temp..(DEF-F)	76.9	77.7	81.6
Volume through gas meter....			
at meter conditions...(CF)	43.65	43.40	34.89
standard conditions.(DSCF)	41.17	40.87	32.62
Total sampling time....(MIN)	64.00	64.00	50.16
Nozzle diameter.....(IN)	.248	.248	.248
Avg.stack gas temp ..(DEG-F)	264	263	261
Volumetric flow rate.....			
actual.....(ACFM)	128941	129101	130685
dry standard.....(DSCFM)	68681	68394	69138
Isokinetic variation.....(%)	101.2	100.9	101.6
Particulate concentration...			
actual.....(GR/ACF)	0.00742	0.00558	0.00450
dry standard.....(GR/DSCF)	0.01394	0.01053	0.00851
Particle mass rate...(LB/HR)	8.21	6.18	5.05

3.3 Results of Oxides of Nitrogen Determinations

Test No. 1
Line 1 Press RT0 Inlet

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 1A	Run 1B	Run 1C	Run 1D
Date of run.....	10-25-95	10-25-95	10-25-95	10-25-95
Time of run.....(HRS)	854	905	935	945
Flask number.....	74	75	76	77
Volume of flask.....(ML)	2071	2066	2093	2104
Data: time of sampling				
flask temperature..(DEG-F)	41.00	37.00	39.00	42.00
bar. press.....(IN.HG)	28.77	28.77	28.77	28.77
flask vacuum.....(IN.HG)	28.20	28.40	28.50	28.50
flask abs. press...(IN.HG)	0.57	0.37	0.27	0.27
Data: Time of Flask Opening				
flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	28.98	28.98	28.98	28.98
flask static press.(IN.HG)	0.70	0.80	0.40	-0.80
flask abs. press...(IN.HG)	29.68	29.78	29.38	28.18
Volume gas sampled....(DSML)	1950	1966	1972	1901
Moisture content.....(%V/V)	1.57	1.57	1.57	1.57
Nitrate in gas sample...(JG)	< 12.5	< 12.5	< 12.5	< 12.5
NO2 in gas sample.....(JG)	< 9.3	< 9.3	< 9.3	< 9.3
<u>NOx Concentration</u>				
(GR/DSCF).....	< .0021	< .0021	< .0021	< .0021
(MG/DSCM).....	< 5	< 5	< 5	< 5
(PPM-DRY).....	< 2	< 2	< 2	< 3
(PPM-WET).....	< 2	< 2	< 2	< 3
NOX Emission rate....(LB/HR)	< 1.24	< 1.23	< 1.23	< 1.27

Test No. 1
Line 1 Press RTO Inlet

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 2A	Run 2B	Run 2C	Run 2D
Date of run.....	10-25-95	10-25-95	10-25-95	10-25-95
Time of run.....(HRS)	1031	1045	1125	1143
Flask number.....	78	79	37	38
Volume of flask.....(ML)	2077	2085	2054	2056

Data: time of sampling

flask temperature..(DEG-F)	44.00	47.00	56.00	56.00
bar. press.....(IN.HG)	28.77	28.77	28.77	28.77
flask vacuum.....(IN.HG)	28.50	28.50	28.50	28.50
flask abs. press...(IN.HG)	0.27	0.27	0.27	0.27

Data: Time of Flask Opening

flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	28.98	28.98	28.98	28.98
flask static press.(IN.HG)	-0.50	-0.10	-0.10	-0.30
flask abs. press...(IN.HG)	28.48	28.88	28.88	28.68
Volume gas sampled....(DSML)	1897	1931	1903	1891
Moisture content.....(%V/V)	1.58	1.58	1.58	1.58
Nitrate in gas sample...(JG)	< 12.5	< 12.5	14.0	< 12.5
NO2 in gas sample.....(JG)	< 9.3	< 9.3	10.4	< 9.3

NOx Concentration

(GR/DSCF).....	< .0021	< .0021	0.0024	< .0021
(MG/DSCM).....	< 5	< 5	5	< 5
(PPM-DRY).....	< 3	< 3	3	< 3
(PPM-WET).....	< 3	< 2	3	< 3
NOX Emission rate....(LB/HR)	< 1.27	< 1.24	1.41	< 1.27

Test No. 1
Line 1 Press RTO Inlet

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 3A	Run 3B	Run 3C	Run 3D
Date of run.....	10-25-95	10-25-95	10-25-95	10-25-95
Time of run.....(HRS)	1256	1308	1339	1347
Flask number.....	39	40	41	42
Volume of flask.....(ML)	2062	2093	2076	2094
Data: time of sampling				
flask temperature..(DEG-F)	56.00	56.00	59.00	59.00
bar. press.....(IN.HG)	28.77	28.77	28.77	28.77
flask vacuum.....(IN.HG)	28.50	28.40	28.40	28.40
flask abs. press...(IN.HG)	0.27	0.37	0.37	0.37
Data: Time of Flask Opening				
flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	28.98	28.98	28.98	28.98
flask static press.(IN.HG)	0.10	-0.80	-1.50	1.30
flask abs. press...(IN.HG)	29.08	28.18	27.48	30.28
Volume gas sampled....(DSML)	1923	1885	1822	2028
Moisture content.....(%V/V)	1.92	1.92	1.92	1.92
Nitrate in gas sample...(JG)	18.7	13.4	< 12.5	< 12.5
NO2 in gas sample.....(JG)	13.9	9.9	< 9.3	< 9.3
<u>NOx Concentration</u>				
(GR/DSCF).....	0.0032	0.0023	< .0022	< .0020
(MG/DSCM).....	7	5	< 5	< 5
(PPM-DRY).....	4	3	< 3	< 2
(PPM-WET).....	4	3	< 3	< 2
NOX Emission rate....(LB/HR)	1.86	1.36	< 1.31	< 1.18

Test No. 1
Line 1 Press RT0 Stack

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 1A	Run 1B	Run 1C	Run 1D
Date of run.....	10-25-95	10-25-95	10-25-95	10-25-95
Time of run.....(HRS)	850	901	913	935
Flask number.....	61	62	63	64
Volume of flask.....(ML)	2100	2079	2067	2087
Data: time of sampling				
flask temperature..(DEG-F)	43.00	44.00	42.00	41.00
bar. press.....(IN.HG)	28.77	28.77	28.77	28.77
flask vacuum.....(IN.HG)	27.50	27.50	27.60	27.40
flask abs. press...(IN.HG)	1.27	1.27	1.17	1.37
Data: Time of Flask Opening				
flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	28.98	28.98	28.98	28.98
flask static press.(IN.HG)	0.80	0.60	0.10	1.20
flask abs. press...(IN.HG)	29.78	29.58	29.08	30.18
Volume gas sampled....(DSML)	1934	1901	1863	1941
Moisture content.....(%V/V)	1.59	1.59	1.59	1.59
Nitrate in gas sample...(JG)	89.5	134.0	71.5	70.0
NO2 in gas sample.....(JG)	66.4	99.4	53.1	51.9
<u>NOx Concentration</u>				
(GR/DSCF).....	0.0150	0.0229	0.0124	0.0117
(MG/DSCM).....	34	52	28	27
(PPM-DRY).....	18	27	15	14
(PPM-WET).....	18	27	15	14
NOX Emission rate....(LB/HR)	9.42	14.35	7.81	7.34

Test No. 1
Line 1 Press RTO Stack

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 2A	Run 2B	Run 2C	Run 2D
Date of run.....	10-25-95	10-25-95	10-25-95	10-25-95
Time of run.....(HRS)	1031	1041	1057	1126
Flask number.....	65	66	7	8
Volume of flask.....(ML)	2068	2096	2081	2088

Data: time of sampling

flask temperature..(DEG-F)	41.00	42.00	44.00	47.00
bar. press.....(IN.HG)	28.77	28.77	28.77	28.77
flask vacuum.....(IN.HG)	27.30	27.50	27.50	27.50
flask abs. press...(IN.HG)	1.47	1.27	1.27	1.27

Data: Time of Flask Opening

flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	28.98	28.98	28.98	28.98
flask static press.(IN.HG)	-0.90	1.00	1.50	0.30
flask abs. press...(IN.HG)	28.08	29.98	30.48	29.28
Volume gas sampled....(DSML)	1775	1943	1963	1889
Moisture content.....(%V/V)	2.31	2.31	2.31	2.31
Nitrate in gas sample...(JG)	45.2	43.4	76.5	52.0
NO2 in gas sample.....(JG)	33.5	32.2	56.8	38.6

NOx Concentration

(GR/DSCF).....	0.0083	0.0072	0.0126	0.0089
(MG/DSCM).....	19	17	29	20
(PPM-DRY).....	10	9	15	11
(PPM-WET).....	10	8	15	10
NOX Emission rate....(LB/HR)	5.23	4.59	8.01	5.66

Test No. 1
Line 1 Press RTO Stack

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 3A	Run 3B	Run 3C	Run 3D
Date of run.....	10-25-95	10-25-95	10-25-95	10-25-95
Time of run.....(HRS)	1251	1303	1310	1326
Flask number.....	9	10	11	12
Volume of flask.....(ML)	2080	2063	2062	2111
Data: time of sampling				
flask temperature..(DEG-F)	50.00	53.00	55.00	55.00
bar. press.....(IN.HG)	28.77	28.77	28.77	28.77
flask vacuum.....(IN.HG)	27.50	27.50	27.30	27.40
flask abs. press...(IN.HG)	1.27	1.27	1.47	1.37
Data: Time of Flask Opening				
flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	28.98	28.98	28.98	28.98
flask static press.(IN.HG)	0.20	0.20	0.10	-0.80
flask abs. press...(IN.HG)	29.18	29.18	29.08	28.18
Volume gas sampled....(DSML)	1876	1861	1840	1830
Moisture content.....(%V/V)	2.72	2.72	2.72	2.72
Nitrate in gas sample...(JG)	94.5	116.0	138.0	89.5
NO2 in gas sample.....(JG)	70.1	86.1	102.4	66.4
<u>NOx Concentration</u>				
(GR/DSCF).....	0.0163	0.0202	0.0243	0.0159
(MG/DSCM).....	37	46	56	36
(PPM-DRY).....	20	24	29	19
(PPM-WET).....	19	24	28	18
NOX Emission rate....(LB/HR)	10.21	12.63	15.20	9.91

Test No. 3
Line 1 Dryer RTO Inlet

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 1A	Run 1B	Run 1C	Run 1D
Date of run.....	10-26-95	10-26-95	10-26-95	10-26-95
Time of run.....(HRS)	1626	1640	1700	1713
Flask number.....	25	26	27	28
Volume of flask.....(ML)	2100	2035	2054	2031

Data: time of sampling

flask temperature..(DEG-F)	53.00	53.00	53.00	52.00
bar. press.....(IN.HG)	28.54	28.54	28.54	28.54
flask vacuum.....(IN.HG)	25.70	25.70	25.70	25.70
flask abs. press...(IN.HG)	2.84	2.84	2.84	2.84

Data: Time of Flask Opening

flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	29.17	29.17	29.17	29.17
flask static press.(IN.HG)	-2.20	-1.90	-1.50	-2.60
flask abs. press...(IN.HG)	26.97	27.27	27.67	26.57
Volume gas sampled....(DSML)	1632	1601	1643	1551
Moisture content.....(%V/V)	23.30	23.30	23.30	23.30
Nitrate in gas sample...(JG)	36.0	42.2	32.4	26.0
NO2 in gas sample.....(JG)	26.7	31.3	24.0	19.3

NOx Concentration

(GR/DSCF).....	0.0072	0.0085	0.0064	0.0054
(MG/DSCM).....	16	20	15	12
(PPM-DRY).....	9	10	8	7
(PPM-WET).....	7	8	6	5
NOX Emission rate....(LB/HR)	3.75	4.48	3.36	2.85

Test No. 3
Line 1 Dryer RTO Inlet

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 2A	Run 2B	Run 2C	Run 2D
Date of run.....	10-26-95	10-26-95	10-26-95	10-26-95
Time of run.....(HRS)	1800	1815	1834	1844
Flask number.....	29	30	31	32
Volume of flask.....(ML)	2068	2071	2009	2092
Data: time of sampling				
flask temperature..(DEG-F)	51.00	51.00	53.00	53.00
bar. press.....(IN.HG)	28.54	28.54	28.54	28.54
flask vacuum.....(IN.HG)	25.70	25.70	25.70	25.70
flask abs. press...(IN.HG)	2.84	2.84	2.84	2.84
Data: Time of Flask Opening				
flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	29.17	29.17	29.17	29.17
flask static press.(IN.HG)	-0.80	-2.90	-3.00	0.10
flask abs. press...(IN.HG)	28.37	26.27	26.17	29.27
Volume gas sampled....(DSML)	1700	1562	1509	1782
Moisture content.....(%V/V)	26.05	26.05	26.05	26.05
Nitrate in gas sample...(JG)	38.2	35.0	46.2	41.8
NO2 in gas sample.....(JG)	28.3	26.0	34.3	31.0
<u>NOx Concentration</u>				
(GR/DSCF).....	0.0073	0.0073	0.0099	0.0076
(MG/DSCM).....	17	17	23	17
(PPM-DRY).....	9	9	12	9
(PPM-WET).....	6	6	9	7
NOX Emission rate....(LB/HR)	3.65	3.64	4.97	3.81

Test No. 3
Line 1 Dryer RTO Inlet

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 3A	Run 3B	Run 3C	Run 3D
Date of run.....	10-26-95	10-26-95	10-26-95	10-26-95
Time of run.....(HRS)	1930	1937	1944	1955
Flask number.....	33	34	35	36
Volume of flask.....(ML)	2088	2071	2071	2127
Data: time of sampling				
flask temperature..(DEG-F)	51.00	51.00	51.00	52.00
bar. press.....(IN.HG)	28.54	28.54	28.54	28.54
flask vacuum.....(IN.HG)	25.70	25.70	25.70	25.70
flask abs. press...(IN.HG)	2.84	2.84	2.84	2.84
Data: Time of Flask Opening				
flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	29.17	29.17	29.17	29.17
flask static press.(IN.HG)	-1.10	-0.10	-3.80	-0.10
flask abs. press....(IN.HG)	28.07	29.07	25.37	29.07
Volume gas sampled....(DSML)	1696	1750	1501	1798
Moisture content.....(%V/V)	23.12	23.12	23.12	23.12
Nitrate in gas sample...(JG)	48.2	64.2	48.8	83.8
NO2 in gas sample.....(JG)	35.8	47.6	36.2	62.2
<u>NOx Concentration</u>				
(GR/DSCF).....	0.0092	0.0119	0.0105	0.0151
(MG/DSCM).....	21	27	24	35
(PPM-DRY).....	11	14	13	18
(PPM-WET).....	8	11	10	14
NOX Emission rate....(LB/HR)	4.88	6.30	5.58	8.01

Test No. 3
Line 1 Dryer RT0 Stack

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 1A	Run 1B	Run 1C	Run 1D
Date of run.....	10-26-95	10-26-95	10-26-95	10-26-95
Time of run.....(HRS)	1635	1643	1658	1714
Flask number.....	19	20	21	22
Volume of flask.....(ML)	2069	2060	2068	2031

Data: time of sampling

flask temperature..(DEG-F)	53.00	55.00	54.00	53.00
bar. press.....(IN.HG)	28.54	28.54	28.54	28.54
flask vacuum.....(IN.HG)	27.10	27.20	27.10	27.10
flask abs. press...(IN.HG)	1.44	1.34	1.44	1.44

Data: Time of Flask Opening

flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press...(IN.HG)	29.17	29.17	29.17	29.17
flask static press.(IN.HG)	-2.20	0.30	-2.70	-0.10
flask abs. press...(IN.HG)	26.97	29.47	26.47	29.07

Volume gas sampled....(DSML)	1706	1873	1672	1813
------------------------------	------	------	------	------

Moisture content.....(%V/V)	23.35	23.35	23.35	23.35
-----------------------------	-------	-------	-------	-------

Nitrate in gas sample...(JG)	57.8	< 12.5	54.8	36.7
NO2 in gas sample.....(JG)	42.9	< 9.3	40.7	27.2

NOx Concentration

(GR/DSCF).....	0.0110	< .0022	0.0106	0.0066
(MG/DSCM).....	25	< 5	24	15
(PPM-DRY).....	13	< 3	13	8
(PPM-WET).....	10	< 2	10	6

NOX Emission rate....(LB/HR)	6.47	< 1.27	6.26	3.86
------------------------------	------	--------	------	------

Test No. 3
Line 1 Dryer RTO Stack

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 2A	Run 2B	Run 2C	Run 2D
Date of run.....	10-26-95	10-26-95	10-26-95	10-26-95
Time of run.....(HRS)	1755	1805	1814	1843
Flask number.....	23	24	49	50
Volume of flask.....(ML)	2056	2031	2088	2084
Data: time of sampling				
flask temperature..(DEG-F)	53.00	52.00	53.00	50.00
bar. press.....(IN.HG)	28.54	28.54	28.54	28.54
flask vacuum.....(IN.HG)	27.10	27.10	27.20	27.10
flask abs. press...(IN.HG)	1.44	1.44	1.34	1.44
Data: Time of Flask Opening				
flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	29.17	29.17	29.17	29.17
flask static press.(IN.HG)	-0.90	-0.20	-1.40	-1.70
flask abs. press...(IN.HG)	28.27	28.97	27.77	27.47
Volume gas sampled....(DSML)	1782	1806	1783	1752
Moisture content.....(%V/V)	23.89	23.89	23.89	23.89
Nitrate in gas sample...(JG)	84.2	76.2	61.8	68.2
NO2 in gas sample.....(JG)	62.5	56.5	45.9	50.6
<u>NOx Concentration</u>				
(GR/DSCF).....	0.0153	0.0137	0.0112	0.0126
(MG/DSCM).....	35	31	26	29
(PPM-DRY).....	18	16	13	15
(PPM-WET).....	14	12	10	11
NOX Emission rate....(LB/HR)	8.98	8.02	6.59	7.40

Test No. 3
Line 1 Dryer RTO Stack

Results of Oxides of Nitrogen (NOx) Determinations-----Method 7

	Run 3A	Run 3B	Run 3C	Run 3D
Date of run.....	10-26-95	10-26-95	10-26-95	10-26-95
Time of run.....(HRS)	1926	1930	1941	1955
Flask number.....	51	52	53	54
Volume of flask.....(ML)	2064	1985	2083	2064
Data: time of sampling				
flask temperature..(DEG-F)	49.00	53.00	48.00	47.00
bar. press.....(IN.HG)	28.54	28.54	28.54	28.54
flask vacuum.....(IN.HG)	27.20	27.20	27.20	27.20
flask abs. press...(IN.HG)	1.34	1.34	1.34	1.34
Data: Time of Flask Opening				
flask temperature..(DEG-F)	78.00	78.00	78.00	78.00
lab. bar. press....(IN.HG)	29.17	29.17	29.17	29.17
flask static press.(IN.HG)	-1.00	-1.40	-2.70	-0.50
flask abs. press...(IN.HG)	28.17	27.77	26.47	28.67
Volume gas sampled....(DSML)	1789	1694	1690	1822
Moisture content.....(%V/V)	24.13	24.13	24.13	24.13
Nitrate in gas sample...(JG)	73.2	66.8	58.2	69.2
NO2 in gas sample.....(JG)	54.3	49.6	43.2	51.3
<u>NOx Concentration</u>				
(GR/DSCF).....	0.0133	0.0128	0.0112	0.0123
(MG/DSCM).....	30	29	26	28
(PPM-DRY).....	16	15	13	15
(PPM-WET).....	12	12	10	11
NOX Emission rate....(LB/HR)	7.86	7.58	6.62	7.30

3.4 Results of Carbon Monoxide Determinations

Test No. 1
Line 1 Press RTO Inlet

Results of CO Determinations -----Method 10

	Run 1	Run 2	Run 3
Date of run	10-25-95	10-25-95	10-25-95
Time run start/end.....(HRS)	0845/0953	1030/1207	1250/1402
Total sampling time....(MIN)	60.0	60.0	60.0
Moisture content.....(%V/V)	1.57	1.58	1.92
O2 Concentration.....(%V/V)	20.90	20.90	20.90
Volumetric flow rate (DSCFM)	69630	69185	68883
CO concentration.....			
(GR/DSCF).....	0.0005<	0.0005<	0.0005<
(MG/DSCM).....	1.17<	1.17<	1.17<
(PPM-WET).....	0.98<	0.98<	0.98<
(PPM-DRY).....	1.00<	1.00<	1.00<
(PPM-DRY @ 7% O2).....	140.00<	140.00<	140.00<
CO emission rate.....(LB/HR)	0.304<	0.302<	0.300<

CO = Carbon monoxide

A trailing '<' symbol indicates that the true value
is less than or equal to the reported value

Test No. 1
Line 1 Press RTO Stack

Results of CO Determinations -----Method 10

	Run 1	Run 2	Run 3
Date of run	10-25-95	10-25-95	10-25-95
Time run start/end.....(HRS)	0845/0953	1030/1202	1250/1357
Total sampling time....(MIN)	60.0	60.0	60.0
Moisture content.....(%V/V)	1.59	2.31	2.72
O2 Concentration.....(%V/V)	20.70	20.70	20.70
Volumetric flow rate (DSCFM)	73230	73936	72918
CO concentration.....			
(GR/DSCF).....	0.0041	0.0041	0.0046
(MG/DSCM).....	9.32	9.32	10.48
(PPM-WET).....	7.87	7.82	8.76
(PPM-DRY).....	8.00	8.00	9.00
(PPM-DRY @ 7% O2).....	373.33	373.33	420.00
CO emission rate.....(LB/HR)	2.555	2.580	2.862

CO = Carbon monoxide

A trailing '<' symbol indicates that the true value
is less than or equal to the reported value

Test No. 5
Line 1 Dryer RTO Inlet

Results of CO Determinations -----Method 10

	Run 1	Run 2	Run 3
Date of run	10-26-95	10-26-95	10-26-95
Time run start/end.....(HRS)	0900-1023	1200-1305	1420-1524
Total sampling time....(MIN)	60.0	60.0	60.0
Moisture content.....(%V/V)	22.75	22.06	24.23
O2 Concentration.....(%V/V)	17.50	17.50	17.40
Volumetric flow rate (DSCFM)	61174	62264	60178
CO concentration.....			
(GR/DSCF).....	0.2824	0.2193	0.3221
(MG/DSCM).....	646.57	502.12	737.44
(PPM-WET).....	428.74	335.92	479.62
(PPM-DRY).....	555.00	431.00	633.00
(PPM-DRY @ 7% O2).....	%2220.00	%1724.00	%2461.67
CO emission rate.....(LB/HR)	148.075	117.040	166.136

CO = Carbon monoxide

A trailing '<' symbol indicates that the true value
is less than or equal to the reported value

Test No. 2
Line 1 Dryer RTO Stack

Results of CO Determinations -----Method 10

	Run 1	Run 2	Run 3
Date of run	10-26-95	10-26-95	10-26-95
Time run start/end.....(HRS)	0900-1025	1200-1306	1420-1526
Total sampling time....(MIN)	64.0	64.0	64.0
Moisture content.....(%V/V)	21.33	21.46	23.08
O2 Concentration.....(%V/V)	17.10	17.40	16.90
Volumetric flow rate (DSCFM)	71317	72411	69592
CO concentration.....			
(GR/DSCF).....	0.0580	0.0224	0.0270
(MG/DSCM).....	132.81	51.26	61.75
(PPM-WET).....	89.68	34.56	40.77
(PPM-DRY).....	114.00	44.00	53.00
(PPM-DRY @ 7% O2).....	409.23	171.11	180.98
CO emission rate.....(LB/HR)	35.458	13.896	16.086

CO = Carbon monoxide

A trailing '<' symbol indicates that the true value
is less than or equal to the reported value

3.5 Results of Formaldehyde Determinations

Test No. 2
Line 1 Dryer RTO Inlet

Results of Formaldehyde Tests ----- EPA Method 0011

	Run 1 10-26-95	Run 2 10-26-95	Run 3 10-26-95
Date of run	10-26-95	10-26-95	10-26-95
Time run start/end.....(HRS)	900/1023	1200/1305	1420/1524
Static pressure.....(IN.WC)	-1.00	-1.00	-1.00
Cross sectional area (SQ.FT)	23.58	23.58	23.58
Pitot tube coefficient.....	.840	.840	.840
Water in sample gas			
condenser.....(ML)	0.0	0.0	0.0
impingers.....(GRAMS)	183.0	173.0	199.0
desiccant.....(GRAMS)	18.0	12.0	10.0
total.....(GRAMS)	201.0	185.0	209.0
Formaldehyde in sample..(uG)	40000	35000	44000
Gas meter coefficient.....	0.9934	0.9934	0.9934
Barometric pressure..(IN.HG)	28.54	28.54	28.54
Avg. orif.pres.drop..(IN.WC)	0.93	0.87	0.87
Avg. gas meter temp..(DEF-F)	57.3	64.0	68.6
Volume through gas meter....			
at meter conditions...(CF)	33.20	32.21	32.49
standard conditions.(DSCF)	32.17	30.81	30.81
Total sampling time....(MIN)	60.00	60.00	60.00
Nozzle diameter.....(IN)	.190	.190	.190
Avg.stack gas temp ..(DEG-F)	157	156	159
Volumetric flow rate.....			
actual.....(ACFM)	97273	97972	97910
dry standard.....(DSCFM)	61174	62264	60178
Isokinetic variation.....(%)	105.0	98.3	102.2
CH2O concentration.....			
(GR/DSCF).....	0.0192	0.0176	0.0221
(MG/DSCM).....	44.02	40.22	50.56
(PPM-DRY).....	35.26	32.21	40.50
(PPM-WET).....	27.24	25.11	30.69
CH2O emission rate...(LB/HR)	10.078	9.37164	11.387
	29.128 TFP	26.92	26.92
CH2O = Formaldehyde	.5316 TFP	.4516 TFP	.5416 TFP

A trailing '<' symbol indicates that the true value is less than or equal to the reported value 50

Test No. 2
Line 1 Dryer RTO Stack

Results of Formaldehyde Tests ----- EPA Method 0011

	Run 1	Run 2	Run 3
Date of run	10-26-95	10-26-95	10-26-95
Time run start/end.....(HRS)	900/1025	1200/1306	1420/1526
Static pressure.....(IN.WC)	-0.53	-0.53	-0.53
Cross sectional area (SQ.FT)	36.23	36.23	36.23
Pitot tube coefficient.....	.840	.840	.840
Water in sample gas			
condenser.....(ML)	0.0	0.0	0.0
impingers.....(GRAMS)	227.0	235.0	252.0
desiccant.....(GRAMS)	12.0	11.0	14.0
total.....(GRAMS)	239.0	246.0	266.0
Formaldehyde in sample..(uG)	4300	3800	5500
Gas meter coefficient.....	1.0023	1.0023	1.0023
Barometric pressure..(IN.HG)	28.54	28.54	28.54
Avg. orif.pres.drop..(IN.WC)	1.36	1.42	1.39
Avg. gas meter temp..(DEF-F)	65.1	69.6	75.5
Volume through gas meter....			
at meter conditions...(CF)	43.10	44.40	44.20
standard conditions.(DSCF)	41.56	42.46	41.80
Total sampling time....(MIN)	64.00	64.00	64.00
Nozzle diameter.....(IN)	.248	.248	.248
Avg.stack gas temp ..(DEG-F)	262	261	261
Volumetric flow rate.....			
actual.....(ACFM)	130133	132136	129706
dry standard.....(DSCFM)	71317	72411	69592
Isokinetic variation.....(%)	98.4	99.0	101.4
CH2O concentration.....			
(GR/DSCF).....	0.0016	0.0014	0.0020
(MG/DSCM).....	3.67	3.17	4.66
(PPM-DRY).....	2.94	2.54	3.74
(PPM-WET).....	2.31	2.00	2.87
CH2O emission rate...(LB/HR)	0.97887	0.85990	1.21494

CH2O = Formaldehyde

A trailing '<' symbol indicates that the true value
is less than or equal to the reported value

3.6 Results of Benzene Determinations

Interpoll Labs Report No. 5-6731
Louisiana Pacific Corporation
Hayward, Wisconsin

Test No. 4
Line 1 Dryer RTO Inlet

Results of Benzene Determinations-----**Method 18**

	Run 1	Run 2	Run 3
Date of run	10-26-95	10-26-95	10-26-95
Time run start/end (HRS)	0920-1024	1200-1303	1340-1442
Total sampling time (MIN)	60	60	60
Moisture content (%V/V)	22.8	22.1	24.2
Oxygen Content (%V/V)	17.5	17.5	17.4
Volumetric flow rate (DSCFM)	61175	62265	60180
Benzene concentration			
ppm,dry	0.83	0.33	0.84
Benzene emission rate (LB/HR)	0.62	0.25	0.61

Interpoll Labs Report No. 5-6731
Louisiana Pacific Corporation
Hayward, Wisconsin

Test No. 4
Line 1 Dryer RTO Stack

Results of Benzene Determinations **Method 18**

	Run 1	Run 2	Run 3
Date of run	10-26-95	10-26-95	10-26-95
Time run start/end (HRS)	0900-1025	1200-1306	1420-1526
Total sampling time (MIN)	60	60	60
Moisture content (%V/V)	21.3	21.5	23.1
Oxygen Content (%V/V)	17.1	17.4	16.9
Volumetric flow rate (DSCFM)	71320	72410	69590
Benzene concentration			
ppm,dry	0.035	0.015	0.034
Benzene emission rate (LB/HR)	0.031	0.013	0.028

Report No. 5-6731

LOUISIANA PACIFIC CORPORATION
Hayward, Wisconsin

BENZENE

Line 1 Dryer RTO Inlet

RUN	Vstd (DSCF)	MASS (ug)	CONC (ug/Nm3)	CONC (ppmv)	CONC (GR/DSCF)	FLOW (DSCFM)	E-RATE (LB/HR)
1	2.089	160	2705	0.833066	0.00118198	61175	0.619777
2	2.209	67	1071	0.329896	0.00046807	62265	0.249806
3	2.214	170	2712	0.835159	0.00118495	60180	0.611229

Line 1 Dryer RTO Stack

RUN	Vstd (DSCF)	MASS (ug)	CONC (ug/Nm3)	CONC (ppmv)	CONC (GR/DSCF)	FLOW (DSCFM)	E-RATE (LB/HR)
1	1.91	6.2	115	0.035307	5.0094E-05	71320	0.030623
2	1.862	2.5	47	0.014604	2.072E-05	72410	0.01286
3	1.883	5.8	109	0.033502	4.7534E-05	69590	0.028353

APPENDIX A

VOLUMETRIC FLOW RATE DETERMINATIONS

Test No. 1
Line 1 Press RTO Inlet

Results of Volumetric Flow Rate Determination-----Method 2

Date of Determination.....	10-25-95
Time of Determination.....(HRS)	750
Barometric pressure.....(IN.HG)	28.77
Pitot tube coefficient.....	.84
Number of sampling ports.....	1
Total number of points.....	12
Shape of duct.....	Round
Stack diameter.....(IN)	53.125
Duct area.....(SQ.FT)	15.39
Direction of flow.....	UP
Static pressure.....(IN.WC)	-5.2
Avg. gas temp.....(DEG-F)	108
Moisture content.....(% V/V)	1.50
Avg. linear velocity.....(FT/SEC)	87.1
Gas density.....(LB/ACF)	.06568
Molecular weight.....(LB/LBMOLE)	28.84
Mass flow of gas.....(LB/HR)	317052
Volumetric flow rate.....	
actual.....(ACFM)	80449
dry standard.....(DSCFM)	69889

Test No. 2
Line 1 Dryer RTO Inlet

Results of Volumetric Flow Rate Determination-----Method 2

Date of Determination.....	10-26-95
Time of Determination.....(HRS)	755
Barometric pressure.....(IN.HG)	28.54
Pitot tube coefficient.....	.84
Number of sampling ports.....	2
Total number of points.....	24
Shape of duct.....	Round
Stack diameter.....(IN)	65.75
Duct area.....(SQ.FT)	23.58
Direction of flow.....	HORIZONTAL
Static pressure.....(IN.WC)	-1
Avg. gas temp.....(DEG-F)	147
Moisture content.....(% V/V)	22.75
Avg. linear velocity.....(FT/SEC)	67.7
Gas density.....(LB/ACF)	.05735
Molecular weight.....(LB/LBMOLE)	29.24
Mass flow of gas.....(LB/HR)	329786
Volumetric flow rate.....	
actual.....(ACFM)	95837
dry standard.....(DSCFM)	61268

APPENDIX B

PRESS RTO FIELD DATA SHEETS

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job LP/HAYWARD Date 10-25-95 Test 1 Run 1
 Source LINDI PRESS RTD INLET No. of traverse points 24
 Method 5 Filter holder: TE Filter type: GF

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒
 Post test: 0.00 cfm at 15 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

1071

☒ Acetone _____
☐ Other(s) _____

No. of probe wash bottles:

1

Sample recovered by:

ET

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1		<u>100</u>	
Impinger No. 2		<u>100</u>	<u>0</u>
Impinger No. 3		<u>0</u>	
Condenser			
Desiccant	<u>1553</u>	<u>1535</u>	<u>18</u>
Total			<u>18</u>

Integrated Gas Sampling Data:

Bag Pump No. 36A Box No. 13 Bag No. 1
 Bag Material: 5-layer Aluminized Tedlar Size: 44 L
 Pretest leak check: 0.00 cc/min at 20 IN.HG
 Time start: 0846 (HRS) Time end: 1052 (HRS)
 Sampling rate: 100 cc cc/min Operator: SF

S/N of O₂ Analyzer used to monitor train outlet: _____

052394-GASTACKIWPF0RMS05-0046RR

EPA Method 5 Field Data Sheet

Job CP Hayward Operators ST Nozzle No. 1-3 Pilot No. UAG-6
 Source Line 1 Press RTO Inlet Meter Box No. 4 ΔH @ 1.73 in. WC Nozzle Dia. 0.153 in. C_p 0.84
 Date 10-25-95 Test 1 Run 1 Gas meter Coeff. 0.934 Bar. Press. 28.77 in. Hg H_2O 2.25 %

Traverse Point No.	Sampling Time (min)	Sample Vol. (cf)	Velocity Head (in. WC)	Orifice Meter (in. WC)	Des. Vol. (cf)	VAC. (in. Hg)	Temperatures (°F)					Oxygen (% v/v)	
							Stack	Probe	Oven	Insp.	Gas/In		Gas/Out
	(0845)	464.80											
12	2.5	467.11	2.25	2.62	7.07	11	110	225	260	34	45	43	
11	5	469.41	2.30	2.65	7.37	11	110				47	44	
10	7.5	471.79	2.40	2.81	1.73	12	109	225	257	34	49	44	
9	10	473.43	2.15	2.53	3.97	11.5	109				49	44	
8	12.5	476.20	2.00	2.35	6.13	10	110	225	265	38	51	45	
7	15	478.39	2.05	2.41	8.32	10	110				53	46	
6	17.5	480.51	1.90	2.24	0.44	10	110	227	268	40	54	47	
5	20	482.76	2.20	2.61	2.73	11	108				56	47	
4	22.5	485.04	2.20	2.61	5.02	11.5	108	228	270	43	58	47	
3	25	487.19	1.90	2.26	7.15	10	107				58	48	
2	27.5	489.30	1.85	2.21	7.26	9.5	107	230	267	45	59	48	
1	30	491.19	1.50	1.79	1.16	8	108				59	49	
12	32.5	493.17	1.66	1.97	3.14	8	108	230	267	45	60	50	
11	35	495.27	1.80	2.14	5.23	9	108				54	49	
10	37.5	497.48	2.05	2.44	7.44	10	108	227	265	44	57	50	
9	40	499.67	2.00	2.39	9.64	10.5	108				59	50	
8	42.5	502.10	2.50	2.98	2.09	13	109	225	268	44	60	51	
7	45	504.51	2.35	2.80	4.47	13	110				61	51	
6	47.5	506.91	2.40	2.87	6.87	13	109	225	263	44	61	52	
5	50	509.31	2.40	2.87	9.28	13	108				61	52	
4	52.5	511.72	2.45	2.93	1.71	13	109	224	264	45	61	52	
3	55	514.08	2.25	2.70	4.05	13	108				62	53	
2	57.5	516.41	2.20	2.64	6.36	12	108	226	260	44	61	53	
1	60	518.51	1.80	2.16	8.45	9	109				62	53	
	(953)												
	0-60	$V_m = 53.71$		2.50 $\Delta H =$								Avg. = 52.6	

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job LP/Hayward
 Source Line 1 Press RTO Inlet
 Method 5 Filter holder: TE

Date 10-25-95 Test 1 Run 2
 No. of traverse points 24
 Filter type: 6F

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 2.00 cfm at 15 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

1069

Recovery solvent(s)

☒ Acetone _____
☐ Other(s) _____

No. of probe wash bottles:

1

Sample recovered by:

R.T.

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1		{ 100 } 100 0	
Impinger No. 2			
Impinger No. 3			
Condenser			
Desiccant	1330	1316	14
Total			18

Integrated Gas Sampling Data:

Bag Pump No. 36A
 Bag Material: 5-layer Aluminized Tedlar
 Pretest leak check: 0.00
 Time start: 1031
 Sampling rate: 400

Box No. 13 Bag No. 2
 Size: 44 L
 cc/min at 19 IN.HG
 (HRS) Time end: 1206 (HRS)
 cc/min Operator: SF

S/N of O₂ Analyzer used to monitor train outlet: -

052394-C:STACK\WP\FORMS\S-0046RR

EPA Method 5 Field Data Sheet

Job LP/Haywood Operators SF 3, SK Nozzle No. 1-3 Pilot No. 24-6
 Source Line 1 Press Rto Inlet Meter Box No. 4 All @ 1-78 in. WC Nozzle Dia. .590 in. C_p 0.84
 Date 10-25-95 Test 1 Run 3 Gas meter Coeff. 4734 Bar. Press. 28.77 in. Hg H_2O 2.5 in. H_2O 1.75 %

Traverse Point No.	Sampling Time (min)	Sample Vol. (cf)	Velocity Head (in. WC)	Orifice Meter (in. WC)	Des. Vol. (cf)	VAC. (in. Hg)	Temperatures (°F)					Oxygen (% v/v)	
							Stack	Probe	Oven	Imp.	Gas/In		Gas/Out
	(1030)	579.40											
12	2.5	521.41	1.97	1.97	1.39	9	111	226	240	44	52	51	
11	5	523.44	1.70	2.02	3.40	9.5	111				55	52	
10	7.5	525.38	1.85	2.34	5.27	10.5	108	225	265	44	57	53	
9	10	527.83	2.00	2.40	2.78	11.5	109				58	54	
8	12.5	530.06	2.20	2.65	0.09	12	109	225	270	44	60	54	
7	15	532.29	1.95	2.35	2.27	12	109				61	54	
6	17.5	534.75	2.30	2.78	4.64	13.5	109	227	268	45	62	55	
5	20	537.12	2.40	2.91	7.07	15	108				62	55	
4	22.5	539.40	2.15	2.60	9.37	13	108	225	271	45	62	55	
3	25	541.66	1.95	2.36	1.59	12	110				63	56	
2	27.5	543.84	2.15	2.61	3.78	11.5	110	224	270	45	64	56	
1	30	546.65	2.25	2.73	6.08	12	109				65	57	
A 12	32.5	548.42	2.30	2.78	8.44	13	110	226	272	45	60	57	
11	35	550.81	2.30	2.78	0.82	13	109				59	56	
10	37.5	553.21	2.15	2.60	3.19	13	109	225	271	45	60	56	
9	40	555.52	2.20	2.66	5.48	13	109				59	56	
8	42.5	557.85	2.20	2.66	7.80	13	109	227	270	45	60	56	
7	45	560.08	2.05	2.48	0.05	13	109				62	57	
6	47.5	562.39	2.10	2.54	2.32	12.5	109	226	265	46	62	57	
5	50	564.59	1.95	2.36	4.52	12	109				61	57	
4	52.5	566.82	2.10	2.55	6.79	12	109	226	263	46	63	58	
3	55	569.04	2.00	2.43	9.02	12	108				65	58	
2	57.5	571.27	2.05	2.49	1.28	12	109	225	268	46	65	59	
1	60	573.52	1.95	2.38	3.48	13	109				68	60	
	(1207)												
	0 - 60	$V_m = 54.12$		2.51							58.5	AVG. =	

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job LP/Hayward Date 10-25-95 Test 1 Run 3
 Source NO. 1 Press Inlet No. of traverse points 24
 Method 5 Filter holder: TE Filter type: Glass Fiber

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0 cfm at 15 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

1078
☒ Acetone _____
☐ other(s) _____

No. of probe wash bottles:

1

Sample recovered by:

ET

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1		100 100	
Impinger No. 2	204	100	4
Impinger No. 3		100	
Condenser			
Desiccant	1571	1553	18
Total			22

Integrated Gas Sampling Data:

Bag Pump No. 36A Box No. 13 Bag No. 3
 Bag Material: 5-layer Aluminized Tedlar Size: 44 L
 Pretest leak check: 0.00 cc/min at 29 IN.HG
 Time start: 1250 (HRS) Time end: 1401 (HRS)
 Sampling rate: 400 cc/min Operator: SF

S/N of O₂ Analyzer used to monitor train outlet: —

052394-G:STACKWP\FORMS\S-0046RR

EPA Method 5 Field Data Sheet

Job CP/Hayward Operators SK Nozzle No. 1-3 Pilot No. 089-6
 Source NO. 1 Pucco Plant Meter Box No. 4 ΔH @ 1.28 in. WC Nozzle Dia. .190 in. C_p 0.84
 Date 10-25-55 Test 1 Run 3 Gasmeter Coeff. .9934 Bar. Press. 28.77 in. Hg H_2O 1.60 %

Date 12-25-55 Test 1 Run 5 Gasmeter Cntr.													
Traverse Point No.	Sampling Time (min)	Sample Vol. (cl)	Velocity Head (in.WC)	Orifice Meter (in.WC)	Des. Vol. (cl)	VAC. (in.Hg)	Temperatures (°F)				Oxygen (% v/v)		
							Stack	Probe	Oven	Insp.	Gas/In	Gas/Out	
	(1250)	574.30											
A 12	2.5	577.15	2.20	2.65	7.11	14	113	230	264	44	60	59	
11	5	579.52	2.30	2.78	9.49	14	112				61	60	
10	2.5	581.85	2.15	2.62	1.80	14	109	232	264	45	63	61	
9	10	584.19	2.20	2.68	4.14	14	109				65	61	
8	12.5	586.52	2.15	2.62	6.46	14	111	231	269	45	65	61	
7	15	588.74	2.00	2.43	8.69	13	113				67	62	
6	17.5	590.95	1.95	2.38	0.90	12	113	235	271	46	68	62	
5	20	593.20	2.10	2.56	3.20	13	112				70	63	
4	22.5	595.50	2.05	2.51	5.47	13.5	112	237	270	45	71	64	
3	25	597.79	2.15	2.63	7.81	13.5	113				71	64	
2	27.5	600.23	2.30	2.82	0.22	15	112	239	267	45	72	64	
1	30	602.45	1.90	2.34	2.42	12	111				72	65	
B 12	32.5	604.62	1.80	2.22	4.56	11.5	111	236	269	46	66	64	
11	35	606.75	1.75	2.14	6.67	10.5	112				69	64	
10	37.5	609.04	2.10	2.58	8.97	14.0	111	237	265	46	71	65	
9	40	611.28	1.95	2.40	1.20	13	111				72	65	
8	42.5	613.59	2.10	2.59	3.51	13.5	111	237	266	46	72	66	
7	45	615.81	2.00	2.47	5.78	13.0	110				73	66	
6	47.5	618.17	2.25	2.78	8.18	14	110	240	271	46	74	67	
5	50	620.60	2.35	2.91	0.64	15	109				75	67	
4	52.5	623.06	2.35	2.91	3.09	15	110	239	268	45	74	67	
3	55	625.38	2.00	2.48	5.36	13.5	110				74	67	
2	57.5	627.65	1.95	2.42	7.61	13	110	235	268	45	74	68	
1	60	629.78	1.80	2.24	9.76	11	109				75	68	
(1402)													
	0-60	V _m = 54.78		2.55 ΔH -							Avg. =	66.9	

INTERPOL LABORATORIES, INC.
(612) 786-6020

EPA Method 7 Sampling Collection Field Data Sheet

Job

LP Hayward

Date 10-25-95

Bar Pressure

28.77 IN.HG

Test Location

Line 1 Press RTD Inlet

Fuel Type

Sample Train No

Technician

SIC

Pump No

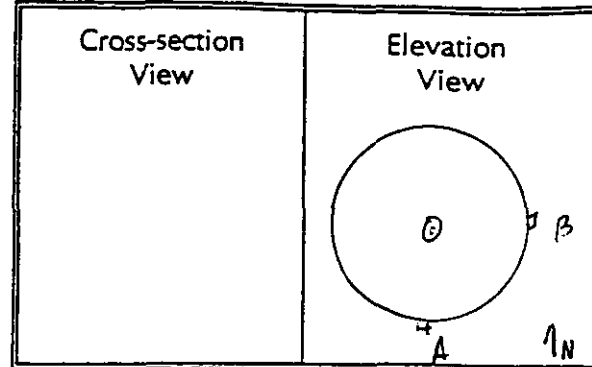
36

No.	Test Run Point	Flask No.	Time (HRS)	Vacuum (IN.HG)	Flask Temp. (°F)	Leak Rate <0.4 IN.HG/MIN.	
1	1-1-1	74	0854	28.2	41	☒ YES	☐ NO
2	1-1-2	75	0905	28.4	37	☒ YES	☐ NO
3	1-1-1	76	0935	28.5	39	☒ YES	☐ NO
4	1-1-2	77	0945	28.5	42	☒ YES	☐ NO
5	1-2-1	78	1034	28.5	44	☒ YES	☐ NO
6	1-2-2	79	1045	28.5	47	☒ YES	☐ NO
7	1-2-1	37	1125	28.5	56	☒ YES	☐ NO
8	1-2-2	38	1143	28.5	56	☒ YES	☐ NO
9	1-3-1	39	1256	28.5	56	☒ YES	☐ NO
10	1-3-2	40	1308	28.4	56	☒ YES	☐ NO
11	1-3-1	41	1339	28.4	59	☒ YES	☐ NO
12	1-3-2	42	1347	28.4	59	☒ YES	☐ NO
13						☐ YES	☐ NO
14						☐ YES	☐ NO
15						☐ YES	☐ NO
16						☐ YES	☐ NO
17						☐ YES	☐ NO
18						☐ YES	☐ NO
19						☐ YES	☐ NO
20						☐ YES	☐ NO
21						☐ YES	☐ NO
22						☐ YES	☐ NO
23						☐ YES	☐ NO
24						☐ YES	☐ NO
25						☐ YES	☐ NO
26						☐ YES	☐ NO
27						☐ YES	☐ NO

EPA Method 2 Field Data Sheet

Drawing of Test Site

Job L.P. Hayward
Source Line 1 Press RTO Stack
Test 1 Run 10/25/95 Date 10/25/95
Stack Dimen. 75.5 IN.
Dry Bulb °F Wet bulb °F
Manometer ☐ Reg. ☐ Exp ☐ Elec.
Barometric Pressure 28.77 IN.HG
Static Pressure -.31 IN.WC
Operators D. Van Hoever & J. Lorenz
Pitot No. V23-8 C_p .84

[illegible]

R or nothing reg. manometer; S - expanded; E - electronic

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INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job L.P. Hayward Date 10/25/95 Test 1 Run 1
 Source Line 1 Press RTO Stack No. of traverse points 20
 Method 5 Filter holder: glass Filter type: glass fiber

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

8266
☒ Acetone _____
☐ Other(s) _____

No. of probe wash bottles:

Sample recovered by:

1
JAH

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1			
Impinger No. 2	<u>205</u>	<u>200</u>	<u>5</u>
Impinger No. 3			
Condenser			
Desiccant	<u>1442</u>	<u>1431</u>	<u>11</u>
Total	<u>16</u>		

Integrated Gas Sampling Data:

Bag Pump No. 2313
 Bag Material: 5-layer Aluminized Tedlar
 Pretest leak check: 0
 Time start: 0950
 Sampling rate: 400

Box No. 15 Bag No. 1
 Size: 44 L
 cc/min at 15 IN.HG
 (HRS) Time end: 0953 (HRS)
 cc/min Operator: JAH

S/N of O₂ Analyzer used to monitor train outlet:4

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INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job L.P. Hayward Date 10/25/75 Test 1 Run 2
 Source Line 1 Press PTO Stack No. of traverse points 20
 Method 5 Filter holder: glass Filter type: glass fiber

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

8213

Recovery solvent(s)

☒ acetone 1
☐ other(s) _____

No. of probe wash bottles:

Sample recovered by:

Condensate Data:

1
DW

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1			
Impinger No. 2	208	200	8
Impinger No. 3			
Condenser			
Desiccant	1476	1460	16
Total			24

Integrated Gas Sampling Data:

Bag Pump No. 23B
 Bag Material: 5-layer Aluminized Tedlar
 Pretest leak check: 0
 Time start: 1035
 Sampling rate: 400

Box No. 15 Bag No. 2
 Size: 44 L
 cc/min at 15 IN.HG
 (HRS) Time end: 1202 (HRS)
 cc/min Operator: DW

S/N of O₂ Analyzer used to monitor train outlet:4

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INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job L.P. Hayward Date 10/25/85 Test 1 Run 3
 Source Line 1 Press RTD Stack No. of traverse points 20
 Method 5 Filter holder: glass Filter type: glass fiber

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒
 Post test: 0 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

8235☒ acetone☐ other(s)

No. of probe wash bottles:

Sample recovered by:

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1			
Impinger No. 2	<u>207</u>	<u>200</u>	<u>7</u>
Impinger No. 3			
Condenser			
Desiccant	<u>1463</u>	<u>1442</u>	<u>21</u>
Total			<u>28</u>

Integrated Gas Sampling Data:

Bag Pump No. 23B Box No. 15 Bag No. 3
 Bag Material: 5-layer Aluminized Tedlar Size: 44 L
 Pretest leak check: 0 cc/min at 15 IN.HG
 Time start: 1255 (HRS) Time end: 1357 (HRS)
 Sampling rate: 400 cc/min Operator: DVA

S/N of O₂ Analyzer used to monitor train outlet:4

052394-G:STACKWP\FORMS\S-0046RR

INTERPOL LABORATORIES, INC.

(612) 786-6020

EPA Method 7 Sampling Collection Field Data Sheet

Job

L.P. Hayward

Date 10/25/95

Bar Pressure

28.77

IN.HG

Test Location

Line 1 Press RTO Stack

Fuel Type

Natural Gas

Sample Train No

Technician

J. Lorenz

Pump No.

No.	Test Run Point	Flask No.	Time (HRS)	Vacuum (IN.HG)	Flask Temp. (°F)	Leak Rate <0.4 IN.HG/MIN.	
1	1/1/1	61	8:50	27.5	43	☒ YES	☐ NO
2	1/1/2	62	9:01	27.5	44	☒ YES	☐ NO
3	1/1/3	63	9:13	27.6	42	☒ YES	☐ NO
4	1/1/1	64	9:35	27.4	41	☒ YES	☐ NO
5	1/2/3	65	10:31	27.3	41	☒ YES	☐ NO
6	1/2/3	66	10:41	27.5	42	☒ YES	☐ NO
7	1/2/1	67	10:57	27.5	44	☒ YES	☐ NO
8	1/2/2	8	11:26	27.5	47	☒ YES	☐ NO
9	1/3/3	9	12:41	27.5	50	☒ YES	☐ NO
10	1/3/1	10	1:03	27.5	53	☒ YES	☐ NO
11	1/3/2	11	1:10	27.3	55	☒ YES	☐ NO
12	1/3/3	12	1:26	27.4	55	☒ YES	☐ NO
13	Blank	56				☐ YES	☐ NO
14						☐ YES	☐ NO
15						☐ YES	☐ NO
16						☐ YES	☐ NO
17						☐ YES	☐ NO
18						☐ YES	☐ NO
19						☐ YES	☐ NO
20						☐ YES	☐ NO
21						☐ YES	☐ NO
22						☐ YES	☐ NO
23						☐ YES	☐ NO
24						☐ YES	☐ NO
25						☐ YES	☐ NO
26						☐ YES	☐ NO
27						☐ YES	☐ NO

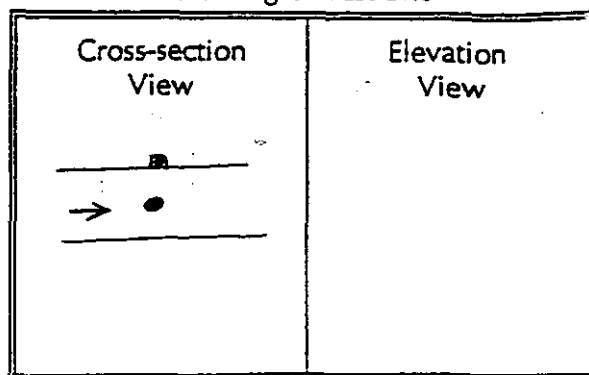
APPENDIX C

DRYER RTO FIELD DATA SHEETS

INTERPOLL LABORATORIES, INC.
(612) 786-6020
EPA Method 2 Field Data Sheet

Drawing of Test Site

Job 252
Source LP/Hayward
Test Line 1 Dryer RTO Inlet
Stack Dimen. 65.75" IN.
Dry Bulb 154 °F Wet bulb 135 °F
Manometer ☐ Reg. ☐ Exp ☐ Elec.
Barometric Pressure 28.54 IN.HG
Static Pressure -1.0 IN.WC
Operators SF SSK
Pitot No. V24-6 Cp 0.54



Traverse Point No.	Fraction of Diameter	Distance From Stack Wall (IN.)	Distance From End of Port (IN.)	Velocity	Temp. of Gas (°F)
		Port Length: <u>5</u> IN.	Time Start: <u>0755</u> HRS		
A 1		1.38		.50	
2		4.41		.91	
3		7.76		1.00	
4		11.04		1.10	147
5		16.44		1.05	
6		23.41		1.10	
7		42.34		1.20	
8		49.31		1.20	
9		54.11		1.25	147
10		57.99		1.25	
11		61.34		1.30	
12		64.37		1.20	
B 1				1.25	
2				1.25	147
3				1.20	
4				1.30	
5				1.25	
6				1.20	147
7				1.10	
8				1.10	
9				1.05	
10					
11					
12					
Temp. Meas. Device & S/N: <u>PDT-1140</u>				<u>0810</u> Time End:	HRS

R or nothing = reg. manometer; S = expanded; E = electronic

INTERPOLL LABORATORIES, INC.
(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job LP/Hayward Date 10-26-95 Test 2 Run 1
Source Line 1 Dryer RTD INLET No. of traverse points 24
Method 0011 Filter holder: - Filter type: -

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒
Post test: 0.02 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

-
-

☐ acetone
☒ other(s) MeCl

No. of probe wash bottles:

1
SF

Sample recovered by:

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1			
Impinger No. 2	654	471	183
Impinger No. 3			
Condenser			
Desiccant	1328	1310	18
Total			201

Integrated Gas Sampling Data:

Bag Pump No. 36A Box No. 30 Bag No. 1
Bag Material: 5-layer Aluminized Tedlar Size: 44 L
Pretest leak check: 0.00 cc/min at 22 IN.HG
Time start: 901 (HRS) Time end: 1022 (HRS)
Sampling rate: 400 cc/min Operator: SF

S/N of O₂ Analyzer used to monitor train outlet: 36A

052394-C:STACK\WP\FORMS\S-0046RR

EPA Method 5 Field Data Sheet

Job SP/ Hayward Operators SF 55 Nozzle No. 1-3 Pilot No. 24-6
 Source Line 1 Dryer R70 2nd Meter Box No. 1 ΔH @ 1.78 in. WC Nozzle Dia. 1.90 in. C_p 0.84
 Date 10-24-95 Test 2 Run 1 Gas Meter Coeff. .934 Bar. Press. 28.54 in. Hg H_2O 18 %

Traverse Point No.	Sampling Time (min)	Sample Vol. (cf)	Velocity Head (in.WC)	Orifice Meter (in.WC)	Des. Vol. (cf)	VAC. (in.Hg)	Temperatures (°F)					Oxygen (% v/v)	
							Stack	Probe	Oven	Insp.	Gas/In		Gas/Out
	(0900)	657.54											
A 12	2.5	652.90	1.05	.86	3.87	5	155	241	262	42	48	47	
11	5	654.14	1.05	.85	4.18	5	155				49	47	
10	7.5	655.49	1.05	.85	5.49	5	155	237	265	42	49	47	
9	10	656.77	1.03	.83	6.79	5	158				51	50	18.7
8	12.5	658.07	1.07	.87	8.11	5.5	159	240	271	43	51	50	18.0
7	15	659.41	1.1	.89	9.47	6	159				57	50	17.9
6	17.5	660.80	1.15	.94	10.85	6.5	160	239	269	43	59	51	18.1
5	20	662.27	1.25	1.03	12.30	7	156				60	51	18.1
4	22.5	663.71	1.20	.99	13.72	7	156	239	267	43	61	52	17.8
3	25	665.15	1.20	.99	15.14	7	158				62	53	17.8
2	27.5	666.43	1.00	.82	16.44	6	159	235	265	43	63	53	17.9
1	30	667.71	1.00	.82	17.75	6	159				64	54	18.1
B 12	32.5	669.20	1.30	1.07	19.23	7	158	235	266	44	62	53	17.9
11	35	670.75	1.35	1.11	20.75	8	158				63	55	18.4
10	37.5	672.27	1.30	1.08	22.24	8	155	236	271	45	65	55	18.1
9	40	673.77	1.30	1.08	23.73	7.5	156				65	56	17.6
8	42.5	675.21	1.25	1.04	25.20	7	153	239	270	44	66	56	17.7
7	45	676.63	1.20	1.00	26.64	7	155				66	56	17.6
6	47.5	678.98	1.10	.91	28.01	6	155	239	274	44	67	57	17.5
5	50	679.32	1.05	.87	29.36	6	158				67	58	17.6
4	52.5	680.66	1.05	.87	30.70	6	158	242	272	44	67	57	17.5
3	55	682.03	1.07	.89	32.06	6	159				68	58	17.6
2	57.5	683.38	1.03	.86	33.40	6	158	240	269	45	68	58	17.6
1	60	684.74	1.00	.84	34.72	6	153				68	58	17.7
	(1223)												
	0-60	$V_m = 33.20$		$0.93 \Delta H =$							Avg. = 57.3		

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job LP/Hayward Date 10-26 Test 2 Run 2
 Source Line 1 Diger RTO Inlet No. of traverse points 24
 Method 0211 Filter holder: - Filter type: -

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0.00 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used: -

Recovery solvent(s)

☐ acetone -☒ other(s) MeClNo. of probe wash bottles: 1Sample recovered by: SF

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1	<u>722</u>	<u>549</u>	<u>223.173</u>
Impinger No. 2			
Impinger No. 3			
Condenser			
Desiccant	<u>1366</u>	<u>1354</u>	<u>12</u>
		<u>13</u>	
Total			<u>235.185</u>

Integrated Gas Sampling Data:

Bag Pump No. 36A Box No. 30 Bag No. 2
 Bag Material: 5-layer Aluminized Tedlar Size: 44 L
 Pretest leak check: 0.00 cc/min at 22 IN.HG
 Time start: 1201 (HRS) Time end: 1304 (HRS)
 Sampling rate: 400 cc/min Operator: SF

S/N of O₂ Analyzer used to monitor train outlet: 36A

052394-C:\STACK\WP\FORMS\S-0046RR

EPA Method 5 Field Data Sheet

Job LP/Hayward
Source Line 1 Diesel Bldg Exhaust
Date 10-26-95 Test 2 Run 2

Operators SS/SSK
Meter Box No. 4 ΔH @ 1.78 in. WC
Gas meter Coeff. 99.34

Nozzle No. 1-3
Nozzle Dia. .190 in.
Bar. Press. 28.54 in. Hg

Pilot No. 124-6
C_p 0.84
H₂O 23 %

Date 10-26-95 Test 3 Run 3 Gasmeter Coeli.													
Traverse Point No.	Sampling Time (min)	Sample Vol. (cf)	Velocity Head (in.WC)	Orifice Meter (in.WC)	Des. Vol. (cf)	VAC. (in.Hg)	Temperatures (°F)					Oxygen (% v/v)	
							Stack	Probe	Oven	Imp.	Gas/In		Gas/Out
	(1200)	686.32											
B 12	2.5	687.69	1.30	0.97	7.73	5	155	237	261	43	57	56	18.0
11	5	689.10	1.35	1.00	9.16	6	156				58	56	18.5
10	7.5	690.55	1.35	1.00	0.60	6.5	155	239	260	43	60	57	18.7
9	10	692.96	1.30	0.97	2.01	7	154				60	56	18.5
8	12.5	693.40	1.30	0.97	3.43	7	155	239	257	43	62	57	18.7
7	15	694.82	1.20	0.89	4.78	7	157	241	263	43	64	58	18.7
6	17.5	696.12	1.10	0.82	6.09	5	157				64	58	18.3
5	20	697.40	1.10	0.82	7.39	5	157	240	264	43	66	59	18.2
4	22.5	698.66	1.08	0.81	8.69	5	151				67	60	18.0
3	25	699.93	1.05	0.79	9.98	5	154				68	60	18.1
2	27.5	701.20	1.04	0.78	1.25	5	155	239	268	44	68	60	18.1
1	30	702.47	.93	0.70	2.46	5	155				67	61	18.1
A 12	32.5	703.76	1.10	0.83	3.78	5	156	239	262	44	69	61	18.0
11	35	705.05	1.10	0.83	5.09	5.5	155				70	62	18.0
10	37.5	706.36	1.09	0.82	6.40	6	157	236	260	45	70	62	17.9
9	40	707.66	1.05	0.79	7.69	6	156				70	62	18.0
8	42.5	709.00	1.00	0.83	9.01	6	155	239	267	45	71	63	18.1
7	45	710.33	1.10	0.83	0.33	6	157				72	63	18.2
6	47.5	711.72	1.25	0.94	1.74	6.5	159	243	271	45	73	63	17.9
5	50	713.15	1.30	0.98	3.18	7	157				73	65	17.9
4	52.5	714.58	1.25	0.95	4.59	7	157	245	273	46	74	65	17.8
3	55	715.90	1.10	0.83	5.92	6	158				74	65	17.7
2	57.5	717.20	1.10	0.83	7.24	6	159	241	270	46	74	65	17.7
1	60	718.53	1.03	0.78	8.52	6	159				74	65	17.8
	(1305)												
	0-60	V _m = 32.21		2.87 ΔH =							Avg. =	64.0	

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job LP/Hayward Date 10-26-95 Test 2 Run 3
 Source Line 1 Dryer RTO Inlet No. of traverse points 24
 Method 0011 Filter holder: - Filter type: -

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0.00 cfm at 11 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

-
-

☐ acetone☒ other(s) MeCl

No. of probe wash bottles:

1

Sample recovered by:

SF

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1	<u>677</u>	<u>478</u>	<u>199</u>
Impinger No. 2			
Impinger No. 3			
Condenser			
Desiccant	<u>1338</u>	<u>1328</u>	<u>10</u>
Total			<u>209</u>

Integrated Gas Sampling Data:

Bag Pump No. 36A Box No. 30 Bag No. 3
 Bag Material: 5-layer Aluminized Tedlar Size: 44 L
 Pretest leak check: 0.00 cc/min at 22 IN.HG
 Time start: 1428 (HRS) Time end: 1523 (HRS)
 Sampling rate: 400 cc/min Operator: SF

S/N of O₂ Analyzer used to monitor train outlet: 36A

052394-G:STACKWPFORMSS-0046RR

EPA Method 5 Field Data Sheet

Job LP/Hayward Operators SE/SK Nozzle No. 1-3 Pilot No. 124-6
 Source Site 1, Dryer 330 Inlet Meter Box No. 5 Alt @ 1.78 in. WC Nozzle Dia. 1.90 in. C_p 0.84
 Date 10-26-95 Test 2 Run 3 Gas meter Coeff. 0.9934 Bar. Press. 28.54 in. Hg H₂O 22 %

Traverse Point No.	Sampling Time (min)	Sample Vol. (cc)	Velocity Head (in.WC)	Orifice Meter (in.WC)	Des. Vol. (cf)	VAC. (in.Hg)	Temperatures (°F)					Oxygen (% v/v)	
							Stack	Probe	Oven	Imp.	Gas/In		Gas/Out
	(1420)												
A 12	2.5	719.80	1.08	0.82	1.09	4	156	247	267	44	62	62	
11	5	721.45	1.10	0.84	2.41	4	157				63	62	18.0
10	7.5	722.36	1.05	0.80	3.70	6	157	242	271	45	65	63	17.8
9	10	723.65	1.03	0.79	4.99	6	156				66	63	17.3
8	12.5	725.03	1.10	0.84	6.31	5.5	160	240	272	45	67	63	17.5
7	15	726.31	1.08	0.83	7.63	5.5	160				68	63	18.0
6	17.5	727.61	1.20	0.92	9.01	6	160	242	268	45	69	64	17.9
5	20	728.96	1.25	0.96	0.43	6.5	160	245	264	44	70	64	17.9
4	22.5	730.39	1.30	1.00	1.88	7	160				71	64	18.0
3	25	731.82	1.25	0.96	3.30	7	160				72	65	17.8
2	27.5	733.29	0.99	0.76	4.57	5	161	244	264	45	73	65	17.7
1	30	734.55	0.95	0.73	5.81	5	161				73	65	17.7
		735.81											
B 12	32.5	737.32	1.35	1.04	7.29	7	161	241	261	45	72	66	17.7
11	35	738.77	1.30	1.00	8.74	7	159				72	64	18.0
10	37.5	740.22	1.30	1.00	0.19	7	160	240	257	46	74	67	18.0
9	40	741.64	1.25	0.97	1.62	6.5	157				75	67	17.7
8	42.5	743.02	1.20	0.93	3.03	6	160	238	259	45	75	67	17.7
7	45	744.38	1.15	0.89	4.40	6	159				76	68	17.8
6	47.5	745.73	1.10	0.85	5.74	6	160	236	264	45	75	67	17.7
5	50	747.08	1.08	0.84	7.07	6	158				76	68	17.7
4	52.5	748.41	1.05	0.81	8.39	5.5	160	239	265	45	76	68	17.6
3	55	749.71	1.05	0.81	9.70	5	160				77	68	17.6
2	57.5	751.02	1.04	0.81	1.01	5	160	240	268	46	78	69	17.7
1	60	752.29	1.00	0.78	2.30	5	160				78	69	17.8
	(1524)												
	0-60	V _m = 32.49		0.87 ΔT =							Avg. = 68	6	

EPA Method 2 Field Data Sheet

Drawing of Test Site

Job L.P. Hayward
Source Line 1 Dryer Rtd Stack
Test 2 Run Date 10/26/95
Stack Dimen. 81.5 IN.
Dry Bulb _____ °F Wet bulb _____ °F
Manometer ☐ Reg. ☐ Exp ☐ Elec.
Barometric Pressure 28.54 IN.HG
Static Pressure - .53 IN.WC
Operators D. VanHoover & J. Lorenz
Pitot No. 123-8 C 184

Cross-section View	Elevation View
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[illegible]

R or nothing - reg. manometer; S - expanded; E - electronic

032594-C:\STACK\WP\FORMS\5-392.1

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job L.P. Hayward Date 10/24/95 Test 2 Run 1
 Source Line 1 Dryer RTD Stack No. of traverse points 16
 Method 0011 Filter holder: NA Filter type: NA

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

NA☐ acetone☒ Other(s) MeLL₂ & DI H₂O

No. of probe wash bottles:

Sample recovered by:

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1			
Impinger No. 2	427	200	227
Impinger No. 3			
Condenser			
Desiccant	1490	1478	12
Total			239

Integrated Gas Sampling Data:

Bag Pump No. 23 B
 Bag Material: 5-layer Aluminized Tedlar
 Pretest leak check: 0
 Time start: 0905
 Sampling rate: 400

Box No. 17 Bag No. 1
 Size: 44 L
 cc/min at 15 IN.HG
 (HRS) Time end: 1025 (HRS)
 cc/min Operator: DMT

S/N of O₂ Analyzer used to monitor train outlet:4

052394-G:STACK\WP\FORMS\SS-0046RR

Pilot No.	023-8
C _p	.84
H ₂ O	22%

Sheet
Nozzle No. 7-4
Nozzle Dia. .248 in.
Bar Press. 28.54 in.Hg

EPA Method 5 Field 1

Operators DH & J.L.

Meter Box No. 2 $\Delta H @$ 1.73 in. WC

Gasmeter Coeff. 1.0023

Job	L. L. Hayward	1270	Part
Source	Line 1 B-1-1	2	Run

[illegible]

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job L.P. Hayward Date 10/26/95 Test 2 Run 2
 Source Line 1 Dryer Rto Stack No. of traverse points 16
 Method 0011 Filter holder: NA Filter type: NA

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0 cfm at 9 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

NA☐ acetone☒ Other(s) MCLL₂ & DI H₂O

No. of probe wash bottles:

Sample recovered by:

DWH

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1			
Impinger No. 2	435	200	235
Impinger No. 3			
Condenser			
Desiccant	1431	1420	11
Total			246

Integrated Gas Sampling Data:

Bag Pump No. 23B Box No. 17 Bag No. 2
 Bag Material: 5-layer Aluminized Tedlar Size: 44 L
 Pretest leak check: 0 cc/min at 15 IN.HG
 Time start: 1294 (HRS) Time end: 1306 (HRS)
 Sampling rate: 400 cc/min Operator: DWH

S/N of O₂ Analyzer used to monitor train outlet:4

052394-C:STACKWPAFORMS-0046RR

1. *Chlorophyll a* (Chl *a*)

2. *Chlorophyll b* (Chl *b*)

3. *Chlorophyll c* (Chl *c*)

4. *Chlorophyll d* (Chl *d*)

5. *Chlorophyll e* (Chl *e*)

6. *Chlorophyll f* (Chl *f*)

7. *Chlorophyll g* (Chl *g*)

8. *Chlorophyll h* (Chl *h*)

9. *Chlorophyll i* (Chl *i*)

10. *Chlorophyll j* (Chl *j*)

11. *Chlorophyll k* (Chl *k*)

12. *Chlorophyll l* (Chl *l*)

13. *Chlorophyll m* (Chl *m*)

14. *Chlorophyll n* (Chl *n*)

15. *Chlorophyll o* (Chl *o*)

16. *Chlorophyll p* (Chl *p*)

17. *Chlorophyll q* (Chl *q*)

18. *Chlorophyll r* (Chl *r*)

19. *Chlorophyll s* (Chl *s*)

20. *Chlorophyll t* (Chl *t*)

21. *Chlorophyll u* (Chl *u*)

22. *Chlorophyll v* (Chl *v*)

23. *Chlorophyll w* (Chl *w*)

24. *Chlorophyll x* (Chl *x*)

25. *Chlorophyll y* (Chl *y*)

26. *Chlorophyll z* (Chl *z*)

27. *Chlorophyll aa* (Chl *aa*)

28. *Chlorophyll ab* (Chl *ab*)

29. *Chlorophyll ac* (Chl *ac*)

30. *Chlorophyll ad* (Chl *ad*)

31. *Chlorophyll ae* (Chl *ae*)

32. *Chlorophyll af* (Chl *af*)

33. *Chlorophyll ag* (Chl *ag*)

34. *Chlorophyll ah* (Chl *ah*)

35. *Chlorophyll ai* (Chl *ai*)

36. *Chlorophyll aj* (Chl *aj*)

37. *Chlorophyll ak* (Chl *ak*)

38. *Chlorophyll al* (Chl *al*)

39. *Chlorophyll am* (Chl *am*)

40. *Chlorophyll an* (Chl *an*)

41. *Chlorophyll ao* (Chl *ao*)

42. *Chlorophyll ap* (Chl *ap*)

43. *Chlorophyll aq* (Chl *aq*)

44. *Chlorophyll ar* (Chl *ar*)

45. *Chlorophyll as* (Chl *as*)

46. *Chlorophyll at* (Chl *at*)

47. *Chlorophyll au* (Chl *au*)

48. *Chlorophyll av* (Chl *av*)

49. *Chlorophyll aw* (Chl *aw*)

50. *Chlorophyll ax* (Chl *ax*)

51. *Chlorophyll ay* (Chl *ay*)

52. *Chlorophyll az* (Chl *az*)

53. *Chlorophyll aza* (Chl *aza*)

54. *Chlorophyll abz* (Chl *abz*)

55. *Chlorophyll acz* (Chl *acz*)

56. *Chlorophyll adz* (Chl *adz*)

57. *Chlorophyll aez* (Chl *aez*)

58. *Chlorophyll afz* (Chl *afz*)

59. *Chlorophyll agz* (Chl *agz*)

60. *Chlorophyll ahz* (Chl *ahz*)

61. *Chlorophyll aiz* (Chl *aiz*)

62. *Chlorophyll ajz* (Chl *ajz*)

63. *Chlorophyll akz* (Chl *akz*)

64. *Chlorophyll alz* (Chl *alz*)

65. *Chlorophyll amz* (Chl *amz*)

66. *Chlorophyll anz* (Chl *anz*)

67. *Chlorophyll aoz* (Chl *aoz*)

68. *Chlorophyll apz* (Chl *apz*)

69. *Chlorophyll aqz* (Chl *aqz*)

70. *Chlorophyll arz* (Chl *arz*)

71. *Chlorophyll asz* (Chl *asz*)

72. *Chlorophyll atz* (Chl *atz*)

73. *Chlorophyll auz* (Chl *auz*)

74. *Chlorophyll avz* (Chl *avz*)

75. *Chlorophyll awz* (Chl *awz*)

76. *Chlorophyll axz* (Chl *axz*)

77. *Chlorophyll ayz* (Chl *ayz*)

78. *Chlorophyll azz* (Chl *azz*)

79. *Chlorophyll azaa* (Chl *aza*)

80. *Chlorophyll abz* (Chl *abz*)

81. *Chlorophyll acz* (Chl *acz*)

82. *Chlorophyll adz* (Chl *adz*)

83. *Chlorophyll aez* (Chl *aez*)

84. *Chlorophyll afz* (Chl *afz*)

85. *Chlorophyll agz* (Chl *agz*)

86. *Chlorophyll ahz* (Chl *ahz*)

87. *Chlorophyll aiz* (Chl *aiz*)

88. *Chlorophyll ajz* (Chl *ajz*)

89. *Chlorophyll akz* (Chl *akz*)

90. *Chlorophyll alz* (Chl *alz*)

91. *Chlorophyll amz* (Chl *amz*)

92. *Chlorophyll anz* (Chl *anz*)

93. *Chlorophyll aoz* (Chl *aoz*)

94. *Chlorophyll apz* (Chl *apz*)

95. *Chlorophyll aqz* (Chl *aqz*)

96. *Chlorophyll arz* (Chl *arz*)

97. *Chlorophyll asz* (Chl *asz*)

98. *Chlorophyll atz* (Chl *atz*)

99. *Chlorophyll auz* (Chl *auz*)

100. *Chlorophyll avz* (Chl *avz*)

101. *Chlorophyll awz* (Chl *awz*)

102. *Chlorophyll axz* (Chl *axz*)

103. *Chlorophyll ayz* (Chl *ayz*)

104. *Chlorophyll azz* (Chl *azz*)

105. *Chlorophyll azaa* (Chl *aza*)

106. *Chlorophyll abz* (Chl *abz*)

107. *Chlorophyll acz* (Chl *acz*)

108. *Chlorophyll adz* (Chl *adz*)

109. *Chlorophyll aez* (Chl *aez*)

110. *Chlorophyll afz* (Chl *afz*)

111. *Chlorophyll agz* (Chl *agz*)

112. *Chlorophyll ahz* (Chl *ahz*)

113. *Chlorophyll aiz* (Chl *aiz*)

114. *Chlorophyll ajz* (Chl *ajz*)

115. *Chlorophyll akz* (Chl *akz*)

116. *Chlorophyll alz* (Chl *alz*)

117. *Chlorophyll amz* (Chl *amz*)

118. *Chlorophyll anz* (Chl *anz*)

119. *Chlorophyll aoz* (Chl *aoz*)

120. *Chlorophyll apz* (Chl *apz*)

121. *Chlorophyll aqz* (Chl *aqz*)

122. *Chlorophyll arz* (Chl *arz*)

123. *Chlorophyll asz* (Chl *asz*)

124. *Chlorophyll atz* (Chl *atz*)

125. *Chlorophyll auz* (Chl *auz*)

126. *Chlorophyll avz* (Chl *avz*)

127. *Chlorophyll awz* (Chl *awz*)

128. *Chlorophyll axz* (Chl *axz*)

129. *Chlorophyll ayz* (Chl *ayz*)

130. *Chlorophyll azz* (Chl *azz*)

131. *Chlorophyll azaa* (Chl *aza*)

132. *Chlorophyll abz* (Chl *abz*)

133. *Chlorophyll acz* (Chl *acz*)

134. *Chlorophyll adz* (Chl *adz*)

135. *Chlorophyll aez* (Chl *aez*)

136. *Chlorophyll afz* (Chl *afz*)

137. *Chlorophyll agz*

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job L.P. Hayward Date 10/26/95 Test 2 Run 3
 Source Line 1 DRYER RTD Stack No. of traverse points 16
 Method 0011 Filter holder: NA Filter type: NA

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0 cfm at 9 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

NA☐ acetone☒ Other(s) MELLS & DF H₂O

No. of probe wash bottles:

Sample recovered by:

1
DWH

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1			
Impinger No. 2	<u>452</u>	<u>200</u>	<u>252</u>
Impinger No. 3			
Condenser			
Desiccant	<u>1504</u>	<u>1490</u>	<u>14</u>
Total			<u>266</u>

Integrated Gas Sampling Data:

Bag Pump No. 23 B
 Bag Material: 5-layer Aluminized Tedlar
 Pretest leak check: 0
 Time start: 1425
 Sampling rate: 400

Box No. 17 Bag No. 3
 Size: 44 L
 cc/min at 15 IN.HG
 (HRS) Time end: 1526 (HRS)
 cc/min Operator: DWH

S/N of O₂ Analyzer used to monitor train outlet:4

052394-GASTACKIWPFORMSUS-0046RR

EPA Method 5 Field Data Sheet

Job Dr. P. Hayward
Source Line 1 Dr. P. KTO Back
Date 10/26/95 Test 2 Run 3

Operators DW & J.C.
Meter Box No. 2 Δ11 @ 1.173 in WC
Gas meter Coeff. 1.0023

Nozzle No. 7-4
Nozzle Dia. .248 in.
Bar. Press. 28.54 in. Hg

Pilot No.	1238
C ₁	184
H ₂ O	21.5%

[illegible]

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job LP/Hayward
 Source Line 1 Dyer
 Method 5 Filter holder: T2

Date 10-26-95 Test 3 Run 1
 No. of traverse points 24
 Filter type: 6F

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0.00 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

1536

Recovery solvent(s)

☒ acetone _____
☐ other(s) _____

No. of probe wash bottles:

Sample recovered by:

1
SF

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1	<u>681</u>	<u>492</u>	<u>189</u>
Impinger No. 2			
Impinger No. 3			
Condenser			
Desiccant	<u>1373</u>	<u>1366</u>	<u>7</u>
Total			<u>196</u>

Integrated Gas Sampling Data:

Bag Pump No. 36A
 Bag Material: 5-layer Aluminized Tedlar
 Pretest leak check: 0.00
 Time start: 1619
 Sampling rate: 400

Box No. 13 Bag No. 1
 Size: 44 L
 cc/min at 20 IN.HG
 (HRS) Time end: 1722 (HRS)
 cc/min Operator: SF

S/N of O₂ Analyzer used to monitor train outlet: 36A

052394-G:STACK\WP\FORMS\SS-0046RR

EPA Method 5 Field Data Sheet

Job 12/Hayward
 Source Line 1 Dryer 250 Tons
 Date 10-26-95 Test 3 Run 1

Operators SE JSK
 Meter Box No. 4 ΔH @ 1.78 in.WC
 Gas meter Coeff. 1.9934

Nozzle No. 153
 Nozzle Dia. 0.190 in.
 Bar. Press. 28.532 in.Hg

Pilot No. V2Y-6
 C_p 0.84
 H₂O 24 %

Gasometer Coen.													
Traverse Point No.	Sampling Time (min)	Sample Vol. (cf)	Velocity Head (in.WC)	Orifice Meter (in.WC)	Des. Vol. (cf)	VAC. (in.Hg)	Temperatures (°F)					Oxygen (% v/v)	
							Stack	Probe	Oven	Imp.	Gas/In		Gas/Out
	(16.18)	753.60											
B 12	2.5	755.05	1.30	0.95	5.01	4.5	164	242	263	43	67	65	
11	5	756.41	1.25	0.91	6.39	4.5	163				67	65	17.9
10	7.5	757.78	1.30	0.95	7.80	5	163	245	265	43	69	66	18.0
9	10	759.16	1.25	0.91	9.19	5	165				71	66	17.8
8	12.5	760.54	1.20	0.89	0.55	5	158	240	271	44	72	66	17.9
7	15	761.90	1.15	0.85	1.89	5	140				73	67	18.1
6	17.5	763.23	1.10	0.82	3.21	5	155	240	269	44	74	67	18.1
5	20	764.53	1.05	0.78	4.49	4.5	159				75	67	18.1
4	22.5	765.82	1.08	0.80	5.79	4.5	159	239	265	44	75	67	18.1
3	25	767.09	1.00	0.74	7.04	4	160				75	68	18.1
2	27.5	768.35	.98	0.73	8.29	4	157	237	265	45	75	68	18.1
1	30	769.53	.95	0.71	9.51	4	158				76	68	18.0
A 12	32.5	770.86	1.10	0.82	0.83	4.5	158	241	260	45	74	67	18.1
11	35	772.21	1.15	0.85	2.17	4.5	158				75	68	18.0
10	37.5	773.53	1.10	0.82	3.49	5	160	244	258	45	75	68	18.0
9	40	774.91	1.25	0.93	4.89	5	160				76	69	18.1
8	42.5	776.25	1.10	0.82	6.20	5	160	244	261	45	76	69	18.1
7	45	777.57	1.10	0.82	7.52	5	159				77	69	18.1
6	47.5	778.92	1.15	0.86	8.87	5	159	240	263	46	77	70	18.1
5	50	780.31	1.25	0.93	0.28	5	159				77	70	18.1
4	52.5	781.69	1.20	0.89	1.65	5	160	238	263	46	78	70	18.0
3	55	783.07	1.25	0.93	3.06	5.5	160				78	70	18.1
2	57.5	784.45	1.20	0.89	4.44	5	160	236	260	46	77	70	18.0
1	60	785.83	1.15	0.86	5.79	5	160				78	70	18.1
	(1723)												
	0 - 60	V _m = 32.23		0.85 ΔH -							74.1 Avg. -		

INTERPOLL LABORATORIES, INC.

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Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job LP/Hayward Date 10-26-95 Test 3 Run 2
 Source Line 1 Dyeer RTO Inlet No. of traverse points 29
 Method 5 Filter holder: TE Filter type: GF

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0.00 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

1537

Recovery solvent(s)

☒ Acetone 1
☐ other(s) _____

No. of probe wash bottles:

1
SF

Sample recovered by:

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1	<u>700</u>	<u>496</u>	
Impinger No. 2			
Impinger No. 3			
Condenser			
Desiccant	<u>1258</u>	<u>1318</u>	<u>20</u>
Total			<u>224</u>

Integrated Gas Sampling Data:

Bag Pump No. 36A
 Bag Material: 5-layer Aluminized Tedlar
 Pretest leak check: 0.00
 Time start: 1756
 Sampling rate: 400

Box No. 13 Bag No. 2
 Size: 44 L
 cc/min at 22.0 IN.HG
 (HRS) Time end: 1857 (HRS)
 cc/min Operator: SF

S/N of O₂ Analyzer used to monitor train outlet:36A

052394-C:\STACK\WP\FORMS\S-0046RR

EPA Method 5 Field Data Sheet

Job LP/Hayward Operators SE 3 SK Nozzle No. 1-3 Pilot No. 024-6
 Source Line 1 Dryer BTO Inlet Meter Box No. 4 $\Delta H @ 1.78$ in. WC Nozzle Dia. .190 in. C_p 0.84
 Date 10-30-95 Test 3 Run 2 Gas Meter Coeff. 5534 Bar. Press. 28.54 in. Hg in. Hg 11.0 % 24

Traverse Point No.	Sampling Time (min)	Sample Vol. (cf)	Velocity Head (in.WC)	Orifice Meter (in.WC)	Des. Vol. (cf)	VAC. (in.Hg)	Temperatures (°F)						Oxygen (% v/v)	
							Stack	Probe	Oven	Imp.	Gas/In	Gas/Out		
	(1755)	787.38												
A 12	25	788.85	1.10	0.82	8.67	4	155	240	252	44	65	65		
11	5	790.07	1.15	0.85	0.03	4	156				67	65	18.0	
10	7.5	791.39	1.10	0.81	1.37	4	160	243	259	44	70	66	18.0	
9	10	792.65	1.10	0.81	2.63	4	160				71	66	18.0	
8	12.5	793.98	1.07	0.80	3.93	4.5	161	245	257	44	72	66	18.1	
7	15	795.23	1.00	0.74	5.18	4	160				72	67	18.1	
6	17.5	796.53	1.15	0.85	6.52	4	161	240	261	45	74	67	18.1	
5	20	797.93	1.20	0.87	7.88	4.5	162				74	68	18.1	
4	22.5	799.27	1.20	0.89	9.25	5	162	240	266	45	75	68	18.0	
3	25	800.68	1.25	0.92	0.65	5	162				76	68	18.0	
2	27.5	802.09	1.20	0.89	2.02	5	162	237	265	45	76	68	18.0	
1	30	803.40	1.20	0.89	3.37	5	161				76	69	18.0	
B 12	32.5	804.88	1.30	0.96	4.82	5.5	161	239	257	45	74	69	17.9	
11	35	806.23	1.20	0.89	6.20	5	160				75	69	17.8	
10	37.5	807.55	1.20	0.89	7.57	5	162	238	257	46	76	69	17.9	
9	40	808.95	1.20	0.90	8.95	5	155				77	69	17.8	
8	42.5	810.31	1.15	0.86	0.30	5	157	241	252	47	77	70	17.9	
7	45	811.61	1.10	0.82	1.62	4.5	157				77	69	18.0	
6	47.5	812.94	1.07	0.80	2.92	4.5	158	240	250	47	77	69	17.9	
5	50	814.23	1.05	0.78	4.21	4	157				79	70	17.8	
4	52.5	815.45	.95	0.71	5.44	4	160	242	255	47	72	70	17.9	
3	55	816.67	.93	0.69	6.65	4	160				77	70	17.9	
2	57.5	817.91	.97	0.72	7.89	4	160	242	261	46	77	70	17.9	
1	60	819.16	.90	0.67	9.09	4	168				78	70		
	(1858)													
	0-60	V _m = 31.78		0.83 ΔH =							71.3 Avg.			

INTERPOLL LABORATORIES, INC.

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Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job LP/Hayward Date 10-26-88 Test 3 Run 3
Source Line 1 Dryer RTO INLET No. of traverse points 24
Method 5 Filter holder: TE Filter type: 6F

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒
Post test: 0.00 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

1538

☒ Acetone _____
☐ Other(s) _____

No. of probe wash bottles:

1

Sample recovered by:

SF

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1	663	509	154
Impinger No. 2			
Impinger No. 3			
Condenser			
Desiccant	1382	1373	9
Total			163

Integrated Gas Sampling Data:

Bag Pump No. 36A Box No. 13 Bag No. 3
Bag Material: 5-layer Aluminized Tedlar Size: 44 L
Pretest leak check: 0.00 cc/min at 22 IN.HG
Time start: 1931 (HRS) Time end: 2040 (HRS)
Sampling rate: 400 cc/min Operator: SF

S/N of O₂ Analyzer used to monitor train outlet: 36A

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EPA Method 5 Field Data Sheet

Job CR/Hayward
 Source Line 1 Dryer 250 Inlet
 Date 10-26-85 Test 3 Run 3

Operators SF & SK
 Meter Box No. 4 $\Delta H @$ 1.28 in. WC
 Gas meter Coeff. 0.934

Nozzle No. 1-3
 Nozzle Dia. 0.190 in.
 Bar. Press. 28.54 in. Hg

Pilot No. V2Y-6
 C₁ 0.89
 C₂ 25

Date 7-0-20-95 Test 5 Run 5		Gasmeter Coeff.		Sample Vol. (cf)		Velocity Head (in.WC)	Orifice Meter (in.WC)	Des. Vol. (cf)	VAC. (in.Hg)	Temperatures (°F)				Oxygen (% v/v)
Traverse Point No.	Sampling Time (min)	Sample Vol. (cf)	Velocity Head (in.WC)	Orifice Meter (in.WC)	Des. Vol. (cf)	VAC. (in.Hg)	Stack	Probe	Oven	Imp.	Gas/In	Gas/Out		
	(1930)	820.20												
B 12	2.5	821.67	1.20	0.89	1.57	4	160	237	257	43	66	65	18.0	
11	5	822.99	1.25	0.92	2.95	4	160				68	65	17.8	
10	2.5	834.37	1.25	0.92	4.34	5	160	240	255	48	69	66	17.8	
9	10	825.78	1.30	0.96	5.76	5	158				70	66	17.8	
8	12.5	827.16	1.25	0.92	7.15	5	159	241	257	45	71	66	18.0	
7	15	828.55	1.25	0.93	8.55	5	155				72	67	17.9	
6	17.5	829.94	1.20	0.89	9.92	5	157	240	263	45	73	67	17.8	
5	20	831.30	1.15	0.85	1.26	5	158				74	67	17.9	
4	22.5	832.61	1.10	0.82	2.58	4.5	158	240	260	45	74	67	17.9	
3	25	833.85	1.00	0.75	3.83	4	153				74	67	18.0	
2	27.5	835.09	1.04	0.78	5.11	4	158	242	263	45	75	68	18.1	
1	30	836.38	1.00	0.75	6.37	4	155				75	68	18.0	
A 12	32.5	837.76	1.20	0.90	7.75	5	155	245	259	46	74	68	18.1	
11	35	839.12	1.20	0.90	9.12	5	156				75	68	18.1	
10	37.5	840.51	1.15	0.86	0.47	5	156	245	257	46	75	68	18.0	
9	40	841.89	1.20	0.90	1.85	5	155				75	68	18.1	
8	42.5	843.24	1.15	0.85	3.19	5	160	240	259	46	75	68	18.0	
7	45	844.59	1.15	0.85	4.54	5	160				76	69	17.8	
6	47.5	845.86	1.10	0.84	5.87	5	157	237	255	47	76	69	17.9	
5	50	847.26	1.10	0.82	7.19	5	157				76	69	18.0	
4	52.5		1.05				159	239	251	47				
3	55													
2	57.5							235	249	47				
1	60													
	(2101)													
	0-60	V _m - 27.04		0.86 ΔH -							Avg.	20.2		

INTERPOLL LABORATORIES, INC.
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EPA Method 7 Sampling Collection Field Data Sheet

Job Hayward Date 10-26-95 Bar Pressure 29.54 IN.HG
Test Location Line 1 Dryer (R.D. Unit) Fuel Type Sample Train No
Technician S/K Pump No 36

No.	Test Run Point	Flask No.	Time (HRS)	Vacuum (IN.HG)	Flask Temp. (°F)	Leak Rate <0.4 IN.HG/MIN.	
1	3-1-1	25	1626	25.7	53	☒ YES	☐ NO
2	3-1-2	26	1640	25.7	53	☒ YES	☐ NO
3	3-1-1	27	1700	25.7	53	☒ YES	☐ NO
4	3-1-2	28	1713	25.7	52	☒ YES	☐ NO
5	3-2-1	29	1800	25.7	51	☒ YES	☐ NO
6	3-2-2	30	1815	25.7	51	☒ YES	☐ NO
7	3-2-1	31	1834	25.7	53	☒ YES	☐ NO
8	3-2-2	32	1844	25.7	53	☒ YES	☐ NO
9	3-3-1	33	1930	25.7	51	☒ YES	☐ NO
10	3-3-2	34	1937	25.7	51	☒ YES	☐ NO
11	3-3-1	35	1944	25.7	51	☒ YES	☐ NO
12	3-3-2	36	1955	25.7	52	☒ YES	☐ NO
13						☐ YES	☐ NO
14						☐ YES	☐ NO
15						☐ YES	☐ NO
16						☐ YES	☐ NO
17						☐ YES	☐ NO
18						☐ YES	☐ NO
19						☐ YES	☐ NO
20						☐ YES	☐ NO
21						☐ YES	☐ NO
22						☐ YES	☐ NO
23						☐ YES	☐ NO
24						☐ YES	☐ NO
25						☐ YES	☐ NO
26						☐ YES	☐ NO
27						☐ YES	☐ NO

EPA Method 2 Field Data Sheet

Drawing of Test Site

Job L.P. Hayward
Source Line 1 Dyer R to Stack
Test 3 Run Date 10/26/95
Stack Dimen. 81.5 IN.
Dry Bulb °F Wet bulb °F
Manometer ☐ Reg. ☐ Exp. ☐ Elec.
Barometric Pressure 28.54 IN.HG
Static Pressure -.53 IN.WC
Operators D VanHoever & J Lorenz
Pitot No. U23-8 C .84

Cross-section View	Elevation View
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[illegible]

R or nothing = reg. manometer; S = expanded; E = electronic

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Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job L.P. Hayward Date 10/20/95 Test 3 Run 1Source Line 1 Over RTO Stack No. of traverse points 16Method 5 Filter holder: glass Filter type: glass fiber

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

8239☒ acetone☐ other(s)

No. of probe wash bottles:

Sample recovered by:

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1			
Impinger No. 2	<u>456</u>	<u>200</u>	<u>256</u>
Impinger No. 3			
Condenser			
Desiccant	<u>1401</u>	<u>1391</u>	<u>10</u>
Total			<u>266</u>

Integrated Gas Sampling Data:

Bag Pump No. 23B
 Bag Material: 5-layer Aluminized Tedlar
 Pretest leak check: 0
 Time start: 1625
 Sampling rate: 400

Box No. 19 Bag No. 1
 Size: 44 L
 cc/min at 18 IN.HG
 (HRS) Time end: 1725 (HRS)
 cc/min Operator: DAH

S/N of O₂ Analyzer used to monitor train outlet:4

052394-G:STACKWPFORMS-0046RR

EPA Method 5 Field Data Sheet

Pistol No. U738
 C_p 84
 H_2O 22 %

7-4
248 in.
28.54 in. lg

Nozzle No.
Nozzle Dia.
Bar. Press.

* J.C. @ 1.73 in.WC
1.0023

Operators _____
Meter Box No. _____

Source: Wm. J. Dyer
by W. P. Hayward

Source:

[illegible]

INTERPOLL LABORATORIES, INC.

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Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job L.P. Hayward Date 10/26/95 Test B Run 2
 Source Line 1 Dryer Rtd Stack No. of traverse points 16
 Method 5 Filter holder: 9/455 Filter type: glass fiber

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒
 Post test: 0 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

8209

☒ Acetone _____
☐ Other(s) _____

No. of probe wash bottles:

Sample recovered by:

DWH

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1			
Impinger No. 2	461	3200	261
Impinger No. 3			
Condenser			
Desiccant	1428	1417	11
Total			272

Integrated Gas Sampling Data:

Bag Pump No. 23 B
 Bag Material: 5-layer Aluminized Tedlar
 Pretest leak check: 0
 Time start: 1800
 Sampling rate: 400

Box No. 9 Bag No. 2
 Size: 44 L
 cc/min at 15 IN.HG
 (HRS) Time end: 1900 (HRS)
 cc/min Operator: DWH

S/N of O₂ Analyzer used to monitor train outlet:4

052394-C:\STACK\WP\FORMS\SS-0046RR

INTERPOLL LABORATORIES, INC.

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Interpoll Laboratories EPA Method 5/17 Sample Log Sheet

Job L.P. Hayward Date 10/26/95 Test 3 Run 3
Source Line 1 Dryer Pto Stack No. of traverse points 16
Method 5 Filter holder: glass Filter type: glass fiber

Sample Train Leak Check:

Pretest: ≤ 0.02 cfm at 15 IN.HG (vac) ☒Post test: 0 cfm at 10 IN. HG (vac) ☒

Particulate Catch Data:

No. of filters used:

Recovery solvent(s)

8240☒ acetone☐ other(s)

No. of probe wash bottles:

Sample recovered by:

Condensate Data:

Item	Weight (g)		
	Final	Tare	Difference
Impinger No. 1			
Impinger No. 2	407	200	207
Impinger No. 3			
Condenser			
Desiccant	1490	1477	13
Total			220

Integrated Gas Sampling Data:

Bag Pump No. 23 B
Bag Material: 5-layer Aluminized Tedlar
Pretest leak check: 0
Time start: 1934
Sampling rate: 400

Box No. 19 Bag No. 3
Size: 44 L
cc/min at 14 IN.HG
(HRS) Time end: 2025 (HRS)
cc/min Operator: DWH

S/N of O₂ Analyzer used to monitor train outlet:

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INTERPOLL LABORATORIES, INC.

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EPA Method 7 Sampling Collection Field Data Sheet

Job LP Hayward Date 10-26-95 Bar Pressure 28.54 IN.HG
 Test Location Line 1 Dryer PTO Stack Fuel Type _____ Sample Train No _____
 Technician J.C. Pump No _____

No.	Test Run Point	Flask No.	Time (HRS)	Vacuum (IN.HG)	Flask Temp. (°F)	Leak Rate <0.4 IN.HG/MIN.	
1	3 1 1	19	4:35	27.1	53°	☒ YES	☐ NO
2	3 1 2	20	4:43	27.2	55	☒ YES	☐ NO
3	3 1 3	21	4:58	27.1	54	☒ YES	☐ NO
4	3 1 1	22	5:14	27.1	53	☒ YES	☐ NO
5	3 2 2	23	5:55	27.1	53	☒ YES	☐ NO
6	3 2 3	24	6:05	27.1	52	☒ YES	☐ NO
7	3 2 1	49	6:14	27.2	53	☒ YES	☐ NO
8	3 2 3	50	6:43	27.1	50	☒ YES	☐ NO
9	3 3 3	51	7:26	27.2	49	☒ YES	☐ NO
10	3 3 1	52	7:30	27.2	53	☒ YES	☐ NO
11	3 3 2	53	7:41	27.2	48	☒ YES	☐ NO
12	3 3 3	54	7:55	27.2	47	☒ YES	☐ NO
13	Blank	55				☐ YES	☐ NO
14						☐ YES	☐ NO
15						☐ YES	☐ NO
16						☐ YES	☐ NO
17						☐ YES	☐ NO
18						☐ YES	☐ NO
19						☐ YES	☐ NO
20						☐ YES	☐ NO
21						☐ YES	☐ NO
22						☐ YES	☐ NO
23						☐ YES	☐ NO
24						☐ YES	☐ NO
25						☐ YES	☐ NO
26						☐ YES	☐ NO
27						☐ YES	☐ NO

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BTX-18 Field Data Sheet

Job LP/Hayward
Source Line 1 Dryer RTO Inlet
Date 0-26-92 Test 4 Run 1

Operator(s) SF JSK
Meter Box No. 63 Meter Coef. .9985
Barometric Pressure 28.54 IN.HG

Sample Train Leak Check:

Pretest: 0.00 cc/min at 5 IN.HG

Post test: 0.00 cc/min at 5 IN.HG

Trav. point No.	Sample Time (min)	Sample Volume (cf)	Sample Rate (cc/min)	Vac. (IN.HG)	Temperatures (°F)		
					Stack	Probe	Gasmeter
	0920	391.680					
	5	391.837	1000	4			70
	10	391.995	1000	4			72
	15	392.185	1000	4			72
	20	392.378	1000	4			74
	25	392.565	1000	7			76
	30	392.758	1000	9			78
	35	392.945	1000	9.5			78
	40	393.138	1000	9.5			79
	45	393.330	1000	9.0			79
	50	393.521	1000	9.5			80
	55	393.712	1000	9.5			80
	60	393.908	1000	9.5			80
	$\theta = 60$	$V_m = 2.228$					$t_m = 76.5$

1024

$V_{STD} = 2.089$

121693-G:STACK/WP/FORMS/476

INTERPOLL LABORATORIES, INC.

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18

BTX Field Data SheetJob LP/HaywardOperator(s) SF 75KSource Line 1 Dryer RTD InletMeter Box No. #65 Meter Coef. .9985Date 10-26-95 Test 4 Run 2Barometric Pressure 28.54 IN.HG

Sample Train Leak Check:

Pretest: 0.00 cc/min at 15 IN.HGPost test: 0.00 cc/min at 15 IN.HG

Trav. point No.	Sample Time (min)	Sample Volume (cf)	Sample Rate (cc/min)	Vac. (IN.HG)	Temperatures (°F)		
					Stack	Probe	Gasmeter
	<u>(1200)</u>	<u>393.970</u>					
	<u>5</u>	<u>394.151</u>	<u>1000</u>	<u>4</u>			<u>70</u>
	<u>10</u>	<u>394.350</u>	<u>1000</u>	<u>4</u>			<u>71</u>
	<u>15</u>	<u>394.537</u>	<u>1000</u>	<u>4</u>			<u>71</u>
	<u>20</u>	<u>394.732</u>	<u>1000</u>	<u>6</u>			<u>72</u>
	<u>25</u>	<u>394.564</u>	<u>1000</u>	<u>7</u>			<u>73</u>
	<u>30</u>	<u>395.125</u>	<u>1000</u>	<u>9</u>			<u>74</u>
	<u>35</u>	<u>395.228</u>	<u>1000</u>	<u>9</u>			<u>74</u>
	<u>40</u>	<u>395.530</u>	<u>1000</u>	<u>9</u>			<u>75</u>
	<u>45</u>	<u>395.725</u>	<u>1000</u>	<u>9</u>			<u>76</u>
	<u>50</u>	<u>395.926</u>	<u>1000</u>	<u>9</u>			<u>78</u>
	<u>55</u>	<u>396.119</u>	<u>1000</u>	<u>9.5</u>			<u>78</u>
	<u>60</u>	<u>396.317</u>	<u>1000</u>	<u>9.5</u>			<u>80</u>
	<u>$\theta = 60$</u>	<u>$V_m = 2.347$</u>					<u>$t_m = 74.3$</u>

1303

 $V_{STD} = 2.209$

121693-G:STACKWPAFORMSS-476

INTERPOLL LABORATORIES, INC.

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18 Field Data SheetJob LP/HaywardOperator(s) SF 35KSource Line 1 Drier RTO InletMeter Box No. 65 Meter Coef. 0.9985Date 10-26-95 Test 4 Run 3Barometric Pressure 28.54 IN.HG

Sample Train Leak Check:

Pretest: 0.00 cc/min at 15 IN.HGPost test: 0.00 cc/min at 15 IN.HG

Trav. point No.	Sample Time (min)	Sample Volume (cf)	Sample Rate (cc/min)	Vac. (IN.HG)	Temperatures (°F)		
					Stack	Probe	Gasmeter
	<u>1320</u> <u>(1520)</u>	<u>396.360</u>					
	<u>5</u>	<u>396.556</u>	<u>1000</u>	<u>4</u>			<u>72</u>
	<u>10</u>	<u>396.755</u>	<u>1000</u>	<u>5</u>			<u>73</u>
	<u>15</u>	<u>396.945</u>	<u>1000</u>	<u>5</u>			<u>75</u>
	<u>20</u>	<u>397.140</u>	<u>1000</u>	<u>5.5</u>			<u>76</u>
	<u>25</u>	<u>397.330</u>	<u>1000</u>	<u>7</u>			<u>77</u>
	<u>30</u>	<u>397.525</u>	<u>1000</u>	<u>8</u>			<u>78</u>
	<u>35</u>	<u>397.721</u>	<u>1000</u>	<u>9.5</u>			<u>78</u>
	<u>40</u>	<u>397.918</u>	<u>1000</u>	<u>9.5</u>			<u>78</u>
	<u>45</u>	<u>398.122</u>	<u>1000</u>	<u>9.5</u>			<u>79</u>
	<u>50</u>	<u>398.322</u>	<u>1000</u>	<u>10</u>			<u>80</u>
	<u>55</u>	<u>398.530</u>	<u>1000</u>	<u>10</u>			<u>80</u>
	<u>60</u>	<u>398.725</u>	<u>1000</u>	<u>10</u>			<u>80</u>
	<u>θ = 60</u>	<u>V_m = 2.365</u>					<u>t_m = 77.2</u>

1442

V_{STD} = 2.214

121693-G:STACKWPIFORMSIS-476

INTERPOL LABORATORIES, INC.
(612) 786-6020

BENZENE Field Data Sheet

Job L. P. Hayward Operator(s) D. Van Hoever
Source Line 1 Dryer Rto ~~Inter~~ STACK Meter Box No. 15 Meter Coef. 9918
Date 10/26/88 Test 4 Run 1 Barometric Pressure 28.54 IN.HG

Sample Train Leak Check:

Pretest: 0 cc/min at 16 IN.HG
Post test: 0 cc/min at 16 IN.HG

Trav. point No.	Sample Time (min)	Sample Volume (cf)	Sample Rate (cc/min)	Vac. (IN.HG)	Temperatures (°F)		
					Stack	Probe	Gasmeter
	<u>0920</u>	<u>758.60</u>					
	<u>5</u>	<u>758.770</u>	<u>1000</u>	<u>4</u>	<u>261</u>		<u>60</u>
	<u>10</u>	<u>758.922</u>	<u>1000</u>	<u>4</u>			<u>62</u>
	<u>15</u>	<u>759.085</u>	<u>1000</u>	<u>4</u>			<u>62</u>
	<u>20</u>	<u>759.240</u>	<u>1000</u>	<u>4</u>	<u>263</u>		<u>64</u>
	<u>25</u>	<u>759.395</u>	<u>1000</u>	<u>4</u>			<u>66</u>
	<u>30</u>	<u>759.550</u>	<u>1000</u>	<u>4</u>			<u>68</u>
	<u>35</u>	<u>759.713</u>	<u>1000</u>	<u>4</u>	<u>263</u>		<u>68</u>
	<u>40</u>	<u>759.890</u>	<u>1000</u>	<u>4</u>			<u>68</u>
	<u>45</u>	<u>760.074</u>	<u>1000</u>	<u>4</u>			<u>70</u>
	<u>50</u>	<u>760.254</u>	<u>1000</u>	<u>4</u>	<u>263</u>		<u>72</u>
	<u>55</u>	<u>760.436</u>	<u>1000</u>	<u>4</u>			<u>74</u>
	<u>60</u>	<u>760.617</u>	<u>1000</u>	<u>4</u>			<u>76</u>
	<u>θ = 60</u>	<u>V_m = 2.017</u>					<u>t_m = 67.66</u>

(1024)

V_{STD} = 1.910

121693-G:STACK\WP\FORMS\S-476

INTERPOLL LABORATORIES, INC.
(612) 786-6020

M18 Field Data Sheet

Job H.P. Hayward Operator(s) DWH
Source Line 1 Dryer Rto Stack Meter Box No. 15 Meter Coef. 9918
Date 10/26/81 Test 4 Run 2 Barometric Pressure 28.54 IN.HG

Sample Train Leak Check:

Pretest: 0 cc/min at 16 IN.HG
Post test: 0 cc/min at 16 IN.HG

Trav. point No.	Sample Time (min)	Sample Volume (cf)	Sample Rate (cc/min)	Vac. (IN.HG)	Temperatures (°F)		
					Stack	Probe	Gasmeter
	<u>1200</u>	<u>760.70</u>					
	<u>5</u>	<u>760.781</u>	<u>1000</u>	<u>4</u>	<u>263</u>		<u>70</u>
	<u>10</u>	<u>761.084</u>	<u>1000</u>	<u>4</u>			<u>74</u>
	<u>15</u>	<u>761.253</u>	<u>1000</u>	<u>4</u>	<u>266</u>		<u>74</u>
	<u>20</u>	<u>761.493</u>	<u>1000</u>	<u>4</u>			<u>74</u>
	<u>25</u>	<u>761.577</u>	<u>1000</u>	<u>4</u>	<u>266</u>		<u>78</u>
	<u>30</u>	<u>761.738</u>	<u>1000</u>	<u>5</u>			<u>78</u>
	<u>35</u>	<u>761.905</u>	<u>1000</u>	<u>5</u>	<u>262</u>		<u>80</u>
	<u>40</u>	<u>762.065</u>	<u>1000</u>	<u>5</u>			<u>80</u>
	<u>45</u>	<u>762.226</u>	<u>1000</u>	<u>5</u>	<u>260</u>		<u>82</u>
	<u>50</u>	<u>762.390</u>	<u>1000</u>	<u>5</u>			<u>82</u>
	<u>55</u>	<u>762.545</u>	<u>1000</u>	<u>5</u>			<u>84</u>
	<u>60</u>	<u>762.707</u>	<u>1000</u>	<u>5</u>			<u>84</u>
	<u>θ = 60</u>	<u>V_m = 2.007</u>					<u>t_m = 78.33</u>

(1303)

U_{STD} = 1.862

121693-G:\STACK\WP\FORMS\S-476

INTERPOL LABORATORIES, INC.

(612) 786-6020

M18 Field Data Sheet

Job L.P. Hayward
 Source Line 1 Dryer BTO Stack
 Date 10/26/75 Test 4 Run 3

Operator(s) [Signature]
 Meter Box No. 15 Meter Coef. .9918
 Barometric Pressure 28.54 IN.HG

Sample Train Leak Check:

Pretest: 0 cc/min at 5 IN.HGPost test: 0 cc/min at 16 IN.HG

Trav. point No.	Sample Time (min)	Sample Volume (cf)	Sample Rate (cc/min)	Vac. (IN.HG)	Temperatures (°F)		
					Stack	Probe	Gasmeter
	1340	762.800					
	5	762.971	1000	5	257		82
	10	763.194	1000	5			74
	15	763.305	1000	5			76
	20	763.540	1000	5	260		78
	25	763.704	1000	5			80
	30	763.860	1000	5	265		82
	35	764.023	1000	5			84
	40	764.180	1000	5	264		86
	45	764.349	1000	5			87
	50	764.515	1000	5	256		88
	55	764.677	1000	5			89
	60	764.847	1000	5			92
	$\theta = 60$	$V_m = 2.047$					$t_m = 83.17$

(1342)

 $V_{STD} = 1.883$

121693-G:STACK/WP/FORMS-476

APPENDIX D

INTERPOLL LABORATORIES ANALYTICAL DATA

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INTERPOLL LABORATORIES, INC.

(612) 786-6020

EPA Method 3 Data Reporting Sheet
Orsat Analysis

Job LP/Hayward
 Team Leader SLB
 Date Submitted 10-31-95
 Test No. 1
 Date of Analysis 11-7-95

Source LINE 1 Process RTO
 Test Site STACK
 Date of Test 10-26-95
 No. of Runs Completed 3
 Technician SLB

Test/Run	Sample Log No. and Type	No. of An.	Buret Readings (ml)			Conc. CO ₂ %v/v Dry	Conc. O ₂ %v/v Dry	F ₀
			Zero Pt.	After CO ₂	After O ₂			
1/6		1	0.00	0.00	20.9	0.00	20.9	
		2	0.00	0.00	20.9	0.00	20.9	
		Avg				0.00	20.9	
1/1	6731-42		0.00	.20	20.9	.20	20.7	1
		2	0.00	.20	20.9	.20	20.7	1
		Avg				.20	20.7	
1/2	6731-43		0.00	.20	20.9	.20	20.7	1
		2	0.00	.20	20.9	.20	20.7	1
		Avg				.20	20.7	
1/3	6731-44		0.00	.20	20.9	.20	20.7	1
		2	0.00	.20	20.9	.20	20.7	1
		Avg				.20	20.7	
		2						
		Avg						
		2						
		Avg						
		2						
		Avg						
		2						
		Avg						
		2						
		Avg						

Ambient Air QA Check

Orsat Analyzer System Leak Check

F₀ Within EPA M-3 Guidelines

for fuel type

Where F₀ = 20.9 O₂
CO₂

F - Flask (250 cc all glass)

B - Tedlar Bag (5 layer)

EPA Method 3 Guidelines

Fuel Type	F ₀ Range
Coal:	
Anthracite/Lignite	1.016-1.130
Bituminous	1.083-1.230
Oil:	
Distillate	1.260-1.413
Residual	1.210-1.370
Gas:	
Natural	1.600-1.836
Propane	1.434-1.586
Butane	1.405-1.553
Wood/Wood Bark	1.000-1.130

INTERPOL LABORATORIES, INC.

(612) 786-6020

EPA Method 3 Data Reporting Sheet
Orsat Analysis

Job LP HAYWARD
 Team Leader SF
 Date Submitted 10-31-95
 Test No. 2
 Date of Analysis 11-7-95

Source LINE DRYER RTO
 Test Site INLET
 Date of Test 10-26-95
 No. of Runs Completed 3
 Technician SLB

Test/Run	Sample Log No. and Type	No. of An.	Buret Readings (ml)			Conc. CO ₂ %v/v Dry	Conc. O ₂ %v/v Dry	F ₀
			Zero Pt.	After CO ₂	After O ₂			
2/0		1	0.00	0.00	20.9	0.00	20.9	—
		2	0.00	0.00	20.9	0.00	20.9	—
		☐ B ☐ F Avg				0.00	20.9	
2/1	6731-10	1	0.00	3.4	20.9	3.4	17.5	1.00
		2	0.00	3.4	20.9	3.4	17.5	1.00
		☒ B ☐ F Avg				3.4	17.5	
2/2	6731-11	1	0.00	3.4	20.9	3.4	17.5	1.00
		2	0.00	3.4	20.9	3.4	17.5	1.00
		☒ B ☐ F Avg				3.4	17.5	
2/3	6731-12	1	0.00	3.5	20.9	3.5	17.4	1.00
		2	0.00	3.5	20.9	3.5	17.4	1.00
		☒ B ☐ F Avg				3.5	17.4	
		1						
		2						
		☐ B ☐ F Avg						
		1						
		2						
		☐ B ☐ F Avg						
		1						
		2						
		☐ B ☐ F Avg						
		1						
		2						
		☐ B ☐ F Avg						
		1						
		2						
		☐ B ☐ F Avg						

- ☒ Ambient Air QA Check
☒ Orsat Analyzer System Leak Check
☒ F₀ Within EPA M-3 Guidelines for fuel type.

Where F₀ = 20.9 - O₂
 CO₂

F = Flask (250 cc all glass)

B = Tedlar Bag (5 layer)

EPA Method 3 Guidelines

Fuel Type	F ₀ Range
Coal:	
Anthracite/Lignite	1.016-1.130
Bituminous	1.083-1.230
Oil:	
Distillate	1.260-1.413
Residual	1.210-1.370
Gas:	
Natural	1.600-1.836
Propane	1.434-1.586
Butane	1.405-1.553
Wood/Wood Bark	1.000-1.130

EPA Method 3 Data Reporting Sheet

Orsat Analysis

Job

Team Leader

Date Submitted

Test No.

Date of Analysis

LP - LAMUARD

PVH

10-31-95

2

11-2-95

Source

Test Site

Date of Test

No. of Runs Completed

Technician

LINE 1 DRYU RTO

STACK

10-26-95

3

SLB

METHANE

Test/ Run	Sample Log No. and Type	No. of An.	Buret Readings (ml)			Conc. CO ₂ %v/v Dry	Conc. O ₂ %v/v Dry	F ₀
			Zero Pt.	After CO ₂	After O ₂			
2/0		1	0.00	0.00	20.9	0.00	20.9	-
		2	0.00	0.00	20.9	0.00	20.9	-
		Avg				0.00	20.9	
2/1	6731-50	1	0.00	3.6	20.7	3.6	17.1	1.06
		2	0.00	3.6	20.7	3.6	17.1	1.06
		Avg				3.6	17.1	
2/2	6731-51	1	0.00	3.3	20.7	3.3	17.4	1.06
		2	0.00	3.3	20.7	3.3	17.4	1.06
		Avg				3.3	17.4	
2/3	6731-52	1	0.00	3.8	20.7	3.8	16.9	1.05
		2	0.00	3.8	20.7	3.8	16.9	1.05
		Avg				3.8	16.9	
		1						
		2						
		Avg						
		1						
		2						
		Avg						
		1						
		2						
		Avg						
		1						
		2						
		Avg						
		1						
		2						
		Avg						

Ambient Air QA Check

Orsat Analyzer System Leak Check

F₀ Within EPA M-3 Guidelines
for fuel typeWhere F₀ = $\frac{20.9 - O_2}{CO_2}$

F = Flask (250 cc all glass)

B = Tedlar Bag (5 layer)

EPA Method 3 Guidelines

Fuel Type

F₀ Range

Coal:

Anthracite/Lignite

1.016-1.130

Bituminous

1.083-1.230

Oil:

Distillate

1.260-1.413

Residual

1.210-1.370

Gas:

Natural

1.600-1.836

Propane

1.434-1.586

Butane

1.405-1.553

Wood/Wood Bark

1.000-1.130

INTERPOLL LABORATORIES, INC.

(612) 786-6020

EPA Method 3 Data Reporting Sheet
Orsat Analysis

Job LP MAYNARD
 Team Leader SE
 Date Submitted 10-31-95
 Test No. 3
 Date of Analysis 11-7-95

Source LI-C / Dryer RTO
 Test Site INCCF
 Date of Test 10-26-95
 No. of Runs Completed 3
 Technician SLB

20

Test/ Run	Sample Log No. and Type	No. of An.	Buret Readings (ml)			Conc. CO ₂ %v/v Dry	Conc. O ₂ %v/v Dry	F ₀
			Zero Pt.	After CO ₂	After O ₂			
3/0		1	0.00	0.00	20.9	0.00	20.9	-
		2	0.00	0.00	20.9	0.00	20.9	-
		☐ B ☐ F Avg				0.00	20.9	
3/1	6731-17		0.00	3.4	20.6	3.4	17.2	109
		2	0.00	3.4	20.6	3.4	17.2	109
		☒ B ☐ F Avg				3.4	17.2	
3/2	6731-18		0.00	3.4	20.6	3.4	17.2	109
		2	0.00	3.4	20.6	3.4	17.2	109
		☒ B ☐ F Avg				3.4	17.2	
3/3	6731-19		0.00	3.4	20.6	3.4	17.2	109
		2	0.00	3.4	20.6	3.4	17.2	109
		☒ B ☐ F Avg				3.4	17.2	
		2						
		☐ B ☐ F Avg						
		2						
		☐ B ☐ F Avg						
		2						
		☐ B ☐ F Avg						
		2						
		☐ B ☐ F Avg						
		2						
		☐ B ☐ F Avg						

- ☒ Ambient Air QA Check
☒ Orsat Analyzer System Leak Check
☒ F₀ Within EPA M-3 Guidelines
 for fuel type.

Where F₀ = 20.9-0
 CO₂

F - Flask (250 cc all glass)

B - Tedlar Bag (5 layer)

EPA Method 3 Guidelines

Fuel Type	F ₀ Range
Coal:	
Anthracite/Lignite	1.016-1.130
Bituminous	1.083-1.230
Oil:	
Distillate	1.260-1.413
Residual	1.210-1.370
Gas:	
Natural	1.600-1.836
Propane	1.434-1.586
Butane	1.405-1.553
Wood/Wood Bark	1.000-1.130

EPA Method 3 Data Reporting Sheet

Orsat Analysis

Job LP / MAYNARD
 Team Leader DVH
 Date Submitted 10-31-95
 Test No. 3
 Date of Analysis 11-7-95

Source LINE 1 DRYER RTD
 Test Site STACK
 Date of Test 10-26-95
 No. of Runs Completed 3
 Technician SLB

CO
methane

Test/ Run	Sample Log No. and Type	No. of An.	Buret Readings (ml)			Conc. CO ₂ %v/v Dry	Conc. O ₂ %v/v Dry	F ₀
			Zero Pt.	After CO ₂	After O ₂			
3/0		1	0.00	0.00	20.5	0.00	20.5	—
		2	0.00	0.00	20.5	0.00	20.5	—
		☐ B ☐ F Avg				0.00	20.5	
3/1	6731-57	1	0.00	3.50	20.5	3.5	17.0	1.11
		2	0.00	3.50	20.5	3.5	17.0	1.11
		☐ B ☐ F Avg				3.5	17.0	
3/2	6731-58	1	0.00	3.70	20.5	3.7	16.8	1.11
		2	0.00	3.70	20.5	3.7	16.8	1.11
		☐ B ☐ F Avg				3.7	16.8	
3/3	6731-59	1	0.00	3.70	20.6	3.7	16.9	1.08
		2	0.00	3.70	20.6	3.7	16.9	1.08
		☐ B ☐ F Avg				3.70	16.9	
		1						
		2						
		☐ B ☐ F Avg						
		1						
		2						
		☐ B ☐ F Avg						
		1						
		2						
		☐ B ☐ F Avg						
		1						
		2						
		☐ B ☐ F Avg						
		1						
		2						
		☐ B ☐ F Avg						

Ambient Air QA Check

Orsat Analyzer System Leak Check

F₀ Within EPA M-3 Guidelines

for fuel type

Where F₀ = 20.9-O₂CO₂

F = Flask (250 cc all glass)

B = Tedlar Bag (5 layer)

EPA Method 3 Guidelines

Fuel Type	F ₀ Range
Coal:	
Anthracite/Lignite	1.016-1.130
Bituminous	1.083-1.230
Oil:	
Distillate	1.260-1.413
Residual	1.210-1.370
Gas:	
Natural	1.600-1.836
Propane	1.434-1.586
Butane	1.405-1.553
Wood/Wood Bark	1.000-1.130

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Impinger Catch Data Reporting Sheet

Protocol:

☐ Minnesota ☒ Wisconsin ☐ Iowa☐ EPA Method 202 ☐ Other

Job

C.P. Haywood

Source/Site

Line 1 Press RTG / Inlet

Date Submitted

10-25-95

Test No.

1

Date of Analysis

11-3-95

Technician

gnk

		Solvent Phase		Aqueous Phase	
Test: 1	Run: 0	Dish No: 40		Dish No: 709	
Log No: 6731-01 I		Dish + Sample Wt: 47.6429 g		Dish + Sample Wt: 46.3763 g	
Color & Appearance:		Dish Tare Wt: 47.6428 g		Dish Tare Wt: 46.3760 g	
		Fraction Wt: .0001 g		Fraction Wt: .0003 g	
Comments:		Smpl Vol: 200 ml, Alqt: 200 ml, Factor: 1.000		Smpl Vol: 200 ml, Alqt: 100 ml, Factor: 2.000	
		Sample Wt: .0001 g		Sample Wt: .0006 g	
Test: 1	Run: 1	Dish No: 39		Dish No: 609	
Log No: -02 I		Dish + Sample Wt: 49.4393 g		Dish + Sample Wt: 45.5620 g	
Color & Appearance:		Dish Tare Wt: 49.4378 g		Dish Tare Wt: 45.5602 g	
		Fraction Wt: .0015 g		Fraction Wt: .0018 g	
Comments:		Smpl Vol: 290 ml, Alqt: 290 ml, Factor: 1.000		Smpl Vol: 290 ml, Alqt: 100 ml, Factor: 2.900	
		Sample Wt: .0015 g		Sample Wt: .0052 g	
Test: 1	Run: 2	Dish No: 35		Dish No: 607	
Log No: -03 I		Dish + Sample Wt: 51.0924 g		Dish + Sample Wt: 47.3970 g	
Color & Appearance:		Dish Tare Wt: 51.0916 g		Dish Tare Wt: 47.3957 g	
		Fraction Wt: .0008 g		Fraction Wt: .0013 g	
Comments:		Smpl Vol: 300 ml, Alqt: 300 ml, Factor: 1.000		Smpl Vol: 300 ml, Alqt: 100 ml, Factor: 3.000	
		Sample Wt: .0008 g		Sample Wt: .0039 g	
Test: 1	Run: 3	Dish No: 606		Dish No: 601	
Log No: -04 I		Dish + Sample Wt: 48.5780 g		Dish + Sample Wt: 47.6688 g	
Color & Appearance:		Dish Tare Wt: 48.5717 g		Dish Tare Wt: 47.6664 g	
		Fraction Wt: .0023 g		Fraction Wt: .0024 g	
Comments:		Smpl Vol: 300 ml, Alqt: 300 ml, Factor: 1.000		Smpl Vol: 300 ml, Alqt: 100 ml, Factor: 3.000	
		Sample Wt: .0023 g		Sample Wt: .0072 g	

Note: Factor = Sample Volume/Aliquot Volume

Blank Solvent Wt: .0000 g

	RUN 0	RUN 1	RUN 2	RUN 3
Results of Solvent Phase g	.0001	.0014	.0007	.0002
Results of Aqueous Phase g	.0006 D-6	.0046	.0033	.0066

INTERPOL LABORATORIES, INC.
(612) 786-6020
Solvent Rinse Data Reporting Sheet

☒ EPA Method 5 Probe Wash ☐ EPA Method 29 Probe Wash ☐ EPA Method 202 Cup & Tube Wash

Job LP / Hwy 101 Source/Site Line 1 Press RTG / Inlet
Date Submitted 10-27-95 Test No. 1
Date of Analysis 10-31-95 Technician B.O.

Transport Leakage ☐ None ☒ ml Solvent Acetone

Test: <u>1</u>	Run: <u>0</u>	Dish No: <u>795</u>
Log No: <u>6731-01P</u>		Dish + Sample Wt: <u>44.0319</u> g
Volume of Solvent <u>100</u> ml		Dish Tare Wt: <u>44.0317</u> g
*Solvent Residue <u>2.0</u> ug/ml		Sample Wt: <u>0.0002</u> g
Test: <u>1</u>	Run: <u>1</u>	Dish No: <u>797</u>
Vol. of Solvent <u>90</u> ml		Dish + Sample Wt: <u>43.0526</u> g
Log Number <u>-02P</u>		Dish Tare Wt: <u>43.0483</u> g
Comments		Sample Wt: <u>0.0043</u> g
Test: <u>1</u>	Run: <u>2</u>	Dish No: <u>804</u>
Vol. of Solvent <u>90</u> ml		Dish + Sample Wt: <u>46.6887</u> g
Log Number <u>-03P</u>		Dish Tare Wt: <u>46.6850</u> g
Comments		Sample Wt: <u>0.0037</u> g
Test: <u>1</u>	Run: <u>3</u>	Dish No: <u>807</u>
Vol. of Solvent <u>100</u> ml		Dish + Sample Wt: <u>46.0321</u> g
Log Number <u>-04P</u>		Dish Tare Wt: <u>46.0301</u> g
Comments		Sample Wt: <u>0.0020</u> g

*Solvent Residue 2.0 ug/ml = [(Sample Wt. 0.0020 g) (10⁶)] / Vol. of Sol. 100 ml

EPA-M5 Acetone Residue Blank Spec. ≤ 7.8 ug/ml

✓ 5/18

	RUN	RUN 1	RUN 2	RUN 3
Results of Solvent Rinse g	D-7	0.0041	0.0035	0.0018

INTERPOL LABORATORIES, INC.
(612) 786-6020
Filter Gravimetrics Reporting Sheet

Filter Type: ☒ EPA Method 5 ☐ EPA Method 29 ☐ EPA Method 202 ☐ Other _____

Job: LP / Hayward Source/Site: Line 1 Press RTD / Inlet
Date Submitted: 10-27-95 Test No.: 1
Date of Analysis: 10-31-95 Technician: B.O.

Test: <u>1</u>	Run: <u>0</u>	Filter No: <u>1072</u>
Field Blank:		Filter Type: <u>3.52" GF</u>
Log No: <u>6731-01F</u>		Filter + Sample Wt: <u>0.5455</u> g
Color:		Filter Tare Wt: <u>0.5455</u> g
		Sample Wt: <u>0.0000</u> g
Test: <u>1</u>	Run: <u>1</u>	Filter No: <u>1071</u>
Log No: <u>-02F</u>		Filter Type: <u>3.52" GF</u>
Color:		Filter + Sample Wt: <u>0.5503</u> g
		Filter Tare Wt: <u>0.5497</u> g
		Sample Wt: <u>0.0006</u> g
Test: <u>1</u>	Run: <u>2</u>	Filter No: <u>1069</u>
Log No: <u>-03F</u>		Filter Type: <u>3.52" GF</u>
Color:		Filter + Sample Wt: <u>0.5510</u> g
		Filter Tare Wt: <u>0.5503</u> g
		Sample Wt: <u>0.0007</u> g
Test: <u>1</u>	Run: <u>3</u>	Filter No: <u>1078</u>
Log No: <u>-04F</u>		Filter Type: <u>3.52" GF</u>
Color:		Filter + Sample Wt: <u>0.5428</u> g
		Filter Tare Wt: <u>0.5423</u> g
		Sample Wt: <u>0.0005</u> g

SAB

	RUN	RUN <u>1</u>	RUN <u>2</u>	RUN <u>3</u>
Results of Filter Analysis g		<u>0.0006</u>	<u>0.0007</u>	<u>0.0005</u>

	RUN	RUN <u>1</u>	RUN <u>2</u>	RUN <u>3</u>
Total Mass g		<u>0.0107</u>	<u>0.0082</u>	<u>0.0111</u>

INTERPOL LABORATORIES, INC.

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Impinger Catch Data Reporting Sheet

Protocol: ☐ Minnesota ☒ Wisconsin ☐ Iowa☐ EPA Method 202 ☐ OtherJob LP HaywardSource/Site Level Press 1001 steelDate Submitted 10-29-95Test No. 1Date of Analysis 11-3-95Technician MPR

		Solvent Phase		Aqueous Phase	
Test: <u>1</u>	Run: <u>0</u>	Dish No: <u>885</u>		Dish No: <u>325</u>	
Log No: <u>6731-38I</u>		Dish + Sample Wt: <u>41.0195</u>	g	Dish + Sample Wt: <u>47.6628</u>	g
Color & Appearance:		Dish Tare Wt: <u>41.0194</u>	g	Dish Tare Wt: <u>47.6624</u>	g
		Fraction Wt: <u>.0001</u>	g	Fraction Wt: <u>.0004</u>	g
Comments:		Smpl Vol: <u>200</u> ml, Alqt: <u>200</u> ml, Factor: <u>1.000</u>		Smpl Vol: <u>200</u> ml, Alqt: <u>100</u> ml, Factor: <u>2.000</u>	
		Sample Wt: <u>.0001</u>	g	Sample Wt: <u>.0008</u>	g
Test: <u>1</u>	Run: <u>1</u>	Dish No: <u>885₃</u>		Dish No: <u>316</u>	
Log No: <u>-39I</u>		Dish + Sample Wt: <u>41.9551</u>	g	Dish + Sample Wt: <u>44.8261</u>	g
Color & Appearance:		Dish Tare Wt: <u>41.9540</u>	g	Dish Tare Wt: <u>44.8241</u>	g
		Fraction Wt: <u>.0011</u>	g	Fraction Wt: <u>.0020</u>	g
Comments:		Smpl Vol: <u>200</u> ml, Alqt: <u>200</u> ml, Factor: <u>1.000</u>		Smpl Vol: <u>200</u> ml, Alqt: <u>100</u> ml, Factor: <u>2.000</u>	
		Sample Wt: <u>.0011</u>	g	Sample Wt: <u>.0040</u>	g
Test: <u>1</u>	Run: <u>2</u>	Dish No: <u>894</u>		Dish No: <u>315</u>	
Log No: <u>-40I</u>		Dish + Sample Wt: <u>34.2132</u>	g	Dish + Sample Wt: <u>42.6413</u>	g
Color & Appearance:		Dish Tare Wt: <u>34.2123</u>	g	Dish Tare Wt: <u>42.6403</u>	g
		Fraction Wt: <u>.0009</u>	g	Fraction Wt: <u>.0010</u>	g
Comments:		Smpl Vol: <u>200</u> ml, Alqt: <u>200</u> ml, Factor: <u>1.000</u>		Smpl Vol: <u>200</u> ml, Alqt: <u>100</u> ml, Factor: <u>2.000</u>	
		Sample Wt: <u>.0009</u>	g	Sample Wt: <u>.0020</u>	g
Test: <u>1</u>	Run: <u>3</u>	Dish No: <u>888</u>		Dish No: <u>313</u>	
Log No: <u>-41I</u>		Dish + Sample Wt: <u>37.8997</u>	g	Dish + Sample Wt: <u>46.4605</u>	g
Color & Appearance:		Dish Tare Wt: <u>37.8989</u>	g	Dish Tare Wt: <u>46.4595</u>	g
		Fraction Wt: <u>.0008</u>	g	Fraction Wt: <u>.0010</u>	g
Comments:		Smpl Vol: <u>200</u> ml, Alqt: <u>200</u> ml, Factor: <u>1.000</u>		Smpl Vol: <u>200</u> ml, Alqt: <u>100</u> ml, Factor: <u>2.000</u>	
		Sample Wt: <u>.0008</u>	g	Sample Wt: <u>.0020</u>	g

Note: Factor = Sample Volume/Aliquot Volume

Blank Solvent Wt. .0000 g

	RUN	0	RUN	1	RUN	2	RUN	3
Results of Solvent Phase	g	.0001	.0010	.0008	.0007			
Results of Aqueous Phase	g	.0008 D-9	.0032	.0012	.0012			

INTERPOLL LABORATORIES, INC.
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Solvent Rinse Data Reporting Sheet

☒ EPA Method 5 Probe Wash ☐ EPA Method 29 Probe Wash ☐ EPA Method 202 Cup & Tube Wash

Job: LP / Hayward Source/Site: Line 1 Press RTO / Stack
Date Submitted: 10-27-05 Test No.: 1
Date of Analysis: 10-31-05 Technician: B.D.
Transport Leakage ☐ None ☒ _____ ml Solvent: Acetone

Test: <u>1</u>	Run: <u>0</u>	Dish No: <u>707</u>
Log No: <u>6731-38P</u>		Dish + Sample Wt: <u>46.6019</u> g
Volume of Solvent: <u>100</u> ml		Dish Tare Wt: <u>46.6017</u> g
*Solvent Residue: <u>2.0</u> ug/ml		Sample Wt: <u>0.0002</u> g
Test: <u>1</u>	Run: <u>1</u>	Dish No: <u>735</u>
Vol. of Solvent: <u>150</u> ml		Dish + Sample Wt: <u>43.1970</u> g
Log Number: <u>-34P</u>		Dish Tare Wt: <u>43.1892</u> g
Comments:		Sample Wt: <u>0.0078</u> g
Test: <u>1</u>	Run: <u>2</u>	Dish No: <u>747</u>
Vol. of Solvent: <u>160</u> ml		Dish + Sample Wt: <u>46.1400</u> g
Log Number: <u>-40P</u>		Dish Tare Wt: <u>46.1323</u> g
Comments:		Sample Wt: <u>0.0077</u> g
Test: <u>1</u>	Run: <u>3</u>	Dish No: <u>749</u>
Vol. of Solvent: <u>140</u> ml		Dish + Sample Wt: <u>43.2937</u> g
Log Number: <u>-41P</u>		Dish Tare Wt: <u>43.2892</u> g
Comments:		Sample Wt: <u>0.0045</u> g

*Solvent Residue 2.0 ug/ml = [(Sample Wt. 0.0045 g) (10⁶)] / Vol. of Sol. 100 ml

EPA-M5 Acetone Residue Blank Spec. ≤ 7.8 ug/ml

	RUN	RUN <u>1</u>	RUN <u>2</u>	RUN <u>3</u>
Results of Solvent Rinse	<u>8</u> <u>D-10</u>	<u>0.0075</u>	<u>0.0074</u>	<u>0.0042</u>

INTERPOL LABORATORIES, INC.
(612) 786-6020
Filter Gravimetrics Reporting Sheet

Filter Type: ☒ EPA Method 5 ☐ EPA Method 29 ☐ EPA Method 202 ☐ Other _____

Job: LP/Hayward Source/Site: Line 1 Press RTO / Stack
Date Submitted: 10-27-95 Test No.: 1
Date of Analysis: 10-31-95 Technician: B.D.

Test: <u>1</u>	Run: <u>0</u>	Filter No: <u>8236</u>	
Field Blank:		Filter Type: <u>4"GF</u>	
Log No: <u>6731-38F</u>		Filter + Sample Wt: <u>.9348</u>	g
Color:		Filter Tare Wt: <u>.9347</u>	g
		Sample Wt: <u>0.0001</u>	g
Test: <u>1</u>	Run: <u>1</u>	Filter No: <u>8266</u>	
Log No: <u>-39F</u>		Filter Type: <u>4"GF</u>	
Color:		Filter + Sample Wt: <u>.9385</u>	g
		Filter Tare Wt: <u>.9352</u>	g
		Sample Wt: <u>0.0033</u>	g
Test: <u>1</u>	Run: <u>2</u>	Filter No: <u>8213</u>	
Log No: <u>-40F</u>		Filter Type: <u>4"GF</u>	
Color:		Filter + Sample Wt: <u>.9128</u>	g
		Filter Tare Wt: <u>.9122</u>	g
		Sample Wt: <u>0.0006</u>	g
Test: <u>1</u>	Run: <u>3</u>	Filter No: <u>8235</u>	
Log No: <u>-41F</u>		Filter Type: <u>4"GF</u>	
Color:		Filter + Sample Wt: <u>.9310</u>	g
		Filter Tare Wt: <u>.9305</u>	g
		Sample Wt: <u>0.0005</u>	g

LSA

	RUN	RUN 1	RUN 2	RUN 3
Results of Filter Analysis g		<u>0.0033</u>	<u>0.0006</u>	<u>0.0005</u>

	RUN	RUN 1	RUN 2	RUN 3
Total Mass g		<u>0.0150</u>	<u>0.0100</u>	<u>0.0066</u>

INTERPOL LABORATORIES, INC.

(612) 786-6020

Impinger Catch Data Reporting Sheet

Protocol: ☐ Minnesota ☒ Wisconsin ☐ Iowa

☐ EPA Method 202 ☐ Other _____

Job L.P. Hayward

Source/Site Line 1 Diver RTD Inlet / Stock

Date Submitted 10-26-95

Test No. 3

Date of Analysis 11-3-95

Technician WIKK

		Solvent Phase		Aqueous Phase	
Test:	Run:	Dish No:		Dish No:	
Log No:		Dish + Sample Wt:	g	Dish + Sample Wt:	g
Color & Appearance:		Dish Tare Wt:	g	Dish Tare Wt:	g
		Fraction Wt:	g	Fraction Wt:	g
Comments:		Smpl Vol: ml, Alqt: ml, Factor:		Smpl Vol: ml, Alqt: ml, Factor:	
		Sample Wt:	g	Sample Wt:	g
Test: <u>3</u>	Run: <u>1</u>	Dish No: <u>520</u>		Dish No: <u>509</u>	
Log No: <u>6731-14I</u>		Dish + Sample Wt: <u>48.5455</u>	g	Dish + Sample Wt: <u>47.6251</u>	g
Color & Appearance:		Dish Tare Wt: <u>48.5270</u>	g	Dish Tare Wt: <u>47.6211</u>	g
		Fraction Wt: <u>.0185</u>	g	Fraction Wt: <u>.0040</u>	g
Comments:		Smpl Vol: <u>475</u> ml, Alqt: <u>475</u> ml, Factor: <u>1.000</u>		Smpl Vol: <u>475</u> ml, Alqt: <u>100</u> ml, Factor: <u>4.750</u>	
		Sample Wt: <u>.0185</u>	g	Sample Wt: <u>.0190</u>	g
Test: <u>3</u>	Run: <u>2</u>	Dish No: <u>521</u>		Dish No: <u>502</u>	
Log No: <u>-15I</u>		Dish + Sample Wt: <u>50.6242</u>	g	Dish + Sample Wt: <u>46.9051</u>	g
Color & Appearance:		Dish Tare Wt: <u>50.5956</u>	g	Dish Tare Wt: <u>46.9009</u>	g
		Fraction Wt: <u>.0286</u>	g	Fraction Wt: <u>.0042</u>	g
Comments:		Smpl Vol: <u>475</u> ml, Alqt: <u>475</u> ml, Factor: <u>1.000</u>		Smpl Vol: <u>475</u> ml, Alqt: <u>100</u> ml, Factor: <u>4.750</u>	
		Sample Wt: <u>.0286</u>	g	Sample Wt: <u>.0255</u>	g
Test: <u>3</u>	Run: <u>3</u>	Dish No: <u>522</u>		Dish No: <u>50</u>	
Log No: <u>-16I</u>		Dish + Sample Wt: <u>46.5250</u>	g	Dish + Sample Wt: <u>47.7590</u>	g
Color & Appearance:		Dish Tare Wt: <u>46.5032</u>	g	Dish Tare Wt: <u>47.7580</u>	g
		Fraction Wt: <u>.0218</u>	g	Fraction Wt: <u>.0010</u>	g
Comments:		Smpl Vol: <u>425</u> ml, Alqt: <u>425</u> ml, Factor: <u>1.000</u>		Smpl Vol: <u>425</u> ml, Alqt: <u>100</u> ml, Factor: <u>4.250</u>	
		Sample Wt: <u>.0218</u>	g	Sample Wt: <u>.0042</u>	g

Note: Factor = Sample Volume/Aliquot Volume

Blank Solvent Wt. .0000 g

		RUN	RUN 1	RUN 2	RUN 3
Results of Solvent Phase	g		.0184	.0285	.0217
Results of Aqueous Phase	g	D-12	.0184	.0194	.0036

INTERPOLL LABORATORIES, INC.
(612) 786-6020
Solvent Rinse Data Reporting Sheet

☒ EPA Method 5 Probe Wash ☐ EPA Method 29 Probe Wash ☐ EPA Method 202 Cup & Tube Wash

Job: LP / Hayward Source/Site: Line 1 Dye. RTO / Inlet
Date Submitted: 10-27-95 Test No.: 3
Date of Analysis: 10-31-95 Technician: B.D.

Transport Leakage ☐ None ☒ _____ ml Solvent: Acetone

Test: _____	Run: _____	Dish No: _____
Log No: _____		Dish + Sample Wt: _____ g
Volume of Solvent _____ ml		Dish Tare Wt: _____ g
*Solvent Residue <u>2.0</u> ug/ml		Sample Wt: _____ g
Test: <u>3</u>	Run: <u>1</u>	Dish No: <u>404</u>
Vol. of Solvent <u>80</u> ml		Dish + Sample Wt: <u>47.6460</u> g
Log Number <u>6731-14P</u>		Dish Tare Wt: <u>47.6422</u> g
Comments _____		Sample Wt: <u>0.0038</u> g
Test: <u>3</u>	Run: <u>2</u>	Dish No: <u>405</u>
Vol. of Solvent <u>80</u> ml		Dish + Sample Wt: <u>38.9447</u> g
Log Number <u>- 15P</u>		Dish Tare Wt: <u>38.9392</u> g
Comments _____		Sample Wt: <u>0.0055</u> g
Test: <u>3</u>	Run: <u>3</u>	Dish No: <u>411</u>
Vol. of Solvent <u>100 ml</u>		Dish + Sample Wt: <u>46.6944</u> g
Log Number <u>- 16P</u>		Dish Tare Wt: <u>46.6852</u> g
Comments _____		Sample Wt: <u>0.0092</u> g

*Solvent Residue _____ ug/ml = [(Sample Wt. _____ g) (10⁶)] / Vol. of Sol. _____ ml

EPA-M5 Acetone Residue Blank Spec. ≤ 7.8 ug/ml

✓ 5743

	RUN	RUN 1	RUN 2	RUN 3
Results of Solvent Rinse	D-13	0.0036	0.0053	0.0090

INTERPOL LABORATORIES, INC.
(612) 786-6020
Filter Gravimetrics Reporting Sheet

Filter Type: ☒ EPA Method 5 ☐ EPA Method 29 ☐ EPA Method 202 ☐ Other _____

Job: LP/Hayward Source/Site: No. 1 Dryer RTO / Inlet
Date Submitted: 10-27-95 Test No.: 3
Date of Analysis: 10-31-95 Technician: B.D.

Test: <u>3</u>	Run: <u>0</u>	Filter No: <u>1534</u>
Field Blank:		Filter Type: <u>3.52" Pallflex</u>
Log No: <u>6731-13f</u>		Filter + Sample Wt: <u>0.3863</u> g
Color:		Filter Tare Wt: <u>0.3863</u> g
		Sample Wt: <u>0.0000</u> g
Test: <u>3</u>	Run: <u>1</u>	Filter No: <u>1536</u>
Log No: <u>-14F</u>		Filter Type: <u>3.52" Pallflex</u>
Color:		Filter + Sample Wt: <u>0.3781</u> g
		Filter Tare Wt: <u>0.3776</u> g
		Sample Wt: <u>0.0005</u> g
Test: <u>3</u>	Run: <u>2</u>	Filter No: <u>1537</u>
Log No: <u>-15F</u>		Filter Type: <u>3.52" Pallflex</u>
Color:		Filter + Sample Wt: <u>0.3856</u> g
		Filter Tare Wt: <u>0.3851</u> g
		Sample Wt: <u>0.0005</u> g
Test: <u>3</u>	Run: <u>3</u>	Filter No: <u>1538</u>
Log No: <u>-16F</u>		Filter Type: <u>3.52" Pallflex</u>
Color:		Filter + Sample Wt: <u>0.3797</u> g
		Filter Tare Wt: <u>0.3793</u> g
		Sample Wt: <u>0.0004</u> g

	RUN	RUN 1	RUN 2	RUN 3
Results of Filter Analysis g		<u>0.0005</u>	<u>0.0005</u>	<u>0.0004</u>

	RUN	RUN 1	RUN 2	RUN 3
Total Mass g		<u>0.0409</u>	<u>0.0537</u>	<u>0.0347</u>

INTERPOL LABORATORIES, INC.

(612) 786-6020

Impinger Catch Data Reporting Sheet

Protocol: ☐ Minnesota ☒ Wisconsin ☐ Iowa

Job: CPH 1000

Date Submitted: 12-27-95

Date of Analysis: 11-3-95

☐ EPA Method 202 ☐ Other

Source/Site: Line 1 D.V. RT/Stack

Test No.: 3

Technician: WHL

		Solvent Phase		Aqueous Phase	
Test: 3	Run: 0	Dish No: 901		Dish No: 803	
Log No: 6731-53I		Dish + Sample Wt: 35.9881 g		Dish + Sample Wt: 41.4453 g	
Color & Appearance:		Dish Tare Wt: 35.9880 g		Dish Tare Wt: 41.4450 g	
		Fraction Wt: .0001 g		Fraction Wt: .0003 g	
Comments:		Smpl Vol: 200 ml, Alqt: 200 ml, Factor: 1.00		Smpl Vol: 200 ml, Alqt: 100 ml, Factor: 2.00	
		Sample Wt: .0001 g		Sample Wt: .0006 g	
Test: 3	Run: 1	Dish No: 612		Dish No: 783	
Log No: -54I		Dish + Sample Wt: 49.6270 g		Dish + Sample Wt: 43.0898 g	
Color & Appearance:		Dish Tare Wt: 49.6245 g		Dish Tare Wt: 43.0877 g	
		Fraction Wt: .0025 g		Fraction Wt: .0021 g	
Comments:		Smpl Vol: 450 ml, Alqt: 450 ml, Factor: 1.00		Smpl Vol: 450 ml, Alqt: 100 ml, Factor: 4.50	
		Sample Wt: .0025 g		Sample Wt: .0094 g	
Test: 3	Run: 2	Dish No: 616		Dish No: 775	
Log No: -55I		Dish + Sample Wt: 50.9260 g		Dish + Sample Wt: 46.8044 g	
Color & Appearance:		Dish Tare Wt: 50.9231 g		Dish Tare Wt: 46.8016 g	
		Fraction Wt: .0029 g		Fraction Wt: .0028 g	
Comments:		Smpl Vol: 450 ml, Alqt: 450 ml, Factor: 1.00		Smpl Vol: 450 ml, Alqt: 100 ml, Factor: 4.50	
		Sample Wt: .0029 g		Sample Wt: .0126 g	
Test: 3	Run: 3	Dish No: 617		Dish No: 777	
Log No: -56I		Dish + Sample Wt: 46.6373 g		Dish + Sample Wt: 40.8746 g	
Color & Appearance:		Dish Tare Wt: 46.6359 g		Dish Tare Wt: 40.8730 g	
		Fraction Wt: .0014 g		Fraction Wt: .0016 g	
Comments:		Smpl Vol: 450 ml, Alqt: 450 ml, Factor: 1.00		Smpl Vol: 450 ml, Alqt: 100 ml, Factor: 4.50	
		Sample Wt: .0014 g		Sample Wt: .0064 g	

Note: Factor = Sample Volume/Aliquot Volume

Blank Solvent Wt. .0000 g

	RUN 0	RUN 1	RUN 2	RUN 3
Results of Solvent Phase g	.0001	.0024	.0028	.0013
Results of Aqueous Phase g	.0006 D-15	.0088	.0120	.0058

INTERPOL LABORATORIES, INC.
(612) 786-6020
Solvent Rinse Data Reporting Sheet

☒ EPA Method 5 Probe Wash ☐ EPA Method 29 Probe Wash ☐ EPA Method 202 Cup & Tube Wash

Job LP1 Hayward Source/Site Line 1 Dryer RTO / Stack
Date Submitted 10-27-05 Test No. 3
Date of Analysis 10-31-05 Technician A.D.
Transport Leakage ☐ None ☒ _____ ml Solvent Acetone

Test: <u>3</u>	Run: <u>0</u>	Dish No: <u>51</u>
Log No:		Dish + Sample Wt: <u>44.7350</u> g
Volume of Solvent <u>100</u> ml		Dish Tare Wt: <u>44.7348</u> g
*Solvent Residue <u>2.0</u> ug/ml		Sample Wt: <u>0.0002</u> g
Test: <u>3</u>	Run: <u>1</u>	Dish No: <u>60</u>
Vol. of Solvent <u>240</u> ml		Dish + Sample Wt: <u>43.5885</u> g
Log Number		Dish Tare Wt: <u>43.5644</u> g
Comments		Sample Wt: <u>0.0241</u> g
Test: <u>3</u>	Run: <u>2</u>	Dish No: <u>64</u>
Vol. of Solvent <u>180</u> ml		Dish + Sample Wt: <u>43.1613</u> g
Log Number		Dish Tare Wt: <u>43.1494</u> g
Comments		Sample Wt: <u>0.0119</u> g
Test: <u>3</u>	Run: <u>3</u>	Dish No: <u>98</u>
Vol. of Solvent <u>170</u>		Dish + Sample Wt: <u>42.7139</u> g
Log Number		Dish Tare Wt: <u>42.7050</u> g
Comments		Sample Wt: <u>0.0089</u> g

*Solvent Residue 2.0 ug/ml = [(Sample Wt. 0.0002 g) (10⁶)]/Vol. of Sol. 100 ml

EPA-M5 Acetone Residue Blank Spec. ≤ 7.8 ug/ml

	RUN	RUN 1	RUN 2	RUN 3
Results of Solvent Rinse g	D-16	0.0236	0.0115	0.0086

INTERPOL LABORATORIES, INC.
(612) 786-6020
Filter Gravimetrics Reporting Sheet

Filter Type: ☒ EPA Method 5 ☐ EPA Method 29 ☐ EPA Method 202 ☐ Other _____

Job: LP/Hayward Source/Site: Line 1 Dryer RTO / Stack
Date Submitted: 10-27-95 Test No.: 3
Date of Analysis: 10-31-95 Technician: B.D.

Test: <u>3</u>	Run: <u>0</u>	Filter No: <u>8238</u>	
Field Blank:		Filter Type: <u>4"GF</u>	
Log No: <u>6731-53F</u>		Filter + Sample Wt: <u>.9209</u>	g
Color:		Filter Tare Wt: <u>.9209</u>	g
		Sample Wt: <u>0.0000</u>	g
Test: <u>3</u>	Run: <u>1</u>	Filter No: <u>8239</u>	
Log No: <u>-54F</u>		Filter Type: <u>4"GF</u>	
Color:		Filter + Sample Wt: <u>.9327</u>	g
		Filter Tare Wt: <u>.9303</u>	g
		Sample Wt: <u>0.0024</u>	g
Test: <u>3</u>	Run: <u>2</u>	Filter No: <u>8209</u>	
Log No: <u>-55F</u>		Filter Type: <u>4"GF</u>	
Color:		Filter + Sample Wt: <u>.9232</u>	g
		Filter Tare Wt: <u>.9216</u>	g
		Sample Wt: <u>0.0016</u>	g
Test: <u>3</u>	Run: <u>3</u>	Filter No: <u>8240</u>	
Log No: <u>-56F</u>		Filter Type: <u>4"GF</u>	
Color:		Filter + Sample Wt: <u>.9305</u>	g
		Filter Tare Wt: <u>.9282</u>	g
		Sample Wt: <u>0.0023</u>	g

	RUN	RUN	RUN <u>2</u>	RUN <u>3</u>
Results of Filter Analysis	g	<u>0.0024</u>	<u>0.0016</u>	<u>0.0023</u>

	RUN	RUN <u>1</u>	RUN <u>2</u>	RUN <u>3</u>
Total Mass	g	<u>0.0372</u>	<u>0.0279</u>	<u>0.0180</u>

Interpoll Laboratories
(612)786-6020

EPA Method 7A Recovery and Analysis Data Sheet (1)

*****SOURCE*****
Job LP / Hayward
Source Line 1 Press RTO Inlet
Date of Sampling 10/25/95
Test No(s)

*****RECOVERY*****
Date of Recovery 11-2-95
Recovery volume 500 ml
Barometric at time 28.48 IN.HG.

*****ANALYTICAL*****
Date of Analysis 11/8/95
Analyst NTG
Eluent AS4A
Chromatograph: Dionex System 4000i

Samples collected in accordance with EPA Method 7, CFR Title 40, Part 60, Appendix A. Samples analyzed in accordance with EPA Method 7A by ion chromatography. Mercury manometers used to measure flask pressures/vacuums in sampling and in recovery. Thommen Model TX 19 jewel barometer calibrated against laboratory mercury in glass barometer used to measure field barometric pressure. Three field blanks are prepared and the average used to correct measured nitrate concentrations. All samples are analyzed as a batch using a Dionex Model 4270 Chromatograph Data Integrator. The integrator is programmed to give the actual concentration of the 500 ml recovered sample even if a subsequent dilution was made. The dilution is indicated here as well as on the chromatogram.

$$C_{RS} = DF(C_{DS}) \quad M_{NO_3} = (C_{RS} - \bar{C}_B)V_R \quad \bar{C}_B = (C_{B1} + C_{B2} + C_{B3})/3$$

where:

C_{RS}

= concentration of nitrate in 500 ml recovered sample in ug/ml

C_{RS}

= concentration of nitrate in 500 ml recovered sample in ug/ml

DF = dilution factor

C_{DS}

= concentration of nitrate of a 500 ml recovered sample which has been diluted by a factor of DF to bring it into the proper range for the ion chromatograph. This value is an intermediate number and is not outputted by the electronic integrator which is programmed to output the concentration of the original undiluted 500 ml recovered sample.

M_{NO_3}

= total mass of nitrate in micrograms in the 500 ml recovered sample and/or in the 2L flask.

C_B

= average conc. of nitrate in 500 ml recovered samples from the three field blanks (ug/ml)

C_{B1}, C_{B2}, C_{B3}

= conc. of nitrate in 500 ml recovered samples from the three field blanks (ug/ml)

V_R

= recovery volume for samples and field blanks in ml

EPA Method 7A Recovery and Analysis Data Sheet (2)

S-340(2) R-9/85

Interpoll Laboratories
(612)786-6020

EPA Method 7A Recovery and Analysis Data Sheet (1)

*****SOURCE*****
Job L.P. Hayward
Source Line 1 Press RTO Stack
Date of Sampling 10/25/95
Test No(s) 1

*****RECOVERY*****
Date of Recovery 11-2-95
Recovered by B.D.
Recovery volume 500 ml
Barometric at time 20.98 IN.HG.

*****ANALYTICAL*****
Date of Analysis 11/8/95
Analyst NFE
Eluent AS4A
Chromatograph: Dionex System 4000i

Samples collected in accordance with EPA Method 7, CFR Title 40, Part 60, Appendix A. Samples analyzed in accordance with EPA Method 7A by ion chromatography. Mercury manometers used to measure flask pressures/vacuums in sampling and in recovery. Thommen Model TX 19 jewel barometer calibrated against laboratory mercury in glass barometer used to measure field barometric pressure. Three field blanks are prepared and the average used to correct measured nitrate concentrations. All samples are analyzed as a batch using a Dionex Model 4270 Chromatograph Data Integrator. The integrator is programmed to give the actual concentration of the 500 ml recovered sample even if a subsequent dilution was made. The dilution is indicated here as well as on the chromatogram.

$$\bar{C}_B = (C_{B1} + C_{B2} + C_{B3})/3$$

$$M_{NO_3} = (C_{RS} - \bar{C}_B)V_R$$

$$C_{RS} = DF(C_{DS})$$

where: C_{RS} = concentration of nitrate in 500 ml recovered sample in ug/ml
 DF = dilution factor
 C_{DS} = concentration of nitrate of a 500 ml recovered sample which has been diluted by a factor of DF to bring it into the proper range for the ion chromatograph. This value is an intermediate number and is not outputted by the electronic integrator which is programmed to output the concentration of the original undiluted 500 ml recovered sample.
 M_{NO_3} = total mass of nitrate in micrograms in the 500 ml recovered sample and/or in the 2L flask.
 $\bar{C}_B$ = average conc. of nitrate in 500 ml recovered samples from the three field blanks (ug/ml)
 C_{B1}, C_{B2}, C_{B3} = conc. of nitrate in 500 ml recovered samples from the three field blanks (ug/ml)
 V_R = recovery volume for samples and field blanks in ml

Interpoll Laboratories
(612)786-6020

EPA Method 7A Recovery and Analysis Data Sheet (2)

Sample Log ID No.	Flask No.	Test/Run	Final Flask Conditions			Chrom Run No.	DF	Nitrate Concentration (ug/ml)		Total nitrate in Sample (ug) (MNO ₃)
			t _f (°F)	+	-	Δ Pg (IN.HG.)		Uncorr. for blank CRS	Corr. for blank (CRS - C _B)	
1	6731-73	111/1	78	✓		0.80	1	0.175	<0.025	89.5
2	74	111/2		✓		0.60	1	0.269		134
3	75	111/3		✓		0.10	1	0.143		71.5
4	76	111/1		✓		1.20	1	0.140		70.6
5	77	112/2		✓	✓	0.90	1	0.0903		45.2
6	78	112/3		✓		1.00	1	0.0868		43.4
7	79	112/1		✓		1.50	1	0.153		76.5
8	80	112/2		✓		0.30	1	0.104		52.6
9	81	113/3		✓		0.20	1	0.189		94.5
10	82	113/1		✓		0.20	1	0.232		116
11	83	113/2		✓		0.10	1	0.275		138
12	84	113/3	✓	✓	✓	0.80	1	0.175		89.5
13										
14										
15										
16										
17										
18										
19										
20										
21										
22										
23										
24										
25										
26										
27										
Blank 1-85				✓		0.10	25	C _{B1} <0.025		
Blank 2								C _{B2}		
Blank 3								C _{B3}		

REVIEWED

NOV 16 1995

Barry A. Adams

$\bar{C}_B = <0.025$

S-340(2) R-9/85

Interpoll Laboratories
(612)786-6020

EPA Method 7A Recovery and Analysis Data Sheet (1)

*****SOURCE*****
Job LP1 Hayward
Source Line 1 Dryer R To Inlet
Date of Sampling 10/26/95
Test No(s) 3

*****RECOVERY*****
Date of Recovery 11-3-95
Recovered by B.D.
Recovery volume 500 ml
Barometric at time 29.17 IN.HG.

*****ANALYTICAL*****
Date of Analysis 11/9/95
Analyst MTG
Eluent ASA
Chromatograph: Dionex System 4000i

Samples collected in accordance with EPA Method 7, CFR Title 40, Part 60, Appendix A. Samples analyzed in accordance with EPA Method 7A by ion chromatography. Mercury manometers used to measure flask pressures/vacuums in sampling and in recovery. Thommen Model TX 19 jewel barometer calibrated against laboratory mercury in glass barometer used to measure field barometric pressure. Three field blanks are prepared and the average used to correct measured nitrate concentrations. All samples are analyzed as a batch using a Dionex Model 4270 Chromatograph Data Integrator. The integrator is programmed to give the actual concentration of the 500 ml recovered sample even if a subsequent dilution was made. The dilution is indicated here as well as on the chromatogram.

$$C_{RS} = DF(C_{DS}) \quad M_{NO_3} = (C_{RS} - \bar{C}_B) V_R \quad \bar{C}_B = (C_{B1} + C_{B2} + C_{B3})/3$$

where: C_{RS}

= concentration of nitrate in 500 ml recovered sample in ug/ml

DF = dilution factor

C_{DS}

= concentration of nitrate of a 500 ml recovered sample which has been diluted by a factor of DF to bring it into the proper range for the ion chromatograph. This value is an intermediate number and is not outputted by the electronic integrator which is programmed to output the concentration of the original undiluted 500 ml recovered sample.

M_{NO_3}

= total mass of nitrate in micrograms in the 500 ml recovered sample and/or in the 2L flask.

C_B

= average conc. of nitrate in 500 ml recovered samples from the three field blanks (ug/ml)

C_{B1}, C_{B2}, C_{B3}

= conc. of nitrate in 500 ml recovered samples from the three field blanks (ug/ml)

V_R

= recovery volume for samples and field blanks in ml

Interpoll Laboratories
(612)786-6020

EPA Method 7A Recovery and Analysis Data Sheet (2)

Sample Log ID No.	Flask No.	Test/Run	Final Flask Conditions		Chrom Run No.	DF	Nitrate Concentration (ug/ml)		Total nitrate in Sample (ug) (MNO ₃)
			t _f (°F)	Δ Pg (IN.HG.)			Uncorr. for blank CRS	Corr. for blank (CRS - C _B)	
1	6731-11	25	3/1/1	✓	2.20	78	0.0704	0.0255	36.0
2	-112	26	3/1/2	✓	1.40		0.116		42.2
3	-113	27	3/1/1	✓	1.50		0.0903		32.4
4	-114	28	3/1/2	✓	2.60		0.0774		26.0
5	-115	29	3/2/1	✓	0.80		0.102		38.2
6	-116	30	3/2/2	✓	2.90		0.0984		35.0
7	-117	31	3/2/1	✓	3.00		0.118		46.2
8	-118	32	3/2/2	✓	0.10		0.109		41.8
9	-119	33	3/3/1	✓	1.10		0.122		48.2
10	-120	34	3/3/2	✓	0.10		0.134		64.2
11	-121	35	3/3/1	✓	3.80		0.123		48.8
12	-122	36	3/3/2	✓	0.10		0.133		83.8
13									
14									
15									
16									
17									
18									
19									
20									
21									
22									
23									
24									
25									
26									
27									
Blank 1									
Blank 2									
Blank 3									

REVIEWED
NON 16 1995
M. Alden

C_B =

Interpoll Laboratories
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EPA Method 7A Recovery and Analysis Data Sheet (1)

*****SOURCE*****
Job LP / Hayward
*****RECOVERY*****
Date of Recovery 11-3-95
*****ANALYTICAL*****
Date of Analysis 11/8/95
Source Line 1 Dryer RTO Stack
Recovered by B.D.
Analyst MSG
Date of Sampling 10/26/95
Recovery volume 500 ml
Eluent AS4A
Test No(s) 3
Barometric at time 29.17 IN.HG.
Chromatograph: Dionex System 4000i

Samples collected in accordance with EPA Method 7, CFR Title 40, Part 60, Appendix A. Samples analyzed in accordance with EPA Method 7A by ion chromatography. Mercury manometers used to measure flask pressures/vacuums in sampling and in recovery. Thommen Model TX 19 jewel barometer calibrated against laboratory mercury in glass barometer used to measure field barometric pressure. Three field blanks are prepared and the average used to correct measured nitrate concentrations. All samples are analyzed as a batch using a Dionex Model 4270 Chromatograph Data Integrator. The integrator is programmed to give the actual concentration of the 500 ml recovered sample even if a subsequent dilution was made. The dilution is indicated here as well as on the chromatogram.

$$C_{RS} = DF(C_{DS}) \quad M_{NO_3} = (C_{RS} - \bar{C}_B)V_R \quad \bar{C}_B = (C_{B1} + C_{B2} + C_{B3})/3$$

where: C_{RS} = concentration of nitrate in 500 ml recovered sample in ug/ml

DF = dilution factor

C_{DS} = concentration of nitrate of a 500 ml recovered sample which has been diluted by a factor of DF to bring it into the proper range for the ion chromatograph. This value is an intermediate number and is not outputted by the electronic integrator which is programmed to output the concentration of the original undiluted 500 ml recovered sample.

M_{NO_3} = total mass of nitrate in micrograms in the 500 ml recovered sample and/or in the 2L flask.

C_B = average conc. of nitrate in 500 ml recovered samples from the three field blanks (ug/ml)

C_{B1}, C_{B2}, C_{B3} = conc. of nitrate in 500 ml recovered samples from the three field blanks (ug/ml)

V_R = recovery volume for samples and field blanks in ml

Interpoll Laboratories
(612)786-6020

EPA Method 7A Recovery and Analysis Data Sheet (2)

Sample Log ID No.	Flask No.	Test/Run	Final Flask Conditions			Chrom Run No.	DF	Nitrate Concentration (ug/ml)		Total nitrate in Sample (ug) (MNO ₃)
			t _f (°F)	+	Δ Pg (IN.HG.)			Uncorr. for blank CRS	Corr. for blank (CRS - CB)	
1	6731-98	3/1/1	78		2.20	65	1	0.141	0.0255	57.8
2	-99	3/1/2		✓	0.30	66	1	0.025		52.5
3	-100	3/1/3			2.70	67	1	0.135		54.8
4	-101	3/1/1			0.10	68	1	0.098		54.8
5	-102	3/2/2			0.40	71	1	0.194		84.2
6	-103	3/2/3			0.20	72	1	0.178		76.2
7	-104	3/2/1			1.40	75	1	0.149		61.8
8	-105	3/2/2			1.70	76	1	0.162		68.2
9	-106	3/3/3			1.00	77	1	0.172		73.2
10	-107	3/3/1			1.40	78	1	0.159		66.8
11	-108	3/3/2			2.70	79	1	0.142		58.2
12	-109	3/3/3			0.50	80	1	0.164		69.2
13										
14										
15										
16										
17										
18										
19										
20										
21										
22										
23										
24										
25										
26										
27										
Blank 1 -110			78	✓	0.20	81	1	0.0255		
Blank 2						82	1			
Blank 3						83	1			

CB = 0.0255

REVIEWED
NOV 16 1995
Doris M. Glaser

INTERPOLL LABORATORIES INC.
612-786-6020

Results of the Formaldehyde Analysis
EPA Method 0011 (Units: Total ug)
Client: L. P. Hayward
Report No.: 6731

	Field Spike			Test: 2		Source: Line 1 Dryer RTO Inlet	
	Actual	Found	% Rec.	Run 0	Run 1	Run 2	Run 3
Date Collected		10/26/95		10/26/95	10/26/95	10/26/95	10/26/95
Log #		6731-05		6731-06	6731-07	6731-08	6731-09
Formaldehyde	750	540	72.0%	1.9	40000	35000	44000

	Field Spike			Test: 2		Source: Line 1 Dryer RTO Stack	
	Actual	Found	% Rec.	Run 0	Run 1	Run 2	Run 3
Date Collected		10/26/95		10/26/95	10/26/95	10/26/95	10/26/95
Log #		6731-46		6731-45	6731-47	6731-48	6731-49
Formaldehyde	750	530	70.7%	1.6	4300	3800	5500

Footnotes:

ug = micrograms

Trip Blank contained 3.2ug of formaldehyde.

Sample matrix consisted of a 2,4-DNPH impinger solution.

Reviewed by:



Gregg W. Holman
Laboratory Director

Client: I.D.020 / L.P. Hayward

Line 1 Dryer RTO Inlet

Sample Received: 10/37/95

Sample Description: Test 4/ Run 0

REVIEWED

NOV 19 1995

Greg M. Holman

LCI-1

In-House Comments:

Due 11/10/95

Air Samples (Charcoal Tubes) by NIOSH Method 1501 Data Reporting Sheet

Client: I.D.020 / L.P. Hayward

Sample Collected: _____

Sample Received: 10/27/95

Sample Log #: 6731-26

Sample Description: Test 4 Run 1

Line 1 Dryer RTD Inlet

Parameter	Units	Analysis Date & Initials	FRONT			BACK		
			Detection Limit Front	Analytical Result Front	Method Blank Front	Detection Limit Back	Analytical Result Back	Method Blank Back
Benzene	Total ug	<i>MM</i>	2.1	160	42.1	1.61	4.61	4.61
	Total ug	<i>11-88</i>						
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
Dilution factor								

Footnotes: _____

In-House Comments: Charcoal was wet

Client: I.D. 020 / L.P. Hayward

Sample Collected: _____

Sample Received: 10/27/95

Sample Log #: 6731-31

Sample Description: Test 4 / Run 2

Line 1 Dryer RTO Inlet

Footnotes: _____

In-House Comments: Approval was not

Due 11/10/95

Air Samples (Charcoal Tubes) by NIOSH Method 1501 Data Reporting Sheet

Client: I.D.020 / L.P. Hayward

Sample Collected: _____

Sample Received: 10/27/95

Sample Log #: 6731-36

Sample Description: Test 4 / Run 3

Line 1 Dryer RTO Inlet

Parameter	Units	Analysis Date & Initials	FRONT			BACK		
			Detection Limit Front	Analytical Result Front	Method Blank Front	Detection Limit Back	Analytical Result Back	Method Blank Back
Benzene	Total ug	<i>MM</i>	2.1	170	12.1	1.61	2.61	1.61
	Total ug	<i>1/8/95</i>						
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
Dilution factor								

Footnotes: _____

In-House Comments: Charcoal was wet

Due 11/10/95

Air Samples (Charcoal Tubes) by NIOSH Method 1501 Data Reporting Sheet

Client: I.D.020 / L.P. Hayward

Sample Collected: _____

Sample Received: 10/27/95

Sample Log #: 6731-63

Sample Description: Test 4 / Run 1

Line 1 Dryer RTO Stack

Parameter	Units	Analysis Date & Initials	FRONT			BACK		
			Detection Limit Front	Analytical Result Front	Method Blank Front	Detection Limit Back	Analytical Result Back	Method Blank Back
Benzene	Total ug	<i>[Signature]</i>	2.1	16.2	12.1	1.101	1.101	1.101
	Total ug	<i>[Signature]</i>						
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
Dilution factor								

Footnotes: _____

In-House Comments: Charcoal was wet

Due 11/10/95

Air Samples (Charcoal Tubes) by NIOSH Method 1501 Data Reporting Sheet

Client: I.D.020 / L.P. Hayward

Sample Collected: _____

Sample Received: 10/27/95

Sample Log #: 6731-67

Sample Description: Test 4/Run 2

Line 1 Dryer RTO Stack

Parameter	Units	Analysis Date & Initials	FRONT			BACK		
			Detection Limit Front	Analytical Result Front	Method Blank Front	Detection Limit Back	Analytical Result Back	Method Blank Back
Benzene	Total ug	<i>MM</i>	2.1	2.5	2.1	.61	<.61	<.61
	Total ug	<i>11-88</i>						
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
	Total ug							
Dilution factor								

Footnotes: _____

In-House Comments: Charcoal was wet

Client: I.D. 020 / L.P. Hayward

Sample Collected: _____

Sample Received: 10/27/95

Sample Log #: 6731-71

Sample Description: Test 4 / Run 3

Line 1 Dryer RTO Stack

Footnotes: _____

In-House Comments: CHICAGO was not

Due Date: 11/10/95

CLIENT: I.D. 000 / CP Hayward

JOB: _____
CLIENT NO: _____
P.O. NO: _____
PROJECT MGR: _____

PHONE: _____

DATE: _____

CONTACT: _____

LABORATORY REPORT #:

SAMPLES COLLECTED:

SAMPLES RECEIVED:

Invoicing		Report
Signature		Routing

SAMPLE ID:

PL	0	0	0
Lab Mgr	0	0	0
Ino Mgr	0	0	0
Org Mgr	0	0	0

SAMPLE TYPE:

LOG NO:

Line 1

Dryer RTO Stack A

2/1	2/2	2/3	
I.6.5.	→		
6731-50	-51	-52	

[illegible]

Footnotes:

In-House Comments:

Due Date: 11/10/95

CLIENT: I.D.030 / LP Hayward

JOB: _____
CLIENT NO: _____
P.O. NO: _____
PROJECT MGR: _____

DATE: _____

LABORATORY REPORT #: _____
 SAMPLES COLLECTED: _____
 SAMPLES RECEIVED: _____

Line 1
Dryer RTO Stack

SAMPLE ID:

SAMPLE TYPE:

LOG NO:

3/1	3/2	3/3	
I.6.5	→		
6731-57	-58	-59	

[illegible]

In-House Comments:

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Sample Chain of Custody

Job 4/11/95 Source Ames Press LTD Site INLET Log No. 6731
 Field Engineer E. J. Lowenthal Date of Test 10-25-95 Test No. 1 No. of Runs 3

No. Items	Sample Type	Analysis	Sequence No.	Comments
4	Probe Wash: ☒ Acetone ☐ MeCl ₃	☒ EPA M-5 ☐ EPA M-29		
4	Filter: ☒ 4" Glass ☐ 55 Thimble	☒ EPA M-5 ☐ EPA M-29 ☐ EPA M-201A		
4	Impingers: ☒ DI Water ☐ 3% H ₂ O ₂ ☐ 1N NaOH ☐ 2,4-DNPH	☐ IAN Protocol ☒ IAN Protocol ☐ EPA M-202 ☐ EPA M-6,8 ☐ Acid Gases		
3	Integrated Gas: ☐ Tedlar Bag	☒ EPA M-3		<u>Collected in the Field</u>
13	Oxides of Nitrogen:	☒ EPA M-7A ☐ Per S-0163		
	Fuel Lab: ☐ Fuel Sample ☐ Aggregate			
	Particle Sizing:	☐ X-Ray Sdgraph ☐ Cascade Imp		
	Miscellaneous:			

Fuel Type: Coal: ☐ Bituminous ☐ Wood: ☒ Wood Waste ☐ Oil: ☐ Waste Oil
☐ Anthracite ☐ Dust ☐ No. 2
☐ Lignite ☐ Bark ☐ No. 6
 Misc: ☐ Natural Gas ☐ RDF ☐

Relinquished by/Affiliation	Accepted by/Affiliation	Date
<u>E. J. Lowenthal / Interpoll</u>	<u>Bob Sney, ILI</u>	<u>10-25-95</u>

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Sample Chain of Custody

Log No. 6731

No. of Runs 3

Line 1 PRE-SS RTO Site Stack

Source

L.P. Hayward

Date of Test 10/25/95 Test No. 1

Job Field Engineer

No. Items	Sample Type	Analysis	Sequence No.	Comments
4	Probe Wash: ☒ Acetone ☐ MeCl ₂	☒ EPA M-5 ☐ EPA M-29		
4	Filter: ☒ 4" Glass ☐ SS Thimble	☒ EPA M-5 ☐ EPA M-29 ☐ EPA M-201A		
4	Impingers: ☒ DI Water ☐ 3% H ₂ O ₂ ☐ 1N NaOH ☐ 2,4-DNPH	☐ JMN Protocol ☒ SWI Protocol ☐ EPA M-202 ☐ EPA M-6,8 ☐ Acid Gases		
3	Integrated Gas: ☒ Tedlar Bag	☒ EPA M-3 ☐ EPA M-10		Co Also
13	Oxides of Nitrogen:	☒ EPA M-7A ☐ EPA M-7B		
	Fuel Lab: ☐ Fuel Sample	☐ Per S-0163		
	Particle Sizing:	☐ X-Ray Sdgraph ☐ Cascade Imp		
	Miscellaneous:	☐		

Misc: ☐ Natural Gas
☐ RDF
☐

Oil: ☐ Waste Oil
☐ No. 2
☐ No. 6

Wood: ☐ Wood Waste
☐ Dust
☐ Bark

Fuel Type: Coal: ☐ Bituminous
☐ Anthracite
☐ Lignite

Relinquished by/Affiliation

Accepted by/Affiliation

Date

Sub Sign, In Charge

10/27/95 (1000)

INTERPOL LABORATORIES, INC.

(612) 786-6020

Sample Chain of Custody

Job LP/Hayward Source Line 1 Drive 2020 Site Log No. 6731
 Field Engineer S. Feltz Date of Test 10-26-95 Test No. 2 No. of Runs 3

No. Items	Sample Type	Analysis	Sequence No.	Comments
3	Probe Wash: 3 IMP RINSE. ☐ Acetone ☒ DI Water ☐ MeCl ₂	☐ EPA M-5 ☐ EPA M-29 ☐ EPA M-5 ☐ EPA M-29 ☐ EPA M-201A ☐ EPA M-5 ☐ EPA M-17	☐ EPA M-201A ☒ 2011	
	Filter: ☐ 4" Glass ☐ SS Thimble	☐ Pallflex ☐ 2.5" Glass		
5	Impingers: ☐ DI Water ☐ 3% H ₂ O ₂ ☐ 1N NaOH ☒ 2,4-DNPH	☐ H ₂ SO ₄ ☐ HNO ₃ /H ₂ O ₂ ☐ KMnO ₄ /H ₂ SO ₄ ☐ _____	☐ IA Protocol ☒ Formaldehyde ☐ EPA M-29 ☐ EPA M-26 ☐ _____ ☐ Acid Gases	
3	Integrated Gas: ☒ Tedlar Bag	☒ EPA M-3 ☐ _____	☒ EPA M-10	
	Oxides of Nitrogen:	☐ EPA M-7A ☐ _____		
	Fuel Lab: ☐ Fuel Sample	☐ Per S-0163		
	Particle Sizing:	☐ X-Ray Scdgraph ☐ _____	☐ Cascade Imp	
	Miscellaneous:	☐ _____		

Fuel Type: Coal: ☐ Bituminous ☐ Anthracite ☐ Lignite
 Wood: ☒ Wood Waste ☐ Dust ☐ Bark
 Oil: ☐ Waste Oil ☐ No. 2 ☐ No. 6
 Misc: ☐ Natural Gas ☐ RDF ☐ _____

Relinquished by/Affiliation	Accepted by/Affiliation	Date
<u>Scott Feltz Interpol Labs</u>	<u>Bobey, ICI (10/27/95 1000)</u>	<u>10-26-95</u>

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Sample Chain of Custody

Job L.P. Hayward Source Line 1 DEVER RTO Site Log No. 6731
 Field Engineer DH Date of Test 10/24/95 Test No. 2 No. of Runs 3

No. Items	Sample Type	Analysis	Sequence No.	Comments
3	Probe Wash: ☐ Acetone ☒ DI Water ☐ MeCl ₂	☐ EPA M-5 ☐ EPA M-29 ☐ EPA M-5 ☐ EPA M-29 ☐ EPA M-201A ☐ IAN Protocol ☐ IWI Protocol ☐ Formaldehyde ☐ EPA M-29 ☐ EPA M-26 ☒ Acid Cases ☐ EPA M-3 ☐ EPA M-10		Runs 1, 2, 3
5	Filter: ☐ 4" Glass ☐ SS Thimble Impingers: ☐ DI Water ☐ 3% H ₂ O ₂ ☐ 1N NaOH ☒ 2,4-DNPH	☐ Pallflex ☐ 2.5" Glass ☐ H ₂ SO ₄ ☐ HNO ₃ /H ₂ O ₂ ☐ KMnO ₄ /H ₂ SO ₄ ☐ _____		1 Blank 1 Spike 3 Runs
3	Integrated Gas: ☒ Tedlar Bag	☒ Methane		
	Oxides of Nitrogen:	☐ EPA M-7A ☐ _____ ☐ Per S-0163		
	Fuel Lab: ☐ Fuel Sample	☐ X-Ray Sdgraph ☐ Cascade Imp		
	Particle Sizing:	☐ _____		
	Miscellaneous:	☐ _____		

Fuel Type: Coal: ☐ Bituminous ☐ Wood: ☐ Wood Waste ☐ Waste Oil ☐ Natural Gas
☐ Anthracite ☐ Dust ☐ No. 2 ☐ RDF
☐ Lignite ☐ Bark ☐ No. 6 ☐ Misc: ☐

Retrieved by/Affiliation	Accepted by/Affiliation	Date
<u>James Van Haeren</u>	<u>Sub. Soy, Inc. pull</u>	<u>10/24/95 (1000)</u>

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Sample Chain of Custody

Job LP/Hayward Source Line 1 Drive to Wolf Site Log No. 6731
 Field Engineer S. Fickler Date of Test 10-26-95 Test No. 3 No. of Runs 3

No. Items	Sample Type	Analysis	Sequence No.	Comments
<u>3</u>	Probe Wash: ☒ Acetone ☐ MeCl ₂	☒ DI Water ☐ _____		
<u>3</u>	Filter: ☐ 4" Glass ☐ SS Thimble	☒ Allflex ☐ 2.5" Glass		<u>Handwritten: Run 2 Filter is out of duty on Run 1 & 2</u>
<u>3</u>	Impingers: ☒ DI Water ☐ 3% H ₂ O ₂ ☐ 1N NaOH ☐ 2,4-DNPH	☐ H ₂ SO ₄ ☐ HNO ₃ /H ₂ O ₂ ☐ KMnO ₄ /H ₂ SO ₄ ☒ <u>Unlabeled Rinse</u>		
<u>3</u>	Integrated Gas: ☒ Tedlar Bag	☐ _____		
<u>13</u>	Oxides of Nitrogen:	☒ EPA M-3 ☐ _____		
	Fuel Lab: ☐ Fuel Sample	☒ EPA M-7A ☐ _____		
	Particle Sizing:	☐ Per S-0163		
	Miscellaneous:	☐ X-Ray Scdgraph ☐ Cascade Imp ☐ _____		

Fuel Type: Coal: ☐ Bituminous ☐ Anthracite ☐ Lignite
 Wood: ☒ Wood Waste ☐ Dust ☐ Bark
 Oil: ☐ Waste Oil ☐ No. 2 ☐ No. 6
 Misc: ☐ Natural Gas ☐ RDF ☐ _____

Relinquished by/Affiliation	Accepted by/Affiliation	Date
<u>S. Fickler Interpoll Labs</u>	<u>Robt. J. J. J. (10/27/95 1100)</u>	<u>10-26-95</u>

INTERPOL LABORATORIES, INC.

(612) 786-6020

Sample Chain of Custody

L.P. Hayward

Source

Line 1 *Dyer Rd* Site

Log No.

6731

Job

Field Engineer

Date of Test

10/24/95

Test No.

5

No. of Runs

3

No. Items	Sample Type	Analysis	Sequence No.	Comments
<i>4</i>	Probe Wash: ☒ Acetone ☐ MeCl ₂	☒ EPA M-5 ☐ EPA M-29		
<i>4</i>	Filter: ☒ 4" Glass ☐ SS Thimble	☒ EPA M-5 ☐ EPA M-29 ☐ EPA M-201A		
<i>4</i>	Impingers: ☒ DI Water ☐ 3% H ₂ O ₂ ☐ 1N NaOH ☐ 2,4-DNPH	☐ IMN Protocol ☒ IAWI Protocol ☐ EPA M-202 ☐ EPA M-6,8 ☐ Acid Gases		
<i>3</i>	Integrated Gas: ☒ Tedlar Bag	☒ EPA M-3 <i>methane</i>		
<i>13</i>	Oxides of Nitrogen:	☒ EPA M-7A		
	Fuel Lab: ☐ Fuel Sample	☐ Per S-0163		
	Particle Sizing:	☐ X-Ray Scigraph ☐ Cascade Imp		
	Miscellaneous:	☐		

Fuel Type: Coal: ☐ Bituminous ☐ Anthracite ☐ Lignite
 Wood: ☐ Wood Waste ☐ Dust ☐ Bark
 Oil: ☐ Waste Oil ☐ No. 2 ☐ No. 6
 Misc: ☐ Natural Gas ☐ RDF ☐

Relinquished by/Affiliation	Accepted by/Affiliation	Date
<i>Dan Hoover</i>	<i>Bob J. Z. Zorpoll</i>	<i>10/20/95 (1000)</i>

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Sample Chain of Custody

Job W/ Hayward Source Line 1 Dryer BTO Inlet Site Stack Log No. 6731
 Field Engineer S. Felder Date of Test 10-26-91 Test No. 4 No. of Runs 3

No. Items	Sample Type	Analysis	Sequence No.	Comments
	Probe Wash: ☐ Acetone ☐ MeCl ₃	☐ DI Water ☐ _____		
	Filter: ☐ 4" Glass ☐ SS Thimble	☐ Pallflex ☐ 2.5" Glass		
	Impingers: ☐ DI Water ☐ 3% H ₂ O ₂ ☐ 1N NaOH ☐ 2,4-DNPH	☐ H ₂ SO ₄ ☐ HNO ₃ /H ₂ O ₂ ☐ KMnO ₄ /H ₂ SO ₄ ☐ _____		
	Integrated Gas: ☐ Tedlar Bag	☐ _____		
	Oxides of Nitrogen:			
	Fuel Lab: ☐ Fuel Sample	☐ Aggregate		
	Particle Sizing:			
4	Miscellaneous:	☒ 18 B7X		

Fuel Type: Coal: ☐ Bituminous ☐ Anthracite ☐ Lignite
 Wood: ☒ Wood Waste ☐ Dust ☐ Bark
 Oil: ☐ Waste Oil ☐ No. 2 ☐ No. 6
 Misc: ☐ Natural Gas ☐ RDF ☐

Relinquished by/Affiliation	Accepted by/Affiliation	Date
Scott Felder Interpoll Labs	Bob Ferguson, LLC (10/27/91 1000)	10-26-91

INTERPOLL LABORATORIES, INC.

(612) 786-6020

Sample Chain of Custody

Job H.P. Hayward

Source Line 1 Dryer Rto

Site Stack

Log No. 6731

Field Engineer RAH

Date of Test 10/24/95

Test No. 4

No. of Runs 3

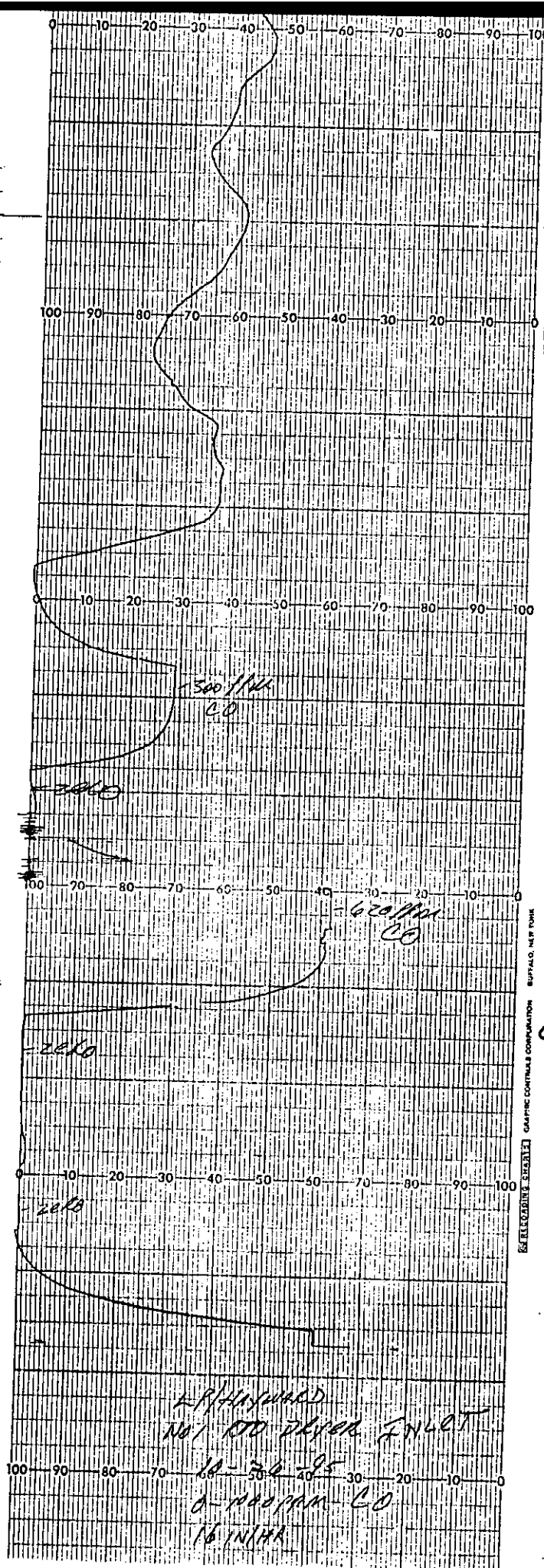
No. Items	Sample Type	Analysis	Sequence No.	Comments
	Probe Wash: ☐ Acetone ☐ MeCl ₂	☐ DI Water ☐ _____	☐ EPA M-5 ☐ EPA M-29	☐ EPA M-201A ☐ _____
	Filter: ☐ 4" Glass ☐ SS Thimble	☐ Pallflex ☐ 2.5" Glass	☐ EPA M-5 ☐ EPA M-29 ☐ EPA M-201A	☐ EPA M-17 _____
	Impingers: ☐ DI Water ☐ 3% H ₂ O ₂ ☐ 1N NaOH ☐ 2,4-DNPH	☐ H ₂ SO ₄ ☐ HNO ₃ /H ₂ O ₂ ☐ KMnO ₄ /H ₂ SO ₄ ☐ _____	☐ IMN Protocol ☐ WI Protocol ☐ EPA M-202 ☐ EPA M-6,8 ☐ Acid Gases	☐ IA Protocol ☐ Formaldehyde ☐ EPA M-29 ☐ EPA M-26 ☐ _____
	Integrated Gas: ☐ Tedlar Bag	☐ _____	☐ EPA M-3 ☐ _____	☐ EPA M-10 _____
	Oxides of Nitrogen:		☐ EPA M-7A ☐ _____	_____
	Fuel Lab: ☐ Fuel Sample	☐ Aggregate	☐ Per S-0163	_____
	Particle Sizing:		☐ X-Ray Sdgraph ☐ _____	☐ Cascade Imp _____
3	Miscellaneous:	☒ _____	☒ _____	<u>BENZENE</u>

Fuel Type: Coal: ☐ Bituminous ☐ Wood: ☐ Wood Waste ☐ Oil: ☐ Waste Oil ☐ Natural Gas
☐ Anthracite ☐ Dust ☐ No. 2 ☐ IRDF
☐ Lignite ☐ Bark ☐ No. 6 ☐ Misc: ☐ No. 6

Relinquished by/Affiliation	Accepted by/Affiliation	Date
<u>James Van Haver</u>	<u>Bob Say, Jr. To, 10/24/95</u>	<u>10/27/95</u>

APPENDIX E

CARBON MONOXIDE STRIPCHART



No. 54-100

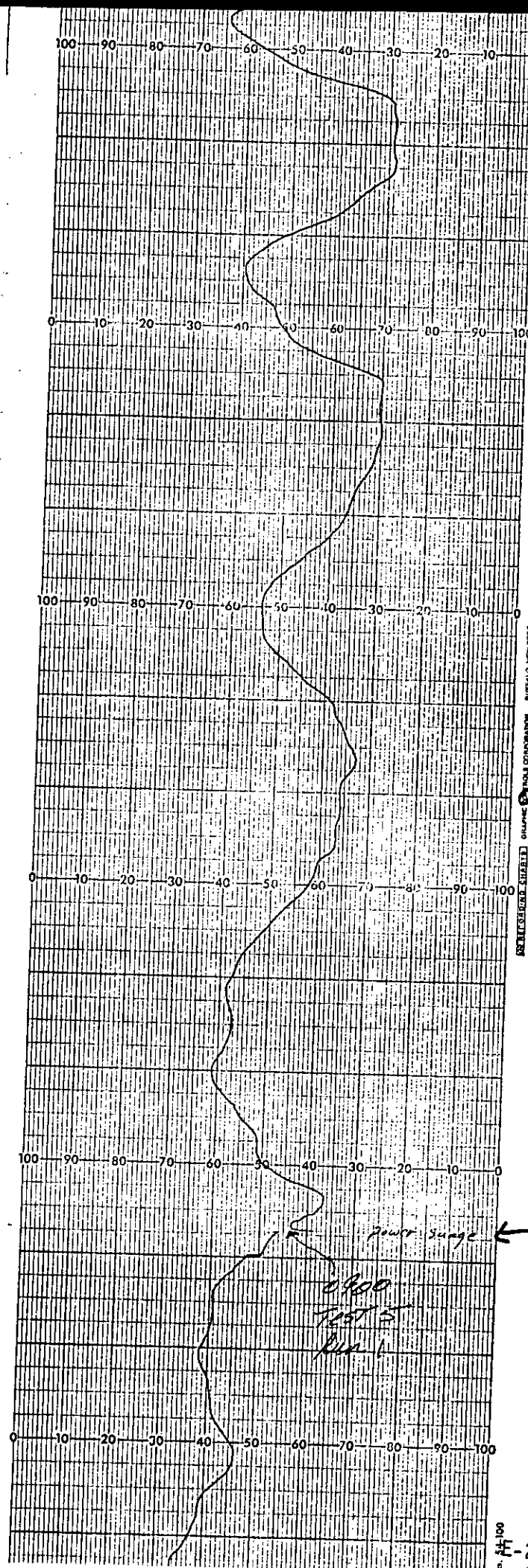
PRINTED IN U.S.A.

GRAPHIC CONTROLS CORPORATION BUFFALO, N.Y. 14203

Louisiana Pacific
Hayward, WI
10-26-95
CO

Line 1 Dryer RTO
Inlet

Scale 0-1000 ppm

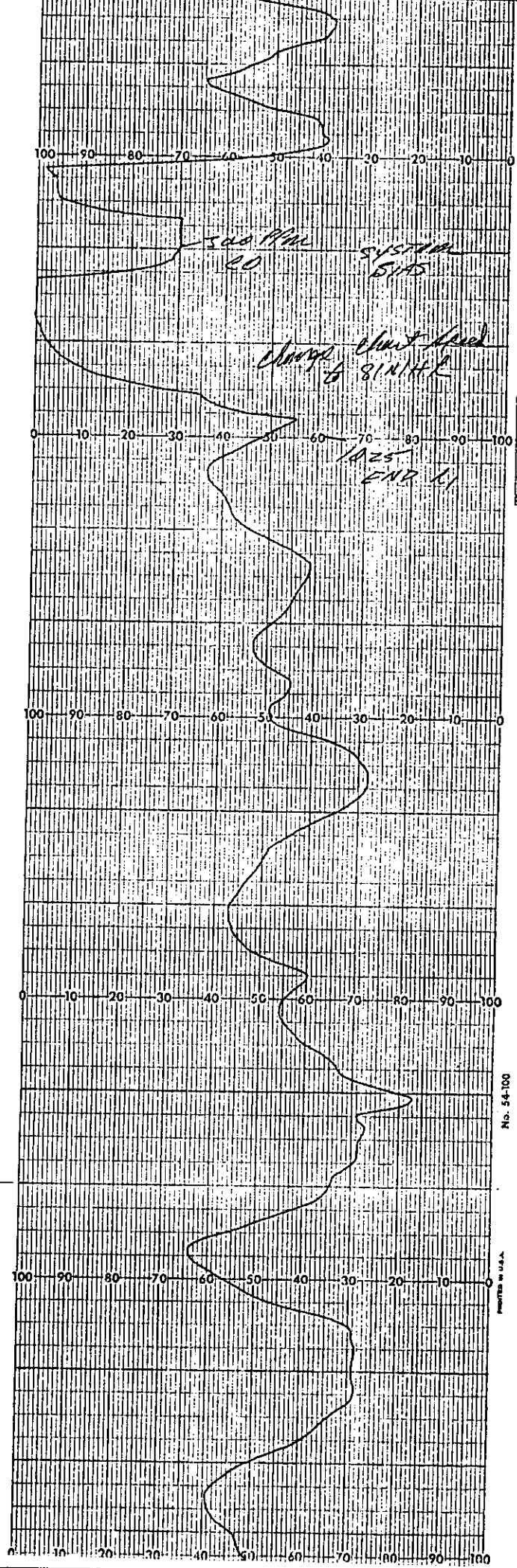


Louisiana Pacific
Hayward, WI
10-26-95
CO

Run 1 Start
0900 HRS

0900
Test 5
Run 1

Power Surge



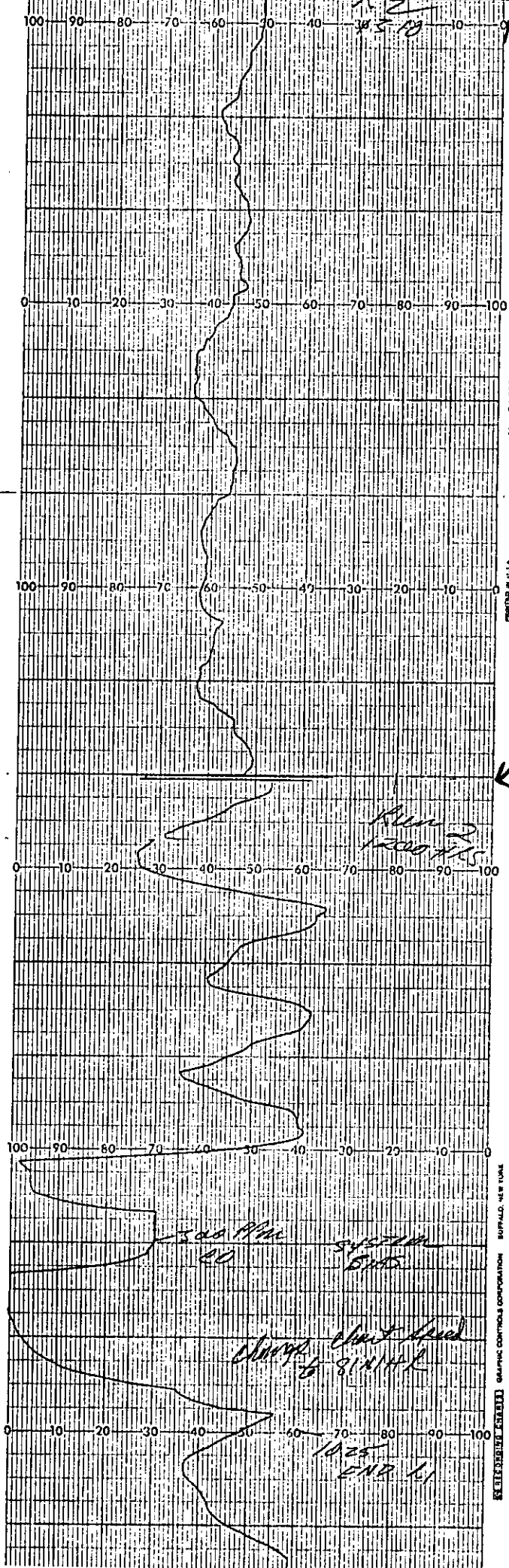
BUFAALO, NEW YORK
GRAPHIC CONTROLS CORPORATION

No. 54-100

PRINTED IN U.S.A.

* Run / End
1025 HRS

LP Hayward
10-26-95



Run 2
End
1310 HRS

Run 2
1200 HRS
LP. Hayward
CO
10-26-95

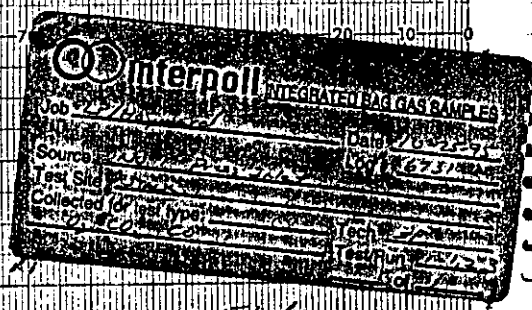
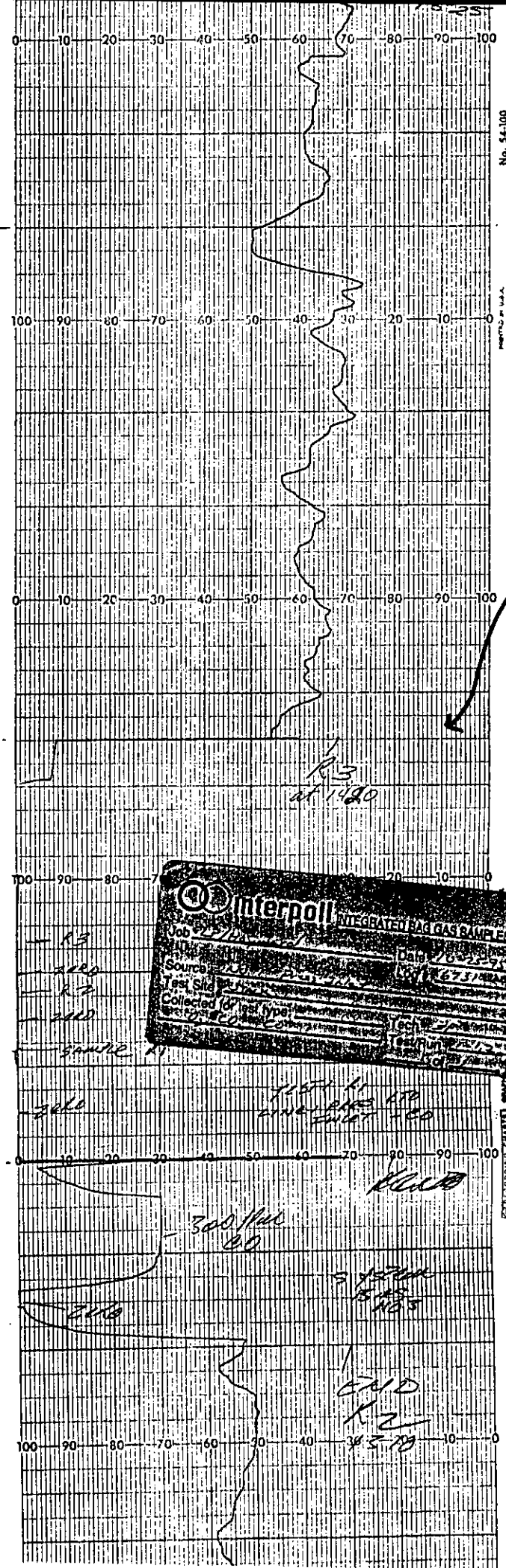
3:00 PM
CO SYSTEM
BIRD

Change Chart Hand
6 814 HRS

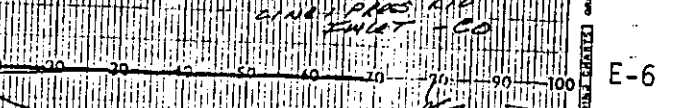
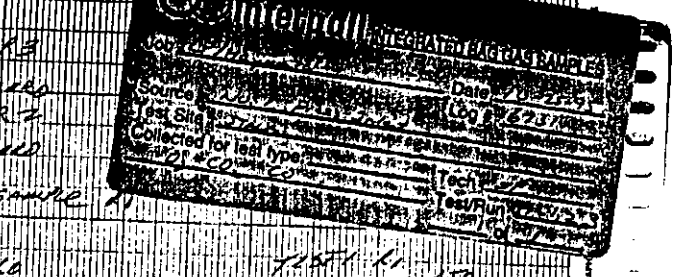
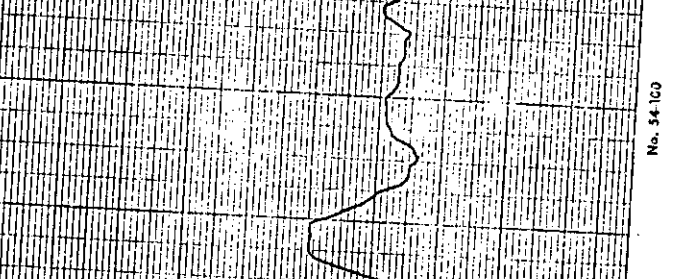
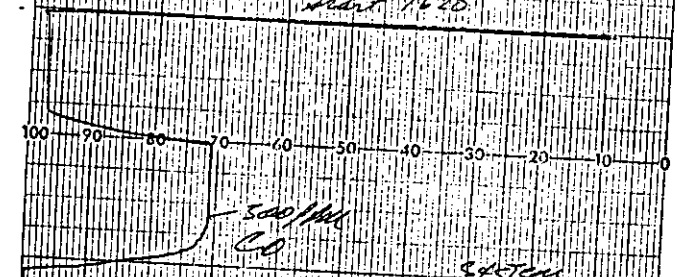
1025
END 1.1

Run 3 End
1525 HRS

Run 3 Start
1420 HRS
LP-Hayward
10-26-95



Start 1420



No. 54-100

PRINTED BY U.S.A.



APPENDIX F

MEASUREMENT SYSTEMS PERFORMANCE SPECIFICATIONS

INTERPOLL LABORATORIES, INC
(612) 786-6020

CO System Bias Check

Job

LP/AA/WARD

Source

NO1 DRYER RTO

Test

☒ Run 1243 Date 10-26-95 Site INLET

Operator

E. Lawrence

Instrument	***	Cylinder Value (PPM)	Analyzer Resp (PPM)		Diff. CE-SB (PPM)	Span Val. (PPM)	% of Span
			Cal. Err.	Sys. Bias			
	Zero Gas	0	0	0	0	1000	0
	Upscale	300	290	300	10	1000	
	Zero Gas	0	0	0	0	1000	0
	Upscale	300	290	300	10	1000	1
	Zero Gas	0	0	0	0	1000	0
	Upscale	300	290	290	0	1000	1
	Zero Gas	0					
	Upscale						
	Zero Gas	0					
	Upscale						
	Zero Gas	0					
	Upscale						
	Zero Gas	0					
	Upscale						
	Zero Gas	0					
	Upscale						
	Zero Gas	0					
	Upscale						
	Zero Gas	0					
	Upscale						
	Zero Gas	0					
	Upscale						

Must be within 5% of the span for the zero or upscale cal. gas.

Calibration Error Check

Job

LP/HAWK

Test

Run

Date

10-26-95

Operator

[Signature]

SO₂ Calibration:

Time (HRS)

***	Cylinder Value (PPM)	Analyzer Response (PPM)	Difference (PPM)	Span Value (PPM)	Percent of Span
Zero Gas	Ø				
Mid Level					
High Level					

NO_x Calibration:

Time (HRS)

***	Cylinder Value (PPM)	Analyzer Response (PPM)	Difference (PPM)	Span Value (PPM)	Percent of Span
Zero Gas	Ø				
Mid Level					
High Level					

O₂ Calibration:

Time (HRS)

***	Cylinder Value (PPM)	Analyzer Response (PPM)	Difference (PPM)	Span Value (PPM)	Percent of Span
Zero Gas	Ø				
Mid Level					
High Level					

CO₂ Calibration

Time (HRS)

***	Cylinder Value (PPM)	Analyzer Response (PPM)	Difference (PPM)	Span Value (PPM)	Percent of Span
Zero Gas	Ø				
Mid Level					
High Level					

CO Calibration

Time (HRS)

***	Cylinder Value (PPM)	Analyzer Response (PPM)	Difference (PPM)	Span Value (PPM)	Percent of Span
Zero Gas	Ø	0	0	1000	0
Mid Level	300.1	290	10	1000	1
High Level	620	620	0	1000	0

APPENDIX G

CALIBRATION GAS CERTIFICATION SHEETS



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48063-0000
PHONE: 313-589-2950 FAX: 313-589-2134

8/02/91

GENEX
4018 DUNCAN AVENUE

PROJECT #: 05-26600
PO #: 4970SA

ST LOUIS

MO 63110-0000

CYLINDER #: ALM020902

ANALYTICAL ACCURACY: +-2%

COMPONENT	REQUESTED CONCENTRATION	ANALYSIS 1 (MOLES) U/M
CARBON MONOXIDE	600.0 PPM	594. PPM
NITROGEN	BALANCE	N/A

NOTES: CERTIFIED MASTER GAS

ANALYTICAL METHOD: CMG

DATE OF ANALYSIS: 7/29/91

ANALYST:

ANALYST

APPROVED BY:

SUPERVISOR

NATIONAL SPECIALTY GASES
630 UNITED DRIVE
DURHAM, NC 27713
(919) 544-3772

CERTIFICATE OF ANALYSIS-EPA PROTOCOL MIXTURES

REFERENCE #: 88-25249 CYLINDER #:CC44391 CYL. PRESSURE: 200PSG

EXPIRATION DATE: 7-7-96 LAST ANALYSIS DATE:7-7-93

CUSTOMER:TWIN CITY OXYGEN

P.O.# 5337

METHOD: EPA PROTOCOL # 13.0.4.G-1

STANDARD:

SRM #:1681B

CYL #:CLM4470

CONC.:975PPM

INSTRUMENT:

BECKMAN

COMPONENT: NDIR

MODEL #: 865

SERIAL #: 0103409

LAST CAL.: 4-2-93

COMPONENT: CO

MEAN CONC: 620PPM

REPLICATE CONC.

DATE: 6-30-93 DATE: 7-7-93

623PPM

618PPM

620PPM

616PPM

621PPM

619PPM

COMPONENT:

MEAN CONC:

REPLICATE CONC.

DATE: DATE:

COMPONENT:

MEAN CONC:

REPLICATE CONC.

DATE: DATE:

BALANCE GAS:N2

APPENDIX H

SAMPLING TRAIN CALIBRATION DATA

INTERPOLL LABORATORIES, INC.
(612) 786-6020

EPA Method 5 Gas Metering System Quality Control Check Data Sheet

Job LP Hayward Date 10-25-95
Operator S Fielster Module No. 4

Instructions:

Operate the control module at a flow rate equal to $\Delta H@$ for 10 minutes before attaching the umbilical.

Record the following data:

Bar press 28.77 in.Hg $\theta =$.9934 $\Delta H@$ 1.78 in.WC.

Time (min)	Volume (CF)	Meter Temp (°F)	
		Inlet	Outlet
	(432.61) 456.90		
2.5	34.1 458.78	41	39
5.0	461.68	44	39
7.5	462.59	47	41
10	464.51	49	42
	$V_m = 7.61$	$Avg(t_m) = 42.8$	°F

Calculate Y_m as follows:

$$Y_m = \frac{1.786}{\theta V_m} \left[\frac{(t_m + 460)}{P_b} \right]^{0.5}$$

$$Y_m = \frac{1.786}{(.9934)(7.61)} \left[\frac{(42.8) + 460}{(28.77)} \right]^{0.5} = 17.477$$

$$Y_m = \underline{.98766}$$

If Y_m is not within the range of 0.97 to 1.03, "the volume metering system should be investigated before beginning."

CFR Title 40, Part 60, Appendix A, Method 5, Section 4.4.1

011995-G:\STACK\WP\FORMS\S-432

EPA Method 5 Gas Metering System Quality Control Check Data Sheet

Job L.P. Hayward Date 10/24/95
Operator DH Module No. 2

Instructions:

Operate the control module at a flow rate equal to $\Delta H@$ for 10 minutes before attaching the umbilical.

Record the following data:

Bar press 28.68 in.Hg $\theta =$ 1.0023 $\Delta H@$ 1.73 in.WC.

Time (min)	Volume (CF)	Meter Temp (°F)	
		Inlet	Outlet
	(714.20)		
2.5	716.10	56	52
5.0	717.99	61	53
7.5	719.87	64	54
10	721.75	66	54
	$V_m = 7.55$	$Avg(t_m) = 57.50$	°F

Calculate Y_m as follows:

$$Y_m = \frac{1.786}{\theta V_m} \left[\frac{(t_m + 460)}{P_b} \right]^{0.5}$$

$$Y_m = \frac{1.786}{(1.0023)(7.55)} \left[\frac{(57.50) + 460}{(28.68)} \right]^{0.5}$$

$$Y_m = 1.00$$

If Y_m is not within the range of 0.97 to 1.03, "the volume metering system should be investigated before beginning."

CFR Title 40, Part 60, Appendix A, Method 5, Section 4.4.1

EPA Method 5 Gas Metering System Quality Control Check Data Sheet

Job LP/Hayward Date 10-26-95
Operator S. Fjelstad Module No. 4

Instructions:

Operate the control module at a flow rate equal to $\Delta H@$ for 10 minutes before attaching the umbilical.

Record the following data:

Bar press 28.54 in.Hg $\theta =$.9934 $\Delta H@$ 4.28 in.WC.

Time (min)	Volume (CF)	Meter Temp (°F)	
		Inlet	Outlet
	(643.80)		
2.5	645.66	51	43
5.0	647.52	53	46
7.5	649.39	57	47
10	651.25	59	48
	$V_m = 7.45$	$Avg(t_m) = 50.5$	°F

Calculate Y_m as follows:

$$Y_m = \frac{1.786}{\theta V_m} \left[\frac{(t_m + 460)}{P_b} \right]^{0.5}$$

$$Y_m = \frac{1.786}{(.9934)(7.45)} \left[\frac{(50.5) + 460}{(28.54)} \right]^{0.5}$$

$$Y_m = \underline{1.021}$$

If Y_m is not within the range of 0.97 to 1.03, "the volume metering system should be investigated before beginning."

CFR Title 40, Part 60, Appendix A, Method 5, Section 4.4.1

EPA Method 5 Gas Metering System Quality Control Check Data Sheet

Job L.P. Hayward Date 10/25/95
Operator DVH Module No. 2

Instructions:

Operate the control module at a flow rate equal to $\Delta H@$ for 10 minutes before attaching the umbilical.

Record the following data:

Bar press 28.54 in.Hg $\theta =$ 1.0023 $\Delta H@$ 1.73 in.WC.

Time (min)	Volume (CF)	Meter Temp (°F)	
		Inlet	Outlet
	(871.40)		
2.5	873.33	53	47
5.0	875.20	57	47
7.5	877.10	60	48
10	878.98	63	49
	$V_m = 7.58$	$Avg(t_m) = 53$	°F

Calculate Y_{m1} as follows:

$$Y_{m1} = \frac{1.786}{\theta V_m} \left[\frac{(t_m + 460)}{P_b} \right]^{0.5}$$

$$Y_{m1} = \frac{1.786}{(1.0023)(7.58)} \left[\frac{(53) + 460}{(28.54)} \right]^{0.5}$$

$$Y_{m1} = \underline{1.00}$$

If Y_{m1} is not within the range of 0.97 to 1.03, "the volume metering system should be investigated before beginning."

CFR Title 40, Part 60, Appendix A, Method 5, Section 4.4.1

Interpoll Laboratories, Inc.
(612) 786-6020

Meter Box Calibration and Usage Status

Date of Report: November 2, 1995

Meter Box No. : 2 (Rockwell Dry Test Meter Serial No. 964551)

Date of Last Calibration: August 29, 1995

Calibration Technician: E. Trowbridge

Wet Test Meter No.: American Meter AL-20

Date of Use	Report No.	Initial Meter		Final Meter		Volume/Job (cu. ft.)	Total Volume* (cu. ft.)
		Reading		Reading			
September 12, 1995	5-6471	137.01		278.88		141.87	141.87
October 10, 1995	5-6649	287.70		566.20		278.50	420.37
October 12, 1995	5-6651	574.90		713.42		138.52	558.89
October 25, 1995	5-6731	722.40		1134.49		412.09	970.98

* Total volume through meter since last calibration.

Interpoll Laboratories, Inc.
(612) 786-6020

Meter Box Calibration and Usage Status

Date of Report: November 2, 1995

Meter Box No. : 4 (Rockwell Dry Test Meter Serial No. 964552)

Date of Last Calibration: June 12, 1995

Calibration Technician: E. Trowbridge

Wet Test Meter No.: American Meter AL-20

Date of Use	Report No.	Initial Meter Reading	Final Meter Reading	Volume/Job (cu. ft.)	Total Volume* (cu. ft.)
August 01, 1995	5-6183	556.39	752.24	195.85	195.85
September 18, 1995	5-6503	762.20	927.10	164.90	360.75
October 10, 1995	5-6648	939.60	1453.77	514.17	874.92
October 25, 1995	5-6731	1464.80	1847.24	382.44	1257.36

* Total volume through meter since last calibration.

Interpoll Laboratories, Inc.
(612) 786-6020

Meter Box Calibration and Usage Status

Date of Report: November 2, 1995

Meter Box Number: 1-S (Rockwell Dry Test Meter Serial No. 64710)

Date of Last Calibration: April 26, 1994

Calibration Technician: E. Trowbridge

Wet Test Meter Number: American Meter AL-17 (0.05 CF/REV)

Date of Use	Report No.	Initial Meter		Final Meter		Volume/Job (cu. ft.)	Total Volume* (cu. ft.)
		Reading		Reading			
May 15, 1995	5-5474	601.401		616.123		14.722	14.722
July 06, 1995	5-5958	629.900		693.285		63.385	78.107
September 19, 1995	5-6417	693.300		695.619		2.319	80.426
September 21, 1995	5-6418	695.80		697.640		1.840	82.266
October 04, 1995	5-6597	707.300		721.580		14.280	96.546
October 10, 1995	5-6648	721.914		733.464		11.550	108.096
October 26, 1995	5-6731	758.60		764.847		6.247	114.343

* Total volume through meter since last calibration.

Interpoll Laboratories, Inc.
(612) 786-6020

Meter Box Calibration and Usage Status

Date of Report: November 2, 1995

Meter Box No. : 6-S (Rockwell Dry Test Meter Serial No. 649078)

Date of Last Calibration: March 23, 1995

Calibration Technician: E. Trowbridge

Wet Test Meter No.: American Meter AL-17 (0.05 CF/REV)

Date of Use	Report No.	Initial Meter Reading	Final Meter Reading	Volume/Job (cu. ft.)	Total Volume* (cu. ft.)
May 16, 1995	5-5474	375.600	377.900	2.300	2.300
June 22, 1995	5-5765	378.000	378.775	0.775	3.075
September 20, 1995	5-6416	378.795	386.245	7.450	10.525
October 26, 1995	5-6731	391.680	398.725	7.045	17.570

* Total volume through meter since last calibration.

10/5/51
Mr. Underhill

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Meter Calibration Sheet EPA/Method 5

Technician

Handwritten signature

☐ readjusted linkage
☐ changed dry test meter

Meter was not in tolerance
 Meter was not in tolerance
 Date 9/25/95

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(612) 786-6020

Minimodule Calibration Sheet/Flow Rate Range 0-0.13 CFM/(0-4 LPM)

5

Meter Box No.

78

Serial No. DTM

Handwritten signature

Technician

3-23-95

CHZ

AT 171 OF CE/EEA

Date _____

Date _____
Per _____

Bar. Press.

Wet Test Meter No.		Gas Volume Wet Test Meter (ft ³)		** Cal Index ϕ (%)	Diff. Wet Test Meter ΔP_w (IN.WC)	Gas Volume Dry Test Meter (ft ³)		Gas Temperature		Time θ (Min/Sec)	Meter Coeff.	Rota-meter Coeff.
Rota-meter Reading (cc/Min)	ΔP_d (IN.WC)	Gas Volume Wet Test Meter (ft ³)	** Cal Index ϕ (%)	Diff. Wet Test Meter ΔP_w (IN.WC)	V_{di}	V_{dt}	Wet Test t_w (°F)	Dry Test t_{di} (°F)				
1000	.001	.2	99.55	0.04	369.150	369.350	67	71	5/17	1.0065		Z
1000	.001	.2	99.55	0.04	368.450	368.650	67	72	5/18	9984		
1000	.001	.2	99.55	0.04	369.700	369.900	67	73	5/19	9905		
											9985	
										1001 Avg.		

☒ Meter was in tolerance
☐ Meter was not in tolerance
☐ Meter was not in tolerance
 Approved by _____ Date _____

☒ readjusted linkage
☐ changed dry test meters

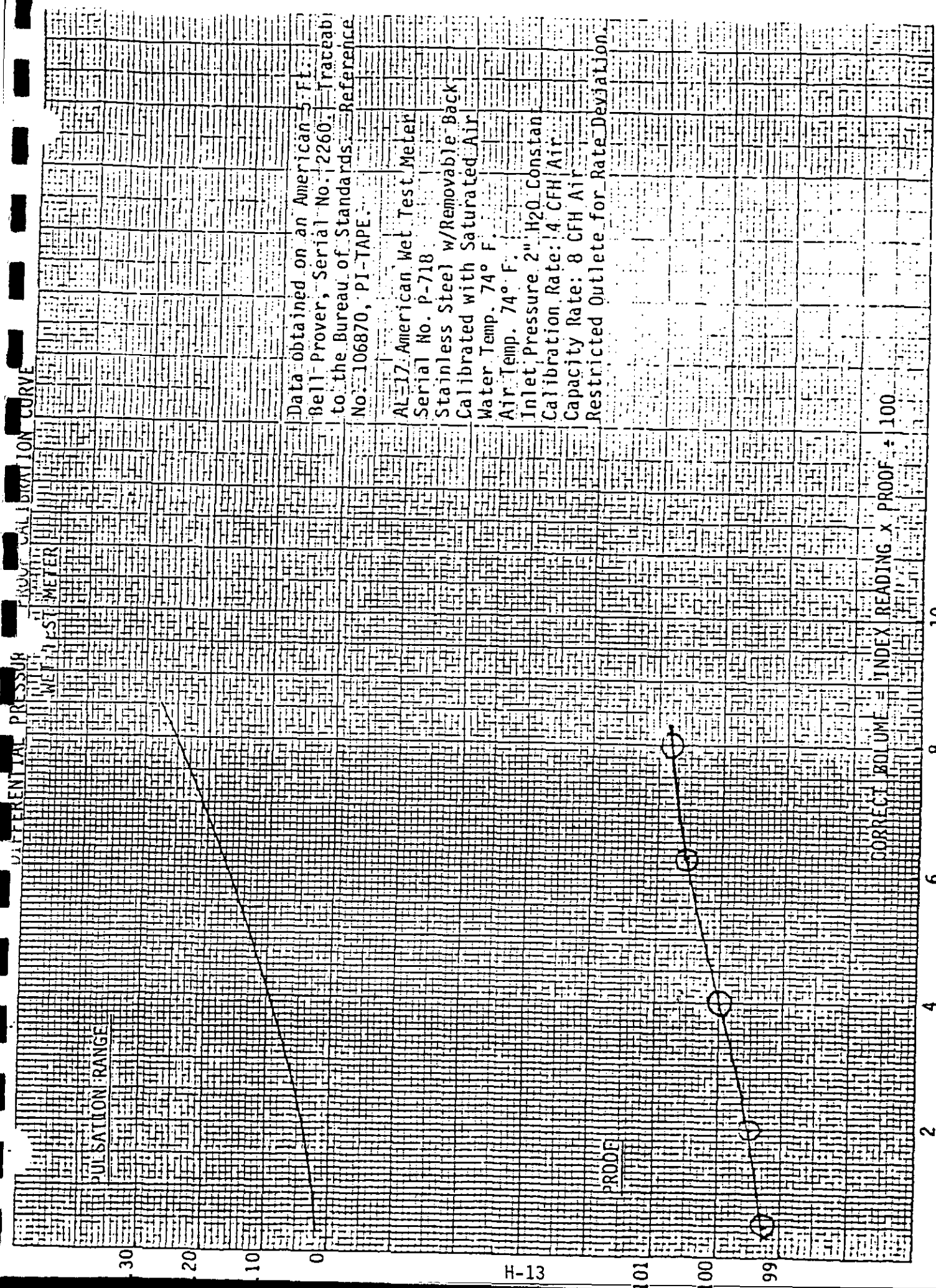
Gas Meter Bimetallic Therm. Calibration/Verification *
☐ $\geq \pm 5^{\circ}\text{F}$ (Out of control) ☐ Recalibrated / /
☒ $\leq \pm 5^{\circ}\text{F}$ (In control) ☒ No action required

*Verified against mercury in glass thermometer or calibrated platinum resistance thermometer.

*Based on AI-17 wet test meter calibration in Aug. 1989 against Bell Prover (NBS Traceable) - Carl Poe Co.

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DIFFERENTIAL PRESSURE FLOW CALIBRATION CURVE



Data obtained on an American 5 Ft. Bell Prover, Serial No. 2260, traceable to the Bureau of Standards. Reference No. 106870, PI-TAPE.

AL-17 American Wet Test Meter
 Serial No. P-718
 Stainless Steel w/Removable Back
 Calibrated with Saturated Air
 Water Temp. 74° F.
 Air Temp. 74° F.
 Inlet Pressure 2" H₂O Constant
 Calibration Rate: 4 CFH Air
 Capacity Rate: 8 CFH Air
 Restricted Outlet for Rate Deviation.

CORRECTED VOLUME = INDEX READING x PROOF ÷ 100

8 6 4 2

FLOW RATE - CUBIC FEET OF AIR PER HOUR

DAVID BANKS
 AUGUST, 1989

DIFFERENTIAL - INCHES H₂O

WET TEST METER

PULSATION RANGE

30

20

10

0

Calibrated with a 10 ft. American Bell
Prover, Serial No. 3157. Traceable to
the Bureau of Standards. Reference No.
5249060, PI-TAPE.

AL-20 American Wet Test Meter

Serial No. p. 217

Stainless Steel w/Removable Back

Calibrated w/Saturated Air

Water Temp. 74° F.

Air Temp. 74° F.

Inlet Pressure 2" H₂O Constant

Calibration Rate: 60 CFH/HR.

Capacity Rate: 120 CFH/HR.

Restricted Outlet for Rate Deviation

PROOF

100

100

99

CORRECT VOLUME INDEX READING X PROOF = 100

20

40

60

80

100

120

DAVID DANKS

Interpoll Laboratories, Inc.
(612) 786-6020

Nozzle Calibration
Data Sheet

Date of Calibration: 10-25-95

Nozzle Number 1-3

Technician: Scott Fjelsta

The nozzle is rotated in 60 degree increments and the diameter at each point is measured to the nearest 0.001 inch. The observed readings and average are shown below.

Position	Diameter (inches)
1	.190
2	.190
3	.190
Average:	.190

Interpoll Laboratories, Inc.
(612) 786-6020

Nozzle Calibration
Data Sheet

Date of Calibration: 10-25-95

Nozzle Number 7-4

Technician: Duane Van Hoever

The nozzle is rotated in 60 degree increments and the diameter at each point is measured to the nearest 0.001 inch. The observed readings and average are shown below.

Position	Diameter (inches)
1	.248
2	.248
3	.248
Average:	.248

Interpoll Laboratories, Inc.

Temperature Measurement Device
Calibration Sheet

Unit under test:

Vendor OmegaModel HH 81Range -160°C - 1372°C °FDate of Calibration 7/26/95Serial Number DDT #35Thermocouple Type KTechnician D. Van Hoever

Method of Calibration:

☐ Comparison against ASTM mercury in glass thermometer using a thermostatted and insulated aluminum block designed to provide uniform temperature. The temperature is adjusted by adjusting the voltage on the block heater cartridge.

☒ Omega Model CL-300 Type K Thermocouple Simulator which provides 22 precise temperature equivalent millivolt signals. The CL-300 is cold junction compensated. Calibration accuracy is $\pm 0.1\%$ of span (2100 °F) ± 1 degree (for negative temperatures add ± 2 degrees. The CL-300 simulates exactly the millivoltage of a Type K thermocouple at the indicated temperature.

Desired Temp (°F) Nominal	Temperature of Standard or Simulated Temp (°F)	Response of Unit Under Test (°F)	Deviation	
			Δt (°F)	(%)
0		1	1	.22
100		101	1	.18
200		203	3	.45
300		302	2	.26
400		402	2	.23
500		502	2	.21
600		603	3	.28
700		703	3	.26
800		805	5	.40
900		903	3	.22
1000		1004	4	.27
1100		1102	2	.13
1200		1204	4	.24
1300		1303	3	.17
1400		1406	6	.32
1500		1503	3	.15
1600		1606	6	.26
1700		1705	5	.23
1800		1807	7	.31
1900		1904	4	.17
2000		2005	5	.20
2100		2102	2	.08
		Averages:		.22

OF = off scale response by unit under test (°F)
 $\% \text{ dev} = 100 \Delta t / (460 + t)$



Unit in tolerance

Unit was not in tolerance; recalibrated - See new calibration sheet.

S-433

Temperature Measurement Device Calibration Sheet

Unit Under Test:

Vendor

Model

Range

Date of Calibration

Method of Calibration:

OMEGA

HH81

0-2200

9-22-95

Serial Number

Thermocouple Type

Technician

PDT No.

K

S. FIELDA

40

- ☐ Comparison against ASTM mercury in glass thermometer using a thermostatted and insulated aluminum block designed to provide uniform temperature. The temperature is adjusted by adjusting the voltage on the block heater cartridge.
- ☒ Omega Model CL-300 Type K Thermocouple Simulator which provides 22 precise temperature equivalent millivolt signals. The CL-300 is cold junction compensated. Calibration accuracy is $\pm 0.1\%$ of span (2100°F) ± 1 degree (for negative temperatures add ± 2 degrees). The CL-300 simulates exactly the millivoltage of a Type K thermocouple at the indicated temperature.

Desired Temp (°F) Nominal	Temperature of Standard or Simulated Temp (°F)	Response of Unit Under Test (°F)	Deviation	
			Δt (°F)	(%)
0	0	-3	3	.652
100	100	98	2	.357
200	200	200	0	0.00
300	300	298	2	.263
400	400	398	2	.233
500	500	499	1	.104
600	600	601	1	.094
700	700	699	1	.086
800	800	802	2	.159
900	900	900	0	0.00
1000	1000	1001	1	.068
1100	1100	1100	0	0.00
1200	1200	1201	1	.060
1300	1300	1299	1	.057
1400	1400	1402	2	.108
1500	1500	1501	1	.051
1600	1600	1603	3	.146
1700	1700	1701	1	.046
1800	1800	1803	3	.133
1900	1900	1901	1	.043
2000	2000	2001	1	.041
2100	2100	2099	1	.039
Averages:			1.36	0.124

OF = off scale response by unit under test (°F)

☐ Unit in tolerance

% dev = $100 \Delta t / (460 + t)$

☐ Unit was not in tolerance: recalibrated - See new calibration sheet.

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S-Type Pitot Tube Inspection Sheet

Pitot Tube No. 23-8

Pitot tube dimensions:

1. External tubing diameter (D) 3/16 IN.
2. Base to Side A opening plane (P_A) 7/16 IN.
3. Base to Side B opening plane (P_B) 4/16 IN.

Alignment:

4. α_1 < 10° 0
5. α_2 < 10° 0
6. B₁ < 5° 0
7. B₂ < 5° 0
8. Z < .125" .03
9. W < .0625" .02

Distance from Pitot to Probe Components:

10. Pitot to 0.500 IN. nozzle 7/16 IN.
11. Pitot to probe sheath 3.0 IN.
12. Pitot to thermocouple (parallel to probe) 3.0 IN.
13. Pitot to thermocouple (perpendicular to probe) 7/16 IN.

- ☒ Meets all EPA design criteria thus C_p = 0.84
☐ Does not meet EPA design criteria - thus calibrate in wind tunnel.
C_p = _____

Date of Inspection:

1-8-84

Inspected by:

[Signature]

S-Type Pitot Tube Inspection Sheet

Pitot Tube No. 24-6

Pitot tube dimensions:

1. External tubing diameter (D_t) .316 IN.
2. Base to Side A opening plane (P_A) .460 IN.
3. Base to Side B opening plane (P_B) .460 IN.

Alignment:

4. α_1 $< 10^\circ$ 0
5. α_2 $< 10^\circ$ 0
6. B_1 $< 5^\circ$ 0
7. B_2 $< 5^\circ$ 0
8. Z $< .125"$.02
9. W $< .0625"$ 0

Distance from Pitot to Probe Components:

10. Pitot to 0.500 IN. nozzle .750 IN.
11. Pitot to probe sheath 3.0 IN.
12. Pitot to thermocouple (parallel to probe) 3.0 IN.
13. Pitot to thermocouple (perpendicular to probe) .750 IN.

- ☒ Meets all EPA design criteria thus $C_p = 0.84$
☐ Does not meet EPA design criteria - thus calibrate in wind tunnel.
 $C_p =$ _____

Date of Inspection:

4-8-84

Inspected by:

G. T. [Signature]

INTERPOLL LABORATORIES, INC.
(612) 786-6020

Stack Sampling Department - QA
Aneroid Barometer Calibration Sheet

Date
Technician
Mercury Column Barometer No.
Aneroid Barometer No.

9-22-95
E. TROWBRIDGE
01002008

Actual Mercury Barometer Read	Ambient Temp.	Temperature Correction Factor	Adjusted Mercury Barometer Read	Initial Aneroid Barometer Read	Difference ($P_{ba} - P_{bm}$)
29.45	77	.121	29.33	29.32	.01

Has this barometer shown any consistent problems with calibration? Yes/No. If yes, explain. _____

NO

Has problem been alleviated? Yes/No. How? _____

NA

Note: Aneroid barometers will be calibrated periodically against a mercury column barometer. The aneroid barometer to be calibrated should be placed in close proximity to the mercury barometer and left to equilibrate for 20 - 30 minutes before calibrating. Aneroid barometer will be calibrated to the adjusted mercury barometer readings.

INTERPOLL LABORATORIES, INC.
(612) 786-6020

Stack Sampling Department - QA
Aneroid Barometer Calibration Sheet

Date

Technician

Mercury Column Barometer No.

Aneroid Barometer No.

7/26/95
D. Van Hoever
861211
DVT'S

Actual Mercury Barometer Read	Ambient Temp.	Temperature Correction Factor	Adjusted Mercury Barometer Read	Initial Aneroid Barometer Read	Difference ($P_{ba} - P_{bm}$)
29.12	88	-1.55	28.965	28.93	-0.035

Has this barometer shown any consistent problems with calibration? Yes No If yes, explain. _____

Has problem been alleviated? Yes/No. How? _____

Note: Aneroid barometers will be calibrated periodically against a mercury column barometer. The aneroid barometer to be calibrated should be placed in close proximity to the mercury barometer and left to equilibrate for 20 - 30 minutes before calibrating. Aneroid barometer will be calibrated to the adjusted mercury barometer readings.