

Note: This is a reference cited in *AP 42, Compilation of Air Pollutant Emission Factors, Volume I Stationary Point and Area Sources*. AP42 is located on the EPA web site at www.epa.gov/ttn/chief/ap42/

The file name refers to the reference number, the AP42 chapter and section. The file name "ref02_c01s02.pdf" would mean the reference is from AP42 chapter 1 section 2. The reference may be from a previous version of the section and no longer cited. The primary source should always be checked.

Background Report Reference

AP-42 Section Number: 10.6.1

Background Report Section: 4

Reference Number: 83

Title: Source Emissions Survey of Louisiana Pacific Corporation, Press House RTO Stack (EPN-RTO3) and Press House Numbers 1 and 2 Vent Ducts, Silsbee Texas. TNRCC Permit 19695 Volumes I and II

METCO, Environmental

January 1996

4-83)

SOURCE EMISSIONS SURVEY
OF
LOUISIANA-PACIFIC CORPORATION
PRESS HOUSE RTO STACK (EPN RTO3) AND
PRESS HOUSE NUMBERS 1 AND 2
VENT DUCTS
SILSBEE, TEXAS
TNRCC PERMIT 19695 106²
FOR
ERM-SOUTHWEST, INC.
VOLUME I

JANUARY 1996

FILE NUMBER 96-11A

MET 9611A

TABLE OF CONTENTS

	PAGE
INTRODUCTION	1
SUMMARY OF RESULTS	2
DISCUSSION OF RESULTS	22
DESCRIPTION OF PROCESS	30
DESCRIPTION OF SAMPLING LOCATIONS	32
SAMPLING AND ANALYTICAL PROCEDURES	36
DESCRIPTION OF TESTS	46
APPENDICES	48
A. Location of Sampling Points	
B. Source Emissions Calculations	
C. Calibration Data	
D. Field Testing Data	
E. Analytical Data	
F. Reference Method Monitors Data	
G. Plant Operational Data	
H. TNRCC Permit	
I. Chain of Custody	
J. Resumes of Test Personnel	

SOURCE EMISSIONS SURVEY
LOUISIANA-PACIFIC CORPORATION
PRESS HOUSE RTO STACK (EPN RTO3) AND
PRESS HOUSE NUMBERS 1 AND 2 VENT DUCTS
SILSBEE, TEXAS
TNRCC PERMIT 19695
FOR
ERM-SOUTHWEST, INC.
FILE NUMBER 96-11A

INTRODUCTION

METCO Environmental, Dallas, Texas, conducted a source emissions survey of Louisiana-Pacific Corporation, located in Silsbee, Texas, for ERM-Southwest, Inc., on January 18 and 19, 1996. The purpose of these tests was to determine the concentrations and quantities of particulate matter, sulfur dioxide, MDI, phenol, formaldehyde, oxides of nitrogen, carbon monoxide, and total hydrocarbons being emitted to the atmosphere via the Press House RTO Stack (EPN RTO3). The concentrations and quantities of particulate matter, formaldehyde, oxides of nitrogen, carbon monoxide, and total hydrocarbons were also determined at the Press House Numbers 1 and 2 Vent Ducts.

The test results are reported to demonstrate compliance in accordance with the special conditions of Texas Natural Resource Conservation Commission Permit No. 19695; and a performance objective of 95 percent total hydrocarbons control efficiency.

The sampling followed the procedures set forth in the Appendix to the Code of Federal Regulations, Title 40, Chapter I, Part 60, Methods 1, 2, 3B, 4, 5, 6, 7E, 10, 25A, and T08; in the "Sampling Procedures Manual, Texas Air Control Board, Revised July 1985"; in the "Test Methods for Evaluating Solid Waste, Volume II, November 1986," Method 0011; and NIOSH Method 5521.

SUMMARY OF RESULTS

Press House RTO

Run Number	Number 1 Vent Duct Total Hydrocarbons to RTO as Propane (lbs/hr)	Number 2 Vent Duct Total Hydrocarbons to RTO as Propane (lbs/hr)	RTO Stack (EPN RTO3) Total Hydrocarbons Emissions as Propane (lbs/hr)	Destruction Removal Efficiency (%)
1	22.52	22.67	2.16	95.22
2	15.72	26.16	1.57	96.25
3	17.86	25.16	1.78	95.86
Average	18.70	24.66	1.84	95.78

4336

Run Number	Number 1 Vent Duct Formaldehyde to RTO (lbs/hr)	Number 2 Vent Duct Formaldehyde to RTO (lbs/hr)	RTO Stack (EPN RTO3) Formaldehyde Emissions (lbs/hr)	Destruction Removal Efficiency (%)
1	1.12	1.31	0.41	83.13
2	1.57	2.54	0.47	88.56
3	1.29	1.93	0.40	87.58
Average	1.33	1.93	0.43	86.42

3.296

SUMMARY OF RESULTS

Press House RTO Stack (EPN RTO3)

Run Number	Date	Time	Particulate Matter Emissions (gr/dscf*) (lbs/hr)	Sulfur Dioxide Emissions (ppm) (lbs/hr)	Oxides of Nitrogen Emissions (ppm) (lbs/hr)	Carbon Monoxide Emissions (ppm) (lbs/hr)	Total Hydrocarbons Emissions as Propane (ppm) (lbs/hr)	
1	01/18/96	1835-2015	0.0031	2.75	13.7	10.28	3.0	2.16
1	01/19/96	0820-0945	---	0.0	---	---	---	---
2	01/19/96	1038-1156	0.0012	1.07	14.2	10.57	2.2	1.57
3	01/19/96	1457-1740	0.0015	1.32	14.0	10.42	2.5	1.78
Average			0.0019	1.71	14.0	10.42	2.6	1.84
Allowable Emission Rate			---	3.86	---	8.56	---	1.00

Run Number	Date	Time	Formaldehyde Emissions (ppm) (lbs/hr)	Oxides of Nitrogen Emissions (ppm) (lbs/hr)	Carbon Monoxide Emissions (ppm) (lbs/hr)	Total Hydrocarbons Emissions as Propane (ppm) (lbs/hr)
1	01/19/96	0820-0945	0.8 0.41	13.1 9.84	43.9 20.09	2.2 1.58
2	01/19/96	1300-1421	1.0 0.47	14.5 10.54	45.0 19.93	2.3 1.60
3	01/19/96	1817-1935	0.8 0.40	14.0 10.33	44.1 19.82	2.3 1.63
Average			0.9 0.43	13.9 10.24	44.3 19.95	2.3 1.60
Allowable Emission Rate			---- 0.41	---- 8.56	---- 18.23	---- 1.00

• 29.92 °Hg, 68°F (760 mm Hg, 20°C)

SUMMARY OF RESULTS

Press House RTO Stack (EPN RTO3)

<u>Run Number</u>	<u>Date</u>	<u>Time</u>	✓ Phenol Emissions	
			<u>(ppm)</u>	<u>(lbs/hr)</u>
1	01/18/96	1835-2015	0.02	0.031
2	01/19/96	1038-1156	0.02	0.038
3	01/19/96	1457-1741	<u>0.03</u>	<u>0.039</u>
Average			0.02	0.036
Allowable Emission Rate			----	0.14

<u>Run Number</u>	<u>Date</u>	<u>Time</u>	✓ MDI Emissions	
			<u>(ppm)</u>	<u>(lbs/hr)</u>
1	01/18/96	1835-1935	< 0.01	< 0.003
2	01/19/96	1038-1138	< 0.01	< 0.003
3	01/19/96	1457-1716	<u>< 0.01</u>	<u>< 0.003</u>
Average			< 0.01	< 0.003
Allowable Emission Rate			----	0.01

SUMMARY OF RESULTS

Press House Number 1 Vent Duct

Run Number	Date	Time	Particulate Matter Emissions (gr/dscf*) (lbs/hr)	Oxides of Nitrogen Emissions (ppm) (lbs/hr)	Carbon Monoxide Emissions (ppm) (lbs/hr)	Total Hydrocarbons Emissions as Propane (ppm) (lbs/hr)
1	01/18/96	1835-2023	0.0084	0.4	2.0	68.5
2	01/19/96	1038-1200	0.0060	0.7	3.2	47.6
3	01/19/96	1457-1735	0.0045	0.3	1.3	54.1
Average			0.0063	0.5	2.2	56.7

Run Number	Date	Time	Formaldehyde Emissions (ppm) (lbs/hr)	Oxides of Nitrogen Emissions (ppm) (lbs/hr)	Carbon Monoxide Emissions (ppm) (lbs/hr)	Total Hydrocarbons Emissions as Propane (ppm) (lbs/hr)
1	01/19/96	0820-0946	4.9	0.2	2.7	51.3
2	01/19/96	1300-1422	6.9	0.6	2.7	49.9
3	01/19/96	1816-1938	5.7	0.4	1.2	52.9
Average			5.8	0.4	2.2	51.4

* 29.92 °Hg, 68°F (760 mm Hg, 20°C)

SUMMARY OF RESULTS

Press House Number 2 Vent Duct

Run Number	Date	Time	Particulate Matter Emissions (gr/dscf*) (lbs/hr)	Oxides of Nitrogen Emissions (ppm) (lbs/hr)	Carbon Monoxide Emissions (ppm) (lbs/hr)	Total Hydrocarbons Emissions as Propane (ppm) (lbs/hr)
1	01/18/96	1835-2023	0.0064	0.6	2.2	75.3
2	01/19/96	1038-1200	0.0067	0.8	3.4	83.9
3	01/19/96	1457-1735	0.0052	0.7	1.7	82.2
Average			0.0061	0.7	2.4	80.5
			0.004	1.2	4.6	137.2
						43.56

Run Number	Date	Time	Formaldehyde Emissions (ppm) (lbs/hr)	Oxides of Nitrogen Emissions (ppm) (lbs/hr)	Carbon Monoxide Emissions (ppm) (lbs/hr)	Total Hydrocarbons Emissions as Propane (ppm) (lbs/hr)			
1	01/19/96	0820-0946	7.6	0.4	0.11	2.5	0.40	75.7	19.21
2	01/19/96	1300-1422	12.4	0.9	0.28	3.0	0.57	82.8	24.95
3	01/19/96	1816-1938	8.8	0.6	0.20	1.6	0.33	78.9	25.42
Average			9.6	0.6	0.20	2.4	0.43	79.1	23.19
			7.7	0.5	0.17	2.3	0.45	65.25	20.20

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

SUMMARY OF RESULTS

Press House RTO Stack (EPN RTO3) Particulate Matter/Sulfur Dioxide

Run Number	1	2	3
Date	01/18/96	01/19/96	01/19/96
Time	1835-2015	1038-1156	1457-1740
Stack Flow Rate - ACFM	139,247	137,236	138,239
Stack Flow Rate - DSCFM*	104,768	103,915	103,909
% Water Vapor - % Vol.	2.07	2.08	2.24
% CO ₂ - % Vol.	0.4	0.4	0.4
% O ₂ - % Vol.	20.1	20.1	20.1
Stack Temperature - °F	233	233	233
Stack Pressure - "Hg	30.06	30.24	30.08
Percent Isokinetic	101.0	101.2	99.0
Particulate Matter Emissions <u>Probe & Filter Catch</u> grains/dscf*	0.0007	0.0004	0.0005
grains/cf @ Stack Conditions	0.0005	0.0003	0.0004
lbs/hr	0.66	0.39	0.47
<u>Total Catch</u> grains/dscf*	0.0031	0.0012	0.0015
grains/cf @ Stack Conditions	0.0023	0.0009	0.0011
lbs/hr	2.75	1.07	1.32
Sulfur Dioxide Emissions - ppm	----	0.0	0.0
Sulfur Dioxide Emissions - lbs/hr	----	0.00	0.00

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

Note: Run Number 1 was for particulate matter only.

SUMMARY OF RESULTS

Press House RTO Stack (EPN RTO3)

Run Number	1	2	3
Date	01/18/96	01/19/96	01/19/96
Time	1835-2015	1038-1156	1457-1740
Oxides of Nitrogen Emissions - ppm	13.7	14.2	14.0
Oxides of Nitrogen Emissions - lbs/hr	10.28	10.57	10.42
Carbon Monoxide Emissions - ppm	34.3	46.1	45.7
Carbon Monoxide Emissions - lbs/hr	15.68	20.90	20.72
Total Hydrocarbons Emissions as Propane - wet ppm	2.9	2.2	2.4
Total Hydrocarbons Emissions as Propane - dry ppm	3.0	2.2	2.5
Total Hydrocarbons Emissions as Propane - lbs/hr	2.16	1.57	1.78

SUMMARY OF RESULTS

Press House RTO Stack (EPN RTO3)
Sulfur Dioxide

Run Number	1		
Date	01/19/96		
Time	0820-0945		
Stack Flow Rate - ACFM	138,382		
Stack Flow Rate - DSCFM*	105,537		
% Water Vapor - % Vol.	1.90		
% CO ₂ - % Vol.	0.4		
% O ₂ - % Vol.	20.1		
Stack Temperature - °F	229		
Stack Pressure - "Hg	30.24		
Sulfur Dioxide Emissions - ppm	0.0		
Sulfur Dioxide Emissions - lbs/hr	0.00		

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

SUMMARY OF RESULTS

Press House RTO Stack (EPN RTO3) Formaldehyde

Run Number	1	2	3
Date	01/19/96	01/19/96	01/19/96
Time	0820-0945	1300-1421	1817-1935
Stack Flow Rate - ACFM	137,203	134,707	136,958
Stack Flow Rate - DSCFM*	104,850	101,484	103,004
% Water Vapor - % Vol.	1.99	1.84	1.60
% CO ₂ - % Vol.	0.4	0.4	0.4
% O ₂ - % Vol.	20.1	20.1	20.1
Stack Temperature - °F	227	235	237
Stack Pressure - "Hg	30.24	30.12	30.08
Percent Isokinetic	99.7	99.5	101.2
Volume Dry Gas Sampled - DSCF*	50.413	48.716	50.299
Formaldehyde - µg	1,487.3	1,691.2	1,461.0
Formaldehyde Emissions - ppm	0.8	1.0	0.8
Formaldehyde Emissions - lbs/hr	0.41	0.47	0.40

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

SUMMARY OF RESULTS

Press House RTO Stack (EPN RTO3)

Run Number	1	2	3
Date	01/19/96	01/19/96	01/19/96
Time	0820-0945	1300-1421	1817-1935
Oxides of Nitrogen Emissions - ppm	13.1	14.5	14.0
Oxides of Nitrogen Emissions - lbs/hr	9.84	10.54	10.33
Carbon Monoxide Emissions - ppm	43.9	45.0	44.1
Carbon Monoxide Emissions - lbs/hr	20.09	19.93	19.82
Total Hydrocarbons Emissions as Propane - wet ppm	2.2	2.3	2.3
Total Hydrocarbons Emissions as Propane - dry ppm	2.2	2.3	2.3
Total Hydrocarbons Emissions as Propane - lbs/hr	1.58	1.60	1.63

SUMMARY OF RESULTS

Press House RTO Stack (EPN RTO3) Phenol

Run Number	1	2	3
Date	01/18/96	01/19/96	01/19/96
Time	1835-2015	1038-1156	1457-1741
Stack Flow Rate - ACFM	133,300	136,449	135,949
Stack Flow Rate - DSCFM*	100,534	104,165	101,519
% Water Vapor - % Vol.	2.25	1.94	2.31
% CO ₂ - % Vol.	0.4	0.4	0.4
% O ₂ - % Vol.	20.1	20.1	20.1
Stack Temperature - °F	230	228	237
Stack Pressure - "Hg	30.06	30.24	30.08
Percent Isokinetic	101.8	100.0	100.2
Volume Dry Gas Sampled - DSCF*	51.928	52.831	51.628
Phenol - µg	119.47	144.44	150.65
Phenol Emissions - ppm	0.02	0.02	0.03
Phenol Emissions - lbs/hr	0.031	0.038	0.039

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

SUMMARY OF RESULTS

Press House RTO Stack (EPN RTO3) MDI

Run Number	1	2	3
Date	01/18/96	01/19/96	01/19/96
Time	1835-1935	1038-1138	1457-1716
Volume Dry Gas Sampled - DSCF*	2.119	2.119	2.119
MDI - μg	< 0.4	< 0.4	< 0.4
MDI Emissions - ppm	< 0.01	< 0.01	< 0.01
MDI Emissions - lbs/hr**	< 0.003	< 0.003	< 0.003

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

** Calculated using the flow rate from the corresponding particulate matter test.

SUMMARY OF RESULTS

Press House Number 1 Vent Duct Particulate Matter

Run Number	1	2	3
Date	01/18/96	01/19/96	01/19/96
Time	1835-2023	1038-1200	1457-1735
Stack Flow Rate - ACFM	51,704	51,042	51,566
Stack Flow Rate - DSCFM*	47,849	48,060	48,064
% Water Vapor - % Vol.	2.06	1.52	1.25
% CO ₂ - % Vol.	0.0	0.0	0.0
% O ₂ - % Vol.	20.9	20.9	20.9
Stack Temperature - °F	101	98	103
Stack Pressure - "Hg	29.93	30.12	30.00
Percent Isokinetic	101.3	99.5	100.1
Particulate Matter Emissions <u>Probe & Filter Catch</u> grains/dscf*	0.0023	0.0027	0.0018
grains/cf @ Stack Conditions	0.0021	0.0026	0.0016
lbs/hr	0.92	1.13	0.72
<u>Total Catch</u> grains/dscf*	0.0084	0.0060	0.0045
grains/cf @ Stack Conditions	0.0077	0.0056	0.0042
lbs/hr	3.43	2.46	1.84

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

SUMMARY OF RESULTS

Press House Number 1 Vent Duct

Run Number	1	2	3
Date	01/18/96	01/19/96	01/19/96
Time	1835-2023	1038-1200	1457-1735
Oxides of Nitrogen Emissions - ppm	0.4	0.7	0.3
Oxides of Nitrogen Emissions - lbs/hr	0.14	0.24	0.10
Carbon Monoxide Emissions - ppm	2.0	3.2	1.3
Carbon Monoxide Emissions - lbs/hr	0.42	0.67	0.27
Total Hydrocarbons Emissions as Propane - wet ppm	67.1	46.9	53.4
Total Hydrocarbons Emissions as Propane - dry ppm	68.5	47.6	54.1
Total Hydrocarbons Emissions as Propane - lbs/hr	22.52	15.72	17.86

SUMMARY OF RESULTS

Press House Number 1 Vent Duct Formaldehyde

Run Number	1	2	3
Date	01/19/96	01/19/96	01/19/96
Time	0820-0946	1300-1422	1816-1938
Stack Flow Rate - ACFM	51,773	51,826	52,356
Stack Flow Rate - DSCFM*	48,957	48,473	48,745
% Water Vapor - % Vol.	1.55	1.12	1.05
% CO ₂ - % Vol.	0.0	0.0	0.0
% O ₂ - % Vol.	20.9	20.9	20.9
Stack Temperature - °F	95	103	104
Stack Pressure - "Hg	30.10	30.07	29.96
Percent Isokinetic	100.2	100.9	99.2
Volume Dry Gas Sampled - DSCF*	45.775	45.633	45.123
Formaldehyde - µg	7,939.7	11,201.7	9,028.4
Formaldehyde Emissions - ppm	4.9	6.9	5.7
Formaldehyde Emissions - lbs/hr	1.12	1.57	1.29

51,956
48,725

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

SUMMARY OF RESULTS

Press House Number 2 Vent Duct Formaldehyde

Run Number	1	2	3
Date	01/19/96	01/19/96	01/19/96
Time	0820-0946	1300-1422	1816-1938
Stack Flow Rate - ACFM	39,339	46,849	50,365
Stack Flow Rate - DSCFM*	36,934	43,866	46,902
% Water Vapor - % Vol.	2.26	0.68	0.84
% CO ₂ - % Vol.	0.0	0.0	0.0
% O ₂ - % Vol.	20.9	20.9	20.9
Stack Temperature - °F	95	105	105
Stack Pressure - "Hg	30.10	30.07	29.96
Percent Isokinetic	100.5	99.4	99.7
Volume Dry Gas Sampled - DSCF*	35.798	42.088	45.105
Formaldehyde - µg	9,586.8	18,423.9	14,061.0
Formaldehyde Emissions - ppm	7.6	12.4	8.8
Formaldehyde Emissions - lbs/hr	1.31	2.54	1.93

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

SUMMARY OF RESULTS

Press House Number 2 Vent Duct

Run Number	1	2	3
Date	01/19/96	01/19/96	01/19/96
Time	0820-0946	1300-1422	1816-1938
Oxides of Nitrogen Emissions - ppm	0.4	0.9	0.6
Oxides of Nitrogen Emissions - lbs/hr	0.11	0.28	0.20
Carbon Monoxide Emissions - ppm	2.5	3.0	1.6
Carbon Monoxide Emissions - lbs/hr	0.40	0.57	0.33
Total Hydrocarbons Emissions as Propane - wet ppm	74.0	82.2	78.2
Total Hydrocarbons Emissions as Propane - dry ppm	75.7	82.8	78.9
Total Hydrocarbons Emissions as Propane - lbs/hr	19.21	24.95	25.42

DISCUSSION OF RESULTS

Press House RTO Stack (EPN RTO3)

The three tests for particulate matter, sulfur dioxide, oxides of nitrogen, carbon monoxide, and total hydrocarbons appeared to be valid representations of the actual emissions during the tests. All leak checks performed on the sampling train, the pitot tubes, and the monitors sampling systems showed no leaks before or after each test. The zero and calibration drift tests of the monitors were stable with no variations greater than 3.0 percent. The calibration error check, sampling system bias check, and NO₂ to NO conversion efficiency check performed on the reference method monitors prior to testing were valid. The indicative parameters calculated from the field data were in close agreement. The moisture percentages for the three tests were within 5.2 percent of the mean value. The measured flow rates (Q_s) for the tests were within 0.5 percent of the mean value. The rates of sampling for the three tests were within the specified limits (90 to 110 percent isokinetic). The greatest deviation from 100 percent isokinetic was 1.2 percent.

The calculated emissions (pounds per hour) of particulate matter for the three tests showed a range of -37.5 percent to +60.5 percent variation from the mean value.

The concentrations of sulfur dioxide for the three tests were below the minimum detectable limit of the method.

The calculated emissions (pounds per hour) of oxides of nitrogen for the three tests showed a range of -1.4 percent to +1.4 percent variation from the mean value.

The calculated emissions (pounds per hour) of carbon monoxide for the three tests showed a range of -17.9 percent to +9.4 percent variation from the mean value.

The calculated emissions (pounds per hour) of total hydrocarbons for the three tests showed a range of -14.5 percent to +17.6 percent variation from the mean value.

The three tests for formaldehyde, oxides of nitrogen, carbon monoxide, and total hydrocarbons appeared to be valid representations of the actual emissions during the tests. All leak checks performed on the sampling train, the pitot tubes, and the monitors sampling systems showed no leaks before or after each test. The zero and calibration drift tests of the monitors were stable with no variations greater than 3.0 percent. The calibration error check, sampling system bias check, and NO₂ to NO conversion efficiency check performed on the reference method monitors prior to testing were valid. The indicative parameters calculated from the field data were in close agreement. The moisture percentages for the three tests were within 11.6 percent of the mean value. The measured flow rates (Q_s) for the tests were within 1.7 percent of the mean value. The rates of sampling for the three tests were within the specified limits (90 to 110 percent isokinetic). The greatest deviation from 100 percent isokinetic was 1.2 percent.

The calculated emissions (pounds per hour) of formaldehyde for the three tests showed a range of -6.3 percent to +10.2 percent variation from the mean value.

The calculated emissions (pounds per hour) of oxides of nitrogen for the three tests showed a range of -3.9 percent to +3.0 percent variation from the mean value.

The calculated emissions (pounds per hour) of carbon monoxide for the three tests showed a range of -0.6 percent to +0.7 percent variation from the mean value.

The calculated emissions (pounds per hour) of total hydrocarbons for the three tests showed a range of -1.5 percent to +1.7 percent variation from the mean value.

The three tests for phenol appeared to be valid representations of the actual emissions during the tests. All leak checks performed on the sampling train and the pitot tubes showed no leaks before or after each test. The indicative parameters calculated from the field data were in close agreement. The moisture percentages for the three tests were within 10.5 percent of the mean value. The measured flow rates (Q_s) for the tests were within 2.0 percent of the mean value. The rates of sampling for the three tests were within the specified limits (90 to 110 percent isokinetic). The greatest deviation from 100 percent isokinetic was 1.8 percent.

The calculated emissions (pounds per hour) of phenol for the three tests showed a range of -13.9 percent to +8.3 percent variation from the mean value.

The three tests for MDI appeared to be valid representations of the actual emissions during the tests. All leak checks performed on the sampling train showed no leaks before or after each test.

The concentrations of MDI for the three tests were below the minimum detectable limit of the method.

Press House Number 1 Vent Duct

The three tests for particulate matter, oxides of nitrogen, carbon monoxide, and total hydrocarbons appeared to be valid representations of the actual emissions during the tests. All leak checks performed on the sampling train, the pitot tubes, and the monitors sampling systems showed no leaks before or after each test. The zero and calibration drift tests of the monitors were stable with no variations greater than 3.0 percent. The calibration error check, sampling system bias check, and NO₂ to NO conversion efficiency check performed on the reference method monitors prior to testing were valid. The indicative parameters calculated from the field data were in close agreement. The moisture percentages for the three tests were within 28.0 percent of the mean value. The measured flow rates (Q_s) for the tests were within 0.3 percent of the mean value. The rates of sampling for the three tests were within the specified limits (90 to 110 percent isokinetic). The greatest deviation from 100 percent isokinetic was 1.3 percent.

The calculated emissions (pounds per hour) of particulate matter for the three tests showed a range of -28.6 percent to +33.1 percent variation from the mean value.

The calculated emissions (pounds per hour) of oxides of nitrogen for the three tests showed a range of -37.5 percent to +50.0 percent variation from the mean value.

The calculated emissions (pounds per hour) of carbon monoxide for the three tests showed a range of -40.4 percent to +47.8 percent variation from the mean value.

The calculated emissions (pounds per hour) of total hydrocarbons for the three tests showed a range of -15.9 percent to +20.4 percent variation from the mean value.

The three tests for formaldehyde, oxides of nitrogen, carbon monoxide, and total hydrocarbons appeared to be valid representations of the actual emissions during the tests. All leak checks performed on the sampling train, the pitot tubes, and the monitors sampling systems showed no leaks before or after each test. The zero and calibration drift tests of the monitors were stable with no variations greater than 3.0 percent. The calibration error check, sampling system bias check, and NO_2 to NO conversion efficiency check performed on the reference method monitors prior to testing were valid. The indicative parameters calculated from the field data were in close agreement. The moisture percentages for the three tests were within 25.0 percent of the mean value. The measured flow rates (Q_s) for the tests were within 0.5 percent of the mean value. The rates of sampling for the three tests were within the specified limits (90 to 110 percent isokinetic). The greatest deviation from 100 percent isokinetic was 0.9 percent.

The calculated emissions (pounds per hour) of formaldehyde for the three tests showed a range of -15.6 percent to +18.3 percent variation from the mean value.

The calculated emissions (pounds per hour) of oxides of nitrogen for the three tests showed a range of -50.0 percent to +50.0 percent variation from the mean value.

The calculated emissions (pounds per hour) of carbon monoxide for the three tests showed a range of -44.7 percent to +23.4 percent variation from the mean value.

The calculated emissions (pounds per hour) of total hydrocarbons for the three tests showed a range of -3.4 percent to +3.0 percent variation from the mean value.

Press House Number 2 Vent Duct

The three tests for particulate matter, oxides of nitrogen, carbon monoxide, and total hydrocarbons appeared to be valid representations of the actual emissions during the tests. All leak checks performed on the sampling train, the pitot tubes, and the monitors sampling systems showed no leaks before or after each test. The zero and calibration drift tests of the monitors were stable with no variations greater than 3.0 percent. The calibration error check, sampling system bias check, and NO₂ to NO conversion efficiency check performed on the reference method monitors prior to testing were valid. The indicative parameters calculated from the field data were in close agreement. The moisture percentages for the three tests were within 17.2 percent of the mean value. The measured flow rates (Q_s) for the tests were within 1.8 percent of the mean value. The rates of sampling for the three tests were within the specified limits (90 to 110 percent isokinetic). The greatest deviation from 100 percent isokinetic was 1.7 percent.

The calculated emissions (pounds per hour) of particulate matter for the three tests showed a range of -14.5 percent to +12.0 percent variation from the mean value.

The calculated emissions (pounds per hour) of oxides of nitrogen for the three tests showed a range of -14.9 percent to +16.4 percent variation from the mean value.

The calculated emissions (pounds per hour) of carbon monoxide for the three tests showed a range of -30.3 percent to +41.5 percent variation from the mean value.

The calculated emissions (pounds per hour) of total hydrocarbons for the three tests showed a range of -8.1 percent to +6.1 percent variation from the mean value.

The three tests for formaldehyde, oxides of nitrogen, carbon monoxide, and total hydrocarbons appeared to be valid representations of the actual emissions during the tests. All leak checks performed on the sampling train, the pitot tubes, and the monitors sampling systems showed no leaks before or after each test. The zero and calibration drift tests of the monitors were stable with no variations greater than 3.0 percent. The calibration error check, sampling system bias check, and NO₂ to NO conversion efficiency check performed on the reference method monitors prior to testing were valid. The indicative parameters calculated from the field data were in close agreement. The moisture percentages for the three tests were within 79.4 percent of the mean value. The large variation is due to the low moisture content measured. The measured flow rates (Q_s) for the tests were within 13.2 percent of the mean value. The rates of sampling for the three tests were within the specified limits (90 to 110 percent isokinetic). The greatest deviation from 100 percent isokinetic was 0.6 percent.

The calculated emissions (pounds per hour) of formaldehyde for the three tests showed a range of -32.0 percent to +31.8 percent variation from the mean value.

The calculated emissions (pounds per hour) of oxides of nitrogen for the three tests showed a range of -44.1 percent to +42.4 percent variation from the mean value.

The calculated emissions (pounds per hour) of carbon monoxide for the three tests showed a range of -23.8 percent to +31.5 percent variation from the mean value.

The calculated emissions (pounds per hour) of total hydrocarbons for the three tests showed a range of -17.2 percent to +9.6 percent variation from the mean value.

DESCRIPTION OF PROCESS

The Silsbee OSB Plant was operated at the maximum achievable operating rates during the source testing period. The production data for the testing periods are presented in summary in Appendix G.

The manufacture of OSB at Silsbee begins with southern pine logs trucked to the facility, off-loaded and stored or fed into a whole log (drum) debarker. The bark from the logs is collected and sold for bark and mulch. The debarked log proceeds to a whole log waferizer which slices the logs into thin wafers, cutting with the grain of the wood not across it.

The wafers are collected on conveyer belts that transport them to green wafer storage bins above the triple-pass rotary dryers, into which they are fed via gravity and rotary air locks. The inlet temperatures of these dryers may range from 1,400°F to 1,500°F. The wafers are moved through the dryers by air flows of approximately 45,000-55,000 acfm. A primary cyclone removes the wood material and a screen separates the usable wafers from small fines. These dry fines are collected and pneumatically transported to storage bins for use as fuel for the wafer dryer burners and thermal oil heater while the exhaust air stream passes through a fabric filter. The fine material is also shipped to the Silsbee Particleboard Plant to be used as a feedstock. The exhaust air from this process passes through a multicyclone then to the RTOs for thermal oxidation. Of the five rotary dryers, a maximum of four will be in operation at one time. Each dryer's exhaust, after passing through a multicyclone, is collected in a single manifold which discharges to both Dryer RTOs.

The dry wafers (approximately 2% to 7% moisture) are collected and transported to bins via enclosed rake conveyers. These dry wafer bins supply wafers to the blenders (core and face) where resin and wax are added. The resinated wafers are fed out of the blenders to the forming line where four (4) mechanical formers lay down successive layers of wafers (bottom face-core-core-top face). This "mat" then passes via a caul system to the press loader where mats are stacked for loading into the press. The press is then loaded (12 mats) and closes with pressure and heat setting the resin. Thermal oil at approximately 420°F supplies the heat for this process. The thermal oil is heated in a wood fired thermal oil heater whose emissions are routed to each of the five (5) dryers and then the dryer RTOs. Emissions from the completely enclosed press area are collected via two exhaust fans and directed to the press RTO. The RTOs are operated between 1,400°F and 1,650°F.

OSB panels exit the press and are conveyed to finishing saws which cut them to the proper dimensions. The saw kerf and dust are collected and conveyed pneumatically to bag filters. The panels are then stacked and banded into a bundle with the KFI logo and edge seal applied. The bundles are finally stacked in the warehouse area for shipment via truck or rail.

DESCRIPTION OF SAMPLING LOCATIONS

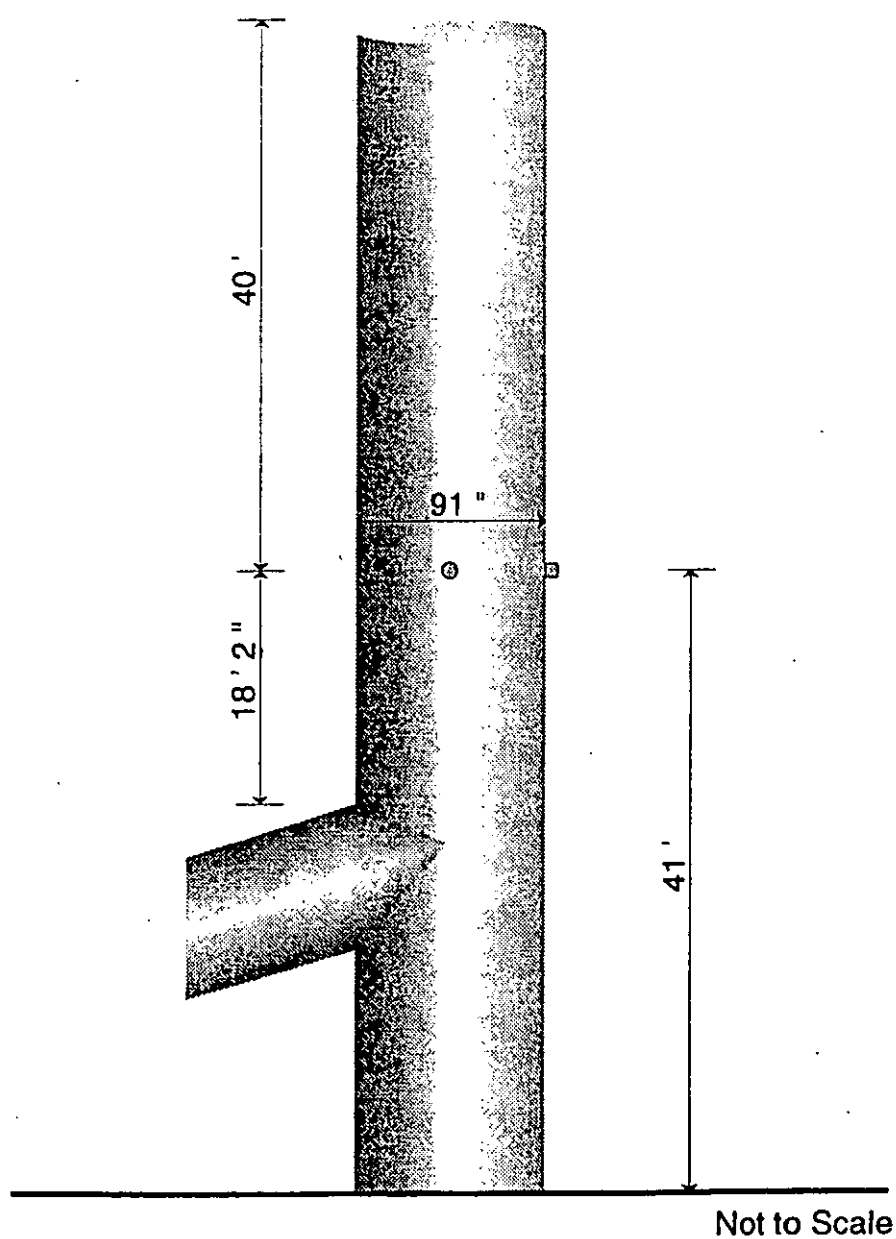
The sampling location on the Press House RTO Stack (EPN RTO3) is approximately 41 feet above the ground. The sampling ports are located 18 feet 2 inches (2.40 stack diameters) downstream from the inlet to the stack and 40 feet (5.27 stack diameters) upstream from the outlet of the stack.

The sampling location on the Press House Number 1 Vent Duct is approximately 11 feet above the ground. The sampling ports are located 26 feet 6 1/2 inches (7.35 equivalent duct diameters) downstream from a disturbance in the duct and 6 feet 1 1/2 inches (1.70 equivalent duct diameters) upstream from an expansion in the duct.

The sampling location on the Press House Number 2 Vent Duct is approximately 11 feet above the ground. The sampling ports are located 6 feet 5 inches (1.78 equivalent duct diameters) downstream from a disturbance in the duct and 6 feet 1 1/2 inches (1.70 equivalent duct diameters) upstream from an expansion in the duct.

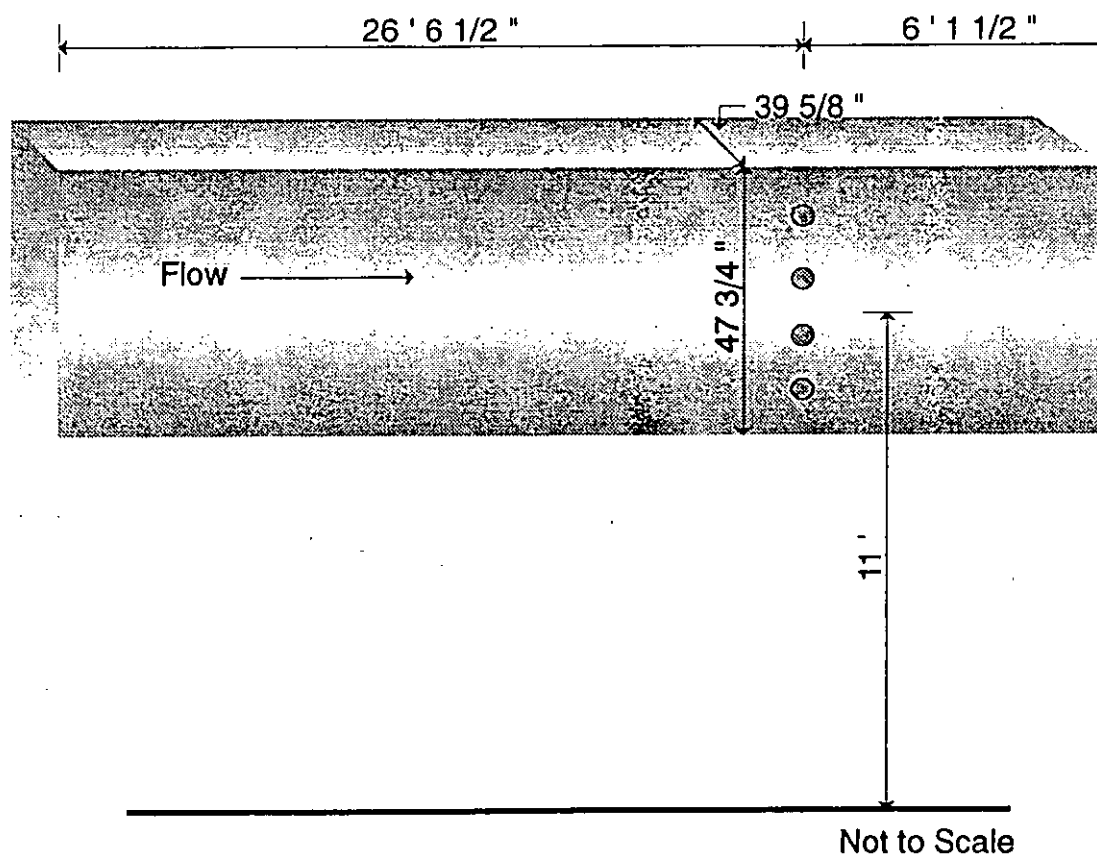
SAMPLING LOCATION

Press House RTO Stack (EPN RTO3)



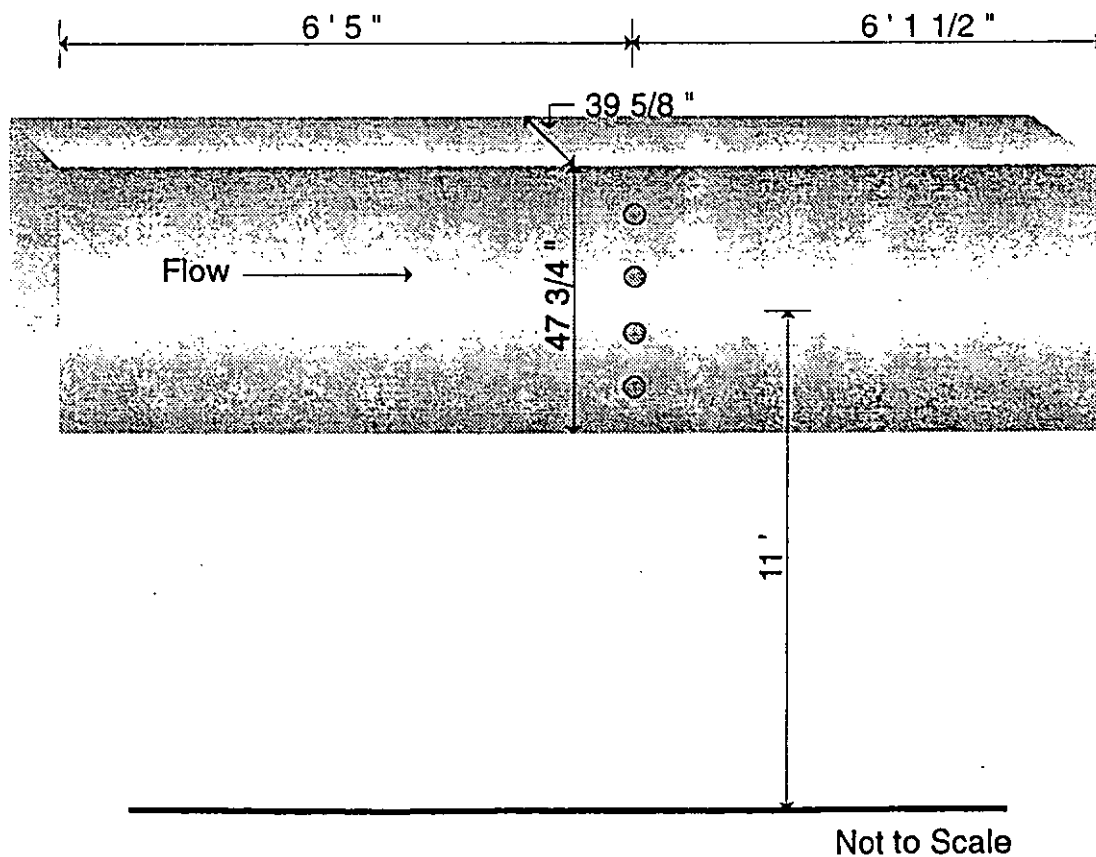
SAMPLING LOCATION

Press House Number 1 Vent Duct



SAMPLING LOCATION

Press House Number 2 Vent Duct



SAMPLING AND ANALYTICAL PROCEDURES

The sampling followed the procedures set forth in the Appendix to the Code of Federal Regulations, Title 40, Chapter I, Part 60, Methods 1, 2, 3B, 4, 5, 6, 7E, 10, 25A, and T08; in the "Sampling Procedures Manual, Texas Air Control Board, Revised July 1985"; in the "Test Methods for Evaluating Solid Waste, Volume II, November 1986," Method 0011; and NIOSH Method 5521.

A preliminary velocity traverse was made at each of the two ports on the Press House RTO Stack (EPN RTO3), in order to determine the uniformity and magnitude of the flow prior to testing. All traverse points were checked for cyclonic flow and the average angle of flow was equal to 10.4 degrees. Alternate procedures would be required if the angle of cyclonic flow was greater than 20 degrees. Twelve traverse points were sampled from each of the two ports for a total of twenty-four traverse points.

A preliminary velocity traverse was made at each of the four ports on the Press House Number 1 Vent Duct, in order to determine the uniformity and magnitude of the flow prior to testing. All traverse points were checked for cyclonic flow and the average angle of flow was equal to 1.0 degrees. Alternate procedures would be required if the angle of cyclonic flow was greater than 20 degrees. Six traverse points were sampled from each of the four ports for a total of twenty-four traverse points.

A preliminary velocity traverse was made at each of the four ports on the Press House Number 2 Vent Duct, in order to determine the uniformity and magnitude of the flow prior to testing. All traverse points were checked for cyclonic flow and the average angle of flow was equal to 4.2 degrees. Alternate procedures would be required if the angle of cyclonic flow was greater than 20 degrees. Six traverse points were sampled from each of the four ports for a total of twenty-four traverse points.

The sampling trains were leak-checked at the nozzle at 15 inches of mercury vacuum before each test, and again after each test at the highest vacuum reading recorded during the test. This was done to predetermine the possibility of a diluted sample.

The pitot tube lines were checked for leaks before and after each test under both a vacuum and a pressure. The lines were also checked for clearance and the manometer was zeroed before each test.

An integrated orsat sample was collected and analyzed according to EPA Method 3B during each test.

Particulate Matter/Sulfur Dioxide

Triplicate samples for particulate matter and sulfur dioxide were collected from the Press House RTO Stack (EPN RTO3). The samples were taken according to EPA Methods 1, 2, 3B, 4, 5, and 6; and the "Sampling Procedures Manual, Texas Air Control Board, Revised July 1985." Large impingers (500 ml), as specified in EPA Method 8, were used.

For Run Number 1 (particulate matter only) and Run Numbers 2 and 3 (particulate matter and sulfur dioxide), samples of three-minute duration were taken isokinetically at each of the twenty-four traverse points for a total sampling time of 72 minutes. For Run Number 1 (sulfur dioxide only), samples of three-minute duration were taken at each of the twenty-four traverse points for a total sampling time of 72 minutes. At the conclusion of each test for sulfur dioxide, the sampling train was purged for fifteen minutes with ambient air at the same rate at which the sample was taken. Reagent blanks were submitted.

The " front-half " of the sampling train contained the following components:

Stainless Steel Nozzle*

Heated Glass Probe @ $248^{\circ}\text{F} \pm 25^{\circ}\text{F}$

Heated Glass Fiber Filter and Glass Support @ $248^{\circ}\text{F} \pm 25^{\circ}\text{F}$

The " back-half " of the sampling train for Run Number 1 (particulate matter only) contained the following components:

<u>Impinger Number</u>	<u>Contents</u>	<u>Amount</u>	<u>Parameter Collected</u>
1	Deionized Water	100 ml	Particulate Matter and Moisture
2	Deionized Water	100 ml	Particulate Matter and Moisture
3	Empty	-----	Moisture
4	Silica Gel	200 g	Moisture

- Not used for Run Number 1 for sulfur dioxide only.

The " back-half " of the sampling train for Run Number 1 (sulfur dioxide only) and Run Numbers 2 and 3 (particulate matter and sulfur dioxide), contained the following components:

<u>Impinger Number</u>	<u>Contents</u>	<u>Amount</u>	<u>Parameter Collected</u>
1	80% Isopropyl Alcohol	200 ml	Particulate Matter and Sulfur Trioxide
2	6% Hydrogen Peroxide	200 ml	Sulfur Dioxide
3	6% Hydrogen Peroxide	200 ml	Sulfur Dioxide
4	Empty	-----	Moisture
5	Silica Gel	200 g	Moisture

Particulate matter emissions were calculated from gravimetric analysis using both the " front-half " and " back-half " collections of the sampling train.

The sulfur dioxide and sulfur trioxide samples were analyzed by barium perchlorate titration using thorin indicator.

Particulate Matter

Triplicate samples for particulate matter were collected from the Press House Numbers 1 and 2 Vent Ducts. The samples were taken according to EPA Methods 1, 2, 3B, 4, and 5; and the "Sampling Procedures Manual, Texas Air Control Board, Revised July 1985." For each run, samples of three-minute duration were taken isokinetically at each of the twenty-four traverse points for a total sampling time of 72 minutes. Reagent blanks were submitted.

The " front-half " of the sampling train contained the following components:

Stainless Steel Nozzle

Heated Glass Probe @ 248°F ± 25°F

Heated Glass Fiber Filter and Glass Support @ 248°F ± 25°F

The " back-half " of the sampling train contained the following components:

<u>Impinger Number</u>	<u>Contents</u>	<u>Amount</u>	<u>Parameter Collected</u>
1	Deionized Water	100 ml	Particulate Matter and Moisture
2	Deionized Water	100 ml	Particulate Matter and Moisture
3	Empty	-----	Moisture
4	Silica Gel	200 g	Moisture

Particulate matter emissions were calculated from gravimetric analysis using both the " front-half " and " back-half " collections of the sampling train.

Formaldehyde

Triplicate samples for formaldehyde were collected from each source. The samples were taken according to EPA Methods 1, 2, 3B, and 4; and Method 0011 of the "Test Methods for Evaluating Solid Waste, Volume II, November 1986." For each run, samples of three-minute duration were taken isokinetically at each of the twenty-four traverse points for a total sampling time of 72 minutes. One blank train was submitted.

The " front-half " of the sampling train contained the following components:

Glass Nozzle

Heated Glass Probe @ $248^{\circ}\text{F} \pm 25^{\circ}\text{F}$

Heated Glass Fiber Filter and Glass Support @ $248^{\circ}\text{F} \pm 25^{\circ}\text{F}$

The " back-half " of the sampling train contained the following components:

<u>Impinger Number</u>	<u>Contents</u>	<u>Amount</u>	<u>Parameter Collected</u>
1	DNPH	100 ml	Formaldehyde
2	DNPH	100 ml	Formaldehyde
3	Empty	-----	Moisture
4	Silica Gel	200 g	Moisture

The formaldehyde samples were analyzed by high performance liquid chromatography.

Phenol

Triplicate samples for phenol were collected from the Press House RTO Stack (EPN RTO3). The samples were taken according to EPA Methods 1, 2, 3B, 4, and T08; and the "Sampling Procedures Manual, Texas Air Control Board, Revised July 1985." For each run, samples of three-minute duration were taken isokinetically at each of the twenty-four traverse points for a total sampling time of 72 minutes. Reagent blanks were submitted.

The " front-half " of the sampling train contained the following components:

Stainless Steel Nozzle

Heated Glass Probe @ $248^{\circ}\text{F} \pm 25^{\circ}\text{F}$

Heated Glass Fiber Filter and Glass Support @ $248^{\circ}\text{F} \pm 25^{\circ}\text{F}$

The " back-half " of the sampling train contained the following components:

<u>Impinger Number</u>	<u>Contents</u>	<u>Amount</u>	<u>Parameter Collected</u>
1	0.1N NaOH	200 ml*	Phenol
2	0.1N NaOH	200 ml*	Phenol
3	Empty	-----	Moisture
4	Silica Gel	200 g	Moisture

Samples were preserved by the addition of copper sulfate. Phenol analysis was performed by ion chromatography.

* 100 ml was used during Run Number 1.

MDI

Triplicate samples for MDI were collected from the Press House RTO Stack (EPN RTO3). The samples were taken according to NIOSH Method 5521. For each run, samples of sixty-minute duration were taken from the midpoint of the stack. The rate of sampling was 1 l/min. The gas was drawn through three midget impingers, each containing 15 ml of 1-2-methoxyphenyl piperazine in toluene.

The MDI samples were analyzed by high performance liquid chromatography.

Oxides of Nitrogen

The oxides of nitrogen sampling was performed according to EPA Method 7E. Three Thermo Environmental Model 10S Oxides of Nitrogen Analyzers were used to monitor the concentrations of oxides of nitrogen during each run. The reference method analyzers were operated at a range of 0 to 100 parts per million. A multi-point calibration was performed on the reference method analyzers prior to testing. An analyzer calibration error check, a sampling system bias check, and a NO_2 to NO conversion efficiency check were also conducted prior to testing. After each run, the zero and calibration drift of the reference method monitors was checked. The calibration gases were as follows:

Zero Nitrogen

20.1	ppm NO in N_2 (BAL 1808)
46.2	ppm NO in N_2 (BAL 3110)
46.2	ppm NO in N_2 (BLM 3059)
50.0	ppm NO in N_2 (BLM 3007)
84.6	ppm NO in N_2 (BLM 2626)
85.4	ppm NO in N_2 (ALM 38783)
86.1	ppm NO in N_2 (BAL 4137)

The reference method sampling system on the stack consisted of a heated probe, a heated glass fiber filter, a chilled condenser, and a teflon sample line. The reference method sampling system on the ducts consisted of a stainless steel probe, a chilled condenser, and teflon sample line. The calibration gases for the bias and drift checks were introduced upstream of the chilled condenser.

Calibration gas certifications are included in Appendix C.

Carbon Monoxide

The carbon monoxide sampling was performed according to EPA Method 10 using the continuous sampling procedure. Three Thermo Environmental Model 48 Carbon Monoxide Analyzers were used to monitor the concentrations of carbon monoxide during each run. The reference method analyzers were operated at ranges of 0 to 100 parts per million and 0 to 500 parts per million. A multi-point calibration was performed on the reference method analyzers prior to testing. An analyzer calibration error check and a sampling system bias check were also conducted prior to testing. After each run, the zero and calibration drift of the reference method monitors was checked. The calibration gases were as follows:

Zero Nitrogen

17.3 ppm CO in N₂ (BLM 2326)
42.3 ppm CO in N₂ (BAL 3354)
42.8 ppm CO in N₂ (BAL 354)
84.7 ppm CO in N₂ (BLM 3062)
85.9 ppm CO in N₂ (2L 1113)
85.9 ppm CO in N₂ (BAL 4419)
247.1 ppm CO in N₂ (ALM 30956)
469.0 ppm CO in N₂ (BLM 3332)

The reference method sampling system on the stack consisted of a heated probe, a heated glass fiber filter, a chilled condenser, and a teflon sample line. The reference method sampling system on the ducts consisted of a stainless steel probe, a chilled condenser, and teflon sample line. The calibration gases for the bias and drift checks were introduced upstream of the chilled condenser.

Calibration gas certifications are included in Appendix C.

Total Hydrocarbons

The total hydrocarbons sampling was performed according to EPA Method 25A. Three J.U.M. Model VE-7 Total Hydrocarbon Analyzers were used to monitor the concentrations of total hydrocarbons during each run. The reference method analyzers were operated at ranges of 0 to 100 parts per million and 0 to 1,000 parts per million. A multi-point calibration was performed on the reference method analyzers prior to testing. An analyzer calibration error check and a sampling system bias check were also conducted prior to testing. After each run, the zero and calibration drift of the reference method monitors was checked. The calibration gases were as follows:

Zero Nitrogen

23.2	ppm C_3H_8 in N_2 (BLM 3402)
47.1	ppm C_3H_8 in N_2 (ALM 48174)
88.5	ppm C_3H_8 in N_2 (BLM 1578)
219.0	ppm C_3H_8 in N_2 (CAL 11070)
233.0	ppm C_3H_8 in N_2 (BAL 1761)
486.1	ppm C_3H_8 in N_2 (BLM 2201)
489.0	ppm C_3H_8 in N_2 (BAL 2652)
977.5	ppm C_3H_8 in N_2 (BLM 4065)
979.5	ppm C_3H_8 in N_2 (CAL 12366)

The reference method sampling system consisted of a heated probe and a heated teflon sample line. The calibration gases for the bias and drift checks were introduced upstream of the heated teflon sample line.

Calibration gas certifications are included in Appendix C.

DESCRIPTION OF TESTS

Personnel from METCO Environmental arrived at the plant at 7:15 a.m. on Thursday, January 18, 1996. After meeting with plant personnel, the equipment was moved onto the Press House Numbers 1 and 2 Vent Ducts and the Press House RTO Stack (EPN RTO3). The first set of tests for particulate matter, oxides of nitrogen, carbon monoxide, and total hydrocarbons on the Press House Numbers 1 and 2 Vent Ducts; and the first set of tests for particulate matter, phenol, MDI, oxides of nitrogen, carbon monoxide, and total hydrocarbons on the Press House RTO Stack (EPN RTO3) began at 6:35 p.m. and was completed at 8:23 p.m. The equipment was secured for the night and all work was completed at 9:30 p.m.

On Friday, January 19, work began at 6:15 a.m. The monitors were calibrated and the equipment was prepared for testing. The first test for formaldehyde on the Press House Numbers 1 and 2 Vent Ducts and the Press House RTO Stack (EPN RTO3) began at 8:20 a.m. Testing continued until the completion of the third test at 7:38 p.m. The first test for sulfur dioxide on the Press House RTO Stack (EPN RTO3) began at 8:20 a.m. and was completed at 9:45 a.m. The second set of tests for particulate matter, oxides of nitrogen, carbon monoxide, and total hydrocarbons on the Press House Numbers 1 and 2 Vent Ducts; and the second set of tests for particulate matter, sulfur dioxide, phenol, MDI, oxides of nitrogen, carbon monoxide, and total hydrocarbons on the Press House RTO Stack (EPN RTO3) began at 10:38 a.m. Testing continued until the completion of the third set of tests at 5:41 p.m.

The monitors were calibrated and secured for transport. The equipment was moved off of the sampling locations and loaded into the sampling van. The samples were recovered and transported to METCO Environmental's laboratory in Dallas, Texas, for analysis and evaluation.

Operations at Louisiana-Pacific Corporation, Press House Numbers 1 and 2 Vent Ducts and Press House RTO Stack (EPN RTO3), located in Silsbee, Texas, for ERM-Southwest, Inc., were completed at 9:30 p.m. on Friday, January 19, 1996.


Billy J. Mullins, Jr., P.E.
President

APPENDICES

- A. Location of Sampling Points
- B. Source Emissions Calculations
- C. Calibration Data
- D. Field Testing Data
- E. Analytical Data
- F. Reference Method Monitors Data
- G. Plant Operational Data
- H. TNRCC Permit
- I. Chain of Custody
- J. Resumes of Test Personnel

APPENDIX A

Location of Sampling Points Press House RTO Stack (EPN RTO3)

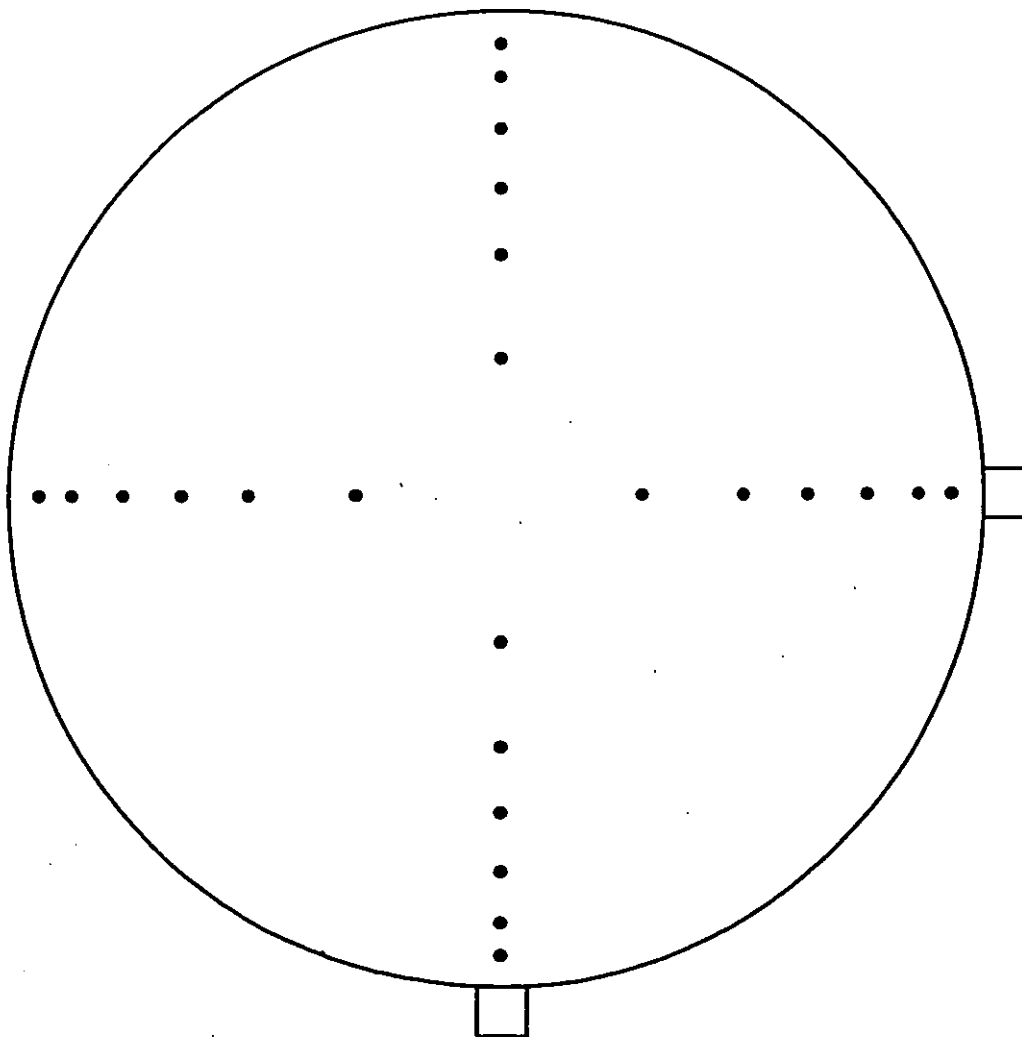
The sampling ports are located 18 feet 2 inches (2.40 stack diameters) downstream from the inlet to the stack and 40 feet (5.27 stack diameters) upstream from the outlet of the stack. The locations of the sampling points were calculated as follows:

Port and Wall Thickness = 5 inches
Inside Stack Diameter = 91 inches

<u>Point Number</u>	<u>Percent of Diameter From Wall</u>	<u>Distance From Wall</u>
1	2.1	1 15/16 "
2	6.7	6 1/8 "
3	11.8	10 3/4 "
4	17.7	16 1/8 "
5	25.0	22 3/4 "
6	35.6	32 3/8 "
7	64.4	58 5/8 "
8	75.0	68 1/4 "
9	82.3	74 7/8 "
10	88.2	80 1/4 "
11	93.3	84 7/8 "
12	97.9	89 1/16 "

APPENDIX A

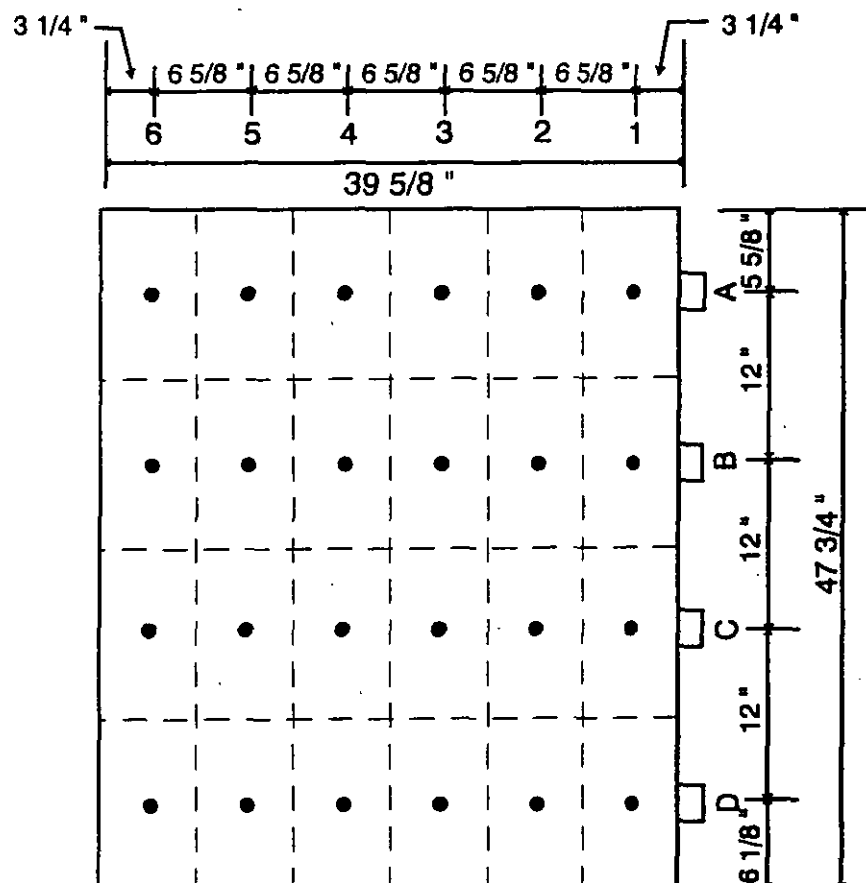
Location of Sampling Points Press House RTO Stack (EPN RTO3)



APPENDIX A

Location of Sampling Points Press House Number 1 Vent Duct

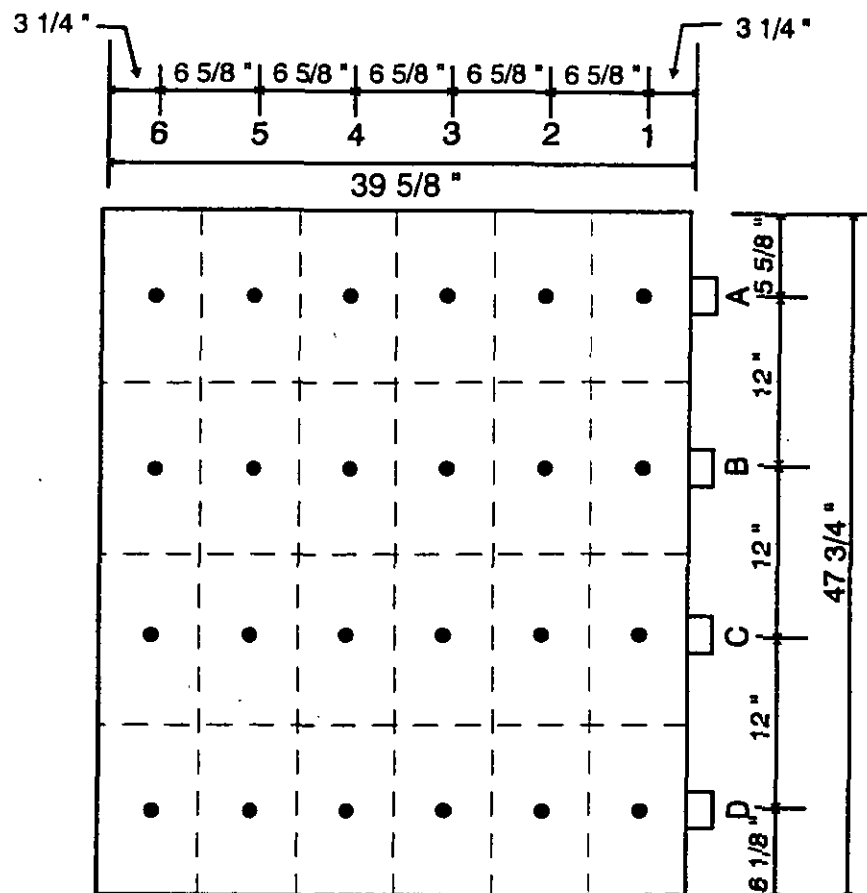
The sampling ports are located 26 feet 6 1/2 inches (7.35 equivalent duct diameters) downstream from a disturbance in the duct and 6 feet 1 1/2 inches (1.70 equivalent duct diameters) upstream from an expansion in the duct. The locations of the sampling points were calculated as follows:



APPENDIX A

Location of Sampling Points Press House Number 2 Vent Duct

The sampling ports are located 6 feet 5 inches (1.78 equivalent duct diameters) downstream from a disturbance in the duct and 6 feet 1 1/2 inches (1.70 equivalent duct diameters) upstream from an expansion in the duct. The locations of the sampling points were calculated as follows:



APPENDIX B

Nomenclature and Equations for Calculation of Source Emissions

NOMENCLATURE FOR CALCULATIONS

<u>Symbol</u>	<u>English Units</u>	<u>Metric Units</u>	<u>Description</u>
A_s	in. ²	m ²	Stack Area
C_{an}	gr/dscf*	g/dscm*	Particulate - probe, cyclone, and filter
C_{ao}	gr/dscf*	g/dscm*	Particulate - total
C_{at}	gr/CF @ stack conditions	g/m ³	Particulate - probe, cyclone, and filter
C_{au}	gr/CF @ stack conditions	g/m ³	Particulate - total
C_{aw}	lbs/hr	kg/hr	Particulate - probe, cyclone, and filter
C_{ax}	lbs/hr	kg/hr	Particulate - total
C_p			Pitot Tube Calibration Factor
D_n	in.	m	Sampling Nozzle Diameter
%EA			Percent Excess Air at sampling point
g	32.174 ft/sec ²		Acceleration of Gravity
%I			Percent Isokinetic
%M			Percent Moisture in the stack gas by volume
M_d			Mole fraction of dry gas
m_f	mg	mg	Particulate - probe, cyclone, and filter

<u>Symbol</u>	<u>English Units</u>	<u>Metric Units</u>	<u>Description</u>
M_{water}	18 lb/lb-mole		Molecular Weight of water
m_t	mg	mg	Particulate - total
MW	lb/lb-mole	g/g-mole	Molecular Weight of stack gas
MW_{air}	28.96 lb/lb-mole		Molecular Weight of air
MW_d	lb/lb-mole	g/g-mole	Molecular Weight of dry stack gas
P_b	$^{\circ}\text{Hg}$ Absolute	mm Hg	Barometric Pressure
P_m	$^{\circ}\text{H}_2\text{O}$	mm H_2O	Orifice Pressure drop
P_s	$^{\circ}\text{Hg}$ Absolute	mm Hg	Stack Pressure
ΔP	$^{\circ}\text{H}_2\text{O}$	mm H_2O	Velocity Head of stack gas
P_{std}	29.92 $^{\circ}\text{Hg}$	760 mm Hg	Standard Barometric Pressure
Q_a	ACFM	m^3/hr	Stack Gas Volume at actual stack conditions
Q_s	DSCFM*	dscm/hr*	Stack Gas Volume at 29.92 $^{\circ}\text{Hg}$, 528 $^{\circ}\text{R}$, dry
R	21.83 $^{\circ}\text{Hg}\text{-ft}^3/\text{lb-mole}^{\circ}\text{R}$		Universal Gas Constant
T_m	$^{\circ}\text{F}$	$^{\circ}\text{C}$	Average Gas Meter Temperature

* 29.92 $^{\circ}\text{Hg}$, 68 $^{\circ}\text{F}$ (760 mm Hg, 20 $^{\circ}\text{C}$) B-3

<u>Symbol</u>	<u>English Units</u>	<u>Metric Units</u>	<u>Description</u>
T_t	min	min	Net time of test
T_s	°F	°C	Stack Temperature
T_{std}	528°R	293°K	Standard Temperature
V_m	ft ³	m ³	Volume of dry gas sampled @ meter conditions
$V_{m_{std}}$	dscf*	dscm*	Volume of dry gas sampled @ standard conditions
V_s	fpm	m/sec	Stack velocity @ stack conditions
V_w	ml	ml	Total water collected in impingers and silica gel
$V_{w_{gas}}$	scf*	scm*	Volume of water vapor collected @ standard conditions
ρ_{air}	0.0752 lbs/ft ³		Density of Air
ρ_{water}	1 g/ml		Density of Water
ρ_{man}	62.32 lbs/ft ³		Density of Manometer Fluid

Standard Conditions: 29.92 "Hg, 68°F (760 mm Hg, 20°C)

EXAMPLE CALCULATIONS

1. Volume of dry gas sampled at standard conditions.*

$$Vm_{std} = Vm \left(\frac{T_{std}}{T_m + 460} \right) \left[\frac{P_b + \frac{P_m}{13.6}}{P_{std}} \right]$$

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = dscf$$

$$Vm_{std} = dscf \times 0.028317 = dscm$$

2. Volume of water vapor collected at standard conditions.*

$$Vw_{gas} = \frac{(V_w - \text{gms } SO_2 - \text{gms } H_2S) \rho_{water} R T_{std}}{P_{std} M_{water} 453.6}$$

$$Vw_{gas} = 0.0472 (V_w - \text{gms } SO_2 - \text{gms } H_2S) = scf$$

$$Vw_{gas} = scf \times 0.028317 = scm$$

3. Percent moisture in stack gas.

$$\%M = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \%$$

4. Mole fraction of dry gas.

$$M_d = \frac{100 - \%M}{100}$$

5. Average molecular weight of dry stack gas.

$$MW_d = \left[\%CO_2 \times \frac{44}{100} \right] + \left[\%O_2 \times \frac{32}{100} \right] + \left[\%N_2 \times \frac{28}{100} \right] + \left[\%CO \times \frac{28}{100} \right] = lb/lb-mole$$

$$= g/g-mole$$

6. Molecular weight of stack gas.

$$MW = MW_d \times M_d + 18 (1 - M_d) = lb/lb-mole = g/g-mole$$

7. Percent excess air at sampling point.

$$\%EA = \frac{100 (\%O_2 - 0.5\% CO)}{0.265 (\%N_2) - [(\%O_2) + 0.5 (\%CO)]}$$

8. Stack Pressure:

$$P_s = P_b + \frac{\text{Stack Pressure } ^\circ H_2O}{13.6} = ^\circ Hg \text{ Absolute}$$

$$P_s = ^\circ Hg \text{ Abs.} \times 25.4 + mm \text{ Hg}$$

9. Stack velocity at stack conditions.

$$V_s = C_p 60 \left[\frac{2g \times \rho_{man} \times P_{std} \times MW_{air} \times (T_s + 460)}{12 \times \rho_{air} \times P_s \times MW \times T_{std}} \right]^{1/2} \sqrt{\Delta P \text{ average}} = fpm$$

$$V_s = 5,123.8 C_p \left[\frac{(T_s + 460)}{P_s \times MW} \right]^{1/2} \sqrt{\Delta P \text{ average}} = fpm$$

$$V_s = fpm \times 0.00508 = m/sec$$

10. Dry stack gas volume at standard conditions.*

$$Q_s = \frac{1}{144} V_s \times A_s \times M_d \times \frac{T_{std}}{T_s + 460} \times \frac{P_s}{P_{std}}$$

$$Q_s = \frac{0.123 V_s \times A_s \times M_d \times P_s}{T_s + 460} = DSCFM$$

$$Q_s = DSCFM \times 1.6990 = dscm/hr$$

11. Actual stack gas volume at stack conditions.

$$Q_a = \frac{V_s \times A_s}{144} = ACFM$$

$$Q_a = ACFM \times 1.6990 = m^3/hr$$

12. Percent isokinetic.

$$\%I = \frac{Vm_{std} \times (T_s + 460) \times P_{std} \times 100 \times 144}{M_d \times T_{std} \times P_s \times T_t \times V_s \left(\frac{\pi D_n^2}{4} \right)}$$

$$\%I = \frac{1039 V_{std} \times (T_s + 460)}{M_d \times P_s \times T_t \times V_s \times D_n^2}$$

13. Particulate - probe, cyclone, and filter.

$$C_{an} = \frac{m_f}{Vm_{std}} \times \frac{1 \text{ gr}}{64.8 \text{ mg}}$$

$$C_{an} = 0.0154 \times \frac{m_f}{Vm_{std}} = \text{gr/dscf}^*$$

$$C_{an} = \text{gr/dscf} \times 2.290 = \text{g/dscm}^*$$

14. Particulate total.

$$C_{ao} = 0.0154 \times \frac{m_t}{Vm_{std}} = \text{gr/dscf}^*$$

$$C_{ao} = \text{gr/dscf} \times 2.290 = \text{g/dscm}^*$$

15. Particulate - probe, cyclone, and filter at stack conditions.

$$C_{at} = C_{an} \times \frac{P_s}{P_{std}} \times \frac{(T_{std})}{(T_s + 460)} \times M_d$$

$$C_{at} = \frac{17.65 \times C_{an} \times P_s \times M_d}{T_s + 460} = \text{gr/CF}$$

$$C_{at} = \text{gr/CF} \times 2.290 = \text{g/m}^3$$

16. Particulate - total, at stack conditions.

$$C_{at} = \frac{17.65 \times C_{ao} \times P_s \times M_d}{T_s + 460} = \text{gr/CF}$$

$$C_{at} = \text{gr/CF} \times 2.290 = \text{g/m}^3$$

17. Particulate - probe, cyclone, and filter.

$$C_{aw} = C_{an} \times Q_s \times \frac{60 \text{ min}}{1 \text{ hr}} \times \frac{1 \text{ lb}}{7000 \text{ gr}}$$

$$C_{aw} = 0.00857 \times C_{an} \times Q_s = \text{lbs/hr}$$

$$C_{aw} = \text{lbs/hr} \times 0.4536 = \text{kg/hr}$$

18. Particulate - total.

$$C_{ax} = 0.00857 \times C_{ao} \times Q_s = \text{lbs/hr}$$

$$C_{ax} = \text{lbs/hr} \times 0.4536 = \text{kg/hr}$$

EXAMPLE CALCULATIONS

$$\text{lbs/hr} = \frac{\text{mg}}{\text{Vm}_{\text{std}}} \times 2.205 \times 10^{-6} \text{ lbs/mg} \times \text{DSCFM}^* \times 60 \text{ min/hr}$$

Vm_{std} = Volume of dry gas sampled (dscf*)

DSCFM* = Stack Flow Rate

$$\text{ppm} = \frac{\text{mg}}{\text{Vm}_{\text{std}} (\text{m}^3)} \times \frac{24.04}{\text{MW}}$$

24.04 = Ideal Gas Constant liters/g-mole

Vm_{std} = Volume of dry gas sampled (m^3 *)

MW = Molecular Weight

<u>Compound</u>	<u>Molecular Weight</u>
Phenol	94.11
Formaldehyde	30.03
MDI	250.26

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

EXAMPLE CALCULATIONS

$$\text{lbs/hr} = \text{ppm} \times \text{CF} \times 60 \text{ min/hr} \times \text{DSCFM}^*$$

CF = Conversion Factor for ppm to lbs/scf*

<u>Compound</u>	<u>Conversion Factor</u>
NO _x	1.194×10^{-7}
CO	7.273×10^{-8}
THC as Propane	1.145×10^{-7}

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

EXAMPLE CALCULATIONS

Equation 6C-1

$$C_{gas} = (\bar{C} - C_o) \frac{C_{ma}}{C_m - C_o}$$

Where: C_{gas} = Effluent gas concentration - dry basis (ppm)

$\bar{C}$ = Average gas concentration indicated by gas analyzer -
dry basis (ppm)

C_o = Average of initial and final system calibration bias check
responses for the zero gas (ppm)

C_m = Average of initial and final system calibration bias check
responses for the upscale calibration gas (ppm)

C_{ma} = Actual concentration of the upscale calibration gas (ppm)

SOURCE EMISSION SURVEY

JOB NUMBER:	96-11
JOB NAME:	ERM SOUTHWEST
LOCATION:	SILSBEE, TEXAS
UNIT TESTED:	PRESS HOUSE RTO STACK PART.

SOURCE EMISSION CALCULATIONS

SYMBOL	DESCRIPTION	UNITS	1	2	3
RUN #					
DATE			1-18-96	1-19-96	1-19-96
BEGIN TIME			1835	1038	1457
END TIME			2015	1156	1740
P(b)	BAROMETRIC PRESSURE	"Hg Abs. (mm Hg)	30.10 (765)	30.28 (769)	30.12 (765)
P(m)	ORIFICE PRESSURE DROP	"H2O (mm H2O)	2.152 (54.7)	2.133 (54.2)	1.798 (45.7)
V(m)	VOLUME DRY GAS SAMPLED @ METER CONDITIONS	ft.^3 (m^3)	54.913 (1.555)	56.785 (1.608)	55.885 (1.582)
T(m)	AVERAGE GAS METER TEMPERATURE	DEG.F (DEG.C)	56 (13)	80 (27)	80 (27)
V(m[std])*	VOLUME DRY GAS SAMPLED @ STANDARD CONDITIONS*	DSCF (DSCM)	56.835 (1.609)	56.492 (1.600)	55.259 (1.565)
V(w)	TOTAL WATER COLLECTED, IMPINGERS & SILICA GEL	ml	25.5	25.4	26.8
V(w(gas))	VOLUME WATER VAPOR COLLECTED @ STANDARD CONDITIONS*	SCF (SCM)	1.204 (0.034)	1.199 (0.034)	1.265 (0.036)
%M	MOISTURE IN STACK GAS BY VOLUME	%	2.07	2.08	2.24

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
PRESS HOUSE RTO STACK PART.

SYMBOL	DESCRIPTION	UNITS			
Md	MOL FRACTION OF DRY GAS		0.9793	0.9792	0.9776
CO2		%	0.4	0.4	0.4
O2		%	20.1	20.1	20.1
CO		%	0.0	0.0	0.0
N2		%	79.5	79.5	79.5
%EA	EXCESS AIR @ SAMPLING POINT	%	---	---	---
MWd	MOLECULAR WEIGHT OF DRY STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.87 (28.87)	28.87 (28.87)	28.87 (28.87)
MW	MOLECULAR WEIGHT OF STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.64 (28.64)	28.64 (28.64)	28.62 (28.62)
DELTA P	VELOCITY HEAD OF STACK GAS	"H2O (mm H2O)	0.703 (17.9)	0.690 (17.5)	0.695 (17.7)
Ts	STACK TEMPERATURE	DEG. F (DEG. C)	233 (112)	233 (112)	233 (112)
Ps	STACK PRESSURE	"Hg Abs. (mm Hg)	30.06 (764)	30.24 (768)	30.08 (764)
Vs	STACK VELOCITY @ STACK CONDITIONS	FPM (m/SEC.)	3,083 (15.66)	3,040 (15.44)	3,061 (15.55)
As	STACK AREA	(SQ. INCHES) (SQ. METERS)	6,504 (4.20)	6,504 (4.20)	6,504 (4.20)
Qs	DRY STACK GAS VOLUME @ STANDARD CONDITIONS*	DSCFM (DSCM/HR)	104,768 (178,001)	103,915 (176,552)	103,909 (176,541)
Qa	ACTUAL STACK GAS VOLUME @ STACK CONDITIONS	ACFM (m^3/HR)	139,247 (236,581)	137,326 (233,317)	138,239 (234,868)

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
PRESS HOUSE RTO STACK PART.

SYMBOL	DESCRIPTION	UNITS			
Tt	NET TIME OF TEST	MINUTES	72	72	72
Dn	SAMPLING NOZZLE DIAM.	IN. (m)	0.249 (0.006)	0.249 (0.006)	0.249 (0.006)
%I	PERCENT ISOKINETIC	%	101.0	101.2	99.0
Mf	PARTICULATE - PROBE, CYCLONE AND FILTER	mg	2.7	1.6	1.9
Mt	PARTICULATE - TOTAL	mg	11.3	4.4	5.3
Can	PARTICULATE - PROBE, CYCLONE AND FILTER	gr/DSCF* (g/DSCM)	0.0007 (0.0017)	0.0004 (0.0010)	0.0005 (0.0012)
Cao	PARTICULATE - TOTAL	gr/DSCF* (g/DSCM)	0.0031 (0.0070)	0.0012 (0.0027)	0.0015 (0.0034)
Cat	PARTIC.-PROBE, CYCLONE AND FILTER @ STACK COND.	gr/CF (g/m3)	0.0005 (0.0013)	0.0003 (0.0008)	0.0004 (0.0009)
Cau	PARTICULATE - TOTAL @ STACK CONDITIONS	gr/CF (g/m3)	0.0023 (0.0053)	0.0009 (0.0021)	0.0011 (0.0025)
Caw	PARTICULATE - PROBE, CYCLONE AND FILTER	LBS/HR (Kg/HR)	0.66 (0.30)	0.39 (0.18)	0.47 (0.21)
Cax	PARTICULATE - TOTAL	LBS/HR (Kg/HR)	2.75 (1.25)	1.07 (0.48)	1.32 (0.60)

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SULFUR DIOXIDE EMISSION DATA

JOB NUMBER:
JOB NAME:
LOCATION:
UNIT TESTED:

96-11
ERM SOUTHWEST
SILSBEE, TEXAS
PRESS HOUSE RTO STACK PART.

RUN NUMBER	1	2	3
DATE	----	1-19-96	1-19-96
START TIME	----	1038	1457
END TIME	----	1156	1740
N - NORMALITY OF Ba(ClO ₄) ₂	----	0.0100	0.0100
ML(I) - ml IN IMPINGER 2	----	334.00	337.00
ML(I) - ml IN IMPINGER 3	----	285.00	287.00
ML(A) - ml IN ALIQUOT #2	----	10.00	10.00
ML(A) - ml IN ALIQUOT #3	----	10.00	10.00
ML(B) - ml OF Ba(ClO ₄) ₂ TO TITRATE #2	----	0.05	0.05
ML(B) - ml OF Ba(ClO ₄) ₂ TO TITRATE #3	----	0.05	0.05
ML(BB) - ml OF Ba(ClO ₄) ₂ TO TITRATE BLANK	----	0.05	0.05
Tm - AVERAGE GAS METER TEMPERATURE, DEG.F	----	80	80
Vm - VOLUME OF DRY GAS SAMPLED @ METER CONDITIONS, FT ³	----	56.785	55.885
Pb - BAROMETRIC PRESSURE, "Hg Abs.	----	30.28	30.12
Qs - STACK GAS VOLUME DRY @ STANDARD CONDITIONS, "SCFM	----	103,915	103,909
C(I) - SO ₂ IN IMPINGER #2 IN mgs	----	0.00	0.00
C(I) - SO ₂ IN IMPINGER #3 IN mgs	----	0.00	0.00
C(T) - TOTAL SO ₂ IN IMPINGERS, IN mgs	----	0.0	0.0
ppm SO ₂	----	0.0	0.0
C(SO ₂) - EMISSION RATE OF SO ₂ , lbs/day	----	0.0	0.0
C(SO ₂) - EMISSION RATE OF SO ₂ , lbs/hr	----	0.0	0.0
Cs - EMISSION RATE OF SULFUR, lbs/day	----	0.0	0.0

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

$$C(I) = ML(I) * [ML(B) - ML(BB)] * N * 32 / ML(A)$$

$$C(T) = C(I) \#2 + C(I) \#3$$

$$\text{ppm SO}_2 = 0.7513 * C(T) * [Tm + 460] / Vm * Pb$$

$$C(\text{SO}_2) = \text{ppm SO}_2 * Qs * 0.0002392$$

SULFUR TRIOXIDE EMISSION DATA

JOB NUMBER: 96-11
 JOB NAME: ERM SOUTHWEST
 LOCATION: SILSBEE, TEXAS
 UNIT TESTED: PRESS HOUSE RTO STACK PART.

RUN NUMBER	1	2	3
DATE	----	1-19-96	1-19-96
START TIME	----	1038	1457
END TIME	----	1156	1740
N - NORMALITY OF Ba(ClO ₄) ₂	----	0.0100	0.0100
ML(I) - ml IN IMPINGER	----	176.00	178.00
ML(A) - ml IN ALIQUOT	----	10.00	10.00
ML(B) - ml OF Ba(ClO ₄) ₂ TO TITRATE	----	0.05	0.05
ML(BB) - ml OF Ba(ClO ₄) ₂ TO TITRATE BLANK	----	0.05	0.05
T _m - AVERAGE GAS METER TEMPERATURE, DEG.F	----	80	80
V _m - VOLUME OF DRY GAS SAMPLED @ METER CONDITIONS, FT ³	----	56.785	55.885
P _b - BAROMETRIC PRESSURE, "Hg Abs.	----	30.28	30.12
Q _s - STACK GAS VOLUME DRY @ STANDARD CONDITIONS, *SCFM	----	103,915	103,909
C(I) - SO ₃ IN IMPINGERS IN mgs	----	0.0	0.0
ppm SO ₃	----	0.0	0.0
C(SO ₃) - EMISSION RATE OF SO ₃ , lbs/day	----	0.0	0.0
C _s - EMISSION RATE OF SULFUR, lbs/day	----	0.0	0.0

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

$$C(I) = ML(I) \cdot [ML(B) - ML(BB)] \cdot N \cdot 40 / ML(A)$$

$$ppm SO_3 = 0.6021 \cdot C(I) \cdot [T_m + 460] / V_m \cdot P_b$$

$$C(SO_3) = ppm SO_3 \cdot Q_s \cdot 0.0002991$$

$$C_s = C(SO_3) / 2.5$$

SOURCE EMISSION SURVEY

JOB NUMBER: 96-11
 JOB NAME: ERM SOUTHWEST
 LOCATION: SILSBEE, TEXAS
 UNIT TESTED: PRESS HOUSE RTO STACK SO2

SOURCE EMISSION CALCULATIONS

SYMBOL	DESCRIPTION	UNITS		
RUN #			1	
DATE			1-19-96	
BEGIN TIME			0820	
END TIME			0945	
P(b)	BAROMETRIC PRESSURE	"Hg Abs. (mm Hg)	30.28 (769)	
P(m)	ORIFICE PRESSURE DROP	"H2O (mm H2O)	1.500 (38.1)	
V(m)	VOLUME DRY GAS SAMPLED @ METER CONDITIONS	ft.^3 (m^3)	47.483 (1.345)	
T(m)	AVERAGE GAS METER TEMPERATURE	DEG.F (DEG.C)	71 (22)	
V(m[std])*	VOLUME DRY GAS SAMPLED @ STANDARD CONDITIONS*	DSCF (DSCM)	47.965 (1.358)	
V(w)	TOTAL WATER COLLECTED, IMPINGERS & SILICA GEL	ml	19.7	
V(w[gas])	VOLUME WATER VAPOR COLLECTED @ STANDARD CONDITIONS*	SCF (SCM)	0.930 (0.026)	
%M	MOISTURE IN STACK GAS BY VOLUME	%	1.90	
Tt	NET TIME OF TEST	MINUTES	72	

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
PRESS HOUSE RTO STACK SO2

SYMBOL	DESCRIPTION	UNITS			
Md	MOL FRACTION OF DRY GAS		0.9810		
CO2		%	0.4		
O2		%	20.1		
CO		%	0.0		
N2		%	79.5		
%EA	EXCESS AIR @ SAMPLING POINT	%	---		
MWd	MOLECULAR WEIGHT OF DRY STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.87 (28.87)		
MW	MOLECULAR WEIGHT OF STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.66 (28.66)		
DELTA P	VELOCITY HEAD OF STACK GAS	"H2O (mm H2O)	0.706 (17.9)		
Ts	STACK TEMPERATURE	DEG. F (DEG. C)	229 (109)		
Ps	STACK PRESSURE	"Hg Abs. (mm Hg)	30.24 (768)		
Vs	STACK VELOCITY @ STACK CONDITIONS	FPM (m/SEC.)	3,064 (15.57)		
As	STACK AREA	(SQ.INCHES) (SQ.METERS)	6,504 (4.20)		
Qs	DRY STACK GAS VOLUME @ STANDARD CONDITIONS*	DSCFM (DSCM/HR)	105,537 (179,307)		
Qa	ACTUAL STACK GAS VOLUME @ STACK CONDITIONS	ACFM (m³/HR)	138,382 (235,111)		

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg) B-19

SULFUR DIOXIDE EMISSION DATA

JOB NUMBER: 96-11
 JOB NAME: ERM SOUTHWEST
 LOCATION: SILSBEE, TEXAS
 UNIT TESTED: PRESS HOUSE RTO STACK SO2

RUN NUMBER	1
DATE	1-19-96
START TIME	0820
END TIME	0945
N - NORMALITY OF Ba(ClO4)2	0.0100
ML(I) - ml IN IMPINGER 2	310.00
ML(I) - ml IN IMPINGER 3	270.00
ML(A) - ml IN ALIQUOT #2	10.00
ML(A) - ml IN ALIQUOT #3	10.00
ML(B) - ml OF Ba(ClO4)2 TO TITRATE #2	0.05
ML(B) - ml OF Ba(ClO4)2 TO TITRATE #3	0.05
ML(BB) - ml OF Ba(ClO4)2 TO TITRATE BLANK	0.05
Tm - AVERAGE GAS METER TEMPERATURE, DEG.F	71
Vm - VOLUME OF DRY GAS SAMPLED @ METER CONDITIONS, FT^3	47.483
Pb - BAROMETRIC PRESSURE, "Hg Abs.	30.28
Qs - STACK GAS VOLUME DRY @ STANDARD CONDITIONS, *SCFM	105,537
C(I) - SO2 IN IMPINGER #2 IN mgs	0.00
C(I) - SO2 IN IMPINGER #3 IN mgs	0.00
C(T) - TOTAL SO2 IN IMPINGERS, IN mgs	0.0
ppm SO2	0.0
C(SO2) - EMISSION RATE OF SO2, lbs/day	0.0
C(SO2) - EMISSION RATE OF SO2, lbs/hr	0.0
Cs - EMISSION RATE OF SULFUR, lbs/day	0.0

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

$$C(I) = ML(I) * [ML(B) - ML(BB)] * N * 32 / ML(A)$$

$$C(T) = C(I) \#2 + C(I) \#3$$

$$\text{ppm SO2} = 0.7513 * C(T) * [Tm + 460] / Vm * Pb$$

$$C(SO2) = \text{ppm SO2} * Qs * 0.0002392$$

SULFUR TRIOXIDE EMISSION DATA

JOB NUMBER: 96-11
 JOB NAME: ERM SOUTHWEST
 LOCATION: SILSBEE, TEXAS
 UNIT TESTED: PRESS HOUSE RTO STACK SO2

RUN NUMBER	1
DATE	1-19-96
START TIME	0820
END TIME	0945
N - NORMALITY OF Ba(ClO4)2	0.0100
ML(I) - ml IN IMPINGER	184.00
ML(A) - ml IN ALIQUOT	10.00
ML(B) - ml OF Ba(ClO4)2 TO TITRATE	0.05
ML(BB) - ml OF Ba(ClO4)2 TO TITRATE BLANK	0.05
Tm - AVERAGE GAS METER TEMPERATURE, DEG.F	71
Vm - VOLUME OF DRY GAS SAMPLED @ METER CONDITIONS, FT^3	47.483
Pb - BAROMETRIC PRESSURE, "Hg Abs.	30.28
Qs - STACK GAS VOLUME DRY @ STANDARD CONDITIONS, *SCFM	105,537
C(I) - SO3 IN IMPINGERS IN mgs	0.0
ppm SO3	0.0
C(SO3) - EMISSION RATE OF SO3, lbs/day	0.0
Cs - EMISSION RATE OF SULFUR, lbs/day	0.0

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

$$C(I) = ML(I) * [ML(B) - ML(BB)] * N * 40 / ML(A)$$

$$ppm SO3 = 0.6021 * C(I) * [Tm + 460] / Vm * Pb$$

$$C(SO3) = ppm SO3 * Qs * 0.0002991$$

$$Cs = C(SO3) / 2.5$$

SOURCE EMISSION SURVEY

JOB NUMBER: 96-11
 JOB NAME: ERM SOUTHWEST
 LOCATION: SILSBEE, TEXAS
 UNIT TESTED: PRESS HOUSE RTO STACK FORM.

SOURCE EMISSION CALCULATIONS

SYMBOL	DESCRIPTION	UNITS	1	2	3
RUN #			1	2	3
DATE			1-19-96	1-19-96	1-19-96
BEGIN TIME			0820	1300	1817
END TIME			0945	1421	1935
P(b)	BAROMETRIC PRESSURE	"Hg Abs. (mm Hg)	30.28 (769)	30.16 (766)	30.12 (765)
P(m)	ORIFICE PRESSURE DROP	"H ₂ O (mm H ₂ O)	1.515 (38.5)	1.428 (36.3)	1.535 (39.0)
V(m)	VOLUME DRY GAS SAMPLED @ METER CONDITIONS	ft. ³ (m ³)	50.187 (1.421)	49.247 (1.395)	51.278 (1.452)
T(m)	AVERAGE GAS METER TEMPERATURE	DEG.F (DEG.C)	74 (23)	80 (27)	84 (29)
V(m[std])*	VOLUME DRY GAS SAMPLED @ STANDARD CONDITIONS*	DSCF (DSCM)	50.413 (1.428)	48.716 (1.379)	50.299 (1.424)
V(w)	TOTAL WATER COLLECTED, IMPINGERS & SILICA GEL	ml	21.7	19.3	17.3
V(w[gas])	VOLUME WATER VAPOR COLLECTED @ STANDARD CONDITIONS*	SCF (SCM)	1.024 (0.029)	0.911 (0.026)	0.817 (0.023)
%M	MOISTURE IN STACK GAS BY VOLUME	%	1.99	1.84	1.60

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
 SILSBEE, TEXAS
 PRESS HOUSE RTO STACK FORM.

SYMBOL	DESCRIPTION	UNITS			
Md	MOL FRACTION OF DRY GAS		0.9801	0.9816	0.9840
CO2	%		0.4	0.4	0.4
O2	%		20.1	20.1	20.1
CO	%		0.0	0.0	0.0
N2	%		79.5	79.5	79.5
%EA	EXCESS AIR @ SAMPLING POINT	%	---	---	---
MWd	MOLECULAR WEIGHT OF DRY STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.87 (28.87)	28.87 (28.87)	28.87 (28.87)
MW	MOLECULAR WEIGHT OF STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.65 (28.65)	28.67 (28.67)	28.69 (28.69)
DELTA P	VELOCITY HEAD OF STACK GAS	"H2O (mm H2O)	0.696 (17.7)	0.658 (16.7)	0.677 (17.2)
Ts	STACK TEMPERATURE	DEG. F (DEG. C)	227 (108)	235 (113)	237 (114)
Ps	STACK PRESSURE	"Hg Abs. (mm Hg)	30.24 (768)	30.12 (765)	30.08 (764)
Vs	STACK VELOCITY @ STACK CONDITIONS	FPM (m/SEC.)	3,038 (15.43)	2,982 (15.15)	3,032 (15.40)
As	STACK AREA	(SQ.INCHES) (SQ.METERS)	6,504 (4.20)	6,504 (4.20)	6,504 (4.20)
Qs	DRY STACK GAS VOLUME @ STANDARD CONDITIONS*	DSCFM (DSCM/HR)	104,850 (178,140)	101,484 (172,421)	103,004 (175,004)
Qa	ACTUAL STACK GAS VOLUME @ STACK CONDITIONS	ACFM (m^3/HR)	137,203 (233,108)	134,707 (228,867)	136,958 (232,692)

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

B-23

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
PRESS HOUSE RTO STACK FORM.

SYMBOL	DESCRIPTION	UNITS			
Tt	NET TIME OF TEST	MINUTES	72	72	72
Dn	SAMPLING NOZZLE DIAM.	IN. (m)	0.236 (0.006)	0.236 (0.006)	0.236 (0.006)
%I	PERCENT ISOKINETIC	%	99.7	99.5	101.2
Mf	PARTICULATE - PROBE, CYCLONE AND FILTER	mg	---	---	---
Mt	PARTICULATE - TOTAL	mg	---	---	---
Can	PARTICULATE - PROBE, CYCLONE AND FILTER	gr/DSCF* (g/DSCM)	---	---	---
Cao	PARTICULATE - TOTAL	gr/DSCF* (g/DSCM)	---	---	---
Cat	PARTIC.-PROBE, CYCLONE AND FILTER @ STACK COND.	gr/CF (g/m3)	---	---	---
Cau	PARTICULATE - TOTAL @ STACK CONDITIONS	gr/CF (g/m3)	---	---	---
Caw	PARTICULATE - PROBE, CYCLONE AND FILTER	LBS/HR (Kg/HR)	---	---	---
Cax	PARTICULATE - TOTAL	LBS/HR (Kg/HR)	---	---	---

* 68 Deg.F, 29.92 *Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION SURVEY

JOB NUMBER: 96-11
 JOB NAME: ERM SOUTHWEST
 LOCATION: SILSBEE, TEXAS
 UNIT TESTED: PRESS HOUSE RTO STACK PHENOL

SOURCE EMISSION CALCULATIONS

SYMBOL	DESCRIPTION	UNITS			
RUN #			1	2	3
DATE			01-18-96	01-19-96	01-19-96
BEGIN TIME			1835	1038	1457
END TIME			2015	1156	1741
P(b)	BAROMETRIC PRESSURE	"Hg Abs. (mm Hg)	30.10 (765)	30.28 (769)	30.12 (765)
P(m)	ORIFICE PRESSURE DROP	"H2O (mm H2O)	1.595 (40.5)	1.668 (42.4)	1.716 (43.6)
V(m)	VOLUME DRY GAS SAMPLED @ METER CONDITIONS	ft. ³ (m ³)	52.285 (1.481)	53.067 (1.503)	52.223 (1.479)
T(m)	AVERAGE GAS METER TEMPERATURE	DEG.F (DEG.C)	77 (25)	79 (26)	80 (27)
V(m[std])*	VOLUME DRY GAS SAMPLED @ STANDARD CONDITIONS*	DSCF (DSCM)	51.928 (1.470)	52.831 (1.496)	51.628 (1.462)
V(w)	TOTAL WATER COLLECTED, IMPINGERS & SILICA GEL	ml	25.3	22.1	25.9
V(w[gas])	VOLUME WATER VAPOR COLLECTED @ STANDARD CONDITIONS*	SCF (SCM)	1.194 (0.034)	1.043 (0.030)	1.222 (0.035)
%M	MOISTURE IN STACK GAS BY VOLUME	%	2.25	1.94	2.31

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

B-25

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
 SILSBEE, TEXAS
 PRESS HOUSE RTO STACK PHENOL

SYMBOL	DESCRIPTION	UNITS			
Md	MOL FRACTION OF DRY GAS		0.9775	0.9806	0.9769
CO2	%		0.4	0.4	0.4
O2	%		20.1	20.1	20.1
CO	%		0.0	0.0	0.0
N2	%		79.5	79.5	79.5
%EA	EXCESS AIR @ SAMPLING POINT	%	----	----	----
MWd	MOLECULAR WEIGHT OF DRY STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.87 (28.87)	28.87 (28.87)	28.87 (28.87)
MW	MOLECULAR WEIGHT OF STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.62 (28.62)	28.66 (28.66)	28.62 (28.62)
DELTA P	VELOCITY HEAD OF STACK GAS	"H2O (mm H2O)	0.650 (16.5)	0.683 (17.3)	0.669 (17.0)
Ts	STACK TEMPERATURE	DEG. F (DEG. C)	230 (110)	228 (109)	237 (114)
Ps	STACK PRESSURE	"Hg Abs. (mm Hg)	30.06 (764)	30.24 (768)	30.08 (764)
Vs	STACK VELOCITY @ STACK CONDITIONS	FPM (m/SEC.)	2,951 (14.99)	3,021 (15.35)	3,010 (15.29)
As	STACK AREA	(SQ. INCHES) (SQ. METERS)	6,504 (4.20)	6,504 (4.20)	6,504 (4.20)
Qs	DRY STACK GAS VOLUME @ STANDARD CONDITIONS*	DSCFM (DSCM/HR)	100,534 (170,807)	104,165 (176,976)	101,519 (172,481)
Qa	ACTUAL STACK GAS VOLUME @ STACK CONDITIONS	ACFM (m^3/HR)	133,300 (226,477)	136,449 (231,827)	135,949 (230,977)

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
PRESS HOUSE RTO STACK PHENOL

SYMBOL	DESCRIPTION	UNITS			
Tt	NET TIME OF TEST	MINUTES	72	72	72
Dn	SAMPLING NOZZLE DIAM.	IN. (m)	0.242 (0.006)	0.242 (0.006)	0.242 (0.006)
%I	PERCENT ISOKINETIC	%	101.8	100.0	100.2
Mf	PARTICULATE - PROBE, CYCLONE AND FILTER	mg	---	---	---
Mt	PARTICULATE - TOTAL	mg	---	---	---
Can	PARTICULATE - PROBE, CYCLONE AND FILTER	gr/DSCF* (g/DSCM)	---	---	---
Cao	PARTICULATE - TOTAL	gr/DSCF* (g/DSCM)	---	---	---
Cat	PARTIC.-PROBE, CYCLONE AND FILTER @ STACK COND.	gr/CF (g/m3)	---	---	---
Cau	PARTICULATE - TOTAL @ STACK CONDITIONS	gr/CF (g/m3)	---	---	---
Caw	PARTICULATE - PROBE, CYCLONE AND FILTER	LBS/HR (Kg/HR)	---	---	---
Cax	PARTICULATE - TOTAL	LBS/HR (Kg/HR)	---	---	---

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION SURVEY

JOB NUMBER: 96-11
 JOB NAME: ERM SOUTHWEST
 LOCATION: SILSBEE, TEXAS
 UNIT TESTED: NUMBER 1 VENT DUCT PART.

SOURCE EMISSION CALCULATIONS

SYMBOL	DESCRIPTION	UNITS			
RUN #			1	2	3
DATE			1-18-96	1-19-96	1-19-96
BEGIN TIME			1835	1038	1457
END TIME			2023	1200	1735
P(b)	BAROMETRIC PRESSURE	"Hg Abs. (mm Hg)	30.10 (765)	30.26 (769)	30.15 (766)
P(m)	ORIFICE PRESSURE DROP	"H2O (mm H2O)	1.445 (36.7)	1.393 (35.4)	1.421 (36.1)
V(m)	VOLUME DRY GAS SAMPLED @ METER CONDITIONS	ft.^3 (m^3)	48.325 (1.368)	47.786 (1.353)	48.529 (1.374)
T(m)	AVERAGE GAS METER TEMPERATURE	DEG.F (DEG.C)	79 (26)	83 (28)	86 (30)
V(m[std])*	VOLUME DRY GAS SAMPLED @ STANDARD CONDITIONS*	DSCF (DSCM)	47.800 (1.354)	47.161 (1.335)	47.462 (1.344)
V(w)	TOTAL WATER COLLECTED, IMPINGERS & SILICA GEL	ml	21.3	15.4	12.7
V(w[gas])	VOLUME WATER VAPOR COLLECTED @ STANDARD CONDITIONS*	SCF (SCM)	1.005 (0.028)	0.727 (0.021)	0.599 (0.017)
%M	MOISTURE IN STACK GAS BY VOLUME	%	2.06	1.52	1.25

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
NUMBER 1 VENT DUCT PART.

SYMBOL	DESCRIPTION	UNITS			
Md	MOL FRACTION OF DRY GAS		0.9794	0.9848	0.9875
CO2	%		0.0	0.0	0.0
O2	%		20.9	20.9	20.9
CO	%		0.0	0.0	0.0
N2	%		79.1	79.1	79.1
%EA	EXCESS AIR @ SAMPLING POINT	%	---	---	---
MWd	MOLECULAR WEIGHT OF DRY STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.84 (28.84)	28.84 (28.84)	28.84 (28.84)
MW	MOLECULAR WEIGHT OF STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.61 (28.61)	28.67 (28.67)	28.70 (28.70)
DELTA P	VELOCITY HEAD OF STACK GAS	"H2O (mm H2O)	1.380 (35.1)	1.361 (34.6)	1.371 (34.8)
Ts	STACK TEMPERATURE	DEG. F (DEG. C)	101 (38)	98 (37)	103 (39)
Ps	STACK PRESSURE	"Hg Abs. (mm Hg)	29.93 (760)	30.12 (765)	30.00 (762)
Vs	STACK VELOCITY @ STACK CONDITIONS	FPM (m/SEC.)	3,935 (19.99)	3,885 (19.74)	3,925 (19.94)
As	STACK AREA	(SQ. INCHES) (SQ. METERS)	1,892 (1.22)	1,892 (1.22)	1,892 (1.22)
Qs	DRY STACK GAS VOLUME @ STANDARD CONDITIONS*	DSCFM (DSCM/HR)	47,849 (81,295)	48,060 (81,654)	48,064 (81,661)
Qa	ACTUAL STACK GAS VOLUME @ STACK CONDITIONS	ACFM (m^3/HR)	51,704 (87,845)	51,042 (86,720)	51,566 (87,611)

*68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
NUMBER 1 VENT DUCT PART.

SYMBOL	DESCRIPTION	UNITS			
Tt	NET TIME OF TEST	MINUTES	72	72	72
Dn	SAMPLING NOZZLE DIAM.	IN. (m)	0.182 (0.005)	0.182 (0.005)	0.182 (0.005)
%I	PERCENT ISOKINETIC	%	101.3	99.5	100.1
Mf	PARTICULATE - PROBE, CYCLONE AND FILTER	mg	7.0	8.4	5.4
Mt	PARTICULATE - TOTAL	mg	26.0	18.3	13.8
Can	PARTICULATE - PROBE, CYCLONE AND FILTER	gr/DSCF* (g/DSCM)	0.0023 (0.0052)	0.0027 (0.0063)	0.0018 (0.0040)
Cao	PARTICULATE - TOTAL	gr/DSCF* (g/DSCM)	0.0084 (0.0192)	0.0060 (0.0137)	0.0045 (0.0103)
Cat	PARTIC.-PROBE, CYCLONE AND FILTER @ STACK COND.	gr/CF (g/m3)	0.0021 (0.0048)	0.0026 (0.0059)	0.0016 (0.0037)
Cau	PARTICULATE - TOTAL @ STACK CONDITIONS	gr/CF (g/m3)	0.0077 (0.0176)	0.0056 (0.0128)	0.0042 (0.0096)
Caw	PARTICULATE - PROBE, CYCLONE AND FILTER	LBS/HR (Kg/HR)	0.92 (0.42)	1.13 (0.51)	0.72 (0.33)
Cax	PARTICULATE - TOTAL	LBS/HR (Kg/HR)	3.43 (1.56)	2.46 (1.12)	1.84 (0.84)

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION SURVEY

JOB NUMBER: 96-11
 JOB NAME: ERM SOUTHWEST
 LOCATION: SILSBEE, TEXAS
 UNIT TESTED: NUMBER 1 VENT DUCT FORM.

SOURCE EMISSION CALCULATIONS

SYMBOL	DESCRIPTION	UNITS			
RUN #			1	2	3
DATE			1-19-96	1-19-96	1-19-96
BEGIN TIME			0820	1300	1816
END TIME			0946	1422	1938
P(b)	BAROMETRIC PRESSURE	"Hg Abs. (mm Hg)	30.28 (769)	30.22 (768)	30.11 (765)
P(m)	ORIFICE PRESSURE DROP	"H2O (mm H2O)	1.290 (32.8)	1.306 (33.2)	1.287 (32.7)
V(m)	VOLUME DRY GAS SAMPLED @ METER CONDITIONS	ft.^3 (m^3)	46.021 (1.303)	46.394 (1.314)	46.468 (1.316)
T(m)	AVERAGE GAS METER TEMPERATURE	DEG.F (DEG.C)	79 (26)	84 (29)	89 (32)
V(m[std])*	VOLUME DRY GAS SAMPLED @ STANDARD CONDITIONS*	DSCF (DSCM)	45.775 (1.296)	45.633 (1.292)	45.123 (1.278)
V(w)	TOTAL WATER COLLECTED, IMPINGERS & SILICA GEL	ml	15.3	11.0	10.1
V(w[gas])	VOLUME WATER VAPOR COLLECTED @ STANDARD CONDITIONS*	SCF (SCM)	0.722 (0.020)	0.519 (0.015)	0.477 (0.014)
%M	MOISTURE IN STACK GAS BY VOLUME	%	1.55	1.12	1.05

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
NUMBER 1 VENT DUCT FORM.

SYMBOL	DESCRIPTION	UNITS			
Md	MOL FRACTION OF DRY GAS		0.9845	0.9888	0.9895
CO2	%		0.0	0.0	0.0
O2	%		20.9	20.9	20.9
CO	%		0.0	0.0	0.0
N2	%		79.1	79.1	79.1
%EA	EXCESS AIR @ SAMPLING POINT	%	---	---	---
MWd	MOLECULAR WEIGHT OF DRY STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.84 (28.84)	28.84 (28.84)	28.84 (28.84)
MW	MOLECULAR WEIGHT OF STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.67 (28.67)	28.71 (28.71)	28.72 (28.72)
DELTA P	VELOCITY HEAD OF STACK GAS	"H2O (mm H2O)	1.400 (35.6)	1.383 (35.1)	1.406 (35.7)
Ts	STACK TEMPERATURE	DEG. F (DEG. C)	95 (35)	103 (39)	104 (40)
Ps	STACK PRESSURE	"Hg Abs. (mm Hg)	30.10 (765)	30.07 (764)	29.96 (761)
Vs	STACK VELOCITY @ STACK CONDITIONS	FPM (m/SEC.)	3,940 (20.02)	3,944 (20.04)	3,985 (20.24)
As	STACK AREA	(SQ. INCHES) (SQ. METERS)	1,892 (1.22)	1,892 (1.22)	1,892 (1.22)
Qs	DRY STACK GAS VOLUME @ STANDARD CONDITIONS*	DSCFM (DSCM/HR)	48,957 (83,178)	48,473 (82,356)	48,745 (82,818)
Qa	ACTUAL STACK GAS VOLUME @ STACK CONDITIONS	ACFM (m^3/HR)	51,773 (87,962)	51,826 (88,052)	52,356 (88,953)

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
NUMBER 1 VENT DUCT FORM.

SYMBOL	DESCRIPTION	UNITS			
Tt	NET TIME OF TEST	MINUTES	72	72	72
Dn	SAMPLING NOZZLE DIAM.	IN. (m)	0.177 (0.004)	0.177 (0.004)	0.177 (0.004)
%I	PERCENT ISOKINETIC	%	100.2	100.9	99.2
Mf	PARTICULATE - PROBE, CYCLONE AND FILTER	mg	---	---	---
Mt	PARTICULATE - TOTAL	mg	---	---	---
Can	PARTICULATE - PROBE, CYCLONE AND FILTER	gr/DSCF* (g/DSCM)	---	---	---
Cao	PARTICULATE - TOTAL	gr/DSCF* (g/DSCM)	---	---	---
Cat	PARTIC.-PROBE, CYCLONE AND FILTER @ STACK COND.	gr/CF (g/m3)	---	---	---
Cau	PARTICULATE - TOTAL @ STACK CONDITIONS	gr/CF (g/m3)	---	---	---
Caw	PARTICULATE - PROBE, CYCLONE AND FILTER	LBS/HR (Kg/HR)	---	---	---
Cax	PARTICULATE - TOTAL	LBS/HR (Kg/HR)	---	---	---

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION SURVEY

JOB NUMBER: 96-11
 JOB NAME: ERM SOUTHWEST
 LOCATION: SILSBEE, TEXAS
 UNIT TESTED: NUMBER 2 VENT DUCT PART.

SOURCE EMISSION CALCULATIONS

SYMBOL	DESCRIPTION	UNITS			
RUN #			1	2	3
DATE			1-18-96	1-19-96	1-19-96
BEGIN TIME			1835	1038	1457
END TIME			2023	1200	1735
P(b)	BAROMETRIC PRESSURE	"Hg Abs. (mm Hg)	30.10 (765)	30.26 (769)	30.15 (766)
P(m)	ORIFICE PRESSURE DROP	"H2O (mm H2O)	1.053 (26.7)	1.123 (28.5)	1.101 (28.0)
V(m)	VOLUME DRY GAS SAMPLED @ METER CONDITIONS	ft.^3 (m^3)	40.566 (1.149)	41.504 (1.175)	41.388 (1.172)
T(m)	AVERAGE GAS METER TEMPERATURE	DEG.F (DEG.C)	76 (24)	80 (27)	81 (27)
V(m[std])*	VOLUME DRY GAS SAMPLED @ STANDARD CONDITIONS*	DSCF (DSCM)	40.311 (1.141)	41.162 (1.166)	40.820 (1.156)
V(w)	TOTAL WATER COLLECTED, IMPINGERS & SILICA GEL	ml	18.7	14.1	15.4
V(w[gas])	VOLUME WATER VAPOR COLLECTED @ STANDARD CONDITIONS*	SCF (SCM)	0.883 (0.025)	0.666 (0.019)	0.727 (0.021)
%M	MOISTURE IN STACK GAS BY VOLUME	%	2.14	1.59	1.75

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
NUMBER 2 VENT DUCT PART.

SYMBOL	DESCRIPTION	UNITS			
Md	MOL FRACTION OF DRY GAS		0.9786	0.9841	0.9825
CO2	%		0.0	0.0	0.0
O2	%		20.9	20.9	20.9
CO	%		0.0	0.0	0.0
N2	%		79.1	79.1	79.1
%EA	EXCESS AIR @ SAMPLING POINT	%	---	---	---
MWd	MOLECULAR WEIGHT OF DRY STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.84 (28.84)	28.84 (28.84)	28.84 (28.84)
MW	MOLECULAR WEIGHT OF STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.60 (28.60)	28.66 (28.66)	28.65 (28.65)
DELTA P	VELOCITY HEAD OF STACK GAS	*H2O (mm H2O)	1.160 (29.5)	1.227 (31.2)	1.203 (30.6)
Ts	STACK TEMPERATURE	DEG. F (DEG. C)	102 (39)	100 (38)	105 (41)
Ps	STACK PRESSURE	*Hg Abs. (mm Hg)	30.09 (764)	30.11 (765)	30.00 (762)
Vs	STACK VELOCITY @ STACK CONDITIONS	FPM (m/SEC.)	3,594 (18.26)	3,686 (18.72)	3,670 (18.64)
As	STACK AREA	(SQ. INCHES) (SQ. METERS)	1,892 (1.22)	1,892 (1.22)	1,892 (1.22)
Qs	DRY STACK GAS VOLUME @ STANDARD CONDITIONS*	DSCFM (DSCM/HR)	43,822 (74,454)	45,388 (77,114)	44,555 (75,699)
Qa	ACTUAL STACK GAS VOLUME @ STACK CONDITIONS	ACFM (m^3/HR)	47,225 (80,235)	48,436 (82,293)	48,220 (81,926)

* 68 Deg.F, 29.92 *Hg (20 Deg.C, 760 mm Hg)

B-35

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
NUMBER 2 VENT DUCT PART.

SYMBOL	DESCRIPTION	UNITS			
Tt	NET TIME OF TEST	MINUTES	72	72	72
Dn	SAMPLING NOZZLE DIAM.	IN. (m)	0.176 (0.004)	0.176 (0.004)	0.176 (0.004)
%I	PERCENT ISOKINETIC	%	99.7	98.3	99.3
Mf	PARTICULATE - PROBE, CYCLONE AND FILTER	mg	5.7	9.0	5.2
Mt	PARTICULATE - TOTAL	mg	16.7	18.0	13.9
Can	PARTICULATE - PROBE, CYCLONE AND FILTER	gr/DSCF* (g/DSCM)	0.0022 (0.0050)	0.0034 (0.0077)	0.0020 (0.0045)
Cao	PARTICULATE - TOTAL	gr/DSCF* (g/DSCM)	0.0064 (0.0146)	0.0067 (0.0154)	0.0052 (0.0120)
Cat	PARTIC.-PROBE, CYCLONE AND FILTER @ STACK COND.	gr/CF (g/m3)	0.0020 (0.0046)	0.0031 (0.0072)	0.0018 (0.0041)
Cau	PARTICULATE - TOTAL @ STACK CONDITIONS	gr/CF (g/m3)	0.0059 (0.0135)	0.0063 (0.0144)	0.0048 (0.0110)
Caw	PARTICULATE - PROBE, CYCLONE AND FILTER	LBS/HR (Kg/HR)	0.82 (0.37)	1.31 (0.59)	0.75 (0.34)
Cax	PARTICULATE - TOTAL	LBS/HR (Kg/HR)	2.40 (1.09)	2.62 (1.19)	2.00 (0.91)

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION SURVEY

JOB NUMBER: 96-11
 JOB NAME: ERM SOUTHWEST
 LOCATION: SILSBEE, TEXAS
 UNIT TESTED: NUMBER 2 VENT DUCT FORM.

SOURCE EMISSION CALCULATIONS

SYMBOL	DESCRIPTION	UNITS			
RUN #			1	2	3
DATE			1-19-96	1-19-96	1-19-96
BEGIN TIME			0820	1300	1816
END TIME			0946	1422	1938
P(b)	BAROMETRIC PRESSURE	"Hg Abs. (mm Hg)	30.28 (769)	30.22 (768)	30.11 (765)
P(m)	ORIFICE PRESSURE DROP	"H2O (mm H2O)	0.851 (21.6)	1.183 (30.0)	1.356 (34.4)
V(m)	VOLUME DRY GAS SAMPLED @ METER CONDITIONS	ft.^3 (m^3)	35.828 (1.015)	42.724 (1.210)	46.019 (1.303)
T(m)	AVERAGE GAS METER TEMPERATURE	DEG.F (DEG.C)	76 (24)	83 (28)	84 (29)
V(m[std])*	VOLUME DRY GAS SAMPLED @ STANDARD CONDITIONS*	DSCF (DSCM)	35.798 (1.014)	42.088 (1.192)	45.105 (1.277)
V(w)	TOTAL WATER COLLECTED, IMPINGERS & SILICA GEL	ml	17.5	6.1	8.1
V(w[gas])	VOLUME WATER VAPOR COLLECTED @ STANDARD CONDITIONS*	SCF (SCM)	0.826 (0.023)	0.288 (0.008)	0.382 (0.011)
%M	MOISTURE IN STACK GAS BY VOLUME	%	2.26	0.68	0.84

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

B-37

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
 SILSBEE, TEXAS
 NUMBER 2 VENT DUCT FORM.

SYMBOL	DESCRIPTION	UNITS			
Md	MOL FRACTION OF DRY GAS		0.9774	0.9932	0.9916
CO2		%	0.0	0.0	0.0
O2		%	20.9	20.9	20.9
CO		%	0.0	0.0	0.0
N2		%	79.1	79.1	79.1
%EA	EXCESS AIR @ SAMPLING POINT	%	---	---	---
MWd	MOLECULAR WEIGHT OF DRY STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.84 (28.84)	28.84 (28.84)	28.84 (28.84)
MW	MOLECULAR WEIGHT OF STACK GAS	LB/LB-MOLE (g/g-MOLE)	28.59 (28.59)	28.76 (28.76)	28.74 (28.74)
DELTA P	VELOCITY HEAD OF STACK GAS	"H2O (mm H2O)	0.830 (21.1)	1.136 (28.9)	1.302 (33.1)
Ts	STACK TEMPERATURE	DEG. F (DEG. C)	95 (35)	105 (41)	105 (41)
Ps	STACK PRESSURE	"Hg Abs. (mm Hg)	30.10 (765)	30.07 (764)	29.96 (761)
Vs	STACK VELOCITY @ STACK CONDITIONS	FPM (m/SEC.)	2,994 (15.21)	3,566 (18.12)	3,833 (19.47)
As	STACK AREA	(SQ.INCHES) (SQ.METERS)	1,892 (1.22)	1,892 (1.22)	1,892 (1.22)
Qs	DRY STACK GAS VOLUME @ STANDARD CONDITIONS*	DSCFM (DSCM/HR)	36,934 (62,751)	43,866 (74,528)	46,902 (79,686)
Qa	ACTUAL STACK GAS VOLUME @ STACK CONDITIONS	ACFM (m^3/HR)	39,339 (66,837)	46,849 (79,596)	50,365 (85,570)

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

SOURCE EMISSION CALCULATIONS

ERM SOUTHWEST
SILSBEE, TEXAS
NUMBER 2 VENT DUCT FORM.

SYMBOL	DESCRIPTION	UNITS			
Tt	NET TIME OF TEST	MINUTES	72	72	72
Dn	SAMPLING NOZZLE DIAM.	IN. (m)	0.180 (0.005)	0.180 (0.005)	0.180 (0.005)
%I	PERCENT ISOKINETIC	%	100.5	99.4	99.7
Mf	PARTICULATE - PROBE, CYCLONE AND FILTER	mg	---	---	---
Mt	PARTICULATE - TOTAL	mg	---	---	---
Can	PARTICULATE - PROBE, CYCLONE AND FILTER	gr/DSCF* (g/DSCM)	---	---	---
Cao	PARTICULATE - TOTAL	gr/DSCF* (g/DSCM)	---	---	---
Cat	PARTIC.-PROBE, CYCLONE AND FILTER @ STACK COND.	gr/CF (g/m3)	---	---	---
Cau	PARTICULATE - TOTAL @ STACK CONDITIONS	gr/CF (g/m3)	---	---	---
Caw	PARTICULATE - PROBE, CYCLONE AND FILTER	LBS/HR (Kg/HR)	---	---	---
Cax	PARTICULATE - TOTAL	LBS/HR (Kg/HR)	---	---	---

* 68 Deg.F, 29.92 "Hg (20 Deg.C, 760 mm Hg)

APPENDIX C

Calibration Data

<u>Equipment</u>	<u>Calibration Factor</u>	<u>Calibration Date</u>
Pitot Tube #8-10-1 (50)	0.808	12/08/95
Pitot Tube #11-3-1	0.812	11/21/95
Pitot Tube #11-3-2	0.811	11/21/95
Pitot Tube #17-3-1 (47)	0.809	12/29/95
Pitot Tube #18-3-2	0.813 (low side)	11/22/95
Pitot Tube #18-10-2 (54)	0.807	11/22/95
Probe Tip #II-4	0.249	01/03/96
Probe Tip #III-2	0.182	01/18/96
Probe Tip #XII-6	0.176	01/08/96
Probe Tip #XII-8	0.242	01/08/96
Probe Tip #96-11-G1	0.180	01/18/96
Probe Tip #96-11-H2	0.177	01/18/96
Probe Tip #96-11-I1	0.236	01/19/96
Dry Gas Meter #11-2 (20)	0.995	11/27/95
Stack Unit Orifice #11-2 (20)		11/27/95
Digital Temperature Indicator #11-2 (20)		11/22/95

APPENDIX C

Calibration Data

<u>Equipment</u>	<u>Calibration Factor</u>	<u>Calibration Date</u>
Dry Gas Meter #17-1 (11)	0.981	12/29/95
Stack Unit Orifice #17-1 (11)		12/29/95
Digital Temperature Indicator #17-1 (11)		12/29/95
Dry Gas Meter #17-2 (17)	1.037	12/27/95
Stack Unit Orifice #17-2 (17)		12/28/95
Digital Temperature Indicator #17-2 (17)		12/27/95
Dry Gas Meter #18-1 (26)	0.972	01/03/96
Stack Unit Orifice #18-1 (26)		01/03/96
Digital Temperature Indicator #18-1 (26)		01/03/96
Barometer #11-2 (26)		11/21/95
Barometer #17-2 (10)		01/12/96
Personnel Pump #1105		08/10/95

PITOT TUBE CALIBRATION

Date: 12/8/95

Time: 0830

Pitot No.: 8-10-1 (50)

T_s: 74°F °F

Pitot Dimensions: 10' x 1/4"

C_{pstd}: 0.990

Motor Setting	fps mark	Calibration Standard		Standard Average	High	√High	Cal. Factor	Low	√Low	Cal. Factor
4	20	0.10	0.10	0.316	0.15	0.387	0.808	0.15	0.387	0.808
20	30	0.22	0.22	0.469	0.33	0.574	0.808	0.33	0.574	0.808
31	40	0.34	0.34	0.583	0.51	0.714	0.808	0.51	0.714	0.808
39	50	0.54	0.54	0.735	0.81	0.900	0.808	0.81	0.900	0.808
49	60	0.80	0.80	0.894	1.20	1.095	0.808	1.20	1.095	0.808
57	70	1.00	1.00	1.00	1.50	1.225	0.808	1.50	1.225	0.808
68	80	1.30	1.30	1.140	1.95	1.396	0.808	1.95	1.396	0.808
76	90	1.60	1.60	1.265	2.40	1.549	0.808	2.40	1.549	0.808
39	50	0.54	0.54	0.735	0.81	0.900	0.808	0.80	0.894	0.813
39	50	0.54	0.54	0.735	0.82	0.904	0.813	0.81	0.900	0.808
Average							0.808			0.808

Summary of Results:

Normal high side calibration factor 0.808

variation + 0.00 ✓

variation - 0.00 ✓

Normal low side calibration factor 0.808

variation + 0.00 ✓

variation - 0.00 ✓

Calibrator: John Lambert

Checked By: James Roehner

PITOT TUBE CALIBRATION

Date: 11/21/95

Time: 1455

Pitot No.: 11-3-1

T_a: 70 °F

Pitot Dimensions: 3' x 1/4"

C_{psd}: 0.990

Motor Setting	fps mark	Calibration Standard		Standard Average	High	√High	Cal. Factor	Low	√Low	Cal. Factor
Start	End									
4	20	0.100	0.100	0.316	0.150	0.387	0.808	0.150	0.387	0.808
20	30	0.220	0.210	0.464	0.320	0.566	0.811	0.320	0.464	0.811
31	40	0.340	0.330	0.579	0.490	0.700	0.819	0.500	0.707	0.810
39	50	0.540	0.540	0.735	0.790	0.889	0.818	0.800	0.894	0.813
49	60	0.800	0.800	0.894	1.20	1.095	0.808	1.20	1.095	0.808
57	70	1.00	1.00	1.000	1.50	1.225	0.808	1.50	1.225	0.808
68	80	1.30	1.30	1.140	1.95	1.396	0.808	2.00	1.414	0.798
76	90	1.60	1.60	1.265	2.35	1.533	0.817	2.40	1.549	0.808
39	50	0.540	0.540	0.735	0.800	0.894	0.813	0.800	0.894	0.813
39	50	0.540	0.530	0.731	0.790	0.889	0.815	0.790	0.889	0.815
Average							0.812			0.808

Summary of Results:

Normal high side calibration factor 0.812

variation + 0.86%

variation - 0.49%

Normal low side calibration factor 0.808

variation + 0.62%

variation - 1.24%

Calibrator: [Signature]

Checked By: David S Bailey

Checked #98 JF.

NOZZLE CALIBRATION

Nozzle Set No. II

Date 3-Jan-96

Calibrator: James M Grubbs

	<u>1</u>	<u>2</u>	<u>3</u>	<u>4</u>	<u>5</u>	<u>6</u>
Reading 1	<u>0.120</u>	<u>0.173</u>	<u>0.199</u>	<u>0.248</u>	<u>0.260</u>	<u>0.308</u>
Reading 2	<u>0.120</u>	<u>0.172</u>	<u>0.198</u>	<u>0.249</u>	<u>0.261</u>	<u>0.309</u>
Reading 3	<u>0.120</u>	<u>0.172</u>	<u>0.198</u>	<u>0.250</u>	<u>0.260</u>	<u>0.309</u>
Reading 4	<u>0.120</u>	<u>0.172</u>	<u>0.198</u>	<u>0.249</u>	<u>0.260</u>	<u>0.309</u>
Reading 5	<u>0.120</u>	<u>0.173</u>	<u>0.199</u>	<u>0.250</u>	<u>0.260</u>	<u>0.308</u>
Reading 6	<u>0.120</u>	<u>0.173</u>	<u>0.199</u>	<u>0.249</u>	<u>0.261</u>	<u>0.308</u>
Reading 7	<u>0.120</u>	<u>0.171</u>	<u>0.198</u>	<u>0.249</u>	<u>0.260</u>	<u>0.308</u>
Reading 8	<u>0.120</u>	<u>0.172</u>	<u>0.198</u>	<u>0.248</u>	<u>0.261</u>	<u>0.308</u>
Reading 9	<u>0.120</u>	<u>0.172</u>	<u>0.199</u>	<u>0.249</u>	<u>0.260</u>	<u>0.308</u>
Reading 10	<u>0.120</u>	<u>0.173</u>	<u>0.199</u>	<u>0.248</u>	<u>0.260</u>	<u>0.308</u>
Average	<u>0.120</u>	<u>0.172</u>	<u>0.199</u>	<u>0.249</u>	<u>0.260</u>	<u>0.308</u>

	<u>7</u>	<u>8</u>	<u>9</u>	<u>10</u>	<u>11</u>	<u>12</u>
Reading 1	<u>0.320</u>	<u>0.361</u>	<u>0.423</u>	<u>0.481</u>	<u>0.635</u>	
Reading 2	<u>0.323</u>	<u>0.359</u>	<u>0.423</u>	<u>0.480</u>	<u>0.634</u>	
Reading 3	<u>0.323</u>	<u>0.361</u>	<u>0.424</u>	<u>0.480</u>	<u>0.635</u>	
Reading 4	<u>0.320</u>	<u>0.360</u>	<u>0.423</u>	<u>0.480</u>	<u>0.634</u>	
Reading 5	<u>0.321</u>	<u>0.361</u>	<u>0.424</u>	<u>0.480</u>	<u>0.635</u>	
Reading 6	<u>0.320</u>	<u>0.359</u>	<u>0.423</u>	<u>0.480</u>	<u>0.635</u>	
Reading 7	<u>0.320</u>	<u>0.359</u>	<u>0.424</u>	<u>0.480</u>	<u>0.636</u>	
Reading 8	<u>0.322</u>	<u>0.360</u>	<u>0.423</u>	<u>0.481</u>	<u>0.635</u>	
Reading 9	<u>0.321</u>	<u>0.359</u>	<u>0.423</u>	<u>0.480</u>	<u>0.636</u>	
Reading 10	<u>0.320</u>	<u>0.361</u>	<u>0.423</u>	<u>0.481</u>	<u>0.635</u>	
Average	<u>0.321</u>	<u>0.360</u>	<u>0.423</u>	<u>0.480</u>	<u>0.635</u>	

NOZZLE CALIBRATION

Nozzle Set No. _____

 Date: 1/18/96

 Calibrator: Lance Hudson

	III - <u>12</u>	96-011-H ₂	<u>3</u>	<u>4</u>	<u>5</u>
Reading 1	<u>0.181</u>	<u>0.176</u>			
Reading 2	<u>0.181</u>	<u>0.176</u>			
Reading 3	<u>0.181</u>	<u>0.178</u>			
Reading 4	<u>0.192</u>	<u>0.178</u>			
Reading 5	<u>0.181</u>	<u>0.177</u>			
Reading 6	<u>0.183</u>	<u>0.178</u>			
Reading 7	<u>0.182</u>	<u>0.178</u>			
Reading 8	<u>0.182</u>	<u>0.177</u>			
Reading 9	<u>0.182</u>	<u>0.178</u>			
Reading 10	<u>0.182</u>	<u>0.177</u>			
Average	<u>0.182</u> ✓	<u>0.177</u> ✓			

	<u>6</u>	<u>7</u>	<u>8</u>	<u>9</u>	<u>10</u>
Reading 1					
Reading 2					
Reading 3					
Reading 4					
Reading 5					
Reading 6					
Reading 7					
Reading 8					
Reading 9					
Reading 10					
Average					

VMG54

NOZZLE CALIBRATION

 Nozzle Set No. XII

 Date: January 8, 1996

 Calibrator: Matthew Lindquist

	<u>116</u>	<u>220</u>	<u>318</u>	<u>414</u>	<u>512</u>
Reading 1	<u>0.489</u>	<u>0.616</u>	<u>0.565</u>	<u>0.435</u>	<u>0.363</u>
Reading 2	<u>0.490</u>	<u>0.617</u>	<u>0.564</u>	<u>0.435</u>	<u>0.366</u>
Reading 3	<u>0.490</u>	<u>0.617</u>	<u>0.565</u>	<u>0.435</u>	<u>0.365</u>
Reading 4	<u>0.491</u>	<u>0.616</u>	<u>0.565</u>	<u>0.435</u>	<u>0.366</u>
Reading 5	<u>0.490</u>	<u>0.617</u>	<u>0.565</u>	<u>0.436</u>	<u>0.365</u>
Reading 6	<u>0.491</u>	<u>0.616</u>	<u>0.564</u>	<u>0.435</u>	<u>0.365</u>
Reading 7	<u>0.490</u>	<u>0.616</u>	<u>0.565</u>	<u>0.434</u>	<u>0.366</u>
Reading 8	<u>0.491</u>	<u>0.616</u>	<u>0.565</u>	<u>0.435</u>	<u>0.367</u>
Reading 9	<u>0.490</u>	<u>0.617</u>	<u>0.565</u>	<u>0.435</u>	<u>0.366</u>
Reading 10	<u>0.490</u>	<u>0.617</u>	<u>0.565</u>	<u>0.435</u>	<u>0.365</u>
Average	<u>0.490</u> ✓	<u>0.617</u> ✓	<u>0.565</u> ✓	<u>0.435</u> ✓	<u>0.365</u> ✓

	<u>610</u>	<u>711</u>	<u>818</u>	<u>914</u>	<u>106</u>
Reading 1	<u>0.309</u>	<u>0.311</u>	<u>0.242</u>	<u>0.112</u>	<u>0.175</u>
Reading 2	<u>0.310</u>	<u>0.312</u>	<u>0.242</u>	<u>0.112</u>	<u>0.175</u>
Reading 3	<u>0.310</u>	<u>0.312</u>	<u>0.241</u>	<u>0.113</u>	<u>0.176</u>
Reading 4	<u>0.311</u>	<u>0.311</u>	<u>0.241</u>	<u>0.112</u>	<u>0.176</u>
Reading 5	<u>0.310</u>	<u>0.311</u>	<u>0.243</u>	<u>0.112</u>	<u>0.175</u>
Reading 6	<u>0.311</u>	<u>0.311</u>	<u>0.242</u>	<u>0.113</u>	<u>0.175</u>
Reading 7	<u>0.310</u>	<u>0.312</u>	<u>0.243</u>	<u>0.113</u>	<u>0.175</u>
Reading 8	<u>0.310</u>	<u>0.312</u>	<u>0.243</u>	<u>0.112</u>	<u>0.176</u>
Reading 9	<u>0.310</u>	<u>0.312</u>	<u>0.243</u>	<u>0.112</u>	<u>0.176</u>
Reading 10	<u>0.310</u>	<u>0.311</u>	<u>0.241</u>	<u>0.112</u>	<u>0.176</u>
Average	<u>0.310</u> ✓	<u>0.312</u> ✓	<u>0.242</u> ✓	<u>0.112</u> ✓	<u>0.176</u> ✓

NOZZLE CALIBRATION

 Nozzle Set No. Rye 4

 Calibrator: JAMES M GRUBBS

 Date 18 Jan 96

	#1 - 96-11-61	<u>2</u>	<u>3</u>	<u>4</u>	<u>5</u>	<u>6</u>
Reading 1	<u>0.180</u>					
Reading 2	<u>0.180</u>					
Reading 3	<u>0.181</u>					
Reading 4	<u>0.180</u>					
Reading 5	<u>0.180</u>					
Reading 6	<u>0.180</u>					
Reading 7	<u>0.180</u>					
Reading 8	<u>0.181</u>					
Reading 9	<u>0.180</u>					
Reading 10	<u>0.180</u>					
Average	<u>0.180</u> ✓					

	<u>7</u>	<u>8</u>	<u>9</u>	<u>10</u>	<u>11</u>	<u>12</u>
Reading 1						
Reading 2						
Reading 3						
Reading 4						
Reading 5						
Reading 6						
Reading 7						
Reading 8						
Reading 9						
Reading 10						
Average						

NOZZLE 17-1

96-11-11

1	0.236
2	0.237
3	0.236
4	0.236
5	0.235
6	0.236
7	0.236
8	0.236
9	0.236
10	0.236
Avg.	0.236

Dry Gas Meter Calibration

Dry Gas Meter Number 11-2(20)

Date: 11/27/95

ΔH ($"H_2O$)	C_{DG}
0.5	<u>0.988</u> ✓
1.0	<u>0.990</u> ✓
1.5	<u>0.993</u> ✓
2.0	<u>0.995</u> ✓
3.0	<u>0.999</u> ✓
4.0	<u>1.002</u> ✓
Average	<u>0.995</u> ✓

Variation: + 0.70% ✓
- 0.70% ✓

Calibrator: Robert Theuerkauf

Checked by: Mark Glick

C_{DG} @ 2 liters/min. = 0.989 ✓

DRY GAS METER CALIBRATION

Meter Number: 11-2(20)

Calibrator: Matt Lindquist

Date: November 22, 1995

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } V_{m_{std}}}{\text{Dry Gas Meter } V_{m_{std}}}$$

Run No.: 2 @ 0.50" H₂O

P_b: 30.12 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading	Temp.	P _m	Meter Reading	Temp. In	Temp. Out	P _m
End	1412	5.162 cf	73 °F	-0.95 "H ₂ O	764.013 cf	81 °F	79 °F	0.50 "H ₂ O
Start	1359	0.000 cf	73 °F	-0.95 "H ₂ O	758.775 cf	80 °F	79 °F	0.50 "H ₂ O
	13	5.162' cf	73' °F	-0.95' "H ₂ O	5.238' cf	80' °F		0.50' "H ₂ O

$$\text{Wet Test Meter } V_{m_{std}} = 17.65 \times 5.162 \left(\frac{30.12 + \frac{-0.95}{13.6}}{73 + 460} \right) \times 0.993_{(C_f)} = 5.101 \checkmark \text{ dscf}$$

$$\text{Dry Gas Meter } V_{m_{std}} = 17.65 \times 5.238 \left(\frac{30.12 + \frac{0.50}{13.6}}{80 + 460} \right) = 5.163 \checkmark \text{ dscf}$$

$$C_{DG} = \frac{5.101}{5.163} = \boxed{0.988 \checkmark}$$

DRY GAS METER CALIBRATION

Meter Number: 11-2(20)

Calibrator: Matt Lindquist

Date: November 22, 1995

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } V_{m_{std}}}{\text{Dry Gas Meter } V_{m_{std}}}$$

Run No.: 2 @ 1.00" H₂O

P_b: 30.11 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading	Temp.	P _m	Meter Reading	Temp. In	Temp. Out	P _m
End	1424	5.031 cf	73 °F	-1.50 "H ₂ O	769.667 cf	85 °F	79 °F	1.00 "H ₂ O
Start	1415	0.000 cf	73 °F	-1.45 "H ₂ O	764.578 cf	81 °F	79 °F	1.00 "H ₂ O
	9	5.031 ✓ cf	73 ✓ °F	-1.475 ✓ "H ₂ O	5.089 ✓ cf	81 ✓ °F		1.00 ✓ "H ₂ O

$$\text{Wet Test Meter } V_{m_{std}} = 17.65 \times 5.031 \left(\frac{30.11 + \frac{-1.475}{13.6}}{73 + 460} \right) \times 0.993 (C_f) = 4.963 \text{ dscf}$$

$$\text{Dry Gas Meter } V_{m_{std}} = 17.65 \times 5.089 \left(\frac{30.11 + \frac{1.000}{13.6}}{81 + 460} \right) = 5.011 \text{ dscf}$$

$$C_{DG} = \frac{4.963}{5.011} = \boxed{0.990 \text{ ✓}}$$

DRY GAS METER CALIBRATION

Meter Number: 11-2(20)

Calibrator: Matt Lindquist

Date: November 22, 1995

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } V_{m_{std}}}{\text{Dry Gas Meter } V_{m_{std}}}$$

Run No.: 2 @ 1.50" H₂O

P_b: 30.10 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading	Temp.	P _m	Meter Reading	Temp. In	Temp. Out	P _m
End	1447	10.082 cf	73 °F	-2.00 "H ₂ O	780.246 cf	89 °F	80 °F	1.50 "H ₂ O
Start	1432	0.000 cf	73 °F	-2.00 "H ₂ O	770.067 cf	83 °F	80 °F	1.50 "H ₂ O
	15	10.082 cf	73 °F	-2.00 "H ₂ O	10.179 cf	83 °F		1.50 "H ₂ O

$$\text{Wet Test Meter } V_{m_{std}} = 17.65 \times 10.082 \left(\frac{30.10 + \frac{-2.00}{13.6}}{73 + 460} \right) \times 0.993 \text{ (C}_f\text{)} = 9.930 \text{ dscf}$$

$$\text{Dry Gas Meter } V_{m_{std}} = 17.65 \times 10.179 \left(\frac{30.10 + \frac{1.50}{13.6}}{83 + 460} \right) = 9.996 \text{ dscf}$$

$$C_{DG} = \frac{9.930}{9.996} = \boxed{0.993}$$

DRY GAS METER CALIBRATION

Meter Number: 11-2(20)

Calibrator: Matt Lindquist

Date: November 27, 1995

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } V_{m_{std}}}{\text{Dry Gas Meter } V_{m_{std}}}$$

Run No.: 2 @ 2.00" H₂O

P_b: 29.81 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading		Temp.	P _m		Meter Reading	Temp.		P _m
		In	Out					In	Out	
End	0840	10.178	cf	72 °F	-2.90 "H ₂ O		807.316	cf	86 °F	76 °F 2.00 "H ₂ O
Start	0827	0.000	cf	72 °F	-2.90 "H ₂ O		77.153	cf	80 °F	75 °F 2.00 "H ₂ O
	13	10.178	cf	72 °F	-2.90 "H ₂ O		10.163	cf	79 °F	2.00 "H ₂ O

$$\text{Wet Test Meter } V_{m_{std}} = 17.65 \times 10.178 \left(\frac{29.81 - \frac{2.90}{13.6}}{72 + 460} \right) \times 0.993 (C_f) = 9.924 \text{ dscf}$$

$$\text{Dry Gas Meter } V_{m_{std}} = 17.65 \times 10.163 \left(\frac{29.81 + \frac{2.00}{13.6}}{7.9 + 460} \right) = 9.970 \text{ dscf}$$

$$C_{DG} = \frac{9.924}{9.970} = \boxed{0.995}$$

DRY GAS METER CALIBRATION

Meter Number: 11-2(20)

Calibrator: Matt Lindquist

Date: November 27, 1995

$$\text{Calibration Factor (C}_{\text{DG}}) = \frac{\text{Wet Test Meter } V_{\text{m std}}}{\text{Dry Gas Meter } V_{\text{m std}}}$$

Run No.: 2 @ 3.00" H₂O

P_b: 29.82 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading	Temp.	P _m	Meter Reading	Temp. In	Temp. Out	P _m
End	0907	10.705 cf	72 °F	-4.00 "H ₂ O	818.624 cf	88 °F	78 °F	3.00 "H ₂ O
Start	0856	0.000 cf	72 °F	-4.00 "H ₂ O	807.985 cf	82 °F	77 °F	3.00 "H ₂ O
	11	10.705 cf	72 °F	-4.00 "H ₂ O	10.639 cf	81 °F		3.00 "H ₂ O

$$\text{Wet Test Meter } V_{\text{m std}} = 17.65 \times 10.705 \left(\frac{29.82}{72} + \frac{-4.00}{13.6} \right) \times 0.993 \text{ (C}_f\text{)} = 10.413 \text{ dscf}$$

$$\text{Dry Gas Meter } V_{\text{m std}} = 17.65 \times 10.639 \left(\frac{29.82}{81} + \frac{3.00}{13.6} \right) = 10.427 \text{ dscf}$$

$$C_{\text{DG}} = \frac{10.413}{10.427} = \boxed{0.999}$$

DRY GAS METER CALIBRATION

 Meter Number: 11-2(20)

 Calibrator: Robert Thuerkauf

 Date: 11/27/95

$$\text{Calibration Factor (C}_{\text{DG}}) = \frac{\text{Wet Test Meter } V_{\text{m std}}}{\text{Dry Gas Meter } V_{\text{m std}}}$$

 Run No.: 2 @ 4.00 "H₂O

 P_b: 29.82 "Hg

 Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading	Temp.	P _m	Meter Reading	In	Temp.	Out	P _m
End	0932	11.220 cf	72 °F	-4.90 "H ₂ O	830189 cf	88 °F	79 °F	4.00 "H ₂ O	
Start	0922	0.000 cf	72 °F	-4.90 "H ₂ O	819.106 cf	82 °F	78 °F	4.00 "H ₂ O	
	10	11.220 cf	72 °F	-4.90 "H ₂ O	11.083 cf	82 °F		4.00 "H ₂ O	

$$\text{Wet Test Meter } V_{\text{m std}} = 17.65 \times 11.220 \left(\frac{29.82}{72} + \frac{-4.90}{13.6} \right) \times 0.993 \text{ (C}_f\text{)} = 10.889 \text{ dscf} \checkmark$$

$$\text{Dry Gas Meter } V_{\text{m std}} = 17.65 \times 11.083 \left(\frac{29.82}{82} + \frac{4.00}{13.6} \right) = 10.869 \text{ dscf} \checkmark$$

$$C_{\text{DG}} = \frac{10.889}{10.869} = \boxed{1.002} \checkmark$$

DRY GAS METER CALIBRATION

Meter Number: 11-2(20)
 Date: 11/27/95

Calibrator: Robert Theuerkauf

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } V_{m_{std}}}{\text{Dry Gas Meter } V_{m_{std}}}$$

Run No.: 1 @ 24/min

P_b : 29.82 "Hg
 Control Module Vacuum 570 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading	Temp.	P_m	Meter Reading	Temp. In	Temp. Out	P_m
End	1019	2.142 cf	72 °F	-0.40 "H ₂ O	833.215 cf	90 °F	60 °F	0.01 "H ₂ O
Start	0946	0.000 cf	72 °F	-0.40 "H ₂ O	831.021 cf	82 °F	79 °F	0.01 "H ₂ O
	33'	2.142 cf	72 °F	-0.40 "H ₂ O	2.194 cf	83 °F		0.01 "H ₂ O

$$\text{Wet Test Meter } V_{m_{std}} = 17.65 \times 2.142 \left(\frac{29.82 + \frac{-0.400}{13.6}}{72 + 460} \right) \times 0.993_{(C_F)} = 2.102 \checkmark \text{ dscf}$$

$$\text{Dry Gas Meter } V_{m_{std}} = 17.65 \times 2.194 \left(\frac{29.82 + \frac{0.010}{13.6}}{83 + 460} \right) = 2.127 \checkmark \text{ dscf}$$

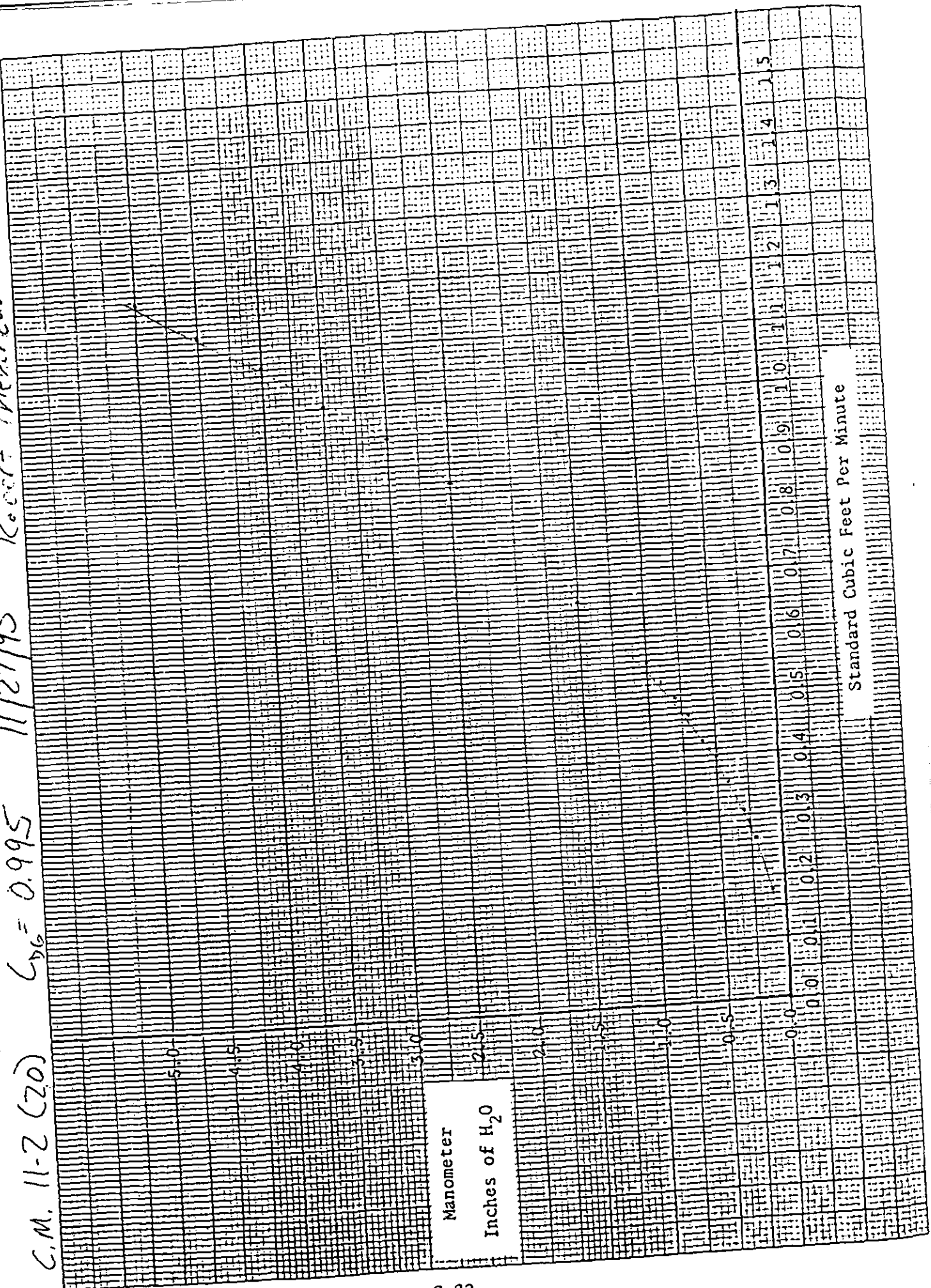
$$C_{DG} = \frac{2.102}{2.127} = \boxed{0.989 \checkmark}$$

C.M. 11-2 (20)

$C_g = 0.995$

11/27/95

Robert Therakaut



JMG

DIGITAL TEMPERATURE INDICATOR NO. 11-2(20)

CALIBRATION DATA

Date: November 22, 1995

<u>Media</u>	<u>Time</u>	<u>Mercury Thermometer (°F)</u>	<u>DTI (°F)</u>
Ice Bath	<u>1400</u>	<u>32</u>	<u>33</u>
Ambient Air	<u>0846</u>	<u>73</u>	<u>74</u>
Boiling Water	<u>0852</u>	<u>212</u>	<u>212</u>
Oven	<u>0914</u>	<u>250</u>	<u>251</u>
Oven	<u>0937</u>	<u>302</u>	<u>303</u>
Oven	<u>1006</u>	<u>351</u>	<u>351</u>
Oven	<u>1010</u>	<u>375</u>	<u>375</u>

Meter Adjusted? Yes ☐ No ☒

Walt Rudgiate
Signature of Calibrator

Dry Gas Meter Calibration

Dry Gas Meter Number 17-1Date: 12/29/95

ΔH ($"H_2O$)	C_{DG}
0.5	<u>0.976</u>
1.0	<u>0.978</u>
1.5	<u>0.982</u>
2.0	<u>0.982</u>
3.0	<u>0.983</u>
4.0	<u>0.983</u>
Average	<u>0.981</u>

Variation: + 0.20 % ✓
- 0.51 % ✓Calibrator: Paul W. Smith
Checked by: Jesse Roche C_{DG} @ 2 liters/min. = 1.000

DRY GAS METER CALIBRATION

Meter Number: 17-1

Calibrator: Paul Smith

Date: 12-28-95

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 0.50" H₂O

P_b: 29.69 "Hg

Control Module Vacuum: 5.0 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m		Meter Reading	Temp.	P _m
							In	Out
End	1414	5.227 cf	71 °F	-0.80 "H ₂ O		454.788 cf	76 °F	75 °F 0.50 "H ₂ O
Start	1401	0.000 cf	71 °F	-0.80 "H ₂ O		449.447 cf	76 °F	75 °F 0.50 "H ₂ O
Avg.	13	5.227 cf	71 °F	-0.80 "H ₂ O		5.341 cf	76 °F	0.50 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 5.227 \left[\frac{29.69 + \frac{-0.80}{13.6}}{71 + 460} \right] \times 0.991 (C_p) = 5.102 \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 5.341 \left[\frac{29.69 + \frac{0.50}{13.6}}{76 + 460} \right] = 5.228 \text{ dcsf}$$

$$C_{DG} = \frac{5.102}{5.228} = \boxed{0.976}$$

DRY GAS METER CALIBRATION

Meter Number: 17-1

Calibrator: Paul Smith

Date: 12-28-95

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 1.00" H₂O

P_b: 29.69 "Hg

Control Module Vacuum: 5.0 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m		Meter Reading	Temp.	P _m
			In	Out			In	Out
End	1216	5.050	cf 71 °F	-1.20	"H ₂ O	467.114	cf 77 °F	74 °F 1.00
Start	1207	0.000	cf 71 °F	7.20	"H ₂ O	461.988	cf 75 °F	74 °F 1.00
Avg.	9	5.050	cf 71 °F	7.20	"H ₂ O	5.126	cf 75 °F	1.00 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 5.050 \left[\frac{29.69 + \frac{7.20}{13.6}}{71 + 460} \right] \times 0.991 (C_p) = 4.924 \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 5.126 \left[\frac{29.69 + \frac{1.00}{13.6}}{75 + 460} \right] = 5.033 \text{ dcsf}$$

$$C_{DG} = \frac{4.924}{5.033} =$$

0.978

DRY GAS METER CALIBRATION

Meter Number: 17-1
 Date: 12/28/95

Calibrator: Paul Smith

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 2.00" H₂O

P_b: 29.69 "Hg

Control Module Vacuum: 5.0 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m		Meter Reading	Temp.	P _m
			In	Out			In	Out
End	1302	10.123 cf	71 °F	-2.00 "H ₂ O	490.679 cf	80 °F	75 °F	2.00 "H ₂ O
Start	1249	0.000 cf	71 °F	-2.00 "H ₂ O	480.434 cf	80 °F	75 °F	2.00 "H ₂ O
Avg.	13	10.123 cf	71 °F	2.00 "H ₂ O	10.245 cf	78 °F		2.00 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 10.123 \left[\frac{29.69 + \frac{-2.00}{13.6}}{71 + 460} \right] \times 0.991 (C) = 9.851 \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 10.245 \left[\frac{29.69 + \frac{2.00}{13.6}}{78 + 460} \right] = 10.028 \text{ dcsf}$$

$$C_{DG} = \frac{9.851}{10.028} =$$

0.982

DRY GAS METER CALIBRATION

Meter Number: 17-1

Calibrator: Paul Smith

Date: 12/28/95

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 3.00" H₂O

P_b: 29.69 "Hg

Control Module Vacuum: 5.0 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m		Meter Reading	Temp. In	Temp. Out	P _m
End	1325	10.518 cf	71 °F	-3.70 "H ₂ O		502.771 cf	85 °F	76 °F	3.00 "H ₂ O
Start	1314	0.000 cf	71 °F	-3.70 "H ₂ O		492.187 cf	80 °F	75 °F	3.00 "H ₂ O
Avg.	11	cf	71 °F	-3.70 "H ₂ O		10.584 cf	79 °F		3.00 "H ₂ O
		10.518							

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 10.518 \left[\frac{29.69 + \frac{-3.70}{13.6}}{71 + 460} \right] \times 0.991 (C) = 10.192 \checkmark \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 10.584 \left[\frac{29.69 + \frac{3.00}{13.6}}{79 + 460} \right] = 10.366 \checkmark \text{ dcsf}$$

$$C_{DG} = \frac{10.192}{10.366} =$$

0.983 ✓

DRY GAS METER CALIBRATION

Meter Number: 17-1

Calibrator: Paul Smith

Date: 12/29/95

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: @ 4.0" H₂O

P_b: 29.66 "Hg

Control Module Vacuum: 5.0 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m		Meter Reading	Temp. In	Temp. Out	P _m
End	1037	10.235 cf	72 °F	-3.80 "H ₂ O		573.751 cf	85 °F	77 °F	4.0 "H ₂ O
Start	1028	0.000 cf	72 °F	-3.80 "H ₂ O		563.502 cf	77 °F	76 °F	4.0 "H ₂ O
Avg.		10.235 cf	72 °F	-3.80 "H ₂ O		10.249 cf	79 °F		4.0 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 10.235 \left[\frac{29.66 + \frac{-3.80}{13.6}}{72 + 460} \right] \times 0.991 (C_p) = 9.887 \text{ dcsf} \checkmark$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 10.249 \left[\frac{29.66 + \frac{4.00}{13.6}}{79 + 460} \right] = 10.053 \text{ dcsf} \checkmark$$

$$C_{DG} = \frac{9.887}{10.053} =$$

0.983 ✓

DRY GAS METER CALIBRATION

Meter Number: 17-1

Calibrator: Paul Smith

Date: 12-29-95

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 2L/min.

P_b: 29.66 "Hg

Control Module Vacuum: 1.0 "Hg

Wet Test Meter (No. 1)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m
End	1020	2.056 cf	72 °F	-1.20 "H ₂ O
Start	0951	0.000 cf	72 °F	-1.20 "H ₂ O
Avg.	29	2.056 cf	72 °F	-1.20 "H ₂ O

	Meter Reading	Temp. In	Temp. Out	P _m
End	562.802 cf	76 °F	76 °F	0.01 "H ₂ O
Start	560.730 cf	76 °F	76 °F	0.01 "H ₂ O
Avg.	2.072 cf	76 °F	76 °F	0.01 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 2.056 \left[\frac{29.66 + \frac{-1.20}{13.6}}{72 + 460} \right] \times 1.003 (C_p) = 2.023 \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 2.072 \left[\frac{29.66 + \frac{0.01}{13.6}}{76 + 460} \right] = 2.024 \text{ dcsf}$$

$$C_{DG} = \frac{2.023}{2.024} =$$

1.000 ✓

K-E 10 X 10 TO 1/2 INCH 7 X 10 INCHES
KLOPPFEL & ESSER CO. MADE IN U.S.A.

CF: 0.981

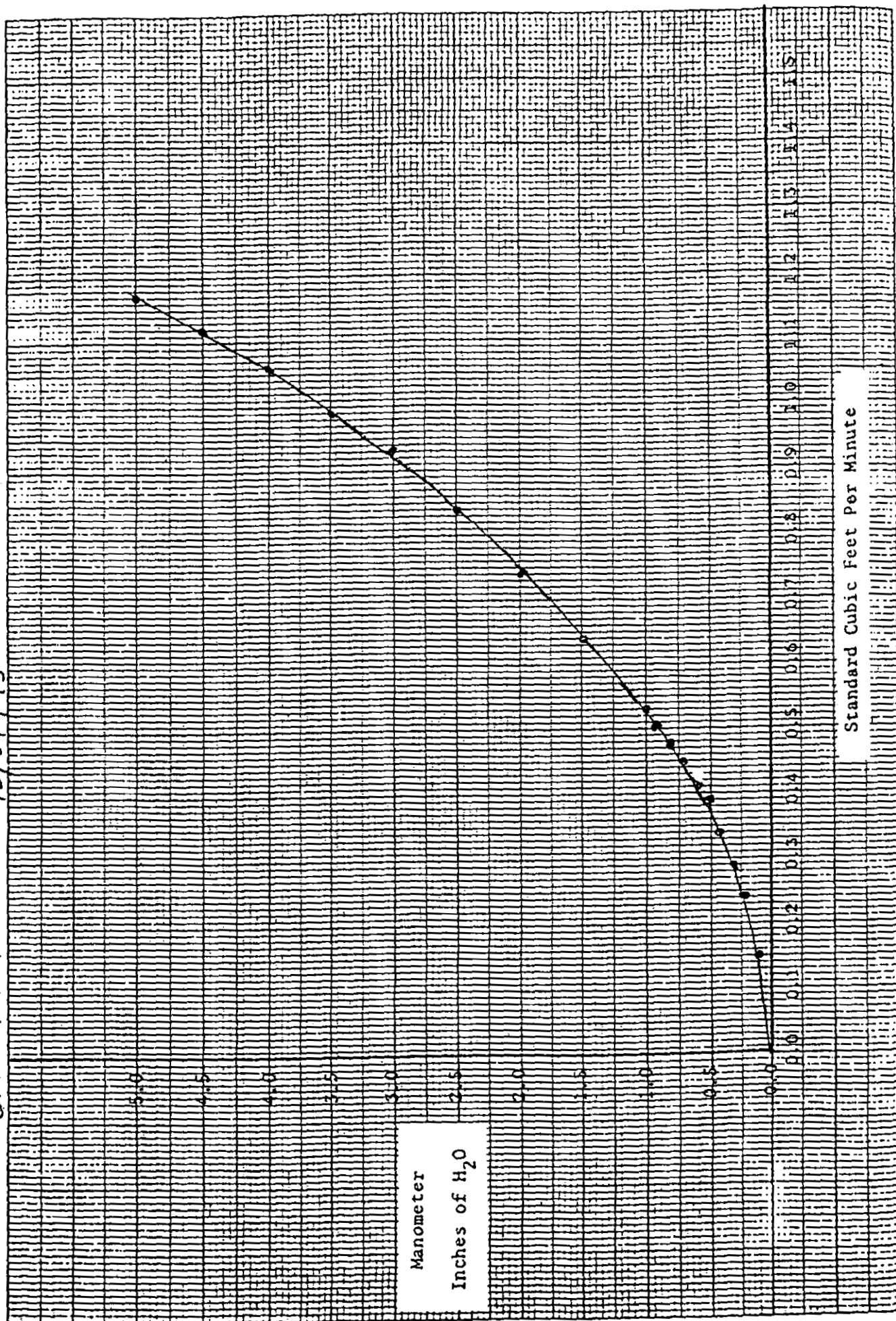
46 1320

CM # 17-1

12/29/95

✓ JED 102

Paul Smith



DIGITAL TEMPERATURE INDICATOR NO. 17-1
CALIBRATION DATADate: 12-29-95

<u>Media</u>	<u>Time</u>	<u>Mercury Temperature (°F)</u>	<u>DTI (°F)</u>
Ambient Air	<u>1324</u>	<u>74</u>	<u>74</u>
Ice Bath	<u>1051</u>	<u>32</u>	<u>34</u>
Boiling Water	<u>1101</u>	<u>212</u>	<u>214</u>
Oven	<u>1132</u>	<u>252</u>	<u>254</u>
Oven	<u>1142</u>	<u>300</u>	<u>299</u>
Oven	<u>1151</u>	<u>354</u>	<u>350</u>
Oven	<u>1159</u>	<u>376</u>	<u>375</u>

Meter Adjusted? Yes _____

No ☒Calibrator: Paul Smith

Checked By: _____

Dry Gas Meter Calibration

Dry Gas Meter Number 172

Date: 12/27/95

ΔH ($"H_2O$)	C_{DG}	
0.5	<u>1.034</u>	
1.0	<u>1.036</u>	
1.5	<u>1.034</u>	
2.0	<u>1.036</u>	
3.0	<u>1.037</u>	
4.0	<u>1.042</u>	
Average	<u>1.037</u> ✓	Variation: + <u>0.48%</u> - <u>0.29%</u>

Calibrator: John Lambert
Checked by: Tessa T. B. B.

C_{DG} @ 2 liters/min. = 0.987

DRY GAS METER CALIBRATION

Meter Number: 17-2

Calibrator: John Pembert

Date: 12/27/95

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 0.50 in H₂O

P_b: 29.61 "Hg

Control Module Vacuum: 5.0 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m		Meter Reading	Temp.	P _m
						In	Out	
End	13:40	5.495 cf	71 °F	-0.90 "H ₂ O	424.708 cf	71 °F	74 °F	0.50 "H ₂ O
Start	13:30	0.00 cf	71 °F	-0.90 "H ₂ O	419.401 cf	79 °F	74 °F	0.50 "H ₂ O
Avg.	0:10	5.495 cf	71 °F	-0.90 "H ₂ O	5.307 cf	77 °F		0.50 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 5.495 \left[\frac{29.61 + \frac{-0.900}{13.6}}{71 + 460} \right] \times 0.991 (C_p) = 5.348 \checkmark \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 5.307 \left[\frac{29.61 + \frac{0.500}{13.6}}{77 + 460} \right] = 5.171 \checkmark \text{ dcsf}$$

$$C_{DG} = \frac{5.348}{5.171} = \boxed{1.034 \checkmark}$$

DRY GAS METER CALIBRATION

Meter Number: 17-2

Calibrator: John Rimbuto

Date: 12/27/95

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 1.0 in H₂O

P_b: 29.61 "Hg

Control Module Vacuum: 5.0 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m	Meter Reading	Temp. In	Temp. Out	P _m
End	11:55	5.321 cf	72 °F	-1.30 "H ₂ O	448.284 cf	85 °F	76 °F	1.00 "H ₂ O
Start	14:46	0.00 cf	72 °F	-1.30 "H ₂ O	443.148 cf	82 °F	76 °F	1.00 "H ₂ O
Avg.	0:09	5.321 cf	72 °F	-1.30 "H ₂ O	5.136 cf	80 °F		1.00 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 5.321 \left[\frac{29.61 + \frac{-1.300}{13.6}}{72 + 460} \right] \times 0.991 (C) = 5.163 \checkmark \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 5.136 \left[\frac{29.61 + \frac{1.000}{13.6}}{80 + 460} \right] = 4.983 \checkmark \text{ dcsf}$$

$$C_{DG} = \frac{5.163}{4.983} = \boxed{1.036 \checkmark}$$

DRY GAS METER CALIBRATION

Meter Number: 17-3

Calibrator: John Lambert

Date: 12/27/95

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 1.5 in H₂O

P_b: 29.61 "Hg

Control Module Vacuum: 5.0 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m
End	14:36	10.779 cf	72 °F	-1.90 "H ₂ O
Start	14:20	0.00 cf	72 °F	-1.90 "H ₂ O
Avg.	0:16	10.779 cf	72 °F	-1.90 "H ₂ O

	Meter Reading	Temp. In	Temp. Out	P _m
	442.276 cf	70 °F	76 °F	1.50 "H ₂ O
	431.879 cf	79 °F	75 °F	1.50 "H ₂ O
	10.397 cf	80 °F	1.50 "H ₂ O	

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 10.779 \left[\frac{29.61 + \frac{-1.900}{13.6}}{72 + 460} \right] \times 0.991 (C) = 10.444 \checkmark \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 10.397 \left[\frac{29.61 + \frac{1.500}{13.6}}{80 + 460} \right] = 10.100 \checkmark \text{ dcsf}$$

$$C_{DG} = \frac{10.444}{10.100} = \boxed{1.034 \checkmark}$$

DRY GAS METER CALIBRATION

Meter Number: 17-2

Calibrator: John Lambert

Date: 12/27/95

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 2.0 in H₂O

P_b: 29.61 "Hg

Control Module Vacuum: 5.0 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m		Meter Reading	Temp. In	Temp. Out	P _m
End	15:14	10.540 cf	72 °F	-2.10 "H ₂ O		458,992 cf	75 °F	76 °F	2.00 "H ₂ O
Start	15:02	0.00 cf	72 °F	-2.00 "H ₂ O		448,819 cf	80 °F	76 °F	2.00 "H ₂ O
Avg.	0:12	10.540 cf	72 °F	-2.050 "H ₂ O		10,173 cf	82 °F		2.00 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 10,540 \left[\frac{29.61 + \frac{-2.050}{13.6}}{72 + 460} \right] \times 0.991(C) = 10,209 \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 10,173 \left[\frac{29.61 + \frac{2.000}{13.6}}{82 + 460} \right] = 9,858 \text{ dcsf}$$

$$C_{DG} = \frac{10,209}{9,858} =$$

1.036

DRY GAS METER CALIBRATION

Meter Number: 17-2
 Date: 12/27/95

Calibrator: John Lambrecht

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 3.0 in H₂O

P_b: 29.61 "Hg

Control Module Vacuum: 5.0 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m
End	15:59	10.968 cf	72 °F	-3.00 "H ₂ O
Start	15:48	0.00 cf	72 °F	-3.00 "H ₂ O
Avg.	0:11	10.968 cf	72 °F	-3.0 "H ₂ O

	Meter Reading	Temp. In	Temp. Out	P _m
	482.782 cf	98 °F	79 °F	3.0 "H ₂ O
	472.199 cf	86 °F	78 °F	3.0 "H ₂ O
	10.583 cf	85 °F		3.0 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 10.968 \left[\frac{29.61 + \frac{-3.00}{13.6}}{72 + 460} \right] \times 0.991 (C) = 10.598 \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 10.583 \left[\frac{29.61 + \frac{3.0}{13.6}}{85 + 460} \right] = 10.224 \text{ dcsf}$$

$$C_{DG} = \frac{10.598}{10.224} =$$

1.037 ✓

DRY GAS METER CALIBRATION

Meter Number: 17-2
 Date: 12/27/95

Calibrator: John Rembert

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 4.0 in H₂O

P_b: 29.61 "Hg

Control Module Vacuum: 5.2 "Hg

Wet Test Meter (No. 3)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m		Meter Reading	Temp. In	Temp. Out	P _m
End	16:17	11.501 cf	72 °F	-3.80 "H ₂ O		496.994 cf	103 °F	80 °F	4.6 "H ₂ O
Start	16:09	00.00 cf	72 °F	-3.80 "H ₂ O		485.925 cf	93 °F	79 °F	4.0 "H ₂ O
Avg.	0.08	11.501 cf	72 °F	-3.80 "H ₂ O		11.069 cf	89 °F		4.0 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 11.501 \left[\frac{29.61 + \frac{-3.80}{13.6}}{72 + 460} \right] \times 0.991 (C) = 11.091 \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 11.069 \left[\frac{29.61 + \frac{4.0}{13.6}}{89 + 460} \right] = 10.642 \text{ dcsf}$$

$$C_{DG} = \frac{11.091}{10.642} =$$

1.042 ✓

DRY GAS METER CALIBRATION

Meter Number: 17-2

Calibrator: John Lembar

Date: 12/28/95

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } Vm_{std}}{\text{Dry Gas Meter } Vm_{std}}$$

Run No.: 1 @ 2 L/min

P_b: 29.77 "Hg

Control Module Vacuum: 1 "Hg

Wet Test Meter (No. 1)

Dry Gas Meter

	Time	Meter Reading	Temp.	P _m	Meter Reading	Temp. In	Temp. Out	P _m
End	9:14	2.033 cf	73° °F	-130 "H ₂ O	501.328cf	73 °F	73 °F	0.0 "H ₂ O
Start	8:42	0.00 cf	73° °F	-130 "H ₂ O	499.269 cf	72 °F	72 °F	0.0 "H ₂ O
Avg.	32	2.033 cf	73° °F	-1.30 "H ₂ O	2.059 cf	73° °F		0.01 "H ₂ O

$$\text{Wet Test Meter } Vm_{std} = 17.65 \times 2.033 \left[\frac{29.77 + \frac{-1.30}{13.6}}{73^\circ + 460} \right] \times 1,003 (C_p) = 2.004 \text{ dcsf}$$

$$\text{Dry Gas Meter } Vm_{std} = 17.65 \times 2.059 \left[\frac{29.77 + \frac{0.01}{13.6}}{73^\circ + 460} \right] = 2.030 \text{ dcsf}$$

$$C_{DG} = \frac{2.004}{2.030} =$$

0.987

John Kimbark

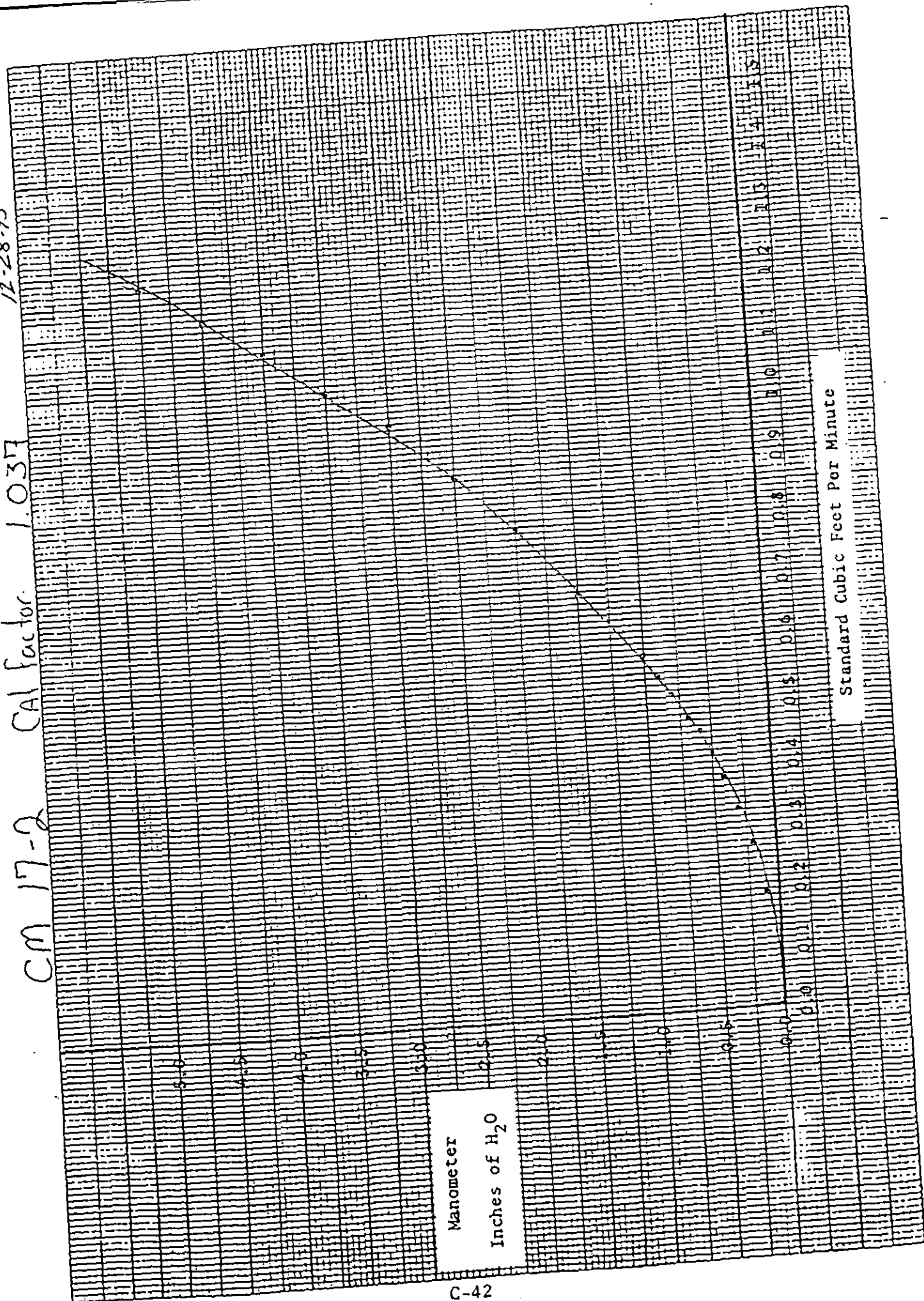
✓ 11-13-1

46 1320

12-28-95

KOE 10 X 10 TO 1/2 INCH 3 X 10 INCHES
KOEFFEL & ESSER CO. MADE IN U.S.A.

CM 17-2 CAL factor 1.037



DIGITAL TEMPERATURE INDICATOR NO. 17-2
CALIBRATION DATA

Date: 12/27/95

Media	Time	Mercury Temperature (°F)	DTI (°F)
Ambient Air	<u>1030</u>	<u>69°F</u>	<u>69°F</u>
Ice Bath	<u>1020</u>	<u>32°F</u>	<u>32°F</u>
Boiling Water	<u>1045</u>	<u>212°F</u>	<u>213°F</u>
Oven	<u>1155</u>	<u>250°F</u>	<u>252°F</u>
Oven	<u>1315</u>	<u>300°F</u>	<u>302°F</u>
Oven	<u>1415</u>	<u>374°F</u>	<u>376°F</u>
Oven	<u>1436</u>	<u>354°F</u>	<u>355°F</u>

Meter Adjusted? Yes _____

No X

Calibrator: John Ambuth

Checked By: Jesse Roach

Dry Gas Meter Calibration

Dry Gas Meter Number 18-1(26)

Date: January 3, 1996

ΔH ($"H_2O$)	C_{DG}	
0.5	<u>0.966</u> ✓	
1.0	<u>0.973</u> ✓	
1.5	<u>0.974</u> ✓	
2.0	<u>0.977</u> ✓	
3.0	<u>0.974</u> ✓	
4.0	<u>0.969</u> ✓	
Average	<u>0.972</u> ✓	Variation: + <u>0.51%</u> ✓ - <u>0.62%</u> ✓

Calibrator: Matt Lindquist

Checked by: Mark Glicer

C_{DG} @ 2 liters/min. = 0.958 ✓

√m6

DRY GAS METER CALIBRATION

Meter Number: 18-1(26)

Calibrator: Matt Lindquist #172

Date: January 3, 1996

$$\text{Calibration Factor (C}_{\text{DG}}) = \frac{\text{Wet Test Meter } V_{\text{m std}}}{\text{Dry Gas Meter } V_{\text{m std}}}$$

Run No.: 1 @ 0.50" H₂O

P_b: 30.16 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading	Temp.	P _m	Meter Reading	Temp. In	Temp. Out	P _m
End	0931	5.022 cf	68 °F	-1.20 "H ₂ O	704.499 cf	76 °F	72 °F	0.50 "H ₂ O
Start	0918	0.000 cf	68 °F	-1.25 "H ₂ O	699.312 cf	74 °F	71 °F	0.50 "H ₂ O
		5.022 cf	68 °F	-1.25 "H ₂ O	5.187 cf	73 °F		0.50 "H ₂ O

$$\text{Wet Test Meter } V_{\text{m std}} = 17.65 \times 5.022 \left(\frac{30.16 + \frac{-1.225}{13.6}}{68 + 460} \right) \times 0.993 \text{ (C}_f) = 5.013 \text{ dscf}$$

$$\text{Dry Gas Meter } V_{\text{m std}} = 17.65 \times 5.187 \left(\frac{30.16 + \frac{0.500}{13.6}}{73 + 460} \right) = 5.187 \text{ dscf}$$

$$C_{\text{DG}} = \frac{5.013}{5.187} = \boxed{0.966 \checkmark}$$

JmG

DRY GAS METER CALIBRATION

Meter Number: 18-1(26)

Calibrator: Math Lindquist

Date: January 3, 1996

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } V_{m_{std}}}{\text{Dry Gas Meter } V_{m_{std}}}$$

Run No.: 1 @ 1.00" H₂O

P_b: 30.16 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading	Temp.	P _m		Meter Reading	Temp. In	Temp. Out	P _m
End	0946	5.394 cf	68 °F	-1.80 "H ₂ O		710.585 cf	84 °F	73 °F	1.00 "H ₂ O
Start	0936	0.000 cf	68 °F	-1.80 "H ₂ O		705.023 cf	77 °F	72 °F	1.00 "H ₂ O
		5.394 cf	68 °F	-1.80 "H ₂ O		5.562 cf	77 °F		1.000 "H ₂ O

$$\text{Wet Test Meter } V_{m_{std}} = 17.65 \times 5.394 \left(\frac{30.16 + \frac{-1.80}{13.6}}{68 + 460} \right) \times 0.993 (C_f) = 5.376 \text{ dscf}$$

$$\text{Dry Gas Meter } V_{m_{std}} = 17.65 \times 5.562 \left(\frac{30.16 + \frac{1.00}{13.6}}{77 + 460} \right) = 5.527 \text{ dscf}$$

$$C_{DG} = \frac{5.376}{5.527} = \boxed{0.973}$$

JML

DRY GAS METER CALIBRATION

Meter Number: 18-1(26)

Calibrator: Matt Lindquist

Date: January 3, 1996

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } V_{m_{std}}}{\text{Dry Gas Meter } V_{m_{std}}}$$

Run No.: 1 @ 1.50" H₂O

P_b: 30.15 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	WET TEST METER			DRY GAS METER			
		Meter Reading	Temp.	P _m	Meter Reading	In Temp.	Out Temp.	P _m
End	1014	10.335 cf	69 °F	-2.15 "H ₂ O	721.627cf	85 °F	75 °F	1.50 "H ₂ O
Start	0953	0.000 cf	69 °F	-2.15 "H ₂ O	711.009cf	79 °F	74 °F	1.50 "H ₂ O
		10.335 cf	69 °F	-2.150 "H ₂ O	10.618 cf	78 °F		1.500 "H ₂ O

$$\text{Wet Test Meter } V_{m_{std}} = 17.65 \times 10.335 \left(\frac{30.15 + \frac{-2.150}{13.6}}{69 + 460} \right) \times 0.993 (C_F) = 10.270 \text{ dscf}$$

$$\text{Dry Gas Meter } V_{m_{std}} = 17.65 \times 10.618 \left(\frac{30.15 + \frac{1.500}{13.6}}{78 + 460} \right) = 10.541 \text{ dscf}$$

$$C_{DG} = \frac{10.270}{10.541} = \boxed{0.974 \checkmark}$$

JAG

DRY GAS METER CALIBRATION

Meter Number: 18-1(26)

Calibrator: Math Lindquist

Date: January 3, 1996

$$\text{Calibration Factor (C}_{\text{DG}}) = \frac{\text{Wet Test Meter } V_{\text{m std}}}{\text{Dry Gas Meter } V_{\text{m std}}}$$

Run No.: 1 @ 2.00" H₂O

P_b: 30.15 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading	Temp.	P _m		Meter Reading	In	Temp.	Out	P _m
End	1032	10.469 cf	69 °F	-2.55 "H ₂ O		733.159 cf	89 °F	76 °F	2.00 "H ₂ O	
Start	1018	0.000 cf	69 °F	-2.55 "H ₂ O		722.398 cf	83 °F	75 °F	2.00 "H ₂ O	
		10.469 cf	69 °F	-2.55 "H ₂ O		10.761 cf	81 °F		2.00 "H ₂ O	

$$\text{Wet Test Meter } V_{\text{m std}} = 17.65 \times 10.469 \left(\frac{30.15 + \frac{-2.55}{13.6}}{69 + 460} \right) \times 0.993 \text{ (C}_f) = 10.393 \text{ dscf}$$

$$\text{Dry Gas Meter } V_{\text{m std}} = 17.65 \times 10.761 \left(\frac{30.15 + \frac{2.00}{13.6}}{81 + 460} \right) = 10.637 \text{ dscf}$$

$$C_{\text{DG}} = \frac{10.393}{10.637} = \boxed{0.977}$$

JMG

DRY GAS METER CALIBRATION

Meter Number: 18-1 (26)

Calibrator: Matt Lindquist

Date: January 3, 1996

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } V_{m_{std}}}{\text{Dry Gas Meter } V_{m_{std}}}$$

Run No.: 1 @ 3.00 "H₂O

P_b: 30.15 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading		Temp.	P _m	Meter Reading	Temp.		P _m
							In	Out	
End	1058	10.141	cf	69 °F	-3.35 "H ₂ O	751.709	88 °F	78 °F	3.00 "H ₂ O
Start	1047	0.000	cf	69 °F	-3.35 "H ₂ O	741.262	87 °F	77 °F	3.00 "H ₂ O
		10.141	cf	69 °F	-3.35 "H ₂ O	10.447	83 °F		3.00 "H ₂ O

$$\text{Wet Test Meter } V_{m_{std}} = 17.65 \times 10.141 \left(\frac{30.15 + \frac{-3.35}{13.6}}{69 + 460} \right) \times 0.993 (C_f) = 10.047 \text{ dscf} \checkmark$$

$$\text{Dry Gas Meter } V_{m_{std}} = 17.65 \times 10.447 \left(\frac{30.15 + \frac{3.00}{13.6}}{83 + 460} \right) = 10.313 \text{ dscf} \checkmark$$

$$C_{DG} = \frac{10.047}{10.313} = \boxed{0.974} \checkmark$$

VM 4

DRY GAS METER CALIBRATION

 Meter Number: 18-1 (26)

 Calibrator: Matt Lindquist

 Date: January 3, 1996

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } V_{m \text{ std}}}{\text{Dry Gas Meter } V_{m \text{ std}}}$$

 Run No.: 1 @ 4.00" H₂O

 P_b: 30.15 "Hg

 Control Module Vacuum 5.0 "Hg

 WET TEST METER (No. 2)

DRY GAS METER

	Time	Meter Reading	Temp.	P _m	Meter Reading	Temp. In	Temp. Out	P _m
End	1113	10.585 cf	69 °F	-4.25 "H ₂ O	764.351 cf	87 °F	78 °F	4.00 "H ₂ O
Start	1103	0.000 cf	69 °F	-4.30 "H ₂ O	753.464 cf	85 °F	78 °F	4.00 "H ₂ O
		10.585 ✓ cf	69 ✓ °F	-4.275 "H ₂ O	10.887 ✓ cf	82 ✓ °F		4.000 "H ₂ O

$$\text{Wet Test Meter } V_{m \text{ std}} = 17.65 \times 10.585 \left(\frac{30.15 + \frac{-4.275}{13.6}}{69 + 460} \right) \times 0.993 (C_f) = 10.463 \text{ dscf} \checkmark$$

$$\text{Dry Gas Meter } V_{m \text{ std}} = 17.65 \times 10.887 \left(\frac{30.15 + \frac{4.00}{13.6}}{82 + 460} \right) = 10.793 \text{ dscf} \checkmark$$

$$C_{DG} = \frac{10.463}{10.793} = \boxed{0.969 \checkmark}$$

Jm6

DRY GAS METER CALIBRATION

Meter Number: 18-1(26)

Calibrator: Math Lindquist

Date: January 3, 1996

$$\text{Calibration Factor } (C_{DG}) = \frac{\text{Wet Test Meter } V_{m_{std}}}{\text{Dry Gas Meter } V_{m_{std}}}$$

Run No.: 1 @ 2 liters/min.

P_b : 30.15 "Hg

Control Module Vacuum 5.0 "Hg

WET TEST METER (No. 2)

DRY GAS METER

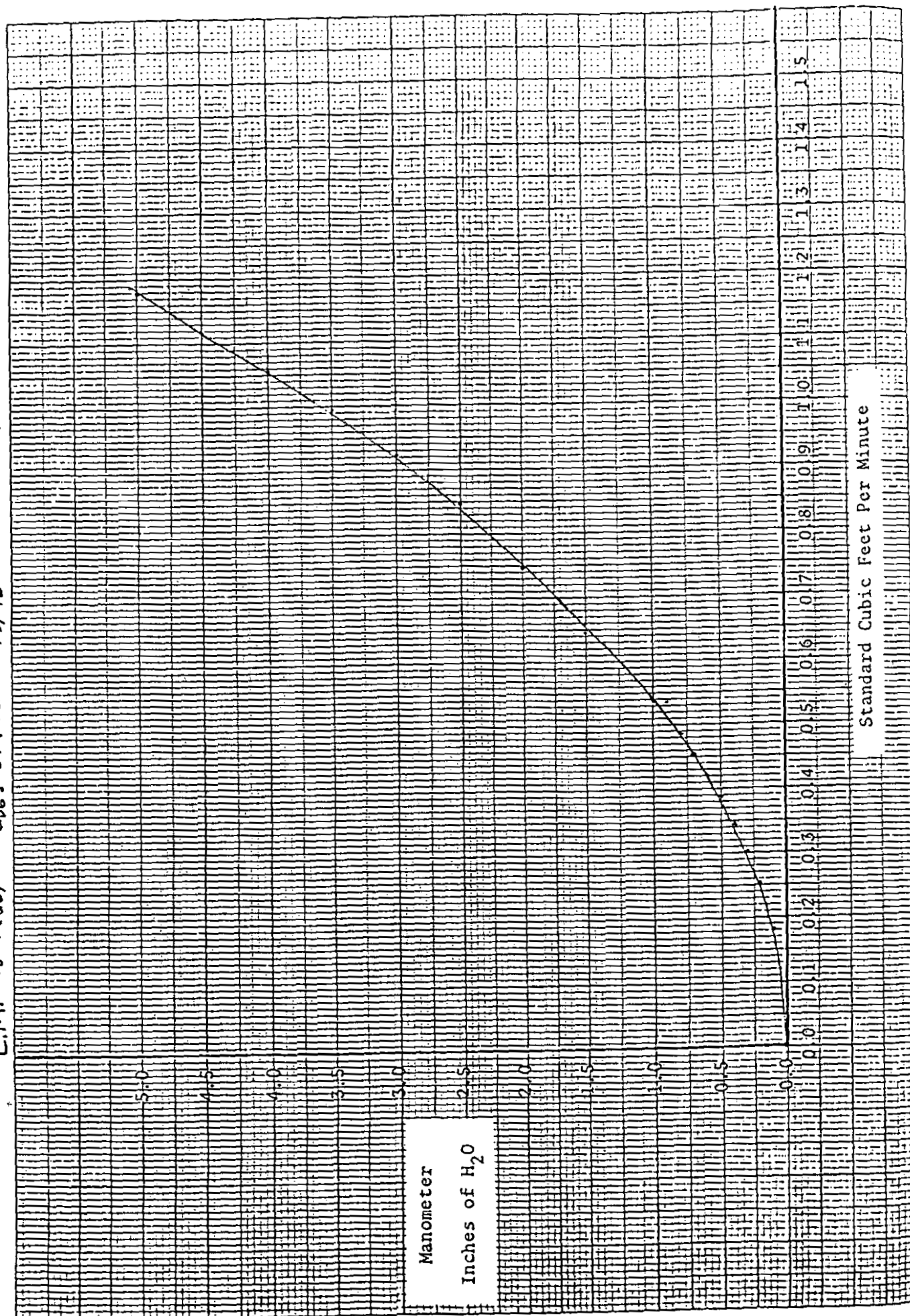
	Time	Meter Reading	Temp.	P_m		Meter Reading	Temp.	P_m
						In	Out	
End	1158	2.050 cf	69 °F	-0.35 "H ₂ O	767.243cf	82 °F	79 °F	0.01 "H ₂ O
Start	1128	0.000 cf	69 °F	-0.35 "H ₂ O	765.075cf	81 °F	78 °F	0.01 "H ₂ O
		2.050 ✓ cf	69 °F	-0.35 "H ₂ O	2.168 cf	80 °F		0.01 "H ₂ O

$$\text{Wet Test Meter } V_{m_{std}} = 17.65 \times 2.050 \left(\frac{30.15 + \frac{-0.35}{13.6}}{69 + 460} \right) \times 0.993 (C_f) = 2.046 \text{ dscf} \checkmark$$

$$\text{Dry Gas Meter } V_{m_{std}} = 17.65 \times 2.168 \left(\frac{30.15 + \frac{0.010}{13.6}}{80 + 460} \right) = 2.137 \text{ dscf} \checkmark$$

$$C_{DG} = \frac{2.046}{2.137} = \boxed{0.958} \checkmark$$

C.M. 18-1(26) C₀₆: 0.972 1/3/96 MAT LINDQUIST



✓m6

DIGITAL TEMPERATURE INDICATOR NO. 18-1(26)

CALIBRATION DATA

Date: January 3, 1996

<u>Media</u>	<u>Time</u>	<u>Mercury Thermometer (°F)</u>	<u>DTI (°F)</u>
Ice Bath	<u>0915</u>	<u>32</u>	<u>32</u> ✓
Ambient Air	<u>0925</u>	<u>76</u>	<u>75</u> ✓
Boiling Water	<u>0938</u>	<u>212</u>	<u>212</u> ✓
Oven	<u>1053</u>	<u>250</u>	<u>252</u> ✓
Oven	<u>1110</u>	<u>300</u>	<u>300</u> ✓
Oven	<u>1130</u>	<u>350</u>	<u>350</u> ✓
Oven	<u>1145</u>	<u>375</u>	<u>375</u> ✓

Meter Adjusted? Yes _____ No ✓

Matt Edquist
Signature of Calibrator

MG54

BAROMETER CALIBRATION

Barometer No. 11-2

Date: November 21, 1995

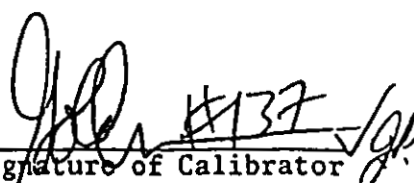
Time: 1340

Barometric Pressure @ Hobby Airport @ 45 ft.	=	<u>30.240</u> ✓
	-	<u>0.045</u> ✓
Absolute Pressure @ Hobby Airport	=	<u>30.195</u> ✓
	+	<u>0.018</u> ✓
Absolute Pressure @ METCO @ 27 ft.	=	<u>30.213</u> ✓
Barometer Reading	=	<u>30.140</u> ✓
Variation	=	<u>0.073</u> ✓

Barometer Adjusted? Yes ☒ No ☐

Math Rudginal #172
Signature of Calibrator

BAROMETER CALIBRATION

Barometer No. 172Date: 1-12-96Time: 0900Barometric Pressure @ Addison Field @ 719 ft. = 30.230- 0.719Absolute Pressure at Addison Field = 29.511+ 0.083Absolute Pressure @ METCO @ 636 ft. = 29.594Barometer Reading = 29.580Variation = -0.014Barometer Adjusted? Yes ☒ No ☐
Signature of Calibrator #137

JP#47✓

Personnel Pump Calibration

Calibrator: Jesse Roehle

Personnel Pump Number: 1105

Date: 8/10/95

P_b "Hg: 29.32

Mid-Ball Flow Meter Setting	Time (min.)	P _m WTM ("H ₂ O)	T _m WTM (°F)	V _m WTM (cf)	Flow Rate* (l/min.)
2.0	—	—	—	—	0.735
4.0	—	—	—	—	1.461
5.0	—	—	—	—	1.872
6.0	—	—	—	—	2.271
7.0	—	—	—	—	2.713

$$\text{Flow Rate* (l/min.)} = 17.95 (V_m^{\text{WTM}}) \left[\frac{P_b + \frac{P_m^{\text{WTM}}}{13.6}}{T_m^{\text{WTM}} + 460} \right] (C_f^{\text{WTM}}) \frac{28.317 \text{ l/cf}}{\text{Time (min.)}}$$

Flow Rate*	Flow Meter Setting
2 l/min.	= <u>5.25</u>

• 29.92 "Hg, 77°F (760 mm Hg, 25°C)

Calibrated w/ Gilibrator
SN 3784-P

Gilian Inst. Corp.

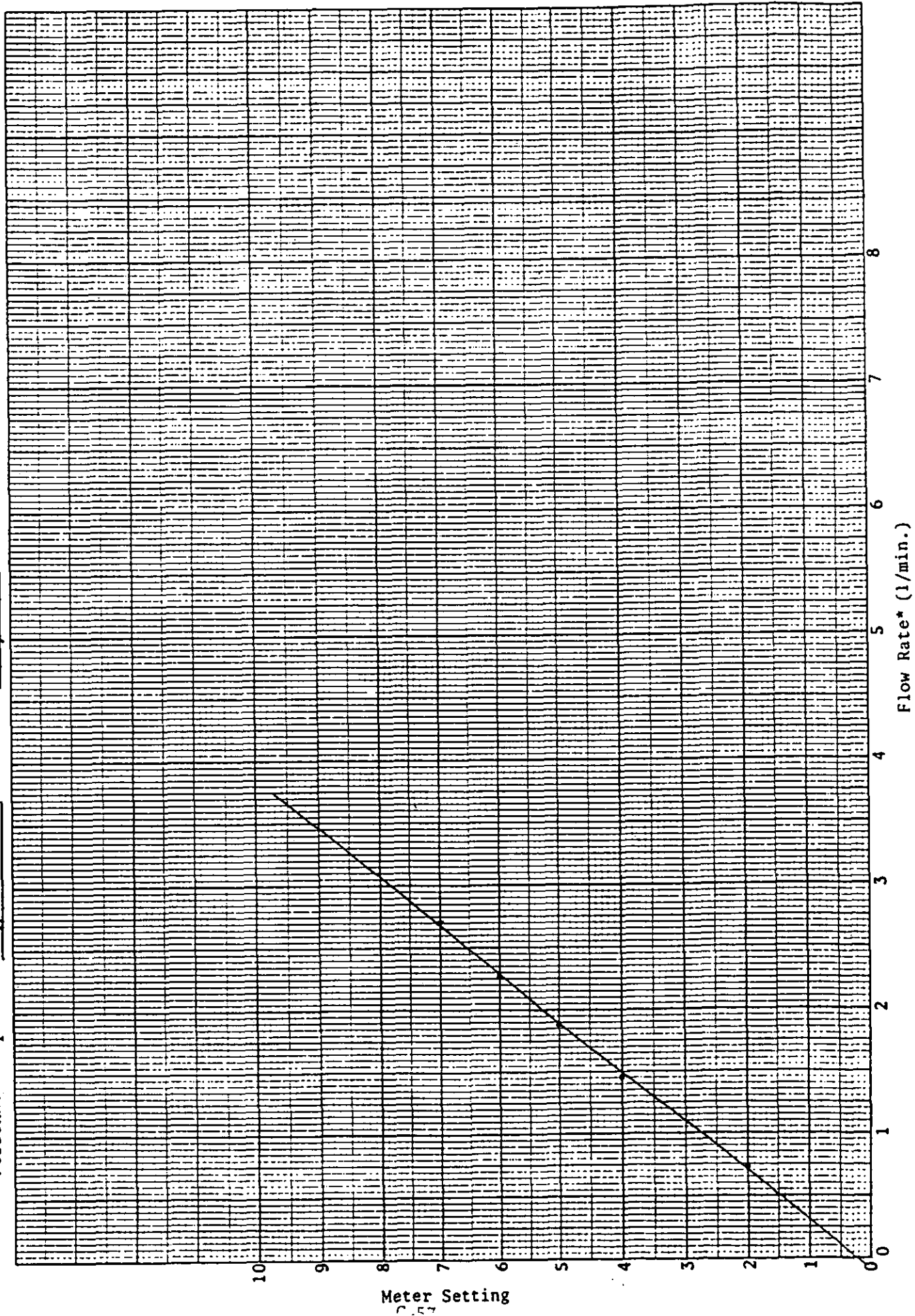
K-E 20 X 20 TO THE INCH, 1/4 A 10 IN. HILS
KEUFFEL & ESSER CO. MADE IN U.S.A.

46 1240

Personnel Pump Number 1105

Date: 8/10/95

Calibrator: James R. Baker



LIBRATOR VERSION 3.0 DATE 8/10/95
PUMP S/N.....ID.....

FLOW	AVERAGE	# SAMPLES
733.6	733.6	01
737.9	735.8	02
733.1	734.9	03

LIBRATOR VERSION 3.0 DATE.....
PUMP S/N.....ID.....

FLOW	AVERAGE	# SAMPLES
1461	1461	01
1461	1461	02
1462	1461	03

LIBRATOR VERSION 3.0 DATE.....
PUMP S/N.....ID.....

FLOW	AVERAGE	# SAMPLES
1873	1873	01
1866	1869	02
1864	1872	04

LIBRATOR VERSION 3.0 DATE.....
PUMP S/N.....ID.....

FLOW	AVERAGE	# SAMPLES
2268	2268	01
2267	2268	02
2273	2271	04

LIBRATOR VERSION 3.0 DATE.....
PUMP S/N.....ID.....

FLOW	AVERAGE	# SAMPLES
2715	2715	01



Scott Specialty Gases, Inc.

2600 CAJON BOULEVARD, SAN BERNARDINO, CA 92411

(909) 887-2571 FAX: (909) 887-0549

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METRO ENVIRONMENTAL
PO BOX 598
ADDISON, TX 75001

Assay Laboratory
Scott Specialty Gases
2600 Cajon Boulevard
San Bernardino, CA 92411

Purchase Order 3384
Project # 39098.01C

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September 1993.

Cylinder Number BAL1808
Cylinder Pressure+ 1925 PSIG

Certification Date 06/26/95

Exp. Date 06/26/97

ANALYZED CYLINDER

Components
(NITRIC OXIDE)
TOTAL OXIDES OF NITROGEN

Certified Concentration
20.10 PPM
20.31 PPM

Analytical Uncertainty*
±1% NIST TRACEABLE
REFERENCE VALUE ONLY

(Nitrogen)

Balance Gas

+Do not use when cylinder pressure is below 150 psig.

*Analytical uncertainty is inclusive of usual known error sources which at least includes reference standard error & precision of the measurement processes.

REFERENCE STANDARD

Type/SRM Sample No.
NTRM 2629

Expiration Date
11/21/96

Cylinder Number
ALM008353

Concentration
19.86 PPM NO/N2

INSTRUMENTATION

Instrument/Model/Serial #
FTIR/8220A/AAB9400261

Last Date Calibrated
06/08/95

Analytical Principle
INFRARED SPECTRA LINEAR CURVE

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

First Triad Analysis

Second Triad Analysis

Calibration Curve

NITRIC OXIDE

Date: 06/19/95 Response Units: mv

Z1= 0.00 R1= 19.86 T1= 20.09
R2= 19.84 Z2= 0.00 T2= 20.22
Z3= 0.00 T3= 20.22 R3= 19.83
Avg. Conc. of Cust Cyl 20.18 PPM

Date: 06/26/95 Response Units: mv

Z1= 0.01 R1= 19.86 T1= 19.99
R2= 19.86 Z2= 0.00 T2= 20.03
Z3= 0.00 T3= 20.03 R3= 19.90
Avg. Conc. of Cust Cyl 20.02 PPM

Concentration= $Ax^4+Bx^3+Cx^2+Dx+E$

A = -8.411
B = -7.127
C = -2.604
D = -3.272
E = -1.254

Date: Response Units: mv

Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Date: Response Units: mv

Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Concentration=

Date: Response Units: mv

Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Date: Response Units: mv

Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Concentration=

Analyst: Diana Hardin

C-59



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX: (810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIRONMENTAL
16115 DOOLEY ROAD
DALLAS, TX 75244

Assay Laboratory
Scott Specialty Gases, Inc
1290 Combermere
Troy, MI 48083

Purchase Order : 2972
Scott Project # : 569139

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number : BAL3110
Cylinder Pressure + : 1900 psig

Certificate Date : 8/9/94
Previous Certificate Date : None

Expiration Date : 8/9/96

ANALYZED CYLINDER

Components

Nitric Oxide
Total Oxides of Nitrogen

Certified Concentration

46.20 ppm
46.50 ppm

Analytical Uncertainty*

±1% NIST Directly Traceable
Reference Value Only

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type **Expiration Date**
NTRM 1684 4/1/96

Cylinder Number
ALM-024582

Concentration
95.2 ppm Nitric Oxide in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
NO : Horiba/OPE-235/483814

Last Date Calibrated
7/15/94

Analytical Principle
Chemiluminescence

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

Nitric Oxide

First Triad Analysis

Date: 8/2/94 Response Units: mv
Z1=0.00 R1=95.20 T1=46.10
R2=95.20 Z2=0.00 T2=46.10
Z3=0.00 T3=46.10 R3=95.20
Avg. Conc. of Cust. Cyl. 46.10 ppm

Second Triad Analysis

Date: 8/9/94 Response Units: mv
Z1=0.00 R1=95.20 T1=46.30
R2=95.20 Z2=0.00 T2=46.30
Z3=0.00 T3=46.30 R3=95.20
Avg. Conc. of Cust. Cyl. 46.30 ppm

Calibration Curve

Concentration=A+Bx+Cx²+Dx³+Ex⁴
r=0.99999 NTRM 1684
Constants: A=0.000000000
B=1.000000000 C=0.000000000
D=0.000000000 E=0.000000000

Special Notes

Analyst

Don Eickler



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX:(810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIRONMENTAL
ATTN: SCOTT JACKSON
PO BOX 598
ADDISON, TX 75001

Assay Laboratory
Scott Specialty Gases, Inc
1290 Combermere
Troy, MI 48083

Purchase Order : 3254
Scott Project # : 578278

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number : BLM003059
Cylinder Pressure + : 1900 psig

Certificate Date : 3/17/95
Previous Certificate Date : None

Expiration Date : 3/17/97

ANALYZED CYLINDER

Components

Nitric Oxide
Total Oxides of Nitrogen

Certified Concentration

46.22 ppm
46.60 ppm

Analytical Uncertainty*

±1% NIST Directly Traceable
Reference Value Only

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type Expiration Date
NTRM 1684 4/1/96

Cylinder Number
ALM-024582

Concentration
95.2 ppm Nitric Oxide in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
NO : Horiba/OPE-235/483814

Last Date Calibrated
3/10/95

Analytical Principle
Chemiluminescence

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
Nitric Oxide

First Triad Analysis

Date: 3/10/95 Response Units: mv
Z1=0.00 R1=95.20 T1=46.20
R2=95.20 Z2=0.00 T2=46.20
Z3=0.00 T3=46.20 R3=95.20
Avg. Conc. of Cust. Cyl. 46.20 ppm

Second Triad Analysis

Date: 3/17/95 Response Units: mv
Z1=0.00 R1=95.20 T1=46.20
R2=95.20 Z2=0.00 T2=46.30
Z3=0.00 T3=46.20 R3=95.20
Avg. Conc. of Cust. Cyl. 46.23 ppm

Calibration Curve

Concentration=A+Bx+Cx²+Dx³+Ex⁴
r=0.99999 NTRM 1684
Constants: A=0.000000000
B=1.000000000 C=0.000000000
D=0.000000000 E=0.000000000

Special Notes
ITEM #810

Mail

Robert Patel
Analyst



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX: (810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIRONMENTAL
16115 DOOLEY ROAD
DALLAS, TX 75244

Assay Laboratory
Scott Specialty Gases, Inc
1290 Combermere
Troy, MI 48083

Purchase Order : 2880
Scott Project # : 566456

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number : BLM003007
Cylinder Pressure + : 1900 psig

Certificate Date : 6/17/94
Previous Certificate Date : None

Expiration Date : 6/17/96

ANALYZED CYLINDER

Components

Nitric Oxide
Total Oxides of Nitrogen

Certified Concentration

50.00 ppm
50.10 ppm

Analytical Uncertainty*

±1% NIST Directly Traceable
Reference Value Only

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type	Expiration Date	Cylinder Number	Concentration
NTRM 1684	4/1/96	ALM-024582	95.2 ppm Nitric Oxide in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
NO : Horiba/OPE-235/483814

Last Date Calibrated
6/27/94

Analytical Principle
Chemiluminescence

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
Nitric Oxide

First Triad Analysis

Date: 6/6/94 Response Units: mv
Z1=0.00 R1=95.20 T1=50.00
R2=95.20 Z2=0.00 T2=50.00
Z3=0.00 T3=50.00 R3=95.20
Avg. Conc. of Cust. Cyl. 50.00 ppm

Second Triad Analysis

Date: 6/17/94 Response Units: mv
Z1=0.00 R1=95.20 T1=50.00
R2=95.20 Z2=0.00 T2=50.00
Z3=0.00 T3=50.00 R3=95.20
Avg. Conc. of Cust. Cyl. 50.00 ppm

Calibration Curve

Concentration=A+Bx+Cx²+Dx³+Ex⁴
r=0.99999 NTRM 1684
Constants: A=0.00000000
B=1.00000000 C=0.00000000
D=0.00000000 E=0.00000000

Special Notes

Rhonda Lundy
Analyst Rhonda Lundy



Scott Specialty Gases, Inc.

2000 CAJON BOULEVARD, SAN BERNARDINO, CA 92411

(800) 887-3571 FAX: (909) 857-5549

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIRONMENTAL
C/O SCOTT SPECIALTY GASES
3714 LAPAS DR.
HOUSTON, TX 77023

Assay Laboratory
Scott Specialty Gases
2600 Cajon Boulevard
San Bernardino, CA 92411

Purchase Order 1988 LARRY-439441
Project # 39101.001

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gasometer Calibration Standards: Procedure G1; September 1993.

Cylinder Number BLM002436
Cylinder Pressure 2000 PSIG

Certification Date 06/30/95

Exp. Date 06/30/97

ANALYZED CYLINDER

Components
NITRIC OXIDE
TOTAL OXIDES OF NITROGEN

Certified Concentration
84.61 PPM
85.49 PPM

Analytical Uncertainty*
±1% NIST TRACEABLE
REFERENCE VALUE ONLY

(Nitrogen)

Balance Gas

*Do not use when cylinder pressure is below 150 psig.

*Analytical uncertainty is indicative of total known error sources which at least includes reference standard error & precision of the measurement process.

REFERENCE STANDARD

Type/SRM Sample No.
SRM1634B

Expiration Date
06/99

Cylinder Number
CLM008433

Concentration
96.3 PPM NOX2

INSTRUMENTATION

Instrument/Model/Serial #
TECO / 10AR / 14853-150

Last Date Calibrated
06/09/95

Analytical Principle
Chemiluminescent

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas c=Correlation Coefficient)

Components	First Triad Analysis	Second Triad Analysis	Calibration Curve
NITRIC OXIDE	Date: 06/23/95 Z1= 0.00 R1= 92.5 T1= 80.7 R2= 92.5 Z2= 0.00 T2= 80.7 Z3= 0.00 T3= 80.7 R3= 92.5 Avg. Conc. of Cert Cyl. 84.54 PPM	Date: 06/09/95 Response Units: mv Z1= 0.00 R1= 92.5 T1= 80.5 R2= 92.5 Z2= 0.00 T2= 80.9 Z3= 0.00 T3= 80.5 R3= 92.5 Avg. Conc. of Cert Cyl. 84.60 PPM	Concentration: $Ax + B$ A = 1.047 B = 0.008903
	Date: Z1= R1= T1= R2= Z2= T2= Z3= T3= R3= Avg. Conc. of Cert Cyl.	Date: Response Units: mv Z1= R1= T1= R2= Z2= T2= Z3= T3= R3= Avg. Conc. of Cert Cyl.	Concentration:
	Date: Response Units: mv Z1= R1= T1= R2= Z2= T2= Z3= T3= R3= Avg. Conc. of Cert Cyl.	Date: Response Units: mv Z1= R1= T1= R2= Z2= T2= Z3= T3= R3= Avg. Conc. of Cert Cyl.	Concentration:

Special Notes:

Analyst: Diana Hardin

TOTAL P.02



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX: (810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIRONMENTAL
Attn: Jim Monfries
16115 Dooley Road
Dallas, TX 75244

Assay Laboratory
Scott Specialty Gases, Inc
1290 Combermere
Troy, MI 48083

Purchase Order: 3067
Scott Project #: 572186

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number: ALM038783
Cylinder Pressure +: 1900 psig

Certificate Date: 10/26/94
Previous Certificate Date: None

Expiration Date: 10/26/96

ANALYZED CYLINDER

Components

Nitric Oxide
Total Oxides of Nitrogen

Certified Concentration

85.40 ppm
86.10 ppm

Analytical Uncertainty*

±1% NIST Directly Traceable
Reference Value Only

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type	Expiration Date	Cylinder Number	Concentration
NTRM 1684	4/1/96	ALM-024582	95.2 ppm Nitric Oxide in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
NO: Horiba/OPE-235/483814

Last Date Calibrated
10/25/94

Analytical Principle
Chemiluminescence

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
Nitric Oxide

First Triad Analysis

Date: 10/19/94 Response Units: mv
Z1=0.00 R1=85.20 T1=85.50
R2=85.20 Z2=0.00 T2=85.10
Z3=0.00 T3=85.00 R3=95.20
Avg. Conc. of Cust. Cyl. 85.20 ppm

Second Triad Analysis

Date: 10/26/94 Response Units: mv
Z1=0.00 R1=85.20 T1=85.60
R2=95.20 Z2=0.00 T2=85.60
Z3=0.00 T3=85.60 R3=95.20
Avg. Conc. of Cust. Cyl. 85.60 ppm

Calibration Curve

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
r=0.99999 NTRM 1684
Constants: A=0.000000000
B=1.000000000 C=0.000000000
D=0.000000000 E=0.000000000

Special Notes

Customer

C-64

Analyst



Scott Specialty Gases, Inc.

2600 CAJON BOULEVARD, SAN BERNARDINO, CA 92411

(909) 887-2571 FAX: (909) 887-0549

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
SCOTT/METCO
INVENTORY
3714 LAPAS DRIVE
HOUSTON, TX 77023

PROJECT # 40851.002
P.O. # 1613-LARRY

Assay Laboratory
Scott Specialty Gases
2600 Cajon Boulevard
San Bernardino, CA 92411

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September 1991.

Cylinder Number BAL4137
Cylinder Pressure 2000 PSIG

Certification Date 09/12/95

Exp. Date 09/12/97

ANALYZED CYLINDER

Component
(NITRIC OXIDE)
TOTAL OXIDES OF NITROGEN

Certified Concentration
86.13 PPM
87.26 PPM

Analytical Uncertainty*
±1% NIST TRACEABLE
REFERENCE VALUE ONLY

(Nitrogen)

Balance Gas

*Not used when cylinder pressure is below 150 psig.

Analytical uncertainty is inclusive of usual known error sources which at least includes reference standard error & precision of the measurement processes.

REFERENCE STANDARD

Lot/ID/CRM Sample No.
NTRM 1684

Expiration Date
06/07/97

Cylinder Number
ALM047610

Concentration
94.4 PPM NO/N2

INSTRUMENTATION

Instrument/Model/Serial #
200 GOV42C/52245/291

Last Date Calibrated
08/16/95

Analytical Principle
CHEMI-LUMINESCENT

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

First Triad Analysis

Second Triad Analysis

Calibration Curve

NITRIC OXIDE

Date: 09/05/95 Response Units: mv
Z1= 85.652 R1= 111855 T1= 102434
R2= 111758 Z2= 92.3 T2= 102390
Z3= 116.4 T3= 102478 R3= 11840
Avg. Conc. of Cust Cyl. 86.44 PPM

Date: 09/12/95 Response Units: mv
Z1= 84.8 R1= 111567 T1= 101594
R2= 111626 Z2= 97.4 T2= 101543
Z3= 77.6 T3= 101947 R3= 111767
Avg. Conc. of Cust Cyl. 85.81 PPM

Concentration= AX + B
A = 0.000343A
B = -0.005375

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl.

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl.

Concentration=

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl.

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl.

Concentration=

Special Notes: ITEM #813

Analyst: Diana Harkin



Scott Specialty Gases

PO # 3338

500 WEAVER PARK ROAD, LONGMONT, CO 80501

(303) 442-4700, (303) 651-3094

FAX: (303) 772-7873

CERTIFICATE OF ANALYSIS: EPA Protocol Gas

Customer
METCO ENVIRONMENTAL
C/O SCOTT SPECIALTY GASES
3714 LAPAS DR
HOUSTON TX 77023-4744

Assay Laboratory
Scott Specialty Gases, Inc.
500 Weaver Park Road
Longmont, CO 80501

Purchase Order 3338
Scott Project # 0819082
CGA Fitting 350
QC Number 15129506
File Number 19082-02

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number BLM-002326 Certification Date 05/12/95 Expiration Date 05/12/98
Cylinder Pressure 1875 psig Previous Certification Dates None

ANALYZED CYLINDER

Components Certified Concentration Analytical Uncertainty*
(Carbon Monoxide) 17.3 ppm $\pm 1\%$ Directly NIST Traceable

(Nitrogen) Balance

*Analytical uncertainty is inclusive of usual known error sources which at least includes precision of the measurement processes.

REFERENCE STANDARD

Type Expiration Date Cylinder Number Concentration
NTRM 1678 07/31/96 ALM-050109 45.7 ppm CO / N2

INSTRUMENTATION

Instrument/Model/Serial # Last Date Calibrated Analytical Principle
Nicolet FTIR / 8220 / AAB9400251 05/03/95 Scott Enhanced FTIR TM

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components	First Triad Analysis	Second Triad Analysis	Calibration Curve
(Carbon Monoxide)	Date 05/05/95 Response Units: ppm Z1 = -0.344 R1 = 45.700 T1 = 17.277 R2 = 45.739 Z2 = 0.082 T2 = 17.328 Z3 = 0.097 T3 = 17.303 R3 = 45.820 Avg. Conc. of Cyl. = 17.30 ppm	Date 05/12/95 Response Units: ppm Z1 = 0.373 R1 = 45.734 T1 = 17.274 R2 = 45.559 Z2 = 0.198 T2 = 17.307 Z3 = 0.059 T3 = 17.257 R3 = 45.559 Avg. Conc. of Cyl. = 17.28 ppm	Concentration = $A+Bx+Cx^2+Dx^3+Ex^4$ $r = 0.9999901$ Constants: A = -0.334625 B = 0.23567 C = 0.000327832 D = 3.21983E-08 E = -2.61508E-09

Special Notes Do not use when cylinder pressure is below 150 psig.

Analyst Mary Grehl



Scott Specialty Gases, Inc.

2600 CAJON BOULEVARD, SAN BERNARDINO, CA 92411

(909) 887-2571 FAX: (909) 887-0549

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIRONMENTAL
SCOT JACKSON
P O BOX 598
ADDISON TX 75001

PROJECT # 40132.002
P.O. # 3438

Assay Laboratory
Scott Specialty Gases
2600 Cajon Boulevard
San Bernardino, CA 92411

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September 1993.

Cylinder Number BAL3354
Cylinder Pressure 2000 PSIG

Certification Date 08/08/95

Exp. Date 08/08/98

ANALYZED CYLINDER

Components
CARBON MONOXIDE

Certified Concentration
42.30 PPM

Analytical Uncertainty*
±1% NIST TRACEABLE

(Nitrogen)

Balance Gas

*Do not use when cylinder pressure is below 150 psig.

*Analytical uncertainty is inclusive of usual known error sources which at least includes reference standard error & precision of the measurement processes.

REFERENCE STANDARD

Type/SRM Sample No.
NTRM 1679

Expiration Date
08/96

Cylinder Number
ALM041520

Concentration
97.10 PPM CO IN N2

INSTRUMENTATION

Instrument/Model/Serial #
Horiba / OPE-135D / 56565502

Last Date Calibrated
08/96

Analytical Principle
NDIR

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

First Triad Analysis

Second Triad Analysis

Calibration Curve

CARBON MONOXIDE

Date: 08/01/95 Response Units: mv
Z1= 0.00 R1= 98.0 T1= 44.0
R2= 98.0 Z2= 0.00 T2= 43.9
Z3= 0.00 T3= 43.9 R3= 98.0
Avg. Conc. of Cust Cyl 42.36 PPM

Date: 08/08/95 Response Units: mv
Z1= 0.00 R1= 98.0 T1= 43.8
R2= 98.0 Z2= 0.00 T2= 43.8
Z3= 0.00 T3= 43.8 R3= 98.0
Avg. Conc. of Cust Cyl 42.23 PPM

Concentration= Ax^2+Bx+C
A = 0.0005613
B = 0.9398
C = -0.01058

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Concentration=

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Concentration=

Special Notes:

Analyst: Diana Hardin



Scott Specialty Gases, Inc.

2600 CAJON BOULEVARD, SAN BERNARDINO, CA 92411

(909) 887-2571 FAX: (909) 887-0549

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

STOCK CODE #210

Customer
SCOTT/METCO
CSR/SCOT JACKSON
INVENTORY
3714 LAPAS DRIVE
HOUSTON, TX 77023

PROJECT # 39920.01B
P.O. # 1603LARRY

Assay Laboratory
Scott Specialty Gases
2600 Cajon Boulevard
San Bernardino, CA 92411

PO
3651

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September 1993.

Cylinder Number BAL354 ✓
Cylinder Pressure 1900 PSIG ✓

Certification Date 08/07/95

Exp. Date 08/07/98

ANALYZED CYLINDER

Components
CARBON MONOXIDE

Certified Concentration
42.79 PPM

Analytical Uncertainty*
±1% NIST TRACEABLE

(Nitrogen)

Balance Gas

*Do not use when cylinder pressure is below 150 psig.

*Analytical uncertainty is inclusive of usual known error sources which at least includes reference standard error & precision of the measurement processes.

REFERENCE STANDARD

Type/SRM Sample No.
NTRM/1679

Expiration Date
08/96

Cylinder Number
ALM041520

Concentration
97.10 PPM CO IN N2

INSTRUMENTATION

Instrument/Model/Serial #
Horiba / OPE-135D / 56565502

Last Date Calibrated
07/11/95

Analytical Principle
NDIR

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

First Triad Analysis

CARBON MONOXIDE

Date: 07/31/95 Response Units: mv
Z1= 0.00 R1= 98.0 T1= 44.5
R2= 98.0 Z2= 0.00 T2= 44.5
Z3= 0.00 T3= 44.5 R3= 98.0
Avg. Conc. of Cust Cyl 42.92 PPM

Second Triad Analysis

Date: 08/07/95 Response Units: mv
Z1= 0.00 R1= 98.0 T1= 44.2
R2= 98.0 Z2= 0.00 T2= 44.2
Z3= 0.00 T3= 44.3 R3= 98.0
Avg. Conc. of Cust Cyl 42.65 PPM

Calibration Curve

Concentration= Ax^2+Bx+C
A = 0.0005613
B = 0.9398
C = -0.01058

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Concentration=

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Date: Response Units: mv
Z1= R1= T1=
R2= Z2= T2=
Z3= T3= R3=
Avg. Conc. of Cust Cyl

Concentration=

Special Notes:

Analyst: Richard H. Harkin



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX: (810) 589-2134

PO # 3384

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
SCOTT SPECIALTY GASES
3714 LAPAS DRIVE
ATTN: NORA
HOUSTON, TX 77023-3203

Assay Laboratory
Scott Specialty Gases, Inc.
1290 Combermere
Troy, MI 48083

Purchase Order : 1460 RENEE
Scott Project # : 572793

ANALYTICAL INFORMATION

215

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number : 8LM003062
Cylinder Pressure + : 1900 psig

Certificate Date : 11/12/94
Previous Certificate Date : None

Expiration Date : 11/12/97

ANALYZED CYLINDER

Components

Carbon Monoxide

Certified Concentration

84.70 ppm

Analytical Uncertainty*

±1% NIST Directly Traceable

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type	Expiration Date	Cylinder Number	Concentration
NTRM 1679	8/11/96	ALM037782	97.10 ppm Carbon Monoxide in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
CO:Horiba/OPE-135/565607092

Last Date Calibrated
11/11/94

Analytical Principle
Non-Dispersive Infrared

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
Carbon Monoxide

First Triad Analysis

Date: 11/3/94 Response Units: mv
Z1=0.00 R1=80.00 T1=70.40
R2=80.00 Z2=0.00 T2=70.40
Z3=0.00 T3=70.40 R3=80.00
Avg. Conc. of Cust. Cyl. 84.63 ppm

Second Triad Analysis

Date: 11/12/94 Response Units: mv
Z1=0.00 R1=80.00 T1=70.50
R2=80.00 Z2=0.00 T2=70.50
Z3=0.00 T3=70.50 R3=80.00
Avg. Conc. of Cust. Cyl. 84.76 ppm

Calibration Curve

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
r=1.00000 70.4
Constants: A=0.059415000
B=1.202500000 C=-0.001100400
D=0.000015397 E=0.000000000

Special Notes

Cylinder

Tim Sanderson
Analyst



Scott Specialty Gases, Inc.

Item 215

1290 COMBERMERE STREET, TROY, MI 48063

(810) 588-2850 FAX: (810) 588-2134

METCO ENVIRONMENTAL PROJ. #0438565 PO. #3145

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
SCOTT SPECIALTY GASES
3714 LAPAS DRIVE
HOUSTON, TX 77023

Assay Laboratory
Scott Specialty Gases, Inc.
1290 Combermere
Troy, MI 48083

Purchase Order : 1390 - DEBBIE
Scott Project # : 369669

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number : 2L1113 **BL**

Cylinder Pressure + : 1900 psig

Certificate Date : 8/20/94

Previous Certificate Date : None

Expiration Date : 8/20/97

ANALYZED CYLINDER

Components

Carbon Monoxide

Certified Concentration

85.86 ppm

Analytical Uncertainty*

±1% NIST Directly Traceable

Balance Gas: Nitrogen

*Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type

SRM 1679A

Expiration Date

6/22/97

Cylinder Number

ALM-024840

Concentration

96.21 ppm Carbon Monoxide in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial

CO : Beckman/864/102528

Last Date Calibrated

7/28/94

Analytical Principle

Non-Dispersive Infrared

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

Carbon Monoxide

First Triad Analysis

Date 8/13/94	Response Units: mv		
Z1=0.00	R1=80.00	T1=71.80	
R2=80.00	Z2=0.00	T2=71.20	
Z3=0.00	T3=71.20	R3=80.00	
Avg. Conc. of Cust. Cy: 85.82 ppm			

Second Triad Analysis

Date 8/20/94	Response Units: mv		
Z1=0.00	R1=80.00	T1=71.60	
R2=80.00	Z2=0.00	T2=71.60	
Z3=0.00	T3=71.60	R3=80.00	
Avg. Conc. of Cust. Cy: 86.10 ppm			

Calibration Curve

Concentration A-B=Cx ² +Dx+E	
r=1.00000	SRM 1679A
Constants:	A=-0.000029000
B=1.003000000	C=0.000000000
D=0.000000000	E=0.000000000

Special Notes

Don Eickel Jr.
Analyst



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX: (810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
SCOTT SPECIALTY GASES
3714 LAPAS DRIVE
HOUSTON, TX 77023

Assay Laboratory
Scott Specialty Gases, Inc
1290 Combermere
Troy, MI 48083

Purchase Order : 1390 - DEBBIE
Scott Project # : 569669

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number : BAL4419
Cylinder Pressure + : 1900 psig

Certificate Date : 8/20/94
Previous Certificate Date : None

Expiration Date : 8/20/97

ANALYZED CYLINDER

Components
Carbon Monoxide

Certified Concentration
85.86 ppm

Analytical Uncertainty*
±1% NIST Directly Traceable

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type **Expiration Date**
SRM 1679A 6/22/97

Cylinder Number
ALM-024840

Concentration
96.21 ppm Carbon Monoxide in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
CO : Beckman/864/102528

Last Date Calibrated
7/28/94

Analytical Principle
Non-Dispersive Infrared

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
Carbon Monoxide

First Triad Analysis

Date: 8/13/94 Response Units: mv
Z1=0.00 R1=80.00 T1=71.20
R2=80.00 Z2=0.00 T2=71.20
Z3=0.00 T3=71.20 R3=80.00
Avg. Conc. of Cust. Cyl. 85.82 ppm

Second Triad Analysis

Date: 8/20/94 Response Units: mv
Z1=0.00 R1=80.00 T1=71.60
R2=80.00 Z2=0.00 T2=71.60
Z3=0.00 T3=71.60 R3=80.00
Avg. Conc. of Cust. Cyl. 86.10 ppm

Calibration Curve

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
r = 1.00000 SRM 1679A
Constants: A = -0.069029000
B = 1.203500000 C = 0.000000000
D = 0.000000000 E = 0.000000000

Special Notes

Cylinder

C-71

Julia Shapiro
Analyst



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(313) 589-2950 FAX: (313) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIROMENTAL
16115 DOOLEY ROAD
DALLAS TX 75244

Assay Laboratory
Scott Specialty Gases, Inc.
1290 Combermere
Troy, MI 48083

Purchase Order 2657
Scott Project # 559051

ANALYTICAL INFORMATION

Certified to exceed the minimum specifications of EPA Protocol 1 Procedure #G1, Section Number 3.0.4

Cylinder Number ALM030956
Cylinder Pressure 1900 psig

Certification Date 12-13-93
Previous Certification Dates None

Expiration Date 12-13-96

ANALYZED CYLINDER

Components
Carbon Monoxide

Certified Concentration
247.1 ppm

Analytical Uncertainty*
±1% NIST Directly Traceable

Balance Gas: Nitrogen

*Analytical uncertainty is inclusive of usual known error sources which at least includes reference standard error & precision of the measurement processes.

REFERENCE STANDARD

Type CRM 1680
Expiration Date 2-11-94

Cylinder Number
ALM013311

Concentration
475 PPM CO IN N₂

INSTRUMENTATION

Instrument/Model/Serial #
BECKMAN/867/100157

Last Date Calibrated
10-4-93

Analytical Principle
Non-Dispersive Infrared

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
Carbon Monoxide

First Triad Analysis

Date: 12-6-93 Response Units: mv
Z1=0.00 R1=96.00 T1=55.80
R2=96.00 Z2=0.00 T2=55.80
Z3=0.00 T3=55.80 R3=96.00
Avg. Conc. of Cust. Cyl. 247.1 ppm

Second Triad Analysis

Date: 12-13-93 Response Units: mv
Z1=0.00 R1=96.00 T1=55.80
R2=96.00 Z2=0.00 T2=55.80
Z3=0.00 T3=55.80 R3=96.00
Avg. Conc. of Cust. Cyl. 247.1 ppm

Calibration Curve

Concentration=A+Bx+Cx²+Dx³+Ex⁴
r=0.99999 CRM 1680
Constants: A=0.5385984
B=3.69229 C=0.01302101
D=0 E=0

Concentration=A+Bx+Cx²+Dx³+Ex⁴

Concentration=A+Bx+Cx²+Dx³+Ex⁴

Special Notes

Frank P. Doran
Analyst Frank P. Doran



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX: (810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIRONMENTAL
ATTN: SCOTT JACKSON
16115 DOOLEY ROAD
DALLAS, TX 75244-1012

Assay Laboratory
Scott Specialty Gases, Inc
1290 Combermere
Troy, MI 48083

Purchase Order: 3228
Scott Project #: 576921

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number: BLM003332
Cylinder Pressure +: 1900 psig

Certificate Date: 2/20/95
Previous Certificate Date: None

Expiration Date: 2/20/98

ANALYZED CYLINDER

Components

Carbon Monoxide

Certified Concentration

469.0 ppm

Analytical Uncertainty*

±1% NIST Directly Traceable

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type	Expiration Date	Cylinder Number	Concentration
NTRM 1681	4/21/96	ALM-024826	966.0 ppm Carbon Monoxide in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
CO: Beckman/864/102528

Last Date Calibrated
1/30/95

Analytical Principle
Non-Dispersive Infrared

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
Carbon Monoxide

First Triad Analysis

Date: 2/13/95 Response Units: mv
Z1=0.00 R1=100.00 T1=53.00
R2=100.00 Z2=0.00 T2=53.00
Z3=0.00 T3=53.00 R3=100.00
Avg. Conc. of Cust. Cyl. 468.5 ppm

Second Triad Analysis

Date: 2/20/95 Response Units: mv
Z1=0.00 R1=100.00 T1=53.10
R2=100.00 Z2=0.00 T2=53.10
Z3=0.00 T3=53.10 R3=100.00
Avg. Conc. of Cust. Cyl. 469.5 ppm

Calibration Curve

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
r=1.00000 NTRM 1681
Constant: A=0.162760000
B=7.918200000 C=0.017444000
D=0.000000000 E=0.000000000

Special Notes
ITEM #225

Cylinder

C-73

Analyst



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48063

(810) 589-2950 FAX: (810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer

METCO ENVIRONMENTAL
Attn: Jim Monfries
16115 Dooley Road
Dallas, TX 75244

Assay Laboratory

Scott Specialty Gases, Inc.
1290 Combermere
Troy, MI 48083

Purchase Order : 3040

Scott Project #: 570449

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number : BLM003402

Certificate Date : 9/6/94

Expiration Date : 9/6/97

Cylinder Pressure + : 1900 psig

Previous Certificate Date : None

ANALYZED CYLINDER

Components

Propane

Certified Concentration

23.23 ppm

Analytical Uncertainty*

±1% NIST Directly Traceable

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type	Expiration Date	Cylinder Number	Concentration
SRM 2643A	3/23/98	SX20290	99.1 ppm Propane in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #

Propane : Varian 6000 08963016

Last Date Calibrated

9/6/94

Analytical Principle

Flame Ionization Detector

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

Propane

First Triad Analysis

Date: 9/6/94 Response Units: Area
Z1=0.00 R1=399.34 T1=93.51
R2=399.82 Z2=0.00 T2=93.62
Z3=0.00 T3=93.65 R3=399.25
Avg. Conc. of Cust. Cyl. 23.23 ppm

Second Triad Analysis

Calibration Curve

Concentrations: $A+Bx+Cx^2+Dx^3+Ex^4$
 $r=1.00000$ SRM 2643A
Constants: $A=0.011458110$
 $B=0.248093500$ $C=0.000000000$
 $D=0.000000000$ $E=0.000000000$

Special Notes

Analyst



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX: (810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIRONMENTAL
Attn: Jim Monfries
16115 Dooley Road
Dallas, TX 75244

Assay Laboratory
Scott Specialty Gases, Inc.
1290 Combermere
Troy, MI 48083

Purchase Order: 3067
Scott Project #: 572186

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number: ALM048174
Cylinder Pressure: 1900 psig

Certificate Date: 10/14/94
Previous Certificate Date: None

Expiration Date: 10/14/97

ANALYZED CYLINDER

Components
Propane

Certified Concentration
47.09 ppm

Analytical Uncertainty*
±1% NIST Directly Traceable

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type
SRM 2643A

Expiration Date
3/28/98

Cylinder Number
SX-20290

Concentration
99.12 ppm Propane in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
Propane: Beckman/400/1002059

Last Date Calibrated
9/22/94

Analytical Principle
Flame Ionization Detector

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
Propane

First Triad Analysis

Date: 10/14/94 Response Units: mv
Z1=0.00 R1=99.10 T1=47.10
R2=99.10 Z2=0.00 T2=47.10
Z3=0.00 T3=47.10 R3=99.10
Avg. Conc. of Cust. Cyl. 47.09 ppm

Second Triad Analysis

Calibration Curve

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
r = 1.00000 SRM 2643A
Constants: A = -0.034421000
B = 1.000500000 C = 0.000000000
D = 0.000000000 E = 0.000000000

Special Notes

Customer

JB
Analyst



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX: (810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIRONMENTAL
ATTN: JIM MONFRIES
16115 DOOLEY ROAD
DALLAS, TX 75244-1012

Assay Laboratory
Scott Specialty Gases, Inc
1290 Combermere
Troy, MI 48083

Purchase Order: 3092
Scott Project #: 572936

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number: BLM001578
Cylinder Pressure +: 1900 psig

Certificate Date: 11/10/94
Previous Certificate Date: None

Expiration Date: 11/10/97

ANALYZED CYLINDER

Components
Propane

Certified Concentration
88.51 ppm

Analytical Uncertainty*
±1% NIST Directly Traceable

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type	Expiration Date	Cylinder Number	Concentration
SRM 2643A	3/28/98	SX-20290	99.12 ppm Propane in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
Propane: Beckman/400/1002059

Last Date Calibrated
11/4/94

Analytical Principle
Flame Ionization Detector

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
Propane

First Triad Analysis

Date: 11/10/94 Response Units: mv
Z1=0.00 R1=99.10 T1=88.50
R2=99.10 Z2=0.00 T2=88.50
Z3=0.00 T3=88.50 R3=99.10
Avg. Conc. of Cust. Cyl. 88.51 ppm

Second Triad Analysis

Calibration Curve

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
r=1.00000 SRM 2643A
Constants: A=-0.034421000
B=1.000500000 C=0.000000000
D=0.000000000 E=0.000000000

Special Notes

Cylinder

C-76

Phonics Lindy
Analyst



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48063

(313) 589-2950 FAX: (313) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS RECERTIFICATION

Customer
SCOTT SPECIALTY GASES
3714 LAPAS
HOUSTN, TX, 77023

Assay Laboratory
Scott Specialty Gases, Inc.
1290 Combermere
Troy, MI 48083

Purchase Order 2924
Scott Project # 567804

ANALYTICAL INFORMATION

Certified to exceed the minimum specifications of EPA Protocol 1 Procedure #G1, Section Number 3.0.4

Cylinder Number CAL11070
Cylinder Pressure 2000 psig

Certification Date 6-29-94
Previous Certification Dates 11-17-92

Expiration Date 6-29-97

ANALYZED CYLINDER

Components
Propane

Certified Concentration
219.0 ppm

Analytical Uncertainty*
±1% NIST Directly Traceable

Balance Gas: Nitrogen

*Analytical uncertainty is inclusive of usual known error sources which at least includes reference standard error & precision of the measurement processes.

REFERENCE STANDARD

Type Expiration Date
SRM 2648A 1-3-98

Cylinder Number
FF-27147

Concentration
4901 ppm Propane in N₂

INSTRUMENTATION

Instrument/Model/Serial #
Prop/400/1002059

Last Date Calibrated
6-29-94

Analytical Principle
Flame Ionization Detector

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components	Previous Certification	Third Triad Analysis	Calibration Curve
Propane	Date: 5-17-94 Concentration: 219.0 ppm	Date: 6-29-94 Z1=0.00 R1=130.0 T1=5.800 R2=130.0 Z2=0.00 T2=5.800 Z3=0.00 T3=5.800 R3=130.0 Avg. Conc. of Cust. Cyl. 218.9 ppm	Concentration=A+Bx+Cx ² +Dx ³ +Ex ⁴ r=0.99999 SRM 2648A Constants: A=0.277799 B=37.69786 C=0 D=0 E=0
			Concentration=A+Bx+Cx ² +Dx ³ +Ex ⁴
			Concentration=A+Bx+Cx ² +Dx ³ +Ex ⁴

Special Notes

Tim Sanderson
Analyst Tim Sanderson



Scott Specialty Gases

500 WEAVER PARK ROAD, LONGMONT, CO 80501

(303) 442-4700, (303) 651-3094

FAX: (303) 772-7673

PO# 3378
ITEM# 935

CERTIFICATE OF ANALYSIS: EPA Protocol Gas

Customer
METCO ENVIRONMENTAL
C/O SCOTT SPECIALTY GASES
3714 LAPAS DRIVE
HOUSTON, TX 77023

Assay Laboratory
Scott Specialty Gases, Inc.
500 Weaver Park Road
Longmont, CO 80501

Purchase Order 1587 / LARRY
Scott Project # 0819993
CGA Fitting 350
QC Number 16079515
File Number 19993-03

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards;
Procedure G1; September, 1993.

Cylinder Number BAL-1761
Cylinder Pressure 2000 psig

Certification Date 06/07/95
Previous Certification Dates None

Expiration Date 06/07/98

ANALYZED CYLINDER

Components
(Propane)

Certified Concentration
233 ppm

Analytical Uncertainty*
±1% Directly NIST Traceable

(Nitrogen)

Balance

*Analytical uncertainty is inclusive of usual known error sources which at least includes precision of the measurement processes.

REFERENCE STANDARD

Type
SRM 2645A

Expiration Date
01/05/96

Cylinder Number
FF-27139

Concentration
497.7 ppm C3H8 / Air

INSTRUMENTATION

Instrument/Model/Serial #
Hewlett Packard 5890A 3115A34623

Last Date Calibrated
06/07/95

Analytical Principle
Flame Ionization

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
(Propane)

First Triad Analysis

Date 06/07/95 Response Units V
Z1 = 0.000 R1 = 501.500 T1 = 232.000
R2 = 501.000 Z2 = 0.000 T2 = 233.500
Z3 = 0.000 T3 = 233.800 R3 = 505.200
Avg. Conc. of Cyl = 233.03 ppm

Second Triad Analysis

Calibration Curve

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 1$
Constants: A = 0.416
B = 0.000939 C = 9.16E-12
D = 0 E = 0

Special Notes

Do not use when cylinder pressure is below 150 psig.
STOCK #935

Tanya Bayha
Analyst Tanya Bayha



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48063

P.O. #3189

ITEM #940

(910) 589-2950 FAX: (310) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
SCOTT SPECIALTY GASES
ATTN: NORA
3714 LAPAS DRIVE
HOUSTON, TX 77023-3203

Assay Laboratory
Scott Specialty Gases, Inc
1290 Combermere
Troy, MI 48063

Purchase Order : 1527 RENEE
Scott Project # : 576094

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number : BLM002201
Cylinder Pressure + : 1900 psig

Certificate Date : 1/27/95
Previous Certificate Date : None

Expiration Date : 1/27/98

ANALYZED CYLINDER

Components

Propane

Certified Concentration

486.1 ppm

Analytical Uncertainty*

±1% NIST Directly Traceable

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type	Expiration Date	Cylinder Number	Concentration
NTRM 2646	10/14/95	AAL18426	973.2 ppm Propane in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
Propane : Beckman/400/1002059

Last Date Calibrated
1/19/95

Analytical Principle
Flame Ionization Detection

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

Propane

First Triad Analysis

Date: 1/27/95 Response Units: 100
Z1=0.00 R1=97.30 T1=48.60
R2=97.30 Z2=0.00 T2=48.60
Z3=0.00 T3=48.60 R3=97.30
Avg. Conc. of Cust. Cyl. 486.1 ppm

Second Triad Analysis

Calibration Curve

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
r = 1.00000 NTRM 2646
Constants: A = 0.049241000
B = 10.002000000 C = 0.000000000
D = 0.000000000 E = 0.000000000

Special Notes

Cylinder

C-79

Analyst



Scott Specialty Gases

500 WEAVER PARK ROAD, LONGMONT, CO 80501

(303) 442-4700, (303) 651-3094

FAX: (303) 772-7673

PO# 3378
ITEM# 940

CERTIFICATE OF ANALYSIS: EPA Protocol Gas

Customer
METCO ENVIRONMENTAL
C/O SCOTT SPECIALTY GASES
3714 LAPAS DRIVE
HOUSTON, TX 77023

Assay Laboratory
Scott Specialty Gases, Inc.
500 Weaver Park Road
Longmont, CO 80501

Purchase Order 1587 / LARRY
Scott Project # 0819993
CGA Fitting 350
QC Number 16079514
File Number 19993-04

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol for Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number BAL-2652
Cylinder Pressure 2000 psig

Certification Date 06/07/95
Previous Certification Dates None

Expiration Date 06/07/98

ANALYZED CYLINDER

Components
(Propane)

Certified Concentration
489 ppm

Analytical Uncertainty*
±1% Directly NIST Traceable

(Nitrogen)

Balance

*Analytical uncertainty is inclusive of usual known error sources which at least includes precision of the measurement processes.

REFERENCE STANDARD

Type SRM 2645A
Expiration Date 01/05/96

Cylinder Number
FF-27139

Concentration
497.7 ppm C3H8 / Air

INSTRUMENTATION

Instrument/Model/Serial #
Hewlett Packard 5890A 3115A34623

Last Date Calibrated
06/07/95

Analytical Principle
Flame Ionization

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
(Propane)

First Triad Analysis

Date 06/07/95 Response Units: V
Z1 = 0.000 R1 = 501.500 T1 = 487.200
R2 = 501.000 Z2 = 0.000 T2 = 491.400
Z3 = 0.000 T3 = 489.800 R3 = 505.200
Avg. Conc. of Cyl = 489.40 ppm

Second Triad Analysis

Calibration Curve

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
 $r = 1$
Constants: A = 0.416
B = 0.000939 C = 9.16E-12
D = 0 E = 0

Special Notes

Do not use when cylinder pressure is below 150 psig.
STATE #940

Tanya Bayha
Analyst Tanya Bayha



Scott Specialty Gases, Inc.

ITEM 945

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX: (810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

CustomerMETCO C/O SCOTT
HWY 3 & ELDORADO
WEBSTER, TX 77598**Assay Laboratory**Scott Specialty Gases, Inc
1290 Combermere
Troy, MI 48083

Purchase Order : 3242

Scott Project # : 577406

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number : BLM004065

Certificate Date : 3/2/95

Expiration Date : 3/2/98

Cylinder Pressure + : 1900 psig

Previous Certificate Date : None

ANALYZED CYLINDER

Components

Propane

Certified Concentration

977.5 ppm

Analytical Uncertainty*

±1% NIST Directly Traceable

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type

SRM 2648A

Expiration Date

1/4/99

Cylinder Number

FF27121

Concentration

4892 ppm Propane in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #

Propane : Varian 6000 08963016

Last Date Calibrated

3/2/95

Analytical Principle

Flame Ionization Detector

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components

Propane

First Triad Analysis

Date: 3/2/95 Response Units: mv
Z1=0.00 R1=179.50 T1=35.80
R2=179.70 Z2=0.00 T2=35.97
Z3=0.00 T3=35.94 R3=179.70
Avg. Conc. of Cust. Cyl. 977.5 ppm

Second Triad Analysis**Calibration Curve**

Concentration = $A + Bx + Cx^2 + Dx^3 + Ex^4$
r=1.00000 SRM 2648A
Constants: A=-0.573608700
B=27.241500000 C=0.000000000
D=0.000000000 E=0.000000000

Special Notes

Cylinder

C-81

Analyst



Scott Specialty Gases, Inc.

1290 COMBERMERE STREET, TROY, MI 48083

(810) 589-2950 FAX: (810) 589-2134

CERTIFICATE OF ANALYSIS: EPA PROTOCOL GAS

Customer
METCO ENVIRONMENTAL
16115 DOOLEY ROAD
DALLAS, TX 75244

Assay Laboratory
Scott Specialty Gases, Inc
1290 Combermere
Troy, MI 48083

Purchase Order : 2835
Scott Project # : 565362

ANALYTICAL INFORMATION

This certification was performed according to EPA Traceability Protocol For Assay and Certification of Gaseous Calibration Standards; Procedure G1; September, 1993.

Cylinder Number : CAL12366
Cylinder Pressure + : 1900 psig

Certificate Date : 5/11/94
Previous Certificate Date : None

Expiration Date : 5/11/97

ANALYZED CYLINDER

Components
Propane

Certified Concentration
979.5 ppm

Analytical Uncertainty*
±1% NIST Directly Traceable

Balance Gas: Nitrogen

+Do not use when cylinder pressure is below 150 psig.

*Analytical accuracy is inclusive of usual known error sources which at least include precision of the measurement processes.

REFERENCE STANDARD

Type	Expiration Date	Cylinder Number	Concentration
SRM 2647A	2/25/95	FF-27109	2450 ppm Propane in Nitrogen

INSTRUMENTATION

Instrument/Model/Serial #
Propane : Beckman/400/1002059

Last Date Calibrated
4/23/94

Analytical Principle
Flame Ionization Detector

ANALYZER READINGS (Z=Zero Gas R=Reference Gas T=Test Gas r=Correlation Coefficient)

Components
Propane

First Triad Analysis

Date: 5/11/94 Response Units: mv
Z1=0.00 R1=120.00 T1=48.00
R2=120.00 Z2=0.00 T2=48.00
Z3=0.00 T3=48.00 R3=120.00
Avg. Conc. of Cust. Cyl. 979.5 ppm

Second Triad Analysis

Calibration Curve

Concentration=A+Bx+Cx²+Dx³+Ex⁴
r=1.00000 SRM 2647A
Constants: A=-0.811650000
B=20.423000000 C=0.000000000
D=0.000000000 E=0.000000000

Special Notes

Don Eichler Jr
Analyst Don Eichler, Jr

APPENDIX D

Field Testing Data

METCO ENVIRONMENTAL

Job Number 96-11
 Job Name ER207 Southwest
 Run Number ER207 Southwest
 Unit Press RTO Stack
 Date 1/18/96
 Operator T. Steele
 Sample Box No. 17-3 Meter Box No. 17-1

Ambient Temp. °F 55
 Assumed Moisture % 2.0
 Probe Length 10
 C Factor 0.90 → 31 to reference
 Initial Leak @ 12 "Hg = 0.000 cfm
 Final Leak @ 15 "Hg = 0.000 cfm

Read and record at the start of each test point.

Purge to: _____

Purge time: _____

Pilot Leak Check Initial ✓ Final ✓

Point	Clock Time	Dry Gas Meter, CF	"Pilot" "H ₂ O	Orifice ΔH "H ₂ O Desired	Orifice ΔH "H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
A 6	1835	652.950	0.89	2.70	2.70	5.0	233	245	272	58	54	56	
6	1838	654.920	0.74	2.25	2.25	5.0	227	257	270	56	54	56	
5	1841	656.820	0.96	2.90	2.90	7.0	228	253	256	55	54	56	
5	1844	659.530	0.96	2.90	2.90	7.0	227	254	251	54	55	56	
4	1847	662.835	0.89	2.70	2.70	7.0	230	248	256	59	55	55	
4	1850	665.723	0.89	2.70	2.70	7.0	230	246	250	54	56	55	
3	1853	668.120	0.79	2.40	2.40	7.0	232	250	252	53	56	55	
3	1856	670.630	0.45	1.40	1.40	7.0	230	251	252	53	56	55	
2	1857	672.520	0.38	1.15	1.15	5.0	232	249	251	64	56	54	
2	1900	674.460	0.36	1.10	1.10	4.0	235	251	254	65	57	57	
1	1903	676.325	0.42	1.30	1.30	5.0	232	254	257	60	58	55	
1	1906	678.130	0.42	1.30	1.30	5.0	230	255	253	59	58	55	
END	1909	680.045	—	—	—	—	—	—	—	—	—	—	
B 6	1921	680.045	0.56	1.70	1.70	3.0	236	257	254	52	58	55	
6	1924	682.430	0.55	1.70	1.70	3.0	235	256	256	52	54	55	
5	1927	684.740	0.75	2.30	2.30	5.0	246	266	254	59	59	55	
5	1930	686.830	0.82	2.50	2.50	6.0	236	256	253	61	58	53	
1	1933	689.730	0.75	2.30	2.30	5.0	234	257	256	61	59	55	

Pilot Tube Calibration Factor C_p 0.808

Volume Collected V_m 54.913 / ft³

Water Collected V_w 25.5 / ml

Time of Test T_i 72 / min.

Stack Pressure P_s -0.56 / "H₂O

Pilot Tube No. 8-10-1

Baro. Press. P_b 30.10 / "Hg

Probe Tip Dia. D_p 0.249 / in.

% CO₂ 0.40 / % CO 0.0

% O₂ 20.10 / % N₂ 79.5

Area Stack A_s 6.50 / in²

Barometer No. 17-2

Total Volume of Leak Checks After Start: _____ ft³

V_m = Dry Gas Meter Calibration Factor 55.777 X 0.751

[Dry Gas Meter Reading _____ ft³ - (T_i _____ min. X Leak Rate _____ cfm)]

Probe Tip No. 17-4

Impinger Box No. 17-3

Water Weight Gain

Impinger 1	Final Weight	<u>669.9</u>	Impinger 1	<u>-6.1</u>
	Initial Weight	<u>676.0</u>	Impinger 2	<u>11.3</u>
	Increase	<u>-6.1</u>	Impinger 3	<u>2.9</u>
Impinger 2	Final Weight	<u>727.5</u>	Impinger 4	<u>17.4</u>
	Initial Weight	<u>716.2</u>	Impinger 5	
	Increase	<u>11.3</u>	Impinger 6	
Impinger 3	Final Weight	<u>496.5</u>	Impinger 7	
	Initial Weight	<u>493.6</u>	Total	<u>25.5</u> = V_w
	Increase	<u>2.9</u>		
Impinger 4	Final Weight	<u>860.5</u>		
	Initial Weight	<u>843.1</u>		
	Increase	<u>17.4</u>		

$$V_w =$$

$$g SO_2 =$$

$$V_w =$$

Impinger 5	Final Weight		$P_b =$ <u>30.10</u> ✓	%CO ₂ = <u>0.40</u> ✓
	Initial Weight		$V_m =$ <u>54.913</u> ✓	%O ₂ = <u>20.10</u> ✓
	Increase		$V_w =$ <u>25.5</u> ✓	%CO = <u>0.0</u> ✓
Impinger 6	Final Weight		$P_m =$ <u>2.52</u> ✓	%N ₂ = <u>79.5</u> ✓
	Initial Weight		Avg ΔP = <u>0.703</u> ✓	A _s = <u>650</u> ✓
	Increase		Avg √ΔP = <u>0.836</u> ✓	D _s = <u>0.249</u> ✓
Impinger 7	Final Weight		C _p = <u>0.808</u> ✓	T _i = <u>72</u> ✓
	Initial Weight		P _s = <u>-0.56</u> °F	
	Increase		T _m = <u>56</u> °F	
			T _s = <u>233</u> °F	

Moisture Content %M = 2.074 ✓ M_a = 0.9793 MW_a = 28.868 ✓ MW = 28.64 ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 54.913 \left[\frac{30.10 + \frac{2.52}{13.6}}{56 + 460} \right] = \frac{56.835}{0.789} \frac{sft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 25.5 = 1.204 \text{ sft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{1.204}{56.835 + 1.204} \times 100 = 2.074 \%$$

$$V_s = 5123.8 \times \frac{0.808}{28.64 \times 30.06} \times \frac{693}{30.06} = 3083 \text{ fpm}$$

$$\%I = \frac{1.039 \times 56.835 \times 693}{0.9793 \times 72 \times 30.06 \times 3083 \times (249)^3} = 101.0 \%$$

ACFM: 139247 ✓

SCFM: 104,768 ✓

%EA: _____

Run Number 1 Part. no. late
Unit Press R10 Steek
Date 1/18/96

D-4

METCO ENVIRONMENTAL

Job Number 96-11
 Job Name ECM
 Run Number 2
 Unit Press. House Vent. Stack
 Date 11/14/86
 Operator G. Smith / P. Smith
 Sample Box No. 17-3 Meter Box No. 17-1

Read and record at the start of each test point.

Purge to: 88.305
 Purge time: 1200-1215
 Pilot Leak Check Initial ☒ Final ☒

T_m

T_i

P_m

ΔP_s

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Onifice ΔH H ₂ O Desired	Onifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
A 1	1038	768.670	0.78	2.40	2.40	6.0	227	235	226	67	76	75	TXMT. DESAT
2	1041	771.010	0.89	2.70	2.70	6.0	222	236	229	51	76	75	
3	1044	773.44	1.00	3.00	3.00	9.0	240	238	228	49	78	75	
4	1047	776.34	0.95	2.80	2.80	9.0	231	238	245	49	79	75	
5	1050	779.31	0.90	2.70	2.70	9.0	228	239	263	52	81	75	
6	1053	782.60	0.95	2.80	2.80	9.0	239	231	264	53	82	76	
7	1056	784.69	0.55	1.65	1.65	6.5	223	238	271	55	83	76	
8	1059	787.20	0.40	1.20	1.20	5.0	228	243	264	56	83	76	
9	1102	789.05	0.35	1.05	1.05	5.0	226	248	259	57	83	76	
10	1105	790.90	0.35	1.05	1.05	5.0	228	252	254	58	83	76	
11	1108	792.65	0.40	1.20	1.20	5.0	237	255	253	59	83	77	
12	1111	794.51	0.40	1.20	1.20	5.0	230	257	250	59	84	77	
END	1114	796.160	-	-	-	-	-	-	-	-	-	-	
B 12	1120	796.160	0.60	1.90	1.90	7.0	230	261	247	84	81	77	
11	1123	798.55	0.80	2.55	2.55	2349.0	234	265	245	60	82	77	
10	1126	801.04	0.60	1.90	1.90	8.0	237	266	247	58	84	77	
9	1129	803.43	0.70	2.20	2.20	8.0	220	267	246	59	85	77	
8	1132	805.80	0.80	2.55	2.55	9.0	242	267	245	60	86	78	

Probe Tip No. 8-11-8-II-4

Barometer No. 17-21

Pilot Tube No. 8-10-11

Pilot Tube Calibration Factor C_p 0.808

Total Volume of Leak Checks After Start: 0.981 ft³
 V_m = Dry Gas Meter Calibration Factor 0.981 X 57.885

Baro. Press. P_b 30.28 Hg
 Probe Tip Dia. D_n 0.249 in.
 % CO₂ 0.4 % CO 0.0
 % O₂ 20.1 % N₂ 79.5

Volume Collected V_m 56.785 ft³
 Water Collected V_w 25.4 ml
 Time of Test T_i 72 min.
 Stack Pressure P_s -0.50 H₂O

[Dry Gas Meter Reading ft³ - (T_i min. X Leak Rate cfm)]

Area Stack A_s 6504 in²

Impinger Box No. 17-3

Water Weight Gain

Impinger 1 Final Weight 599.6
Initial Weight 663.6
Increase -64.0

Impinger 2 Final Weight 768.3
Initial Weight 719.6
Increase 48.7

Impinger 3 Final Weight 707.4
Initial Weight 688.3
Increase 19.1

Impinger 4 Final Weight 496.7
Initial Weight 495.2
Increase 1.5

Impinger 5 Final Weight 882.2
Initial Weight 862.1
Increase 20.1

Impinger 6 Final Weight _____
Initial Weight _____
Increase _____

Impinger 7 Final Weight _____
Initial Weight _____
Increase _____

Impinger 1 -64.0

Impinger 2 48.7

Impinger 3 19.1

Impinger 4 1.5

Impinger 5 20.1

Impinger 6 _____

Impinger 7 _____

Total 25.4 ✓ = V_w

$V_w =$
g SO₂ = _____
 $V_w =$

$P_b = 30.28$ ✓
 $V_m = 56.785$ ✓
 $V_w = 25.4$ ✓
 $P_m = 2.133$ ✓
Avg $\Delta P = 0.690$ ✓

Avg $\sqrt{\Delta P} = 0.821$ ✓
 $C_p = 0.808$ ✓

$P_s = -0.50$ ✓
 $T_m = 80$ ✓
 $T_s = 233$ ✓

%CO₂ = 0.4 ✓
%O₂ = 20.1 ✓
%CO = 0.0 ✓
%N₂ = 79.5 ✓
 $A_s = 6504$ ✓
 $D_n = 0.249$ ✓
 $T_i = 72$ ✓

$P_s = -0.50$ ✓
 $T_m = 80$ ✓
 $T_s = 233$ ✓

$P_s = -0.50$ ✓
 $T_m = 80$ ✓
 $T_s = 233$ ✓

Moisture Content %M = 2.08 ✓
 $M_d = 0.97792$ ✓
 $MW_d = 28.868$ ✓
 $MW = 28.64$ ✓

$$V_{m_{std}} = 17.65 V_m \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 56.785 \left[\frac{30.28 + \frac{2.133}{13.6}}{80 + 460} \right] = \frac{56.492}{0.785} \frac{\text{ft}^3}{\text{scfm}}$$

$$V_{w_{gas}} = 0.0472 \times V_w = 0.0472 \times 25.4 = 1.200 \frac{\text{ft}^3}{\text{scfm}}$$

$$\% \text{ Moisture} = \frac{V_{w_{gas}}}{V_{m_{std}} + V_{w_{gas}}} \times 100 = \frac{1.199}{56.492 + 1.200} \times 100 = 2.08 \%$$

$$V_s = 5123.8 \times \frac{0.808}{\sqrt{30.24 \times 28.64}} \times \frac{693}{0.821} = 3040 \text{ fpm}$$

$$\%I = \frac{1.039 \times 56.492 \times 693}{3040 \times 0.97792 \times 30.24 \times 72 \times (0.249)^2} = 101.2 \%$$

ACFM: 137326 ✓

SCFM: 103915 ✓

%EA: _____

Date 1/19/96

FIELD DATA

[illegible]

METCO ENVIRONMENTAL

Job Number 96-11
 Job Name ERM Southwest
 Run Number 2
 Unit Pass RTD Stock
 Date 1/19/96
 Operator T. Staley, J. Pemberton
 Sample Box No. 17-1 Meter Box No. 17-2

Field Data
 Read and record at the start of each test point.
 Purge to: 254/825
 Purge time: 17:15-18:00
 Pilot Leak Check Initial ✓ Final ✓

Ambient Temp. °F 45
 Assumed Moisture % 2
 Probe Length 10
 C Factor 20.0 to reference
 Initial Leak @ 15 Hg = 0.000 cfm
 Final Leak @ 7 Hg = 0.000 cfm

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
B12	1457	169.929	0.40	1.08	1.10	3.0	289	279	253	65	72	76	int. vent
11	1500	191.570	0.51	1.35	1.35	3.0	231	244	248	57	78	77	
10	1503	193.360	0.69	1.85	1.85	3.0	242	248	233	55	80	77	
9	1506	195.690	0.52	0.35	1.35	3.0	238	252	254	53	85	77	
8	1509	197.750	0.76	2.00	2.00	4.0	229	255	254	56	84	77	
7	1512	199.850	0.79	2.10	2.10	4.0	235	256	249	57	85	77	
6	1515	202.630	0.79	2.10	2.10	4.0	236	254	250	58	85	77	Pump down @ 15:15
5	1638	205.290	0.82	2.20	2.20	4.0	236	254	250	64	77	76	1635 pump on
4	1641	207.660	0.79	2.10	2.10	4.0	230	252	256	63	77	76	
3	1644	209.930	0.71	1.80	1.80	5.0	237	256	254	63	79	76	
2	1647	212.312	0.59	1.60	1.60	5.0	231	258	254	64	82	77	
1	1650	214.880	0.64	1.70	1.70	5.0	240	252	254	65	83	73	
END	1653	217.108	1.02	2.65	2.65	—	224	259	256	—	80	77	
A1	1705	217.108	1.00	2.65	2.65	5.0	224	259	256	66	80	77	ΔP10 → 20.50
2	1708	219.790	1.10	2.75	2.75	5.0	237	252	230	64	82	77	
3	1711	222.490	1.00	2.65	2.65	5.0	224	256	254	64	82	77	
4	1714	224.930	0.97	2.40	2.40	5.0	235	254	235	63	84	77	
5	1717	227.890	0.89	2.25	2.25	5.0	226	245	275	62	87	77	

Pilot Tube Calibration Factor C_p 0.807
 Volume Collected V_m 55.805 ft³
 Water Collected V_w 26.8 ml
 Time of Test T_1 12 min.
 Stack Pressure P_s -0.50 H₂O
 Pilot Tube No. 15-10-2
 Baro. Press. P_b 30.12 Hg
 Probe Tip Dia. D_t 0.4 in.
 % CO₂ 0.4 % CO 0.0
 % O₂ 20.1 % N₂ 79.5
 Area Stack A_s 650 in²
 Barometer No. 17-2
 Total Volume of Leak Checks After Start: — ft³
 $V_m = \text{Dry Gas Meter Calibration Factor } 53.891 \times 1.037$
 [Dry Gas Meter Reading — ft³ - (T_1 min. X Leak Rate — cfm)]
 Probe Tip No. 17-4

Impinger Box No. 17-1

Water Weight Gain

Impinger 1 Final Weight 602.0
 Initial Weight 670.0
 Increase -68.0

Impinger 1 -68.0

Impinger 2 Final Weight 768.4
 Initial Weight 711.8
 Increase 56.6

Impinger 2 56.6

Impinger 3 Final Weight 744.1
 Initial Weight 724.2
 Increase 19.9

Impinger 3 19.9

Impinger 4 1.7

Impinger 4 Final Weight 496.0
 Initial Weight 494.3
 Increase 1.7

Impinger 5 16.6

Impinger 6 _____

Impinger 7 _____

Total 26.8 ✓ = V_w

Impinger 5 Final Weight 903.1
 Initial Weight 886.5
 Increase 16.6

$P_b = \frac{30.12}{55.885}$ ✓
 $V_m = \frac{26.8}{1.800 \times 1.798}$ ✓
 $P_m = \frac{1.800 \times 1.798}{0.695}$ ✓
 Avg $\Delta P = \frac{0.695}{0.825}$ ✓

%CO₂ = 0.40 ✓
 %O₂ = 20.1 ✓
 %CO = 0.0 ✓
 %N₂ = 79.5 ✓
 $A_s = \frac{650.4}{0.249}$ ✓
 $T_i = \frac{72}{72}$ ✓

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\sqrt{\Delta P} = \frac{0.825}{0.807}$ ✓
 $C_p = \frac{0.807}{-0.50}$ ✓
 $P_s = \frac{-0.50}{40}$ ✓
 $T_m = \frac{40}{233}$ ✓
 $T_s = \frac{233}{233}$ ✓

$\frac{30.08}{540}$ ✓ °Hg
 °R
69.3 ✓ °R

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

Moisture Content: %M = 2.2 ✓ ✓ $M_d = \frac{0.9776}{26.62}$ ✓ $MW_d = \frac{26.62}{28.61}$ ✓ MW = 28.61 ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 55.885 \left[\frac{\frac{30.12}{55.885} + \frac{1.798}{13.6}}{80 + 460} \right] = \frac{55.259}{0.7671} \frac{sft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times \frac{26.8}{1.265} = \frac{1.265}{sft^3}$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{1.265}{55.259 + 1.265} \times 100 = \frac{2.2}{2.2} \%$$

$$V_s = 5123.8 \times \frac{0.807}{28.62} \times \frac{693}{30.08} \times \frac{0.845}{3061} = \frac{3061}{3059} \text{ fpm}$$

138,239 ✓
~~138,263~~
 ACFM: 138,096
 103,909 ✓
 SCFM: 103,774

$$\%I = \frac{1.039 \times 693 \times 55.259}{0.9776 \times 72 \times 3008 \times 3059 \times (0.249)^3} = \frac{99.0}{29.1} \%$$

%EA: _____

Cartledge/SO2 FIELD DATA

Date 1/19/96

FIELD DATA

D-10

METCO ENVIRONMENTAL

Ambient Temp. °F 50
 Assumed Moisture % 2-4
 Probe Length 10'
 C Factor 1.5 to reference
 Initial Leak @ 15 Hg = 0.000 cfm
 Final Leak @ 50 Hg = 0.000 cfm

SO₂ Field Data
 Read and record at the start of each test point.
 Purge to: 768.52
 Purge time: 0049-1009
 Pilot Leak Check Initial ✓ Final ✓

Job Number 96-11
 Job Name ERM
 Run Number 1 (502)
 Unit PROCESS RTD STK.
 Date 11/9/96
 Operator G. SMITH / P. SMITH
 Sample Box No. 17-1 Meter Box No. 17-1

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH "H ₂ O" Desired	Orifice ΔH "H ₂ O" Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
B12	0820	709.552	0.62	1.50	1.50	4.0	221	261	236	66	65	61	INT. DESAT
11	0823	711.65	0.45	1.50	1.50	4.0	225	260	238	51	67	61	
10	0826	714.44	0.70	1.50	1.50	4.0	243	260	234	50	68	62	
9	0829	715.78	0.66	1.50	1.50	4.0	220	260	232	51	69	62	
8	0832	717.80	0.75	1.50	1.50	4.0	238	260	230	52	69	62	
7	0835	719.84	0.82	1.50	1.50	4.0	229	261	242	53	72	63	
6	0838	721.77	0.73	1.50	1.50	4.0	217	260	251	54	73	63	
5	0841	723.77	0.65	1.50	1.50	4.0	232	261	261	54	74	64	
4	0844	725.76	0.70	1.50	1.50	4.0	225	261	269	55	76	65	
3	0847	727.81	0.72	1.50	1.50	4.0	233	262	264	55	77	65	
2	0850	729.76	0.82	1.50	1.50	4.0	218	262	254	56	77	66	
1	0853	731.80	0.84	1.50	1.50	4.0	227	262	249	56	78	66	
END	0856	733.711	-	-	-	-	-	-	-	-	-	-	
A12	0905	733.711	0.50	1.50	1.50	4.0	235	267	240	77	75	68	
11	0908	735.60	0.45	1.50	1.50	4.0	230	265	241	58	75	68	
10	0911	737.62	0.40	1.50	1.50	4.0	228	264	242	52	77	68	
9	0914	739.82	0.37	1.50	1.50	4.0	222	264	240	50	78	69	
8	0917	741.85	0.42	1.50	1.50	4.0	230	263	240	49	79	69	

Pilot Tube Calibration Factor C_p 0.808 Pilot Tube No. 8-10-1 ✓
 Volume Collected V_m 80.84 ft³ 47.483 Hg
 Water Collected V_w 19.71 ml
 Time of Test T_i 72 min.
 Stack Pressure P_s -0.50 H₂O
 Barometer No. 17-2 ✓ Probe Tip No. 17-1
 Total Volume of Leak Checks After Start: 1 ft³
 V_m = Dry Gas Meter Calibration Factor 0.987 x 48.403
 [Dry Gas Meter Reading = ft³ - (T_i - T_f) min. X Leak Rate (cfm)]

Impinger Box No. 17-1

Water Weight Gain

Impinger 1 Final Weight 623.6
Initial Weight 668.5
Increase -44.9

Impinger 2 Final Weight 755.0
Initial Weight 711.8
Increase 43.2

Impinger 3 Final Weight 734.5
Initial Weight 725.1
Increase 9.4

Impinger 4 Final Weight 492.0
Initial Weight 491.6
Increase 0.4

Impinger 5 Final Weight 884.3
Initial Weight 872.7
Increase 11.6

Impinger 6 Final Weight _____
Initial Weight _____
Increase _____

Impinger 7 Final Weight _____
Initial Weight _____
Increase _____

Impinger 1 -44.9

Impinger 2 43.2

Impinger 3 9.4

Impinger 4 0.4

Impinger 5 11.6

Impinger 6 _____

Impinger 7 _____

Total 19.7 = V_w

$V_w =$
g SO₂ = _____
 $V_w =$

$P_b = \frac{30.28}{47.48}$ ✓ %CO₂ = 0.4 ✓
 $V_m = \frac{50.703}{47.48}$ ✓ %O₂ = 20.1 ✓
 $V_w = \frac{19.7}{47.48}$ ✓ %CO = 0.0 ✓
 $P_m = \frac{1.500}{47.48}$ ✓ %N₂ = 79.5 ✓
Avg $\Delta P = \frac{0.706}{47.48}$ ✓ $A_s = \frac{6.504}{47.48}$ ✓
Avg $\sqrt{\Delta P} = \frac{0.830}{47.48}$ ✓ $D_n = \frac{72}{47.48}$ ✓
 $C_p = \frac{0.808}{47.48}$ ✓ $T_i = \frac{72}{47.48}$ ✓
 $P_s = \frac{-0.50}{47.48}$ ✓ $T_m = \frac{71}{47.48}$ ✓
 $T_s = \frac{229}{47.48}$ ✓ $T_s = \frac{229}{47.48}$ ✓

Moisture Content:

%M = 1.80 ✓ $M_s = \frac{0.9820}{47.48}$ ✓ $MW_s = \frac{28.868}{47.48}$ ✓ $MW = \frac{28.66}{47.48}$ ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times \frac{47.483}{50.703} \left[\frac{30.28 + \frac{1.500}{13.6}}{71 + 460} \right] = \frac{47.965}{50.703} \frac{st^3}{scfm} = \frac{0.704}{0.666} \frac{st^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times \frac{19.7}{47.48} = \frac{0.930}{47.48} \frac{st^3}{scfm}$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{0.930}{50.703 + 0.930} \times 100 = \frac{1.80}{1.90} \times 100 = 1.80\%$$

$$V_s = 5123.8 \times \frac{0.808}{\sqrt{30.24 \times 28.66}} \times \frac{0.830}{28.66} = \frac{3064}{28.66} \text{ fpm}$$

$$\%I = \frac{1.039 \times \dots}{\dots} = \dots\%$$

ACFM: 138382
138558
105537
SCFM: 105610
%EA: _____

Run Number 1 (502)
Unit PESS R10 STR.
Date 1/19/96

FIELD DATA

[illegible]

METCO ENVIRONMENTAL

Formaldehyde Field Data

Job Number 96-11
 Job Name ERM Southwest
 Run Number 1
 Unit Proas RTO stack
 Date 1/19/96
 Operator T. Skelton, J. Penaberton
 Sample Box No. M-1 Meter Box No. 17-2

Read and record at the start of each test point.

Purge to: —
 Purge time: —
 Pilot Leak Check Initial — Final ✓

Ambient Temp. °F 45
 Assumed Moisture % 2
 Probe Length 10
 C Factor ΔP 10 → 20.15 to reference
 Initial Leak @ 15 "Hg = 0.000 cfm
 Final Leak @ 10 "Hg = 0.000 cfm

T_a

P_m

ΔP_s

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
A 1	0820	42.271	0.95	2.05	2.05	6.0	222	252	253	66	68	68	int. ass't
2	0823	44.520	0.95	2.05	2.05	6.0	220	256	255	64	68	68	
3	0826	47.720	1.00	2.20	2.20	6.0	229	254	257	64	70	68	
4	0829	49.360	0.99	2.15	2.15	6.0	224	259	257	60	71	68	
5	0832	51.870	0.93	2.00	2.00	6.0	223	260	259	58	72	68	
6	0835	54.195	0.89	1.95	1.95	6.0	231	260	258	56	74	68	
7	0838	56.430	0.54	1.15	1.15	6.0	220	261	258	57	76	69	
8	0841	58.350	0.46	0.87	0.87	5.0	239	263	259	59	78	69	
9	0844	59.920	0.43	0.94	0.94	4.0	230	251	260	60	77	69	
10	0847	61.620	0.39	0.85	0.85	4.0	229	256	261	60	77	69	
11	0850	63.050	0.35	0.76	0.76	3.0	229	256	266	61	78	70	
12	0853	64.740	0.37	0.80	0.80	3.0	231	257	261	61	78	70	
END	0856	65.960	—	—	—	—	—	—	—	—	—	—	
B 1	0905	65.960	0.84	1.80	1.80	5.0	229	260	261	65	75	70	
2	0908	68.120	0.76	1.65	1.65	5.0	221	259	262	59	76	70	
3	0911	70.125	0.71	1.55	1.55	5.0	232	260	259	60	78	71	
4	0914	72.430	0.60	1.30	1.30	5.0	235	260	258	59	79	71	
5	0917	74.250	0.72	1.55	1.55	5.0	220	260	260	59	81	71	

Barometer No. 17-2 Probe Tip No. 17-2-1 (96-11-11)

Total Volume of Leak Checks After Start: — ft³
 V_m = Dry Gas Meter Calibration Factor 48.396 X 1.037

Pilot Tube No. 18-10-2

Pilot Tube Calibration Factor C_p 0.807

Volume Collected V_m 50.187 ft³

Water Collected V_w 21.7 ml

Time of Test T_i 22 min.

Stack Pressure P_s 0.50 "H₂O

Baro. Press. P_b 30.28 "Hg

Probe Tip Dia. D_n 0.40 in.

% CO₂ 0.40 % CO 20.10

% O₂ 20.1 % N₂ 79.5

Area Stack A_s 650 in²

[Dry Gas Meter Reading ft³ - (T_i min. X Leak Rate cfm)]

Impinger Box No. M 1

			Water Weight Gain			
Impinger 1	Final Weight	<u>725.7</u>			Impinger 1	<u>11.4</u>
	Initial Weight	<u>714.3</u>			Impinger 2	<u>1.40</u>
	Increase	<u>11.4</u>			Impinger 3	<u>0.2</u>
Impinger 2	Final Weight	<u>727.3</u>			Impinger 4	<u>5.7</u>
	Initial Weight	<u>725.9</u>			Impinger 5	
	Increase	<u>1.40</u>			Impinger 6	
Impinger 3	Final Weight	<u>487.9</u>		V _w = g SO ₂ = V _w =	Impinger 7	
	Initial Weight	<u>491.2</u>			Total	<u>21.7</u> ✓ = V _w
	Increase	<u>0.2</u>				
Impinger 4	Final Weight	<u>880.0</u>				
	Initial Weight	<u>871.3</u>				
	Increase	<u>8.7</u>				
Impinger 5	Final Weight					
	Initial Weight					
	Increase					
Impinger 6	Final Weight					
	Initial Weight					
	Increase					
Impinger 7	Final Weight					
	Initial Weight					
	Increase					

P_b = 30.28 ✓
 V_m = 50.187 ✓
 V_w = 21.7 ✓
 P_m = 1.515 ✓
 Avg ΔP = 0.696 ✓
 Avg √ΔP = 0.825 ✓
 C_p = 0.807 ✓
 P_s = -0.50 ✓
 T_m = 28.74 ✓ °F
 T_s = 227 ✓ °F

%CO₂ = 0.40 ✓
 %O₂ = 20.1 ✓
 %CO = 0.0 ✓
 %N₂ = 79.5 ✓
 A_s = 650 ✓
 D_s = 0.236 ✓
 T_i = 72 ✓

30.24 ✓
 29.94 ✓
 538.534 ✓ °R
 687 ✓ °R

Moisture Content %M = 201.99 ✓ M_s = 0.9801 ✓ MW_s = 28.868 ✓ MW = 28.65 ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 50.187 \left[\frac{30.28 + \frac{1.515}{13.6}}{\frac{28.74}{74} + 460} \right] = \frac{50.413 \checkmark}{0.700 \checkmark} \text{ sft}^3$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 21.7 = 1.024 \checkmark \text{ sft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{1.024}{1.024 + 50.413} \times 100 = 201.99 \checkmark \%$$

$$V_s = 5123.8 \times \frac{0.807}{28.65 \times 29.94} \times \frac{6.57}{30.24} \times 0.825 = \frac{3.038 \checkmark}{30.54 \checkmark} \text{ ppm}$$

$$\%I = 1,039 \times \frac{687}{30.54} \times \frac{49.79 \checkmark}{50.413} = \frac{99.7 \checkmark}{99.4 \checkmark} \%$$

$$\frac{3054 \checkmark}{3,038} \times \frac{0.9801 \checkmark}{29.94} \times \frac{72 \checkmark}{0.9801} \times \frac{3054 \checkmark}{72} \times (0.236)^2$$

$$\text{ACFM: } \frac{137,203 \checkmark}{137,958 \checkmark}$$

$$\text{SCFM: } \frac{104,244 \checkmark}{104,850 \checkmark}$$

$$\%EA: \text{ — }$$

Formaldehyde

FIELD DATA

11-76

Run Number

Unit Press PTO StockDate 1/19/96T²

1

 Q^e $\Delta P.$ [illegible]

METCO ENVIRONMENTAL

Job Number 96-11
 Job Name CRM Southwest
 Run Number 2
 Unit Process RIO Stack
 Date 1/19/96
 Operator T. Stokely, J. Remington
 Sample Box No. 411 Meter Box No. 17-2 ΔP_s

Read and record at the start of each test point.

Purge to: 17-2
 Purge line: 17-2
 Pilot Leak Check Initial 17-2 Final 17-2

Ambient Temp. °F 45
 Assumed Moisture % 2
 Probe Length 10
 C Factor 10 to reference
 Initial Leak @ 15 *Hg = 0.00 cfm
 Final Leak @ 10 *Hg = 0.002 cfm

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum *Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
A 12	1300	142.085	0.51	1.1	1.10	4.0	229	247	244	64	75	76	
11	1303	143.710	0.43	0.94	0.94	4.0	210	257	248	62	75	75	
10	1306	145.130	0.47	1.00	1.00	4.0	233	254	256	60	76	75	
9	1309	146.750	0.45	0.97	0.97	4.0	231	252	256	60	77	75	
8	1312	148.530	0.42	0.94	0.94	4.0	228	252	257	60	78	75	
7	1315	149.953	0.46	1.00	1.00	4.0	248	250	258	58	79	76	
6	1318	151.760	0.63	1.40	1.40	4.0	210	250	258	59	79	76	
5	1321	153.550	0.92	1.99	2.0	4.0	228	251	256	56	83	76	
4	1324	155.830	0.93	2.0	2.0	5.0	232	250	254	57	84	76	
3	1327	157.936	0.93	2.0	2.0	5.0	243	251	254	59	86	75	
2	1330	160.820	0.99	2.1	2.1	6.0	241	251	254	61	87	75	
1	1333	162.590	0.86	1.85	1.85	6.0	241	250	254	62	86	75	
END	1336	165.567	—	—	—	—	—	—	—	—	—	—	
BR	1345	165.561	0.53	1.15	1.15	6.0	241	256	254	66	86	75	
11	1348	167.322	0.59	1.30	1.30	6.0	240	256	254	63	86	75	
10	1351	169.350	0.42	0.92	0.92	6.0	233	254	256	60	86	75	
9	1354	170.730	0.67	1.45	1.45	6.0	227	254	257	60	86	75	
8	1357	175.220	0.74	1.60	1.60	6.0	237	256	254	61	85	76	

Pilot Tube Calibration Factor C, 0.807 ✓
 Volume Collected V_m 49.247 ✓ ft³
 Water Collected V_w 19.3 ✓ ml
 Time of Test T₁ 72 ✓ min.
 Slack Pressure P_s -0.50 ✓ H₂O

Pilot Tube No. 18-10-2 ✓
 Baro. Press. P_b 30.16 ✓ *Hg
 Probe Tip Dia. D_n 0.236 ✓ in.
 % CO₂ 0.40 ✓ % CO 0.0 ✓
 % O₂ 20.1 ✓ % N₂ 79.5 ✓
 Area Slack A_s 0.504 ✓ in²

Barometer No. 17-2 ✓
 Total Volume of Leak Checks After Start: 17.190 X 0.1 1.037 ✓
 V_m = Dry Gas Meter Calibration Factor
 [Dry Gas Meter Reading — ft³ · (T₁ — min. X Leak Rate — cfm)]

Probe Tip No. 17-11-11 ✓

Impinger Box No. M1

Water Weight Gain

Impinger 1	Final Weight Initial Weight Increase	<u>714.1</u> <u>707.5</u> <u>6.6</u>	Impinger 1	<u>6.6</u>
Impinger 2	Final Weight Initial Weight Increase	<u>720.9</u> <u>721.0</u> <u>-0.1</u>	Impinger 2	<u>-0.10</u>
Impinger 3	Final Weight Initial Weight Increase	<u>488.9</u> <u>488.8</u> <u>0.1</u>	Impinger 3	<u>0.10</u>
Impinger 4	Final Weight Initial Weight Increase	<u>847.8</u> <u>835.1</u> <u>12.7</u>	Impinger 4	<u>12.7</u>
Impinger 5	Final Weight Initial Weight Increase	<u> </u> <u> </u> <u> </u>	Impinger 5	<u> </u>
Impinger 6	Final Weight Initial Weight Increase	<u> </u> <u> </u> <u> </u>	Impinger 6	<u> </u>
Impinger 7	Final Weight Initial Weight Increase	<u> </u> <u> </u> <u> </u>	Impinger 7	<u> </u>
			Total	<u>19.3</u> <u>19.5</u> = V_w

$$V_w =$$

$$g SO_2 =$$

$$V_w =$$

Impinger 5	Final Weight Initial Weight Increase	<u> </u> <u> </u> <u> </u>	$P_b =$ <u>30.16</u> ✓	%CO ₂ = <u>0.40</u> ✓
			$V_m =$ <u>49.247</u> ✓	%O ₂ = <u>20.1</u> ✓
			$V_w =$ <u>19.5</u> <u>19.3</u> ✓	%CO = <u>0.0</u> ✓
			$P_m =$ <u>1.128</u> ✓	%N ₂ = <u>79.5</u> ✓
Impinger 6	Final Weight Initial Weight Increase	<u> </u> <u> </u> <u> </u>	Avg ΔP = <u>0.658</u> ✓	$A_s =$ <u>6504</u> ✓
			Avg √ΔP = <u>0.804</u> ✓	$D_n =$ <u>0.236</u> ✓
			$C_p =$ <u>0.807</u> ✓	$T_i =$ <u>72</u> ✓
Impinger 7	Final Weight Initial Weight Increase	<u> </u> <u> </u> <u> </u>	$P_s =$ <u>-0.50</u> ✓ H_2O	<u>30.12</u> ✓ °Hg
			$T_m =$ <u>77.86</u> ✓ °F	<u>539.540</u> ✓ °R
			$T_s =$ <u>235</u> ✓ °F	<u>695</u> ✓ °R

Moisture Content %M = 1.81 1.84 ✓ $M_s =$ 0.9817 0.9816 ✓ $MW_s =$ 28.868 ✓ $MW =$ 28.67 ✓

$$V_{m_{std}} = 17.65 V_m \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 49.247 \left[\frac{30.16 + \frac{1.128}{13.6}}{77.86 + 460} \right] = \frac{48.716 \text{ ✓}}{0.677 \text{ ✓}} \frac{\text{scfm}}{\text{scfm}}$$

$$V_{w_{gas}} = 0.0472 \times V_w = 0.0472 \times \underline{19.5} \underline{19.3} = \underline{0.902} \underline{0.911} \text{ ✓ sft}^3$$

$$\% \text{ Moisture} = \frac{V_{w_{gas}}}{V_{m_{std}} + V_{w_{gas}}} \times 100 = \frac{0.902 \text{ } 0.911}{48.716 + 0.902} \times 100 = \underline{1.81} \underline{1.84} \text{ ✓ \%}$$

$$V_s = 5123.8 \times \frac{0.807}{28.67} \times \frac{695}{30.12} \times \frac{0.804}{2982} = \underline{2982} \text{ ✓ fpm}$$

ACFM: 134,707 ✓

$$\%I = \frac{1,039 \times 695 \times 48.716}{0.9816 \times 72 \times 30.12 \times 2982 \times (0.236)^2} = \underline{99.5} \text{ ✓ \%}$$

SCFM: 101,515 101,480 ✓

%EA:

FIELD DATA

Formaldehyde

Run Number 2

Unit	Press	ZTO	Stack
1			
2			
3			
4			
5			
6			
7			
8			
9			
10			
11			
12			
13			
14			
15			
16			
17			
18			
19			
20			
21			
22			
23			
24			
25			
26			
27			
28			
29			
30			
31			
32			
33			
34			
35			
36			
37			
38			
39			
40			
41			
42			
43			
44			
45			
46			
47			
48			
49			
50			
51			
52			
53			
54			
55			
56			
57			
58			
59			
60			
61			
62			
63			
64			
65			
66			
67			
68			
69			
70			
71			
72			
73			
74			
75			
76			
77			
78			
79			
80			
81			
82			
83			
84			
85			
86			
87			
88			
89			
90			
91			
92			
93			
94			
95			
96			
97			
98			
99			
100			

Date 1/19/96

75/6/11

 Δp

Q³

†

13

[illegible]

MEICO ENVIRONMENTAL

Job Number 96-11
 Job Name ERM Southside
 Run Number 3
 Unit Pass R10 Stack
 Date 1/19/96
 Operator L. Skelley
 Sample Box No. 271 Meter Box No. 17-1

Field Data

Read and record at the start of each test point.

Purge to:

Purge time:

Pilot Leak Check Initial ✓ Final ✓

Ambient Temp. °F 45
 Assumed Moisture % 10
 Probe Length 10 to reference
 C Factor 10 to reference
 Initial Leak @ 15 °Hg = 0.000 cfm
 Final Leak @ 10 °Hg = 0.000 cfm

T_m

T_i

P_m

ΔP_s

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
B12	1817	842.392	0.59	1.40	1.40	4.0	231	227	245	66	80	81	
11	1820	893.990	0.52	1.20	1.20	4.0	247	251	246	56	81	80	
10	1823	896.230	0.62	1.45	1.45	4.0	242	251	256	54	81	80	
9	1826	897.920	0.69	1.65	1.65	4.0	240	256	250	57	83	81	
8	1829	900.090	0.73	1.70	1.70	5.0	234	226	250	58	83	81	
7	1832	902.025	0.73	1.70	1.70	5.0	235	246	250	59	84	81	
6	1835	904.220	0.86	2.00	2.00	5.0	248	251	236	54	84	81	
5	1838	907.120	0.90	1.85	1.85	5.0	238	250	247	56	87	81	
4	1841	909.131	0.63	1.45	1.45	5.0	239	256	248	54	88	81	
3	1844	911.220	0.62	1.45	1.45	5.0	239	256	246	55	88	81	
2	1847	913.320	0.71	1.65	1.65	5.0	224	256	252	55	88	81	
1	1850	915.430	0.84	2.00	2.00	5.0	244	264	274	58	89	82	
END	1853	918.164	—	—	—	—	—	—	—	—	—	—	
A12	1856	918.164	0.67	1.55	1.55	5.0	231	247	256	66	88	82	
11	1859	919.873	0.54	1.25	1.25	4.0	231	246	200	64	89	82	
10	1902	922.370	0.42	0.99	0.99	4.0	239	250	242	55	87	81	
9	1905	924.430	0.42	0.99	0.99	7.0	228	250	250	55	87	82	
8	1908	926.435	0.44	1.05	1.05	4.0	241	250	251	55	88	82	

Probe Tip No. 17-1(96-11-11)

Barometer No. 17-2

Pilot Tube No. 18-10-2

Pilot Tube Calibration Factor C_p 0.807

Volume Collected V_m 5.278 ft³

Water Collected V_w 12.3 ml

Time of Test T_i 72 min.

Stack Pressure P_s 0.50 in. H₂O

Baro. Press. P_b 30.12 °Hg

Probe Tip Dia. D_n 0.256 in.

% CO₂ 2.43 % CO 0.0

% O₂ 20.1 % N₂ 79.5

Area Stack A_s 650.1 in²

Total Volume of Leak Checks Alter Start: 49.448 ft³

V_m = Dry Gas Meter Calibration Factor 49.448 X 1.037

[Dry Gas Meter Reading ft³ - (T_i - T_m) min. X Leak Rate cfm]

Impinger Box No. 45 M

Water Weight Gain

Impinger 1 Final Weight 708.6
 Initial Weight 705.1
 Increase 3.5

Impinger 1 3.5

Impinger 2 Final Weight 724.9
 Initial Weight 723.3
 Increase 1.6

Impinger 2 1.6

Impinger 3 5.6

Impinger 4 6.6

Impinger 3 Final Weight 493.5
 Initial Weight 487.9
 Increase 5.6

Impinger 5 _____

Impinger 6 _____

Impinger 4 Final Weight 854.5
 Initial Weight 847.9
 Increase 6.6

Impinger 7 _____

Total 17.3 ✓ = V_w

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

$P_b = 30.12$ ✓

%CO₂ = 0.40 ✓

$V_m = 51.278$ ✓

%O₂ = 20.1 ✓

$V_w = 17.3$ ✓

%CO = 0.0 ✓

$P_m = 1.535$ ✓

%N₂ = 79.5 ✓

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\Delta P = 6.677$ ✓

$A_s = 6504$ ✓

Avg $\sqrt{\Delta P} = 0.816$ ✓

$D_n = 0.236$ ✓

$C_p = 0.807$ ✓

$T_i = 72$ ✓

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

$P_s = -0.50$ °H₂O

30.08 °Hg

$T_m = 84$ °F

544 °R

$T_s = 237$ °F

697 °R

Moisture Content

%M = 1.597 ✓ $M_s = 0.984$ ✓ $MW_s = 28.868$ ✓ $MW = 28.69$ ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 51.278 \left[\frac{30.12 + \frac{1.535}{13.6}}{84 + 460} \right] = \frac{50.299}{0.699} \frac{ft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 17.3 = 0.817 \frac{ft^3}{60}$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{0.817}{50.299 + 0.817} \times 100 = 1.597\% \text{ ✓}$$

$$V_s = 5123.8 \times \frac{0.807}{28.69 \times 30.08} \times \frac{697}{72} \times \frac{0.816}{1} = 3032 \text{ fpm}$$

ACFM: 136,958 ✓

SCFM: 103,004 ✓

$$\%I = \frac{1.039 \times 697 \times 50.299}{3032 \times 30.08 \times 0.984 \times 72 \times (0.236)^2} = 101.2\% \text{ ✓}$$

%EA: _____

FIELD DATA

N

Run Number

Press RTD Stack

Date 1/19/96

Date 1/19/96

[illegible]

METCO ENVIRONMENTAL

Field Data

Job Number
Job Name
Run Number
Unit
Date
Operator
Sample Box No.

96-11

ERM

PRESS RTO STACK

11/18/96

G. Smith / P. Smith

17-1 Meter Box No. 17-2

Read and record at the start of each test point.

Purge to: -

Purge time: -

Pilot Leak Check Initial ☒ Final ☒

Ambient Temp. °F 50°

Assumed Moisture % 2-4%

Probe Length 10'

C Factor 10-25 to reference

Initial Leak @ 15.0" Hg = 0.000 cfm

Final Leak @ 10.0" Hg = 0.000 cfm

T_m

T_s

P_m

ΔP_s

Point	Clock Time	Dry Gas Meter CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
B124	1835	990.650	0.35	0.88	0.88	3.0	225	271	271	78	73	68	INT. DESAT
112	1838	992.38	0.50	1.25	1.25	3.0	226	264	262	67	71	66	
10	1841	993.94	0.55	1.35	1.35	3.5	221	263	260	64	72	66	
9	1844	995.85	0.80	2.00	2.00	4.5	226	259	258	63	75	66	
8	1847	998.21	0.73	1.80	1.80	4.0	233	261	255	62	78	67	
7	1850	1000.71	0.70	1.75	1.75	4.0	230	250	253	64	80	67	
6	1853	1002.72	0.83	2.05	2.05	4.0	228	249	252	67	82	67	
5	1856	1004.94	0.60	1.50	1.50	4.0	223	249	250	68	83	68	
4	1859	1007.01	0.70	1.75	1.75	4.0	231	249	251	73	85	68	
3	1902	1009.21	0.70	1.75	1.75	4.0	234	248	253	69	86	69	
2	1905	1011.46	0.75	1.90	1.90	4.0	223	248	254	76.7	87	69	
1	1908	1013.71	0.65	1.65	1.65	4.0	238	248	253	66	88	70	
END	1911	1016.050	-	-	-	-	-	-	-	-	-	-	
A1	1921	1016.050	0.45	1.15	1.15	4.0	226	241	260	83	80	71	
2	1924	1017.84	0.45	1.15	1.15	4.0	236	242	259	66	82	71	
3	1927	1019.98	0.37	0.94	0.94	3.5	230	241	258	63	83	72	
4	1930	1021.58	0.45	1.15	1.15	4.0	221	243	258	61	84	72	
5	1933	1023.50	0.40	1.00	1.00	3.5	225	247	259	60	86	73	

Probe Tip No. XII-8

Barometer No. 17-2

Pilot Tube No. 8-10-1

Pilot Tube Calibration Factor C 0.808

Total Volume of Leak Checks After Start: 103.24

Baro. Press. P_b 30.10

Volume Collected V_m 52.885

V_m = Dry Gas Meter Calibration Factor 103.24

Probe Tip Dia. D_p 0.242

Water Collected V_w 25.3

[Dry Gas Meter Reading = ft³ · (T₁ - min. X Leak Rate - cfm)]

% CO₂ 0.4

Time of Test T_t 72

Area Stack A_s 6504

% O₂ 20.1

Stack Pressure P_s -0.50

Impinger Box No. 17-1

		<u>Water Weight Gain</u>		
Impinger 1	Final Weight	<u>599.0</u>	Impinger 1	<u>1.0</u>
	Initial Weight	<u>598.0</u>	Impinger 2	<u>11.2</u>
	Increase	<u>1.0</u>	Impinger 3	<u>2.5</u>
Impinger 2	Final Weight	<u>615.8</u>	Impinger 4	<u>10.6</u>
	Initial Weight	<u>604.6</u>	Impinger 5	
	Increase	<u>11.2</u>	Impinger 6	
Impinger 3	Final Weight	<u>521.0</u>	Impinger 7	
	Initial Weight	<u>518.5</u>	Total	<u>25.3</u> ✓ = V_w
	Increase	<u>2.5</u>		
Impinger 4	Final Weight	<u>873.2</u>		
	Initial Weight	<u>862.6</u>		
	Increase	<u>10.6</u>		
Impinger 5	Final Weight		$P_b =$ <u>30.10</u> ✓	%CO ₂ = <u>0.4</u> ✓
	Initial Weight		$V_m =$ <u>52.285</u> ✓	%O ₂ = <u>20.1</u> ✓
	Increase		$V_w =$ <u>25.3</u> ✓	%CO = <u>0.0</u> ✓
Impinger 6	Final Weight		$P_m =$ <u>1.595</u> ✓	%N ₂ = <u>79.5</u> ✓
	Initial Weight		Avg $\Delta P =$ <u>0.650</u> ✓	$A_s =$ <u>6509</u> ✓
	Increase		Avg $\sqrt{\Delta P} =$ <u>0.796</u> ✓	$D_n =$ <u>0.242</u> ✓
Impinger 7	Final Weight		$C_p =$ <u>0.808</u> ✓	$T_i =$ <u>72</u> ✓
	Initial Weight		$P_s =$ <u>-0.50</u> ✓	<u>30.06</u> ✓ °Hg
	Increase		$T_m =$ <u>77</u> ✓ °F	<u>537</u> ✓ °R
			$T_s =$ <u>230</u> ✓ °F	<u>690</u> ✓ °R

Moisture Content %M = 2.25 ✓ $M_s =$ 0.9775 ✓ $MW_s =$ 28.868 ✓ $MW =$ 28.62 ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 52.285 \left[\frac{30.10 + \frac{1.595}{13.6}}{77 + 460} \right] = \frac{51.928}{0.721} \frac{st^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times \underline{25.3} = \underline{1.194} \text{ ✓ } st^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{1.194}{51.928 + 1.194} \times 100 = \underline{2.25} \text{ ✓ } \%$$

$$V_s = 5123.8 \times \frac{0.808}{\sqrt{30.06 \times 28.62}} \times \frac{690}{0.796} = \underline{2951} \text{ ✓ } fpm$$

$$\%I = \frac{1,039 \times 51.928 \times 690}{2951 \times 0.9775 \times 30.06 \times 72 \times (0.242)^2} = \underline{101.8} \text{ ✓ } \%$$

133300 ✓
ACFM: 13329
SCFM: 100534 ✓
%EA: — ✓

PHENOL

1

POSS ETO STACK

11/18/96

Q^E

12

T^E

[illegible]

2002-1561 MW

5102
2102

METCO ENVIRONMENTAL

Job Number 96-11
 Job Name ERM Southwest
 Run Number 2
 Unit Press RTO Stack
 Date 1-19-96
 Operator L. Staley, J. Remberger
 Sample Box No. 17-2 Meter Box No. 17-2

Ambient Temp. °F 45
 Assumed Moisture % 2
 Probe Length 10'
 C Factor 10 → 20.15 to reference
 Initial Leak @ 15 "Hg = 0.002 cfm
 Final Leak @ 2 "Hg = 0.002 cfm

Read and record at the start of each test point.

Purge to: —
 Purge time: —
 Pilot Leak Check Initial — Final —

ΔP_s T_m T_s P_m

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
13 12	1038	90.827	0.13	0.97	0.97	2.0	219	291	236	67	73	73	int w Tent
11	1041	92.030	0.54	1.15	1.15	3.0	229	256	241	62	73	73	
10	1044	93.220	0.66	1.45	1.45	3.0	232	267	243	61	73	73	
9	1047	95.280	0.70	1.50	1.50	3.0	219	292	215	60	73	73	
8	1050	97.235	0.71	1.75	1.75	4.0	217	270	245	58	77	73	DP 10 → 20.45
7	1053	99.970	0.71	1.75	1.75	4.0	226	236	243	59	79	73	
6	1056	101.630	0.82	2.00	2.00	4.5	232	240	246	61	81	73	
5	1059	104.020	0.63	1.55	1.55	4.0	221	242	244	62	82	74	
4	1102	106.250	0.620	1.55	1.55	4.0	219	265	245	62	83	74	
3	1105	108.325	0.70	1.75	1.75	4.0	232	267	261	64	84	74	
2	1108	110.630	0.76	1.90	1.90	4.5	227	252	267	66	86	75	
1	1111	112.790	0.81	2.00	2.00	4.5	219	257	264	66	86	75	
END	1114	115.205	—	—	—	—	—	—	—	—	—	—	
A 1	1120	115.205	0.74	1.85	1.85	4.0	233	261	267	66	86	75	
2	1123	117.480	0.95	2.35	2.35	4.5	220	245	262	65	85	75	
3	1126	119.970	0.96	2.35	2.35	4.5	234	246	259	60	84	76	
4	1129	122.620	0.90	2.20	2.20	4.5	221	246	254	53	85	76	
5	1132	126.060	0.84	2.10	2.10	5.0	238	256	252	53	87	76	

Pilot Tube Calibration Factor C_p 0.808
 Volume Collected V_m 53.067 - ft³
 Water Collected V_w 22.1 - ml
 Time of Test T_1 72 - min.
 Stack Pressure P_s -0.50 - "H₂O

Pilot Tube No. 8-10-1
 Baro. Press. P_b 30.28 "Hg
 Probe Tip Dia. D_n 0.242 in.
 % CO₂ 0.40 % CO 0.0
 % O₂ 20.1 % N₂ 79.5
 Area Stack A_s 6504 in²

Barometer No. 17-2 Probe Tip No. 24-8
 Total Volume of Leak Checks After Start: — ft³
 V_m = Dry Gas Meter Calibration Factor 51174 X 1.037

[Dry Gas Meter Reading — ft³ - (T₁ — min. X Leak Rate — cfm)]

Impinger Box No. 17-2

Water Weight Gain

Impinger 1 Final Weight 726.8
 Initial Weight 726.0
 Increase 0.80

Impinger 1 0.8

Impinger 2 Final Weight 712.3
 Initial Weight 701.4
 Increase 10.9

Impinger 2 10.9

Impinger 3 0.30

Impinger 3 Final Weight 496.5
 Initial Weight 496.2
 Increase 0.30

Impinger 4 10.1

Impinger 5 _____

Impinger 6 _____

Impinger 4 Final Weight 829.0
 Initial Weight 818.9
 Increase 10.1

Impinger 7 _____

Total 22.1 = V_w

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

$P_b = 30.28$ ✓

%CO₂ = 0.10 ✓

$V_m = 53.067$ ✓

%O₂ = 20.1 ✓

$V_w = 22.1$ ✓

%CO = 0.0 ✓

$P_m = 1.668$ ✓

%N₂ = 79.5 ✓

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\Delta P = 0.683$ ✓

$A_s = 6504$ ✓

Avg $\sqrt{\Delta P} = 0.819$ ✓

$D_n = 0.212$ ✓

$C_p = 0.808$ ✓

$T_i = 72$ ✓

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

$P_i = -0.50$ ✓ H₂O

30.2 ✓ °Hg

$T_m = 79$ ✓ °F

539 ✓ °R

$T_i = 228$ ✓ °F

688 ✓ °R

Moisture Content

%M = 1.94 ✓ $M_d = 0.9306$ ✓ $MW_d = 28.868$ ✓ $MW = 28.67$ ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 53.067 \left[\frac{30.28 + \frac{1.668}{13.6}}{79 + 460} \right] = \frac{52.831}{0.754} \frac{sft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 22.1 = 1.043 \text{ sft}^3 \text{ ✓}$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{1.043}{52.831 + 1.043} \times 100 = 1.94 \text{ % ✓}$$

$$V_s = 5123.8 \times \frac{0.806}{\sqrt{28.67 \times 30.24}} \times \frac{688}{3021} \times 0.89 = 3020 \text{ fpm ✓}$$

ACFM: 136.449 ✓
136.425 ✓

SCFM: 104.165 ✓
104.173 ✓

$$\%I = \frac{1.039 \times 688 \times 52.831}{0.9306 \times 30.24 \times 30.24 \times 3020 \times (0.212)^2} = 100.0 \text{ % ✓}$$

%EA: _____ ✓

Phenols

Run Number 2

Press QTO Stack

Date 1/19/96 ΔP_i

৯৫

1

TE

METCO ENVIRONMENTAL

Field Data

Ambient Temp. °F 60
 Assumed Moisture % 2
 Probe Length 10'
 C Factor 10-28 to reference
 Initial Leak @ 15.0 Hg = 0.008 cfm
 Final Leak @ 7.0 Hg = 0.000 cfm

Read and record at the start of each test point.

Purge to: ---
 Purge time: ---
 Pitot Leak Check Initial ✓ Final ✓

Job Number 96-11
 Job Name ERM SOUTHWEST
 Run Number 3
 Unit PROCESS PRO STACK
 Date 11/9/86
 Operator G. SMITH / P. SMITH
 Sample Box No. 17-2 Meter Box No. 17-1

T_m

T_s

P_m

ΔP_s

Point	Clock Time	Dry Gas Meter CF	"Pitot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
A1	1457	838.68	1.05	3.00	3.00	5.5	226	239	272	81	77	77	INT. ORSAT
2	1500	841.50	1.05	3.00	3.00	5.5	231	238	270	61	77	77	
3	1503	844.90	0.95	2.70	2.70	5.0	244	238	262	60	78	77	
4	1506	847.36	0.90	2.60	2.60	5.0	225	239	248	61	80	77	
5	1509	850.11	0.95	2.70	2.70	5.0	239	240	239	63	81	77	
6	1512	853.15	0.85	2.40	2.40	5.0	239	239	231	64	82	78	
7	1515	856.39	0.50	1.45	1.45	4.0	231	241	236	86	79	80	OFF 15/15-1635
8	1538	858.50	0.48	1.40	1.40	4.0	242	239	241	68	79	79	
9	1641	860.41	0.40	1.15	1.15	4.0	249	238	229	66	79	78	
10	1644	862.21	0.35	1.00	1.00	3.0	242	237	243	62	79	78	
11	1647	863.99	0.40	1.15	1.15	4.0	238	237	261	60	80	78	
12	1650	865.95	0.45	1.30	1.30	4.0	237	238	271	59	81	78	
END	1653	861.853	-	-	-	-	-	-	-	-	-	-	
B12	1705	867.853	0.50	1.00	1.00	4.0	234	242	269	77	80	78	Δ10-22
B11	1708	869.50	0.56	1.25	1.25	4.0	235	241	266	67	80	78	
10	1711	871.24	0.43	0.98	0.98	4.0	237	241	272	64	81	78	
9	1714	872.99	0.60	1.35	1.35	4.0	244	241	260	64	82	78	
8	1717	875.10	0.60	1.35	1.35	4.0	249	241	247	63	83	79	

Barometer No. 17-2 Probe Tip No. 8H-8

Total Volume of Leak Checks After Start: 0.981 ft³
 V_m = Dry Gas Meter Calibration Factor 53.234

Pitot Tube No. 8-10-1
 Baro. Press. P_b 30.12 Hg
 Probe Tip Dia. D 0.242 in.
 % CO₂ 0.4 % CO 0.0
 % O₂ 20.1 % N₂ 79.5
 Area Stack A_s 6504 in²

Pitot Tube Calibration Factor C_p 0.808
 Volume Collected V_m 52.223 ft³
 Water Collected V_w 25.9 ml
 Time of Test T_i 72 min.
 Stack Pressure P_s -0.50 in² H₂O

Impinger Box No. 17-2

Water Weight Gain

Impinger 1	Final Weight	<u>729.8</u>
	Initial Weight	<u>722.8</u>
	Increase	<u>7.0</u>
Impinger 2	Final Weight	<u>710.0</u>
	Initial Weight	<u>703.8</u>
	Increase	<u>6.2</u>
Impinger 3	Final Weight	<u>494.5</u>
	Initial Weight	<u>493.6</u>
	Increase	<u>0.9</u>
Impinger 4	Final Weight	<u>817.0</u>
	Initial Weight	<u>805.2</u>
	Increase	<u>11.8</u>

Impinger 1	<u>7.0</u>
Impinger 2	<u>6.2</u>
Impinger 3	<u>0.9</u>
Impinger 4	<u>11.8</u>
Impinger 5	_____
Impinger 6	_____
Impinger 7	_____
Total	<u>25.9</u> = V_w

Impinger 5	Final Weight	_____
	Initial Weight	_____
	Increase	_____
Impinger 6	Final Weight	_____
	Initial Weight	_____
	Increase	_____
Impinger 7	Final Weight	_____
	Initial Weight	_____
	Increase	_____

$V_w =$
 $g SO_2 =$
 $V_w =$

$P_b =$ 30.12 %CO₂ = 0.4 ✓
 $V_w =$ 52.223 ✓ %O₂ = 20.1 ✓
 $V_w =$ 25.9 ✓ %CO = 0.0 ✓
 $P_m =$ 1.716 ✓ %N₂ = 79.5 ✓
Avg $\Delta P =$ 0.669 ✓ A_s = 6504 ✓
 $\overset{0.808}{\text{Avg}} \sqrt{\Delta P} =$ 0.807 ✓ D_s = 0.242 ✓
 $C_p =$ 0.808 ✓ T_i = 72 ✓
 $P_s =$ -0.50 "Hg 30.08 "Hg
 $T_m =$ 80 °F 540 °R
 $T_s =$ 237 °F 697 °R

Moisture Content %M = 2.31 ✓ M_s = 0.9769 ✓ MW_s = 28.868 ✓ MW = 28.62 ✓

$$V_{m_{std}} = 17.65 V_m \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 52.223 \left[\frac{30.12 + \frac{1.716}{13.6}}{80 + 460} \right] = \frac{51.628 \text{ st}^3}{0.717 \text{ scfm}}$$

$$V_{w_{gas}} = 0.0472 \times V_w = 0.0472 \times \underline{25.9} = \underline{1.222} \text{ st}^3$$

$$\% \text{ Moisture} = \frac{V_{w_{gas}}}{V_{m_{std}} + V_{w_{gas}}} \times 100 = \frac{1.222}{51.628 + 1.222} \times 100 = \underline{2.31} \%$$

$$V_s = 5123.8 \times \frac{0.808}{\sqrt{30.08 \times 28.62}} \times \frac{0.807}{0.808} \times \frac{3010}{3006} \text{ fpm}$$

$$\%I = \frac{1.039 \times 51.628 \times 697}{3010 \times 0.9769 \times 72 \times 30.08 \times 0.242} \times \frac{100.2}{100} = \underline{100.4} \%$$

ACFM: 135781 ✓
SCFM: 101519 ✓
%EA: - ✓

FIELD DATA

[illegible]

96-11
ERM Southwest
Silsbee, TX

MDI Data
Method 5521

1/18/96
Press House Stack
Run 1
Jesse Roehn
PERSONNEL PUMP#: 1105

<u>CLOCK TIME</u>	<u>BALL HEIGHT</u>	<u>COMMENTS</u>
START : 1835	2.7	Pulling @ 12/min
1840	2.7	
1845	2.7	
1850	2.7	
1855	2.7	
1900	2.7	
1905	2.7	
1910	2.7	
1915	2.7	
1920	2.7	
1925	2.7	
1930	2.7	
1935	—	END Test

Total Volume : 60 liters

Time of Test : 60 minutes

76-11
ERM Southwest
Silsbee, TX

1/19/96
Press House Stack
Run 2

MDI Data

Method 5521

Jesse Roelke

PERSONNEL PUMP#: 1105

<u>CLOCK TIME</u>	<u>BALL HEIGHT</u>	<u>COMMENTS</u>
START: 1038	2.7	Pulling @ 1 l/min
1043	2.7	
1048	2.7	
1053	2.7	
1058	2.7	
1103	2.7	
1108	2.7	
1113	2.7	
1118	2.7	
1123	2.7	
1128	2.7	
1133	2.7	
1138	—	End test

Total Sample Volume: 60 liters

Time of Test: 60 minutes

96-11
ERM Southwest
Silsbee, TX

1/19/96
Press House Stack
Run 3

MDI Data

Method 5521

Jesse Roehn

PERSONNEL PUMP# 1105

	<u>CLOCK TIME</u>	<u>BALL HEIGHT</u>	<u>COMMENTS</u>
START:	1457	2.7	Pulling @ 12/min
	1502	2.7	
	1507	2.7	
	1512	2.7	
	1517 1636	2.7	Pump off @ 1516 (Unit Down); Pump
	1522 1641	2.7	on @ 1635
	1527 1646	2.7	
	1532 1651	2.7	
	1537 1656	2.7	
	1542 1701	2.7	
	1547 1706	2.7	
	1552 1711	2.7	
	1557 1716	—	End Test

Total Volume: 60 l

Time of Test: 60 minutes

METCO ENVIRONMENTAL

Job Number 96-011-
 Job Name ERM Southwest
 Run Number 1
 Unit Press House Vent (South Inlet duct)
 Date 1/18/98
 Operator Hudson/Wood
 Sample Box No. 34 Meter Box No. 11-2
 Ambient Temp. °F 52
 Assumed Moisture % 2.05
 Probe Length 3
 C Factor 2.11 → ΔP 2.0 to reference
 Initial Leak @ 15.0 "Hg = 0.012 cfm
 Final Leak @ 8.0 "Hg = 0.002 cfm
 Read and record at the start of each test point.
 Purge to: -
 Purge time: -
 Pilot Leak Check Initial ✓ Final ✓

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp °F Inlet	Dry Gas Temp °F Outlet	Remarks
D 6	1835	882.339	1.40	1.50	1.50	4.5	101	233	246	52	73	69	int or set
5	1838	884.76	1.40	1.50	1.50	4.5	102	235	248	51	74	69	
4	1841	886.32	1.50	1.60	1.60	4.5	103	240	249	50	76	69	
3	1844	888.45	1.40	1.50	1.50	5.0	100	242	251	52	78	69	
2	1847	890.51	1.40	1.50	1.50	5.0	101	254	254	54	81	70	
1	1850	892.90	1.20	1.25	1.25	5.0	102	262	256	56	82	70	
E 10	1853	894.513	-	-	-	-	-	-	-	-	-	-	
C 16	1905	894.513	0.92	0.96	0.96	3.5	101	270	270	65	79	71	
25	1908	896.48	1.40	1.50	1.50	4.5	100	271	264	62	80	71	
3	1911	898.31	1.60	1.65	1.65	5.0	101	270	264	62	84	72	
4	1914	900.51	1.60	1.65	1.65	5.0	102	262	259	64	85	72	
5	1917	902.49	1.70	1.80	1.80	5.0	101	257	253	67	83	72	
6	1920	904.79	1.50	1.55	1.55	5.0	104	254	256	68	89	73	
E 10	1923	906.932	-	-	-	-	-	-	-	-	-	-	
B 1	1927	906.932	1.30	1.35	1.35	4.0	101	264	263	67	87	74	
2	1930	908.90	1.60	1.65	1.65	5.0	99	258	251	64	90	75	
3	1933	910.99	1.60	1.65	1.65	5.0	101	254	259	67	91	74	
4	1936	913.19	1.80	1.90	1.90	5.5	102	253	258	68	93	76	

Pilot Tube No. 11-3-2
 Baro. Press. P_b 30.10 "Hg
 Probe Tip Dia. D_p 0.182 in.
 % CO₂ 0.0 % CO 0.0
 % O₂ 20.9 % N₂ 79.1
 Area Stack A_s 1892 in²
 Pilot Tube Calibration Factor C_p 0.811
 Volume Collected V_a 48.325 ft³
 Water Collected V_w 21.30 ml
 Time of Test T_t 72 min.
 Stack Pressure P_s -2.3 "H₂O
 Barometer No. 26
 Total Volume of Leak Checks After Start: - ft³
 V_m = Dry Gas Meter Calibration Factor 78.568 x 0.995
 [Dry Gas Meter Reading - ft³ · (T₁ - min. X Leak Rate - cfm)]
 Probe Tip No. 96-011-III-42

Impinger Box No. 34

Water Weight Gain

Impinger 1 Final Weight 596.6
 Initial Weight 596.2
 Increase 0.4

Impinger 1 0.4

Impinger 2 Final Weight 607.6
 Initial Weight 602.3
 Increase 5.3

Impinger 2 5.3

Impinger 3 1.5

Impinger 3 Final Weight 537.9
 Initial Weight 536.4
 Increase 1.5

Impinger 4 14.1

Impinger 5 _____

Impinger 6 _____

Impinger 4 Final Weight 789.1
 Initial Weight 775.0
 Increase 14.1

Impinger 7 _____

Total 21.3 ✓ = V_w

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

$P_b = 30.10$ ✓ %CO₂ = 0.0 ✓

$V_m = 43.325$ ✓ %O₂ = 20.9 ✓

$V_w = 21.3$ ✓ %CO = 0.0 ✓

$P_m = 1.450$ ✓ %N₂ = 79.1 ✓

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\Delta P = 1.380$ ✓ $A_s = 1392$ ✓

Avg $\sqrt{\Delta P} = 1.170$ ✓ $D_n = 0.182$ ✓

$C_p = 0.811$ ✓ $T_i = 72$ ✓

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

$P_s = -2.3$ °H₂O 29.93 ✓ °Hg

$T_m = 79$ °F 539 ✓ °R

$T_s = 101$ °F 561 ✓ °R

Moisture Content

%M = 2.06 ✓ $M_s = 0.9794$ ✓ $MW_s = 28.936$ ✓ $MW = 28.61$ ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 43.325 \left[\frac{30.10 + \frac{1.450}{13.6}}{79 + 460} \right] = \frac{47.800}{0.664} \frac{ft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 21.3 = 1.005 \text{ ft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{1.005}{47.800 + 1.005} \times 100 = 2.06 \%$$

$$V_s = 5123.8 \times \frac{0.811}{\sqrt{29.93 \times 28.61}} \times 1.170 = 3935 \text{ fpm}$$

ACFM: 51,704 ✓

SCFM: 47,849 ✓

$$\%I = \frac{1.039 \times 47.800 \times 561}{0.9794 \times 72 \times 3935 \times 29.93 \times (0.182)^2} = 101.3 \%$$

%EA: 33.934 ✓

Run Number 1
Unit PHU (South Inlet Duct) #1
Date 1/18/96

D-37

METCO ENVIRONMENTAL

Job Number 96-011

Job Name ERM Southwest

Run Number 2

Unit Press House Vent Inlet Duct (South)

Date 1/19/96

Operator Hudson/Wood

Sample Box No. 34 Meter Box No. 11-2

ΔP_s

Field Data

Read and record at the start of each test point.

Purge to: -

Purge time: -

Pilot Leak Check Initial ☒ Final ☒

Ambient Temp. °F 54

Assumed Moisture % 2.05

Probe Length 10'

C Factor 11.42 $\rightarrow \Delta P$ 1.4-to reference

Initial Leak @ 15.0 "Hg = 0.000 cfm

Final Leak @ 16.2 "Hg = 0.000 cfm

T_m

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
D 1	1033	996.856	0.81	0.83	0.83	3.5	97	2318	240	55	78	76	
2	1041	998.36	0.81	1.20	1.20	4.5	96	245	241	55	79	76	
3	1044	1000.13	1.40	1.45	1.45	5.0	98	260	241	54	80	76	
4	1047	1002.29	1.50	1.55	1.55	5.0	98	270	240	55	83	76	
5	1050	1004.23	1.50	1.55	1.55	5.0	99	259	239	56	85	76	
6	1053	1006.81	1.20	1.20	1.20	5.0	99	256	257	53	86	76	
E 10	1056	1008.357	-	-	-	-	-	-	-	-	-	-	
C 1	1100	1008.357	1.30	1.30	1.30	5.0	98	266	266	63	84	76	
2	1103	1010.28	1.40	1.45	1.45	5.0	98	260	270	64	85	76	
3	1106	1012.20	1.50	1.55	1.55	5.0	98	257	263	64	87	76	
4	1109	1014.34	1.60	1.60	1.60	5.0	98	254	255	65	89	77	
5	1112	1016.60	1.70	1.75	1.75	5.5	97	254	251	66	89	77	
6	1115	1018.81	1.40	1.45	1.45	5.5	97	250	246	68	91	77	
E 11 C	1118	1020.906	-	-	-	-	-	-	-	-	-	-	
B 1	1121	1020.906	1.30	1.30	1.30	4.5	99	262	241	66	83	77	
2	1124	1023.07	1.40	1.45	1.45	5.0	98	261	240	65	89	78	
3	1127	1024.80	1.40	1.45	1.45	5.0	99	255	240	64	90	78	
4	1130	1026.80	1.60	1.65	1.65	5.5	100	253	237	65	92	73	

Barometer No. # 26 Probe Tip No. 945-III-# 2

Total Volume of Leak Checks After Start: - ft³

V_m = Dry Gas Meter Calibration Factor 0.995 x 48.026

[Dry Gas Meter Reading - ft³ · (1 - - min. X Leak Rate - cfm)]

Pilot Tube No. 11-3-2

Baro. Press. P_b 30.26 "Hg

Probe Tip Dia. D_n 0.182 in.

% CO₂ 0.0 % CO 0.0

% O₂ 20.9 % N₂ 79.1

Area Stack A, 1997 in²

Pilot Tube Calibration Factor C_p 0.811

Volume Collected V_m 47.786 ft³

Water Collected V_w 15.4 ml

Time of Test T_t 72 min.

Stack Pressure P_s -1.90 "H₂O

Impinger Box No. 34

Water Weight Gain

Impinger 1 Final Weight 604.0
 Initial Weight 602.9
 Increase 1.1

Impinger 1 1.1

Impinger 2 Final Weight 600.5
 Initial Weight 597.5
 Increase 3.0

Impinger 2 3.0

Impinger 3 1.9

Impinger 3 Final Weight 538.5
 Initial Weight 536.7
 Increase 1.8

Impinger 4 9.5

Impinger 5 _____

Impinger 6 _____

Impinger 4 Final Weight 792.5
 Initial Weight 789.0
 Increase 9.5

Impinger 7 _____

Total 15.4 ✓ = V_w

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

$P_b = 30.26$ ✓

%CO₂ = 0.0 ✓

$V_m = 47.786$ ✓

%O₂ = 20.9 ✓

$V_w = 15.4$ ✓

%CO = 0.0 ✓

$P_m = 1.393$ ✓

%N₂ = 79.1 ✓

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\Delta P = 1.361$ ✓

$A_s = 1892$ ✓

Avg $\sqrt{\Delta P} = 1.163$ ✓

$D_n = 0.182$ ✓

$C_p = 0.811$ ✓

$T_i = 72$ ✓

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

$P_s = 30.12$ ✓ °H_g

$T_m = 83$ ✓ °F

$T_s = 98$ ✓ °F

543 ✓ °R

558 ✓ °R

Moisture Content:

%M = 1.52 ✓ $M_s = 0.9848$ ✓ $MW_s = 28.836$ ✓ $MW = 28.67$ ✓

$$V_{m_{std}} = 17.65 V_m \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 47.786 \left[\frac{30.26 + \frac{1.393}{13.6}}{83 + 460} \right] = \frac{47.161}{0.655} \frac{\text{ft}^3}{\text{scfm}}$$

$$V_{w_{gas}} = 0.0472 \times V_w = 0.0472 \times 15.4 = 0.7269 \text{ ft}^3$$

$$\% \text{ Moisture} = \frac{V_{w_{gas}}}{V_{m_{std}} + V_{w_{gas}}} \times 100 = \frac{0.7269}{47.161 + 0.7269} \times 100 = 1.52 \%$$

$$V_s = 5123.8 \times \frac{0.811}{\sqrt{30.12 \times 28.67}} \times \frac{558}{30.12 \times 28.67} \times 1.163 = 3885 \text{ fpm}$$

ACFM: 51.042 ✓

SCFM: 49,060 ✓

$$\%I = \frac{1.039 \times 47.161 \times 558}{3885 \times 72 \times 30.12 \times 28.67 \times 1.32} = 99.5 \%$$

%EA: —

METCO ENVIRONMENTAL

Ambient Temp. °F 40
 Assumed Moisture % 2.05
 Probe Length 3'
 C Factor ΔH 1.4 ΔP 1.5 to reference
 Initial Leak @ 15.0 "Hg = 0.013 cfm
 Final Leak @ 5.0 "Hg = 0.008 cfm

Read and record at the start of each test point.

Purge to: -
 Purge time: -
 Pilot Leak Check Initial - Final ✓

Job Number 96-011
 Job Name ERM Southwest
 Run Number 1
 Unit PHU (Inlet Duct South)
 Date 1/19/96
 Operator Hudson/Wood
 Sample Box No. 21 Meter Box No. 11-2
 ΔP_i

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH "H ₂ O" Desired	Orifice ΔH "H ₂ O" Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
A 1	0820	947.228	1.20	1.10	1.10	3.5	92	259	271	54	74	72	1.44 or sent
2	0823	948.99	1.10	1.00	1.00	3.5	92	237	270	56	75	72	
3	0826	950.89	1.20	1.10	1.10	3.5	98	240	271	60	76	72	
4	0829	952.51	1.40	1.30	1.30	4.0	93	241	270	58	78	72	
5	0832	954.42	1.20	1.10	1.10	4.0	94	238	259	56	79	72	
6	0835	956.25	1.40	1.30	1.30	4.0	92	240	250	55	81	72	
End A	0838	958.220	-	-	-	-	-	-	-	-	-	-	
B 1	0842	958.220	1.40	1.30	1.30	4.0	93	246	243	58	80	72	
2	0845	960.29	1.60	1.50	1.50	4.0	95	240	239	53	83	73	
3	0848	962.15	1.60	1.50	1.50	4.0	95	244	236	52	84	74	
4	0851	964.26	1.60	1.50	1.50	4.0	94	241	238	52	85	73	
5	0854	966.51	1.60	1.50	1.50	4.0	93	240	235	53	85	73	
6	0857	968.51	1.30	1.20	1.20	3.0	94	241	241	57	86	74	
End B	0900	970.293	-	-	-	-	-	-	-	-	-	-	
C 1	0903	970.293	1.30	1.20	1.20	3.5	94	240	245	56	84	74	
2	0906	972.09	1.50	1.40	1.40	3.5	93	242	246	55	85	74	
3	0909	974.19	1.60	1.50	1.50	4.0	96	248	250	55	86	74	
4	0912	976.49	1.60	1.45	1.45	4.0	95	246	250	56	80	74	

Pilot Tube Calibration Factor C_p 0.812
 Volume Collected V_m 46.021 / ft³
 Water Collected V_w 15.3 / ml
 Time of Test T_i 72 / min.
 Stack Pressure P_s -2.5 / "H₂O

Pilot Tube No. 11-3-1 ✓
 Baro. Press. P_b 30.28 / Hg
 Probe Tip Dia. D_p 0.177 in.
 % CO₂ 0.0 ✓ % CO 0.0
 % O₂ 20.9 ✓ % N₂ 79.1
 Area Stack A_s 1892 / in²

Barometer No. #26
 Total Volume of Leak Checks After Start: - ft³
 V_m = Dry Gas Meter Calibration Factor 46.252 x 0.995

[Dry Gas Meter Reading - ft³ · (T_i - min. X Leak Rate - cfm)]
 Probe Tip No. 96-011#2

Impinger Box No. 21

Water Weight Gain

Impinger 1 Final Weight 699.6
 Initial Weight 695.7
 Increase 3.9

Impinger 1 3.9

Impinger 2 Final Weight 730.0
 Initial Weight 728.7
 Increase 1.3

Impinger 2 1.3

Impinger 3 0.1

Impinger 4 10.0

Impinger 3 Final Weight 487.1
 Initial Weight 487.0
 Increase 0.1

$V_w =$
 $g SO_2 =$
 $V_w =$

Impinger 5 _____

Impinger 6 _____

Impinger 4 Final Weight 868.8
 Initial Weight 858.8
 Increase 10.0

Impinger 7 _____

Total 15.3 ✓ = V_w

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

$P_b =$ 30.28 ✓
 $V_b =$ 46.021 ✓
 $V_w =$ 15.30 ✓
 $P_m =$ 1.290 ✓

%CO₂ = 0.0 ✓
 %O₂ = 20.9 ✓
 %CO = 0.0 ✓
 %N₂ = 79.1 ✓

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\Delta P =$ 1.400 ✓

$A_s =$ 1892 ✓

$D_s =$ 0.177 ✓

$T_s =$ 72 ✓

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\sqrt{\Delta P} =$ 1.181 ✓

$C_p =$ 0.812 ✓

$P_s =$ -2.5 ✓ °H₂O

$T_s =$ 79 ✓ °F

$T_s =$ 95 ✓ °F

30.10 ✓ °Hg

539 ✓ °R

555 ✓ °R

Moisture Content %M = 1.55 ✓
 0.9845 ✓ $M_s =$ 0.9845 ✓ $MW_s =$ 28.936 ✓ $MW =$ 28.67 ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 46.021 \left[\frac{30.28 + \frac{1.290}{13.6}}{79 + 460} \right] = \frac{45.775}{0.636} \frac{sft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 15.3 = 0.722 \text{ sft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{0.722}{45.775 + 0.722} \times 100 = 1.55 \%$$

$$V_s = 5123.8 \times \frac{0.812}{30.10 \times 28.67} \times \frac{1.181}{555} = 3940 \text{ fpm}$$

ACFM: 51773 ✓

SCFM: 48957 ✓

$$\%I = \frac{1.039 \times 45.775 \times 555}{3940 \times 72 \times 0.9845 \times 30.10 \times (0.177)^2} = 100.2 \%$$

%EA: _____

Run Number 1
Unit PHU (Inlet Duct South) # 1
Date 1/19/96

FIELD DATA

[illegible]

METCO ENVIRONMENTAL

Form 10-011 Field Data

Job Number 96-011
 Job Name ERM Southwest
 Run Number 2
 Unit PHU Inlet Dust Sack South
 Date 1/19/96
 Operator Hudson/Wood
 Sample Box No. 21 Meter Box No. 11-2
 ΔP_s

Read and record at the start of each test point.

Purge to: -
 Purge time: -
 Pilot Leak Check Initial ✓ Final ✓

Ambient Temp. °F 45
 Assumed Moisture % 1.50
 Probe Length 3
 C Factor ΔH₉₉ → ΔP_{10.0} to reference
 Initial Leak @ 15.0 "Hg = 0.0000 cfm
 Final Leak @ 10.00 "Hg = 0.0000 cfm

T_m

T_i

P_m

Point	Clock Time	Dry Gas Meter, CF	"Pilot" "H ₂ O"	Orifice ΔH "H ₂ O" Desired	Orifice ΔH "H ₂ O" Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. of Inlet	Dry Gas Temp. of Outlet	Remarks
A1	1300	45.486	1.10	1.10	1.10	4.5	100	244	232	68	80	78	Tot Orset
2	1303	47.34	1.30	1.30	1.30	4.5	103	246	241	61	81	79	
3	1306	49.31	1.20	1.20	1.20	4.5	102	241	244	60	82	79	
4	1309	51.20	1.30	1.30	1.30	4.5	101	240	241	66	83	79	
5	1312	53.06	1.20	1.20	1.20	4.5	103	240	240	62	85	79	
6	1315	54.95	1.30	1.30	1.30	4.5	101	242	252	62	86	79	
End A	1318	56.909	-	-	-	-	-	-	-	-	-	-	
B1	1321	56.909	1.30	1.50	1.50	4.5	100	260	261	68	86	79	
2	1324	59.00	1.50	1.50	1.50	5.0	101	246	271	61	98	79	
3	1327	61.69	1.60	1.60	1.60	5.0	103	244	261	59	89	79	
4	1330	63.18	1.70	1.70	1.70	5.0	101	241	258	59	89	79	
5	1333	65.44	1.60	1.60	1.60	5.0	103	242	259	58	90	79	
6	1336	67.65	1.50	1.50	1.50	5.0	103	244	261	59	92	80	
End B	1339	69.780	-	-	-	-	-	-	-	-	-	-	
C1	1343	69.780	1.30	1.30	1.30	5.0	101	246	257	67	89	80	ΔH _{9.2} → ΔP _{10.0}
2	1346	71.59	1.40	1.30	1.30	5.0	101	249	256	60	90	80	
3	1349	73.74	1.50	1.35	1.35	4.5	104	251	232	62	91	80	
4	1352	75.70	1.60	1.45	1.45	5.0	103	243	231	62	92	81	

Pilot Tube Calibration Factor C_p 0.812
 Volume Collected V_m 46.394 ft³
 Water Collected V_w 11.0 ml
 Time of Test T_i 72 min.
 Slack Pressure P_s -2.0 "H₂O

Pilot Tube No. 11-31
 Baro. Press. P_b 30.22 "Hg
 Probe Tip Dia. D_n 0.177 in.
 % CO₂ 0.0 % CO 0.0
 % O₂ 20.9 % N₂ 79.1
 Area Stack A_s 1892 in²

Barometer No. #26 Probe Tip No. 96-011-2
 Total Volume of Leak Checks After Start: - ft³
 V_m = Dry Gas Meter Calibration Factor 46.394 x 0.995

(Dry Gas Meter Reading = ft³ - (T_i - min. X Leak Rate - cfm))

Impinger Box No. 21

Water Weight Gain

Impinger 1 Final Weight 688.6
 Initial Weight 688.6
 Increase 0.0

Impinger 1 0.0

Impinger 2 1.4

Impinger 2 Final Weight 717.3
 Initial Weight 715.9
 Increase 1.4

Impinger 3 0.2

Impinger 4 9.4

Impinger 3 Final Weight 486.8
 Initial Weight 486.6
 Increase 0.2

$V_w =$
 $g\ SO_2 =$
 $V_w =$

Impinger 5

Impinger 6

Impinger 4 Final Weight 877.5
 Initial Weight 868.1
 Increase 9.4

Impinger 7

Total 11.0 ✓ = V_w

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

$P_b =$ 30.22 ✓
 $V_m =$ 46.394 ✓
 $V_w =$ 11.0 ✓
 $P_m =$ 1.306 ✓

%CO₂ = 0.0 ✓
 %O₂ = 20.9 ✓
 %CO = 0.0 ✓
 %N₂ = 79.1 ✓

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\Delta P =$ 1.383 ✓
 Avg $\sqrt{\Delta P} =$ 1.174 ✓
 $C_p =$ 0.812 ✓

$A_s =$ 1892 ✓
 $D_n =$ 0.177 ✓
 $T_i =$ 72 ✓

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

$P_s =$ 30.07 ✓
 $T_m =$ 84 °F ✓
 $T_s =$ 103 °F ✓

30.07 ✓ °Hg
544 ✓ °R
563 ✓ °R

Moisture Content

%M = 1.12 ✓ $M_s =$ 0.9888 ✓ $MW_s =$ 28.836 ✓ $MW =$ 28.71 ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 46.394 \left[\frac{30.22 + \frac{1.306}{13.6}}{84 + 460} \right] = \frac{45.633}{0.634} \frac{sft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 11.0 = 0.5192 \text{ sft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{0.5192}{45.633 + 0.5192} \times 100 = 1.12 \%$$

$$V_s = 5123.8 \times \frac{0.812}{\sqrt{30.07 \times 28.71}} \times \frac{563}{3944} = 3944 \text{ fpm}$$

ACFM: 51826

46,413 ✓
 SCFM: 49,577

$$\%I = \frac{1.039 \times 45.633 \times 563}{0.9888 \times 72 \times 3944 \times 30.07 \times (0.177)^2} = 100.9 \%$$

%EA: —

Dei the the

Date 1/15/96

Dei the the

Date 1/15/96

D-49

METCO ENVIRONMENTAL

Ambient Temp. °F 41
 Assumed Moisture % 2.05
 Probe Length 3'
 C Factor ΔH 2.5 ΔP 2.7 to reference
 Initial Leak @ 15.0 "Hg = 0.000 cfm
 Final Leak @ 10.0 "Hg = 0.000 cfm

Read and record at the start of each test point.
 Purge to: —
 Purge time: —
 Pilot Leak Check Initial ✓ Final ✓

Job Number 96-011
 Job Name ERM South West
 Run Number 3
 Unit Press House Vent (Inlet Duct South)
 Date 1/19/96
 Operator Hudson/Wood
 Sample Box No. 21 Meter Box No. 11-2 ✓
 ΔP_s

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
A1	1816	141.676	1.20	1.10	1.10	4.5	104	231	231	58	85	83	Int. Orset
2	1819	143.71	1.00	0.94	0.94	4.0	104	239	234	62	85	83	
3	1822	145.21	1.30	1.20	1.20	4.5	102	238	257	62	86	83	
4	1825	147.31	1.30	1.20	1.20	4.5	103	242	268	59	88	83	
5	1828	148.78	1.30	1.20	1.20	4.5	104	233	264	57	89	84	
6	1831	150.79	1.20	1.10	1.10	4.5	104	231	263	57	90	84	
End A	1834	152.601	—	—	—	—	—	—	—	—	—	—	
B1	1838	152.601	1.55	1.45	1.45	4.5	104	240	233	67	89	84	
2	1841	154.71	1.60	1.55	1.55	5.0	104	238	236	54	91	84	
3	1844	156.84	1.70	1.60	1.60	5.0	104	260	241	54	92	84	
4	1847	159.03	1.70	1.60	1.60	5.0	104	247	237	53	93	84	
5	1850	161.21	1.50	1.40	1.40	5.0	104	249	236	52	95	84	
6	1853	163.22	1.70	1.60	1.60	5.0	105	249	237	56	95	84	
End B	1856	165.394	—	—	—	—	—	—	—	—	—	—	
C1	1900	165.394	1.10	1.00	1.00	4.0	103	264	253	67	93	85	
2	1903	166.91	1.30	1.15	1.15	4.0	102	259	256	61	93	84	
3	1906	168.91	1.50	1.35	1.35	4.0	104	252	256	59	93	84	
4	1909	171.01	1.60	1.40	1.40	5.0	102	249	260	59	96	85	

Barometer No. # 26 ✓ Probe Tip No. 96-011-2 ✓
 Total Volume of Leak Checks After Start: — ft³
 V_m = Dry Gas Meter Calibration Factor 0.995 x 46.702
 [Dry Gas Meter Reading = ft³ · (T₁ — min. X Leak Rate — cfm)]

Pilot Tube No. 11-3-1 ✓
 Baro. Press. P_b 30.11 "Hg
 Probe Tip Dia. D_a 0.177 in.
 % CO₂ 0.0 % O₂ 20.9
 Area Stack A_s 1392 in²
 Pilot Tube Calibration Factor C_p 0.912
 Volume Collected V_m 46.468 ft³
 Water Collected V_w 10.1 ml
 Time of Test T₁ 72 min.
 Stack Pressure P_s -2.0 "H₂O

Impinger Box No. 21

Water Weight Gain

Impinger 1 Final Weight 698.4
 Initial Weight 698.0
 Increase 0.4

Impinger 1 0.4

Impinger 2 Final Weight 728.0
 Initial Weight 727.2
 Increase 0.8

Impinger 2 0.8Impinger 3 0.2Impinger 4 8.7

Impinger 3 Final Weight 485.9
 Initial Weight 485.7
 Increase 0.2

Impinger 5 _____

Impinger 6 _____

Impinger 4 Final Weight 885.0
 Initial Weight 876.3
 Increase 8.7

Impinger 7 _____

Total 10.1 ✓ = V_w

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

 $P_b = 30.11$ ✓%CO₂ = 0.0 ✓ $V_m = 46.468$ ✓%O₂ = 20.9 ✓ $V_w = 10.1$ ✓%CO = 0.0 ✓ $P_m = 1.287$ ✓%N₂ = 79.1 ✓

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\Delta P = 1.406$ ✓ $A_s = 1892$ ✓Avg $\sqrt{\Delta P} = 1.183$ ✓ $D_n = 0.177$ ✓ $C_p = 0.812$ ✓ $T_i = 72$ ✓

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

 $P_s = -0.20$ ✓ $^{\circ}\text{H}_2\text{O} = 29.96$ ✓ $T_m = 89$ ✓ $^{\circ}\text{F} = 549$ ✓ $T_s = 104$ ✓ $^{\circ}\text{F} = 564$ ✓

Moisture Content:

%M = 1.05 ✓ $M_d = 0.9895$ ✓ $MW_d = 28.836$ ✓ $MW = 28.72$ ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 46.468 \left[\frac{30.11 + \frac{1.287}{13.6}}{89 + 460} \right] = \frac{45.123}{0.627} \frac{\text{sft}^3}{\text{scfm}}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 10.1 = 0.477 \text{ sft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{0.477}{45.123 + 0.477} \times 100 = 1.05 \%$$

$$V_s = 5123.8 \times \frac{0.812}{29.96 \times 28.72} \times 1.183 = 3985 \text{ ppm}$$

ACFM: 52.356 ✓SCFM: 48.745 ✓

$$\%I = \frac{1.039 \times 45.123 \times 564}{0.9895 \times 72 \times 3985 \times 29.96 \times (0.177)^3} = 99.2 \%$$

%EA: _____

METCO ENVIRONMENTAL

Job Number 96-011
 Job Name ERM South west
 Run Number 1
 Unit Dress House Vent North #2
 Date 18 Jan 96
 Operator Grubbs, Linda J. Thacker
 Sample Box No. 35 Meter Box No. 18-1

Field Data

Read and record at the start of each test point.

Purge to: -
 Purge time: -
 Pilot Leak Check Initial ✓ Final -

Ambient Temp. °F 55
 Assumed Moisture % 2%
 Probe Length 3
 C Factor 448-ΔP-3 to reference
 Initial Leak @ 15.0 Hg = 0.000 cfm
 Final Leak @ 8.0 Hg = 0.000 cfm

T_m

P_m

ΔP_s

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
A 6	1835	633.100	0.90	0.81	0.81	3.5	103	224	236	59	70	69	Inlet - 0.50 cfm
S	1838	634.66	0.90	0.81	0.81	3.5	103	270	237	51	71	69	
4	1841	636.15	1.05	0.95	0.95	4.0	104	265	247	49	72	69	
3	1844	637.80	1.05	0.95	0.95	4.0	102	268	280	48	74	69	
2	1847	639.45	1.20	1.05	1.05	4.5	101	253	277	47	76	70	
1	1850	641.21	1.10	1.00	1.00	4.5	104	247	277	48	78	70	
End	1853	640.951	-	-	-	-	-	-	-	-	-	-	
B 6	1905	642.951	1.10	1.00	1.00	4.5	104	243	239	63	75	71	18-8.8
S	1908	644.16	1.10	1.00	1.00	4.5	103	250	247	52	76	71	
4	1911	646.31	1.20	1.05	1.05	4.5	103	283	247	49	78	71	
3	1914	648.01	1.20	1.05	1.05	4.5	101	280	251	49	80	72	
2	1917	649.78	1.30	1.20	1.20	4.5	101	280	278	49	82	72	
1	1920	651.57	0.95	1.10	1.10	4.5	102	280	278	50	83	72	
End	1923	653.380	-	-	-	-	-	-	-	-	-	-	
C 6	1927	653.380	1.40	1.30	1.30	4.5	104	243	300	59	81	73	
S	1930	655.26	1.50	1.35	1.35	5.0	101	251	270	52	83	73	
4	1933	657.16	1.10	1.00	1.00	4.5	102	251	281	53	84	74	
3	1936	658.90	1.50	1.35	1.35	5.0	103	250	275	53	86	74	

Pilot Tube Calibration Factor C_p 0.809
 Volume Collected V_m 40.566 ft³ 40.566
 Water Collected V_w 18.7 ml
 Time of Test T_i 712 min.
 Stack Pressure P_s -0.20 H₂O
 Pilot Tube No. 17-3-1
 Baro. Press. P_b 30.10 Hg
 Probe Tip Dia. D_p 0.176 in.
 % CO₂ 0.0 % CO 0.0
 % O₂ 20.9 % N₂ 79.1
 Area Stack A_s 18.90 in²
 Barometer No. 266
 Total Volume of Leak Checks After Start: 0 ft³
 V_m = Dry Gas Meter Calibration Factor 0.572 x 41735
 Probe Tip No. 18-81-6
 [Dry Gas Meter Reading ft³ - (T_i min. X Leak Rate cfm)]

Impinger Box No. 35

Water Weight Gain

Impinger 1 Final Weight 589.4
 Initial Weight 588.7
 Increase 0.7

Impinger 2 Final Weight 595.4
 Initial Weight 589.2
 Increase 6.2

Impinger 3 Final Weight 521.5
 Initial Weight 518.8
 Increase 2.7

Impinger 4 Final Weight 847.2
 Initial Weight 837.9
 Increase 9.3

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

Impinger 1 0.0

Impinger 2 6.2

Impinger 3 2.7

Impinger 4 9.8

Impinger 5 _____

Impinger 6 _____

Impinger 7 _____

Total 18.7 = V_w

$V_w =$
 $g\ SO_2 =$
 $V_w =$

$P_b = 30.10$ ✓ %CO₂ = 0.0 ✓
 $V_m = 40.567$ ✓ %O₂ = 20.9 ✓
 $V_w = 18.7$ ✓ %CO = 0.6 ✓
 $P_m = 1.053$ ✓ %N₂ = 79.1 ✓
 Avg $\Delta P = 1.160$ ✓ $A_s = 189$ ✓
 Avg $\sqrt{\Delta P} = 1.073$ ✓ $D_n = 0.176$ ✓
 $C_p = 0.809$ ✓ $T_i = 72$ ✓
 $P_s = -0.20$ °F $T_s = 102$ °F
 $T_m = 76$ °F

30.09 ✓ °Hg
536 ✓ °R
562 ✓ °R

Moisture Content %M = 2.14 ✓ $M_s = 0.9786$ ✓ $MW_s = 28.836$ ✓ $MW = 28.60$ ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 40.567 \left[\frac{30.10 + \frac{1.053}{13.6}}{76 + 460} \right] = \frac{40.311}{0.560} \frac{sft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 18.7 = 0.8826 \text{ sft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{0.8826}{40.312 + 0.8826} \times 100 = 2.14 \%$$

$$V_s = 5123.8 \times \frac{0.809}{\sqrt{30.09 \times 28.60}} \times 1.073 = 3594 \text{ fpm}$$

ACFM: 47.225 ✓

SCFM: 43822 ✓

$$\%I = \frac{1.039 \times 40.311 \times 562}{0.9786 \times 30.09 \times 3594 \times 72 \times (0.176)^2} = 99.7 \%$$

%EA: _____

Particulate

Run Number 1
Unit Press House Vent North #
Date 18 Jan 96

Date 18 Jan 96

[illegible]

METCO ENVIRONMENTAL

Ambient Temp. °F 45
 Assumed Moisture % 3
 Probe Length 3
 C Factor 15.0 to reference
 Initial Leak @ 15.0 "Hg = 0.000 cfm
 Final Leak @ 15.0 "Hg = 0.000 cfm

Job Number 96-011
 Job Name ERM Southwest
 Run Number 2
 Unit Press House Vent Inlet Duct (upstream)
 Date 19 Jan 96
 Operator Grubbs, Linquist, Therkildsen
 Sample Box No. 35 Meter Box No. 18-1

Read and record at the start of each test point.
 Purge to: -
 Purge time: -
 Pilot Leak Check Initial ✓ Final ✓

Point	Clock Time	Dry Gas Meter CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp Inlet °F	Dry Gas Temp Outlet °F	Remarks
A6	1038	714.20	0.90	0.82	0.82	4.0	100	229	253	56	75	75	Integrated O ₂ at
S	1041	726.23	0.95	0.87	0.87	4.0	100	230	257	49	76	75	
4	1044	727.76	0.95	0.87	0.87	4.0	100	232	259	46	78	75	
3	1047	729.39	1.20	1.10	1.10	4.0	99	229	259	45	79	75	
2	1050	731.09	1.20	1.10	1.10	4.0	99	235	260	45	80	75	
1	1053	732.85	1.20	1.10	1.10	4.0	99	240	260	45	82	75	
End	1056	734.670	-	-	-	-	-	-	-	-	-	-	
B6	1100	734.670	1.20	1.10	1.10	4.0	99	230	264	52	80	75	
S	1103	736.38	1.20	1.10	1.10	4.0	98	240	268	47	82	75	
4	1106	738.13	1.20	1.10	1.10	4.0	98	222	272	47	83	75	
3	1109	739.88	1.20	1.10	1.10	4.0	98	225	273	47	85	75	
2	1112	741.65	1.20	1.10	1.10	4.0	99	237	275	47	86	76	
1	1115	743.38	0.95	0.87	0.87	4.0	99	232	274	48	87	76	
End	1118	745.030	-	-	-	-	-	-	-	-	-	-	
C6	1121	745.030	1.50	1.35	1.35	4.0	99	242	280	55	86	76	
S	1124	746.38	1.50	1.35	1.35	4.0	99	241	272	49	86	76	
4	1127	748.80	1.50	1.35	1.35	4.0	100	250	282	48	87	77	
3	1130	750.67	1.50	1.35	1.35	4.0	100	251	280	48	88	77	

Barometer No. 26 Probe Tip No. 21-6
 Total Volume of Leak Checks After Start: 0 ft³
 V_m = Dry Gas Meter Calibration Factor 0.972 x 42.700
 [Dry Gas Meter Reading ft³ - (T_i - T_f) min. X Leak Rate cfm]]
 Pilot Tube No. 17-3-1
 Baro. Press. P_b 30.26 "Hg
 Probe Tip Dia. D_n 0.176 in.
 % CO₂ 0.0 % CO 0.0
 % O₂ 20.9 % N₂ 79.1
 Area Stack A_s 1898 in²
 Pilot Tube Calibration Factor C_p 0.869
 Volume Collected V_m 41.504 ft³
 Water Collected V_w 14.1 ml
 Time of Test T_i 72 min.
 Stack Pressure P_s -2.00 "H₂O

Impinger Box No. 35

Water Weight Gain

Impinger 1 Final Weight 581.0
 Initial Weight 577.7
 Increase 3.3

Impinger 1 3.3

Impinger 2 Final Weight 605.8
 Initial Weight 603.4
 Increase 2.4

Impinger 2 2.4

Impinger 3 Final Weight 520.0
 Initial Weight 519.0
 Increase 1.0

Impinger 3 1.0

Impinger 4 7.4

Impinger 4 Final Weight 854.0
 Initial Weight 846.6
 Increase 7.4

Impinger 5 _____

Impinger 6 _____

Impinger 7 _____

Total 14.1 ✓ = V_w

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

$P_b = \underline{30.26}$ ✓
 $V_m = \underline{41.504}$ ✓
 $V_w = \underline{14.1}$ ✓
 $P_m = \underline{1.123}$ ✓
 $\text{Avg } \Delta P = \underline{1.227}$ ✓
 $\text{Avg } \sqrt{\Delta P} = \underline{1.104}$ ✓
 $C_p = \underline{0.809}$ ✓
 $P_s = \underline{-2.00}$ ✓
 $T_m = \underline{80}$ ✓
 $T_s = \underline{100}$ ✓

$\%CO_2 = \underline{0.0}$ ✓
 $\%O_2 = \underline{20.9}$ ✓
 $\%CO = \underline{0.6}$ ✓
 $\%N_2 = \underline{79.1}$ ✓
 $A_s = \underline{1892}$ ✓
 $D_n = \underline{0.176}$ ✓
 $T_i = \underline{72}$ ✓

$\text{H}_2\text{O} = \underline{30.11}$ ✓
 $^{\circ}\text{R} = \underline{540}$ ✓
 $^{\circ}\text{R} = \underline{560}$ ✓

Moisture Content:

$\%M = \underline{1.59}$ ✓ $M_s = \underline{0.9841}$ ✓ $MW_s = \underline{28.836}$ ✓ $MW = \underline{28.66}$ ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 41.504 \left[\frac{30.26 + \frac{1.123}{13.6}}{80 + 460} \right] = \frac{41.162}{0.572} \frac{\text{ft}^3}{\text{scfm}}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times \underline{14.1} = \underline{0.666} \text{ ft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{0.666}{41.162 + 0.666} \times 100 = \underline{1.59} \%$$

$$V_s = 5123.8 \times \frac{0.809}{\sqrt{30.11 \times 28.66}} \times \underline{1.104} = \underline{3686} \text{ fpm}$$

ACFM: 48436 ✓

SCFM: 45388 ✓

$$\%I = \frac{1.039 \times 41.162 \times 560}{0.9841 \times 30.11 \times 3686 \times 72 \times (0.076)^2} = \underline{98.3} \%$$

$\%EA = \underline{98.3}$ ✓

262

Run Number 96 #2
Unit Presshouse Kent Stook North

Date 19 Jun 96

Particle _____ FIELD DATA

FIELD DATA

[illegible]

METCO ENVIRONMENTAL

Particulate Field Data

Job Number 96-011
 Job Name Erp South west
 Run Number 3
 Unit Dress House Vent Duct North #2
 Date 19 Jan 96
 Operator Gubbs, J. J. Thelwell
 Sample Box No. 35-1 Meter Box No. 18-1

Ambient Temp. °F 67
 Assumed Moisture % 3
 Probe Length 9-10 to reference
 C Factor 0.150 Hg = 0.000 cfm
 Initial Leak @ 150 Hg = 0.000 cfm
 Final Leak @ 120 Hg = 0.000 cfm

Read and record at the start of each test point.

Purge to: -
 Purge time: -
 Pilot Leak Check Initial ✓ Final ✓

Point	Clock Time	Dry Gas Meter, CF	*Pilot* H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
A6	1457	817.50	0.82	0.85	0.75	3.5	109	249	229	54	79	80	Integrated Orisat
S	1500	818.88	0.92	0.84	0.84	4.0	109	266	231	51	79	80	
4	1503	820.45	0.92	0.84	0.84	4.0	107	267	224	48	81	80	
3	1506	822.01	1.05	0.95	0.95	4.0	109	268	271	46	82	79	
2	1509	823.67	1.15	1.05	1.05	4.0	107	271	288	45	84	79	
1	1512	825.40	1.15	1.05	1.05	4.0	111	238	249	45	85	79	
End	1515	827.200	-	-	-	-	-	-	-	-	-	-	(Unit Down)
B6	1635	827.200	1.10	1.00	1.00	4.0	104	269	278	88	76	77	
S	1638	828.89	1.10	1.00	1.00	4.0	104	276	268	63	76	77	
4	1641	830.60	1.20	1.10	1.10	4.0	102	271	275	59	78	77	
3	1644	832.37	1.20	1.10	1.10	4.0	103	271	269	58	79	77	
2	1647	834.23	1.20	1.10	1.10	4.0	103	269	261	58	81	77	
1	1650	835.91	1.20	1.10	1.10	4.0	104	269	257	58	82	77	
End	1653	837.761	-	-	-	-	-	-	-	-	-	-	
C6	1656	837.761	1.50	1.35	1.35	5.0	105	227	252	67	82	77	
S	1659	839.70	1.50	1.35	1.35	5.0	104	238	247	60	84	77	
4	1702	841.58	1.40	1.30	1.30	5.0	104	240	242	59	86	77	
3	1705	843.51	1.40	1.30	1.30	5.0	105	236	239	57	87	77	

Pilot Tube Calibration Factor C_p 0.805
 Volume Collected V_m 41.388 ft³
 Water Collected V_w 15.8 ml
 Time of Test T_1 72 min.
 Stack Pressure P_s -2.00 H₂O

Pilot Tube No. 17-3-1
 Baro. Press. P_b 30.15 Hg
 Probe Tip Dia. D_p 0.476 in.
 % CO₂ 0.0 % CO 0.0
 % O₂ 20.9 % N₂ 79.1
 Area Stack A_s 1826 in²

Barometer No. 26 Probe Tip No. XII-6
 Total Volume of Leak Checks After Start: 0 ft³
 $V_m = \text{Dry Gas Meter Calibration Factor } 0.972 \times 42.580$
 [Dry Gas Meter Reading - ft³ - (T₁ - - min. X Leak Rate - cfm)]

Impinger Box No. 35

Water Weight Gain

Impinger 1 Final Weight 583.3
 Initial Weight 579.7
 Increase 3.6

Impinger 1 3.6

Impinger 2 3.0

Impinger 2 Final Weight 592.0
 Initial Weight 595.0
 Increase 3.0

Impinger 3 1.7

Impinger 4 7.5 7.1

Impinger 3 Final Weight 521.7
 Initial Weight 520.0
 Increase 1.7

$V_w =$
 $g SO_2 =$
 $V_w =$

Impinger 5

Impinger 6

Impinger 4 Final Weight 861.1
 Initial Weight 854.0
 Increase 7.5 7.1

Impinger 7

Total 15.4 ✓
15.8 = V_w

Impinger 5 Final Weight
 Initial Weight
 Increase

$P_b =$ 30.15 ✓
 $V_w =$ 41.388 ✓
 $V_w =$ 15.8 15.4 ✓
 $P_a =$ 1.101 ✓
 Avg $\Delta P =$ 1.203 ✓

%CO₂ = 00 ✓
 %O₂ = 20.9 ✓
 %CO = 0.0 ✓
 %N₂ = 79.1 ✓
 $A_s =$ 1892 ✓
 $D_s =$ 0.176 ✓
 $T_s =$ 72 ✓

Impinger 6 Final Weight
 Initial Weight
 Increase

Avg $\sqrt{\Delta P} =$ 1.092 ✓
 $C_p =$ 0.809 ✓
 $P_s =$ 2.00 ✓
 $T_s =$ 81 °F
 $T_s =$ 105 °F

Impinger 7 Final Weight
 Initial Weight
 Increase

30.00 ✓ °Hg
541 ✓ °R
565 ✓ °R

Moisture Content %M = 1.75 ✓
 1.79 $M_s =$ 0.9825 ✓
 0.9821 $MW_s =$ 28836 ✓
 28.65 ✓
 28.64

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 41.388 \left[\frac{30.15 + \frac{1.101}{13.6}}{81 + 460} \right] = \frac{40.820}{0.567} \frac{sft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times \frac{15.8}{0.727} = \frac{15.4}{0.727} = 21.04 \text{ sft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{21.04}{40.820 + 21.04} \times 100 = \frac{21.04}{61.86} \times 100 = 34.0\%$$

$$V_s = 5123.8 \times \frac{0.809}{\sqrt{30.00 \times \frac{565}{28.65}}} \times 1.092 = \frac{3670}{3670} \text{ fpm}$$

$$ACFM: \frac{48,220}{48,220}$$

$$SCFM: \frac{44,540}{44,555}$$

$$\%I = \frac{1.039 \times 40.820 \times 565}{0.9825 \times 3000 \times 3670 \times 72 \times (0.176)^2} = 99.3\%$$

%EA: —

Run Number 3
Unit Cross House Vent Duct North # 2
Date 19 Jan 96

FIELD DATA

D-61

METCO ENVIRONMENTAL

Job Number 96-011
 Job Name ERM Southwest
 Run Number 1
 Unit Press House Vent (North #2)
 Date 19 Jan 96
 Operator Grubbs, David, Therese
 Sample Box No. 45 Meter Box No. 18-1

Formaldehyde Field Data
 Read and record at the start of each test point.
 Purge to: -
 Purge time: -
 Pilot Leak Check Initial ✓ Final ✓

Ambient Temp. °F 45
 Assumed Moisture % 2.5 to reference
 Probe Length 3
 C Factor ΔH₁₀ - ΔP - 10
 Initial Leak @ 17.0 Hg = 0.000 cfm
 Final Leak @ 15.0 Hg = 0.000 cfm

T_m

T_i

P_m

ΔP_s

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
D 6	08:00	687.400	0.70	0.70	0.70	3.5	96	240	237	45	75	71	Integrated Orsat
S	08:23	688.83	0.70	0.70	0.70	3.5	96	237	252	45	71	71	
4	08:26	690.27	0.70	0.70	0.70	3.5	96	232	278	42	73	71	
3	08:29	691.72	0.70	0.70	0.70	3.5	96	241	248	40	74	71	
2	08:32	693.16	0.70	0.70	0.70	3.5	95	250	240	42	75	71	
1	08:35	694.57	0.50	0.50	0.50	3.0	94	240	237	44	76	71	
End	08:38	695.855											
C 6	08:42	695.855	0.40	0.40	0.40	3.0	94	230	245	49	75	71	
S	08:45	696.90	0.30	0.30	0.30	3.0	95	232	248	48	75	71	
4	08:48	697.86	0.30	0.30	0.30	3.0	96	240	249	48	75	71	
3	08:51	698.81	0.37	0.37	0.37	3.0	93	242	249	49	76	71	
2	08:54	699.85	1.10	1.10	1.10	4.0	93	250	251	49	79	71	
1	08:57	701.58	0.95	0.95	0.95	3.0	94	242	252	49	82	72	
End	09:00	703.270											
B 6	09:03	703.270	1.00	1.00	1.00	4.0	93	229	259	56	80	72	
S	09:06	704.96	1.00	1.00	1.00	4.0	93	228	251	51	82	73	
4	09:09	706.163	1.20	1.25	1.25	4.5	94	240	263	50	84	73	10-9.6
3	09:12	708.58	1.10	1.15	1.15	4.5	95	234	263	49	86	73	

Probe Tip No. 96-011-91

Barometer No. 26

Pilot Tube No. 18-3-2

Pilot Tube Calibration Factor C_p 0.813

Baro. Press. P_b 30.28 Hg

Volume Collected V_m 35.828 ft³

Probe Tip Dia. D_n 0.180 in.

Water Collected V_w 17.5 ml

% CO₂ 0.0 % O₂ 20.9

Time of Test T_i 72 min.

% N₂ 79.1

Stack Pressure P_s -2.50 H₂O

V_m = Dry Gas Meter Calibration Factor 0.972 x 36.860

[Dry Gas Meter Reading - ft³ - (T_i - min. X Leak Rate - cfm)]

Impinger Box No. 45

Water Weight Gain

Impinger 1 Final Weight 726.9
 Initial Weight 726.4
 Increase 0.5

Impinger 1 0.5

Impinger 2 Final Weight 726.0
 Initial Weight 726.0
 Increase 0.0

Impinger 2 0.0

Impinger 3 0.0

Impinger 4 17.0

Impinger 3 Final Weight 515.7
 Initial Weight 515.7
 Increase 0.0

$V_w =$
 $g SO_2 =$
 $V_w =$

Impinger 5

Impinger 6

Impinger 4 Final Weight 904.0
 Initial Weight 887.0
 Increase 17.0

Impinger 7

Total 17.5 ✓ = V_w

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

$P_b =$ 30.28 ✓
 $V_m =$ 35.828 ✓
 $V_w =$ 17.5 ✓
 $P_m =$ 0.851 ✓
 Avg $\Delta P =$ 0.830 ✓

%CO₂ = 0.0 ✓
 %O₂ = 20.9 ✓
 %CO = 0.0 ✓
 %N₂ = 79.1 ✓
 $A_s =$ 1892 ✓
 $D_s =$ 0.180 ✓
 $T_s =$ 72 ✓

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\sqrt{\Delta P} =$ 0.895 ✓
 $C_p =$ 0.813 ✓
 $P_s =$ -2.40 ✓
 $T_m =$ 76 ✓
 $T_s =$ 95 ✓

30.10 ✓ °Hg
536 ✓ °R
555 ✓ °R

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

Moisture Content

%M = 2.26 ✓ $M_d =$ 0.9774 ✓ $MW_d =$ 28.836 ✓ $MW =$ 28.59 ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 35.828 \left[\frac{30.28 + \frac{0.851}{13.6}}{76 + 460} \right] = \frac{35.798}{0.497} \frac{sft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 17.5 = 0.826 \text{ sft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{0.826}{35.798 + 0.826} \times 100 = 2.26 \%$$

$$V_s = 5123.8 \times \frac{0.813}{\sqrt{30.10 \times 28.59}} \times 0.895 = 2994 \text{ fpm}$$

ACFM: 39,339 ✓

SCFM: 36,934 ✓

$$\%I = \frac{1.039 \times 35.798 \times 555}{0.9774 \times 30.10 \times 2994 \times 72 \times (0.180)^2} = 130.5 \%$$

%EA: _____

Run Number 1
Unit Press House Unit (North) #2
Date 19 Jan 96

D-64

METCO ENVIRONMENTAL

Ambient Temp. °F 50
 Assumed Moisture % 2.5
 Probe Length 3
 C Factor 1410-0096 to reference
 Initial Leak @ 15.0 "Hg = 0.000 cfm
 Final Leak @ "Hg = cfm

Read and record at the start of each test point.
 Purge to:
 Purge line:
 Pilot Leak Check Initial ✓ Final ✓

Job Number 96011
 Job Name ERM South west
 Run Number 2
 Unit Press House Vent Duct North #2
 Date 10/20/96
 Operator Grubbs Thevickent
 Sample Box No. 45 Meter Box No. 18-1

Point	Clock Time	Dry Gas Meter, CF	"Pilot" H ₂ O	Orifice ΔH "H ₂ O" Desired	Orifice ΔH "H ₂ O" Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
D6	1300	773.270	0.90	0.94	0.94	4.0	165	270	240	58	80	77	Integrated Ocsort
S	1303	774.21	0.90	0.94	0.94	4.0	164	271	239	59	81	77	
4	1306	776.67	1.50	1.55	1.55	4.5	105	261	252	57	82	77	
3	1309	778.63	1.50	1.55	1.55	4.5	104	275	270	53	84	77	
2	1312	780.71	1.30	1.35	1.35	4.5	106	271	271	49	86	77	
1	1315	782.64	1.20	1.25	1.25	4.5	105	259	262	48	87	78	
E-4	1318	784.548	-	-	-	-	-	-	-	-	-	-	
C-6	1321	784.548	1.50	1.55	1.55	4.5	104	230	264	55	85	78	
2	1324	786.57	1.50	1.55	1.55	4.5	105	239	259	54	84	78	
4	1327	788.65	1.50	1.55	1.55	4.5	105	241	263	47	88	78	
3	1330	790.76	1.50	1.55	1.55	4.0	105	250	262	47	90	78	
2	1333	792.86	1.50	1.55	1.55	4.0	105	255	263	47	91	79	
1	1336	795.00	1.10	1.15	1.15	4.0	104	229	264	49	91	79	
E-4	1339	796.820	-	-	-	-	-	-	-	-	-	-	
B-6	1343	796.820	1.00	1.05	1.05	4.0	104	236	272	63	86	80	
S	1346	798.55	1.00	1.05	1.05	4.0	106	239	272	52	88	79	
4	1349	800.31	1.00	1.05	1.05	4.0	106	247	265	51	88	79	
3	1352	802.09	0.95	1.00	1.00	4.0	106	270	264	50	85	79	

Pilot Tube Calibration Factor 0.813
 Volume Collected V_m 42.724 ft³
 Water Collected V_w 6.1 ml
 Time of Test T₁ 72 min.
 Slack Pressure P₁ -2.00 "H₂O

Pilot Tube No. 18-3-2
 Baro. Press. P₁ 30.22 "Hg
 Probe Tip Dia. D_n 0.180 in.
 % CO₂ 0.0 % CO 0.0
 % O₂ 20.9 % N₂ 79.1
 Area Stack A₁ 1892 in²

Barometer No. 226
 Total Volume of Leak Checks After Start: ft³
 V_m = Dry Gas Meter Calibration Factor 0.972 x 43955

Probe Tip No. 96-011-51 (18)

[Dry Gas Meter Reading ft³ - (T₁ min. X Leak Rate cfm)]

Impinger Box No. 45

Water Weight Gain

Impinger 1

Final Weight

717.5

Initial Weight

715.5

Increase

2.0

Impinger 1

2.0

Impinger 2

Final Weight

721.2

Initial Weight

720.0

Increase

1.2

Impinger 2

1.2

Impinger 3

0.4

Impinger 4

2.5

Impinger 3

Final Weight

514.8

Initial Weight

514.4

Increase

0.4

Impinger 5

Impinger 6

Impinger 4

Final Weight

905.8

Initial Weight

903.3

Increase

2.5

Impinger 7

Total

6.1 ✓ = V_w

Impinger 5

Final Weight

Initial Weight

Increase

 $P_b =$ 30.22 ✓ $\%CO_2 =$ 0.0 ✓ $V_m =$ 42.724 ✓ $\%O_2 =$ 20.9 ✓ $V_w =$ 6.1 ✓ $\%CO =$ 0.0 ✓ $P_m =$ 1.183 ✓ $\%N_2 =$ 79.1 ✓

Impinger 6

Final Weight

Initial Weight

Increase

Avg $\Delta P =$ 1.36 ✓ $A_s =$ 1892 ✓Avg $\sqrt{\Delta P} =$ 1.059 ✓ $D_s =$ 0.180 ✓ $C_p =$ 0.813 ✓ $T_1 =$ 72 ✓

Impinger 7

Final Weight

Initial Weight

Increase

 $P_s =$ -2.00 ✓ H_2O 30.07 ✓ $^{\circ}Hg$ $T_m =$ 83 ✓ $^{\circ}F$ 543 ✓ $^{\circ}R$ $T_s =$ 105 ✓ $^{\circ}F$ 565 ✓ $^{\circ}R$

Moisture Content

 $\%M =$ 0.68 ✓ $M_d =$ 0.9932 ✓ $MW_d =$ 28.836 ✓ $MW =$ 28.76 ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 42.724 \left[\frac{30.22 + \frac{1.183}{13.6}}{83 + 460} \right] = \frac{42.088}{0.585} \frac{sft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 6.1 = 0.288 \text{ sft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{0.288}{42.088 + 0.288} \times 100 = 0.68 \%$$

$$V_s = 5123.8 \times \frac{0.813}{\sqrt{30.07 \times 28.76}} \times 1.059 = 3566 \text{ fpm}$$

$$ACFM: 41,849 \text{ ✓}$$

$$SCFM: 43,866 \text{ ✓}$$

$$\%I = \frac{1.039 \times 42.088 \times 565}{0.9932 \times 30.07 \times 3566 \times 72 \times (6,180)^2} = 99.4 \%$$

$$\%EA: \text{ — }$$

Run Number 2
Unit Press House Vent Duct North #2
Date 19 Jan 96

D-67

METCO ENVIRONMENTAL

Job Number 96-011
 Job Name FRM Southwest
 Run Number 3
 Unit Dress House Vent Stack North #2
 Date 19 Jan 96
 Operator Grubbs, Theobald
 Sample Box No. 45 Meter Box No. 18.1

Read and record at the start of each test point.
 Purge to: -
 Purge time: -
 Pitot Leak Check Initial ✓ Final ✓

Ambient Temp. °F 50
 Assumed Moisture % 3
 Probe Length 3
 C Factor ΔH 10 ΔP 9.6 to reference
 Initial Leak @ 16.5 "Hg = 0.000 cfm
 Final Leak @ 15.2 "Hg = 0.000 cfm

T_m

P_m

ΔP_s

Point	Clock Time	Dry Gas Meter, CF	"Pitot" H ₂ O	Orifice ΔH H ₂ O Desired	Orifice ΔH H ₂ O Actual	Pump Vacuum "Hg Gauge	Stack Temp °F	Probe Temp °F	Oven Temp °F	Effluent Temp °F	Dry Gas Temp. °F Inlet	Dry Gas Temp. °F Outlet	Remarks
06	1816	860.130	1.25	1.30	1.30	4.5	108	229	230	55	79	79	Integrated Orsat
5	1819	864.05	1.40	1.45	1.45	4.5	107	231	231	49	81	79	
4	1822	866.08	1.20	1.90	1.90	5.0	107	230	276	55	84	79	
3	1825	868.28	1.80	1.90	1.90	5.0	105	240	271	57	86	79	
2	1828	870.60	1.50	1.55	1.55	5.0	105	250	253	56	88	79	
1	1831	872.76	1.20	1.25	1.25	4.5	105	240	249	54	89	79	
End	1834	874.750	-	-	-	-	-	-	-	-	-	-	
06	1838	874.750	1.60	1.65	1.65	5.0	105	239	257	61	85	79	
5	1841	876.83	1.60	1.65	1.65	5.0	105	240	259	54	87	79	
4	1844	878.95	1.60	1.65	1.65	5.0	104	241	259	52	89	79	
3	1847	881.14	1.50	1.55	1.55	5.0	104	250	255	51	90	79	
2	1850	883.23	1.05	1.10	1.10	4.5	104	247	260	51	91	80	
1	1853	885.05	0.95	1.00	1.00	4.0	103	241	262	52	90	80	
End	1856	887.065	-	-	-	-	-	-	-	-	-	-	
06	1900	887.065	1.10	1.15	1.15	4.5	104	236	272	63	86	80	
5	1903	888.85	1.20	1.25	1.25	4.5	104	235	272	54	88	80	
4	1906	890.75	1.20	1.25	1.25	4.5	105	240	270	53	89	80	
3	1909	892.65	1.20	1.25	1.25	4.5	104	241	269	53	90	80	

Pilot Tube No. 18-3-2

Baro. Press. P_b 30.11 "Hg

Probe Tip Dia. D_t 0.180 in.

% CO₂ 0.0 % CO 0.0

% O₂ 20.9 % N₂ 79.1

Area Stack A_s 18.92 in²

Pilot Tube Calibration Factor C_p 0.813

Volume Collected V_m 46.019 ft³

Water Collected V_w 8.1 ml

Time of Test T_t 72 min.

Stack Pressure P_s -2.00 "H₂O

Barometer No. 26 Probe Tip No. 18-96-011-6

Total Volume of Leak Checks After Start: 0 ft³

V_m = Dry Gas Meter Calibration Factor 0.970 x 47.345

[Dry Gas Meter Reading = ft³ · (T_i - T_f) · min. X Leak Rate cfm]

Impinger Box No. 45

Water Weight Gain

Impinger 1 Final Weight 724.5
 Initial Weight 724.1
 Increase 0.4

Impinger 1 0.4

Impinger 2 Final Weight 731.2
 Initial Weight 730.9
 Increase 0.3

Impinger 2 0.3

Impinger 3 Final Weight 516.1
 Initial Weight 516.1
 Increase 0.0

Impinger 3 0.0

Impinger 4 7.4

Impinger 4 Final Weight 912.3
 Initial Weight 904.9
 Increase 7.4

Impinger 5 _____

Impinger 6 _____

Impinger 7 _____

Total 8.1 ✓ = V_w

Impinger 5 Final Weight _____
 Initial Weight _____
 Increase _____

$P_b = 30.11$ ✓

%CO₂ = 0.0 ✓

$V_m = 46.019$ ✓

%O₂ = 20.9 ✓

$V_w = 8.1$ ✓

%CO = 0.0 ✓

$P_m = 1.356$ ✓

%N₂ = 79.1 ✓

Impinger 6 Final Weight _____
 Initial Weight _____
 Increase _____

Avg $\Delta P = 1.302$ ✓

$A_s = 1892$ ✓

Avg $\sqrt{\Delta P} = 1.136$ ✓

$D_n = 6.180$ ✓

$C_p = 0.813$ ✓

$T_i = 72$ ✓

Impinger 7 Final Weight _____
 Initial Weight _____
 Increase _____

$P_s = -2.00$ ✓

29.96 ✓ °Hg

$T_m = 84$ ✓ °F

544 ✓ °R

$T_s = 105$ ✓ °F

565 ✓ °R

Moisture Content

%M = 0.84 ✓ $M_d = 0.9916$ ✓ $MW_d = 28.836$ ✓ $MW = 28.74$ ✓

$$Vm_{std} = 17.65 Vm \left[\frac{P_b + \frac{P_m}{13.6}}{T_m + 460} \right] = 17.65 \times 46.019 \left[\frac{30.11 + \frac{1.356}{13.6}}{84 + 460} \right] = \frac{45.105}{0.626} \frac{sft^3}{scfm}$$

$$Vw_{gas} = 0.0472 \times Vw = 0.0472 \times 8.1 = 0.3823 \text{ sft}^3$$

$$\% \text{ Moisture} = \frac{Vw_{gas}}{Vm_{std} + Vw_{gas}} \times 100 = \frac{0.3823}{45.105 + 0.3823} \times 100 = 0.84 \%$$

$$V_s = 5123.8 \times 0.813 \sqrt{\frac{565}{29.96 \times 28.74}} \times 1.136 = 3833 \text{ fpm}$$

ACFM: 50365 ✓

SCFM: 46902 ✓

$$\%I = \frac{1.039 \times 45.105 \times 565}{0.9916 \times 29.96 \times 3833 \times 72 \times 10.180} = 99.7 \%$$

%EA: _____

Formaldehyde FIELD DATA

D-70

PRELIMINARY VELOCITY TRAVERSE DATA
AND
SAMPLING LOCATION DATA

Job No. 96-11

Job Name ERM Southwest

Stack Height 80' 81" ft.

Sampling Location Press House Stack

Sampling Port Height Above Ground 41 ft.

Date 1/18/96 Time _____

	Port A	Port B	Port C	Port D	Average
Port & Inside Diameter (in.)	<u>96</u>		<u>96</u>		<u>96</u>
Port & Wall Thickness (in.)	<u>5</u>		<u>5</u>		<u>5</u>
Inside Stack Diameter (in.)	<u>91</u>		<u>91</u>		<u>91</u>

Sampling Ports are 18 ft. 2 in. (5.41 stack diameters) downstream of disturbance (inlet) constriction, bend, expansion)

Sampling Ports are 25.40 ft. 8 in. (5.27 stack diameters) upstream of disturbance (outlet) constriction, bend, expansion)

Point Number	Percent Diameter	Distance from Ref. Point (decimal in.)	Distance from Ref. Point (fractional in.)	Port A $\Delta P / T_s / \alpha$	Port B $\Delta P / T_s / \alpha$	Port C $\Delta P / T_s / \alpha$	Port D $\Delta P / T_s / \alpha$
1	2.1	1.911 ✓	1 7/8 15/16 ✓	0.74/238/+14	0.65/225/+10	1 1	1 1
2	6.7	6.097 ✓	6 1/8 ✓	0.94/232/+10	0.75/238/+14	1 1	1 1
3	11.8	10.738 ✓	10 3/4 ✓	0.97/228/+8	0.70/233/+6	1 1	1 1
4	17.7	16.107 ✓	16 1/8 ✓	0.88/223/+8	0.64/228/+7	1 1	1 1
5	25.0	22.750 ✓	22 3/4 ✓	0.82/238/+14	0.70/224/+9	1 1	1 1
6	35.6	32.396 ✓	32 3/8 ✓	0.67/228/+10	0.68/230/+16	1 1	1 1
7	64.4	58.604 ✓	58 5/8 ✓	0.38/230/ 0	0.78/238/+17	1 1	1 1
8	75.0	68.250 ✓	68 1/4 ✓	0.33/233/ 0	0.54/227/+14	1 1	1 1
9	82.3	74.893 ✓	74 7/8 ✓	0.34/226/+11	0.55/225/+14	1 1	1 1
10	88.2	80.262 ✓	80 1/4 ✓	0.40/220/+16	0.50/222/+13	1 1	1 1
11	93.3	84.903 ✓	84 7/8 ✓	0.41/235/+12	0.49/229/ 0	1 1	1 1
12	97.9	89.089 ✓	89 1/6 ✓	0.41/223/+17	0.54/222/+10	1 1	1 1
13				1 1	1 1	1 1	1 1
14				1 1	1 1	1 1	1 1
15				1 1	1 1	1 1	1 1
16				1 1	1 1	1 1	1 1
17				1 1	1 1	1 1	1 1
18				1 1	1 1	1 1	1 1
19				1 1	1 1	1 1	1 1
20				1 1	1 1	1 1	1 1
21				1 1	1 1	1 1	1 1
22				1 1	1 1	1 1	1 1
23				1 1	1 1	1 1	1 1
24				1 1	1 1	1 1	1 1

Pitot Tube No. _____

C_p = _____

P₆ = 29.92 "Hg

P₅ = -0.56 "H₂O 29.88 ✓ "Hg D-71

A_c = 6504 in.²

Average ΔP 0.620

Average $\sqrt{\Delta P}$ 0.774

Average T_s 229 °F

Average α 10.4 ✓ degrees

South
PRELIMINARY VELOCITY TRAVERSE DATA
AND South
SAMPLING LOCATION DATA #1

Job No. 96-11

Job Name ERM Southwest

Stack Height 75.7 13 ft.

Sampling Location Press House Vent Inlet Duct Sampling Port Height Above Ground 11 ft.

Date 1-18-96 Time 1020

Port & Inside Diameter (in.) Square Duct 48 Port A 44 1/2 Port B 44 Port C 44 Port D 44 Average 44 1/8 D₀ = 43.41
Port & Wall Thickness (in.) 4 1/2 Port A 4 1/2 Port B 4 1/2 Port C 4 1/2 Port D 4 1/2 43 5/16
Inside Stack Diameter (in.) 40 Port A 39.5 Port B 39.5 Port C 39.5 Port D 39.5 39 5/8 X 48 47 3/4

12-206 Sampling Ports are 26 ft. 6 1/2 in. (7.34 stack diameters) downstream of disturbance (inlet, constriction, bend, expansion)

13-1/2 Sampling Ports are 6 ft. 1 1/2 in. (1.69 stack diameters) upstream of disturbance (outlet, constriction, bend, expansion)

Point Number	Percent Diameter	Distance from Ref. Point (decimal in.)	Distance from Ref. Point (fractional in.)	Port A $\Delta P / T_s / \alpha$	Port B $\Delta P / T_s / \alpha$	Port C $\Delta P / T_s / \alpha$	Port D $\Delta P / T_s / \alpha$
1	4x6	3.302	3 5/16	1.10/100/10	1.30/102/10	1.39/100/10	0.95/100/10
2		9.906	9 15/16	1.20/101/1.5°	1.60/101/10	1.50/100/10	1.30/100/10
3		16.510	16 1/2	1.40/100/10	1.60/101/10	1.60/101/1.5°	1.50/99/10
4		23.115	23 1/8	1.30/99/10	1.70/102/10	1.70/101/10	1.50/101/10
5		29.719	29 3/4	1.20/100/1.5°	1.60/101/10	1.60/101/10	1.40/101/10
6		36.323	36 5/16	1.20/99/1.5°	1.40/99/1.5°	1.40/101/10	1.40/99/10
7				1/1	1/1	1/1	1/1
8				1/1	1/1	1/1	1/1
9				1/1	1/1	1/1	1/1
10				1/1	1/1	1/1	1/1
11				1/1	1/1	1/1	1/1
12				1/1	1/1	1/1	1/1
13				1/1	1/1	1/1	1/1
14				1/1	1/1	1/1	1/1
15				1/1	1/1	1/1	1/1
16				1/1	1/1	1/1	1/1
17				1/1	1/1	1/1	1/1
18				1/1	1/1	1/1	1/1
19				1/1	1/1	1/1	1/1
20				1/1	1/1	1/1	1/1
21				1/1	1/1	1/1	1/1
22				1/1	1/1	1/1	1/1
23				1/1	1/1	1/1	1/1
24				1/1	1/1	1/1	1/1

Pitot Tube No. 18-10-1

C_p = 0.807

P_b = 29.92 "Hg

P_s = 29.20 "H₂O 29.77 "Hg

A_s = 1892 in.²

Average ΔP 1.394

Average $\sqrt{\Delta P}$ 1.177

Average T_s 100 °F

Average α 1.0 degrees

North #2

PRELIMINARY VELOCITY TRAVERSE DATA
AND
SAMPLING LOCATION DATA

Job No. 96-11

Job Name ERM Southwest

Sampling Location North Press House West Wlet

Date 1-18-96 Time 1020

Stack Height 13 ft.

Sampling Port Height Above Ground 11 ft.

	Port A	Port B	Port C	Port D	Average
Port & Inside Diameter (in.)	<u>44</u>	<u>44</u>	<u>44</u>	<u>44</u>	<u>44</u>
Port & Wall Thickness (in.)	<u>4 1/4</u>	<u>4 1/4</u>	<u>4 1/2</u>	<u>4 1/2</u>	<u>4 3/8</u>
Inside Stack Diameter (in.)	<u>39 3/4</u>	<u>39 3/4</u>	<u>39 1/2</u>	<u>39 1/2</u>	<u>39 5/8</u>

$D_e = 43.42$
310

Sampling Ports are 6 ft. 5 in. (1.748 stack diameters) downstream of disturbance (inlet, constriction, bend, expansion)

Sampling Ports are 6 ft. 1 1/2 in. (1.85 stack diameters) upstream of disturbance (outlet, constriction, bend, expansion)

Point Number	Percent Diameter	Distance from Ref. Point (decimal in.)	Distance from Ref. Point (fractional in.)	Port A $\Delta P / T_s / \alpha$	Port B $\Delta P / T_s / \alpha$	Port C $\Delta P / T_s / \alpha$	Port D $\Delta P / T_s / \alpha$
1	4x6	3.302 ✓	3 5/16 ✓	0.92110 10	0.93110 10	0.81110 10	0.92110 10
2		9.906 ✓	9 15/16 ✓	0.96111 10	1.10110 145°	1.10111 10	1.30110 115°
3		16.510 ✓	16 1/2 ✓	0.89112 145°	1.10110 145°	1.30110 10	1.40111 140°
4		23.115 ✓	23 1/8 ✓	0.91110 10	1.20112 145°	1.30110 145°	1.00110 145°
5		29.719 ✓	29 3/4 ✓	0.81110 145°	1.10111 10°	1.40111 145°	1.40110 110°
6		36.323 ✓	36 5/16 ✓	0.84111 10	0.84109 140°	1.10110 140°	0.81110 145°
7				1 1	1 1	1 1	1.45110 8145°
8				1 1	1 1	1 1	1 1
9				1 1	1 1	1 1	1 1
10				1 1	1 1	1 1	1 1
11				1 1	1 1	1 1	1 1
12				1 1	1 1	1 1	1 1
13				1 1	1 1	1 1	1 1
14				1 1	1 1	1 1	1 1
15				1 1	1 1	1 1	1 1
16				1 1	1 1	1 1	1 1
17				1 1	1 1	1 1	1 1
18				1 1	1 1	1 1	1 1
19				1 1	1 1	1 1	1 1
20				1 1	1 1	1 1	1 1
21				1 1	1 1	1 1	1 1
22				1 1	1 1	1 1	1 1
23				1 1	1 1	1 1	1 1
24				1 1	1 1	1 1	1 1

Pitot Tube No. _____

C_p = _____

P_b = _____ "Hg

P_s = _____ "H₂O

A_s = 9892 In.²

"Hg D-73

Average ΔP 1.060

Average $\sqrt{\Delta P}$ 1.025

Average T_s 110 °F

Average α 4.2 ✓ degrees



METCO
ENVIRONMENTAL

P.O. Box 598
Addison, TX 75001
(214) 931-7127

SOURCE EMISSIONS SURVEY
OF
LOUISIANA-PACIFIC CORPORATION
PRESS HOUSE RTO STACK (EPN RTO3) AND
PRESS HOUSE NUMBERS 1 AND 2
VENT DUCTS
SILSBEE, TEXAS
TNRCC PERMIT 19695 *2062*
FOR
ERM-SOUTHWEST, INC.
VOLUME II

JANUARY 1996

FILE NUMBER 96-11A

APPENDIX E

Analytical Data

METCO Environmental

Particulate Analysis Summary

Job Number 96-11
 Job Name ERM
 Location Silabec, La

Date Analysis Completed 1-26-96
 Unit Tested Press House Vent
Stack

Run No.	1				
Particulate on Filter (mg)	0.8'				
Particulate in Front Wash (mg)*	1.9'				
MF (mg)	2.7'				
Particulate in Impinger #1 (mg)	8.6'				
MT (mg)	11.3'				

HT ✓

M. Hunter
 Analyst

• Less Acetone Residue

METCO Environmental
Particulate Analysis EPA Method 5

Stack Filters

Job Number 96-11
Job Name ERM

Location Lilabec, Tex
Unit Tested Green House Vent
Stack

Desiccator Time In		<u>1/23</u>	<u>1410</u>	<u>1/25</u>		
Desiccator Time Out	<u>1408</u>	<u>1/25</u>	<u>818</u>	<u>1/26</u>		

Run No. <u>1</u>	Filter No. <u>H60</u>				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)					
Filter & Particulate (g)	<u>0.6148</u>	<u>0.6148</u>			

Filter & Particulate Average (g) 0.6148 -
Initial Filter Weight (g) 0.6140 -
Total Particulate (mg) 0.8 -

Run No. _____	Filter No. _____				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)					
Filter & Particulate (g)					

Filter & Particulate Average (g) _____
Initial Filter Weight (g) _____
Total Particulate (mg) _____

Run No. _____	Filter No. _____				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)					
Filter & Particulate (g)					

Filter & Particulate Average (g) _____
Initial Filter Weight (g) _____
Total Particulate (mg) _____

7/21
Analyst

METCO Environmental
Particulate Analysis EPA Method 5

Front Wash

Job Number 96-11
Job Name ERM

Location Lilbee, TX
Unit Tested Press House Vent

Desiccator Time In	815 1/23	1415 1/23			
Desiccator Time Out	1413 1/23	1348 1/24			

Run No. <u>1</u>	Volume (ml) <u>205</u>			
Final Weight (g)	130.5027	130.5027	✓	
Initial Weight (g)	130.4992	130.4992		
Particulate Weight (g)	0.0035	0.0035		

Particulate Average (mg) 3.5
Less Acetone Blank (mg) 1.6
Total Particulate (mg) 1.9

Run No. _____	Volume (ml) _____			
Final Weight (g)				
Initial Weight (g)				
Particulate Weight (g)				

Particulate Average (mg) _____
Less Acetone Blank (mg) _____
Total Particulate (mg) _____

Run No. _____	Volume (ml) _____			
Final Weight (g)				
Initial Weight (g)				
Particulate Weight (g)				

Particulate Average (mg) _____
Less Acetone Blank (mg) _____
Total Particulate (mg) _____

Run No. _____	Volume (ml) _____			
Final Weight (g)				
Initial Weight (g)				
Particulate Weight (g)				

Particulate Average (mg) _____
Less Acetone Blank (mg) _____
Total Particulate (mg) _____

ERM

Analyst

METCO Environmental
Particulate Analysis EPA Method 5

Back Half Analysis

Job Number 96-11
Job Name ERM

Location Silsbee, Tx.
Unit Tested Press House Vent Stack

Desiccator Time In	807	1/25	1155	1/25			
Desiccator Time Out	1153	1/25	833	1/26			

Run No. <u>1</u>	Volume (ml) <u>565</u>			
Final Weight (g)	121.4161	121.4166	✓	
Initial Weight (g)	121.4078	121.4078		
Particulate Weight (g)	0.0083	0.0088		

Particulate Average (mg) 8.6
Less Ammonium Sulfate (mg) -
Total Particulate (mg) 8.6

Run No. _____	Volume (ml) _____			
Final Weight (g)				
Initial Weight (g)				
Particulate Weight (g)				

Particulate Average (mg) _____
Less Ammonium Sulfate (mg) _____
Total Particulate (mg) _____

Run No. _____	Volume (ml) _____			
Final Weight (g)				
Initial Weight (g)				
Particulate Weight (g)				

Particulate Average (mg) _____
Less Ammonium Sulfate (mg) _____
Total Particulate (mg) _____

Run No. _____	Volume (ml) _____			
Final Weight (g)				
Initial Weight (g)				
Particulate Weight (g)				

Particulate Average (mg) _____
Less Ammonium Sulfate (mg) _____
Total Particulate (mg) _____

mt
Analyst

METCO Environmental

Particulate Analysis Summary

Job Number 96-11
 Job Name ERM
 Location Silsbee, Tex.

Date Analysis Completed 1-26-96
 Unit Tested Press House Vent Stack

Run No.		2	3		
Particulate on Filter (mg)		1.0'	0.8'		
Particulate in Front Wash (mg)*		0.6'	1.1'		
MF (mg)		1.6'	1.9'		
Particulate in Impinger #1 (mg)**		2.8'	3.4'		
MT (mg)		4.4'	5.3'		

HT'

M. Garter
 Analyst

- Less Acetone Residue
- ** Less Ammonium Sulfate

METCO Environmental
Particulate Analysis EPA Method 5

Stack Filters

Job Number 96-11
Job Name ERM

Location Lislebee, Jr
Unit Tested Press House Vent Stack

Desiccator Time In	<u>1/23</u>	<u>1415</u>	<u>1/25</u>			
Desiccator Time Out	<u>1410</u>	<u>1/25</u>	<u>820</u>	<u>1/26</u>		

Run No. _____	Filter No. _____				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)					
Filter & Particulate (g)					

Filter & Particulate Average (g) _____
Initial Filter Weight (g) _____
Total Particulate (mg)

Run No. <u>2</u>	Filter No. <u>E57</u>				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)			✓		
Filter & Particulate (g)	<u>0.6349</u>	<u>0.6345</u>			

Filter & Particulate Average (g) 0.6347 ✓
Initial Filter Weight (g) 0.6337 ✓
Total Particulate (mg) 1.0 ✓

Run No. <u>3</u>	Filter No. <u>E59</u>				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)			✓		
Filter & Particulate (g)	<u>0.6285</u>	<u>0.6288</u>			

Filter & Particulate Average (g) 0.6287 ✓
Initial Filter Weight (g) 0.6279 ✓
Total Particulate (mg) 0.8 ✓

MA
Analyst

METCO Environmental

Particulate Analysis EPA Method 5

Front Wash

Job Number 96-11Location Lilabec, Ky.Job Name ERMUnit Tested Press House Vent Stack

Desiccator Time In	<u>8¹⁵</u>	<u>1/23</u>	<u>14²⁵</u>	<u>1/23</u>			
Desiccator Time Out	<u>14¹⁵</u>	<u>1/23</u>	<u>13⁵⁰</u>	<u>1/24</u>			

Run No. _____	Volume (ml) _____				
Final Weight (g)					
Initial Weight (g)					
Particulate Weight (g)					

Particulate Average (mg) _____

Less Acetone Blank (mg) _____

Total Particulate (mg)

Run No. <u>2</u>	Volume (ml) <u>210</u>				
Final Weight (g)	<u>179.8134</u>	<u>179.8134</u>	✓		
Initial Weight (g)	<u>179.8111</u>	<u>179.8111</u>			
Particulate Weight (g)	<u>0.0023</u>	<u>0.0023</u>			

Particulate Average (mg) 2.3 ✓Less Acetone Blank (mg) 1.7 ✓Total Particulate (mg) 0.6 ✓

Run No. <u>3</u>	Volume (ml) <u>210</u>				
Final Weight (g)	<u>177.1071</u>	<u>177.1072</u>	✓		
Initial Weight (g)	<u>177.1044</u>	<u>177.1044</u>			
Particulate Weight (g)	<u>0.0027</u>	<u>0.0028</u>			

Particulate Average (mg) 2.8 ✓Less Acetone Blank (mg) 1.7 ✓Total Particulate (mg) 1.1 ✓

Acetone Blank	Volume (ml) <u>225</u>				
Final Weight (g)	<u>127.3373</u>	<u>127.3369</u>	✓		
Initial Weight (g)	<u>127.3350</u>	<u>127.3350</u>			
Difference (g)	<u>0.0023</u>	<u>0.0019</u>			

Average (mg) 2.1 ✓* mg/l 9.3 ✓

* Note: If greater than 7.9 mg/l, use 7.9 mg/l.

METCO Environmental
Particulate Analysis EPA Method 5

Back Half Analysis.

Job Number 96-11
Job Name ERM

Location Silabree, Zr
Unit Tested House Vent Stack

Desiccator Time In	810	1/25	1202	1/25	840	1/26		
Desiccator Time Out	1155	1/25	835	1/26	1440	1/26		

Run No. _____	Volume (ml) _____				
Final Weight (g)					
Initial Weight (g)					
Particulate Weight (g)					

Particulate Average (mg) _____
Less Ammonium Sulfate (mg) _____
Total Particulate (mg)

Run No. <u>2</u>	Volume (ml) <u>176</u>				
Final Weight (g)	<u>126.0426</u>	<u>126.0434</u>	<u>126.0438</u>	✓	
Initial Weight (g)	<u>126.0408</u>	<u>126.0408</u>	<u>126.0408</u>		
Particulate Weight (g)	<u>0.0018</u>	<u>0.0026</u>	<u>0.0030</u>		

Particulate Average (mg) 2.8
Less Ammonium Sulfate (mg) 0
Total Particulate (mg) 2.8

Run No. <u>3</u>	Volume (ml) <u>178</u>				
Final Weight (g)	<u>121.6457</u>	<u>121.6466</u>	<u>121.6468</u>	✓	
Initial Weight (g)	<u>121.6433</u>	<u>121.6433</u>	<u>121.6433</u>		
Particulate Weight (g)	<u>0.0024</u>	<u>0.0033</u>	<u>0.0035</u>		

Particulate Average (mg) 3.4
Less Ammonium Sulfate (mg) 0
Total Particulate (mg) 3.4

Run No. _____	Volume (ml) _____				
Final Weight (g)					
Initial Weight (g)					
Particulate Weight (g)					

Particulate Average (mg) _____
Less Ammonium Sulfate (mg) _____
Total Particulate (mg)

MB
Analyst

SO₂ EMISSION DATA

Job Number 96-11

Location Bilabee, Tex.

Job Name ERM

Unit Tested Dress House Vent Stack

Run Number		2	3			
N - normality of Ba(ClO ₄) ₂		0.0100	→			
ML _I - ml in impinger #2		334	337			
ML _I - ml in impinger #3		285	287			
ML _A - ml in aliquot #2		10	10			
ML _A - ml in aliquot #3		10	10			
ML _B - ml of Ba(ClO ₄) ₂ to titrate #2		0.05	0.05			
		0.05	0.05			
		0.05	0.05			
Average ML _B - ml of Ba(ClO ₄) ₂		0.05	0.05			
ML _B - ml of Ba(ClO ₄) ₂ to titrate #3		0.05	0.05			
		0.05	0.05			
		0.05	0.05			
Average ML _B - ml of Ba(ClO ₄) ₂		0.05	0.05			
ML _{BB} - ml of Ba(ClO ₄) ₂ to titrate blank	0.05	→				
T _m - average gas meter temp., °F						
V _m - volume of dry gas sampled @ meter conditions, ft. ³						
P _b - barometric pressure, "Hg Abs.						
Q _s - stack gas volume dry @ standard conditions, *SCFM						
C _I - SO ₂ in impinger #2, mgs		0	0			
C _I - SO ₂ in impinger #3, mgs		0	0			
C _T - total SO ₂ in impingers, mgs		0	0			
ppm SO ₂						
C _{SO₂} - emission rate of SO ₂ , lbs/day						
C _{SO₂} - emission rate of SO ₂ , lbs/hr						
C _S - emission rate of S, lbs/day						

• 29.92 "Hg, 68°F (760 mm Hg, 20°C)

$$C_I = \frac{ML_I \times (ML_B - ML_{BB}) \times N \times 32}{ML_A}$$

$$C_T = C_I \#2 + C_I \#3$$

$$\text{ppm SO}_2 = \frac{0.7513 \times C_T \times (T_m + 460)}{V_m P_b}$$

$$C_{SO_2} = \text{ppm SO}_2 \times Q_s \times 239.2 \times 10^{-6}$$

$$C_s = \frac{C_{SO_2}}{2}$$

SULFUR TRIOXIDE EMISSION DATA

Job Number 96-11

Location Silaberry Rd

Job Name ERM

Unit Tested Power House Vent Stack

Run Number		2	3			
Date						
Time						
N - normality of Ba(ClO ₄) ₂		0.0100	0.0100			
ML _I - ml in impinger		176	178			
ML _A - ml in aliquot		10	10			
ML _B - ml of Ba(ClO ₄) ₂ to titrate		0.05	0.05			
		0.05	0.05			
		0.05	0.05			
Average ML _B - ml of Ba(ClO ₄) ₂ to titrate		0.05	0.05			
ML _{BB} - ml of Ba(ClO ₄) ₂ to titrate blank		0.05	0.05			
T _m - average gas meter temp., °F						
V _m - volume of dry gas sampled @ meter conditions, ft. ³						
P _b - barometric pressure, "Hg Abs.						
Q _s - stack gas volume dry @ standard conditions, *SCFM						
C _I - SO ₃ in impinger, mgs						
ppm SO ₃		0	0			
C _{SO₃} - emission rate of SO ₃ , lbs/day						
C _S - emission rate of S, lbs/day						

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

$$C_I = \frac{ML_I \times (ML_B - ML_{BB}) \times N \times 40}{ML_A}$$

$$\text{ppm SO}_3 = \frac{0.6021 \times C_I \times (T_m + 460)}{V_m P_b}$$

$$C_{SO_3} = \text{ppm SO}_3 \times Q_s \times 299.1 \times 10^{-6}$$

$$C_S = \frac{C_{SO_3}}{2.5}$$

SO₂ EMISSION DATA

Job Number 96-11
Job Name ERM

Location Silsbee Tex.
Unit Tested Press House Vent Stack

SO₂ train only

Run Number	1					
N - normality of Ba(ClO ₄) ₂	0.0100					
ML _I - ml in impinger #2	310					
ML _I - ml in impinger #3	270					
ML _A - ml in aliquot #2	10					
ML _A - ml in aliquot #3	10					
ML _B - ml of Ba(ClO ₄) ₂ to titrate #2	0.05					
	0.05					
	0.05					
Average ML _B - ml of Ba(ClO ₄) ₂	0.05					
ML _B - ml of Ba(ClO ₄) ₂ to titrate #3	0.05					
	0.05					
	0.05					
Average ML _B - ml of Ba(ClO ₄) ₂	0.05					
ML _{BB} - ml of Ba(ClO ₄) ₂ to titrate blank	0.05					
T _m - average gas meter temp., °F						
V _m - volume of dry gas sampled @ meter conditions, ft. ³						
P _b - barometric pressure, "Hg Abs.						
Q _s - stack gas volume dry @ standard conditions, *SCFM						
C _I - SO ₂ in impinger #2, mgs	0					
C _I - SO ₂ in impinger #3, mgs	0					
C _T - total SO ₂ in impingers, mgs	0					
ppm SO ₂						
C _{SO₂} - emission rate of SO ₂ , lbs/day						
C _{SO₂} - emission rate of SO ₂ , lbs/hr						
C _s - emission rate of S, lbs/day						

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

$$C_I = \frac{ML_I \times (ML_B - ML_{BB}) \times N \times 32}{ML_A}$$

$$C_T = C_I \#2 + C_I \#3$$

$$\text{ppm SO}_2 = \frac{0.7513 \times C_T \times (T_m + 460)}{V_m P_b}$$

$$C_{SO_2} = \text{ppm SO}_2 \times Q_s \times 239.2 \times 10^{-6}$$

$$C_s = \frac{C_{SO_2}}{2}$$

SULFUR TRIOXIDE EMISSION DATA

Job Number 76-11

Location Lilabec

Job Name ERM

Unit Tested Power House West Stack

Run Number	1					
Date	<i>SO₂ - SO₂ train only</i>					
Time						
N - normality of Ba(ClO ₄) ₂	0.0100					
ML _I - ml in impinger	184					
ML _A - ml in aliquot	10					
ML _B - ml of Ba(ClO ₄) ₂ to titrate	0.05					
	0.05					
	0.05					
Average ML _B - ml of Ba(ClO ₄) ₂ to titrate	0.05					
ML _{BB} - ml of Ba(ClO ₄) ₂ to titrate blank	0.05					
T _m - average gas meter temp., °F						
V _m - volume of dry gas sampled @ meter conditions, ft. ³						
P _b - barometric pressure, "Hg Abs.						
Q _s - stack gas volume dry @ standard conditions, *SCFM						
C _I - SO ₃ in impinger, mgs	0					
ppm SO ₃						
C _{SO₃} - emission rate of SO ₃ , lbs/day						
C _S - emission rate of S, lbs/day						

* 29.92 "Hg, 68°F (760 mm Hg, 20°C)

$$C_I = \frac{ML_I \times (ML_B - ML_{BB}) \times N \times 40}{ML_A}$$

$$\text{ppm SO}_3 = \frac{0.6021 \times C_I \times (T_m + 460)}{V_m P_b}$$

$$C_{SO_3} = \text{ppm SO}_3 \times Q_s \times 299.1 \times 10^{-6}$$

$$C_S = \frac{C_{SO_3}}{2.5}$$

**Report Prepared for
Metco Environmental
Method 0011 Formaldehyde Analytical Results
Project #0196018**

**Report Prepared by
DAT, Inc.
6385 Shier Rings Rd.
Dublin, OH 43016**

February 7, 1996

Metco Environmental
Method 0011 Formaldehyde Analysis
Project #0196018

Narrative

Twelve samples, each composed of various bottles and fractions, were received on 24 January 1996 for formaldehyde analysis by method M0011. These samples were pooled as follows:

<u>Lab ID.:</u>	<u>Client ID.:</u>
0196018-1	Press House Vent North Run 1
0196018-2	Press House Vent North Run 2
0196018-3	Press House Vent North Run 3
0196018-4	Press House Vent South Run 1
0196018-5	Press House Vent South Run 2
0196018-6	Press House Vent South Run 3
0196018-7	Press House Vent Stack Run 1
0196018-8	Press House Vent Stack Run 2
0196018-9	Press House Vent Stack Run 3
0196018-10	Press House Blank Train
0196018-11	Press House Field Spike (0.8 mg)
0196018-12	Press House Field Spike (50 mg)

All bottle contents associated with a given location and run number were pooled prior to extraction. There were a total of 12 analyses.

Sample Results

The analysis results are presented in a summary table following this narrative.

The residues in three of the samples required 10-fold dilution to obtain concentrations in the extracts which were within the lower and upper calibrator limits. The residues in the non-blank and non-spike samples ranged from approximately 1.5 total mg to 18 total mg. The field blank had 11.25 total μg . The low spike had a total 812 μg or 101% recovery. The high field formaldehyde spike, at 50 mg, had a total of 54.8 mg or 110% recovery.

Quality Control

The calibration curves were linear with r^2 values at or exceeding 0.999. The formaldehyde in the calibration checks deviated from the initial calibration by no more than 5.6%.

000001

concentrated to dryness and the unreacted aldehyde or ketone was distilled off of the hydrazone. The filtration disk was transferred to a vacuum desiccator remaining in a vacuum with desiccant for at least 24 hours. A solution of approximately 1 mg/mL of hydrazone in HPLC grade acetonitrile was quality tested by HPLC. All serial dilutions were mathematically corrected for molecular weight. For example, 6.9980 mg/mL of formaldehyde hydrazone = 1 mg/mL of formaldehyde.

Data Analysis

The detector signal was acquired on an HP 35900D A/D interface board and using HP-G1250C ChemStation software. The peak areas were computed into molar corrected concentrations of the analytes as $\mu\text{g/mL}$ using a linear regression formula from the initial calibration peak area and $\mu\text{g/mL}$ data. These concentrations were entered into an Excel spreadsheet and mathematically computed into the total μg of analyte as follows:

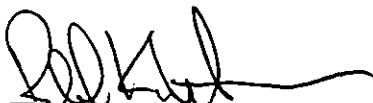
$$(A \times B \times C)/D = \text{Total } \mu\text{g}$$

Where: A = Reported $\mu\text{g/mL}$ of analyte
 B = Dilution factor (if needed)
 C = Total volume of sample extract (mL)
 D = Aliquot to final volume ratio
 (e.g. 1 mL extract in 1 mL acetonitrile)

Report prepared by:


Randall L. Detra, Ph. D.
Senior Chemist, **DAT**, Inc.

Data release by:


Ronald K. Mitchum, Ph. D.
President, **DAT**, Inc.

000003

DATA SUMMARY

000004

DATA SUMMARY FOR FORMALDEHYDE ANALYSIS, METHOD 0011

Project: 0195018:

Lab ID	Client ID	Total ug	Total mg Q
0196018-1	Press House Vent North Run 1	9586.78	9.59
0196018-2	Press House Vent North Run 2	18423.92	18.42
0196018-3	Press House Vent North Run 3	14061.04	14.06
0196018-4	Press House Vent South Run 1	7939.70	7.94
0196018-5	Press House Vent South Run 2	11201.69	11.20
0196018-6	Press House Vent South Run 3	9028.38	9.03
0196018-7	Press House Vent Stack Run 1	1487.25	1.49
0196018-8	Press House Vent Stack Run 2	1691.17	1.69
0196018-9	Press House Vent Stack Run 3	1461.04	1.46
0196018-10	Press House Blank Train	11.25	0.01 J
0196018-11	Press House Field Spike (0.8 mg)	811.91	0.81
0196018-12	Press House Field Spike (50 mg)	54806.95	54.81

J: The analyte concentration in the extract was less than the lowest calibrator.

000035

DATA REDUCTION FOR FORMALDEHYDE ANALYSIS, METHOD 0011

Project: 0195018.

Lab ID	Client ID	ug/mL	Vol.	Dilut.	Aliq.	Total ug	Total mg Q
0196018-1	Press House Vent North Run 1	19.53	491	1	1	9586.78	9.59
0196018-2	Press House Vent North Run 2	4.712	391	10	1	18423.92	18.42
0196018-3	Press House Vent North Run 3	2.954	476	10	1	14061.04	14.06
0196018-4	Press House Vent South Run 1	19.32	411	1	1	7939.70	7.94
0196018-5	Press House Vent South Run 2	2.599	431	10	1	11201.69	11.20
0196018-6	Press House Vent South Run 3	16.84	536	1	1	9028.38	9.03
0196018-7	Press House Vent Stack Run 1	3.092	481	1	1	1487.25	1.49
0196018-8	Press House Vent Stack Run 2	3.126	541	1	1	1691.17	1.69
0196018-9	Press House Vent Stack Run 3	3.102	471	1	1	1461.04	1.46
0196018-10	Press House Blank Train	0.033	341	1	1	11.25	0.01 J
0196018-11	Press House Field Spike (0.8 mg)	7.381	110	1	1	811.91	0.81
0196018-12	Press House Field Spike (50 mg)	9.059	121	1	0.02	54806.95	54.81

J: The analyte concentration in the extract was less than the lowest calibrator.

**DATA SUMMARY FOR FORMALDEHYDE ANALYSIS, METHOD 001
QUALITY TESTS**

Project: 0195018.

Lab ID	Client ID	Value	Q	Parameter
0196018-MB	Method Blank	0.01	J	ug/mL
0196018-LS	Lab Spike	93.0%		Recovery
0196018-LSD	Lab Spike Duplicate	91.9%		Recovery
CONCAL1	Continuing Calib. Check 1	1.9%		Deviation
CONCAL2	Continuing Calib. Check 2	5.5%		Deviation
CONCAL3	Continuing Calib. Check 3	-5.6%		Deviaton

J: The analyte concentration in the extract was less than the lowest calibrator.

000038

DATA REDUCTION FOR FORMALDEHYDE ANALYSIS, METHOD 0011, QUALITY TESTS

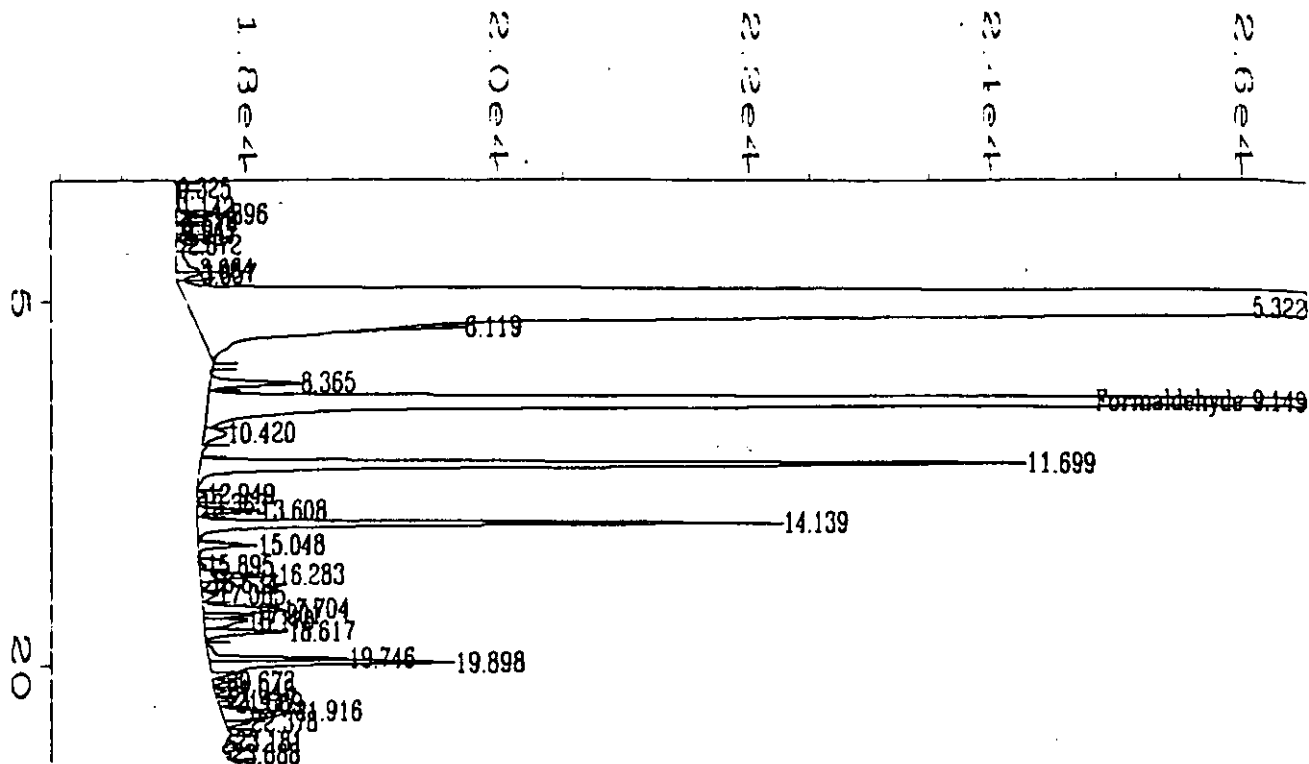
Project: 0195018.

Lab ID	Client ID	ug/mL	Vol.	Dilut.	Aliq.	Total ug Q	Value Parameter
0196018-MB	Method Blank	0.011	13	1	1	0.15 J	0.01 ug/mL
0196018-LS	Lab Spike	0.996	14	1	1	13.94	93.0% Recovery
0196018-LSD	Lab Spike Duplicate	0.862	16	1	1	13.79	91.9% Recovery
CONCAL1	Continuing Calib. Check 1	1.019	1	1	1	1.02	1.9% Deviation
CONCAL2	Continuing Calib. Check 2	1.055	1	1	1	1.06	5.5% Deviation
CONCAL3	Continuing Calib. Check 3	0.944	1	1	1	0.94	-5.6% Deviaton

J: The analyte concentration in the extract was less than the lowest calibrator.

000009

SAMPLE DATA



External Standard Report

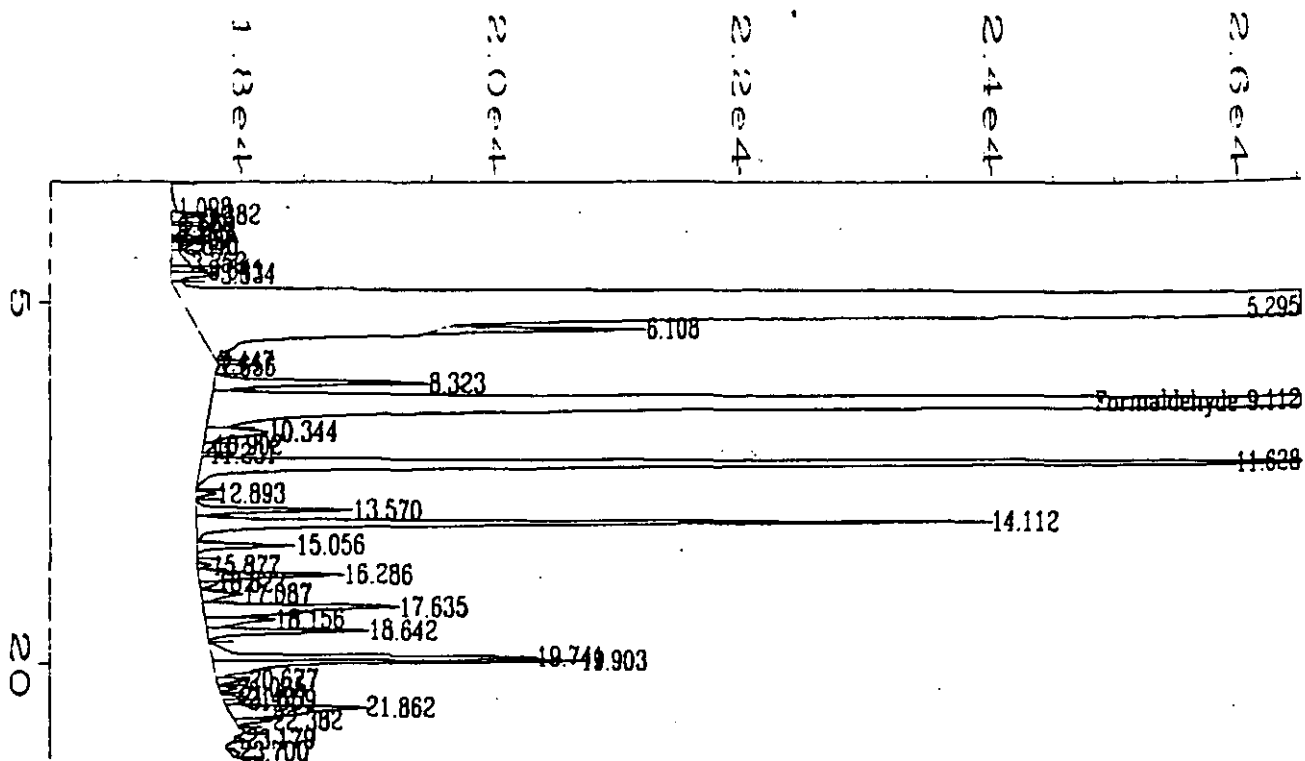
Data File Name : C:\HPCHEM\2\DATA\3FE00036.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-1
 Run Time Bar Code:
 Acquired on : 04 Feb 96 05:36 AM
 Report Created on: 05 Feb 96 09:08 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 36
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00036.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.149	1104640	VV	0.207	1	19.525	Formaldehyde

000011



External Standard Report

```

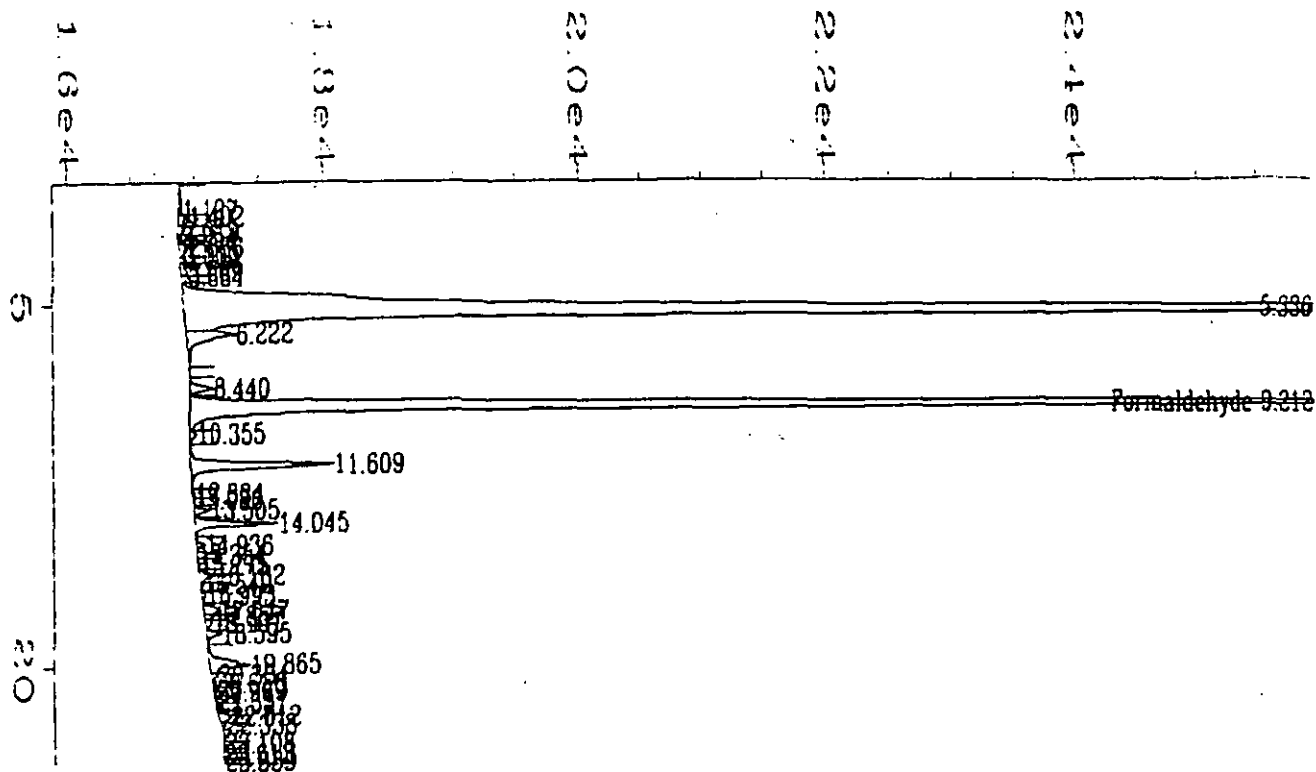
Data File Name   : C:\HPCHEM\2\DATA\3FE00037.D
Operator        : RLD
Instrument       : LC 1 FLUO
Sample Name     : 0196018-2
Run Time Bar Code:
Acquired on    : 04 Feb 96 06:05 AM
Report Created on: 05 Feb 96 09:09 AM
Last Recalib on : 01 AUG 95 08:43 AM
Multiplier     : 1

Page Number      : 1
Vial Number     : 37
Injection Number : 1
Sequence Line   : 1
Instrument Method: FORMALD3.MTH
Analysis Method : FORMALD3.MTH
Sample Amount   : 0
ISTD Amount     :
  
```

Sig. 1 in C:\HPCHEM\2\DATA\3FE00037.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.112	2549955	VV	0.208	1	45.239	Formaldehyde

000012



External Standard Report

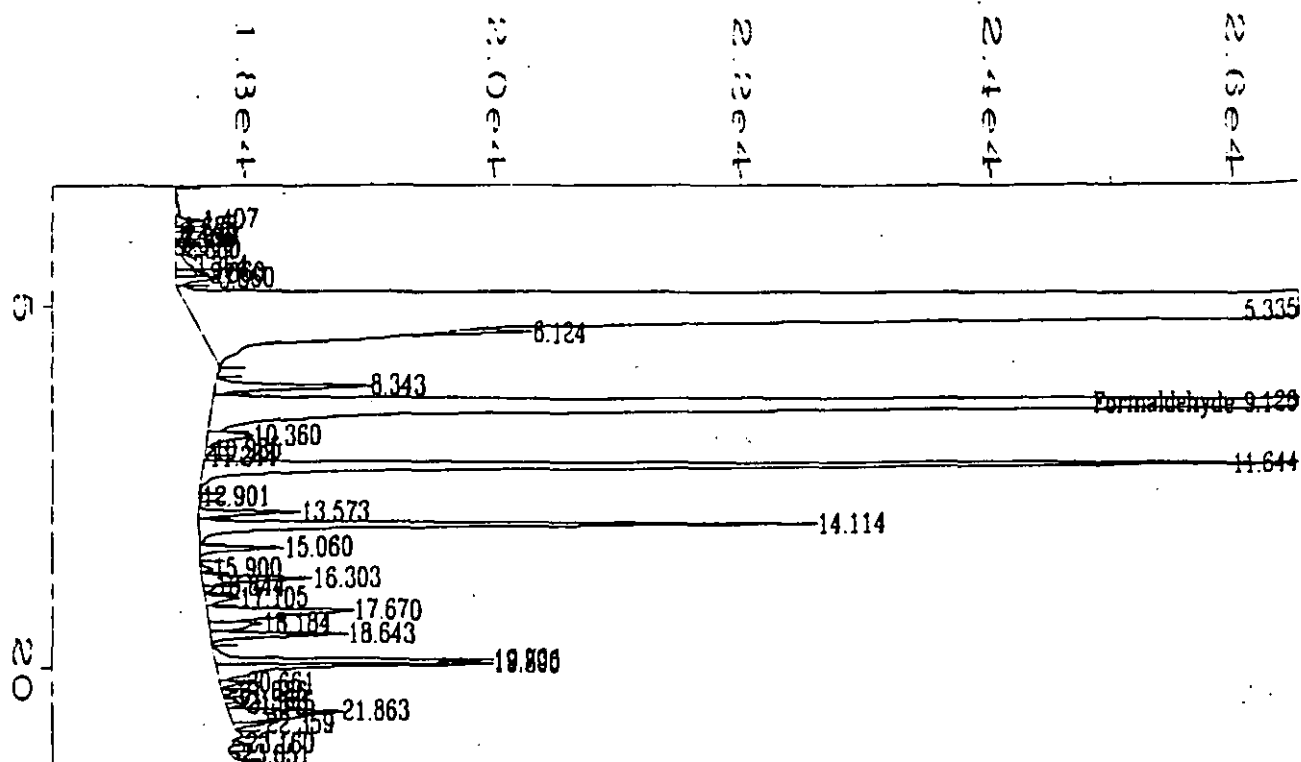
Data File Name : C:\HPCHEM\2\DATA\5FE96012.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-2 10X
 Run Time Bar Code:
 Acquired on : 05 Feb 96 07:31 PM
 Report Created on: 06 Feb 96 09:29 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 12
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\5FE96012.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.212	272051	VV	0.207	1	4.712	Formaldehyde

000013



=====
 External Standard Report
 =====

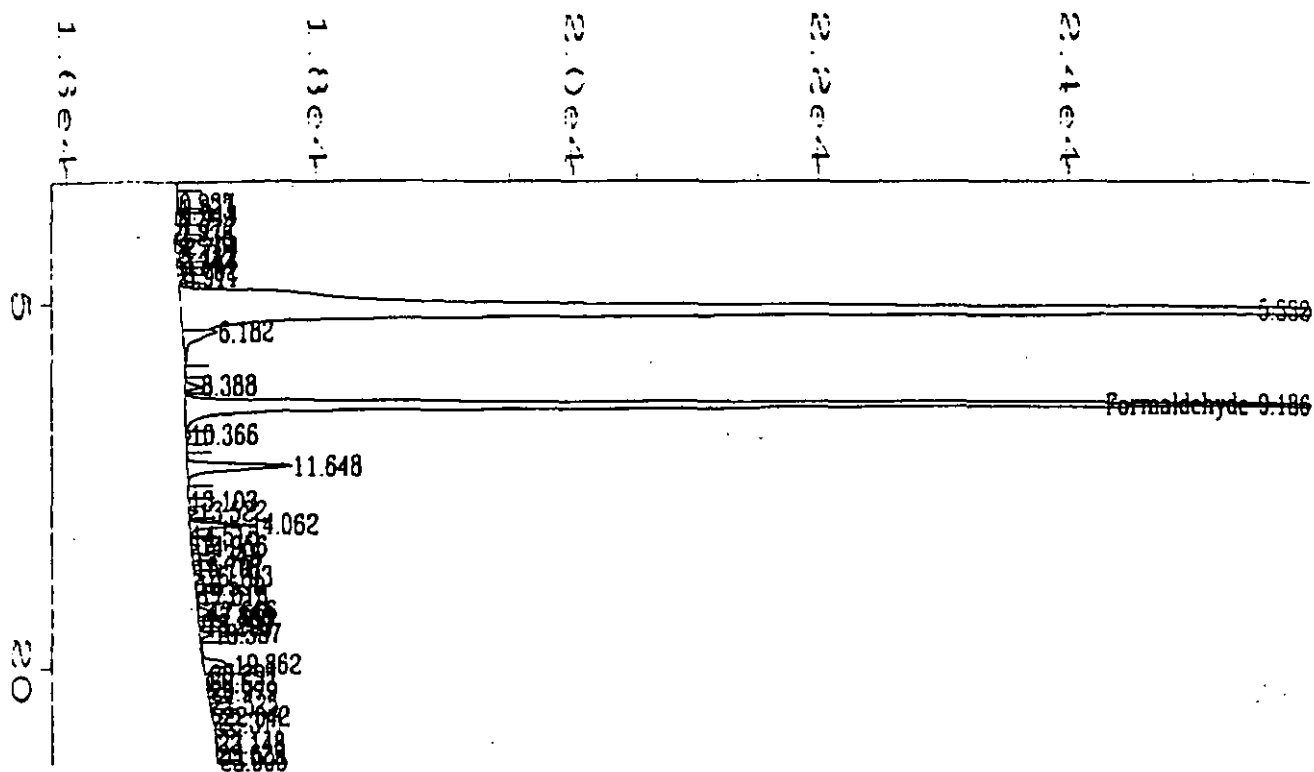
Data File Name : C:\HPCHEM\2\DATA\3FE00038.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-3
 Run Time Bar Code:
 Acquired on : 04 Feb 96 06:33 AM
 Report Created on: 05 Feb 96 09:09 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 38
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00038.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.126	1692936	VV	0.206	1	29.991	Formaldehyde

000014



External Standard Report

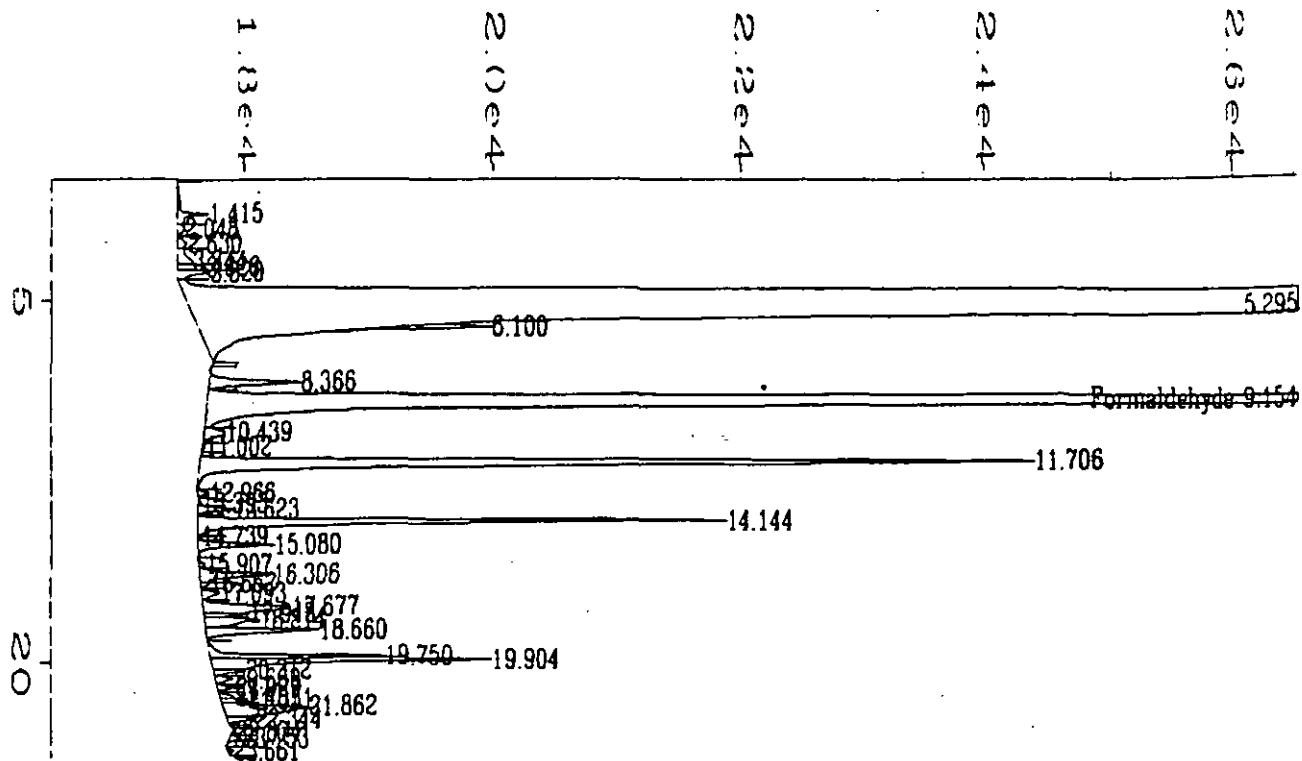
Data File Name : C:\HPCHEM\2\DATA\5FE96013.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-3 10X
 Run Time Bar Code:
 Acquired on : 05 Feb 96 08:00 PM
 Report Created on: 06 Feb 96 09:29 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 13
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\5FE96013.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.186	173211	VV	0.211	1	2.954	Formaldehyde

000015



=====
 External Standard Report
 =====

Data File Name : C:\HPCHEM\2\DATA\3FE00039.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-4
 Run Time Bar Code:
 Acquired on : 04 Feb 96 07:02 AM
 Report Created on: 05 Feb 96 09:09 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

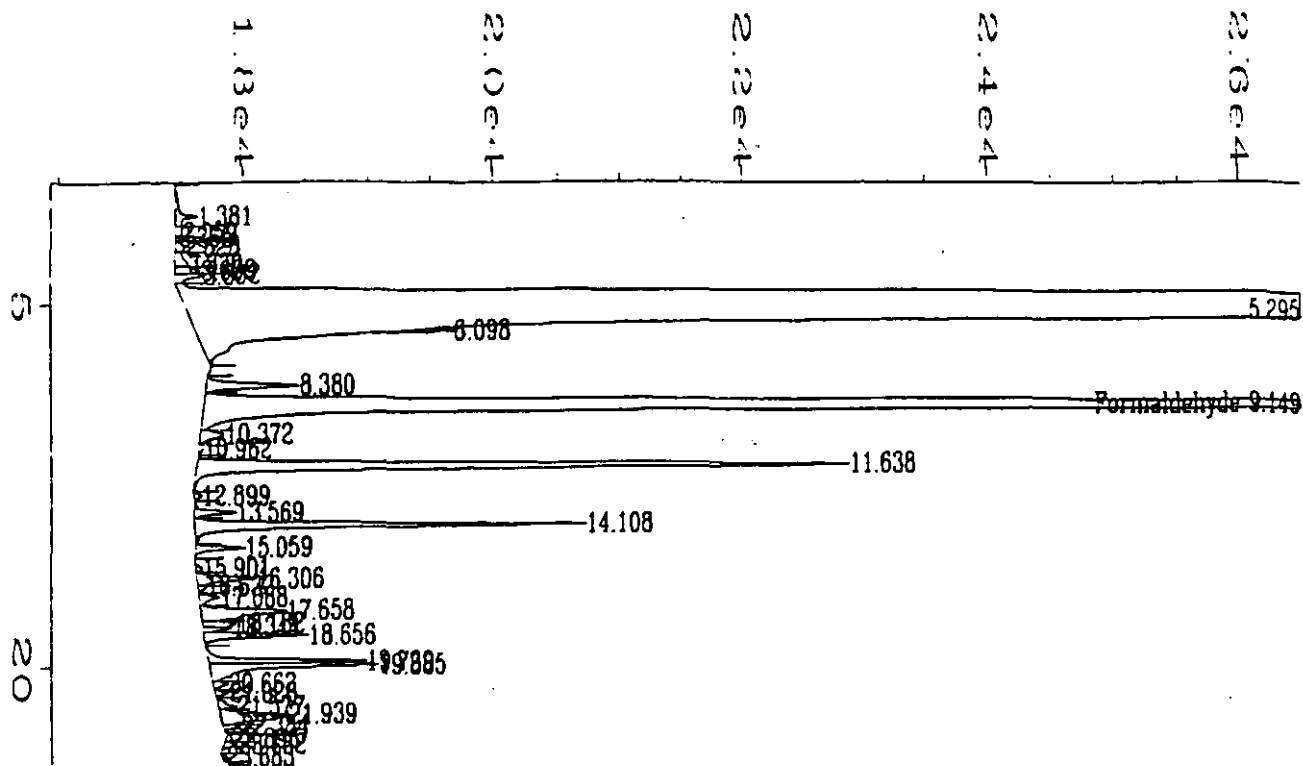
Page Number : 1
 Vial Number : 39
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00039.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.154	1093015	VV	0.205	1	19.318	Formaldehyde

=====

000016



External Standard Report

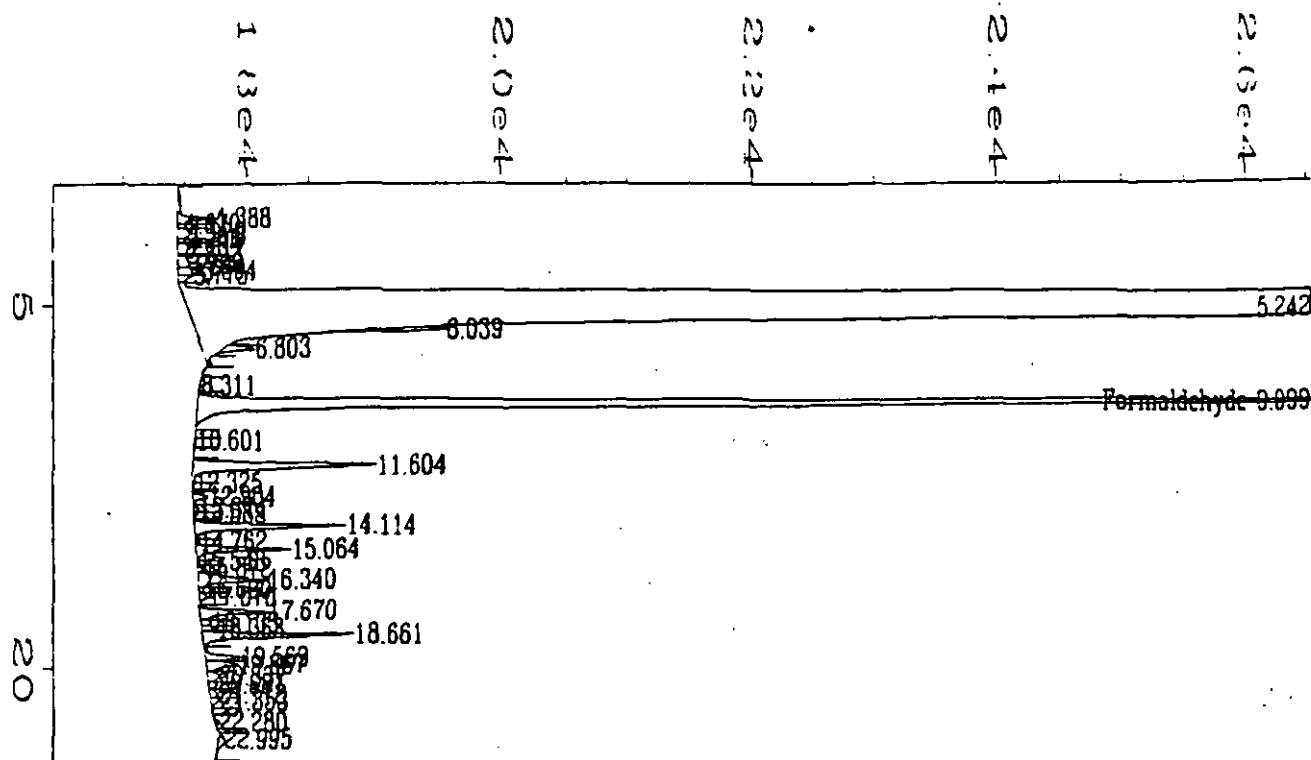
Data File Name : C:\HPCHEM\2\DATA\3FE00041.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-6
 Run Time Bar Code:
 Acquired on : 04 Feb 96 07:59 AM
 Report Created on: 05 Feb 96 09:10 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 41
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00041.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.149	953927	VV	0.205	1	16.844	Formaldehyde

000019



External Standard Report

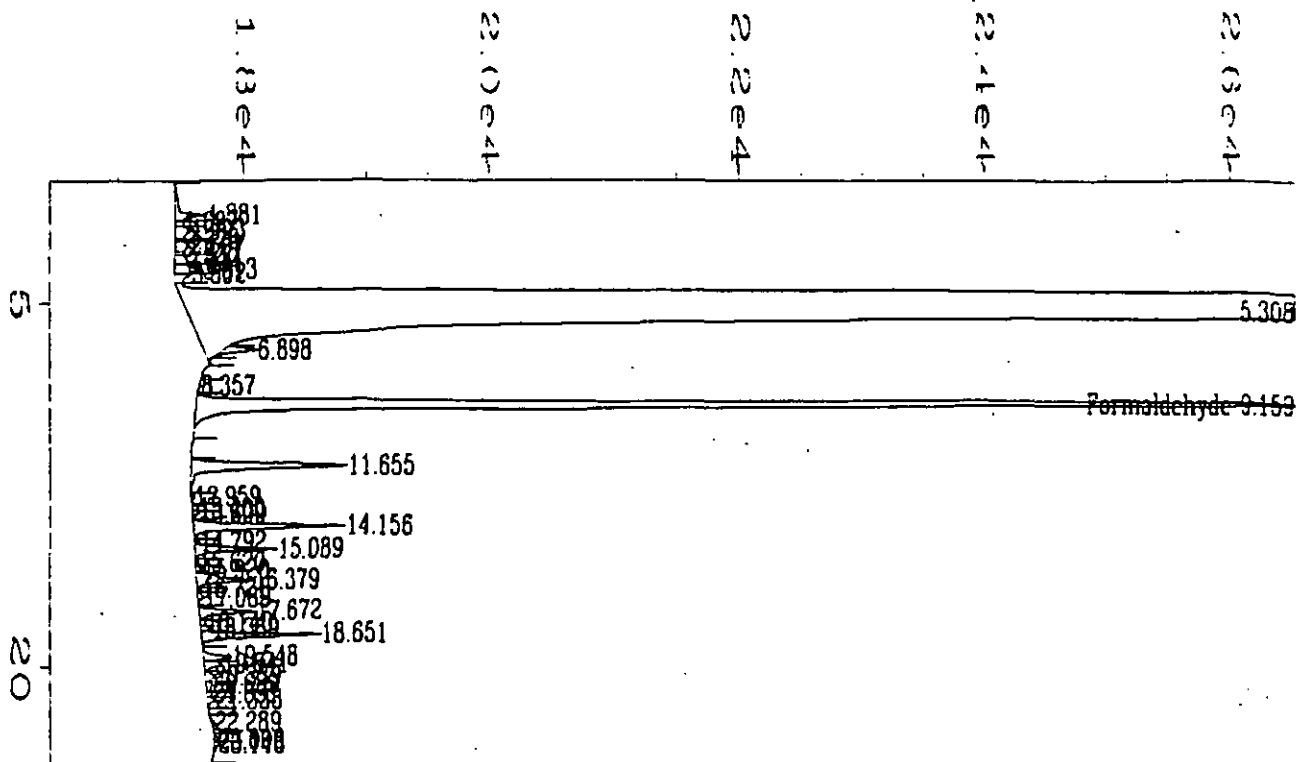
Data File Name : C:\HPCHEM\2\DATA\3FE00042.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-7
 Run Time Bar Code:
 Acquired on : 04 Feb 96 08:27 AM
 Report Created on: 05 Feb 96 09:10 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 42
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00042.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.099	180987	PV	0.208	1	3.092	Formaldehyde

000020



External Standard Report

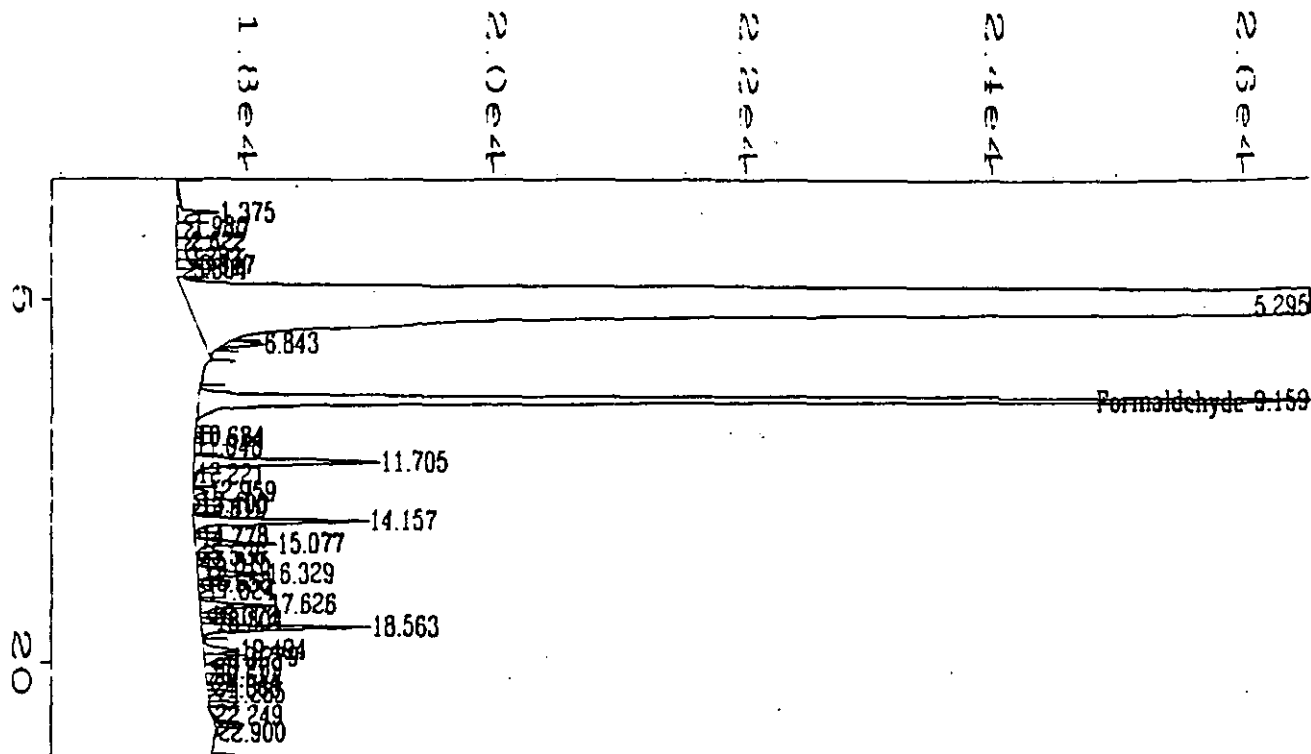
Data File Name : C:\HPCHEM\2\DATA\3FE00043.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-8
 Run Time Bar Code:
 Acquired on : 04 Feb 96 08:56 AM
 Report Created on: 05 Feb 96 09:10 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 43
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00043.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.159	182898	PV	0.205	1	3.126	Formaldehyde

000021



=====
 External Standard Report
 =====

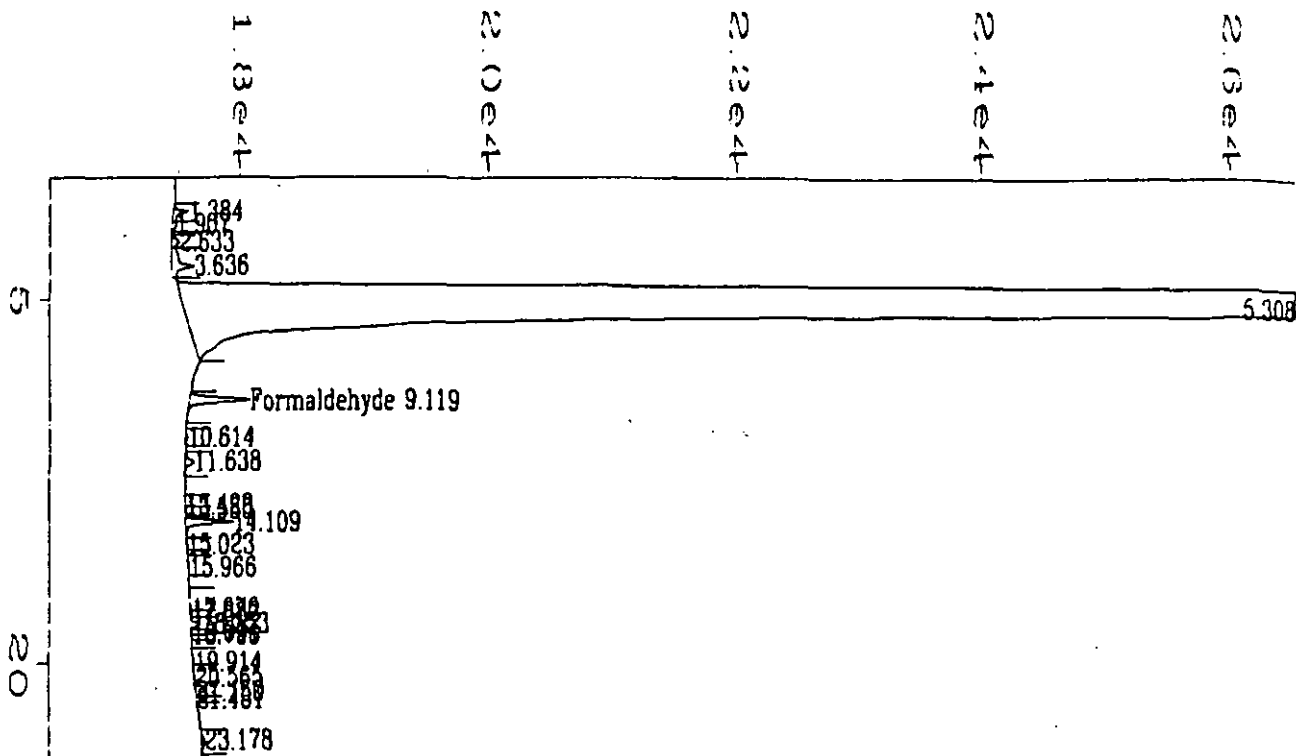
Data File Name : C:\HPCHEM\2\DATA\3FE00044.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-9
 Run Time Bar Code:
 Acquired on : 04 Feb 96 09:24 AM
 Report Created on: 05 Feb 96 09:10 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 44
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00044.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.159	181501	PV	0.211	1	3.102	Formaldehyde

000022



External Standard Report

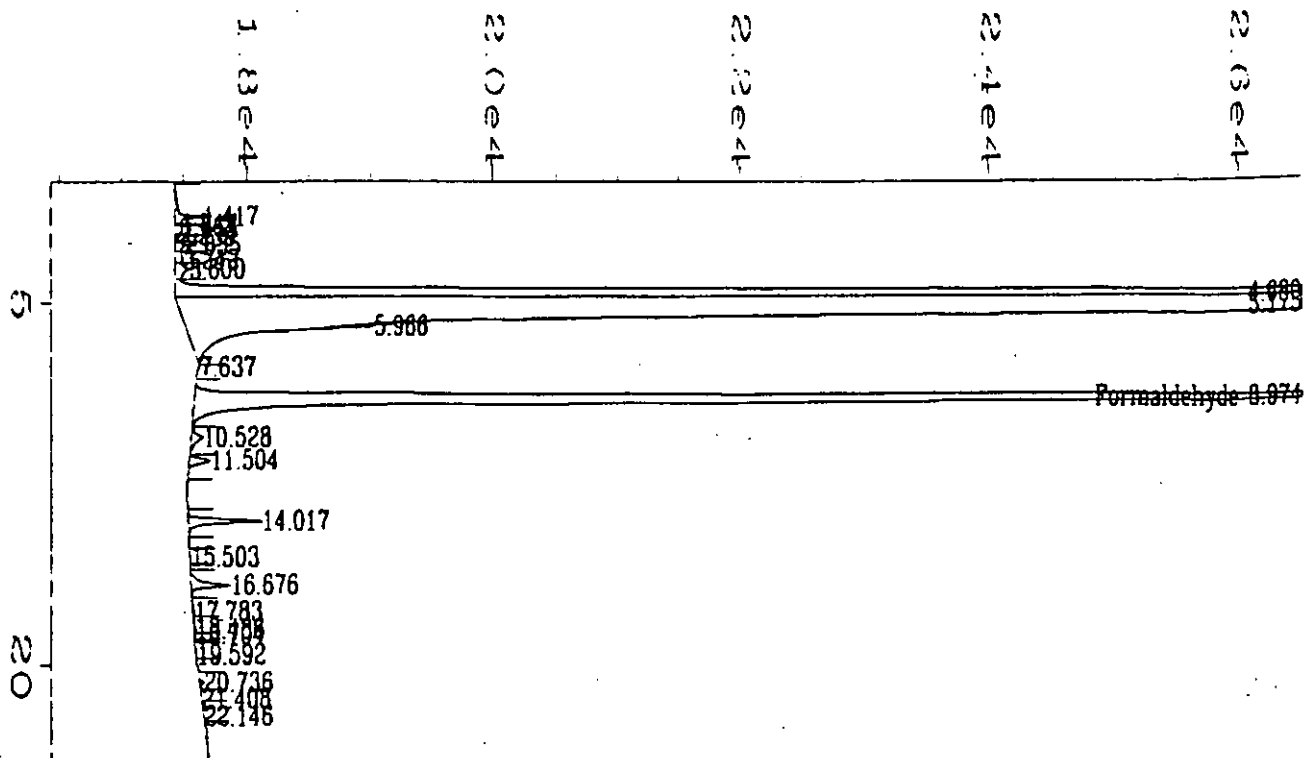
Data File Name : C:\HPCHEM\2\DATA\3FE00045.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-10
 Run Time Bar Code:
 Acquired on : 04 Feb 96 10:23 AM
 Report Created on: 05 Feb 96 09:11 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 45
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00045.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.119	6587	VV	0.206	1	0.0330	Formaldehyde

000020



External Standard Report

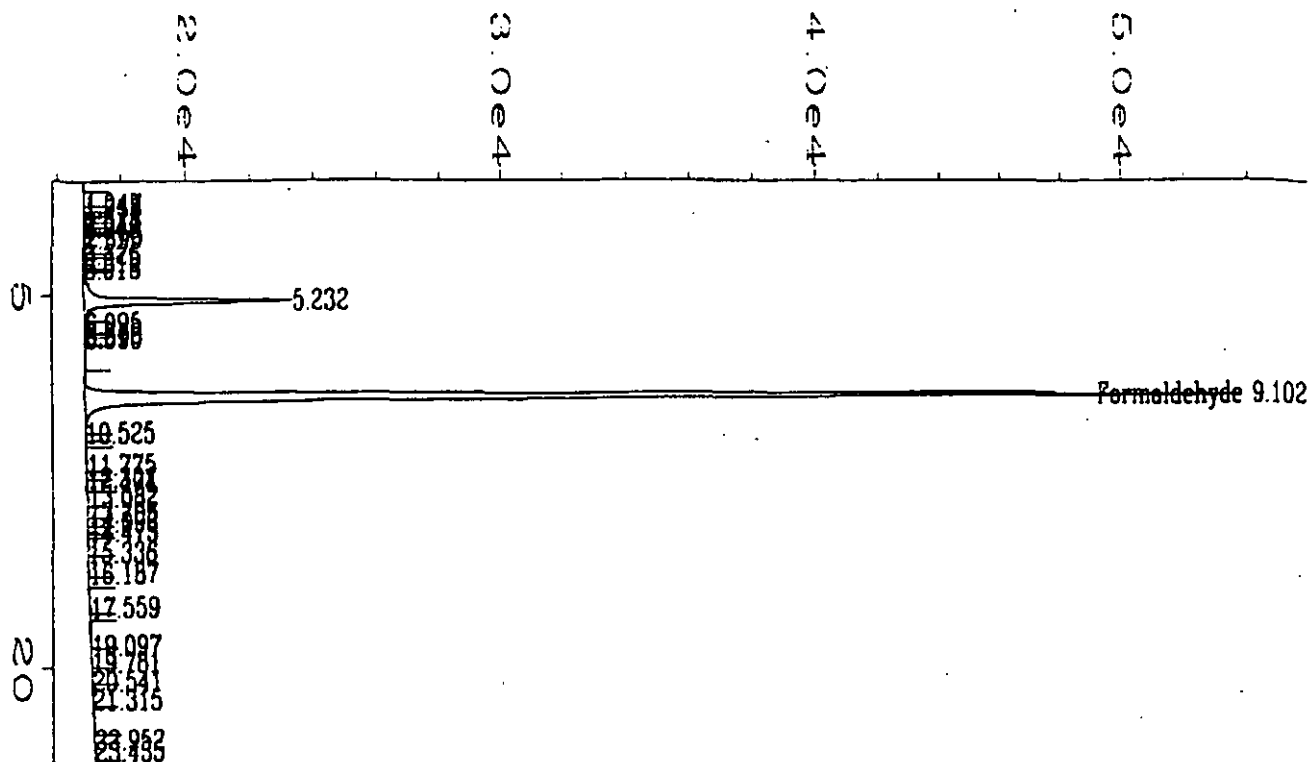
Data File Name : C:\HPCHEM\2\DATA\3FE00046.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-11
 Run Time Bar Code:
 Acquired on : 04 Feb 96 10:52 AM
 Report Created on: 05 Feb 96 09:11 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 46
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00046.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
8.974	422019	PV	0.205	1	7.381	Formaldehyde

000024



External Standard Report

Data File Name : C:\HPCHEM\2\DATA\6FE96020.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-12
 Run Time Bar Code:
 Acquired on : 06 Feb 96 07:27 PM
 Report Created on: 07 Feb 96 10:11 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

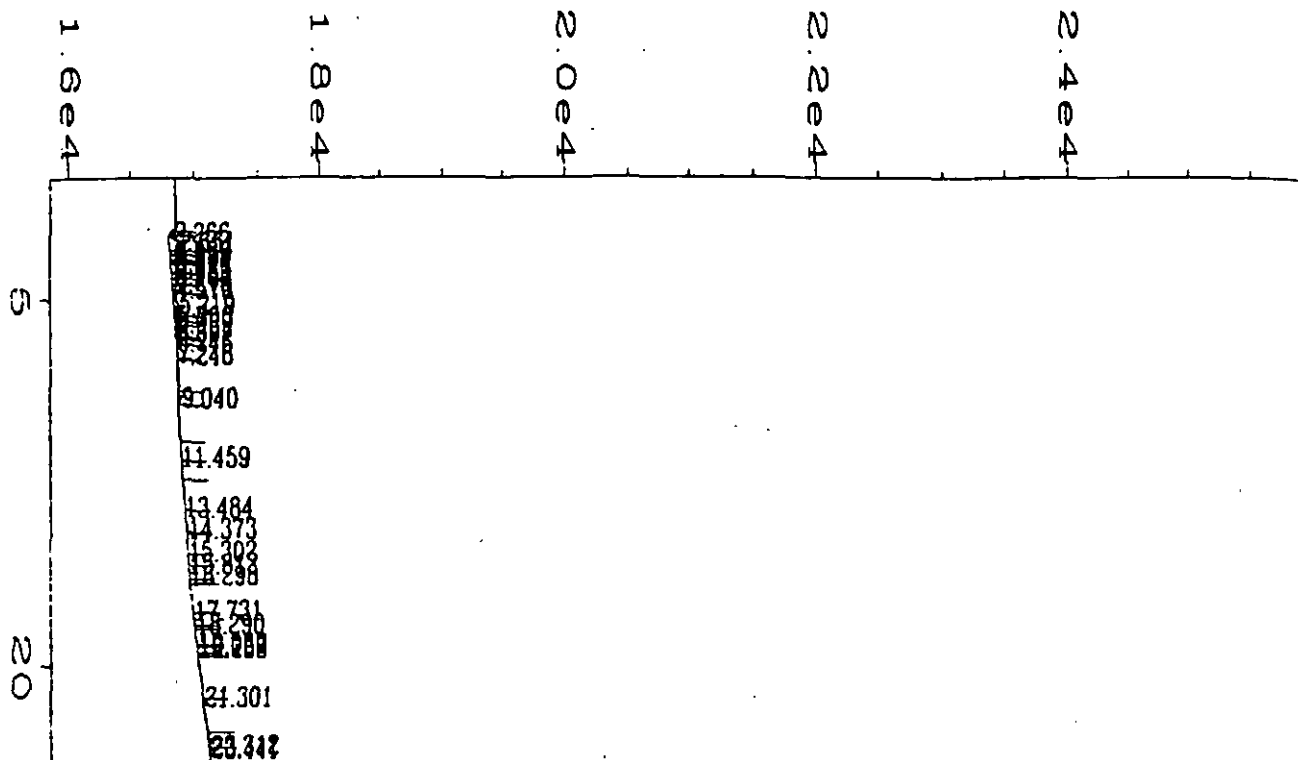
Page Number : 1
 Vial Number : 20
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\6FE96020.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.102	516339	PV	0.212	1	9.059	Formaldehyde

000025

BLANK DATA



External Standard Report

```

Data File Name      : C:\HPCHEM\2\DATA\6FE96001.D
Operator            : RLD
Instrument           : LC 1 FLUO
Sample Name         : INST BLANK
Run Time Bar Code   :
Acquired on         : 06 Feb 96 10:25 AM
Report Created on   : 06 Feb 96 01:21 PM
Last Recalib on    : 01 AUG 95 08:43 AM
Multiplier          : 1

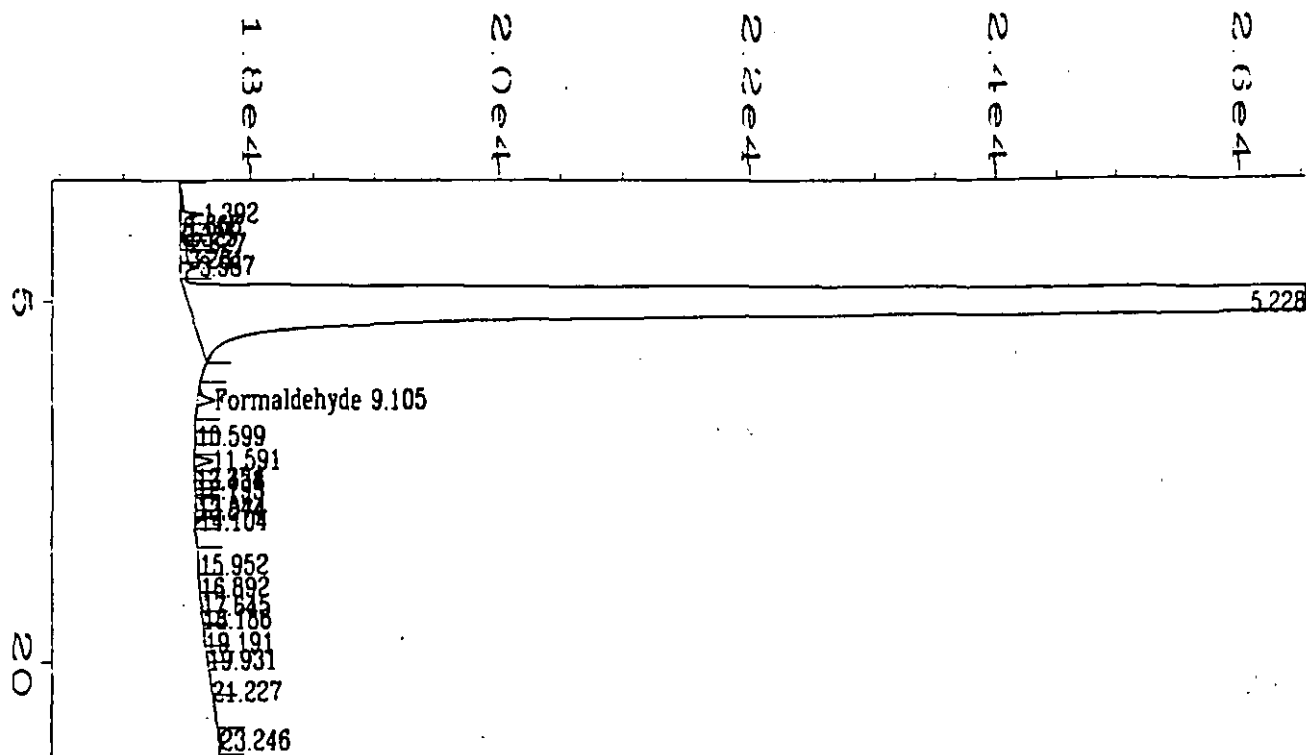
Page Number         : 1
Vial Number         : 1
Injection Number    : 1
Sequence Line       : 1
Instrument Method    : FORMALD3.MTH
Analysis Method     : FORMALD3.MTH
Sample Amount       : 0
ISTD Amount         :
  
```

Sig. 1 in C:\HPCHEM\2\DATA\6FE96001.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
8.800	* not found *			1		Formaldehyde

Not all calibrated peaks were found

000029



External Standard Report

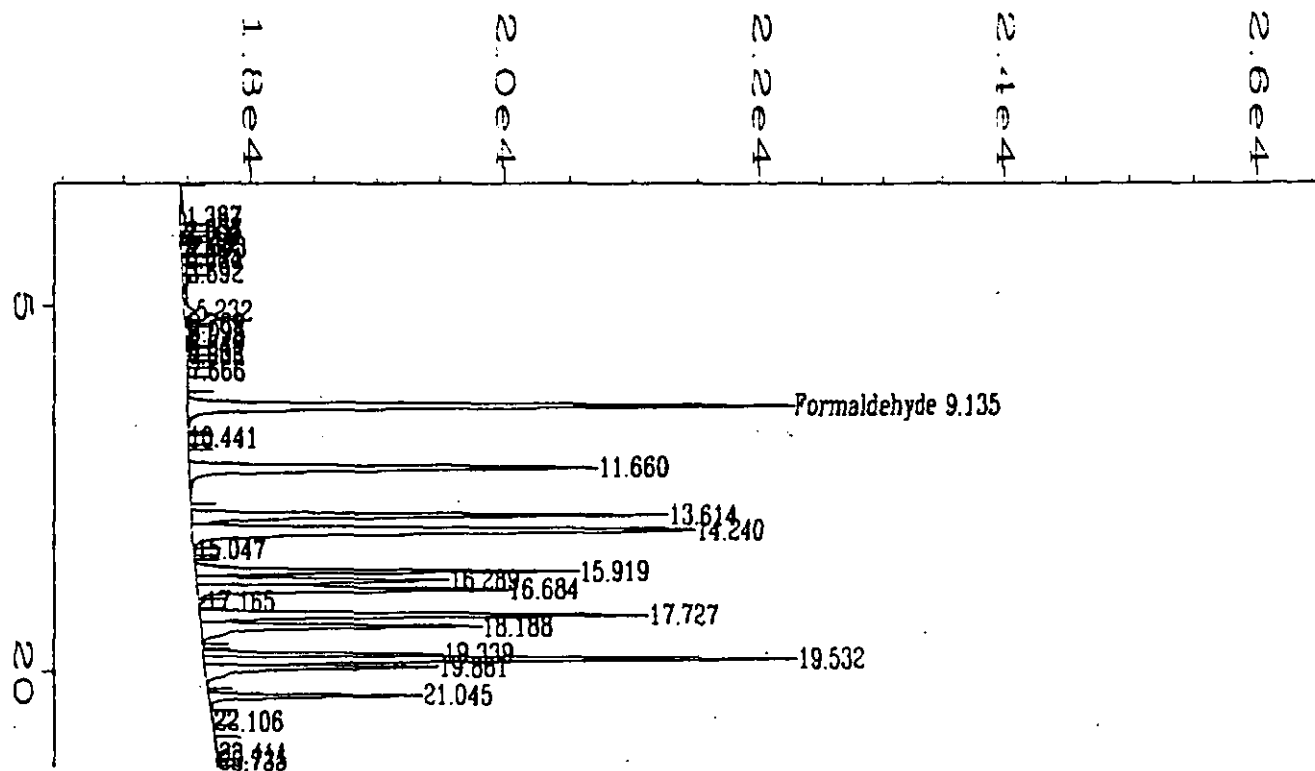
Data File Name : C:\HPCHEM\2\DATA\3FE00033.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-MB
 Run Time Bar Code:
 Acquired on : 04 Feb 96 04:11 AM
 Report Created on: 05 Feb 96 09:08 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 33
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00033.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.105	2280	BV	0.241	1	0.0114	Formaldehyde

000030



External Standard Report

```

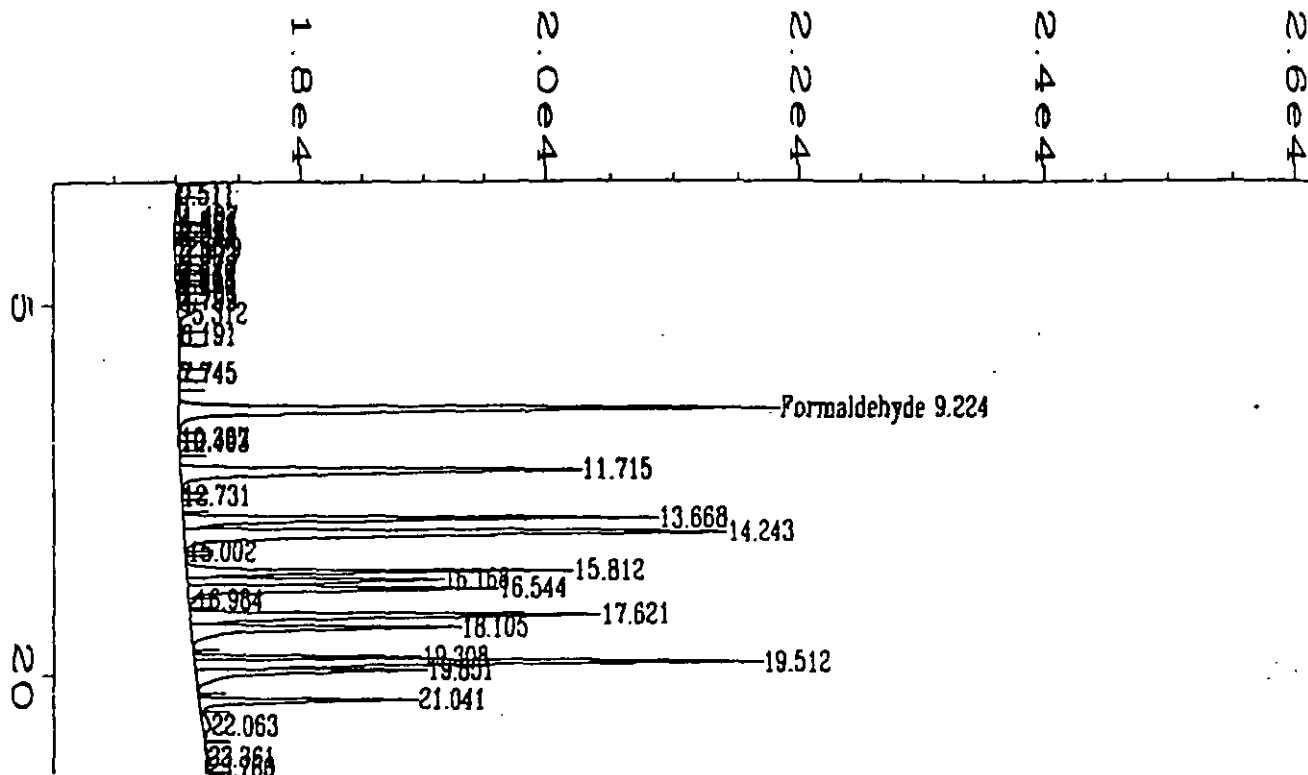
Data File Name   : C:\HPCHEM\2\DATA\3FE00026.D
Operator        : RLD
Instrument       : LC 1 FLUO
Sample Name     : CAL 1 ug/mL 2
Run Time Bar Code:
Acquired on    : 04 Feb 96  00:51 AM
Report Created on: 05 Feb 96  09:06 AM
Last Recalib on : 01 AUG 95 08:43 AM
Multiplier     : 1

Page Number      : 1
Vial Number     : 26
Injection Number : 1
Sequence Line   : 1
Instrument Method: FORMALD3.MTH
Analysis Method : FORMALD3.MTH
Sample Amount   : 0
ISTD Amount     :
  
```

Sig. 1 in C:\HPCHEM\2\DATA\3FE00026.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.135	64421	PV	0.206	1	1.019	Formaldehyde

000032



External Standard Report

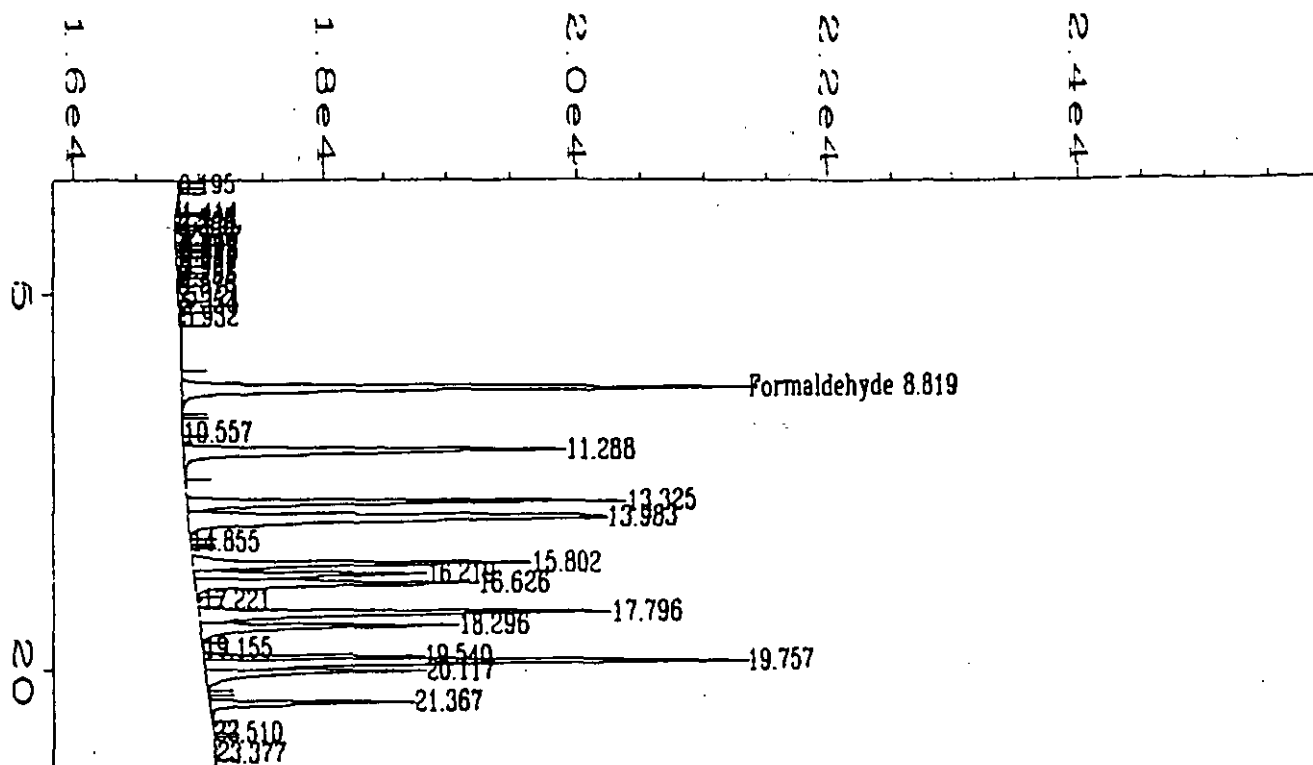
Data File Name : C:\HPCHEM\2\DATA\5FE96002.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : CAL 1.0 ug/mL
 Run Time Bar Code:
 Acquired on : 05 Feb 96 02:40 PM
 Report Created on: 06 Feb 96 09:26 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 2
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\5FE96002.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.224	66468	PV	0.210	1	1.055	Formaldehyde

000033



External Standard Report

```

Data File Name   : C:\HPCHEM\2\DATA\6FE96002.D
Operator        : RLD
Instrument       : LC 1 FLUO
Sample Name     : CAL 1.0 ug/mL
Run Time Bar Code:
Acquired on    : 06 Feb 96 10:53 AM
Report Created on: 06 Feb 96 01:21 PM
Last Recalib on : 01 AUG 95 08:43 AM
Multiplier    : 1
Page Number    : 1
Vial Number    : 2
Injection Number: 1
Sequence Line  : 1
Instrument Method: FORMALD3.MTH
Analysis Method : FORMALD3.MTH
Sample Amount  : 0
ISTD Amount    :
  
```

Sig. 1 in C:\HPCHEM\2\DATA\6FE96002.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
8.819	60233	BV	0.205	1	0.944	Formaldehyde

000034

Method: C:\HPCHEM\2\METHODS\FORMALD3.MTH

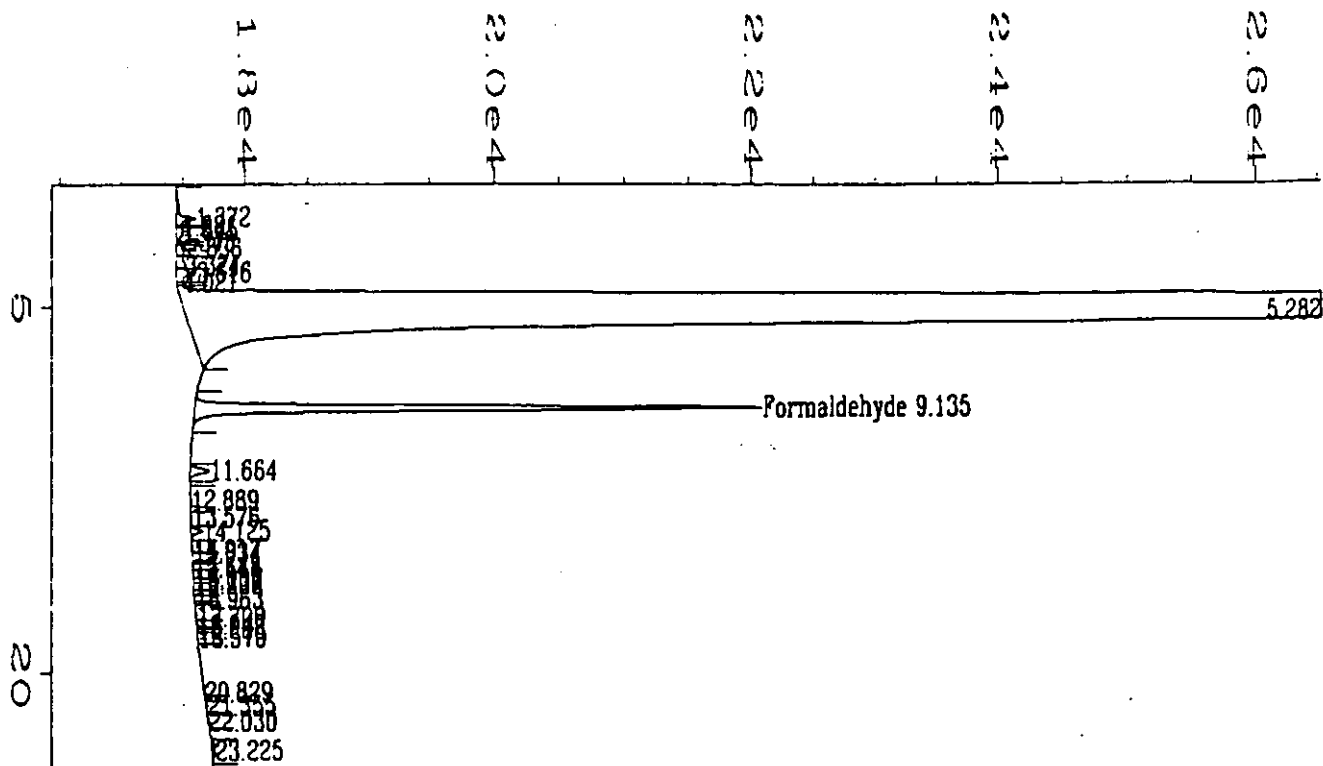
Calibration Table

Pk#	RT	Lvl	ug/mL	Amt/Area	Ref Istd I#	Name
1	8.800	1	20.0	1.7737e-005	1	Formaldehyde
		2	5.0	1.6482e-005		
		3	1.0	1.5558e-005		
		4	0.2	1.5651e-005		
		5	0.05	1.5039e-005		

000036

LABORATORY SPIKE DATA

000037



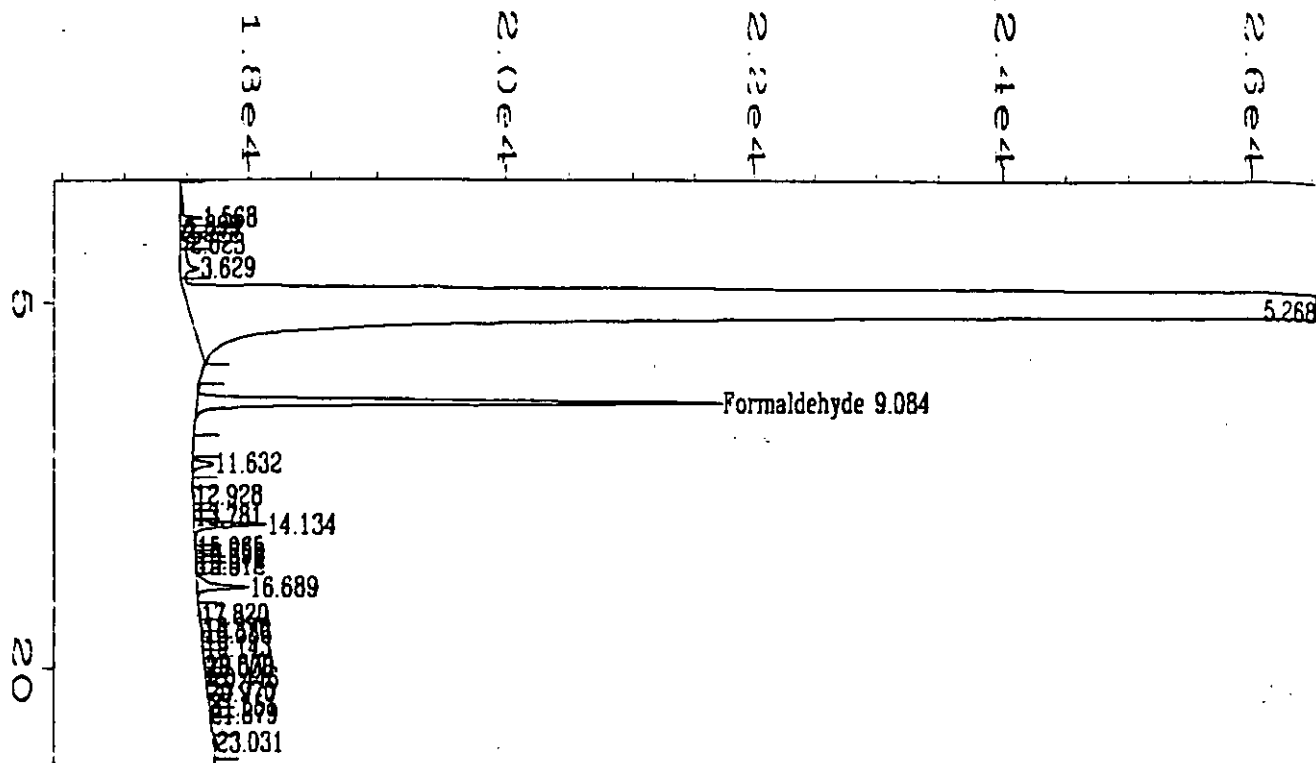
=====
 External Standard Report
 =====

Data File Name	: C:\HPCHEM\2\DATA\3FE00034.D	Page Number	: 1
Operator	: RLD	Vial Number	: 34
Instrument	: LC 1 FLUO	Injection Number	: 1
Sample Name	: 0196018-LS	Sequence Line	: 1
Run Time Bar Code:		Instrument Method	: FORMALD3.MTH
Acquired on	: 04 Feb 96 04:39 AM	Analysis Method	: FORMALD3.MTH
Report Created on:	: 05 Feb 96 09:08 AM	Sample Amount	: 0
Last Recalib on	: 01 AUG 95 08:43 AM	ISTD Amount	:
Multiplier	: 1		

Sig. 1 in C:\HPCHEM\2\DATA\3FE00034.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.135	63162	BV	0.216	1	0.996	Formaldehyde

000038



External Standard Report

Data File Name : C:\HPCHEM\2\DATA\3FE00035.D
 Operator : RLD
 Instrument : LC 1 FLUO
 Sample Name : 0196018-LSD
 Run Time Bar Code:
 Acquired on : 04 Feb 96 05:08 AM
 Report Created on: 05 Feb 96 09:08 AM
 Last Recalib on : 01 AUG 95 08:43 AM
 Multiplier : 1

Page Number : 1
 Vial Number : 35
 Injection Number : 1
 Sequence Line : 1
 Instrument Method: FORMALD3.MTH
 Analysis Method : FORMALD3.MTH
 Sample Amount : 0
 ISTD Amount :

Sig. 1 in C:\HPCHEM\2\DATA\3FE00035.D

Ret Time	Area	Type	Width	Ref#	ug/mL	Name
9.084	55596	BV	0.205	1	0.862	Formaldehyde

000035

DOCUMENTATION

Job# 1-11 Unit Tested Press horse Vent South Chain of Custody Record

Page #

Facility Name/Location		SAMPLE ANALYSIS REQUIRED										REMARKS (Specific Compounds/Methods)									
Collected By/Company																					
SAMPLE I.D.	DATE	TIME	CONTAINER			RCVR	D	B	Y	H C L	P A R T	S O 2	S O 3	P C D D / P C D F	S E M I - V O C	P O H C 's	M E T A L S				
			A	I	R																
Press horse Vent South Front wash	1/19/96	1045	✓	✓	✓	1	RT														
Press horse Vent South Imp 1	1/19/96	1500	✓	✓	✓	1	RT														
Press horse Vent South Imp 2 & 3	1/19/96	2045	✓	✓	✓	1	RT														
Press horse Vent South Imp 4	1/19/96	1045	✓	✓	✓	1	RT														
Press horse Vent South Imp 5	1/19/96	1500	✓	✓	✓	1	RT														
Press horse Vent South Imp 6	1/19/96	2045	✓	✓	✓	1	RT														
Received by: [Signature]	Date: 1/19	Time: 2130	Relinquished by: [Signature]										Date: 1/19/96	Time: 2130	Received by: HT	Date: 1/22/96	Time: 10:00				
Relinquished by: [Signature]	Date: 1/19	Time: 2130	Received by lab by: [Signature]										Date: 1/24/96	Time: 3:00 PM	Remarks:						

Ship to:

LABOR

Job#	Unit Tested	Yr	S	base	per Shift
11-1					

Facility Name/Location		Collected By/Company		REMARKS (Specific Compounds/Methods)	
11 Southwest / 151st TX		Robert Thuerkard / METCO			
SAMPLE I.D.	DATE	TIME	SCG COORD A I I M A S O O R A I I I P B	# OF CONTAINERS	SAMPLE ANALYSIS REQUIRED
					R C V R D B Y H C I P A R T. S O 2 S O 3 P C D D / P C D F S E M I - V O C P O H C 'S M E T A L S
House Vent Stack	11/14/96	1100	V	1	
Front Wash	11/14/96	1515	V	1	
	11/14/96	2045	V	1	
House Vent Stack	11/14/96	1100	V	1	
Imp. 1	11/14/96	1515	V	1	
	11/14/96	2045	V	1	
House Vent Stack	11/14/96	1100	V	1	
Imp. 2	11/14/96	1515	V	1	
	11/14/96	2045	V	1	
House Vent Stack	11/14/96	1100	V	1	
Imp. 1	11/14/96	1515	V	1	
	11/14/96	2045	V	1	
Received by: <i>Paul Smith</i>	Date: 1/19/96	Time: 2130	Relinquished by: <i>[Signature]</i>		
Relinquished by: <i>[Signature]</i>	Date: 1/24/96	Time: 2:00 PM	Received by labby: <i>[Signature]</i>		

Ship to:

Job# Mr. 11 Unit Tested Press House

CHAIN OF CUSTODY RECORD

Page #

Facility Name/Location		SAMPLE ANALYSIS REQUIRED										REMARKS (Specific Compounds/Methods)									
Collected By/Company		# OF CONTAINERS																			
SAMPLE I.D.	DATE	TIME	A I I R	S O I L	C O M P	G R A B	R C V R D	H C 1	P A R T.	S O 2	S O 3	P C D D / P C D F	S E M I - V O C	P O H C 'S	M E T A L S						
Press house 1st floor cont @ 4 m/s/m	1/19/96	1730					✓	1													Formaldehyde
Press house 1st floor cont @ 4 m/s/m	1/19/96	1740					✓	1													Formaldehyde
Press house 1st floor T-700 wash	1/19/96		✓					1													Formaldehyde
Press house 1st floor T-700 wash	1/19/96		✓					1													Formaldehyde
Press house 1st floor T-700 wash	1/19/96		✓					1													Formaldehyde
Press house 1st floor T-700 wash	1/19/96		✓					1													Formaldehyde
Press house 1st floor T-700 wash	1/19/96		✓					1													Airborne

Received by:	Date:	Time:	Relinquished by:	Date:	Time:
<i>[Signature]</i>	1/19	2130	<i>[Signature]</i>	1/19/96	2130
Relinquished by:	Date:	Time:	Received by lab by:	Date:	Time:
<i>[Signature]</i>	1/24/96	3:00 PM	<i>[Signature]</i>	1/24/96	3:00 PM

CODE 4000

Ron Mitchum
DAT Inc.
6385 Shier Rings Rd.
Dublin, OH 43016-7294
Ph. (614) 791 - 8008

January 23 1996

Dear Ron,

Please analyze these samples for Formaldehyde as in method 0011. Included are :

- 3 runs from "RTO Dryer Stack # 1"
- 3 runs from "RTO Dryer Stack # 2"
- 3 RTO Reagent Blanks
- 1 RTO Blank Train
- 3 runs from " Press House Vent North"
- 3 runs from " Press House Vent South"
- 3 runs from " Press House Vent Stack"
- 1 Blank Train Press House Vent
- 4 field spikes

Please combine all fractions of each run for 1 Formaldehyde number. (This is the second set of samples). I need all the "Dryers" data in 1 report.

P.O # 96- 11

Please call me if you have any questions.

Hanoch Toren

METCO Environmental

DAT, Inc.

SAMPLE DISCREPANCY REPORT

Phone: 800-733-8644

Client Chain of Custody

CLIENT CONTACT

Project # 0196018

Metco

The following sample discrepancy exists:

Yes ☐ No ☐

Phone _____

Sample #

Discrepancy

Date

1 0196018-12 (Field Spike)
2
3
4
5
6
7
8
9
10
11
12
13
14
15

1-24-96

COR, Bottle spike "0.5 ml @ 4 mg/ml", but sent 0.5 ml @ 100 mg/ml spike

Comments:

Please call the lab (1-800-733-8644)

Project Manager:

NO ☐ YES ☐

DAT, Inc.

SAMPLE DISCREPANCY REPORT

Phone: 800-733-8644

Client Chain of Custody

CLIENT CONTACT

Metco

Project 0196015

Phone

☐ Yes ☐ No

The following sample discrepancy exists:

Sample #

Discrepancy

Date

1	RTD Dryer Stack #1, Run 1, NELLE FW	1-24-96	COC says "RTQ #1 Stack"
2	" " " " Imp 1	"	" " " " "
3	" " " " Imp 2/3	"	" " " " "
4	RTQ #1 Stack, Run 1, Filter	"	did not receive
5	RTD Dryer Stack #1, Run 2, NELLE FW	"	COC says "RTQ #2 Stack"
6	" " " " Imp 1	"	" " " " "
7	" " " " Imp 2/3	"	" " " " "
8	RTQ #2 Stack, Run 2, Filter	"	did not receive
9	RTQ #1 Stk Black Train F/W	"	Label, COC says "RTQ #1 Stk", never let her say
10	" " " " Imp 1	"	" " " " "
11	" " " " Imp 2/3	"	" " " " "
12	RTQ #1 Stk Run 2 F/W	"	" " " " "
13	" " " " Imp 1	"	" " " " "
14	" " " " Imp 2/3	"	" " " " "
15	RTQ #1 Stk Run 2 F/W	"	" " " " "

Comments:

Please call the lab(1-800-733-8644)

Project Manager:

☐ NO ☐ YES

Project #:

0196018

Client:

Metco

Date Rec'd:

1/24/96

Carrier:

Fed Ex

Analysis:

Formaldehyde

Condition --

Type(s) of Matrix
 Temperature
 Type of Container
 Custody seals?
 Chain of Custody?

DNPH

Ambient

500 ml

Other:

N

Y

Client ID:	Lab ID:	Date Sampled	Matrix	Comment
Press House Vent North Run 1 F/W	0196018 - 1A	1/19/96	DNPH	
" " Imp 1	" 1B	"	"	
" " Imp 2/3	" 1C	"	"	
Press House Vent North Run 2 F/W	" 2A	"	"	
" " Imp 1	" 2B	"	"	
" " Imp 2/3	" 2C	"	"	
Press House Vent North Run 3 F/W	" 3A	"	"	
" " Imp 1	" 3B	"	"	
" " Imp 2/3	" 3C	"	"	
Press House Vent South Run 1 F/W	" 4A	"	"	
" " Imp 1	" 4B	"	"	
" " Imp 2/3	" 4C	"	"	
Press House Vent South Run 2 F/W	" 5A	"	"	
" " Imp 1	" 5B	"	"	
" " Imp 2/3	" 5C	"	"	

Project #: 0196018 Client: Metco 2093 320
 Date Rec'd: 1/24/96
 Carrier: Fed Ex Tracking #: _____
 Analysis: Formaldehyde

Condition -- Type(s) of Matrix DNPH
 Temperature ambient
 Type of Container 50ml Other: _____
 Custody seals? 2
 Chain of Custody? 4

Client ID:	Lab ID:	Date Sampled	Matrix	Comment
Press House Vent South Run 3 F/W	0196018 - 6A	1/19/96	DNPH	
" " Imp 1	" 6B	"	"	
" " Imp 2/3	" 6C	"	"	
Press House Vent Stack Run 1 F/W	" 7A	"	"	
" " Imp 1	" 7B	"	"	
" " Imp 2/3	" 7C	"	"	
Press House Vent Stack Run 2 F/W	" 8A	"	"	
" " Imp 1	" 8B	"	"	
" " Imp 2/3	" 8C	"	"	
Press House Vent Stack Run 3 F/W	" 9A	"	"	
" " Imp 1	" 9B	"	"	
" " Imp 2	" 9C	"	"	
Press House Blank Train F/W	" 10A	"	"	
" Imp 1	" 10B	"	"	
" Imp 2/3	" 10C	"	"	

Data / AnalysisTechnologies, Inc.

Project: 0196018

Analysis: FORMALDEHYDE

[illegible]

Method	Solvent	Vol.	xRep
☐ Soxhlet	☐ Hex		
☒ Sep fun.	☐ MeOH		
☐ Sonic.	☐ CHCl ₃		
☐ Cont. Extr.	☒ CH ₂ Cl ₂	50	x 2
☐ Vial	☐ ACN		
☐ SPE	☐ EtAc.		
☐ Distill.	☐ IPA		
☐ Other	☐ Water		
☐ No Extract	☐ Other		

MDC

Ratio:

3 samples 11 + 12
 were ext. @
 3 x 30 ml CH_2Cl_2
 MS, LS, LSD
 3 x 5 ml CH_2Cl_2

Spike Information

Surrogate	Vol	Amt/Conc
SL- 123 _{TS}	_____	25.21 / 143.8 _{TS} ug/ml
SL- _____	_____	_____
SL- _____	_____	_____

Int. Std.

SL- _____

SL- _____

SL- _____

SL- _____

LSMS

SL- <u>7-23</u>	_____	<u>105 ml / 143.18</u> ^{-7m}
SL- _____	_____	_____
SL- _____	_____	_____
SL- _____	_____	_____
SL- _____	_____	_____
SL- _____	_____	_____

Comments:

Spiked: JJ 21/96

witness: TS 2/1/96

SHIPPER'S DECLARATION FOR DANGEROUS GOODS

(Provide at least two copies to the airline)

Shipper METCO ENVIRONMENTAL 16115 DOOLEY RD. DALLAS, TX 75244		Air Waybill No. 126 4160 213 Page 1 of 1 Pages Shipper's Reference Number (optional) 96-11	
Consignee DAT INC. 6385 SHIER RINGS RD. DUBLIN, OH 43016-7294		FedEx. Federal Express	
Two completed and signed copies of this Declaration must be handed to the operator.		WARNING Failure to comply in all respects with the applicable Dangerous Goods Regulations may be in breach of the applicable law, subject to legal penalties. This Declaration must not, in any circumstances, be completed and/or signed by a consolidator, a forwarder, or an IATA cargo agent.	
TRANSPORT DETAILS			
This shipment is within the limitations prescribed for: (delete non-applicable) ☒ PASSENGER AND CARGO AIRCRAFT ☐ CARGO AIRCRAFT ONLY		Airport of Departure DFW	
Airport of Destination: LCK		Shipment type: (delete non-applicable) ☐ NON-RADIOACTIVE ☒ RADIOACTIVE	

NATURE AND QUANTITY OF DANGEROUS GOODS

Dangerous Goods Identification					Quantity and type of packaging	Packing Inst.	Authorization
Proper Shipping Name	Class or Division	UN or ID No.	Pack- ing Group	Sub- dary Risk			
CORROSIVE LIQUID, N.O.S. (HYDROCHLORIC ACID - 2 NORMAL, 2.4 DIN. TRUPHENYL HYDRAZINE)	8	UN 1760	II		11 FIBREBOARD BOXES X 12 1 4G CRATE X 12 L	808	

Additional Handling Information

Emergency Telephone Number CHEM TEL 1-800-255-3924

I hereby declare that the contents of this consignment are fully and accurately described above by the proper shipping name, and are classified, packaged, marked and labelled/placarded, and are in all respects in proper condition for transport according to applicable International and National Governmental Regulations.

Name/Title of Signatory

SCOT JACKSON

SHAG

Place and Date

DALLAS, TX

1/23/96

Signature

(see warning above)



IF ACCEPTABLE FOR PASSENGER AIRCRAFT, THIS SHIPMENT CONTAINS RADIOACTIVE MATERIAL INTENDED FOR USE IN, OR INCIDENT TO, RESEARCH, MEDICAL DIAGNOSIS, OR TREATMENT.

**Order Acknowledgement
Data/Analysis Technologies, Inc.**

To: Hannech Toren
Metco Environmental

1/24/96

Re: Your Project: ERM, Southwest
DAT Project: 0196015 and 0196018

This is to acknowledge receipt of your sample(s), advise you of the status of your order and obtain authorization to proceed with sample analysis. Please review this information, **sign below and return**. If you have any questions, please phone Data / Analysis Technologies and refer to the DAT project number shown above.

Unless instructed otherwise, we will use the following addresses and telephone numbers:

Billing Address:

Metco Environmental
16115 Dooley Road
P.O. Box 598
Addison, TX 75001

Shipping Address:

Metco Environmental
16115 Dooley Road
Addison, TX 75001

Telephone Numbers:

Phone: 214-931-7127
Fax: 214-931-8398

Our receiving records show the following information about your sample(s).

Custody Seal: no
Chain-of-Custody: yes
Temperature: ambient
Other: good condition

Date Received: 1/24/96
Carrier/ID#: Fed Ex ass't
Container: glass

We have scheduled work on your sample(s) and associated QC samples as follows:

Turn Around Time: 14 days Due Date: 2/7/96 Report Level: III

The following samples will be added to the group of "Dryer" samples rec'd 1/23/96:

Client ID	Lab ID
RTO Dryer Stack #1-Run 1,F/W/Run 1, Imp.1/Run 1, Imp. 2&3	0196015-10 (a-c)
RTO Dryer Stack #2-Run 1,F/W/Run 1, Imp.1/Run 1, Imp. 2&3	0196015-11 (a-c)
RTO Blank Train #1 Stack - F/W/Imp.1/Imp. 2&3	0196015-12 (a-c)
RTO #1 Stack DNPH Rea. Blank/MeCl ₂ Blank/DI Blank	0196015-13, 14 & 15
0011 Field Spike - High into 50 mL DNPH	0196015-16
0011 Field Spike - Low into 50 mL DNPH	0196015-17
RTO Dryer Stack #1-Run 2,F/W/Run 2, Imp.1/Run 2, Imp. 2&3	0196015-18 (a-c)
RTO Dryer Stack #1-Run 3,F/W/Run 3, Imp.1/Run 3, Imp. 2&3	0196015-19 (a-c)
RTO Dryer Stack #2-Run 2,F/W/Run 2, Imp.1/Run 2, Imp. 2&3	0196015-20 (a-c)
RTO Dryer Stack #2-Run 3,F/W/Run 3, Imp.1/Run 3, Imp. 2&3	0196015-21 (a-c)

Cost formaldehyde analysis for project #0196015:

9 Samples rec'd 1/23/96 + 10 Samples rec'd 1/24/96 @ \$130/ea. = \$2,470.00

Data/Analysis Technologies, Inc.
6385 Shier Rings Road
Dublin, OH 43016-7294

Phone: 614-791-8008
Fax: 614-791-8007

000051

**Order Acknowledgement
Data/Analysis Technologies, Inc.**

Separate Project for Report #0196018:

Client ID	Lab ID
Press House Vent North - Run 1,F/W/Run 1, Imp.1/Run 1, Imp. 2&3	0196018-1 (a-c)
Press House Vent North - Run 2,F/W/Run 2, Imp.1/Run 2, Imp. 2&3	0196018-2 (a-c)
Press House Vent North - Run 3,F/W/Run 3, Imp.1/Run 3, Imp. 2&3	0196018-3 (a-c)
Press House Vent South - Run 1,F/W/Run 1, Imp.1/Run 1, Imp. 2&3	0196018-4 (a-c)
Press House Vent South - Run 2,F/W/Run 2, Imp.1/Run 2, Imp. 2&3	0196018-5 (a-c)
Press House Vent South - Run 3,F/W/Run 3, Imp.1/Run 3, Imp. 2&3	0196018-6 (a-c)
Press House Vent Stack - Run 1,F/W/Run 1, Imp.1/Run 1, Imp. 2&3	0196018-7 (a-c)
Press House Vent Stack - Run 2,F/W/Run 2, Imp.1/Run 2, Imp. 2&3	0196018-8 (a-c)
Press House Vent Stack - Run 3,F/W/Run 3, Imp.1/Run 3, Imp. 2&3	0196018-9 (a-c)
Press House Blank Train - F/W/Imp.1/Imp. 2&3	0196018-10 (a-c)
Press House Field Spike - 0.2 mL @ 4 mg/mL	0196018-11
Press House Field Spike - 0.5 mL @ 100 mg/mL	0196018-12

Total Cost for formaldehyde analysis of project #0196018:

12 Samples @ \$130/ea.

\$1,560.00

Total Cost for formaldehyde analysis of project #0196015 (previous page):

19 Samples @ \$130/ea.

\$2,470.00

Grand Total: \$4,030.00

*Re-extractions or dilutions due to high analyte levels or sample matrix problems may increase the total amount of the final bill.

Other :

If dilutions are required, the additional charge will be \$50/dilution.

For additional information, please contact:

Project Management:

Sharon S. Liebrecht

800-733-8644

Terms and conditions are as provided to you with our quotation. DAT payment terms are Net 30 days. Late payment will incur a penalty of 1.5% on the past due balance. There is a 2% discount for payment remitted within 10 days of invoice receipt. A 10% discount will apply for pre-payment. All reports remain the property of Data / Analysis Technologies, Inc. until paid for in full. Any change or alteration of these terms must be agreed to in writing prior to receipt of samples.

Thank you for your business!

Accepted for (please sign and return).

P.O. Number: 96- 11

Signature: _____ Date: ____/____/____.

Failure of the Client to notify DAT of any errors or corrections in the order acknowledgment within 48 hours from the date of this facsimile will constitute the Client's express consent to accept all of the provisions of this document.

Data/Analysis Technologies, Inc.
6385 Shier Rings Road
Dublin, OH 43016-7294

Phone: 614-791-8008
Fax: 614-791-8007

000055

Job # 96-11

Date 1-30-96

Client ERM Southwest

Unit Press RTO Stack

Location Silsbee, TX

RUN	IMP.	Vol. ml.	Phenol ppm	Phenol ppm Dup.	Phenol Total ug.	%R.D
-----	------	-------------	---------------	--------------------	---------------------	------

1	F.W	458	N.D		N.D	
	1	215	0.429		92.24	
	2,3	296	0.092		27.23	
Run Total, ug.					119.47	

2	F.W	332	N.D		N.D	
	1	362	0.399	0.396	144.44	0.75%
	2,3	380	N.D		N.D	
Run Total, ug.					144.44	

3	F.W	275	N.D		N.D	
	1	357	0.422	0.424	150.65	0.47%
	2,3	383	N.D		N.D	
Run Total, ug.					150.65	

R3I1 (2X) 1 ppm SPK	1.210	1.228	1.48%	99.90%	101.70%
---------------------	-------	-------	-------	--------	---------

METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 14:14:56

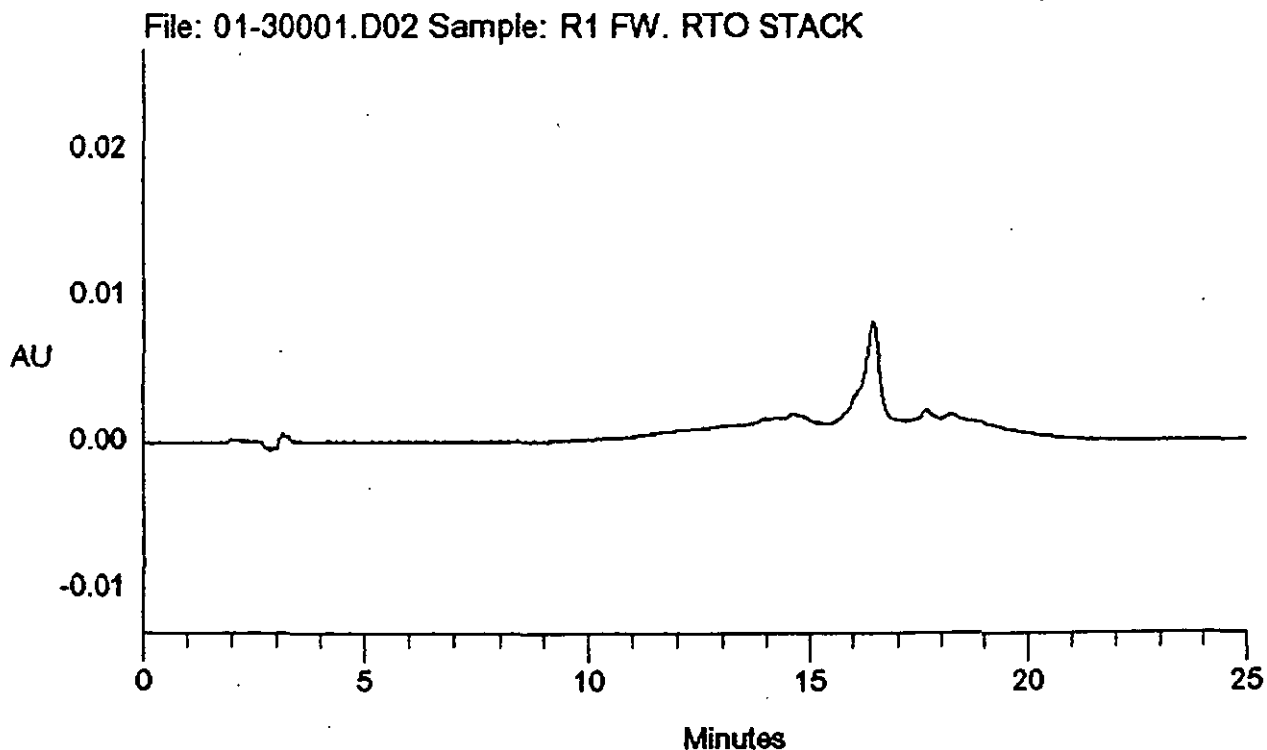
```

=====
Sample Name: R1 FW. RTO STACK          Date: 01/30/1996 09:18:43
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D02
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 2      Detector:VDM-2
Analyst    : HT                        Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	456	1	1	7500	5Hz	0.00	25.00	1

***** Component Report: Components Found *****

Ret Component Time Name	Area	Height	Concentration ppm
Totals	0	0	0.000



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 14:16:53

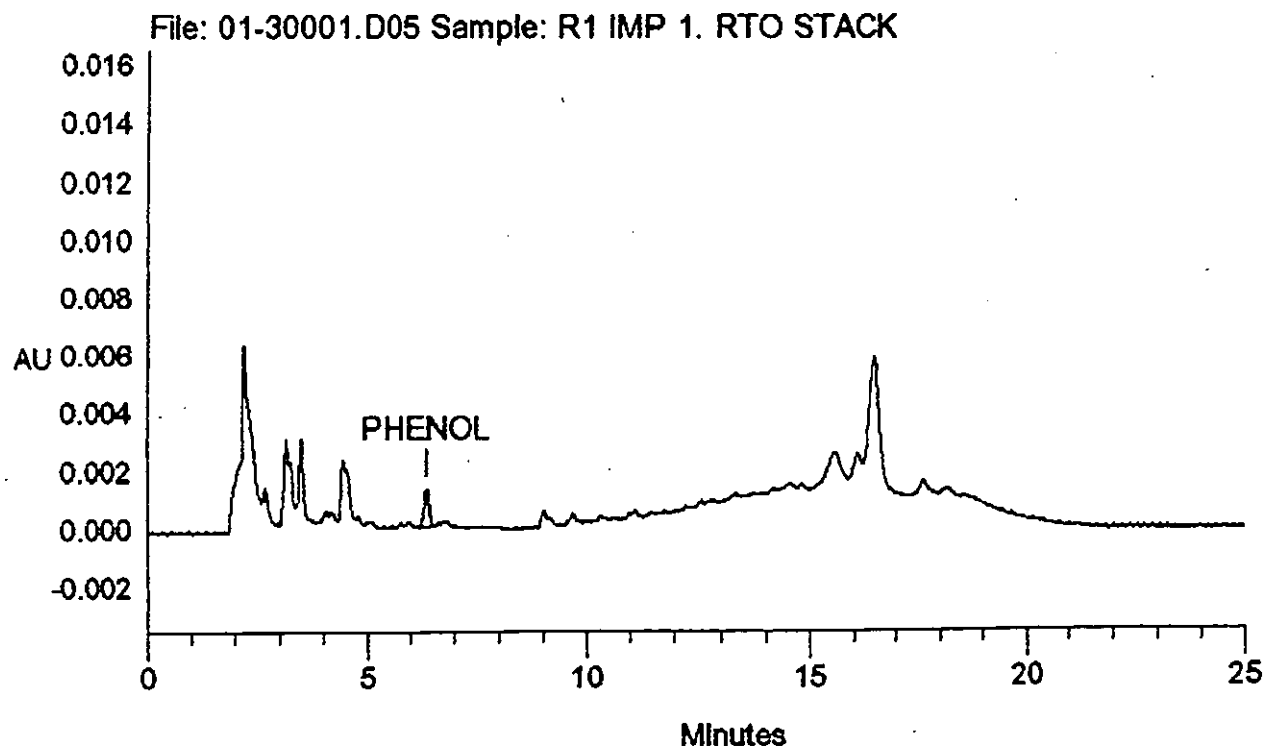
```

=====
Sample Name: R1 IMP 1. RTO STACK          Date: 01/30/1996 10:37:59
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D05
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 5        Detector:VDM-2
Analyst    : HT                          Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	215	1	1	7500	5Hz	0.00	25.00	1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.37	PHENOL	1017	129	0.429
Totals		1017	129	0.429



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 15:30:16

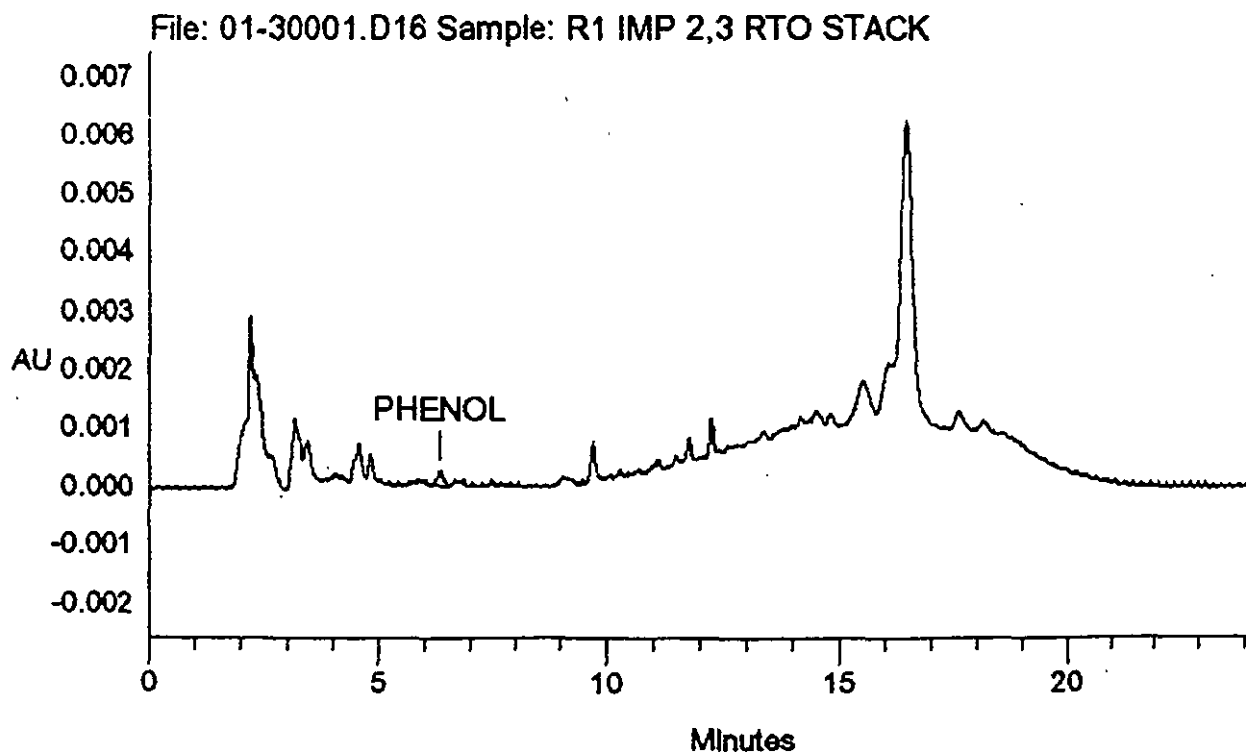
```

=====
Sample Name: R1 IMP 2,3 RTO STACK      Date: 01/30/1996 15:26:49
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D16
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 16    Detector: VDM-2
Analyst    : HT                        Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	296	1	1	7305	5Hz	0.00	24.35	1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.34	PHENOL	218	25	0.092
Totals		218	25	0.092



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 14:15:11

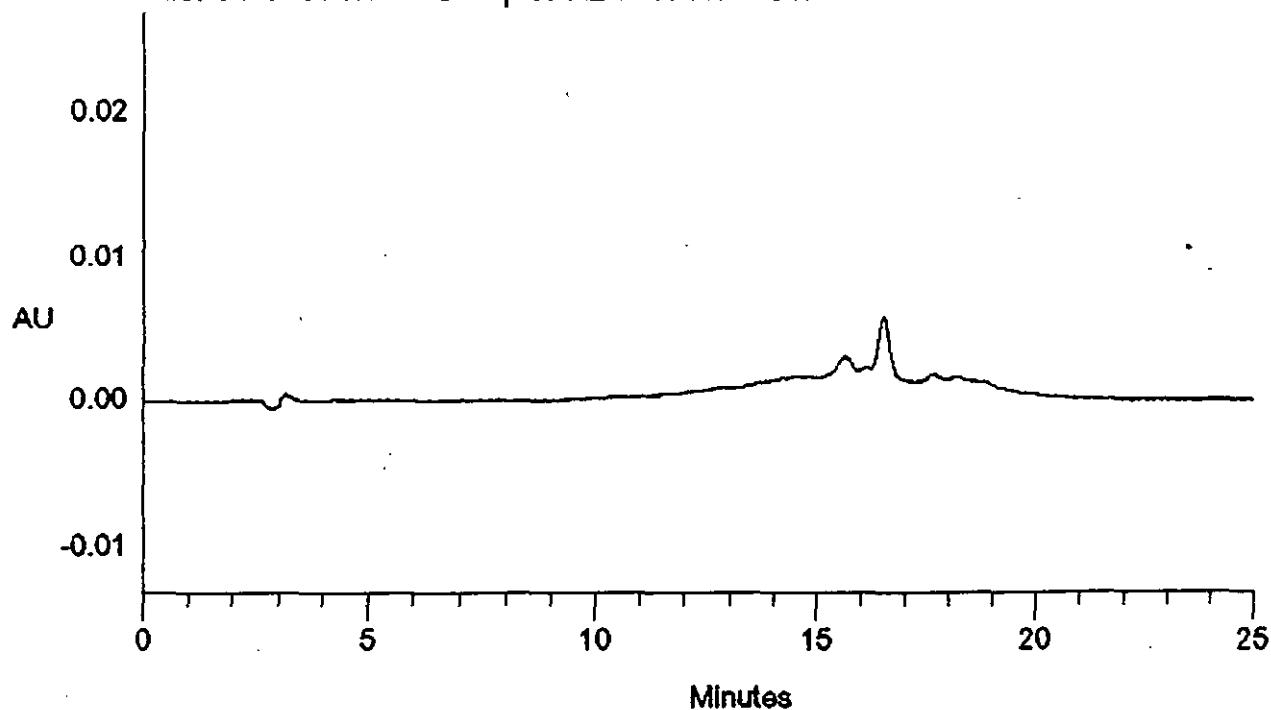
```
=====
| Sample Name: R2 FW. RTO STACK          Date: 01/30/1996 09:45:08
| Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D03
| Method     : C:\DX\METHOD\PHENOL.MET
| ACI Address: 1 System: 1 Inject#: 3      Detector: VDM-2
| Analyst    : HT                        Column: C-18
|=====
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	332	1	1	7500	5Hz	0.00	25.00	1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
Totals		0	0	0.000

File: 01-30001.D03 Sample: R2 FW. RTO STACK



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 14:18:07

```

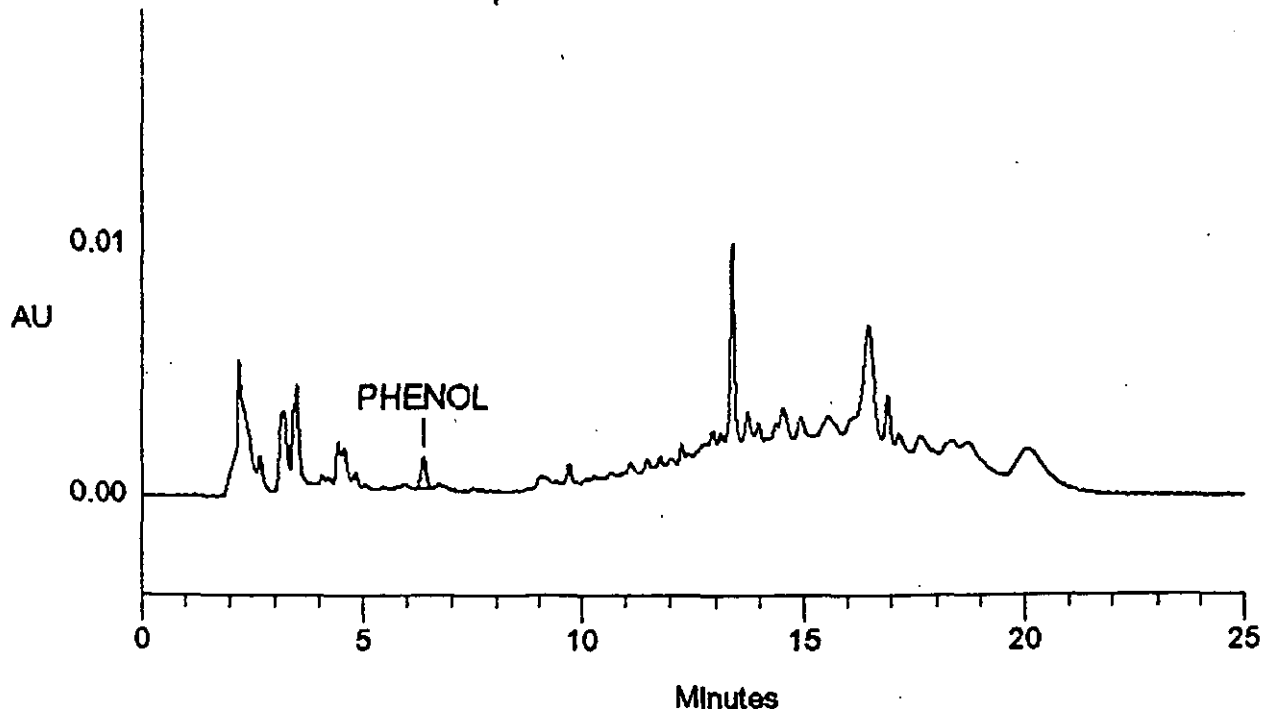
=====
Sample Name: R2 IMP 1. RTO STACK          Date: 01/30/1996 11:04:25
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D06
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 6       Detector:VDM-2
Analyst    : HT                          Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	362	1	1	7500	5Hz	0.00	25.00	1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.36	PHENOL	946	120	0.399
Totals		946	120	0.399

File: 01-30001.D06 Sample: R2 IMP 1. RTO STACK



METCO ENVIRONMENTAL

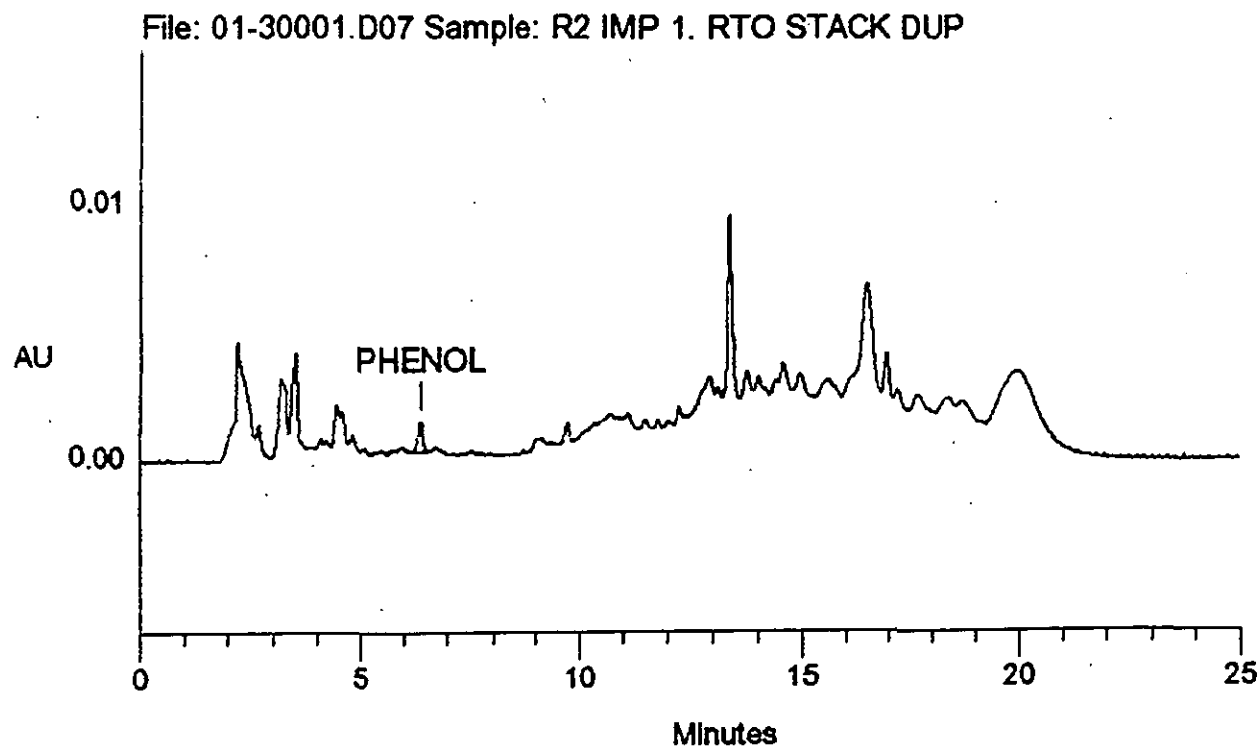
Data Reprocessed On 01/30/1996 14:19:26

```
=====
Sample Name: R2 IMP 1. RTO STACK DUP      Date: 01/30/1996 11:30:50
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D07
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 7        Detector: VDM-2
Analyst    : HT                          Column: C-18
=====
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7500	5Hz	0.00	25.00		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.37	PHENOL	938	120	0.396
Totals		938	120	0.396



METCO ENVIRONMENTAL

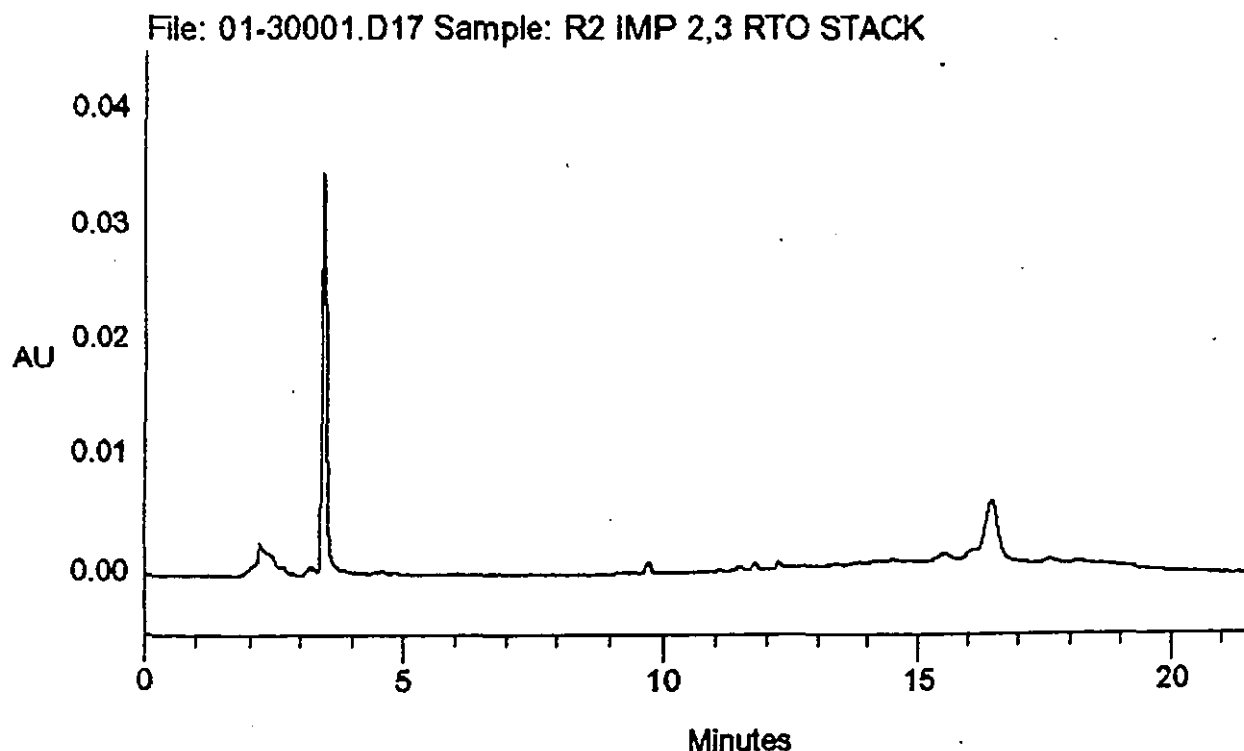
```

=====
Sample Name: R2 IMP 2,3 RTO STACK      Date: 01/30/1996 15:50:05
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D17
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 17    Detector: VDM-2
Analyst    : HT                        Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	380	1	1	6494	5Hz	0.00	21.64	1

***** Component Report: Components Found *****

Ret Component Time Name	Area	Height	Concentration ppm
Totals	0	0	0.000



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 14:15:27

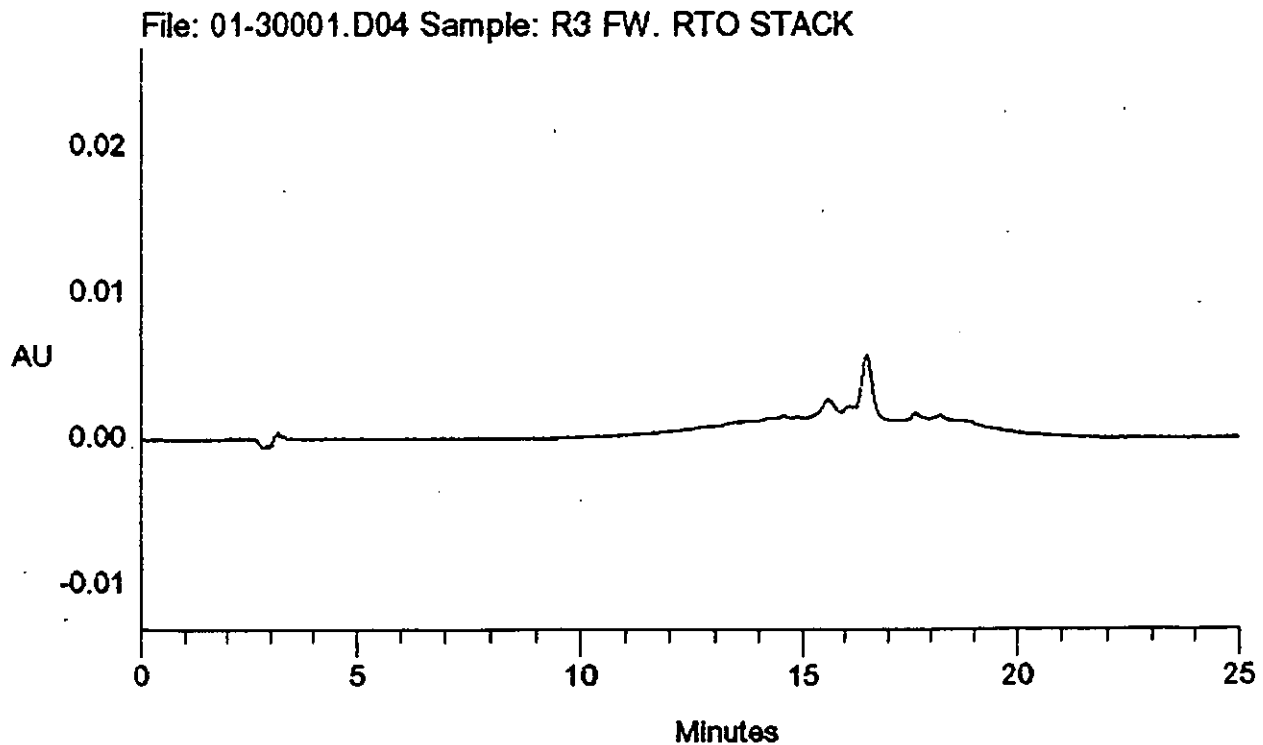
```

=====
| Sample Name: R3 FW. RTO STACK          Date: 01/30/1996 10:11:34
| Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D04
| Method     : C:\DX\METHOD\PHENOL.MET
| ACI Address: 1 System: 1 Inject#: 4      Detector: VDM-2
| Analyst    : HT                        Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	2.75	1	1	7500	5Hz	0.00	25.00	1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
Totals		0	0	0.000



METCO ENVIRONMENTAL

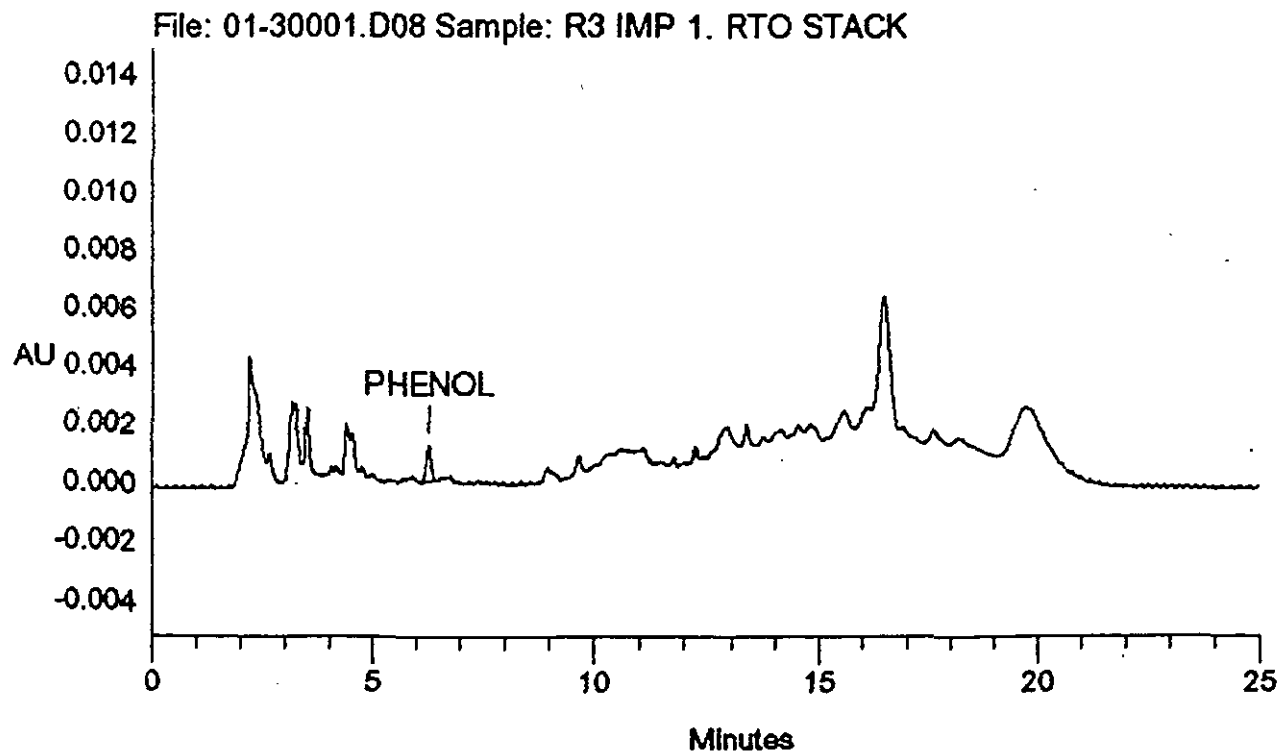
Data Reprocessed On 01/30/1996 14:20:46

```
=====
Sample Name: R3 IMP 1. RTO STACK          Date: 01/30/1996 11:57:16
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D08
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 8        Detector: VDM-2
Analyst    : HT                          Column: C-18
=====
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	357	1	1	7500	5Hz	0.00	25.00	1

***** Component Report: Components Found *****

Ret Component Time Name	Area	Height	Concentration ppm
6.29 PHENOL	999	124	0.422
Totals	999	124	0.422



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 15:01:06

```

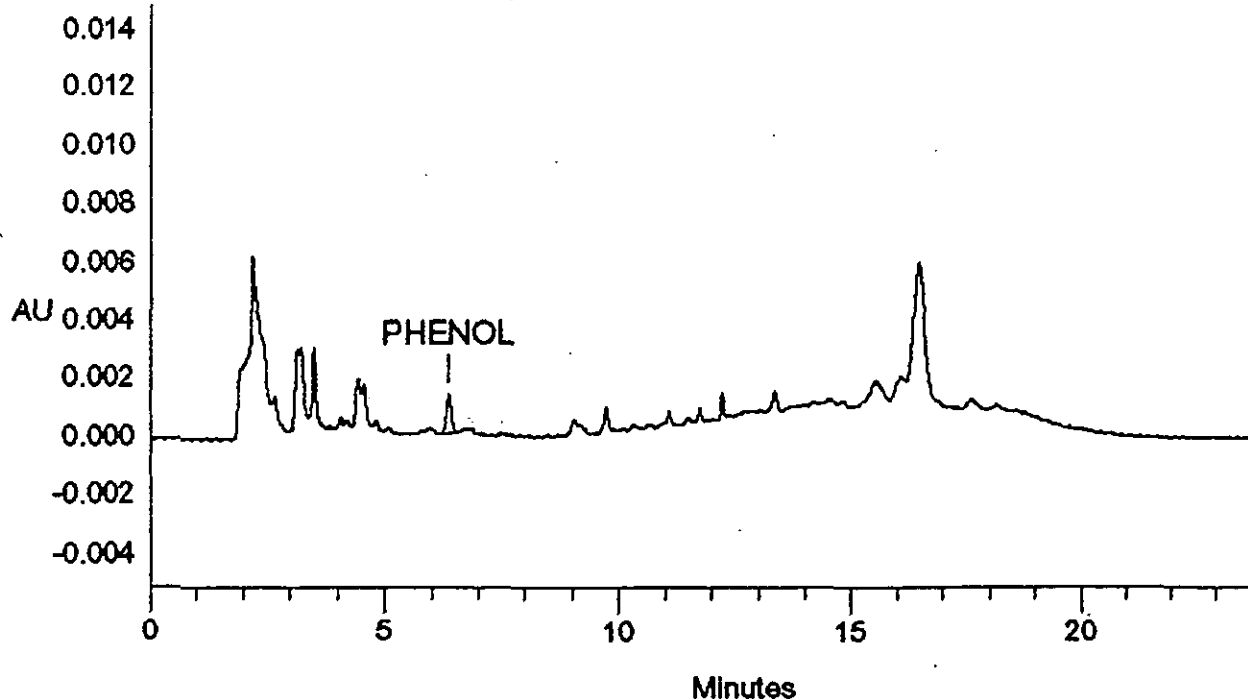
=====
Sample Name: R3 IMP 1. RTO STACK DUP      Date: 01/30/1996 14:59:41
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D15
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 15      Detector: VDM-2
Analyst    : HT                          Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7178	5Hz	0.00	23.92		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.38	PHENOL	1004	134	0.424
Totals		1004	134	0.424

File: 01-30001.D15 Sample: R3 IMP 1. RTO STACK DUP



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 16:12:24

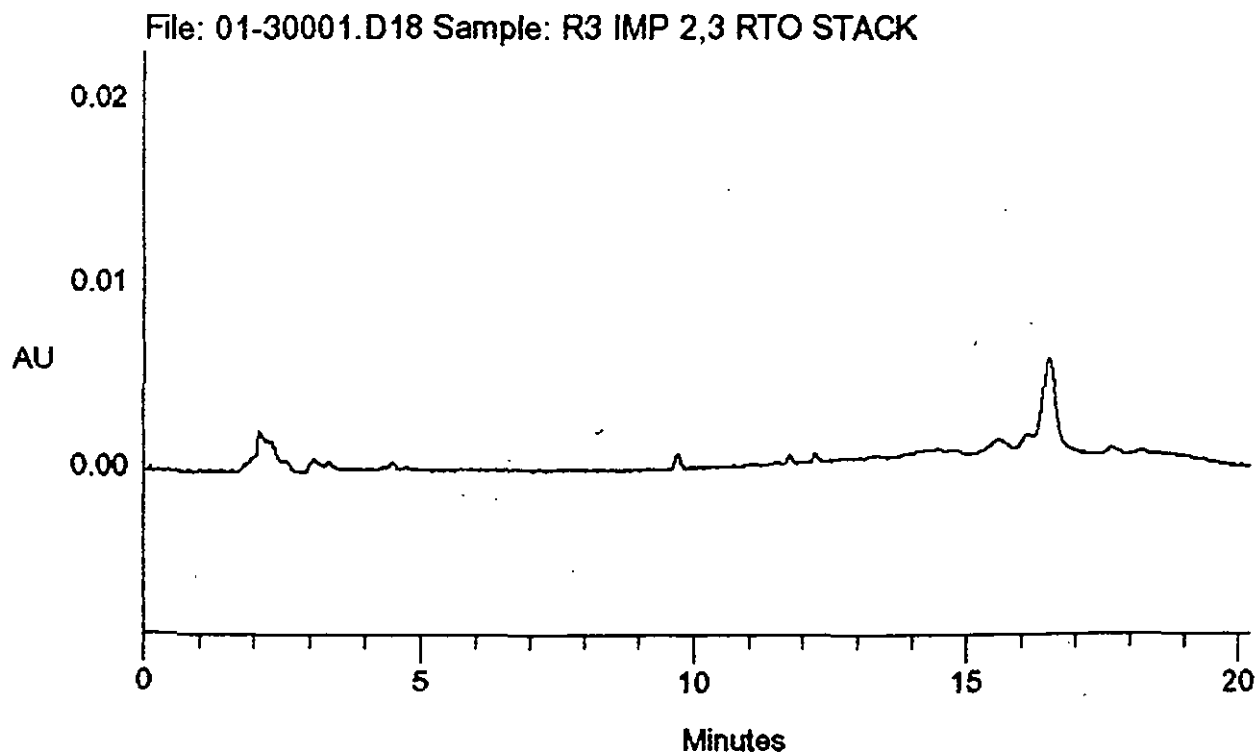
```

=====
Sample Name: R3 IMP 2,3 RTO STACK          Date: 01/30/1996 16:11:48
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D18
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 18        Detector: VDM-2
Analyst    : HT                          Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	303 1	1	6071	5Hz	0.00	20.24		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
Totals		0	0	0.000



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 16:52:39

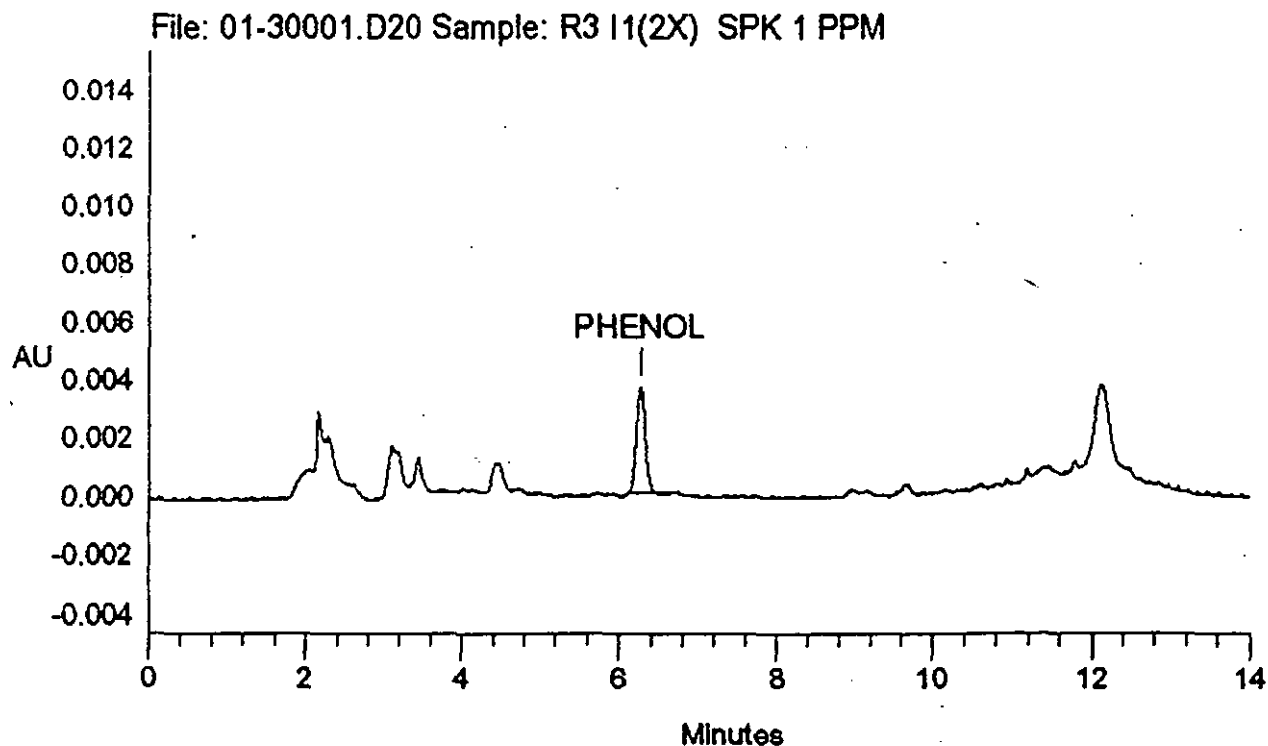
```

=====
| Sample Name: R3 I1(2X) SPK 1 PPM           Date: 01/30/1996 16:51:35
| Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D20
| Method     : C:\DX\METHOD\PHENOL.MET
| ACI Address: 1 System: 1 Inject#: 20        Detector: VDM-2
| Analyst    : HT                           Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	4204	5Hz	0.00	14.01		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.27	PHENOL	2867	366	1.210
Totals		2867	366	1.210



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 16:36:44

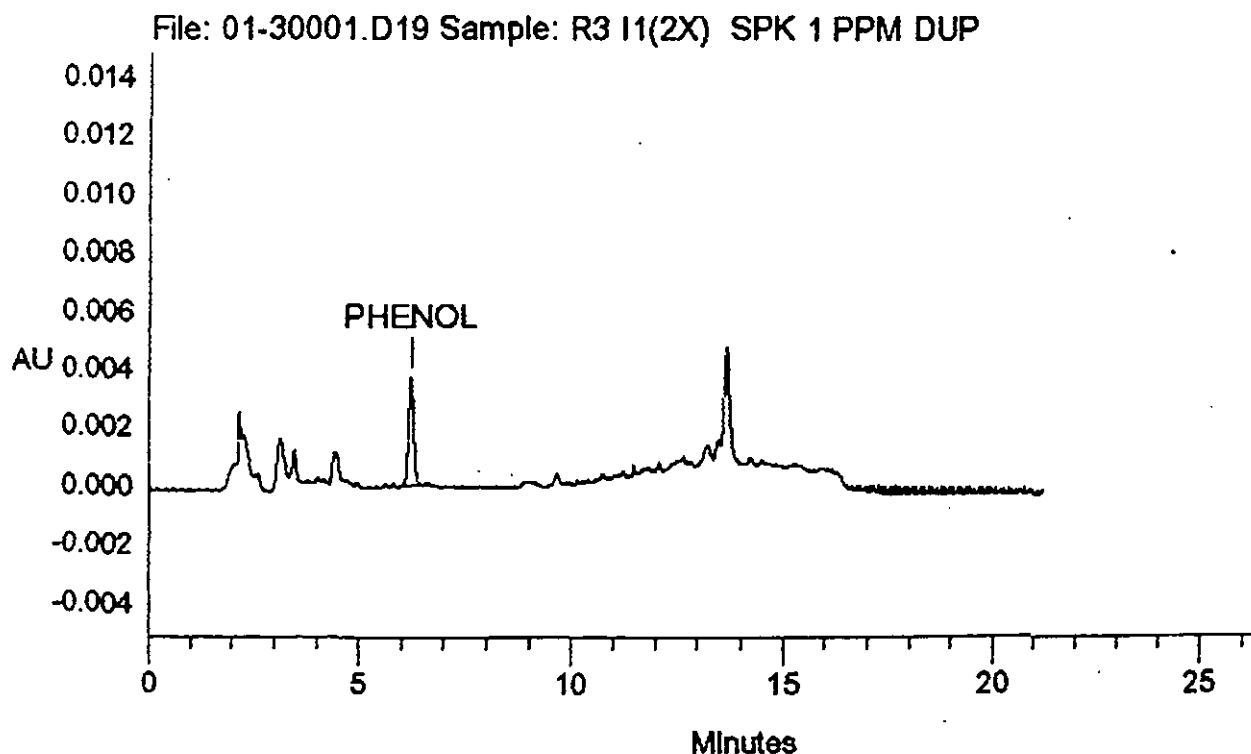
```

=====
Sample Name: R3 I1(2X)  SPK 1 PPM DUP      Date: 01/30/1996 16:35:24
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D19
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1  System: 1  Inject#: 19      Detector: VDM-2
Analyst    : HT              Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	6367	5Hz	0.00	26.52		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.23	PHENOL	2908	366	1.228
Totals		2908	366	1.228



METCO ENVIRONMENTAL

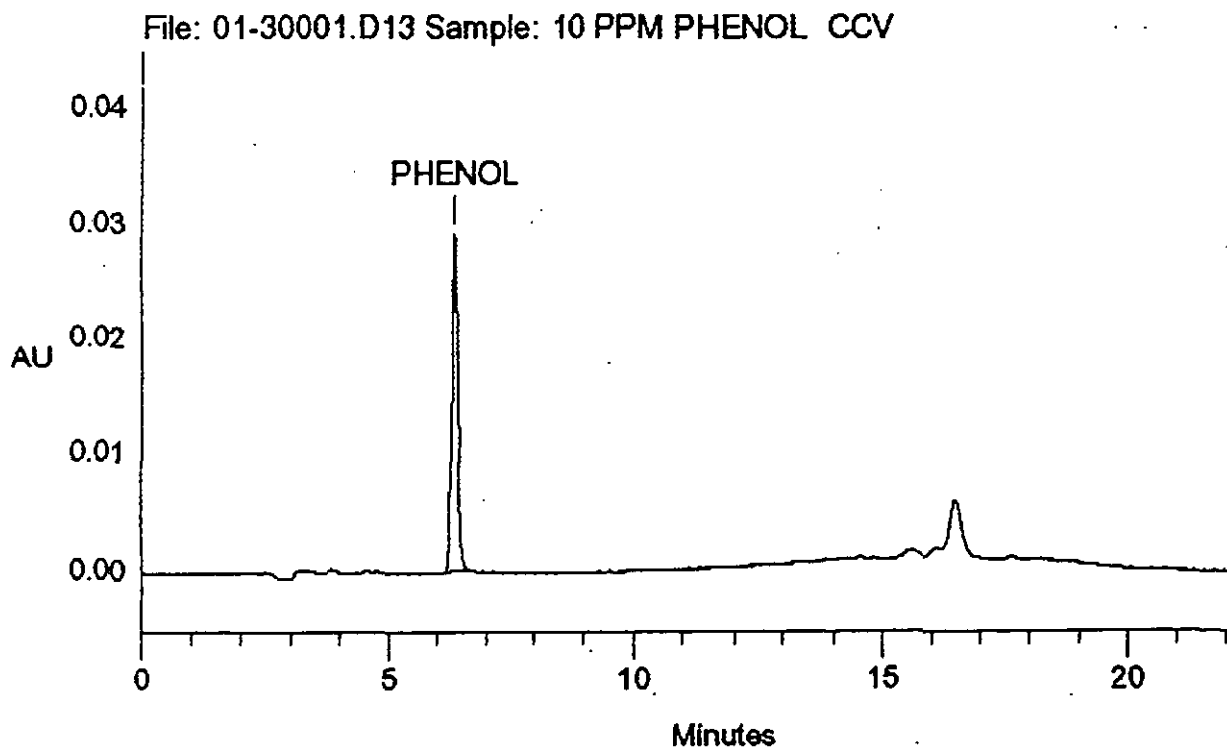
```

=====
Sample Name: 10 PPM PHENOL CCV          Date: 01/30/1996 14:06:00
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D13
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 13      Detector: VDM-2
Analyst    : HT                          Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	6677	5Hz	0.00	22.25		1

***** Component Report: Components Found *****

Ret Component Time Name	Area	Height	Concentration ppm
6.35 PHENOL	23735	2912	10.021
Totals	23735	2912	10.021



METCO ENVIRONMENTAL

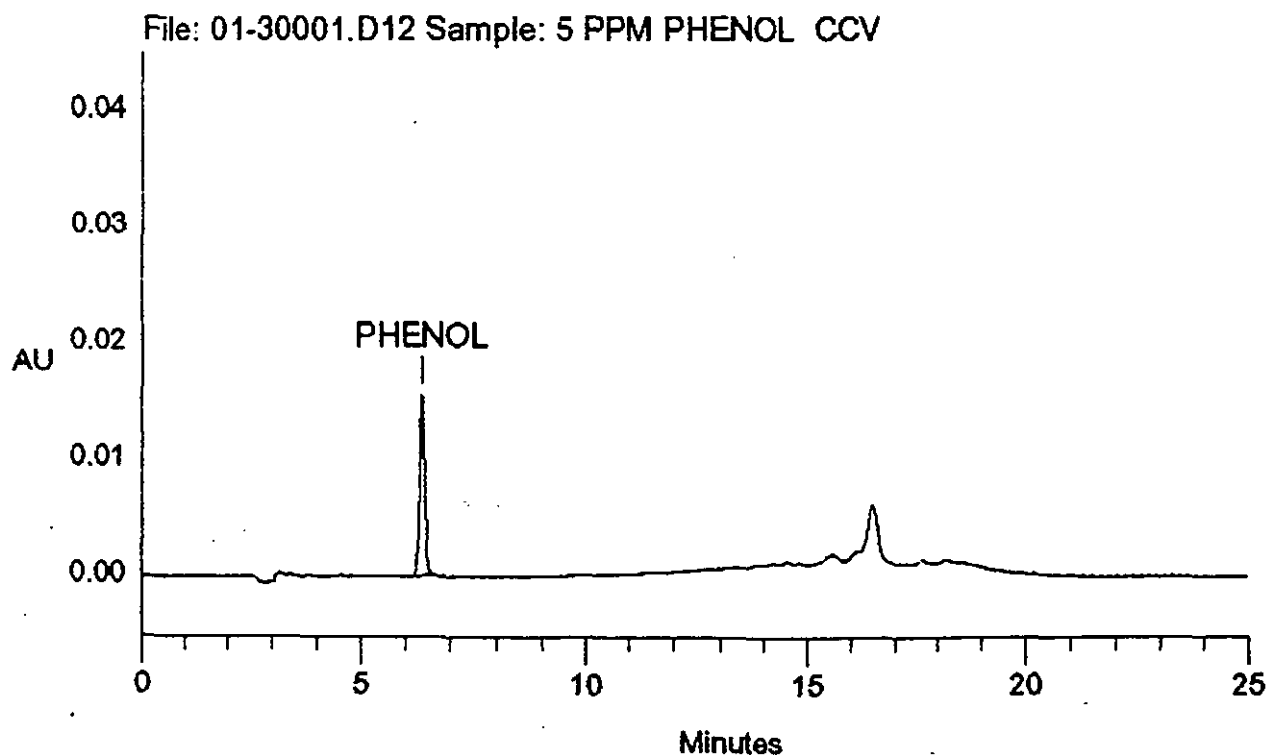
```

=====
Sample Name: 5 PPM PHENOL CCV          Date: 01/30/1996 13:42:21
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D12
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 12    Detector: VDM-2
Analyst    : HT                      Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7500	5Hz	0.00	25.00		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.37	PHENOL	12041	1549	5.084
Totals		12041	1549	5.084



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 13:27:51

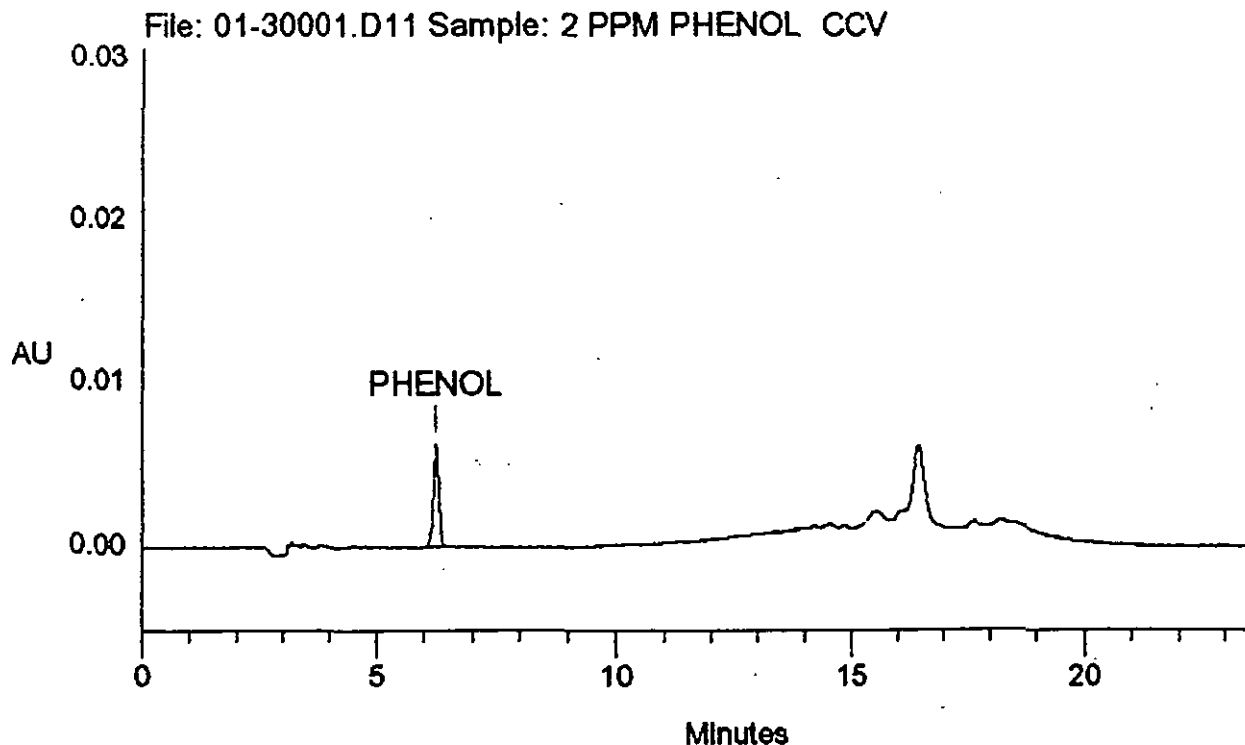
```

=====
Sample Name: 2 PPM PHENOL CCV          Date: 01/30/1996 13:15:07
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D11
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 11    Detector: VDM-2
Analyst    : HT          Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7084	5Hz	0.00	23.61		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.25	PHENOL	4848	616	2.047
Totals		4848	616	2.047



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 13:26:35

```

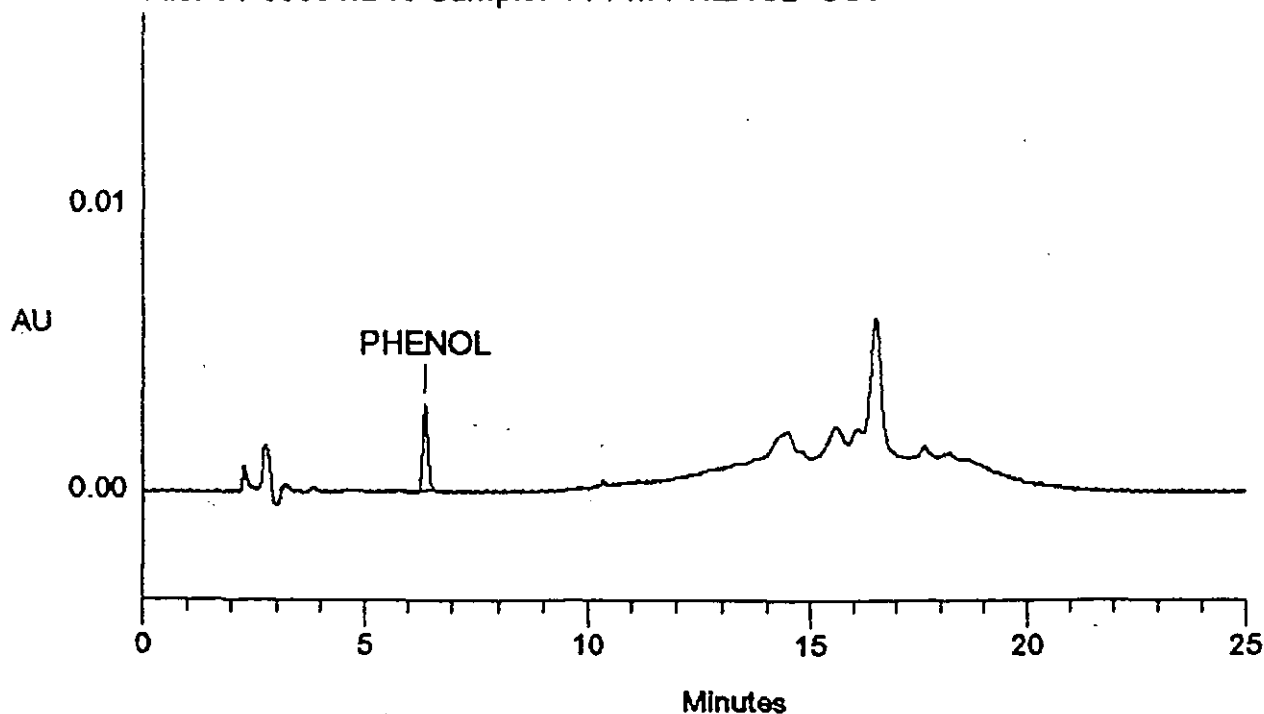
=====
Sample Name: 1 PPM PHENOL CCV          Date: 01/30/1996 12:50:06
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D10
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 10    Detector: VDM-2
Analyst    : HT          Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7500	5Hz	0.00	25.00		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.37	PHENOL	2378	302	1.004
Totals		2378	302	1.004

File: 01-30001.D10 Sample: 1 PPM PHENOL CCV



METCO ENVIRONMENTAL

Data Reprocessed On 01/30/1996 13:24:43

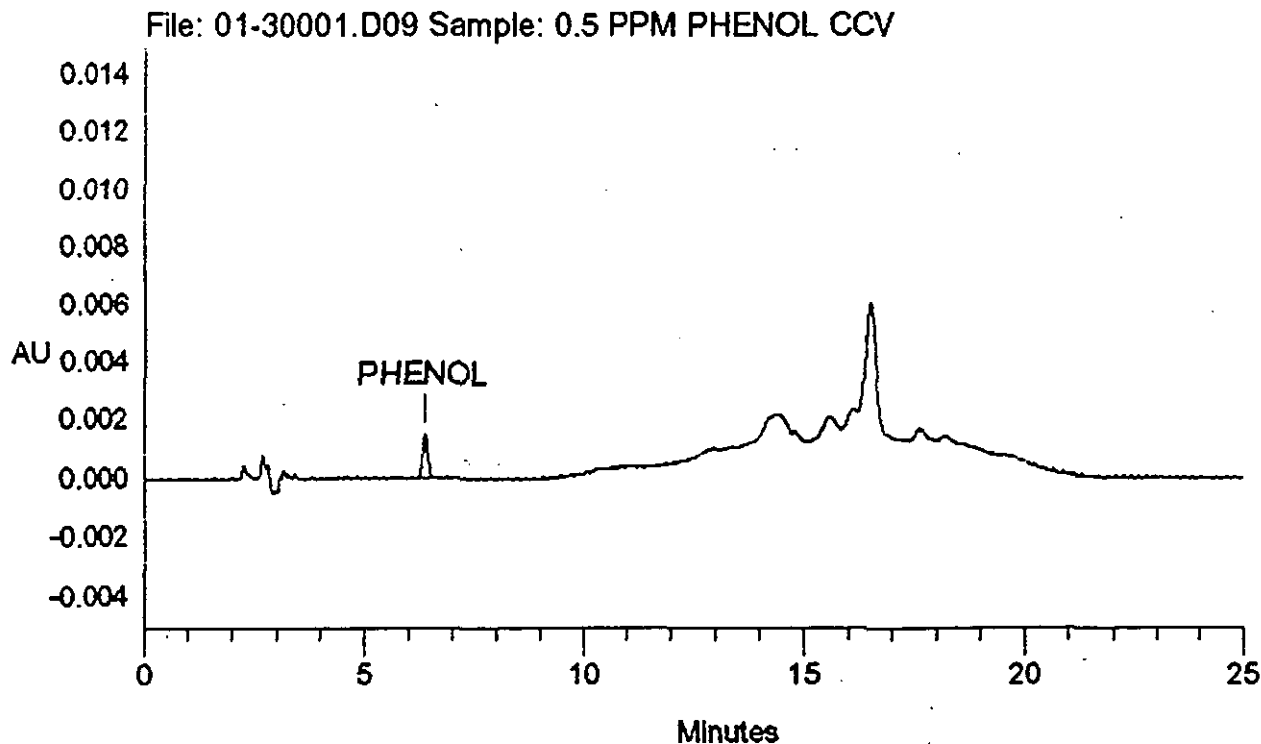
```

=====
Sample Name: 0.5 PPM PHENOL CCV          Date: 01/30/1996 12:23:41
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D09
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 9       Detector: VDM-2
Analyst    : HT                          Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7500	5Hz	0.00	25.00		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.35	PHENOL	1184	146	0.500
Totals		1184	146	0.500



METCO ENVIRONMENTAL

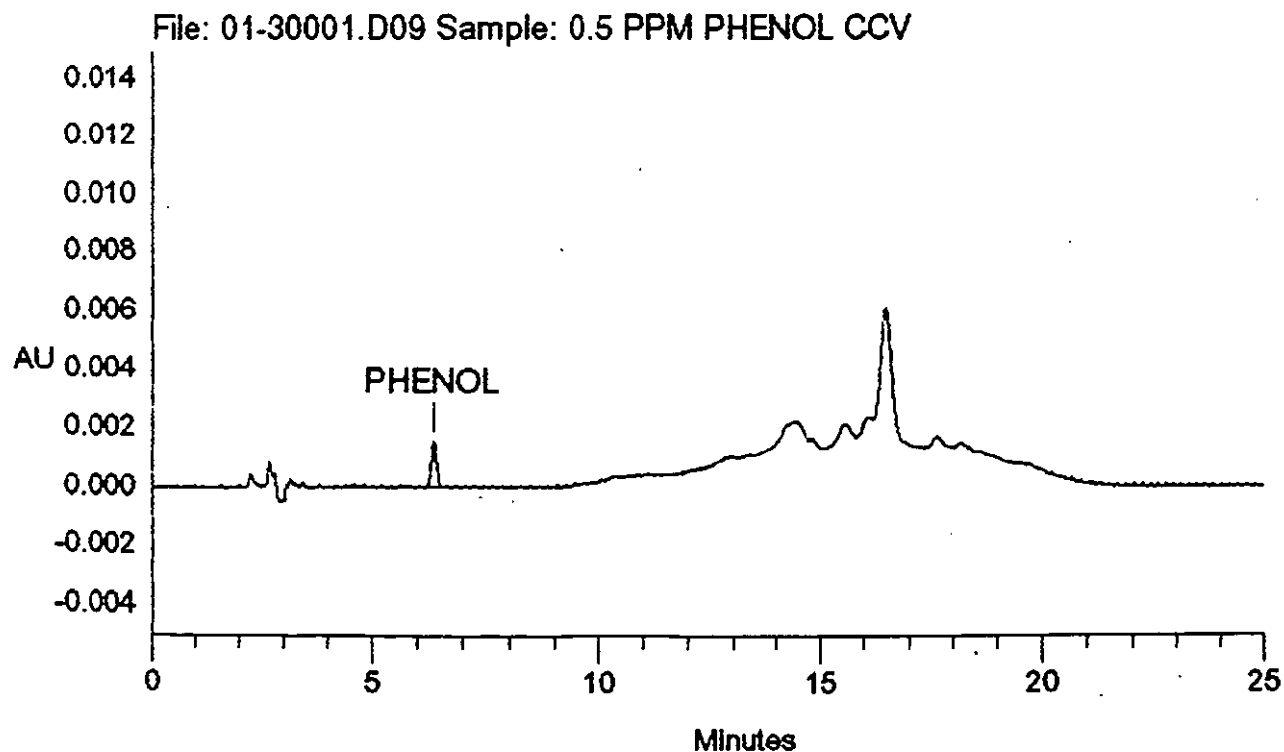
```

=====
Sample Name: 0.5 PPM PHENOL CCV          Date: 01/30/1996 12:23:41
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D09
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 9       Detector:VDM-2
Analyst    : HT                          Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7500	5Hz	0.00	25.00		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.35	PHENOL	1202	147	0.514
Totals		1202	147	0.514



METCO ENVIRONMENTAL

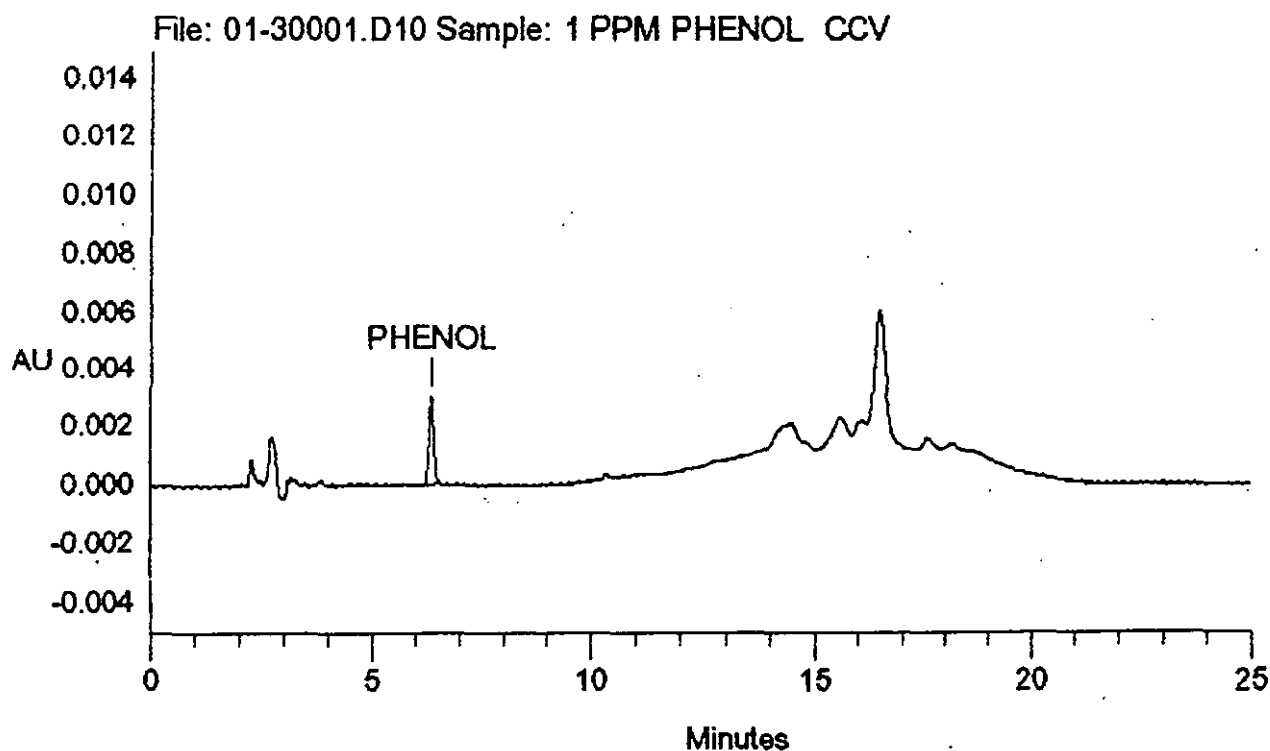
```

=====
Sample Name: 1 PPM PHENOL CCV      Date: 01/30/1996 12:50:06
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D10
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 10      Detector:VDM-2
Analyst    : HT      Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7500	5Hz	0.00	25.00		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.37	PHENOL	2369	302	1.013
Totals		2369	302	1.013



METCO ENVIRONMENTAL

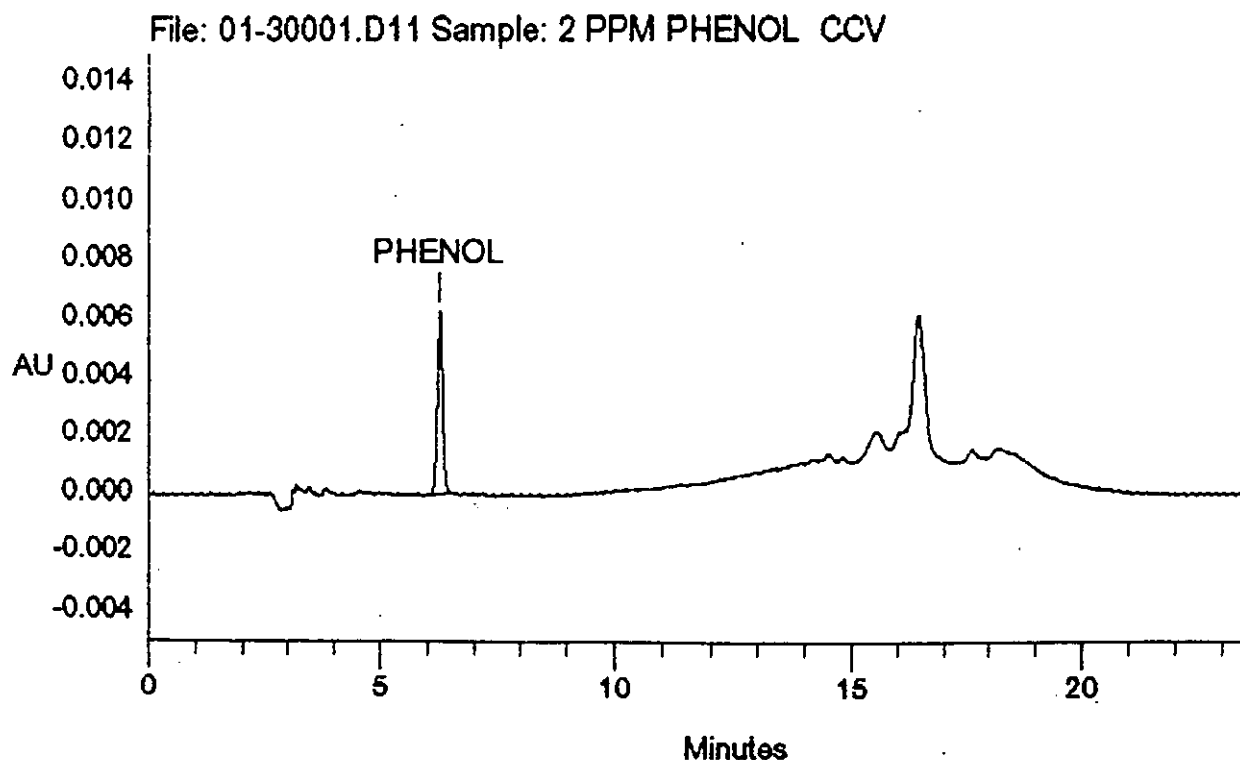
```

=====
Sample Name: 2 PPM PHENOL CCV          Date: 01/30/1996 13:15:07
Data File  : C:\DX\DATA\ORGAN\96-11PH\01-30001.D11
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 11    Detector: VDM-2
Analyst    : HT                      Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7084	5Hz	0.00	23.61		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.25	PHENOL	4938	620	2.112
Totals		4938	620	2.112



METCO ENVIRONMENTAL

Data Reprocessed On 01/31/1996 08:01:46

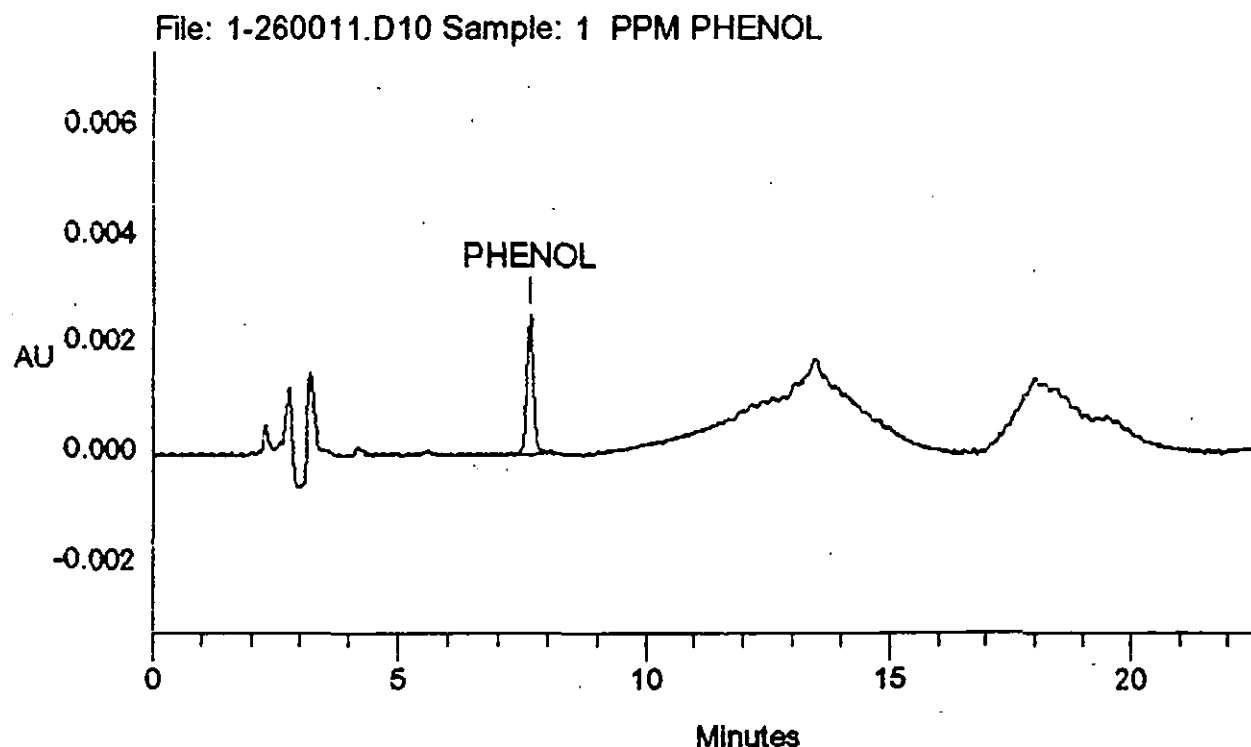
```

=====
Sample Name: 1 PPM PHENOL                      Date: 01/26/1996 16:37:27
Data File  : C:\DX\DATA\ORGAN\96-11PH\1-260011.D10
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 10             Detector:VDM-2
Analyst    : HT                               Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	6835	5Hz	0.00	22.78		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
7.65	PHENOL	2395	255	1.011
Totals		2395	255	1.011



METCO ENVIRONMENTAL

Data Reprocessed On 01/31/1996 08:02:54

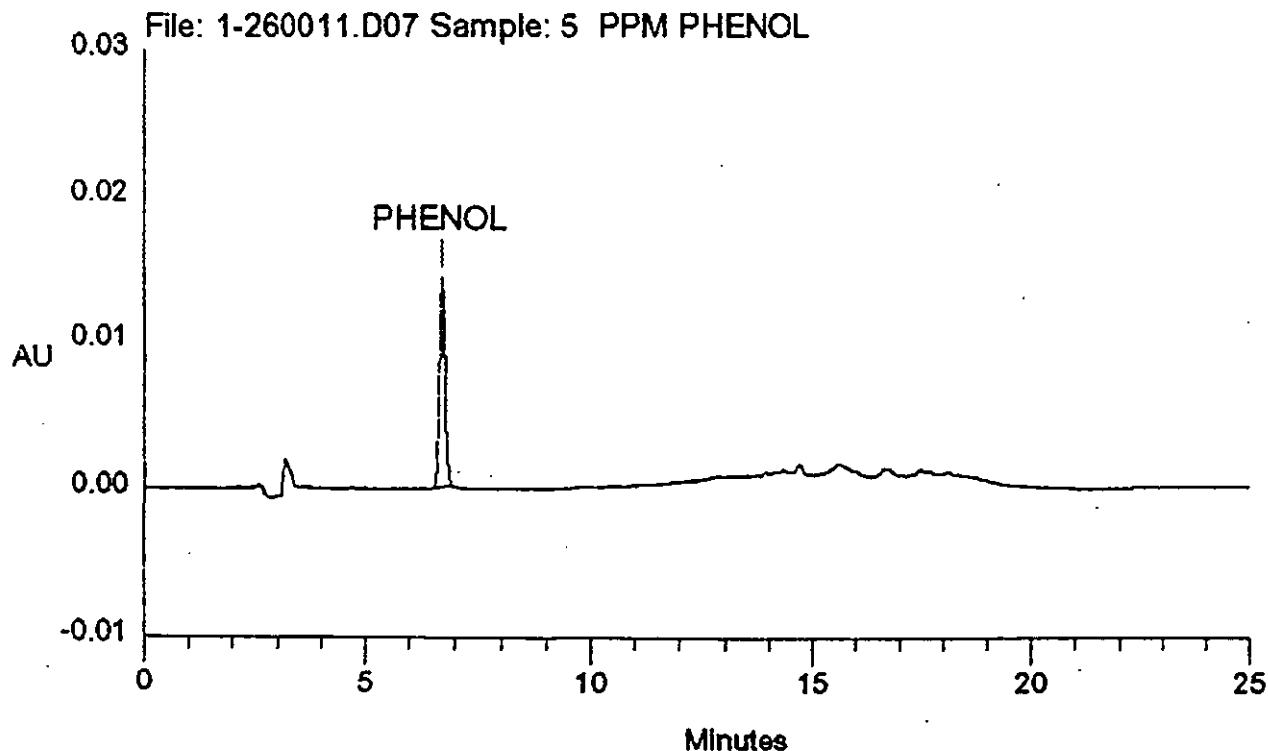
```

=====
| Sample Name: 5 PPM PHENOL                      Date: 01/26/1996 13:34:15
| Data File  : C:\DX\DATA\ORGAN\96-11PH\1-260011.D07
| Method     : C:\DX\METHOD\PHENOL.MET
| ACI Address: 1 System: 1 Inject#: 7             Detector: VDM-2
| Analyst    : HT                               Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7500	5Hz	0.00	25.00		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.69	PHENOL	12019	1420	5.075
Totals		12019	1420	5.075



METCO ENVIRONMENTAL

Data Reprocessed On 01/31/1996 08:05:24

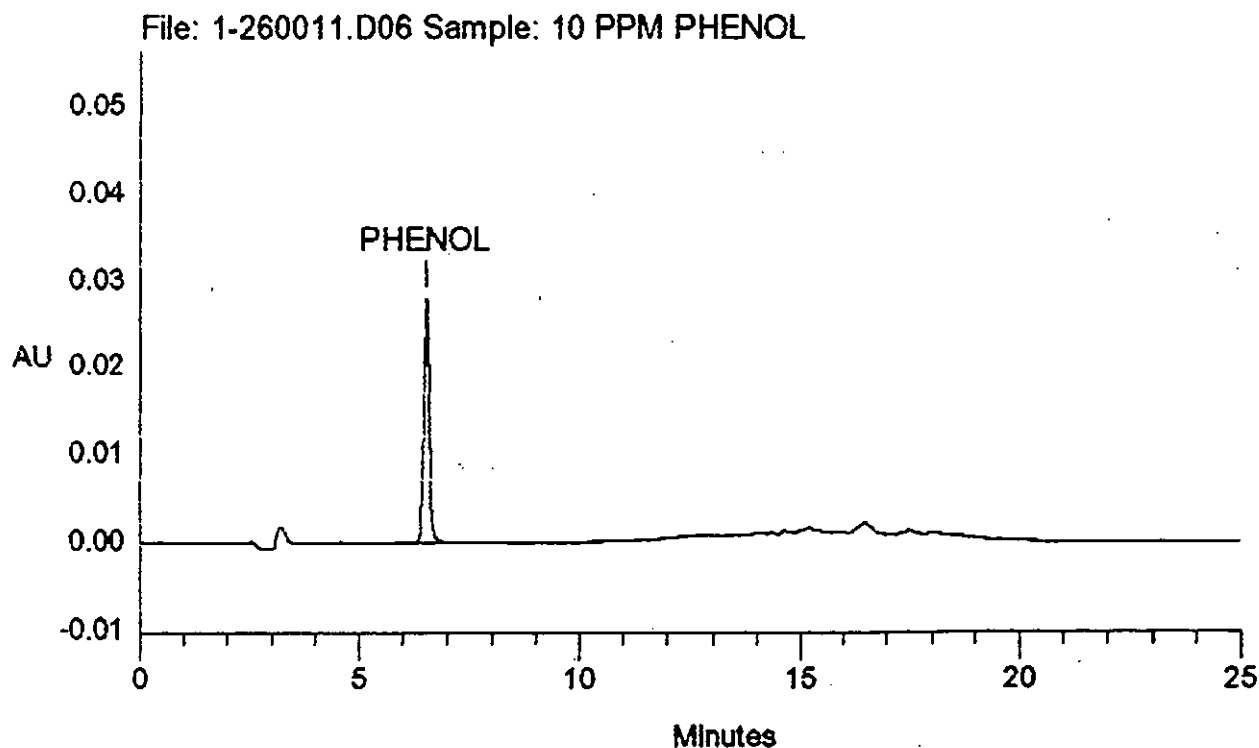
```

=====
Sample Name: 10 PPM PHENOL                      Date: 01/26/1996 13:00:53
Data File  : C:\DX\DATA\ORGAN\96-11PH\1-260011.D06
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 6              Detector:VDM-2
Analyst    : HT                               Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	7500	5Hz	0.00	25.00		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.52	PHENOL	23638	2802	9.980
Totals		23638	2802	9.980



METCO ENVIRONMENTAL

Data Reprocessed On 01/31/1996 08:06:03

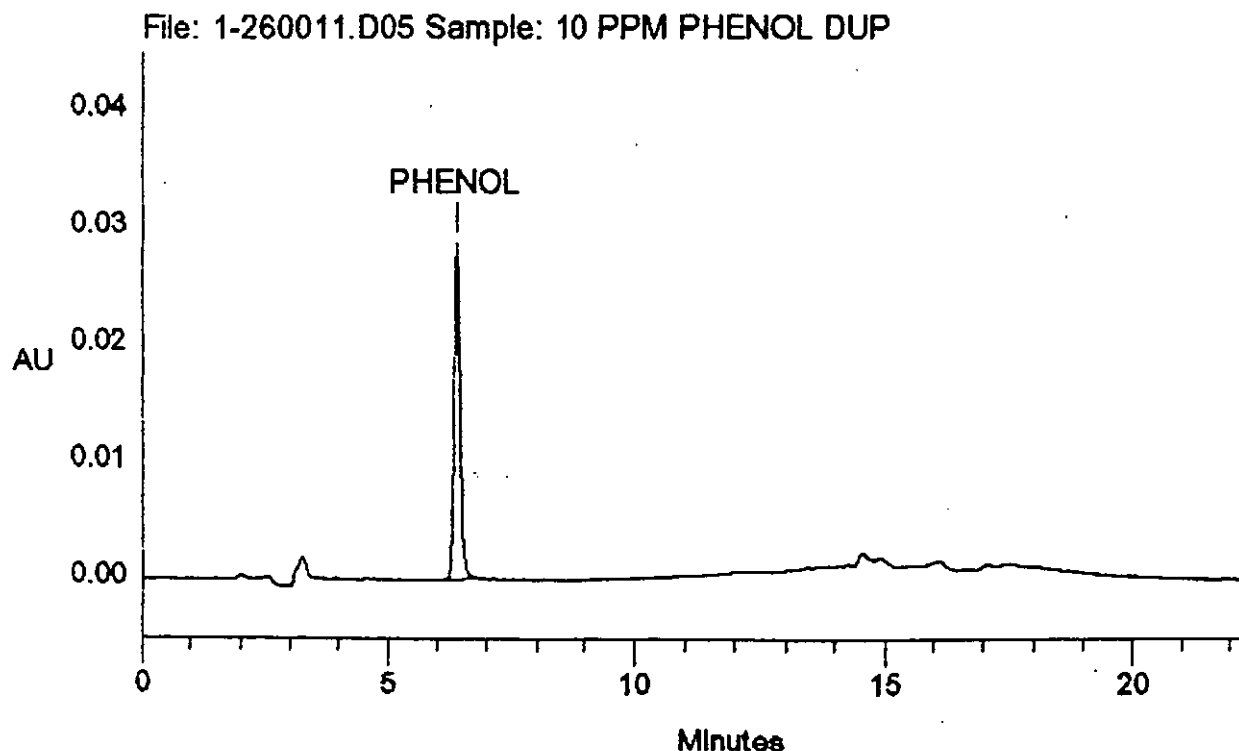
```

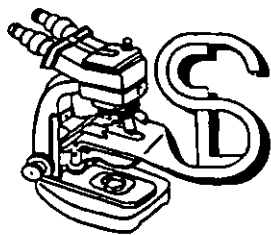
=====
Sample Name: 10 PPM PHENOL DUP          Date: 01/26/1996 12:33:12
Data File  : C:\DX\DATA\ORGAN\96-11PH\1-260011.D05
Method     : C:\DX\METHOD\PHENOL.MET
ACI Address: 1 System: 1 Inject#: 5      Detector: VDM-2
Analyst    : HT                        Column: C-18
=====
  
```

Calibration	Volume	Dilution	Points	Rate	Start	Stop	Area	Reject
External	1	1	6730	5Hz	0.00	22.43		1

***** Component Report: Components Found *****

Ret Time	Component Name	Area	Height	Concentration ppm
6.39	PHENOL	23840	2854	10.065
Totals		23840	2854	10.065





SCIENTIFIC CONSULTING LABORATORIES, INC.

January 31, 1996

Mr. Hanoeh Toren
Metco Environmental
16115 Dooley Road
Dallas, Texas 75244

SCLI Project # 2728
Metco Job # 96-11A

ANALYTICAL REPORT

Sample Description:

Metco Environmental collected 6 samples from the Press House Stack at the Louisiana Pacific facility in Silsbee, Texas, and delivered them to SCLI for analysis.

Sample Analysis:

The samples were analyzed for 4,4' methylenediphenyl diisocyanate (MDI) according to NIOSH method 5521 by HPLC with a UV detector.

Analytical Results:

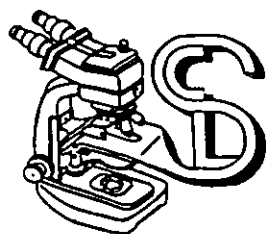
See Analytical Results Table

Submitted by:

Greg Hawk, R.E.M., R.H.S.P.
Director of Environmental Services

QUALITY CONTROL AND ANALYTICAL RESULTS TABLE

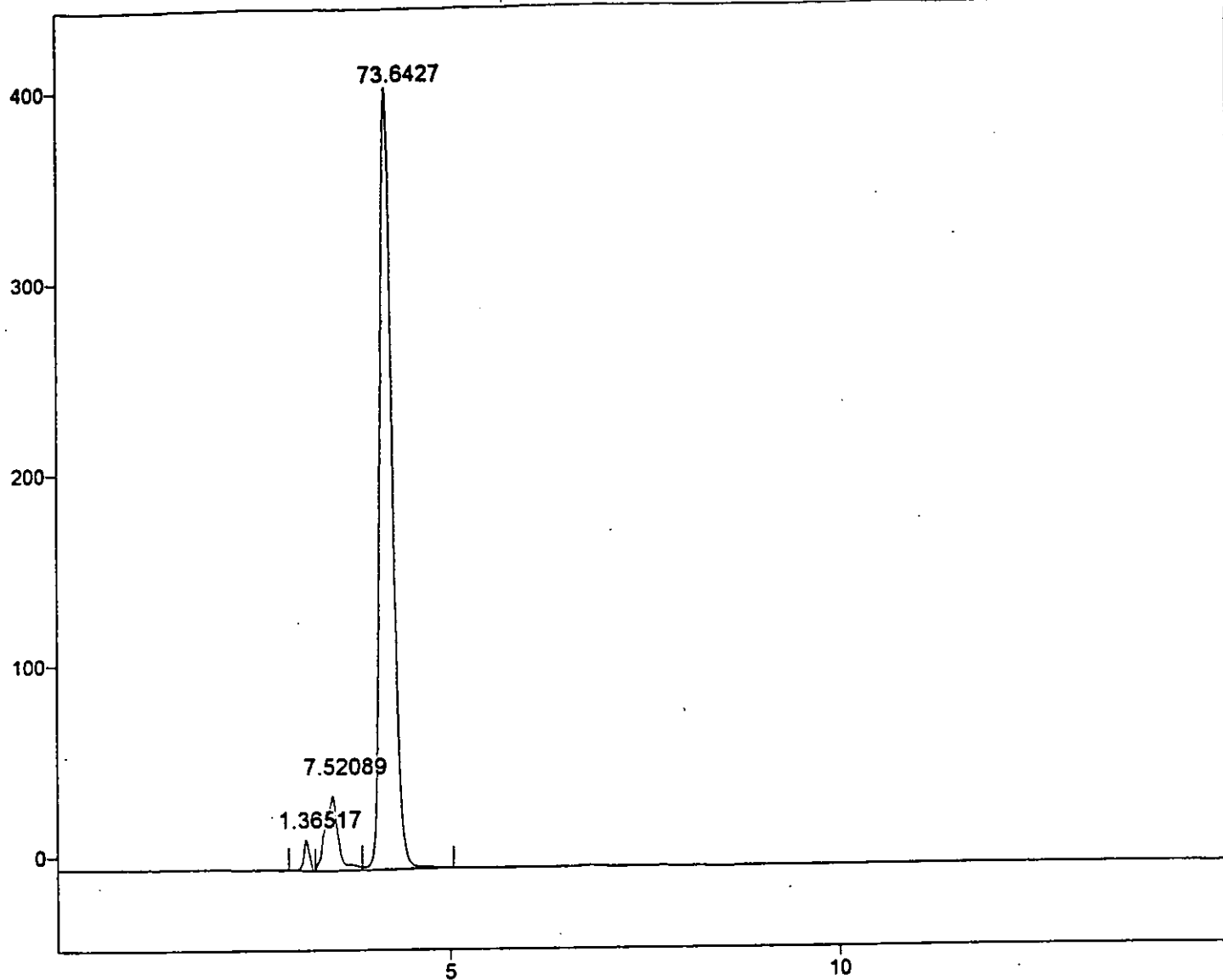
Sample Description	MDI
Press House Stack Run 1 Impinger 1	< 0.2 ug
Press House Stack Run 1 Impinger 2,3	< 0.2 ug
Press House Stack Run 2 Impinger 1	< 0.2 ug
Press House Stack Run 2 Impinger 2,3	< 0.2 ug
Press House Stack Run 3 Impinger 1	< 0.2 ug
Press House Stack Run 3 Impinger 2,3	< 0.2 ug
Press House Stack Run 3 Impinger 2,3 Replicate	< 0.2 ug
% RD	0.0 %
Press House Stack MDI Absorber Solution Blank	< 0.2 ug



SCIENTIFIC CONSULTING LABORATORIES, INC.

CHROMATOGRAM AND PEAK TABLE KEY

Chromatogram Filename	Description
129SCL01	0.01 ug/ml Standard
129SCL02	0.42 ug/ml Standard
129SCL03	1.04 ug/ml Standard
129SCL04	4.16 ug/ml Standard
129SCL05	10.40 ug/ml Standard
129SCL06	20.80 ug/ml Standard
129SCL07	Solvent Blank
129SCL08	Press House Stack Run 1 Impinger 1
129SCL09	Press House Stack Run 1 Impingers 2 and 3
129SCL10	Press House Stack Run 2 Impinger 1
129SCL11	Press House Stack Run 2 Impingers 2 and 3
129SCL12	0.10 ug/ml Standard
129SCL13	Press House Stack Run 3 Impinger 1
129SCL14	Press House Stack Run 3 Impingers 2 and 3
129SCL15	Press House Stack MDI Absorber Solution Blank



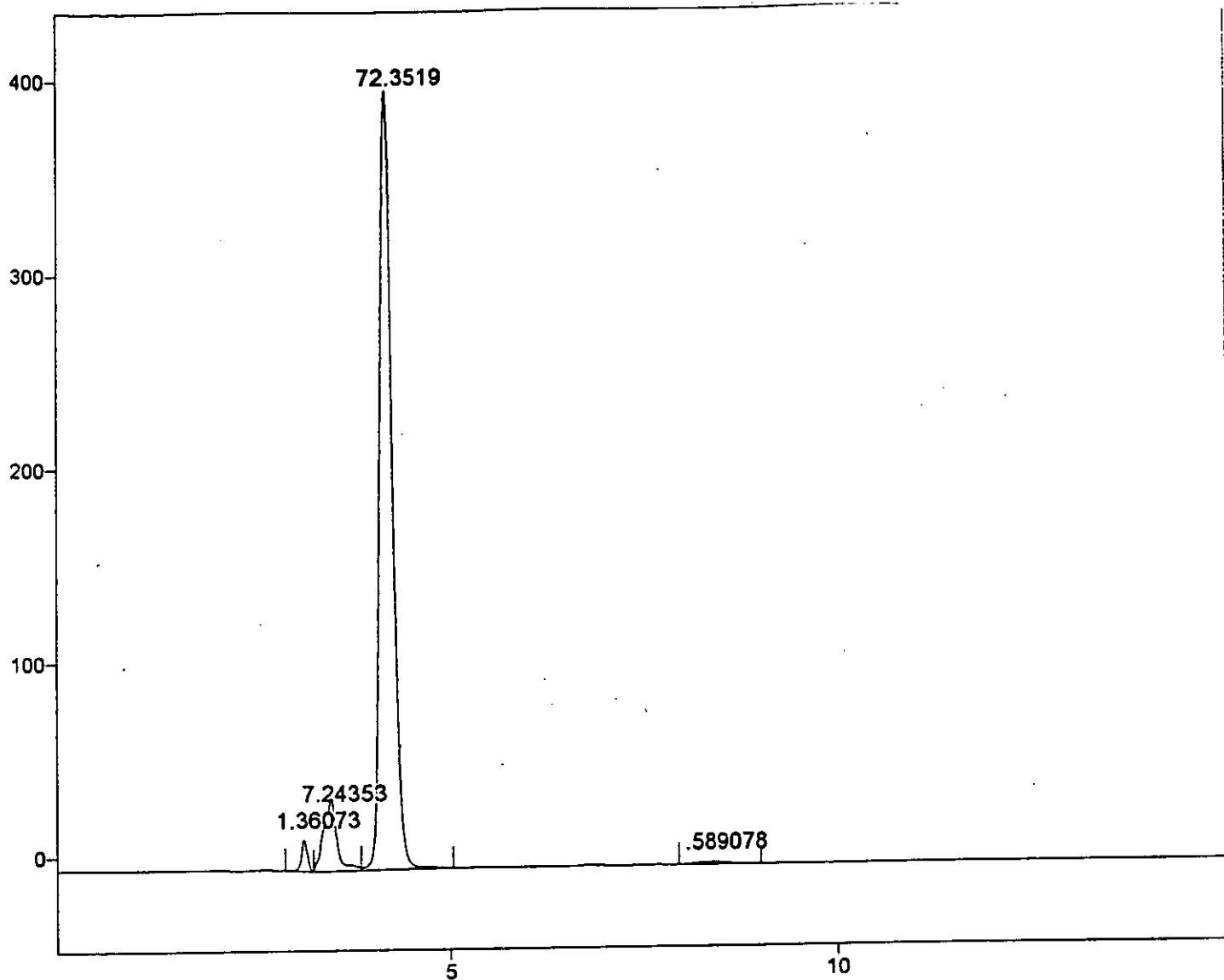
Peak Class	Name	Center X	Peak Area
[]	Peak 1	3.147	1.365
	Peak 2	3.472	7.521
	Peak 3	4.201	73.643

MilliVolts/Minutes

X-Zoom CURSOR

File# 1=129SCL01

1/29/96 3:41 PM Res= .3



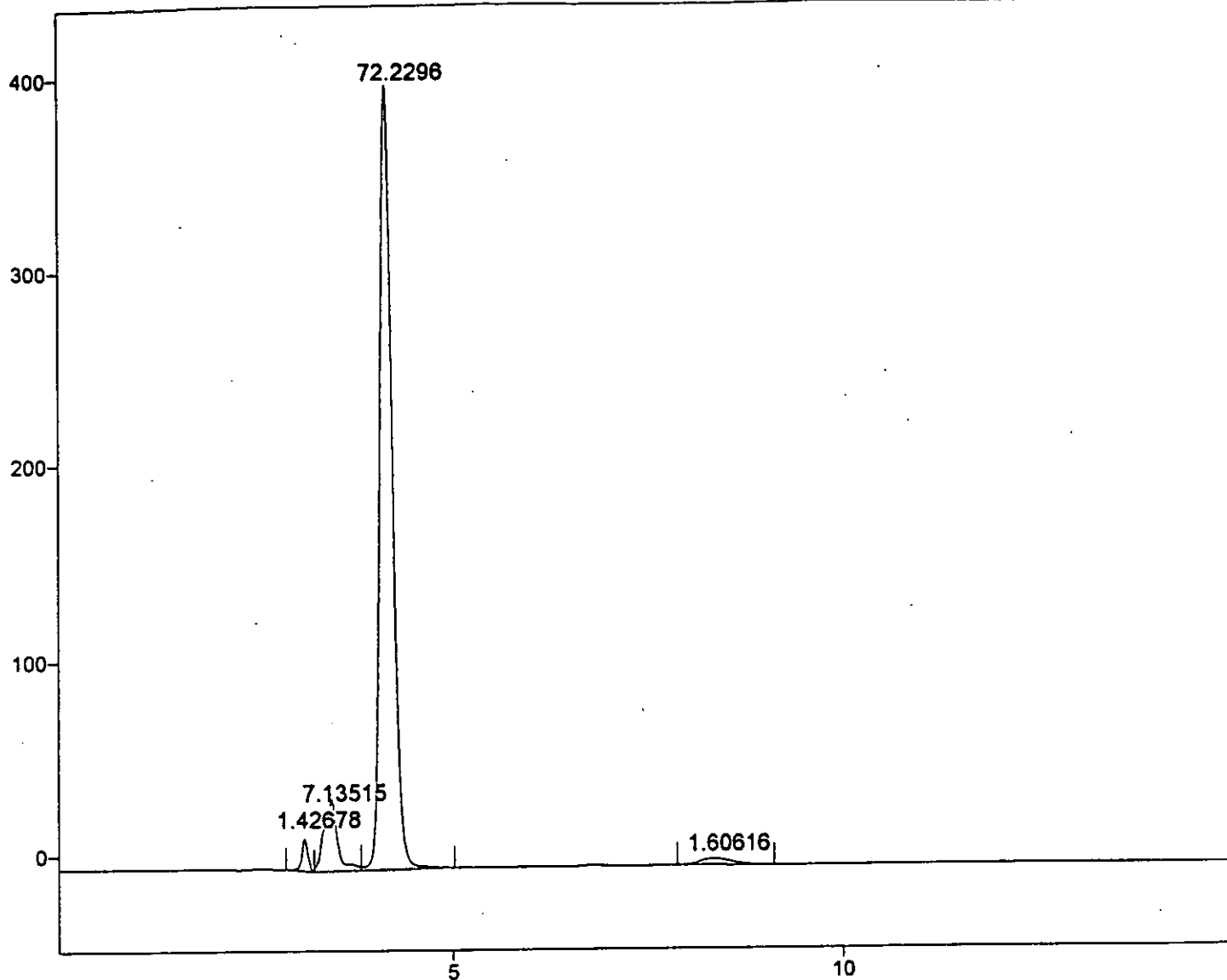
Peak Class	Name	Center X	Peak Area
[]	Peak 1	3.152	1.361
	Peak 2	3.477	7.243
	Peak 3	4.204	72.352
	MDI DERIVATIVE	8.385	.589

MilliVolts/Minutes

X-Zoom CURSOR

File# 2:129SCL02

1/29/96 3:59 PM Res= .3



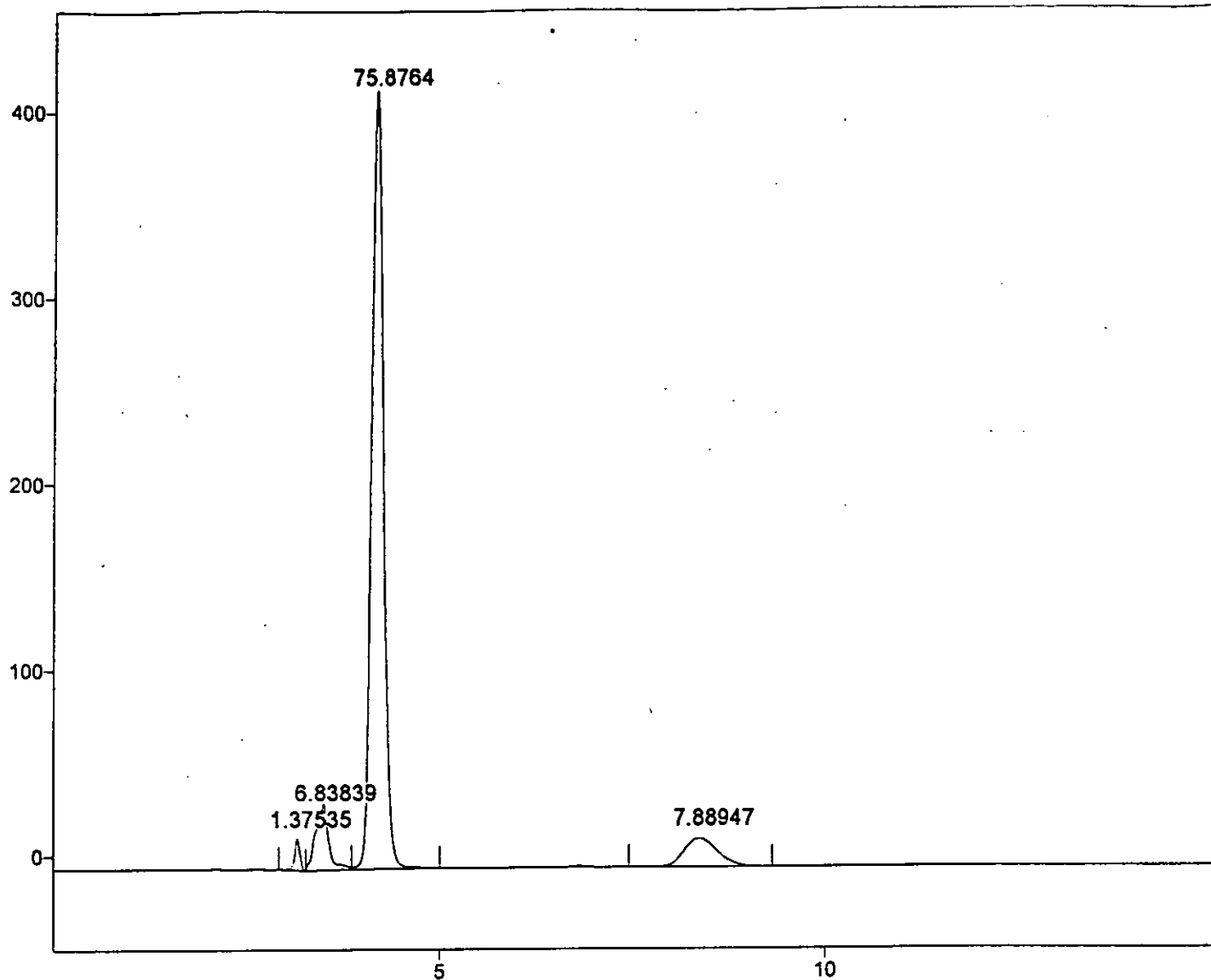
Peak Class	Name	Center X	Peak Area
[	Peak 1	3.137	1.427
	Peak 2	3.461	7.135
	Peak 3	4.188	72.229
	MDI DERIVATIVE	8.354	1.606

MilliVolts/Minutes

X-Zoom CURSOR

File# 3=129SCL03

1/29/98 4:15 PM Res= .3



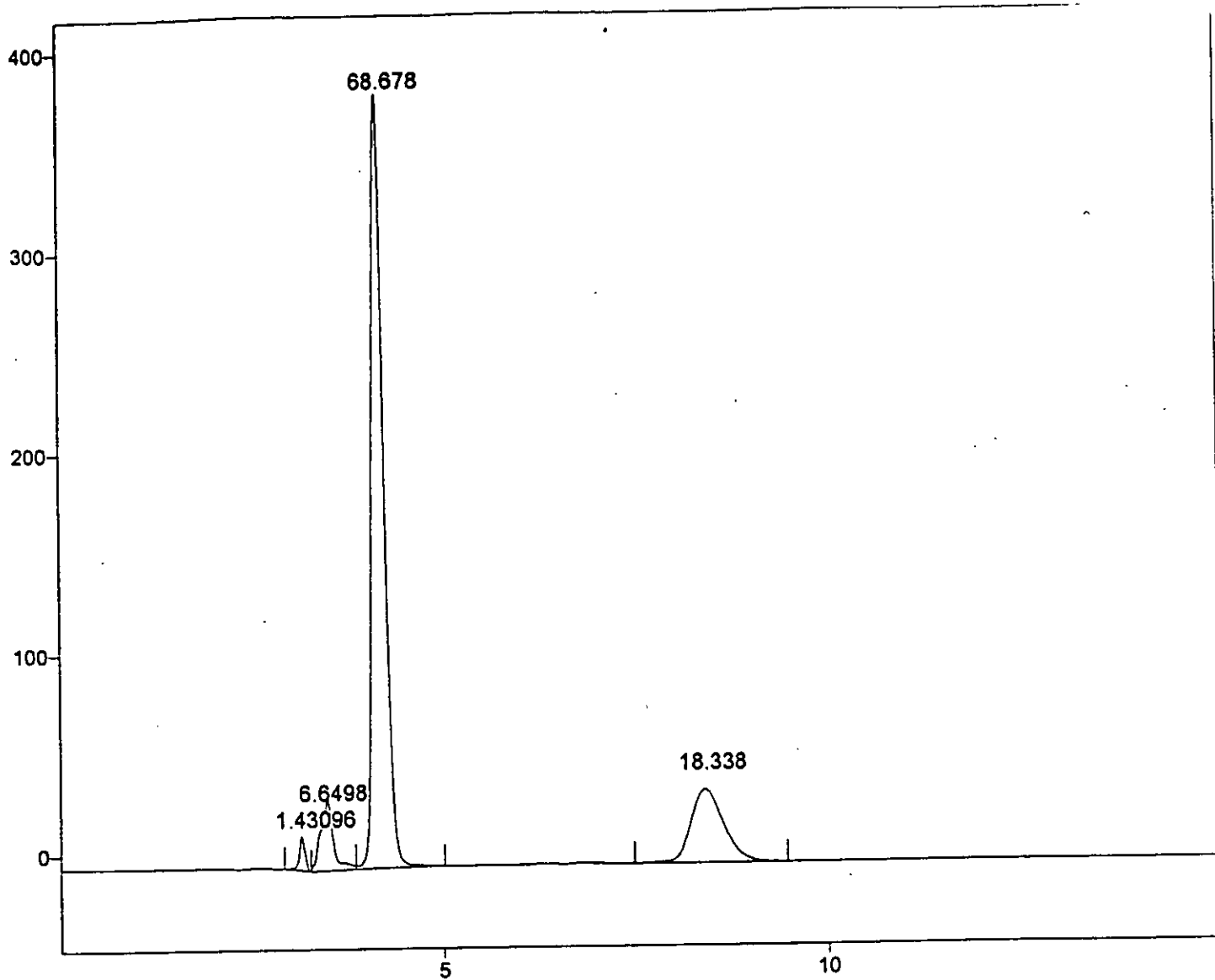
Peak Class	Name	Center X	Peak Area
[]	Peak 1	3.138	1.375
	Peak 2	3.464	6.838
	Peak 3	4.188	75.876
	MDI DERIVATIVE	8.338	7.889

MilliVolts/Minutes

X-Zoom CURSOR

File# 4=129SCL04

1/29/96 4:31 PM Res= .3



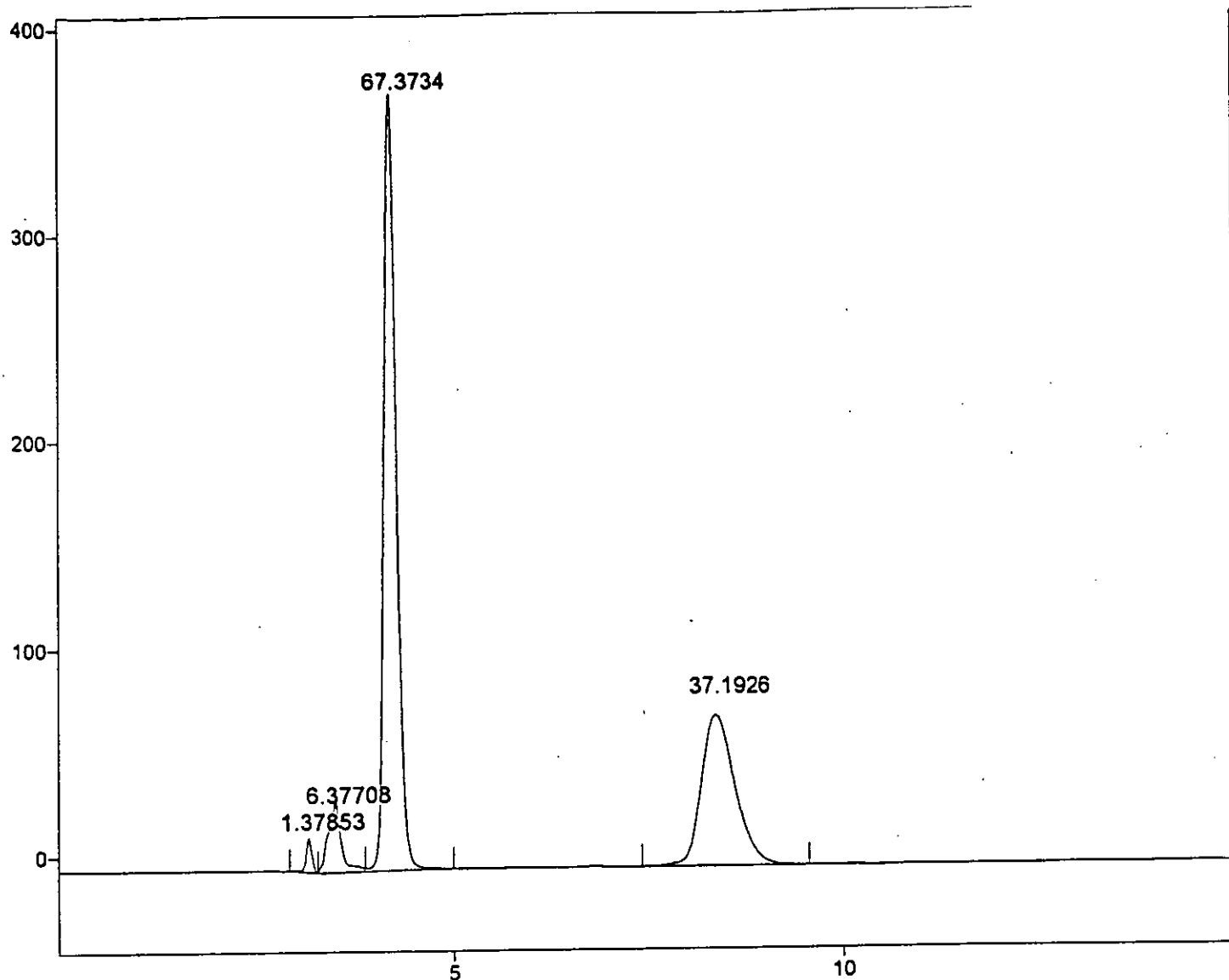
Peak Class	Name	Center X	Peak Area
[]	Peak 1	3.147	1.431
	Peak 2	3.473	6.65
	Peak 3	4.198	68.678
	MDI DERIVATIVE	8.362	18.338

MilliVolts/Minutes

X-Zoom CURSOR

File# 1=129SCL05

1/29/96 4:47 PM Res= .3



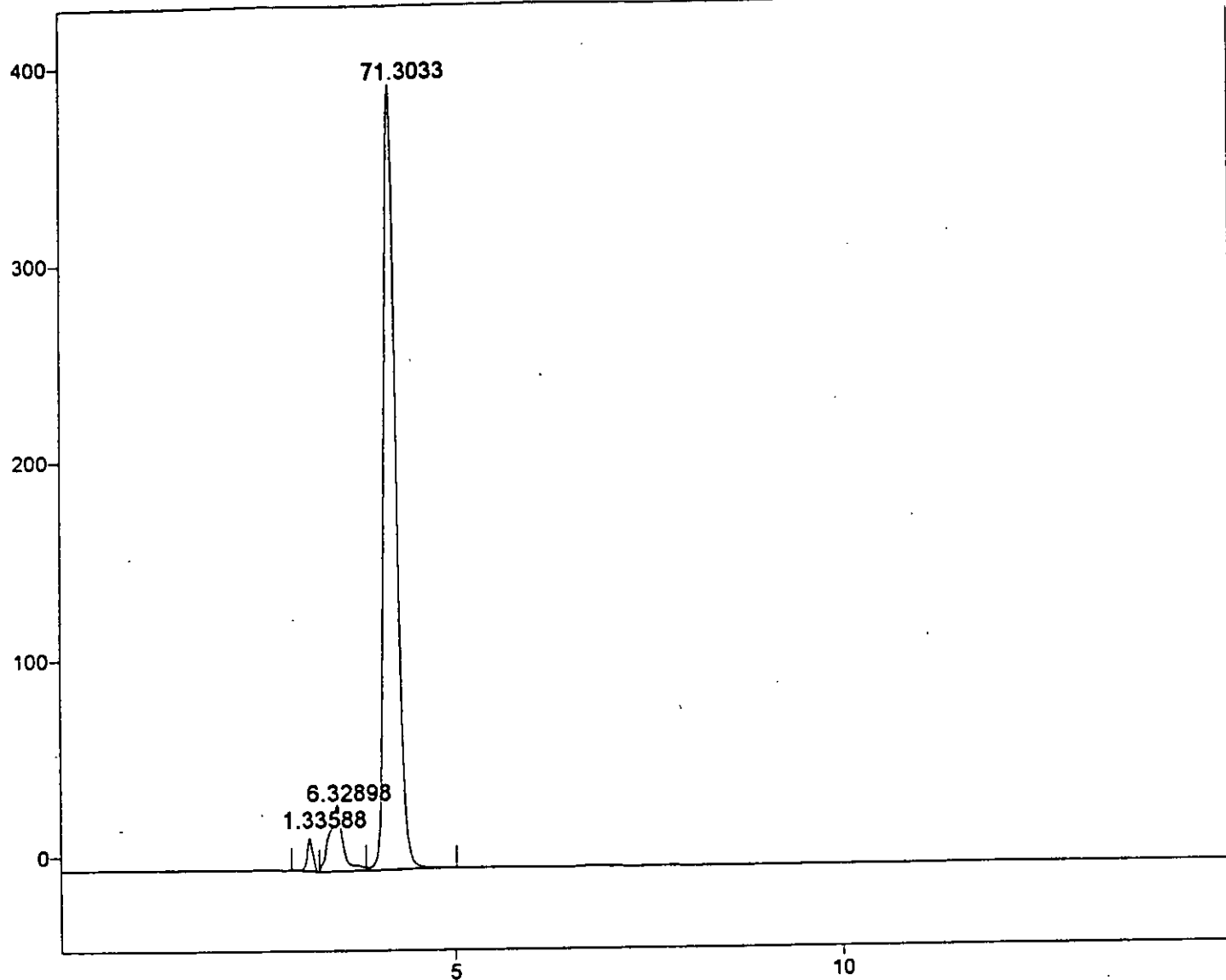
Maximum Y	Name	Center X	Peak Area
7.818	Peak 1	3.147	1.378
20.999	Peak 2	3.472	6.377
366.757	Peak 3	4.197	67.373
66.236	MDI DERIVATIVE	8.348	37.193

MilliVolts/Minutes

X-Zoom CURSOR

File# 2=129SCL06

1/29/98 5:03 PM Res= .3



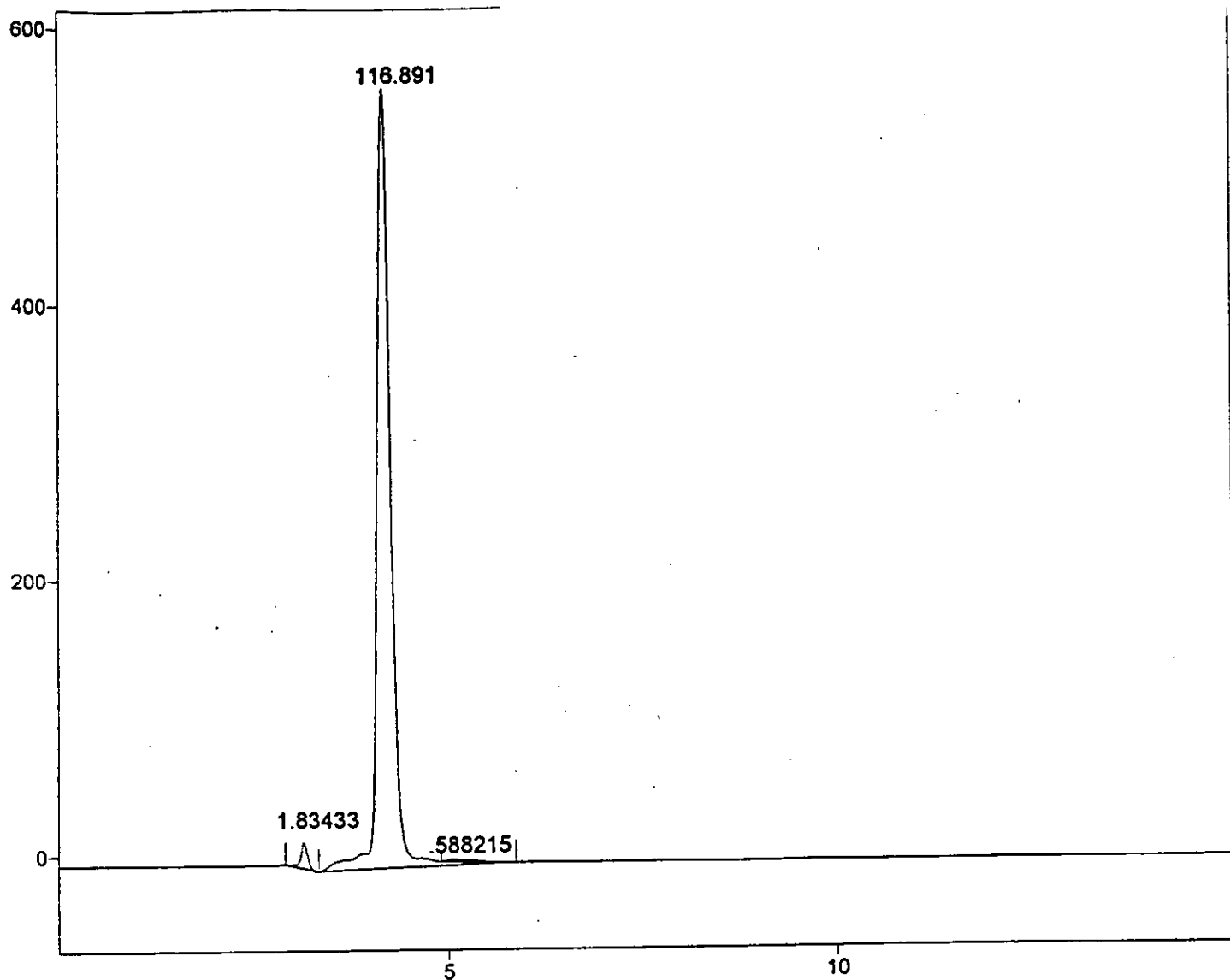
Peak Class	Name	Center X	Peak Area
[]	Peak 1	3.148	1.336
	Peak 2	3.473	6.329
	Peak 3	4.197	71.303

MilliVolts/Minutes

X-Zoom CURSOR

File# 1=129SCL07

1/29/96 5:19 PM Res= .3



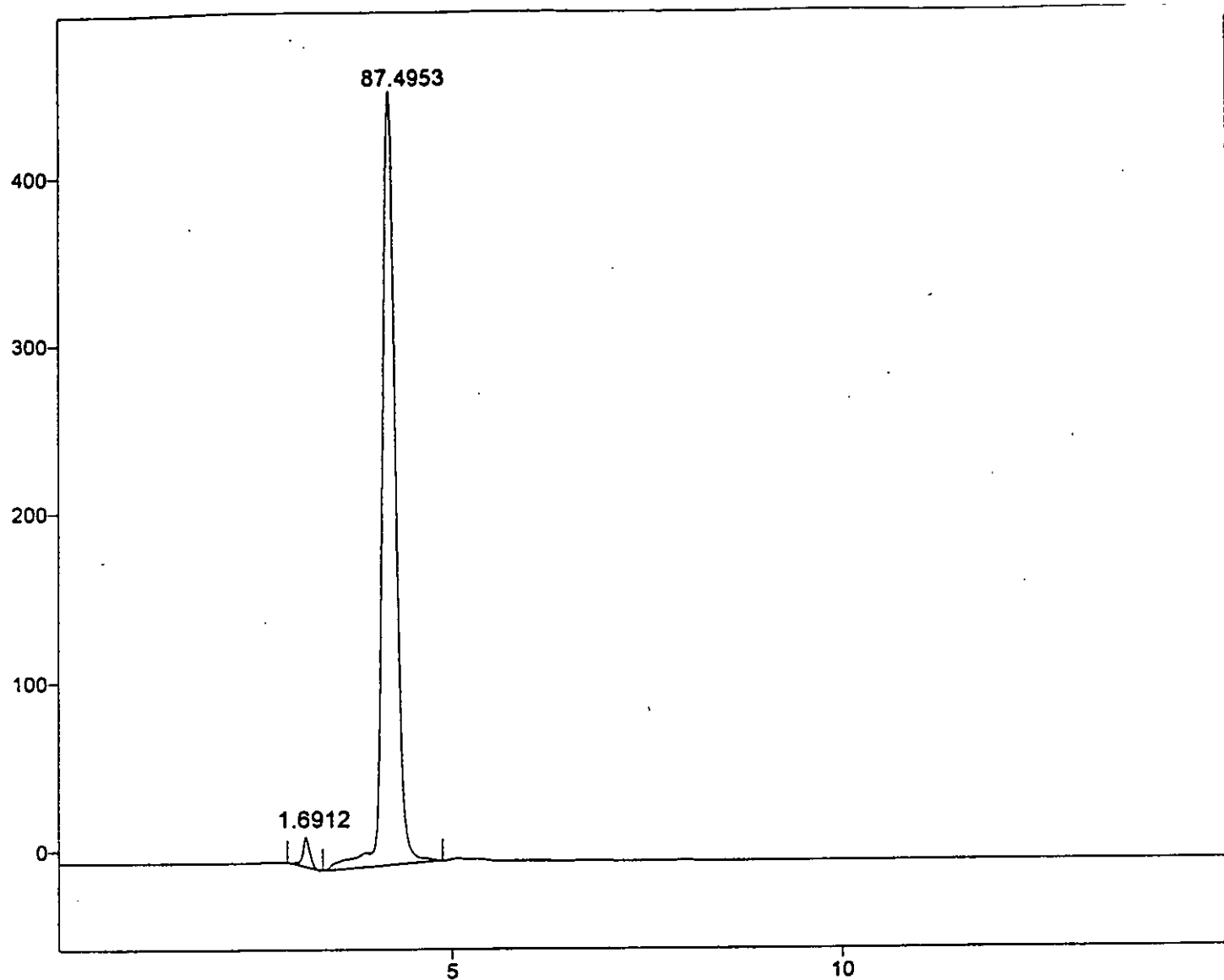
Peak Class	Name	Center X	Peak Area
>	Peak 1	3.141	1.834
	Peak 3	4.2	116.891
	Peak 4	5.083	.588

MilliVolts/Minutes

Y-Zoom CURSOR

File# 2=129SCL08

1/29/96 5:36 PM Res= .3



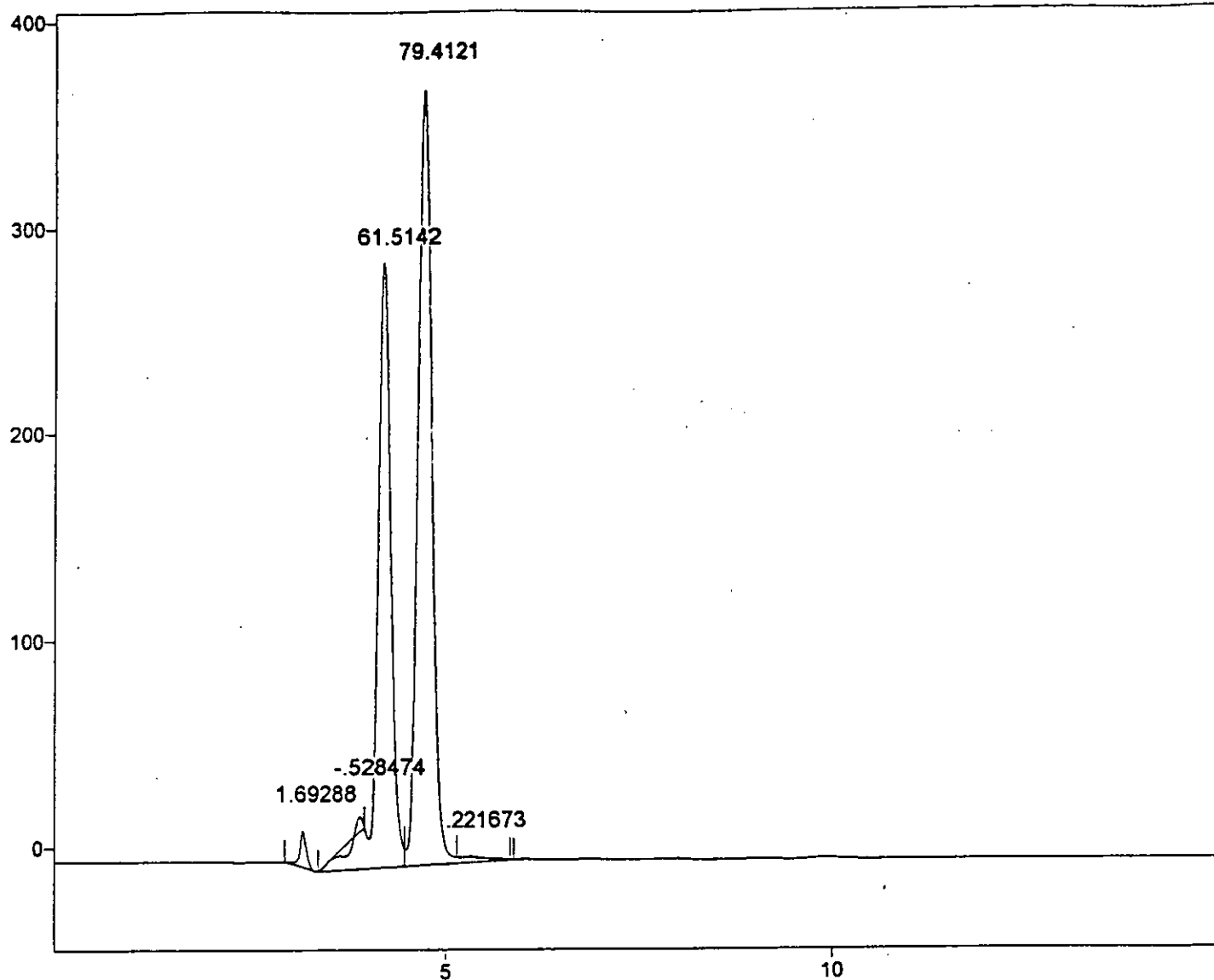
Peak Class	Name	Center X	Peak Area
	Peak 1	3.14	1.691
	Peak 3	4.205	87.495

MilliVolts/Minutes

Y-Zoom CURSOR

File# 3=129SCL09

1/29/96 5:52 PM Res= .3



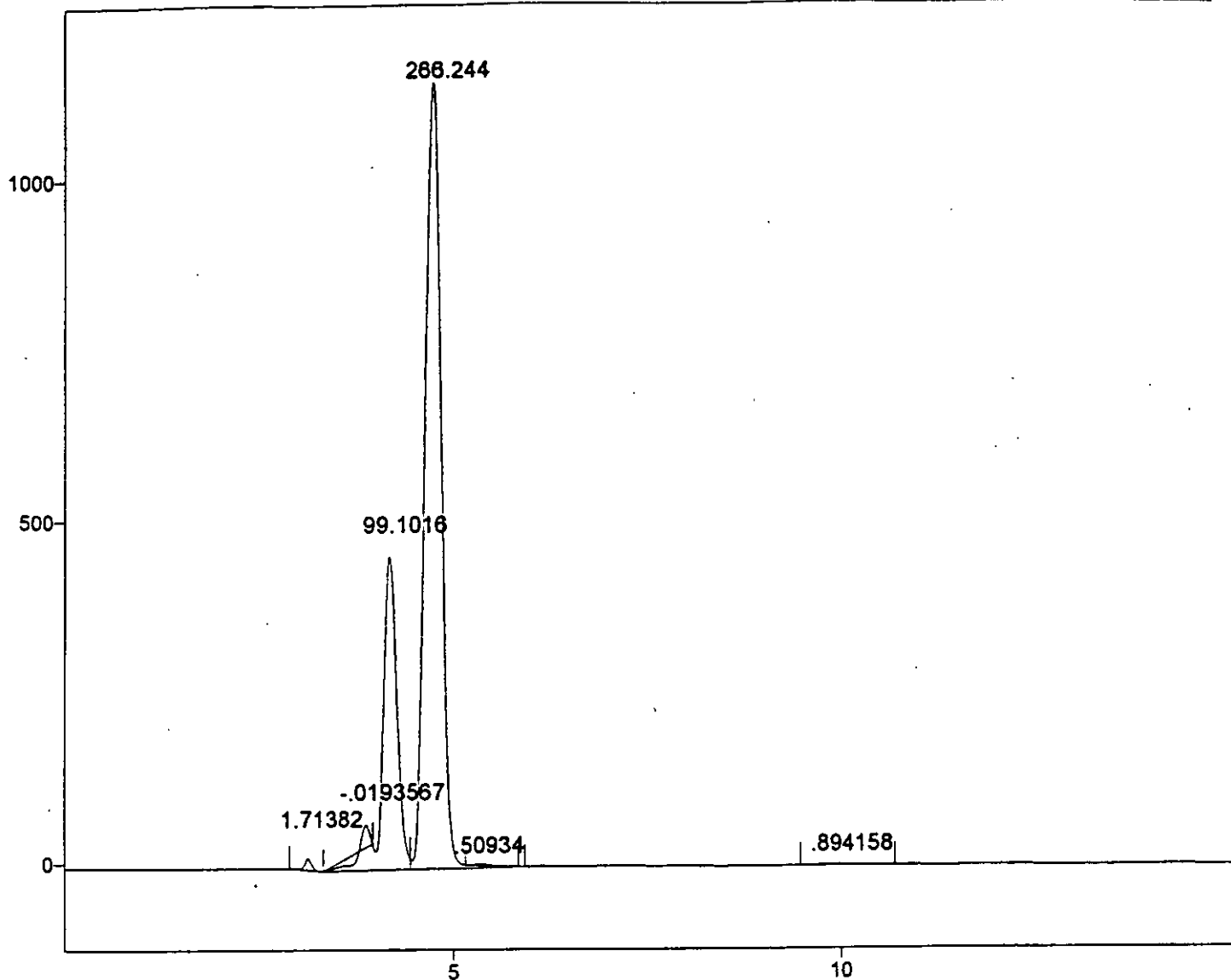
Peak Class	Name	Center X	Peak Area
< [] >	Peak 1	3.15	1.693
		3.928	-.5285
	Peak 3	4.22	61.514
		4.737	79.412
		5.352	.222

MilliVolts/Minutes

Y-Zoom CURSOR

File# 4=129SCL10

1/29/98 6:08 PM Res= .3



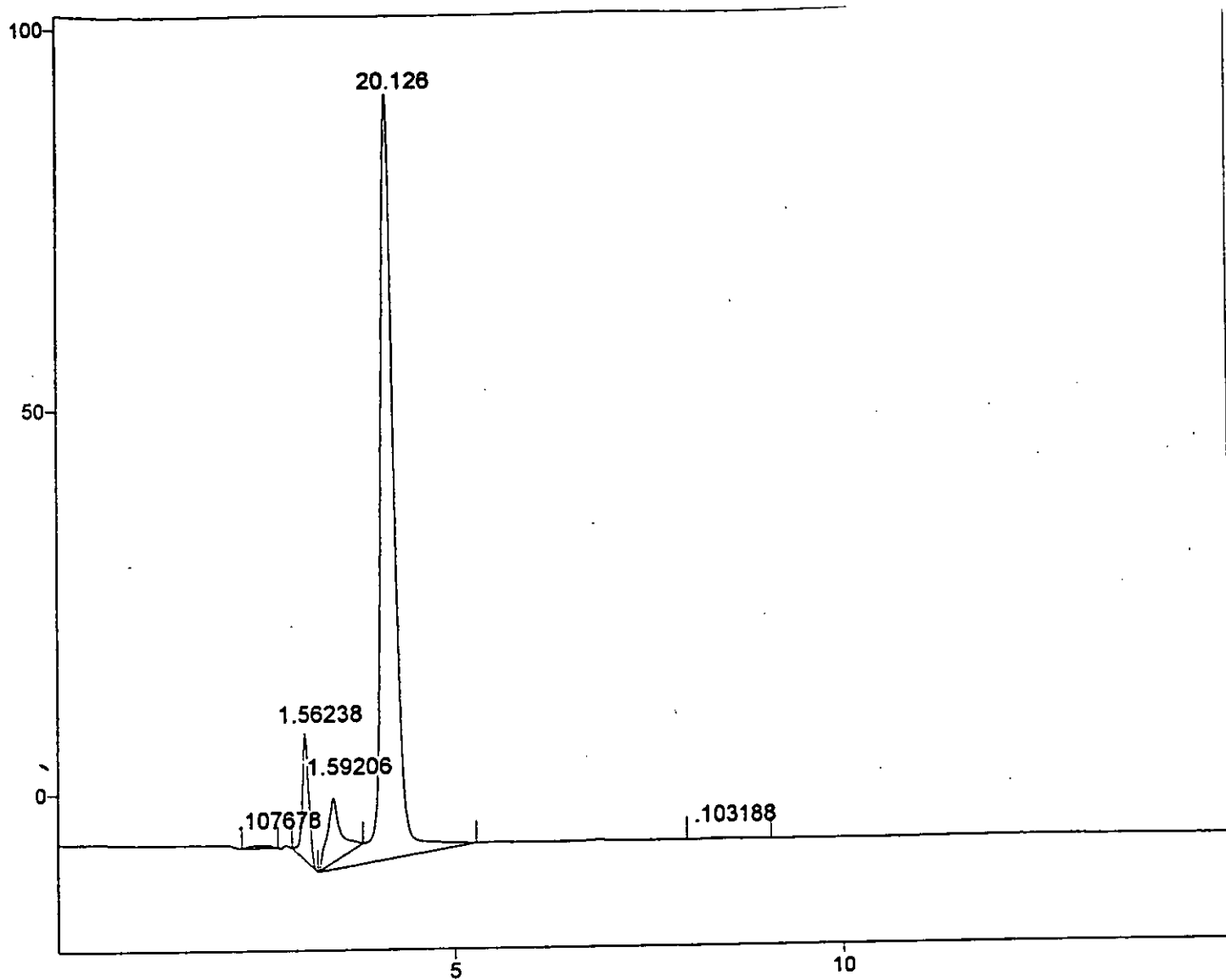
Peak Class	Name	Center X	Peak Area
<		3.914	-.0193
[	Peak 3	4.212	99.102
]		4.757	266.244
>		5.353	.509
		9.946	.894

MilliVolts/Minutes

Y-Zoom CURSOR

File# 1=129SCL11

1/29/96 6:24 PM Res= .3



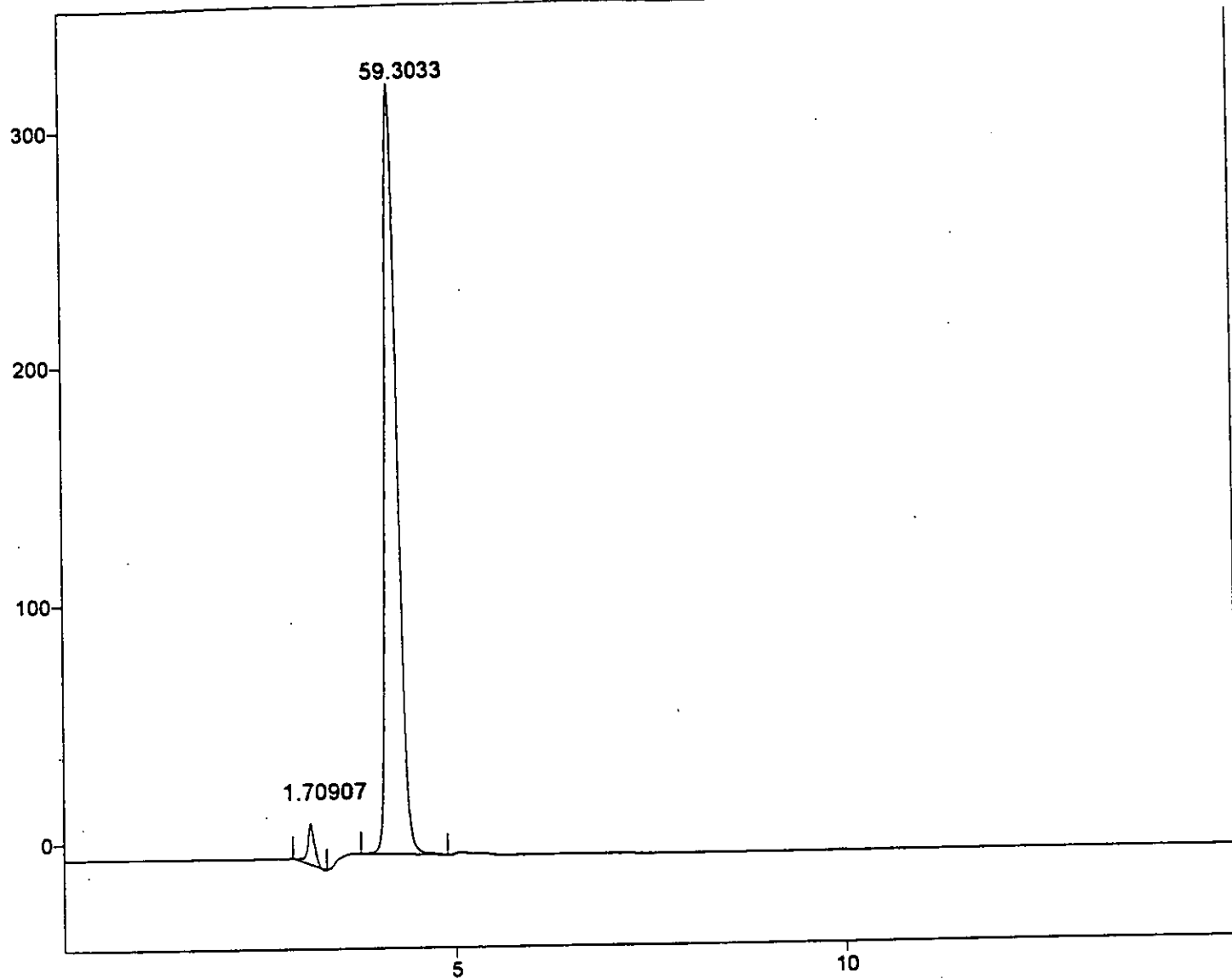
Peak Class	Name	Center X	Peak Area
<	Peak 1	2.634	.108
	Peak 2	3.149	1.562
	Peak 3	3.512	1.592
	MDI DERIVATIVE	4.197	20.126
		8.417	.103

MilliVolts/Minutes

Y-Zoom CURSOR

File# 2=129SCL12

1/29/96 6:40 PM Res= .3



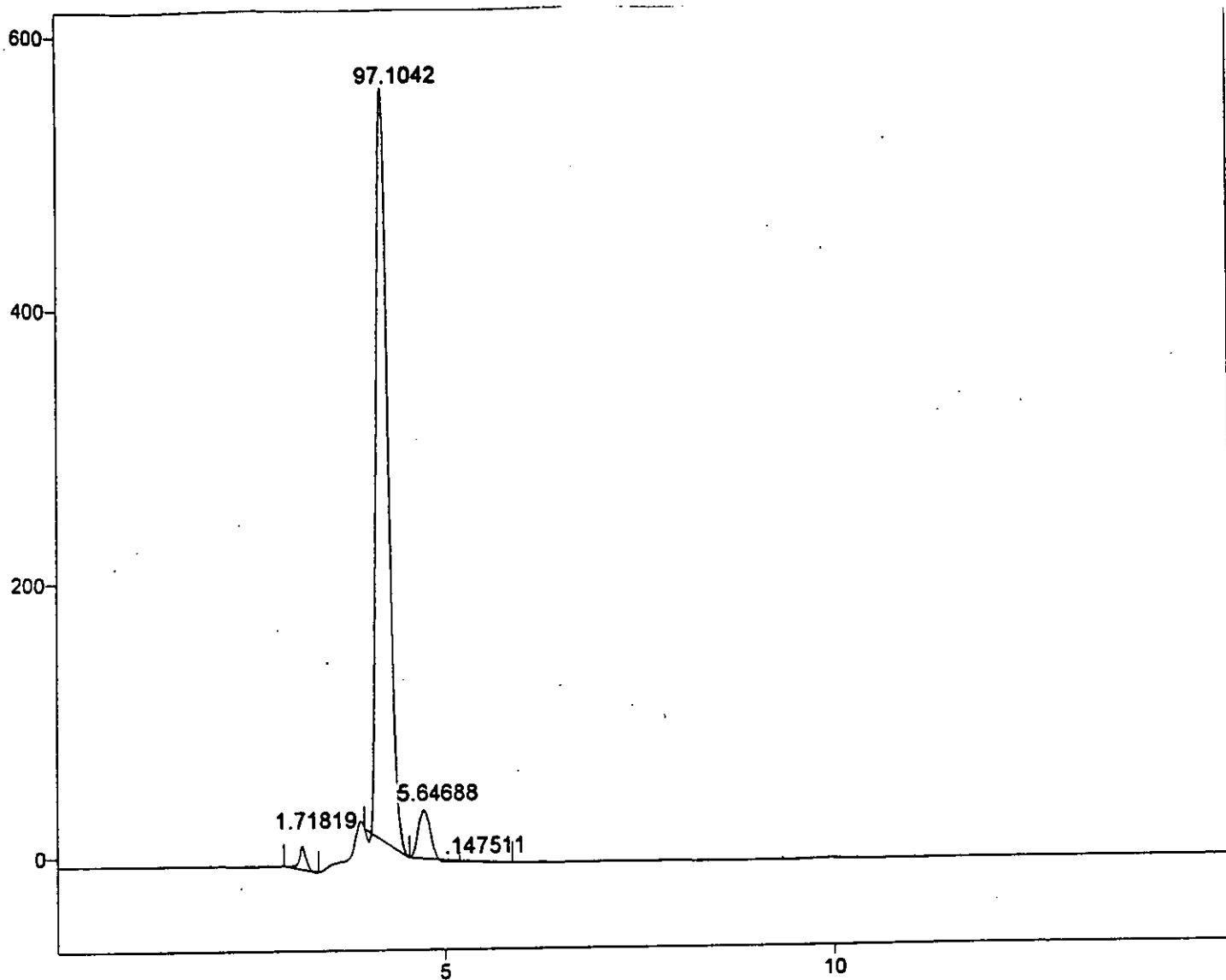
Peak Class	Name	Center X	Peak Area
	Peak 3	4.208	59.303

MilliVolts/Minutes

Y-Zoom CURSOR

File# 3=129SCL13

1/29/96 6:56 PM Res= .3



Peak Class	Name	Center X	Peak Area
>	Peak 3	4.209	97.104
		4.724	5.647
		5.342	.147

MilliVolts/Minutes

Y-Zoom CURSOR

File# 4=129SCL14

1/29/96 7:12 PM Res= .3

METCO Environmental

Particulate Analysis Summary

Job Number 96-11
 Job Name ERM Southwest
 Location Silabee, La

Date Analysis Completed 1-26-96
 Unit Tested Press House Vent
South #1

Run No.	1	2	3		
Particulate on Filter (mg)	1.1	1.7	1.6		
Particulate in Front Wash (mg)*	5.9	6.7	3.8		
MF (mg)	7.0	8.4	5.4		
Particulate in Impinger #1 (mg)	19.0	9.9	8.4		
MT (mg)	26.0	18.3	13.8		

HT ✓

Mary Baker
 Analyst

- Less Acetone Residue

METCO Environmental

Particulate Analysis EPA Method 5

Stack Filters

Job Number 96-11Location Lilabec, Jr.Job Name ERMUnit Tested Press House Vent South
Inlet

Desiccator Time In	<u>1/23</u>	<u>1425</u>	<u>1/25</u>			
Desiccator Time Out	<u>1417</u>	<u>1/25</u>	<u>830</u>	<u>1/26</u>		

Run No. <u>1</u>	Filter No. <u>G5</u>				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)			✓		
Filter & Particulate (g)	<u>0.6145</u>	<u>0.6150</u>			

Filter & Particulate Average (g) 0.6148 ✓Initial Filter Weight (g) 0.6137 ✓Total Particulate (mg) 1.1 ✓

Run No. <u>2</u>	Filter No. <u>G29</u>				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)			✓		
Filter & Particulate (g)	<u>0.6108</u>	<u>0.6111</u>			

Filter & Particulate Average (g) 0.6110 ✓Initial Filter Weight (g) 0.6093 ✓Total Particulate (mg) 1.7 ✓

Run No. <u>3</u>	Filter No. <u>E60</u>				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)			✓		
Filter & Particulate (g)	<u>0.6279</u>	<u>0.6281</u>			

Filter & Particulate Average (g) 0.6280 ✓Initial Filter Weight (g) 0.6264 ✓Total Particulate (mg) 1.6 ✓mg

Analyst

METCO Environmental
Particulate Analysis EPA Method 5

Front Wash

Job Number 96-11
Job Name ERM

Location Silabec, Fr.
Unit Tested Press House Vent Duct South

Desiccator Time In	815 1/23	1440 1/23			
Desiccator Time Out	1430 1/23	1407 1/24			

Run No. <u>1</u>	Volume (ml) <u>164</u>				
Final Weight (g)	165.5110	165.5106	✓		
Initial Weight (g)	165.5042	165.5042			
Particulate Weight (g)	0.0068	0.0064			

Particulate Average (mg) 6.6
Less Acetone Blank (mg) 0.7
Total Particulate (mg) 5.9

Run No. <u>2</u>	Volume (ml) <u>175</u>				
Final Weight (g)	145.7543	145.7541	✓		
Initial Weight (g)	145.7468	145.7468			
Particulate Weight (g)	0.0075	0.0073			

Particulate Average (mg) 7.4
Less Acetone Blank (mg) 0.7
Total Particulate (mg) 6.7

Run No. <u>3</u>	Volume (ml) <u>175</u>				
Final Weight (g)	140.1974	140.1970	✓		
Initial Weight (g)	140.1927	140.1927			
Particulate Weight (g)	0.0047	0.0043			

Particulate Average (mg) 4.5
Less Acetone Blank (mg) 0.7
Total Particulate (mg) 3.8

Acetone Blank	Volume (ml) <u>275</u>				
Final Weight (g)	120.0485	120.0480	✓		
Initial Weight (g)	120.0472	120.0472			
Difference (g)	0.0013	0.0008			

Average (mg) 1.1
* mg/l 4.0

* Note: If greater than 7.9 mg/l, use 7.9 mg/l.

METCO Environmental
Particulate Analysis EPA Method 5

Back Half Analysis

Job Number 96-11
Job Name ERM

Location Lilabee, La
Unit Tested Press House Vent Stack South Sidel

Desiccator Time In	8 ¹⁰	1/25	13 ²²	1/25			
Desiccator Time Out	13 ¹⁵	1/25	8 ⁴⁰	1/26			

Run No. <u>1</u>	Volume (ml) <u>653</u>						
Final Weight (g)	139.2488	139.2484	✓				
Initial Weight (g)	139.2296	139.2296					
Particulate Weight (g)	0.0192	0.0188					

Particulate Average (mg) 19.0
Less Ammonium Sulfate (mg) -
Total Particulate (mg) 19.0

Run No. <u>2</u>	Volume (ml) <u>341</u>						
Final Weight (g)	140.5707	140.5707	✓				
Initial Weight (g)	140.5608	140.5608					
Particulate Weight (g)	0.0099	0.0099					

Particulate Average (mg) 9.9
Less Ammonium Sulfate (mg) -
Total Particulate (mg) 9.9

Run No. <u>3</u>	Volume (ml) <u>336</u>						
Final Weight (g)	125.6912	125.6913	✓				
Initial Weight (g)	125.6829	125.6829					
Particulate Weight (g)	0.0083	0.0084					

Particulate Average (mg) 8.4
Less Ammonium Sulfate (mg) -
Total Particulate (mg) 8.4

Run No. _____	Volume (ml) _____						
Final Weight (g)							
Initial Weight (g)							
Particulate Weight (g)							

Particulate Average (mg) _____
Less Ammonium Sulfate (mg) _____
Total Particulate (mg) _____

mb
Analyst

METCO Environmental

Particulate Analysis Summary

Job Number 96-11
 Job Name ERM Southwest
 Location Silsbee, Tx.

Date Analysis Completed 1-26-96
 Unit Tested Open House Plant
North Inlet
#2

Run No.	1	2	3		
Particulate on Filter (mg)	1.2	1.9	2.0		
Particulate in Front Wash (mg)*	4.5	7.1	3.2		
MF (mg)	5.7	9.0	5.2		
Particulate in Impinger #1 (mg)	11.0	9.0	8.7		
MT (mg)	16.7	18.0	13.9		

Ht/

Mary Genter
 Analyst

- Less Acetone Residue

METCO Environmental
Particulate Analysis EPA Method 5

Stack Filters

Job Number 96-11
Job Name ERM

Location Silsbee, Tx.
Unit Tested PH Vent North Outlet

Desiccator Time In	9 ⁰⁰ 1/23	14 ⁴⁰ 1/25			
Desiccator Time Out	14 ³⁶ 1/25	8 ⁰⁵ 1/26			

Run No. <u>1</u>	Filter No. <u>G4</u>				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)			✓		
Filter & Particulate (g)	0.6022	0.6024			

Filter & Particulate Average (g) 0.6023
Initial Filter Weight (g) 0.6011
Total Particulate (mg) 1.2

Run No. <u>2</u>	Filter No. <u>E58</u>				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)			✓		
Filter & Particulate (g)	0.6323	0.6327			

Filter & Particulate Average (g) 0.6325
Initial Filter Weight (g) 0.6306
Total Particulate (mg) 1.9

Run No. <u>3</u>	Filter No. <u>G30</u>				
Filter & Particulate + Tare Weight (g)					
Tare Weight (g)			✓		
Filter & Particulate (g)	0.6036	0.6037			

Filter & Particulate Average (g) 0.6037
Initial Filter Weight (g) 0.6017
Total Particulate (mg) 2.0

MA
Analyst

METCO Environmental
Particulate Analysis EPA Method 5

Front Wash

Job Number 96-11
Job Name ERM

Location Silsbee, Tx
Unit Tested Press House Vent Inlet North

Desiccator Time In	1130 1/23	1455 1/23			
Desiccator Time Out	1445 1/23	1355 1/24			

Run No. <u>1</u>	Volume (ml) <u>225</u>				
Final Weight (g)	136.8361	136.8363	✓		
Initial Weight (g)	136.8299	136.8299			
Particulate Weight (g)	0.0062	0.0064			

Particulate Average (mg) 6.3
Less Acetone Blank (mg) 1.8
Total Particulate (mg) 4.5

Run No. <u>2</u>	Volume (ml) <u>170</u>				
Final Weight (g)	138.3759	138.3760	✓		
Initial Weight (g)	138.3676	138.3676			
Particulate Weight (g)	0.0083	0.0084			

Particulate Average (mg) 8.4
Less Acetone Blank (mg) 1.3
Total Particulate (mg) 7.1

Run No. <u>3</u>	Volume (ml) <u>149</u>				
Final Weight (g)	177.1280	177.1275			
Initial Weight (g)	177.1234	177.1234			
Particulate Weight (g)	0.0046	0.0041			

Particulate Average (mg) 4.4
Less Acetone Blank (mg) 1.2
Total Particulate (mg) 3.2

Acetone Blank	Volume (ml) <u>275</u>				
Final Weight (g)	124.7197	124.7194	✓		
Initial Weight (g)	124.7165	124.7165			
Difference (g)	0.0032	0.0029			

Average (mg) 3.1
* mg/l 11.3

* Note: If greater than 7.9 mg/l, use 7.9 mg/l.

ms

Analyst

METCO Environmental
Particulate Analysis EPA Method 5

Back Half Analysis

Job Number 96-11
Job Name ERM

Location Silsbee, TX
Unit Tested PH Vent North Inlet

Desiccator Time In	8 ¹⁰	1/25	13 ³⁷	1/25			
Desiccator Time Out	13 ²⁵	1/25	8 ⁵⁰	1/26			

Run No. <u>1</u>	Volume (ml) <u>420</u>						
Final Weight (g)	150.2175	150.2175	✓				
Initial Weight (g)	150.2065	150.2065					
Particulate Weight (g)	0.0110	0.0110					

Particulate Average (mg) 11.0
Less Ammonium Sulfate (mg) -
Total Particulate (mg) 11.0

Run No. <u>2</u>	Volume (ml) <u>314</u>						
Final Weight (g)	124.3450	124.3451	✓				
Initial Weight (g)	124.3361	124.3361					
Particulate Weight (g)	0.0089	0.0090					

Particulate Average (mg) 9.0
Less Ammonium Sulfate (mg) -
Total Particulate (mg) 9.0

Run No. <u>3</u>	Volume (ml) <u>320</u>						
Final Weight (g)	121.5776	121.5778	✓				
Initial Weight (g)	121.5690	121.5690					
Particulate Weight (g)	0.0086	0.0088					

Particulate Average (mg) 8.7
Less Ammonium Sulfate (mg) -
Total Particulate (mg) 8.7

*labeled as blank 2x
RTO stacks*

Run No. <u>01 blank</u>	Volume (ml) <u>400</u>						
Final Weight (g)	163.2262	163.2260	✓				
Initial Weight (g)	163.2200	163.2200					
Particulate Weight (g)	0.0062	0.0060					

Particulate Average (mg) 6.1
Less Ammonium Sulfate (mg) -
Total Particulate (mg)

MA
Analyst

APPENDIX F

Reference Method Monitors Data

Press House RTO Stack (EPN RTO3)
Oxides of Nitrogen
Concentration

Particulate Matter Tests

<u>Run Number</u>	<u>Measured (ppm)</u>	<u>Adjusted (ppm*)</u>
1	13.3	13.7
2	15.4	14.2
3	15.2	14.0

*Calculated according to equation 6C-1.

Press House RTO Stack (EPN RTO3)
 Calibration Summary
 Oxides of Nitrogen

Particulate Matter Tests

Run Number	NOx Calibration			NOx Zero			Average (ppm)	Actual NOx Calibration Value (ppm)	Actual NOx Zero Value (ppm)
	Initial Drift Check (ppm)	Drift Check (ppm)	Final Drift Check (ppm)	Initial Drift Check (ppm)	Drift Check (ppm)	Final Drift Check (ppm)			
1	46.6	46.7	46.7	0.8	0.6	0.7	46.7	50.0	0.0
2	49.2	48.8	49.0	0.5	0.4	0.5	49.0	46.2	0.0
3	48.8	49.2	49.0	0.4	0.5	0.5	49.0	46.2	0.0

Press House RTO Stack (EPN RTO3)
Oxides of Nitrogen
Concentration

Formaldehyde Tests

Run Number	Measured (ppm)	Adjusted (ppm*)
1	14.6	13.1
2	15.6	14.5
3	15.0	14.0

*Calculated according to equation 6C-1.

Press House RTO Stack (EPN RTO3)
Calibration Summary
Oxides of Nitrogen

Formaldehyde Tests

Run Number	NOx Calibration			NOx Zero			Average (ppm)	Actual NOx Calibration Value (ppm)	Actual NOx Zero Value (ppm)
	Initial Drift Check (ppm)	Final Drift Check (ppm)		Initial Drift Check (ppm)	Final Drift Check (ppm)				
1	49.5	49.2		49.4	1.0	0.5	0.8	46.2	0.0
2	48.8	48.8		48.8	0.4	0.4	0.4	46.2	0.0
3	49.2	48.1		48.7	0.5	0.2	0.4	46.2	0.0

		THC PPM	CO PPM	NOX PPM	
01/18/96	16:26	3.4C	1.8C	0.3C	
01/18/96	16:27	4.6C	1.2C	0.3C	
01/18/96	16:28	3.4C	1.2C	0.2C	ZERO N ₂ SG9101682 ALC
01/18/96	16:29	3.6C	1.8C	27.5C	
01/18/96	16:30	4.1C	1.3C	85.4C	85.41ppm N ₂ O ALM 038783
01/18/96	16:31	3.6C	0.7C	86.6C	ZERO N ₂
01/18/96	16:32	3.1C	239.0C	12.8C	
01/18/96	16:33	3.2C	465.6C	0.6C	46.9ppm H ₂ CO BLM 003332
01/18/96	16:34	4.4C	441.3C	12.5C	
01/18/96	16:35	3.2C	62.2C	46.6C	46.2ppm N ₂ O BAL 3110
01/18/96	16:36	3.1C	22.9C	31.3C	
01/18/96	16:37	3.7C	228.0C	0.8C	
01/18/96	16:38	3.6C	249.1C	0.5C	247.1ppm CO ALM 030956
01/18/96	16:39	2.9C	249.9C	0.4C	
01/18/96	16:40	3.1C	125.7C	15.6C	
01/18/96	16:41	4.2C	1.5C	20.0C	20.1ppm N ₂ O BAL 1808
01/18/96	16:42	3.0C	8.5C	14.0C	
01/18/96	16:43	2.8C	79.0C	4.2C	
01/18/96	16:44	3.7C	87.3C	30.3C	88.51ppm CO
01/18/96	16:45	3.6C	87.2C	30.3C	85.86 BAL 4419
01/18/96	16:46	3.3C	51.9C	30.3C	
01/18/96	16:47	1.4C	1.5C	30.3C	
01/18/96	16:48	0.6C	1.1C	30.3C	
01/18/96	16:49	0.5C	1.1C	30.3C	
01/18/96	16:50	0.5C	1.2C	30.3C	ZERO N ₂ SG9101682 ALC
01/18/96	16:51	35.0C	2.7C	30.3C	
01/18/96	16:52	86.9C	1.6C	30.3C	
01/18/96	16:53	89.4C	1.7C	30.2C	88.51ppm Propane BLM 001578
01/18/96	16:54	86.7C	1.6C	30.2C	
01/18/96	16:55	1.4C	1.2C	30.2C	
01/18/96	16:56	28.1C	1.2C	30.3C	
01/18/96	16:57	47.9C	1.2C	30.3C	47.09ppm Propane ALM 048174
01/18/96	16:58	46.7C	1.2C	30.3C	
01/18/96	16:59	1.2C	1.2C	30.3C	
01/18/96	17:00	23.1C	1.2C	30.3C	
01/18/96	17:01	23.9C	1.2C	30.3C	
01/18/96	17:02	24.0C	1.2C	30.3C	23.23ppm Propane BLM 003402
01/18/96	17:03	9.3C	1.2C	30.3C	
01/18/96	17:04	0.6C	1.0C	30.3C	
01/18/96	17:05	3.6C	1.1C	30.3C	
01/18/96	17:06	4.1C	1.6C	30.3C	
01/18/96	17:07	2.8C	1.6C	30.3C	
01/18/96	17:08	3.4C	1.4C	30.3C	
01/18/96	17:09	4.8C	1.5C	30.2C	
01/18/96	17:10	3.0C	1.6C	30.3C	

01/18/96
 01/18/96
 SILSBREE TEXAS
 PRESS RTD STACK
 Page : 2

	THC PPM	CO PPM	NOX PPM
01/18/96 17:11	2.6C	1.4C	30.3C
01/18/96 17:12	2.0C	1.3C	30.3C
01/18/96 17:13	2.3C	1.3C	30.3C
01/18/96 17:14	2.3C	1.3C	30.3C
01/18/96 17:15	1.7C	1.5C	30.3C
01/18/96 17:16	2.9C	1.6C	30.2C
01/18/96 17:17	4.2C	1.9C	7.7C
01/18/96 17:18	3.8C	38.7C	2.2C
01/18/96 17:19	2.7C	97.4C	1.2C
01/18/96 17:20	3.0C	234.7C	1.0C
01/18/96 17:21	4.5C	247.8C	0.9C
01/18/96 17:22	3.1C	247.3C	0.9C
01/18/96 17:23	2.5C	247.5C	0.8C
01/18/96 17:24	2.3C	247.6C	0.8C
01/18/96 17:25	3.1C	247.4C	0.8C
01/18/96 17:26	4.3C	188.0C	23.0C
01/18/96 17:27	3.3C	19.3C	45.5C
01/18/96 17:28	2.7C	0.9C	46.4C
01/18/96 17:29	3.5C	0.6C	46.6C
01/18/96 17:30	4.8C	0.6C	46.0C
01/18/96 17:31	2.6C	0.7C	9.7C
01/18/96 17:32	3.5C	1.1C	1.0C
01/18/96 17:33	4.5C	0.9C	0.8C
01/18/96 17:34	3.2C	1.0C	0.7C
01/18/96 17:35	2.9C	1.7C	1.9C
01/18/96 17:36	3.4C	20.4C	9.1C
01/18/96 17:37	4.4C	52.3C	14.1C
01/18/96 17:38	2.7C	69.2C	16.1C

CO Bias; NOx zero

NOx Bias

AVERAGES :	9.5	60.5	22.4
------------	-----	------	------

Auxiliary Average Report

EXNID : 07

Site Name : PRESSSTK

Aux Interval : 1

Date : 1/18/96

RUN #1

Time	THC PPM	(X) PPM	NOX PPM
19:21	3.0000	47.5000	14.2000
19:22	2.0000	22.9000	8.7000
19:23	3.1000	19.1000	13.2000
19:24	4.7000	48.0000	17.1000
19:25	3.4000	85.5000	15.7000
19:26	3.0000	33.3000	13.8000
19:27	3.0000	29.7000	9.0000
19:28	4.5000	63.4000	17.2000
19:29	3.0000	68.0000	16.6000
19:30	2.6000	27.5000	11.1000
19:31	3.5000	26.9000	13.4000
19:32	4.5000	67.1000	13.2000
19:33	3.1000	62.7000	14.5000
19:34	3.7000	31.0000	14.2000
19:35	4.0000	57.4000	13.8000
19:36	3.1000	62.0000	15.4000
19:37	2.3000	29.1000	10.0000
19:38	2.4000	18.4000	14.0000
19:39	3.1000	16.2000	11.9000
19:40	3.8000	37.9000	12.9000
19:41	3.8000	80.4000	17.5000
19:42	2.6000	43.5000	11.9000
19:43	2.4000	21.7000	13.0000
19:44	2.5000	16.6000	14.2000
19:45	2.7000	16.7000	10.9000
19:46	4.7000	42.1000	14.6000
19:47	3.3000	88.1000	15.7000
19:48	3.0000	38.7000	13.4000
19:49	2.8000	21.9000	14.0000
19:50	2.2000	18.1000	11.9000
19:51	2.3000	15.3000	8.7000
19:52	1.9000	14.7000	12.4000
19:53	2.1000	13.2000	13.3000
19:54	2.3000	12.8000	11.8000
19:55	1.9000	12.7000	13.0000
19:56	2.0000	11.7000	9.0000
19:57	1.7000	11.9000	12.6000
19:58	1.9000	11.0000	13.7000
19:59	2.1000	10.9000	11.5000
20:00	1.9000	11.0000	13.5000
20:01	1.9000	10.7000	9.8000
20:02	1.5000	10.7000	13.2000
20:03	2.1000	9.8000	15.3000
20:04	1.5000	10.6000	11.7000
20:05	2.0000	10.0000	13.1000
20:06	1.8000	9.8000	8.6000
20:07	3.4000	14.6000	13.6000
20:08	4.8000	54.4000	18.8000
20:09	3.2000	84.3000	17.3000
20:10	3.3000	40.0000	13.3000
...	...	33.5000	10.8000
20:12	4.7000	74.4000	18.3000
...	...	...	...

20:15	1.0000	37.8000	15.0000
MAX :	4.0000	88.1000	18.8000
MIN :	1.0000	9.8000	8.6000
AVG :	<u>1.0000</u>	<u>9.8000</u>	<u>8.6000</u>
STAND:	55	55	55

AW 2.85 wet
 2.92 dry

34.55 ✓
 34.3

13.26 ✓
 13.3 ✓

06 011
 ERM SOUTHWEST
 DILLSBURG TEXAS
 PRESS RTD STACK
 Page : 1

		THC PPM	CO PPM	NOX PPM	
01/18/96	20:27	0.6C	7.6C	11.5C	
01/18/96	20:28	<u>0.6C</u>	7.3C	13.1C	<i>ZERO N₂</i>
01/18/96	20:29	9.1C	7.0C	9.1C	
01/18/96	20:30	60.5C	6.5C	9.2C	
01/18/96	20:31	56.7C	6.7C	10.4C	
01/18/96	20:32	<u>47.6C</u>	5.6C	13.4C	
01/18/96	20:33	<u>48.0C</u>	5.7C	10.8C	<i>47.09 ppm Propane</i>
01/18/96	20:34	47.9C	5.7C	12.1C	
01/18/96	20:35	12.2C	5.5C	8.8C	
01/18/96	20:36	1.6C	5.7C	11.5C	
01/18/96	20:37	3.1C	3.6C	17.0C	
01/18/96	20:38	3.2C	0.1C	45.1C	
01/18/96	20:39	3.5C	-0.1C	<u>46.4C</u>	
01/18/96	20:40	3.4C	-0.1C	<u>46.7C</u>	<i>SPAN NOX/ZERO CO</i>
01/18/96	20:41	3.6C	9.1C	37.3C	
01/18/96	20:42	3.9C	190.4C	1.3C	
01/18/96	20:43	3.6C	<u>241.7C</u>	0.6C	
01/18/96	20:44	3.9C	<u>241.7C</u>	<u>0.6C</u>	<i>SPAN CO/ZERO NOX</i>
01/18/96	20:45	3.1C	211.0C	0.5C	
AVERAGES :		16.6	50.6	16.1	

01/19/96
 CONTINUED
 DATA
 FORDS RTO STACK
 Page 12

		TIC PPM	CO PPM	NOX PPM
01/19/96	07:20	22.80C	0.60C	22.40C
01/19/96	07:21	1.80C	0.60C	22.40C
01/19/96	07:22	2.30C	1.10C	22.50C
01/19/96	07:23	2.10C	2.30C	22.50C
01/19/96	07:24	1.80C	2.30C	22.50C
01/19/96	07:25	2.30C	2.40C	22.50C
01/19/96	07:26	3.00C	2.50C	22.60C
01/19/96	07:27	1.90C	2.40C	22.60C
01/19/96	07:28	1.70C	2.70C	22.60C
01/19/96	07:29	2.00C	2.80C	22.60C
01/19/96	07:30	2.50C	3.00C	22.60C
01/19/96	07:31	2.30C	2.70C	22.60C
01/19/96	07:32	1.60C	2.50C	22.60C
01/19/96	07:33	2.40C	2.50C	22.70C
01/19/96	07:34	2.60C	2.50C	22.70C
01/19/96	07:35	2.00C	2.90C	22.70C
01/19/96	07:36	2.00C	1.20C	29.40C
01/19/96	07:37	2.20C	0.70C	49.10C
01/19/96	07:38	2.90C	0.50C	49.50C
01/19/96	07:39	1.70C	0.30C	49.40C
01/19/96	07:40	1.40C	22.40C	31.50C
01/19/96	07:41	2.00C	211.80C	1.80C
01/19/96	07:42	2.60C	245.00C	1.30C
01/19/96	07:43	1.90C	245.20C	1.10C
01/19/96	07:44	1.70C	245.50C	1.00C
01/19/96	07:45	2.10C	156.20C	0.90C
01/19/96	07:46	2.50C	4.70C	0.90C
01/19/96	07:47	1.60C	0.50C	0.80C
01/19/96	07:48	1.50C	1.50C	0.80C
01/19/96	07:49	1.50C	3.90C	0.80C
01/19/96	07:50	1.40C	4.60C	0.60C
01/19/96	07:51	2.30C	11.70C	6.00C
01/19/96	07:52	2.50C	77.00C	14.80C

- END NOX CONV. CHECK

ZERO CO/46.2ppm NO BIAS CK.
 BIAS CK

247.1ppm CO BIAS CK. / ZERO BIAS CK.

AVERAGES :	8.4	67.3	22.0
------------	-----	------	------

Auxiliary Average Report

FORM 10-77

File No.

DATE/TIME

Aux Interval : 1

Date : 1/19/96

PUN #1 Formaldehyde

Time	THC PPM	CO PPM	NOX PPM
08:21	2.0000	31.8000	9.8000
08:22	3.1000	67.3000	17.3000
08:23	2.1000	73.2000	17.4000
08:24	1.8000	31.2000	11.5000
08:25	2.5000	36.2000	14.9000
08:26	2.6000	81.3000	14.1000
08:27	2.1000	54.6000	15.2000
08:28	2.0000	28.1000	14.3000
08:29	3.2000	47.8000	13.4000
08:30	2.4000	80.2000	18.0000
08:31	1.7000	40.9000	10.9000
08:32	2.1000	28.2000	15.0000
08:33	2.5000	62.1000	18.4000
08:34	2.3000	77.6000	16.7000
08:35	2.0000	32.7000	10.6000
08:36	2.5000	34.4000	12.9000
08:37	2.9000	72.2000	16.1000
08:38	2.2000	58.4000	17.0000
08:39	1.6000	27.7000	10.8000
08:40	2.4000	38.9000	11.5000
08:41	2.9000	77.6000	16.3000
08:42	1.9000	42.8000	13.5000
08:43	2.3000	25.9000	14.3000
08:44	2.4000	47.6000	14.8000
08:45	2.5000	70.1000	15.4000
08:46	1.6000	37.0000	12.8000
08:47	1.7000	21.5000	13.5000
08:48	2.6000	27.4000	13.0000
08:49	2.3000	71.9000	18.5000
08:50	2.2000	49.9000	12.4000
08:51	1.6000	28.0000	13.2000
08:52	3.1000	34.0000	16.1000
08:53	2.5000	78.2000	19.6000
08:54	1.7000	43.1000	12.9000
08:55	1.9000	26.8000	9.9000
08:56	2.4000	40.1000	15.9000
08:57	2.4000	73.2000	18.2000
08:58	1.9000	36.6000	12.4000
08:59	2.0000	26.0000	14.6000
09:00	2.7000	50.2000	13.6000
09:01	2.1000	63.9000	15.6000
09:02	1.8000	31.3000	13.9000
09:03	2.1000	26.3000	13.0000
09:04	2.9000	56.0000	18.6000
09:05	2.0000	56.7000	12.9000
09:06	1.9000	29.7000	14.3000
09:07	2.1000	27.5000	14.9000
09:08	2.7000	61.6000	18.1000
09:09	2.4000	57.6000	16.5000
09:10	1.6000	30.7000	9.8000
09:11	2.0000	23.0000	14.4000
09:12	2.9000	40.3000	17.8000
09:13	2.4000	71.4000	16.3000
09:14	2.1000	36.0000	14.9000
09:15	1.6000	25.7000	9.4000

09:18	1.9000	81.3000	11.3000
09:19	2.1000	77.7000	13.4000
09:20	1.9000	44.7000	14.4000
09:21	1.9000	21.3000	17.7000
09:22	1.9000	39.3000	16.2000
09:23	1.6000	24.3000	12.0000
09:24	1.2000	27.3000	12.7000
09:25	3.0000	69.0000	18.2000
09:26	2.1000	50.4000	14.4000
09:27	2.0000	28.8000	16.3000
09:28	2.0000	29.6000	12.4000
09:29	2.7000	70.4000	20.1000
09:30	2.0000	52.2000	13.4000
09:31	1.8000	29.7000	14.5000
09:32	1.7000	22.4000	15.2000
09:33	1.1000	16.4000	12.2000
09:34	1.3000	12.6000	9.6000
09:35	1.0000	11.9000	12.7000
09:36	1.9000	17.0000	13.2000
09:37	2.9000	55.4000	21.1000
09:38	1.8000	67.7000	16.0000
09:39	1.9000	32.7000	11.2000
09:40	1.3000	20.8000	13.3000
09:41	2.0000	19.4000	14.2000
09:42	3.2000	44.3000	19.3000
09:43	2.0000	77.2000	17.3000
09:44	2.2000	34.9000	11.1000
09:45	2.0000	29.0000	14.6000

PLANT DOWN

MAX :	3.2000	81.3000	21.1000
MIN :	1.0000	11.9000	9.4000
AVG :	2.1800 ✓	43.8506 ✓	14.6294 ✓
SCANS:	85 81	85 81	85 81

011
 ERM SOUTH
 GILSBEE TEXAS
 PRESS RIO STACK
 Page : 1

		THC PPM	CO PPM	NOX PPM	
01/19/96	09:50	0.3C	80.8C	19.2C	
01/19/96	09:51	0.4C	51.5C	15.7C	
01/19/96	09:52	0.2C	27.7C	12.7C	ZERO N ₂
01/19/96	09:53	35.8C	46.8C	16.8C	
01/19/96	09:54	47.4C	78.4C	15.4C	47.09 ppm Propane
01/19/96	09:55	47.0C	36.5C	14.7C	
01/19/96	09:56	31.7C	26.6C	14.2C	
01/19/96	09:57	2.2C	50.4C	13.2C	
01/19/96	09:58	2.4C	20.7C	41.5C	
01/19/96	09:59	1.6C	0.1C	49.6C	
01/19/96	10:00	2.5C	0.1C	49.2C	ZERO CO / SPAN NOX
01/19/96	10:01	2.7C	1.7C	47.0C	
01/19/96	10:02	2.0C	159.7C	4.0C	
01/19/96	10:03	2.0C	244.6C	2.5C	
01/19/96	10:04	2.3C	244.6C	1.9C	
01/19/96	10:05	3.3C	244.7C	1.2C	
01/19/96	10:06	2.0C	245.2C	0.7C	
01/19/96	10:07	2.1C	245.3C	0.5C	SPAN CO / ZERO NOX
01/19/96	10:08	2.9C	158.2C	0.6C	
01/19/96	10:09	2.2C	7.1C	2.0C	
01/19/96	10:10	2.0C	25.4C	13.8C	
01/19/96	10:11	2.3C	30.2C	16.1C	
01/19/96	10:12	3.0C	68.1C	16.2C	
01/19/96	10:13	2.2C	64.4C	15.5C	
01/19/96	10:14	1.9C	31.9C	10.7C	
AVERAGES :		8.2	87.6	15.8	

Auxiliary Average Report

07

Name : UNFESTK

Aux Interval : 1

Date : 1/10/96

RUN 2 (PART/502)

Time	THC PPM	(X) PPM	NOX PPM
10:39	2.6000	74.4000	18.4000
10:40	1.9000	46.8000	15.7000
10:41	1.9000	25.5000	12.2000
10:42	2.9000	38.5000	16.3000
10:43	2.3000	74.2000	16.2000
10:44	2.0000	37.2000	15.1000
10:45	2.1000	26.5000	15.3000
10:46	2.6000	53.2000	16.7000
10:47	2.4000	66.0000	17.3000
10:48	1.6000	30.9000	9.9000
10:49	2.5000	30.3000	15.4000
10:50	2.5000	71.5000	19.5000
10:51	2.0000	52.7000	14.2000
10:52	2.1000	26.7000	14.7000
10:53	2.3000	36.6000	11.6000
10:54	3.0000	74.9000	18.8000
10:55	1.9000	40.6000	16.0000
10:56	1.9000	25.3000	11.9000
10:57	2.6000	41.6000	16.4000
10:58	2.1000	71.9000	15.5000
10:59	1.9000	32.9000	14.8000
11:00	2.1000	28.8000	16.2000
11:01	2.7000	63.9000	17.2000
11:02	2.0000	55.2000	16.6000
11:03	1.7000	28.0000	10.9000
11:04	2.5000	33.2000	15.5000
11:05	2.7000	77.0000	21.2000
11:06	1.7000	43.8000	14.3000
11:07	2.1000	24.9000	11.6000
11:08	3.0000	46.0000	15.0000
11:09	2.0000	72.7000	18.9000
11:10	2.0000	32.9000	16.0000
11:11	1.7000	26.7000	13.0000
11:12	2.7000	56.5000	16.9000
11:13	1.8000	62.0000	15.4000
11:14	1.8000	27.7000	14.6000
11:15	2.7000	32.8000	16.0000
11:16	2.3000	72.4000	18.2000
11:17	2.1000	45.8000	12.2000
11:18	1.8000	26.2000	14.2000
11:19	3.2000	44.0000	17.3000
11:20	2.3000	77.7000	19.5000
11:21	1.7000	35.2000	13.6000
11:22	2.2000	26.3000	10.9000
11:23	2.9000	57.2000	17.5000
11:24	2.1000	65.2000	17.0000
11:25	1.9000	28.5000	12.9000
11:26	2.2000	30.1000	15.4000
11:27	2.5000	58.6000	16.8000
11:28	1.9000	52.7000	15.5000
11:29	1.9000	25.5000	14.2000
11:30	2.5000	39.2000	14.5000
11:31	1.8000	75.0000	15.5000
11:32	1.8000	39.5000	11.6000

11:34	3.0000	51.4000	18.6000
11:35	2.1000	75.6000	17.0000
11:36	2.0000	31.9000	14.9000
11:37	1.8000	29.5000	16.1000
11:38	3.0000	62.5000	18.8000
11:39	1.9000	61.7000	17.9000
11:40	1.8000	26.6000	12.6000
11:41	2.3000	32.7000	16.0000
11:42	2.4000	77.4000	16.2000
11:43	2.0000	46.3000	15.2000
11:44	1.9000	26.1000	16.2000
11:45	3.0000	49.3000	15.8000
11:46	2.2000	71.5000	18.4000
11:47	1.6000	33.1000	11.1000
11:48	2.3000	28.4000	15.2000
11:49	2.7000	64.5000	20.4000
11:50	2.1000	63.6000	15.6000
11:51	1.9000	26.4000	12.3000
11:52	2.3000	30.4000	12.0000
11:53	2.7000	72.4000	20.1000
11:54	2.2000	60.6000	17.8000
11:55	1.5000	28.5000	12.8000
11:56	1.5000	19.1000	9.9000
MAX :	3.2000	77.7000	21.2000
MIN :	1.5000	19.1000	9.9000
AVG :	2.2167	46.1051	15.4103
SCANS:	78	78	78

Auxiliary Average Report

Form : 87

Site Name : PIRANETK

Aux Interval : 1

Date : 1/13/86

RUN 2 (FORMALDEHYDE)

Time	THE PM	(X) PM	NOX PM
13:01	1.8000	24.4000	14.6000
13:02	3.2000	38.7000	17.2000
13:03	2.4000	77.8000	20.3000
13:04	1.9000	40.0000	14.7000
13:05	1.6000	21.8000	9.1000
13:06	2.0000	23.4000	15.1000
13:07	2.9000	63.2000	19.7000
13:08	2.0000	61.4000	16.4000
13:09	2.0000	26.3000	14.2000
13:10	2.2000	28.9000	10.2000
13:11	3.0000	72.7000	20.2000
13:12	1.9000	50.8000	16.5000
13:13	1.8000	25.2000	12.4000
13:14	2.1000	19.2000	14.6000
13:15	2.4000	41.3000	12.4000
13:16	2.6000	72.7000	18.7000
13:17	1.9000	33.1000	15.2000
13:18	2.2000	25.4000	12.8000
13:19	3.0000	51.9000	19.1000
13:20	2.0000	65.7000	14.0000
13:21	2.1000	28.3000	15.0000
13:22	2.3000	30.3000	15.7000
13:23	3.1000	70.4000	18.7000
13:24	2.1000	49.2000	14.6000
13:25	1.9000	25.8000	10.5000
13:26	2.6000	37.1000	17.6000
13:27	2.4000	76.0000	20.5000
13:28	1.9000	38.6000	14.0000
13:29	2.0000	25.2000	11.8000
13:30	2.9000	49.3000	15.8000
13:31	2.2000	69.6000	17.1000
13:32	2.1000	30.7000	16.4000
13:33	2.0000	27.0000	12.6000
13:34	3.1000	59.2000	18.4000
13:35	2.0000	58.4000	13.8000
13:36	1.9000	26.4000	14.3000
13:37	2.8000	30.3000	16.0000
13:38	2.4000	73.9000	19.0000
13:39	2.3000	45.6000	13.1000
13:40	1.9000	26.9000	12.9000
13:41	2.7000	41.5000	17.3000
13:42	2.7000	78.7000	20.0000
13:43	1.7000	35.6000	13.4000
13:44	2.3000	26.8000	10.5000
13:45	2.9000	57.3000	18.7000
13:46	2.2000	64.4000	17.6000
13:47	2.0000	28.6000	13.0000
13:48	2.1000	29.1000	15.7000
13:49	2.8000	68.5000	17.5000
13:50	1.9000	50.1000	15.7000
13:51	2.1000	25.6000	14.8000
13:52	2.0000	20.0000	11.0000
13:53	2.5000	75.1000	19.7000

13:55	1.9000	25.8000	15.2000
13:56	3.1000	52.1000	20.6000
13:57	2.1000	73.2000	17.5000
13:58	2.1000	30.8000	15.1000
13:59	2.1000	30.1000	10.1000
14:00	3.1000	68.1000	19.8000
14:01	1.9000	54.4000	17.4000
14:02	1.9000	26.6000	12.6000
14:03	2.4000	31.6000	16.2000
14:04	2.3000	77.4000	17.0000
14:05	2.1000	43.6000	16.2000
14:06	2.1000	26.5000	14.9000
14:07	3.0000	46.7000	16.8000
14:08	2.4000	74.9000	19.0000
14:09	1.7000	33.7000	10.9000
14:10	2.5000	28.2000	15.8000
14:11	2.9000	64.7000	20.3000
14:12	2.2000	66.4000	15.5000
14:13	2.0000	28.1000	13.5000
14:14	2.5000	33.6000	12.1000
14:15	2.7000	73.0000	20.0000
14:16	2.0000	51.0000	17.4000
14:17	1.9000	26.0000	12.6000
14:18	2.4000	39.0000	15.3000
14:19	2.6000	82.6000	18.0000
14:20	2.0000	37.4000	14.4000
14:21	2.4000	27.4000	16.7000
MAX :	3.2000	82.6000	20.6000
MIN :	1.6000	19.2000	9.1000
AVG :	2.2926	45.0309	15.6383
SCANS:	81	81	81

011
 HIGH SOUTHWEST
 SHELTER TEXAS
 PIEDRA RITO STACK
 Page : 1

		THC PPM	CO PPM	NOX PPM	
01/19/96	14:25	0.6C	30.0C	15.5C	
01/19/96	14:26	0.3C	73.2C	21.2C	
01/19/96	14:27	<u>0.2C</u>	61.6C	15.1C	<i>ZERO N2</i>
01/19/96	14:28	38.4C	27.2C	9.8C	
01/19/96	14:29	47.0C	37.4C	14.7C	
01/19/96	14:30	46.9C	80.9C	20.5C	
01/19/96	14:31	<u>47.1C</u>	44.8C	15.6C	<i>47.09 ppm Propane</i>
01/19/96	14:32	2.9C	26.7C	13.7C	
01/19/96	14:33	2.8C	36.8C	12.1C	
01/19/96	14:34	1.9C	8.2C	43.4C	
01/19/96	14:35	1.9C	-0.1C	48.3C	
01/19/96	14:36	2.4C	-0.1C	48.7C	
01/19/96	14:37	2.8C	<u>-0.1C</u>	<u>48.8C</u>	<i>ZERO CO / SPAN NOX</i>
01/19/96	14:38	2.3C	2.0C	45.5C	
01/19/96	14:39	1.7C	158.5C	3.3C	
01/19/96	14:40	2.8C	242.3C	0.6C	
01/19/96	14:41	2.4C	243.4C	0.4C	
01/19/96	14:42	2.0C	243.5C	0.4C	
01/19/96	14:43	1.9C	<u>243.6C</u>	<u>0.4C</u>	<i>SPAN CO / ZERO NOX</i>
01/19/96	14:44	2.4C	183.6C	0.6C	
01/19/96	14:45	2.8C	12.5C	0.7C	
AVERAGES :		10.2	83.6	18.1	

Auxiliary Average Report

DATE : 07

Site Name : PRESENTA

Aux Interval : 1

Date : 1/19/98

RUN 3 (Part/Sec)

Time	THC PPM	CO PPM	NOX PPM
14:58	1.9000	28.1000	9.6000
14:59	3.3000	52.8000	19.2000
15:00	2.2000	79.0000	19.5000
15:01	2.0000	32.9000	12.5000
15:02	2.4000	32.1000	14.0000
15:03	3.0000	71.2000	15.9000
15:04	2.1000	55.2000	15.6000
15:05	2.2000	27.4000	15.9000
15:06	2.7000	40.0000	14.0000
15:07	2.6000	76.7000	19.6000
15:08	1.8000	43.1000	11.6000
15:09	2.0000	24.3000	16.2000
15:10	3.3000	46.5000	16.3000
15:11	2.1000	83.9000	18.8000
15:12	2.0000	34.3000	10.3000
15:13	1.4000	19.3000	11.8000
15:14	1.5000	12.9000	13.2000
15:15	1.6000	11.1000	11.9000
15:16	1.0000	9.5000	12.5000
15:17	1.5000	8.0000	8.7000
15:18	0.9000	8.0000	11.8000
15:19	1.2000	6.7000	12.3000
15:20	1.2000	6.5000	12.2000
15:21	0.9000	6.2000	12.6000
15:22	1.2000	5.7000	8.0000
15:23	0.8000	5.7000	12.9000
15:24	1.1000	5.2000	13.2000
15:25	1.1000	5.2000	11.5000
15:26	0.9000	5.3000	13.4000
15:27	0.9000	5.4000	9.0000
15:28	0.9000	5.3000	13.0000
15:29	0.8000	5.3000	13.0000
15:30	1.1000	5.1000	11.7000
15:31	1.0000	5.1000	13.4000
15:32	0.8000	5.2000	9.0000
15:33	0.8000	4.7000	13.0000
15:34	0.7000	4.5000	12.7000
15:35	1.0000	4.3000	11.4000
15:36	0.9000	4.2000	13.4000
15:37	0.6000	4.3000	9.1000
15:38	0.8000	4.0000	13.3000
15:39	0.7000	3.8000	13.4000
15:40	0.7000	3.7000	11.3000
15:41	0.9000	3.5000	13.2000
15:42	0.5000	4.2000	8.3000
15:43	0.7000	3.4000	13.5000
15:44	0.5000	3.6000	13.1000
15:45	0.6000	3.3000	11.9000
15:46	0.9000	3.4000	12.7000
15:47	0.4000	3.9000	8.7000
15:48	0.7000	3.0000	13.5000
15:49	0.7000	3.2000	13.5000
15:50	0.1000	3.3000	8.0000
15:51	0.9000	3.4000	12.3000

PCANT DOWN!

15:53	0.7000	3.1000	13.1000
15:54	0.7000	3.4000	14.3000
15:55	0.4000	3.2000	11.3000
15:56	0.4000	3.1000	11.3000
15:57	0.3000	3.6000	10.7000
15:58	0.7000	2.9000	11.3000
15:59	0.7000	3.1000	13.0000
16:00	0.3000	3.2000	11.3000
16:01	0.8000	3.0000	10.2000
16:02	0.3000	3.5000	11.8000
16:03	0.6000	2.9000	13.0000
16:04	0.7000	2.8000	14.7000
16:05	0.3000	3.1000	11.2000
16:06	0.8000	2.9000	10.7000
16:07	0.3000	3.3000	11.6000
16:08	0.6000	2.8000	13.2000
16:09	0.7000	2.7000	13.7000
16:10	0.4000	3.0000	11.7000
16:11	0.6000	2.8000	9.4000
16:12	0.4000	2.8000	12.5000
16:13	0.5000	2.6000	13.5000
16:14	0.7000	2.6000	13.1000
16:15	0.5000	2.7000	12.4000
16:16	0.5000	2.8000	9.3000
16:17	0.5000	2.7000	12.6000
16:18	0.4000	2.6000	13.3000
16:19	0.6000	2.3000	12.2000
16:20	0.5000	2.6000	13.3000
16:21	0.5000	2.8000	9.5000
16:22	0.6000	2.7000	12.7000
16:23	0.3000	2.7000	13.4000
16:24	0.6000	2.3000	12.1000
16:25	0.7000	2.8000	13.6000
16:26	1.2000	5.4000	9.9000
16:27	3.0000	23.1000	14.7000
16:28	2.3000	71.8000	18.4000
16:29	1.8000	38.9000	15.2000
16:30	1.8000	19.0000	13.0000
16:31	2.4000	26.8000	12.7000
16:32	3.0000	73.8000	18.7000
16:33	1.6000	42.8000	15.9000
16:34	2.2000	23.2000	13.1000
16:35	2.9000	45.6000	19.9000
16:36	2.0000	79.0000	20.8000
16:37	1.9000	31.5000	15.5000
16:38	2.1000	24.4000	15.5000
16:39	3.1000	58.4000	17.2000
16:40	2.1000	61.0000	15.3000
16:41	1.8000	25.5000	10.9000
16:42	2.8000	30.4000	14.7000
16:43	2.6000	75.9000	18.8000
16:44	2.0000	45.6000	13.7000
16:45	2.1000	22.7000	12.7000
16:46	3.3000	39.5000	13.7000
16:47	2.4000	77.3000	17.1000
16:48	2.1000	34.0000	16.6000
16:49	2.1000	25.2000	12.4000
16:50	3.0000	52.8000	17.3000
16:51	2.2000	69.3000	14.4000
16:52	2.9000	17.3000	14.1000
16:53	2.3000	20.1000	16.4000
16:54	2.8000	71.8000	16.7000
16:55	2.4000	54.2000	13.7000
16:56	2.4000	11.3000	11.3000
16:57	3.1000	36.1000	16.5000

17:00	1.9000	41.8000	13.4000
17:01	2.5000	24.7000	10.5000
17:02	3.3000	48.6000	16.7000
17:03	3.5000	77.0000	18.4000
17:04	2.2000	31.3000	14.0000
17:05	2.5000	27.5000	14.4000
17:06	3.1000	63.9000	16.5000
17:07	2.1000	63.4000	15.7000
17:08	2.1000	26.1000	14.0000
17:09	2.8000	29.9000	14.1000
17:10	3.1000	78.6000	19.7000
17:11	2.2000	48.9000	12.5000
17:12	2.2000	26.0000	14.7000
17:13	3.5000	44.2000	17.1000
17:14	2.5000	82.8000	18.8000
17:15	2.3000	36.8000	13.6000

MAX :	3.5000	84.3000	20.8000
MIN :	0.3000	2.3000	8.0000
AVG :	1.8163 1.395 ✓	23.7073 45.665	13.5786 15.202
SCANS:	181	18157	18157

57

1658	3.000	84.300	20.000
------	-------	--------	--------

98 011
 HEM SOUTHWEST
 SHILBEE TEXAS
 PRESS RTO STACK
 Page : 1

	THC PPM	CO PPM	NOX PPM
01/19/96 17:54	0.1C	83.0C	15.9C
01/19/96 17:55	0.2C	39.3C	14.4C
01/19/96 17:56	12.8C	27.3C	14.2C
01/19/96 17:57	46.8C	56.4C	19.4C
01/19/96 17:58	46.8C	74.4C	16.8C
01/19/96 17:59	43.0C	30.8C	8.2C
01/19/96 18:00	0.4C	26.9C	14.6C
01/19/96 18:01	2.1C	70.7C	19.0C
01/19/96 18:02	1.8C	47.9C	23.4C
01/19/96 18:03	2.0C	5.5C	43.4C
01/19/96 18:04	2.3C	1.9C	46.6C
01/19/96 18:05	2.5C	1.7C	46.6C
01/19/96 18:06	1.9C	1.9C	46.5C
01/19/96 18:07	1.9C	1.6C	46.1C
01/19/96 18:08	3.0C	0.0C	48.4C
01/19/96 18:09	1.9C	-0.1C	49.1C
01/19/96 18:10	2.0C	-0.1C	49.2C
01/19/96 18:11	2.1C	31.1C	28.7C
01/19/96 18:12	3.0C	222.3C	0.9C
01/19/96 18:13	2.1C	242.8C	0.5C
AVERAGES :	8.9	48.3	27.6

ZERO N2
 47.09ppm Propane
 ZERO CO / SPAN NOX
 SPAN CO / ZERO NOX

Auxiliary Average Report

EXHIBIT : 07

Site Name : PRESSSTK

Aux Interval : 1

Date : 1/19/96

RUN 3 [formaldehyde]

Time	THC PPM	CO PPM	NOX PPM
18:18	2.0000	26.4000	13.2000
18:19	2.7000	37.2000	13.1000
18:20	2.4000	69.4000	17.9000
18:21	2.1000	36.2000	16.5000
18:22	1.9000	26.0000	11.9000
18:23	2.7000	42.8000	17.8000
18:24	2.2000	65.3000	13.8000
18:25	2.0000	31.0000	14.1000
18:26	2.6000	28.5000	15.9000
18:27	2.5000	62.0000	17.7000
18:28	2.3000	49.3000	13.8000
18:29	1.9000	28.2000	12.1000
18:30	2.4000	33.7000	17.9000
18:31	3.1000	74.8000	20.4000
18:32	1.9000	43.4000	14.4000
18:33	2.1000	24.6000	8.9000
18:34	2.4000	30.2000	15.2000
18:35	2.7000	68.8000	20.3000
18:36	2.2000	43.9000	15.1000
18:37	1.9000	27.4000	14.0000
18:38	3.0000	48.0000	14.4000
18:39	2.1000	65.7000	16.4000
18:40	2.1000	31.2000	14.3000
18:41	2.6000	30.3000	13.8000
18:42	2.6000	72.4000	19.6000
18:43	2.3000	43.1000	11.1000
18:44	2.1000	28.8000	14.6000
18:45	3.0000	55.2000	18.4000
18:46	2.2000	64.8000	16.6000
18:47	2.1000	29.9000	13.7000
18:48	2.4000	31.4000	10.5000
18:49	2.7000	71.6000	18.4000
18:50	2.0000	43.0000	14.8000
18:51	2.2000	27.4000	12.9000
18:52	3.0000	51.2000	18.2000
18:53	2.1000	62.6000	13.2000
18:54	2.2000	29.6000	14.6000
18:55	2.6000	37.9000	16.1000
18:56	2.5000	74.8000	17.3000
18:57	2.2000	37.4000	14.7000
18:58	2.1000	28.8000	9.4000
18:59	3.2000	60.3000	18.3000
19:00	2.1000	58.1000	16.7000
19:01	2.2000	28.9000	13.0000
19:02	2.8000	41.8000	17.4000
19:03	2.1000	70.9000	13.5000
19:04	2.2000	32.3000	14.8000
19:05	2.1000	51.5000	14.5000
19:06	3.0000	67.0000	18.5000
19:07	2.1000	47.7000	12.8000
19:08	1.9000	24.7000	11.6000
19:09	2.3000	24.2000	14.5000
19:10	1.9000	31.2000	10.8000

19:12	2.0000	26.1000	11.4000
19:13	3.0000	30.2000	13.8000
19:14	2.3000	74.6000	18.3000
19:15	2.1000	36.6000	16.3000
19:16	2.0000	28.6000	12.4000
19:17	3.1000	61.4000	17.8000
19:18	1.9000	55.8000	13.5000
19:19	2.0000	26.9000	14.2000
19:20	3.2000	42.0000	18.6000
19:21	2.2000	75.1000	17.8000
19:22	2.0000	33.0000	8.0000
19:23	2.3000	30.2000	14.5000
19:24	2.7000	70.5000	20.1000
19:25	2.1000	49.2000	15.2000
19:26	1.6000	25.4000	13.2000
19:27	1.7000	17.7000	8.1000
19:28	2.0000	22.4000	14.0000
19:29	3.1000	62.4000	20.0000
19:30	2.1000	58.0000	16.5000
19:31	1.7000	26.6000	13.4000
19:32	1.6000	16.9000	7.7000
19:33	1.9000	20.4000	14.3000
19:34	3.0000	61.9000	19.8000
19:35	2.0000	61.9000	15.5000
MAX :	3.2000	75.1000	20.4000
MIN :	1.6000	16.9000	7.7000
AVG :	2.3128	44.0974	15.0154
SCANS:	78	78	78

JB 011
 ERM SOUTHWEST
 SILESBEE TEXAS
 PRESS RTO STACK
 Page : 1

		THC PPM	CO PPM	NOX PPM	
01/19/96	19:42	0.1C	2.9C	0.7C	
01/19/96	19:43	0.0C	2.9C	0.7C	
01/19/96	19:44	<u>0.0C</u>	2.9C	0.7C	zero N2/
01/19/96	19:45	31.1C	2.9C	0.7C	
01/19/96	19:46	48.5C	2.9C	0.7C	
01/19/96	19:47	<u>46.4C</u>	2.9C	0.6C	47.09ppm Propane
01/19/96	19:48	42.5C	2.9C	0.7C	
01/19/96	19:49	1.1C	3.3C	0.8C	
01/19/96	19:50	5.1C	2.1C	32.7C	
01/19/96	19:51	5.3C	-0.1C	47.4C	
01/19/96	19:52	5.4C	<u>-0.1C</u>	<u>48.1C</u>	zero CO/SAW NOX
01/19/96	19:53	5.4C	3.3C	40.4C	
01/19/96	19:54	5.8C	184.4C	0.4C	
01/19/96	19:55	7.0C	244.5C	0.2C	
01/19/96	19:56	7.2C	244.4C	0.2C	SAW ZERO NOX
01/19/96	19:57	7.2C	<u>244.6C</u>	<u>0.2C</u>	
01/19/96	19:58	7.2C	242.7C	0.2C	
AVERAGES :		13.1	70.0	10.3	

Press House Number 1 Vent Duct
Oxides of Nitrogen
Concentration

Particulate Matter Tests

<u>Run Number</u>	<u>Measured (ppm)</u>	<u>Adjusted (ppm*)</u>
1	0.5	0.4
2	0.7	0.7
3	0.4	0.3

*Calculated according to equation 6C-1.

Press House Number 1 Vent Duct
Calibration Summary
Oxides of Nitrogen

Particulate Matter Tests

Run Number	NOx Calibration			NOx Zero			Actual	Actual
	Initial Drift Check (ppm)	Final Drift Check (ppm)	Average (ppm)	Initial Drift Check (ppm)	Final Drift Check (ppm)	Average (ppm)	NOx Calibration Value (ppm)	NOx Zero Value (ppm)
1	48.0	50.5	49.3	0.1	0.0	0.1	46.2	0.0
2	46.1	47.4	46.8	0.0	0.0	0.0	46.2	0.0
3	48.2	48.9	48.6	0.1	0.0	0.1	46.2	0.0

Press House Number 1 Vent Duct
Oxides of Nitrogen
Concentration

Formaldehyde Tests

<u>Run Number</u>	<u>Measured (ppm)</u>	<u>Adjusted (ppm*)</u>
1	0.4	0.2
2	0.7	0.6
3	0.4	0.4

*Calculated according to equation 6C-1.

Press House Number 1 Vent Duct
Calibration Summary
Oxides of Nitrogen

Formaldehyde Tests

Run Number	NOx Calibration			NOx Zero			Actual	
	Initial Drift Check (ppm)	Final Drift Check (ppm)	Average (ppm)	Initial Drift Check (ppm)	Final Drift Check (ppm)	Average (ppm)	NOx Calibration Value (ppm)	Actual NOx Zero Value (ppm)
1	47.6	46.1	46.9	0.3	0.0	0.2	46.2	0.0
2	47.4	48.2	47.8	0.0	0.1	0.1	46.2	0.0
3	48.9	48.2	48.6	0.0	0.0	0.0	46.2	0.0

ERM SOUTHWEST
PRESS HOUSE VENT INLET DUCT
SILSBEE, TEXAS
96 011

Page : 1

Init Cal + Bias + NOx Conv. ✓

		THC PPM	CO PPM	NOX PPM
01/18/96	15:50	-0.4C	0.3C	0.1C
01/18/96	15:51	-0.4C	0.3C	0.1C
01/18/96	15:52	-0.3C	0.2C	0.1C
01/18/96	15:53	0.1C	0.0C	0.0C zero CO Init
01/18/96	15:54	0.2C	3.1C	0.0C zero NOx Init
01/18/96	15:55	0.1C	69.3C	0.0C
01/18/96	15:56	0.0C	83.3C	0.0C
01/18/96	15:57	0.0C	84.4C	0.0C
01/18/96	15:58	0.0C	85.6C	0.0C
01/18/96	15:59	-0.1C	85.9C	0.0C 85.86 CO Bias Init 2L1113
01/18/96	16:00	-0.1C	68.6C	33.2C
01/18/96	16:01	-0.1C	2.4C	74.0C
01/18/96	16:02	0.0C	-0.1C	76.0C
01/18/96	16:03	0.1C	0.1C	84.7C zero CO Init.
01/18/96	16:04	0.2C	-0.1C	86.2C 86.13 NOx Init
01/18/96	16:05	0.0C	10.8C	45.0C zero Propane Init
01/18/96	16:06	-0.8C	80.9C	0.1C
01/18/96	16:07	-0.7C	85.7C	0.1C 85.86 CO / zero NOx
01/18/96	16:08	518.3C	83.3C	20.8C
01/18/96	16:09	749.5C	22.3C	85.7C
01/18/96	16:10	939.6C	10.0C	86.8C
01/18/96	16:11	984.9C	10.6C	86.0C
01/18/96	16:12	993.8C	1.1C	87.7C
01/18/96	16:13	994.7C	-0.1C	87.5C
01/18/96	16:14	982.2C	-0.1C	86.3C
01/18/96	16:15	982.5C	-0.1C	86.3C 85.86 CO
01/18/96	16:16	986.7C	12.6C	27.3C
01/18/96	16:17	999.9C	40.5C	0.1C
01/18/96	16:18	979.3C	40.5C	0.1C 42.79 CO BAL 554 / zero NOx
01/18/96	16:19	963.5C	40.7C	10.0C
01/18/96	16:20	965.4C	12.2C	86.4C
01/18/96	16:21	964.7C	-0.1C	86.4C 86.13 NOx
01/18/96	16:22	970.5C	-0.1C	50.6C 979.5 Propane Init
01/18/96	16:23	970.5C	-0.1C	0.1C
01/18/96	16:24	969.7C	-0.1C	0.0C
01/18/96	16:25	844.9C	14.7C	12.2C
01/18/96	16:26	69.3C	9.4C	44.5C
01/18/96	16:27	3.8C	0.0C	47.3C
01/18/96	16:28	2.5C	0.0C	47.3C 46.22 NOx BLMO03059
01/18/96	16:29	-0.1C	0.9C	47.1C
01/18/96	16:30	-0.5C	6.4C	9.9C
01/18/96	16:31	-0.7C	1.4C	4.1C
01/18/96	16:32	0.9C	0.3C	2.2C zero THC
01/18/96	16:33	-0.9C	0.0C	11.8C zero THC CO Bias
01/18/96	16:34	229.6C	0.0C	43.2C Begin NOx Conv. ✓

96-011
ERM Southwest
Silsbee, TX

Press House Inlet (West South)
1-18-96
PHS # 11
SU 886

THE ANALYZER
JUN Engineering
Model DE-7
SU 53

CO ANALYZER
TECO
Model 48
SU 51

NOx ANALYZER
TECO
Model 105
SU 105-99471-220

Leak 1 @ 15:14 0.00
Marty J. Brady

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/18/96

Time	THC PPM	CO PPM	NOX PPM	RUN 1 Part
18:35	112.0000	2.6000	0.9000	
18:36	46.0000	2.8000	0.6000	
18:37	62.2000	2.7000	0.4000	
18:38	114.4000	2.7000	0.9000	
18:39	58.9000	2.7000	0.8000	
18:40	46.9000	2.4000	0.4000	
18:41	92.1000	2.4000	0.6000	
18:42	103.6000	2.4000	0.9000	
18:43	44.9000	2.1000	0.5000	
18:44	63.9000	1.8000	0.4000	
18:45	122.4000	1.9000	0.9000	
18:46	58.3000	2.0000	0.7000	
18:47	48.5000	1.7000	0.4000	
18:48	98.0000	1.7000	0.7000	
18:49	88.0000	2.0000	0.9000	
18:50	44.4000	1.9000	0.5000	
18:51	33.9000	1.7000	0.3000	
18:52	29.7000	1.6000	0.2000	
MAX :	122.4000	2.8000	0.9000	
MIN :	29.7000	1.6000	0.2000	
AVG :	70.4500	2.1722	0.6111	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/18/96

Time	THC PPM	CO PPM	NOX PPM	2001 Part
19:05	46.8000	1.9000	0.5000	
19:06	32.4000	1.6000	0.2000	
19:07	38.0000	1.5000	0.2000	
19:08	105.5000	1.7000	0.5000	
19:09	118.7000	2.1000	0.9000	
19:10	48.2000	2.0000	0.5000	
19:11	75.2000	1.8000	0.4000	
19:12	131.7000	1.9000	0.9000	
19:13	57.1000	1.9000	0.6000	
19:14	48.1000	1.7000	0.3000	
19:15	103.9000	1.8000	0.6000	
19:16	100.7000	2.1000	0.9000	
19:17	44.9000	1.8000	0.5000	
19:18	65.0000	1.7000	0.4000	
19:19	124.4000	1.8000	0.8000	
19:20	67.6000	1.9000	0.7000	
19:21	40.5000	1.7000	0.4000	
19:22	36.4000	1.5000	0.3000	
MAX :	131.7000	2.1000	0.9000	
MIN :	32.4000	1.5000	0.2000	
AVG :	71.3944	1.8000	0.5333	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/18/96

Time	THC PPM	CO PPM	NOX PPM	Run Part.
19:27	113.8000	1.9000	0.6000	
19:28	97.4000	2.2000	0.9000	
19:29	46.2000	2.1000	0.5000	
19:30	49.5000	1.9000	0.3000	
19:31	119.3000	1.9000	0.6000	
19:32	92.7000	2.2000	0.9000	
19:33	54.2000	2.1000	0.5000	
19:34	90.0000	2.0000	0.6000	
19:35	90.1000	2.2000	0.9000	
19:36	47.4000	2.0000	0.5000	
19:37	36.0000	1.8000	0.3000	
19:38	30.9000	1.8000	0.2000	
19:39	58.4000	1.8000	0.3000	
19:40	124.7000	2.0000	0.8000	
19:41	60.0000	2.4000	0.7000	
19:42	39.0000	2.4000	0.3000	
19:43	32.1000	2.0000	0.2000	
19:44	32.2000	1.7000	0.2000	
MAX :	124.7000	2.4000	0.9000	
MIN :	30.9000	1.7000	0.2000	
AVG :	67.4389	2.0222	0.5167	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/18/96

Time	THC PPM	CO PPM	NOX PPM	RWD 1 Part.
19:48	39.5000	1.7000	0.3000	
19:49	33.8000	1.7000	0.2000	
19:50	30.9000	1.7000	0.2000	
19:51	29.3000	1.6000	0.1000	
MAX :	39.5000	1.7000	0.3000	
MIN :	29.3000	1.6000	0.1000	
AVG :	33.3750	1.6750	0.2000	
SCANS:	4	4	4	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/18/96

Time	THC PPM	CO PPM	NOX PPM
20:09	47.0000	2.6000	0.5000
20:10	56.5000	2.2000	0.3000
20:11	123.1000	2.2000	0.7000
20:12	78.1000	2.4000	0.8000
20:13	40.7000	2.1000	0.4000
20:14	65.0000	1.9000	0.3000
20:15	104.6000	1.9000	0.8000
20:16	58.0000	2.0000	0.7000
20:17	36.0000	1.8000	0.3000
20:18	53.3000	1.9000	0.3000
20:19	120.9000	2.1000	0.7000
20:20	72.6000	2.3000	0.8000
20:21	40.6000	2.0000	0.4000
20:22	32.4000	1.9000	0.3000

Row 1 Part

MAX : 123.1000 2.6000 0.8000
 MIN : 32.4000 1.8000 0.3000
 AVG : 66.3429 2.0929 0.5214
 SCANS: 14 14 14

AVG: 67.075
~~61.80~~
 ↓
 20.32#/hr
 ↓
 63.10 ppm dry
 ↓
 20.75#/hr

1.999
 1.95
 ↓
 0.407#/hr

248 Avg. 0.528'
 ↓
 0.36 → GC-1
 ↓
 0.123#/hr

ERM SOUTHWEST
 PRESS HOUSE VENT INLET DUCT
 SILSBEE, TEXAS
 96 011
 Page : 1

Final Cals

	THC PPM	CO PPM	NOX PPM	
01/18/96 20:30	11.6C	-0.2C	0.0C	zero NOx
01/18/96 20:31	11.5C	0.3C	0.0C	zero CO
01/18/96 20:32	11.3C	-0.2C	0.0C	zero THC
01/18/96 20:33	120.9C	15.0C	0.0C	
01/18/96 20:34	529.2C	38.2C	0.0C	
01/18/96 20:35	429.2C	39.6C	0.0C	486.1 propane
01/18/96 20:36	498.6C	39.7C	0.0C	
01/18/96 20:37	332.0C	42.7C	0.0C	42.79 CO Bias
01/18/96 20:38	26.4C	37.1C	14.6C	
01/18/96 20:39	21.3C	8.0C	48.9C	
01/18/96 20:40	18.6C	0.0C	0.0C	46.22 NOx Bias
AVERAGES :	189.0	19.7	10.4	

ERM SOUTHWEST!
PRESS HOUSE VENT INLET DUCT
WILSBEL, TEXAS
96 011
Page : 1

Init. Cal + Bias + Conv. ✓

		THC PPM	CO PPM	NOX PPM
01/19/96	06:29	6.0	4.6	0.1
01/19/96	06:30	7.2C	-0.2C	0.0C
01/19/96	06:31	12.5C	-0.1C	0.0C
01/19/96	06:32	13.0C	0.0C	0.0C zero CO init
01/19/96	06:33	3.6C	12.7C	78.4C
01/19/96	06:34	0.7C	8.3C	89.1C
01/19/96	06:35	0.5C	0.0C	86.6C
01/19/96	06:36	0.5C	0.0C	86.6C
01/19/96	06:37	0.4C	11.8C	41.7C
01/19/96	06:38	0.6C	80.9C	6.1C
01/19/96	06:39	0.5C	85.9C	0.1C 85.86 CO 2L1113 (no adjustment)
01/19/96	06:40	-0.3C	81.0C	24.1C
01/19/96	06:41	-1.7C	11.6C	87.8C
01/19/96	06:42	-1.7C	1.0C	86.7C zero CO
01/19/96	06:43	-0.6C	0.0C	86.0C
01/19/96	06:44	-0.3C	0.0C	86.0C 86.13 NOx BAL4137 Init.
01/19/96	06:45	0.1C	13.4C	22.8C zero THC init
01/19/96	06:46	0.1C	40.4C	0.0C zero NOx
01/19/96	06:47	0.0C	40.4C	0.1C 42.79 CO BAL354
01/19/96	06:48	795.4C	40.9C	0.1C
01/19/96	06:49	957.2C	43.2C	32.1C
01/19/96	06:50	963.9C	13.1C	83.6C
01/19/96	06:51	972.0C	0.0C	87.6C 979.5 Propane CAL2366 Init.
01/19/96	06:52	975.0C	-0.1C	87.2C
01/19/96	06:53	124.8C	-0.1C	86.13 86.13 NOx
01/19/96	06:54	2.3C	-0.1C	74.4C
01/19/96	06:55	0.8C	-0.1C	0.2C
01/19/96	06:56	40.1C	0.0C	7.2C
01/19/96	06:57	493.1C	0.2C	48.5C
01/19/96	06:58	495.9C	0.1C	47.8C
01/19/96	06:59	496.2C	0.1C	47.8C 46.27 NOx BLM003059
01/19/96	07:00	497.7C	0.2C	38.6C 486.1 Propane BLM002201
01/19/96	07:01	143.3C	17.7C	0.7C
01/19/96	07:02	1.3C	29.7C	0.3C
01/19/96	07:03	0.5C	29.7C	0.2C
01/19/96	07:04	0.5C	29.6C	0.2C
01/19/96	07:05	0.5C	27.1C	0.2C zero THC
01/19/96	07:06	140.6C	12.0C	0.1C
01/19/96	07:07	225.9C	10.3C	5.0C
01/19/96	07:08	226.1C	6.1C	40.5C
01/19/96	07:09	225.5C	1.8C	40.7C
01/19/96	07:10	183.8C	0.2C	40.7C
01/19/96	07:11	2.9C	-0.1C	40.7C
01/19/96	07:12	2.4C	-0.1C	40.8C
01/19/96	07:13	2.3C	0.0C	40.8C

219.0 Propane CAL11070
Begin NOx Conv. ✓

96-011
ERM Southwest
11-500, TX

Press House Inlet Duct (South)
1-19-96
7745 #11
SN 886

TIE Analyzer
JUN Engineering
Model UE7
SN 53

CO Analyzer
TECO
Model 48
SN 91

NOx Analyzer
TECO
Model 103
SN BS-39471-260

Leak 1 @ 15" Hg 0.000
Randy Ruddy

ERM SOUTHWEST
PRESS HOUSE VENT INLET DUCT
GILSBEE, TEXAS
96 011
Page : 2

	THC PPM	CO PPM	NOX PPM
01/19/96 07:14	2.0C	0.0C	40.8C zero CO Bias
01/19/96 07:15	1.7C	14.5C	40.8C
01/19/96 07:16	1.7C	38.9C	40.9C
01/19/96 07:17	40.5C	40.5C	40.9C
01/19/96 07:18	975.4C	40.5C	40.9C 42.79 CO Bias
01/19/96 07:19	985.8C	40.5C	40.9C 979.5 Propane
01/19/96 07:20	985.8C	40.7C	41.0C
01/19/96 07:21	427.6C	30.6C	41.0C
01/19/96 07:22	5.4C	4.8C	41.0C
01/19/96 07:23	3.6C	2.4C	41.1C
01/19/96 07:24	3.1C	2.3C	41.1C
01/19/96 07:25	2.6C	2.2C	41.1C
01/19/96 07:26	2.4C	2.1C	41.2C
01/19/96 07:27	1.9C	2.1C	41.2C
01/19/96 07:28	2.6C	2.0C	41.2C
01/19/96 07:29	2.4C	2.1C	41.2C
01/19/96 07:30	2.2C	2.0C	41.3C
01/19/96 07:31	1.9C	1.9C	41.3C
01/19/96 07:32	2.1C	1.9C	41.3C
01/19/96 07:33	1.9C	1.8C	41.4C
01/19/96 07:34	2.2C	1.8C	41.3C
01/19/96 07:35	2.2C	1.8C	41.3C
01/19/96 07:36	2.1C	1.7C	41.4C
01/19/96 07:37	2.0C	1.7C	41.4C
01/19/96 07:38	2.0C	1.8C	41.4C
01/19/96 07:39	1.4C	1.8C	25.5C
01/19/96 07:40	2.1C	1.7C	0.5C
01/19/96 07:41	2.0C	0.6C	0.4C
01/19/96 07:42	1.7C	-0.1C	0.4C
01/19/96 07:43	1.3C	-0.1C	0.4C zero NOx Bias
01/19/96 07:44	1.8C	-0.1C	0.4C
01/19/96 07:45	1.7C	0.1C	0.4C
01/19/96 07:46	1.6C	0.1C	19.5C
01/19/96 07:47	1.6C	0.1C	47.4C
01/19/96 07:48	1.2C	0.1C	47.4C 46.22 NOx Bias
01/19/96 07:49	1.4C	0.1C	47.6C

AVERAGES : 141.8 11.6 35.6

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	Row 1 (South) Fam.
08:20	33.5000	2.7000	0.3000	
08:21	70.7000	2.7000	0.5000	
08:22	101.7000	2.9000	0.9000	
08:23	35.2000	2.8000	0.5000	
08:24	38.5000	2.5000	0.4000	
08:25	98.8000	2.5000	0.7000	
08:26	61.8000	2.6000	0.7000	
08:27	31.3000	2.4000	0.4000	
08:28	49.8000	2.3000	0.4000	
08:29	109.5000	2.5000	0.8000	
08:30	46.1000	2.5000	0.6000	
08:31	31.0000	2.3000	0.4000	
08:32	60.2000	2.2000	0.5000	
08:33	102.4000	2.3000	0.7000	
08:34	37.7000	2.3000	0.5000	
08:35	36.1000	2.1000	0.3000	
08:36	87.3000	2.2000	0.6000	
08:37	66.8000	2.3000	0.7000	
MAX :	109.5000	2.9000	0.9000	
MIN :	31.0000	2.1000	0.3000	
AVG :	61.0222	2.4500	0.5500	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	RUP1 (South) Farm.
08:42	30.4000	2.0000	0.3000	
08:43	47.1000	2.1000	0.4000	
08:44	91.4000	2.4000	0.7000	
08:45	37.6000	2.4000	0.5000	
08:46	24.5000	2.2000	0.3000	
08:47	26.5000	2.5000	0.3000	
08:48	90.1000	2.5000	0.5000	
08:49	55.2000	2.7000	0.6000	
08:50	32.4000	2.4000	0.3000	
08:51	31.6000	2.3000	0.4000	
08:52	95.4000	2.3000	0.5000	
08:53	48.3000	2.5000	0.6000	
08:54	32.3000	2.3000	0.3000	
08:55	34.8000	2.6000	0.4000	
08:56	93.2000	2.5000	0.5000	
08:57	42.5000	2.5000	0.5000	
08:58	30.1000	2.3000	0.4000	
08:59	48.9000	2.5000	0.4000	
MAX :	95.4000	2.7000	0.7000	
MIN :	24.5000	2.0000	0.3000	
AVG :	49.5722	2.3889	0.4389	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	Row 1 (South) Form.
09:03	64.6000	3.1000	0.4000	
09:04	66.4000	3.6000	0.6000	
09:05	35.1000	3.3000	0.4000	
09:06	26.7000	3.2000	0.3000	
09:07	64.9000	3.5000	0.4000	
09:08	64.2000	3.7000	0.6000	
09:09	33.9000	3.6000	0.4000	
09:10	25.0000	3.5000	0.3000	
09:11	29.3000	3.3000	0.4000	
09:12	92.0000	3.2000	0.5000	
09:13	41.8000	3.3000	0.4000	
09:14	28.2000	2.9000	0.3000	
09:15	29.1000	2.8000	0.4000	
09:16	97.1000	2.6000	0.5000	
09:17	44.4000	2.8000	0.4000	
09:18	32.7000	2.3000	0.3000	
09:19	35.3000	2.3000	0.4000	
09:20	83.5000	2.4000	0.5000	
MAX :	97.1000	3.7000	0.6000	
MIN :	25.0000	2.3000	0.3000	
AVG :	49.6778	3.0778	0.4167	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
09:24	73.0000	2.5000	0.5000
09:25	49.8000	2.8000	0.6000
09:26	33.1000	2.6000	0.4000
09:27	28.3000	2.5000	0.4000
09:28	81.2000	2.7000	0.4000
09:29	46.8000	3.3000	0.5000
09:30	27.7000	3.1000	0.3000
09:31	20.2000	3.0000	0.2000
09:32	16.3000	2.9000	0.2000
09:33	13.5000	3.1000	0.2000
09:34	11.5000	3.2000	0.2000
MAX :	81.2000	3.3000	0.6000
MIN :	11.5000	2.5000	0.2000
AVG :	36.4909	2.8818	0.3545
SCANS:	11	11	11

Run 1 (South) Form.

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	RW 1 (South) Form.
09:39	21.8000	2.5000	0.3000	
09:40	19.7000	2.4000	0.3000	
09:41	36.2000	2.5000	0.4000	
09:42	108.2000	2.7000	0.6000	
09:43	39.8000	3.1000	0.4000	
09:44	30.2000	2.8000	0.3000	
09:45	67.3000	2.7000	0.4000	
09:46	77.9000	2.7000	0.6000	

MAX : 108.2000 3.1000 0.6000
 MIN : 19.7000 2.4000 0.3000
 AVG : 50.1375 2.6750 0.4125
 SCANS: 8 8 8

AVG: 50.512 1.679 0.445
 49.38 2.69 0.43
 ↓ ↓ ↓
 30.16 dry 0.57 #/hr 0.228 → GC-1
 ↓ ↓
 16.87 #/hr 0.080 #/hr

ERM SOUTHWEST
 PRESS HOUSE VENT INLET DUCT (South)
 SILSBEE, TEXAS
 96 011
 Page : 1

Final G1 RUN 1 Form
 Init. G1 RUN 2 Part.

	THC PPM	CO PPM	NOX PPM
01/19/96 09:54	4.80C	1.5C	0.1C zero THC
01/19/96 09:55	-0.6C	0.9C	0.1C zero NOx Bias
01/19/96 09:56	269.9C	0.2C	18.2C
01/19/96 09:57	473.7C	0.1C	45.1C zero CO Bias
01/19/96 09:58	474.5C	0.1C	46.1C 486.1 Propane
01/19/96 09:59	474.5C	0.1C	46.1C 46.22 NOx Bias
01/19/96 10:00	40.8C	9.3C	19.3C
01/19/96 10:01	5.5C	37.4C	0.5C
01/19/96 10:02	5.0C	40.5C	0.1C
01/19/96 10:03	4.8C	40.5C	0.0C 42.7A to Bias

	----- AVERAGES :	----- 174.7	----- 13.1	----- 17.6
--	---------------------	----------------	---------------	---------------

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	RUN 2 (South) Part
10:38	90.9000	2.9000	0.5000	
10:39	45.9000	3.0000	0.6000	
10:40	27.5000	2.7000	0.3000	
10:41	37.7000	2.5000	0.3000	
10:42	98.0000	2.8000	0.6000	
10:43	37.0000	3.0000	0.6000	
10:44	27.0000	2.9000	0.3000	
10:45	48.6000	2.9000	0.5000	
10:46	92.8000	3.1000	0.7000	
10:47	32.2000	3.2000	0.5000	
10:48	28.2000	3.1000	0.4000	
10:49	85.0000	3.3000	0.6000	
10:50	52.9000	3.6000	0.8000	
10:51	28.4000	3.7000	0.5000	
10:52	33.8000	3.7000	0.5000	
10:53	93.9000	3.8000	0.7000	
10:54	40.5000	3.8000	0.7000	
10:55	26.5000	3.5000	0.4000	
MAX :	98.0000	3.8000	0.8000	
MIN :	26.5000	2.5000	0.3000	
AVG :	51.4889	3.1944	0.5278	
SCANS:	18	18	18	

Auxiliary Average Report

DCMID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	RUN 2 (South) Part
11:00	71.9000	3.7000	0.6000	
11:01	63.8000	3.7000	0.8000	
11:02	28.3000	3.8000	0.5000	
11:03	30.7000	3.8000	0.4000	
11:04	87.6000	4.0000	0.7000	
11:05	41.1000	4.0000	0.8000	
11:06	25.7000	3.6000	0.5000	
11:07	36.7000	3.6000	0.6000	
11:08	88.5000	3.9000	0.9000	
11:09	33.1000	4.2000	0.8000	
11:10	25.2000	3.9000	0.6000	
11:11	57.5000	3.9000	0.7000	
11:12	78.2000	3.9000	0.9000	
11:13	28.5000	3.8000	0.6000	
11:14	28.0000	3.4000	0.6000	
11:15	84.5000	3.5000	0.8000	
11:16	46.4000	3.7000	1.0000	
11:17	25.4000	3.5000	0.7000	
MAX :	88.5000	4.2000	1.0000	
MIN :	25.2000	3.4000	0.4000	
AVG :	48.9500	3.7722	0.6944	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	Row 2 (South) Part
11:21	21.2000	3.4000	0.7000	
11:22	41.0000	3.4000	0.8000	
11:23	68.4000	3.5000	1.1000	
11:24	23.0000	3.2000	0.8000	
11:25	16.1000	2.9000	0.7000	
11:26	76.0000	3.0000	1.0000	
11:27	49.2000	3.3000	1.2000	
11:28	22.2000	3.3000	0.8000	
11:29	30.2000	3.2000	0.7000	
11:30	83.7000	3.4000	1.0000	
11:31	34.6000	3.5000	1.0000	
11:32	21.1000	3.0000	0.6000	
11:33	34.5000	2.9000	0.7000	
11:34	86.4000	3.2000	1.1000	
11:35	27.0000	3.3000	0.9000	
11:36	22.0000	3.1000	0.7000	
11:37	56.8000	3.1000	0.9000	
11:38	66.0000	3.3000	1.2000	
MAX :	86.4000	3.5000	1.2000	
MIN :	16.1000	2.9000	0.6000	
AVG :	43.3000	3.2222	0.8833	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

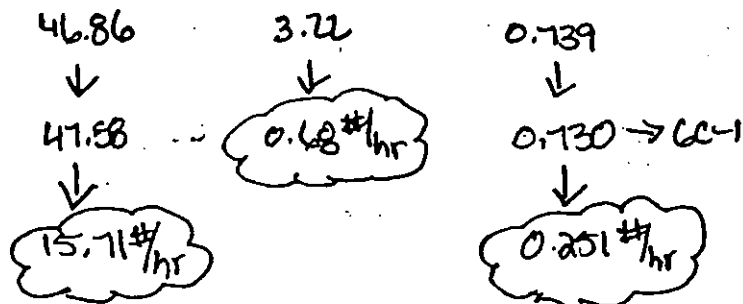
Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
11:42	24.6000	3.4000	1.3000
11:43	25.8000	3.2000	0.9000
11:44	46.8000	3.1000	0.9000
11:45	98.7000	3.3000	1.4000
11:46	36.1000	3.3000	1.1000
11:47	27.3000	3.0000	0.8000
11:48	63.3000	3.0000	1.0000
11:49	86.4000	3.1000	1.3000
11:50	29.4000	2.8000	0.8000
11:51	27.8000	2.6000	0.7000
11:52	86.5000	2.6000	0.9000
11:53	73.7000	2.7000	1.1000
11:54	30.7000	2.4000	0.7000
11:55	20.9000	2.1000	0.5000
11:56	17.1000	2.1000	0.4000
11:57	14.3000	2.1000	0.4000
11:58	18.0000	2.0000	0.4000
11:59	59.2000	2.0000	0.7000
MAX :	98.7000	3.4000	1.4000
MIN :	14.3000	2.0000	0.4000
AVG :	43.7000	2.7111	0.8500
SCANS:	18	18	18

RUN 2 (South) Part

Avg:



ERM SOUTHWEST
 PRESS HOUSE VENT INLET DUCT
 SILSBEE, TEXAS
 96 011
 Page : 1

Final Cal RUN Z Part
 Init. Cal RUN Z Form

		THC PPM	CO PPM	NOX PPM
01/19/96	12:05	4.2C	0.1C	0.1C
01/19/96	12:06	4.0C	2.1C	0.1C zero CO Bias
01/19/96	12:07	4.0C	0.6C	0.1C zero THC
01/19/96	12:08	298.8C	24.7C	0.1C
01/19/96	12:09	520.0C	39.8C	0.1C zero NOx Bias
01/19/96	12:10	486.1C	40.4C	0.0C 486.1 Propane
01/19/96	12:11	519.5C	40.4C	0.0C 42.79 CO Bias
01/19/96	12:12	492.6C	40.4C	0.0C
01/19/96	12:13	486.1C	40.3C	0.1C 486.1 Propane Adjusted
01/19/96	12:14	487.9C	20.7C	0.2C
01/19/96	12:15	71.2C	2.8C	16.8C
01/19/96	12:16	4.5C	0.5C	45.0C
01/19/96	12:17	3.7C	0.1C	47.1C
01/19/96	12:18	3.3C	0.1C	46.22 46.22 NOx Bias
AVERAGES :		244.5	17.9	11.2

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	Run 2 Form (South)
13:00	25.8000	3.0000	0.5000	
13:01	33.5000	2.7000	0.5000	
13:02	87.3000	2.8000	0.9000	
13:03	38.8000	2.9000	0.7000	
13:04	21.6000	2.4000	0.4000	
13:05	20.7000	2.2000	0.3000	
13:06	63.5000	2.1000	0.6000	
13:07	75.1000	2.3000	0.8000	
13:08	28.2000	2.2000	0.4000	
13:09	26.3000	2.1000	0.3000	
13:10	81.4000	2.1000	0.5000	
13:11	51.3000	2.3000	0.7000	
13:12	25.0000	2.0000	0.3000	
13:13	18.8000	1.7000	0.2000	
13:14	33.2000	1.8000	0.3000	
13:15	92.1000	2.0000	0.7000	
13:16	33.9000	2.1000	0.5000	
13:17	24.8000	1.8000	0.3000	
MAX :	92.1000	3.0000	0.9000	
MIN :	18.8000	1.7000	0.2000	
AVG :	43.4056	2.2500	0.4944	
SCANS:	18	18	18	

Auxiliary Average Report

CCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	RUN 2 Form. (South)
13:21	27.3000	2.2000	0.3000	
13:22	86.5000	2.3000	0.6000	
13:23	56.2000	2.5000	0.8000	
13:24	27.2000	2.3000	0.4000	
13:25	31.8000	2.1000	0.3000	
13:26	91.0000	2.1000	0.6000	
13:27	39.3000	2.2000	0.6000	
13:28	26.1000	1.8000	0.3000	
13:29	38.8000	1.9000	0.4000	
13:30	93.9000	2.0000	0.7000	
13:31	32.6000	1.9000	0.4000	
13:32	26.2000	1.7000	0.3000	
13:33	71.2000	1.7000	0.6000	
13:34	75.5000	2.1000	0.8000	
13:35	30.2000	2.0000	0.4000	
13:36	28.3000	1.8000	0.4000	
13:37	97.1000	2.1000	0.7000	
13:38	53.2000	2.5000	0.8000	
MAX :	97.1000	2.5000	0.8000	
MIN :	26.1000	1.7000	0.3000	
AVG :	51.8000	2.0667	0.5222	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	R002 Farm, (South)
13:43	27.2000	2.7000	0.5000	
13:44	50.7000	2.7000	0.7000	
13:45	86.9000	3.1000	1.0000	
13:46	30.8000	3.3000	0.7000	
13:47	27.9000	3.1000	0.7000	
13:48	81.4000	3.3000	0.9000	
13:49	58.4000	3.6000	1.0000	
13:50	28.3000	3.2000	0.6000	
13:51	32.9000	3.0000	0.7000	
13:52	99.9000	3.1000	1.0000	
13:53	40.8000	3.4000	1.0000	
13:54	26.6000	3.2000	0.7000	
13:55	41.0000	3.4000	0.9000	
13:56	99.4000	3.7000	1.1000	
13:57	32.8000	3.7000	0.9000	
13:58	28.9000	3.4000	0.8000	
13:59	69.7000	3.6000	1.0000	
14:00	68.7000	3.9000	1.2000	
MAX :	99.9000	3.9000	1.2000	
MIN :	26.6000	2.7000	0.5000	
AVG :	51.7944	3.3000	0.8556	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	RW 2 Form. (South)
14:04	47.5000	3.7000	1.0000	
14:05	26.9000	3.1000	0.6000	
14:06	38.1000	3.0000	0.7000	
14:07	97.6000	3.3000	1.0000	
14:08	35.3000	3.5000	0.8000	
14:09	27.1000	3.3000	0.7000	
14:10	59.2000	3.6000	1.0000	
14:11	84.4000	3.9000	1.2000	
14:12	29.1000	3.7000	0.8000	
14:13	31.0000	3.3000	0.7000	
14:14	88.7000	3.4000	1.0000	
14:15	56.4000	3.5000	1.1000	
14:16	26.9000	3.1000	1.1000	
14:17	34.7000	2.9000	1.1000	
14:18	106.4000	3.0000	1.2000	
14:19	40.4000	3.3000	0.9000	
14:20	27.6000	3.1000	0.6000	
14:21	45.6000	3.0000	0.8000	

MAX : 106.4000 3.9000 1.2000
 MIN : 26.9000 2.9000 0.6000
 AVG : 50.1611 3.3167 0.9056
 SCANS: 18 18 18

Avg:

49.29
 ↓
 49.85 dty
 ↓
 16.98 #/hr

2.73
 ↓
 0.59 #/hr

0.694 ✓
 ↓
 0.576 → 60-1
 ↓
 0.205 #/hr

ERM SOUTHWEST
PRESS HOUSE VENT INLET DUCT
SILSBEE, TEXAS

96 011

Page : 1

Final Cal RW 2 Form.
Init. Cal RW 3 Part

	THC PPM	CO PPM	NOX PPM
01/19/96 14:28	0.1C	0.1C	0.1C zero NOx Bias
01/19/96 14:29	-0.1C	0.1C	0.1C
01/19/96 14:30	0.1C	0.1C	17.5C zero THC
01/19/96 14:31	169.8C	0.0C	46.7C
01/19/96 14:32	468.9C	0.0C	47.9C zero CO Bias
01/19/96 14:33	473.3C	0.0C	48.1C
01/19/96 14:34	474.0C	0.0C	48.2C 46.22 NOx Bias
01/19/96 14:35	484.2C	0.1C	48.2C
01/19/96 14:36	485.4C	3.4C	31.2C 4861 Propanol
01/19/96 14:37	484.7C	33.1C	1.3C
01/19/96 14:38	172.7C	40.2C	0.1C
01/19/96 14:39	16.5C	40.2C	0.1C 42.79 CO Bias
AVERAGES :	269.1	9.8	24.1

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
17:17	33.4000	1.4000	0.4000
17:18	29.3000	1.1000	0.3000
17:19	91.4000	1.1000	0.5000
17:20	69.2000	1.4000	0.6000
17:21	31.1000	1.0000	0.3000
17:22	37.7000	0.8000	0.3000
17:23	105.5000	0.9000	0.6000
17:24	43.2000	1.0000	0.4000
17:25	28.7000	0.7000	0.2000
17:26	43.4000	0.6000	0.3000
17:27	110.5000	0.8000	0.6000
17:28	36.2000	0.9000	0.3000
17:29	30.2000	0.7000	0.2000
17:30	71.8000	0.7000	0.4000
17:31	93.6000	1.0000	0.6000
17:32	31.6000	0.9000	0.2000
17:33	30.0000	0.6000	0.2000
17:34	88.9000	0.7000	0.4000
MAX :	110.5000	1.4000	0.6000
MIN :	28.7000	0.6000	0.2000
AVG :	55.8722	0.9056	0.3778
SCANS:	18	18	18

Run 3 Part (South)

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	RDD 3 Apt. (South)
14:57	30.0000	2.1000	0.3000	
14:58	46.2000	2.1000	0.5000	
14:59	108.5000	2.2000	0.8000	
15:00	35.9000	2.2000	0.5000	
15:01	32.6000	1.9000	0.3000	
15:02	78.7000	2.0000	0.6000	
15:03	63.9000	2.3000	0.7000	
15:04	29.9000	2.1000	0.4000	
15:05	38.4000	2.0000	0.4000	
15:06	98.5000	2.2000	0.7000	
15:07	46.5000	2.3000	0.6000	
15:08	27.2000	2.0000	0.3000	
15:09	40.2000	1.9000	0.4000	
15:10	111.5000	2.0000	0.7000	
15:11	38.4000	2.1000	0.5000	
15:12	23.9000	1.7000	0.2000	
15:13	15.9000	1.7000	0.2000	
15:14	11.7000	1.6000	0.1000	
MAX :	111.5000	2.3000	0.8000	
MIN :	11.7000	1.6000	0.1000	
AVG :	48.7722	2.0222	0.4556	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
16:35	101.4000	1.4000	0.6000
16:36	32.9000	1.3000	0.4000
16:37	25.3000	1.0000	0.2000
16:38	65.6000	1.1000	0.5000
16:39	82.3000	1.4000	0.7000
16:40	28.9000	1.3000	0.3000
16:41	32.4000	1.2000	0.3000
16:42	91.6000	1.3000	0.6000
16:43	50.0000	1.4000	0.6000
16:44	26.3000	1.2000	0.2000
16:45	37.1000	1.1000	0.3000
16:46	103.6000	1.2000	0.6000
16:47	38.3000	1.3000	0.5000
16:48	27.1000	1.1000	0.2000
16:49	53.3000	1.1000	0.5000
16:50	92.9000	1.4000	0.7000
16:51	31.7000	1.2000	0.3000
16:52	28.8000	1.0000	0.2000
MAX :	103.6000	1.4000	0.7000
MIN :	25.3000	1.0000	0.2000
AVG :	52.7500	1.2222	0.4278
SCANS:	18	18	18

Rw 3 Part (South)

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

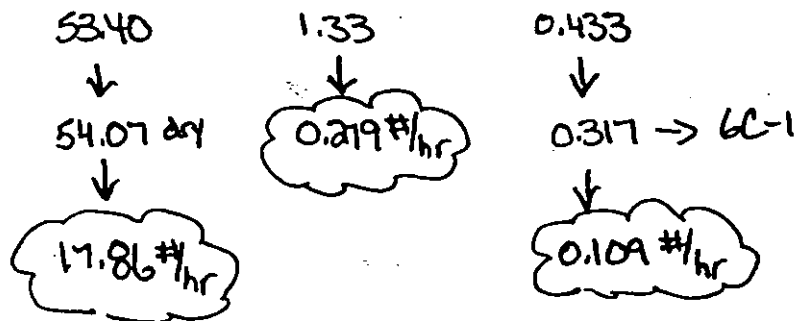
Date : 1/19/96

Time THC CO NOX Row 3 Part (South)
PPM PPM PPM

16:56	37.4000	0.8000	0.3000
16:57	101.5000	1.0000	0.7000
16:58	45.1000	1.2000	0.6000
16:59	28.3000	0.9000	0.3000
17:00	44.9000	0.9000	0.5000
17:01	104.8000	1.1000	0.7000
17:02	34.9000	1.2000	0.4000
17:03	28.9000	0.9000	0.3000
17:04	72.6000	1.1000	0.5000
17:05	79.3000	1.4000	0.6000
17:06	30.3000	1.3000	0.3000
17:07	29.8000	1.1000	0.3000
17:08	100.1000	1.2000	0.5000
17:09	57.4000	1.5000	0.6000
17:10	30.1000	1.2000	0.3000
17:11	42.4000	1.1000	0.4000
17:12	104.9000	1.3000	0.7000
17:13	39.1000	1.5000	0.5000

MAX :	104.9000	1.5000	0.7000
MIN :	28.3000	0.8000	0.3000
AVG :	56.2111	1.1500	0.4722
SCANS:	18	18	18

PAQ.1



ERM SOUTHWEST
PRESS HOUSE VENT INLET DUCT
SILSBEE, TEXAS
96 011
Page : 1

Final Cal RW3 Part.
In It Cal RW3 Form.

	THC PPM	CO PPM	NOX PPM	
01/19/96 17:41	0.0C	0.0C	0.0C	zero THC
01/19/96 17:42	-0.1C	0.0C	-0.1C	zero CO BMS
01/19/96 17:43	209.9C	1.6C	-0.1C	
01/19/96 17:44	480.3C	29.6C	0.0C	zero NOx BMS
01/19/96 17:45	480.9C	39.8C	0.0C	
01/19/96 17:46	480.9C	40.1C	-0.1C	486.1 Propane
01/19/96 17:47	368.6C	40.2C	0.0C	42.79 CO BMS
01/19/96 17:48	15.7C	37.7C	0.0C	
01/19/96 17:49	23.4C	10.0C	0.2C	
01/19/96 17:50	31.4C	2.3C	0.2C	
01/19/96 17:51	24.2C	2.1C	0.1C	
01/19/96 17:52	19.5C	1.8C	0.1C	
01/19/96 17:53	6.0C	1.4C	0.0C	
01/19/96 17:54	2.7C	1.1C	0.0C	
01/19/96 17:55	7.1C	0.8C	24.4C	
01/19/96 17:56	3.6C	0.1C	47.8C	
01/19/96 17:57	2.3C	0.0C	48.7C	
01/19/96 17:58	1.7C	0.0C	48.7C	46.22 NOx BMS
AVERAGES :	119.9	11.6	9.5	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
18:16	53.2000	1.4000	0.4000
18:17	32.4000	1.1000	0.2000
18:18	35.5000	1.0000	0.2000
18:19	88.6000	1.2000	0.5000
18:20	42.0000	1.3000	0.4000
18:21	30.5000	1.1000	0.2000
18:22	41.5000	1.2000	0.3000
18:23	88.6000	1.4000	0.5000
18:24	38.1000	1.4000	0.3000
18:25	30.9000	1.1000	0.2000
18:26	70.0000	1.2000	0.4000
18:27	64.8000	1.5000	0.5000
18:28	35.5000	1.3000	0.2000
18:29	34.7000	1.2000	0.3000
18:30	83.9000	1.4000	0.5000
18:31	46.7000	1.6000	0.4000
18:32	29.3000	1.3000	0.2000
18:33	31.2000	1.2000	0.2000
MAX :	88.6000	1.6000	0.5000
MIN :	29.3000	1.0000	0.2000
AVG :	48.7444	1.2722	0.3278
SCANS:	18	18	18

R013 Form (South)

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
18:38	94.7000	1.4000	0.6000
18:39	38.1000	1.5000	0.3000
18:40	33.3000	1.2000	0.3000
18:41	92.0000	1.3000	0.5000
18:42	52.0000	1.7000	0.5000
18:43	33.0000	1.3000	0.3000
18:44	49.9000	1.2000	0.4000
18:45	86.1000	1.4000	0.6000
18:46	35.2000	1.4000	0.4000
18:47	33.0000	1.2000	0.3000
18:48	87.0000	1.3000	0.5000
18:49	48.7000	1.5000	0.6000
18:50	31.9000	1.2000	0.3000
18:51	49.8000	1.1000	0.4000
18:52	89.1000	1.3000	0.6000
18:53	36.2000	1.3000	0.3000
18:54	36.7000	1.0000	0.3000
18:55	96.4000	1.2000	0.6000
MAX :	96.4000	1.7000	0.6000
MIN :	31.9000	1.0000	0.3000
AVG :	56.8389	1.3056	0.4333
SCANS:	18	18	18

Row 3 Form. (South)

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM	Run 3 Form. (South)
19:00	34.6000	1.5000	0.3000	
19:01	42.6000	1.2000	0.3000	
19:02	92.7000	1.3000	0.6000	
19:03	38.0000	1.3000	0.4000	
19:04	34.9000	1.0000	0.3000	
19:05	82.9000	1.1000	0.5000	
19:06	55.9000	1.5000	0.6000	
19:07	28.1000	1.2000	0.3000	
19:08	26.5000	1.0000	0.2000	
19:09	64.3000	1.2000	0.4000	
19:10	72.2000	1.4000	0.7000	
19:11	31.2000	1.3000	0.3000	
19:12	35.7000	1.1000	0.3000	
19:13	95.4000	1.2000	0.6000	
19:14	43.8000	1.4000	0.5000	
19:15	31.6000	1.0000	0.3000	
19:16	73.6000	1.0000	0.4000	
19:17	73.0000	1.2000	0.7000	
MAX :	95.4000	1.5000	0.7000	
MIN :	26.5000	1.0000	0.2000	
AVG :	53.1667	1.2167	0.4278	
SCANS:	18	18	18	

Auxiliary Average Report

DCNID : 11

Site Name : INLET DT

Aux Interval : 1

Date : 1/19/96

Row 3 Form (South)

Time	THC PPM	CO PPM	NOX PPM
19:20	100.2000	1.2000	0.7000
19:21	39.4000	1.3000	0.5000
19:22	33.0000	1.0000	0.3000
19:23	83.8000	1.0000	0.5000
19:24	56.2000	1.2000	0.6000
19:25	26.8000	0.9000	0.2000
19:26	19.8000	0.7000	0.1000
19:27	22.5000	0.7000	0.1000
19:28	65.3000	0.8000	0.4000
19:29	72.0000	1.1000	0.6000
19:30	29.9000	0.9000	0.2000
19:31	20.2000	0.7000	0.1000
19:32	21.0000	0.7000	0.1000
19:33	67.4000	0.8000	0.4000
19:34	80.4000	1.1000	0.7000
19:35	31.4000	1.1000	0.3000
19:36	43.7000	0.8000	0.3000
19:37	94.1000	1.0000	0.7000

MAX : 100.2000 1.3000 0.7000
 MIN : 19.8000 0.7000 0.1000
 AVG : 50.3945 0.9444 0.3778
 SCANS: 18 18 18

AVG:

52.79

1.18

0.392 ✓

52.84 dry

0.251 #/hr

0.313 → GC-1

17.70 #/hr

0.130 #/hr

ERM SOUTHWEST
 PRESS HOUSE VENT INLET DUCT
 SILSBEE, TEXAS
 96 011
 Page : 1

Final Cals

	THC PPM	CO PPM	NOX PPM
01/19/96 19:42	1.4C	0.2C	0.1C ZERO NOX Bias
01/19/96 19:43	1.4C	0.1C	0.0C
01/19/96 19:44	1.3C	0.1C	17.1C
01/19/96 19:45	1.3C	0.1C	46.6C ZERO THC
01/19/96 19:46	237.7C	0.1C	48.0C ZERO CO Bias
01/19/96 19:47	480.0C	0.1C	48.1C
01/19/96 19:48	479.2C	0.1C	48.1C 486.1 Propano / 4622 NOX Bias
01/19/96 19:49	477.6C	0.3C	44.4C
01/19/96 19:50	395.9C	22.4C	5.5C
01/19/96 19:51	-3.3C	39.5C	0.2C
01/19/96 19:52	-11.5C	0.0C	0.1C 4279 CO Bias
AVERAGES :	187.3	9.4	23.5

Press House Number 2 Vent Duct
Oxides of Nitrogen
Concentration

Particulate Matter Tests

<u>Run Number</u>	<u>Measured (ppm)</u>	<u>Adjusted (ppm*)</u>
1	0.7	0.6
2	1.0	0.8
3	0.8	0.7

*Calculated according to equation 6C-1.

Press House Number 2 Vent Duct
Calibration Summary
Oxides of Nitrogen

Particulate Matter Tests

Run Number	NOx Calibration			NOx Zero			Average (ppm)	NOx Calibration Value (ppm)	Actual NOx Zero Value (ppm)
	Initial Drift Check (ppm)	Final Drift Check (ppm)	Average (ppm)	Initial Drift Check (ppm)	Final Drift Check (ppm)	Average (ppm)			
1	49.2	47.9	48.6	0.1	0.1	0.1	0.1	50.0	0.0
2	44.8	45.6	45.2	0.3	0.1	0.2	0.2	46.2	0.0
3	46.9	47.3	47.1	0.0	0.1	0.1	0.1	46.2	0.0

Press House Number 2 Vent Duct
Oxides of Nitrogen
Concentration

Formaldehyde Tests

<u>Run Number</u>	<u>Measured (ppm)</u>	<u>Adjusted (ppm*)</u>
1	0.7	0.4
2	1.0	0.9
3	0.7	0.6

*Calculated according to equation 6C-1.

Press House Number 2 Vent Duct
Calibration Summary
Oxides of Nitrogen

Formaldehyde Tests

Run Number	NOx Calibration			NOx Zero			Actual Calibration Value (ppm)	Actual NOx Zero Value (ppm)
	Initial Drift Check (ppm)	Final Drift Check (ppm)	Average (ppm)	Initial Drift Check (ppm)	Final Drift Check (ppm)	Average (ppm)		
1	48.0	44.1	46.1	0.6	0.0	0.3	50.0	0.0
2	45.6	46.9	46.3	0.1	0.0	0.1	46.2	0.0
3	47.3	47.4	47.4	0.1	0.1	0.1	46.2	0.0

ERM SOUTHWEST
96 11
SILSBEE, TEXAS
PRESS HOUSE VENT
Page : 1

~~SOUTH~~
North

Initial Cal + Bias check

		THC PPM	CO PPM	NOX PPM
01/18/96	15:09	-2.3	1.4	0.0
01/18/96	15:10	-2.3	1.4	0.0
01/18/96	15:11	23.5	1.3	0.0
01/18/96	15:12	12.2	1.3	0.0
01/18/96	15:13	11.3	1.1	0.0
01/18/96	15:14	2.2	0.5	0.0
01/18/96	15:15	2.0	0.4	0.0
01/18/96	15:16	1.1	0.4	0.0
01/18/96	15:17	-0.2	0.3	-0.1
01/18/96	15:18	-0.2	0.2	0.0
01/18/96	15:19	-0.2	0.2	0.0
01/18/96	15:20	0.0	0.2	8.4
01/18/96	15:21	-0.3	0.4	48.4
01/18/96	15:22	-0.3	0.4	48.2
01/18/96	15:23	-0.4	0.4	49.2
01/18/96	15:24	-0.2	0.4	49.4
01/18/96	15:25	-0.4	0.4	49.4
01/18/96	15:26	-0.5	0.4	49.4
01/18/96	15:27	-0.5	0.4	49.5
01/18/96	15:28	2.1	0.6	12.3
01/18/96	15:29	0.0	6.7	0.2
01/18/96	15:30	-0.5	35.2	0.1
01/18/96	15:31	-0.5	39.9	0.0
01/18/96	15:32	-0.5	39.9	0.0
01/18/96	15:33	-0.5	39.9	0.0
01/18/96	15:34	-0.5	40.1	0.0
01/18/96	15:35	-0.5	41.2	0.0
01/18/96	15:36	-0.5	42.0	0.0
01/18/96	15:37	-0.5	42.0	0.0
01/18/96	15:38	-0.2	41.6	14.2
01/18/96	15:39	-0.7	16.5	83.3
01/18/96	15:40	-0.6	0.7	83.1
01/18/96	15:41	-0.6	0.5	83.0
01/18/96	15:42	0.3	0.5	68.2
01/18/96	15:43	-0.3	13.3	0.6
01/18/96	15:44	-0.7	77.5	0.1
01/18/96	15:45	-0.6	88.1	0.0
01/18/96	15:46	-0.6	86.0	0.0
01/18/96	15:47	-0.6	85.6	0.0
01/18/96	15:48	-0.7	85.6	0.0
01/18/96	15:49	-0.4	77.8	17.6
01/18/96	15:50	-0.8	14.5	49.6
01/18/96	15:51	-0.8	0.5	49.5
01/18/96	15:52	-0.8	0.4	49.5
01/18/96	15:53	-0.8	1.7	32.6

zero

50.0 ppm NOx

42.3 ppm CO BAL3354

84.6 ppm NOx

84.7 ppm CO BLM003062

50.0 ppm NOx

ERM Southwest
Silsbee, TX

Press House Vent North
JPM 18
Model VE7
0-1000
SN 10184 1092T

SA 105 S3702 245
Model BS
TECO
0-100

TECO
SN 4833524-245
Model 48
0-100

ERM SOUTHWEST
96 11
SILSBEE, TEXAS
PRESS HOUSE VENT SOUTH
Page : 2

		THC PPM	CO PPM	NOX PPM	
01/18/96	15:54	-0.8	29.8	0.1	
01/18/96	15:55	-0.8	41.1	0.0	
01/18/96	15:56	-0.8	41.1	0.0	423 ppm CO BAL 3354
01/18/96	15:57	-0.8	41.1	0.0	
01/18/96	15:58	0.6	39.5	15.5	
01/18/96	15:59	1.6	13.1	47.1	
01/18/96	16:00	1.6	0.6	48.1	
01/18/96	16:01	1.8	0.4	48.3	
01/18/96	16:02	-0.4	0.4	48.5	
01/18/96	16:03	-0.9	3.0	48.8	
01/18/96	16:04	-0.9	15.6	49.0	
01/18/96	16:05	-0.8	17.2	49.2	52.0 ppm NOx Bias
01/18/96	16:06	-0.8	17.2	48.0	423 ppm CO BAL 002324
01/18/96	16:07	1.7	14.6	12.0	
01/18/96	16:08	2.1	3.4	2.8	
01/18/96	16:09	2.2	1.1	2.1	
01/18/96	16:10	2.3	1.2	3.4	
01/18/96	16:11	1.9	13.2	0.8	
01/18/96	16:12	1.7	37.3	0.2	
01/18/96	16:13	1.7	40.5	0.1	
01/18/96	16:14	1.8	40.7	0.1	
01/18/96	16:15	1.8	40.8	0.1	zero bias
01/18/96	16:16	33.1	40.9	0.1	423 ppm CO Bias
01/18/96	16:17	143.3	40.9	0.0	
01/18/96	16:18	178.3	38.2	0.1	
01/18/96	16:19	153.5	16.3	0.4	
01/18/96	16:20	151.0	2.0	11.7	
01/18/96	16:21	61.5	1.0	23.6	
01/18/96	16:22	-0.5	0.9	23.6	start converter chk.
01/18/96	16:23	-0.6	0.9	23.7	
01/18/96	16:24	-0.7	0.9	23.7	
01/18/96	16:25	-0.4	0.8	23.6	
01/18/96	16:26	1.1	0.8	23.6	
01/18/96	16:27	1.4	0.9	23.5	zero bias
01/18/96	16:28	1.3	0.9	23.5	
01/18/96	16:29	0.7	0.9	23.4	zero
01/18/96	16:30	0.7	1.0	23.4	
01/18/96	16:31	190.8	0.9	23.4	
01/18/96	16:32	475.5	1.0	23.4	
01/18/96	16:33	478.1	1.0	23.4	
01/18/96	16:34	482.9	1.0	23.5	
01/18/96	16:35	483.3	1.0	23.5	489 ppm propane BAL 2652
01/18/96	16:36	334.9	1.0	23.6	
01/18/96	16:37	28.8	1.0	23.6	
01/18/96	16:38	614.4	1.0	23.6	

ERM SOUTHWEST
96 11
SILSBEE, TEXAS
PRESS HOUSE VENT SOUTH
Page : 3

		THC PPM	CO PPM	NOX PPM
01/18/96	16:39	959.2	1.0	23.6
01/18/96	16:40	959.6	1.1	23.6
01/18/96	16:41	960.5	1.0	23.6
01/18/96	16:42	960.4	1.1	23.6
01/18/96	16:43	232.5	1.1	23.6
01/18/96	16:44	16.5	1.1	23.6
01/18/96	16:45	112.4	1.1	23.6
01/18/96	16:46	231.8	1.1	23.6
01/18/96	16:47	232.0	1.1	23.6
01/18/96	16:48	153.0	1.0	23.6
01/18/96	16:49	32.8	1.0	23.6
01/18/96	16:50	68.3	0.9	23.6
01/18/96	16:51	14.4	0.9	23.6
01/18/96	16:52	0.9	1.0	23.7
01/18/96	16:53	155.7	1.1	23.6
01/18/96	16:54	458.0	1.1	23.5
01/18/96	16:55	475.4	1.0	23.3
01/18/96	16:56	494.4	1.0	14.5
01/18/96	16:57	494.5	1.4	0.1
01/18/96	16:58	494.8	2.3	0.0
01/18/96	16:59	376.3	2.3	0.4
01/18/96	17:00	159.7	1.7	0.5
01/18/96	17:01	33.7	2.0	1.4
01/18/96	17:02	9.0	2.3	0.9
01/18/96	17:03	1.5	1.8	0.3
01/18/96	17:04	1.3	1.6	0.8
01/18/96	17:05	1.3	2.2	1.3
01/18/96	17:06	1.6	2.2	0.5
01/18/96	17:07	6.6	1.7	0.4
01/18/96	17:08	9.0	1.9	1.3
01/18/96	17:09	9.7	2.4	1.0
01/18/96	17:10	8.2	1.9	0.3
01/18/96	17:11	9.7	1.6	0.2
01/18/96	17:12	8.0	1.6	0.2
01/18/96	17:13	8.5	1.6	0.1
01/18/96	17:14	6.1	1.6	0.1
01/18/96	17:15	6.5	1.6	0.1
01/18/96	17:16	26.8	1.7	0.8
01/18/96	17:17	145.3	2.3	1.2
01/18/96	17:18	44.3	2.3	0.5
01/18/96	17:19	43.5	1.8	0.2
01/18/96	17:20	128.5	2.0	1.1
01/18/96	17:21	115.7	2.5	1.1
01/18/96	17:22	46.9	2.2	0.4
01/18/96	17:23	29.0	1.9	0.2

977.5 ppm propane BLM 004065

233 ppm propane BAL 1761

489 ppm propane B.25

zero bios

Summary Average Report

DENID : 01

Site Name : *press house Vent*
DRYER

Aux Interval : 1

Date :

1/12/98

Time	THC PPM	CO PPM	NOX PPM
18:36	43.8000	2.2000	0.4000
18:37	105.1000	2.2000	1.0000
18:38	118.4000	2.8000	1.4000
18:39	44.2000	2.6000	0.5000
18:40	66.6000	2.2000	0.5000
18:41	138.9000	2.5000	1.4000
18:42	65.5000	2.7000	0.9000
18:43	45.2000	2.2000	0.3000
18:44	112.4000	2.2000	1.1000
18:45	119.3000	2.6000	1.3000
18:46	44.5000	2.3000	0.5000
18:47	79.0000	2.0000	0.6000
18:48	152.3000	2.4000	1.6000
18:49	70.4000	2.6000	0.9000
18:50	40.8000	2.1000	0.4000
18:51	31.2000	2.0000	0.3000
18:52	26.4000	1.9000	0.2000
18:53	22.9000	1.9000	0.2000
MAX :	152.3000	2.8000	1.6000
MIN :	22.9000	1.9000	0.2000
AVG :	73.7167	2.3000	0.7500
SCANS:	18	18	18

Run 1 (particulate)

Auxiliary Average Report

DCNID : 01
1/18/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
19:06	22.9000	1.8000	0.2000
19:07	56.2000	1.7000	0.4000
19:08	167.5000	2.1000	1.3000
19:09	69.3000	2.6000	0.8000
19:10	51.6000	2.0000	0.3000
19:11	136.4000	2.0000	1.2000
19:12	110.6000	2.4000	1.2000
19:13	40.5000	2.1000	0.4000
19:14	77.1000	1.8000	0.5000
19:15	155.6000	2.3000	1.5000
19:16	66.9000	2.5000	0.9000
19:17	41.8000	1.9000	0.3000
19:18	112.4000	1.9000	1.0000
19:19	147.6000	2.4000	1.4000
19:20	52.1000	2.2000	0.6000
19:21	30.6000	1.7000	0.3000
19:22	49.2000	1.6000	0.3000
19:23	154.3000	1.9000	1.3000
MAX :	167.5000	2.6000	1.5000
MIN :	22.9000	1.6000	0.2000
AVG :	85.7000	2.0500	0.7722
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01 Site Name : DRYER Aux Interval : 1 Date : 1/18/96

Time	THC PPM	CO PPM	NOX PPM
19:28	72.7000	2.6000	0.9000
19:29	38.8000	2.1000	0.3000
19:30	75.5000	1.9000	0.6000
19:31	166.9000	2.3000	1.4000
19:32	60.2000	2.6000	0.8000
19:33	75.1000	2.0000	0.5000
19:34	140.7000	2.2000	1.5000
19:35	80.1000	2.4000	1.1000
19:36	38.8000	2.1000	0.4000
19:37	27.6000	1.9000	0.3000
19:38	35.0000	1.9000	0.2000
19:39	115.1000	2.0000	1.0000
19:40	134.0000	2.6000	1.3000
19:41	49.7000	2.4000	0.6000
19:42	31.4000	1.9000	0.3000
19:43	22.5000	1.8000	0.2000
19:44	39.7000	1.8000	0.2000
19:45	148.5000	2.0000	1.1000
MAX :	166.9000	2.6000	1.5000
MIN :	22.5000	1.8000	0.2000
AVG :	75.1333	2.1389	0.7056
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01 Site Name : DRYER Aux Interval : 1 Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
19:49	26.1000	1.8000	0.2000
19:50	22.1000	1.8000	0.2000
19:51	19.8000	1.8000	0.2000
19:52	18.4000	1.7000	0.1000
MAX :	26.1000	1.8000	0.2000
MIN :	18.4000	1.7000	0.1000
AVG :	21.6000	1.7750	0.1750
SCANS:	4	4	4

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date

Time	THC PPM	CO PPM	NOX PPM
20:10	90.7000	2.1000	0.8000
20:11	163.4000	2.6000	1.4000
20:12	52.0000	2.7000	0.7000
20:13	36.4000	2.1000	0.3000
20:14	112.7000	2.0000	1.0000
20:15	118.9000	2.5000	1.4000
20:16	40.8000	2.3000	0.6000
20:17	29.5000	2.0000	0.3000
20:18	97.0000	2.0000	0.8000
20:19	146.7000	2.5000	1.4000
20:20	50.4000	2.5000	0.6000
20:21	25.0000	2.1000	0.3000
20:22	17.3000	2.0000	0.2000
20:23	14.5000	2.0000	0.1000

MAX :	163.4000	2.7000	1.4000
MIN :	14.5000	2.0000	0.1000
AVG :	71.6929	2.2429	0.7071
SCANS:	14	14	14

73.661

2.157

0.7

Final Cal Run 1 (part)

ERM SOUTHWEST

96 11

SILSBEE, TEXAS

PRESS HOUSE VENT ~~SOUTH~~ North

Page : 1

	THC PPM	CO PPM	NOX PPM
01/18/96 20:27	9.9	2.6	0.2
01/18/96 20:28	10.0	2.5	2.9
01/18/96 20:29	9.3	1.7	45.6
01/18/96 20:30	8.2	0.6	47.5
01/18/96 20:31	7.5	0.5	47.7
01/18/96 20:32	7.1	0.5	47.8
01/18/96 20:33	6.8	0.5	47.9
01/18/96 20:34	6.4	0.5	47.8
01/18/96 20:35	6.2	0.5	44.6
01/18/96 20:36	6.0	1.6	24.1
01/18/96 20:37	5.8	2.2	18.2
01/18/96 20:38	5.7	2.2	12.8
01/18/96 20:39	5.5	13.0	1.3
01/18/96 20:40	5.3	37.9	0.2
01/18/96 20:41	5.2	41.0	0.1
01/18/96 20:42	5.2	41.1	0.1
01/18/96 20:43	5.1	40.9	0.1
01/18/96 20:44	319.1	23.9	0.1
01/18/96 20:45	498.2	3.7	0.1
01/18/96 20:46	495.6	2.3	0.2
01/18/96 20:47	493.3	2.5	0.1
01/18/96 20:48	493.8	2.3	0.2
01/18/96 20:49	494.4	2.3	0.2
01/18/96 20:50	147.6	2.2	0.1
01/18/96 20:51	4.8	2.1	0.1
01/18/96 20:52	4.2	2.1	0.1
01/18/96 20:53	4.1	2.3	0.2
01/18/96 20:54	4.2	2.6	0.1
01/18/96 20:55	4.7	2.6	0.1
01/18/96 20:56	4.7	2.6	0.1
01/18/96 20:57	4.8	2.5	0.1
01/18/96 20:58	4.8	2.5	0.2
01/18/96 20:59	4.7	2.4	0.2

56.0 ppm Nox Bias
zero bias

zero bias / 42.3 ppm CO bias

489 ppm propane bias

zero bias

AVERAGES : 93.9 7.6 11.9

Initial Cal + Bias Check

4/6-11
 ERM Southwest
 Silsbee, TX

1/11/14
 Press House Vent North

Model VE 7
 SN 101841092 T
 0-1000

TECO
 Model 48
 SN 48-33524-245
 0-100

TECO
 Model 105
 SN 10533202245
 0-100

	THC PPM	CO PPM	NOX PPM
01/19/96 06:30	-0.1C	0.5C	-0.1C
01/19/96 06:31	-0.2C	0.2C	-0.1C
01/19/96 06:32	-0.2C	0.2C	0.0C
01/19/96 06:33	4.8C	-0.1C	0.0C
01/19/96 06:34	7.4C	0.1C	-0.1C
01/19/96 06:35	4.7C	0.3C	43.8C
01/19/96 06:36	4.0C	0.3C	50.6C
01/19/96 06:37	4.4C	0.3C	50.3C
01/19/96 06:38	5.8C	0.3C	49.4C
01/19/96 06:39	4.2C	16.7C	0.4C
01/19/96 06:40	4.1C	40.2C	0.1C
01/19/96 06:41	12.2C	40.2C	0.1C
01/19/96 06:42	7.7C	16.4C	53.0C
01/19/96 06:43	4.0C	0.9C	82.6C
01/19/96 06:44	4.1C	0.4C	82.6C
01/19/96 06:45	4.3C	0.4C	82.6C
01/19/96 06:46	4.3C	0.4C	83.4C
01/19/96 06:47	4.1C	0.7C	70.9C
01/19/96 06:48	4.3C	44.7C	0.3C
01/19/96 06:49	4.3C	84.3C	0.1C
01/19/96 06:50	4.2C	85.0C	0.0C
01/19/96 06:51	4.0C	85.5C	0.0C
01/19/96 06:52	4.5C	85.7C	0.0C
01/19/96 06:53	4.4C	74.3C	32.1C
01/19/96 06:54	4.2C	10.2C	51.1C
01/19/96 06:55	4.1C	0.3C	51.1C
01/19/96 06:56	7.2C	0.6C	39.9C
01/19/96 06:57	4.3C	24.3C	0.2C
01/19/96 06:58	4.0C	40.9C	0.1C
01/19/96 06:59	4.2C	41.1C	0.0C
01/19/96 07:00	7.9C	35.2C	30.0C
01/19/96 07:01	4.3C	4.6C	51.0C
01/19/96 07:02	8.7C	0.5C	37.5C
01/19/96 07:03	4.2C	10.8C	0.1C
01/19/96 07:04	4.2C	17.0C	0.0C
01/19/96 07:05	5.8C	47.1C	0.0C
01/19/96 07:06	35.5C	12.8C	0.2C
01/19/96 07:07	23.4C	3.1C	0.2C
01/19/96 07:08	28.7C	2.3C	0.2C
01/19/96 07:09	18.1C	2.2C	0.1C
01/19/96 07:10	4.0C	0.8C	0.0C
01/19/96 07:11	3.1C	0.1C	0.0C
01/19/96 07:12	1.2C	0.1C	0.0C
01/19/96 07:13	0.6C	0.1C	0.0C
01/19/96 07:14	371.9C	0.2C	0.0C

zero

84.61 ppm NOx BLM 002626

84.7 ppm CO BLM 003062

50.0 ppm NOx BLM 003007

42.3 ppm CO BLM 3354

50.0 ppm NOx

17.3 ppm CO BLM 002326

ERM SOUTHWEST
96 11
SILSBEE, TEXAS
PRESS HOUSE VENT NORTH
Page : 2

		THC PPM	CO PPM	NOX PPM	
01/19/96	07:15	497.9C	0.3C	0.0C	
01/19/96	07:16	498.1C	0.3C	0.0C	489 ppm propane BAL2652
01/19/96	07:17	492.3C	0.3C	0.0C	
01/19/96	07:18	491.9C	0.3C	3.5C	
01/19/96	07:19	171.4C	0.5C	27.4C	
01/19/96	07:20	40.5C	2.6C	27.3C	
01/19/96	07:21	5.1C	3.4C	27.2C	
01/19/96	07:22	798.5C	2.7C	27.0C	
01/19/96	07:23	976.7C	0.8C	26.9C	
01/19/96	07:24	977.3C	0.6C	19.5C	
01/19/96	07:25	977.7C	0.6C	0.1C	zero bias / 977.5 ppm propane BAL004065
01/19/96	07:26	463.0C	0.8C	26.9C	
01/19/96	07:27	29.5C	2.7C	47.8C	
01/19/96	07:28	26.6C	3.5C	48.2C	50.0 NOx bias
01/19/96	07:29	102.6C	3.5C	48.0C	
01/19/96	07:30	235.6C	1.4C	18.8C	zero bias
01/19/96	07:31	235.8C	2.0C	1.1C	233 ppm propane BAL1761
01/19/96	07:32	235.9C	3.4C	1.3C	
01/19/96	07:33	175.7C	3.7C	26.8C	
01/19/96	07:34	64.1C	21.7C	27.0C	start Converter check
01/19/96	07:35	61.0C	39.8C	27.0C	
01/19/96	07:36	57.9C	41.1C	27.0C	
01/19/96	07:37	53.2C	41.1C	27.1C	
01/19/96	07:38	20.1C	41.1C	27.1C	42.3 ppm CO bias
01/19/96	07:39	14.7C	40.6C	27.1C	
01/19/96	07:40	23.2C	24.2C	27.0C	
01/19/96	07:41	85.2C	4.4C	27.0C	
01/19/96	07:42	66.0C	2.9C	27.0C	
01/19/96	07:43	44.2C	2.4C	27.0C	
01/19/96	07:44	460.7C	2.3C	26.9C	
01/19/96	07:45	496.6C	2.7C	26.9C	
01/19/96	07:46	497.6C	2.8C	26.9C	
01/19/96	07:47	498.3C	2.3C	26.9C	489 ppm propane bias
01/19/96	07:48	498.3C	2.0C	26.9C	
01/19/96	07:49	217.1C	2.0C	26.8C	
01/19/96	07:50	4.9C	2.2C	26.7C	
01/19/96	07:51	1.8C	2.7C	26.7C	
01/19/96	07:52	1.1C	2.6C	26.5C	zero bias
01/19/96	07:53	23.9C	2.1C	26.4C	
01/19/96	07:54	117.0C	2.2C	26.4C	
01/19/96	07:55	118.7C	2.8C	26.4C	
01/19/96	07:56	33.6C	2.6C	26.4C	
01/19/96	07:57	39.2C	2.2C	26.3C	
01/19/96	07:58	148.3C	2.5C	26.3C	
01/19/96	07:59	92.2C	3.1C	26.4C	

ERM SOUTHWEST
96 11
SILSBEE, TEXAS
PRESS HOUSE VENT NORTH
Page : 3

		THC PPM	CO PPM	NOX PPM
01/19/96	08:00	33.1C	2.7C	26.4C
01/19/96	08:01	26.2C	2.2C	26.3C
01/19/96	08:02	89.0C	2.3C	26.3C
01/19/96	08:03	145.7C	2.8C	26.3C
01/19/96	08:04	39.6C	2.6C	26.3C
01/19/96	08:05	39.5C	2.1C	18.3C
01/19/96	08:06	136.1C	2.3C	0.9C
01/19/96	08:07	113.5C	2.8C	0.1C

End converter chk.

AVERAGES :	-----	-----	-----
	127.0	11.8	22.1

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : ~~DRYER~~
Vent

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
08:21	172.6000	0.6000	6.0000
08:22	84.1000	2.1000	2.1000
08:23	35.3000	2.2000	0.5000
08:24	94.1000	2.1000	0.8000
08:25	169.0000	2.6000	1.4000
08:26	55.7000	2.6000	0.7000
08:27	40.9000	2.2000	0.4000
08:28	131.4000	2.2000	1.0000
08:29	133.7000	2.7000	1.2000
08:30	42.6000	2.5000	0.5000
08:31	56.5000	2.1000	0.5000
08:32	162.6000	2.3000	1.3000
08:33	93.3000	2.7000	1.0000
08:34	36.7000	2.2000	0.4000
08:35	81.4000	2.0000	0.6000
08:36	158.1000	2.4000	1.3000
08:37	64.0000	2.5000	0.7000
08:38	37.5000	2.0000	0.3000
MAX :	172.6000	2.7000	6.0000
MIN :	35.3000	0.6000	0.3000
AVG :	91.6389	2.2222	1.1500
SCANS:	18	18	18

Run 1 (formaldehyde)

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
08:43	136.3000	2.1000	1.0000
08:44	105.9000	2.6000	1.0000
08:45	41.2000	2.3000	0.4000
08:46	24.2000	1.9000	0.2000
08:47	57.4000	2.0000	0.5000
08:48	156.8000	2.6000	1.0000
08:49	50.4000	2.9000	0.5000
08:50	32.5000	2.2000	0.3000
08:51	86.2000	2.2000	0.6000
08:52	129.4000	2.8000	1.0000
08:53	41.8000	2.7000	0.4000
08:54	32.5000	2.1000	0.3000
08:55	113.0000	2.4000	0.7000
08:56	95.2000	2.9000	0.8000
08:57	34.8000	2.5000	0.3000
08:58	34.8000	2.1000	0.4000
08:59	131.3000	2.4000	0.8000
09:00	60.0000	3.0000	0.7000
MAX :	156.8000	3.0000	1.0000
MIN :	24.2000	1.9000	0.2000
AVG :	75.7611	2.4278	0.6056
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01

Site Name : DRYER

Aux Interval : 1

Date :

1/19/96

Time	THC PPM	CO PPM	NOX PPM
09:04	55.7000	3.1000	0.6000
09:05	28.9000	2.4000	0.3000
09:06	42.6000	2.4000	0.5000
09:07	141.5000	3.1000	0.8000
09:08	62.8000	3.5000	0.6000
09:09	26.4000	2.8000	0.3000
09:10	28.5000	2.6000	0.4000
09:11	115.2000	2.9000	0.7000
09:12	83.6000	3.6000	0.7000
09:13	32.1000	3.0000	0.3000
09:14	29.1000	2.5000	0.4000
09:15	104.4000	2.7000	0.6000
09:16	91.8000	3.2000	0.7000
09:17	35.7000	2.8000	0.3000
09:18	34.9000	2.2000	0.4000
09:19	132.1000	2.4000	0.8000
09:20	100.7000	3.1000	0.8000
09:21	36.1000	2.7000	0.3000
MAX :	141.5000	3.6000	0.8000
MIN :	26.4000	2.2000	0.3000
AVG :	65.6722	2.8333	0.5278
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
09:25	49.4000	3.0000	0.5000
09:26	26.9000	2.2000	0.3000
09:27	59.4000	2.2000	0.6000
09:28	169.6000	2.9000	0.9000
09:29	62.3000	3.3000	0.5000
09:30	41.0000	2.5000	0.2000
09:31	28.9000	2.2000	0.2000
09:32	18.0000	2.1000	0.1000
09:33	14.5000	2.1000	0.1000
09:34	16.9000	2.0000	0.1000
09:35	38.8000	2.2000	0.4000
MAX :	169.6000	3.3000	0.9000
MIN :	14.5000	2.0000	0.1000
AVG :	47.7909	2.4273	0.3545
SCANS:	11	11	11

Auxiliary Average Report

DCNID : 01 Site Name : DRYER Aux Interval : 1 Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
09:40	34.8000	2.0000	0.3000
09:41	134.1000	2.3000	0.8000
09:42	99.7000	3.0000	0.8000
09:43	38.9000	2.7000	0.3000
09:44	54.7000	2.3000	0.5000
09:45	169.6000	2.6000	1.0000
09:46	71.7000	3.1000	0.7000
MAX :	169.6000	3.1000	1.0000
MIN :	34.8000	2.0000	0.3000
AVG :	86.2143	2.5714	0.6286
SCANS:	7	7	7

73.951'

2.5

0.686

ERM SOUTHWEST
96 11
SILSBEE, TEXAS
PRESS HOUSE VENT NORTH
Page : 1

Final Cal Run 1 (formaldehyde)
Initial Cal Run 2 (particulate)

	THC PPM	CO PPM	NOX PPM
01/19/96 09:47	37.9	2.4	1.0
01/19/96 09:48	33.0	17.7	0.5
01/19/96 09:49	13.6	39.4	0.0
01/19/96 09:50	11.0	41.2	0.0
01/19/96 09:51	10.3	41.2	0.0
01/19/96 09:52	10.7	41.2	0.0
01/19/96 09:53	12.8	32.2	0.0
01/19/96 09:54	13.0	17.8	0.1
01/19/96 09:55	12.5	10.8	0.1
01/19/96 09:56	11.9	7.0	0.1
01/19/96 09:57	11.4	5.0	0.1
01/19/96 09:58	11.1	4.0	0.1
01/19/96 09:59	13.5	3.5	0.6
01/19/96 10:00	10.0	2.1	37.0
01/19/96 10:01	6.9	0.5	43.3
01/19/96 10:02	7.0	0.5	43.9
01/19/96 10:03	6.8	0.5	43.9
01/19/96 10:04	34.6	0.4	36.1
01/19/96 10:05	399.8	1.2	3.2
01/19/96 10:06	487.4	1.8	0.7
01/19/96 10:07	487.4	2.1	1.2
01/19/96 10:08	481.2	2.5	1.0
01/19/96 10:09	34.5	2.0	0.4
01/19/96 10:10	2.4	1.7	0.6
01/19/96 10:11	2.4	2.3	1.2
AVERAGES :			
	86.5	11.2	8.6

42.3 ppm CO Bias
zero bias

zero bias
46.22 ppm NOx Bias BLM603059

489 ppm propene bias

zero bias

ERM SOUTHWEST
96 11
SILSBEE, TEXAS
PRESS HOUSE VENT NORTH
Page : 1

	THC PPM	CO PPM	NOX PPM
01/19/96 10:15	15.5	3.3	11.3
01/19/96 10:16	9.2	3.5	45.3
01/19/96 10:17	4.5	2.9	45.9
01/19/96 10:18	4.5	3.0	45.0
01/19/96 10:19	5.7	3.0	31.3
01/19/96 10:20	5.4	2.6	0.4
01/19/96 10:21	4.7	2.4	0.3
01/19/96 10:22	4.6	1.9	33.8
01/19/96 10:23	4.4	0.6	44.0
01/19/96 10:24	4.1	0.3	44.7
01/19/96 10:25	4.4	0.3	44.7
01/19/96 10:26	4.4	0.3	40.4
01/19/96 10:27	4.7	1.1	5.7
01/19/96 10:28	6.4	2.1	0.5
01/19/96 10:29	40.4	2.2	0.3

46.22 ppm Nox BLM 003059 Adjust

46.22 ppm Nox BLS

zero BLS

AVERAGES :	8.2	2.0	26.3
------------	-----	-----	------

Auxiliary Average Report

DCNID : 01

Site Name : DRYER Vent

Aux Interval : 1

Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
10:39	49.5000	3.1000	0.6000
10:40	39.6000	2.5000	0.4000
10:41	123.1000	2.6000	1.0000
10:42	118.7000	3.2000	1.2000
10:43	40.4000	3.1000	0.5000
10:44	53.4000	2.6000	0.6000
10:45	148.5000	2.9000	1.3000
10:46	77.8000	3.4000	1.1000
10:47	37.8000	3.0000	0.5000
10:48	77.3000	2.8000	0.9000
10:49	155.1000	3.4000	1.5000
10:50	54.7000	3.8000	0.8000
10:51	39.1000	3.5000	0.5000
10:52	101.7000	3.7000	1.1000
10:53	133.1000	4.1000	1.4000
10:54	43.6000	4.0000	0.6000
10:55	44.0000	3.6000	0.6000
10:56	138.2000	4.1000	1.2000
MAX :	155.1000	4.1000	1.5000
MIN :	37.8000	2.5000	0.4000
AVG :	81.9778	3.3000	0.8778
SCANS:	18	18	18

Run 2 (particulate)

Auxiliary Average Report

DCNID : 01 Site Name : DRYER Aux Interval : 1 Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
11:01	63.3000	4.4000	0.9000
11:02	37.3000	3.8000	0.4000
11:03	87.4000	3.7000	0.9000
11:04	147.8000	4.3000	1.4000
11:05	48.4000	4.2000	0.7000
11:06	44.0000	3.5000	0.5000
11:07	132.3000	3.7000	1.3000
11:08	104.7000	4.3000	1.3000
11:09	38.8000	4.1000	0.6000
11:10	56.3000	3.8000	0.7000
11:11	153.7000	4.2000	1.5000
11:12	69.8000	4.5000	1.1000
11:13	37.3000	3.9000	0.5000
11:14	83.2000	3.6000	1.0000
11:15	154.4000	4.1000	1.5000
11:16	52.1000	4.1000	0.9000
11:17	42.9000	3.6000	0.6000
11:18	121.1000	3.7000	1.3000
MAX :	154.4000	4.5000	1.5000
MIN :	37.3000	3.5000	0.4000
AVG :	81.9333	3.9722	0.9500
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
11:22	152.1000	3.5000	1.5000
11:23	81.1000	3.8000	1.2000
11:24	36.6000	3.3000	0.6000
11:25	75.1000	3.1000	1.0000
11:26	155.2000	3.5000	1.7000
11:27	57.0000	3.7000	1.0000
11:28	39.0000	3.2000	0.6000
11:29	108.3000	3.3000	1.3000
11:30	141.6000	3.8000	1.8000
11:31	45.5000	3.6000	0.9000
11:32	50.2000	3.0000	0.7000
11:33	146.4000	3.1000	1.6000
11:34	101.0000	3.6000	1.5000
11:35	39.6000	3.1000	0.7000
11:36	68.7000	2.8000	0.9000
11:37	160.6000	3.2000	1.9000
11:38	66.3000	3.6000	1.3000
11:39	36.1000	3.0000	0.6000
MAX :	160.6000	3.8000	1.9000
MIN :	36.1000	2.8000	0.6000
AVG :	86.6889	3.3444	1.1556
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
11:43	48.3000	2.9000	0.7000
11:44	137.8000	3.0000	1.8000
11:45	110.2000	3.5000	1.8000
11:46	39.8000	3.2000	0.8000
11:47	71.6000	2.9000	1.0000
11:48	159.8000	3.3000	2.1000
11:49	77.0000	3.6000	1.5000
11:50	35.5000	3.0000	0.7000
11:51	77.2000	2.7000	1.1000
11:52	182.0000	3.1000	2.1000
11:53	72.3000	3.3000	1.3000
11:54	39.2000	2.6000	0.6000
11:55	29.3000	2.3000	0.4000
11:56	24.0000	2.2000	0.3000
11:57	20.4000	2.1000	0.3000
11:58	62.9000	2.1000	0.7000
11:59	168.8000	2.5000	1.9000
12:00	78.5000	2.9000	1.4000
MAX :	182.0000	3.6000	2.1000
MIN :	20.4000	2.1000	0.3000
AVG :	79.7000	2.8444	1.1389
SCANS:	18	18	18

82.515

3.365

1.031

Final Cal Run 2 (particulate)
Initial Cal Run 2 (form.)

ERM SOUTHWEST

96 11

SILSBEE, TEXAS

PRESS HOUSE VENT NORTH

Page : 1

	THC PPM	CO PPM	NOX PPM
01/19/96 12:02	27.1	2.7	0.3
01/19/96 12:03	22.1	3.0	0.3
01/19/96 12:04	45.5	3.0	0.3
01/19/96 12:05	149.9	1.5	23.3
01/19/96 12:06	108.2	0.5	45.0
01/19/96 12:07	37.6	0.3	45.6
01/19/96 12:08	40.9	0.3	42.1
01/19/96 12:09	139.3	12.3	4.7
01/19/96 12:10	117.3	38.2	0.3
01/19/96 12:11	39.7	41.1	0.1
01/19/96 12:12	46.7	41.1	0.1
01/19/96 12:13	101.2	36.4	0.6
01/19/96 12:14	489.7	11.4	0.7
01/19/96 12:15	489.3	4.0	0.5
01/19/96 12:16	398.7	3.7	0.5
01/19/96 12:17	3.6	3.8	0.4
01/19/96 12:18	2.1	2.8	0.4
01/19/96 12:19	2.0	2.9	0.5
AVERAGES :	125.7	11.6	9.2

46.22 ppm NOx Bias
zero Bias

42.3 ppm CO Bias
zero Bias

489 ppm propane Bias

zero bias

Auxiliary Average Report

DENID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
13:01	110.6000	3.0000	1.4000
13:02	132.2000	3.5000	1.7000
13:03	48.0000	3.3000	0.8000
13:04	27.5000	2.7000	0.4000
13:05	57.7000	2.5000	0.8000
13:06	156.7000	2.8000	1.7000
13:07	62.9000	3.2000	1.1000
13:08	33.6000	2.6000	0.5000
13:09	68.2000	2.4000	0.9000
13:10	168.7000	2.8000	1.6000
13:11	61.0000	3.1000	0.9000
13:12	30.0000	2.3000	0.4000
13:13	37.4000	1.9000	0.4000
13:14	122.2000	2.2000	1.3000
13:15	103.6000	2.8000	1.4000
13:16	37.2000	2.6000	0.5000
13:17	53.5000	2.1000	0.6000
13:18	145.5000	2.4000	1.5000
MAX :	168.7000	3.5000	1.7000
MIN :	27.5000	1.9000	0.4000
AVG :	80.9167	2.6778	0.9944
SCANS:	18	18	18

Run 2 (form.)

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
13:22	150.2000	3.1000	1.6000
13:23	53.1000	3.3000	0.9000
13:24	39.8000	2.5000	0.5000
13:25	107.2000	2.7000	1.2000
13:26	126.5000	3.4000	1.5000
13:27	43.5000	3.0000	0.6000
13:28	48.7000	2.5000	0.6000
13:29	140.5000	2.6000	1.4000
13:30	87.4000	3.0000	1.2000
13:31	36.9000	2.4000	0.4000
13:32	56.8000	2.0000	0.7000
13:33	152.2000	2.4000	1.3000
13:34	62.5000	2.8000	0.9000
13:35	35.7000	2.1000	0.4000
13:36	69.8000	2.0000	0.9000
13:37	157.0000	2.5000	1.4000
13:38	48.5000	2.8000	0.7000
13:39	34.3000	2.0000	0.5000
MAX :	157.0000	3.4000	1.6000
MIN :	34.3000	2.0000	0.4000
AVG :	80.5889	2.6167	0.9278
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
13:44	148.1000	3.2000	1.4000
13:45	72.6000	3.8000	1.1000
13:46	35.3000	3.4000	0.5000
13:47	64.2000	3.0000	0.9000
13:48	158.7000	3.4000	1.5000
13:49	50.8000	3.6000	0.9000
13:50	38.1000	2.8000	0.5000
13:51	102.5000	2.7000	1.1000
13:52	125.6000	3.4000	1.4000
13:53	40.8000	3.2000	0.7000
13:54	47.5000	2.7000	0.7000
13:55	142.5000	3.1000	1.5000
13:56	82.9000	3.8000	1.3000
13:57	37.3000	3.3000	0.6000
13:58	63.8000	3.0000	0.9000
13:59	144.7000	3.5000	1.6000
14:00	55.7000	4.0000	1.0000
14:01	36.7000	3.5000	0.7000
MAX :	158.7000	4.0000	1.6000
MIN :	35.3000	2.7000	0.5000
AVG :	80.4333	3.3000	1.0167
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
14:05	46.2000	3.1000	0.7000
14:06	134.9000	3.2000	1.4000
14:07	101.1000	3.8000	1.4000
14:08	39.2000	3.5000	0.7000
14:09	62.3000	3.2000	0.9000
14:10	157.5000	3.6000	1.7000
14:11	68.1000	4.1000	1.2000
14:12	38.3000	3.5000	0.7000
14:13	79.1000	3.3000	1.1000
14:14	159.6000	3.7000	1.7000
14:15	52.4000	3.7000	1.0000
14:16	42.6000	3.0000	0.7000
14:17	124.9000	3.0000	1.4000
14:18	124.3000	3.5000	1.6000
14:19	41.1000	3.3000	0.7000
14:20	55.8000	2.6000	0.7000
14:21	152.8000	2.8000	1.6000
14:22	85.8000	3.4000	1.3000
MAX :	159.6000	4.1000	1.7000
MIN :	38.3000	2.6000	0.7000
AVG :	87.6000	3.3500	1.1389
SCANS:	18	18	18

82.235

30

ERM SOUTHWEST
96 11
SILSBEE, TEXAS
PRESS HOUSE VENT NORTH
Page : 1

Final Cal Run 2 (form)
Initial Cal Run 3 (part.)

	THC PPH	CO PPH	NOX PPH
01/19/96 14:23	13.0	2.8	0.6
01/19/96 14:24	4.4	2.3	0.9
01/19/96 14:25	3.5	3.0	1.4
01/19/96 14:26	2.8	3.6	0.4
01/19/96 14:27	254.3	3.7	0.4
01/19/96 14:28	488.6	3.8	0.4
01/19/96 14:29	488.4	3.9	0.4
01/19/96 14:30	236.4	4.0	0.4
01/19/96 14:31	5.2	10.5	0.2
01/19/96 14:32	4.7	36.0	0.0
01/19/96 14:33	4.1	41.0	0.0
01/19/96 14:34	4.0	41.1	0.0
01/19/96 14:35	3.8	41.0	0.0
01/19/96 14:36	3.6	32.3	19.1
01/19/96 14:37	3.1	7.4	46.2
01/19/96 14:38	3.4	0.4	46.7
01/19/96 14:39	3.4	0.7	47.1
01/19/96 14:40	3.2	1.0	14.3
01/19/96 14:41	3.0	3.3	0.9
01/19/96 14:42	3.4	3.8	0.3

AVERAGES :	76.8	12.3	9.0

zero bias

489 ppm propane bias

42.3 ppm CO bias

zero bias

46.22 ppm NOx bias

zero bias

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NDX PPM
14:58	158.5000	2.7000	1.4000
14:59	91.8000	3.2000	1.2000
15:00	40.7000	2.8000	0.5000
15:01	82.6000	2.4000	0.9000
15:02	165.7000	2.9000	1.7000
15:03	58.0000	3.2000	0.9000
15:04	41.6000	2.5000	0.4000
15:05	108.8000	2.5000	1.1000
15:06	146.0000	3.2000	1.5000
15:07	44.9000	3.2000	0.7000
15:08	45.5000	2.6000	0.5000
15:09	138.7000	2.6000	1.3000
15:10	110.1000	3.0000	1.3000
15:11	36.3000	2.6000	0.5000
15:12	23.0000	2.0000	0.2000
15:13	18.9000	1.7000	0.1000
15:14	15.3000	1.6000	0.1000
15:15	13.2000	1.6000	0.1000
MAX :	165.7000	3.2000	1.7000
MIN :	13.2000	1.6000	0.1000
AVG :	74.4222	2.5722	0.8000
SCANS:	18	18	18

Run 3 (part)

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
16:36	33.1000	1.5000	0.4000
16:37	54.5000	1.2000	0.5000
16:38	145.7000	1.5000	1.3000
16:39	58.6000	1.9000	0.8000
16:40	33.7000	1.4000	0.3000
16:41	81.3000	1.3000	0.8000
16:42	140.4000	1.8000	1.3000
16:43	43.4000	1.8000	0.6000
16:44	38.0000	1.3000	0.4000
16:45	120.3000	1.3000	1.0000
16:46	104.7000	1.8000	1.2000
16:47	36.2000	1.6000	0.4000
16:48	52.8000	1.1000	0.5000
16:49	150.2000	1.4000	1.2000
16:50	73.7000	1.8000	0.9000
16:51	33.8000	1.3000	0.3000
16:52	67.7000	1.0000	0.7000
16:53	129.1000	1.4000	1.3000
MAX :	150.2000	1.9000	1.3000
MIN :	33.1000	1.0000	0.3000
AVG :	77.6222	1.4667	0.7722
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
16:57	130.9000	1.6000	1.2000
16:58	41.2000	1.4000	0.5000
16:59	47.9000	1.0000	0.4000
17:00	149.3000	1.2000	1.2000
17:01	88.7000	1.7000	1.0000
17:02	37.4000	1.3000	0.4000
17:03	64.7000	1.0000	0.6000
17:04	161.4000	1.5000	1.3000
17:05	60.0000	1.9000	0.8000
17:06	34.4000	1.4000	0.3000
17:07	73.9000	1.3000	0.8000
17:08	163.3000	1.8000	1.2000
17:09	47.5000	2.0000	0.6000
17:10	44.5000	1.3000	0.4000
17:11	132.1000	1.4000	1.1000
17:12	111.7000	1.9000	1.2000
17:13	39.8000	1.7000	0.5000
17:14	56.3000	1.3000	0.6000
MAX :	163.3000	2.0000	1.3000
MIN :	34.4000	1.0000	0.3000
AVG :	82.5000	1.4833	0.7833
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01 Site Name : DRYER Aux Interval : 1 Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
17:18	63.6000	1.3000	0.7000
17:19	166.2000	1.6000	1.2000
17:20	55.7000	1.9000	0.7000
17:21	41.9000	1.3000	0.4000
17:22	115.0000	1.2000	1.0000
17:23	132.3000	1.7000	1.2000
17:24	43.1000	1.5000	0.5000
17:25	50.0000	1.0000	0.4000
17:26	149.6000	1.2000	1.1000
17:27	95.4000	1.7000	1.0000
17:28	37.7000	1.3000	0.3000
17:29	60.8000	1.0000	0.5000
17:30	170.7000	1.3000	1.2000
17:31	70.7000	1.7000	0.7000
17:32	36.1000	1.1000	0.3000
17:33	70.2000	0.9000	0.7000
17:34	175.7000	1.4000	1.2000
17:35	58.4000	1.7000	0.6000
MAX :	175.7000	1.9000	1.2000
MIN :	36.1000	0.9000	0.3000
AVG :	88.5055	1.3778	0.7611
SCANS:	18	18	18

80.762

1.725

ERM SOUTHWEST
96 11
SILSBEE, TEXAS
PRESS HOUSE VENT NORTH
Page : 1

Final Cal Run 3 (part.)
Initial Cal Run 3 (form.)

	THC PPM	CO PPM	NOX PPM
01/19/96 17:38	155.3	0.5	46.8
01/19/96 17:39	50.5	0.2	47.2
01/19/96 17:40	55.9	0.2	47.3
01/19/96 17:41	155.3	0.3	47.4
01/19/96 17:42	66.8	4.8	20.3
01/19/96 17:43	11.9	32.9	0.6
01/19/96 17:44	11.1	40.8	0.1
01/19/96 17:45	10.7	41.0	0.1
01/19/96 17:46	10.7	41.0	0.1
01/19/96 17:47	23.5	30.3	0.2
01/19/96 17:48	262.5	5.1	0.8
01/19/96 17:49	495.2	1.7	1.3
01/19/96 17:50	485.9	1.7	0.6
01/19/96 17:51	485.0	1.1	0.4
01/19/96 17:52	386.8	1.3	1.1
01/19/96 17:53	4.7	1.9	1.2
01/19/96 17:54	4.3	1.7	0.4
01/19/96 17:55	4.3	1.2	0.5
01/19/96 17:56	5.6	1.5	1.3
AVERAGES :	141.3	11.0	11.5

zero bias
46.22 ppm NOX bias
zero bias
42.3 ppm CO bias
489 ppm propene bias
zero bias

Auxiliary Average Report

DCNID : 01

Site Name : DRYER

Aux Interval : 1

Date :

1/19/96

Time	THC PPM	CO PPM	NOX PPM
18:17	41.1000	1.3000	0.4000
18:18	113.1000	1.4000	0.8000
18:19	100.4000	2.0000	1.0000
18:20	39.3000	1.7000	0.4000
18:21	43.3000	1.2000	0.4000
18:22	138.4000	1.5000	0.9000
18:23	76.6000	2.2000	0.8000
18:24	37.6000	1.6000	0.3000
18:25	57.4000	1.3000	0.5000
18:26	143.8000	1.8000	1.0000
18:27	54.7000	2.2000	0.6000
18:28	37.2000	1.5000	0.3000
18:29	94.6000	1.5000	0.7000
18:30	135.5000	2.2000	1.1000
18:31	53.6000	2.2000	0.5000
18:32	33.9000	1.5000	0.3000
18:33	73.6000	1.4000	0.6000
18:34	139.3000	2.0000	1.0000
MAX :	143.8000	2.2000	1.1000
MIN :	33.9000	1.2000	0.3000
AVG :	78.5222	1.6944	0.6444
SCANS:	18	18	18

Run 3 (form.)

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
18:39	39.0000	1.9000	0.3000
18:40	69.8000	1.5000	0.6000
18:41	153.5000	2.1000	1.1000
18:42	48.6000	2.3000	0.5000
18:43	54.2000	1.6000	0.4000
18:44	150.1000	1.8000	1.1000
18:45	78.2000	2.3000	0.9000
18:46	39.3000	1.8000	0.4000
18:47	74.2000	1.4000	0.6000
18:48	150.6000	2.0000	1.2000
18:49	48.5000	2.2000	0.6000
18:50	49.6000	1.4000	0.4000
18:51	145.7000	1.6000	1.0000
18:52	75.6000	2.2000	0.9000
18:53	42.1000	1.7000	0.4000
18:54	105.7000	1.4000	0.8000
18:55	120.9000	2.0000	1.1000
18:56	42.5000	2.0000	0.5000
MAX :	153.5000	2.3000	1.2000
MIN :	39.0000	1.4000	0.3000
AVG :	82.6722	1.8444	0.7111
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01
1/19/96

Site Name : DRYER

Aux Interval : 1

Date :

Time	THC PPM	CO PPM	NOX PPM
19:01	127.9000	1.5000	0.9000
19:02	100.6000	2.1000	1.1000
19:03	40.4000	1.9000	0.4000
19:04	68.6000	1.4000	0.6000
19:05	149.4000	1.8000	1.2000
19:06	58.1000	2.1000	0.7000
19:07	31.7000	1.6000	0.3000
19:08	57.2000	1.3000	0.4000
19:09	144.1000	1.6000	1.2000
19:10	61.8000	2.1000	0.8000
19:11	39.1000	1.6000	0.4000
19:12	105.5000	1.4000	0.8000
19:13	120.0000	2.0000	1.2000
19:14	42.9000	1.8000	0.5000
19:15	58.2000	1.3000	0.5000
19:16	157.0000	1.5000	1.2000
19:17	58.4000	1.9000	0.8000
19:18	43.2000	1.3000	0.4000
MAX :	157.0000	2.1000	1.2000
MIN :	31.7000	1.3000	0.3000
AVG :	81.3389	1.6778	0.7444
SCANS:	18	18	18

Auxiliary Average Report

DCNID : 01 Site Name : DRYER Aux Interval : 1 Date : 1/19/96

Time	THC PPM	CO PPM	NOX PPM
19:21	40.4000	1.6000	0.4000
19:22	67.8000	1.2000	0.6000
19:23	154.2000	1.5000	1.3000
19:24	58.7000	1.8000	0.7000
19:25	36.3000	1.2000	0.3000
19:26	25.3000	1.0000	0.2000
19:27	53.2000	0.9000	0.4000
19:28	152.5000	1.3000	1.3000
19:29	64.2000	1.8000	0.8000
19:30	33.3000	1.3000	0.3000
19:31	23.0000	0.9000	0.1000
19:32	46.6000	0.9000	0.4000
19:33	151.7000	1.2000	1.2000
19:34	61.1000	1.7000	0.8000
19:35	43.5000	1.2000	0.3000
19:36	117.7000	1.1000	1.1000
19:37	98.4000	1.7000	1.2000
19:38	36.7000	1.5000	0.4000
MAX :	154.2000	1.8000	1.3000
MIN :	23.0000	0.9000	0.1000
AVG :	70.2536	1.3222	0.6556
SCANS:	18	18	18
	78.197	1.635	

ERM SOUTHWEST
96 11
SILSBEE, TEXAS
PRESS HOUSE VENT NORTH
Page : 1

Final Cal Run 3 (form.)

	THC PPM	CO PPM	NOX PPM
01/19/96 19:40	84.2	1.4	1.4
01/19/96 19:41	54.0	1.7	0.8
01/19/96 19:42	5.1	1.2	0.4
01/19/96 19:43	4.4	1.2	1.2
01/19/96 19:44	3.9	1.8	1.2
01/19/96 19:45	100.6	1.6	0.4
01/19/96 19:46	490.1	1.2	0.7
01/19/96 19:47	491.4	1.6	1.4
01/19/96 19:48	206.6	1.8	0.7
01/19/96 19:49	5.7	4.2	0.1
01/19/96 19:50	5.5	29.9	0.1
01/19/96 19:51	5.3	40.5	0.1
01/19/96 19:52	5.2	41.0	0.0
01/19/96 19:53	5.0	41.0	0.1
01/19/96 19:54	4.8	28.5	37.5
01/19/96 19:55	4.8	2.7	47.1
01/19/96 19:56	4.9	0.3	46.22
01/19/96 19:57	5.7	4.2	45.2
01/19/96 19:58	8.0	1.0	7.8
AVERAGES :	78.7	10.7	10.2

489 ppm propane bias

Zero

42.3 ppm CO bias

zero bias

46.22 ppm NOx bias

zero bias

APPENDIX G

Plant Operational Data

Press Production Summary
Press RTO Compliance Testing
Silsbee OSB Plant, Silsbee, Texas

Press Parameter	16-Jan-96				24-Hr. Total
	Day		Night		
Board Dimension	7/16"	23/32"	7/16"	23/32"	
Press Loads	4	130	191	3	
Panels	48	1560	2292	36	
Thickness, inches	0.447	0.731	0.447	0.731	
Density, lb/cuft	42.9	41.0	42.9	41.0	
Production, sqft/shift, 3/8" basis	584,832	526,656	584,832	526,656	1,111,488
Production, sqft/hr average					46,312
Production, lb/hr average	1,331	67,616	63,563	1,560	67,035

Press Production Summary
Press RTO Compliance Testing
Silsbee OSB Plant, Silsbee, Texas

Press Parameter	17-Jan-96				24-Hr. Total
	Day	Night			
Board Dimension	23/32"	23/32"	19/16"	3/8"	
Press Loads	135	8	39	131	
Panels	1620	96	468	1572	
Thickness, inches	0.733	0.733	0.63	0.394	
Density, lb/cuft	40.9	40.9	40.1	44.3	
Production, sqft/shift, 3/8" basis					1,074,584
Production, sqft/hr average					44,774
Production, lb/hr average	70,237	4,162	17,098	39,680	65,589

Press Production Summary
Press RTO Compliance Testing
Silsbee OSB Plant, Silsbee, Texas

	18-Jan-96			
	Day		Night	24-Hr. Total
Press Parameter				
Board Dimension	3/8"	7/16"	7/16"	
Press Loads	4	191	162	
Panels	48	2292	1944	
Thickness, inches	0.385	0.449	0.449	
Density, lb/cuft	48	50.0	50	
Production, sqft/shift, 3/8" basis				958,080
Production, sqft/hr average				39,920
Production, lb/hr average	1,283	74,414	63,115	69,406

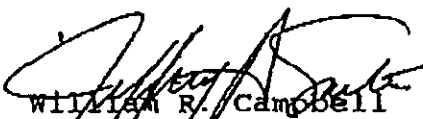
James R. Boswell, Ph.D.
Page 2

September 20, 1994

We have enclosed two operations certification forms (Form PI-3A and Form PI-3B). TNRCC Rule 116.110(b) of Regulation VI requires you to certify that operations addressed in this permit are in conformance with representations in the permit application. Please file these certifications with both the TNRCC Austin New Source Review Program and the appropriate TNRCC regional office in a timely manner as prescribed by rule.

Your cooperation in this matter is appreciated. If you have further questions, please contact Mr. Patrick N. Agumadu of our Office of Air Quality New Source Review Program.

Sincerely,



William R. Campbell

Acting Executive Director

Texas Natural Resource Conservation Commission

Enclosures

cc: Mr. Marion Everhart, Manager, Air Program, Beaumont

TEXAS NATURAL RESOURCE CONSERVATION COMMISSION

Office of Air Quality
New Source Review Program
Post Office Box 13087
Austin, Texas 78711-3087



FORM PI-3A

Operations Certification (Part 1 of 2)
TNRCC Rule 116.110(b)(1)(A)



For facilities permitted by authority of Title 30 Texas Administrative Code, Chapter 116.

This certification must be signed by an individual with process knowledge in a managerial capacity and must be submitted upon completion of construction and prior to start of operation of the authorized facilities.

Permit Number 19695

Date of Permit Issuance or Last Amendment: September 20, 1994

I. Permittee

Permit Issued To: Kirby Forest Industries, Inc.

Mailing Address: P.O. Box 3107

Conroe, Tx. 77305

Technical Contact: (Person, Title, Mailing Address) James T. Boswell, Dir. Env. Cntl. Sc.
as above Telephone: (409) 760-5921 Division

II. Permit Unit Information

Permit Unit Name: Two (2) OSB Dryer RTO's

Location: Nearest City Silsbee

County: Hardin

TNRCC Air Quality Account Number: HE-0010-B

III. Construction and Operating Schedule Dates

Start of Construction: 04/01/94

Proposed Start of Operation: 10/13/94

Completion of Construction: 09/15/94

IV. A copy of this certification must be sent to the TNRCC Regional Office.

Regional Office (city) sent to: Beaumont, Texas

V. Certification

I, James T. Boswell

Director, Environmental Control So. Div.

Name - please print or type

Title - Owner, Plant Manager, President, Vice President, Environmental Director

state that I have knowledge of the facts herein set forth and that the same are true and correct to the best of my knowledge. I certify that the facilities or changes authorized by the referenced permit have been accomplished as represented, if those representations affect emissions, method of control, or character of emissions.

DATE 10/10/94

SIGNATURE James T. Boswell

Note: Original signature in ink required

A second certification, FORM PI-3B, must be submitted simultaneously with any report of testing or monitoring results required by the permit or, if no testing or monitoring is required, within 60 days of the commencement of operation.

Version 11/01/1993

TEXAS NATURAL RESOURCE CONSERVATION COMMISSION

Office of Air Quality
New Source Review Program
Post Office Box 13087
Austin, Texas 78711-3087



FORM PI-3B

Operations Certification (Part 2 of 2)

TNRCC Rule 116.110(b)(1)(B)

B

For facilities permitted by authority of Title 30 Texas Administrative Code, Chapter 116.

This certification must be signed by an individual with process knowledge in a managerial capacity, and must be submitted simultaneously with any report of testing or monitoring results required by the permit or, if no testing or monitoring is required, within 60 days of the commencement of operation.

Permit Number: 19695

Date of Permit Issuance or Last Amendment: _____

Submittal Date of Form PI-3A (Part 1 of Operations Certification): _____

I. Permittee

Permit Issued To: _____

Mailing Address: _____

Technical Contact: (Person, Title, Mailing Address) _____

Telephone: () _____

II. Permit Unit Information

Permit Unit Name: _____

Location: Nearest City: _____ County: _____

TNRCC Air Quality Account Number: _____

III. Construction and Operating Schedule Dates

Start of Construction: _____ Start of Operation: _____

Completion of Construction: _____

IV. A copy of this certification must be sent to the TNRCC Regional Office.

Regional Office (city) sent to: _____

V. Certification

I, _____

Name - please print or type

Title - Owner, Plant Manager, President, Vice President, Environmental Director

state that I have knowledge of the facts herein set forth and that the same are true and correct to the best of my knowledge. I certify that the facility complies with all terms of the preconstruction permit and that operations of the facility are in compliance with the Texas Clean Air Act (Chapter 382, Texas Health & Safety Code) and the air quality rules of the TNRCC.

DATE _____

SIGNATURE _____

Note: Original signature in ink required.

Version 11/01/1993

TEXAS NATURAL RESOURCE CONSERVATION COMMISSION
AIR QUALITY PERMIT GENERAL CONDITIONS
AND PERTINENT RULES EFFECTIVE FOR PERMITS ISSUED OR AMENDED
ON OR AFTER AUGUST 16, 1994

1. The facilities covered by this permit shall be constructed and operated as specified in the application for the permit. All representations regarding construction plans and operation procedures contained in the permit application shall be conditions upon which the permit is issued. Variations from these representations shall be unlawful unless the permit holder first makes application to the Executive Director of the Texas Natural Resource Conservation Commission (TNRCC) to amend this permit in that regard and such amendment is approved. (30 TAC 116.116)
2. **Voiding of permit.** A permit or permit amendment is automatically void if the holder fails to begin construction within 18 months of date of issuance, discontinues construction for more than 18 consecutive months prior to completion, or fails to complete construction within a reasonable time. Upon request, the Executive Director may grant a one-time 18-month extension of the date to begin construction. (30 TAC 116.115(b)(1)).
3. **Construction progress.** Start of construction, construction interruptions exceeding 45 days, and completion of construction shall be reported to the appropriate regional office of the Texas Natural Resource Conservation Commission (TNRCC or Commission) not later than 15 working days after occurrence of the event. (30 TAC 116.115(b)(2)).
4. **Start-up notification.** The appropriate Air Program regional office of the Commission shall be notified prior to the commencement of operations of the facilities authorized by the permit in such a manner that a representative of the TNRCC may be present. Phased construction, which may involve a series of units commencing operations at different times, shall provide separate notification for the commencement of operations for each unit. (30 TAC 116.115(b)(3)).
5. **Sampling requirements.** If sampling of stacks or process vents is required, the permit holder shall contact the TNRCC Office of Air Quality prior to sampling to obtain the proper data forms and procedures. All sampling and testing procedures must be approved by the Executive Director and coordinated with the regional representatives of the Commission. The permit holder is also responsible for providing sampling facilities and conducting the sampling operations or contracting with an independent sampling consultant. (30 TAC 116.115(b)(4)).
6. **Equivalency of methods.** It shall be the responsibility of the permit holder to demonstrate or otherwise justify the equivalency of emission control methods, sampling or other emission testing methods, and monitoring methods proposed as alternatives to methods indicated in the conditions of the permit. Alternative methods shall be applied for in writing and must be reviewed and approved by the Executive Director prior to their use in fulfilling any requirements of the permit. (30 TAC 116.115(b)(5)).
7. **Recordkeeping.** A copy of the permit along with information and data sufficient to demonstrate compliance with the permit shall be maintained in a file at the plant site and made available at the request of personnel from the TNRCC or any air pollution control program having jurisdiction. For facilities that normally operate unattended, this information shall be maintained at the nearest staffed location within Texas specified by the permit holder in the permit application. This information shall include, but is not limited to, production records and operating hours. Additional recordkeeping requirements may be specified in special conditions attached to the permit. Information in the file shall be retained for at least two years following the date that the information or data is obtained. (30 TAC 116.115(b)(6)).
8. **Maximum allowable emission rates.** The total emissions of air contaminants from any of the sources of emissions listed in the table entitled "Emission Sources - Maximum Allowable Emission Rates" shall not exceed the values stated on the table attached to the permit. (30 TAC 116.115(b)(7)).
9. **Maintenance of emission control.** The facilities covered by the permit shall not be operated unless all air pollution emission capture and abatement equipment is maintained in good working order and operating properly during normal facility operations. Notification for upsets and maintenance shall be made in accordance with §101.6 and §101.7 of this title (relating to Notification Requirements for Major Upset and Notification Requirements for Maintenance). (30 TAC 116.115(b)(8)).
10. **Compliance with rules.** Acceptance of a permit by a permit applicant constitutes an acknowledgement and agreement that the holder will comply with all rules, regulations, and orders of the Commission issued in conformity with the Texas Clean Air Act and the conditions precedent to the granting of the permit. If more than one state or federal rule or regulation or permit condition are applicable, then the most stringent limit or condition shall govern and be the standard by which compliance shall be demonstrated. Acceptance includes consent to the entrance of Commission employees and agents into the permitted premises at reasonable times to investigate conditions relating to the emission or concentration of air contaminants, including compliance with the permit. (30 TAC 116.115(b)(9)).
11. This permit may be appealed pursuant to Section 263.36 of the General Rules of the TNRCC and Section 382.032 of the TCAA. Failure to take such appeal constitutes acceptance by the applicant of all terms of the permit. (Tex. Gov't. Code Ann. § 2001, et seq.)
12. This permit may not be transferred, assigned or conveyed by the holder except as provided by rule. (30 TAC 116.110(c)).
13. There may be additional special conditions attached to a permit upon issuance or modification of the permit. Such conditions in a permit may be more restrictive than the requirements of Title 30 of the Texas Administrative Code. (30 TAC 116.115(c))
14. Emissions from this facility must not cause or contribute to a condition of 'air pollution' as defined in Section 382.003(3) of the Texas Clean Air Act (TCAA) or violate Section 382.085 of the TCAA. If the Executive Director determines that such a condition or violation occurs, the holder shall implement additional abatement measures as necessary to control or prevent the condition or violation.

SPECIAL CONDITIONS

Permit No. 19695

EMISSION STANDARDS AND FUEL SPECIFICATION

1. This permit covers only those sources of emissions listed in the attached table entitled "Emission Sources - Maximum Allowable Emission Rates," and other conditions specified in that attached table. Compliance with these permitted emission limits is based on a total maximum dryer throughput of 75 tons per hour and 326,811 tons per year of dried wafers for all five dryers; a total maximum press throughput of 54,860 ft² (3/8-inch) per hour of waferboard; and a total maximum annual plant throughput of 350,000,000 ft² of 3/8-inch board processed, on a finished product basis.
2. Fuel for the dryers and thermal oil heaters shall be wood, wood bark, and sweet natural gas as defined in the General Rules adopted by the Texas Natural Resource Conservation Commission (TNRCC). Use of any other fuel will require prior written approval of the Executive Director of the TNRCC.

OPACITY/VISIBLE EMISSION LIMITATIONS

3. Opacity of emissions from the Regenerative Thermal Oxidizer Stacks (RTO1, RTO2, and RTO3) shall not exceed 10 percent averaged over a six-minute period, except for those periods described in TNRCC Rule 111.111(a)(1)(E) of Regulation I.
4. Opacity of emissions from the Baghouse Stacks (11, 12, 13, 14, 15, and 16) and the Sanderdust Cyclone Stack (26) shall not exceed 5 percent averaged over a six-minute period, except for those periods described in TNRCC Rule 111.111(a)(1)(E) of Regulation I.
5. There shall be no visible emissions from all the storage tanks for methylene-diphenyl-diisocyanate (MDI), phenol, formaldehyde (HCHO), diesel, and gasoline.
6. There shall be no visible emissions from the debark, log, sawing, and sawmill fuel handling and processing areas.

OPERATIONAL LIMITATIONS, WORK PRACTICES, AND PLANT DESIGN

7. Disposal of ash must be accomplished in a manner which will prevent the ash from becoming airborne.

SPECIAL CONDITIONS

Permit No. 19695

Page 2

8. All air pollution abatement equipment shall be properly maintained and operated during the operation of these facilities. Cleaning and maintenance of the abatement equipment shall be performed as recommended by the manufacturer and as necessary so that the equipment efficiency can be adequately maintained. Records of all maintenance performed must be kept on-site and made available to the TNRCC personnel upon request.
9. Hooding, duct, and collection systems shall be constructed so that these systems effectively capture emissions from the process equipment. These hooding and duct systems shall be maintained free of holes, cracks, and other conditions that would reduce the collection efficiency of the emission capture system.
10. All baghouse dust drop points shall be maintained in such a manner as to prevent dust emissions from becoming airborne. Disposal of baghouse dust must be accomplished in a manner that will minimize the dust from becoming airborne. There shall be no outside storage of the baghouse dust unless in enclosed and/or covered containers.
11. Replaced or used bags shall be disposed of in a manner that will minimize any dust from becoming airborne.
12. The holder of this permit shall maintain a sufficient supply of spare bags for all baghouses at all times on the plant site.
13. All permanent in-plant roads and parking areas will be watered and/or paved and cleaned.
14. Sampling ports and platform(s) shall be incorporated into the design of the RTO stacks according to the specifications set forth in the attachment entitled "Chapter 2, Stack Sampling Facilities." Alternate sampling facility designs may be submitted for approval by the Executive Director of the TNRCC.
15. If the production rate of the wood wafers by these dryers exceeds by more than 10 percent the pounds per hour maintained during sampling, the company must notify in writing the TNRCC Beaumont Regional Office, and the source may be subject to additional sampling to demonstrate continued compliance with all applicable state and federal regulations.

SPECIAL CONDITIONS

Permit No. 19695

Page '3

16. If this facility or any portion of this facility exceeds any of the applicable allowable emission rates or other standards, the holder of this permit shall take immediate corrective action to comply with the applicable standards. These actions may include, but are not limited to, reducing operating temperature, reducing throughput, and/or the installation of additional control equipment. These corrective actions shall not be considered complete until compliance with the allowable emission rates and other standards has been demonstrated. Additional testing may be required.
17. All five dryer cyclones must be vented to RTO1 and RTO2, while the press vents and the unloader vent must be vented to RTO3.
18. This facility shall not produce a nuisance that may cause or contribute to a condition of "air pollution" as defined in Paragraph 101.4 of the General Rules as adopted by the TNRCC. If such a condition does occur, additional controls may be required and the plant shall not operate until given approval by the TNRCC Regional Office in Beaumont.
19. Each RTO must operate at a minimum temperature of 1400°F. If the permitted allowable rates are exceeded, the minimum RTO temperature must be raised to demonstrate compliance with the permitted emissions.
20. The five dryers can all operate at the same time only when the two Dryers RTO1 and RTO2 are in operation. Only three dryers are allowed to operate when only one dryer RTO is operating.
21. The press area must be enclosed in such a manner as to direct all press emissions, including fugitives to the RTO3.

INITIAL DETERMINATION OF COMPLIANCE

22. The holder of this permit shall perform stack sampling and other testing as required to establish the actual pattern and quantities of air contaminants being emitted into the atmosphere from the RTO1, RTO2 and RTO3. The holder of this permit is responsible for providing sampling and testing facilities and conducting the sampling and testing operations at his expense.

SPECIAL CONDITIONS

Permit No. 19695

Page 4

- A. The appropriate TNRCC regional office in the region where the source is located shall be contacted as soon as testing is scheduled but not less than 45 days prior to sampling to schedule a pretest meeting.

The notice shall include:

- (1) Date for pretest meeting.
- (2) Date sampling will occur.
- (3) Name of firm conducting sampling.
- (4) Type of sampling equipment to be used.
- (5) Method or procedure to be used in sampling.

The purpose of the pretest meeting is to review the necessary sampling and testing procedures, to provide the proper data forms for recording pertinent data, and to review the format procedures for submitting the test reports.

A written proposed description of any deviation from sampling procedures specified in permit conditions or TNRCC or Environmental Protection Agency (EPA) sampling procedures shall be made available to the TNRCC prior to the pretest meeting. The Regional Manager or the Manager of the Source and Mobile Monitoring Section shall approve or disapprove of any deviation from specified sampling procedures.

Requests to waive testing for any pollutant specified in B of this condition shall be submitted to the TNRCC Office of Air Quality New Source Review Program. Test waivers and alternate/equivalent procedure proposals for New Source Performance Standard testing which must have EPA approval shall be submitted to the TNRCC Source and Mobile Monitoring Section in Austin.

- B. Air contaminants emitted from the Dryer RTO1 and RTO2 to be tested for include (but are not limited to) particulate matter (PM), volatile organic compound (VOC), nitrogen oxide (NO_x), carbon monoxide (CO), and HCHO.

Air contaminants emitted from the press RTO3 to be tested for include (but are not limited to) particulate matter (PM), VOC, NO_x, CO, and HCHO, MDI, and phenol.

SPECIAL CONDITIONS

Permit No. 19695

Page 5

- C. Sampling shall occur within 180 days after the initial start-up of these RTOs and at such other times as may be required by the Executive Director of the TNRCC. Requests for additional time to perform sampling shall be submitted to the regional office. Additional time to comply with the applicable requirements of Title 40 Code of Federal Regulations Part 60 (40 CFR 60) and 40 CFR 61 requires EPA approval, and requests shall be submitted to the TNRCC Source and Mobile Monitoring Section in Austin.
- D. The plant shall operate at a maximum dryer production rate of 15 tons per hour of dried material during stack emission testing for each dryer. Primary operating parameters that enable determination of production rate shall be monitored and recorded during the stack test. These parameters are to be determined at the pretest meeting. If the plant is unable to operate at maximum rates during testing, then future production rates may be limited to the rates established during testing. Additional stack testing may be required when higher production rates are achieved.
- E. Two copies of the final sampling report shall be forwarded to the TNRCC within 30 days after sampling is completed. Sampling reports shall comply with the attached conditions of Chapter 14 of the TNRCC Sampling Procedures Manual. The reports shall be distributed as follows:
- One copy to the TNRCC Beaumont Regional Office.
One copy to the TNRCC Austin Source and Mobile Monitoring Section.
- F. Stack sampling shall be repeated every three years and at any other time required by the Executive Director of the TNRCC after the initial sampling in conformity with Conditions A, B, and D of this condition.
- G. Upon written request from the holder of this permit, the Executive Director of the TNRCC may waive the retesting requirements of Special Condition No. 22F after two successful samples, provided that the company demonstrates continuous compliance through sampling, monitoring, and recordkeeping with the emission rates and conditions of this permit.

SPECIAL CONDITIONS

Permit No. 19695

Page 6

CONTINUOUS DETERMINATION OF COMPLIANCE

23. The holder of this permit shall install, calibrate, and maintain continuous emission monitors (CEMs) to continuously monitor and record opacity from the dryer and press RTO stacks. These CEMs shall meet all of the requirements, including the allowable limits for instrument drift, established in both Performance Specification No. 1, 40 CFR 60, Appendix B, and the TNRCC Sampling Procedures Manual. The CEMs shall be zeroed and spanned daily in order to determine and decrease the amount of instrument drift. Corrective actions shall be taken when the drift exceeds the amount specified in Performance Specification No. 1.
24. The data obtained from the CEMs shall be continuously collected, analyzed, and reduced to percent opacity based on six-minute averages. The percent opacity shall be recorded and maintained and shall be made available to any TNRCC representative upon request. The maximum opacity for any of these six-minute periods shall not exceed 10 percent.
25. Upon written request to, and at the discretion of, the Executive Director of the TNRCC, the holder of this permit may discontinue the operation, recordkeeping, and requirements detailed in Special Conditions No. 23 and No. 24 for the CEMs, provided the holder demonstrates that the dryer can operate in continuous compliance with the opacity limits and conditions of this permit.
26. The CO emission monitoring shall be conducted using commercially available continuous CO emission monitors. Such monitors shall meet the requirements of 40 CFR 60, Appendix B, Performance Standards 2 and 4, and the Quality Assurance and Quality Procedures established in 40 CFR 60, Appendix F.
27. If any emission monitor fails to meet specified performance, it shall be repaired or replaced immediately, but no later than seven days after it was first detected by any employee at the facility, unless written permission is obtained from the TNRCC which allows for a longer repair/replacement time. The holder of this permit shall develop an operation and maintenance program (including stocking necessary spare parts) to ensure that the continuous monitors are available as required.

SPECIAL CONDITIONS

Permit No. 19695

Page 7

COMPLIANCE CONDITION

28. Within 90 days after the initial start-up of these RTOs, but no later than 180 days, the holder of this permit shall submit documentation to the TNRCC Beaumont Regional Office which demonstrates that the facility is in compliance with the conditions of this permit. This documentation shall contain at a minimum, copies of sampling records and monitoring logs, results of required testing (where completed), and a review of the facility's compliance with general and special conditions of the construction permit. Requests for any extensions in time for submitting the required information shall be made in writing to the TNRCC Beaumont Regional Office.
29. Within 90 days after the issue date of this permit, all equipment and/or process unit that has the potential to emit air contaminants shall be identified and marked in a conspicuous location with the facility identification numbers as submitted to the TNRCC Emissions Inventory Section and the emission point numbers as listed on the maximum allowable emission rates table.

RECORDKEEPING REQUIREMENTS

30. The holder of this permit shall keep records of the amount of waferboard produced including rejected board, board density, and other information such that the daily average emission rates can be determined as represented in the permit application. These records must be made available at the request of personnel from the TNRCC or any local air pollution agency having jurisdiction.
31. In order to determine continual compliance with emission limitations specified in Special Condition No. 1 and the representations made in the permit application, the holder of this permit shall keep and maintain monthly and annual records of resin and wax usage on a 12-month rolling retention basis. These records must be made available at the request of personnel from the TNRCC or any local air pollution agency having jurisdiction.
32. A copy of this permit shall be kept at the plant site and made available at the request of personnel from the TNRCC or any local air pollution agency having jurisdiction.

Dated 9/20/94

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

Permit No. 19695

This table lists the maximum allowable emission rates and all sources of air contaminants on the applicant's property covered by this permit. The emission rates shown are those derived from information submitted as part of the application for permit and are the maximum rates allowed for these facilities. Any proposed increase in emission rates may require an application for a modification of the facilities covered by this permit.

AIR CONTAMINANTS DATA

Emission Point No. (1)	Source Name (2)	Air Contaminant Name (3)	Emission Rates *	
			lb/hr	TPY
RTO1**	Dryer Regenerative Thermal Oxidizer 1	TSP	15.43	64.80
		PM10 (a)	15.43	64.80
		VOC	2.00	8.40
		NOX	23.96	100.64
		SO2	0.87	3.56
		CO	18.23	76.58
		HCHO (b)	0.23	0.26
RTO2**	Dryer Regenerative Thermal Oxidizer 2	TSP	15.43	64.80
		PM10 (a)	15.43	64.80
		VOC	2.00	8.40
		NOX	23.96	100.64
		SO2	0.87	3.56
		CO	18.23	76.58
		HCHO (b)	0.23	0.26
RTO3	Press Regenerative Thermal Oxidizer	TSP	3.86	16.20
		PM10 (a)	3.86	16.20
		VOC	1.00	4.20
		NOX	8.56	35.94
		SO2	0.01	0.04
		CO	18.23	76.58
		HCHO (b)	0.41	1.25
		MDI (b)	0.01	0.03
11	Saw Line Baghouse	TSP	1.25	3.98
		PM10 (a)	1.25	3.98
12	Fuel Meter Baghouse	TSP	1.50	6.57
		PM10 (a)	1.50	6.57
13	Aspiration System Baghouse	TSP	0.73	3.20
		PM10 (a)	0.73	3.20
14	Raw Fuel Grinder Baghouse	TSP	0.70	3.07
		PM10 (a)	0.70	3.07

Permit No. 19695

Page 2

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

15	Sanderdust Baghouse	TSP	0.61	1.95
		PM10 (a)	0.61	1.95
16	Mat Reject Baghouse	TSP	0.09	0.06
		PM10 (a)	0.09	0.06
17	Debark Area (4)	TSP	0.02	0.08
		PM10 (a)	0.01	0.04
18	MDI Main Tanks (4)	MDI	<0.01	<0.01
20	MDI Work Tank (4)	MDI	<0.01	<0.01
22	Road Fugitives (4)	TSP	1.17	5.09
		PM10 (a)	0.60	2.54
23	PF Main Tanks (4)	HCHO	0.05	0.01
24	LPF Work Tank (4)	HCHO	0.01	0.01
26	Sanderdust Cyclone	TSP	0.61	1.95
		PM10 (a)	0.61	1.95
28	Logo Fugitives (4)	VOC (b) (5)	5.95	3.75
29***	Gasoline Tank (4)	VOC	<.01	<.01
		C6H6	<.01	<.01
30	Diesel Tank (4)	VOC	0.51	0.02

- (1) Emission point identification - either specific equipment designation or emission point number from plot plan.
- (2) Specific point source name. For fugitive sources use area name or fugitive source name.
- (3) TSP - total suspended particulate including PM10
 PM10 - particulate matter less than 10 microns
 VOC - volatile organic compounds as defined in General Rule 101.
 NOx - total oxides of nitrogen
 SO2 - sulfur dioxide
 CO - carbon monoxide
 HCHO - formaldehyde
 MDI - methylene-diphenyl-diisocyanate
 C6H5OH - phenol
 C6H6 - benzene
- (4) Fugitive emissions are an estimate only and should not be considered a maximum allowable emission rate.

Permit No. 19695

Page 3

EMISSION SOURCES - MAXIMUM ALLOWABLE EMISSION RATES

- (5) VOC consists of VOC (0.96 lb/hr and 0.60 t/yr); Mineral Oil (4.61 lb/hr and 2.89 t/yr); and Isoparaffinic HC (0.38 lb/hr and 0.24 t/yr).

- Emission rates are based on and the facilities are limited by the following maximum operating schedule:

Hrs/day 24 Days/week 7 Weeks/year 52 or Hrs/year 8,760

A total maximum dryer throughput of 75 tons per hour and 326,811 tons per year of dried wafers for all five dryers; a total maximum press throughput of 54,860 ft² (3/8") per hour of waferboard; and a total maximum annual plant throughput of 350,000,000 square feet of 3/8 inches board processed, on a finished product basis.

- ** Emission rates from the RTO1 and RTO2 are based on the RTOs' operation of 8400 hours per year.

- *** Gasoline storage as per TNRCC Reg. V and very negligible emission is expected from this source.

- (a) The PM10 is also counted as wood dust and both are already included in the total TSP estimate.

- (b) The emissions of individual organic compounds (i.e. formaldehyde, phenol, MDI, etc.) are included in the total VOC estimate.

Dated 9/20/94

APPENDIX I

Chain of Custody

Chain of Custody

JOB# 96-011
 Client ERM Southwest
 Location Silsbee, TX
 Unit Press House Vent Stack

Date 1-18-96
 Method S
 Project Mgr. M. Glicker

	<u>No. of Containers</u>	<u>Absorb. Solution</u>	<u>Int. Vol.</u>	<u>Part.</u>	<u>SO2</u>	<u>SO3</u>	<u>Other Analyses</u>
Filter Cont	<u>1</u>			☒			
Front Wash	<u>1</u>			☒			
Back Wash	<u>1</u>			☒			
Impinger 1							
Impinger 2							
Impinger 3							
Impinger 4							
Impinger 5							
Blank 1	<u>1</u>	<u>ACE</u>		☒			
Blank 2							
NOx							
Other							

Special Instruction _____

Samples 1 Recov. by Paul Smith Date 1/18/96 Time 2115 Location VAU11
 Samples _____ Recov. by _____ Date _____ Time _____ Location _____
 Samples _____ Recov. by _____ Date _____ Time _____ Location _____
 Samples _____ Recov. by _____ Date _____ Time _____ Location _____
 Samples Rcvd. by Paul Smith For transport. Date 1/19 Time 2100
 Sample Rcvd. at lab by M. Glicker Date 1/22/96 Time 1045
 Sample Analyzed by M. Glicker Date 1/26/96 Time 0950
 Data Checked by HT Date 1/29/96 Time 1430

Chain of Custody

JOB# 96-011

Date 1-19-96

Client ERM Southwest

Method 516

Location Silsbee, TX.

Project Mgr. M. Glicer

Unit Press House Vent Stack

	No. of Containers	Absorb. Solution	Init. Vol.	Part.	SO2	SO3	Other Analyses
Filter Cont	<u>11</u>			☒			
Front Wash	<u>11</u>			☒			
Back Wash							
Impinger 1	<u>11</u>	<u>50% IPA</u>		☒		☒	
Impinger 2	<u>11</u>	<u>6% H2O2</u>			☒		
Impinger 3	<u>11</u>	<u>6% H2O2</u>			☒		
Impinger 4							
Impinger 5							
Blank 1							
Blank 2							
NOx							
Other							

Special Instruction AVI 1 is non-ISO on separate chain-o-custody

Sample# 2 Recv. by David's Smith Date 1-19-96 Time 130 Location VAU11

Sample# 3 Recv. by David's Smith Date 1-19-96 Time 1045 Location VAU11

Sample# _____ Recv. by _____ Date _____ Time _____ Location _____

Sample# _____ Recv. by _____ Date _____ Time _____ Location _____

Samples Rcvd. by Paul W. Smith For transport Date 1/19 Time 2100

Sample Rcvd. at lab by M. Panter Date 1/22/96 Time 1045

Sample Analyzed by Mary Panter Date 1/26/96 Time 1445

Data Checked by HT Date 1/29/96 Time 1430

Chain of Custody

JOB# 96-011
 Client ERM Southwest
 Location Silsbee, TX
 Unit Press House Vent Stack

Date 1-19-96
 Method 6
 Project Mgr. M. Glicer

	<u>No. of Containers</u>	<u>Absorb. Solution</u>	<u>Init. Vol.</u>	<u>Part.</u>	<u>SO2</u>	<u>SO3</u>	<u>Other Analytes</u>
Filter Cont							
Front Wash							
Back Wash							
Impinger 1	<u>1</u>	<u>80% IPA</u>	<u>200ml</u>			☒	
Impinger 2	<u>1</u>	<u>6% H2O2</u>	<u>200ml</u>		☒		
Impinger 3	<u>1</u>	<u>6% H2O2</u>	<u>200ml</u>		☒		
Impinger 4							
Impinger 5							
Blank 1	<u>1</u>	<u>80% IPA</u>		☒		☒	
Blank 2	<u>1</u>	<u>6% H2O2</u>			☒		
NOx							
Other							

Special Instruction Archive Part Sample Run 1 & Analyze SO2, SO3 only.

Samples 1 Recv. by Paul Smith Date 1-19-96 Time 1235 Location LAU11
 Samples Recv. by _____ Date _____ Time _____ Location _____
 Samples Recv. by _____ Date _____ Time _____ Location _____
 Samples Recv. by _____ Date _____ Time _____ Location _____
 Samples Rcvd. by Paul Smith For transport. Date 1/19 Time 2100
 Sample Rcvd. at lab by M. Glicer Date 1/22/96 Time 1045
 Sample Analyzed by Mary Glicer Date 1/25/96 Time 1600
 Data Checked by HT Date 1/29/96 Time 1515

Job# 9611 Unit Tested Press House Vent Stack CHAIN OF CUSTODY RECORD

Page #

Facility Name/Location		# OF CONTAINERS										SAMPLE ANALYSIS REQUIRED							REMARKS (Specific Compounds/Methods)	
SAMPLE I.D.	DATE	TIME	SCG			RCVR	HCL	PART.	SO2	SO3	PCDD / PCDF	SEM-VOCS	PHCS	METALS						
			AOI	IR	PLPB															
Press house Vent Stack Front wash	11/19/96	1100 1515 2045	✓	✓	✓	1	1	1	1	1	1	1	1	1	1	1	1	Formaldehyde		
Press house Vent Stack Imp. 1	11/19/96	1100 1515 2045	✓	✓	✓	1	1	1	1	1	1	1	1	1	1	1	1	Formaldehyde		
Press house Vent Stack Imp. 2 & 3	11/19/96	1100 1515 2045	✓	✓	✓	1	1	1	1	1	1	1	1	1	1	1	1	Formaldehyde		
Press house Vent Stack File 1	11/19/96	1100 1515 2045	✓	✓	✓	1	1	1	1	1	1	1	1	1	1	1	1	Acetone Tinkles		
Received by: <u>Paul Smith</u>	Date: <u>1/19</u>	Time: <u>2130</u>	Relinquished by: <u>[Signature]</u>			Date: <u>1/19/96</u>			Time: <u>2130</u>			Received by: <u>HT</u>			Date: <u>1/22/96</u>			Time: <u>1800</u>		
Relinquished by:	Date:	Time:	Received by lab by:			Date:			Time:			Remarks:								

Ship to:



Job# 96-11 Unit Tested Press House

CHAIN OF CUSTODY RECORD

Page #

Facility Name/Location		SAMPLE ANALYSIS REQUIRED										REMARKS (Specific Compounds/Methods)	
ERM Southwest / Silsbee, TX													
Collected By/Company													
METCO / Robert Threlkett													
SAMPLE I.D.	DATE	TIME	RCVR	BY	HCI	PART	SO2	SO3	PCDD / PCDF	SEM - VOC's	POH C's	METALS	
Press house field spike 0.2 ml @ 4 mg/ml	1/19/96	1730	✓										
Press house field spike 0.5 ml @ 4 mg/ml	1/19/96	1740	✓										Formaldehyde
Press house Blank train Front wash	1/19/96		✓										Formaldehyde
Press house BLANK train Imp. 1	1/19/96		✓										Formaldehyde
Press house BLANK train Imp. 2 & 3	1/19/96		✓										Formaldehyde
Press house BLANK train Filter	1/19/96		✓										Formaldehyde
Received by: <u>Paul Smith</u>		Date: <u>1/19</u>	Time: <u>2130</u>	Relinquished by: <u>[Signature]</u>		Date: <u>1/19/96</u>		Time: <u>2130</u>	Received by: <u>HT</u>		Date: <u>1/23/96</u>	Time: <u>1000</u>	
Relinquished by:		Date:	Time:	Received by lab by:		Date:	Time:	Remarks:					



Ship to: _____

Chain of Custody

JOB# 96-11
 Client ERM Southwest
 Location Silsbee, TX
 Unit Press RTO stack

Date 1/18/96
 Method Phenols
 Project Mgr. Glycer

	No. of Containers	Absorb. Solution	Int. Vol.	Part.	SO2	SO3	Other Analytes
Filter Cont	1						Phenols
Front Wash	1						"
Back Wash							
Impinger 1	1	0.1 N NaOH	100ml				Phenols
Impinger 2	1	0.1 N NaOH	100ml				"
Impinger 3							
Impinger 4							
Impinger 5							
Blank 1	1	0.1 N NaOH	200ml				Phenols
Blank 2							
NOx							
Other							

Special Instruction _____

Sample# 1 Recov. by Jesse Roche Date 1/18/96 Time 2131 Location VAN
 Sample# Blank Recov. by Jesse Roche Date 1/18/96 Time 0915 Location VAN
 Sample# _____ Recov. by _____ Date _____ Time _____ Location _____
 Sample# _____ Recov. by _____ Date _____ Time _____ Location _____
 Samples Rcvd. by Paul Smith For transport Date 1/19 Time 2100
 Sample Rcvd. at lab by HT Date 1/22/96 Time 1100
 Sample Analyzed by HT Date 1/31/96 Time 1000
 Data Checked by HT Date 1/31/96 Time 1100

Chain of Custody

Job# 96-11
 Client ERM Southwest
 Location Silsbee, Tx
 Unit Press RTD Stack

Date 1/19/96
 Method Phenols
 Project Mgr. Glycer

	No. of Containers	Absorb. Solution	Init. Vol.	Part.	SO2	SO3	Other Analytes
Filter Cont	<u>11B</u>						
Front Wash							
Back Wash							
Impinger 1	<u>11B</u>	<u>0.1 N NaOH</u>	<u>200ml</u>				<u>Phenols</u>
Impinger 2	<u>11B</u>	<u>0.1 N NaOH</u>	<u>200ml</u>				<u>Phenols</u>
Impinger 3							
Impinger 4							
Impinger 5							
Blank 1							
Blank 2							
NOx							
Other							
Special Instruction _____							

Sample# 2 Recov. by Jesse Roehr Date 1/19/96 Time 0930 Location VAN
 Sample# 3 Recov. by Jesse Roehr Date 1/19/96 Time 1929 Location VAN
 Sample# _____ Recov. by _____ Date _____ Time _____ Location _____
 Sample# _____ Recov. by _____ Date _____ Time _____ Location _____
 Samples Rcvd. by Paul Smith For transport. Date 1/19 Time 2100
 Sample Rcvd. at lab by HT Date 1/22/96 Time 1100
 Sample Analyzed by HT Date 1/31/96 Time 1000
 Data Checked by M.A. Date 1/31/96 Time 1000

Facility Name/Location		SAMPLE ANALYSIS REQUIRED										REMARKS (Specific Compounds/Methods)	
Collected By/Company		# OF CONTAINERS	RCVRD	HC1	PAR T.	SO2	SO3	PCDD / PCDF	SEM I - VOCS	PHCS	METALS		
SAMPLE I.D.	DATE	TIME	AI	II	III	IV	CG	SO	CO	OR	AB		
MDI	1/18/96	2030	✓										
Imp. 1													
MDI	1/18/96	2030	✓										
Imp. 2, 3													
MDI	1/19/96	1200	✓										
Imp. 1		1745	✓										
MDI	1/19/96	1200	✓										
Imp. 2, 3		1745	✓										
MDI ABSORBER	1/19/96	1200	✓										
BLANK		1745	✓										
Received by: <i>Paul Smith</i>	Date: 1/19/96	Time: 2100	Relinquished by: <i>Jesse Roche</i>				Date: 1/19/96	Time: 2100	Received by: <i>JT</i>		Date: 1/22/96	Time: 1100	
Relinquished by:	Date:	Time:	Received by lab by:				Date:	Time:	Remarks:				

Chain of Custody

Job# 96-011

Date 1-18-96

Client ERM Southwest

Method 5

Location Silsbee, TX

Project Mgr. M. Glicer

Unit Press House Vent (South)

	No. of Containers	Absorb. Solution	Int. Vol.	Part.	SO2	SO3	Other Analytes
Filter Cont	<u>111</u>			☒			
Front Wash	<u>111</u>			☒			
Back Wash	<u>111</u>			☒			
Impinger 1							
Impinger 2							
Impinger 3							
Impinger 4							
Impinger 5							
Blank 1	<u>1</u>	<u>ACE</u>		☒			
Blank 2							
NOx							
Other							
Special Instruction _____							

Sample# 1 Recv. by M. J. Wood Date 1-18-96 Time 2103 Location LAU11

Sample# 2 Recv. by David S. Bailey Date 1-19-96 Time 1310 Location LAU11

Sample# 3 Recv. by David S. Bailey Date 1-19-96 Time 1845 Location LAU11

Sample# _____ Recv. by _____ Date _____ Time _____ Location _____

Samples Rcvd. by Paul Smith For transport Date 1/19/96 Time 2100

Sample Rcvd. at lab by M. Hunter Date 1/22/96 Time 1045

Sample Analyzed by M. H. Date 1/26/96 Time 0945

Data Checked by HT Date 1/29/96 Time 1515

Chain of Custody

Job# 96-011

Date 1-18-96

Client ERM Southwest

Method 5

Location Silsbee, TX

Project Mgr. M. Glicer

Unit Press House Vent (North)

	<u>No. of Containers</u>	<u>Absorb. Solution</u>	<u>Ink. Vol.</u>	<u>Part.</u>	<u>SO2</u>	<u>SO3</u>	<u>Other Analyses</u>
Filter Cont	<u>111</u>			<u>✓</u>			
Front Wash	<u>111</u>			<u>✓</u>			
Back Wash	<u>111</u>			<u>✓</u>			
Impinger 1							
Impinger 2							
Impinger 3							
Impinger 4							
Impinger 5							
Blank 1	<u>1</u>	<u>ACE</u>		<u>✓</u>			
Blank 2							
NOx							
Other							

Special Instruction _____

Sample# 1 Recov. by Paul Barber Date 1-18-96 Time 2120 Location UAU11

Sample# 2 Recov. by Paul Barber Date 1-18-96 Time 1310 Location UAU11

Sample# 3 Recov. by Paul Barber Date 1-19-96 Time 1945 Location UAU11

Sample# _____ Recov. by _____ Date _____ Time _____ Location _____

Samples Rcvd. by Paul Smith For transport. Date 1/19 Time 2100

Sample Rcvd. at lab by M. Glicer Date 1/22/96 Time 1045

Sample Analyzed by M. Glicer Date 1/26/96 Time 0930

Data Checked by HT Date 1/29/96 Time 1515

Facility Name/Location		SAMPLE ANALYSIS REQUIRED										REMARKS (Specific Compounds/Methods)					
Collected By/Company																	
SAMPLE I.D.	DATE	TIME	A I I R			S O O M P B			R C V R D	H C I	P A R T.	S O 2	S O 3	P C D D / P C D F	S E M I - V O C	P O H C 'S	M E T A L S
ERM South West / Silsbee, TX																	
Robert Thuerbauf / METCO																	
Press house North Frontwash	1/19/96	1015	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Press house North Frontwash	1/19/96	1430	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Press house North Frontwash	1/19/96	2045	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Press house North Impinger 1	1/19/96	1015	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Press house North Impinger 1	1/19/96	1430	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Press house North Impinger 1	1/19/96	2045	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Press house North Imp. 2#3	1/19/96	1015	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Press house North Imp. 2#3	1/19/96	1430	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Press house North Imp. 2#3	1/19/96	2045	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Press house North Filter	1/19/96	1015	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Archive Filters
Press house North Filter	1/19/96	1430	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Press house North Filter	1/19/96	2045	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	✓	Formaldehyde
Received by: Paul Smith	Date: 1/19	Time: 2130	Relinquished by: [Signature]										Date: 1/19/96	Time: 2130	Received by: #1	Date: 1/22/96	Time: 1000
Relinquished by:	Date:	Time:	Received by lab by:										Date:	Time:	Remarks:		



APPENDIX J

Resumes of Test Personnel

BILLY J. MULLINS, JR., President

Education

Post Graduate Study Environmental Engineering at Southern Methodist University, Dallas, Texas 1970.

M.S. 1969, New York University, New York, New York, in Civil Engineering (Air Resources).

B.S. 1968, Texas Tech University, Lubbock, Texas, in Civil Engineering (Water Resources). Studies in Engineering at U.S. Naval Academy, Annapolis, Maryland, 1963-1964.

Professional
Training
Courses

Attended Short Course on Air Pollution Engineering at the University of Texas at Austin, February 1970.

Attended four-week management course presented by the American Management Association, 1976.

Certification

Registered Professional Engineer
Certified Visible Emissions Evaluator
Certified Fallout Shelter Analyst
Licensed Private Pilot (Multi-Engine-Land, Instrument)
Diplomat in the American Academy of Environmental Engineers
Inductee into the Stack Sampling Hall of Fame

Professional
Memberships

Air & Waste Management Association - Past Chairman, Past Vice Chairman and Past Board of Directors
Southwest Section: Past Chairman, Consultants Committee; Past Chairman, Source Measurement Committee
Source Evaluation Society - Past President, Past Board of Directors
American Management Association

MULLINS

Publications

Co-authored "Sulfur Compound Emissions of the Petroleum Production Industry," December 1974.

Co-authored "Field Procedure for Stabilizing Hydrogen Sulfide Samples to be Analyzed Using Modified Methylene Blue Technique," presented at the Conference on Ambient Air Quality Measurements, Austin, Texas, March 1975.

Co-authored "Atmospheric Emissions Survey of the Sour Gas Industry," October 1975.

Co-authored "Technique for Insuring the Validity of Samples for High Concentrations of Sulfur Dioxide Using the EPA Method 5 Sampling Train," presented at the Third National Conference on Energy and the Environment, College Corner, Ohio, September 1975.

Teaching Experience

Served as a lecturer in the Environmental Protection Agency's training course number 450, "Source Sampling for Particulate Pollutants," for two years from January 1974 to October 1975 and in March, 1992.

Conducted a two-day training course entitled "Technical Assistance in Source Sampling" at Iowa State University, Ames, Iowa, for the Environmental Protection Agency, October 1974.

Conducted EPA's training course number 450, "Source Sampling for Particulate Pollutants," for the EPA at Research Triangle Park, North Carolina, September 1975.

MULLINS

Teaching Experience

Conducted a two-day short course entitled "Performing and Observing Source Sampling" at Dallas, Texas, July 1976, May 1977, October 1977, November 1987 and November 1988; at Lake Charles, Louisiana, May 1977; at Casper, Wyoming, May 1977; and at Point Comfort, Texas, November 1992.

Served as a lecturer in the Environmental Protection Agency's two-day seminar entitled "Asphalt Industry Environmental Solutions," presented in Dallas, Texas, on March 21 and 22, 1979.

Conducted a two-day short course entitled "Performing and Observing Source Sampling" in Phoenix, Arizona in August, 1990 for the State of Arizona, Department of Environmental Quality; in Lincoln, Nebraska, in March 1980 for the State of Nebraska, Air Quality Control Division.

Technical Experience

Directed and performed stack sampling on over 2000 sources of which over 500 were sampled simultaneously using more than one sampling train at several points in the flue gas stream. 1972-present.

Directed and performed over 200 short-term ambient air studies using mobile sampling vans and various ambient air sampling equipment. 1972-present.

Designed, directed and operated over 20 permanent ambient air networks of various size and duration for a variety of parameters. 1972-present.

Designed surface and underground drainage systems for residential subdivisions, public works projects, and shopping centers. 1969-1972.

Designed several residential subdivisions including lot layout, street design, drainage design, and utility design. 1969-1972.

MARK S. GLICER, Project Supervisor II

<u>Education</u>	B.S. 1989, Texas A & M University, College Station, Texas, in Engineering Geology.
<u>Research Projects</u>	Landslides, Frost Heave, Dam Site Selection, and Waste Disposal Site Selection research projects.
<u>Professional Training Courses</u>	Two-day short course, "Performing and Observing Source Sampling," Dallas, Texas, November 1990. Attended 40-hour Occupational and Environmental Training Program on Hazardous Materials (CFR 1910.120) Dallas, Texas, May 1990. Also attended an 8-hour refresher course, February 1994.
<u>Certification</u>	Certified Visible Emissions Evaluator
<u>Technical Experience</u>	Participated in the sampling of over 500 sources, including several of which were sampled simultaneously using more than one sampling train; and has supervised the sampling of over 300 sources, including five trial burns. 1990-present. Experienced in the analysis of commercial calibration gas cylinders for CO₂, O₂, NO_x, SO₂, CO, and H₂S. Experienced with Modified Method 5 Sampling Train (Method 0010). Experienced with VOST sampling procedure (Method 0030). Experienced with calibration techniques for all field testing equipment. Experienced with various multiple metal and acid gas sampling trains. Has performed on-site SO₂ analysis and H₂S fuel gas analysis.

GORDON G. SMITH, Project Supervisor II

Education B.S. 1988, University of Massachusetts, Amherst, Massachusetts, in Environmental Design.

A.S. 1986, Stockbridge School of Agriculture, Amherst, Massachusetts, in Landscape Operations.

Professional Training Courses Attended 40-hour Occupational and Environmental Training Program on Hazardous Materials (CFR 1910.120) Dallas, Texas, April 1992. Also attended an 8-hour refresher course, February 1995.

Certification Certified Visible Emissions Evaluator

Technical Experience Participated in the sampling of over 500 sources, including several of which were sampled simultaneously using more than one sampling train; and has supervised the sampling of over 250 sources, including three trial burns. 1992-present.

Experienced in the analysis of commercial calibration gas cylinders for CO₂, O₂, NO_x, SO₂, CO, and H₂S.

Experienced with Modified Method 5 Sampling Train (Method 0010).

Experienced with VOST sampling procedure (Method 0030).

Experienced with calibration techniques for all field testing equipment.

Experienced with various multiple metal and acid gas sampling trains.

Has performed on-site SO₂ analysis and H₂S fuel gas analysis.

SMITH

Thoroughly trained in the operation and routine maintenance of the following:

Thermo Environmental Model 10AR NO_x Analyzer
Teledyne Model 326 Oxygen Analyzer
Ratfish Model RS 100 Total Hydrocarbon Analyzer
Ratfish Model RS 55 Total Hydrocarbon Analyzer
Western Research Model 721 AT Sulfur Dioxide Analyzer
Horiba Model PIR 2000 Carbon Dioxide Analyzer
J.U.M. Model VE-7 Total Hydrocarbon Analyzer
Thermo Environmental Model 48 Carbon Monoxide Analyzer

DAVID BAILEY, Project Supervisor I

<u>Education</u>	B.S. 1992, Texas Tech University, Lubbock, Texas, in Mechanical Engineering.
<u>Professional Training Courses</u>	Attended 40-hour Occupational and Environmental Training Program on Hazardous Materials (CFR 1910.120) Dallas, Texas, October 1992. Also attended an 8-hour refresher course, January 1994.
<u>Certification</u>	Certified Visible Emissions Evaluator Southeast Texas Safety Association (STSA) Certification Contractor Safety Council/Texas City (CSC/TC) Certification
<u>Technical Experience</u>	Participated in the sampling of over 100 sources, including several of which were sampled simultaneously using more than one sampling train. Thoroughly trained in all EPA testing procedures. 1992-present. Experienced in the analysis of commercial calibration gas cylinders for CO₂, O₂, NO_x, SO₂, and CO. Experienced with Modified Method 5 Sampling Train (Method 0010). Experienced with VOST sampling procedure (Method 0030). Experienced with calibration techniques for all field testing equipment. Experienced with various multiple metal and acid gas sampling trains.

BAILEY

Thoroughly trained in the operation and routine maintenance of the following:

Thermo Environmental Model 10AR NO_x Analyzer
Teledyne Model 326 Oxygen Analyzer
Ratfish Model RS 100 Total Hydrocarbon Analyzer
Ratfish Model RS 55 Total Hydrocarbon Analyzer
Western Research Model 721 AT Sulfur Dioxide Analyzer
Horiba Model PIR 2000 Carbon Dioxide Analyzer
J.U.M. Model VE-7 Total Hydrocarbon Analyzer
Thermo Environmental Model 48 Carbon Monoxide Analyzer

JESSE ROCHA, Project Supervisor

Education

B.S. 1992, West Texas State University, Canyon, Texas, in Chemistry and Biology.

Professional
Training
Courses

Attended 40-hour Occupational and Environmental Training Program on Hazardous Materials (CFR 1910.120) Dallas, Texas, October 1992. Also attended an 8-hour refresher course, February, 1995.

Technical
Experience

Participated in the sampling of over 150 Sources; including several of which were sampled simultaneously using more than one sampling train. Thoroughly trained in all EPA testing procedures. 1992-present.

Experienced in the analysis of commercial calibration gas cylinders for CO₂, O₂, NO_x, SO₂, and CO.

Experienced with VOST sampling procedure (Method 0030).

Experienced with calibration techniques for all field testing equipment.

Experienced with various multiple metals and acid gas sampling trains.

Has performed on-site SO₂ analysis and Total Reduced Sulfur Analysis.

Has performed on-site Particulate Analysis

Experienced with 3-Dimensional velocity probe procedure.

Experienced with Ambient Air monitoring.

ROCHA

Monitors

Thoroughly trained in the operation and routine maintenance of the following:

Thermo Environmental Model 10AR and 10S Oxides of Nitrogen Analyzers

Teledyne Model 326 Oxygen Analyzer

Thermo Environmental Model 48 Carbon Monoxide Analyzer

J.U.M. Model VE-7 Total Hydrocarbon Analyzer

Ratfisch Model RS-55 Total Hydrocarbon Analyzer

Western Research Model 721M Sulfur Dioxide Analyzer

ROBERT J. THEUERKAUF, Environmental Technician II

Education

B.S. 1993, University of Kentucky, Lexington, Kentucky, in Biotechnology.

Professional
Training
Courses

Attended 40-hour Occupational and Environmental Training Program on Hazardous Materials (CFR 1910.120) Dallas, Texas, April 1994. Also attended an 8-hour refresher course, February, 1995.

Attended 3 day course on performing and observing source sampling.

Technical
Experience

Participated in the sampling of over 75 sources, including several of which were sampled simultaneously using more than one sampling train. Thoroughly trained in all EPA testing procedures. 1994-present.

Experienced in the analysis of commercial calibration gas cylinders for CO₂, O₂, NO_x, SO₂, and CO.

Experienced with calibration techniques for all field testing equipment.

Experienced with various multiple metals and acid gas sampling trains.

JAMES M. GRUBBS, Environmental Technician II

<u>Education</u>	Preventive Medical Specialist 1993, U.S. Army, Womack Army Medical Center, Ft. Bragg, NC.
<u>Professional Training Courses</u>	Attended 8-hour Safe Hazardous Materials Transportation Training Program (HM-126F and HM-181) Dallas, Texas, October 1994. Attended Bill Mullins' Performing and Observing Source Sampling Short Course; Dallas, Texas, January 1995.
<u>Technical Experience</u>	Participated in the sampling of over 50 sources, including several of which were sampled simultaneously using more than one sampling train. Thoroughly trained in all EPA testing procedures. 1993-present. Experienced with calibration techniques for all field testing equipment. Thoroughly trained in the operation and routine maintenance of the following: - Anarad AR880 Oxides of Nitrogen Analyzer - Anarad AR23 Oxygen Analyzer - Anarad AR30C2 Sulfur Dioxide Analyzer - Anarad AR50-C Carbon Dioxide Analyzer

LANCE LYNDON HUDSON, Environmental Technician I

Education

B.A. 1994, University of Texas at Arlington, Arlington, Texas, in Geology.

Technical
Experience

Participated in the sampling of over 25 sources, including several of which were sampled simultaneously using more than one sampling train. Thoroughly trained in all EPA testing procedures.
1994-Present.

J. TODD STALEY, Environmental Technician III

Education Community College of the Air Force in Management & Construction Technology.

Professional Training Attended 40-hour Occupational and Environmental Training Program on Hazardous Materials (CFR 1910.120), 1990. Also attended 40-hour Hazardous Waste Management, Accumulating, Handling, Disposal, and Contingency Response, 1989.

RCRA Compliance, 40 CFR 265.16, 1991

Certification Certified Visible Emissions Evaluator

Technical Experience Participated in the sampling of over 300 sources (15 of which were trial burns), serving in the supervisory capacity on over 150 sources, including several of which were sampled simultaneously using more than one sampling train at several points in the flue gas stream. Thoroughly trained in several EPA testing procedures.

Over three years experience with EPA methods of sampling stationary sources. Thoroughly trained in the following EPA testing procedures: 40 CFR, Title 40, Chapter I, Part 60, Methods 1 through 17, 20, 21, 23 through 25, and 101 through 110.

Has performed on-site gravimetric particulate analysis, sulfur dioxide, and sulfur trioxide analysis.

Thoroughly trained in the operation and routine maintenance of the following:

Thermo Environmental Model 40 Sulfur Dioxide Analyzer
Thermo Environmental Model 48 Carbon Dioxide Analyzer
Thermo Environmental Model 10 AR NO_x Analyzer
J.U.M. Model VE-7 Total Hydrocarbon Analyzer
Servomex Model 1800B Oxygen Analyzer
Teledyne Model 326 Oxygen Analyzer

Thoroughly trained in the calibration techniques for all field testing equipment.

MATTHEW J. LINDQUIST, Environmental Technician I

Education

B.S. 1994, Texas A & M University at Galveston, Galveston, Texas,
in Marine Biology.

Technical
Experience

Participated in the sampling of over 25 sources, including several of
which were sampled simultaneously using more than one sampling
train. Thoroughly trained in all EPA testing procedures.
1995-Present.

MICHAEL D. WOOD, Environmental Field Technician I

Education

B.A., 1991, The University of Texas at Austin, Austin, Texas in Biology; M.A. 1993, The University of Texas at Austin, Austin, Texas in Botany.

Technical
Experience

Participated in the sampling of over 25 sources, including several of which were sampled simultaneously using more than one sampling train. Thoroughly trained in all EPA testing procedures. 1995-Present.

JOHN D. PEMBERTON, Environmental Field Technician I

Education

B.A. 1994, McMurry University, Abilene, Texas in Chemistry.

Technical
Experience

Participated in the sampling of over 25 sources, including several of which were sampled simultaneously using more than one sampling train. Thoroughly trained in all EPA testing procedures. 1995-Present

PAUL W. SMITH, Environmental Technician I

Education

B.A. 1995, Baylor University, Waco, Texas in Biology and Environmental Studies.

Technical
Experience

Participated in the sampling of over 25 sources, including several of which were sampled simultaneously using more than one sampling train. Thoroughly trained in all EPA testing procedures. 1995-Present