

Note: This is a reference cited in AP 42, *Compilation of Air Pollutant Emission Factors, Volume I Stationary Point and Area Sources*. AP42 is located on the EPA web site at www.epa.gov/ttn/chief/ap42/

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Background Report Reference

AP-42 Section Number: 12.20

Background Chapter: 4

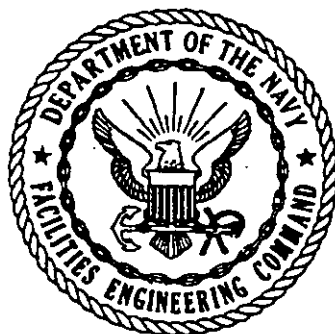
Reference Number: 82

Title: Chromium Emission Tests Results,
Building 32 Plating Facility,
BAAQMD Authority to Construct:
574 Naval Aviation Depot

May

1991





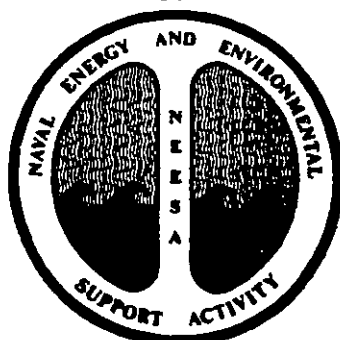
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NEESA 2-176

MAY 1991

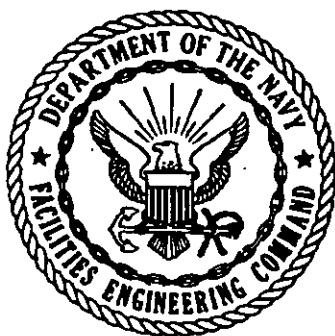
CHROMIUM EMISSION TESTS RESULTS

BUILDING 32 PLATING FACILITY
BAAQMD AUTHORITY TO CONSTRUCT: 574
NAVAL AVIATION DEPOT, ALAMEDA



**NAVAL ENERGY AND ENVIRONMENTAL
SUPPORT ACTIVITY**

Port Hueneme, California 93043-5014



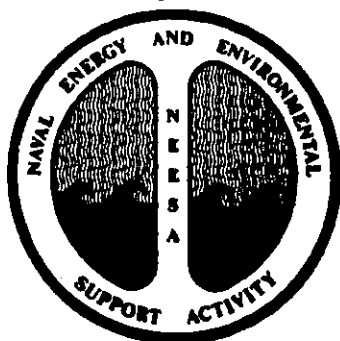
*Same as
Ref 24.*

NEESA 2-176

MAY 1991

CHROMIUM EMISSION TESTS RESULTS

BUILDING 32 PLATING FACILITY
BAAQMD AUTHORITY TO CONSTRUCT: 574
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**NAVAL ENERGY AND ENVIRONMENTAL
SUPPORT ACTIVITY**

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UIC: 65885

NEESA 2-176

MAY 1991

CHROMIUM EMISSION TESTS RESULTS

BUILDING 32 PLATING FACILITY
BAAQMD AUTHORITY TO CONSTRUCT: 574
NAVAL AVIATION DEPOT, ALAMEDA

By:

David J. Cook, EIT
Drek A. Newton, P.E.

Naval Energy And Environmental Support Activity
Port Hueneme, California 93043-5014

AUTOVON 551-3903 or Commercial (805) 982-3903

EXECUTIVE SUMMARY

The Naval Energy and Environmental Support Activity performed chromium emission tests on chrome plating and chromic acid anodizing operations at Building 32, Naval Aviation Depot, Alameda, California. We performed the tests during April 15-18, 1991.

We measured outlet emissions on lines G, L, and M. We also measured emissions between the wet scrubber and fiber bed filter on line M.

The table below summarizes the test results.

SUMMARY OF RESULTS			
LINE	SAMPLE LOCATION	AVERAGE CHROMIUM EMISSION RATE (mg/hr)	AVERAGE CHROMIUM EMISSION FACTOR (mg/Amp-hr)
G	OUTLET	< 4.689	< 0.0041
L	OUTLET	< 9.964	< 0.0010
M	OUTLET	< 5.999	< 0.0006
M	MIDDLE	4725.4	0.5037

Note: Results based on TMA/ARLI total chromium analysis.

Lines G, L, and M comply with Bay Area Air Quality Management District's 0.015 mg/Amp-hr chromium emission limit.

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APPENDIX A

**SAMPLE ANALYSIS RESULTS
LABORATORY ANALYSIS REPORTS**

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1.0 INTRODUCTION

The Naval Energy and Environmental Support Activity (NEESA) performed chromium emission tests at Building 32 Plating Facility, Naval Aviation Depot (NAD), Alameda, California. We tested sources S3201 to S3209 as required by BAAQMD Authority to Construct 574. Appendix E, pages E-1 to E-8, includes a copy of the Authority to Construct. We measured chromium emissions from three tank ventilation exhaust lines (G, L, and M).

2.0 BACKGROUND

Another source test company performed the initial startup chromium emission tests for NAD Alameda's new plating facility. Due to a lack of consistent results and following an examination of the emission control devices, Western Division, Naval Facilities Engineering Command scheduled NEESA to perform additional tests. The building contractor discovered a design deficiency in the control devices which caused high chromium concentrations in the recirculating scrubber water. Apparently wet scrubber recirculation water drained through the Chevron demister and into the demister sump. When the demister sump overflowed, this highly concentrated chromic acid solution ran back into the wet scrubber sump. Appendix E, pages E-9 to E-14, explains the design deficiencies in greater detail. Prior to our emission tests, the contractor made repairs to correct this problem. ✓

	15APR91	16APR91	17APR91	18APR91
0730				T
0800				T
0830				T
0900				RUN
0930				M-1
1000				OUT
1030				(cont.)
1100				
1130				
1200				
1230				
1300				
1330				
1400				
1430				
1500				
1530				
1600				
1630				
1700				
1730				
1800				

FIGURE 1: TEST SCHEDULE

3.0 SOURCE EMISSION TEST SCHEDULE

Figure 1 shows our emission test schedule. During tests where two probes were in the stack (in approximately the same plane), the minimum distance between one probe nozzle and the other probe was 4.8 inches. ✓

Table 1 lists the hard chrome plating and chromic acid anodizing tanks ventilated by exhaust lines G, L, and M. All exhaust lines are controlled by a demister, a wet scrubber, and fiber filter bed. Appendix E, pages E-14 through E-20, contains plating shop design drawings and schematics of each control device.

CONFIRMED
BY
S.T. OSSELMAN

TABLE 1: EXHAUST LINES AND PROCESS TANKS

Exhaust Line - Process	Control Devices ^a	Tank Rect.	Source No. ^b	Gals	Area (ft)	Contents (oz/gal)	Temp (°F)
G - Chromic Acid Anodize	A3207	G-1 ✓	S3201	2400	16 x 4	10-12 CrO3	95
		G-2	S3202	1200	8 x 4	10-12 CrO3	95
L - Hard Chrome Plate	A3212	L-1 ✓	S3203	1400	8 x 4	30-33 CrO3	140
		L-2 ✓	S3204	1400	8 x 4	30-33 CrO3	140
		L-3 ^c ✓	S3205	1500	7 x 4	30-33 CrO3	140
		L-4 ^c ✓	S3205	1500	7 x 4	30-33 CrO3	140
M - Hard Chrome Plate	A3213	M-1 ✓	S3206	700	6 x 3	30-33 CrO3	140
		M-2 ✓	S3207	700	6 x 3	30-33 CrO3	140
		M-3 ✓	S3208	700	6 x 3	30-33 CrO3	140
		M-4 ✓	S3209	700	6 x 3	30-33 CrO3	140

^a Control system identification numbers from Authority to Construct 574.

^b Source identification numbers from Authority to Construct 574.

^c Tank rectifiers L-3 and L-4 are on one tank S3205 (14 x 4).

We performed four outlet tests on line G. Line G ventilates two chromic acid anodizing tanks. During tests on line G, plating shop personnel placed four aluminum sheets (36.5 ft² surface area each) in anodizing tank G-1 and also placed parts in tank G-2. The tank load data sheets in Appendix B contain complete descriptions of parts loaded into the tanks. ✓

We performed three outlet emission tests on line L. Exhaust line L ventilates three hard chrome plating tanks. During the tests, plating shop personnel placed four anodes (7.6 ft² surface area each) in each tank for a total of 30.4 ft² of plating surface in each tank. ✓

We performed three outlet tests and two midline (between the wet scrubber and fiber bed filter) tests on line M. Line M pulls air from four hard chrome plating tanks. During the source tests, each tank contained four small anodes (1.5 ft² surface area each). ✓

3.1 CHROMIUM EMISSION TEST PROCEDURE

Sampling procedures and equipment coincide with the Environmental Protection Agency (EPA) Methods 1, 2, 4, and 5 described in the Code of Federal Registrations, Volume 40, Part 60, Appendix A, of 1 July 1988 and California Air Resources Board (CARB) Method 425 (revised wet impingement method).

EPA Methods:

- 1: Sample and Velocity Traverses for Stationary Sources.
- 2: Determination of Stack Gas Velocity and Volumetric Flow Rate.
- 4: Determination of Moisture Content in Stack Gases.
- 5: Determination of Particulate Emissions From Stationary Sources.

CARB Method:

- 425: Determination of Total Chromium and Hexavalent Chromium Emissions From Stationary Sources.

The following comments briefly describe our test procedures and document any variations from the reference methods.

The CARB 425 sampling train is a modified EPA Method 5 train. The filter holder is unheated and is located between the third and fourth impingers. A teflon coated Pallflex T60A20 filter is used. The first and second impingers contain 0.1 N sodium hydroxide solution instead of water. The transition from the glass probe liner to the first impinger is either glass or flexible teflon tubing. We do not heat the probe.

For control device outlet emission tests, minimum sample volume (corrected to standard conditions) is 120 cubic feet.

We initially wash the sampling train at our laboratory using the following procedure. After a detergent wash, we soak all parts with 1:1 HNO_3 for a minimum of three hours, rinse with deionized water, and finally rinse with 0.1N NaOH solution. We do not analyze probe liner preparation rinses for chromium. The 0.1N NaOH sample recovery wash (post test) serves as the sample train wash (pre test) for the next test run.

A third party laboratory analyzed the samples. In general the lab used a flame atomic absorption spectrophotometer which can detect chromium concentrations in the lower ppm range. For samples below the ppm range, the lab used a graphite furnace which can detect chromium concentrations in the lower ppb range. For the control device outlet samples, the lab analyzed the first impinger solution, the second impinger solution, and the probe wash separately. For some control device inlet samples, the two impinger solutions were combined and analyzed as a single sample.

Normally, we do not split the samples for both hexavalent and total chromium analysis. We assume all chromium emissions to be hexavalent and analyze samples for total chromium. However, this time we had a laboratory analyze samples, from two outlet tests on each exhaust line for both hexavalent and total chromium.

4.0 CHAIN OF CUSTODY

LINES G, L, M

Sample Collection: Newton, Cook, Quil, Yee ✓
Tank Load Data: Yee, Newton
Sample Recovery: Newton, Yee
Sample Transport: Newton, Yee

Bay Area Air Quality Management District ✓
15,16 APR 91 Site Visit: Chuck McClure
Source Emission Testing
900 Ellis Street
160 Government Center
San Francisco, CA 94109
(415) 771-6000

Sample Analysis: Mark Hudnall ✓
Thermo Analytical
160 Taylor
Monrovia, CA 91016
(818) 357-3247

Analytical Technologies Incorporated ✓
11 East Olive Road
Pensacola, FL 32514
(904) 474-1001
Attn: John Hawkins

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5.0 RESULTS

Table 1 (section 3.0) lists chromium process data for each exhaust line. Table 2 shows chromium emission test results. Table 3 displays other emission test data.

The test results presented in Table 2 are based on total chromium analysis performed by Thermo Analytical/ARLI Laboratory in Monrovia, California. We had all samples analyzed by two laboratories. The first lab, Analytical Technologies (ATI) in Pensacola Florida, was unable to provide a detection limit low enough to demonstrate compliance of line G. ATI also had problems initially with the samples that contained filters. ATI reanalyzed and obtained more realistic results. Appendix D contains tables which show results based on both laboratory analyses. Final results are consistent with each other.

Appendix A contains laboratory analysis results for all emission test samples. Appendix B contains all field tank load data sheets and ampere-hour calculation sheets for hard chrome plating and chromic acid anodizing tests. Appendix C contains our field emission test data sheets. Appendix D summarizes the emission test results and contains sample calculations. Appendix E contains diagrams of the wet scrubber, fiber filter bed, and ventilation exhaust lines. Appendix E also includes Authority to Construct 574 and a letter to BAAQMD discussing repairs made to the control devices prior to these tests. Appendix F lists our HP-41C calculator program "Nomokin" used instead of a nomograph to determine isokinetic sampling parameters during testing. Appendix G contains equipment calibration sheets. Appendix H contains resumes of NEESA test personnel.

TABLE 2: CHROMIUM EMISSION TEST RESULTS

TEST	CHROMIUM SAMPLE WEIGHT (mg)	AIR SAMPLE VOLUME (m3)	CHROMIUM EMISSION RATE (mg/hr)	AVERAGE AMPERES (Amp)	CHROMIUM EMISSION FACTOR (mg/Amp-hr)
G-1-OUT	< 0.00038	4.583	< 4.066	996	< 0.0041
G-2-OUT	< 0.00038	4.428	< 4.347	996	< 0.0044
G-3-OUT	< 0.00042	4.047	< 4.969	1274	< 0.0039
G-4-OUT	< 0.00047	4.302	< 5.375	1274	< 0.0042
AVERAGE			< 4.689		< 0.0041
L-1-OUT	< 0.00040	3.160	< 6.528	9812	< 0.0007
L-2-OUT	0.00128	3.426	18.662	9812	0.0019
L-3-OUT	< 0.00045	4.644	< 4.701	10640	< 0.0004
AVERAGE			< 9.964		< 0.0010
M-1-OUT	0.00322	8.993	11.280	9387	0.0012
M-2-OUT	< 0.00048	4.301	< 3.524	9406	< 0.0004
M-3-OUT	< 0.00042	4.235	< 3.194	9362	< 0.0003
AVERAGE			< 5.999		< 0.0006
M-1-MID	0.78738	5.610	4139.2	9406	0.4401
M-2-MID	1.03569	5.302	5311.6	9362	0.5674
AVERAGE			4725.4		0.5037

CONSTANT

Note: Results based on TMA/ARLI total chrome analysis.

TABLE 3: CHROMIUM EMISSION TEST DATA

TEST	DATE	NOZZLE DIA. (in.)	SAMPLE TIME (min.)	AIR SAMPLE VOLUME (dscf)	% H2O (%)	STACK FLOW (dscfm)	STACK VELOCITY (fpm)	ISO (%)
G-1-OUT	15APR91	0.198	240	161.82	1.8	28727	3106	103.1
G-2-OUT	15APR91	0.192	240	156.37	1.7	30090	3247	101.2
G-3-OUT	16APR91	0.186	240	142.90	1.9	28263	3061	104.9
G-4-OUT	16APR91	0.191	240	151.91	1.9	28705	3115	104.1
L-1-OUT	15APR91	0.184	180	111.57	1.7	30432	3284	103.6
L-2-OUT	15APR91	0.195	180	120.96	1.6	29475	3171	103.3
L-3-OUT	16APR91	0.198	240	163.97	1.8	28745	3112	104.4
M-1-OUT	17APR91	0.195	480	317.55	1.8	18549	3092	104.4
M-2-OUT	17APR91	0.191	240	151.88	1.9	18421	3081	104.9
M-3-OUT	18APR91	0.186	240	149.55	1.6	19081	3167	105.1
M-1-MID	17APR91	0.234	240	198.09	1.9	17355	2817	99.6
M-2-MID	18APR91	0.233	240	187.23	1.8	16004	2587	103.0

SATISFACTORY

SAMPLE ANALYSIS RESULTS

SAMPLE ID.	NET SAMPLE WEIGHT (gm, ml)	ATI HEX CHROMIUM ANALYSIS (mg/l)	ATI HEX CHROMIUM WEIGHT (mg)	ATI TOTAL CHROMIUM ANALYSIS (mg/l)	ATI TOTAL CHROMIUM WEIGHT (mg)	TMA/ARLI TOTAL CHROMIUM ANALYSIS (mg/l)	TMA/ARLI TOTAL CHROMIUM WEIGHT (mg)
G-1-OUT-PROBE	13 88.09	< 0.010	< 0.0088	< 0.005	< 0.0044	< 0.001	< 0.0009
G-1-OUT-IMP1	14 148.81	< 0.010	< 0.00149	< 0.005	< 0.00074	< 0.001	< 0.00015
G-1-OUT-IMP2	15 144.81	< 0.010	< 0.00145	< 0.005	< 0.00072	< 0.001	< 0.00014
TOTAL CHROMIUM WEIGHT			< 0.00382		< 0.00191		< 0.00038
G-2-OUT-PROBE	10 100.69			< 0.005	< 0.00050	< 0.001	< 0.00010
G-2-OUT-IMP1	11 140.86			< 0.005	< 0.00070	< 0.001	< 0.00014
G-2-OUT-IMP2	12 134.94			0.007	0.00094	< 0.001	< 0.00013
TOTAL CHROMIUM WEIGHT					< 0.00215		< 0.00038
G-3-OUT-PROBE	22 138.77			< 0.005	< 0.00069	< 0.001	< 0.00014
G-3-OUT-IMP1	23 147.43			< 0.005	< 0.00074	< 0.001	< 0.00015
G-3-OUT-IMP2	24 132.51			< 0.005	< 0.00066	< 0.001	< 0.00013
TOTAL CHROMIUM WEIGHT					< 0.00209		< 0.00042
G-4-OUT-PROBE	25 189.22	< 0.010	< 0.00189	< 0.005	< 0.00095	< 0.001	< 0.00019
G-4-OUT-IMP1	26 162.28	< 0.010	< 0.00162	< 0.005	< 0.00081	< 0.001	< 0.00016
G-4-OUT-IMP2	27 122.58	< 0.010	< 0.00123	< 0.005	< 0.00061	< 0.001	< 0.00012
TOTAL CHROMIUM WEIGHT			< 0.00474		< 0.00237		< 0.00047
L-1-OUT-PROBE	7 113.06			< 0.005	< 0.00057	< 0.001	< 0.00011
L-1-OUT-IMP1	8 146.03			< 0.005	< 0.00073	< 0.001	< 0.00015
L-1-OUT-IMP2	9 139.76			< 0.005	< 0.00070	< 0.001	< 0.00014
TOTAL CHROMIUM WEIGHT					< 0.00199		< 0.00040
L-2-OUT-PROBE	16 119.73	< 0.010	< 0.00120	< 0.005	< 0.00060	0.005	0.00060
L-2-OUT-IMP1	17 155.56	< 0.010	< 0.00156	< 0.005	< 0.00078	0.002	0.00031
L-2-OUT-IMP2	18 122.22	< 0.010	< 0.00122	< 0.005	< 0.00061	0.003	0.00037
TOTAL CHROMIUM WEIGHT			< 0.00398		< 0.00199		0.00128
L-3-OUT-PROBE	19 110.64	< 0.010	< 0.00111	< 0.005	< 0.00055	< 0.001	< 0.00011
L-3-OUT-IMP1	20 178.71	< 0.010	< 0.00179	0.005	0.00089	< 0.001	< 0.00018
L-3-OUT-IMP2	21 157.59	< 0.010	< 0.00158	< 0.005	< 0.00079	< 0.001	< 0.00016
TOTAL CHROMIUM WEIGHT			< 0.00447		< 0.00223		< 0.00045

SAMPLE ANALYSIS RESULTS

SAMPLE ID.	NET SAMPLE WEIGHT (gm, ml)	ATI HEX CHROMIUM ANALYSIS (mg/l)	ATI HEX CHROMIUM WEIGHT (mg)	ATI TOTAL CHROMIUM ANALYSIS (mg/l)	ATI TOTAL CHROMIUM WEIGHT (mg)	TMA/ARLI TOTAL CHROMIUM ANALYSIS (mg/l)	TMA/ARLI TOTAL CHROMIUM WEIGHT (mg)
M-1-OUT-PROBE	43	194.46	< 0.010	< 0.010	< 0.00194	< 0.005	< 0.00097
M-1-OUT-IMP1	44	173.66	< 0.010	< 0.010	< 0.00174	< 0.005	< 0.00087
M-1-OUT-IMP2	45	188.23	< 0.010	< 0.010	< 0.00188	< 0.005	< 0.00113
TOTAL CHROMIUM WEIGHT					< 0.00556		< 0.00297
M-2-OUT-PROBE	28	137.86				< 0.005	< 0.00069
M-2-OUT-IMP1	29	195.04				< 0.005	< 0.00098
M-2-OUT-IMP2	30	151.29				0.006	0.00091
TOTAL CHROMIUM WEIGHT							< 0.00257
M-3-OUT-PROBE	46	100.77	< 0.010	< 0.010	< 0.00101	< 0.005	< 0.00050
M-3-OUT-IMP1	47	171.07	< 0.010	< 0.010	< 0.00171	< 0.005	< 0.00086
M-3-OUT-IMP2	48	145.44	< 0.010	< 0.010	< 0.00145	< 0.005	< 0.00073
TOTAL CHROMIUM WEIGHT					< 0.00417		< 0.00209
M-1-MID-PROBE	31	190.37	2.850	0.54255	3.200	0.60918	0.70437
M-1-MID-IMP1	32	183.79	0.060	0.01103	0.110	0.02022	0.02389
M-1-MID-IMP2	33	168.92	0.760	0.12838	1.000	0.16892	0.05912
TOTAL CHROMIUM WEIGHT							0.78738
M-2-MID-PROBE	40	248.66	3.060	0.76090	3.800	0.94491	0.92999
M-2-MID-IMP1	41	176.67	0.410	0.07243	0.590	0.10424	0.09894
M-2-MID-IMP2	42	169.08	< 0.010	< 0.00169	0.066	0.01116	0.00676
TOTAL CHROMIUM WEIGHT					0.83503		1.03569

QUALITY ASSURANCE SAMPLE AND BLANK ANALYSIS

SAMPLE ID.		ANALYSIS TARGET (mg/l)	ATI CHROMIUM ANALYSIS (mg/l)	TMA CHROMIUM ANALYSIS (mg/l)
30.3 ppb CHROMIUM QA	36	0.030 ^a	0.014	0.015
96.8 ppb CHROMIUM QA	37	0.097 ^a	0.058	-----
15.4 ppb CHROMIUM QA	39	0.015 ^a	0.008	0.008
0.1N NaOH BLANK	38	BDL	< 0.005	-----
0.1N NaOH/FILTER BLANK	49	BDL	0.011 ^b	< 0.001
POST RECOVERY RINSE (M-2-OUT) ^c	34	BDL	< 0.005	< 0.001
POST RECOVERY RINSE (M-1-MID) ^c	35	BDL	< 0.005	0.003

^a The QA sample concentration targets must be inaccurate. We suspect a dilution error was made during QA sample preparation. Both labs report similar numbers for the QA samples so we believe the labs are accurate. TMA reanalyzed sample 36 and obtained 0.014 mg/l. ✓

^b ATI analysis of samples with filters, e.g. 49, are questionable. ATI digested the filters which is contrary to CARB 425. ATI initially reported phenomenally high numbers (1 mg/l) for all samples with filters (samples labeled IMP2). We believe TMAs results on IMP2 samples are more accurate. ✓

^c The post recovery rinse samples represent an extra rinse (~50ml) of the probe, nozzle, and impingers. This rinse followed our normal sample recovery procedures. We analyzed these extra rinses to verify that our recovery methods are adequate. ✓



Analytical Technologies, Inc.

11 EAST OLIVE ROAD

PHONE (904) 474-1001

PENSACOLA, FLORIDA 32514

NEESA
CODE 111C1
ATTN: DREK NEWTON
PORT HUENEME CA 93043-0000

Lab I.D.#: 91-2768
Order Number: P42253
Order Date: 04/19/91
Client: 14012
Sampled By: NEESA
Sample Date: N/S
Sample Time: N/S

Project Number: N6258391P3506
Project Name: NAD ALAMEDA
Sample Site: NAD BLDG 32
Sample Type: AIR

N/S = Not Submitted

Lab ID	Sample ID	Parameter	Units	Results	Detection Limit
2768-1	13	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-2	14	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-3	15	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-4	16	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-5	17	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-6	18	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-7	19	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-8	20	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-9	21	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-10	25	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-11	26	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-12	27	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-13	31	CHROMIUM, HEXAVALENT	MG/L	2.85	0.01
2768-14	32	CHROMIUM, HEXAVALENT	MG/L	0.06	0.01
2768-15	33	CHROMIUM, HEXAVALENT	MG/L	0.76	0.01
2768-16	40	CHROMIUM, HEXAVALENT	MG/L	3.06	0.01
2768-17	41	CHROMIUM, HEXAVALENT	MG/L	0.41	0.01
2768-18	42	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-19	43	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-20	44	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-21	45	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-22	46	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-23	47	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01
2768-24	48	CHROMIUM, HEXAVALENT	MG/L	BDL	0.01

Comments: Method Reference: California Air Resource Board, Method 424.
BDL = Below Detection Limits.

page 1

Approved By :

John V. Harkins

end of report



11 EAST OLIVE ROAD
PENSACOLA, FLORIDA 32514
PHONE (904) 474-1001

PAGE 1 OF 1

QUALITY CONTROL

D A T A

<u>LAB ID</u>	<u>CLIENT ID</u>	<u>LAB ID</u>	<u>CLIENT ID</u>
91-2768-1	13	91-2768-13	31
91-2768-2	14	91-2768-14	32
91-2768-3	15	91-2768-15	33
91-2768-4	16	91-2768-16	40
91-2768-5	17	91-2768-17	41
91-2768-6	18	91-2768-18	42
91-2768-7	19	91-2768-19	43
91-2768-8	20	91-2768-20	44
91-2768-9	21	91-2768-21	45
91-2768-10	25	91-2768-22	46
91-2768-11	26	91-2768-23	47
91-2768-12	27	91-2768-24	48

[illegible]

Notes: PPM = Parts Per Million, mg/l.

PPM = Parts Per Million, mg/L.
BDL = Below Detection Limit.
Results recorded are blank corrected.

Control limits are from ATI's internal quality assurance program and the referenced method.

W/C = Not Calculable due to at least one result = BDL.

Reference: California Air Resource Board, Method 425.



Analytical Technologies, Inc.

11 EAST OLIVE ROAD

PHONE (904) 474-1001

PENSACOLA, FLORIDA 32514

NEESA
CODE 111C1
ATTN: DREK NEWTON
PORT HUENEME CA 93043-0000

Lab I.D.#: 91-2768A
Order Number: P42628
Order Date: 05/01/91
Client: 14012
Sampled By: NEESA
Sample Date: N/S
Sample Time: N/S

Project Number: N6258391P3506
Project Name: NAD ALAMEDA
Sample Site: NAD BLDG 32
Sample Type: AIR

N/S = Not Submitted

Lab ID	Sample ID	Parameter	Units	Results	Detection Limit
2768A-1	13	CHROMIUM	MG/L	BDL	0.005
2768A-2	14	CHROMIUM	MG/L	BDL	0.005
2768A-3	15	CHROMIUM	MG/L	BDL	0.005
2768A-4	16	CHROMIUM	MG/L	BDL	0.005
2768A-5	17	CHROMIUM	MG/L	BDL	0.005
2768A-6	18	CHROMIUM	MG/L	BDL	0.005
2768A-7	19	CHROMIUM	MG/L	BDL	0.005
2768A-8	20	CHROMIUM	MG/L	BDL	0.005
2768A-9	21	CHROMIUM	MG/L	0.005	0.005
2768A-10	25	CHROMIUM	MG/L	BDL	0.005
2768A-11	26	CHROMIUM	MG/L	BDL	0.005
2768A-12	27	CHROMIUM	MG/L	BDL	0.005
2768A-13	31	CHROMIUM	MG/L	BDL	0.005
2768A-14	32	CHROMIUM	MG/L	3.2	0.005
2768A-15	33	CHROMIUM	MG/L	0.11	0.005
2768A-16	40	CHROMIUM	MG/L	1.0	0.005
2768A-17	41	CHROMIUM	MG/L	3.8	0.005
2768A-18	42	CHROMIUM	MG/L	0.59	0.005
2768A-19	43	CHROMIUM	MG/L	0.066	0.005
2768A-20	44	CHROMIUM	MG/L	BDL	0.005
2768A-21	45	CHROMIUM	MG/L	BDL	0.005
2768A-22	46	CHROMIUM	MG/L	0.006	0.005
2768A-23	47	CHROMIUM	MG/L	BDL	0.005
2768A-24	48	CHROMIUM	MG/L	BDL	0.005

Comments: Method Reference: California Air Resources Board, 425.
BDL = Below Detection Limits.

page 1 Approved By : John V. Hawkins end of report

D A T A



Analytical Technologies, Inc.

11 EAST OLIVE ROAD
PENSACOLA, FLORIDA 32514
PHONE (904) 474-1001

CLIENT NAME: MEESA

PROJECT: PO N6258391P3506

LAB ID: 91-2768A

DC LEVEL: 1

PAGE 1 OF 1

LAB ID	CLIENT ID	LAB ID	CLIENT ID
91-2768A-1	13	91-2768A-9	21
91-2768A-2	14	91-2768A-10	25
91-2768A-3	15	91-2768A-11	26
91-2768A-4	16	91-2768A-12	27
91-2768A-5	17	91-2768A-13	31
91-2768A-6	18	91-2768A-14	32
91-2768A-7	19	91-2768A-15	33
91-2768A-8	20	91-2768A-16	40
		91-2768A-17	41
		91-2768A-18	42
		91-2768A-19	43
		91-2768A-20	44
		91-2768A-21	45
		91-2768A-22	46
		91-2768A-23	47
		91-2768A-24	48

[illegible]

Notes: PPM = Parts Per Million, mg/l.

BDL = Below Detection Limit.

Results recorded are blank

Results recorded are blank corrected. Control limits are from 4745 international

Control limits are from AI's internal quality assurance

program and the referenced method.

W/C - Not Calculable due to at least one result = BDL.

Reference: California Air Resources Board.



Analytical Technologies, Inc.

11 EAST OLIVE ROAD

PHONE (904) 474-1001

PENSACOLA, FLORIDA 32514

NEESA
CODE 111C1
ATTN: DREK NEWTON
PORT HUENEME CA 93043-0000

Lab I.D.#: 91-2776
Order Number: P42264
Order Date: 04/19/91
Client: 14012
Sampled By: NEESA
Sample Date: N/S
Sample Time: N/S

Project Number: N6258391P350
Project Name: NAD ALAMEDA
Sample Site: BLDG 32
Sample Type: AIR

N/S = Not Submitted

Lab ID	Sample ID	Parameter	Units	Results	Detection Limit
2776-1	1	CHROMIUM	MG/L	BDL	0.005
2776-2	2	CHROMIUM	MG/L	BDL	0.005
2776-3	3	CHROMIUM	MG/L	BDL	0.005
2776-4	4	CHROMIUM	MG/L	0.009	0.005
2776-5	5	CHROMIUM	MG/L	BDL	0.005
2776-6	6	CHROMIUM	MG/L	BDL	0.005
2776-7	7	CHROMIUM	MG/L	BDL	0.005
2776-8	8	CHROMIUM	MG/L	BDL	0.005
2776-9	9	CHROMIUM	MG/L	BDL	0.005
2776-10	10	CHROMIUM	MG/L	BDL	0.005
2776-11	11	CHROMIUM	MG/L	BDL	0.005
2776-12	12	CHROMIUM	MG/L	0.007	0.005
2776-13	22	CHROMIUM	MG/L	BDL	0.005
2776-14	23	CHROMIUM	MG/L	BDL	0.005
2776-15	24	CHROMIUM	MG/L	BDL	0.005
2776-16	28	CHROMIUM	MG/L	BDL	0.005
2776-17	29	CHROMIUM	MG/L	BDL	0.005
2776-18	30	CHROMIUM	MG/L	0.006	0.005
2776-19	34	CHROMIUM	MG/L	BDL	0.005
2776-20	35	CHROMIUM	MG/L	BDL	0.005
2776-21	38	CHROMIUM	MG/L	BDL	0.005
2776-22	36	CHROMIUM	MG/L	0.014	0.005
2776-23	37	CHROMIUM	MG/L	0.058	0.005
2776-24	39	CHROMIUM	MG/L	0.008	0.005
2776-25	49	CHROMIUM	MG/L	0.011	0.005

Comments: Method Reference: California Air Resources Board, 425.
BDL = Below Detection Limits.

page 1 Approved By: Michaela end of report



111 EAST OLIVE ROAD
PENSACOLA FLORIDA 32514
PHONE (904) 474-1001

D A T A

LAB ID	CLIENT ID	LAB ID	CLIENT ID
91-2776-1	1	91-2776-10	10
91-2776-2	2	91-2776-11	11
91-2776-3	3	91-2776-12	12
91-2776-4	4	91-2776-13	22
91-2776-5	5	91-2776-14	23
91-2776-6	6	91-2776-15	24
91-2776-7	7	91-2776-16	28
91-2776-8	8	91-2776-17	29
91-2776-9	9	91-2776-18	30
		91-2776-19	34
		91-2776-20	35
		91-2776-21	38
		91-2776-22	36
		91-2776-23	37
		91-2776-24	39
		91-2776-25	49

[illegible]

Reference: California Air Resources Board.

Client: NEESA Page 1 of 1
SAMPLE INSPECTION AND IDENTIFICATION SHEET

ATI Lab I.D.# 1

Method of Shipment Fed Ex

Date Received: 4/19/91

Sample Type: Water

Is there a chain of custody? ☒ N

Is the chain of custody signed? ☒ N

Were samples received cold? ☒ N

Were any containers broken? ☒ Y

Were samples preserved correctly? ☒ N

Were samples received within holding time? ☒ N

PROJECT NUMBER

PURCHASE ORDER NUMBER NE258391P3506

Q.C. LEVEL 1 2 3 4

1 2 3 4

5 6 7 8

9 10 11 12

13 14 15 16

17 18 19 20

ATI WILL PERFORM THE SERVICES IN ACCORDANCE WITH NORMAL PROFESSIONAL STANDARDS FOR THE INDUSTRY. THE TOTAL LIABILITY OF ATI, ITS OFFICERS, AGENTS, EMPLOYEES OR SUCCESSORS TO CLIENTS, ARISING OUT OF OR IN CONNECTION WITH THE SERVICES TO BE PROVIDED HEREIN, SHALL NOT EXCEED THE INVOICE AMOUNT FOR SAID SERVICES. CLIENT'S ACCEPTANCE OF A PROPOSAL RELEASES ATI FROM ANY LIABILITY IN EXCESS THEREOF. NOTWITHSTANDING ANY PROVISION TO THE CONTRARY IN ANY CLIENT PURCHASE ORDER OR CONTRACT.

CLIENT NOTIFIED
DATE/TIME: YES () NO (X)

NOTES:

INSPECTED BY: Mike Horn
DATE INSPECTED: 4/19/91

Client: Neesa Page 2 of 2
SAMPLE INSPECTION AND IDENTIFICATION SHEET

ATI Lab I.D.# 2

Method of Shipment Fed Ex

Date Received: 4/19/91

Sample Type: Water

Is there a chain of custody? ☒ N

Is the chain of custody signed? ☒ N

Were samples received cold? ☒ N

Were any containers broken? ☒ Y

Were samples preserved correctly? ☒ N

Were samples received within holding time? ☒ N

PROJECT NUMBER

PURCHASE ORDER NUMBER NE258391P3506

Q.C. LEVEL 1 2 3 4

1 2 3 4

5 6 7 8

9 10 11 12

13 14 15 16

17 18 19 20

ATI WILL PERFORM THE SERVICES IN ACCORDANCE WITH NORMAL PROFESSIONAL STANDARDS FOR THE INDUSTRY. THE TOTAL LIABILITY OF ATI, ITS OFFICERS, AGENTS, EMPLOYEES OR SUCCESSORS TO CLIENTS, ARISING OUT OF OR IN CONNECTION WITH THE SERVICES TO BE PROVIDED HEREIN, SHALL NOT EXCEED THE INVOICE AMOUNT FOR SAID SERVICES. CLIENT'S ACCEPTANCE OF A PROPOSAL RELEASES ATI FROM ANY LIABILITY IN EXCESS THEREOF. NOTWITHSTANDING ANY PROVISION TO THE CONTRARY IN ANY CLIENT PURCHASE ORDER OR CONTRACT.

CLIENT NOTIFIED
DATE/TIME: YES () NO (X)

NOTES:

INSPECTED BY: Mike Horn
DATE INSPECTED: 4/19/91

Page 1
Received: 04/22/91

TMA Inc. REPORT
05/02/91 12:37:59

Work Order # A1-04-078

REPORT RECEIVING OFFICER, Bldg. 881
TO USN CRC NEESA
Port Huene, CA 93843-3800

PREPARED Thermo Analytical, Inc.
BY LOR TAYLOR STREET
MONTROVIA, CA 91016

ATTEN DICK NEWTON

ATTEN Ms. GARCIA HARRIS
PHONE 818-337-3247

CERTIFIED BY

CONTACT MCM

CLIENT NEESA SAMPLES 10
COMPANY Naval Energy & Environmental
FACILITY Support Activities

WORK ID Chromium Analysis
TAKEN BY NEESA STAFF
TRANS BY NEESA STAFF
TYPE LIQUIDS
P. O. # NA258390MM919
INVOICE UNDER SEPARATE COVER

This report is for the sole and exclusive use of the client
to whom it is addressed and represents only those samples
herein described. Samples not destroyed in testing are re-
tained a maximum of 30 days unless otherwise requested.

SAMPLE IDENTIFICATION

01 16
02 17
03 18
04 25
05 26
06 27
07 33
08 43
09 44
10 45

TEST CODES and NAMES used on this workorder

CR L Chromium - Liquids
MPREPH Metals Prep. - Liquid

TMA

Thermo Analytical Inc.

CHAIN OF CUSTODY

TMA/ARLI

160 Taylor Street

Post Office Box 2360

Montrovia, CA 91016

(818) 337-3247

CLIENT ADDRESS NEESA DICK NEWTON Box 885-919-1901				ANALYSES				SAMPLE TYPE OR MATRIX (e.g. water, soil, filters, charcoal, sed, sediment, oil)		DATE 4/22/91 PAGE 1 OF 1	
PROJECT Y00 NA258390MM919											
SAMPLER(S) SIGNATURE											
SAMPLE NO	DATE	TIME	LOCATION								
16				X							
17				X							
18				X							
25				X							
26				X							
27				X							
33				X							
43				X							
44				X							
45				X							

1) DELIVERED BY: Signature	DATE	2) RECEIVED BY: Signature	DATE	3) DELIVERED BY: Signature	DATE	4) RECEIVED BY: Signature	DATE	5) RECEIVED BY: Signature	DATE	6) RECEIVED BY: Signature	DATE	7) RECEIVED BY: Signature	DATE	8) RECEIVED BY: Signature	DATE	9) RECEIVED BY: Signature	DATE	10) RECEIVED BY: Signature	DATE

TOTAL NUMBER OF CONTAINERS				METHOD OF SHIPMENT				SPECIAL SHIPMENT-HANDLING OR STORAGE REQUIREMENTS			
10				Client Del.				NORMAL TAT			
				Please FAX RESULTS.							

Received: 04/22/91

TMA Inc.

REPORT

Work Order # A1-04-078

Results by Sample

SAMPLE ID 16

SAMPLE # 01 FRACTIONS: A

Date & Time Collected not specified Category CR_L 0.005
mg/L

SAMPLE ID 17

SAMPLE # 02 FRACTIONS: A

Date & Time Collected not specified Category CR_L 0.002
mg/L

SAMPLE ID 18

SAMPLE # 03 FRACTIONS: A

Date & Time Collected not specified Category CR_L 0.003
mg/L

SAMPLE ID 25

SAMPLE # 04 FRACTIONS: A

Date & Time Collected not specified Category CR_L <0.001
mg/L

Received: 04/22/91

TMA Inc.

REPORT

Work Order # A1-04-098

Results by Sample

SAMPLE ID 26

SAMPLE # 05 FRACTIONS: A

Date & Time Collected not specified

Category

CR L <0.001
mg/L

SAMPLE ID 27

SAMPLE # 06 FRACTIONS: A

Date & Time Collected not specified

Category

CR L <0.001
mg/L

SAMPLE ID 35

SAMPLE # 07 FRACTIONS: A

Date & Time Collected not specified

Category

CR L 0.003
mg/L

SAMPLE ID 43

SAMPLE # 08 FRACTIONS: A

Date & Time Collected not specified

Category

CR L 0.010
mg/L

Received: 04/22/91

TMA Inc.

REPORT

Work Order # A1-04-098

Results by Sample

SAMPLE ID 44

SAMPLE # 09 FRACTIONS: A

Date & Time Collected not specified Category

CR L 0.003
mg/L

SAMPLE ID 45

SAMPLE # 10 FRACTIONS: A

Date & Time Collected not specified Category

CR L 0.004
mg/L

A-17

Page 1
Received: 05/01/91

TMA Inc.

REPORT

Work Order # A1-05-008

05/03/91 14:07:47

REPORT Receiving Officer, R100, 801
TO USN CBC NEESA
Port Huamans, CA 92043-3000

PREPARED Thermo Analytical, Inc.
BY 160 Taylor Street
Monrovia, CA 91016

CERTIFIED BY 22/004

ATTEN Drak Newton

ATTEN Ms. Carol Harris
PHONE 818-357-3247

CONTACT MCH

CLIENT NEESA SAMPLES 23
COMPANY Naval Energy & Environmental
FACILITY Support Activity

This report is for the sole and exclusive use of the client
to whom it is addressed and represents only those samples
herein described. Samples not destroyed in testing are re-
tained a maximum of 30 days unless otherwise requested.

WORK ID Port Huamans/Chrome

TAKEN By Navy Staff

TRANS By Navy Staff

TYPE Liquid

P.O. # N6288371M2306

INVOICE under separate cover

SAMPLE IDENTIFICATION

01 07
02 08
03 09
04 10
05 11
06 12
07 13
08 14
09 15
10 16
11 17
12 18
13 19
14 20
15 21
16 22
17 23
18 24
19 25
20 26
21 27

TEST CODES and NAMES used on this workorder

CR L Chromium - Liquid
MPREP Metals Prep - Liquid

TMA/ARLI 160 Taylor Street / Monrovia, CA 91016 / (818) 357-3247 / FAX (818) 359-5038

Page 2
Received: 05/01/91

TMA Inc.

REPORT

Work Order # A1-05-008

05/03/91 14:07:47

SAMPLE IDENTIFICATION

22 28
23 29

TMA
Thermo Analytical Inc.

CHAIN OF CUSTODY

TMA/ARLI
160 Taylor Street
Post Office Box 2360
Morroville, CA 91016
(818) 357-3247

CLIENT ADDRESS US NAVY				ANALYSES												SAMPLE TYPE OR MATRIX		DATE MAY 1, '91 PAGE 1 OF 2																	
PROJECT CONTACT DECK NEWTON PORT HUENEME/CHROME																SAMPLE TYPE OR MATRIX																			
SAMPLER(S) SIGNATURE(S)																																			
SAMPLE NO	DATE	TIME	LOCATION																																
2	-	-	7																																
8			8																																
9			9																																
10			10																																
11			11																																
12			12																																
13			13																																
14			14																																
15			15																																
19			19																																
20			20																																
21			21																																
1) RELINQUISHED BY: Signature <i>Charles Yee</i>				DATE <i>May 1, '91</i>				2) RECEIVED BY: Signature				DATE				3) RELINQUISHED BY: Signature				DATE				4) RECEIVED BY: Signature				DATE				TOTAL NUMBER OF CONTAINERS			
Printed Name <i>CHARLES YEE</i>				TIME				Printed Name				TIME				Printed Name				TIME				Printed Name				TIME				METHOD OF SHIPMENT			
Company <i>NEESA</i>				TIME				Company				TIME				Company				TIME				Company				TIME				SPECIAL SHIPMENT-HANDLING OR STORAGE REQUIREMENTS			
5) RELINQUISHED BY: Signature				DATE				6) RECEIVED BY: Signature				DATE				7) RELINQUISHED BY: Signature				DATE				8) RECEIVED BY (Laboratory) Signature <i>R. M. BIRD</i>				DATE <i>5-1-91</i>							
Printed Name				TIME				Printed Name				TIME				Printed Name				TIME				Printed Name				TIME							
Company				TIME				Company				TIME				Company				TIME				Company				TIME							

TMA
Thermo Analytical Inc.

CHAIN OF CUSTODY

TMA/ARLI
160 Taylor Street
Post Office Box 2360
Morroville, CA 91016
(818) 357-3247

CLIENT ADDRESS US NAVY				ANALYSES												SAMPLE TYPE OR MATRIX		DATE MAY 1, '91 PAGE 2 OF 2																	
PROJECT CONTACT DECK NEWTON PORT HUENEME/CHROME																SAMPLE TYPE OR MATRIX																			
SAMPLER(S) SIGNATURE(S)																																			
SAMPLE NO	DATE	TIME	LOCATION																																
22			22																																
23			23																																
24			24																																
28			28																																
29			29																																
30			30																																
36			36																																
46			46																																
47			47																																
48			48																																
49B			49B																																
1) RELINQUISHED BY: Signature <i>Charles Yee</i>				DATE <i>May 1, '91</i>				2) RECEIVED BY: Signature				DATE				3) RELINQUISHED BY: Signature				DATE				4) RECEIVED BY: Signature				DATE				TOTAL NUMBER OF CONTAINERS			
Printed Name <i>CHARLES YEE</i>				TIME				Printed Name				TIME				Printed Name				TIME				Printed Name				TIME				METHOD OF SHIPMENT			
Company <i>NEESA</i>				TIME				Company				TIME				Company				TIME				Company				TIME				SPECIAL SHIPMENT-HANDLING OR STORAGE REQUIREMENTS			
5) RELINQUISHED BY: Signature				DATE				6) RECEIVED BY: Signature				DATE				7) RELINQUISHED BY: Signature				DATE				8) RECEIVED BY (Laboratory) Signature <i>R. M. BIRD</i>				DATE <i>5-1-91</i>							
Printed Name				TIME				Printed Name				TIME				Printed Name				TIME				Printed Name				TIME							
Company				TIME				Company				TIME				Company				TIME				Company				TIME							

Received: 05/01/91

TMA Inc.

REPORT

Work Order # A1-05-008

Results by Sample

SAMPLE ID #7

SAMPLE # 01 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

SAMPLE ID #8

SAMPLE # 02 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

SAMPLE ID #9

SAMPLE # 03 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

SAMPLE ID #10

SAMPLE # 04 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

Received: 05/01/91

TMA Inc.

REPORT

Work Order # A1-05-008

Results by Sample

SAMPLE ID #11

SAMPLE # 05 FRACTIONS: A

Date & Time Collected not specified Category _____CR L <0.001
mg/L

SAMPLE ID #12

SAMPLE # 06 FRACTIONS: A

Date & Time Collected not specified Category _____CR L <0.001
mg/L

SAMPLE ID #13

SAMPLE # 07 FRACTIONS: A

Date & Time Collected not specified Category _____CR L <0.001
mg/L

SAMPLE ID #14

SAMPLE # 08 FRACTIONS: A

Date & Time Collected not specified Category _____CR L <0.001
mg/L

Received: 05/01/91

TMA Inc.

REPORT

Work Order # A1-05-008

Results by Sample

SAMPLE ID #22

SAMPLE # 13 FRACTIONS: A

Date & Time Collected not specified W Category

CR_L <0.001
mg/L

SAMPLE ID #23

SAMPLE # 14 FRACTIONS: A

Date & Time Collected not specified Category

CR_L <0.001
mg/L

SAMPLE ID #24

SAMPLE # 15 FRACTIONS: A

Date & Time Collected not specified Category

CR_L <0.001
mg/L

SAMPLE ID #28

SAMPLE # 16 FRACTIONS: A

Date & Time Collected not specified Category

CR_L <0.001
mg/L

Received: 05/01/91

TMA Inc.

REPORT

Results by Sample

Work Order # A1-05-008

SAMPLE ID #29

SAMPLE # 17 FRACTIONS: A

Date & Time Collected not specified Category _____CR_L <0.001
mg/L

SAMPLE ID #30

SAMPLE # 18 FRACTIONS: A

Date & Time Collected not specified Category _____CR_L <0.001
mg/L

SAMPLE ID #36

SAMPLE # 19 FRACTIONS: A

Date & Time Collected not specified Category _____CR_L 0.015
mg/L

SAMPLE ID #46

SAMPLE # 20 FRACTIONS: A

Date & Time Collected not specified Category _____CR_L <0.001
mg/L

Received: 05/01/91

TMA Inc.

REPORT

Work Order # A1-05-008

Results by Sample

SAMPLE ID #47

SAMPLE # 21 FRACTIONS: A

Date & Time Collected not specified Category CR_L <0.001
mg/L

SAMPLE ID #48

SAMPLE # 22 FRACTIONS: A

Date & Time Collected not specified Category CR_L <0.001
mg/L

SAMPLE ID #49B

SAMPLE # 23 FRACTIONS: A

Date & Time Collected not specified Category CR_L <0.001
mg/L

Page 1
Received: 05/01/91

TMA Inc.

REPORT
05/10/91 13:06:07

Work Order # A1-05-009

REPORT Commanding Officer, Code L04B
TO Naval Civil Engineering Lab
Port Hueneme, CA 93043

ATTEN Derek Newton

CLIENT NAV CIVIL EN SAMPLES 15
COMPANY Naval Facilities Engineering
CILITY Command

WORK ID Port Hueneme/Chrome

TAKEN By Navy Staff

TRANS By Navy Staff

TYPE Liquid

P.O. # N6258391M2306

INVOICE under separate cover

PREPARED Thermo Analytical, Inc.

BY 160 Taylor Street
Monrovia, CA 91016

ATTEN Ms. Carole Harris
PHONE 818-357-3247

CERTIFIED BY

CONTACT MCH

This report is for the sole and exclusive use of the client
to whom it is addressed and represents only those samples
herein described. Samples not destroyed in testing are re-
tained a maximum of 30 days unless otherwise requested.

TEL No.

May 10.91 13:44 P.02/07

SAMPLE IDENTIFICATION

#17
#20
#30
#4
#5
#6
#31
#32
#33
#34
#38
#39
#40
#41
#42

TEST CODES and NAMES used on this workorder

CR 1 Chromium - Liquids
MPREP Metals Prep. - Liquid

[illegible]

Received: 05/01/91

IMA Inc.

REPORT

Work Order # A1-05-009

Results by Sample

SAMPLE ID #1

SAMPLE # 01 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

SAMPLE ID #2

SAMPLE # 02 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

SAMPLE ID #3

SAMPLE # 03 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

SAMPLE ID #4

SAMPLE # 04 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

100
Received: 05/01/91

T.M. INC. RE. JLT
Results by Sample

work order # A1-05-007

SAMPLE ID #5

SAMPLE # 05 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

SAMPLE ID #6

SAMPLE # 06 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

SAMPLE ID #31

SAMPLE # 07 FRACTIONS: A

Date & Time Collected not specified Category

CR L 3.70
mg/L

SAMPLE ID #32

SAMPLE # 08 FRACTIONS: A

Date & Time Collected not specified Category

CR L 0.13
mg/L

TEL No.

May 10.91 13:46 P.04/07

TMA/ARLI 160 Taylor Street / Monrovia, CA 91016 / (818) 357-3247 / FAX (818) 359-5036

Page 4

Received: 05/01/91

TMA Inc.

REPORT

Work Order # A1-05-009

Results by Sample

SAMPLE ID #33

SAMPLE # 09 FRACTIONS: A

Date & Time Collected not specified Category

CR L 0.35
mg/L

SAMPLE ID #34

SAMPLE # 10 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

SAMPLE ID #38

SAMPLE # 11 FRACTIONS: A

Date & Time Collected not specified Category

CR L <0.001
mg/L

SAMPLE ID #39

SAMPLE # 12 FRACTIONS: A

Date & Time Collected not specified Category

CR L 0.008
mg/L

TEL No.

May 10, 91 13:46 P.05/07

TMA/ARLI 160 Taylor Street / Monrovia, CA 91016 / (818) 357-3247 / FAX (818) 359-5036

Received: 05/01/91

IMP. REC.

REPORT

Mon. Code, J.A. 25-037

Results by Sample

SAMPLE ID #40

SAMPLE # 13 FRACTIONS: A

Date & Time Collected not specified Category

CR L 3.74
mg/L

SAMPLE ID #41

SAMPLE # 14 FRACTIONS: A

Date & Time Collected not specified Category

CR L 0.56
mg/L

SAMPLE ID #42

SAMPLE # 15 FRACTIONS: A

Date & Time Collected not specified Category

CR L 0.040
mg/L

TEL No.

May 10.91 13:47 P.06/07

TMA/ARLI 160 Taylor Street / Monrovia, CA 91016 / (818) 357-3247 / FAX (818) 359-5036

May 10, 91 13:47 P.07/07

Work Order # A1-05-009

INRA INC.	REYUKI	NonReported Work

Received: 05/01/91

ACTION AND TEST CODES FOR WORK NOT REPORTED ELSEWHERE

[illegible]

CHROMIUM EMISSION TEST RECOVERY SHEET

G-1-OUT

- [] 1. Preweigh container #1.
- [] 2. Rinse the front half using 0.1N NaOH into container #1.
- [] 3. Weigh container #1.
- [] 4. Record sample identification here 13

Tare Weight	Final Weight	Sample Weight
31.96	120.05	88.09

- [] 5. Preweigh container #2.
- [] 6. Shake the first impinger well and drain through arm into container #2.
DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #2.
- [] 7. Weigh container #2.
- [] 8. Record sample identification here 14

Tare Weight	Final Weight	Sample Weight
31.64	180.45	148.81

- [] 9. Preweigh container #3.
- [] 10. Shake the second impinger well and drain through the arm into container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #3.
- [] 11. Weigh container #3.
- [] 12. Carefully place the filter into container #3.
- [] 13. Record sample identification here 15

Tare Weight	Final Weight	Sample Weight
32.33	177.14	144.81

- [] 14. Mark the fluid levels on the containers.

CHROMIUM EMISSION TEST RECOVERY SHEET

G-2-OUT

- [X] 1. Prewrite container #1.
- [X] 2. Rinse the front half using 0.1N NaOH into container #1.
- [X] 3. Weigh container #1.
- [X] 4. Record sample identification here 10

Tare Weight	Final Weight	Sample Weight
32.31	133.00	100.69

- [X] 5. Prewrite container #2.
- [X] 6. Shake the first impinger well and drain through arm into container #2. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #2.
- [X] 7. Weigh container #2.
- [X] 8. Record sample identification here 11

Tare Weight	Final Weight	Sample Weight
32.38	173.24	140.86

- [X] 9. Prewrite container #3.
- [X] 10. Shake the second impinger well and drain through the arm into container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #3.
- [X] 11. Weigh container #3.
- [X] 12. Carefully place the filter into container #3.
- [X] 13. Record sample identification here 12

Tare Weight	Final Weight	Sample Weight
32.40	167.40	134.94

- [X] 14. Mark the fluid levels on the containers.

CHROMIUM EMISSION TEST RECOVERY SHEET

G-3-OUT

- ☐ 1. Preweigh container #1.
- ☐ 2. Rinse the front half using 0.1N NaOH into container #1.
- ☐ 3. Weigh container #1.
- ☐ 4. Record sample identification here 22

Tare Weight	Final Weight	Sample Weight
32.24	171.01	138.77

- ☐ 5. Preweigh container #2.
- ☐ 6. Shake the first impinger well and drain through arm into container #2.
DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #2.
- ☐ 7. Weigh container #2.
- ☐ 8. Record sample identification here 23

Tare Weight	Final Weight	Sample Weight
32.50	179.93	147.43

- ☐ 9. Preweigh container #3.
- ☐ 10. Shake the second impinger well and drain through the arm into container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #3.
- ☐ 11. Weigh container #3.
- ☐ 12. Carefully place the filter into container #3.
- ☐ 13. Record sample identification here 24

Tare Weight	Final Weight	Sample Weight
32.29	164.80	132.51

- ☐ 14. Mark the fluid levels on the containers.

G-4-CUT

CHROMIUM EMISSION TEST
RECOVERY SHEET

- [] 1. Prewrite container #1.
- [] 2. Rinse the front half using 0.1N NaOH into container #1.
- [] 3. Weigh container #1.
- [] 4. Record sample identification here 25

Tare Weight	Final Weight	Sample Weight
32.04	221.26	189.22

- [] 5. Prewrite container #2.
- [] 6. Shake the first impinger well and drain through arm into container #2.
DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain
through the arm into container #2.
- [] 7. Weigh container #2.
- [] 8. Record sample identification here 26

Tare Weight	Final Weight	Sample Weight
32.55	194.83	162.28

- [] 9. Prewrite container #3.
- [] 10. Shake the second impinger well and drain through the arm into
container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake
well and drain through the arm into container #3.
- [] 11. Weigh container #3.
- [] 12. Carefully place the filter into container #3.
- [] 13. Record sample identification here 27

Tare Weight	Final Weight	Sample Weight
32.16	154.74	122.58

- [] 14. Mark the fluid levels on the containers.

CHROMIUM EMISSION TEST RECOVERY SHEET

L-1-OUT

- ☒ 1. Preweigh container #1.
- ☒ 2. Rinse the front half using 0.1N NaOH into container #1.
- ☒ 3. Weigh container #1.
- ☒ 4. Record sample identification here _____

1ml
SPILL

Tare Weight	Final Weight	Sample Weight
32.63	178.06	112.06
32.21	144.27	

+ 1

113.06

- ☒ 5. Preweigh container #2.
- ☒ 6. Shake the first impinger well and drain through arm into container #2. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #2.
- ☒ 7. Weigh container #2.
- ☒ 8. Record sample identification here _____

8

Tare Weight	Final Weight	Sample Weight
32.70	172.46	146.03
32.03	178.06	

- ☐ 9. Preweigh container #3.
- ☐ 10. Shake the second impinger well and drain through the arm into container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #3.
- ☐ 11. Weigh container #3.
- ☐ 12. Carefully place the filter into container #3.
- ☐ 13. Record sample identification here _____

9

Tare Weight	Final Weight	Sample Weight
32.70	172.46	139.76

- ☐ 14. Mark the fluid levels on the containers.

CHROMIUM EMISSION TEST RECOVERY SHEET

L-2-OUT

- ☒ 1. Preweigh container #1.
- ☒ 2. Rinse the front half using 0.1N NaOH into container #1.
- ☒ 3. Weigh container #1.
- ☒ 4. Record sample identification here 16

Tare Weight	Final Weight	Sample Weight
31.93	151.66	119.73

- ☒ 5. Preweigh container #2.
- ☒ 6. Shake the first impinger well and drain through arm into container #2. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #2.
- ☒ 7. Weigh container #2.
- ☒ 8. Record sample identification here 17

Tare Weight	Final Weight	Sample Weight
31.95	187.51	155.56

- ☒ 9. Preweigh container #3.
- ☒ 10. Shake the second impinger well and drain through the arm into container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #3.
- ☒ 11. Weigh container #3.
- ☒ 12. Carefully place the filter into container #3.
- ☒ 13. Record sample identification here 18

Tare Weight	Final Weight	Sample Weight
31.75	153.97	122.22

- ☒ 14. Mark the fluid levels on the containers.

CHROMIUM EMISSION TEST RECOVERY SHEET

L-3-OUT

- [] 1. Prewrite container #1.
- [] 2. Rinse the front half using 0.1N NaOH into container #1.
- [] 3. Weigh container #1.
- [] 4. Record sample identification here 19

Tare Weight	Final Weight	Sample Weight
32.30	142.94	110.64

- [] 5. Prewrite container #2.
- [] 6. Shake the first impinger well and drain through arm into container #2.
DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #2.
- [] 7. Weigh container #2.
- [] 8. Record sample identification here 20

Tare Weight	Final Weight	Sample Weight
32.12	210.83	178.71

- [] 9. Prewrite container #3.
- [] 10. Shake the second impinger well and drain through the arm into container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #3.
- [] 11. Weigh container #3.
- [] 12. Carefully place the filter into container #3.
- [] 13. Record sample identification here 21

Tare Weight	Final Weight	Sample Weight
31.65	189.24	157.59

- [] 14. Mark the fluid levels on the containers.

M-1-OUT

CHROMIUM EMISSION TEST
RECOVERY SHEET

- [] 1. Preweigh container #1.
[] 2. Rinse the front half using 0.1N NaOH into container #1.
[] 3. Weigh container #1.
[] 4. Record sample identification here 43

Tare Weight	Final Weight	Sample Weight
32.17	226.63	194.46

- [] 5. Preweigh container #2.
[] 6. Shake the first impinger well and drain through arm into container #2.
DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain
through the arm into container #2.
[] 7. Weigh container #2.
[] 8. Record sample identification here 44

Tare Weight	Final Weight	Sample Weight
32.80	206.46	173.66

- [] 9. Preweigh container #3.
[] 10. Shake the second impinger well and drain through the arm into
container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake
well and drain through the arm into container #3.
[] 11. Weigh container #3.
[] 12. Carefully place the filter into container #3.
[] 13. Record sample identification here 45

Tare Weight	Final Weight	Sample Weight
31.70	219.93	188.23

- [] 14. Mark the fluid levels on the containers.

CHROMIUM EMISSION TEST RECOVERY SHEET

A-2-OUT

- [] 1. Preweigh container #1.
- [] 2. Rinse the front half using 0.1N NaOH into container #1.
- [] 3. Weigh container #1.
- [] 4. Record sample identification here: 28

Tare Weight	Final Weight	Sample Weight
31.59	169.45	137.86

- [] 5. Preweigh container #2.
- [] 6. Shake the first impinger well and drain through arm into container #2.
DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain
through the arm into container #2.
- [] 7. Weigh container #2.
- [] 8. Record sample identification here: 29

Tare Weight	Final Weight	Sample Weight
32.38	227.42	195.04

- [] 9. Preweigh container #3.
- [] 10. Shake the second impinger well and drain through the arm into
container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake
well and drain through the arm into container #3.
- [] 11. Weigh container #3.
- [] 12. Carefully place the filter into container #3.
- [] 13. Record sample identification here: 30

Tare Weight	Final Weight	Sample Weight
32.13	183.42	151.29

- [] 14. Mark the fluid levels on the containers.

CHROMIUM EMISSION TEST RECOVERY SHEET

~~M-2-OUT~~

M-3-OUT

- [] 1. Prewrite container #1.
- [] 2. Rinse the front half using 0.1N NaOH into container #1.
- [] 3. Weigh container #1.
- [] 4. Record sample identification here 46

Tare Weight	Final Weight	Sample Weight
32.67	133.44	100.77

- [] 5. Prewrite container #2.
- [] 6. Shake the first impinger well and drain through arm into container #2.
DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #2.
- [] 7. Weigh container #2.
- [] 8. Record sample identification here 47

Tare Weight	Final Weight	Sample Weight
32.26	203.33	171.07

- [] 9. Prewrite container #3.
- [] 10. Shake the second impinger well and drain through the arm into container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain through the arm into container #3.
- [] 11. Weigh container #3.
- [] 12. Carefully place the filter into container #3.
- [] 13. Record sample identification here 48

Tare Weight	Final Weight	Sample Weight
32.11	177.55	145.44

- [] 14. Mark the fluid levels on the containers.

CHROMIUM EMISSION TEST RECOVERY SHEET

M-1-MID

M-1-MID

- [] 1. Prewrite container #1.
- [] 2. Rinse the front half using 0.1N NaOH into container #1.
- [] 3. Weigh container #1.
- [] 4. Record sample identification here 31

Tare Weight	Final Weight	Sample Weight
31.43	221.80	190.37

- [] 5. Prewrite container #2.
- [] 6. Shake the first impinger well and drain through arm into container #2.
DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain
through the arm into container #2.
- [] 7. Weigh container #2.
- [] 8. Record sample identification here 32

Tare Weight	Final Weight	Sample Weight
31.96	215.75	183.79

- [] 9. Prewrite container #3.
- [] 10. Shake the second impinger well and drain through the arm into
container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake
well and drain through the arm into container #3.
- [] 11. Weigh container #3.
- [] 12. Carefully place the filter into container #3.
- [] 13. Record sample identification here 33

Tare Weight	Final Weight	Sample Weight
31.90	200.82	168.92

- [] 14. Mark the fluid levels on the containers.

CHROMIUM EMISSION TEST RECOVERY SHEET

M-2-MID

M-2-MID

- [] 1. Preweigh container #1.
- [] 2. Rinse the front half using 0.1N NaOH into container #1.
- [] 3. Weigh container #1.
- [] 4. Record sample identification here 40

Tare Weight	Final Weight	Sample Weight
32.48	281.14	248.66

- [] 5. Preweigh container #2.
- [] 6. Shake the first impinger well and drain through arm into container #2.
DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake well and drain
through the arm into container #2.
- [] 7. Weigh container #2.
- [] 8. Record sample identification here 41

Tare Weight	Final Weight	Sample Weight
32.37	209.04	176.67

- [] 9. Preweigh container #3.
- [] 10. Shake the second impinger well and drain through the arm into
container #3. DO NOT SEPARATE THE IMPINGERS. Add NaOH rinse, shake
well and drain through the arm into container #3.
- [] 11. Weigh container #3.
- [] 12. Carefully place the filter into container #3.
- [] 13. Record sample identification here 42

Tare Weight	Final Weight	Sample Weight
31.42	200.50	169.08

- [] 14. Mark the fluid levels on the containers.

APPENDIX B

**AMPERE-HOUR CALCULATION SHEETS
FIELD TANK LOAD DATA**

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AMPERE-HOUR CALCULATION SHEET
 NAVAL AVIATION DEPOT, ALAMEDA
 BUILDING 32, RECTIFIERS G-1, G-2
 CHROMIC ACID ANODIZE
 4/15/91, LINE G

TESTS G-1-OUT, G-2-OUT

RECTIFIER	G-1	G-2	TOTAL
INITIAL AMP-HR READING	11302.3	20738.3	
FINAL AMP-HR READING	14790.2	21235.6	
TOTAL AMP-HRS	3487.9	497.3	3985.2
TIME, HRS (See Note)	4.0	4.0	
AVERAGE AMPS DURING TEST	872.0	124.3	996.3

Note: Time btwn amp-hour readings or test time, whichever is longer.

AMPERE-HOUR CALCULATION SHEET
 NAVAL AVIATION DEPOT, ALAMEDA
 BUILDING 32, RECTIFIERS G-1, G-2
 CHROMIC ACID ANODIZE
 4/16/91, LINE G

TESTS G-3-OUT, G-4-OUT

RECTIFIER	G-1	G-2	TOTAL
INITIAL AMP-HR READING	14790.2	21235.6	
FINAL AMP-HR READING	19507.3	21616.1	
TOTAL AMP-HRS	4717.1	380.5	5097.6
TIME, HRS (See Note)	4.0	4.0	
AVERAGE AMPS DURING TEST	1179.3	95.1	1274.4

Note: Time btwn amp-hour readings or test time, whichever is longer.

AMPERE-HOUR CALCULATION SHEET
 NAVAL AVIATION DEPOT, ALAMEDA
 BUILDING 32, RECTIFIERS L-1, L-2, L-3, L-4
 HARD CHROME PLATE
 4/15/91, LINE L

TESTS L-1-OUT, L-2-OUT

RECTIFIER	L-1	L-2	L-3	L-4	TOTAL
INITIAL AMP-HR READING	92660.0	247799.0	22862.0	32894.0	
FINAL AMP-HR READING	115790.0	270572.0	38331.2	48383.0	
TOTAL AMP-HRS	23130.0	22773.0	15469.2	15489.0	
TIME, HRS (See Note)	7.8	7.8	7.8	7.8	
AVERAGE AMPS DURING TEST	2952.8	2907.2	1974.8	1977.3	9812

Note: Time btwn amp-hour readings or test time, whichever is longer.

AMPERE-HOUR CALCULATION SHEET
 NAVAL AVIATION DEPOT, ALAMEDA
 BUILDING 32, RECTIFIERS L-1, L-2, L-3, L-4
 HARD CHROME PLATE
 4/16/91, LINE L

TESTS L-3-OUT

RECTIFIER	L-1	L-2	L-3	L-4	TOTAL
INITIAL AMP-HR READING	1623.0	1612.0	40855.0	50875.0	
FINAL AMP-HR READING	18001.0	17644.0	48499.2	58499.2	
TOTAL AMP-HRS	16378.0	16032.0	7644.2	7624.2	
TIME, HRS (See Note)	4.8	4.8	4.0	4.0	
AVERAGE AMPS DURING TEST	3448.0	3375.2	1911.0	1906.0	10640

Note: Time btwn amp-hour readings or test time, whichever is longer.

AMPERE-HOUR CALCULATION SHEET
 NAVAL AVIATION DEPOT, ALAMEDA
 BUILDING 32, RECTIFIERS M-1, M-2, M-3, M-4
 HARD CHROME PLATE
 4/17/91, LINE M

TESTS M-2-OUT, M-1-MID

RECTIFIER	M-1	M-2	M-3	M-4	TOTAL
INITIAL AMP-HR READING	97932.5	70565.0	25930.0	70618.5	
FINAL AMP-HR READING	114626.0	87132.9	43222.8	87471.5	
TOTAL AMP-HRS	16693.5	16567.9	17292.8	16853.0	
TIME, HRS (See Note)	7.2	7.2	7.2	7.2	
AVERAGE AMPS DURING TEST	2329.3	2311.8	2412.9	2351.6	9406

Note: Time btwn amp-hour readings or test time, whichever is longer.

AMPERE-HOUR CALCULATION SHEET
 NAVAL AVIATION DEPOT, ALAMEDA
 BUILDING 32, RECTIFIERS M-1, M-2, M-3, M-4
 HARD CHROME PLATE
 4/18/91, LINE M

TESTS M-3-OUT, M-2-MID

RECTIFIER	M-1	M-2	M-3	M-4	TOTAL
INITIAL AMP-HR READING	14980.0	87471.0	43600.0	88157.0	
FINAL AMP-HR READING	24390.0	98810.0	55370.0	99561.0	
TOTAL AMP-HRS	9410.0	11339.0	11770.0	11404.0	
TIME, HRS (See Note)	4.0	4.9	4.9	4.9	
AVERAGE AMPS DURING TEST	2342.7	2306.2	2393.9	2319.5	9362

Note: Time btwn amp-hour readings or test time, whichever is longer.

AMPERE-HOUR CALCULATION SHEET
 NAVAL AVIATION DEPOT, ALAMEDA
 BUILDING 32, RECTIFIERS M-1, M-2, M-3, M-4
 HARD CHROME PLATE
 4/17/91 & 4/18/91, LINE M

TESTS M-1-OUT

RECTIFIER	M-1	M-2	M-3	M-4	TOTAL
INITIAL AMP-HR READING, 4/17	97932.5	70565.0	25930.0	70618.5	
FINAL AMP-HR READING, 4/17	114626.0	87132.9	43222.8	87471.5	
TOTAL AMP-HRS, 4/17	16693.5	16567.9	17292.8	16853.0	
TIME, HRS, 4/17 (See Note)	7.2	7.2	7.2	7.2	
INITIAL AMP-HR READING, 4/18	14980.0	87471.0	43600.0	88157.0	
FINAL AMP-HR READING, 4/18	24390.0	98810.0	55370.0	99561.0	
TIME, HRS, 4/18	4.0	4.9	4.9	4.9	
TOTAL AMP-HRS, 4/18	9410.0	11339.0	11770.0	11404.0	
TOTAL AMP-HRS, 4/17-18	26103.5	27906.9	29062.8	28257.0	
TOTAL TIME, HRS, 4/17-18	11.2	12.1	12.1	12.1	
AVERAGE AMPS DURING TEST	2334.1	2309.5	2405.2	2338.5	9387

Note: Time btwn amp-hour readings or test time, whichever is longer.

G

TANK LOAD DATA SHEET

CRO3 ANODIZE

DATE: 4/15/91
 BASE: NAD ALAYEDA
 BUILDING NO: 32

TANK NO: G-1, G-2
 RUN NO: G-1-OUT
G-2-OUT

RECTIFIER	WORKPIECE DESCRIPTION
G-1	4 - 61" x 43" x 1/16" ALUMINUM SHEETS 2 sheets each row T = 93°F
G-2	1 61" x 43" x 1/16" AL. sheet 1 row of parts T = 91°F

TIME (INIT)	RECTIFIER			
	AMP	AMP-HR	AMP	AMP-HR
	G-1 A	G-1 AMP-HR	G-2 A	G-2 AMP-HR
1010	550	113023	210	207383
1020	1030	114230	190	207654
1035	750	116660	200	208090
1040	1550	117820	200	208260
1055	1540	122020	200	208756
1110	1530	126120	200	209223
1125	1530	129720	200	209640
1140	1530	133928	200	210116
1330	460	133928	230	210116
1345	540	135114	200	210672
1400	730	136440	160	211011
1445	1250	144530	140	212018
1500	950	147902	140	212356

G

TANK LOAD DATA SHEET

DATE: 4/16/91
 BASE: NAD FLAMEDA
 BUILDING NO: 32

CRO₃ ANODIZE

TANK NO: G-1, G-2
 RUN NO: G-3-OUT
G-4-OUT

RECTIFIER	WORKPIECE DESCRIPTION
G-1	4 Aluminum sheets
	4 Aluminum sheets 1335-
G-2	Small parts 0935-1100
	Small parts 1205-

TIME (INIT)	RECTIFIER			
	G-1 AMPs	G-1 AMP-HR	G-2 AMP	G-2 AMP-HR
0935		147902		212356
0940			40V 290	212630
0950			180	212958
1005				
1020	20V 1600	150930	40V 140	213651
1050	1550 92°F	159290	130 93°F	214256
1100	1550		TUNED OFF 130	214455
1115	14V 1550	165640		
1135	1550	171491		
1205		171491	0 START RAMP	214455
1210			39V 235 90°F	214675
1235	15V 1450 92	171491	190	
1250	17.5 1500 9V	174900	39 110	215541
1315	19.4V 1500	181570	39 95	215923
1330	19V 1500	185740	4W 90	216128
1335	1500			
1400	18.4V 1500 112	193600	OFF 90A	216161
1409	OFF	195073		

CHG LOADS

L

TANK LOAD DATA SHEET
HARD CHROME

DATE: 4/15/91
BASE: NAD ALAMEDA
BUILDING NO: 32

TANK NO: L-1, L-2, L-3, L-4
RUN NO: L-1-OUT
L-2-OUT

RECTIFIER	WORKPIECE DESCRIPTION
L-1	(4) ANODES (1100 IN ² SURF AREA EACH)
L-2	(4) "
L-3	(4) "
L-4	(4) "

amp/70t

TIME (INIT)	RECTIFIER			
	L-1	L-2	L-3	L-4
1030	3000A / 92660	3010A / 247799	2000 / 228620	2010A / 328940
1100	3000 / 94110 (1854)	3010 / 249296 (1288)	2000 / 279190	2000 / 339670
1130	3000 / 95457 (3205)	3010 / 250620 (3211)	2010 / 248170	2000 / 348670
1145	2980 / 96227 (3571)	3000 / 251365 (3956)	2000 / 253050	2000 / 353599
1230	3000 / 98540 (6285)	2990 / 253670 (6261)	2000 / 268660	2000 / 369180
1300	3000 / 100040 (7284)	2990 / 255070 (7622)	2000 / 277340	2000 / 377720
1340	2990 / 101933 (9681)	2990 / 256970 (9562)	2010 / 291010	2000 / 391590
1400	2990 / 103068 (10812)	2990 / 258070 (10661)	2000 / 298540	2000 / 399110
1445	2980 / 105270 (13014)	2990 / 260240 (12831)	2000 / 313220	2000 / 413800
1500	2980 / 106070 (13814)	2990 / 261020 (13611)	2000 / 318500	2000 / 419050
1500	2980 / 108363 (16610)	2990 / 263770 (16361)	2000 / 337200	2010 / 437780
1630	2970 / 110570 (18214)	2980 / 265450 (18042)	2000 / 348680	2000 / 449260
1656	2980 / 111755 (19505)	2980 / 266605 (19199)	2000 / 356631	2000 / 457250
1745	2970 / 114090 (21835)	2990 / 268840 (21432)	2000 / 371100	2000 / 471500
LAST 1820	2980 / 115790 (23534)	2980 / 270572 (23163)	2000 / 383312	2000 / 483830

TANK LOAD DATA SHEET

DATE: 4/16/91
 BASE: NAD ALAMEDA
 BUILDING NO: 32

HARD CHROME PLATE

TANK NO: L-1-L-2-L-3-L-4
 RUN NO: L-3-OUT

RECTIFIER	WORKPIECE DESCRIPTION
L-1	4 ANODES (1100 IN ² SURFACE AREA)
L-2	4 " "
L-3	4 " "
L-4	4 " "

AMP/AMP-HR
 TOT

TIME (INIT)	RECTIFIER			
	L-1	L-2	L-3	L-4
0830	3510A 1623	3500 1612	2010 (9222)	2000 (8888)
0915	3570 4430	3570 4364	2020 40550 (25224)	2000 508750 (24921)
0945	3570 6030	3500 5950	2010 417800 (34495)	2000 518000 (34247)
1015	3570 7870	3580 7705	2000 428000	2000 528050
1045	3520 (12555) 9750	3510 (280190) 9618	2000 438820	2000 538850
1117	3510 11400	3510 11192	2000 447900	2000 547930
1147	3500 13158	3500 12918	2000 457840	2000 557880
1215	3510 14752	3580 14480	2002 466870	2000 566930
1245	3510 16587	3500 16281	2000 477200	2000 577260
1315	(133801) 18001	(288216) 17644	484992	584992

TANK LOAD DATA SHEET

DATE: 4/17/61
 BASE: NADALMEDA
 BUILDING NO: 32

HARD CHROME
LINE M

TANK NO: M-1, M-2, M-3, M-4
 RUN NO: M-1-OUT
M-2-OUT
M-1-MID

RECTIFIER	WORKPIECE DESCRIPTION
M-1	4 <u>SAME ANODES</u> (210 IN ² SURF AREA EACH)
M-2	4 "
M-3	4 "
M-4	4 "

TIME (INIT)	RECTIFIER			
	M-1	M-2	M-3	M-4
1043am	979325	705650	259800	706185
1043am	2400	2400	2410	2410
1124am	2390 995050	2410 721380	2400 275600	2400 722270
1158am	2390 1009221	2390 735586	2400 290345	2390 736646
1259pm	2390 1032175	2380 758235	2400 313840	2390 759435
1415pm	2400 1062645	2380 788420	2360 345200	2390 789825
1513pm	2380 1084440	2360 810140	2400 368200	2400 812400
1616pm	2380 1109335	2360 834735	2390 393700	2290 837150
1700	2370 1126480	2370 851600	2400 411300	2410 854200
1735	2370 1139480	2350 864520	2390 425000	2400 861700
1753	2370 1146260	2360 871329	2390 432228	2390 874715

TANK LOAD DATA SHEET

DATE: 4/18/91 HARD CHROME
 BASE: XAD PLATED LINE M
 BUILDING NO: 32
 TANK NO: M-1, M-2, M-3, M-4
 RUN NO: M-1-OUT CONTINUE
M-3-OUT
M-2-MID

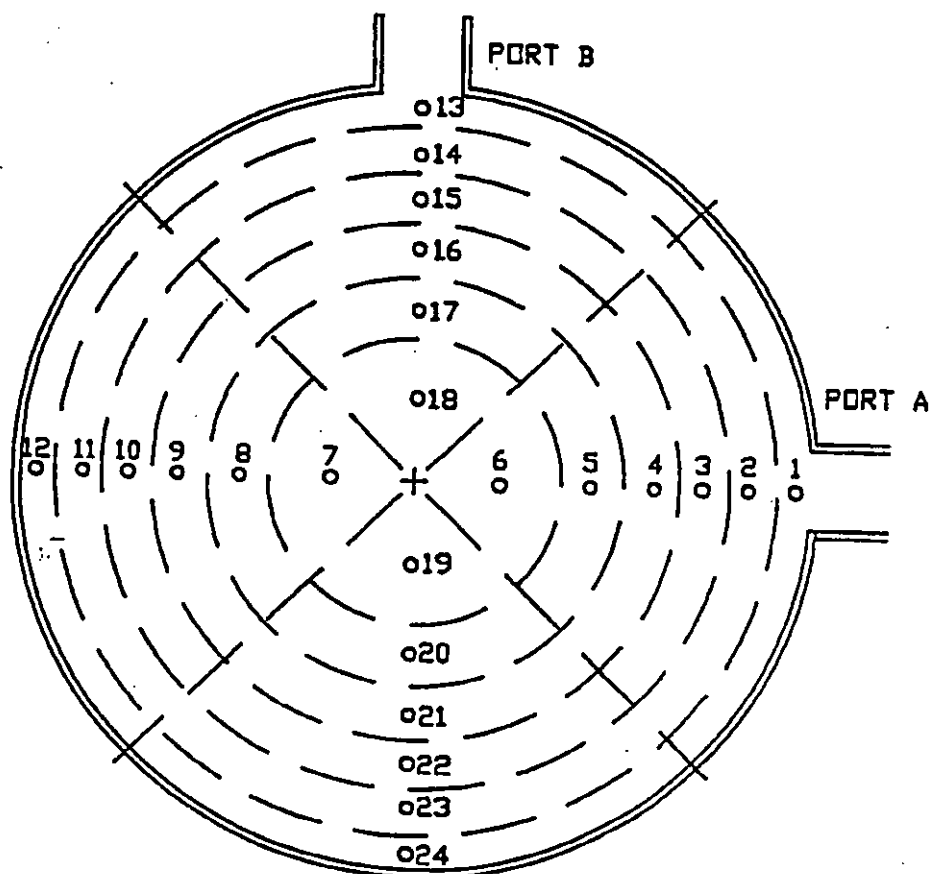
RECTIFIER	WORKPIECE DESCRIPTION
M-1	4 ANODES
M-2	4 "
M-3	4 "
M-4	4 "

TIME (INIT)	RECTIFIER			
	M-1	M-2	M-3	M-4
0700	2400 149800	2400 874710	2390 436000	2400 881570
0804	2400 174700	2390 899420	2390 461200	2380 906000
0908	2390 200000	2390 924500	2400 487000	2360 930800
0946	2390 214390	2390 938900	2400 502300	2420 945800
1101	2400 243900	2400 968100	2400 532680	2350 975200
1155	2390	2380 988100	2400 553700	2400 995610

APPENDIX C
FIELD SAMPLING DATA

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24 POINT SAMPLE TRAVERSE



LINE G OUTLET - CHROMIC ACID ANODIZE

STACK DIAMETER (IN.)

41.5

TRAVERSE POINT	EPA METHOD 1 (% OF DIA)	TRAVERSE POINT LOCATION (DISTANCES FROM I.D.)
----------------	-------------------------	---

1 & 13	2.1	1.0 *
2 & 14	6.7	2.8
3 & 15	11.8	4.9
4 & 16	17.7	7.3
5 & 17	25.0	10.4
6 & 18	35.6	14.8
7 & 19	64.4	26.7
8 & 20	75.0	31.1
9 & 21	82.3	34.2
10 & 22	88.2	36.6
11 & 23	93.3	38.7
12 & 24	97.9	40.5 *

* Location adjusted.

PRELIMINARY VELOCITY TRAVERSE DATA SHEET

PROBE 520 USED FOR THIS TRAIL

DATE: 13 APRIL 1991	↑ A ↓ ↑ B ↓ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ DISTURB TEST SITE DISTURB	DISTANCE A: 0.5 ft/dia
BASE: NAD ALAMEDA		DISTANCE B: 0.5 ft/dia
BUILDING NO: 32		TRAVERSE PTS REQ'D:
LINE NO: 6 (CrO3 Anodize)		TRAVERSE PTS USED, n: 24
SCRUBBER: INLET <u>OUTLET</u>		CIRCULAR DIAMETER: 41.5 in
READINGS BY: D. COOK		RECTANGULAR L x W: N/A in

	STACK PRESSURES (inches H ₂ O)			CYCLONIC FLOW
	ΔP _{vel}	P _{stat}	√ΔP	α °
1	0.16	-0.32	0.40	
2	0.25	-0.36	0.50	3°
3	0.81	-0.56	0.90	
4	1.1	-0.59	1.05	2°
5	1.3	-0.61	1.14	
6	1.4	-0.62	1.18	4°
7	1.3	-0.67	1.14	
8	1.3	-0.70	1.14	1°
9	1.4	-0.73	1.18	
10	1.3	-0.71	1.14	2°
11	0.88	-0.65	0.94	
12	0.57	-0.51	0.75	2°

	STACK PRESSURES (inches H ₂ O)			CYCLONIC FLOW
	ΔP _{vel}	P _{stat}	√ΔP	α °
13	0.2	-0.38	0.45	
14	0.42	-0.45	0.65	5°
15	0.77	-0.60	0.88	
16	1.1	-0.62	1.05	3°
17	1.1	-0.62	1.05	
18	1.25	-0.62	1.12	0°
19	1.3	-0.70	1.14	
20	1.4	-0.83	1.18	5°
21	1.5	-0.73	1.22	
22	1.3	-0.71	1.14	6°
23	0.67	-0.52	0.82	
24	0.45	-0.48	0.67	4°

AVERAGE VELOCITY HEAD ΔP = $[(\sum \sqrt{\Delta P})/n]^2 = \underline{0.90}$

AVERAGE STATIC PRESSURE = $(\sum P_{stat})/n = \underline{-0.60}$

AVERAGE CYCLONIC FLOW ANGLE = $(\sum \alpha)/n = \underline{3^\circ}$

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 4/15/91

LINE NO: G ANODIZE

BASE: NAD ALAMEDA

RUN NO: G-1-OUT

BUILDING NO: 32

CONTROL DEVICE: INLET OUTLET

PREP BY: D COOK

IMPINGER BOX NO: 4

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☒ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>4-1</u>	1. 100ml 0.1N NaOH	<u>497.38</u>	<u>598.44</u>	<u>621.28</u>	<u>22.84</u>
<u>4-2</u>	2. 100ml 0.1N NaOH	<u>509.98</u>	<u>608.78</u>	<u>616.16</u>	<u>7.38</u>
<u>4-3</u>	3. Empty	<u>501.73</u>	<u>—</u>	<u>502.42</u>	<u>0.69</u>
<u>4-4</u>	4. 500ml silica gel	<u>506.88</u>	<u>913.45</u>	<u>943.99</u>	<u>30.54</u>
Net Weight Gain					<u>61.45</u>

Filter No: 0

Silica gel condition: Before test NEW After test 35% EXHAUST

Nozzle No: 3/16"-3 Calibrated by: DMC

Average

ID Before Test: 0.199 0.197 0.198 0.198 0.198

ID After Test: 0.198 0.197 0.199 0.198 0.198

STACK TEM 65

SOURCE EMISSION TESTING DATA SHEET

LEAK CHECKED WITH IMPINGER BOX No. 4

(SIS rev11/88, 402510)

STACK AREA = 1353 m² (44.5 in dia)

PLANT BLDG 32	BAROMETRIC PRESSURE, in Hg 29.85	METER BOX # 13	PROBE # (PITOT #) S-12	NOZZLE # 11-3
LOCATION NAD ALAMEDA	AMBIENT TEMPERATURE, °F 50	METER ΔIQ 2.119	PITOT COEF 0.82	IDEAL NOZZLE DIA, in. 0.218
DATE 15 APR 91	AVE STATIC PRESSURE, in H ₂ O -0.60	METER # 1.011	PROBE LENGTH, in. 60	ACTUAL NOZZLE DIA, in. 0.198
OPERATOR GULL	AVE VEL HEAD, in H ₂ O 0.861	SAMPLE BOX # 4	PROBE LINER MATERIAL GLASS	LEAK CHECK @ PITOT'S Steady @ 5.0 in H ₂ O Seal @ 5.1 in H ₂ O
RUN # 61-OUT	ASSURED MOISTURE, % 1.8	HEATER BOX SETTING N/A		
TRAVERSE POINT # 10107	SECTION (SIN TRAVERSE PTS) N/A	PROBE HEATER SETTING		
TIME min	VELOCITY HEAD A (HEAD) (ΔP) in H ₂ O	GAS SAMPLE TEMPERATURE AT DRY GAS METER Inlet (3) (T _m in) °F Outlet (3) (T _m out) °F	IMPINER TEMPERATURE °F	SAMPLE BOX VOLUME in Hg
ORFICE PRESSURE (CALC) (ΔH) in H ₂ O	STACK TEMPERATURE (Ts) °F	IMPINER TEMPERATURE °F	SAMPLE BOX VOLUME in Hg	
GAS METER READING (V _m) ft ³				
24 0 592.029 0.65 0.37 66 57 56 55 AMB 1.2 20.9 0 0 0				
23 10 596.336 1.12 0.63 65 62 61 50				
22 20 602.283 1.99 1.10 65 68 63 44				
21 30 610.544 2.56 1.40 65 74 65 47				
20 40 619.974 2.57 1.40 65 78 68 52				
19 50 629.252 2.20 1.20 66 77 69 52				
18 60 637.400 2.40 1.30 65 80 71 52				
17 70 645.066 2.21 1.20 66 80 71 52				
16 80 652.050 2.21 1.20 66 81 72 54				
15 90 666.300 2.03 1.10 65 81 73 51				
14 100 667.818 1.68 0.91 65 81 74 51				
13 110 673.549 0.64 0.35 66 79 74 52				
12 120 677.832				
STOP				
TOTAL 12:07				
DATE				

(SJS rev11/88, 002510)

[illegible]

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 4/15/91

LINE NO: G ANODIZE

BASE: NAD ALAMEDA

RUN NO: G-2-OUT

BUILDING NO: 32

CONTROL DEVICE: INLET OUTLET

PREP BY: D. COOK

IMPINGER BOX NO: 2

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☒ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>2-1</u>	1. 100ml 0.1N NaOH	<u>455.58</u>	<u>555.02</u>	<u>577.96</u>	<u>22.94</u>
<u>2-2</u>	2. 100ml 0.1N NaOH	<u>446.65</u>	<u>546.33</u>	<u>550.50</u>	<u>4.17</u>
<u>2-3</u>	3. Empty	<u>501.26</u>	<u>—</u>	<u>502.29</u>	<u>1.03</u>
<u>2-4</u>	4. 500ml silica gel		<u>911.30</u>	<u>939.63</u>	<u>28.33</u>
Net Weight Gain					<u>56.47</u>

Filter No: 0

Silica gel condition: Before test NEW After test 80% changed color

Nozzle No: 3/16"-2 Calibrated by: DAN

Average

ID Before Test: 0.191 0.192 0.191 0.192 0.192

ID After Test: 0.191 0.191 0.189 0.191 0.191

(SJS rev11/88, #02510)

~~STACK AREA = 1353 in² (dia = 41.5 in)~~[illegible]

SOURCE EMISSION TESTING DATA SHEET

(SIS rev1/88, #02510)

A = 1353 in² (41.5 in dia)

PLANT GLDg 3-2	BAROMETRIC PRESSURE, in Hg	PIETER BOX #		PIEROE # (PIEROE #)	NOZZLE #
LOCATION NAB ALAMEHA	AMBIENT TEMPERATURE, °F	PIETER DIA		PIEROE COEF	IDEAL NOZZLE DIA, in.
DATE	AVE STATIC PRESSURE, in H ₂ O	PIETER T		PIEROE LENGTH, in.	ACTUAL NOZZLE DIA, in.
OPERATOR	AVE VEL. HEAD, in H ₂ O	SAMPLE BOX #		PIEROE LINER MATERIAL	LEAK CHECK & PIEROE DIA
ASSURED H ₂ OISTURE, %		HEATER BOX SETTING		PIEROE HEATER SETTING	LEAK RATE CMG in Hg
SCIENTIFIC OF STACK CROSS SECTION (SIC/ TRANSVERSE PTS)		PIEROE LINER MATERIAL		LEAK RATE CMG in Hg	
TRaverse POINT #	SAMPLE TIME	GAS METER READING	ORIFICE PRESSURE (CALC)	VELOCITY HEAD (MEAS)	STACK TEMPERATURE (Ts) °F
1324	min	(V _m) ft ³	(ΔH) in H ₂ O (ΔP) in H ₂ O	(T _s) °F	(T _m in) °F (T _m out) °F
13	120	429.814	0.66	0.43	64
14	130	433.962	1.83	1.20	65
15	140	440.808	2.13	1.40	70
16	150	447.182	2.16	1.40	65
17	160	454.632	2.16	1.40	65
18	170	462.677	2.02	1.30	65
19	180	475.510	2.02	1.30	65
20	190	478.389	1.87	1.20	65
21	200	485.680	1.87	1.20	65
22	210	493.127	1.44	0.95	64
23	220	499.539	0.86	0.55	64
24	230	504.700	0.45	0.29	62
25	240	508.492			72
1324 TOTAL					
AVERAGE					

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 4/16/91
 BASE: NAD ALAMEDA
 BUILDING NO: 32
 PREP BY: Q22
 LINE NO: 5-3-001
 RUN NO: 5-3-001
 CONTROL DEVICE: INLET OUTLET
 IMPINGER BOX NO: 3

1. Initially wash all glassware as follows: detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
5. Place cotton coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
7. Calibrate nozzle by measuring four IDS with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
3-1	1. 100ml 0.1N NaOH	514.73	613.08	636.85	23.77
3-2	2. 100ml 0.1N NaOH	521.87	618.95	624.35	5.40
3-3	3. Empty	459.05	—	459.08	0.03
3-4	4. 500ml silica gel	—	846.13	875.06	28.93
				Net Weight Gain	
				58.13	

Filter No: Q

Silica gel condition: Before test 30% After test 70% soft

Nozzle No: 3/16-4

Calibrated by: Q22

Average

ID Before Test: 0.184 0.186 0.186 0.186
 ID After Test: 0.184 0.187 0.186 0.186

(SJS rev11/88, #02510)

Av. Jack. S. C. F.

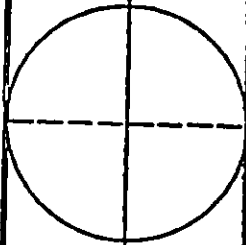
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SOURCE EMISSION TESTING DATA SHEET

(SJS rev11/88, #0251Q)

PLANT		BAROMETRIC PRESSURE, in Hg		METER BOX #		PROBE # (PITOT #)		NOZZLE #		
LOCATION		AMBIENT TEMPERATURE, °F		METER ΔIQ		PITOT COEF		IDEAL NOZZLE DIA, in.		
DATE		AVE STATIC PRESSURE, in H ₂ O		METER γ		PROBE LENGTH, in.		ACTUAL NOZZLE DIA, in.		
OPERATOR		AVE VEL HEAD, in H ₂ O		SAMPLE BOX #		PROBE LINER MATERIAL		LEAK CHECK @ PITOT'S		
RUN #		ASSURED HUMIDITY, %		HEATER BOX SETTING		PROBE HEATER SETTING		LEAK RATE CFM in Hg		
TRAVERSE POINT #		SAMPLING TIME		GAS METER READING		ORIFICE PRESSURE (CALC)		VELOCITY HEAD (NEAS)		
1207		min		(V _m) ft ³		(ΔH) in H ₂ O (ΔP)		(TS) °F		
24	120	824.553	0.41	0.27	68	72	69	59	AMB	1.4
23	130	828.131	0.79	0.53	68	71	69	58		2.0
22	140	832.789	1.55	1.03	69	74	70	51		3.0
21	150	839.342	2.02	1.33	69	79	71	53		4.0
20	160	846.955	1.92	1.25	67	83	73	52		4.0
19	170	854.551	1.99	1.30	68	83	74	49		4.0
18	180	862.167	1.92	1.25	68	83	75	50		4.0
17	190	869.800	1.84	1.20	67	83	75	51		3.8
16	200	877.291	1.69	1.10	67	83	75	52		3.6
15	210	884.477	1.33	0.87	67	82	75	49		3.0
14	220	890.868	0.64	0.42	66	81	74	50		1.7
13	230	895.156	0.17	0.11	58	79	74	56		1.0
1401	246	897.333								
TOTAL										
AVERAGE										

6-3-OUT



SCHEMATIC OF STACK CROSS SECTION (SIDE TRAVERSE PTS)
 LEAK CHECK @ PITOT'S
 LEAK RATE CFM in Hg
 LEAK RATE CFM in Hg

G-3-OUT

MONKIN 2/91

ENTER DATA THEN PUSH R/S	INITIAL METER VOLUME FT3 =?	POINT NO. 8.	1.25 STD 01 68.00 STD 02 76.00 STD 03	RUN	POINT NO. 15.	1.03 STD 01 67.00 STD 02 82.00 STD 03	RUN	POINT NO. 22.	.87 STD 01 67.00 STD 02 82.00 STD 03	RUN	2.02 =?	0.000	RUN
TEST NO. 1	753.959	POINT NO. 1.	.05 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 1.05	DELTA H = 1.55	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
RUN NO. 1	1.000	POINT NO. 2.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
FILTER NO. 1	1.000	POINT NO. 3.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
DELTA-H=RT = ?	1.000	POINT NO. 4.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
METER CORN = ?	1.000	POINT NO. 5.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
STACK AREA	1.000	POINT NO. 6.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
IN. SQ. = ?	1.000	POINT NO. 7.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
STACK STATIC	1.000	POINT NO. 8.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
P IN H2O = ?	1.000	POINT NO. 9.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
PROB IN H2O = ?	1.000	POINT NO. 10.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
2 H2O = ?	1.000	POINT NO. 11.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
STACK GAS MET	1.000	POINT NO. 12.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
MOL. WT. MS.	1.000	POINT NO. 13.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
LB/LB H2O = ?	1.000	POINT NO. 14.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
AVG STACK	1.000	POINT NO. 15.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
TEMP DEG F = ?	1.000	POINT NO. 16.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
AVG DELTA-P	1.000	POINT NO. 17.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
IN. H2O = ?	1.000	POINT NO. 18.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
AMBIENT	1.000	POINT NO. 19.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
TEMP F = ?	1.000	POINT NO. 20.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
PITOT TUBE	1.000	POINT NO. 21.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
CSORP = ?	1.000	POINT NO. 22.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
AVG STACK	1.000	POINT NO. 23.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
VELOCITY FPM = 3.315.918	1.000	POINT NO. 24.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
FOR 0.75 DIA	1.000	POINT NO. 25.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
THEAT NOZZLE	1.000	POINT NO. 26.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
DIA INCHES = 0.206	1.000	POINT NO. 27.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
ACTUAL NOZZLE	1.000	POINT NO. 28.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
DIA INCHES = ?	1.000	POINT NO. 29.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	
SAMPLE CFI = 0.610	1.000	POINT NO. 30.	.21 STD 01 68.00 STD 02 59.00 STD 03	RUN	DELTA H = 0.07	DELTA H = 1.33	RUN	DELTA H = 1.33	RUN	2.02 =?	26.900	RUN	

G-3-OUT

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 4/16/91
BASE: NAD ALAMEDA
BUILDING NO: 32
PREP BY: DAW

LINE NO: G ANODIZE
RUN NO: G-4-OUT
CONTROL DEVICE: INLET OUTLET
IMPINGER BOX NO: 2

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☒ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>2-1</u>	1. 100ml 0.1N NaOH	<u>455.1</u>	<u>553.1</u>	<u>581.53</u>	<u>28.43</u>
<u>2-2</u>	2. 100ml 0.1N NaOH	<u>445.3</u>	<u>540.6</u>	<u>546.86</u>	<u>6.26</u>
<u>2-3</u>	3. Empty	<u>502.1</u>	<u>—</u>	<u>502.70</u>	<u>0.60</u>
<u>2-4</u>	4. 500ml silica gel	<u>488.25</u>	<u>875.7</u>	<u>903.93</u>	<u>28.23</u>
Net Weight Gain					<u>63.52</u>

Filter No: 0

Silica gel condition: Before test NEW After test 30% spent

Nozzle No: 3/16-2 Calibrated by: DAW Average

ID Before Test: 0.191 0.191 0.191 0.189 0.191

ID After Test: 0.191 0.191 0.190 0.191 0.191

(SJS rev11/88, #02510)

SOURCE EMISSION TESTING DATA SHEET

Stack Area = 1353 in² (41.5" DIA)

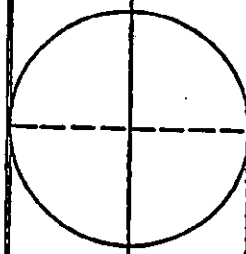
PLANT RNG 32	BAROMETRIC PRESSURE, in Hg 29.92	PIPET BOX # 17		PIPET # (PIPET #) 5-1	NOZZLE # 3/16-2
LOCATION NAD 4101/EDA	AMBIENT TEMPERATURE, °F 62	PIPET ΔH 2.007		PIPET COEF 1.827	IDEAL NOZZLE DIA, in. 0.209
DATE 16 APR 91	AVE STATIC PRESSURE, in H ₂ O -0.160	PIPET Δ		PIPET LENGTH, in. 60	ACTUAL NOZZLE DIA, in. 0.197
OPERATOR JUL	AVE VEL HEAD, in H ₂ O 0.1257	SAMPLE BOX # 2		PIPET LINE MATERIAL GLASS	LEAK CHECK @ PILOT'S 44 5.5 in H ₂ O
RUN # 6-4-OUT	ASSURED MOISTURE, % 1.8	HEATER BOX SETTING N/A		PIPET HEADER SETTING N/A	LEAK RATE @ 10 in H ₂ O 0.002 @ 10 in H ₂ O
TRANVERSE POINT # 0939	VELOCITY HEAD (H ₂ O) (AP) in H ₂ O	STACK TEMPERATURE (T _s) °F	GAS SAMPLE TEMPERATURE AT DRY GAS METER Inlet C (T _m in) °F	IMPINGER TEMPERATURE °F	SAMPLE BOX VACUUM in Hg
24	0.39	65	61	53	3.2
23	0.80	65	62	45	4.3
22	1.20	66	67	43	4.9
21	1.30	66	69	46	5.4
20	1.40	66	70	50	6.1
19	1.30	66	72	58	5.5
18	1.22	66	73	56	5.0
17	1.20	68	74	57	5.1
16	1.15	68	76	53	5.0
15	0.95	68	79	50	4.8
14	0.55	69	76	51	3.5
13	0.20	63	76	53	2.5
STOP					
1129					
TOTAL					
AVE					

SOURCE EMISSION TESTING DATA SHEET

(SIS rev11/88, 40251Q)

PLANT		BAROMETRIC PRESSURE, in Hg		METER BOX #		PROBE # (PITOT #)		NOZZLE #		
LOCATION		AMBIENT TEMPERATURE, °F		METER ΔH _Q		PITOT COEF		IDEAL NOZZLE DIA, in.		
DATE		AVE STATIC PRESSURE, in H ₂ O		METER γ		PROBE LENGTH, in.		ASTORIA NOZZLE DIA, in.		
OPERATOR		AVE VEL HEAD, in H ₂ O		SAMPLE BOX #		PROBE LINER MATERIAL		LEAK CHECK @ PITOT'S		
RUN #		ASSUMED MOISTURE, %		HEATER BOX SETTING		PROBE HEATER SETTING		LEAK RATE CFM in Hg		
TRAVERSE POINT #		SAMPLING TIME		GAS METER READING		ORIFICE PRESSURE		VELOCITY HEAD		
S-APT		min		(V _m) ft ³		(ΔH) in H ₂ O (ΔP)		(FEAS)		
1712										
1	120	585.725	0.11	0.07	64	70	69	60	4mrs	2.0
2	130	587.546	0.41	0.27	65	70	69	53		2.8
3	140	591.012	1.12	0.74	69	73	70	51		4.2
4	150	596.818	1.74	1.15	69	76	71	50		5.0
5	160	603.862	1.98	1.30	68	78	73	48		5.4
6	170	611.452	1.99	1.30	69	81	74	48		5.6
7	180	619.286	2.00	1.30	68	82	75	48		5.8
8	190	627.139	1.92	1.25	69	82	76	48		5.8
9	200	635.006	1.86	1.21	67	82	76	49		5.7
10	210	642.739	1.74	1.13	68	82	76	49		5.4
11	220	650.161	1.12	0.73	67	81	75	48		4.0
12	230	655.984	0.72	0.47	67	79	75	48		3.3
13	240	660.638								
TOTAL										
AVERAGE										

5-4-OUT



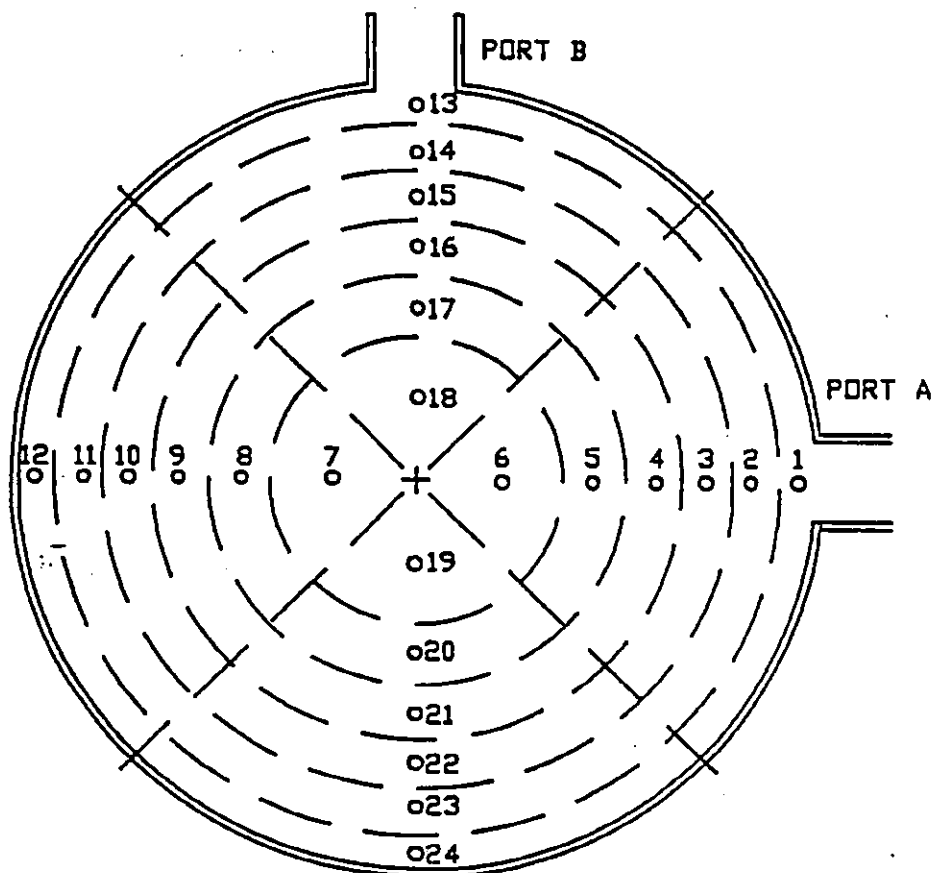
LEAK CHECK @ PITOT'S
#2 OK
#4 OK
LEAK RATE CFM in Hg
0.004 @ 10 in Hg

6-4-OUT

ENTER DATA	1.48 STO 01	POINT NO. 5.	1.25 STO 01	POINT NO. 21.	SOURCE TYPE?
THEN PUSH R/S	64.00 STO 02		67.00 STO 02		0-OTHER
TEST NO. 1	70.00 STO 03		82.00 STO 03		1-BOILER
RUN NO. 1					2 CO2 = ?
FILTER NO. 1					3 CO2 = ?
DELTA HAT = ?					4 CO2 = ?
DELTA HAT = ?					5 CO2 = ?
METER CORRECTION = ?					6 CO2 = ?
STACK AFTER					7 CO2 = ?
IN. SP. = ?					8 CO2 = ?
STACK STATIC					9 CO2 = ?
P IN H2O = ?					10 CO2 = ?
POUR IN H2O = ?					11 CO2 = ?
STACK GAS NET					12 CO2 = ?
MOL. WT. MS.					13 CO2 = ?
LB/LB MOL = ?					14 CO2 = ?
AVG STACK					15 CO2 = ?
TEMP REG F = ?					16 CO2 = ?
AVG DELTA-P					17 CO2 = ?
IN. H2O = ?					18 CO2 = ?
GRADIENT					19 CO2 = ?
TEMP F = ?					20 CO2 = ?
PITOT TUBE					21 CO2 = ?
CSUMP = ?					22 CO2 = ?
AVG STACK					23 CO2 = ?
VELOCITY FPM = 3,237.628					24 CO2 = ?
FOR 0.75 CFM					25 CO2 = ?
1/2 IN. NOZZLE					26 CO2 = ?
2 1/2 IN. H2O = 0.289					27 CO2 = ?
ACTUAL NOZZLE					28 CO2 = ?
2 1/2 IN. H2O = ?					29 CO2 = ?
					30 CO2 = ?
					31 CO2 = ?
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					100 CO2 = ?

5-4-OUT

24 POINT SAMPLE TRAVERSE



LINE L OUTLET - HARD CHROME PLATE

STACK DIAMETER (IN.) 41.5

TRAVERSE POINT	EPA METHOD 1 (% OF DIA)	TRAVERSE POINT LOCATION (DISTANCES FROM I.D.)
1 & 13	2.1	1.0 *
2 & 14	6.7	2.8
3 & 15	11.8	4.9
4 & 16	17.7	7.3
5 & 17	25.0	10.4
6 & 18	35.6	14.8
7 & 19	64.4	26.7
8 & 20	75.0	31.1
9 & 21	82.3	34.2
10 & 22	88.2	36.6
11 & 23	93.3	38.7
12 & 24	97.9	40.5 *

* Location adjusted.

PRELIMINARY VELOCITY TRAVERSE DATA SHEET

DATE: 4/13/91	↑ A ↓ ↑ B ↓ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ DISTURB TEST SITE DISTURB	DISTANCE A: 0.5 ft/dia
BASE: NAD ALAMEDA		DISTANCE B: 0.5 ft/dia
BUILDING NO: 32		TRAVERSE PTS REQ'D: LOTS
LINE NO: L (Chrome Plate)		TRAVERSE PTS USED, n: 24
SCRUBBER: INLET/OUTLET		CIRCULAR DIAMETER: 41.5 in
READINGS BY: DRT		RECTANGULAR L x W: — in

	STACK PRESSURES (inches H ₂ O)		$\sqrt{\Delta P}$	CYCLONIC FLOW α °
	ΔP _{vel}	P _{stat}		
1	0.10	-0.37	0.316	
2	0.20	-0.49	0.447	2
3	0.74	-0.62	0.860	2
4	1.10	-0.67	1.049	1
5	1.20	-0.68	1.095	
6	1.20	-0.72	1.095	0
7	1.35	-0.72	1.162	
8	1.37	-0.84	1.171	4
9	1.30	-0.80	1.140	
10	1.25	-0.78	1.118	3
11	0.85	-0.65	0.922	
12	0.50	-0.54	0.707	4
AVE		0.657		

TOT 41.083

	STACK PRESSURES (inches H ₂ O)		$\sqrt{\Delta P}$	CYCLONIC FLOW α °
	ΔP _{vel}	P _{stat}		
13	0.17	-0.31	0.412	
14	0.45	-0.45	0.671	0
15	0.92	-0.63	0.959	
16	1.20	-0.70	1.095	1
17	1.25	-0.69	1.118	
18	1.32	-0.71	1.149	2
19	1.35	-0.73	1.162	
20	1.40	-0.75	1.183	2
21	1.32	-0.80	1.149	
22	1.30	-0.77	1.140	2
23	0.90	-0.66	0.949	
24	0.47	-0.57	0.686	5

TOT 22.756

AVERAGE VELOCITY HEAD ΔP = $[(\sum \sqrt{\Delta P})/n]^2 = 0.899$
 AVERAGE STATIC PRESSURE = $(\sum P_{stat})/n = -0.652$
 AVERAGE CYCLONIC FLOW ANGLE = $(\sum \alpha)/n = 2.2^\circ$

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 4/15/91

LINE NO: L HARD CHROME

BASE: NAD ALAMEDA

RUN NO: ~~G-1-OUT~~ L-1-OUT

BUILDING NO: 32

CONTROL DEVICE: INLET OUTLET

PREP BY: D. COOK

IMPINGER BOX NO: 3

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☒ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>3-1</u>	1. 100ml 0.1N NaOH	<u>512.43</u>	<u>611.97</u>	<u>627.15</u>	<u>15.28</u>
<u>3-2</u>	2. 100ml 0.1N NaOH	<u>520.64</u>	<u>620.23</u>	<u>622.72</u>	<u>2.49</u>
<u>3-3</u>	3. Empty	<u>458.41</u>	<u>458.41</u>	<u>458.85</u>	<u>0.44</u>
<u>3-4</u>	4. 500ml silica gel	<u>451.53</u>	<u>823.18</u>	<u>846.28</u>	<u>23.10</u>
Net Weight Gain					<u>41.21</u>

Filter No: # 0

Silica gel condition: Before test NEW After test 30% SPENT

Nozzle No: ~~310~~ 3 Calibrated by: D. NEWTON

	<u>0.184</u>	<u>0.185</u>	<u>0.185</u>	<u>0.186</u>	<u>Average</u>	<u>VERIFY</u>
ID Before Test:	<u>0.184</u>	<u>0.185</u>	<u>0.185</u>	<u>0.186</u>	<u>0.185</u>	
ID After Test:	<u>0.184</u>	<u>0.186</u>	<u>0.186</u>	<u>0.186</u>	<u>0.186</u>	

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 15 APRIL 1991

LINE NO: L HARD CHROME

BASE: NAD ALAMEDA

RUN NO: L-2-OUT

BUILDING NO: 32

CONTROL DEVICE: INLET OUTLET

PREP BY: D. COOK

IMPINGER BOX NO: 1

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☒ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>1-1</u>	1. 100ml 0.1N NaOH	<u>467.1</u>	<u>568.7</u>	<u>584.11</u>	<u>15.4</u>
<u>1-2</u>	2. 100ml 0.1N NaOH	<u>454.3</u>	<u>559.8</u>	<u>561.85</u>	<u>2.1</u>
<u>1-3</u>	3. Empty	<u>454.6</u>	<u>—</u>	<u>455.6</u>	<u>1.0</u>
<u>1-4</u>	4. 500ml silica gel	<u>904.0</u>	<u>904.0</u>	<u>927.2</u>	<u>23.2</u>
Net Weight Gain					<u>41.7</u>

Filter No: 0

Silica gel condition: Before test 50% SPENT After test 85% SPENT

Nozzle No: 3/16"-1 Calibrated by: D. NEWTON

Average

ID Before Test: 0.194 0.196 0.195 0.194 0.195

ID After Test: 0.194 0.195 0.195 0.194 0.195

SOURCE EMISSION TESTING DATA SHEET

(SJS rev11/88, #0251Q)

A = 1353 in² (41.5" DIA)

PLANT BLDG 32		BAROMETRIC PRESSURE, in Hg 29.875		NOZZLE # 3/16 -1	
LOCATION NAD ALAMEDA		AMBIENT TEMPERATURE, °F 63		IDEAL NOZZLE DIA, in. 0.211	
DATE 4/15/91		AVE STATIC PRESSURE, in H ₂ O -0.65		ACTUAL NOZZLE DIA, in. 0.195	
OPERATOR D. COOK		AVE VEL HEAD, in H ₂ O 0.905		LEAK CHECK @ PITOT'S 5 ft in H ₂ O 4.6 in H ₂ O	
RUN # L-2-OUT		ASSURED HUMIDITY, % 1.8		LEAK RATE CFM @ 10 in Hg 0.003 CFM @ 10 in Hg	
SCHEMATIC OF STACK CROSS SECTION (SHOW TRAVERSE PTS)		IMPINGER		SAMPLE BOX	
VELOCITY		TEMPERATURE		TEMPERATURE	
HEAD (NEAS)		AT DRY GAS METER		SAMPLE BOX	
INLET (T _m in) °F		OUTLET (T _m out) °F		VACUUM	
(Ts) °F		(T _m in) °F		in Hg	
ORIFICE PRESSURE (CALC)		IMPINGER		SAMPLE BOX	
(ΔH) in H ₂ O (ΔP)		TEMPERATURE		TEMPERATURE	
(V _m) ft ³		°F		°F	
GAS METER READING		°F		°F	
TIME		°F		°F	
min		°F		°F	
1		0		831.643	
2		7.5		833.894	
3		15.0		836.479	
4		22.5		840.771	
5		30.0		846.522	
6		37.5		852.547	
7		45.0		858.708	
8		52.5		865.1	
9		60.0		871.491	
10		67.5		877.891	
11		75.0		884.1	
12		82.5		889.299	
TOTAL		90.0		891.929	
Σ					

SOURCE EMISSION TESTING DATA SHEET

(SJS rev11/88, #0251Q)

% H₂O = 1.6%
~~1.3%~~

PLANT BLDG 32		BAROMETRIC PRESSURE, in Hg		PETER BOX #		PROBE # (PITOT #)		NOZZLE #	
LOCATION NAD ALAMEDA		AMBIENT TEMPERATURE, °F		PETER ΔIQ		PITOT CODE		IDEAL NOZZLE DIA, in.	
DATE 4/15/91		AVE STATIC PRESSURE, in H ₂ O		PETER V		PROBE LENGTH, in.		ACTUAL NOZZLE DIA, in.	
OPERATOR D. Cook		AVE VEL (END), in H ₂ O		SAMPLE BOX #		PROBE LINER MATERIAL		LEAK CHECK @ PITOT'S 5.6 5.6 5.6	
RUN # L-2-out		ASSURED MOISTURE, %		HEATER BOX SETTING		PROBE HEATER SETTING		LEAK RATE CFM in Hg 0.002 @ 8 in Hg	
TRAVERSE POINT # 2/150		VELOCITY		SCHEMATIC OF STACK CROSS SECTION (SHOW TRAVERSE PTS)		IMPINGER TEMPERATURE °F		O ₂ CO ₂ NOX	
TIME min		HEAD (FEAS)		TEMPERATURE (Ts) °F		INLET (Tm in) °F		OUTLET (Tm out) °F	
GAS METER READING (Vol) ft ³		ORIFICE PRESSURE (CALC)		(ΔH) in H ₂ O		AT DRY GAS METER		VACUUM in Hg	
13 90 891.929		0.38		0.22		59		53 AMB	
14 97.5 894.512		0.79		0.46		59		49	
15 105.0 897.908		1.92		1.11		61		48	
16 112.5 902.9		2.23		1.28		65.02		47	
17 120.0 908.9		2.28		1.30		62		50	
18 127.5 915.0		2.28		1.30		62		50	
19 135.0 921.003		2.27		1.3		63		51	
20 142.5 927.243		2.37		1.35		62		51	
21 150.0 933.544		2.28		1.30		63		51	
22 157.5 939.816		2.01		1.15		63		50	
23 165.0 945.872		1.14		0.65		64		51	
24 172.5 950.324		0.94		0.54		63		51	
21800 180.0 954.272									
TOTAL									
AVERAGE		1.705		0.908		63		66	

L-2-OUT

MONITOR 3/91	ENTER DATA	ENTER DATA RS:	POINT NO. 5.	POINT NO. 13.	POINT NO. 21.	SOURCE TYPE?
ENTER DATA THEN PUSH P/S	STO A = DELTA-P	STO A = DELTA-P	1.20 STO 01	59.00 STO 02	1.30 STO 01	0-OTHER
TEST NO-?	STO B = T-STOCK	STO B = T-STOCK	65.00 STO 02	59.00 STO 03	63.00 STO 02	1-BOLLER
RUN NO. 1	STO C = T-METER	STO C = T-METER	67.00 STO 03	RUN	64.00 STO 03	2 CO2 =?
RUN NO. 2	TO CORRECT	TO CORRECT	DELTA H = 2.11	DELTA H = 0.30	DELTA H = 2.28	2 CO2 =?
RUN NO. 3	ERROR, RE-ENTER	ERROR, RE-ENTER	POINT NO. 6.	POINT NO. 14.	POINT NO. 22.	RUN
RUN NO. 4	ALL VALUES RS	ALL VALUES RS	1.20 STO 01	46.00 STO 01	1.15 STO 01	RUN
RUN NO. 5	NEGATIVES	NEGATIVES	64.00 STO 02	62.00 STO 02	63.00 STO 02	RUN
RUN NO. 6	TO CHECK	TO CHECK	65.00 STO 03	59.00 STO 03	68.00 STO 03	RUN
RUN NO. 7	TSUKIN, HIT	TSUKIN, HIT	DELTA H = 2.24	DELTA H = 0.79	DELTA H = 2.81	RUN
RUN NO. 8	500, P/S	500, P/S	POINT NO. 7.	POINT NO. 15.	POINT NO. 23.	RUN
RUN NO. 9	TO END RUN,	TO END RUN,	1.34 STO 01	1.11 STO 01	65.00 STO 01	RUN
RUN NO. 10	HIT 0, P/S	HIT 0, P/S	64.00 STO 02	63.00 STO 02	64.00 STO 02	RUN
RUN NO. 11	INITIAL METER	INITIAL METER	70.00 STO 03	61.00 STO 03	69.00 STO 03	RUN
RUN NO. 12	VOLUME FT3 =?	VOLUME FT3 =?	DELTA H = 1.32	DELTA H = 1.14	DELTA H = 1.14	RUN
RUN NO. 13	POINT NO. 1.	POINT NO. 1.	POINT NO. 16.	POINT NO. 24.	POINT NO. 24.	RUN
RUN NO. 14	831.643	831.643	1.20 STO 01	54.00 STO 01	54.00 STO 01	RUN
RUN NO. 15	2 H2O-?	2 H2O-?	62.00 STO 02	63.00 STO 02	63.00 STO 02	RUN
RUN NO. 16	STOCK GAS NET	STOCK GAS NET	64.00 STO 03	66.00 STO 03	66.00 STO 03	RUN
RUN NO. 17	MOL WT, MS,	MOL WT, MS,	DELTA H = 2.23	DELTA H = 0.94	DELTA H = 0.94	RUN
RUN NO. 18	LB/LB MOL =?	LB/LB MOL =?	POINT NO. 17.	POINT NO. 25.	POINT NO. 25.	RUN
RUN NO. 19	AVG STOCK	AVG STOCK	1.30 STO 01	0.00	0.00	RUN
RUN NO. 20	TEMP DEG F =?	TEMP DEG F =?	62.00 STO 02	62.00 STO 02	62.00 STO 02	RUN
RUN NO. 21	AVG DELTA-P	AVG DELTA-P	67.00 STO 03	67.00 STO 03	67.00 STO 03	RUN
RUN NO. 22	IN, H2O-?	IN, H2O-?	DELTA H = 2.20	DELTA H = 2.20	DELTA H = 2.20	RUN
RUN NO. 23	AMBIENT	AMBIENT	POINT NO. 18.	POINT NO. 18.	POINT NO. 18.	RUN
RUN NO. 24	TEMP F =?	TEMP F =?	1.30 STO 01	1.30 STO 01	1.30 STO 01	RUN
RUN NO. 25	PITOT TUBE	PITOT TUBE	62.00 STO 02	62.00 STO 02	62.00 STO 02	RUN
RUN NO. 26	CSURP =?	CSURP =?	67.00 STO 03	67.00 STO 03	67.00 STO 03	RUN
RUN NO. 27	AVG STOCK	AVG STOCK	DELTA H = 2.20	DELTA H = 2.20	DELTA H = 2.20	RUN
RUN NO. 28	VELOCITY FPM = 3,170.444	VELOCITY FPM = 3,170.444	POINT NO. 19.	POINT NO. 19.	POINT NO. 19.	RUN
RUN NO. 29	FOR 0.75 CFM	FOR 0.75 CFM	1.30 STO 01	1.30 STO 01	1.30 STO 01	RUN
RUN NO. 30	THEAL NOZZLE	THEAL NOZZLE	63.00 STO 02	63.00 STO 02	63.00 STO 02	RUN
RUN NO. 31	DIA INCHES = 0.211	DIA INCHES = 0.211	67.00 STO 03	67.00 STO 03	67.00 STO 03	RUN
RUN NO. 32	ACTUAL NOZZLE	ACTUAL NOZZLE	DELTA H = 2.27	DELTA H = 2.27	DELTA H = 2.27	RUN
RUN NO. 33	DIA INCHES =?	DIA INCHES =?	POINT NO. 20.	POINT NO. 20.	POINT NO. 20.	RUN
RUN NO. 34	SAMPLE CFM = 0.643	SAMPLE CFM = 0.643	1.35 STO 01	1.35 STO 01	1.35 STO 01	RUN
RUN NO. 35			62.00 STO 02	62.00 STO 02	62.00 STO 02	RUN
RUN NO. 36			68.00 STO 03	68.00 STO 03	68.00 STO 03	RUN
RUN NO. 37			DELTA H = 2.37	DELTA H = 2.37	DELTA H = 2.37	RUN

L-2-OUT

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 4/16/91

BASE: NAD ALAMEDA

BUILDING NO: 32

PREP BY: CKY

LINE NO: L HARD CHROME

RUN NO: L-3-OUT

CONTROL DEVICE: INLET OUTLET

IMPINGER BOX NO: 4

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☐ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>4-1</u>	1. 100ml 0.1N NaOH	<u>499.01</u>	<u>612.28</u>	<u>635.96</u>	<u>23.68</u>
<u>4-2</u>	2. 100ml 0.1N NaOH	<u>511.76</u>	<u>602.80</u>	<u>610.11</u>	<u>7.31</u>
<u>4-3</u>	3. Empty	<u>503.66</u>	<u>—</u>	<u>504.91</u>	<u>1.25</u>
<u>4-4</u>	4. 500ml silica gel		<u>943.99</u>	<u>974.80</u>	<u>30.81</u>
Net Weight Gain					<u>63.05</u>

Filter No: 0

Silica gel condition: Before test 35% SPENT After test 76% SPENT

Nozzle No: 3/16-3 Calibrated by DKA Average

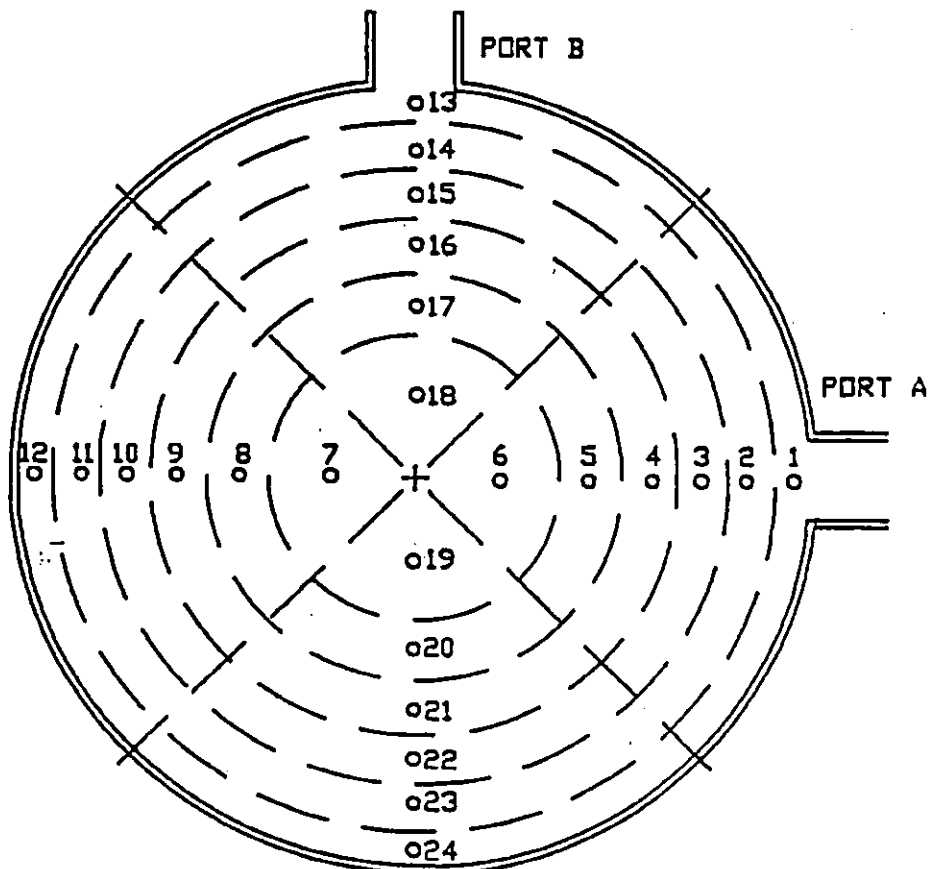
ID Before Test: 0.198 0.197 0.199 0.198 0.198

ID After Test: 0.197 0.197 0.198 0.198 0.198

(SJS rev 11/88, #02510)

PLANT	BAROMETRIC PRESSURE, in Hg		NOZZLE #	
LOCATION	AMBIENT TEMPERATURE, °F		PILOT COEF	
DATE	AVE STATIC PRESSURE, in H ₂ O		PROBE LENGTH, in.	
OPERATOR	AVE VEL HEAD, in H ₂ O		PROBE LINER MATERIAL	
RUN #	ASSURED MOISTURE, %		PROBE HEATER SETTING	
TRAVERSE	SAMPLING TIME	GAS METER READING (V _m) ft ³ /min	ORIFICE PRESSURE (CALC) (ΔH) in H ₂ O	VELOCITY HEAD (ΔP) in H ₂ O
POINT #				
31110				
13	120	1037.554	0.40	0.22
14	130	1041.1	0.92	0.51
15	140	1046.025	1.67	0.92
16	150	1053.034	2.19	1.20
17	160	1061.028	2.21	1.21
18	170	1069.225	2.29	1.25
19	180	1078.1	2.32	1.27
20	190	1086	2.39	1.30
21	200	1094.63	2.30	1.25
22	210	1103.15	1.84	1.00
23	220	1111.2	1.20	0.70
24	230	1117.6	0.75	0.41
25	240	1122.282		
TOTAL				
AVERAGE			1.71	0.894

24 POINT SAMPLE TRAVERSE



LINE M OUTLET - HARD CHROME PLATE

STACK DIAMETER (IN.)

33.4

TRAVERSE POINT	EPA METHOD 1 (% OF DIA)	TRAVERSE POINT LOCATION (DISTANCES FROM I.D.)
----------------	-------------------------	---

1 & 13	2.1	1.0 *
2 & 14	6.7	2.2
3 & 15	11.8	3.9
4 & 16	17.7	5.9
5 & 17	25.0	8.3
6 & 18	35.6	11.9
7 & 19	64.4	21.5
8 & 20	75.0	25.0
9 & 21	82.3	27.5
10 & 22	88.2	29.4
11 & 23	93.3	31.1
12 & 24	97.9	32.4 *

* Location adjusted.

PRELIMINARY VELOCITY TRAVERSE DATA SHEET

DATE: 4/17/91	↑ A ↓ ↑ B ↓ ↑ ↑ ↑ ↑ ↑ ↑ ↑ ↑ DISTURB TEST SITE DISTURB	DISTANCE A: 0.5 ft/dia
BASE: NAD ALAMEDA		DISTANCE B: 0.5 ft/dia
BUILDING NO: 32		TRAVERSE PTS REQ'D:
LINE NO: M (Chrome Plate)		TRAVERSE PTS USED, n: 24
SCRUBBER: INLET/OUTLET		CIRCULAR DIAMETER: 33 3/8 in
READINGS BY: BYQ/DAN		RECTANGULAR L x W: in

	STACK PRESSURES (inches H ₂ O)			CYCLONIC FLOW
	ΔP _{vel}	P _{stat}	√ΔP	α °
1	0.13	-0.31	0.361	
2	0.65	-0.59	0.806	1°
3	1.03	-0.74	1.015	
4	1.23	-0.96	1.109	9°
5	1.21	-0.99	1.100	
6	1.26	-0.86	1.122	4°
7	1.30	-1.10	1.14	
8	1.20	-1.15	1.095	2°
9	1.30	-1.06	1.13	
10	1.25	-1.10	1.14	2°
11	0.67	-0.59	0.819	
12	0.022	-0.47	0.148	0°

	STACK PRESSURES (inches H ₂ O)			CYCLONIC FLOW
	ΔP _{vel}	P _{stat}	√ΔP	α °
13	0.03	-0.37	0.173	
14	0.40	-0.43	0.633	1°
15	0.95	-0.60	0.975	
16	1.38	-0.69	1.175	3°
17	1.35	-0.77	1.162	
18	1.35	-0.78	1.162	1°
19	1.37	-0.76	1.171	
20	1.30	-0.76	1.140	1°
21	1.25	-0.78	1.118	
22	1.3	-0.76	1.140	1°
23	1.05	-0.60	1.025	
24	0.6	-0.46	0.775	2°

AVERAGE VELOCITY HEAD ΔP = $[(\sum \sqrt{\Delta P})/n]^2 = \frac{0.903}{0.9864}$
 AVERAGE STATIC PRESSURE = $(\sum P_{stat})/n = -0.737$
 AVERAGE CYCLONIC FLOW ANGLE = $(\sum \alpha)/n = 2.25^\circ$

8 hour
Run

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 4/17/91

LINE NO: M

BASE: NAD ALAMEDA

RUN NO: M-1-OUT

BUILDING NO: 32

CONTROL DEVICE: INLET OUTLET

PREP BY: [Signature]

IMPINGER BOX NO: 1

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☒ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>1-1</u>	1. 100ml 0.1N NaOH	<u>467.9</u>	<u>567.6</u>	<u>621.14</u>	<u>53.54</u>
<u>1-2</u>	2. 100ml 0.1N NaOH	<u>456.9</u>	<u>561.5</u>	<u>569.01</u>	<u>7.51</u>
<u>1-3</u>	3. Empty	<u>455.8</u>	<u>—</u>	<u>457.43</u>	<u>1.63</u>
<u>1-4</u>	4. 500ml silica gel	<u>467.4</u>	<u>881.8</u>	<u>944.43</u>	<u>62.63</u>
Net Weight Gain					<u>125.31</u>

Filter No: 0

Silica gel condition: Before test NEW After test 70% spent

Nozzle No: 3/16-1

Calibrated by: [Signature]

Average

ID Before Test: 0.1941 0.195 0.195 0.194 0.195

ID After Test: 0.193 0.194 0.193 0.195 0.194

(SJS rev 11/88, 402510)

[illegible]

2nd TRAVERSE

(SJS rev11/88, 402510)

SOURCE EMISSION TESTING DATA SHEET

PLANT		BAROMETRIC PRESSURE, in Hg		METER BOX # 14		PROBE # (PITOT #)		NOZZLE #	
LOCATION		AMBIENT TEMPERATURE, °F		METER Δ10		PITOT COEF		IDEAL NOZZLE DIA, in.	
DATE		AVE STATIC PRESSURE, in H ₂ O		METER γ		PROBE LENGTH, in.		ACTUAL NOZZLE DIA, in.	
OPERATOR		AVE VEL HEAD, in H ₂ O		SAMPLE BOX #		PROBE LINER MATERIAL		LEAK CHECK & PILOT'S	
RUN #		ASSURED MOISTURE, %		HEATER BOX SETTING		PROBE HEATER SETTING		LEAK RATE CFM in Hg	
TRAVERSE		SECTION (SIDM TRAVERSE PTS)		IMPINGER		SAMPLE BOX		VACUUM	
POINT #	SAMPLING TIME	ORIFICE PRESSURE (CALC) (ΔH) in H ₂ O	VELOCITY HEAD (H ₂ O) (AP) in H ₂ O	STACK TEMPERATURE (T _s) °F	IMPINGER TEMPERATURE °F	SAMPLE BOX TEMPERATURE °F	SAMPLE BOX VACUUM	O ₂	CO ₂
START 9:50 AM	min	(V _m) ft ³	(H ₂ O) (AP) in H ₂ O	(T _s) °F	°F	°F	in Hg	%	%
1	360	369.492	0.09	64	68	68	1.0	20.0	0.0
2	370	371.49	0.53	58	68	66	1.5	9	0.0
3	380	375.1	1.83	64	67	65	3.6		
4	390	382.0	2.27	64	72	66	4.3		
5	400	390.14	2.28	65	74	67	4.3		
6	410	398.2	2.57	65	77	69	4.3		
7	420	406.65	2.35	66	79	70	4.7		
8	430	415.2	2.15	65	81	72	4.8		
9	440	423.37	2.15	66	84	74	4.6		
10	450	431.6	2.14	65	85	76	4.6		
11	460	439.91	0.97	66	85	77	4.6		
12	470	445.8	0.38	65	84	78	2.4		
STOP 11:50	480	448.99					1.3		
TOTAL									
AVERAGE		1.691	0.862	63.8	74.3				

4 hr ROKI

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 4/17/91

LINE NO: M HARD CHROME

BASE: NAD ALAMEDA

RUN NO: M-2-OUT

BUILDING NO: 32

CONTROL DEVICE: INLET OUTLET

PREP BY: CKY

IMPINGER BOX NO: 2

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☒ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>2-1</u>	1. 100ml 0.1N NaOH	<u>455.22</u>	<u>562.42</u>	<u>589.71</u>	<u>27.29</u>
<u>2-2</u>	2. 100ml 0.1N NaOH	<u>445.64</u>	<u>545.72</u>	<u>550.06</u>	<u>4.34</u>
<u>2-3</u>	3. Empty	<u>501.76</u>	<u>—</u>	<u>502.56</u>	<u>0.80</u>
<u>2-4</u>	4. 500ml silica gel		<u>903.85</u>	<u>932.48</u>	<u>28.63</u>
Net Weight Gain					<u>61.06</u>

Filter No: C

Silica gel condition: Before test 30% After test 60% spent

Nozzle No: 3/6-2 Calibrated by: [Signature] Average

ID Before Test: 0.191 0.191 0.190 0.192 0.191

ID After Test: 0.192 0.191 0.191 0.192 0.1915

(SJS rev 11/88, #02510)

Stack ADEA 874.85

874.85

•

•

[illegible]

(SJS rev 11/88, #02510)

PLANT	BAROMETRIC PRESSURE, in Hg		PROBE # (PITOT #)		NOZZLE #							
LOCATION	AMBIENT TEMPERATURE, °F		NETER BOX # 13		IDEAL NOZZLE DIA, in							
DATE	AVE STATIC PRESSURE, in H ₂ O		NETER ΔHQ		PITOT COEF							
OPERATOR	AVE VEL HEAD, in H ₂ O		NETER 8		PROBE LENGTH, in.							
RUN	ASSURED MOISTURE, %		SAMPLE BOX #		PROBE LINER MATERIAL							
TRAVERSE	SCHEMATIC OF STACK CROSS SECTION (SIN TRAVERSE PTS)		HEATER BOX SETTING		PROBE HEATER SETTING							
POINT #	SAMPLING TIME	GAS NETER READING	ORIFICE PRESSURE (CALC)	VELOCITY HEAD (FEAS)	STACK TEMPERATURE	GAS SAMPLE TEMPERATURE	IMPINGER TEMPERATURE	SAMPLE BOX VACUUM	O ₂	CO ₂	CO	NOX
1345	min	(Vnd) ft ³	(ΔH) in H ₂ O	(ΔP) in H ₂ O	(Ts) °F	Inlet (Tm in) °F	Outlet (Tm out) °F	°F	in Hg	Z	Z	ppm
12	120	977.457	0.34	0.21	65	73	72	62	2.4	20.9	0	0
11	130	980.672	0.34	0.56	65	70	72	55	3.5			
10	140	985.7	1.74	1.08	65	74	71	50	4.3			
9	150	991.974	1.93	1.20	65	75	71	50	5.3			
8	160	999.191	2.01	1.25	65	75	71	52	5.6			
7	170	1007.078	2.10	1.30	65	78	71	53	5.6			
6	180	1014.992	1.90	1.21	65	78	71	54	5.4			
5	190	1022.65	2.02	1.25	65	78	71	51	5.5			
4	200	1030.30	1.98	1.22	65	78	71	49	5.5			
3	210	1037.9	1.54	0.95	66	78	71	49	4.9			
2	220	1044.7	0.45	0.28	66	76	71	49	3.0			
1	230	1048.700	0.16	0.10	61	74	70	49	2.2			
1945	240	1050.672										
TOTAL												
AVERAGE			1.52	0.86	65.5	104.77						

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: April 18 91

LINE NO: M HARD CHROME

BASE: NAD ALAMEDA

RUN NO: M-3-DULT

BUILDING NO: 32

CONTROL DEVICE: INLET OUTLET

PREP BY: D. Coak

IMPINGER BOX NO: 3

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☒ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>3-1</u>	1. 100ml 0.1N NaOH	<u>514.18</u>	<u>613.89</u>	<u>634.14</u>	<u>20.25</u>
<u>3-2</u>	2. 100ml 0.1N NaOH	<u>521.78</u>	<u>629.40</u>	<u>632.78</u>	<u>3.38</u>
<u>3-3</u>	3. Empty	<u>459.09</u>	<u>—</u>	<u>459.34</u>	<u>0.25</u>
<u>3-4</u>	4. 500ml silica gel	<u>—</u>	<u>810.22</u>	<u>839.59</u>	<u>29.37</u>
Net Weight Gain					<u>53.25</u>

Filter No: 0

Silica gel condition: Before test NEW After test 40% spent

Nozzle No: 316-4 Calibrated by: D. NEWTON Average

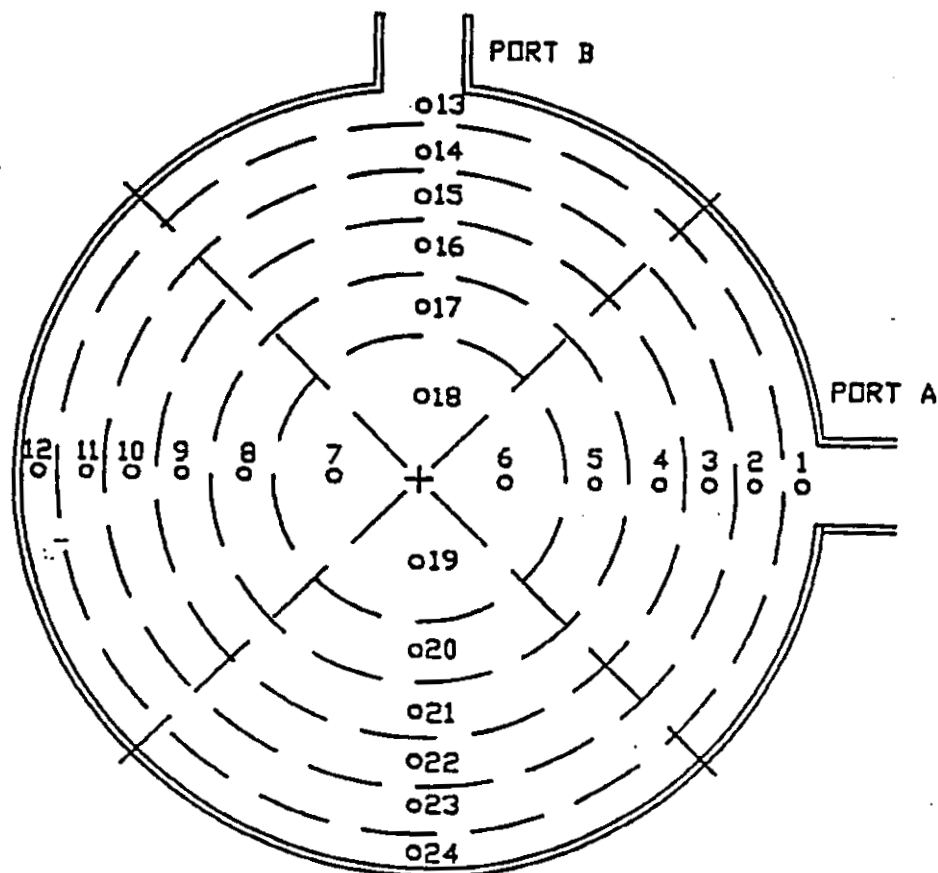
ID Before Test: 0.184 0.187 0.187 0.186 0.186

ID After Test: 0.184 0.187 0.186 0.185 0.186

M-3-OUT

INITIAL METER	VOLUME FT3	POINT NO. 7	POINT NO. 13	POINT NO. 20	SOURCE TYPE?
ENTER DATA THEN PUSH P/S	50.000	1.20 STO 01	.23 STO 01	1.40 STO 01	0-OTHER
TEST NO. 1	POINT NO. 1	64.00 STO 02	64.00 STO 02	63.00 STO 02	1-BUTLER
RUN NO. 1	POINT NO. 1	70.00 STO 03	64.00 STO 03	70.00 STO 03	2 CO2 =?
FILTER NO. 1	POINT NO. 1	DELTA H = 1.93	DELTA H = 0.37	DELTA H = 2.16	0.000
DELTA H = 0.40	POINT NO. 2	POINT NO. 8	POINT NO. 14	POINT NO. 21	0.000
2.119	POINT NO. 2	1.25 STO 01	.50 STO 01	1.20 STO 01	20.900
1.011	POINT NO. 2	65.00 STO 02	63.00 STO 02	66.00 STO 02	1-YES 0=NO
874.050	POINT NO. 2	72.00 STO 03	63.00 STO 03	81.00 STO 03	REICH IMPULSE
737	POINT NO. 3	DELTA H = 1.89	DELTA H = 0.86	DELTA H = 1.96	HIT B/S
29.980	POINT NO. 3	POINT NO. 9	POINT NO. 15	POINT NO. 22	TO CONTINUE...
1.000	POINT NO. 3	1.24 STO 01	1.20 STO 01	.99 STO 01	H2O GAIN = ?
28.000	POINT NO. 3	64.00 STO 02	65.00 STO 02	64.00 STO 02	NET METER
65.000	POINT NO. 3	73.00 STO 03	66.00 STO 03	84.00 STO 03	VOL. FT3 =
50.000	POINT NO. 3	DELTA H = 1.80	DELTA H = 1.79	DELTA H = 1.53	150.061
847	POINT NO. 3	POINT NO. 10	POINT NO. 16	POINT NO. 23	CORRECTED
3.212.960	POINT NO. 3	1.20 STO 01	1.40 STO 01	.25 STO 01	SAMPLE VOL.
FOR 0.75 CFA	POINT NO. 3	64.00 STO 02	64.00 STO 02	63.00 STO 02	VRSTO SCF =
IDEAL NOZZLE	POINT NO. 3	72.00 STO 03	69.00 STO 03	84.00 STO 03	MOLE FRACT. DRY
818 INCHES = 0.212	POINT NO. 3	DELTA H = 1.50	DELTA H = 2.11	DELTA H = 0.39	CAS. (1-BUS) =
ACTUAL NOZZLE	POINT NO. 3	POINT NO. 11	POINT NO. 17	POINT NO. 24	2 H2O =
810 INCHES = 0.186	POINT NO. 3	1.25 STO 01	1.45 STO 01	.11 STO 01	1.6
SAMPLE CFA = 0.577	POINT NO. 3	65.00 STO 02	65.00 STO 02	59.00 STO 02	STACK GAS NET
	POINT NO. 3	68.00 STO 03	71.00 STO 03	80.00 STO 03	MUL. HT. MS.
	POINT NO. 3	DELTA H = 0.50	DELTA H = 2.19	DELTA H = 0.17	LB/LB MOL =
	POINT NO. 3	POINT NO. 12	POINT NO. 18	POINT NO. 25	AVC VELOCITY
	POINT NO. 3	1.10 STO 01	1.36 STO 01	0.00	FPM =
	POINT NO. 3	55.00 STO 02	64.00 STO 02	0.00	STACK DRY CAS
	POINT NO. 3	66.00 STO 03	73.00 STO 03	0.00	FLOW GS SCFM =
	POINT NO. 3	DELTA H = 0.21	DELTA H = 2.06	DELTA H = 0.875	ADFN =
	POINT NO. 3	POINT NO. 19	POINT NO. 19	DELTA H = 1.440	19.000.704
	POINT NO. 3	1.43 STO 01	1.43 STO 01	DELTA P = 0.872	19.240.930
	POINT NO. 3	65.00 STO 02	65.00 STO 02	FINAL METER	150.000.21 = 105.1
	POINT NO. 3	77.00 STO 03	77.00 STO 03	VOLUME FT3 = ?	--END RUN--
	POINT NO. 3	DELTA H = 2.10	DELTA H = 2.10	INITIAL = 54.000	M-3-OUT
	POINT NO. 3	POINT NO. 20	POINT NO. 20	SAMPLE TIME	
	POINT NO. 3	240.000	240.000	RM. #?	
	POINT NO. 3	PSI/STK RMS	PSI/STK RMS	PSI/STK RMS	
	POINT NO. 3	IN HG = 29.926	IN HG = 29.926	IN HG = 29.926	
	POINT NO. 3	150.000.704	150.000.704	150.000.704	

24 POINT SAMPLE TRAVERSE



LINE M MIDDLE - HARD CHROME PLATE

STACK DIAMETER (IN.) 33.9

TRAVERSE POINT	EPA METHOD 1 (% OF DIA)	TRAVERSE POINT LOCATION (DISTANCES FROM I.D.)
1 & 13	2.1	1.0 *
2 & 14	6.7	2.3
3 & 15	11.8	4.0
4 & 16	17.7	6.0
5 & 17	25.0	8.5
6 & 18	35.6	12.1
7 & 19	64.4	21.8
8 & 20	75.0	25.4
9 & 21	82.3	27.9
10 & 22	88.2	29.9
11 & 23	93.3	31.6
12 & 24	97.9	32.9 *

* Location adjusted.

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 4/16/91

LINE NO: M

BASE: NAD ALAMEDA

RUN NO: M-1-MID

BUILDING NO: 32

CONTROL DEVICE: INLET OUTLET

PREP BY: [Signature]

IMPINGER BOX NO: 4

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☒ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>4-1</u>	1. 100ml 0.1N NaOH	<u>500.7</u>	<u>611.53</u>	<u>635.64</u>	<u>24.11</u>
<u>4-2</u>	2. 100ml 0.1N NaOH	<u>512.8</u>	<u>618.34</u>	<u>632.32</u>	<u>14.0</u>
<u>4-3</u>	3. Empty	<u>502.91</u>	<u>—</u>	<u>505.10</u>	<u>2.19</u>
<u>4-4</u>	4. 500ml silica gel	<u>—</u>	<u>916.03</u>	<u>957.13</u>	<u>41.10</u>
Net Weight Gain					<u>81.38</u>

Filter No: 0

Silica gel condition: Before test KRW After test 50% SPENT

Nozzle No: Q#11 Calibrated by: [Signature]

Average

ID Before Test: 0.234 0.234 0.233 0.233 0.234

ID After Test: 0.234 0.233 0.232 0.233 0.233

M-1-MID

MONITOR 3/91

ENTER DATA THEN PUSH B/S

M-1-MID

TEST NO. 1

RUN NO. 1

FILTER NO. 1

DELTA-H=2

COND=7

STACK AREA, IN. SQ. = 7

STACK STATIC P, IN H2O = 7

PWR IN H2O = 7

Z H2O = 7

STACK GAS DET

VAL. LB/LBOL = 7

AVG STACK TEMP, F = 7

AVG DELTA-P, IN H2O = 7

ARB TEMP, F = 7

PITOT CORP = 7

AVG STACK

VELOCITY FPM = 2,743.886

FOR 0.75 CFM

INTERNAL NOZZLE

DIA INCHES = 0.227

ACTUAL NOZZLE

DIA INCHES = 7

SAMPLE CFM = 0.888

--BEGIN RUN--

ENTER DATA AS:

STD A = DELTA-P

STD B = T-STACK

STD C = T-METER

TO CORRECT

ERROR, RE-ENTER

ALL VALUES AS

NEGATIVES

TO CHECK

ISOKIN, HIT

500, R/S

TO END RUN,

HIT 0, R/S

INITIAL METER

VOLUME FT3 = 7

POINT NO. 1.

DELTA H = 2.23

POINT NO. 2.

DELTA H = 2.44

POINT NO. 3.

DELTA H = 2.46

POINT NO. 4.

DELTA H = 2.72

POINT NO. 5.

DELTA H = 2.98

POINT NO. 6.

DELTA H = 3.25

POINT NO. 7.

DELTA H = 3.01

POINT NO. 8.

DELTA H = 2.51

POINT NO. 9.

DELTA H = 2.41

POINT NO. 10.

DELTA H = 2.09

POINT NO. 11.

DELTA H = 1.58

POINT NO. 12.

DELTA H = 2.15

POINT NO. 13.

DELTA H = 2.41

POINT NO. 14.

DELTA H = 2.52

POINT NO. 15.

DELTA H = 2.43

POINT NO. 16.

DELTA H = 2.78

POINT NO. 17.

DELTA H = 2.95

POINT NO. 18.

DELTA H = 3.18

POINT NO. 19.

DELTA H = 2.98

POINT NO. 20.

DELTA H = 2.65

POINT NO. 21.

DELTA H = 2.41

POINT NO. 22.

DELTA H = 2.84

POINT NO. 23.

DELTA H = 1.58

POINT NO. 24.

DELTA H = 3.00

POINT NO. 25.

DELTA H = 2.60

POINT NO. 26.

DELTA H = 2.95

POINT NO. 27.

DELTA H = 2.95

POINT NO. 28.

DELTA H = 2.95

POINT NO. 29.

DELTA H = 2.95

POINT NO. 30.

DELTA H = 2.95

POINT NO. 31.

DELTA H = 2.95

POINT NO. 32.

DELTA H = 2.95

POINT NO. 33.

DELTA H = 2.95

POINT NO. 34.

DELTA H = 2.95

POINT NO. 35.

DELTA H = 2.95

POINT NO. 36.

DELTA H = 2.95

POINT NO. 37.

DELTA H = 2.95

POINT NO. 38.

DELTA H = 2.95

POINT NO. 39.

DELTA H = 2.95

POINT NO. 40.

DELTA H = 2.95

POINT NO. 41.

DELTA H = 2.95

POINT NO. 42.

DELTA H = 2.95

POINT NO. 43.

DELTA H = 2.95

POINT NO. 44.

DELTA H = 2.95

POINT NO. 45.

HOLE FRACT, BRY

GAS. (1-BUS) =

Z H2O =

STACK GAS DET

VAL. BT, MS.

LB/LB MOL =

AVG VELOCITY

FPM =

STACK BRY GAS

FLOW 05 SCFH =

ACFM =

ISOKINETIC Z1 = 99.6

--END RUN--

CHROMIUM EMISSION TEST IMPINGER BOX SET UP & NOZZLE CALIBRATION SHEET

DATE: 4/18/91

BASE: NAD ALAMEDA

BUILDING NO: 32

PREP BY: C Yee

LINE NO: M HARD CHROME

RUN NO: M-2-MID

CONTROL DEVICE: INLET OUTLET

IMPINGER BOX NO: 2

- ☒ 1. Initially wash all glassware as follows; detergent wash, deionized water rinse, 1:1 HNO₃ solution rinse, deionized water rinse, and 0.1N NaOH solution rinse. Sample recovery preps glassware for next use.
- ☒ 2. Add 100ml 0.1N NaOH solution in the first two impingers (standard Greenburg-Smith impingers). Record initial weights.
- ☒ 3. The third impinger (modified Greenburg-Smith) is dry. Record initial weight.
- ☒ 4. The fourth impinger (modified Greenburg-Smith) contains about 1 liter of indicating type silica gel. Record initial weight.
- ☒ 5. Place teflon coated filter into filter holder and install between the third and fourth impingers. Record filter number. It is not necessary to weigh filter.
- ☒ 6. Assemble impinger bottles and glass elbows (180s) so that air flows from a smaller to larger holes (if applicable). Do not use grease on balljoint fittings.
- ☒ 7. Calibrate nozzle by measuring four IDs with a micrometer.

Impinger No.	Contents	Tare	Initial	Final	Condensate
<u>2-1</u>	1. 100ml 0.1N NaOH	<u>455.19</u>	<u>556.39</u>	<u>586.65</u>	<u>30.26</u>
<u>2-2</u>	2. 100ml 0.1N NaOH	<u>445.32</u>	<u>550.25</u>	<u>555.69</u>	<u>5.44</u>
<u>2-3</u>	3. Empty	<u>500.69</u>	<u>—</u>	<u>501.34</u>	<u>0.65</u>
<u>2-4</u>	4. 500ml silica gel	<u>—</u>	<u>859.50</u>	<u>898.00</u>	<u>38.50</u>
Net Weight Gain					<u>74.85</u>

Filter No: 0

Silica gel condition: Before test NEW After test 60% spent

Nozzle No: Q-11 Calibrated by: DAV Average

ID Before Test: 0.234 0.233 0.232 0.233 0.233

ID After Test: 0.234 0.233 0.232 0.233 0.233

(S/S REV11/88, 402510)

PLANT

DATE 4/18/91

LOCATION 4-AD ALABAMA

DATE 4/18/91

OPERATOR

4-2-MIP

TRAVEL

POINT #

TIME

min

12

11

10

9

8

7

6

5

4

3

2

1

STOP TIME

0930

120

TOTAL

1

1

1

1

1

1

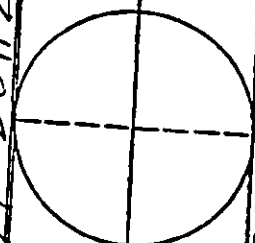
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1

SOURCE EMISSION TESTING DATA SHEET

A=201,26 W2 (33875) DIA



BAROMETRIC PRESSURE, in Hg
29.980
AMBIENT TEMPERATURE, °F
57
AVE STATIC PRESSURE, in H₂O
-4.08
AVE VEL HEAD, in H₂O
0.706
ASSURED MOISTURE, %
1.9

SCHEMATIC OF STACK CROSS SECTION (SIDE TRAVERSE PTS)

VELOCITY

STACK

TEMPERATURE

(°F)

60

70

76

80

84

88

88

87

89

87

88

87

88

87

88

87

88

87

88

87

88

87

88

87

METER BOX # 1.7...
METER Δ10 2.007
METER Δ 1.012
SAMPLE BOX # 2

PROBE # (PITOT #) 3A-200
PITOT COEF 0.826
PROBE LENGTH, in. 36
PROBE LINER MATERIAL GLASS

HEATER BOX SETTING 1.7
IMPINGER TEMPERATURE 54
SAMPLE BOX TEMPERATURE 5.7

IN Hg 5.7
VACUUM 5.7

LEAK RATE CFM in Hg 0.603
LEAK RATE CFM in H₂O 0.226
LEAK RATE CFM in H₂O 0.233

LEAK CHECK OPTION'S 1.7
LEAK CHECK IN H₂O 0.226
LEAK CHECK IN H₂O 0.233

NOZZLE # 0.226
IDEAL NOZZLE DIA, in. 0.226
ACTUAL NOZZLE DIA, in. 0.233

NOZZLE # 0.226
IDEAL NOZZLE DIA, in. 0.226
ACTUAL NOZZLE DIA, in. 0.233

(SJS rev11/88, 402510)

SOURCE EMISSION TESTING DATA SHEET

PLANT		BAROMETRIC PRESSURE, in Hg		NOZZLE #					
LOCATION		AMBIENT TEMPERATURE, °F		PROBE # (PITOT #)					
DATE		AVE STATIC PRESSURE, in H ₂ O		PITOT COEF					
OPERATOR		AVE VEL HEAD, in H ₂ O		PROBE LENGTH, in.					
RUN #		ASSURED MOISTURE, %		PROBE LINER MATERIAL					
SCHEMATIC OF STACK CROSS SECTION (S/D TRAVERSE PTS)		VELOCITY		ACTUAL NOZZLE DIA, in.					
TRAVERSE		ORIFICE		HEATER BOX SETTING					
POINT #	SAMPLING TIME	GAS METER READING (V _m) ft ³	PRESSURE (CALC) (ΔH) in H ₂ O	IMPINGER TEMPERATURE °F	SAMPLE BOX VACUUM in Hg				
START TIME	min			°F	°F				
		HEAD (H ₂ S) (ΔP) in H ₂ O		TEMPERATURE °F					
		(T _s) °F		in Hg					
		AT DRY GAS METER		SAMPLE BOX TEMPERATURE					
		Inlet (T _m in) °F		°F					
		Outlet (T _m out) °F		°F					
		O ₂		CO					
		NOX		PPM					
24	120	962.386	2.16	83	53	5.8	0.0	0.0	0.0
23	130	970.438	2.24	83	45	6.0	0.0	0.0	0.0
22	140	978.786	2.39	83	47	6.3	0.0	0.0	0.0
21	150	987.712	2.50	84	47	6.7	0.0	0.0	0.0
20	160	996.668	2.72	85	49	7.0	0.0	0.0	0.0
19	170	1005.161	2.91	85	48	7.4	0.0	0.0	0.0
18	180	1015.700	2.68	85	48	6.9	0.0	0.0	0.0
17	190	1024.780	2.13	85	48	6.0	0.0	0.0	0.0
16	200	1033.000	1.65	86	49	5.0	0.0	0.0	0.0
15	210	1041.327	1.42	86	48	4.6	0.0	0.0	0.0
14	220	1046.871	1.18	86	49	4.0	0.0	0.0	0.0
13	230	1052.763	1.07	86	48		0.0	0.0	0.0
135	240	1058.632		86	48		0.0	0.0	0.0
TOTAL									
AVERAGE			2.135	0.611	60	86.5			

M-2-MID

WORKIN 3-71

ENTER DATA

THEN PUSH R/S

TEST NO.?

RUN NO.?

FILTER NO.?

DELTA-BAY = ?

METER CORRE = ?

STACK AREA

IN. SQ. = ?

STACK STATIC

P IN H2O = ?

P80R IN H2O = ?

Z H2O = ?

STACK GAS MET

MOL. WT. MS.

LB/LB MOL = ?

AVG STACK

TEMP DEG F = ?

AVG DELTA-P

IN. H2O = ?

ABSENT

TEMP F = ?

PITOT TUBE

ESUPP = ?

AVG STACK

VELOCITY FPM = 2,767.964

FOR 0.75 CFM

THEIR NOZZLE

DIA INCHES = 0.226

ACTUAL NOZZLE

DIA INCHES = ?

.223

SAMPLE CFM = 0.790

INITIAL METER

VOLUME FT3 = ?

POINT NO. 1.

DELTA H = 2.23

POINT NO. 2.

DELTA H = 2.24

POINT NO. 3.

DELTA H = 2.48

POINT NO. 4.

DELTA H = 2.93

POINT NO. 5.

DELTA H = 2.78

POINT NO. 6.

DELTA H = 2.49

POINT NO. 7.

DELTA H = 2.24

POINT NO. 8.

DELTA H = 1.66

POINT NO. 9.

DELTA H = 1.55

POINT NO. 10.

DELTA H = 1.94

POINT NO. 11.

DELTA H = 1.95

POINT NO. 12.

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POINT NO. 13.

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POINT NO. 33.

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POINT NO. 34.

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POINT NO. 51.

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POINT NO. 23.

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POINT NO. 24.

APPENDIX D
TEST RESULTS
SAMPLE CALCULATIONS

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TEST RESULTS BASED ON TMA/ARLI TOTAL CHROME ANALYSIS

TEST	CHROMIUM SAMPLE WEIGHT (mg)	AIR SAMPLE VOLUME (m3)	CHROMIUM EMISSION RATE (mg/hr)	AVERAGE AMPERES (Amp)	CHROMIUM EMISSION FACTOR (mg/Amp-hr)
G-1-OUT	< 0.00038	4.583	< 4.066	996	< 0.0041
G-2-OUT	< 0.00038	4.428	< 4.347	996	< 0.0044
G-3-OUT	< 0.00042	4.047	< 4.969	1274	< 0.0039
G-4-OUT	< 0.00047	4.302	< 5.375	1274	< 0.0042
AVERAGE			< 4.689		< 0.0041
L-1-OUT	< 0.00040	3.160	< 6.528	9812	< 0.0007
L-2-OUT	0.00128	3.426	18.662	9812	0.0019
L-3-OUT	< 0.00045	4.644	< 4.701	10640	< 0.0004
AVERAGE			< 9.964		< 0.0010
M-1-OUT	0.00322	8.993	11.280	9387	0.0012
M-2-OUT	< 0.00048	4.301	< 3.524	9406	< 0.0004
M-3-OUT	< 0.00042	4.235	< 3.194	9362	< 0.0003
AVERAGE			< 5.999		< 0.0006
M-1-MID	0.78738	5.610	4139.2	9406	0.4401
M-2-MID	1.03569	5.302	5311.6	9362	0.5674
AVERAGE			4725.4		0.5037

CHROMIUM EMISSION TEST DATA

TEST	DATE	NOZZLE DIA. (in.)	SAMPLE TIME (min.)	AIR SAMPLE VOLUME (dscf)	% H2O (%)	STACK FLOW (dscfm)	STACK VELOCITY (fpm)	ISOKIN (%)
G-1-OUT	15APR91	0.198	240	161.82	1.8	28727	3106	103.1
G-2-OUT	15APR91	0.192	240	156.37	1.7	30090	3247	101.2
G-3-OUT	16APR91	0.186	240	142.90	1.9	28263	3061	104.9
G-4-OUT	16APR91	0.191	240	151.91	1.9	28705	3115	104.1
L-1-OUT	15APR91	0.184	180	111.57	1.7	30432	3284	103.6
L-2-OUT	15APR91	0.195	180	120.96	1.6	29475	3171	103.3
L-3-OUT	16APR91	0.198	240	163.97	1.8	28745	3112	104.4
M-1-OUT	17APR91	0.195	480	317.55	1.8	18549	3092	104.4
M-2-OUT	17APR91	0.191	240	151.88	1.9	18421	3081	104.9
M-3-OUT	18APR91	0.186	240	149.55	1.6	19081	3167	105.1
M-1-MID	17APR91	0.234	240	198.09	1.9	17355	2817	99.6
M-2-MID	18APR91	0.233	240	187.23	1.8	16004	2587	103.0

RESULTS BASED ON ATI TOTAL CHROME ANALYSIS

TEST	CHROMIUM SAMPLE WEIGHT (mg)	AIR SAMPLE VOLUME (m3)	CHROMIUM EMISSION RATE (mg/hr)	AVERAGE AMPERES (Amp)	CHROMIUM EMISSION FACTOR (mg/Amp-hr)
G-1-OUT	< 0.00191	4.583	< 20.3	996	< 0.0204
G-2-OUT	< 0.00215	4.428	< 24.9	996	< 0.0249
G-3-OUT	< 0.00209	4.047	< 24.8	1274	< 0.0195
G-4-OUT	< 0.00237	4.302	< 26.9	1274	< 0.0211
AVERAGE			< 24.2		< 0.0215
L-1-OUT	< 0.00199	3.160	< 32.6	9812	< 0.0033
L-2-OUT	< 0.00199	3.426	< 29.1	9812	< 0.0030
L-3-OUT	< 0.00223	4.644	< 23.5	10640	< 0.0022
AVERAGE			< 28.4		< 0.0028
M-1-OUT	< 0.00297	8.993	< 10.4	9387	< 0.0011
M-2-OUT	< 0.00257	4.301	< 18.7	9406	< 0.0020
M-3-OUT	< 0.00209	4.235	< 16.0	9362	< 0.0017
AVERAGE			< 15.0		< 0.0016
M-1-MID	0.79832	5.610	4196.7	9406	0.4462
M-2-MID	1.06030	5.302	5437.8	9362	0.5808
AVERAGE			4817.3		0.5135

TEST RESULTS BASED ON ATI HEX CHROME ANALYSIS

TEST	CHROMIUM SAMPLE WEIGHT (mg)	AIR SAMPLE VOLUME (m3)	CHROMIUM EMISSION RATE (mg/hr)	CHROMIUM AVERAGE AMPERES (Amp)	CHROMIUM EMISSION FACTOR (mg/Amp-hr)
G-1-OUT	< 0.00382	4.583	< 40.657	996	< 0.0408
G-4-OUT	< 0.00474	4.302	< 53.750	1274	< 0.0422
AVERAGE			< 47.204		< 0.0415
L-2-OUT	< 0.00398	3.426	< 58.119	9812	< 0.0059
L-3-OUT	< 0.00447	4.644	< 47.012	10640	< 0.0044
AVERAGE			< 52.565		< 0.0052
M-1-OUT	< 0.00556	8.993	< 19.499	9387	< 0.0021
M-3-OUT	< 0.00417	4.235	< 31.944	9362	< 0.0034
AVERAGE			< 25.722		< 0.0027
M-1-MID	0.68196	5.610	3585	9406	0.3811
M-2-MID	0.83503	5.302	4282	9362	0.4574
AVERAGE			3934		0.4193

EMISSION RESULTS
SAMPLE CALCULATIONS
TEST M-1-OUTLET (TOTAL CHROMIUM)

CHROMIUM WEIGHT = $\sum_n$ [analysis volume (l) * lab analysis (mg/l)]
Where: n = probe, impinger 1, and impinger 2

Example:

Emission Weight = [0.1945 (l) * 0.0100 (mg/l)] + [0.1737 (l) * 0.0040 (mg/l)]
+ [0.1882 (l) * 0.0040 (mg/l)] = 0.0032 (mg)

EMISSION CONCENTRATION = chromium weight (mg) / air sample volume (DSCF)

Example:

Emission Concentration = 0.0032 (mg) / 317.55 (DSCF)
= 1.014E-5 (mg/DSCF)

EMISSION RATE = emission concentration (mg/DSCF) * stack flow rate (DSCFM)
* 60 (min/hr)

Example:

Emission Rate = 1.014E-5 (mg/DSCF) * 18549 (DSCFM)
* 60 (min/hr) = 11.28 (mg/hr)

EMISSION RATE = emission rate (mg/hr) / average amperes (Amp)

Example:

Emission Rate = 11.28 (mg/hr) / 9387 (Amp) = 0.0012 (mg/Amp-hr)

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APPENDIX E
MISCELLANEOUS DOCUMENTS

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BAY AREA AIR QUALITY MANAGEMENT DISTRICT

January 4, 1990

ALAMEDA COUNTY
Edward R. Campbell
Shirley J. Campbell
(Chairperson)
Chuck Corica
Frank H. Ogawa

CONTRA COSTA COUNTY
Paul L. Cooper
(Secretary)
Sunne Wright McPeak

MARIN COUNTY
Al Aramburu

NAPA COUNTY
Bob White

SAN FRANCISCO COUNTY
Harry G. Britt
Jim Gonzalez

SAN MATEO COUNTY
Gus J. Nicolopoulos
Anna Eshoo

SANTA CLARA COUNTY
Martha Clevenger
Rod Diridon
Roberta M. HUGHAN
Susanne Wilson

SOLANO COUNTY
Osby Davis
(Vice Chairperson)

SONOMA COUNTY
Jim Harberson

Commander, Western Division
Naval Facilities Engineering Command
P.O. Box 727
San Bruno, CA 94066-0720

Attention: Ron Sommer, Code 1824RS

Application Number: 574
Equipment Location: NAS, Alameda

Gentlemen:

This is your Authority to Construct the following:

- | | |
|-------|---|
| S3201 | Chrome Anodizing Tank (G1), 2400 gal., 2000 amperes, Bldg 32, abated by A3207, Scrubber/Fiber Filter System, Viron, 23,976 CFM; |
| S3202 | Chrome Anodizing Tank (G2), 1200 gal., 1500 amperes, Bldg 32, abated by A3207, Scrubber/Fiber Filter System, Viron, 23,976 CFM; |
| S3203 | Chrome Plating Tank (L1), 1400 gal., 5000 amperes, Bldg 32, abated by A3212, Scrubber/Fiber Filter System, Viron, 24,785 CFM; |
| S3204 | Chrome Plating Tank (L2), 1400 gal., 5000 amperes, Bldg 32, abated by A3212, Scrubber/Fiber Filter System, Viron, 24,785 CFM; |
| S3205 | Chrome Plating Tank (L3/4), 1500 gal., 5000 amperes, Bldg 32, abated by A3212, Scrubber/Fiber Filter System, Viron, 24,785 CFM; |
| S3206 | Chrome Plating Tank (M1), 700 gal., 2500 amperes, Bldg 32, abated by A3213, Scrubber/Fiber Filter System, Viron, 14,285 CFM; |
| S3207 | Chrome Plating Tank (M2), 700 gal., 2500 amperes, Bldg 32, abated by A3213, Scrubber/Fiber Filter System, Viron, 14,285 CFM; |
| S3208 | Chrome Plating Tank (M3), 700 gal., 2500 amperes, Bldg 32, abated by A3213, Scrubber/Fiber Filter System, Viron, 14,285 CFM; |
| S3209 | Chrome Plating Tank (M4), 700 gal., 2500 amperes, Bldg 32, abated by A3213, Scrubber/Fiber Filter System, Viron, 14,285 CFM; |
| S3210 | Vapor Solvent Cleaner (H1) with freezing freeboard chiller, Bldg 32; |
| S3211 | Vapor Solvent Cleaner (S9) with freezing freeboard chiller, Bldg 32; |

Enclosure (1)

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Page 2

- S3212 Solvent Wipe Cleaning Operations, Bldg 32;
- S3221 Abrasive Blasting Glovebox, Universal ABM, PDH-DC500, Bldg 32, abated by A3221, Cyclone/Baghouse, Universal, 900 CFM;
- S3222 Abrasive Blasting Glovebox, Universal ABM, PDH-DC500, Bldg 32, abated by A3222, Cyclone/Baghouse, Universal, 900 CFM;
- S3223 Abrasive Blasting Glovebox, Universal ABM, PDH-DC500, Bldg 32, abated by A3223, Cyclone/Baghouse, Universal, 900 CFM;
- S3224 Abrasive Blasting Glovebox, Universal ABM, PDH-DC200, Bldg 32; abated by A3224, Cyclone/Baghouse, Universal, 900 CFM;
- S3225 Abrasive Blasting Glovebox, Universal ABM, PDH-DC200, Bldg 32, abated by A3225, Cyclone/Baghouse, Universal, 900 CFM.

Operation of this equipment will be subject to the specific conditions attached to this Conditional Authority to Construct.

Notification

Please notify the District by letter at least three days before the initial operation of the equipment is to take place so that we may observe the equipment in operation and verify conformance with the Authority to Construct. Operation includes any start-up of the source for testing or other purposes. Operation of equipment without prior written notification to the District or beyond the start-up period without a Permit to Operate may result in enforcement action.

Start-Up Period

After receipt of the start-up letter required above, this Authority to Construct authorizes operation during the start-up period from the date of initial operation noted in your start-up letter until the Permit to Operate is issued, up to a maximum of 60 days. All conditions (specific or implied) of the Authority to Construct are in effect during the start-up period.

Fees

District Regulation 3 requires a fee for each new Permit to Operate. You will be invoiced upon receipt of your start-up letter. No permits will be issued until all outstanding fees are paid.

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Page 3

Implied Conditions

In the absence of specific permit conditions to the contrary, the throughputs, fuel and material consumptions, capacities, and hours of operation described in your permit application will be considered maximum allowable limits. A new permit will be required before any increase in these parameters, or change in raw material handled, may be made.

Expiration

In accordance with Regulation 2-1-407, this Authority to Construct expires two years from the date of issuance unless substantial use of the authority has begun.

Exempt Sources

Attached is a list of sources that have been evaluated and are currently exempt from permit requirements. These sources will be entered in our files as exempt sources.

These exemptions are not permanent; a change in equipment operation or in District regulations may require permits in the future. In addition, source test data required by this Authority to Construct may initiate further permit review if significant emissions are found to occur. Please note that these exemptions only apply to permits. Equipment must be operated and maintained in compliance with any applicable District Regulation.

Correspondence

Please include your application number with any correspondence with the District regarding this matter. If you have any questions on this matter, please call Scott Lutz, Air Quality Engineer, at (415) 771-6000, extension 212.

Very truly yours,

Milton Feldstein
Air Pollution Control Officer

by 
Permit Services Division

cc: Mike James, Department of Health Services

CONDITIONS OF AUTHORITY TO CONSTRUCT NO. 574

S3201-3209:

1. Chrome Anodizing Tanks, S3201 and S3202, shall not be operated unless emissions of hexavalent chromium from S3201 and S3202 are abated by A3207, Scrubber/Fiber Filter System. The ventilation and abatement systems shall be properly maintained and kept in good operating condition. Hexavalent chromium emissions from S3201 and S3202 combined shall not exceed 0.015 mg/amp-hr.
2. Chrome Plating Tanks, S3203, S3204, and S3205, shall not be operated unless emissions of hexavalent chromium from S3203-3205 are abated by A3212, Scrubber/Fiber Filter System. The ventilation and abatement systems shall be properly maintained and kept in good operating condition. Hexavalent chromium emissions from S3203, S3204, and S3205 combined shall not exceed 0.015 mg/amp-hr.
3. Chrome Plating Tanks, S3206, S3207, S3208, and S3209, shall not be operated unless emissions of hexavalent chromium from S3206-3209 are abated by A3213, Scrubber/Fiber Filter System. The ventilation and abatement systems shall be properly maintained and kept in good operating condition. Hexavalent chromium emissions from S3206, S3207, S3208, and S3209 combined shall not exceed 0.015 mg/amp-hr.
4. Naval Aviation Depot, Alameda shall submit an operations and maintenance plan to the Permit Services Division within 90 days of full operation or within 180 days of start-up of the plating lines (S3201-3209). This plan shall be subject to District approval and shall include items to regularly monitor such as water circulation rates or water flushing intervals for demisters, scrubbers, and fiber filters; scrubber bleed water quality; differential pressure across components of the abatement systems; and a schedule of replacement for critical components such as the fiber-filter elements or criteria for such replacements. Vendor recommendations should be followed for operational and maintenance items. This document shall include action limits and/or alarm set-points, and plans to test appropriate parameters regularly.
5. Pressure drop across each Fiber Filter unit shall be maintained at a differential pressure not less than 6 inches w.c. and not greater than 12 inches w.c. Pressure shall be measured weekly upstream of each demister, downstream of each water scrubber, and upstream of each fiber filter unit for each chrome abatement system (A3207, A3212, and A3213). These pressure measurements shall be recorded weekly and shall comply with the limits above or approved alternative limits stipulated in the operations and maintenance plan.
6. Chrome Plating and Anodizing Tanks, S3201-3209, shall not emit greater than 908 grams (2.0 lb) of hexavalent chromium per calendar year on a combined basis.
7. Chrome Plating and Anodizing Tanks, S3201-3209, shall not consume greater than 60,000,000 amp-hours per calendar year on a combined basis.
8. Totalizing amp-hour meters shall be installed on each of the Chrome Plating and Anodizing Tanks, S3201-3209. These amp-hour meters shall be properly maintained and kept in good operating condition. A tank shall not be operated unless its associated totalizing amp-hour meter is recording properly. Amp-hour readings shall be recorded in a process log for each plating and anodizing tank on a monthly basis. These records shall show compliance with Condition 7 above.

9. An emissions report shall be submitted to the Permit Services Division within 30 days of the end of each calendar quarter for the two years of operation and on an annual basis thereafter. These reports shall indicate the number of amp-hr/month for each tank (S3201-3209); the total number of amp-hours during the calendar year for each line; and a calculated emission rate of hexavalent chromium in grams for each month and the year-to-date emission in grams for each line. The monthly amp-hour consumption and emission factor based on the results of the most recent source test required by Conditions 10 and 11 below shall be used to calculate the mass of hexavalent chromium emitted for each line.
10. Within 60 days of the start-up of Chrome Plating and Anodizing Tanks, S3201-3209, Naval Aviation Depot, Alameda shall perform a District approved source test of these tanks and their associated abatement systems A3207, A3212, and A3213. This source test shall determine the mass emission of total and hexavalent chromium in g/hr and mg/amp-hr for each anodizing and plating line as emitted after abatement. A complete report shall be submitted to the District's Source Test Manager and Permit Services Division within 30 days of this source test and shall demonstrate compliance with Conditions 1, 2, and 3 above.
11. Naval Aviation Depot, Alameda shall perform an annual District approved source test of Chrome Plating and Anodizing Tanks, S3201-3209, and their associated abatement systems A3207, A3212, and A3213. These source tests shall determine the mass emission of total and hexavalent chromium in g/hr and mg/amp-hr for each anodizing and plating line as emitted after abatement. A complete report shall be submitted to the District's Source Test Manager and Permit Services Division within 30 days of each annual source test and shall demonstrate compliance with Conditions 1, 2, and 3 above.
12. Within 90 days of the start-up of this facility, Naval Aviation Depot, Alameda shall perform District approved source tests (tanks: C3, E4, E6, K6, K8, J11, N1-3, N6, O4, P6-8 and emission point, P3220, for fugitive cadmium plating emissions) to determine the uncontrolled emissions of the following air contaminants: chromium, cadmium, nickel, and cyanide. Tanks equipped with air agitation shall be tested with air on and without air. Cadmium plating tanks are not directly vented and occupational testing results shall be submitted with the results of the above source tests. These source tests shall be used to support the Navy's contention that uncontrolled emissions (exclusive of the chromium plating and anodizing lines) are indeed insignificant. If any emissions of air contaminants are found to be of significant quantities, Naval Aviation Depot may be required to modify their risk assessment to account for these significant emissions and to modify this facility by the addition of abatement equipment. Additional permit review shall be evaluated as if this facility had not yet been constructed and operated. A complete report shall be submitted to the District's Source Test Manager and Permit Services Division within 30 days of these source tests. This report shall also include all other compounds analyzed by the Navy that were not specifically required by this condition.
13. Naval Aviation Depot, Alameda shall receive approval from the District's Source Test Manager for installation of testing ports and source testing procedures. A written protocol shall be submitted prior to the initial source tests. The District's Source Test Manager and Permit Services Division shall be given written notification at least two weeks prior to any source test.

S3210:

- 1.** The net solvent used at Vapor Solvent Cleaner, S3210, shall not exceed 185 gallons per calendar year. The Navy shall maintain solvent usage records that indicate all quantities of solvent added to the equipment, solvent recovered for disposal or reclamation, and net solvent usage. These records shall be summarized on a quarterly basis and on an annual basis. These records must be retained for at least two years and be available for review by the BAAQMD.
- 2.** Whenever S3210, vapor solvent cleaner, is in operation, the refrigerant contained in the freeboard chiller shall be maintained at a temperature of less than minus 10°F (except for normal defrost periods). Naval Aviation Depot shall install and maintain a temperature indicator that demonstrates compliance with this temperature limitation.

S3211:

- 1.** The net solvent used at Vapor Solvent Cleaner, S3211, shall not exceed 185 gallons per calendar year. The Navy shall maintain solvent usage records that indicate all quantities of solvent added to the equipment, solvent recovered for disposal or reclamation, and net solvent usage. These records shall be summarized on a quarterly basis and on an annual basis. These records must be retained for at least two years and be available for review by the BAAQMD.
- 2.** Whenever S3211, vapor solvent cleaner, is in operation, the refrigerant contained in the freeboard chiller shall be maintained at a temperature of less than minus 10°F (except for normal defrost periods). Naval Aviation Depot shall install and maintain a temperature indicator that demonstrates compliance with this temperature limitation.

S3212: The net solvent used at Solvent Wipe Cleaning Operation, S3212, shall not exceed 410 gallons of Non-Precursor Organic Compounds (NPOC) and 30 gallons of Precursor Organic Compounds (POC) per calendar year. The Navy shall maintain solvent usage records that indicate all quantities of solvent used at the equipment, solvent recovered for disposal or reclamation, and net solvent usage. These records shall be summarized on a quarterly basis and on an annual basis. These records must be retained for at least two years and be available for review by the BAAQMD.

S3221: Abrasive Blasting Glovebox, S3221, shall not be operated unless emissions of particulate matter from S3221 are abated by A3221, Dust Filtration System. This abatement equipment shall be properly maintained and kept in good operating condition at all times.

S3222: Abrasive Blasting Glovebox, S3222, shall not be operated unless emissions of particulate matter from S3222 are abated by A3222, Dust Filtration System. This abatement equipment shall be properly maintained and kept in good operating condition at all times.

S3223: Abrasive Blasting Glovebox, S3223, shall not be operated unless emissions of particulate matter from S3223 are abated by A3223, Dust Filtration System. This abatement equipment shall be properly maintained and kept in good operating condition at all times.

S3224: Abrasive Blasting Glovebox, S3224, shall not be operated unless emissions of particulate matter from S3224 are abated by A3224, Dust Filtration System. This abatement equipment shall be properly maintained and kept in good operating condition at all times.

S3225: Abrasive Blasting Glovebox, S3225, shall not be operated unless emissions of particulate matter from S3225 are abated by A3225, Dust Filtration System. This abatement equipment shall be properly maintained and kept in good operating condition at all times.

EXEMPT SOURCES, APPLICATION 574:

Based on the data submitted in this application, the following sources are currently exempt from permit requirements in accordance with the Indicated Regulation:

- S3231 Anodic Strip Tank (C1), air agitated, 600 gal., 12.5% CrO_3 /6% H_3PO_4 , Bldg 32 (exempt per Reg. 2-1-127.3);
- S3232 Chromic Pickle Tank (E4), air agitated, 400 gal., 19% CrO_3 , Bldg 32 (exempt per Reg. 2-1-118.5);
- S3233 Magnesium Conversion Coating Tank (E6), air agitated, 600 gal., Dow 7 (19% $\text{Na}_2\text{Cr}_2\text{O}_7$), Bldg 32 (exempt per Reg. 2-1-118.5, 2-1-119.2.2);
- S3234 Aluminum Conversion Coating Tank (F4), air agitated, 800 gal., Iridite (1% CrO_3), Bldg 32 (exempt per Reg. 2-1-118.5, 2-1-119.2.2);
- S3235 Chromic Acid Oxidizing Tank (J4), 250 gal., Bldg 32 (exempt per Reg. 2-1-118.5, 2-1-119.2.2);
- S3236 Cadmium Conversion Coating Tank (Q3), 300 gal., 1% $\text{Na}_2\text{Cr}_2\text{O}_7$, Bldg 32 (exempt per Reg. 2-1-118.5, 2-1-119.2.2);
- S3237 Miscellaneous Cleaning and Activation tanks (K1, K3, & K4), Bldg 32, abated by A3211, Water Scrubber, Viron, 13,376 CFM (exempt per Reg. 2-1-118.5);
- S3238 Stainless Steel Passivate Tank (K6), 21% HNO_3 /2% $\text{Na}_2\text{Cr}_2\text{O}_7$, Bldg 32, abated by A3211, Water Scrubber, Viron, 13,376 CFM (exempt per Reg. 2-1-118.5);
- S3239 Copper Bright Dip Tank (K8), 20% CrO_3 , Bldg 32, abated by A3211, Water Scrubber, Viron, 13,376 CFM (exempt per Reg. 2-1-118.5);
- S3240 Cadmium Plating Tanks (T3 and T4), 3% Cadmium/14% NaCN /2.5% NaOH , Bldg 32 (exempt per Reg. 2-1-127.3);
- S3241 Nickel Acetate Tank (J11), air agitated, 600 gal., Bldg 32 (exempt per Reg. 2-1-118.5);
- S3242 Nickel Sulfamate Plating Tanks (N1, N2, N3, N6, O6, O7, & S7), air agitated, 34% Nickel Sulfamate, Bldg 32 (exempt per Reg. 2-1-127.3);
- S3243 Electroless Nickel Plating Tanks (P6, P7, & P8), 2% Nickel Sulfamate, Bldg 32 (exempt per Reg. 2-1-127.3);
- S3244 Nickel Strike Tanks (O4, P4, & R4), 25% NiCl_2 , Bldg 32 (exempt per Reg. 2-1-118.5);
- S3245 Copper, Tin, and Silver Plating Tanks, (R6, R8, U2, & U3), Bldg 32 (exempt per Reg. 2-1-127.3);
- S3246 Caustic Electroclean and Stripping Tanks (B1, B3, & B4), Bldg 32, abated by A3202, Water Scrubber, Viron, 11,368 CFM (exempt per Reg. 2-1-118.5, 2-1-127.3);
- S3247 Alkaline Electroclean and Acid Etching Tanks (D1, & D3-7), Bldg 32, abated by A3204, Water Scrubber, Viron, 29,096 CFM (exempt per Reg. 2-1-118.5, 2-1-127.4);

- S3248 Sulfuric Acid Anodizing and Dye Tanks (I1-8), Bldg 32, abated by A3209, Water Scrubber, Viron, 14,970 CFM (exempt per Reg. 2-1-119.2.2);
- S3249 Oil Dip Tanks, (A8 & J6), Bldg 32 (exempt per Reg. 2-1-119.4);
- S3250 Miscellaneous Etching and Stripping Tanks (A1, A3, C3, C5, C7, O3, P3, Q1, R3, S3, S5, U6, U8, & U9), Bldg 32 (exempt per Reg. 2-1-127.3 & 4);
- S3251 Miscellaneous Cleaning and Surface Preparation Tanks (E1, F1, H2, H5, J2, J8, O1, P1, R1, S1, T5, T7, & U1) Bldg 32 (exempt per Reg. 2-1-118.5);
- S3252 Space Heater (MU1), 3.75 MMBtu/hr, Natural Gas, Bldg 32 (exempt per Reg. 2-1-114.2);
- S3253 Space Heater (MU2), 3.75 MMBtu/hr, Natural Gas, Bldg 32 (exempt per Reg. 2-1-114.2);
- S3254 Space Heater (MU3), 3.75 MMBtu/hr, Natural Gas, Bldg 32 (exempt per Reg. 2-1-114.2);
- S3255 Space Heater (MU4), 3.75 MMBtu/hr, Natural Gas, Bldg 32 (exempt per Reg. 2-1-114.2);
- S3256 Space Heater (MU5), 0.8 MMBtu/hr, Natural Gas, Bldg 32 (exempt per Reg. 2-1-114.2);
- S3257 Space Heater (UH1), 0.1 MMBtu/hr, Natural Gas, Bldg 32 (exempt per Reg. 2-1-114.2);
- S3258 Space Heater (FUR1), 0.1 MMBtu/hr, Natural Gas, Bldg 32 (exempt per Reg. 2-1-114.2);
- S3259 Heat Treat Ovens, Electric, Five Units (OV1-5), Bldg 32 (exempt per Reg. 2-1-116.3);
- S3260 Plastic Dip Tanks, (TWX1 & TWX2), Bldg 32 (exempt per Reg. 2-1-119.4).



DEPARTMENT OF THE NAVY

WESTERN DIVISION
NAVAL FACILITIES ENGINEERING COMMAND
P.O. BOX 727
SAN BRUNO, CALIFORNIA 94066-0720

IN REPLY REFER TO:

5090
Ser 1824TH/00502
09 APR 1991

Bay Area Air Quality Management District
Ms. Gail Karels, Permit Division
900 Ellis Street
San Francisco, CA 94109

Subj: RETEST SCHEDULE FOR LINE G, L, AND M OF THE NEW CHROMIUM
PLATING SHOP AT NAVAL AIR STATION ALAMEDA

Dear Madam,

This letter is to notify you of our schedule for retesting of lines G, L, and M at the new plating shop at Naval Air Station (NAS) Alameda. As agreed during our meeting on 8 March, 1991 with Mr. Scott Lutz at the Bay Area Air Quality Management District (BAAQMD), we will contract with the Naval Energy Environmental Service Activity (NEESA) to perform the retest. Following is the proposed schedule:

Begin Source Test	15 April, 1991
Finish Source Test	19 April, 1991
Source Test Report Submitted	17 May, 1991

The above schedule was accepted by Mr. Scott Lutz during his telephone conversation with Ms. Trang Ha from WESTDIV on 27 March, 1991. We recently discovered that the scrubbers in lines G, L, and M were improperly installed causing excess water to accumulate in the demister. Enclosure (1), the field investigation report, was faxed to Mr. Lutz on 27 March, 1991 for review. Another copy is forwarded for your record. On 30 March, San Francisco Public Works Center (PWC) decontaminated the whole system by washing it with water. The construction contractor is repairing the deficiencies in the system identified in the enclosed report. We are confident that we will have the system corrected in time for the source test scheduled above.

The initial source test results showed high chromium emissions from the chromium plating lines. After the deficiencies are corrected we want to redo the source tests in order to demonstrate that the new scrubbers will perform as designed, in reducing chromium emissions.

Subj: RETEST SCHEDULE FOR LINE G, L, AND M OF THE NEW CHROMIUM
PLATING SHOP AT NAVAL AIR STATION ALAMEDA

If you have any questions regarding the above matter, please contact Ms. Trang Ha at
(415) 244-2567.

Sincerely,

Peter Hogan / fsc
CARL SCHWAB
Head, Air/Water Section

Encl

- (1) Investigation Report for the Excessive
Water In Demisters of Lines G, L, and M
at NAS Alameda's Plating Shop

Copy to:
NAS Alameda (Randy Cate, Code 52)
NADEP Alameda (Paul Pentony, Code 612)

REP 4/11/91



MIDWEST RESEARCH INSTITUTE

Suite 350

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Cary, North Carolina 27513-2412

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FAX (919) 677-0065

KOEPP & LANGE INC.
CONSULTING ENGINEERS
971 DEWING AVENUE
LAFAYETTE, CALIFORNIA 94549
(415) 284-4650
FAX 415-284-7594

March 18, 1991

520-685

ROICC, SFBA
P. O. Box 23300
Oakland Army Base
Oakland, CA 94623

Attention: Mr. Marcus Chan

Subject: Plating Shop P-783
NAS Alameda, CA
520

Dear Sir: M

We have completed our investigation for the cause of excessive water in Demister VD13 sump and a much smaller similar accumulation in Demister VD7 and 12 sumps. Since the source of water and the probable solution is within the scrubber demister units, we are reporting this to you so it can be properly addressed to the Contractor and Vendor for concurrence and resolution. Our analysis of the situation is as follows, using the attached sketch for key number points.

- A. The scrubber spray system uses nozzles (1) to distribute water to the scrubber fill (2). When the flow rates from each row are changed, there is very little effect on the situation, so we can rule out the nozzle pattern as a cause.
- B. When the water leaves the fill to drop to the basin, a large proportion runs down the wall at (3), drops off the turn at (4) and impacts on the separation shelf at (5). Some of this water then runs into the demister sump behind and through the chevrons (6) and (7).
- C. The water flow at the demister is sufficient to fill the demister sump in 20 minutes to level (8) where the water will backflow into the scrubber sump. This equates to about 8GPM.
- D. The problem in VD7 and 12 is smaller because the air velocity (9) is about 30 percent higher to push the water curtain closer to the scrubber sump.
- E. There is no observed leakage from the demister irrigation or from water flow from the ducts.

RECEIVED

MAR 19 1991

E-11
CODE 403 WESTNAVFACECOM



Marcus Chan
K&L 520-685

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Suite 350

401 Harrison Oaks Boulevard

Cary, North Carolina 27513-2412

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March 18, 1991 (919) 677-0065
Page 2 of 3

Expressed in terms of the Contract specifications 15806-2.1.2, the efficiencies of the TMA test are as follows. The required efficiency of removal is 98.0 percent.

Removal Efficiency, TMA Test, November 1990

LINE	HEXAVALENT CHROMIUM		TOTAL CHROMIUM	
	TEST 1	TEST 2	TEST 1	TEST 2
G (a)	95.98	74.34	95.63	58.54
L	99.87	97.82	99.85	93.93
M	99.98	98.89	99.34	98.92

(a) Test results represent a "Semi Plating" operation, and not "Anodizing" as required.

Special care is required in evaluating these results as the detection limit tolerances are low. The indicated inlet quantities on Line G are very low. Even a small amount of water carry-over can effect these results.

Suggestions for correction of the problem can include any or all of the following items.

1. Backslope the fill slightly to carry a higher percentage of the fill drain to the rear.
2. Add a drip louver at point (4), extending into the scrubber space far enough to make the water curtain fall into the scrubber.
3. Provide a dam behind the demister at (6) to make the splash drain to the scrubber and increase the air velocity to help push the water curtain into the scrubber.
4. Add a set of rain louvers across the opening from (4) to (5).



Marcus Chan
K&L 520-685

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March 18, 1991 FAX (919) 677-0065

Page 3 of 3

We have been advised that a new set of tests are scheduled to be done by NEESA in about one month. This correction should be completed prior to that test. If it is not done, the results can be affected again.

Yours very truly,

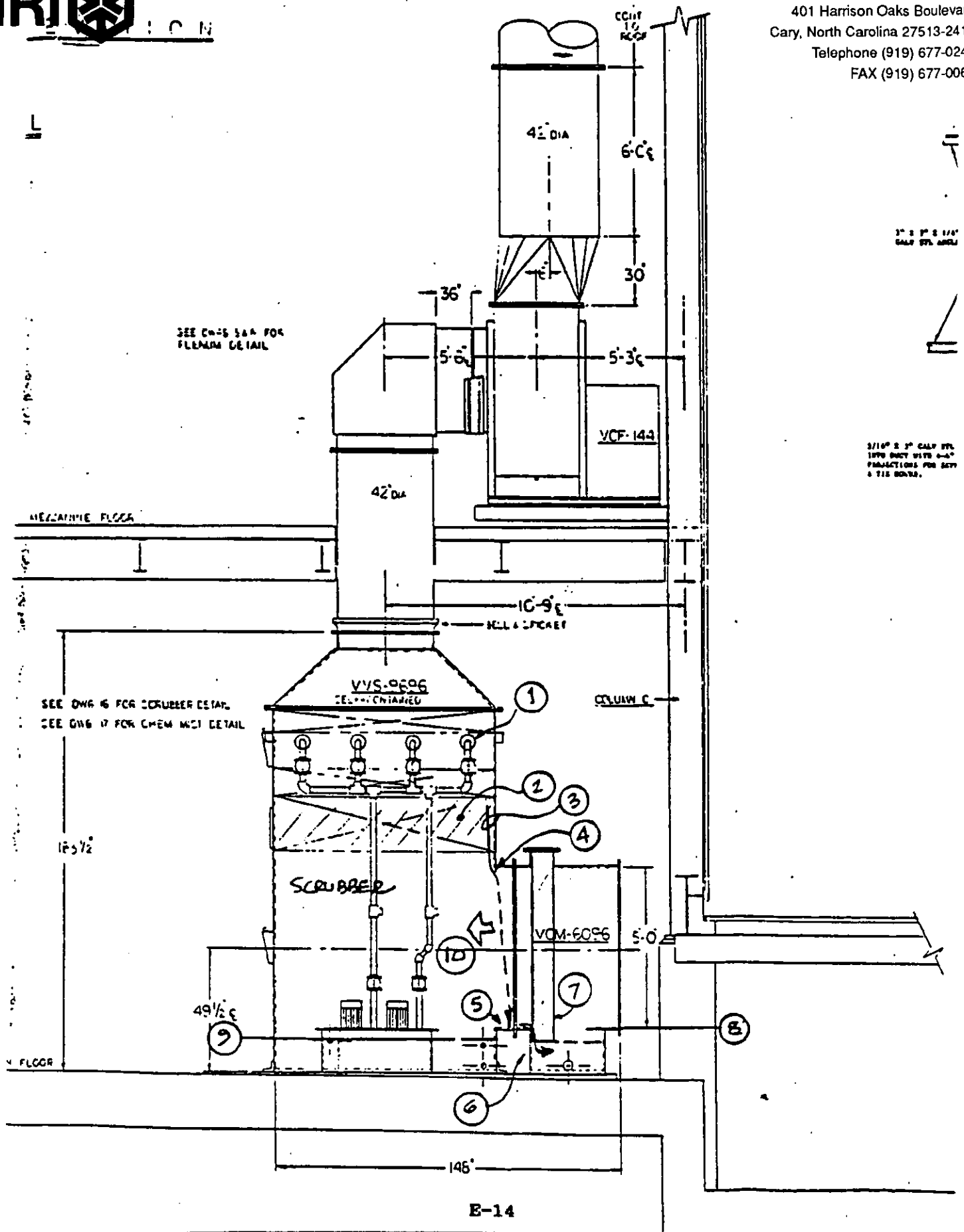
KOEPF & LANGE, INC.

A handwritten signature in dark ink, appearing to read "A.H. Koepf", is written over the typed name.

A.H. Koepf

AHK:aa

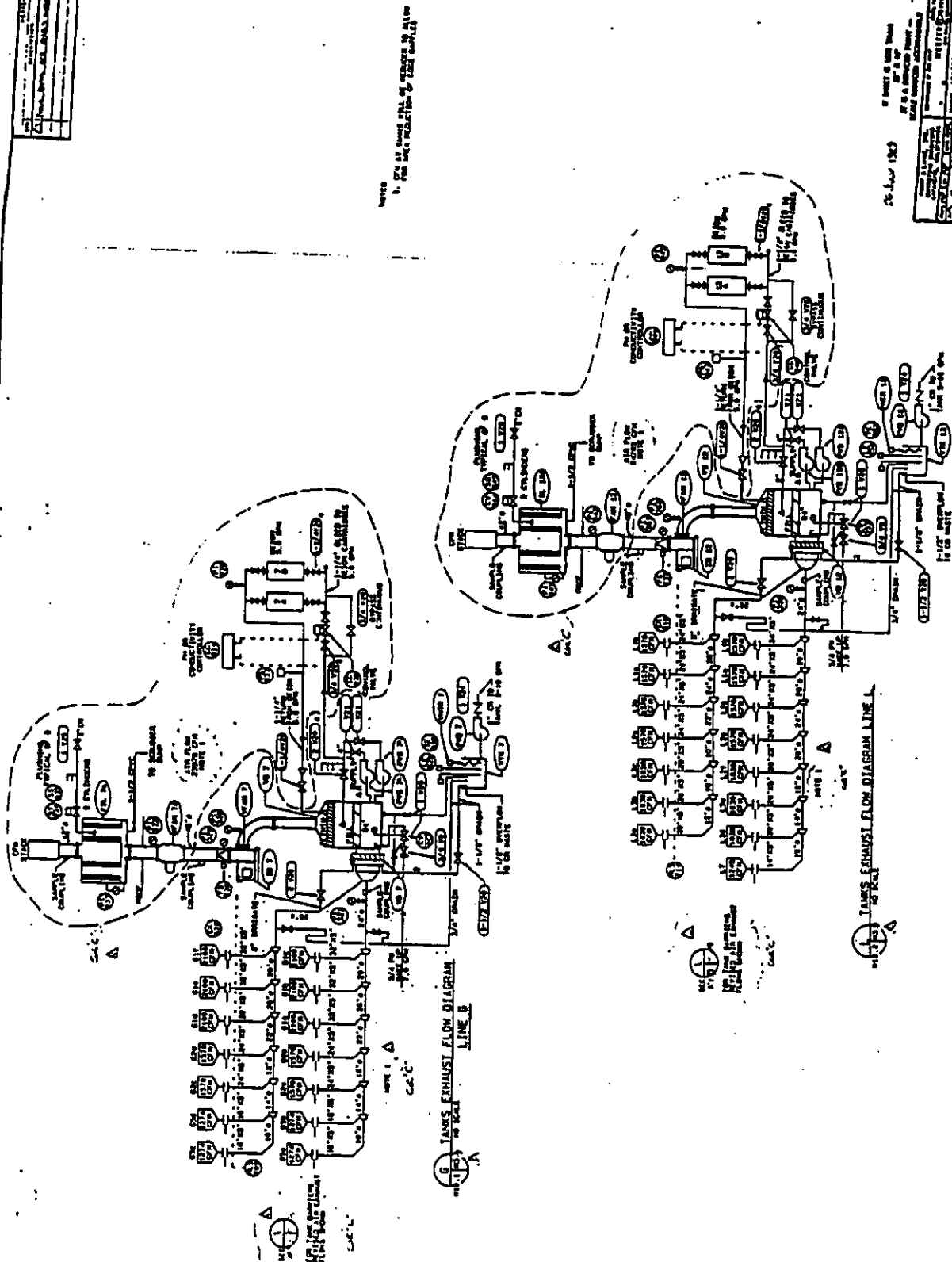
c: M. J. Lum
Charles Davidoff
Luann Tetirick



Suite 350
401 Harrison Oaks Boulevard
Cary, North Carolina 27513
Telephone 919-249-0065

7 JUL 1982

PROJECT	INSTITUTION	DATE
PLANTATION	FLORIDA	1982
TANK EXHAUST		
7	80011	
7	80011	



MRI

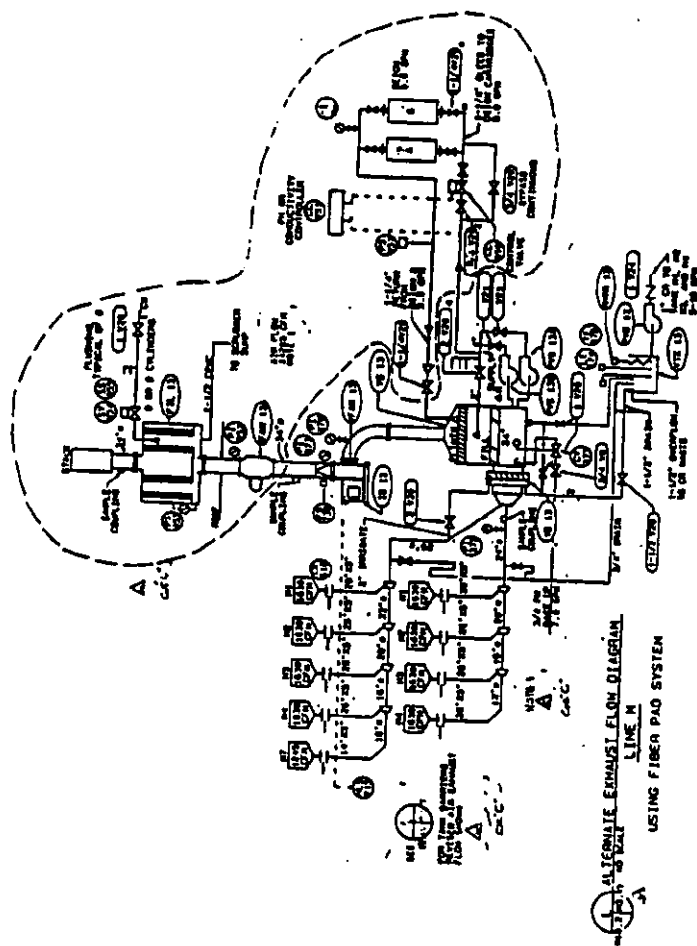


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FAX (919) 236-7465

22 Jan 1989

PROJECT NO.	10001
DATE	1/22/89
BY	W. J. HARRIS
CHECKED BY	W. J. HARRIS
APPROVED BY	W. J. HARRIS
REVISIONS	





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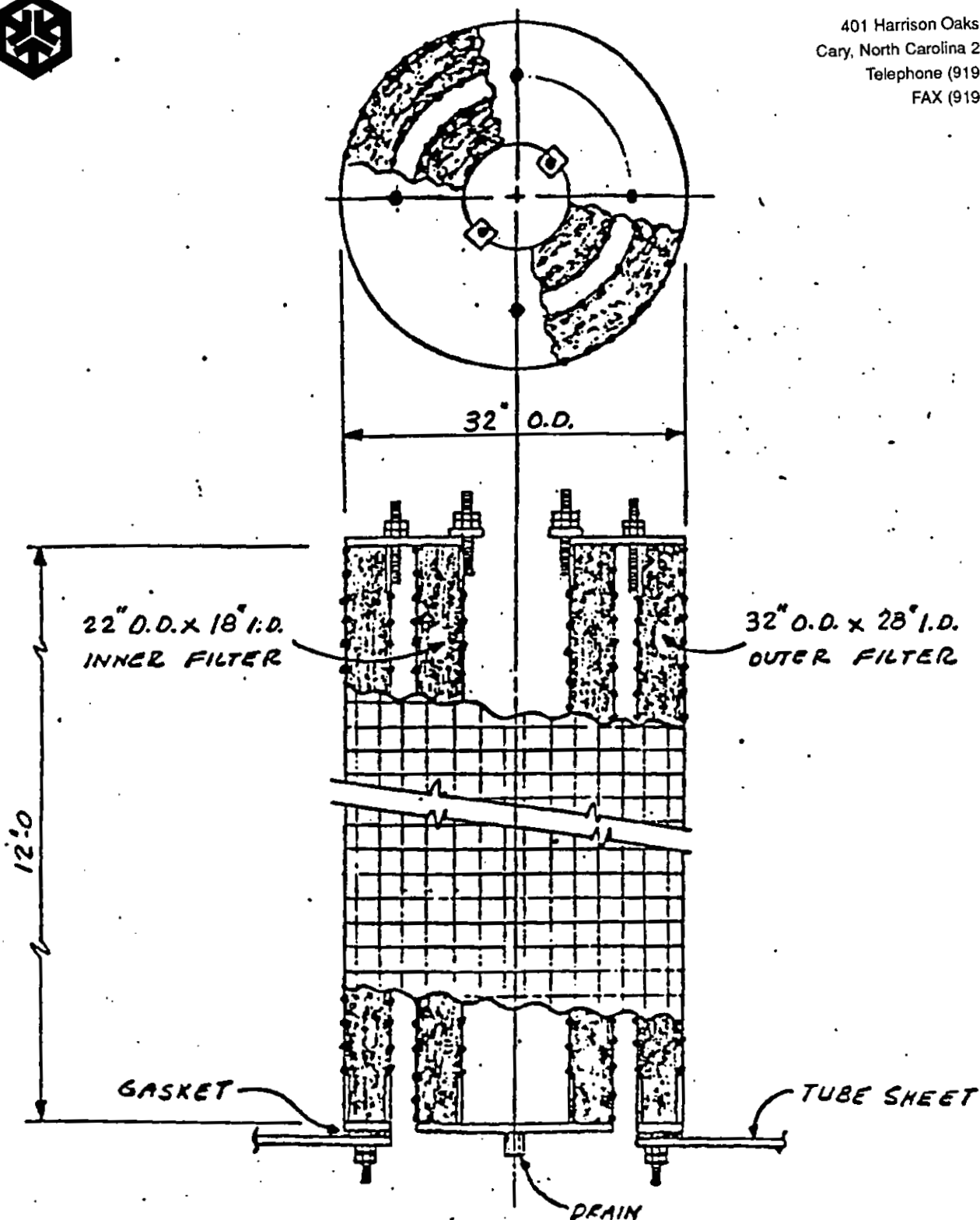
Suite 350

401 Harrison Oaks Boulevard

Cary, North Carolina 27513-2412

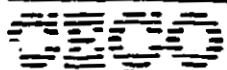
Telephone (919) 677-0249

FAX (919) 677-0065



"TWIN-PAK" FILTER ASSEMBLY (PATENT PENDING)

MARELICH MECHANICAL CO., INC. - SAN FRANCISCO, CA



FILTERS, INC.

CECO JOB NO. C020-02120

REV. 0

DWG NO. C-1100



MIDWEST RESEARCH INSTITUTE

Suite 350
1 Harrison Oaks Boulevard
Cary, North Carolina 27513-2412
Telephone: 919-267-0249
FAX: (919) 267-0065

SEE DWG C-1198-S FOR SPECIFICATIONS

CECO FILTERS, INC.
CONSHOHOCKEN, PA

CECO JOB NO. C020-02120

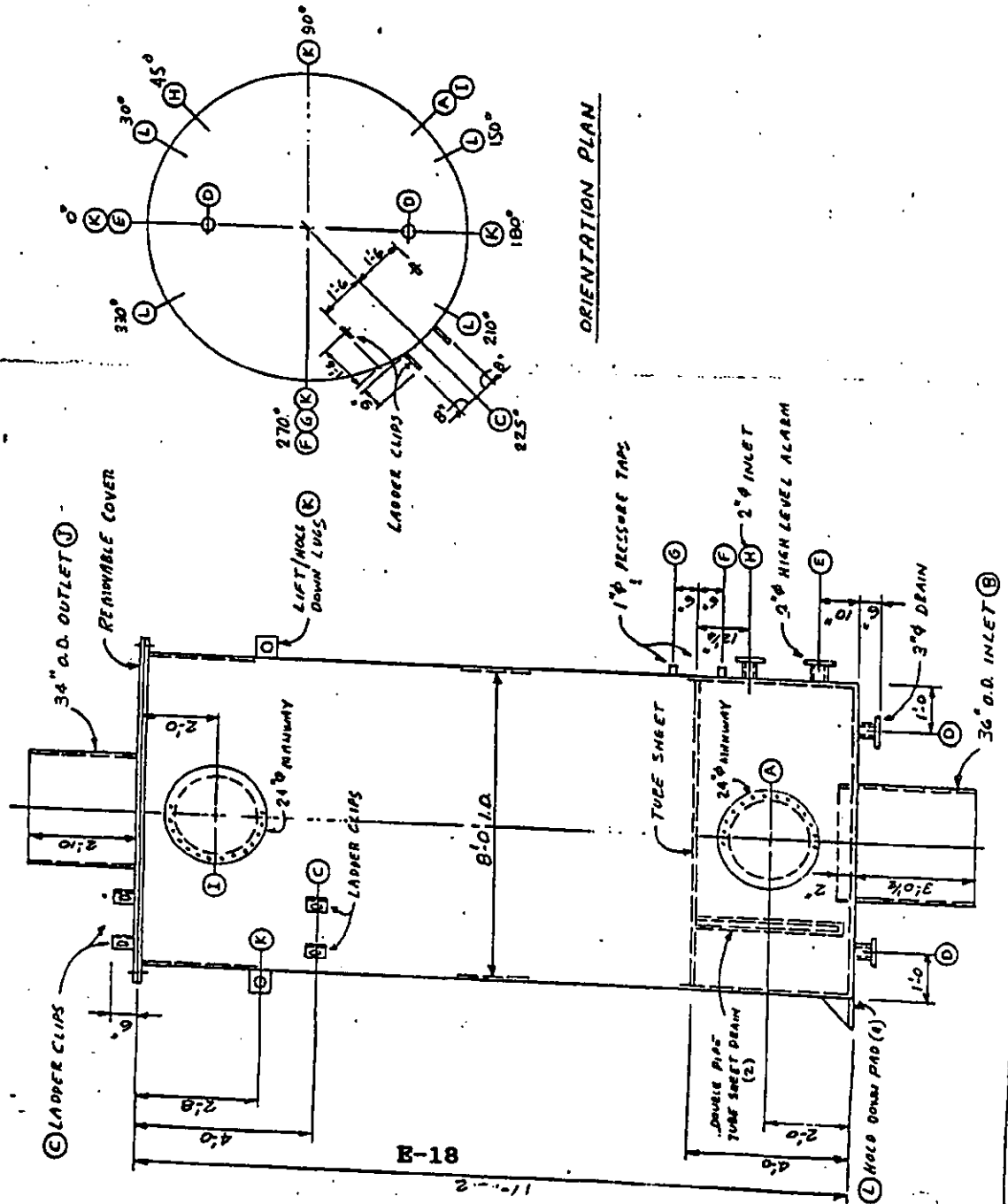
MARELICH MECHANICAL CO. INC.
SAN FRANCISCO, CA

P.O. NO.

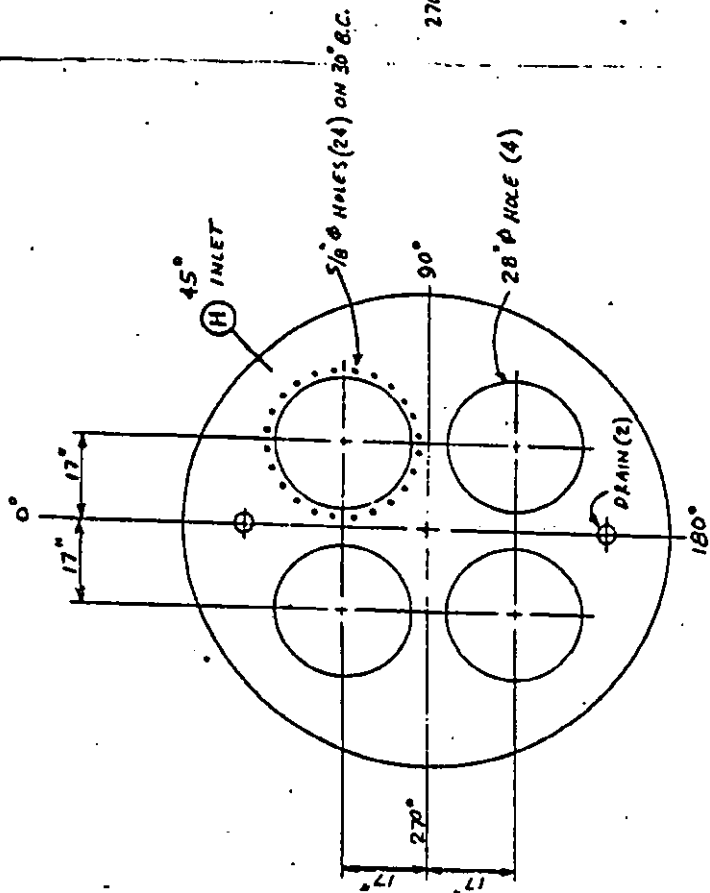
FIL13A FILTER UNIT

BY: EWM
SCALE:

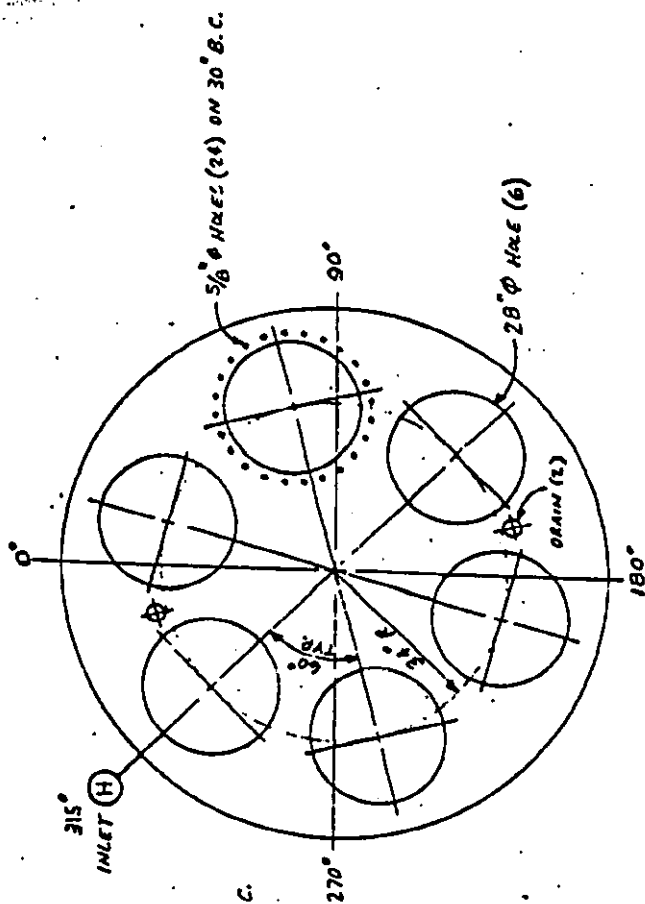
DRAWING NO.
C-1198-1



ORIENTATION PLAN



8'-0" TUBE SHEET LAYOUT :
(FIL13A FILTER UNIT)



9'-0" TUBE SHEET LAYOUT.
(FIL7A & FIL12A FILTER UNITS)

CECO FILTERS, INC.
CONSIDER-CH-000001, PA

CECO JOB NO. C020-02120

MARELICH MECHANICAL CO. IN
SAN FRANCISCO, CA

P.O. NO.

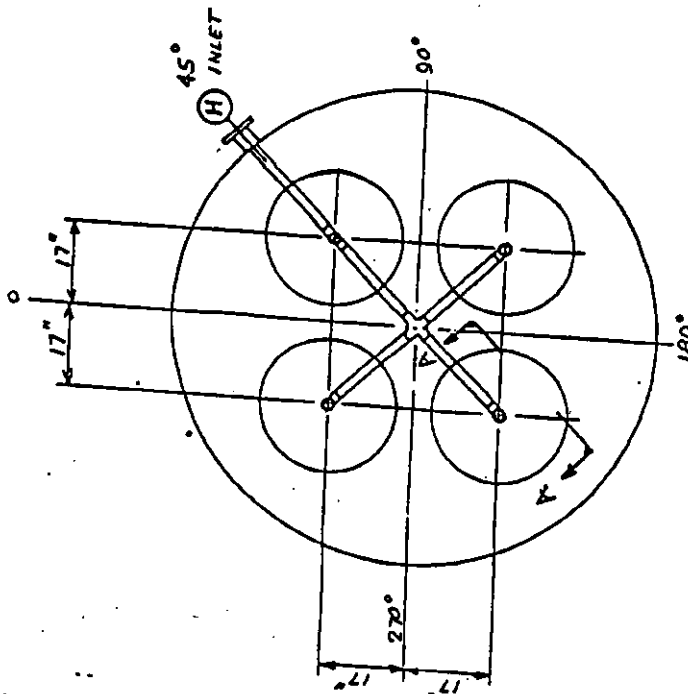
TUBE SHEET LAYOUT

DRAWING NO.

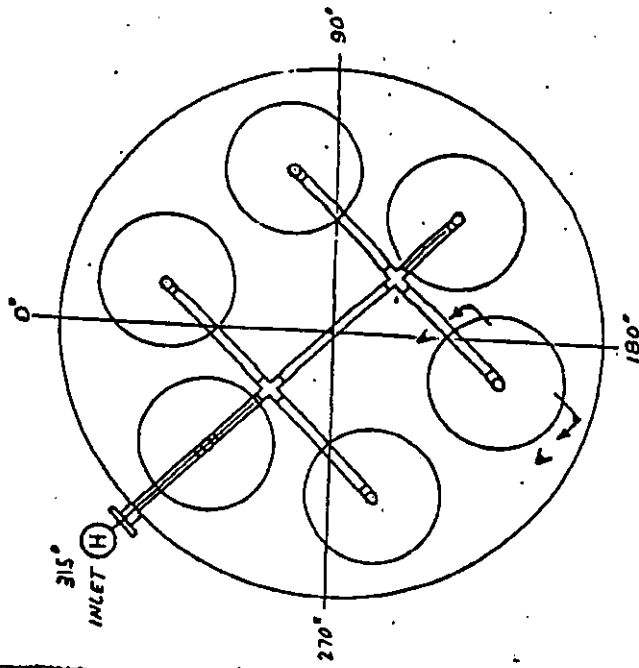
C-1198-2

BY: EWM

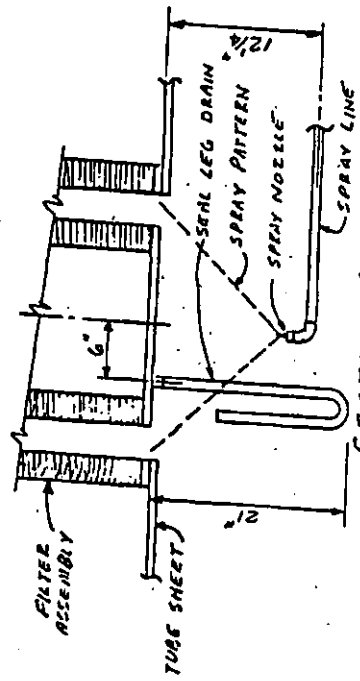
SCALE:



SPRAY NOZZLE LAYOUT
(FIL13.9 FILTER UNIT)



SPRAY NOZZLE LAYOUT
(FIL7A & FIL12A FILTER UNITS)



SECTION A-A

MIDWEST RESEARCH INSTITUTE

SEE DWG C-1198-5 FOR SPECIFICATIONS

CECO FILTERS, INC.
CONSHOHOCKEN, PA

CECO JOB NO. C020-02120

MARELICH MECHANICAL CO., INC.
SAN FRANCISCO, CA

P.O. NO.

SPRAY NOZZLE LAYOUT

BY: EWM
SCALE:

DRAWING NO. C-1198-4

DATE: 5-18-99

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4 Harrison Oaks Blvd
Cary, North Carolina 27513
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APPENDIX F

**"NOMOKIN" SAMPLING PROGRAM
EPA CONSTANTS AND EQUATIONS**



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238 *	296 *	355 ARCL X	415 STG 01
239 X12	297 RCL 17	356 AVIEW	416 *PAC 294
240 *	298 RCL 07	357 460	417 PROMPT
241 RCL 12	299 /	358 *	418 STG 02
242 *	300 460	359 STG 17	419 *H2O GAIN KNOWN?
243 RCL 26	301 +	360 RCL 15	420 AVIEW
244 *	302 /	361 RCL 07	421 *1=YES 0=NO
245 RCL 27	303 *TIME ?	362 /	422 PROMPT
246 /	304 PROMPT	363 STG 04	423 STG 00
247 RCL 18	305 /	364 *DELTA-H=	424 X=0?
248 *	306 RCL 20	365 ARCL X	425 STG C
249 RCL 16	307 *	366 AVIEW	426 *AWAITING
250 /	308 RCL 20	367 RCL 19	427 AVIEW
251 RCL 11	309 /	368 RCL 07	428 *RECOVERY DATA.
252 4	310 RCL 11	369 /	429 AVIEW
253 Y1X	311 X12	370 X12	430 ADV
254 *	312 /	371 STG 19	431 *HIT R/S
255 RCL 01	313 RCL 23	372 *DELTA P=	432 AVIEW
256 *	314 /	373 ARCL X	433 *TO CONTINUE...
257 ST+ 15	315 RCL 09	374 AVIEW	434 AVIEW
258 VIEW X	316 /	375 *FINAL METER	435 ADV
259 ******	317 RCL 05	376 AVIEW	436 STOP
260 AVIEW	318 RCL 26	377 *VOLUME FT3=?	437 *H2O GAIN=?
261 STG 01	319 *	378 PROMPT	438 PROMPT
	320 SQRT	379 STG 21	439 STG 29
	321 *	380 *INITIAL=	
262*LBL 30	322 3.579	381 ARCL 22	440*LBL C
263 *CORRECTING	323 *	382 AVIEW	441 *NET METER
264 AVIEW	324 ADV	383 *SAMPLE TIME	442 AVIEW
265 1	325 *PRESENT ISOKIN=	384 AVIEW	443 *VOL. FT3=
266 ST- 07	326 ARCL X	385 *MIN. =?	444 AVIEW
267 RCL 02	327 AVIEW	386 PROMPT	445 RCL 21
268 CHS	328 ADV	387 STG 14	446 RCL 22
269 460	329 *CONTINUE RUN ...	388 *PSTACK ABS	447 -
270 +	330 AVIEW	389 AVIEW	448 RCL 13
271 ST- 20	331 ADV	390 *IN HG=	449 *
272 STG 16	332 ******	391 ARCL 26	450 VIEW X
273 RCL 03	333 AVIEW	392 AVIEW	451 *CORRECTED
274 CHS	334 STG 01	393 RCL 20	452 AVIEW
275 ST- 17		394 RCL 07	453 *SAMPLE VOL.
276 460		395 /	454 AVIEW
277 +	335*LBL 02	396 STG 20	455 *VMSTD SCF=
278 STG 10	336 ******	397 460	456 AVIEW
279 RCL 01	337 AVIEW	398 -	457 RCL 26
280 CHS	338 ADV	399 *TSTACK F=	458 RCL 17
281 SQRT	339 *ISOKIN	400 ARCL X	459 /
282 ST- 19	340 AVIEW	401 AVIEW	460 17.546
283 RCL 01	341 *AVG VALUES	402 ADV	461 *
284 CHS	342 AVIEW	403 ******	462 *
285 RCL 16	343 FIX 3	404 AVIEW	463 STG 32
286 *	344 RCL 23	405 ADV	464 VIEW X
287 SQRT	345 RCL 07	406 *SOURCE TYPE?	465 *MOLE FRACT. DRY
288 ST- 23	346 /	407 AVIEW	466 AVIEW
289 STG 31	347 STG 23	408 *B=OTHER	467 *GAS. (1-BWS) =
	348 *KV=	409 AVIEW	468 AVIEW
290*LBL 40	349 ARCL X	410 *1=BOILER	469 RCL 00
291 *LAST MTR VOL ?	350 AVIEW	411 PROMPT	470 X=0?
292 PROMPT	351 RCL 17	412 STG 06	471 STG 03
293 RCL 22	352 RCL 07	413 *% CO2 =?	472 RCL 29
294 -	353 /	414 PROMPT	473 RCL 22
295 RCL 13	354 *TMETER F=		



474 .8471
475 /
476 RCL 23
477 +
478 /
479 CHS
480 1
481 +
482 STO 28
483 VIEW X

484+LBL 04
485 *2 H2O =
486 AVIEW
487 1
488 -
489 CHS
490 100
491 *
492 FIX 1
493 VIEW X
494 FIX 3
495 GTO 11

496+LBL 03
497 RCL 28
498 VIEW X
499 GTO 04

500+LBL 11
501 *STACK GAS WET
502 AVIEW
503 *MOL. WT. MS.
504 AVIEW
505 *LB/LB MOL=

506 AVIEW
507 RCL 01
508 .44
509 *
510 RCL 02
511 .32
512 *
513 +
514 100
515 RCL 01
516 RCL 02
517 +
518 -
519 .20
520 *
521 +
522 RCL 28
523 *
524 1
525 RCL 28
526 -
527 10
528 *
529 +
530 VIEW X

531 *AVG VELOCITY *

532 AVIEW
533 *FPM =
534 AVIEW
535 RCL 26
536 *
537 1/X
538 SORT
539 RCL 23
540 *
541 RCL 09
542 *
543 5123.2
544 *
545 STO 10
546 VIEW X

547 *STACK DRY GAS*

548 AVIEW
549 *FLOW QS SCFM=

550 AVIEW
551 RCL 10
552 .1225
553 *
554 RCL 25
555 *
556 RCL 28
557 *
558 RCL 26
559 *
560 RCL 20
561 /
562 VIEW X
563 *ACFM =
564 AVIEW
565 RCL 10
566 RCL 25
567 *
568 144
569 /
570 VIEW X
571 RCL 06
572 X=0?
573 GTO 08

574 *EXCESS AIR % =

575 AVIEW
576 100
577 RCL 02
578 -
579 RCL 01
580 -
581 .264
582 *
583 RCL 02
584 -
585 1/X
586 RCL 02
587 *
588 100
589 *
590 VIEW X
F-3

591+LBL 03
592 ADV
593 *****

594 ADV
595 AVIEW
596 RCL 22
597 RCL 20
598 *
599 1833
600 *
601 RCL 28
602 /
603 RCL 26
604 /
605 RCL 14
606 /
607 RCL 10
608 /
609 RCL 11
610 X12
611 /
612 FIX 1
613 ADV
614 *ISOKINETIC % =
615 ARCL X
616 AVIEW
617 ADV
618 *****
619 AVIEW
620 .END.



MEMORY REGISTER ASSIGNMENTS FOR NOMOKIN CALCULATOR PROGRAM

STO	ASSIGNED VARIABLE	UNITS	Q LINE NO.	CHANGE	2ND ASSIGNED VARIABLE	UNITS	Q LINE NO.	
00	H2O GAIN KNOWN?	1=YES 0=NO	423					PROGRAM LOGIC GATE
01	(ΔP) _n	"WC	195	→	Z C02		414	VELOCITY PRESSURE
02	(t _s) _n	°F	195	→	Z 02		417	STACK TEMPERATURE
03	(t _m) _n	°F	195					CONTROL BOX METER TEMPERATURE
04	ΔH_{avg}	"WC	360					PRESSURE DROP ACROSS METER BOX ORIFICE
05	M _s	lb/lb mole	59					WET STACK GAS MOLECULAR WEIGHT
06	t _s (avg)	°R	66					AVERAGE STACK TEMPERATURE
07	E _n		207					COUNTER
08	t _{amb}	°R	78					AMBIENT AIR TEMPERATURE
09	C _p		83					PITOT TUBE COEFF.
10	V _s (avg)	fpm	100	→	V _s (actual)	fpm	345	STACK GAS VELOCITY
11	D _n	in.	131					NOZZLE DIAMETER
12	ΔH_Q	"WC	26					
13	γ		29					
14	T _c	min.	384					DRY GAS METER CORRECTION FACTOR
15	T _{ΔH}		253					NET TIME OF TEST
16	(t _s) _n	°R	212					
17	$\Sigma(t_m)$	°F	214	→	(t _m) _{avg}	R	356	
18	(t _m) _n	°R	217					
19	$\Sigma \Delta P$		220	→	(ΔP) _{avg}		368	
20	$\Sigma(t_s)$	°R	211	→	(t _s) _{avg}	R	393	
21	$\frac{V_M}{(t_{final})}$	ft ³						FINAL METER VOLUME
22	$\frac{V_M}{(t_{initial})}$	ft ³	22	→	V _m (sed)		463	INITIAL METER VOLUME
23	$\Sigma \sqrt{\Delta P \cdot t_s}$		225	→	$\sqrt{\Delta P \cdot t_s}$ (avg)		344	
24	ΔP_{avg}		24					PRESSURE DROP ACROSS PITOT TUBE
25	A _s	in ²	34					STACK CROSS- SECTIONAL AREA
26	P _s	"WC	45					ABSOLUTE STACK PRESSURE
27	P _b	"WC	43					BAROMETRIC PRESSURE
28	estimated (1-Bws)		52	→	actual (1-Bws)		482	MOLE FRACTION DRY GAS
29	H2O gain	grams	439					WATER GAIN OF IMPINGERS



-- EPA CONSTANTS --

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<u>Symbol</u>	<u>Unit</u>	<u>Description</u>
g	32.1725 ft/sec ²	Acceleration due to gravity
g/lb	453.59237	Conversion factor
K _p	85.39 $\frac{\text{ft}}{\text{sec}} \left[\frac{(\text{lb/lb-mole})(\text{in. Hg})}{(^{\circ}\text{R})(\text{in. H}_2\text{O})} \right]^{1/2}$	Pitot tube constant (METHOD II)
K ₁	0.4710 ft ³ /ml	Conversion factor (METHOD IV)
K ₂	0.04718 ft ³ /ml	Conversion factor (METHOD IV)
K ₃	17.65 ^o R/in Hg	Standardizes temperature and pressure (METHOD IV)
K ₁	17.65 ^o R/in Hg	Standardizes temperature and pressure (METHOD V)
K ₂	0.04710 ft ³ /ml	Conversion factor (METHOD V)
K ₄	0.09444 $\frac{(\text{min})(\text{in Hg})}{(^{\circ}\text{R})(\text{sec})}$	Constant for standard pressure and temperature (METHOD V)
MW _{air}	28.9641 lb/lb-mole	Molecular weight of air
MW _{H₂O}	18.01534 lb/lb-mole	Molecular weight of water
P _{std}	29.92126 "Hg	Absolute standard pressure
P _{air}	0.0752236 lb/ft ³	Density of air at 20°C
P _{H₂O}	0.99824 g/ml	Density of water at 20°C
P _{H₂O}	62.31639 lb/ft ³	Density of water at 20°C
T _{std}	528 ^o R	Standard absolute temperature



-- STANDARD EPA PARTICULATE CALCULATIONS

1. Volume of dry gas in cubic feet sampled at standard conditions.*

$$V_{m_{std}} = V_m \left(\frac{T_{std}}{t_m + 460} \right) \left[\frac{P_b + \frac{\Delta H}{13.6}}{P_{std}} \right]$$

$$V_{m_{std}} = 17.646 V_m \left(\frac{P_b + \frac{\Delta H}{13.6}}{t_m + 460} \right) = \text{ft.}^3$$

2. Volume of water vapor in cubic feet collected at standard conditions.*

By volume measurement:

$$V_{w_{gas}} = \frac{(V_w) P_{H_2O} R T_{std}}{P_{std} MW_{H_2O} 453.59237}$$

$$V_{w_{gas}} = 0.0471 V_w$$

By mass measurement:

$$V_{w_{gas}} = \frac{(m_w) R T_{std}}{P_{std} MW_{H_2O} 453.59237}$$

$$V_{w_{gas}} = 0.0472 m_w$$

3. Percent moisture in stack gas

$$\%M = \frac{V_{w_{gas}}}{V_{m_{std}} + V_{w_{gas}}} \times 100$$

4. Mole fraction of dry gas

$$M_d = \frac{100 - \%M}{100}$$

* 528°R, 29.92126 in. Hg



5. Average molecular weight of dry stack gas.

$$MW_d = [0.44 (\%CO_2)] + [0.32 (\%O_2)] + [0.28(100 - \%O_2 - \%CO_2)] = lb/lb \text{ mole}$$

6. Molecular weight of stack gas.

$$MW = MW_d \times M_d + 18 (1 - M_d) = \frac{lb}{lb\text{-mole}}$$

7. Stack pressure, "Hg Absolute

$$P_s = P_b + \frac{\text{stack pressure "H}_2\text{O}}{13.6}$$

8. Stack velocity at stack conditions, fpm

$$V_s = C_p 60 \left[\frac{(2G)(\rho_{H_2O})(P_{std})(MW_{air})(t_s + 460)(\Delta P)}{12 (\rho_{air})(P_s)(MW)(T_{std})} \right]^{1/2}$$

$$V_s = 5123.2 C_p \left[\frac{(t_s + 460) (\Delta P_s)}{(P_s) (MW)} \right]^{1/2} = \text{fpm}$$

9. Stack gas volume at standard conditions, SCFM*

$$Q_s = \frac{V_s A_s M_d T_{std} P_s}{144 (t_s + 460) P_{std}}$$

$$Q_s = \frac{0.1225 V_s A_s M_d P_s}{t_s + 460} = \text{DSCFM}$$

10. Percent isokinetic

$$\%I = \frac{V_{m_{std}} (t_s + 460) P_{std} 100}{M_d T_{std} P_s T_t V_s \left[\frac{\pi (D_n)^2}{4 (144)} \right]}$$

$$\%I = \frac{1039 V_{m_{std}} (t_s + 460)}{M_d P_s T_t V_s D_n^2}$$

* 528°R, 29.92126 "Hg



11. Particulate - probe, cyclone, and filter, grains/SCF.

$$C_{an} = \left[\frac{m_f}{V_{m_{std}}} \right] \left[\frac{15.432 \text{ gr}}{\text{gram}} \right]$$

$$C_{an} = 15.432 \frac{m_f}{V_{m_{std}}} = \text{gr/SCF}$$

12. Particulate total, grains/SCF

$$C_{ao} = 15.432 \left[\frac{m_t}{V_{m_{std}}} \right] = \text{gr/SCF}$$

13. Particulate - probe, cyclone and filter, gr/CF at stack conditions

$$C_{at} = C_{an} \left[\frac{P_s}{P_{std}} \right] \left[\frac{T_{std}}{(t_s + 460)} \right] M_d$$

$$C_{at} = \frac{17.646 C_{an} P_s M_d}{t_s + 460} = \text{gr/CF}$$

14. Particulate - total, gr/CF at stack conditions

$$C_{au} = \frac{17.646 C_{ao} P_s M_d}{(t_s + 460)} = \text{gr/CF}$$

15. Particulate - probe, cyclone and filter, lbs/hr

$$C_{aw} = C_{an} Q_s \left(\frac{60 \text{ min.}}{1 \text{ hr.}} \right) \left(\frac{1 \text{ lb}}{7000 \text{ gr}} \right)$$

$$C_{aw} = 0.008571 C_{an} Q_s = \text{lbs/hr}$$

16. Particulate - total, lbs/hr

$$C_{ax} = 0.008571 C_{ao} Q_s = \text{lbs/hr}$$

17. Percent excess air at sampling point

$$\% \text{ EA} = \frac{100 (O_2)}{26.4 - 1.264 (O_2) - 0.264 (CO_2)}$$

NOTE: Assumes CO concentration is approximately zero compared to O_2 and CO_2

* 528°R, 29.92126 "Hg



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APPENDIX G

EQUIPMENT CALIBRATION SHEETS



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S-TYPE PITOT TUBE CALIBRATION WORKSHEET

CALIBRATED BY: R.T.M.

TEMP: 62 F

04APR91

PBAR: 30.14 in Hg

VELOCITY PRESSURES								
S-TYPE PITOT NO.	SIDE	RUN NO.	ORI-STD* (IN H2O)	S-TYPE (IN H2O)	CP(S)	CP(S) MEAN	DEV.	COMMENTS
5-12	A	1	0.350	0.225	0.811	0.819	-0.009	
		2	0.650	0.420	0.809		-0.011	
		3	1.000	0.630	0.819		-0.000	
		4	2.000	1.200	0.839		0.020	
5-7	A	1	0.350	0.215	0.829	0.831	-0.002	
		2	0.650	0.400	0.829		-0.003	
		3	1.000	0.615	0.829		-0.003	
		4	2.000	1.200	0.839		0.008	
5-9	A	1	0.350	0.220	0.820	0.827	-0.007	
		2	0.650	0.405	0.823		-0.004	
		3	1.000	0.620	0.826		-0.001	
		4	2.000	1.200	0.839		0.012	
5-20	A	1	0.350	0.210	0.839	0.847	-0.008	
		2	0.650	0.385	0.845		-0.002	
		3	1.000	0.590	0.846		-0.001	
		4	2.000	1.150	0.857		0.010	
3-7	A	1	0.350	0.210	0.839	0.833	0.006	
		2	0.650	0.400	0.829		-0.005	
		3	1.000	0.620	0.826		-0.008	
		4	2.000	1.200	0.839		0.006	
3N-200	A	1	0.350	0.220	0.820	0.826	-0.006	
		2	0.650	0.405	0.823		-0.003	
		3	1.000	0.625	0.822		-0.004	
		4	2.000	1.200	0.839		0.013	

* Calibrated Orifice Standard (Cp=0.65)

S-TYPE PITOT TUBE CALIBRATION WORKSHEET

CALIBRATED BY: Dave Rowney

TEMP: 67 F

08MAY91

PBAR: 29.86 in Hg

		VELOCITY PRESSURES						COMMENTS
S-TYPE PITOT NO.	SIDE	RUN NO.	ORI-STD* (IN H ₂ O)	S-TYPE (IN H ₂ O)	CP(S)	CP(S) MEAN	DEV.	
5-12	A	1	0.350	0.220	0.820	0.830	-0.010	
		2	0.750	0.460	0.830		-0.000	
		3	1.000	0.610	0.832		0.002	
		4	2.000	1.200	0.839		0.009	
5-7	A	1	0.350	0.220	0.820	0.821	-0.001	
		2	0.750	0.470	0.821		0.001	
		3	1.000	0.630	0.819		-0.002	
		4	2.000	1.250	0.822		0.002	
5-9	A	1	0.350	0.230	0.802	0.805	-0.003	
		2	0.750	0.490	0.804		-0.000	
		3	1.000	0.650	0.806		0.002	
		4	2.000	1.300	0.806		0.002	
5-20	A	1	0.350	0.225	0.811	0.823	-0.013	
		2	0.750	0.470	0.821		-0.002	
		3	1.000	0.625	0.822		-0.001	
		4	2.000	1.200	0.839		0.016	
3-7	A	1	0.350	0.215	0.829	0.831	-0.002	
		2	0.750	0.460	0.830		-0.001	
		3	1.000	0.620	0.826		-0.005	
		4	2.000	1.200	0.839		0.008	
3N-200	A	1	0.350	0.230	0.802	0.822	-0.020	
		2	0.750	0.470	0.821		-0.001	
		3	1.000	0.620	0.826		0.004	
		4	2.000	1.200	0.839		0.017	

* Calibrated Orifice Standard (Cp=0.65)

DRY GAS METER CALIBRATION

BOX NUMBER: 13
 DATE: 03-19-1991
 BAROMETRIC PRESSURE: 29.730
 OPERATOR: dP

LEAKRATE (CFM): 0.000

Delta-H	5.00	3.00	2.00	1.00	0.50
Avg Dry Gas Mtr Temp.	82.0	80.0	79.0	77.0	76.5
Avg Wet Test Mtr Temp	68.0	68.0	69.0	71.0	71.0
Init Dry Gas Mtr Vol.	553.452	560.411	568.402	579.435	586.504
Final Dry Gas Mtr Vol	558.418	565.402	573.414	584.381	591.547
Net Dry Gas Mtr Vol..	4.966	4.991	5.012	4.946	5.043
Net Wet Test Mtr Vol.	5.000	5.000	5.000	5.000	5.000
Run Time (min.sec)...	4.23	5.38	6.55	9.33	13.10
GAMMA	1.021	1.017	1.011	1.020	1.001
DH@	2.108	2.096	2.119	2.042	1.943

DRY GAS METER CALIBRATION

BOX NUMBER: 14
 DATE: 03-25-1991
 BAROMETRIC PRESSURE: 29.927
 OPERATOR: dP

LEAKRATE (CFM): 0.000

Delta-H	5.00	3.00	2.00	1.00	0.50
Avg Dry Gas Mtr Temp.	81.0	79.2	80.2	81.0	80.7
Avg Wet Test Mtr Temp	81.0	79.0	80.0	80.0	81.0
Init Dry Gas Mtr Vol.	523.388	529.408	535.472	541.525	547.599
Final Dry Gas Mtr Vol	528.403	534.460	540.518	546.583	552.653
Net Dry Gas Mtr Vol..	5.015	5.052	5.046	5.058	5.054
Net Wet Test Mtr Vol.	5.000	5.000	5.000	5.000	5.000
Run Time (min.sec)...	4.19	5.33	6.49	9.22	12.57
GAMMA	0.985	0.983	0.986	0.988	0.987
DH@	2.136	2.110	2.126	2.004	1.923

DRY GAS METER CALIBRATION

BOX NUMBER: 17
 DATE: 03-25-1991
 BAROMETRIC PRESSURE: 30.248
 OPERATOR: d

LEAKRATE (CFM): 0.000

Delta-H	5.00	3.00	2.00	1.00	0.50
Avg Dry Gas Mtr Temp.	77.0	78.0	78.7	78.0	77.8
Avg Wet Test Mtr Temp	75.0	76.0	76.0	76.0	78.0
Init Dry Gas Mtr Vol.	164.632	170.542	176.483	182.418	188.379
Final Dry Gas Mtr Vol	169.550	175.497	181.423	187.384	193.345
Net Dry Gas Mtr Vol..	4.918	4.955	4.940	4.966	4.966
Net Wet Test Mtr Vol.	5.000	5.000	5.000	5.000	5.000
Run Time (min.sec)...	4.15	5.26	6.42	9.09	12.47
GAMMA	1.008	1.006	1.012	1.008	1.005
DH@	2.018	1.983	2.007	1.874	1.843

DRY GAS METER CALIBRATION

BOX NUMBER: 13
 DATE: 04-24-1991
 BAROMETRIC PRESSURE: 30.910
 OPERATOR: dP

LEAKRATE (CFM): 0.000

Delta-H	5.00	3.00	2.00	1.00	0.50
Avg Dry Gas Mtr Temp.	89.2	86.8	87.0	88.5	88.5
Avg Wet Test Mtr Temp	81.0	81.0	82.0	83.0	83.0
Init Dry Gas Mtr Vol.	227.382	233.392	239.388	245.388	250.377
Final Dry Gas Mtr Vol	232.392	238.391	244.385	250.377	255.388
Net Dry Gas Mtr Vol..	5.010	4.999	4.997	4.989	5.011
Net Wet Test Mtr Vol.	5.000	5.000	5.000	5.000	5.000
Run Time (min.sec)...	4.20	5.33	6.47	9.22	12.56
GAMMA	1.001	1.004	1.005	1.010	1.007
DHC	2.053	2.029	2.027	1.935	1.844

DRY GAS METER CALIBRATION

BOX NUMBER: 14
 DATE: 04-30-1991
 BAROMETRIC PRESSURE: 29.980
 OPERATOR: dP

LEAKRATE (CFM): 0.000

Delta-H	5.00	3.00	2.00	1.00	0.50
Avg Dry Gas Mtr Temp.	86.2	84.5	84.7	84.2	81.5
Avg Wet Test Mtr Temp	85.0	85.0	84.0	84.0	82.0
Init Dry Gas Mtr Vol.	491.178	497.217	504.268	510.311	516.373
Final Dry Gas Mtr Vol	496.208	502.258	509.302	515.368	521.406
Net Dry Gas Mtr Vol..	5.030	5.041	5.034	5.057	5.033
Net Wet Test Mtr Vol.	5.000	5.000	5.000	5.000	5.000
Run Time (min.sec)...	4.18	5.30	6.46	9.20	12.52
GAMMA	0.984	0.984	0.990	0.987	0.991
DH@	2.126	2.094	2.104	2.004	1.899

DRY GAS METER CALIBRATION

BOX NUMBER: 17
 DATE: 04-30-1991
 BAROMETRIC PRESSURE: 29.970
 OPERATOR: dP

LEAKRATE (CFM): 0.000

Delta-H	5.00	3.00	2.00	1.00	0.50
Avg Dry Gas Mtr Temp.	85.2	85.5	85.8	85.7	84.7
Avg Wet Test Mtr Temp	84.0	85.0	84.0	84.0	83.0
Init Dry Gas Mtr Vol.	77.668	83.598	89.530	95.458	100.415
Final Dry Gas Mtr Vol	82.614	88.537	94.475	100.415	105.373
Net Dry Gas Mtr Vol..	4.946	4.939	4.945	4.957	4.958
Net Wet Test Mtr Vol.	5.000	5.000	5.000	5.000	5.000
Run Time (min.sec)...	4.13	5.25	6.39	9.04	12.39
GAMMA	1.001	1.006	1.010	1.009	1.010
DHe	2.042	2.028	2.029	1.886	1.832

APPENDIX H
RESUMES OF TEST PERSONNEL

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RESUME

DREK A. NEWTON, P.E.

Mechanical Engineer

1984

B.S. Mechanical Engineering
Cal Poly State University
San Luis Obispo, CA

1984-1986

Research and Development Engineer
VETCO Offshore, Inc.
Ventura, CA

1987-Present

Mechanical Engineer
Coal/Air Department
Naval Energy and Environmental
Support Activity
Port Hueneme, CA

RESUME

DAVID J. COOK

1990

Environmental Engineer

B.S. Environmental Engineering
Cal Poly State University
San Luis Obispo, CA

1990-Present

Environmental Engineer
Coal/Air Department
Naval Energy and Environmental
Support Activity
Port Hueneme, CA

RESUME

BRIAN Y. QUIL, P.E.

1985

Mechanical Engineer

B.S. Engineering and Chemistry
California State University Northridge
Northridge, CA

1985-1987

Mechanical Engineer

Mobile Utilities Support Equipment Office
Naval Energy and Environmental
Support Activity
Port Hueneme, CA

1987-Present

Mechanical Engineer

Coal/Air Department
Naval Energy and Environmental
Support Activity
Port Hueneme, CA

RESUME

CHARLES K. YEE, P.E.

1963

Mechanical Engineer

B.S. Chemical Engineering
Auburn University
Auburn, AL

1969

M.S. Environmental Systems
Engineering
Clemson University
Clemson, SC

1965-1972

Public Health Engineer
Air Pollution Control Commission
State Health Department
Montgomery, AL

1972-Present

Chemical Engineer
Coal/Air Department
Naval Energy and Environmental
Support Activity
Port Hueneme, CA