

Note: This is a reference cited in *AP 42, Compilation of Air Pollutant Emission Factors, Volume I Stationary Point and Area Sources*. AP42 is located on the EPA web site at www.epa.gov/ttn/chief/ap42/

The file name refers to the reference number, the AP42 chapter and section. The file name "ref02_c01s02.pdf" would mean the reference is from AP42 chapter 1 section 2. The reference may be from a previous version of the section and no longer cited. The primary source should always be checked.

Background Report Reference

AP-42 Section Number: 12.20

Background Chapter: 4

Reference Number: 74

Title: Summary of Source Test Results,
Scrubber Inlet from S-2 and S-3

Francis Plating of Oakland

February 1989

DISTRIBUTION:

Firm
 Permit Services
 Enforcement
 Technical Services
 Source Inventory
 Planning
 Requester
 OAPCO

BAY AREA
AIR QUALITY MANAGEMENT DISTRICT
 939 Ella Street
 San Francisco, California 94109
 (415) 771-6000

SUMMARY OF SOURCE TEST RESULTS

Report No. 90 AP-42 Section 12.10
 Reference Report Sect. 4
 Reference 74
 Test Date: 12/
 Test Times:
 Run A: 1133-1223
 Run B: 1237-1327
 Run C: 1350-1440

SOURCE INFORMATION		BAAQMD REPRESENTATIVES
Firm Name and Address FRANCIS PLATING OF OAKLAND 785 7th Street Oakland, CA 94607	Firm Representative and Title Randall Lewis, General Manager Phone No. (415) 444-5535	Source Test Engineers C. McClure/G. Cowell/H. Doi
Permit Conditions None	Source: Scrubber Inlet From S-2, S-3 Plant No. 2324 Operates 8 hr/day & 260 days/yr	Permit Services Division / Enforcement Division N. Lew Test Requested by: D. Hall

Operating Parameters:

Both chrome plating tanks operated continually during testing.

Applicable Regulations: **None - Scrubber Inlet** VN Recommended: **N/A**

Source Test Results and Comments:

METHOD: TEST	RUN A	RUN B	RUN C	AVERAGE
ST-17 Volume Flowrate, SDCFM				12600
Stack Temperature, °F.....				60
* Water Content, Volume %				1
ST-35 Total DC Amps				2980
Hexavalent Chromium, mg/amp-hr	1.6	1.3	1.3	1.4
Hexavalent Chromium, g/hr.....	4.8	4.0	4.0	4.3
Hexavalent Chromium, mg/m3	.22	.18	.19	.20
Isokinetic Ratio, act/theo	1.00	.99	.99	
ARB 425 Hexavalent Chromium, mg/amp-hr	1.14	1.14	1.14	1.14
Isokinetic Ratio, act/theo	.99	.98	1.01	

* Determined psychrometrically

NO COMMERCIAL USE OF THESE RESULTS IS AUTHORIZED

Source Test Team Leader <i>C. McClure</i> C. McClure	Date <i>2/7/90</i>	Senior Source Test Engineer <i>K. Kunaniec</i> K. Kunaniec	Date <i>2/7/90</i>	Approved by Source Test Manager <i>G. Karels</i> G. Karels	Date <i>2/15/89</i>
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DISTRIBUTION:

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BAY AREA
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939 Ellis Street
San Francisco, California 94109
(415) 771-6000

SUMMARY OF SOURCE TEST RESULTS

Report No. 90AP-42 Section 12.10

Reference

Report Sect. 4Reference 74Test Date: 12/

Test Times:

Run A: 1133-1223Run B: 1237-1327Run C: 1350-1440

SOURCE INFORMATION

BAAQMD REPRESENTATIVES

Firm Name and Address

FRANCIS PLATING OF OAKLAND
785 7th Street
Oakland, CA 94607

Firm Representative and Title

Randall Lewis,
General Manager

Phone No. (415) 444-5535

Source Test Engineers

C.McClure/G.Cowell/H. Doi

Source:

Scrubber Inlet
From S-2, S-3

Permit Services Division / Enforcement Division

N. Lew

Permit Conditions

None

Plant No.

2324

Test Requested by:

D.Hall

Operates 8 hr/day & 260 days/yr

Operating Parameters:

Both chrome plating tanks operated continually during testing.

Applicable Regulations:

None - Scrubber Inlet

VN Recommended:

N/A

Source Test Results and Comments:

METHOD: TESTRUN ARUN BRUN CAVERAGE

ST-17 Volume Flowrate,SDCFM12600

Stack Temperature, °F..... 60

* Water Content, Volume % 1

ST-35 Total DC Amps2980

Hexavalent Chromium, mg/amp-hr 1.6 1.3 1.3 1.4

Hexavalent Chromium, g/hr..... 4.8 4.0 4.0 4.3

Hexavalent Chromium, mg/m322 .18 .19 .20

Isokinetic Ratio, act/theo 1.00 .99 .99

ARB 425 Hexavalent Chromium, mg/amp-hr 1.14 1.14 1.14 1.14

Isokinetic Ratio, act/theo99 .98 1.01

* Determined psychrometrically

NO COMMERCIAL USE OF THESE RESULTS IS AUTHORIZED

Source Test Team Leader

Date

C. McClure 2/7/90
C. McClure

Senior Source Test Engineer

Date

K. Kunaniec 2/7/90
K. Kunaniec

Approved by Source Test Manager

Date

G. Karels 2/15/89
G. Karels

030118

Report No. _____

Test Date: 12/27/89

Test Times:

Run A: 1133-1223Run B: 1237-1327Run C: 1350-1440

DISTRIBUTION:

Firm
Permit Services
Enforcement
Technical Services
Source Inventory
Planning
Requester
DAPCO

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AIR QUALITY MANAGEMENT DISTRICT
939 Ellis Street
San Francisco, California 94109
(415) 771-6000

SUMMARY OF SOURCE TEST RESULTS

SOURCE INFORMATION

BAAQMD REPRESENTATIVES

Firm Name and Address

FRANCIS PLATING OF OAKLAND
785-7TH ST.
OAKLAND CA 94607

Firm Representative and Title

RANDALL LEWIS
GENERAL MANAGER
Phone No. 415 444-5535

Source Test Engineers

C. MECLURE
G. COLWELL
H. DOI

Permit Conditions

NONE

Source: SCRUBBER INLET
FROM S-2, S-3

Plant No. 2324

Operates 8 hr/day & 260 days/yr

Permit Services Division / Enforcement Division

N. LEW

Test Requested by:

D. HALL / ~~R. FRAZIER~~

Operating Parameters: BOTH CHROME PLATING TANKS OPERATED CONTINUALLY
DURING TESTING.

Applicable Regulations: NONE-SCRUBBER INLET

VN Recommended: N/A

Source Test Results and Comments:

METHOD: TEST

	RUN A	RUN B	RUN C	AVERAGE
--	-------	-------	-------	---------

ST-17 Volume Flowrate, SDCFM

12600

Stack Temperature, °F

60

* Water Content, volume %

1

ST-35 Total DC Amps

2980

Hexavalent Chromium, mg/amp-hr

1.6

1.3

1.3

1.4

Hexavalent Chromium, g/hr

4.8

4.0

4.0

4.3

Hexavalent Chromium, mg/m3

.22

.18

.19

.20

Isokinetic Ratio, act/theo

1.00

.99

.99

A.R.B.425 Hexavalent Chromium, mg/amp-hr

1.14

1.14

1.14

1.14

ISOKINETIC RATIO, ACT/THEO

.99

.98

1.01

* DETERMINED PSYCHROMETRICALLY

NO COMMERCIAL USE OF THESE RESULTS IS AUTHORIZED

Source Test Team Leader

Date

C. J. McCall 1/19/90

Senior Source Test Engineer

Date

Approved by Source Test Manager

Date

G. Karels

HARVEY'S PLATING CO.

12/21/89 & 12/27/89

PLEASE NOTE: THIS SERIES OF TESTS WERE
PERFORMED SIDE BY SIDE ST-35//ARB-425
WITH A SPECIAL DUAL PROBE AND
MATCHING 6.9MM GLASS NOZZLES.

C. MCCLURE

S-507

DISTRIBUTION:

Firm
 Permit Services
 Enforcement
 Technical Services
 Source Inventory
 Planning
 Requester
 DAPCO

BAY AREA
 AIR QUALITY MANAGEMENT DISTRICT
 939 Elm Street
 San Francisco, California 94109
 (415) 771-6000

Report No. _____

Test Date: 12/27/89

Test Times:

Run A: _____

Run B: _____

Run C: _____

SUMMARY OF SOURCE TEST RESULTS

SOURCE INFORMATION		BAAQMD REPRESENTATIVES
Firm Name and Address <u>FRANCIS PLATING CO.</u>	Firm Representative and Title <u>RANDY</u>	Source Test Engineers
	Phone No. ()	
	Source:	Permit Services Division / Enforcement Division
Permit Conditions	Plant No.	Test Requested by:
	Operates <u>hr/day &</u> <u>days/yr</u>	
Operating Parameters: <u>ST-35 (INLET.)</u>		
Applicable Regulations:		VN Recommended: <u>NO</u>

Source Test Results and Comments:

METHOD:	TEST	RUN A	RUN B	RUN C	AVERAGE
ST-17	Volume Flowrate, SDCFM				<u>12600</u>
	Stack Temperature, °F				<u>60</u>
ST-23	Water Content, volume %				<u>1</u>
DETERMINED	PSYCHROMETERICLY				
ST-35	Total DC Amps				<u>2980</u>
	Hexavalent Chromium, mg/amp-hr	<u>1.6</u>	<u>1.3</u>	<u>1.3</u>	<u>1.4 .15</u>
	Hexavalent Chromium, g/hr	<u>4.8</u>	<u>4.0</u>	<u>4.0</u>	<u>4.3</u>
	Hexavalent Chromium, mg/m3	<u>.22</u>	<u>.18</u>	<u>.19</u>	<u>.20</u>
	Isokinetic Ratio, act/theo	<u>1.00</u>	<u>.99</u>	<u>.99</u>	

FIGURE IV-91

NO COMMERCIAL USE OF THESE RESULTS IS AUTHORIZED

Source Test Team Leader	Date	Senior Source Test Engineer	Date	Approved by Source Test Manager	Date
				G. Karels	

DISTRIBUTION OF PROBE & NOZZLE WASH

BT SAMPLE VOLUMES $V_{OA} = 23.45$

$$V_{OB} = 23.38$$

$$V_{OC} = 23.70$$

$$V_{OTOTAL} = 70.53$$

FRANCIS PATING.
12/27/89
ST-35
(INLET)

$$RUN A) - \frac{23.45}{70.53} = 0.33$$

$$RUN B) \frac{23.38}{70.53} = 0.33$$

$$RUN C) \frac{23.70}{70.53} = 0.34$$

TOTAL HEX CHROME IN ST-35 WASH = 370.8 μg

$$RUN A = 370.8 \times 0.33 = 122.36 \mu g$$

$$RUN B = 370.8 \times 0.33 = 122.36 \mu g$$

$$RUN C = 370.8 \times 0.34 = 126.07 \mu g$$

$$TOTAL \quad 370.79 \Rightarrow 6000 \mu g$$

HEX CHROME CONCENTRATION

$$C = \text{mg}/\text{m}^3$$

$$C = \frac{35.31 (W)}{1000 \cdot V_0}$$

WEIGHT OF HEX
CHROME IN μg

RUN A) $W_p = W_{\text{FILTER}} + W_{\text{WASH}} + W_{\text{IMMINGER}}$

$$W_p = 26.0 \mu\text{g} + 122.36 \mu\text{g} + (100)$$

$$W_{pA} = 148.36 \mu\text{g}$$

$$C_A = \frac{35.31 (148.36 \mu\text{g})}{1000 \cdot 23.45 \text{ SDCF}}$$

$$C_A = 0.223 \text{ mg}/\text{m}^3$$

RUN B) $W_p = W_{\text{FILTR}} + W_{\text{WASH}} + W_{\text{IMP.}}$

$$W_{pB} = 100 + 122.36 \mu\text{g} + 100$$

$$W_{pB} = 122.36 \mu\text{g}$$

$$C_B = \frac{(35.31)(122.36 \mu\text{g})}{1000 \cdot 23.38}$$

$$C_B = 0.185 \text{ mg}/\text{m}^3$$

RUN C) $W_p = W_{\text{FLT}} + W_{\text{WASH}} + W_{\text{IMP}}$

$$W_p = 100 + 126.07 \mu\text{g} + 100 \quad W_{pC} = 126.07 \mu\text{g}$$

$$C = \frac{(35.31)(126.07 \mu\text{g})}{1000 \cdot 23.70}$$

$$C = 0.189 \text{ mg}/\text{m}^3$$

FRANCIS PLATING CO.

12/27/89

ST-35

(INLET)

$$V_0 = \frac{530 \cdot V_m \cdot P_b \cdot 10^3}{29.92 \cdot T_m \cdot R}$$

$$V_{0A} = \frac{(530)(22.93)(30.17)}{29.92 \cdot (522.5)}$$

$$V_{0A} = 23.45 \text{ SDCF}$$

$$V_{0B} = \frac{(530)(22.885)(30.17)}{29.92 (523)}$$

$$V_{0B} = 23.38 \text{ SDCF}$$

$$V_{0C} = \frac{(530)(23.24)(30.17)}{29.92 (524)}$$

$$V_{0C} = 23.70 \text{ SDCF}$$

HEX CHROME EMISSION RATE

FRANCIS PLATING CO.

12/27/89

ST-35

(INLET)

$$M_g/HR = \frac{(60)(1 \times 10^{-6})(\overset{\text{WEIGHT}}{\text{HEX CHROM}})(Q_{\text{STACK}})}{V_D}$$

RUN A)

$$M_A = \frac{(60)(1 \times 10^{-6})(148.36 \mu g)(12600)}{23.45 \text{ SCF}}$$

$$M_A = 4.78 \text{ g/HR}$$

RUN B)

$$M_B = \frac{(60)(1 \times 10^{-6})(122.36)(12600)}{23.38 \text{ SCF}}$$

$$M_B = 3.96 \text{ g/HR}$$

RUN C)

$$M_C = \frac{(60)(1 \times 10^{-6})(126.07)(12600)}{23.70 \text{ SCF}}$$

$$M_C = 4.02 \text{ g/HR}$$

HEX CHROME PLATING EMISSION

$$\text{FACTOR} = M_A$$

$$M_A = \frac{1000 \cdot M_{\text{g/hr}}}{I_{\text{AMPS}}}$$

RUN A)

$$M_{\text{A mg/A-HR}} = \frac{1000 \cdot 4.78 \text{ g/hr}}{2980 \text{ A}}$$

$$M_A = 1.6 \text{ mg/A-HR.}$$

RUN B)

$$M_B = \frac{1000 \cdot 3.96 \text{ g/hr}}{2980 \text{ A}}$$

$$M_{A_B} = 1.33 \text{ mg/A-HR}$$

RUN C)

$$M_{A_C} = \frac{1000 \cdot 4.02 \text{ g/hr}}{2980 \text{ A}}$$

$$M_{A_C} = 1.35 \text{ mg/A-HR}$$

FRANCIS PLATING CO

12/27/89

ST-35

(INLET)

$$I_{(\text{INLET})} = 980 \text{ A}$$

$$+ 2000 \text{ A}$$

2980 AMPS
ACROSS 2 BATHS.



BAY AREA AIR QUALITY MANAGEMENT DISTRICT
939 Ellis Street, San Francisco, Calif. 94109 • 771-6000

Source Test Data Sheet

Source Operation CHEMIE PLATING
Plant FRANK'S PLATING OF OAKLAND

Sample Type CE 6

Process Cycle SUBSTRATE-WAIVER

Duct Size 45" ROUND

Duct Pressure -5.5"

ASSUMED H₂O

Source Test No. PM 3

Run No. 12/27/89

Date: 12/27/89

6.9mm Nozzle Diameter
2.85 Pilot Tube

AMBIENT Gas Collector No.

3017 Barometric Pressure

22.1 Leak Rate @ 15" Hg

50 TIME EACH POINT

1 # OF POINTS

50 TIME EACH RUN

IMPINGERS → T3, T4

Sampling Train:

Traverse Point	Dist. From inches	INITIAL TRAVERSE		SAMPLING										REMARKS
		Duct Temp OF	H ₂ O	h	V _s FPS	Time	Rate CFM	Temp OF	Volume Ft. ³	Vac "Hg	Sat'd Gas Temp OF	T _g Duct Temp OF		
				Traverse Point	h H ₂ O	V _s FPS	Time	Rate CFM	Temp OF	Volume Ft. ³	Vac "Hg	Sat'd Gas Temp OF	T _g Duct Temp OF	
				P5	0.12	19.5	5	4562	63	95.3	90.0	37	40	27.3 2.277
				}	0.12	19.5	5	4562	63	97.5	90.0	37	60	} 2.278
					*	0.12	19.5	5	4562	63	98.8	10	37	60
				}	0.12	19.5	5	4562	63	13.1	10	37	60	2.278
					*	0.12	19.5	5	4562	63	14.7	10	37	60
				}	0.12	19.5	5	4562	63	16.7	10	37	60	2.283
						0.12	19.5	5	4562	63	14.05	10	37	60
				}	0.12	19.5	5	4562	63	21.33	10	37	60	2.29
						0.12	19.5	5	4562	63	23.3	10	37	60
				P5	0.12	19.5	5	4562	63	42.5	10	37	60	2.287
						0.12	19.5	5	4562	63	22.885			

$$Q_n = 13.7 \left[\frac{T_a + 460}{V_s (100 - H_2O)} \right]^{1/2}$$

$$Q_m = \left[(2.638 \times 10^{-3}) \cdot (100 - H_2O) \right]^{0.2} \left[\frac{V_s}{T_s} \right]$$

$$V_s = 2.9 (K_p) T_s \cdot h_{H_2O}$$

* - SAMPLE LINE SLIPED OFF #1 IMPINGER - USED CANNON - NOTE THIS

Condensate V_o gm.

H₂O
CO₂
CO
O₂

OUTSIDE



NOZZLES ARE PLACED 4" FROM CENTER LINE

Source Test Team
CHUCK McCLURE
Source Test Engineer I

Source Test Engineer I
CHUCK McCLURE

Source Test Engineer I
CHUCK McCLURE

Source Test Engineer I
CHUCK McCLURE



NOTE THIS
FILTER ST-35
RUN B-BLOWN
BACK OFF FRIT
FILTER FAILURE
WETD-5.5"
IN DUCT FIBER
FIBER

DISTRIBUTION:

Firm
Permit Services
Enforcement
Technical Services
Source Inventory
Planning
Requester
CAPCO

BAY AREA
AIR QUALITY MANAGEMENT DISTRICT
638 Ellis Street
San Francisco, California 94108
(415) 771-8000

SUMMARY OF SOURCE TEST RESULTS

Report No. _____

Test Date: 12/27/89

Test Times: _____

Run A: 13

Run B: _____

Run C: _____

SOURCE INFORMATION

BAAQMD REPRESENTATIVES

Firm Name and Address

FRANCIS PLATING CO.

Firm Representative and Title

RANNEY

Phone No. () _____

Source: _____

Source Test Engineers

Permit Conditions

Plant No. _____

Operates _____ hr/day & _____ days/yr

Permit Services Division / Enforcement Division

Test Requested by: _____

Operating Parameters:

ARB 425 (INLET)

Applicable Regulations:

VN Recommended:

Source Test Results and Comments:

METHOD: TEST

ST-17

Volume Flowrate, SDCFM

RUN A

RUN B

RUN C

AVERAGE

12600

Stack Temperature, °F

60

~~ST-23~~

Water Content, volume %

1

DETERMINED PSYCHROMETRICALLY

ST-35

Total DC Amps

2980

Hexavalent Chromium, mg/amp-hr

1.14

1.14

1.14

1.14

Hexavalent Chromium, g/hr

3.4

3.4

3.4

3.4

Hexavalent Chromium, mg/m3

.16

.16

.16

.16

Isokinetic Ratio, act/theo

.99

.98

1.01

FIGURE IV-91

NO COMMERCIAL USE OF THESE RESULTS IS AUTHORIZED

Source Test Team Leader

Date

Senior Source Test Engineer

Date

Approved by Source Test Manager

Date

G. Karels

DISTRIBUTION OF PROBE & NOZZLE WASH.

FRANCIS PLATING CO.

12/27/89

ST ARB 425

(INLET)

SAMPLE VOLUMES:

$$V_{OA} = \frac{(530 \times V_m) \cdot P_b}{29.92 T_m}$$

$$V_{OA} = \frac{(530)(22.904)(30.17)}{29.92 \cdot 522.5}$$

$$V_{OA} = 23.43 \text{ SCF}$$

$$V_{OB} = \frac{(530)(22.625)(30.17)}{29.92 \cdot 523}$$

$$V_{OB} = 23.12 \text{ SCF}$$

$$V_{OC} = \frac{(530)(22.842)(30.17)}{29.92 \cdot 524}$$

$$V_{OC} = 23.30 \text{ SCF}$$

$$\begin{aligned} V_{OA} &= 23.43 \text{ SCF} \\ V_{OB} &= 23.12 \text{ SCF} \\ + V_{OC} &= 23.30 \text{ SCF} \\ \hline V_{\text{TOTAL}} &= 69.85 \text{ SCF} \end{aligned}$$

DISTRIBUTION:

TOTAL HEX CR PROBE & NOZZLE

$$\frac{V_{OA}}{V_{\text{TOTAL}}} = \frac{23.43}{69.85} = 0.335 \times 316.2 \mu\text{g} = 105.927 = 105.9 \mu\text{g}$$

RUM A →

$$\frac{V_{OB}}{V_T} = \frac{23.12}{69.85} = 0.331 \times 316.2 \mu\text{g} = 104.6622 = 104.7 \mu\text{g}$$

RUM B →

$$\frac{V_{OC}}{V_T} = \frac{23.30}{69.85} = 0.334 \times 316.2 \mu\text{g} = 105.6708 = 105.6 \mu\text{g}$$

RUM C →

1,000

TOTAL 316.2 μg

$$\begin{array}{r} 160 \\ 62.5 \\ \hline 522.5 \end{array}$$

HEX CHROME CONCENTRATIONS

FRANCIS PLATING CO.

12/27/89

ARB-425

(INLET)

$$C = \frac{35.31 \cdot (W) \xrightarrow{\text{HEX}} \mu\text{g CHROME TOTAL}}{\text{mg/m}^3 \cdot 1000 \cdot V_0}$$

$$\text{RUN A)} \quad W_P = \overset{\text{LOD}}{\uparrow} W_{\text{FILT}} + \overset{\text{LOD}}{\uparrow} W_{\text{PROBE}} + \overset{\text{LOD}}{\uparrow} W_{\text{IMP}}$$

$$C_A = \frac{35.31 (105.9 \mu\text{g})}{1000 \cdot 23.43 \text{ SCF}}$$

$$C_A = 0.16 \text{ mg/m}^3$$

RUN B)

$$C_B = \frac{(35.31)(104.7) \mu\text{g}}{1000 \cdot 23.12 \text{ SCF}}$$

$$C_B = 0.16 \text{ mg/m}^3$$

RUN C)

$$C_C = \frac{(35.31)(105.6)}{1000 \cdot (23.30)}$$

$$C_C = 0.16 \text{ mg/m}^3$$

HEX CHROME EMISSION RATE

FRANKS PLATING CO.

12/27/89

$$m = \frac{(60)(1 \times 10^{-6})(W_{Hg})(Q_{stack})}{V_D} \text{ g/hr}$$

(INLET)

RUN A)

$$m_A = \frac{(60)(1 \times 10^{-6})(105.9 \mu\text{g})(12600 \text{ SCF})}{23.43}$$

$$m_A = 3.4 \text{ g/hr}$$

RUN B)

$$m_B = \frac{(60)(1 \times 10^{-6})(104.7)(12600)}{23.12 \text{ SCF}}$$

$$m_B = 3.4 \text{ g/hr}$$

RUN C)

$$m_C = \frac{(60)(1 \times 10^{-6})(105.6)(12600)}{23.30}$$

$$m_C = 3.4 \text{ g/hr}$$

HEX CHROME PLATING EMISSION FACTOR - FRANKS PLATING CO.

$$M_a = \frac{1000 \cdot m}{I}$$

12/27/89
ARB-425
(INLET)

RUN A)

$$M_a = \frac{1000 \text{ mg/hr} \cdot 3.4 \text{ g/hr}}{2980}$$

$$M_{aA} = 1.14 \text{ mg/A-HR.}$$

RUN B)

$$M_A = \frac{1000 \cdot 3.4}{2980}$$

$$M_{AB} = 1.14 \text{ mg/A-HR}$$

RUN C)

$$M_{Ac} = \frac{1000 \cdot 3.4}{2980}$$

$$M_{Ac} = 1.14 \text{ mg/A-HR.}$$



BAY AREA AIR QUALITY MANAGEMENT DISTRICT
939 Ellis Street, San Francisco, Calif. 94109 - 771-6000

Source Test Data Sheet

Source Operation CHRONIC-HARD
Plant TRANSIS PLATING OF DAPLARD
Sample Type CR6
Process Cycle INLET-SCROBBL
Duct Size 4.5"
Duct Pressure 1-5.5"
ASSUMED H₂O

Source Test No. 12124A
Run No. 12/27/89
Date: 12/27/89

$W_b = 50\%$
 $D_b = 5.5\%$

6.9 Nozzle Diameter
0.85 Pitot Tube
30.17 Gas Collector No.
30.17 Barometric Pressure
0.00122 Leak Rate @ 15" Hg
50 TIME EACH RUN
1 # OF POINTS
50 TIME EACH RUN

Sampling Train: (IMPINGERS S₁-S₂)

Traverse Point	Dist. From inches	INITIAL TRAVERSE		METER							SAMPLING			REMARKS
		Duct Temp °F	H ₂ O H ₂ O	Traverse Point	h H ₂ O	Vs FPS	Time	Rate CFM	Temp °F	Volume Ft ³	Vac "Hg	Sat'd Gas Temp °F	Tg Duct Temp °F	
					0.12	19.5	1133	.4562	62°	224.374	6.0	36°	60°	27.3 3.326
							1143	.4562	62°	229.18	5.5	36°	60°	27.3 1.33
							1148	.4562	62°	221.41	6.0	36°	60°	27.3 2.38
							1153	.4562	62°	233.71	5.8	36°	60°	27.3 2.3
							1158	.4562	62°	236.01	5.7	36°	60°	27.3 2.3
							1203	.4562	63°	238.26	5.7	37°	60°	27.3 2.25
							1208	.4562	63°	240.49	5.6	37°	60°	27.3 2.23
							1213	.4562	63°	242.73	5.6	37°	60°	27.3 2.24
							1218	.4562	63°	244.97	5.8	37°	60°	27.3 2.24
							1223	.4562	63°	247.21	5.7	37°	60°	27.3 2.308
							1228	.4562		22.904			60°	27.3 22.904
							1233						60°	27.3

$$D_n = 13.7 \left[\frac{T_a + 460}{V_s (100 - H_2O)} \right]^{1/2}$$

$$Q_m = \left[(2.638 \times 10^{-3}) (100 - H_2O) D_n^2 \right] \frac{V_s}{T_s}$$

$$V_s = 2.9 (K_p) \sqrt{T_s \cdot h_{H_2O}}$$

Condensate V₀ gm.
H₂O
CO₂
SO₂
NO₂

THEME LABEL 160V-3P 60Hz 24A/12 kW
OPERATING 9.6VDC 9.6VDC 9.6VDC 9.6VDC

Source Test Team
CHUCK McCURE
Source Test Engineer I
GLEN COWELL
HARRIS DOTT

0-10-12VDC
0-10-12VDC
1000A
THANKS SOURCE TEST TEAM
11:10AM

FIG V-59
TAMM
773



BAY AREA AIR QUALITY MANAGEMENT DISTRICT
939 Ellis Street, San Francisco, Calif. 94109 - 771-6000

Source Test Data Sheet

Source Operation CHARMIE PLATING OF DALLAS

Plant

Sample Type

Process Cycle

Duct Size

Duct Pressure

ASSUMED H₂O

FRANCIS PLATING OF DALLAS

INLET-SCROBBER

45" ROUND

(-5.5")

30%

Source Test No.

Run No.

Date:

RUN B

12/27/89

6.9mm Nozzle Diameter

0.85 Pilot Tube

AMBIENT Gas Collector No.

30.17 Barometric Pressure

0.0001 Leak Rate @ 15"Hg

50 TIME EACH RUN

1 # OF POINTS

50 TIME EACH RUN

SAMPLING TRAIN: IMPINGERS S-3, S-4

ARR-425

Traverse Point	Dist. From	INITIAL TRAVERSE		SAMPLING										REMARKS	
		Duct	H	Traverse Point	h H ₂ O	Vg FPS	Time 1237	Rate CFM	Temp OF	METER	Vac "Hg	Sat'd Gas Temp OF	Tg Duct Temp OF		
				P5	012	195	1242	4562	63	247.279	6	37	520	27.3	2.231
							1247	4562	63	249.51	6	37	60	27.3	2.24
							1252	4562	63	251.75	6	37	60	27.3	2.23
							1257	4562	63	253.99	6	36	60	27.3	2.17
							1302	4562	63	256.15	6	36	60	27.3	2.35
							1307	4562	63	258.43	6	36	60	27.3	2.18
							1312	4562	63	260.78	6.5	36	60	27.3	2.33
							1317	4562	63	263.96	6.5	36	60	27.3	2.24
							1322	4562	63	265.29	6.5	36	60	27.3	2.325
							1327	4562	63	267.53	6.2	37	60	27.3	2.329
										269.86				27.3	2.329
										269.904				27.3	2.329
										22625					22.625

$$Q_n = 13.7 \left[\frac{T_a + 460}{V_s (100 - H_2O)} \right]^{1/2}$$

$$Q_m = \left[(2.638 \times 10^{-3}) (100 - H_2O) D^2 \right] \frac{V_s}{T_s}$$

$$V_s = 2.9 (K_p) \sqrt{T_s \cdot h_{H_2O}}$$

Source Test Team

CHUCK McCLURE

Source Test Engineer I

ALLEN COLEMAN

THORNTON DOE



BAY AREA AIR QUALITY MANAGEMENT DISTRICT
939 Ellis Street, San Francisco, Calif. 94109 • 771-6000

Source Test Data Sheet

Source Operation CHRYSLER PLANTING
Plant FRANCIS PLANTING CO
Sample Type CR 6
Process Cycle INLET SLURRY
Duct Size 45" ROUND
Duct Pressure (-6.5")
ASSUMED H₂O 390

Source Test No. RUN C
Run No. 12127189
Date: 12/27/89

6.7mm Nozzle Diameter
2.85 Pitot Tube
AMBIENT Gas Collector No.
30.17 Barometric Pressure
2.00 Leak Rate @ 15"Hg
5 min. TIME EACH POINT
10 # OF POINTS
50 MIN TIME EACH RUN

Sampling Train: (IMPERFECTS S5-S6)		SAMPLING										REMARKS			
Traverse Point	Dist. From inches	INITIAL TRAVERSE		Traverse Point	h H ₂ O	V _S FPS	Time 1350	Rate CFM	Temp Op	METER		Vac "Hg	Sat'd Gas Temp OF	T _g Duct Temp OF	ROT'G CEH
		Duct Temp OF	h H ₂ O							Volume Ft ³					
				P5	.12	19.5	1355	.4562	64	269.904	272.18	7	37	60.6	27.3 2.241
				(			1400	.4562	64	274.330	74.43	7	38	60.2	27.3 2.245
							1405	.4562	64	276.66	76.67	7	37	60.2	27.3 2.27
							1410	.4562	64	278.95	78.94	7	37	60.8	27.3 2.29
							1415	.4562	64	281.23	81.23	7	37	60.6	27.3 2.3
							1420	.4562	64	283.53	83.53	7	37	60.4	27.3 2.29
							1425	.4562	64	285.82	85.82	7	36	60.2	27.3 2.29
							1430	.4562	64	288.14	88.14	7	36	60.4	27.3 2.31
				↓	↓	↓	1435	.4562	64	290.43	90.43	7	36	60.6	27.3 2.29
				P5	.12	19.5	1440	.4562	64	292.71	92.71	7	36	60.8	27.3 2.316
										22.842					22.842

$$Q_h = 13.7 \left[\frac{T_g + 460}{V_s (100 - H_2O)} \right]^{1/2}$$

$$Q_m = \left[(2.638 \times 10^{-3}) (100 - H_2O) \right]^{1/2} \left[\frac{V_s}{T_s} \right]$$

$$V_s = 2.9 (k_p) \sqrt{T_s \cdot h_{H_2O}}$$

Source Test Team
CHUCK McCLOURE
Source Test Engineer I
CHUCK McCLOURE
ALDO SIEVIE

FRANK'S PLATING CO

12/27/89

OVERALL ISOKINETIC RATIO

$$R = \frac{(T_s)(V_o)(29.92)(100)}{(V_s)(T_{ime})(A_n)(P_s)(530)(60)(100 - \%H_2O)}$$

$$P_s = 29.92 + \frac{\text{STACK PRESSURE}}{13.6}$$

$$P_s = 29.92 - \frac{5.5}{13.6}$$

$$P_s = 29.92 - 0.4044$$

$$P_s = 29.52$$

$T_s = \text{TEMP STACK } ^\circ R$

$V_o = \text{METERED } \text{ft}^3$
VOLUME SDCF

$V_s = \text{AVERAGE STACK}$
VELOCITY

$T = \text{TIME OF RUN}$

$A_n = \text{AREA NOZZLE } \text{ft}^2$

$P_s = \text{PRESSURE IN STREAM}$

$H_2O\% = 1\%$

RUN A ST-35

$$R_{AST} = \frac{(520)(23.48)(29.92)(100)}{(19.5)(50)(0.0004025 \text{ft}^2)(29.52)(530)(60)(99)}$$

$$V_o = \frac{(530)(V_m)(P_b)}{29.92(T_m ^\circ R)}$$

$$V_{o_{AST}} = \frac{(530)(22.93)(30.17)}{29.92(522)}$$

$$V_{o_{AST}} = 23.48 \text{ SDCF}$$

$$R_{AST} = \frac{36531123}{36471126} = 1.002$$

$$R_{AST} = 1.00$$

$$A_n = \frac{0.15499 \pi D_{cm}^2}{576} \quad D = 6.9 \text{ mm}$$

$$D = 0.69 \text{ cm}$$

$$A_n = \frac{0.15499(\pi)(.69)^2}{576}$$

$$A_n = 0.0004025 \text{ft}^2$$

$$R_{ARB} = \frac{(520)(23.44)(29.92)(100)}{(19.5)(50)(0.0004025 \text{ft}^2)(29.52)(530)(60)(99)}$$

$$R_{ARB} = \frac{36468890}{36471126} = 0.9999$$

$$R_{ARB} = 0.99$$

$$V_o = \frac{(530)(22.904)(30.17)}{(29.92)(5225)}$$

$$V_{o_{ARB}} = 23.44 \text{ SDCF}$$

FRANCIS PLATING CO.
12/27/89

RUM B_{ST-35}

$$R_{B_{ST}} = \frac{(520)(23.38)(29.92)(100)}{(19.5)(50)(0.0004025)(29.52)(530)(60)(99)}$$

$$R_{B_{ST}} = \frac{36375539}{36471126}$$

$$R_{B_{ST}} = 0.997$$

$$R_{B_{ST}} = 0.99$$

$$RUM_{B_{ARB}} = \frac{(520)(23.12)(29.92)(100)}{(19.5)(50)(0.0004025)(29.52)(530)(60)(99)}$$

$$RUM_{B_{ARB}} = \frac{35971021}{36471126} = .9862$$

$$RUM_{B_{ARB}} = .98$$

$$V_D = \frac{(530)(22.885)(3017)}{29.92(523)}$$

$$V_{D_{B_{ST}}} = 23.3850CF$$

$$V_D = \frac{(530)(22.625)(3017)}{29.92(523)}$$

$$V_{D_{B_{ARB}}} = 23.1250CF$$

RUM C_{ST-35}

$$R_{C_{ST-35}} = \frac{(520)(23.30)(29.92)(100)}{(19.5)(50)(0.0004025)(29.52)(530)(60)(99)}$$

$$R_{C_{ST-35}} = \frac{36251072}{36471126} = 0.994$$

$$R_{C_{ST-35}} = 0.99$$

$$RUM_{C_{ARB}} = \frac{(520)(23.70)(29.92)(100)}{(19.5)(50)(0.0004025)(29.52)(530)(60)(99)}$$

$$RUM_{C_{ARB}} = \frac{36873408}{36471126} = 1.01$$

$$RUM_{C_{ARB}} = 1.01$$

$$V_D = \frac{(530)(22.842)(3017)}{(29.92)(524)}$$

$$V_{D_{ST}} = 23.3050CF$$

$$V_D = \frac{(530)(23.24)(3017)}{29.92(524)}$$

$$V_{D_{ARB}} = 23.70$$

SOURCE TEST LAB DATA SHEET

PLANT: FRANCIS PLATING OF OAKLAND

PAGE 1 OF 1

SOURCE OPERATION: CHROME SCRUBBER - INLET

INITIAL CMH

SOURCE TEST NO.: ST-35

TEST DATE 12/27/89

FILTER MEDIA: FILTER + FOLLOWING H₂O IMPINGERS

Drying Procedure: 105 °C 24 hours before
and after test, desiccated

FILTER DATA

RUN NO.	FILTER NO.	TARE WEIGHT (g)	FINAL WEIGHT (g)	SAMPLE WEIGHT (µg)

PROBE & NOZZLE RINSE DATA (total all runs)

RUN NO.	FILTER NO.	JAR TARE WEIGHT (g)	JAR FINAL WEIGHT (g)	SAMPLE WEIGHT (µg)

PROBE & NOZZLE RINSE DATA (each run)

RUN NO.	PROBE/NOZZLE NOS.	JAR TARE WEIGHT (g)	JAR FINAL WEIGHT (g)	SAMPLE WEIGHT (µg)

IMPINGER DATA

SOLUTION	NO.	A TARE WEIGHT	B FILLED WEIGHT	C FINAL WEIGHT	C-A SAMPLE WEIGHT	C-B CONDENSATE WEIGHT
H ₂ O	T-1	492.8	592.0	594.1	101.3	2.1
}	T-2	486.8	587.2	586.7	99.9	-10.5
	T-3	472.3	572.5	581.5 ^{573.9}	101.6	1.4
	T-4	503.1	603.2	603.4	100.3	0.2
}	T-5	495.8	595.6	597.9	102.1	2.3
	T-6	503.2	603.4	603.1	99.9	-10.3

SOURCE TEST LAB DATA SHEET

PLANT: FRANCIS PLATING OF OAKLAND

PAGE 1 OF 1

SOURCE OPERATION: CHROME TANK SCRUBBER-INLET

INITIAL CDMP

SOURCE TEST NO.: ARB-425

TEST DATE 12/27/89

FILTER MEDIA: 0.1N NaOH + FOLLOWING FILTER

Drying Procedure: 105 °C 24 hours before
and after test, desiccated

FILTER DATA

RUN NO.	FILTER NO.	TARE WEIGHT (g)	FINAL WEIGHT (g)	SAMPLE WEIGHT (µg)

PROBE & NOZZLE RINSE DATA (total all runs)

RUN NO.	FILTER NO.	JAR TARE WEIGHT (g)	JAR FINAL WEIGHT (g)	SAMPLE WEIGHT (µg)

PROBE & NOZZLE RINSE DATA (each run)

RUN NO.	PROBE/NOZZLE NOS.	JAR TARE WEIGHT (g)	JAR FINAL WEIGHT (g)	SAMPLE WEIGHT (µg)

IMPINGER DATA

SOLUTION	NO.	A TARE WEIGHT	B FILLED WEIGHT	C FINAL WEIGHT	C-A SAMPLE WEIGHT	C-B CONDENSATE WEIGHT
0.1N NaOH	S-1	520.8	621.5	676.9	156.1	55.4
	S-2	501.8	601.6	549.7	47.9	- < 51.97 > 3.5
	S-3	482.8	584.9	586.4	103.6	1.5
	S-4	479.4	580.8	579.9	100.5	- < 0.97 > 0.6
	S-5	516.5	618.8	620.9	104.4	2.1
	S-6	488.9	590.9	590.3	101.4	- < 0.6 > 1.5

BAY AREA
AIR QUALITY MANAGEMENT DISTRICT
939 Ellis Street
San Francisco, California 94109
(415) 771-6000

SOURCE TEST ACTION:

9-8-89

Date Rec'd:

Gr. Engineer Assigned: KIL

Test Number:

Date Tested:

Date Completed:

SOURCE TEST REQUEST

SOURCE DATA

Firm Name: Francis Plating of Oakland, Inc. Telephone No.: (415) 444-5535
Address: 785 Seventh Street City: Oakland Zip: 94607
Representative to Contact: Randall E. Lewis Title: General Manager
Source Operation: Chrome Plating Permit No.: NONE Plant No.: 2324
Permit Conditions: NONE

Condition No.:

SAMPLE DATA

S-2 Chrome Plating; 3'x12' tank; abated by chemical water scrubber A-3
S-3 Chrome Plating; 6'x6' tank; abated by chemical water scrubber A-3

Points to be Tested: ~~inlet to water scrubber A-3; outlet from water scrubber A-3~~

(List each Source No.): S-2 and S-3 -- They have common exhaust stack and abatement device(s).

Type of Tests: Determination of Emission factors (ug hexavalent chromium / amp-hr)
as prescribed in the Manual of Procedures, Volume IV, ST-35.

Special Instructions:

REQUEST DATA

Reason for Request: Compliance with Reg. 11-8-310.1 and efficiency of abatement device.
Information is necessary for permit issuance.
☒ Compliance with Regulation 11 Rule 8 Section(s) 310.1

☐ Developmental Data ☐ Hearing Board ☐ Permit

☐ Other

Date Results Requested by: September 1, 1989 Type of Request: ☒ Announced ☐ Unannounced

Request Initiated by: Douglas W. Hall Section: Permit Services Division

Requester to be Present During Test? No Approved by: Douglas W. Hall 8/21/89 (Date)

list DETAIL for plant # >> 2324

Plant number 2324
Business name Francis Plating of Oakland, Inc
Location address 785 7th Street
City Oakland, CA 94607
Telephone (415) 444-5535
Mailing address 785 7th Street
City Oakland, CA 94607
Principal product Metal finishing
Parent company
Contact Randall Lewis
Title General Manager
Address 785 7th Street
City Oakland, CA 94607
Telephone (415) 444-5535
BAAQMD engineer Douglas W Hall (436)
BAAQMD data engineer ...
Inspection Area # 502 - Noriko W Lew (354)
Ownership type Private
Number of employees 32
Property area, acres ... 1
Inside city limits No
Permit month 10

list DETAIL for plant # >>

RANDALL

P.C. 9/14 1410 - RANDALL LEWIS - OK REASON FOR
INSPECTION, AFTER SAMPLES OK!
FRIDAY 9/15